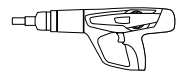


DX 460



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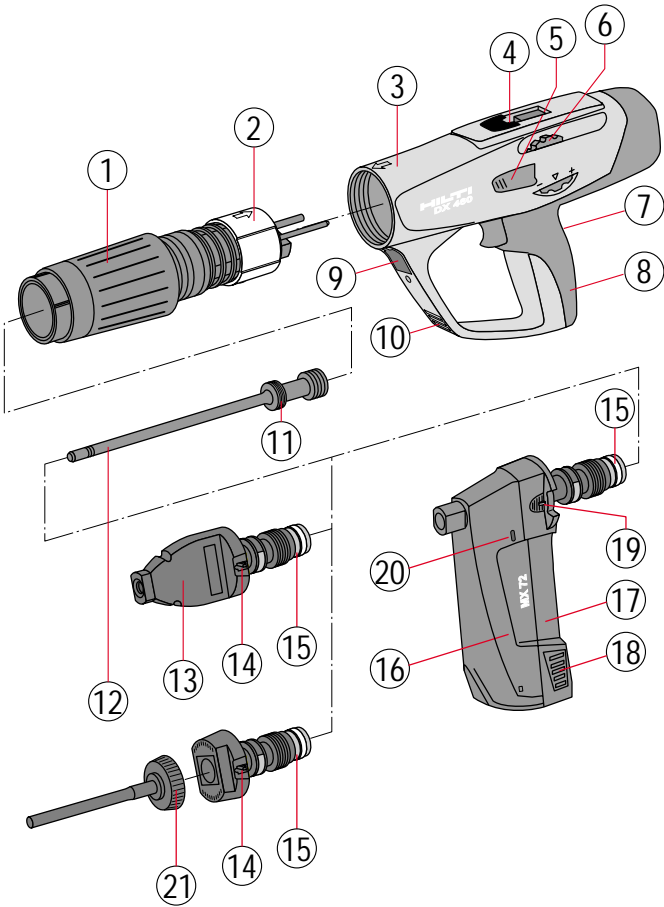
Operating instructions

1-17

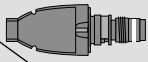


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6.2



	XNMX72	X-460-F8	X-460-F8N15	X-460-F8N10	X-460-F8S12	X-460-F8SS	X-460-F10	X-460-F810SS	X-460-FIE	X-460-FIE-L
X-DNI	S/W	S/W	S/W	S/W	S					
X-ZF	S/W	S/W	S/W	S/W						
X-SL	S/W	S/W	S/W	S/W						
X-EDNI	S	S	S	S						
X-CR		S	S	S						
X-DAK	S	S	S	S						
X-AL-H		AL	AL	AL						
X-FS	S/W	S/W								
X-SW	S/W	S/W								
X-M8/X-W8 ... P8		S				S				
X-M6/W6 ... P8		S				S				
X-M10/W10 ... P10							10	10		
X-IE									IE	
X-IE / XI-FV										IE-L

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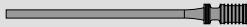
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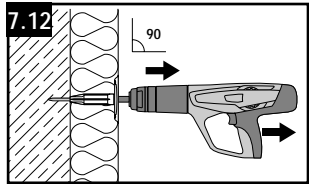
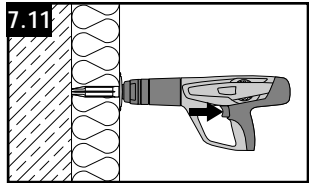
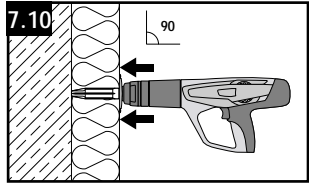
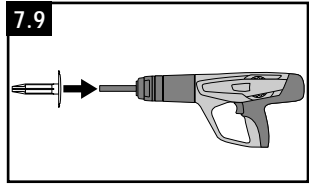
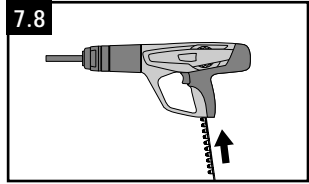
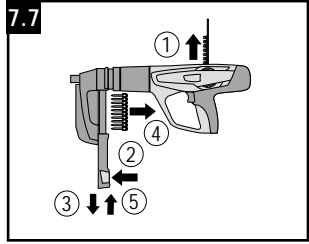
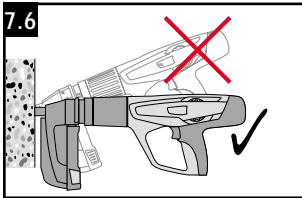
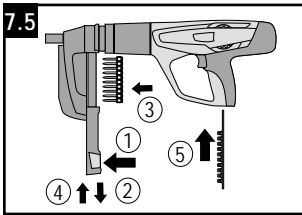
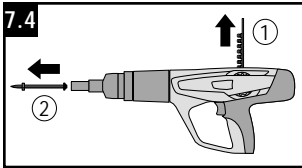
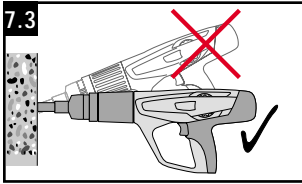
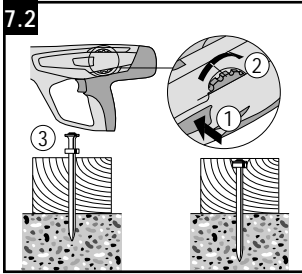
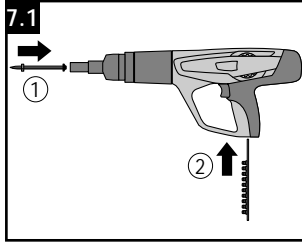
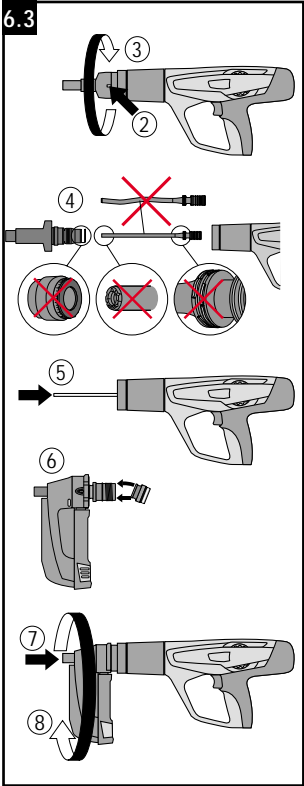
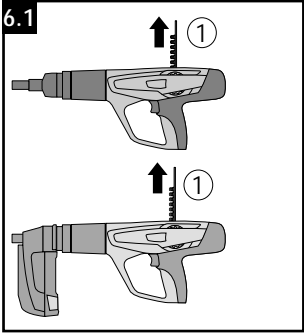
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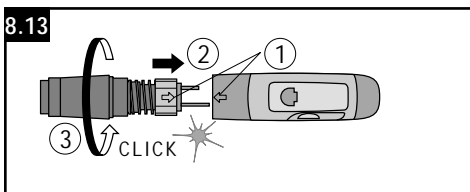
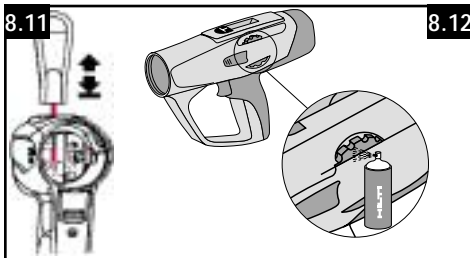
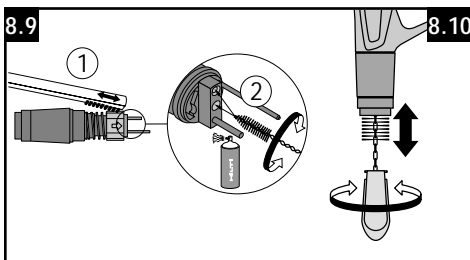
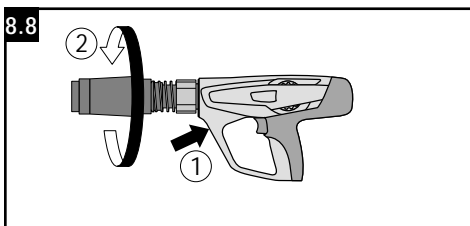
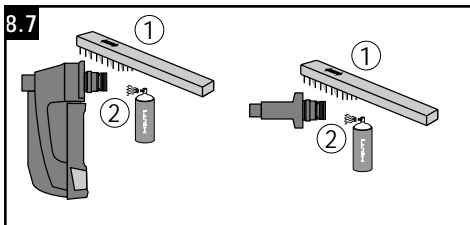
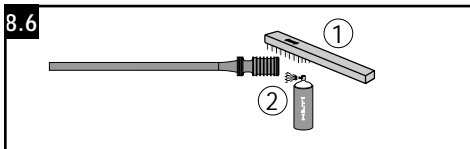
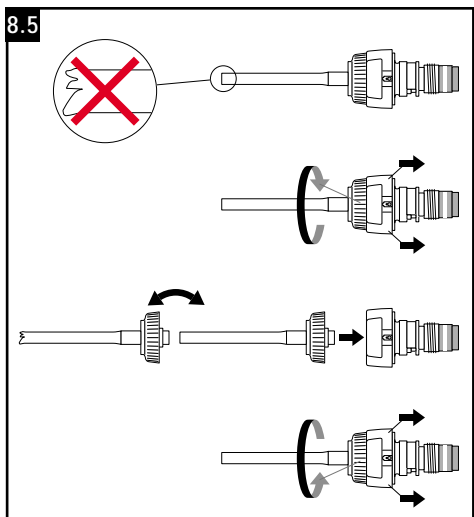
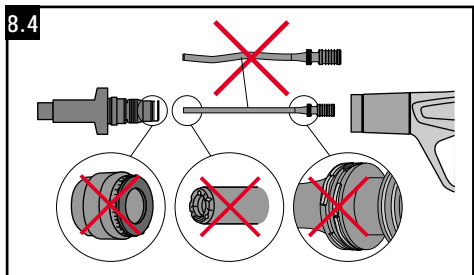
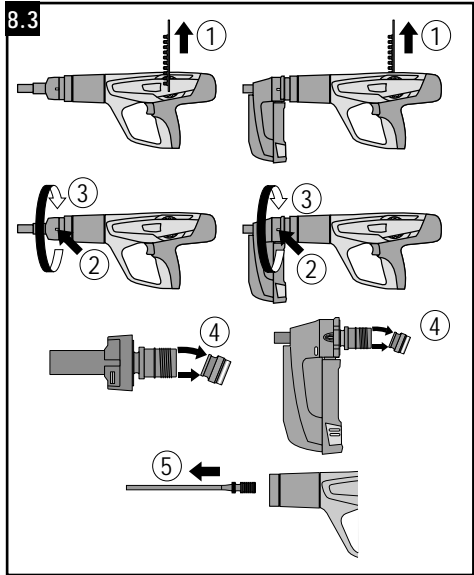
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IE = X-460-PIE

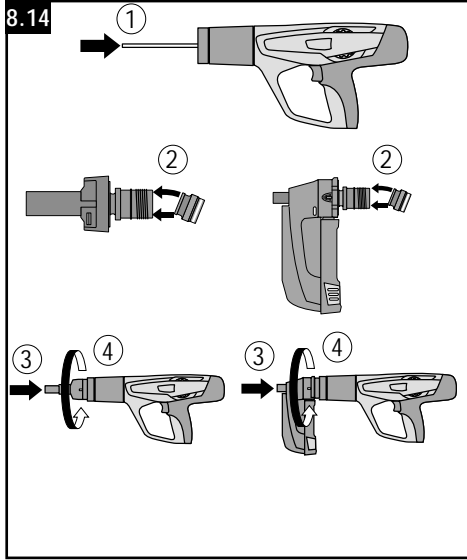
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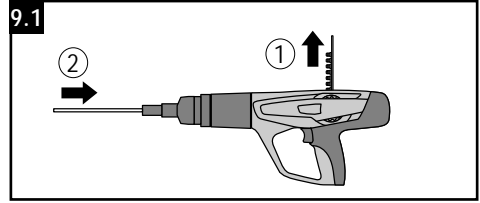




8.14



9.1



DX 460 powder-actuated tool

It is essential that the operating instructions are read before the tool is operated for the first time.

Always keep these operating instructions together with the tool.

Ensure that the operating instructions are with the tool when it is given to other persons.

Description of main parts **1**

- ① Exhaust gas piston return unit
- ② Guide sleeve
- ③ Housing
- ④ Cartridge guideway
- ⑤ Power regulation wheel release button
- ⑥ Power regulation wheel
- ⑦ Trigger
- ⑧ Grip
- ⑨ Piston return unit release button
- ⑩ Ventilation slots
- ⑪ Piston rings
- ⑫ Piston *
- ⑬ Fastener guide *
- ⑭ Fastener guide release button
- ⑮ Buffer *
- ⑯ Magazine *
- ⑰ Magazine cover
- ⑱ Magazine cover release button
- ⑲ Magazine release button
- ⑳ Load status indicator
- ㉑ Replaceable fastener guide nosepiece *

* These parts may be replaced by the user/operator.

Contents	Page
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3. Accessories	3
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1. General information

1.1 Signal words and their meaning

WARNING

The word WARNING is used to draw attention to a potentially dangerous situation which could lead to severe personal injury or death.

CAUTION

The word CAUTION is used to draw attention to a potentially dangerous situation which could lead to minor personal injury or damage to the equipment or other property.

1.2 Pictograms

Warning signs



General warning



Warning: hot surface

Symbols



Read the operation instructions before use

Obligation signs



Wear eye protection



Wear a safety helmet



Wear ear protection

1 The numbers refer to the illustrations. The illustrations can be found on the fold-out cover pages. Keep these pages open while you read the operating instructions.

In these operating instructions, the designation "the tool" always refers to the DX 460 powder-actuated tool.

Location of identification data on the tool

The type designation and the serial number are printed on the type plate on the tool. Make a note of this information in your operating instructions and always refer to it when making an enquiry to your Hilti representative or service department.

Type: DX 460

Serial no.: _____

2. Description

The tool is designed for professional use in fastening applications where nails, threaded studs and composite fasteners are driven into concrete, steel and sand-lime block masonry.

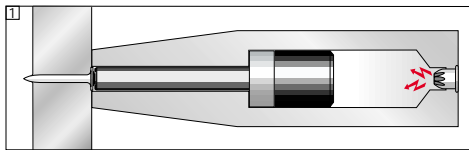
The tool works on the well-proven piston principle and is therefore not related to high-velocity tools. The piston principle provides an optimum of working and fastening safety. The tool works with cartridges of 6.8/11 caliber.

The piston is returned to the starting position and the cartridges are fed to the firing chamber automatically by gas pressure from the fired cartridge. This permits fastenings to be made very quickly and economically with nails and threaded studs. The use of a nail magazine greatly increases the speed and convenience of fastening with the tool, above all when making large numbers of identical fastenings of all kinds.

As with all powder-actuated tools, the tool, magazine, fastener program and cartridge program form a "technical unit". This means that optimal fastening with this system can only be assured if the fasteners and cartridges are specially manufactured for it, or products of equivalent quality, are used. The fastening and application recommendations given by Hilti are only applicable if these conditions are observed.

The tool features 5-way safety – for the safety of the operator and bystanders.

The piston principle



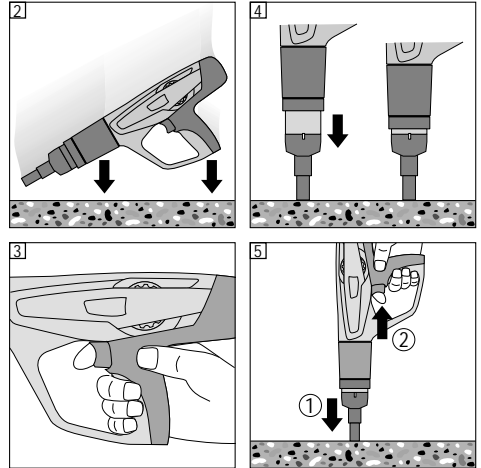
The energy from the propellant charge is transferred to a piston, the accelerated mass of which drives the fastener into the base material. As approximately 95 % of the kinetic energy is absorbed by the piston, the fastener is driven into the base material at much reduced velocity (less than 100 m/sec.) in a controlled manner. The driving process ends when the piston reaches the end of its travel. This makes dangerous through-shots virtually impossible when the tool is used correctly.

The drop-firing safety device [2] is the result of coupling the firing mechanism with the cocking movement. This prevents the Hilti DX tool from firing when it is dropped onto a hard surface, no matter at which angle the impact occurs.

The trigger safety device [3] ensures that the cartridge cannot be fired simply by pulling the trigger only. The tool can be fired only when pressed against the work surface.

The contact pressure safety device [4] requires the tool to be pressed against the work surface with a significant force. The tool can be fired only when pressed fully against the work surface in this way.

In addition, all Hilti DX tools are equipped with an unintentional firing safety device [5]. This prevents the tool from firing if the trigger is pulled and the tool then pressed against the work surface. The tool can be fired only when it is first pressed (1.) against the work surface correctly and the trigger then pulled (2.).



3. Cartridges, accessories and fasteners

Fasteners

Ordering designation	Application
X-DNI, X-ZF	Nails with differing application profile for a wide variety of fastenings
X-SL	Easily removable formwork nail for temporary fastenings
X-EDNI	Magazined standard nails for efficient fastening to steel
X-CR	Stainless-steel nails for fastenings in damp or corrosive surroundings
X-AL-H	High-strength nails for fastening to steel and concrete of higher strength
X-FS	The ideal fastener for positioning formwork
X-IE	The ideal fastener for fastening insulation material to concrete, plastered solid masonry and steel
X-SW	Flexible washer fasteners for fastening insulating foils / sheeting to concrete and steel
23/36 mm	Washers for Hilti nails: simple securing of joint seals, foils / sheeting and timber to concrete and steel using the X-460 WH23/36 washer holder
X-(E)M/W/6/8 ... P8, X-M/W10 ... P10	Studs for bolted fastenings on concrete and steel
X-(D)FB	Metal conduit clip for fastening conduits or cable ducts and insulated pipes (hot or cold) for plumbing and heating
X-EFC	Plastic conduit clip for fastening flexible electric cable ducts and water or heating pipes (hot or cold)
X-EKB	Cable clasp for fastening electric cables flat on ceilings and walls
X-ECH	Bunched cable holder for fastening cables on ceilings and walls
X-JH	For fastening electric cables in accordance with fire prevention regulations (LAR)
X-ET	Fastener for plastic (PVC) electric cable trunking
X-CC	Clip for securing suspended fastening systems using wires or chains
X-HS	Suspension system with threaded connection

For further equipment contact your local Hilti organisation.

Magazine

MX 72	Magazine – For quick and convenient fastenings
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Fastener guides

Ordering designation	Application
X-460-F8	Standard
X-460-F8N15	15 mm width for improved accessibility
X-460-F8N10	10 mm width for improved accessibility
X-460-S12	Fastener guide for fasteners with a 12 mm steel washer – higher pull over values
X-460-F8SS	Spall stop for 8 mm studs – reduces spalling
X-460-F10	For 10 mm studs and nails
X-460-F10SS	Spall stop for 10 mm studs – reduces spalling
X-460-FIE	For driving X-IE insulation fasteners
X-460-FIE-L	For driving XI-FV and X-IE insulation fasteners

Accessories

Ordering designation	Application
X-SGF8	Splinter guard for the X-460-F8 standard fastener guide
X-460-SGMX	Splinter guard for the X-460-MX72
X-460-STAB	For the X-460-F10 fastener guide
X-460-TIE	Replacement nosepiece for the X-460-FIE fastener guide
X-460-TIE-L	Replacement nosepiece for the X-460-FIE-L fastener guide
X-EF adaptor	X-EF adaptor for stabilizing the tool perpendicular to the work surface and for reducing concrete spalling when fastening the X-EKB and X-ECH (only with X-460-F8 fastener guide)
X-460-B	Rubber buffer – protects the fastener guide when the tool is used incorrectly
X-460-WH23/36	Washer holder – For fastening 23 and 36 mm steel washers with the magazine. The washer holder can be mounted on the magazine.
X-PT 460	Pole tool extension – Extension system for various ceiling application

Pistons

Ordering designation	Application
X-460-P8	Standard piston
X-460-P8AL	AL piston – Only for AL nails. Gives the nail better guidance and increases the application limit.
X-460-P8W	Wood piston – With a tapered point. For applications when overdriving the nail into wood is desired. Allows proper piston return.
X-460-P10	10 mm piston – For fastening M 10 / W10 studs
X-460-PIE	Piston for driving X-IE insulation fasteners using the X-460-FIE fastener guide
X-460-PIE-L	Piston for driving X-IE insulation fasteners using the X-460-FIE-L fastener guide

Cartridges

Ordering designation	Colour code	Power level
6.8/11 M green	Green	Low
6.8/11 M yellow	Yellow	Medium
6.8/11 M red	Red	Heavy
6.8/11 M black	Black/purple	Extra heavy

Safety accessory and cleaning set

Safety goggles, earplugs, Hilti spray, ramrod, flat brush, large round brush, small round brush, scraper, cleaning cloth.

4. Technical data

DX 460 tool

Weight	3.25 kg (7.16 lb), 3.51 kg (7.78 lb) with magazine
Tool length	458 mm (18.03"), 475 mm (18.7") with magazine
Nail length	Max. 72 mm (2 ⁷ / ₈ ")
Recommended maximum fastening rate	700 per hour
Cartridges	6.8/11 M (27 cal. short) green, yellow, red, black
Power regulation	4 cartridge power levels, regulation wheel with locking function

MX 72 magazine

Weight	0.653 kg (1.44 lb)
Nail length	Max. 72 mm (2 ⁷ / ₈ ")
Magazine capacity	Max. 13 nails

Right of technical changes reserved

5. Safety precautions

5.1 Basic safety instructions

In addition to the safety precautions listed in the individual sections of these operating instructions, the following points must be strictly observed at all times.

5.2 Use as intended

The tool is designed for professional use in fastening applications in construction where nails, threaded studs and composite fasteners are driven into concrete, steel and sand-lime block masonry.



5.3 Improper use

- Manipulation or modification of the tool is not permissible.
- Do not operate the tool in an explosive or flammable atmosphere, unless the tool is approved for such use.
- To avoid the risk of injury, use only original Hilti fasteners, cartridges, accessories and spare parts or those of equivalent quality.
- Observe the information printed in the operating instructions concerning operation, care and maintenance.
- Never point the tool at yourself or any bystander.
- Never press the muzzle of the tool against your hand or other part of your body.
- Do not drive nails into materials such as glass, marble, plastic, bronze, brass, copper, natural rock, insulation material, hollow brick, glazed tile, thin-gauge sheet metal (< 4 mm), grey cast iron, spheroidal cast iron and gas concrete.

5.4 Technology

- This tool is designed with the latest available technology.
- The tool and its ancillary equipment may present hazards when used incorrectly by untrained personnel or not as directed.



5.5 Making the workplace safe

- Avoid unfavourable body positions.
- Objects which could cause injury should be removed from the working area.
- The tool is for hand-held use only.
- Keep other persons, children in particular, outside the working area.
- Before using the tool, make sure that no one is standing behind or below the point where fasteners are to be driven.
- Keep the grip dry, clean and free from oil and grease.



5.6 General safety precautions

- Operate the tool only as directed and only when it is in faultless condition.
- Use the stabiliser/splinter guard when the application permits.
- If a cartridge misfires or fails to ignite, proceed as follows:
 1. Keep the tool pressed against the working surface for 30 seconds.
 2. If the cartridge still fails to fire, withdraw the tool from the working surface, taking care that it is not pointed towards your body or bystanders.

3. Manually advance the cartridge strip one cartridge. Use up the remaining cartridges on the strip. Remove the used cartridge strip and dispose of it in such a way that it can be neither reused nor misused.

● If 2–3 cartridge misfires occur in succession (without clearly audible noise of the cartridge firing and the fastener being driven with significantly less power), proceed as follows:

1. Stop using the tool immediately.
 2. Disassemble the tool (see 8.3).
 3. Check that the correct combination of fastener guide, piston and fastener are used (see 6.2).
 4. Check the buffer, piston and fastener guide / magazine for wear and replace the parts if necessary (See 6.3 and 8.4. X-IE see 8.5).
 5. Clean the tool.
 6. Do not continue to use the tool if the problem persists after carrying out the steps described above. Have the tool checked and repaired if necessary at a Hilti repair center.
- Never attempt to pry a cartridge from the magazine strip or the tool.
 - Keep the arms flexed when the tool is fired (do not straighten the arms).
 - Never leave the loaded tool unattended.
 - Always unload the tool before beginning cleaning, servicing or changing parts and before storage.
 - Store cartridges and unused tools unloaded, in a dry, high or locked place out of the reach of children.



5.7 Temperature

- Do not disassemble the tool while it is hot.
- Never exceed the recommended maximum fastener driving rate (number of fastenings per hour). The tool may otherwise overheat.
- Should the plastic cartridge strip begin to melt, stop using the tool immediately and allow it to cool down.

5.8 Requirements to be met by users

- The tool is intended for professional use.
- The tool may be operated, serviced and repaired only by authorised, trained personnel. This personnel must be informed of any special hazards that may be encountered.
- Proceed carefully and do not use the tool if your full attention is not on the job.
- Stop working with the tool if you feel unwell.

5.9 Personal protective equipment



- The operator and other persons in the immediate vicinity must always wear eye protection, a hard hat and ear protection.

6. Before use



6.1 Tool inspection

- Ensure that there is no cartridge strip in the tool. If there is a cartridge strip in the tool, remove it by hand from the tool.
- Check all external parts of the tool for damage at regular intervals and check that all controls operate properly. Do not operate the tool when parts are damaged or when the controls do not operate properly. If necessary, have the tool repaired at a Hilti service centre.
- Check the buffer and piston for wear (see "8. Care and maintenance").

6.2 Choosing the right fastener guide / piston / fastener combination

Use of the wrong combination may result in damage to the tool and / or affect fastening quality (see table on last page of these instructions).

6.3 Conversion from single-fastener tool to magazine tool (changing the fastener guide)

1. Ensure that no cartridge strip or fastener is loaded in the tool. Remove the cartridge strip by pulling it upwards out of the tool and remove the fastener from the fastener guide / magazine.
2. Press the release button on the side of the fastener guide.
3. Unscrew the fastener guide.
4. Check the buffer and piston for wear (see "Care and maintenance").
5. Push the piston into the tool as far as it will go.
6. Press the buffer onto the magazine until it snaps into place.
7. Push the magazine firmly onto the piston return unit.
8. Screw the magazine onto the tool until it engages.

7. Operation



CAUTION	
 	<ul style="list-style-type: none"> ■ The base material may splinter when a fastener is driven or fragments of the cartridge strip may fly off. ■ Flying fragments may injure parts of the body or the eyes. ■ Wear safety goggles and a hard hat (users and bystanders).

CAUTION	
	<ul style="list-style-type: none"> ■ The nail or stud is driven by a cartridge being fired. ■ Excessive noise may damage the hearing. ■ Wear ear protection (users and bystanders).

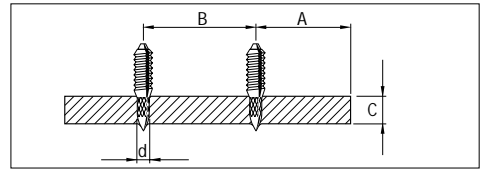
WARNING	
 	<ul style="list-style-type: none"> ■ The tool could be made ready to fire if pressed against a part of the body (e.g. hand).. ■ This could cause a nail to be driven into a part of the body. ■ Never press the muzzle of the tool against parts of the body.

WARNING	
 	<ul style="list-style-type: none"> ■ Under certain circumstances, the tool could be made ready to fire by pulling back the magazine, fastener guide or the fastener by hand. ■ When in the "ready to fire" state, a fastener could be driven into a part of the body. ■ Never pull back the magazine, fastener guide or fastener by hand.

Fastening guidelines

NOTE

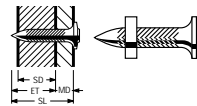
These application recommendations must always be observed. For more specific information, refer to the Hilti Fastening Technology Manual, which is available from your local Hilti organisation.



Steel

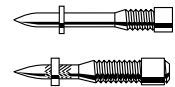
- A = min. edge distance = 15 mm ($1/2$ ")
- B = min. spacing = 20 mm ($3/4$ ")
- C = min. base material thickness = 4 mm ($1/2$ ")

X-EDNI nail (steel)

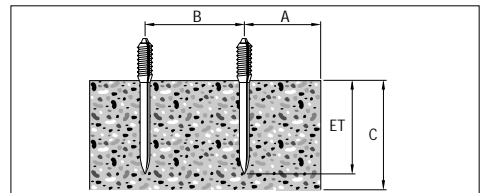


- Penetration depth (ET) 12 ± 2 mm
 + material thickness (MD)
 = shank length (SL) min.
 steel thickness (SD) = min. 4 mm

Threaded studs for concrete or steel



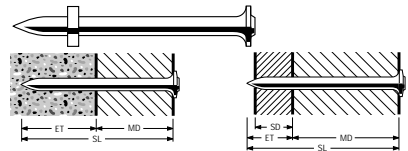
- Penetration depth
 concrete: 27 ± 5 mm
 steel: 12 ± 2 mm



Concrete

- A = min. edge distance = 70 mm ($2\ 3/4$ ")
- B = min. spacing = 80 mm ($3\ 1/8$ ")
- C = min. base material thickness = 100 mm (4 ")

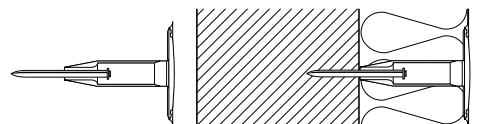
X-DNI nail (concrete/steel)



- Length of nail for concrete
 Penetration depth (ET) 27 ± 5 mm
 + material thickness (MD) = shank length

- Length of nails for steel
 Penetration depth (ET) 22 ± 5 mm
 (nail point must protrude)
 + material thickness (MD) = shank length
 steel thickness (SD) = min. 4 mm,
 max. 10 mm

X-IE fastener (concrete, solid rendered masonry, steel)



On all base materials, fastener length corresponds to thickness of insulating material.

7.1 Loading the single-fastener tool

1. Insert the fastener (head first) until the washer is held in the tool.
2. Load the cartridge strip (narrow end first) by inserting it into the bottom of the tool grip until flush. If the strip has been partly used, pull it through until a live cartridge is in the chamber. (The last visible number on the back of the cartridge strip indicates which cartridge is next to be fired.)

7.2 Adjusting the driving power

Start with the lowest cartridge power level and the tool set at the lowest power setting.

1. Press the release button.
2. Turn the power regulation wheel to 1.
3. Drive a nail.
4. If the fastener doesn't penetrate deeply enough, increase the power level and repeat steps 1 to 3. Repeat until the desired depth of penetration is reached. Use a more powerful cartridge if necessary.

7.3 Fastening with the single-fastener tool

1. Press the tool firmly against the work surface at right angles.
2. Fire the tool by pulling the trigger.

WARNING

- Never attempt to drive a fastener in an existing hole except where recommended by Hilti, e.g. when using the DX Kwik system.
- Never attempt to redrive the same fastener.
- Never exceed the maximum fastener driving rate.

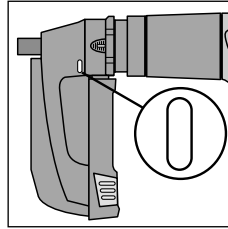
7.4 Reloading the single-fastener tool

Ensure that no cartridge strip or fastener is loaded in the tool. Remove the cartridge strip by pulling it upwards out of the tool and remove the fastener from the fastener guide.

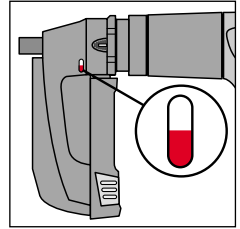
7.5 Loading the magazine tool

1. Release the magazine cover by pressing the release button.
2. Pull the magazine cover down as far as it will go.
3. Load a new nail strip into the magazine.
4. Push the magazine cover up until it snaps closed.
5. Load the cartridge strip (narrow end first) by pushing it into the grip from below until flush. If the strip has been partly used, pull it through until an unused cartridge is in the chamber. (The last visible number on the back of the cartridge strip indicates which cartridge is next to be fired.)

When the indicator shows red, or partly red, there are 3 or less nails in the magazine. A strip of 10 nails may then be loaded.



There are more than 3 nails in the magazine.



There are 3 or less nails in the magazine. A strip of 10 nails may be loaded.

WARNING

- All nails in the magazine must be of the same length.

7.6 Fastening with the magazine tool

1. Press the tool firmly against the work surface at right angles.
2. Fire the tool by pulling the trigger.

WARNING

- Never attempt to drive a fastener in an existing hole except where recommended by Hilti, e.g. when using the DX Kwik system.
- Never attempt to redrive the same fastener.
- Never exceed the maximum fastener driving rate.

7.7 Unloading the magazine tool

1. Ensure that there is no cartridge strip in the tool. If there is a cartridge strip in the tool, remove it by pulling it upwards out of the tool.
2. Release the magazine cover by pressing the release button.
3. Pull the magazine cover down as far as it will go.
4. Ensure that there is no nail strip in the magazine.
5. Push the magazine cover up until it snaps closed.

7.8

Load the cartridge strip (narrow end first) by inserting it into the bottom of the tool grip until flush. If the strip has been partly used, pull it through until a live cartridge is in the chamber. (The last visible number on the back of the cartridge strip indicates which cartridge is next to be fired.)

7.9

Push the X-IE fastener onto the nosepiece of the DX 460 IE as far as it will go.

7.10

Press the tool against the insulating material at right angles so that the X-IE is pushed through the insulating material and lies flush with its surface.

7.11

Drive the fastener by pulling the trigger.

7.12

Pull the tool out of the X-IE fastener at right angles.

8. Care and maintenance


8.1 Care of the tool

The outer casing of the tool is manufactured from impact-resistant plastic. The grip comprises a synthetic rubber section.

The ventilation slots must be unobstructed and kept clean at all times. Do not permit foreign objects to enter the interior of the tool. Use a slightly damp cloth to clean the outside of the tool at regular intervals. Do not use a spray or steam-cleaning system for cleaning.

8.2 Maintenance

Check all external parts of the tool for damage at regular intervals and check that all controls operate properly. Do not operate the tool when parts are damaged or when the controls do not operate properly. If necessary, have the tool repaired at a Hilti service centre.

CAUTION	
	<ul style="list-style-type: none">■ The tool can get hot while operating.■ You could burn your hands.■ Do not disassemble the tool while it is hot. Let the tool cool down.

8.3 Servicing the tool

The tool should be serviced if:

1. Cartridges misfire
2. Fastener driving power is inconsistent
3. If you notice that:
 - contact pressure increases,
 - trigger force increases,
 - power regulation is difficult to adjust (stiff),
 - the cartridge strip is difficult to remove.

8.4 Disassemble the tool

1. Ensure that no cartridge strip or fastener is loaded in the tool. Remove the cartridge strip by pulling it upwards out of the tool and remove the fastener from the fastener guide.
2. Press the release button at the side.
3. Unscrew the fastener guide / magazine.
4. Remove the buffer by bending it away from the fastener guide / magazine.
5. Remove the piston.

8.5 Check the buffer and piston for wear

Replace the buffer if:

- the metal ring is loose or broken,
- the buffer no longer holds on the fastener guide,
- excessive, uneven wear beneath the metal ring is noticed.

Replace the piston if:

- it is broken,
- the tip is heavily worn (i.e. a 90° segment is chipped off),
- piston rings are broken or missing,
- it is bent (check by rolling on an even surface).

NOTE

Do not use worn pistons. Do not modify or grind pistons.

8.5 Check the fastener guide for wear

The nosepiece of the X-460-FIE and X-460-FIE-L fastener guides should be replaced if the tubular section is damaged (e.g. bent, widened or cracked). For instructions on replacing the nosepiece, please refer to sections 6.3 and 8.5.

1. Ensure that no cartridge strip or fastener is loaded in the tool. Remove the cartridge strip by pulling it upwards out of the tool and remove the fastener from the fastener guide.
2. Press the release button on the side of the fastener guide.
3. Unscrew the fastener guide.
4. Check the buffer and piston for wear (see care and maintenance instructions).
5. Pull the moveable ring downwards and unscrew and remove the clamping nut.
6. Replace the fastener guide nosepiece.
7. Pull the moveable ring downwards and screw on the clamping nut.
8. Push the piston into the tool as far as it will go.
9. Press the buffer onto the fastener guide until it engages.
10. Push the fastener guide firmly onto the exhaust gas piston return unit.
11. Screw the fastener guide onto the tool until it engages.

8.6 Clean the threaded section of the fastener guide/magazine

1. Clean the thread with the flat brush.
2. Spray the thread lightly with Hilti spray.

8.7 Disassemble the piston return unit

1. Press the release button at the gripping part.
2. Unscrew the piston return unit.

8.8 Clean the piston return unit

1. Clean the spring with the flat brush.
2. Clean the front end with the flat brush.
3. Use the small round brush to clean the two holes at the end face.
4. Spray the piston return unit lightly with Hilti spray.

8.9 Clean inside the housing

1. Use the large round brush to clean inside the housing.
2. Spray the inside of the housing lightly with Hilti spray.

8.10 Clean the cartridge strip guideway

Use the scraper provided to clean the right and left cartridge strip guideways. The rubber cover must be lifted slightly to facilitate cleaning of the guideway.

8.11 Spray the power regulation wheel lightly with Hilti spray**8.12 Fit the piston return unit**

1. Bring the arrows on the housing and on the exhaust gas piston return unit into alignment.
2. Push the piston return unit into the housing as far as it will go.
3. Screw the piston return unit onto the tool until it engages.

8.13 Assemble the tool

1. Push the piston into the tool as far as it will go.
2. Press the buffer onto the fastener guide / magazine until it snaps into place.
3. Press the fastener guide / magazine firmly onto the piston return unit.
4. Screw the fastener guide / magazine onto the tool until it engages.

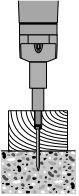
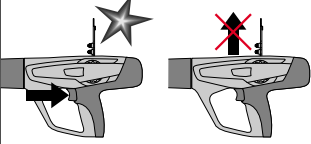
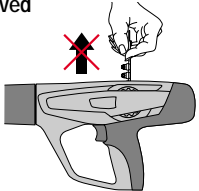
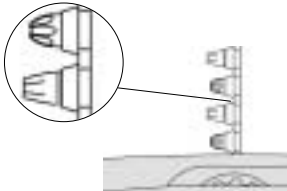
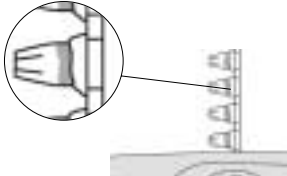
8.14 Checking the tool following care and maintenance

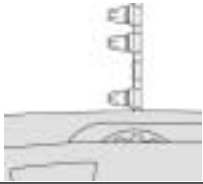
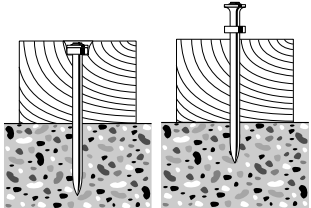
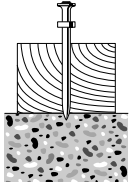
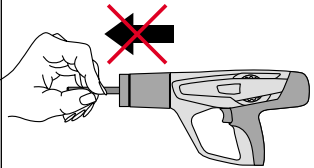
After carrying out care and maintenance on the tool, check that all protective and safety devices are fitted and that they function correctly.

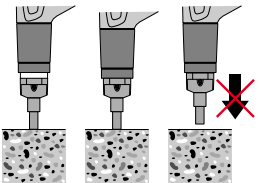
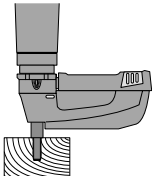
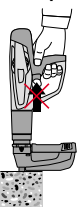
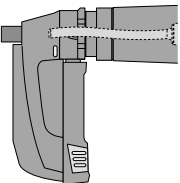
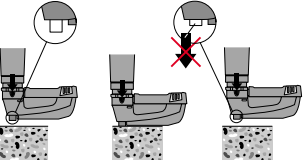
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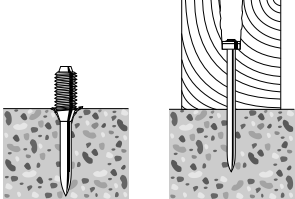
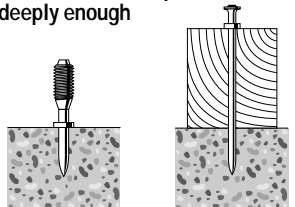
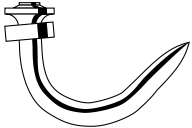
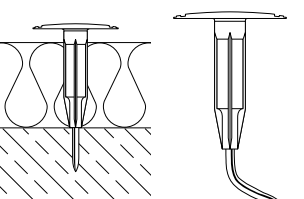
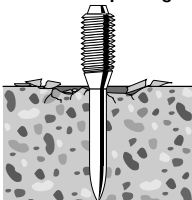
- The use of lubricants other than Hilti spray could damage rubber parts, especially the buffer.

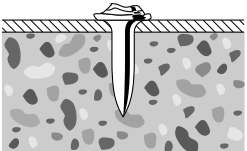

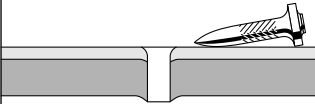
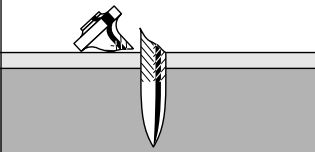
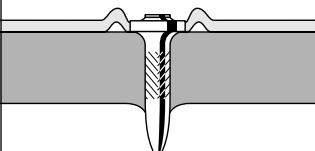
9. Troubleshooting


	Cause	Possible remedies
<p>Piston is stuck in the base material</p> 	<ul style="list-style-type: none"> ■ Fastener too short ■ Fastener without washer ■ Driving power too high 	<ul style="list-style-type: none"> ■ Remove cartridge strip and use pushrod provided to push piston fully back (See 9.1) ■ Use longer fastener ■ Use fastener with washer for wood applications ■ Reduce power setting <ul style="list-style-type: none"> • Power regulation • Lower cartridge power level
<p>Cartridge not transported</p> 	<ul style="list-style-type: none"> ■ Damaged cartridge strip ■ Carbon build up ■ Tool damaged 	<ul style="list-style-type: none"> ■ Change cartridge strip ■ Clean the cartridge strip guide-way (see 8.10) <p>If the problem persists:</p> <ul style="list-style-type: none"> ■ Contact Hilti Repair Centre
<p>Cartridge strip cannot be removed</p> 	<ul style="list-style-type: none"> ■ Tool overheated because of high setting rate ■ Tool damaged <p>WARNING Never attempt to pry a cartridge from the magazine strip or tool.</p>	<ul style="list-style-type: none"> ■ Let the tool cool down and then carefully try to remove the cartridge strip <p>If not possible:</p> <ul style="list-style-type: none"> ■ Contact Hilti Repair Centre
<p>Cartridge cannot be fired</p> 	<ul style="list-style-type: none"> ■ Bad cartridge ■ Carbon build-up <p>WARNING Never attempt to pry a cartridge from the magazine strip or the tool.</p>	<ul style="list-style-type: none"> ■ Manually advance the cartridge strip one cartridge <p>If the problem occurs more often: Clean the tool</p> <p>If the problem persists:</p> <ul style="list-style-type: none"> ■ Contact Hilti Repair Centre
<p>Cartridge strip melts</p> 	<ul style="list-style-type: none"> ■ Tool is compressed too long while fastening. ■ Fastening frequency is too high 	<ul style="list-style-type: none"> ■ Compress the tool less long while fastening. ■ Remove the cartridge strip ■ Disassemble the tool (see 8.7) for fast cooling and to avoid possible damage <p>If the tool cannot be disassembled:</p> <ul style="list-style-type: none"> ■ Contact Hilti Repair Centre

	Cause	Possible remedies
<p>Cartridge falls out of the cartridge strip</p> 	<ul style="list-style-type: none"> ■ Fastening frequency is too high <p>WARNING: Never attempt to pry a cartridge from the magazine strip or tool.</p>	<ul style="list-style-type: none"> ■ Immediately discontinue using the tool and let it cool down ■ Remove cartridge strip ■ Let the tool cool down. ■ Clean the tool and remove loose cartridge. <p>If it is impossible to disassemble the tool:</p> <ul style="list-style-type: none"> ■ Contact Hilti Repair Centre
<p>The operator notices:</p> <ul style="list-style-type: none"> - increased contact pressure - increased trigger force - power regulation stiff to adjust - cartridge strip is difficult to remove 	<ul style="list-style-type: none"> ■ Carbon build-up 	<ul style="list-style-type: none"> ■ Clean the tool (see 8.3–8.13)
<p>Varying depths of penetration</p> 	<ul style="list-style-type: none"> ■ Incorrect piston position ■ Carbon build-up 	<ul style="list-style-type: none"> ■ Remove cartridge strip and use enclosed pushrod to push piston fully back (see 9.1) <p>If problem persists:</p> <ul style="list-style-type: none"> ■ Clean the tool (see 8.3–8.13) ■ Check piston and buffer, replace if necessary (see 8.4)
<p>Misfire: the nail is only partly driven into the base material</p> 	<ul style="list-style-type: none"> ■ Incorrect piston position ■ Bad cartridge 	<ul style="list-style-type: none"> ■ Remove cartridge strip and use enclosed pushrod to push piston fully back (see 9.1) <p>If problem persists:</p> <ul style="list-style-type: none"> ■ Change cartridge strip (possibly use a new/dry package) ■ Clean the tool (see 8. –8.13)
<p>Piston is stuck in the piston return unit and cannot be removed</p> 	<ul style="list-style-type: none"> ■ Damaged piston ■ Buffer debris inside the piston return unit ■ Damaged buffer ■ Carbon build-up 	<ul style="list-style-type: none"> ■ Remove cartridge strip ■ Unscrew piston return unit and push out the piston through the cartridge chamber using the pushrod provided ■ Check buffer and piston, if necessary, change (see 8.4) ■ Clean the tool (see 8.3–8.13)

	Cause	Possible remedies
<p>Piston return unit is stuck</p> 	<ul style="list-style-type: none"> ■ Carbon build-up 	<ul style="list-style-type: none"> ■ Manually pull the front part of the piston return unit out of the tool ■ Clean the tool (see 8.3–8.13) <p>If the problem persists:</p> <ul style="list-style-type: none"> ■ Contact Hilti Repair Centre
<p>The tool fires but no nail is driven</p> 	<ul style="list-style-type: none"> ■ Incorrect piston position 	<ul style="list-style-type: none"> ■ Remove cartridge strip and use enclosed pushrod to push piston fully back (see 9.1) <p>If problem persists:</p> <ul style="list-style-type: none"> ■ Clean the tool (see 8.3–8.13)
<p>Trigger cannot be pulled</p> 	<ul style="list-style-type: none"> ■ Tool not fully compressed ■ Safety mechanism activated because: <ul style="list-style-type: none"> – Magazine not loaded – Plastic debris inside the magazine – Incorrect piston position – Nail incorrectly positioned in magazine 	<ul style="list-style-type: none"> ■ Release the tool and fully compress it again ■ Load fastener strip ■ Open magazine, remove fastener strip and plastic debris ■ Remove cartridge strip and use pushrod provided to push piston fully back (see 9.1) <p>If problem persists:</p> <ul style="list-style-type: none"> ■ Clean the tool (see 8.3–8.13)
<p>Piston stuck in magazine fastener guide</p> 	<ul style="list-style-type: none"> ■ Piston and/or buffer damaged ■ Plastic debris inside the magazine ■ Excess power when fastening on steel ■ Tool fired with high power without fastener in place 	<ul style="list-style-type: none"> ■ Unscrew the magazine ■ Check buffer and piston and replace if necessary (see 8.4) ■ Open magazine, remove fastener strip and plastic debris
<p>Magazine fastener guide is stuck</p> 	<ul style="list-style-type: none"> ■ Fastener guide damaged 	<ul style="list-style-type: none"> ■ Change magazine

	Cause	Possible remedies
<p>Fastener penetrates too deeply</p> 	<ul style="list-style-type: none"> ■ Fastener too short ■ Driving power too high 	<ul style="list-style-type: none"> ■ Use longer fastener ■ Reduce power setting ■ Use lighter cartridge
<p>Fastener does not penetrate deeply enough</p> 	<ul style="list-style-type: none"> ■ Fastener too long ■ Driving power too low 	<ul style="list-style-type: none"> ■ Use shorter fastener ■ Increase power setting ■ Use heavier cartridge
<p>Nail bends</p> 	<ul style="list-style-type: none"> ■ Hard and/or large aggregate in concrete ■ Rebar close to surface of concrete ■ Hard surface (steel) 	<ul style="list-style-type: none"> ■ Use shorter nail ■ Use thicker nail DNI => AL ■ Use DX-Kwik (predrill) ■ Use co-acting principle/fastener guide ■ Use stepped shank nail DAK or X-ZFAH
	<ul style="list-style-type: none"> ■ Wrong type of fastener used ■ Fastener driving power set incorrectly ■ Concrete contains hard and/or large aggregates ■ Rebar located just beneath the surface ■ Hard surface 	<ul style="list-style-type: none"> ■ Use a fastener with a length suitable for the insulation material to be fastened ■ Adjust the fastener driving power ■ Use a different cartridge power level
<p>Base material is spalling</p> 	<ul style="list-style-type: none"> ■ High strength concrete ■ Hard and/or large aggregate in concrete ■ Old concrete 	<ul style="list-style-type: none"> ■ Stud application Use spall stop: X-SS.... ■ Nail application Use shorter nail Use DX-Kwik (predrill) Use DAK16 or X-ZFAH16 (for high-strength precast concrete)

Fastening on steel	Cause	Possible remedies
<p>Damaged nail head</p> 	<ul style="list-style-type: none"> ■ Driving power too high ■ Wrong piston used ■ Damaged piston 	<ul style="list-style-type: none"> ■ Reduce power setting ■ Use lighter cartridge ■ Check nail/piston combination ■ Change piston
<p>Nail does not penetrate surface</p> 	<ul style="list-style-type: none"> ■ Driving power too low ■ Application limit exceeded (very hard surface) ■ Unsuitable system 	<ul style="list-style-type: none"> ■ Try higher power setting or heavier cartridge ■ Short nail application: try DAK 16 P8 (TH) or X-ZFAH 16 S8 TH ■ Long nail application: try DAA or X-AL-H ■ Use co-acting principle/fastener guide ■ Switch to more powerful system like DX 750, DX 600 N
<p>Nail does not hold in base material</p> 	<ul style="list-style-type: none"> ■ Thin steel base material (3 to 5 mm steel) 	<ul style="list-style-type: none"> ■ Try different power setting or different cartridge ■ Try EDNK 20P8H or ENKK 20-S12 for fastening sheet metal ■ Try ESD MK...MA for fastening wood
<p>Nail breaks</p> 	<ul style="list-style-type: none"> ■ Driving power too low ■ Application limit exceeded (very hard surface) 	<ul style="list-style-type: none"> ■ Try higher power setting or heavier cartridge ■ Use shorter nail ■ Use stronger nail (X-...-H) ■ Use stepped shank nail: DAK 16 P8 (TH) or X-ZFAH 16 S8 TH
<p>Nail head penetrates through material fastened (metal sheet)</p> 	<ul style="list-style-type: none"> ■ Driving power too high 	<ul style="list-style-type: none"> ■ Reduce power setting ■ Use lighter cartridge ■ Use nail with top hat ■ Use nail with washer e.g. EDNI ... S12

Fastening on steel	Cause	Possible remedies
<p data-bbox="82 217 260 240">Damaged nail head</p> 	<ul style="list-style-type: none"> <li data-bbox="407 217 628 240">■ Driving power too high <li data-bbox="407 288 594 312">■ Wrong piston used <li data-bbox="407 336 572 360">■ Worn-out piston 	<ul style="list-style-type: none"> <li data-bbox="736 217 947 240">■ Reduce power setting <li data-bbox="736 240 934 264">■ Use lighter cartridge <li data-bbox="736 288 1020 312">■ Check nail/piston combination <li data-bbox="736 336 882 360">■ Change piston

10. Disposal

Most of the materials from which Hilti power actuated tools are manufactured can be recycled. The materials must be correctly separated before they can be recycled. In many countries, Hilti has already made arrangements for taking back your old powder actuated tools for recycling. Please ask your Hilti customer service department or Hilti sales representative for further information.

Should you wish to return the power actuated tool yourself to a disposal facility for recycling, proceed as follows: Dismantle the tools as far as possible without the need for special tools.

Separate the individual parts as follows:

Part / assembly	Main material	Recycling
Toolbox	Plastic	Plastics recycling
Outer casing	Plastic / synthetic rubber	Plastics recycling
Screws, small parts	Steel	Scrap metal
Used cartridge strip	Plastic / steel	According to local regulations

11. Warranty

Hilti warrants that the tool supplied is free of defects in material and workmanship. This warranty is valid so long as the tool is operated and handled correctly, cleaned and serviced properly and in accordance with the Hilti Operating Instructions, all warranty claims are made within 5 years for the tool and 1 year for the fastener magazine and fastener guide from the date of the sale (invoice date), and the technical system is maintained. This means that only original Hilti consumables, components and spare parts, or other products of equivalent quality, may be used in the tool.

This warranty provides the free-of-charge repair or replacement of defective parts only. Parts requiring repair or replacement as a result of normal wear and tear are not covered by this warranty.

Additional claims are excluded, unless stringent national rules prohibit such exclusion. In particular, Hilti is not obligated for direct, indirect, incidental or consequential damages, losses or expenses in connection with, or by reason of, the use of, or inability to use the tool for any purpose. Implied warranties of merchantability or fitness for a particular purpose are specifically excluded.

For repair or replacement, send tool and/or related parts immediately upon discovery of the defect to the address of the local Hilti marketing organisation provided.

This constitutes Hilti's entire obligation with regard to warranty and supersedes all prior or contemporaneous comments and oral or written agreements concerning warranties.

Noise information

as per German legislation (3, GSGV dated January 18, 1991):

The noise (power) level $L_{WA, 1S}$ as per § 1 (2) 1b) applicable to the tool and, due to different workplaces depending on the application for which the tool is used, also the noise (pressure) level L_{pAlmax} , at the measurement surface of 1 metre as per § 1 (2) 1e), are given in addition to the workplace related noise emission value in accordance with the noise measurement standard. Operating conditions and circumstances of use: most powerful cartridge power load in accordance with instructions for use with suitable nail or stud fired vertically downwards into a steel plate and in accordance with the means of measurement DIN 45635, part 34 "Measurement of the noise emitted by powder-actuated fastening tools".

Noise information: With black cartridge and maximum power setting:

Application: Plywood to concrete – fastener X-DNI 72 MX

1b) Noise(power) level
workplace relevant emission value
(measured at operator ear level)

$L_{WA, 1S} = 108 \text{ dB (A)}$
 $L_{pAlmax} = 103 \text{ dB (A)}$

1e) Noise (pressure) level

$\bar{L}_{pA, 1S} = 95 \text{ dB (A)}$

Variations in operating conditions may cause deviations from these noise emission values.

Confirmation of CIP testing

The Hilti DX 460 has been system and type tested. As a result, the tool bears the PTB approval mark of square shape showing approval number **S 812**. In this way, Hilti guarantees compliance with the approved type.

Unacceptable/inadmissible defects, deficiencies, etc. that are determined during use of the tool must be reported to the manager responsible at the approval authority (PTB) and to the Office of the Permanent International Commission (C.I.P.).

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