VS8510,VS8520 Millivolt Gas Valve

INSTALLAT IN INSTRUMONS

APPLICATION

The VS8510, VS8520 Millivolt Gas Valve is compact and has a 60,000 Btuh capacity (1 in. pressure drop for straight through configuration). Its design makes it ideal for fireplace and space heating applications.

SPECIFICATIONS

Main Gas Connection: Valve: 3/8 in. NPT thread.

Pilot Gas Connection and Flow:

Connection Size: 7/16-24 UNS.

Flow: 1700 Btuh at 4.0 in. wc pressure drop.

Thermocouple and Pilot Threads: Metric d UNS.

Ambient Temperature Range:

0°F to 175°F (-18°C to 79°¡C). Option for 225°F (107°C).

Pressure Regulation:

Servo regulator with adjutable outlet pressure.
Natural Gas: Typically 3 n. wc.

LP: Typically 11 in. wc.

Regulator Adjustments:

Natural Gaston. in. field adjustable. LP: 8 in. field adjustable

Voltag

VS8510. my erator.

VS8520: 75 operator, 3 V thermocouple.

App

Internation Appropriate Vices (IAS) Certificate:

European Community (CE) Certificate: Applied for.

INSTALLATION

When Installing this Product.

- Read there instructions carefully. Fance to follow their could damage the product or cause a handous condition.
- Cheeping ratifies given in the instructions and on the property make sure the roduct is suitable for your application.
- Installer muse a trail d, experienced service technician.
- After installation complete, check out product operation as provided in these instructions.

WANING

Ox gen depletion hazard. Can cause injury or death due to asphyxiation.

- Use only vented gas valve models on vented appliances.
- 2. Use only unvented gas valve models on unvented appliances.

A WARNING

Fire or explosion hazard. Can cause property damage, severe injury or death.

Follow these warnings exactly:

- Disconnect power supply before wiring to prevent electrical shock or equipment damage.
- To avoid dangerous accumulation of fuel gas, turn off gas supply at the appliance service valve before starting installation, and perform a Gas Leak Test after the installation is complete.
- Always install the sediment trap in the gas supply line to prevent contamination of the gas control.
- 4. Do not force the gas control knob. Use only your hand to turn the gas control knob. Never use any tools. If the gas control knob does not operate by hand, the gas control should be replaced by a qualified service technician. Force or attempted repair can result in fire or explosion.





CAUTION

Equipment damage

Can burn out heat anticipator in thermostat. Never apply a jumper across or short the valve coil terminals.

IMPORTANT

These gas controls are shipped with protective seals over the inlet and outlet tappings. Do not remove the seals until ready to connect the piping.

Follow the appliance manufacturer instructions, if available; otherwise, use these instructions.

Converting Between Natural and LP Gas



WARNING

Fire or explosion hazard.

Can cause property damage, severe injury or death.

- Do not use a gas control set for natural gas on an LP gas system or a gas control set for LP gas on a natural gas system.
- When making a conversion, the main pilot burner orifices must be changed to meet the appliance manufacturer specifications.

When making a conversion, change main pilot but orifices to meet the appliance manufacturer specifications. Refer to the appliance manufacturer instructions for orifice specifications and congeover procedure. Gas controls are factory-set for natural (and manufactured) or LP gas. Do not attempt use a control set for natural (manufactured) gas on LP go or a control set for LP on natural (manufactured) gas.

VS8510A and VS8520A as controls with a standaregulator can be converted from one good to be other with a conversion kit (ordered apparation order of the conversion kit (ordered apparation) order of the convert from Lagorithm (order part no. 395992 to convert from Lagorithm (manufacture) or 100 manufactures and 100 manufactures.

a Convertible VS851 nd VS852 contro regulator High/L erted from one gas to the other with conv on kit (o red separately). Order part no. 39 to convert m LP to natural facture s. Order no. 396087-2 to convert al (ma ctur to LP gas.

High/Low later in Zels VS8510D and VS8520D cannot be coverted.

VS8510R d VS8520R Convertore Pressure Regulators

regulator models. They can be convertible pressure regulator models. They can be converted from natural gas to LP or from LP to natural gas without a converter kit.

Before converting the gas valve from one gas to another, check the gas valve label and the appliance manufacturer rating plate to make sure the pressure regulator setting (factory set) meets the appliance manifold requirements after conversion.

NOTE: Convertible pressure regulator models (suffix R) do not have field-adjustable regulators. The natural gas and LP settings are factory-manufactured

IMPORTANT

Follow these instructions carefully.

CONVERTING THE GAS VALVE

If the factory pressure regulator setting meeting appliance manifold requirement, convert the as valve as follows (see Fig. 1):

- 1. Remove the black thread projective Remove the conversion flip cap durning in counterclockwise
 - Invert the conversion cap so the bottom, the letters and associate an after the gas type appropriate for the appliance oplication are facdown toward the valve. NAT is a natural gas and LP is for light petroleum gas.

Tighten the convision flip cap by turning lockwise , using a lin. lbs of force.

Replace it plack threat potective cap.

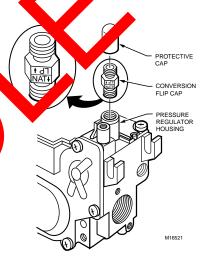


Fig. 1. Converting the gas valve (shown assembled for natural gas).

Location

Locate the combination gas control where it cannot be affected by steam cleaning, high humidity, dripping water, corrosive chemicals, dust or grease accumulation or excessive heat. To assure proper operation, follow these guidelines:

- Locate das control in a well-ventilated area.
- Mount gas control high enough to avoid exposure to flooding or splashing water.
- Assure the ambient temperature does not exceed the ambient temperature ratings for each component.
- Cover gas control if appliance is cleaned with water, steam, or chemicals or to avoid dust and grease accumulation.
- Avoid locating gas control where exposure to corrosive chemical fumes or dripping water is likely.

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Install Piping to Gas Control

All piping must comply with local codes and ordinances or with the National Fuel Gas code (ANSI Z223.1 NFPA No. 54), whichever applies. Tubing installation must comply with approved standards and practices.

- Use new, properly reamed pipe free from chips. When tubing is used, assure the ends are square, deburred and clean. All tubing bends must be smooth and without deformation.
- Run pipe or tubing to the control. If tubing is used, obtain a tube-to-pipe coupling to connect the tubing to the control.
- Install sediment trap in the supply line to the gas control. See Fig. 1.

Install Control

- Mount control 0 to 90 degrees, in any direction, from the upright position of the gas control knob, including vertically.
- Mount the control so gas flow is in the direction of the arrow on the side of the control.
- 3. Thread pipe 9/16 in. into the control. Do not insert deeper than 3/8 in. Valve distortion or malfunction can result if the pipe is inserted too deeply.
- 4. Apply a moderate amount of good quality pipe compound (do not use Teflon tape) to pipe only, leaving two end threads bare. On LP installations use compound resistant to LP gas. See Fig. 2.
- Remove seals over control inlet and outlet, if necessary.
- Connect pipe to control inlet and outlet. When the wrench on either side of the pipe outlet before to Fig. 3 through 5.

Wiring

Follow the wiring instructions furnished by appliance manufacturer, if available, or the teneral fructions provided below. Where the constructions differ appliance manufacturer, provided the provided below. Where the constructions differ appliance manufacturer instruction for typical agrams, see Fig. 6 and 7.

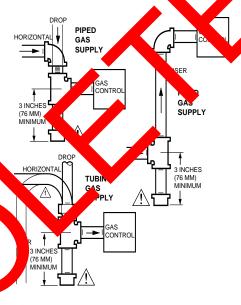
All wiring must poly with applicable electric codes and ordinary

Discopped power statement making wiring connecting to premain electional shock or equipment damage.

- Sheck the ower sure rating on the gas control so make so it is ches the available supply. Insuring the train over, thermostat, and other control as required.
- This vector e can only be used in a self-generating syster
- Adjust be thermostat heat anticipator to the 0.1A at 7 mV rating stamped on the valve operator.

OPFRATION

The Millivolt Gas Valve System has two different configurations. The first configuration includes a gas valve, quick drop-out thermocouple, thermopile, millivolt thermostat and a pilot burner. In this configuration, the thermopile drives the operator and the quick dropout thermocouple operates the power unit. See Figure 1 second configuration includes a gas valve, the opile, millivolt thermostat, and a pilot burner. The tempolie drives the operator and the power unit.





3

GAS LEARAGE HAZARU.
FAILURE TO FOLLOW PRECAUTIONS CAN
RESULT IN A GAS-FILLED WORK AREA.
SHUT OFF THE MAIN GAS SUPPLY BEFORE REMOVING END CAP.
TEST FOR GAS LEAKAGE WHEN INSTALLATION IS COMPLETE.

ALL BENDS IN METALLIC TUBING SHOULD BE SMOOTH.

M4603A

Fig. 2. Sediment trap installation.

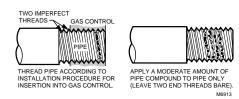


Fig. 3. Use moderate amount of pipe compound.

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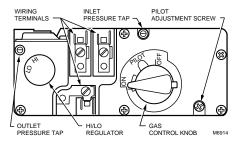


Fig. 4. Top view of gas control with HI/LO regulator.

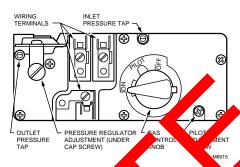
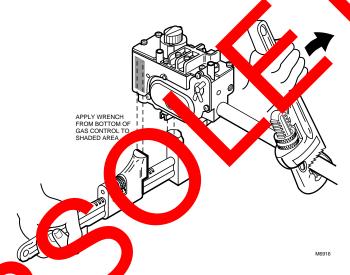


Fig. 5. Top vi يا أك control with rd regu stai



roper use of wrench on gas control.

Pilot ghtin **Procedure** ang

- Turn b countere kwise 🦳 to PILOT sh the kng oositio own, and hold in position. pilot ope nd allows gas to flow to the ırner.
- 2. Ligh pilot b Mer while holding the knob down until a ong flame is present (approximately 60 secon
- Relea the knob. The shaft will move upward and enga the safety valve lever that opens the safety
 - In the knob counterclockwise
 to the ON position. On a call-for-heat, the main valve opens and the main burner ignites.

Shut off Procedure

1. To shut off the system, turn the knob clockwise of to the OFF position. This action closes the main gas and safety valves. However,

- the power unit must drop out before the lighting sequence can begin again. The VS8510 drops out within three minutes. The VS8520 drops out within 30 seconds.
- To relight the pilot light, follow the steps in the Pilot Gas and Lighting Procedure section.

HI/LO Regulator

As you turn the HI/LO knob, the gas pressure changes.

Turn the knob clockwise (towards the HI setting to increase gas pressure.

Turn the knob counterclockwise towards the LO

setting to decrease gas pressure. Minimum and maximum regulator settings vary for each individual gas valve. See gas valve label for actual minimum and maximum ranges. Table 1 lists possible minimums and maximums for gas valves.

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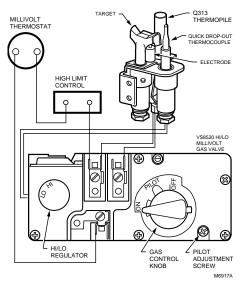
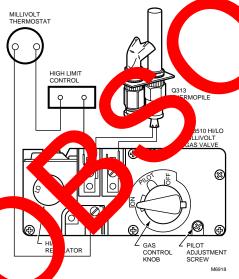


Fig. 7. Millivolt system wiring diagram with quick drop-out thermocouple.



... Millivolt system wiring diagram without quick drop-out thermocouple.

Table 1. HI/LO and Standard Regulator Specification Pressures in in. wc (kPa).

Type of Gas	HI/LO Regulator Setting Ranges	Standard Regulator Setting Ranges
Natural	1.2 in. minimum to 3.5 in. maximum.	3.0 minimum to 5.0 maximum.
LP	3.7 in. minimum to 11.0 in. maximum.	8.0 in. minimum to 12.0 in. maximum.

Standard Pressure Regulator

- Check the manifold pressure lister the arance nameplate. Gas control utlet positions should match the namep.
- 2. With the main burner or ating, check the control flow rate using a neter clocking mix or measure the pressure is attaching a plastic tube with a 1/4 in shell I.D. to a manometer and connecting the manometer to be utilet pressure tap on the case control. See Fig. 5.
- If necessary, adjust the pressure region to mater are appliance rating. See Table 1 for factor-set nominabutlet pressure and adjustment ran.
 - a. Recover essure regular adjustment cap
 - b. Using a newdrive drn inner adjustment screw closures to increase or counterclock to decrease gas pressure to burner.
 - c. Always place cap screw and tighten firmly to prevent as leakage.
- 4. Lesize outlet pressure or flow rate cannot be about d by adjusting the gas control, check gas control inlet pressure using a manometer at the gas control inlet pressure tap. If inlet pressure is in the normal range (see Table 1), replace gas control. Otherwise, take the necessary steps to provide proper gas pressure on the control.

CHECKOUT

A WARNING

Fire or explosion hazard.

Can cause property damage, severe injury or death.

- Do not force the gas control knob on the appliance. Use only your hand to turn the gas control knob. Never use any tools.
- If the knob does not operate by hand, the control should be replaced by a qualified service technician.

Gas Control Knob Settings

Gas control knob settings are as follows:

- OFF: Prevents main gas flow through the control.
- ON: Permits main burner and pilot gas flow. Gas control and thermostat control main burner gas flow.
- PILOT: Opens pilot valve and allows gas flow to pilot burner.
- · HI/LO: Manually adjusts outlet pressure.

5

NOTE: Controls are shipped with the gas control knob in the ON position.

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Perform Gas Leak Test



MARNING

Fire or explosion hazard. Can cause property damage, severe injury or death

- Stand away from the main burner while lighting. Hidden gas leaks can cause flashbacks in the appliance vestibule.
- 2. Check for gas leaks with rich soap and water solution any time work is done on a gas system.

Gas Leak Test

- 1. Paint the pipe connections upstream of the gas control with rich soap and water solution. Bubbles indicate a gas leak.
- 2. If a leak is detected, tighten the pipe connections.
- Light the main burner.
- With the main burner in operation, paint the pipe joints (including adapters) and control inlet and outlet with a rich soap and water solution.
- If another leak is detected, tighten the adapter screws, joints, and pipe connections.
- 6. Replace part if leak cannot be stopped.

Turn on System

Rotate the gas control knob counterclockwise 🗲

Turn on Main Burner

Follow the instructions provided by the ar ance manufacturer or turn up the thermostat to II for heat.

Check and Adjust Gas and Burner Ignition



!\ CAUTION

amage Hazard. per au stment of e in and burner necessary ing and cause ca utdown m.

- not eed the ut rating stamped on the e namepla or manufacturer nended by orifice pressure for size rec orifice used. sure primary air supply to s properly adjusted for e mail pustion. Follow the instructions plete e appliance manufacturer.
- 2 IF HECKING GAS INPUT BY CLOCKING METER: Be sure there is no gas flow ugh the meter other than to the appliance ing checked. Other appliances must remain off with the pilots extinguished (or the consumption must be deducted from the meter reading). Convert the flow rate to Btuh as described in the Gas Controls Handbook, form 70-2602, and compare to the Btuh input rating on the appliance nameplate.

3. IF CHECKING GAS INPUT WITH MANO-METER: Both the inlet and outlet pressure taps have a captive screw. To measure the pressure of the tap, loosen, but do not remove the captive screw, attach a plastic tube with a 1/4 in. shell I.D. and connect the manameter. After checking the pressure, turn the control knob to the OFF position. sure the opening the outlet pressure tap Before gas control is in the OFF position but off the opening the inlet pressure ta supply at the manual value in the g to at the as p the appliance or, for L the tan he essure tap v Gas Leak Test at the main burner oper

Check Safety Shudown **f**ormance



or explos hazard.

perty damage, severe injury or ause dea

n test any time work Perfor safety shut as sy is done of

- Place gas control of in PILOT position. Main burner should go off and pilot should remain lit. Extinguish p flame. The VS8510 pilot gas flow vithin three minutes; the VS8520 pilot hould st flo ops within thirty seconds. Safety shutoff as proves complete shutdown because safety shutoff valve prohibits main burner and pilot gas flow.
 - Relight pilot burner and operate the system through one complete cycle to ensure all controls operate properly.

MAINTENANCE

WARNING

Fire or explosion hazard. Can cause property damage, severe injury or death.

Do not attempt to take apart the gas control or to clean it. Improper assembly and cleaning can cause unreliable operation.

Regular preventive maintenance is important in applications that place a heavy load on system controls such as those used in the commercial cooking and agricultural and industrial industries because:

- In many such applications, particularly commercial cooking, the equipment operates 100,000 to 200,000 cycles per year. Such heavy cycling can wear out the gas control in one to two years.
- Exposure to water, dirt, chemicals and heat can damage the gas control and shut down the control

The maintenance program should include regular checkout of the system as outlined in the Checkout section, and checkout of the control system as described in the appliance manufacturer literature.

69-1024-5 6 Maintenance frequency must be determined individually for each application. Some considerations are:

- Cycling frequency. Appliances that may cycle 20,000 times annually should be checked monthly.
- Intermittent use. Appliances that are used seasonally should be checked before shutdown and again before the next use
- Consequence of unexpected shutdown. Where the cost of an unexpected shutdown would be high, the system should be checked more often.
- Dusty, wet, or corrosive environment, Because these environments can cause the gas control to deteriorate more rapidly, the system should be checked more

Any control should be replaced if it does not perform properly on checkout or service. In addition, replace any module if it is wet or looks like it has ever been wet.

SERVICE



MARNING

Fire or explosion hazard. Can cause property damage, severe injury or death.

Do not disassemble the gas control; it contains no replaceable components. Attempted disassembly or repair can damage the control.



CAUTION

Equipment damage.

Can burn out heat anticipator in hermostat. Do not apply a jumper across (or ort) the valve coil terminals even temporarily.

If Main Burner does ot Come on with Call for H

- Confirm that the o ON posiıs in tion.
- Adjust the rmostat several degrees ove the room
- 3. Use c voltm er to mea tage across HTP and als.
- voltage eck the control circuit for ese on pro on
- 5. If pro ntrol system Itage is present, replace e gas

WARNING

Fire or explosion hazard.

Can cause property damage, severe injury or death.

Exactly follow the warnings and the lighting instructions.

- 1. Before lighting, smell around the ap ice area for gas. If the appliance use (bottled) gas, be sure to smell next to the or becaus LP gas is heavier than air. If smell gas immediately shut off the many alve ir gas piping to the applia or. o ıе o not tank. Do not try to lig ny applian touch any electric vitch or use the all your gas sup Leave the build your gas sup can e reached, call ıt. fire departme
- b on the Do not e the gas contro . Use only your han turn the gas applia റ knob. Never use any too the knob by hand, have a qualified not opera n replace the control. Force or rvice tech air can result in fire or explosion. mpted
- placed if it has been 3. TI ntrol must b flood vith water. a qualified service technic
- 4. The gas safety device. It must be replaced in second of any physical damage such as bent terminals, missing or broken parts, stripped eads, or evidence of exposure to heat

MPOR

flow the operating instructions provided by the manufacturer of your heating appliance.

ROUBLESHOOTING

IMPORTANT

7

Troubleshooting procedures should only be performed by an experienced, qualified service technician.

Use Fig. 9 and Table 2 or 3 to assist in troubleshooting the VS8510 or VS8520.

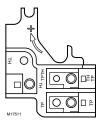


Fig. 9. Test points for troubleshooting the VS8510/VS8520 Millivolt Gas Valves.

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Table 2. VS8510 Troubleshooting Tests.

Test Letter	Test	Connect Meter to	Set Thermostat to	Meter Reading
A	Coil Resistance	TP and TH	Open	3.6 ohms maximum.
В	Thermopile	TP and TPTH	Open	460 mV minimum.
С	Operator Pull-In	TH and TP	Open	155 mV minimum.
D	Resistance System	_	Closed	1.7 ohms maximu

A—Have thermostat contacts open and pilotstat knob turned to OFF. Coil resistance should be maximum of 3.6 ohm If not, replace the valve.

Table 3. VS8520 Troubleshooting Tell

Test			Set ermostat		
Letter	Test	Connect Meter to	to		Meter should read
A	Coil Resistance	TP and TH	Оре		3.6 ohma maximum.
В	Thermopile	TP and TPTH	Open		460 minimum.
С	Thermocouple	Tip	Open		19 / minimum.
D	Operator Pull-in	TH and TP	Open		5 mV minimum.
E	Resistance system	_	Closed		1.7 ohms maximum.

A—Have thermostat contacts open and pilotstat keep turned to F. Coil resist ce should be maximum of 3.6 ohms. If not, replace the valve.

Honeywell

Home and Building Control Honeywell Inc.

Honeywell Plaza P.O. Box 524

Minneapolis, MN 55408-0524

Home and Building Control

Honeywell Limited-Honeywell Limitée 155 Gordon Baker Road North York, Ontario

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B—Have thermostat contacts open and pilot burning with pilotstat knob turned to PILOT. There should be minimal of 460 mV. If not, replace thermopile.

C—Have thermostat contacts open and pilot burning with pilotstat knob in the PILOT position along the the stat contacts. The thermopile should provide 155 mV. If not, replace the thermopile. If output 155 mV or greater valve operator will make an audible sound or click when it pulls in. If the valve does not always sound, replace valve.

D—The system resistance from the remote switch or thermostat and leadwires should not exceed the control of the

B—Have thermostat contacts open and pilot with pilots. There should be a minimum of 460 mV. If not, replace thermopile.

C—Have thermostat contacts open and control burning with the most start knob turned to PILOT. The voltage should be 18 mV for a new thermocouple. You must consider a pilotstat knob to minimum voltage, replace the thermocouple is below 3 mV. replace the thermocouple is below 3 mV.

D—Have thermostat contacts and pilots or ing with pilots that knob in the PILOT position. <u>Close</u> the thermostat contacts. The thermopile plould provide 155 in the place the thermopile. If output is 155 mV or greater, the valve operator will make an audible second or click when it pulls in. If the valve does not make a sound, replace the valve.

E—The system resistance remote s ch or thermostat and leadwires should not exceed 1.7 ohms. If it does, reduce the resistance.

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