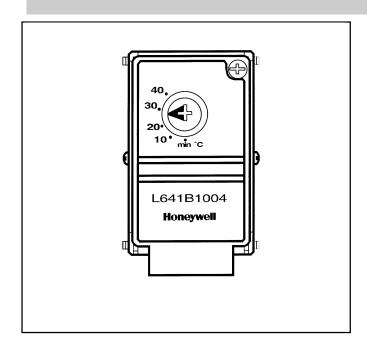
L641 SURFACE CONTACT THERMOSTAT

PRODUCT DATA



DESCRIPTION

The L641 is a surface contact thermostat designed to sense the water temperature in storage cylinders and water pipes, and to provide temperature control, temperature limiting, and temperature feedback functions.

L641A mounts directly onto domestic hot water cylinders and can be wired to directly switch a wet central heating circulating pump, or boiler, or to operate spring return and motor open/motor close zone valves.

L641B mounts directly onto a pipe and can provide high limit, low limit or frost protection in wet central heating systems or automatic summer/winter changeover in XE70 fan-coil control systems.

FEATURES

- Version available for use as a cylinder thermostat in domestic hot water installations
- Version available for use as a pipe thermostat in fancoil applications
- Version available for use as a pipe thermostat in frost protection applications
- Version available for use as a pipe thermostat to limit the supply water temperature in underfloor heating and solid fuel systems
- The S.P.D.T. switching action is accomplished by a snap-action MICRO SWITCH which is actuated by a bimetal temperature sensing element
- The desired temperature control point is set by the clearly scaled temperature selector on the front cover
- Wiring terminals are easily accessible
- Tamperproof temperature setting (L641B)
- Screwdriver slot temperature setting, with optional manual setting knob supplied (L641A)
- CE approved

SPECIFICATIONS

Supply voltage : $230 \text{ V}\sim$, 50...60 HzSwitch action : S.P.D.T. Type 1CL Switch rating : 4(2) A, $230 \text{ V}\sim$

Temperature setting range

Differential : Approximately 10 K non-adjustable

Surface temperature

: 0 to 95°C

: see table

range

Ambient temp. : 0 to 70°C

range

Mounting : L641A mounts directly onto cylinder

using fixing strap provided L641B mounts directly onto pipes using fixing springs provided

Dimensions : 44 x 79 x 54mm (1.73" x 3.11" x 2.13")

(w x h x d)

Wiring : 3 terminals with wiring clamps,

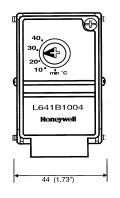
accepting wires up to 1.5 mm²

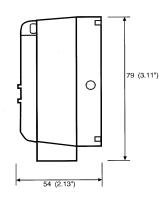
Approvals : L641 is CE, RoHs and WEEE

compliant. For regulatory information, DoC / CoC number D0005. Product must be wired as shown for CE

compliance

DIMENSIONS:





Dimensions in millimetres (inches in brackets)

ORDERING SPECIFICATION

Model	Application	Temperature Setting Range
L641Al039	Cylinder Thermostat	Min, 40 to 80 ° C
L641Bl004	Low Limit Pipe Thermostat	Min, 10 to 40° C
L641B1012	High Limit Pipe Thermostat	50 to 95°C

IMPORTANT

- 1. The installer must be a trained service engineer
- 2. Disconnect the power supply before beginning installation

INSTALLATION

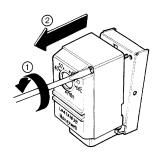
Mounting

The L641A cylinder thermostat should be mounted $^{1}/_{4}$ to $^{1}/_{3}$ of the way from the bottom of the domestic hot water cylinder after removing a section of the insulation and cleaning the surface.

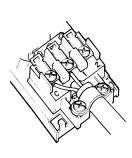
The L641B pipe thermostat should be positioned less than 0.6 m (2') from the boiler, or on a supply pipe to a fan-coil unit, close to the 3-port control valve.

Wiring

Cover removal



Wiring to terminals



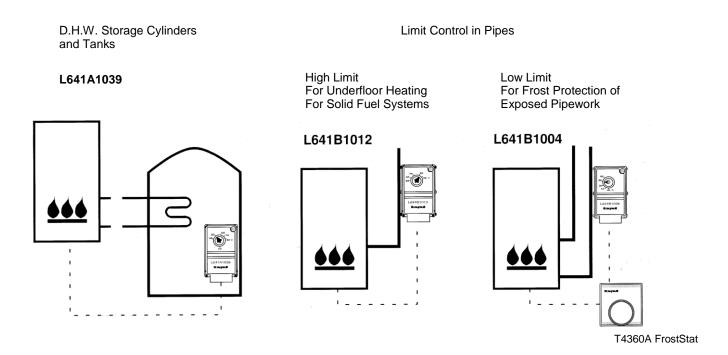
APPLICATION

	DHW Storage Tanks/ Cylinders (see note 1)	High Limit Underfloor Heating Systems (see note 2)	High Limit Solid Fuel Systems (see note 2)	Low Limit Frost Protection (see note 3)	Fan-Coil Unit Summer/ Winter Changeover for 2-pipe units (see note 4)
L641Al039	•				
L641Bl004				•	•
L641Bl012		•	•		

Notes

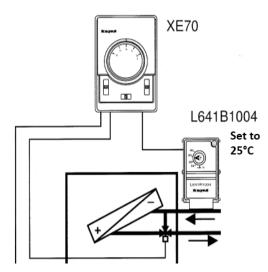
- The L641A should be mounted $^{1}/_{4}$ to $^{1}/_{3}$ of the way from the bottom of the cylinder. The L641B should be mounted less than 0.6 m (2') from the boiler.
- The L641B should be mounted on the boiler return pipe and used in conjunction with the T4360A FrostStat. 3.
- The L641B should be set to approx. 25° C and mounted on the supply pipe close to the 3-port control valve such as to sense the water temperature even when the valve is closed.

Water Temperature Sensing and Control

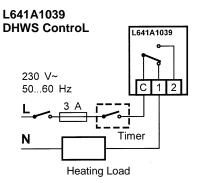


3

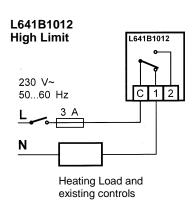
SUMMER / WINTER CHANGEOVER FOR 2-PIPE FAN-COIL UNITS



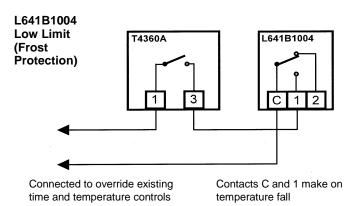
WIRING DIAGRAMS

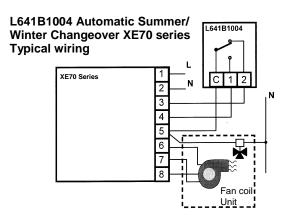


Terminal 2 used on Honeywell Y-Plan systems



Contacts C and 1 break on temperature rise





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