Start Here



Thank you for choosing Brother, your support is important to us and we value your business. Your Brother product is engineered and manufactured to the highest standards to deliver reliable performance, day-in and day-out.

Please read the Product Safety Guide first, then read this Quick Setup Guide for the correct setup and installation procedure.

To view the Quick Setup Guide in other languages, please visit http://solutions.brother.com/.

(HL-6180DW(T)) In USA:

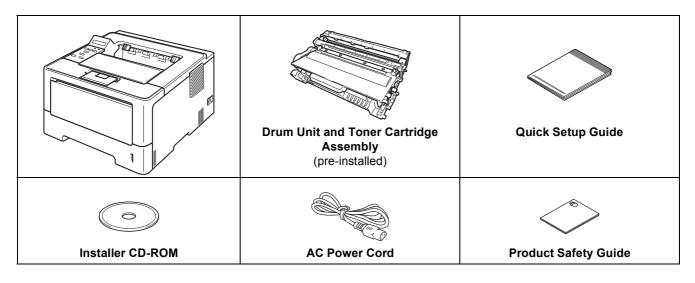
Please go to the Brother Solutions Center at http://solutions.brother.com/ and click Manuals on your model page to download the other manuals.



Not all models are available in all countries.



Unpack the machine and check the components



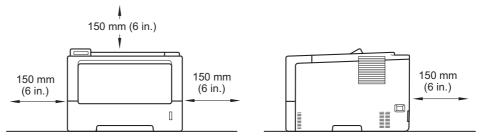
▲ WARNING	<u>WARNING</u> indicates a potentially hazardous situation which, if not avoided, could result in death or serious injuries.
▲ CAUTION	<u>CAUTION</u> indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injuries.

A WARNING

- Plastic bags are used in the packing of your machine. Plastic bags are not toys. To avoid the danger of suffocation, keep these bags away from babies and children and dispose of them correctly.
- If you use a Lower Tray, DO NOT carry the machine with the Lower Tray as you may be injured or cause damage to the machine because it is not attached to the Lower Tray.



• Keep a minimum gap around the machine as shown in the illustration.



- The components included in the box may differ depending on your country.
- · We recommend that you save the original packaging.
- If for any reason you must ship your machine, carefully repack the machine in the original packaging to avoid any damage during transit. The machine should be adequately insured with the carrier. For how to repack the machine, see *Packing and shipping the machine* in the *User's Guide*.
- Illustrations in this Quick Setup Guide are based on the HL-5470DW.
- The interface cable is not a standard accessory. Buy the appropriate interface cable for the connection you want to use (USB or Network).

USB cable

It is recommended to use a USB 2.0 cable (Type A/B) that is no longer than 2 meters (6 feet).

Network cable

For HL-5470DW(T), use a straight-through Category 5 (or greater) twisted-pair cable for 10BASE-T, 100BASE-TX Fast Ethernet Network.

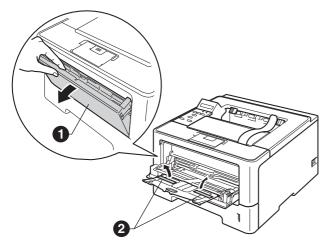
For HL-6180DW(T), use a straight-through Category 5e (or greater) Shielded Twisted-Pair (STP) cable for 10BASE-T, 100BASE-TX Fast Ethernet Network or 1000BASE-T Gigabit Ethernet Network. When you connect the machine to a Gigabit Ethernet Network, use the network devices complying with 1000BASE-T.

Remove the packing material from the machine

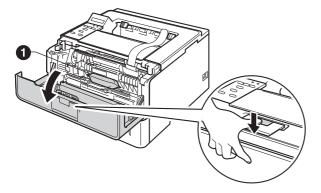
Important

DO NOT connect the AC power cord yet.

- Remove the packing tape from the outside of the machine.
- Open the MP tray ①, and remove the packing tape ② from the MP tray support, then close the MP tray.



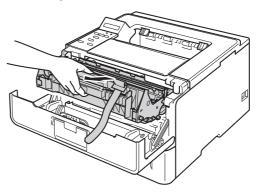
Press the front cover release button and open the front cover. Remove the silica gel pack ①.



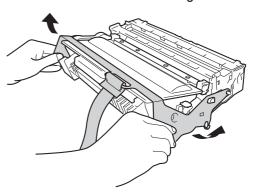
A CAUTION

DO NOT eat the silica gel pack. Please throw away. If ingested, seek medical attention immediately.

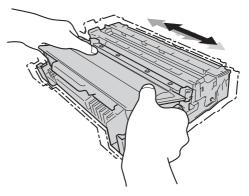
Take out the drum unit and toner cartridge assembly.



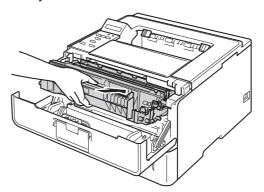
Remove the orange protective material from the drum unit and toner cartridge assembly.



Hold the drum unit and toner cartridge assembly level with both hands and gently shake it from side to side several times to distribute the toner evenly inside the cartridge.



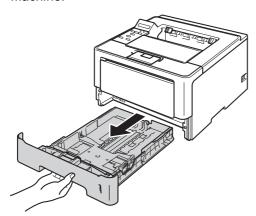
Put the drum unit and toner cartridge assembly firmly back in the machine.



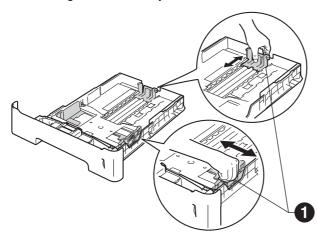
Close the front cover of the machine.

Load paper in the paper tray

Pull the paper tray completely out of the machine.



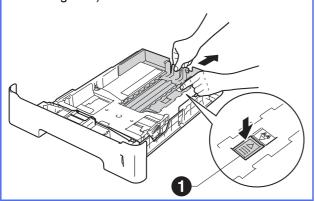
While pressing the green paper-guide release lever ①, slide the paper guides to fit the paper size you are loading in the tray. Make sure that the guides are firmly in the slots.



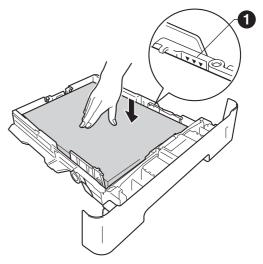


For Legal or Folio size paper, press the release button • in the bottom of the paper tray and then pull out the back of the paper tray.

(Legal or Folio size paper are not available in some regions.)

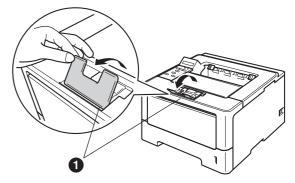


- Fan the stack of paper well to avoid paper jams and misfeeds.
- Put the paper in the tray and make sure:
 - The paper is below the maximum paper mark (▼▼▼) ●.
 - Over filling the paper tray will cause paper jams.
 - The side to be printed on is face down.
 - The paper guides touch the sides of the paper so it will feed properly.



- Put the paper tray firmly back in the machine.

 Make sure that it is completely inserted into the machine.
- Lift up the support flap to prevent paper from sliding off the face-down output tray.



For more information about recommended paper, see *Recommended paper and print media* in the *User's Guide*.



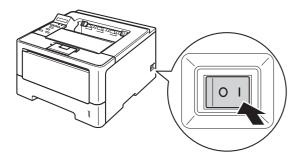
Turn on the machine

Important

DO NOT connect the interface cable yet.



- Connect the AC power cord to the machine and then connect it to an AC power outlet.
- **b** Turn the machine's power switch on.



5

Wireless setup (if needed)

For wireless setup using a Macintosh computer or mobile device, go to **a**.

For Windows® users (all connections) and Macintosh users using the USB and wired network connections, go to **b**.

all If you are using a Macintosh computer or a mobile device on a wireless network, press ▲ to choose Yes.

Then go to step **9** on page 17 to continue the wireless setup.

After finishing the wireless setup you will need to return to step **6** to finish the machine setup.



If you want to change the language on your machine first, you can choose ${\tt No}$ and you will be able to configure the wireless settings later.

If you are using a Windows® computer or want to connect your Macintosh using USB or wired network, press ▼ to choose No.

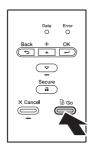
Then go to step 6.

The wireless setup for Windows® users will be covered in later steps.

6

Print a test page

Press **Go**. The machine will print a test page. Check that the test page has printed correctly.





This function will not be available after the first print job you send from your computer.

7

Set your language

- Press ▲ or ▼ to choose General Setup.

 Press OK.
- Press OK to choose Local Language.
- Press ▲ or ▼ to choose your language.

 Press OK.
- d Press Cancel.

Now go to

Next page to install the printer driver.

USB

Wired Network



Choose your connection type

These installation instructions are for Windows® XP Home/XP Professional/XP Professional x64 Edition, Windows Vista®, Windows® 7, Windows Server® 2003/2003 x64 Edition/2008/2008 R2 and Mac OS X (versions 10.5.8, 10.6.x and 10.7.x).



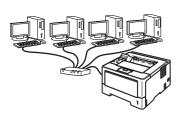
You can visit us at http://solutions.brother.com/ where you can get product support, the latest driver updates and utilities, and answers to frequently asked questions (FAQs) and technical questions.





For USB Interface Users

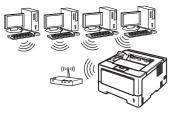
Windows[®], go to page 8 Macintosh, go to page 10





For Wired Network

Windows[®], go to page 11 Macintosh, go to page 15





For Wireless Network

Windows® and Macintosh, go to page 17



To connect your iOS or Android™ device or Windows® Phone to your Brother machine using Wi-Fi Direct™, please download the Wi-Fi Direct™ Guide at http://solutions.brother.com/.

Wireless Network



For USB Interface Cable Users for Windows®

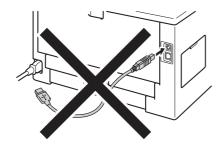


Before you install

Make sure that your computer is ON and you are logged on with Administrator rights.

Important

- If there are any programs running, close them.
- · The screens may differ depending on your operating system.
- b Turn off the machine and make sure the USB interface cable is NOT connected to the machine. If you have already connected the cable, disconnect it.



Install the printer driver

Put the installer CD-ROM into your CD-ROM drive. If prompted, select your model and language.



If the Brother screen does not appear automatically, go to My Computer (Computer), double-click the CD-ROM icon, and then double-click start.exe.

h Click Install Printer Driver, and click Yes if you accept the license agreement.





Note

For Windows Vista® and Windows® 7 users, when the User Account Control screen appears, click Allow or Yes.

Choose Local Connection (USB) and then click Next.

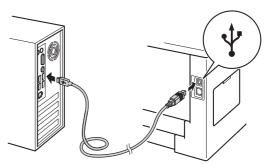


If you want to install the PS driver (BR-Script3 printer driver), choose Custom Install and then follow the on-screen instructions.

d Follow the on-screen instructions until this screen appears.



e Connect the USB cable to the USB port marked with the symbol on your machine, and then connect the cable to your computer.



f Turn the machine on. The installation will automatically start.

Macintosh



Important

DO NOT cancel any of the screens during the installation. It may take a few seconds for all screens to appear.

- When the On-Line Registration screen appears, make your selection and follow the on-screen instructions. Once you have completed the registration process, click Next.
- When the **Setup Complete** screen appears, check the box of the action you want to perform, and then click **Finish**.



Depending on your security settings, a Windows[®] Security or antivirus software window may appear when using the machine or its software. Please allow or permit the window to continue.



The installation is now complete.



XML Paper Specification Printer Driver

The XML Paper Specification Printer Driver is the most suitable driver for Windows Vista[®] and Windows[®] 7 when printing from the applications that use the XML Paper Specification documents. Please download the latest driver by accessing the Brother Solutions Center at http://solutions.brother.com/.



For USB Interface Cable Users for Macintosh



Before you install

Make sure your machine is connected to the power and your Macintosh is ON. You must be logged on with Administrator rights.

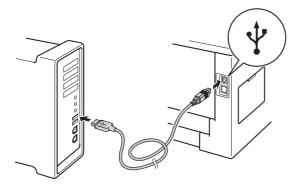
Important

For users of Mac OS X 10.5.7 or lower, upgrade to Mac OS X 10.5.8 - 10.7.x. (For the latest drivers and information for the Mac OS X you are using, visit http://solutions.brother.com/.)



If you want to add the PS driver (BR-Script3 printer driver), please go to the Brother Solutions Center at http://solutions.brother.com/ and visit FAQ's on your model page for instructions.

Connect the USB cable to the USB port marked with the symbol on your machine, and then connect the cable to your Macintosh.



C Make sure your machine's power switch is on.

10

Install the printer driver

- Put the installer CD-ROM into your CD-ROM drive.
- Double-click the **Start Here OSX** icon. If prompted, select your model.



Choose Local Connection (USB) and then click Next. Follow the on-screen instructions.



It may take a few minutes for the installation to complete.

Choose your machine from the list, and then click **OK**.



When this screen appears, click Next.





When the **Brother Support** screen appears, make your selection and follow the on-screen instructions.

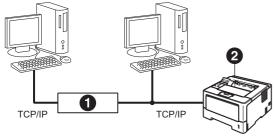


The installation is now complete.

Macintosh

For Wired Network Interface Cable Users for Windows® (For Peer-to-Peer network users)

Before you install



- Router
- 2 Machine

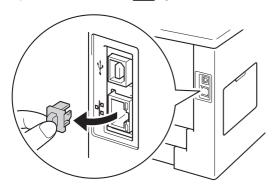


If you are going to connect the machine to your network, we recommend that you contact your system administrator prior to installation.

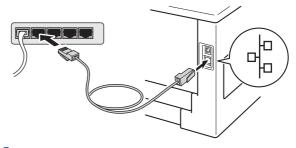
a Make sure that your computer is ON and you are logged on with Administrator rights.

Important

- If there are any programs running, close them.
- · The screens may differ depending on your operating system.
- b Remove the protective cap from the Ethernet port marked with a R symbol.



Connect the network interface cable to the Ethernet port, and then connect it to a free port on your hub.



d Make sure your machine's power switch is on.

Install the printer driver

Put the installer CD-ROM into your CD-ROM drive. If prompted, select your model and language.



If the Brother screen does not appear automatically, go to My Computer (Computer), double-click the CD-ROM icon, and then double-click start.exe.

b Click Install Printer Driver, and click Yes if you accept the license agreement.





For Windows Vista® and Windows® 7 users. when the User Account Control screen appears, click Allow or Yes.

C Choose Wired Network Connection (Ethernet) and then click Next.



If you want to install the PS driver (BR-Script3 printer driver), choose Custom Install and then follow the on-screen instructions.



d

Choose Brother Peer-to-Peer Network Printer and then click Next.



Choose the option of the Firewall setting, and then click **Next**.

e

The installation will automatically start.

1 Important

DO NOT cancel any of the screens during the installation. It may take a few seconds for all screens to appear.

🕜 Note

- If prompted, choose your machine from the list, and then click **Next**.
- If there is more than one of the same model connected on your network, the IP Address and Node Name will be displayed to help you identify the machine.
- You can find your machine's IP Address and the node name by printing out the Printer Settings Page. See Print the Printer Settings Page on page 31.
- When the **On-Line Registration** appears, make your selection and follow the on-screen instructions. Once you have completed the registration process, click **Next**.
- When the **Setup Complete** screen appears, check the box of the action you want to perform, and then click **Finish**.



Depending on your security settings, a Windows® Security or antivirus software window may appear when using the machine or its software. Please allow or permit the window to continue.



The installation is now complete.



XML Paper Specification Printer Driver

The XML Paper Specification Printer Driver is the most suitable driver for Windows Vista® and Windows® 7 when printing from the applications that use the XML Paper Specification documents. Please download the latest driver by accessing the Brother Solutions Center at http://solutions.brother.com/.

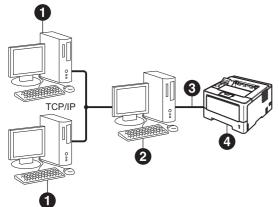
Wired Network

봈

For Wired Network Interface Cable Users for Windows® (For shared network users)

9

Before you install



- Client computer
- 2 Computer known as "Server" or "Print server"
- 3 TCP/IP or USB
- 4 Machine



If you are going to connect the machine to your network, we recommend that you contact your system administrator prior to installation.

Make sure that your computer is ON and you are logged on with Administrator rights.

Important

- If there are any programs running, close them.
- The screens may differ depending on your operating system.
- Make sure your machine's power switch is on.

10

Install the printer driver

Put the installer CD-ROM into your CD-ROM drive. If prompted, select your model and language.



If the Brother screen does not appear automatically, go to **My Computer (Computer)**, double-click the CD-ROM icon, and then double-click **start.exe**.

Click Install Printer Driver, and click Yes if you accept the license agreement.





For Windows Vista® and Windows® 7 users, when the **User Account Control** screen appears, click **Allow** or **Yes**.

Choose Wired Network Connection (Ethernet) and then click Next.



If you want to install the PS driver (BR-Script3 printer driver), choose **Custom Install** and then follow the on-screen instructions.

- Choose **Network Shared Printer** and then click **Next**.
- Choose your machine's queue, and then click **OK**.









Note

Contact your administrator if you do not know the location or the name of the machine queue on the network.

The installation will automatically start.

Important

DO NOT cancel any of the screens during the installation. It may take a few seconds for all screens to appear.

- When the **On-Line Registration** screen appears, make your selection and follow the on-screen instructions. Once you have completed the registration process, click **Next**.
- When the **Setup Complete** screen appears, check the box of the action you want to perform, and then click **Finish**.



Depending on your security settings, a Windows[®] Security or antivirus software window may appear when using the machine or its software. Please allow or permit the window to continue.



The installation is now complete.



XML Paper Specification Printer Driver

The XML Paper Specification Printer Driver is the most suitable driver for Windows Vista® and Windows® 7 when printing from the applications that use the XML Paper Specification documents. Please download the latest driver by accessing the Brother Solutions Center at http://solutions.brother.com/.

Wired Network



For Wired Network Interface Cable Users for Macintosh



Before you install

Make sure your machine is connected to the power and your Macintosh is ON. You must be logged on with Administrator rights.

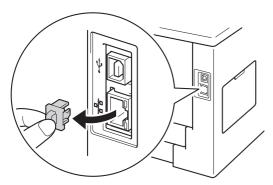
Important

For users of Mac OS X 10.5.7 or lower, upgrade to Mac OS X 10.5.8 - 10.7.x. (For the latest drivers and information for the Mac OS X you are using, visit http://solutions.brother.com/.)

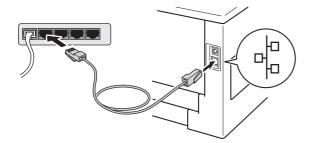


If you want to add the PS driver (BR-Script3 printer driver), please go to the Brother Solutions Center at http://solutions.brother.com/ and visit FAQ's on your model page for instructions.

Remove the protective cap from the Ethernet port marked with a symbol.



Connect the network interface cable to the Ethernet port, and then connect it to a free port on your hub.



Make sure your machine's power switch is on.

10

Install the printer driver

- Put the installer CD-ROM into your CD-ROM drive.
- Double-click the **Start Here OSX** icon. If prompted, select your model.



Choose Wired Network Connection
(Ethernet) and then click Next. Follow the on-screen instructions.



It may take a few minutes for the installation to complete.

Choose your machine from the list, and then click **OK**.





- If there is more than one of the same model connected on your network, the MAC Address (Ethernet Address) will be displayed after the model name.
- You can find your machine's MAC Address (Ethernet Address) and IP Address by printing out the Printer Settings Page. See Print the Printer Settings Page on page 31.





When this screen appears, click Next.





When the **Brother Support** screen appears, make your selection and follow the on-screen instructions.



The installation is now complete.



For Wireless Network Interface Users



Before you begin

First you must configure the wireless network settings of your machine to communicate with your wireless access point/router. After the machine is configured to communicate with your wireless access point/router, computers and mobile devices on your network will have access to the machine. To use the machine from a computer, you will need to install the printer driver. The following steps will guide you through the configuration and installation process.

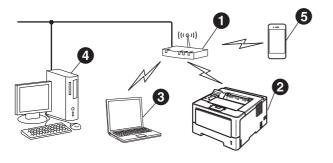
Important

- If you are going to connect the machine to your network, we recommend that you contact your system administrator prior to installation. You must know your wireless network settings before you proceed with this installation.
- If you have previously configured the wireless settings of the machine, you must reset the network (LAN) settings before you can configure the wireless settings again.
 - 1. On your machine, press ▲ or ▼ to choose Network, and press OK.
 - 2. Press ▲ or ▼ to choose Network Reset, and press OK.
 - 3. When Reboot OK? appears, press ▲ to choose Yes for reboot.



- To achieve optimum results with normal everyday document printing, place the Brother machine as close to the wireless access point/router as possible with minimal obstructions. Large objects and walls between the two devices as well as interference from other electronic devices can affect the data transfer speed of your documents.
 - Due to these factors, wireless may not be the best method of connection for all types of documents and applications. If you are printing large files, such as multi-page documents with mixed text and large graphics, you may want to consider choosing wired Ethernet for a faster data transfer or USB for the fastest throughput
- Although the Brother HL-5470DW(T) and HL-6180DW(T) can be used in both a wired and wireless network, only one of the connection methods can be used at a time.
- If you use your machine in an IEEE 802.1x supported wireless network, see Using IEEE 802.1x authentication in the Network User's Guide.

Infrastructure Mode



- Wireless access point/router
- Wireless Network machine (your machine)
- Wireless capable computer connected to the wireless access point/router
- Wired computer connected to the wireless access point/router
- 6 Mobile device connected to the wireless access point/router



Choose your wireless setup method

The following instructions will offer three methods for setting up your Brother machine on a wireless network. If you began the wireless setup from step 5 on page 5 (for Macintosh and mobile devices), go to method b (Setup Wizard). For all other users, choose the method you prefer for your environment.



Note

To setup your machine in any other wireless environment, you can find instructions in the Network User's

a Setup using the Installer CD-ROM and temporarily using a USB cable (Windows® only)



It is recommended that you use a PC wirelessly connected to your network for this method.

Important

- You need to temporarily use a USB cable during configuration (cable not included).
- If you are using Windows® XP, or using a network cable to connect your computer with your wireless access point/router, you need to know the SSID and Network Key of your wireless access point/router before you proceed. Please write down your wireless network settings in the area below.
- · Please do not contact Brother Customer Service for assistance without the wireless security information. We cannot assist you in locating your network security settings.

Item	Record the current wireless network settings
SSID (Network Name)	
Network Key (Security Key/Encryption Key)	

* The Network Key may also be described as the Password, Security Key or Encryption Key.



- If you do not know this information (SSID and Network Key), you cannot continue the wireless setup.
- · How can I find this information (SSID and Network Key)?
 - 1. You should see the documentation provided with your wireless access point/router.
 - 2. The initial network name could be the manufacturer's name or the model name.
 - 3. If you do not know the security information, please consult the router manufacturer, your system administrator, or internet provider.

Now go to

page 20

18



b Manual setup from the control panel using the Setup Wizard (Macintosh, mobile devices and Windows®)

If your wireless access point/router does not support WPS (Wi-Fi Protected Setup™) or AOSS™, write down the wireless network settings of your wireless access point/router in the area below.

Important

Please do not contact Brother Customer Service for assistance without the wireless security information. We cannot assist you in locating your network security settings.

Item	Record the current wireless network settings
SSID (Network Name)	
Network Key (Security Key/Encryption Key)	

* The Network Key may also be described as the Password, Security Key or Encryption Key.

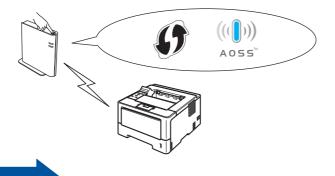


- If you do not know this information (SSID and Network Key), you cannot continue the wireless setup.
- How can I find this information (SSID and Network Key)?
 - 1. You should see the documentation provided with your wireless access point/router.
 - 2. The initial network name could be the manufacturer's name or the model name.
 - 3. If you do not know the security information, please consult the router manufacturer, your system administrator, or internet provider.

page 22 Now go to



If your wireless access point/router supports automatic wireless (one-push) setup (WPS or AOSS™)



Now go to

page 24





Setup using the Installer CD-ROM and temporarily using a USB cable (Windows® only)



Setup the wireless settings

Important

- You need to temporarily use a USB cable during configuration (cable not included).
- If you are using Windows® XP, or using a network cable to connect your computer with your wireless access point/router, you need to know the SSID and Network Key of your wireless access point/router you wrote down in step 10-a on page 18 before you proceed.



If you use your machine in an IEEE 802.1x supported wireless network, see *Using IEEE* 802.1x authentication in the *Network User's Guide*.

Put the installer CD-ROM into your CD-ROM drive. If prompted, select your model and language.



If the Brother screen does not appear automatically, go to **My Computer (Computer)**, double-click the CD-ROM icon, and then double-click **start.exe**.

Click Install Printer Driver and then click Yes if you accept the license agreement.





For Windows Vista® and Windows® 7 users, when the **User Account Control** screen appears, click **Allow** or **Yes**.

Choose Wireless Network Connection and then click Next.



If you want to install the PS driver (BR-Script3 printer driver), choose **Custom Install** and then follow the on-screen instructions.

Choose Brother Peer-to-Peer Network
Printer or Network Shared Printer, and then
click Next.



- If you choose **Network Shared Printer**, choose your machine's queue, and then click **OK**.
- Choose the option of the Firewall setting, and then click Next.
- Choose Yes, I have a USB cable to use for installation, and then click Next.





If the **Important Notice** screen appears, read the notice. Check the box after you confirm the SSID and Network Key, and then click **Next**.

Temporarily connect the USB cable (not included) directly to the computer and the machine.



- Do one of the following:
 - If the Installation confirmation screen appears, check the box and click Next, go to h.
 - Otherwise, go to i.



Check Yes if you want to connect with the listed SSID. Click Next and go to k.



The wizard will search for wireless networks available from your machine. Choose the SSID that you wrote down for your network in step 10-a on page 18, and then click Next.





- If the list is blank, check that the wireless access point/router has power and is broadcasting the SSID, and then see if the machine and the wireless access point/router are within range for wireless communication. Then, click Refresh.
- If your wireless access point/router is set to not broadcast the SSID you can manually add it by clicking the Advanced button. Follow the on-screen instructions for entering the Name (SSID), and then click Next.
- Enter the **Network Key** you wrote down in step 10-a on page 18, and then click Next.





If your network is not configured for Authentication and Encryption, the **ATTENTION!** screen will appear. To continue configuration, click OK.

k Confirm the wireless network settings and then click Next. The settings will be sent to your machine.





- The settings will remain unchanged if you click
- If you want to manually enter the IP address settings of your machine, click Change IP **Address** and enter the necessary IP address settings for your network.
- If the wireless setup failure screen appears, click Retry.
- Disconnect the USB cable between the computer and the machine and then click Next.
 - Wireless setup is now complete. A four level indicator at the right of your machine's LCD will show the wireless signal strength of your wireless access point/router.

To install the printer driver, continue to step 13-e on page 28.

Now go to

page 28





Manual setup from the control panel using the Setup Wizard (Macintosh, mobile devices and Windows®)



Setup the wireless settings

Important

You must have the wireless settings you wrote down for your network in step **10-b** on page 19 before you proceed.



If you use your machine in an IEEE 802.1x supported wireless network, see *Using IEEE* 802.1x authentication in the *Network User's Guide*.

If you began the wireless setup from step **5** on page 5 (for Macintosh and mobile devices), go to **c**.

All other users, go to b.

- On your machine, press ▲ or ▼ to choose

 Network and press OK.

 Press ▲ or ▼ to choose wlan and press OK.
- Press ▲ or ▼ to choose Setup Wizard and press OK.

When WLAN Enable? is displayed, press ${\bf A}$ to accept. This will start the wireless setup wizard.

Otherwise press **Cancel** to exit from the wireless setup wizard.

The machine will search for available SSIDs. It will take several seconds to display a list of available SSIDs.

If a list of SSIDs is displayed, use the ▲ or ▼ key to choose the SSID you wrote down in step **10-b** on page 19, then press **OK**.

- Do one of the following:
 - If the wireless access point/router of the selected SSID supports WPS and WPS is available appears, press ▲ and go to f.
 - If you are using an authentication and encryption method that requires a Network Key, go to g.
 - If your authentication method is Open System and your encryption mode is None, go to h.



Note

- If a list of SSIDs is not displayed, make sure your wireless access point/router is on. Move your machine closer to the wireless access point/router and try starting from b again.
- If your wireless access point/router is set to not broadcast the SSID you will have to manually add the SSID name. For details, see Configuring your machine when the SSID is not broadcast in the Network User's Guide.
- To connect your machine using the automatic wireless mode, press ▲ to choose Yes. (If you choose No, go to g to enter the Network Key.) When Press WPS on rtr appears, press the WPS button on your wireless access point/router, and then press ▲ twice. Go to h.
- Enter the Network Key you wrote down in step **10-b** on page 19.

To enter a character or number, hold down or repeatedly press the ▲ or ▼ key until the character you want appears, and then press **OK**.

To delete the characters you have entered, press the **Back** key.

For more information, see *Entering Text for Wireless Settings* on page 27.

Press **OK** when you have entered all the characters, then press **A** for Yes to apply your settings.

Your machine will now try to connect to your wireless network using the information you have entered.

A connection result message appears on the LCD and a WLAN report will automatically be printed.

If the connection failed, check the error code on the printed report and refer to *Troubleshooting* on page 25.





Wireless setup is now complete. A four level indicator at the right of your machine's LCD will show the wireless signal strength of your wireless access point/router.

For computer users, please install the printer driver.

For Macintosh Users:

Now go to

step 12 on page 30

For Windows® Users:

Now go to

step 12 on page 28

For mobile device users who began the setup from step 5 on page 5, go back to step 6 to continue the machine setting.



For Mobile Device users, please go to the User's Guide for the application you are using (e.g. Brother iPrint&Scan or other applications) for additional details on how to use your machine with the application. To download the User's Guide for the application you are using, please go to the manuals download selection on your model's home page of the Brother Solutions Center at http://solutions.brother.com/.





One push setup using WPS (Wi-Fi Protected Setup) or AOSS™ (Windows® and Macintosh)



Configure the wireless settings

Confirm your wireless access point/router has the WPS or AOSS™ symbol as shown below.





Place the Brother machine within range of your WPS or AOSS™ access point/router. The range may differ depending on your environment. Refer to the instructions provided with your wireless access point/router.

If you began the wireless setup from step **5** on page 5, go to **d**.

All other users, go to c.

- On your machine, press ▲ or ▼ to choose

 Network and press OK.

 Press ▲ or ▼ to choose WLAN and press OK.
- Press ▲ or ▼ to choose wps/Aoss and press OK.

When WLAN Enable? is displayed, press ▲ to accept. This will start the wireless setup wizard.

Otherwise press **Cancel** to exit from the wireless setup wizard.

When Press Key on rtr appears, press the WPS or AOSS™ button on your wireless access point/router. See the user's guide for your wireless access point/router for instructions. And then press ▲.



This feature will automatically detect which mode (WPS or AOSS™) your wireless access point/router uses to configure your machine.



Note

If your wireless access point/router supports WPS (PIN Method) and you want to configure your machine using the PIN (Personal Identification Number) Method, see *Configuration using the PIN Method of WPS (Wi-Fi Protected Setup)* in the *Network User's Guide*.



A connection result message appears on the LCD and a WLAN report will automatically be printed.

If the connection failed, check the error code on the printed report and refer to *Troubleshooting* on page 25.



Wireless setup is now complete. A four level indicator at the right of your machine's LCD will show the wireless signal strength of your wireless access point/router.

To install the printer driver, continue to step 12.

For Windows® Users:

Now go to

page 28

For Macintosh Users:

Now go to

page 30



Troubleshooting

Important

Please do not contact Brother Customer Service for assistance without the wireless security information. We cannot assist you in locating your network security settings.

How can I find the wireless settings (Network Name (SSID) and Network Key)

- 1. You should see the documentation provided with your wireless access point/router.
- 2. The initial network name could be the manufacturer's name or the model name.
- 3. If you do not know the security information, please consult the router manufacturer, your system administrator or internet provider.
- The Network Key may also be described as the Password, Security Key or Encryption Key.
- If the wireless access point/router is set to not broadcast the SSID, the SSID will not automatically be detected. You will have to manually enter the SSID name. See Configuring your machine when the SSID is not broadcast in the Network User's Guide.

WLAN report

If the WLAN report that printed shows that the connection failed, check the error code on the printed report and refer to the following instructions.

Error code	Recommended Solutions	
	The wireless setting is not activated, turn the wireless setting to ON.	
	- If a LAN cable is connected to your machine, disconnect it and turn the wireless setting of your machine to ON.	
TS-01	1. On your machine, press ▲ or ▼ to choose Network and press OK.	
	2. Press ▲ or ▼ to choose WLAN and press OK .	
	3. Press ▲ or ▼ to choose Setup Wizard and press OK.	
	4. When WLAN Enable? is displayed, press ▲ to accept. This will start the wireless setup wizard.	
	The wireless access point/router cannot be detected.	
	1. Check the following 4 points.	
	- Make sure that the wireless access point/router is powered on.	
	 Move your machine to an obstruction-free area, or closer to the wireless access point/router. 	
	- Temporarily place your machine within about one meter (3.3 feet) from the wireless access point/router when you are configuring the wireless settings.	
TS-02	 If your wireless access point/router is using MAC address filtering, confirm the MAC address of the Brother machine is allowed in the filter. See <i>Print the Printer Settings Page</i> on page 31. 	
	If you manually entered the SSID and security information (SSID/authentication method/encryption method/Network Key) the information may be incorrect. Reconfirm the SSID and security information and reenter the correct information as necessary.	
	See How can I find the wireless settings (Network Name (SSID) and Network Key) on page 25 to confirm.	



Error code	Recommended Solutions				
	The wireless network and security setting you entered may be incorrect. Reconfirm the wireless network settings.				
TS-03	* Check if the entered or selected SSID/authentication method/encryption method/UserID/Userpass are correct.				
	See How can I find the wireless settings (Network Name (SSID) and Network Key) on page 25 to confirm.				
	The Authentication/Encryption methods used by the selected wireless access point/router are not supported by your machine.				
	For infrastructure mode, change the authentication and encryption methods of the wireless access point/router. Your machine supports the following authentication methods WPA™, WPA2™, OPEN and Shared key. WPA supports TKIP or AES encryption methods. WPA2 supports AES for the encryption method. OPEN and Shared key correspond to WEP encryption.				
	If your problem is not solved the SSID or network settings you entered may be incorrect. Reconfirm the wireless network settings. Combined table of authentication and encryption methods				
TS-04	Authentication method	Encryption method			
	WPA-Personal	TKIP			
		AES			
	WPA2-Personal	AES			
	OPEN	WEP NONE (without encryption)			
	Shared key	WEP			
	See How can I find the wireless settings (Network Name (SSID) and Network Key) on page 25 to confirm.				
	For ad-hoc mode, change the authentication and encryption methods of your computer for the wireless setting. Your machine supports OPEN authentication method only, with optional WEP encryption.				
TS-05	The security information (SSID/Network Key) is incorrect. Reconfirm the SSID and security information (Network Key). If your router uses WEP encryption, enter the key used as the first WEP key. Your Brother machine supports the use of the first WEP key only.				
	See How can I find the wireless settings (Network Name (SSID) and Network Key) on page 25 to confirm.				
TS-06	The wireless security information (Authentication method/Encryption method/Network Key) is incorrect. Reconfirm the wireless security information (Authentication method/Encryption method/Network Key) in the table of TS-04. If your router uses WEP encryption, enter the key used as the first WEP key. Your Brother machine supports the use of the first WEP key only.				
	See How can I find the wireless settings (Network Name (SSID) and Network Key) on page 25 to confirm.				



Error code	Recommended Solutions	
	The machine cannot detect a wireless access point/router that has WPS or AOSS™ enabled.	
	If you would like to configure your wireless settings using WPS or AOSS™, you must operate both your machine and the wireless access point/router. Confirm your wireless access point/router supports WPS or AOSS™ and try starting again.	
TS-07		
	If you do not know how to operate your wireless access point/router using WPS or AOSS™, see the documentation provided with your wireless access point/router, ask the manufacturer of your wireless access point/router or ask your network administrator.	
	Two or more wireless access points/routers that have WPS or AOSS™ enabled are detected.	
TS-08	 Confirm that only one wireless access point/router within range has the WPS or AOSS™ method active and try again. Try starting again after a few minutes in order to avoid interference from other wireless 	
	access points/routers.	

Entering Text for Wireless Settings

Hold down or repeatedly press the **▲** or **▼** key to select a character from the list below:

(space) !"#\$%&'()*+,-./0123456789:;<=>?@

ABCDEFGHIJKLMNOPQRSTUVWXYZ[\]^_`abcdefghijklmnopqrstuvwxyz{|}~

Press **OK** to confirm the current character and then enter the next character.

Press the **Back** key to delete the characters you have entered.





Install the Printer Driver for Windows®

12

Before you install

Make sure that your computer is ON and you are logged on with Administrator rights.

Important

- If there are any programs running, close them.
- The screens may differ depending on your operating system.
- Make sure the machine power switch is on.

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Install the printer driver

Put the installer CD-ROM into your CD-ROM drive. If prompted, select your model and language.



If the Brother screen does not appear automatically, go to **My Computer (Computer)**, double-click the CD-ROM icon, and then double-click **start.exe**.

Click Install Printer Driver, and click Yes if you accept the license agreement.





For Windows Vista® and Windows® 7 users, when the **User Account Control** screen appears, click **Allow** or **Yes**.

Choose Wireless Network Connection and then click Next.



If you want to install the PS driver (BR-Script3 printer driver), choose **Custom Install** and then follow the on-screen instructions.

Choose Brother Peer-to-Peer Network
Printer or Network Shared Printer, and then
click Next.



- If you choose **Network Shared Printer**, choose your machine's queue, and then click **OK**.
- Choose the option of the Firewall setting, and then click Next.
- Choose the machine from the list, and then click **Next**.





If you are using WEP and the LCD displayed 'Connected' but your machine is not found, make sure you entered the WEP key correctly. The WEP key is case sensitive.

The installation will automatically start.

Important

DO NOT cancel any of the screens during the installation. It may take a few seconds for all screens to appear.

- When the **On-Line Registration** screen appears, make your selection and follow the on-screen instructions. Once you have completed the registration process, click **Next**.
- When the **Setup Complete** screen appears, check the box of the action you want to perform, and then click **Finish**.





Depending on your security settings, a Windows® Security or antivirus software window may appear when using the machine or its software. Please allow or permit the window to continue.



The installation is now complete.

Wireless Network



XML Paper Specification Printer Driver

The XML Paper Specification Printer Driver is the most suitable driver for Windows Vista® and Windows® 7 when printing from the applications that use the XML Paper Specification documents. Please download the latest driver by accessing the Brother Solutions Center at http://solutions.brother.com/.





Install the Printer Driver for Macintosh

12

Before you install

Make sure your machine is connected to the power and your Macintosh is ON. You must be logged on with Administrator rights.

Important

For users of Mac OS X 10.5.7 or lower, upgrade to Mac OS X 10.5.8 - 10.7.x. (For the latest drivers and information for the Mac OS X you are using, visit http://solutions.brother.com/.)



If you want to add the PS driver (BR-Script3 printer driver), please go to the Brother Solutions Center at http://solutions.brother.com/ and visit FAQ's on your model page for instructions.

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Install the printer driver

- Put the installer CD-ROM into your CD-ROM drive.
- Double-click the **Start Here OSX** icon. If prompted, select your model.



- Choose Wireless Network Connection and then click Next.
- Follow the on-screen instructions.

1 Important

DO NOT cancel any of the screens during the installation. It may take a few minutes for the installation to complete.



If your wireless settings fail, the **Wireless Device Setup Wizard** screen appears. Follow the on-screen instructions to complete the wireless configuration.

Choose your machine from the list, and then click **OK**.





- If there is more than one of the same model connected on your network, the MAC Address (Ethernet Address) will be displayed after the model name.
- You can find your machine's MAC Address (Ethernet Address) and IP Address by printing out the Printer Settings Page. See Print the Printer Settings Page on page 31.
- f When this screen appears, click **Next**.





When the **Brother Support** screen appears, make your selection and follow the on-screen instructions.



The installation is now complete.



If you began the wireless setup from step **5** on page 5, go back to step **6** to continue the machine setting.

For Network Users

Web Based Management (web browser)

The Brother print server is equipped with a web server that allows you to monitor its status or change some of its configuration settings, using HTTP (Hyper Text Transfer Protocol).



We recommend Windows® Internet Explorer® 7.0/8.0 or Firefox® 3.6 for Windows® and Safari 4.0/5.0 for Macintosh. Please also make sure that JavaScript and Cookies are always enabled in whichever browser you use. To use a web browser, you will need to know the IP Address of the print server. The IP Address of the print server is listed on the Printer Settings Page.

- Open your browser.
- Type "http://machine's IP address/" into your browser's address bar (where "machine's IP address" is the IP address of the Brother machine or the print server name).
 - For example: http://192.168.1.2/





If you have configured an optional login password, you must enter it when prompted to access the Web Based Management.

For more information, see Web Based Management in the Network User's Guide.

Reset the network settings to the factory default

To reset all network settings of the print server to its factory default, follow the steps below.

- Press ▲ or ▼ to choose Network.

 Press OK.
- Press ▲ or ▼ to choose Network Reset.

 Press OK.
- When Reboot OK? appears, press ▲ to choose Yes for reboot.
 The machine will re-start.

Print the Printer Settings Page

The Printer Settings Page lists all the current printer settings, including network settings.

- Press ▲ or ▼ to choose Machine Info..

 Press OK.
- Press **OK** to choose Print Settings.

 The machine will print the current printer settings.



If the **IP Address** on the Printer Settings Page shows **0.0.0.0**, wait for one minute and try again.

Other Information

Brother CreativeCenter



Get inspired. If you're using Windows®, double-click the Brother CreativeCenter icon on your desktop to access our FREE web site with many ideas and resources for personal and professional use.



Mac users can access Brother CreativeCenter at this web address:

http://www.brother.com/creativecenter/

Options and Consumables

Options

The machine has the following optional accessories. You can expand the capabilities of the machine by adding these items. For more information about the optional Lower Tray Unit and compatible SO-DIMM Memory, visit us at http://solutions.brother.com/.

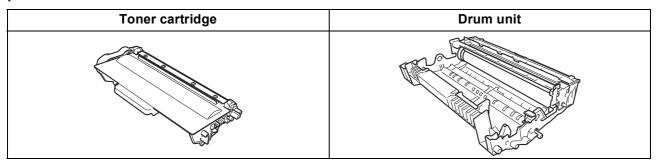


For installing the SO-DIMM Memory, see *Installing extra memory* in the *User's Guide*.

Lower Tray Unit for HL-5470DW and HL-6180DW	SO-DIMM Memory
LT-5400	You can increase the memory by installing one
The lower paper tray unit can hold up to 500 sheets of paper. When the tray is installed, the machine expands total input capacity up to 800 sheets for the HL-5470DW, 1,050 sheets for the HL-6180DW.	SO-DIMM (Small Outline Dual In-line Memory Module).

Consumables

When the time comes to replace consumable items, an error will be indicated by the LCD on the control panel. For more information about the consumables for your machine, visit us at http://www.brother.com/original/ or contact your local Brother reseller.





For replacing the consumable items, see Replacing consumable items in the User's Guide.

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