# Interlude Series ILGO L/R Powered Loudspeaker Service Manual



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Woodbury, New York 11797

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### **Specifications**

IL60 L/R Frequency Response:	28Hz - 22,000Hz (±3dB)
Recommended Amplifier Power Range	15-175 watts*
Subwoofer Amplifier Output:	500 watts (In to $8\Omega$ from 20 Hz - 100Hz with no more than 0.1% THD)
Sensitivity:	89dB (2.83V @ 1 meter)
Nominal Impedance:	8Ω
Crossover Frequencies:	150Hz; 500Hz,2800Hz, 24dB/octave
Low-Frequency Driver:	12" C.M.M.D., magnetically shielded
Mid-Bass Driver:	6-1/2" C.M.M.D., magnetically shielded
Midrange Driver:	4" C.M.M.D., magnetically shielded
High-Frequency Driver:	1" C.M.M.D., magnetically shielded
Dimensions (H x W x D):	48" x 9-1/4" x 17-1/4" (1219mm x 235mm x 438mm)
Weight:	75 lb (34kg)

\* The maximum recommended amplifier power rating will ensure proper system headroom to allow for occasional peaks. We do not recommend sustained operation at these maximum power levels.



### **Detailed Specifications**

IL60 subw oofer 500W Powered Sub/ Plate Amp

LINE VOLTAGE	Yes/No	Hi/Lo Line	Nom.	Unit	Notes
US 120vac/60Hz	Yes	108-132	120		Normal Operation
EU 230vac/50-60Hz	Yes	207-264	230	Vrms	Normal operation, MOMS required
			QA Test		
Parameter	Specification	Unit	Limits	Conditions	Notes
Amp Section					
Type (Class AB, D, other)	AB			HC-BASH Power Supply	
Load Impedance (speaker)		Ohms		Nominal	Resistor Load
Rated Output Power		Watts	450	@30Hz, THD 15%, Limiter defeated	
THD@ 470W	0.5		5	22k filter, 50Hz, LPF "On"	
THD @ 1 Watt	0.05		0.3	22k filter, 50Hz, LPF "On"	
Polarity (Input vs Output)		deg.	0° ±20	@40Hz; LPF "On"	.250 faston (+)205 faston (-)
DC Offset		mV-DC	1.5	@ Speaker Outputs	
Damping factor	> 50		1.0		
Bumping lucio					
Input Sensitivity					
Input Frequency	50	Hz		Nominal Freg.	1 input driven
Line Input		dBr	±2		LPF "On", BOS "Off"
Speaker/Hi Level Input		dBr	±2 ±2	STO 1 Watt, @30Hz STO 1 Watt, @30Hz	LPF "On", BOS "Off"
Speaker/Hi Lever Input	21	иы	ΞŹ	STO T Wall, @30H2	
Signal to Naisa					
Signal to Noise	110		100		A Maighting filter
SNR-A-Weighted		dBA	100		A-Weighting filter
SNR-unweighted		dBr	85		22k filter
SNR rel. 1W-unweighted		dBr	60		22k filter
Residual Noise Floor		mVrms	3	Volume @max, using RMS reading DMM	
Residual Noise Floor	1	mVrms(max)	3	Volume @max, w/ A/P Swept Bandpass	Measurement (Line freq.+ harmonics)
Input Impedance					
Line Input		ohms		Nominal	
Speaker/Hi Level Input	1k	ohms		Nominal	
Active Filters					
Low Pass (fixed or variable)	fixed				
Frequency	100	Hz			
Slope	24	dB/Octave			
Q	0.741	Damping			
Subsonic filter (HPF)	fixed				
Frequency		Hz			
Slope		dB/Octave			
Q		Damping			
Line Out Filter (HPF)	no			Output to satellites	
Frequency		Hz		switchable	
Slope		dB/Octave		Switchable	
Q		Damping			
Friend Circuit	no				
	no		<b> </b>	notch filter	
Frequency	<b></b>	Hz dB	<b> </b>		
Slope			<b> </b>		
Q Parametria EQ (POS)		Damping			
Parametric EQ (BOS)	<b> </b>	<b>  </b>	l		
Frequency Pot			6	21 detent pot (0.1 oct. steps)	
Range			functional		
Level Pot				21 detent pot (0.5dB steps)	
Range			functional		
Width (Q) Pot				21 detent pot (5steps/0.1 octave)	
Range	0.05-0.5	octave	functional		
Features					
Main Power On/Off Switch	rocker		funtional	Locate at amp plate	
Line/Spkr Input Select Switch	toggle		funtional	Locate at amp plate	
BOS Bypass Switch	toggle		funtional	Locate at amp plate	
Low Pass Filter Switch	toggle		funtional	Locate at amp plate	
Limiter (yes/no)	yes				
Output power limited to		Watts	430	THD <5%	
Output Volume Control					
	<b></b>	<u>├</u>	<b> </b>		
Volume Control Pot	104	l ohm i	1	II ocate at front	, · · · · · · · · · · · · · · · · · · ·
Volume Control Pot Detent (center/#)	10k no			Locate at front	

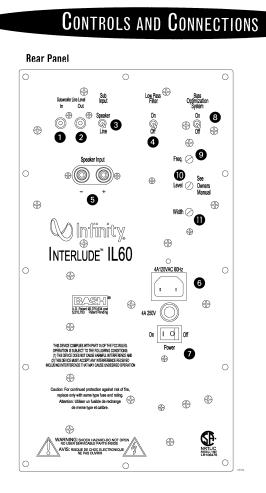


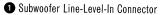
### **Detailed Specifications (Cont.)**

	1	1	QA Test		
Parameter	Specification	Unit	Limits	Conditions	Notes
Taper (lin/log)				D-shaft pot for knob fitting; A-taper for "right" and C-taper for "left"	
@minimum setting	no output	dB			
	<u> </u>				
Input/Output Configuration					
Line In (L,C,R,AC3,Mono)	Mono			RCA phono jack, gold plated	
Spkr/Hi Level In (L,C,R,mono)	Mono			Binding posts	
Line Outputs (L,C,R)	Mono			RCA phono jack, gold plated	High pass filtered, 2nd order
Signal Sensing (ATO)	[	1	1		
Auto-Turn-On (yes/no)	yes			Under the condition that bias power never	r exceed 15W
ATO Input Frequency	30	Hz			
ATO Level	8/100		15/120		LPF "On", BOS "Off"
ATO Bandwidth	300	Hz	350		LPF "On", BOS "Off"
ATO Turn-on time	5	ms	10	Amp connected and AC on, then input sig	gnal applied
Auto Mute/ Turn-OFF Time	15	minutes	20	Time before muting, after signal is remove	ed
Power on Features					
Power on Delay time	2	sec.	3	AC Power Applied	
Power on LED	yes			Bi-color LED located at front	
Normal On	green				
ATO	red	color		"Active": green; "Standby": red	
Transients/Pops					
ATO Transient		mV-peak	N/P	@ Speaker Outputs	
Turn-on Transient		mV-peak	1V-pp	@ Speaker Outputs	AC Line cycled from OFF to ON
Turn-off Transient	100	mV-peak	1V-pp	@ Speaker Outputs	AC Line cycled from ON to OFF
Efficiency					
Stand-by Input Power		Watts	15	@ nom. line voltage	
AC Power Cons.@1W		Watts	28	@ nom. line voltage	
Power Cons.@470W		Watts	940	@ nom. line voltage	
Efficiency	57	%	50		
-					
Protection					
Short Circuit Protection			functional	Direct short at output	Compliance to HCG Reliability Test Plan
Thermal Protection			functional	@1/8 max unclipped Power	Compliance to HCG Reliability Test Plan
DC Offset Protection	ļ		functional	DC present at Speaker Out leads	Compliance to HCG Reliability Test Plan
ESD Protection			functional	ESD 15kV test apply to all input terminals	
Line Fuse Rating	4	Amps		Type-T or Slo Blo	External fuse with UL/SEMKO rated holder

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### **Controls and Connections**

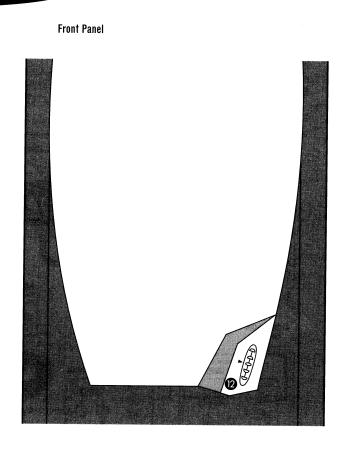




- 2 Subwoofer Line-Level-Out Connector
- 3 Subwoofer Input Selector
- 4 Low-Pass Filter Switch
- **5** Speaker-Level Input
- 6 AC-Cord Input
- Power Switch
- **Bass Optimization System**
- 8 Bass Optimization System Selector
- Center-Frequency Adjustment
- Bass Optimization System Level

00355-1

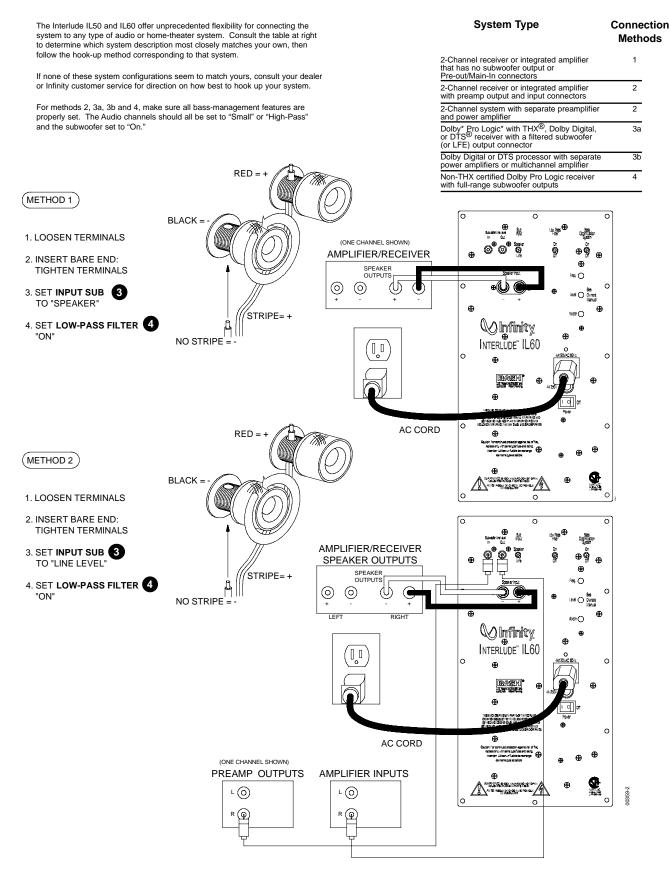
Bandwidth Adjustment



Subwoofer Level Control

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### **Controls and Connections**

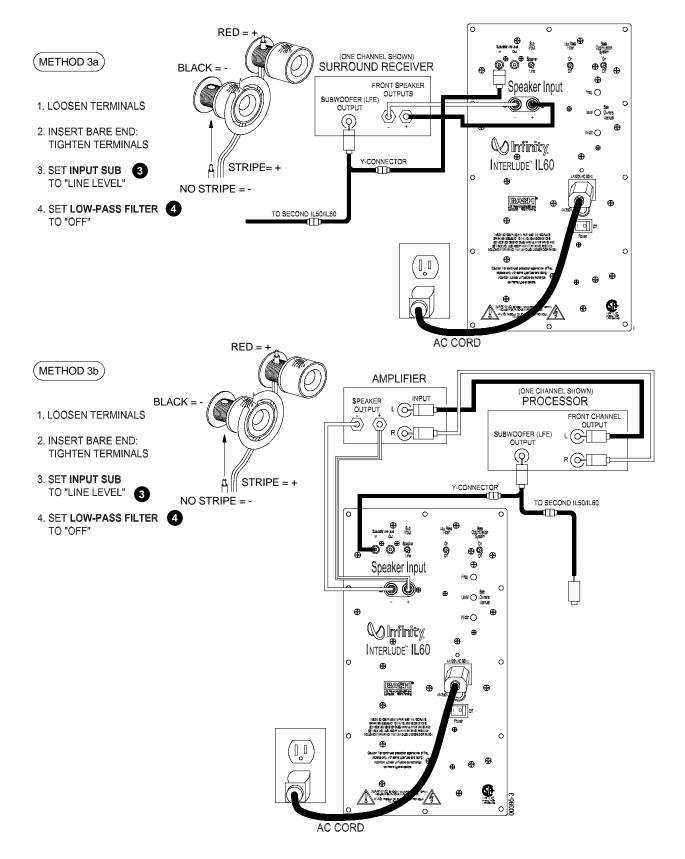


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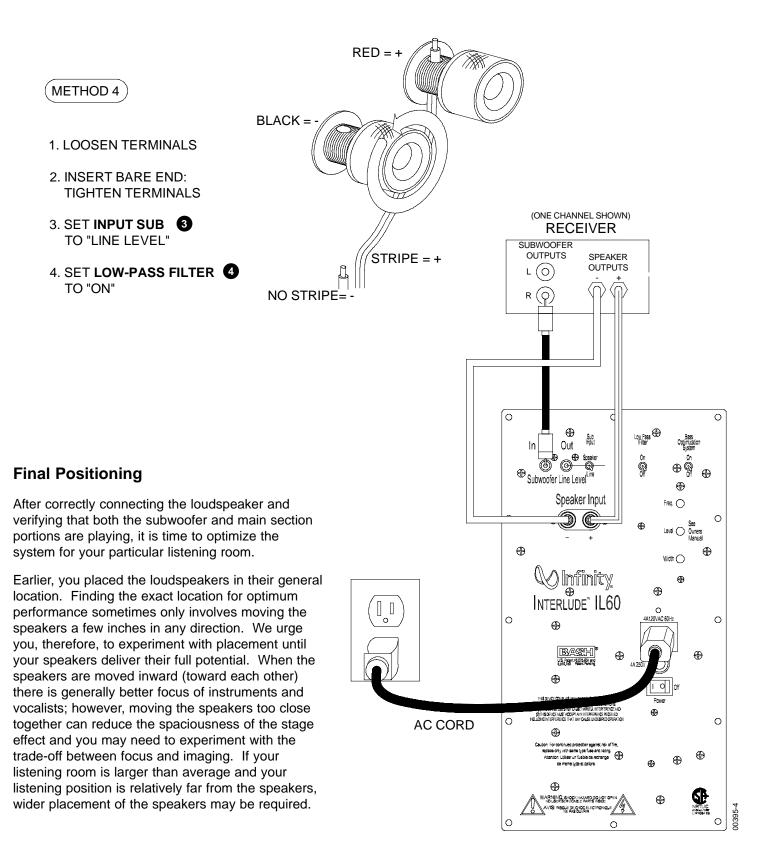
IL60 L/R



### **Controls and Connections (Cont.)**



### **Controls and Connections (Cont.)**



### IL60 L/R



### **Operation/Bass Optimization System**<sup>™</sup>

#### OPERATION

#### Power On

Plug your speakers' AC cords into a wall outlet. Do not use the outlets on the back of the receiver.

Initially set the subwoofer Level Controls 12 to the "O"position.

Turn on your subwoofers by pressing the power buttons no the rear panel of the speakers.

Turn on your entire audio system and start a CD or movie sound-track at a moderate level.

#### Adjust Gain

Turn both subwoofer Level Controls (2) up to the "5" position (half way).If no sound emanates from the subwoofers, check the AC-line cords and input cables. Are the connectors on the cables making proper contact? Are the AC plugs connected to "live" receptacles? Have the power buttons (2) been pressed to the "On" position? (Note: The Level Control on the front panel will turn green when the power is on and there is a signal present. After about ten minutes with no audio signal, the indicator will turn red.) Once you have confirmed that the subwoofers are active, proceed by playing a CD, record or cassette. Use a selection that has ample bass information.

Set the overall volume control of the preamplifier or stereo to a comfortable level. Adjust the subwoofer Level Controls with until you obtain a pleasing blend of bass. Bass response should not overpower the room but rather be adjusted so there is a harmonious blend across the entire musical range. Many users have a tendency to set subwoofer volume too loud, adhering to the belief that a subwoofer is there to produce lots of bass. This is not entirely true. A subwoofer is there to enhance bass, extending the response of the entire system so the bass can be felt as well as heard. However, overall balance must be maintained or the music will not sound natural. An experienced listener will set the volume of the subwoofer so its impact on bass response is always there but never obtrusive.

#### Bass OptimizationSystem<sup>™</sup>

Infinity's Bass Optimization System is a simple-to-use, yet sophisticated, low-frequency calibration system.Each InterludeIL50 or IL60 subwoofer contains a parametric equalizer that you can adjust by following the directions below. By following these instructions, you can improve the sound of your system.

#### The Bass Optimization System Goal

It is a fact of audio that what we hear at low frequencies is determined as much or more by the listening room than by the loudspeaker itself. Placement of the loudspeakers and listeners and the acoustical characteristics of the room surfaces are all important determinants of bass quantity and quality. In most practical situations, there is little that can be done about this, except for patient trial-and-error repositioning of the loudspeakers and listeners. Usually, the practical constraints of a living space and the impracticality of massive acoustical treatment mean that equalization is the only practical solution.

Professional sound engineers routinely employ sophisticated measurement systems and equalizers to optimize speakers to the installation. This was never practical for the home audiophile. This is why the Bass Optimization System was created. It enables you to identify the dominant low-frequency response characteristic of your room. Once you know the problem, the Bass Optimization System provides the tools needed to optimize the low-frequency characteristics of the speakers to the room they are in, exactly as the professional sound engineers do it.

#### Preparations

Before beginning the bass tests, please check the following: • Make sure all three Bass Optimization System controls,

and 11, on both speakers are turned fully clockwise.
Make sure the loudness contour (if any) on your receiver/

processor/preamp is turned off. • Set the tone controls (Bass and Treble) to their center or

flat positions.

• Bypass all surround and effects features of your receiver/ processor/preamp or set to Stereo Bypass.

 If you are using a multichannel surround processor or receiver, make sure all bass-management features are properly set. The Audio channels should all be set to "Small" or "High-Pass" and the subwoofer set to "On."

Set the Bass Optimization System selectors
 B to "On."

For best results, it is recommended that all major furnishings are in place and that all doors and windows in the listening area are in their normal positions. That is, if you normally listen to music with all doors closed, then this is how they should be during this procedure.

To solve a problem, it helps to first identify whether you have one and, if so, what it is. First, play a variety of music and films with energetic bass sounds, like bass guitar, kick drum, keyboards, etc. A kick drum should produce a tight "thump" not a flabby "boom." Bass melody or harmony lines should have notes that are about equally loud. If some notes disappear, or stand out because they are consistently too loud, there is a problem. Disappearing notes have to be handled by moving the listening position, or the loudspeakers, to slightly different locations. Often, but not always, this will be enough. Excesses in bass tend to be most annoying, and energetic resonances that cause "boomy" or "lumpy" bass can be truly aggravating over a period of time. Infinity's Bass Optimization System can fix this.

So, the first step is to exercise your music collection, and listen for low-frequency problems that crop up in several different recordings. Something that only happens in one recording is likely to be a problem in the recording – it happens! If you identify something that is consistently wrong, select a record that shows it very clearly, and put your CD/DVD player into a repeat mode (A-B repeat is especially helpful, because you can isolate a short musical passage).

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### **Bass Optimization System™ (Cont.)**

NOTE: It is important that you make the same adjustments to both loudspeakers.

Set the Bass Optimization System Bandwidth adjustments **①** to a middle position (10 clicks from a fully clockwise position) and set Level adjustments **①** for a –6dB (8 clicks from a fully clockwise position). Then, while the music is playing, sit in your favorite chair and have somebody else slowly adjust the Frequency controls **③** from fully clockwise to fully counter-clockwise. At a certain frequency, you should hear the problem lessen and the overall bass performance improve. When you are satisfied that you have found the best frequency, have your assistant vary the Levels **①** slowly up and down until you have maximized the improvement. If you have really keen ears, you can also have the Bandwidth controls **①** adjusted for maximum benefit.

While the Bass Optimization System allows the listener to fine-tune the bass response to sound best in a particular room, some listeners don't have the skill or desire to adjust their system by ear. In order to facilitate quicker and more accurate results, Infinity has developed an optional test and measurement kit that allows the user to perform a series of measurements and aids him/her in properly setting the Bass Optimization System controls. With the addition of this kit, the Bass Optimization System becomes truly room-adaptive.

The kit consists of the following:a test CD, a sound-level meter that is specifically calibrated for low frequencies, and something we call a "Q-Finder, "a device to help find the width of the measured curve and, finally, a measurement template. It works as follows. The listener plays the tones from the test CD and records the relative output level of each test tone, using the sound-level meter, on the provided measurement template. After all the tones are complete, the template contains a response curve for the frequencies below 100Hz. The user simply notes the frequency of the largest bass peak, calculates the correct amount of attenuation, and uses the "Q-Finder" to determine the width of the curve. These three values are dialed into the Bass Optimization System controls located on the speaker. The entire process takes less than twenty minutes.

If your dealer does not stock the Bass Optimization System test and measurement kit, you may purchase it directly from Infinity. U.S. residents can visit our Web site at www.infinitysystems.com or call 1-800-553-3332.Canadian residents should contact their dealer or call 1-800-567-3275.

Ask for Infinity part number 335852-002.



### **Mechanical Parts List**

IL60 Complete Amplifier Ass'y

N/A

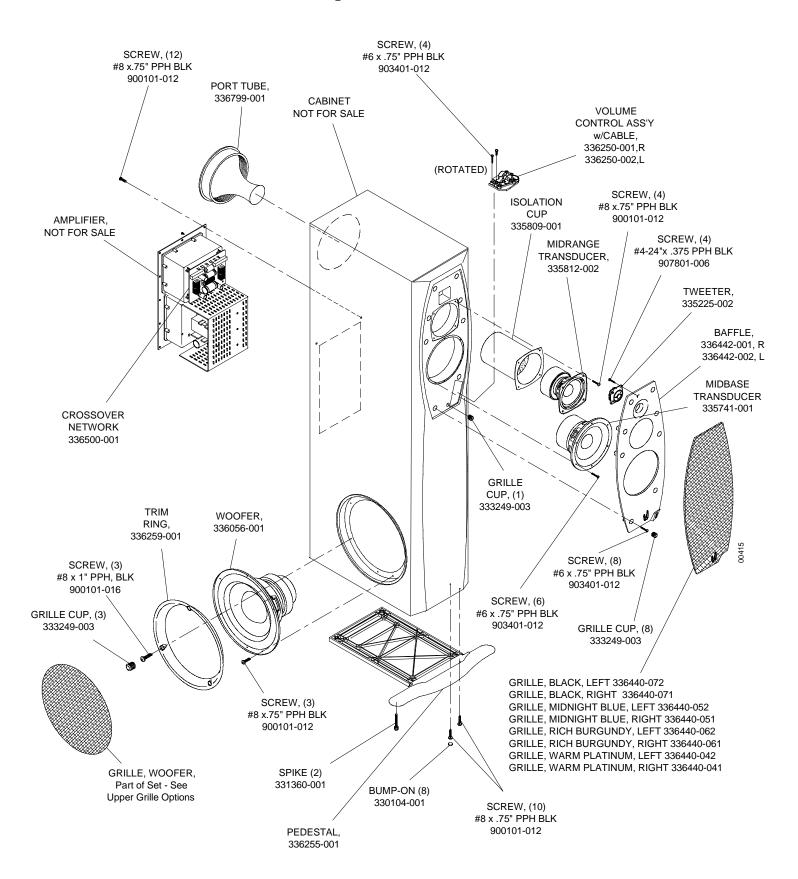
Grille Set (one Upper and one Woofer):

Grille, Black, Left	336440-072
Grille, Black, Right	336440-071
Grille, Midnight Blue, Left	336440-052
Grille, Midnight Blue, Right	336440-051
Grille, Rich Burgundy, Left	336440-062
Grille, Rich Burgundy, Right	336440-061
Grille, Gray, Left	336440-042
Grille, Gray, Right	336440-041
Mid-Bass, 6-1/2" C.M.M.D., shielded, 4.5 ohms±10%	335741-001
Midrange, 4" C.M.M.D., shielded, 4.6 ohms±10%	335812-002
Woofer, 12", C.M.M.D., shielded, 3.4 ohms±10%	336056-001
Tweeter, 1", C.M.M.D., shielded, 3.5 ohms±10%	335225-002
Volume Control Assembly (Left)	336250-002
Volume Control Assembly (Right)	336250-001
Passive Crossover Network	336500-001
Port Tube	336799-001
Pedestal	336255-001
Cup, Grille, (12)	333249-003
Baffle, Front, Left	336442-002
Baffle, Front, Right	336442-001
Bump-On, Foot (8)	330104-001
Midrange Cup	335809-001
Trim Ring, Woofer	336259-001
PACKAGING	
Owners Manual, IL50,60	335832-001
Grille Option Literature	336503-002
Grille Assembly	See Options A
Pad, End, Bottom/L	336488-003
Pad, End, Bottom/R	336488-002
Pad, End, Top	336488-001
Protective Corners (4)	335692-003
Outer Carton	336489-001
·	

Outer Carton Survey Card Warranty Card Spike Foot Set Power cord 120v US (15') RABOS screwdriver w/bag 336503-002 See Options Above 336488-003 336488-002 336488-001 335692-003 336489-001 330033-001 335841-001 331360-001 336658-115 335848-002

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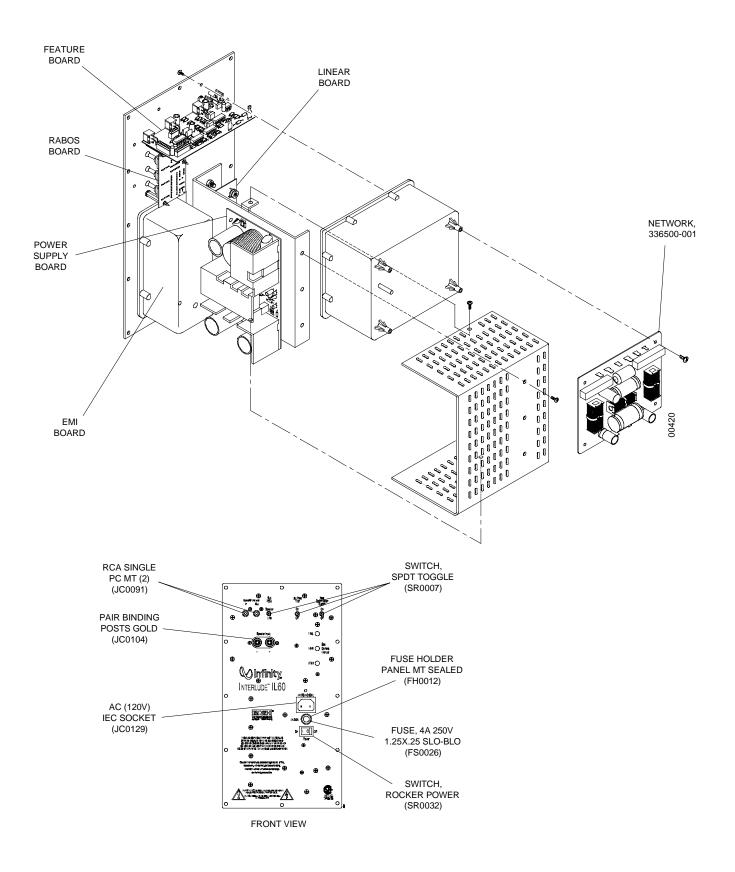
### **Exploded View**



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### **Exploded View of Amplifier**



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### **Service Tips**

SERVICING THE VOLUME CONTROL PCB (part# 336250-001 Right or 336250-002 Left)

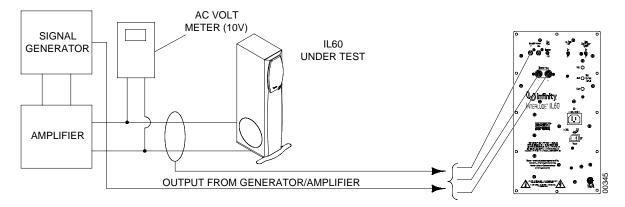
If the VOLUME CONTROL PCB has to be serviced for any reason:

- 1. Remove the grille.
- 2. Extract all (8) rubber grille retainers; this can be accomplished by carefully pulling them out of their cavities with long-nosed pliers or similar tool.
- 3. Remove the (8) Phillips screws that are now exposed.
- 4. Lift the front baffle off the cabinet; this exposes the VOLUME CONTROL PCB.
- 5. Remove the (3) plated mounting screws and unplug the molex connector from the PCB.
- 6. 10K Potentiometer part# is RP0097 for right control, RP0099 for left control; LED part# is DL0014.

### IL60 L/R



### **Test Set Up and Procedure**



#### SYSTEM AURAL SWEEP TEST

#### Equipment needed:

- Function/signal generator/sweep generator
- Integrated Amplifier
- Multimeter
- Speaker cables

#### General Unit Function (UUT = Unit Under Test)

Switches on the amplifier faceplate:

- Sub Input to "Line Level"
- Low Pass Filter to OFF
- Bass Optimization system to OFF
- 1. From the signal generator, connect one line level (RCA) cable to the IL60 Line Level Input jack on the UUT.
- 2. On the front of the unit, turn the LEVEL control full counterclockwise (1).
- 3. Turn on generator, adjust to 100mV, 40 Hz.
- 4. Plug in UUT; turn the power switch ON. LED should be Red. Turn LEVEL control full clockwise (10).
- 5. LED should now be Green; immediate bass response should be heard and felt from rear port tube opening.
- 6. Turn off generator, turn LEVEL control fully counterclockwise (1), disconnect RCA cable.
- 7. Connect one pair of speaker cables to Speaker Level input terminal on UUT. Cables should be connected to an integrated amplifier fed by the signal generator.
- 8. Switch Sub Input on the amplifier faceplate to "Speaker".
- 9. Turn on generator and adjust so that speaker level input at the amplifier is **1.5V, 50 Hz**. Turn LEVEL control full clockwise (10).
- 10. Green LED should light, immediate bass response should be heard and felt from the port tube opening.

#### Sweep Function

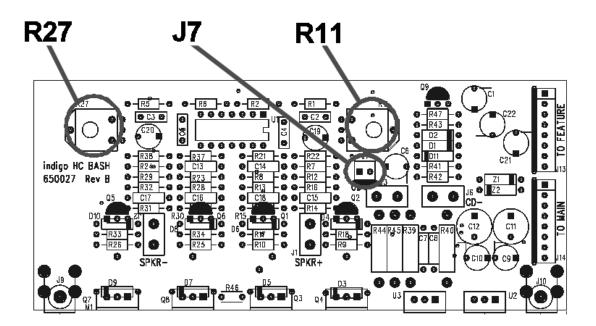
- 1. Follow steps 7-10 above, using a sweep generator as a signal source.
- 2. Sweep generator from 20Hz to 20kHz. Listen to the cabinet and drivers for any rattles, clicks, buzzes or any other noises. If any unusual noises are heard, remove woofer and test.

#### **Driver Function (Woofer)**

- 1. Remove woofer from cabinet; detach + and wire clips.
- 2. Check DC resistance of woofer; it should be **3.4 ohms**  $\pm 10\%$ .
- 3. Connect a pair of speaker cables to driver terminals. Cables should be connected to an integrated amplifier fed by a signal generator. Turn on generator and adjust so that speaker level output is **5.0V**.
- 4. Sweep generator from 20Hz to 1kHz. Listen to driver for any rubbing, buzzing, or other unusual noises.

#### IL60 ADJUST BIAS PROCEDURE (Mandatory when any output MOSFET transistors Q3,4,7,8 are replaced)

- 1. Amplifier should be unplugged and OFF.
- Remove Amp assembly from cabinet; remove rear plastic cover if present. All wires exiting the cover can remain connected unless they will prevent you from removing the amplifier or accessing potentiometers on the Linear board PCB in the following steps.
- 3. Locate the Linear board assembly (PCB with the output transistors)
- 4. Adjust R11 and R27 fully Counter Clockwise. See diagram below.
- 5. Apply 120 VAC power to unit, Turn power switch ON.
- 6. Verify LED illuminates on the front gain control dial unless you have disconnected the plug.
- 7. Connect voltmeter set to DC millivolt range to twin pins on terminal J7, on Linear board
- 8. Verify initial voltage is less then 0.1 mV.
- 9. Adjust R11 Clockwise until voltmeter reads 0.3 mV + the initial current from step #8.
- 10. Adjust R27 Clockwise until voltmeter now reads 0.6 mV + the initial current from step #8.
- 11. Turn amplifier OFF. Disconnect AC power to unit.
- 12. Remove voltmeter from terminal J7.
- 13. Replace cover (if present), wires if disconnected, and replace amplifier back into cabinet.





# Service Bulletin Warranty labor rate: MINOR repair

All Infinity Service Centers To:

Model: Interlude IL60

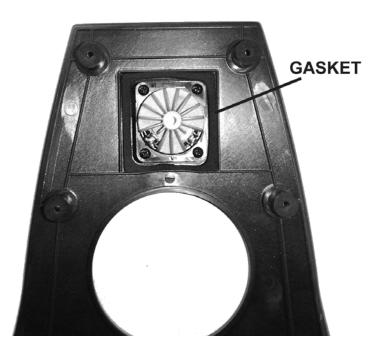
Subject: Air Leak or Buzzing from Front Baffle

Service Bulletin INF2000-04 - December 2000

Some early versions of the Interlude IL60 loudspeaker may need an additional gasket surrounding the tweeter. The original gasket is located behind and is affixed to the front baffle.

#### In the event you receive an Interlude IL60 loudspeaker with the complaint: "There is buzzing or an air leak coming from the upper part of the front baffle", perform the following modification:

- 1) Remove the loudspeaker grille.
- 2) Extract the (8) grille cups from their cavities with a needle-nosed pliers or similar tool.
- 3) Remove the (8) Phillips screws holding the front baffle to the cabinet
- 4) Remove the front baffle; unplug the two faston connections to the tweeter terminals.
- 5) Apply a new rectangular gasket, Infinity part# 336050-003, on top of the present gasket, surrounding the tweeter. Final gasket(s) height should rise above the plastic "ledge" surrounding the tweeter.
- 6) Plug both faston connections back on the tweeter terminals.
- 7) Replace the front baffle, Phillips screws, grille cups, and front grille.





## **Service Bulletin**

Service Bulletin INF2001-04 Rev2 - May 2005

Warranty labor rate: MINOR repair

To: All Infinity Service Centers

Model: Interlude and Intermezzo IL50, IL60, IL100s, IL120s, IM1.2s, IM4.1t

Subject: No Output

In the event you receive an Interlude or Intermezzo loudspeaker with the complaint: "There is no output, and the LED on the volume control does not light, red or green", check the item listed below:

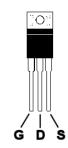
1) Check the line fuse to make sure it's not damaged. Replace if necessary

IL50, IL100s	3A	Infinity part# FS0022
IL60, IL120s	4A	Infinity part# FS0026
IM1.2s, IM4.1t	6A	Infinity part# FS0027

### If the fuse is intact, or the unit still does not function, check the power supply portion of the amplifier circuit, described below:

- 2) Refer to the Exploded view page for detailed instructions on amplifer removal from the enclosure.
- Remove all connectors and screws necessary to detach the Power Supply PCB from the main chassis heatsink. Squeeze the heads of the plastic standoffs with long-nosed pliers to detach the PCB from the heatsink.
- 4) Refer to the illustration on page 2. Check the DC resistance of following parts, in circuit, with a DMM:

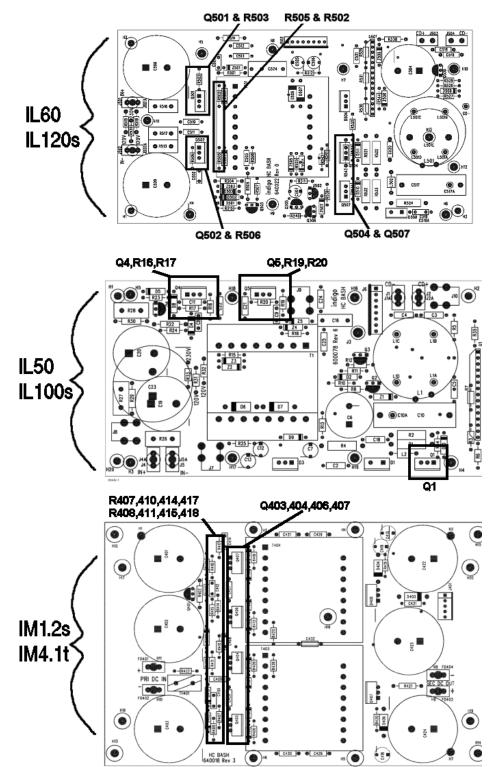
		D to S or S to D	Should measure >28K ohms*	
	IRF740 MOSFETS Q501, Q502			
	Infinity part# QM0055	G to S or S to G	Should measure >400 ohms	
		D to G or G to D	Should measure >28K ohms*	
IL120s	22 Ohm 0.6W Resistors R506, R503	Should measure 2	2 ohms ±1%	
IL60	Infinity part# RM0340			
	422 Ohm 1/4 watt Resistors R505, R502	Should measure 4	22 ohms ±1%	
	Infinity part# RM0397			
	IRF740 MOSFETS Q4, Q5	D to S or S to D	Should measure >28K ohms*	
	Infinity part# QM0055	G to S or S to G	Should measure >400 ohms	
		D to G or G to D	Should measure >28K ohms*	
IL50	22 Ohm 0.6W Resistors R17, R20	Should measure 2	2 ohms $\pm$ 1%	
IL100s	Infinity part# RM0340			
IL IUUS	475 Ohm 1/4 watt Resistors R16, R19	Should measure 475 ohms $\pm$ 1%		
	Infinity part# RM0075			
	IRF740 MOSFETS Q403,404,406,407	D to S or S to D	Should measure >28K ohms*	
	Infinity part# QM0055	G to S or S to G	Should measure >400 ohms	
IM1.2s		D to G or G to D	Should measure >28K ohms*	
IM4.1t	22 Ohm 0.6W Resistors R407,410,414,417	Should measure 2	2 ohms ±1%	
11114.11	Infinity part# RM0340			
	365 Ohm 1/4 watt Resistor	Should measure 365 ohms $\pm 1\%$		
	R408,411,415,418			
	Infinity part# RM0072			



\* The two transistor leads should be shorted together before these measurements are taken; the DMM leads will "charge" the circuit and the value may change, but should match the values above. Very low values that do not change indicate a shorted MOSFET.

- 5) Replace any defective parts above that show measured values lower than normal.
- Reconnect J505 or J6 multicolor ribbon cable connector; remount the Power supply PCB; reconnect J501/502 or J4/J5 black/red Faston connectors.
- 7) All models except IM1.2S, IM4.1t: temporarily DO NOT connect the pair of black/red "CD±" leads on the linear PCB). Isolate the ends so they are not touching each other, or any conductive material. (For models IM1.2S, IM4.1t procedure is finished; replace amplifier).

- 8) Connect the subwoofer amplifier to an AC power source; turn the unit ON. Measure the DC voltage at the "CD±" wires; it should be 10-20 volts.
- 9) If it is 25 volts or greater, turn the amplifier OFF, disconnect from the power source, and replace: IL120S, IL60: **Q504,Q507** IRF640 on the Power Supply PCB, Infinity part# QM0015.
  - IL50, IL100s: **Q1** IRF540 on the Power Supply PCB, Infinity part# QM0020.
- 10) If the voltage is normal, turn the amplifier OFF, disconnect from the power source, and reconnect the "CD±" leads.
- 11) Finish reassembling the amplifier, remount the heatsink, replace the amplifier in the cabinet and test the subwoofer.



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# TECH TIPS

#### Troubleshooting tips and solutions to common service problems

For models: IL50, IL100s, MSW-1, IL60, IL120s, IM2.6, IM3.5c

**TIP# INFTT2003-03** 

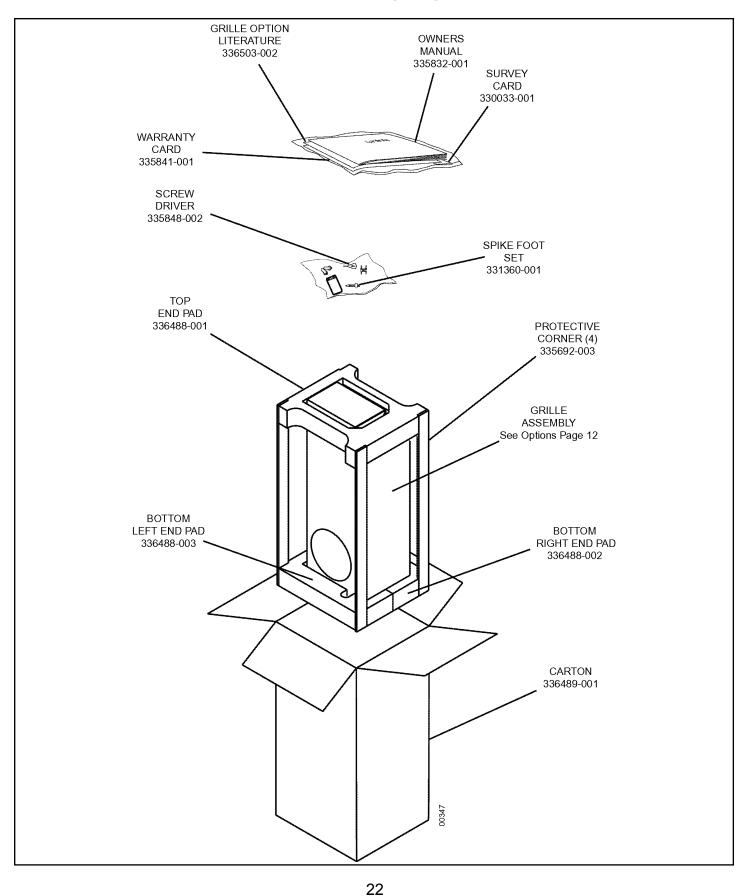
#### Intermezzo, Interlude and Modulus MSW-1 Power Supply Repair

Recommended for instances where the PCB has been damaged, for the above models only:

- 1) Change all MOSFETS, even for one device failure.
- Clean and repair the PC board if required (See Tech Tip HCG2002-01 Damaged Printed Circuit Boards).
- 3) Replace the Hybrid Bash Controller IC:
  U1 in models: IL50,IL100s,MSW-1,IM2.6,IM3.5c
  U501 in models: IL60, IL120s
  Infinity part # HC1011

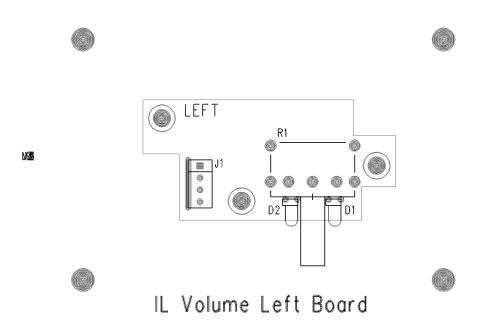
#### FAILURE TO FOLLOW THE INSTRUCTIONS ABOVE MAY RESULT IN UNIT FAILURE WHEN THE AMPLIFIER IS POWERED UP

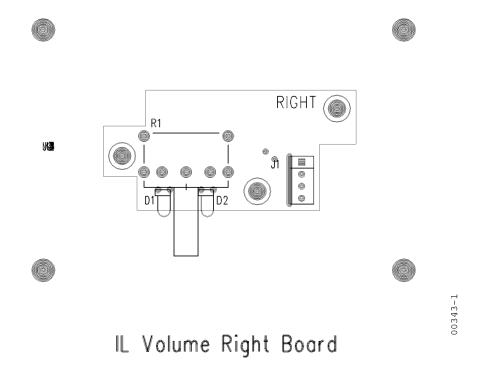
Packaging



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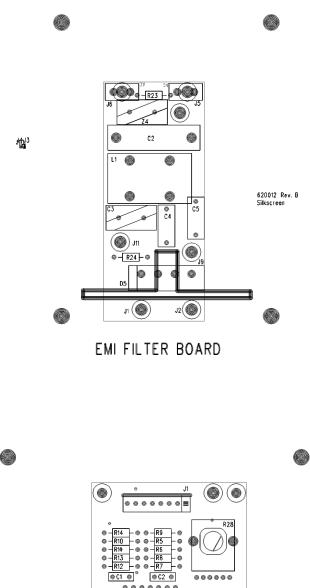
### **Volume Left/Right Boards**





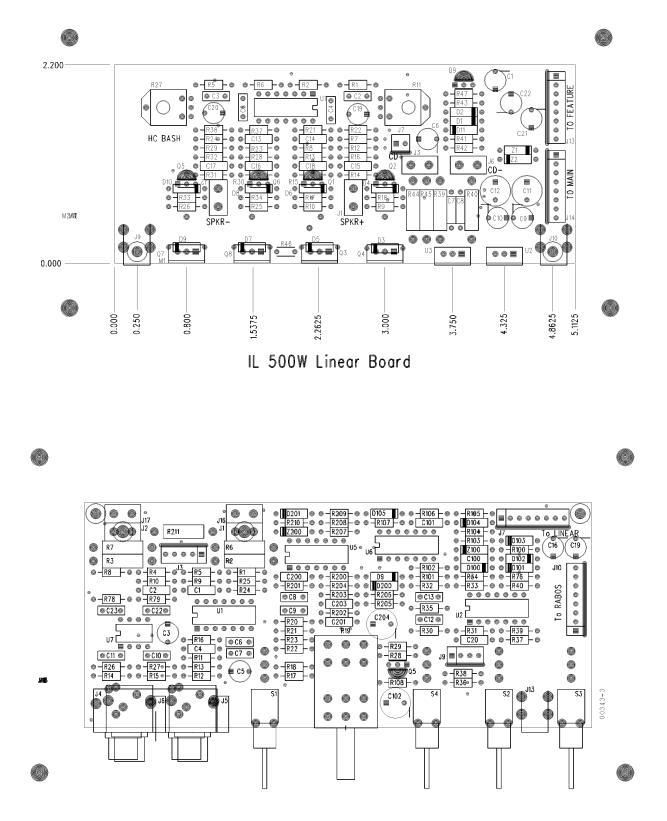
### IL60 L/R

### **EMI FILTER/RABOS PCBs**



000 000 R18
 R20
 R20
 R21
 R22
 R22
 R23 ø R22 R23 R21 R16 R17 000000 0 - 0  $\begin{array}{c} \circ - R16 \\ \circ - R27 \\ \circ - R25 \\ \circ - R33 \\ \circ - R34 \\ \circ - R35 \\ \circ - R34 \\ \circ - R35 \\ \circ - R31 \\ \circ - R31$ UNNE J3 000 000000 © C4 © © C3 © © -R32 a 0.0343-2 IL Rabos Board

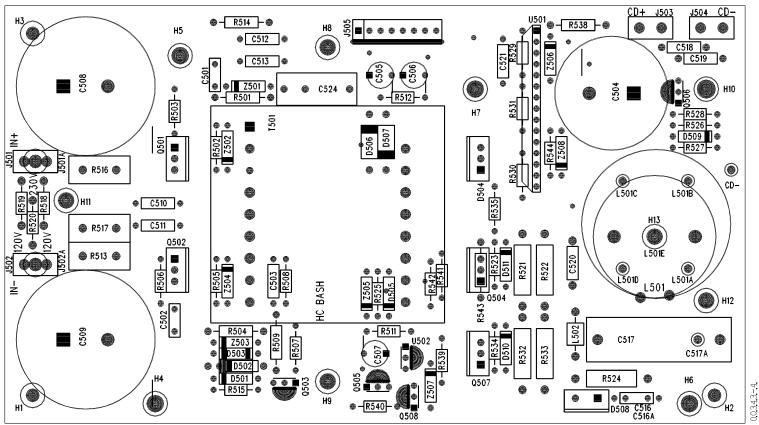
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### **IL 500W Linear/Feature Boards**

IL Feature Board

### 500W HC BASH Power Supply (120V/230V Selectable)



26 SILK SCREEN

D502A

500W HC BASH POWER SUPPLY (120V/230V Selectable)

### **IL60 Electrical Parts List**

Part#	<b>Reference Designator</b>	Qty	Description
Feature PCE	3 Assembly		
SEM	ICONDUCTORS		
DS0001	D9,D100,D101,D102,D103,	9	RECT, 100mA 75V SIGNAL 1N4148T
QM0035	D104,D105,D200,D201 Q5	1	JFET, N-CH J111 TO92 TR
UA0003	U5,U6	2	OPAMP, QUAD 14PIN DIL LM324N
UA0009	U1,U2 U7	2 1	OPAMP, QUAD 14P DIL TL074/084
UA0010 DZ0014	Z100	1	OPAMP, DUAL 8PIN DIL TL082 ZENER, 500MW 14V 5% 1N5244B
DZ0002	Z200	1	ZENER, 500mW 12V 5% 1N5242B
CAP	ACITORS		
CC0020	C200	1	CAP, CA 470PF 100V 5%
CC0025	C203	1	CAP, CA 1000PF 100V 10%
CC0072 CC0082	C1, C2, C4, C20, C100, C101 C201	6 1	CAP, CA 100PF 100V 10% CAP, CA .1UF 50V 20%
CE0013	C204	1	CAP, E 47UF 50V 20% 5MMLS
CE0101	C16, C19	2	CAP, E 4.7UF 50V 85D 5X11 5MML
CE0103	C102	1	CAP, E 100UF 35V 85DEG 5MMLS
CE0106	C5	1	CAP, E 22UF 35V BP 8X11 5MMLS
CE0108 CF0045	C3 C7, C9, C10, C11	1 4	CAP, E 4.7UF 16V BIPOLAR 5X11 CAP, F .1UF 63DC 5% 5MMLS
CF0055	C6, C8	2	CAP, F .22UF 63V 10% 5MMLS
CF0078	C12, C13	2	CAP, F .47UF 63V 10% 5MMLS
RES	ISTORS		
RC0001	R211	1	RES, CF 1K0 1/2W 5%
RC0192	R3	1	RES, CF 2K00 1/2W 5%
RC0273	R19A, R19B, R19C, R19D, R20, R24, R33, R36, R39, R79	10	RES, ZERO OHM 1/4W
RC0290	R206	1	RES, CF 9M1 1/4W 5%
RM0002 RM0003	R12, R17, R22, R100, R101, R102, R208, R209 R16, R210	8 2	RES, MF 10K0 1/4W 1% RES, MF 15K0 1/4W 1%
RM0000	R1,R4,R103,R105,R201	5	RES, MF 100K 1/4W 1%
RM0012	R14,R30	2	RES, MF 100R 1/4W 1%
RM0016	R104	1	RES, MF 13K0 1/4W 1%
RM0020	R28,R29	2 1	RES, MF 1K40 1/4W 1% RES, MF 2K21 1/4W 1%
RM0024 RM0031	R207 R204	1	RES, MF 3K32 1/4W 1%
RM0035	R200	1	RES, MF 4K75 1/4W 1%
RM0075	R205	1	RES, MF 475R 1/4W 1%
RM0085	R107	1	RES, MF 2K00 1/4W 1%
RM0097 RM0106	R35 R26	1 1	RES, MF 6K19 1/4W 1% RES, MF 14K0 1/4W 1%
RM0100	R9,R10	2	RES, MF 30K1 1/4W 1%
RM0136	R202	1	RES, MF 150K 1/4W 1%
RM0156	R108	1	RES, MF 392K 1/4W 1%
RM0158	R27	1	RES, MF 28K0 1/4W 1%
RM0171 RM0188	R31,R203 R106	2 1	RES, MF 475K 1/4W 1% RES, MF 499R 1/4W 1%
RM0191	R32	1	RES, MF 20K5 1/4W 1%
RM0263	R11	1	RES, MF 48K7 1/4W 1%
RM0361	R76	1	RES, MF 2K10 1/4W 1%
RM0402 RM0404	R18,R23 R2	2 1	RES, MF 11K5 1/4W 1% RES, MF 54R9 1/4W 1%
	CELLANEOUS	·	·, ·····
480113	J1	1	SUB, #18B 6 1/4 STRIP BOTH
480113	J2	1	SUB, #18R 6 1/4 STRIP BOTH
JC0091	J5, J6	2	CNCTR, RCA SINGLE PC MT
JH0006	J9	1	CNCTR, HEADER 4PIN .100CTR
JH0074 MT0003	J7, J10 J17	2 1	CNCTR, HEADER 8PIN LOCKING .1C TERM, FASTON MALE PCMT 250X032
10110003		I	TERM, FROTON WALL FOWN 2008032

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Part#	<b>Reference Designator</b>	Qty	Description
MT0036 SR0007	J16 S1,S3,S4	1 3	TERM, FASTON MALE PCMT 205X032 SWITCH, SPDT TOGGLE C/W CAP PC
PCB, RABOS	Board		
SEMICONDUC			
UA0009	U1	1	OPAMP, QUAD 14P DIL TL074/084
UA0010	U2	1	OPAMP, DUAL 8PIN DIL TL082
	STORS		
RC0273	R30,R32,R33	3	RES, ZERO OHM 1/4W
RM0001 RM0002	R24,R25	2 8	RES, MF 1K00 1/4W 1%
RM0002	R1,R2,R4,R9,R14,R15,R21,R23 R8,R13	2	RES, MF 10K0 1/4W 1% RES, MF 15K0 1/4W 1%
RM0012	R3	1	RES, MF 100R 1/4W 1%
RM0013	R34	1	RES, MF 11K0 1/4W 1%
RM0024	R22	1	RES, MF 2K21 1/4W 1%
RM0042	R26	1	RES, MF 681R 1/4W 1%
RM0080	R5,R10	2	RES, MF 825R 1/4W 1%
RM0260	R36	1	RES, MF 1M0 1/4W 1%
RM0271	R19	1	RES, MF 110K 1/4W 1%
RM0281 RM0315	R7,R12 R17	2 1	RES, MF 6K04 1/4W 1 RES, MF 2K67 1/4W 1%
RM0369	R6,R11	2	RES, MF 340R 1/4W 1%
RM0370	R18	1	RES, MF 9K31 1/4W 1%
RM0377	R16	1	RES, MF 3K57 1/4W 1%
RM0378	R20	1	RES, MF 549R 1/4W 1%
RP0087	R27,R29	2	POT, A10K DUAL 12MM HOR SEL
RP0088	R28	1	POT, C10K DUAL 12MM HOR SEL
DNI	R31, R35	2	Do Not Insert
CAPA	CITORS		
DNI	C3, C4	2	Do Not Insert
CF0045	C1,C2,C5	3	CAP, F .1UF 63DC 5% 5MMLS
MISC	ELLANEOUS		
JH0074	J1	1	CNCTR, HEADER 8PIN LOCKING .1C
PCB, Linear I	Board		
SEMI	CONDUCTORS		
DS0001	D1-11	11	RECT, 100mA 75V SIGNAL 1N4148T
QB0017	Q2, Q6	2	TRANS, NPN 150V 0.6A 2N5551TR
QB0018	Q1, Q5	2	TRANS, PNP 150V 0.6A 2N5401TR
QM0015	Q3, Q7	2	MOSFET, IRF640 T0220AB
QM0034	Q4, Q8	2	MOSFET, IRF9540 T0220AB
QM0054	Q9	1	JFET, N-CH J113 T092
UA0009	U1 U2	1	OPAMP, QUAD 14P DIL TL074/084
UV0015 UV0016	U3	1 1	VREG, +18v 500MA LM7818CT VREG, -18V 500MA LM7918CT
DZ0011	Z1, Z2	2	ZENER, 500MW 3V 5% 1N5225B
RESIS	STORS		
RM0001	R12-15, R28-31	8	RES, MF 1K00 1/4W 1%
RM0002	R1, R2, R5, R6	4	RES, MF 10K0 1/4W 1%
RM0021	R7, R8, R23, R24	4	RES, MF 1K82 1/4W 1%
RM0024	R17, R18, R33, R34	4	RES, MF 2K21 1/4W 1%
RM0029	R9, R10, R25, R26	4	RES, MF 3K01 1/4W 1%
RM0035	R41, R42	2	RES, MF 4K75 1/4W 1%
RM0039	R47	1	RES, MF 5K11 1/4W 1%
RM0091	R22, R38	2	RES, MF 3K65 1/4W 1%
RM0170 RM0180	R21, R37 R16, R32	2 2	RES, MF 59K 1/4W 1% RES, MF 4K99 1/4W 1%
RP0059	R10, R32 R11, R27	2	POT, 2K 8MM TOP ADJ/COVER
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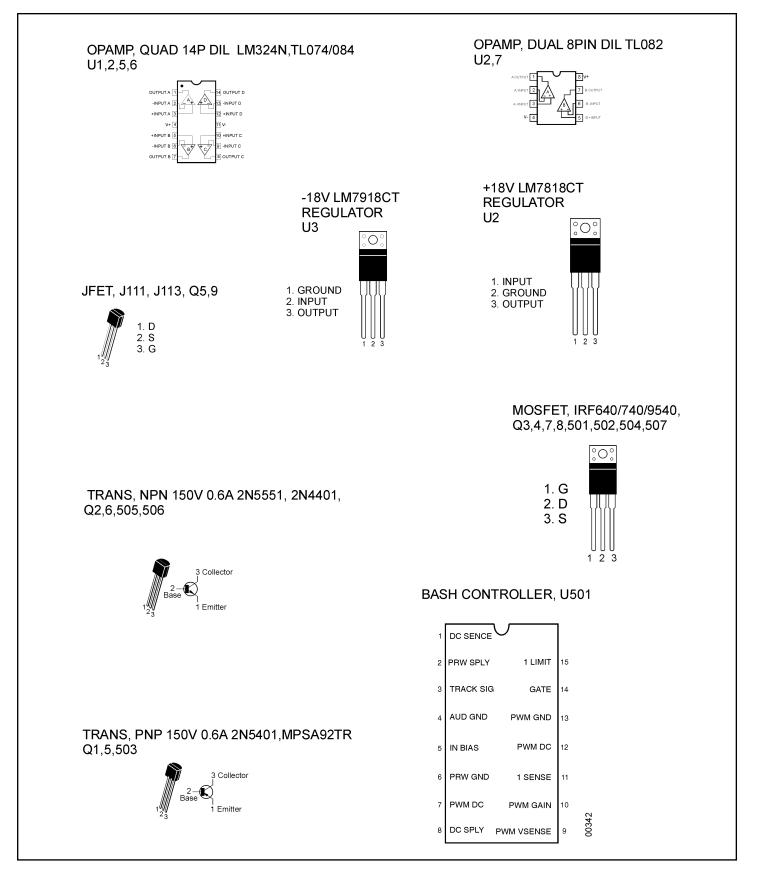
Part#	<b>Reference Designator</b>	Qty	Description
RW0022	R44, R45	2	RES, WW 0R1 2W 5%
RX0055	R39, R40	2	RES, MO 470R 2W 5%
CAP	ACITORS		
CC0025	C15-18	4	CAP, CA 1000PF 100V 10%
CC0080	C13, C14	2	CAP, CA 220P 100V 10%
CC0082 CC0097	C7, C8 C4, C5	2 2	CAP, CA .1UF 50V 20% CAP, C 10P 50V 10
CE0003	C4, C5 C6	1	CAP, E 2.2UF 50V 20% 105C
CE0013	C9, C10, C21, C22	4	CAP, E 47UF 50V 20% 5MMLS
CE0085	C19, C20	2	CAP, E 22UF 16V BP 6X11 5MMLS
CE0103	C11-12	2	CAP, E 100UF 35V 85DEG 5MMLS
CE0116	C1	1	CAP, E 2.2UF 50V BP 6X11 5MMLS
CF0125 CF0128	C3 C2	1 1	CAP, F .068UF 100V 5% 5MMLS CAP, F .033UF 100V 5% 5MMLS
MISO	CELLANEOUS		
KS0019	R46	1	THERMISTOR, PTH9L04BD22TS2F510
JH0016	J7	1	CNCTR, HEADER 2PIN .100CTR
JH0074	J13, J14	2	CNCTR, HEADER 8PIN LOCKING .1C
MM0025	J9, J10	2	MISC, PC MT SCREW TERM 6-32
MT0003	J1	1	TERM, FASTON MALEPCMT 250X032
MT0023	J3, J6	2	TERM, FASTON MALEPCMT 187X032
MT0036 TS0016	J2	1 6	TERM, FASTON MALEPCMT 205X032 TUBING, #5 BLACK CUT TO .3
810056		6	MET, HTSNK CLIP .9X.5X.2 FET Used on Q3, Q4, Q7,
		-	Q8, U2 & U3
MS0005		2	SILPAD, .009 .3C/W TO3P used with regulators U2 & U3
MS0017		4	MISC, CERAMIC PLATE TO-220 Oxide used with FETs
PCB, Power	<sup>•</sup> Supply 500W 230V/120V		
SEM	IICONDUCTORS		
DR0077	D506, D507	2	RECT, 1A 100V FAST REC 1N4934
DS0001	D509, D510, D511	3	RECT, 100mA 75V SIGNAL 1N4148T
DS0002	D501, D502, D505	3	RECT, 100MA 200V SIGNAL 1N3070
DD0003 DR0076	D503 D504	1 1	RECT, 1A2 60V DIAC RECT, 16A 400V ULTRA MUR1640CT
DR0070	D504 D508	1	RECT, 15A 200V ULTRA MUR1540
QB0002	Q505	1	TRANS, NPN 40V .6A TO92 2N4401
QB0014	Q503	1	TRANS, PNP TO92 MPSA92TR
QB0017	Q506	1	TRANS, NPN 150V 0.6A 2N5551
QM0015	Q504, Q507	2	MOSFET, IRF640 TO220AB
QM0055 HC1011	Q501, Q502 U501	2 1	MOSFET, IRF740 TO220AB HYBRID, THK FILM HC BUCK CNTR
DZ0002	Z501, Z503	2	ZENER, 500mW 12V 5% 1N5242B
DZ0004	Z505	1	ZENER, 500mW 18V 5% 1N5248B
DZ0021	Z502, Z504	2	ZENER, 500MW 15V 5% 1N5245B
DZ0038	Z506	1	ZENER, 500MW 33V 5% 1N5257B
	ISTORS		
RC0082	R509	1	RES, CF 100K 1/2W 5%
RC0136 RC0273	R515 R518, R519	1 2	RES, CF 160K 1/4W 5% RES, ZERO OHM 1/4W
RM0001	R507	1	RES, MF 1K00 1/4W 1%
RM0002	R525	1	RES, MF 10K0 1/4W 1%
RM0050	R531	1	RES, MF 90K9 1/4W 1%
RM0070	R528	1	RES, MF 301R 1/4W 1%
RM0191	R529	1	RES, MF 20K5 1/4W 1%
RM0198 RM0260	R508 R526	1 1	RES, MF 205K 1/4W 1% RES, MF 1M0 1/4W 1%
RM0200	R530	1	RES, MF 19K6 1/4W 1%
RM0339	R511, R512, R523, R534, R535	5	RES, MF 10R 0.6W 1% FLAMEPROOF

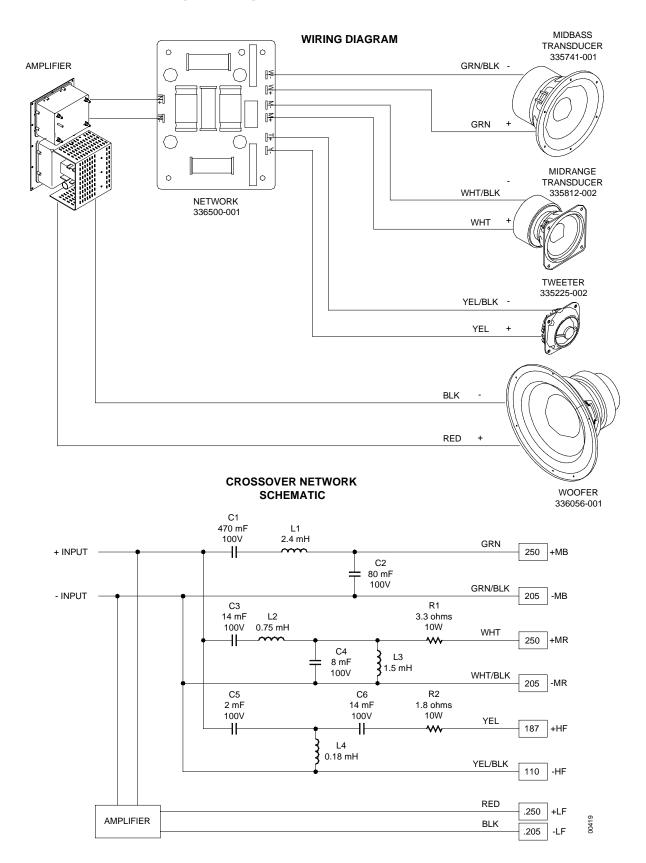
Part#	<b>Reference Designator</b>	Qty	Description
RM0340	R503, R506	2	RES, MF 22R 1/4W 1% FLAMEPROOF
RM0397	R502, R505	2	RES, MF 422R 1/4W 1%
RM0399	R527	1	RES, MF 3K48 1/4W 1%
RW0022	R521, R522, R532, R533	4	RES, WW 0R1 2W 5%
RX0046	R514	1	RES, MO 47K 1W 5%
RX0048	R501, R504	2	RES, MO 330R 1W 5%
RX0072	R524	1	RES, MO 100R 1W 5
RX0106	R538	1	RES, MO 15K 2W 5%
	CITORS		
CE0013	C505, C506	2	CAP, E 47UF 50V 20%
CE0098	C507	1	CAP, E 22UF 50V 20% 5X11 .2LS
CF0019	C501, C502	2	CAP, F 4700PF 100V 5% 5MMLS
CC0040	C503	1	CAP, CA 4700PF 100V 10%
CC0059	C518, C519	2	CAP, CA .1UF 100V 20%
CC0082	C521	1	CAP, CA .1UF 50V 20%
CC0021	C516	1	CAP, C 470PF 1KV 10%
CC0130	C524	1	CAP, CY1 4700PF 250V 20% 10MML
CE0040	C504	1	CAP, E 680UF 200V 30X35 85DEG
CE0136	C508, C509	2	CAP, E 820UF 200V 20% 30X35
CF0050	C510, C511, C512, C513, C520	5	CAP, F .1UF 250V 10%
CF0146	C517	1	CAP, F 6.8UF 250V 10% 27MMLS
MISC	ELLANEOUS		
KS0021	R513	1	SURGISTOR, 4R 8A 70J SL154R008
BF0007	L502	1	BEAD, FERRITE
500111	T501	1	XFMR, ETD44
540131	L501	1	IND, 25UH UPRIGHT AIR COIL
TS0016	HtSkTube	6	TUBING, #5 BLACK CUT TO .3 Used on D504, D508, Q501, Q502, Q504 & Q507
HS0054		4	SCREW, #4 SELF TAP 1/2 PAN PHI USED ON H4, H5, H6, H7
HS0089		4	SCREW, #4-40X1/2 PAN PHIL ZNP USED ON HEATSINK
HW0030		4	WASHER, FLAT #8 NYLON USED WITH HS0089 ON HEATSINK
JH0074	J505	1	CNCTR, HEADER 8PIN LOCKING .1C
MT0023	J501, J502, J503, J504	4	TERM, FASTON MALE PCMT 187X032
810066	Clip	6	MET, HTSNK CLIP HPS SERIES Used on Q501, Q502,
			Q504, Q507, D504 & D508
810105	Heatsink	1	Lance and Form Heatsink Primary
810106	Heatsink	1	Lance and Form Heatsink Secondary There should be a
100017			piece of tape in between the heatsink and the PCB.
MS0017	Ceramic	2	MISC, CERAMIC PLATE TO-220 USED ON Q504, Q507
Q508		1	Do not insert
	539, R540, R541, R542, R543, R544	8	Do not insert
U502		1	Do not insert
Z507, Z508		2	Do not insert
PCB, EMI Filt	er board		
SEMI	CONDUCTORS		
DB0009	D5	1	RECT, 6A 400V BRIDGE
DEOL	TODO		
RESIS	STORS		
RC0004	R23	1	RES, CF 1M0 1/4W 5%
CAPA	CITORS		
CC0130	C3	1	CAP, CY1 4700PF 250V 20% 10MML
CF0050	C4, C5	2	CAP, F .1UF 250V 10% 10MMLS
CF0057	C2	1	CAP, FX .22UF 250V 10%

#### Part# **Reference Designator** Qty Description **MISCELLANEOUS** KV0001 Z4 VARISTOR, 275V 100J .6W 1 MT0023 J5, J6 TERM, FASTON MALE PCMT 187X032 1 480097 J1 SUB, #18B 9 187X032/1/4STRP 1 480090 J2 1 SUB, #18R 9 187X032/1/4STRP IND, CM CHOKE YT7271 540124 L1 1 810088 MET, Heatsink 1x2 Bridge 1 HN0006 NUT, HEX KEP #6-32 ZNP Used with screw HS0066 1 SCREW, #6-32X1/2 PAN PHIL BLK Used on the bridge HS0066 1 and heatsink PCB, VOLUME-LED INTERLUDE LEFT DL0014 D1,D2 2 LED, 3MM BICOLOR RED/GR RP0099 R1 POT, C10K SINGLE/BRKT D SHAFT 1 JH0006 J1 CNCTR, HEADER 4PIN .100CTR 1 HS0078 3 SCREW, #4-24X1/2 HL PP BLK USED ON 610043 HW0038 WASHER, FLAT .195ID .437OD RB AT PLASTIC 1 HOUSING FOR CABLE. 1 INTERLUDE VOL-LED MTG PLT LEFT JC0169A CNCTR, FEM-MA HARNESS 4PSH 15 USED ON 1 LOCATION J1 MM0065 MISC, VOL GASKET L INTERLUDE 1 **RP0104** POT, KNOB INTERLUDE LEVEL L 1 PCB, VOLUME-LED RIGHT DL0014 LED. 3MM BICOLOR RED/GR D1.D2 2 **RP0097** R1 POT, A10K SINGLE/BRKT D SHAFT 1 JH0006 CNCTR, HEADER 4PIN .100CTR J1 1 HS0078 3 SCREW, #4-24X1/2 HL PP BLK USED ON 610044 HW0038 WASHER, FLAT .195ID .437OD RB AT PLASTIC 1 HOUSING FOR CABLE. INTERLUDE CUP R INTERLUDE VOL-LED MTG PLT RIGH 1 JC0169A CNCTR, FEM-MA HARNESS 4PSH 15 USED ON 1 LOCATION J1 MM0066 1 MISC, VOL GASKET R INTERLUDE **RP0103** POT, KNOB INTERLUDE LEVEL R 1 **MISCELLANEOUS** 480033 SUB, #18R 4 187X032/187X032 1 PCS FOR IEC L TO 3 FUSE; 1 PCS FOR FUSE TO SWITCH; 1 PCS FOR SWITCH TO EMI SUB, #18B 9 187X032/187X032 Power Supply CD- TO 480048 1 LINEAR CD-480073 1 SUB, #18R 9 187X032/187X032 Power Supply CD+ TO LINEAR CD+ 480083 2 SUB, #18B 4 187X032/187X032 1 for IEC TO SWITCH; 1 FOR SWITCH TO EMI 480091 SUB, #18R 7 187X032/187X032 DC+ TO POWER 1 SUPPLY SUB. #16B 20 205X032/205X032 XOVER - WIRE: 480119 1 SUB, #16R 20 250X032/250X032 XOVER + WIRE; 480120 1 480121 SUB, #16B 30 205X032/205X032 SPEAKER - WIRE; 1 SUB, #16R 30 250X032/250X032 SPEAKER + WIRE; 480122 1 SUB, #18B 7 187X032/187X032 DC- TO POWER 480130 1 SUPPLY 810066 6 MET, HTSNK CLIP HPS SERIES USED ON D4, D8, Q1, Q2, Q4 & Q7 810088 1 MET, HTSNK 1X2 BRIDGE REV 2; USED WITH THE BRIDGE 810105 1 MET, HTSNK PRI 3FET IL120 810106 MET, HTSNK SEC 3FET IL120 1 IL60/120 SHIELD 810107 1 810108 1 IL60/120 POWER BRACKET

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Part#	<b>Reference Designator</b>	Qty	Description
930054		1	CUP, PCBA BUCKET C/W GASKET FEATURE BOARD BOX
930055		1	CUP, AMP BUCKET AC IN W/GASKET AC BOX
FH0012		1	FUSE, HOLDER PANEL MT SEALED
FS0026		1	FUSE, 4A 250V 1.25X.25 GLASS
HN0006		1	NUT, HEX KEP #6-32 ZNP USED WITH THE BRIDGE
HN0015		4	NUT, HEX KEP #8-32 ZNP USED WITH HS0057
HS0004		4	SCREW, #6-32X1/4 PAN PHIL ZNP 1PER USED ON
			MZ0040; 1PER USED ON standoff P/N MZ0045; 2PER USED ON MM0025 for Linear board
HS0041		7	SCREW, #4-3/8 TYPE A PP BLK 2 USED ON EMI BOARD; 5 USED ON POWER SUPPLY BOARD
HS0057		4	SCREW, #8-32X1/2 PAN PHIL BLK MOUNT BRACKET TO PANEL
HS0060		3	SCREW, #6-32X3/8 PAN PHIL BLK MOUNT SHIELD TO
		C	
HS0062		6 3	SCREW, #6-1/2 TYPE B PP BLK USED ON FETS SCREW. #6-32X1/4 PAN PHIL BLK 1 USED ON MZ0025
HS0065		3	for Feature Board, 1 used on MZ0040, 1 used on standoff P/N NEW
HS0066		1	SCREW, #6-32X1/2 PAN PHIL BLK USED WITH THE BRIDGE
HS0067		26	SCREW, #6-3/8 TYPE A PP BLK 8 USED WITH 930054;
			6 USED WITH 930055; 6pcs used on MZ0030; 3pcs used
1100070		C	on MZ0040; 3 pcs used on MM0025
HS0078		6	SCREW, #4-24X1/2 HL PP BLK 2PER USED ON BINDING POSTS; 2PER USED ON RCA'S; 2PER USED
HS0089		4	ON RABOS STANDOFF SCREW, #4-40X1/2 PAN PHIL ZNP TO CONNCT THE
		4	
IL60 PANEL		1 1	
JC0071			CNCTR, FEM-FEM HARNESS 8PIN 9 USED ON THE RABOS BOARD TO FEATURE BOARD
JC0104		1	CNCTR, 2PIN BP GOLD C/W TERM
JC0129		1	CNCTR, AC IEC SOCKET .250 2PIN
JC0163A		1	CNCTR, FEM-MAL HARNESS 8P 10 J7 ON THE FEATURE TO J13 ON LINEAR BOARD
JC0163B		1	CNCTR, FEM-FEM HARNESS 8P 10 J7 ON THE
			FEATURE TO J13 ON LINEAR BOARD
JC0165		1	CNCTR, FEM-FEM HARNESS 8P 12 Power supply to Linear
JC0169C		1	CNCTR, FEM-FEM HARNESS 4PS 28 USED ON J9;
MM0069		3	MISC, RUBBER GROMMET IL50/100
MM0076		2	MISC, PANEL GASKET, IL60/IL120
MS0005		7	SILPAD, .009 .3C/W TO3P 3PER USED ON MAIN BOARD; 4PER USED ON THE LINEAR BOARD;
MZ0003		1	STANDOFF, 6-32 3/8 ROUND AL USED ON AC FILTER PCB
MZ0030		2	STANDOFF, 3/8 NYLON 2 PER USED ON AC FILTER BOARD
MZ0040		2	STANDOFF, 30MM NYLON USED ON THE RABOS BOARD
MZ0045		1	STANDOFF, 6-32X 1-3/16 HEX AL USED WITH THE RABOS BOARD
SR0032		1	SWITCH, ROCKER TV5 ON THE FRONT PANEL

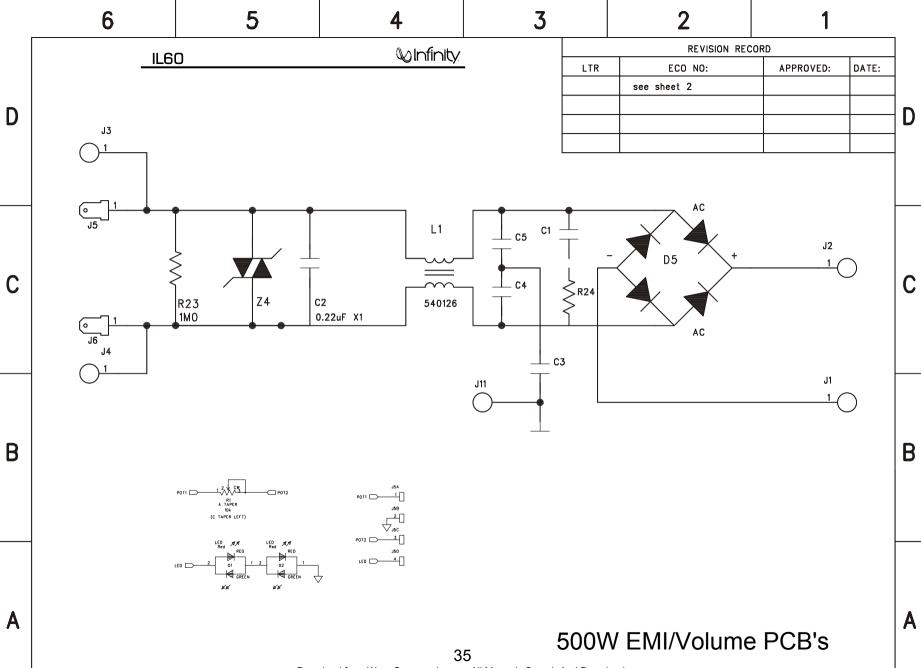
### **Integrated Circuit Diagrams**



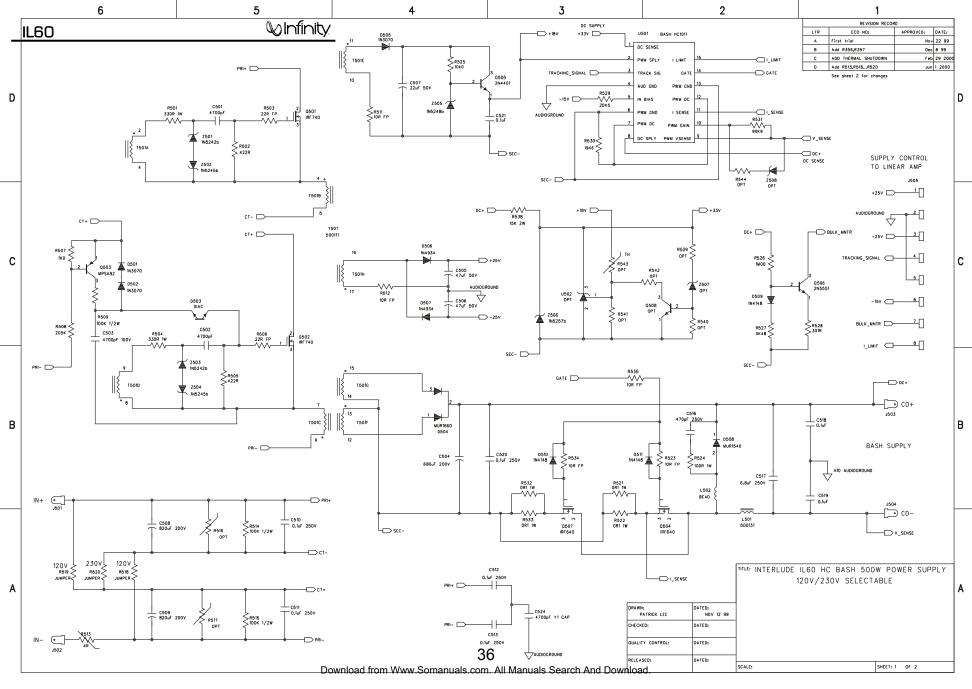


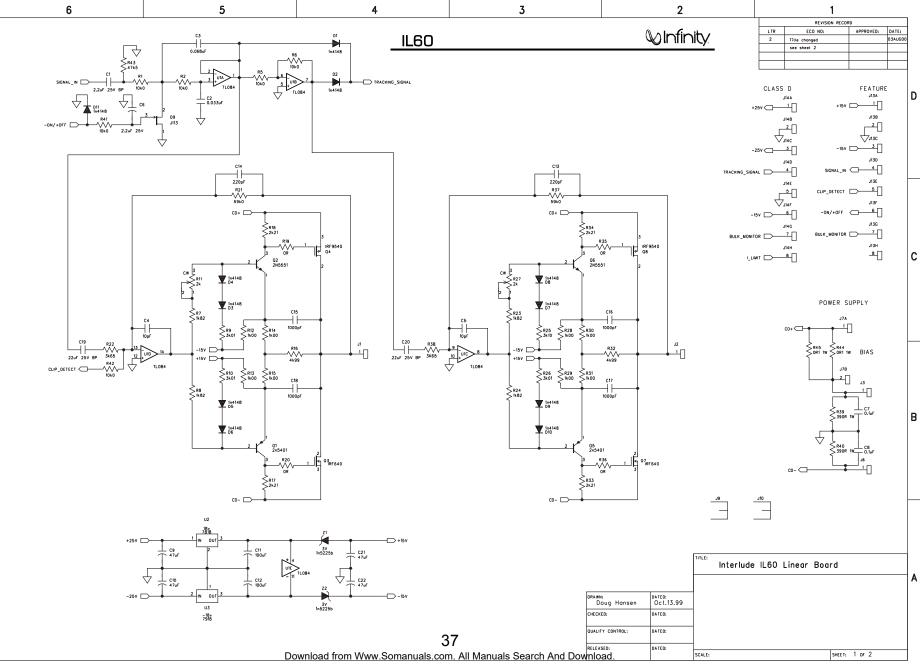
### **Wiring Diagram/Crossover Network**

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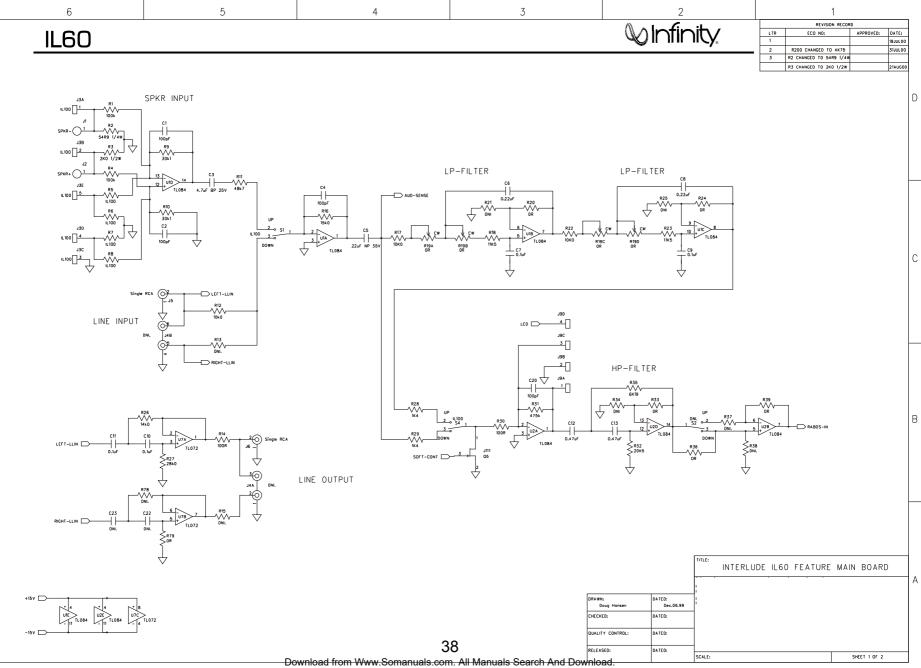


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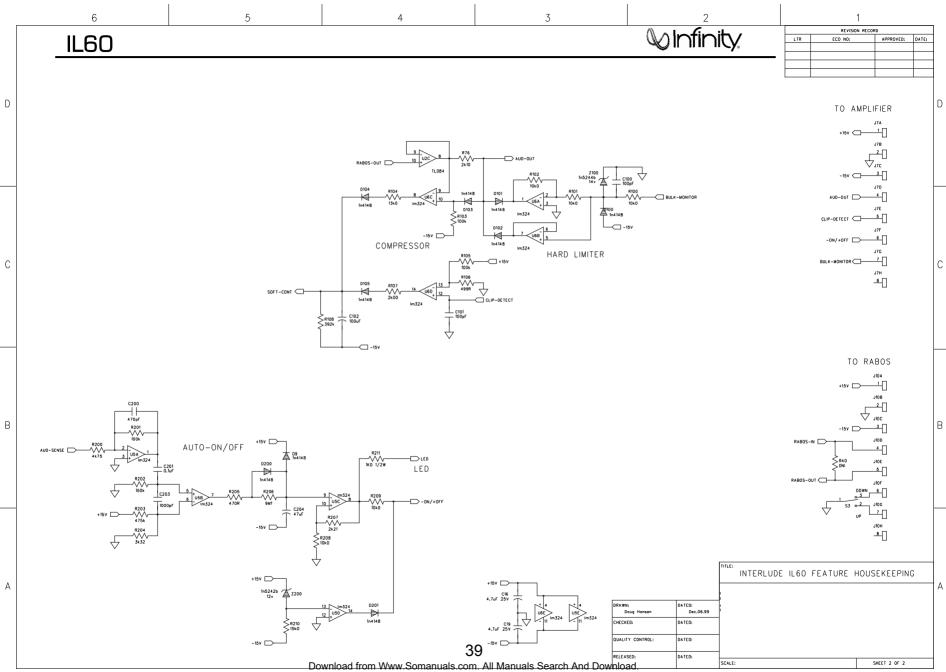
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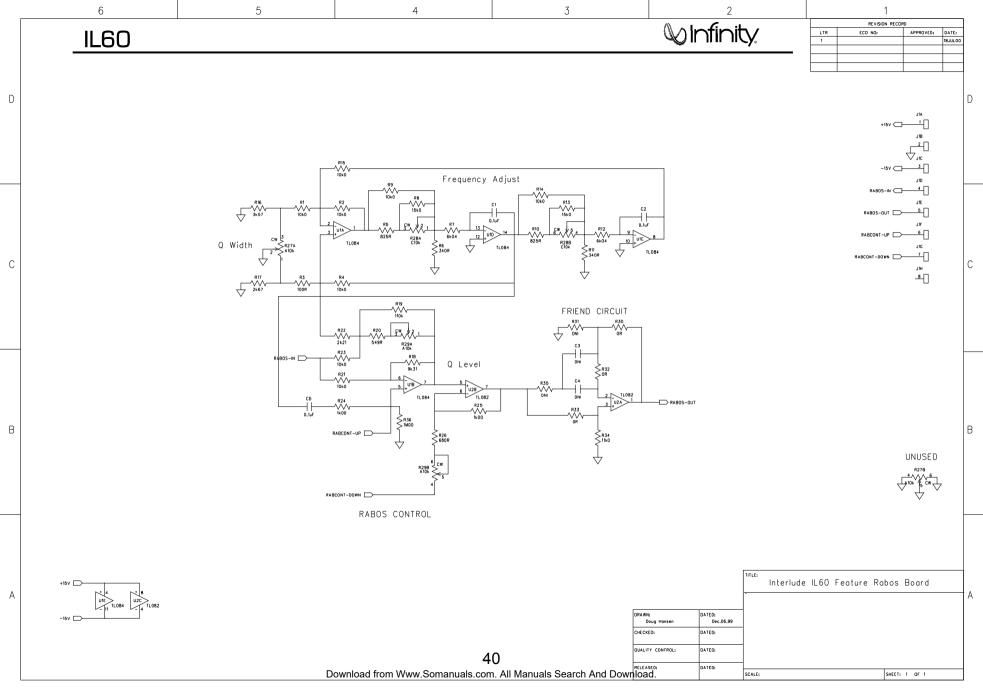
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Rev.	Dote	ECR No.	APPROVED	DESCRIPTION	Rev,	
E	Jul 4 2000			Propose H10 for AUDIOGROUND		
F	Jul 28 2000			R527 Changed to 3K48		
G	Aug 29 2000			1. PCB CHANGED FROM REV E TO REV D TO CORRECT ERROR.		
				2. C504 CHANGED FROM 560UF TO 680UF		
				3.C505 CHANGED FROM 22UF CONNECTING D505 TO 47UF CONNECTING D506		
				4. C506 CHANGED LOCATION FROM CONNECTING D506 TO CONNECTING D507		
				5. C507 CHANGED FROM 47UF CONNECTING D507 TO 22UF CONNECTING D505		
				6. REF. DESIGNATOR OF C514 CHANGED TO C524		
				7. ADD D501 IN4936, WHICH IS NOT USED IN REV E		
				8. 0503 CHANGED FROM 2N5401 TO MPSA92		
				9. R516 & R517 CHANGED TO OPT		
				10. PIN 10 & 11 CHANGED FROM "CONNECTING D506 & R512" TO "CONNECTING		
				D505 & R511"		
				11. PIN 16 & 17 CHANGED FROM "CONNECTING D505 & R511" TO "CONNECTING		
				D506 & R512"		
0	Sep 12 2000		Q. KHALIFA	1. The Revision of PCB P/N 640022 changed to Rev 0.		
-				2. D501 & D502 CHANGED FROM 1N4936 TO 1N3070.		
				3. R508 changed from "CONNECTING T501 PIN7" TO "CONNECTING PRI-".		
				4. R529 CHANGED FROM 3K65 TO 20K5.		
				5. R530 CHANGED FROM 5K11 TO 19K6.		
				6. R531 CHANGED FROM 31K6 TO 90K9.		
				R22 changed from 10K0 to 3K65		
				R38 changed from 10K0 to 3K65		
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