



DCY

# StarFire RTK 900 MHz Radio

## OPERATOR'S MANUAL

### StarFire RTK 900 MHz Radio

OMPFP11348 ISSUE L1 (ENGLISH)

#### CALIFORNIA

#### Proposition 65 Warning

Diesel engine exhaust and some of its constituents are known to the State of California to cause cancer, birth defects, and other reproductive harm.

If this product contains a gasoline engine:

### **WARNING**

The engine exhaust from this product contains chemicals known to the State of California to cause cancer, birth defects or other reproductive harm.

The State of California requires the above two warnings.

Additional Proposition 65 Warnings can be found in this manual.

**Deere & Company**

North American Version  
PRINTED IN THE U.S.A.



OMPFP11348

# Introduction

**[www.StellarSupport.com](http://www.StellarSupport.com)**

*NOTE: Product functionality may not be fully represented in this document due to product changes occurring after the time of printing. Read the latest Operator's Manual and Quick Reference Guide prior to operation. To obtain a copy, see your dealer or visit [www.StellarSupport.com](http://www.StellarSupport.com)*

OUO6050,00012A7 -19-31AUG10-1/1

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*Original Instructions. All information, illustrations and specifications in this manual are based on the latest information available at the time of publication. The right is reserved to make changes at any time without notice.*

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# Safety

## Recognize Safety Information

This is a safety-alert symbol. When you see this symbol on your machine or in this manual, be alert to the potential for personal injury.

Follow recommended precautions and safe operating practices.



T81388 —UN—07DEC88

DX,ALERT -19-29SEP98-1/1

## Understand Signal Words

A signal word—DANGER, WARNING, or CAUTION—is used with the safety-alert symbol. DANGER identifies the most serious hazards.

DANGER or WARNING safety signs are located near specific hazards. General precautions are listed on CAUTION safety signs. CAUTION also calls attention to safety messages in this manual.



TS187 —19—30SEP88

DX,SIGNAL -19-03MAR93-1/1

## Follow Safety Instructions

Carefully read all safety messages in this manual and on your machine safety signs. Keep safety signs in good condition. Replace missing or damaged safety signs. Be sure new equipment components and repair parts include the current safety signs. Replacement safety signs are available from your John Deere dealer.

There can be additional safety information contained on parts and components sourced from suppliers that is not reproduced in this operator's manual.

Learn how to operate the machine and how to use controls properly. Do not let anyone operate without instruction.

Keep your machine in proper working condition. Unauthorized modifications to the machine may impair the function and/or safety and affect machine life.



TS201 —UN—23AUG88

If you do not understand any part of this manual and need assistance, contact your John Deere dealer.

DX,READ -19-16JUN09-1/1

### Practice Safe Maintenance

Understand service procedure before doing work. Keep area clean and dry.

Never lubricate, service, or adjust machine while it is moving. Keep hands, feet, and clothing from power-driven parts. Disengage all power and operate controls to relieve pressure. Lower equipment to the ground. Stop the engine. Remove the key. Allow machine to cool.

Securely support any machine elements that must be raised for service work.

Keep all parts in good condition and properly installed. Fix damage immediately. Replace worn or broken parts. Remove any buildup of grease, oil, or debris.

On self-propelled equipment, disconnect battery ground cable (-) before making adjustments on electrical systems or welding on machine.

On towed implements, disconnect wiring harnesses from tractor before servicing electrical system components or welding on machine.



TS218 —UN—23AUG88

DX,SERV -19-17FEB99-1/1

### Handle Electronic Components and Brackets Safely

Falling while installing or removing electronic components mounted on equipment can cause serious injury. Use a ladder or platform to easily reach each mounting location. Use sturdy and secure footholds and handholds. Do not install or remove components in wet or icy conditions.

If installing or servicing a RTK base station on a tower or other tall structure, use a certified climber.

If installing or servicing a global positioning receiver mast used on an implement, use proper lifting techniques and wear proper protective equipment. The mast is heavy and can be awkward to handle. Two people are required when mounting locations are not accessible from the ground or from a service platform.



TS249 —UN—23AUG88

DX,WW,RECEIVER -19-24AUG10-1/1

### Prevent Electrical Shock and Fires

To prevent injury from electrical shock, always disconnect power to the receiver, antenna, and amplifier before installing or servicing.

To prevent injury from electrical shock, always disconnect power to the receiver and radio equipment before installing or servicing.

Understand and follow all local codes and regulations when installing electrical equipment.



PC12631—UN—04JUN10

DK01672,0000207 -19-30NOV11-1/1

# FCC NOTIFICATIONS TO USER

## FCC NOTIFICATION

These devices comply with Part 15 of the FCC Rules.

Operation is subject to the following two conditions:

1. These devices may not cause harmful interference.
2. These devices must accept any interference received, including interference that may cause undesired operation.

These devices must be operated as supplied by John Deere Ag Management Solutions. Any changes or modifications made to these devices without the express written approval of John Deere Ag Management Solutions may void the user's authority to operate these devices.

DK01672,0000182 -19-29AUG11-1/1

## 900 MHz RTK

This equipment has been tested and found to comply with the limits for a Class B digital device, pursuant to part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference in a residential installation. This equipment generates, uses, and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to radio communications. However, no guarantee shall be made that interference will not occur in a particular installation. If this equipment does cause

harmful interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by one or more of the following measures:

- Reorient or relocate the receiving antenna.
- Increase the separation between the equipment and receiver.
- Connect the equipment into an outlet on a circuit different from that to which the receiver is connected.
- Consult the dealer or an experienced radio/TV technician for help.

JS56696,000082A -19-26APR10-1/1

## 900 MHz RTK Power source

- A Base Station should have a continuous 12V power source such as an AC/DC converter to power the base station.

*NOTE: The AC/DC converter is NOT supplied by John Deere.*

- *A battery backup is recommended to keep the base station running in the case of power outages for dependable operation.*

DK01672,00001E0 -19-15NOV11-1/1



# 900 MHz RTK—Base Station Setup

## System Overview

The StarFire™ RTK system consists of a local base station placed in a field or mounted on a structure that transmits high accuracy corrections to the vehicle StarFire receiver using RTK radios. The StarFire receiver on the RTK-equipped vehicle must have a direct line of sight with the base station in order to receive the RTK signal.

Performance of the RTK system is related to the operating distance from the base station. When operating beyond 20 km (12 miles), degraded accuracy will occur and it may take longer to initially acquire the RTK signal.

A repeater, which is simply an RTK radio supplied with 12 volts of power, can be used to receive the base station signal and establish a new line of sight point. However, performance limitations can still be expected if trying to use the repeater to transmit the RTK signal to a vehicle that is farther than 20 km (12 miles) away from the base station.

*NOTE: Old antennas from past receivers are not compatible with the StarFire 3000 receiver.*

## Receiver—On Vehicle

Position receiver with integrated RTK radio module is located on top of machine. Position receiver receives global positioning and differential correction signal through a single receiver and integrates signal for use with system.

The receiver has a dedicated operating mode (Vehicle Mode). Refer to “Operating Mode—RTK” in “StarFire 3000” Section for setup of the receiver on vehicle.

**IMPORTANT: The antenna must be installed before the radio module is powered ON.**

**Avoid water intrusion by keeping the antenna attached whenever possible.**



PC12123—UN—11JUN09

**Removing the antenna while transmitting may damage the radio module.**

*NOTE: Actual receiver position may vary with the use of an Original Shroud or Deluxe Shroud bracket.*

Continued on next page

JS56696.00007FF -19-15APR10-1/3

### Receiver—On Base Station

The base station is the most critical part of an RTK system. During installation, care must be taken to ensure the base has problem-free operation. There are two issues that are responsible for most problems with a base station:

**Shading and Multipathing.** If a base station experiences one of these problems, it could be detrimental to your RTK operation. Although it may not be possible to locate a base station in an ideal location, this guide is aimed at helping to define the best option available.

Base station operating mode can be either Absolute Survey Base Mode or Quick survey Base Mode. Refer to “Operating Mode—RTK” in “StarFire 3000” Section for setup of the receiver on base station.

Refer to “Base Station Operation and Setup” in “StarFire 3000” Section for proper use and setup of the base station.



PC12108 —UN—03JUN09

Continued on next page

JS56696,00007FF -19-15APR10-2/3

### Repeater Radio

The radio can be configured to act separately as a repeater. A repeater is required if obstructions (i.e. trees, hills, etc.) exist between the base station and vehicle(s) or if base station is too far away from the vehicles.

A repeater consists of:

- Radio (configured as a repeater)
- Harness
- Mounting Bracket
- 12 Volt Power Source
- Tripod or wall mount cradle

**IMPORTANT: A repeater can only be used to repeat a signal from a base station to a vehicle. Therefore, a repeater cannot be used in a "daisy chain," repeating the signal from one repeater to another.**

Refer to "Repeater—RTK" in "StarFire 3000" Section to properly configure radio as repeater.



JS56696,00007FF -19-15APR10-3/3

## Installation of the RTK radio and antenna

After installing the base station receiver, installing the radio in a location to best maximize the output can be a challenge. Below are four options currently available through John Deere.

- Leave the RTK radio in its original configuration attached directly behind the base station receiver.
  - Use a repeater as part of the base station. Install a radio with the base station receiver.
  - Install a Repeater radio (available through whole goods or parts) in an elevated location.
- The base station will then send the RTK data to the repeater and the repeater will then transmit that data out to the repeater, and vehicle on the network. This will eliminate other repeaters in the system.

*NOTE: Additional repeaters cannot be run off of the central repeater. In areas with heavy foliage or uneven terrain, this setup method is not advised.*

- Use 92 m (300 ft) extension harness PF80821 to move the radio from the back of the base station receiver to an elevated position.

*NOTE: Use extension harness PF80821.*

*Use installation instructions provided with extension harness PF80821 to ensure proper grounding and wiring according to the installation instructions. This harness has built in protection for both the radio and receiver for unwanted static electricity developed on the harness.*

- Attach the RTK radio in a safe and unobstructed location, Connect radio and antenna using coaxial cable.

**IMPORTANT: The antenna must be installed before the radio module is powered ON.**

**Avoid water intrusion by keeping the antenna attached to the radio whenever possible.**

**Removing the antenna while transmitting may damage the radio module.**

**IMPORTANT: If using a coaxial cable between the radio and antenna, use the lowest-loss cable available to avoid RTK radio link range issues.**

*NOTE: When using this option, it may be necessary to install a higher-gain antenna to compensate for loss.*

*NOTE: Old antennas from past receivers are not compatible with the StarFire 3000 receiver.*

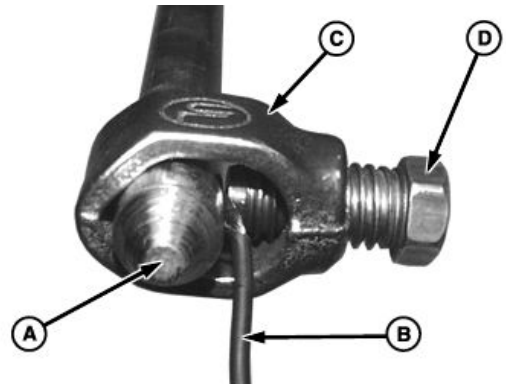
Always mount the radio antenna vertically to make sure that the RTK signal is radiating outwards. If the antenna is at an angle, it may cause the data received at the vehicle to be lower than expected.

DK01672,0000208 -19-01DEC11-1/1

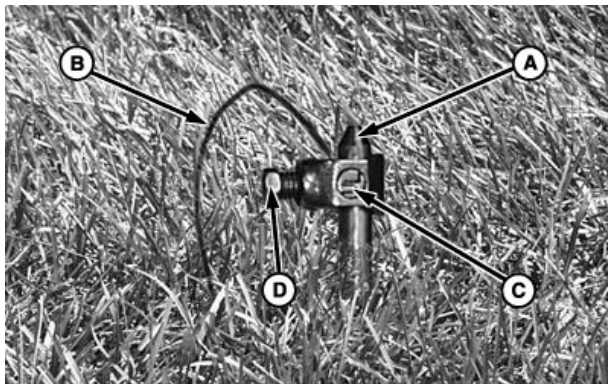
### Attaching RTK Harness



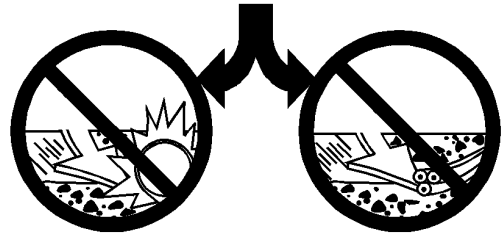
PC8570—UN—14JUL05



PC8568—UN—14JUL05



PC8571—UN—14JUL05



PC8569—UN—14JUL05

A—Rod

B—Grounding Wire

C—Collar

D—Screw

**CAUTION:** Avoid serious injury or death to you or others. Contact your local utility companies to determine the location of gas, electric, or water lines. Placement of grounding rod must be a safe distance away from pipelines and cables.

**IMPORTANT:** Carefully choose location of rod so that it is away from paths where it could damage equipment or be damaged by equipment.

**DO NOT** route RTK Extension harness along any other power sources. Keep harness at least 2m (6 ft) away from any other AC power lines.

1. Attach harness between radio and receiver.
2. Carefully determine placement of rod (A) a safe distance away from pipelines and cables. Drive into ground leaving one end above surface.

3. Route grounding wire (B) from harness to rod. Grounding wire may be extended if necessary to reach rod.
4. Remove insulation from end of grounding wire.
5. Place collar (C) over end of rod.
6. Place grounding wire between rod and screw (D).
7. Tighten screw.
8. Restrain harness to supporting structures as necessary to keep them away from equipment, damage, and to reduce wire strain.

JS56696,0000801 -19-15APR10-1/1

## RTK Network Base Station Setup



**A—5 Degrees Off the Horizon  
(Mask)**

### Installing and operation of the Base Station Receiver.

The base station is the most critical part of the RTK operation. Setting up a base station correctly is vital to the operation of the RTK system. If the Base Station Receiver is setup in a questionable location, the receiver could have two separate issues; Shading and Multipathing.

#### Shading:

To ensure proper operation of a RTK base station, the GPS Receiver must have a clear view of the sky in all

directions above 5 degrees off the horizon. Both the base receiver and the vehicle receiver will use any satellites that are above 5 degrees off the horizon. If a base station receiver cannot use a satellite above 5 degrees, then all vehicles operating on that base station also cannot use that blocked satellite. This is called Shading of the base station. If enough shading occurs, the RTK system may become inaccurate. Many things can cause shading, such as buildings, towers, poles, and grain legs.

Continued on next page

DK01672,0000209 -19-01DEC11-1/3

PC:12164 —UN—14JUL09

When selecting a base station location, there are three main points to look for: rigidity, good view of the sky, and few reflective objects. The base station provides corrections to the vehicle receiver based on the fixed known position which is surveyed in with an absolute survey or quick survey. Any motion of the base station receiver will translate directly to the vehicle position. Mount the base station on a rigid structure, such as the pole in the photo. When mounting on a structure such as a building, the receiver should generally be installed 2 meters above the highest point.



Receiver on Rigid Pole

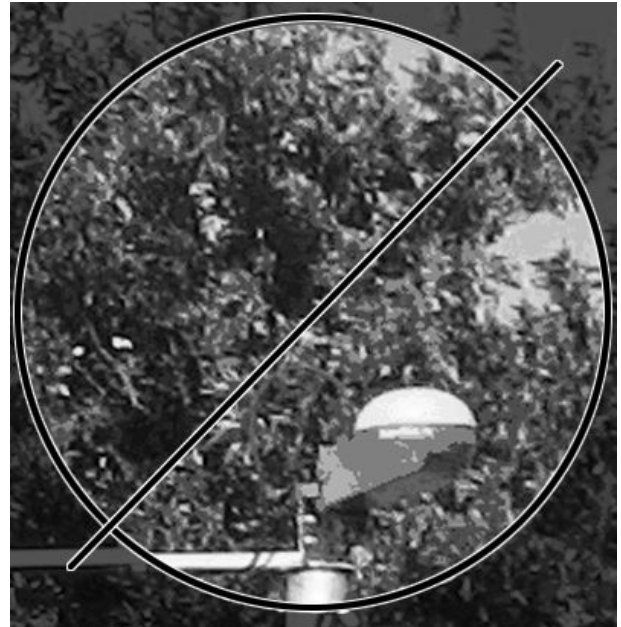
PC12104—UN—03JUN09

DK01672.0000209 -19-01DEC11-2/3



Receiver on Radio Tower

PC12105—UN—03JUN09



Receiver Next to Trees

PC12106—UN—03JUN09

Since GPS satellites orbit the earth, the base station needs to have a clear view of the sky in all directions above a 5 degree mask angle. Base stations with a good

view of the sky are much more reliable than those with shading. Installing the receiver on the side of radio towers or next to trees is not recommended.

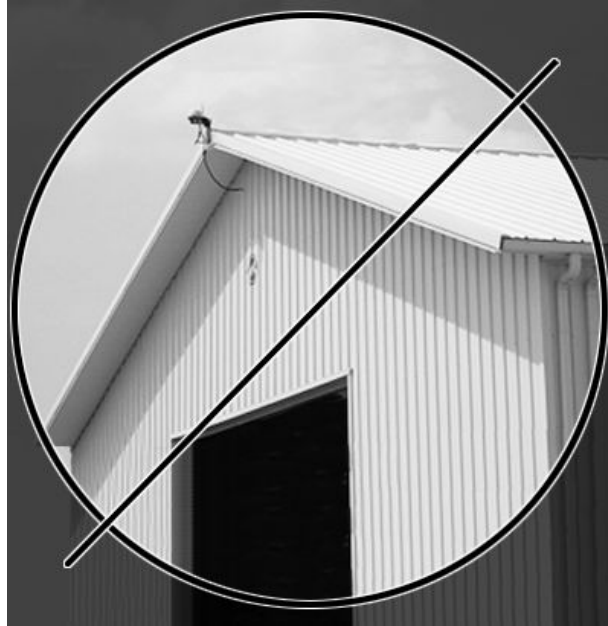
DK01672.0000209 -19-01DEC11-3/3

## Multipathing

Signal reflections are another important error source for base stations that should be minimized. Reflected signals also reach the base station receiver and make the satellite range measurement longer. Reflections can even interfere with the direct signal enough so that the receiver will temporarily lose lock on the satellite. Metal buildings, chain-link fences, and bodies of water are all good reflectors that can make a base station less reliable. Take care to place your base station receiver far away from strong reflectors for reliable base station operation.

A base station should have a continuous 12V power source such as an AC/DC converter to power the base station. A battery back-up is recommended to keep the base station running in the case of power outages for dependable operation.

*NOTE: The AC/DC converter is not supplied by John Deere.*



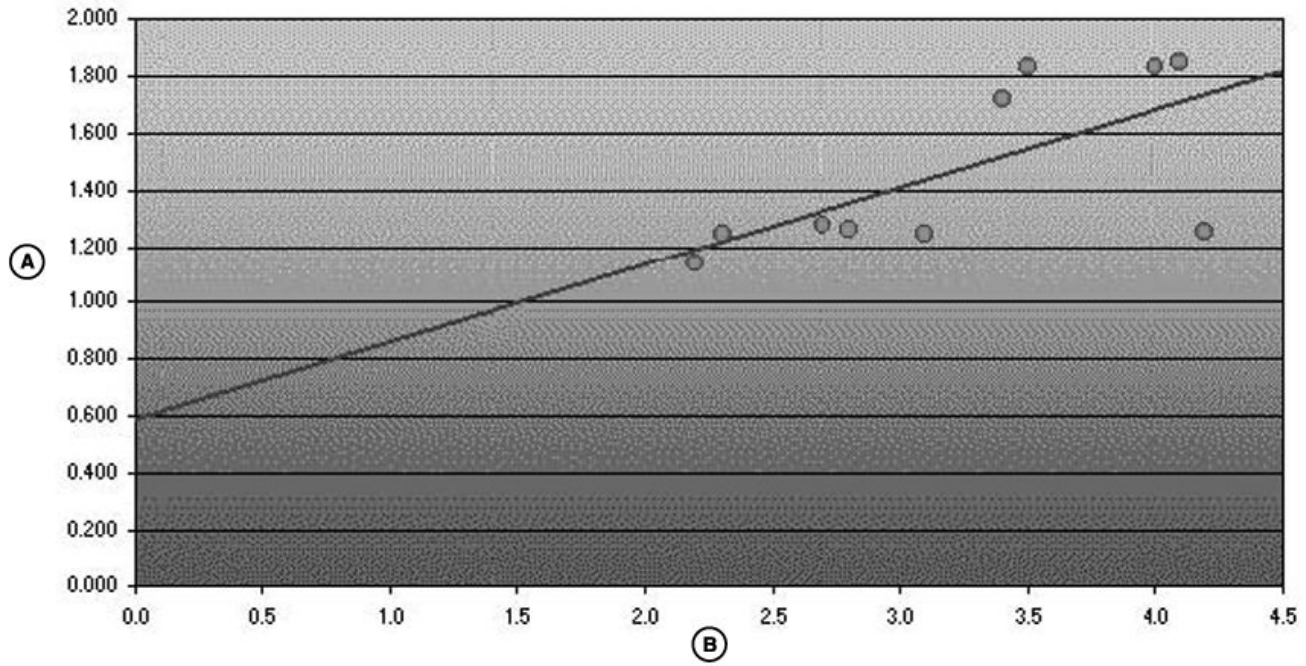
*Reflection off Metal Building*

PC12107—JUN—03JUN09

DK01672,00001C2 -19-11NOV11-1/1



**PDOP Definition**



**A—Horizontal Precision (m)      B—Maximum PDOP Value**

The Position Dilution of Precision (PDOP) is likely one of the most critical GPS AutoTrac values to monitor. As the PDOP value increases, both the horizontal and vertical precision (guidance accuracy) of your data points decreases.

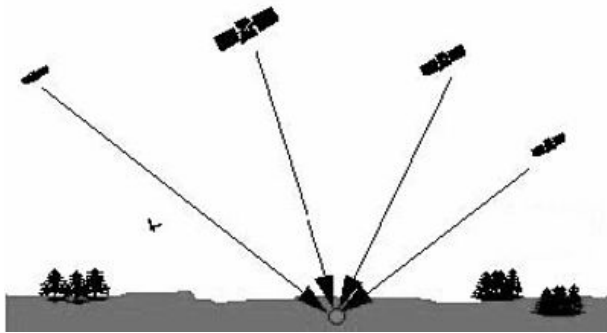
To help illustrate this relationship, please review the graph, which plots the PDOP value against the horizontal precision points collected on and around the University of Montana campus. Ten locations were collected to serve

as ground control points to register an April 4, 1999 aerial photograph of the University area. You can see that as the PDOP value climbs from a minimum of 1.15 to a maximum of approximately 4.5, the horizontal precision and accuracy decreases from about 1.15 meters to about 1.9 meters. PDOP values below 7 are generally required to collect data at a 1 meter accuracy range (as determined by the PDOP mask set on your data logger) and any value below 3.5 is considered in-range for AutoTrac applications.

Continued on next page

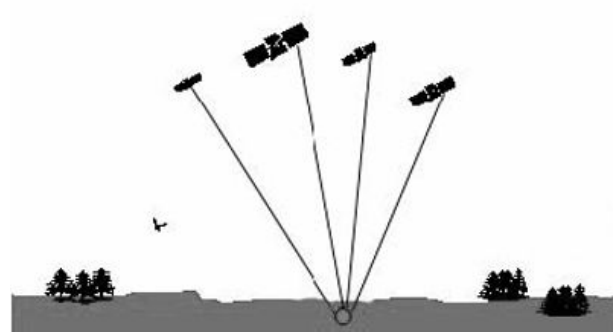
DK01672,00001E2 -19-15NOV11-1/2

PC9548—UN—08NOV06



PC9550—UN—06NOV06

GOOD



PC9549—UN—06NOV06

BAD

Keep in mind that PDOP (Position Dilution of Precision) is the measure of the geometrical strength of the GPS satellite configuration. As a general rule, any PDOP value below 3.5 is acceptable to use while operating AutoTrac but, the lower the number, the more precise the steering accuracy will be.

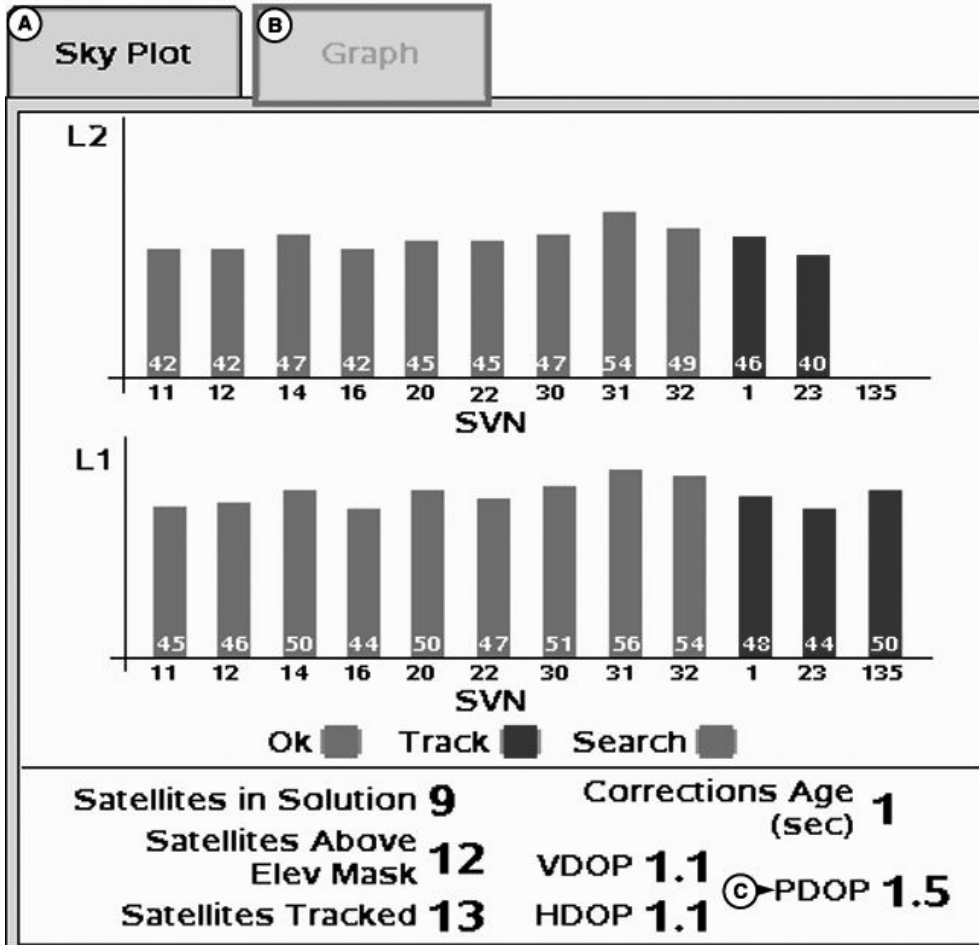
During vehicle operation, the PDOP can be viewed under the StarFire information pages in both the Original GreenStar Display, 2600 Display, and 2630 Display.

DK01672,00001E2 -19-15NOV11-2/2

### PDOP Operating Values

StarFire 3000 - Satellites

SN: 96



A—SkyPlot tab

B—Graph tab

C—PDOP

PDOP operating values should remain BELOW 3.5 DURING ALL AUTOTRAC OPERATIONS, especially RTK high precision operations. As the value of PDOP rises above 3.5, position accuracy will be compromised.

As a rule, when the GPS receiver is warming up from being in a powered off state and gathering satellite signals

high PDOP values (4 to 20+) will be experienced for upwards of 15 minutes (under normal conditions).

It is important to monitor PDOP along with GPS signal quality while performing field operations.

JS56696,0000805 -19-15APR10-1/1

### StarFire Signal Monitoring System

StarFire 3000 - Main

SN: 96

**A** Info
**B** Setup
**C** Activations
**D** Serial Port

**Position Mode**  
**3D RTK** **E**

**F**

**G** Lat (°) **41.634603°**

**H** Lon (°) **-93.775439°**

**I** Altitude (ft) **997.884**

**J** GPS Course (°) **0**

**K** GPS Speed (mph) **0.0**

**L** Accuracy (%)  
100

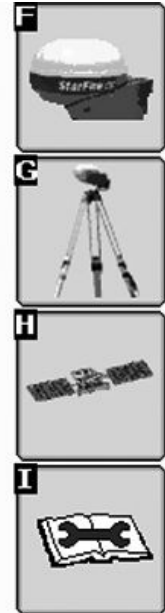
**M** GPS Signal (%)  
100

**N** Diff Signal (dB)  
16.4

**Roll Angle (°)**  
**O** **1.6**

**Pitch Angle (°)**  
**P** **12.3**

**Yaw Rate (°/sec)**  
**Q** **0**



3:37pm

StarFire 3000 Main

- A—Info tab
- B—Setup tab
- C—Activations tab
- D—Serial Port tab
- E—Position Mode

- F—Degrees/Minutes/Seconds to Decimal Toggle
- G—Latitude
- H—Longitude
- I—Altitude
- J—GPS Course

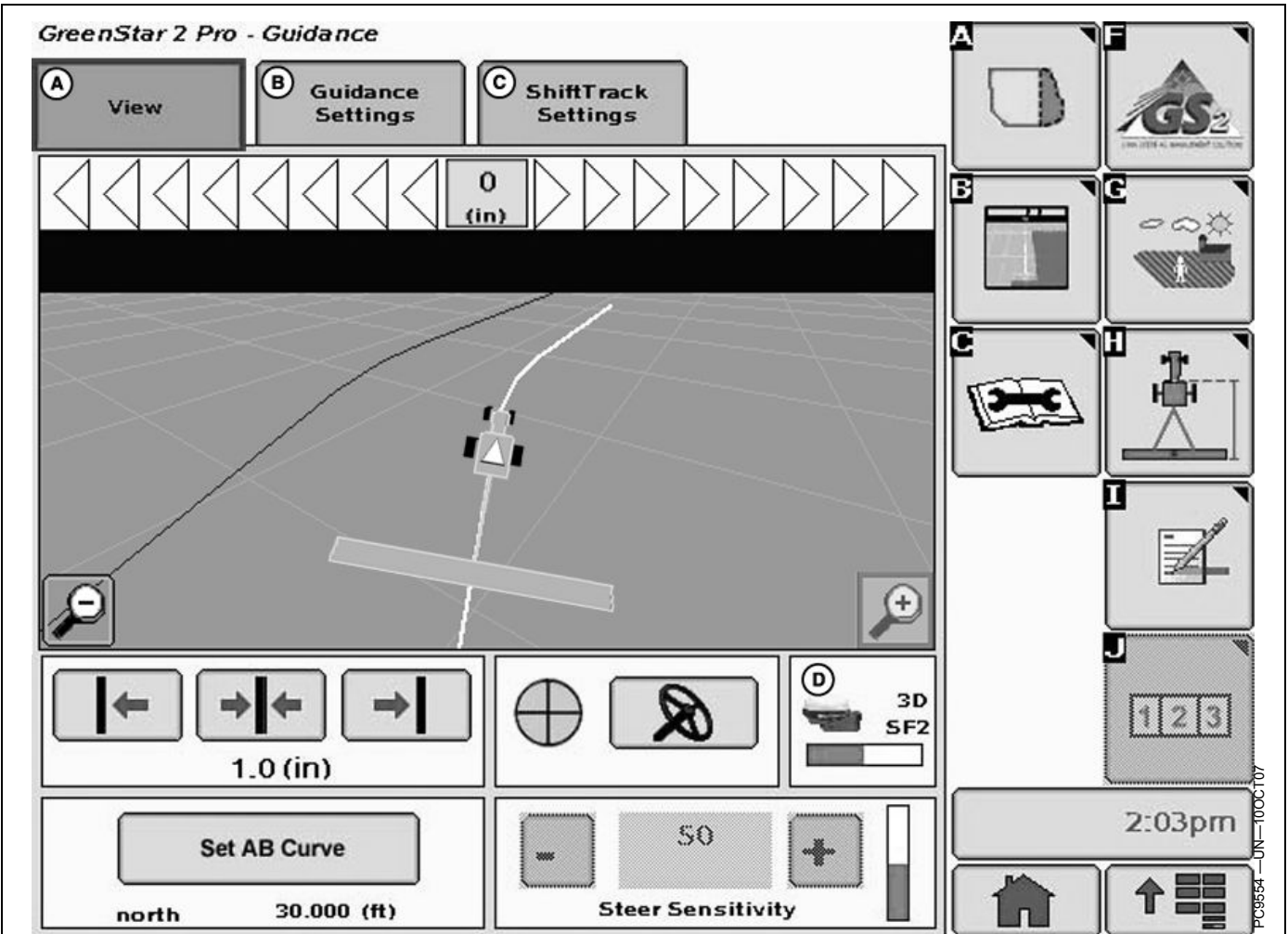
- K—GPS Speed
- L—Accuracy
- M—GPS Signal
- N—Differential Signal
- O—Roll Angle

- P—Pitch Angle
- Q—Yaw Rate

Continued on next page

JS56696,0000806 -19-15APR10-1/5

PC12043—DN—08MAY09



GreenStar2 Pro - Guidance

A—View

B—Guidance Settings

C—ShiftTrack Settings

D—Signal Quality

The GS2 alerts the operator when the current StarFire signal is not accurate. There are three levels of this alarm system (Normal, Marginal, and Poor). The levels are determined both by the StarFire Receiver's PDOP value and the number of satellites being tracked. It is recommend that if the StarFire receiver is being used in high accuracy operations that care be taken when the StarFire Signal Monitoring system indicates that the current status is Marginal or Poor, as accuracy degradation may occur.

**NOTE:** Operating in RTK or RTK-X, both PDOP and "Number of Satellites" are used to determine the level of alarm.

Operating at a signal level less than RTK (SF2, SF1, WAAS, ect.) only PDOP will be used to determine the level of alarm.

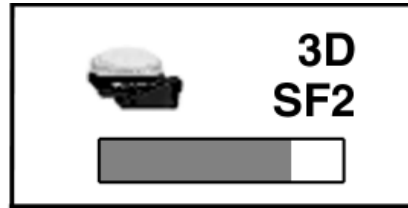
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JS56696.0000806 -19-15APR10-2/5

**Normal**

PC9387 —UN—17OCT06

- Green Bar
- Normal Operating Range
- Acceptable range for high accuracy operations
- PDOP value: 0 - 3.5
- 6 or more satellites in solution



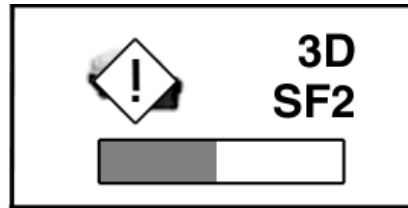
*Normal*

JS56696,0000806 -19-15APR10-3/5

**Marginal**

PC9388 —UN—17OCT07

- Orange bar with permanent operator alert sign
- Marginal operating range
- Moderate risk of accuracy degradation
- PDOP value: 3.5 - 4.5
- 5 satellites in solution



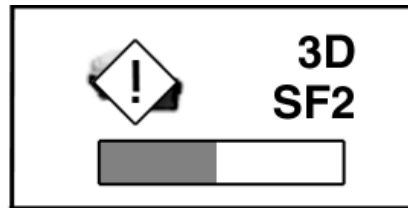
*Marginal*

JS56696,0000806 -19-15APR10-4/5

**Poor**

PC9388 —UN—17OCT07

- Red bar and flashing operator alert sign
- Poor operating range
- Significant risk of accuracy degradation - high accuracy operations are not advised
- PDOP value greater than 4.6
- 4 satellites or less in solution



*Poor*

JS56696,0000806 -19-15APR10-5/5

**Antenna Height**

PC9393 —UN—23OCT06

**RTK Shared Base Station: Antenna Height**

In order to maintain a good RTK Radio link, the antenna must be mounted high enough to radiate over the earth's curvature and any obstacles. As shown in the figure, the curve of the earth can block the signal from the RTK link. If the radiating base station radio antenna is mounted too low, the broadcasting range will be drastically reduced.



JS56696,0000807 -19-15APR10-1/1

### Specific Tower Setup Information

It is recommended that the receiver be, at minimum, 9.1 m (30 ft) away from the tower to prevent both Shading and Multipathing. This distance may vary depending on the frame design of the tower or structure that you are mounting it around.

When using the 91 m (300 ft) extension harness, do not cut the harness to the length needed. This harness has built in voltage protection and is shielded. Cutting the harness will limit the effectiveness of the harness and will cause failures of either the radio or the receiver due to static electricity build up on the harness. This harness

was built to be buried underground, so it is suggested to bury all extra harness underground to protect the harness.

After deciding what structure that you will be mounting your base station on, there are five different ways to set up your base station.

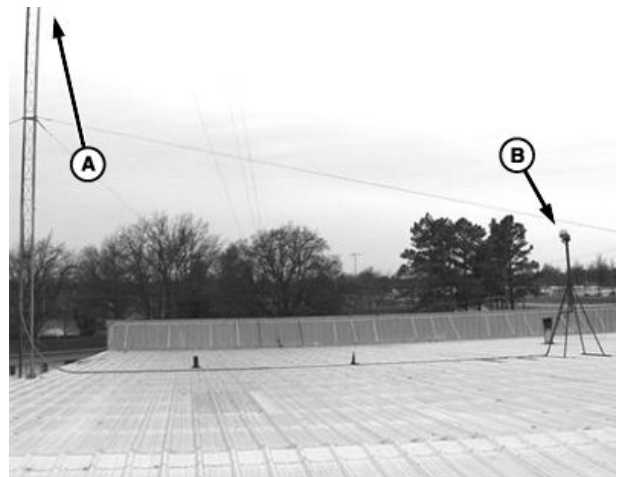
- Utilizing Both The 91 m (300 ft) RTK Extension Harness And Low Loss Coax Cable
- Utilizing The RTK Extension Harness
- Utilizing A Repeater
- Utilizing Just Low Loss Coax Cable
- Leaving The Radio And Receiver As A Single Unit

JS56696,0000808 -19-15APR10-1/1

### Utilizing The RTK Extension Harness

This base station setup allows you to mount the receiver at a secure location and mounting the radio, with antenna, to an elevated position, and utilizing 91 m (300 ft) of RS232 cable between the receiver and radio.

**A—Radio mounted on tower      B—Base Station Receiver**



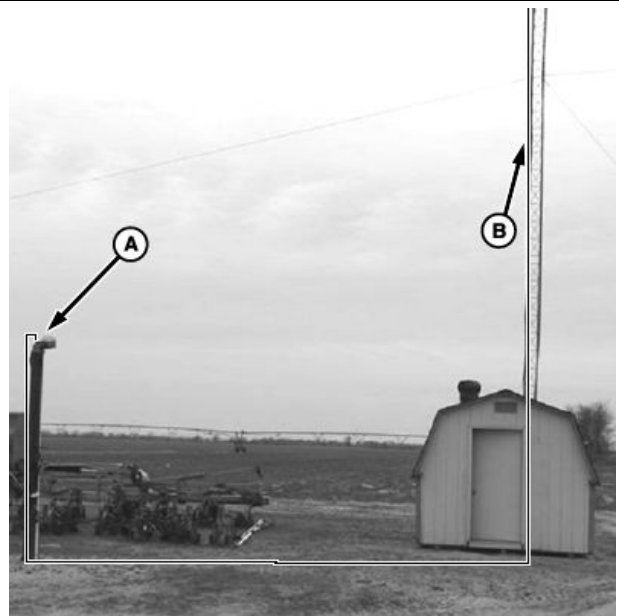
PC8762 —UN—16SEP05

JS56696,000080A -19-15APR10-1/1

### Utilizing Just Low Loss Coax Cable

This base station set up leaves the receiver and radio in a secure location and using low loss coax cable running to the antenna at an elevated position.

**A—Receiver and Radio      B—Coax Cable**



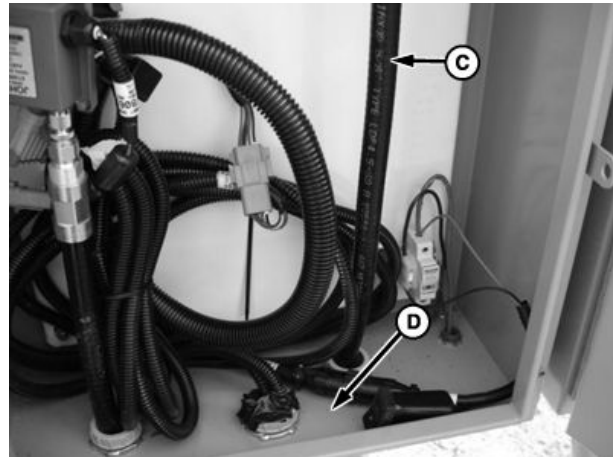
PC8763 —UN—16SEP05

JS56696,000080C -19-15APR10-1/1

**Utilizing Both The 91 m (300 ft) RTK Extension Harness And Low Loss Coax Cable**



PC9555 —UN—06NOV06



PC9556 —UN—06NOV06

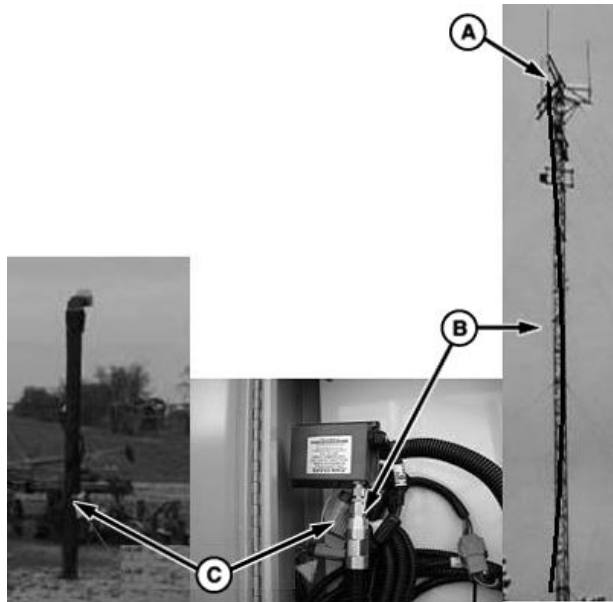
- A—91.4 m (300 ft) RS232 Cable**
- B—Coax cable connection from antenna**
- C—Coax running up tower to antenna**
- D—Coax looped under electrical box**

This base station setup allows the placement of the receiver to be up to 91.4 m (300 ft) away from the radio, giving the base station an absolute clear view of the sky.

JS56696,0000809 -19-15APR10-1/2

The radio, usually installed in a secure location at the bottom of a tower, is then connected to low loss coax that is ran up the tower to the antenna.

- A—Antenna**
- B—Low-Loss Coax Cable**
- C—91.4 m (300 ft) RS232 Cable**



PC9557 —UN—06NOV06

JS56696,0000809 -19-15APR10-2/2



### Utilizing A Repeater

This base station setup allows the placement of the receiver and radio in a location with no obstructions. A repeater, with its own power source, is placed at an elevated location. The base station radio sends its signal up to the repeater and the repeater then sends out the signal.

*NOTE: With this type of base station setup, no other repeaters can be used with the base station.*



PC8761 —UN—16SEP05

JS56696,000080B -19-15APR10-1/1

### Leaving The Radio And Receiver As A Single Unit

This base station setup keeps the receiver and radio as a single unit usually mounted in an elevated location.

**IMPORTANT: Receiver must have a clear view of the sky and must be free of Multipathing.**

**The receiver must not move. Any movement of the receiver will result in movement of the vehicle receivers.**



PC9558 —UN—06NOV06

JS56696,000080D -19-15APR10-1/1

# 900 MHz RTK—GS2 Display

## RTK softkey

Allows for setup and display of RTK information

- Operating Mode
- RTK Network Configuration
- Base Station Data
- Radio Data

RTK can be operated in six modes

- OFF
- Vehicle
- Vehicle Repeater
- Repeater
- Quick Survey Base
- Absolute Base

**IMPORTANT: Anytime the radio is disconnected, power must be cycled at the GPS receiver before continuing.**

**Vehicle Mode** Select for receiver on vehicle.

**Vehicle Repeater Mode** Allows for the vehicle to accept and repeat RTK corrections.

**Repeater Mode** A repeater is required if obstructions (i.e. trees, hill, etc.) exist between base station and vehicle(s).

**Quick Survey Base Mode** Select Quick Survey Base Mode if exact location of guidance tracks will not be used for future applications. If Quick Survey Base Mode is used to establish rows or paths used at a later date, location or Track 0 must be stored using Current Track 0 in Guidance Setup – Set Track 0. When Track 0 is recalled, a one-time use of Shift Track feature is needed to align vehicle on previous tracks. See Setup Quick Survey Base Mode section.

*NOTE: Quick Survey Base Mode requires a 15 minute self survey to be conducted on location before first use.*

**Absolute Survey Base Mode** Select Absolute Survey Base Mode if exact location of guidance tracks need to be stored for future guidance applications without relying on visual reference for track position to align using Shift Track feature. Track 0 must be stored using Current Track 0 in Guidance Setup – Set Track 0 in order to follow previously used tracks. Absolute Base Mode requires 24-hour self survey to be conducted on location before first use. After survey is completed, base station will then transmit corrections. If base station is moved to another position and then returned to original surveyed position, it is important that base station is mounted in exact same position. Any difference between original surveyed position and mounted position will result in offset

PC8663 —UN—05AUG05



MENU button

PC12042 —UN—08MAY09



StarFire 3000 button

PC8681 —UN—05AUG05



RTK softkey

of corrected position. For this reason, it is important to mount receiver to a fixed position like a building or post mounted in concrete.

**OFF Mode** This mode disables all RTK functionality in receiver. RTK Operating Mode must be OFF for normal SF1 or SF2 operation on SF2-licensed receiver.

*NOTE: Radio can be configured to act separately as repeater. A repeater is required if obstructions (i.e. trees, hills, etc) exist between base station and vehicle(s).*

A repeater consists of:

- Radio (configured as a repeater)
- Harness
- Mounting Bracket
- 12 volt Power Source

To configure radio as repeater:

**Select:** MENU button >> StarFire 3000 button >> RTK softkey

Select RTK Operating Mode (Vehicle, Quick Survey Base or Absolute Base).

*NOTE: A radio can be configured as a repeater from any RTK Operating Mode.*

1. Disconnect original radio from receiver.
2. Connect radio to be configured to receiver RTK harness.
3. Check that the radio serial number and software version are displayed.

Continued on next page

DK01672,00001C1 -19-11NOV11-1/2

4. Check that base station, vehicle, and repeater have same Frequency, Network ID and Radio Channel.
5. Select START button located under Configure Repeater Radio.
6. Radio will configure as repeater.
7. Disconnect repeater radio from receiver and wiring harness.
8. Reconnect original radio.

DK01672,00001C1 -19-11NOV11-2/2

**Vehicle**

StarFire 3000 - RTK

SN: 96



(A) RTK Network Configuration

Configure (B)

Operating Mode (C)  
**Vehicle**

Radio Channel (D)  
(1-14) **1**

Network ID (E)  
(1 - 4000) **330**

(F) Base Station Data

Status (G) **OK**

Sat. Corrections (H) **10**

Location Number (I)  
**Absolute 2**

Distance (mi) (K) **0.00**

Direction (°) (L) **272**

Base Battery (V) (M) **12.9**

(N) Radio Data

(O) % Received **100**

(P) Noise Level **47**

(Q) Refresh button

(R) Radio Connection

Base Repeater

(S) Radio Connection Toggle button

3:44pm

Home button, Up arrow button

PC120588 UN-12MAY09

StarFire - RTK

- |                             |                         |                       |                                  |
|-----------------------------|-------------------------|-----------------------|----------------------------------|
| A—RTK Network Configuration | F—Base Station Data     | L—Direction (degrees) | Q—Refresh button                 |
| B—Configure button          | G—Status                | M—Base Battery (V)    | R—Radio Connection               |
| C—Operating Mode            | H—Satellite Corrections | N—Radio Data          | S—Radio Connection Toggle button |
| D—Radio Channel             | I—Location Number       | O—Percent Received    |                                  |
| E—Network ID                | K—Distance              | P—Noise Level         |                                  |

**IMPORTANT: Base station receiver and vehicle receiver must be setup before operating RTK. See RTK Setup sections.**

Select: MENU button >> StarFire 3000 button >> RTK softkey >> CONFIGURE button >> OPERATING MODE drop down box >> VEHICLE

When vehicle receiver is powered-up, No GPS, No Diff will be displayed on Guidance View or home page screen until an initial position is determined. When base station transmits correction signal, 3D RTK will be displayed.

*NOTE: If communication loss occurs WITHIN first hour of base station operation, Extend Mode will provide RTK accuracy for two minutes.*

*If Communication loss occurs AFTER first hour of base station operation, Extend Mode will provide RTK accuracy for 15 minutes.*

**Extend Mode (RTK-X)** If communication between base station and vehicle radio is lost for more than 10 seconds, vehicle receiver will automatically switch to Extend Mode and will maintain RTK accuracy for a period of time. If the base station has been navigating in SF2 for less than 1 hour, the RTK-X timeout can vary from 2 minutes to 15 minutes depending on the accuracy of the base station's SF2 solution. As the base station solution pulls in, more RTK-X time will be allowed. After the base station has been navigating in SF2 mode for 1 hour, the vehicle receiver will have 15 minutes of RTK-X after the radio communication is lost. If base station communication is not re-established after Extend period, receiver will default to WAAS in North America, or NO DIFF where WAAS is not available. To re-establish communication, move vehicle to a location where line of sight to base station can be established.

Continued on next page

DK01672,00001BE -19-11NOV11-1/2

**Base Station Data (Information)**

Operator can view the following:

Base Station Data in information that will be displayed when in Quick survey Base or Absolute Base Mode.

- Status
  - OK—Base Station is transmitting correction.
  - No Stored Base—24 hour self survey is required for current location.
  - Initializing—Receiver is initializing radio, acquiring GPS signal.
  - Self Survey—24 hour self survey in progress.
- Sat. Corrections – Indicates number of GPS satellites for which base station is transmitting correction.
- Distance – Difference between base station location (known position) and location indicated by uncorrected GPS. Displayed in miles (kilometers).
- Direction – Direction from base station location (known position) to location indicated by uncorrected GPS. Displayed in degrees with true North as 0 degrees.
- Base Battery – Base Station voltage. Displayed in volts.

**Radio Data and Connection**

Signal Level – Level of signal which is detected at radio. Select Refresh button to refresh signal level.

**Vehicle Mode – Base Station Data**

*NOTE: Information that will be displayed when in Vehicle Mode.*

- Status
  - OK – Base Station is transmitting correction.
  - No Stored Base – 24 hour self survey is required for current location.
  - Initializing – Receiver is initializing radio, acquiring GPS signal.
  - Self Survey – 24 hour self survey in progress.
  - No Signal – Vehicle RTK radio is not receiving signal from base station.
- Sat. Corrections – Indicates number of GPS satellites for which base station is transmitting correction.
- Distance – Difference from base station to vehicle receiver. Displayed in miles (kilometers).
- Direction – Direction in degrees to base station. Displayed in degrees with true North as 0 degrees.
- Base Battery – Base Station voltage. Displayed in volts.

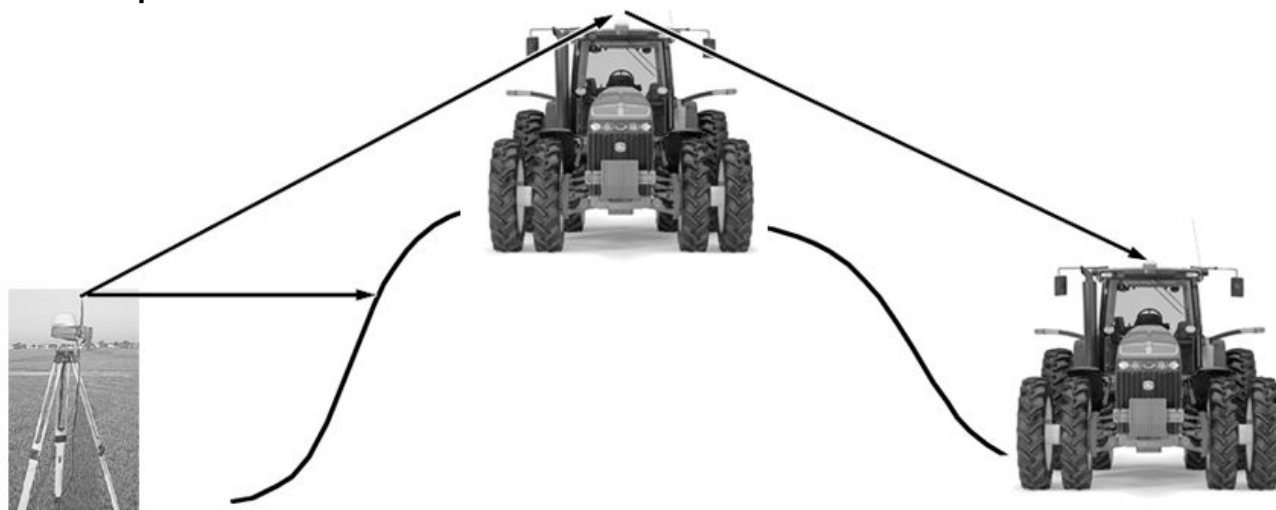
**Radio Data and Connection**

- Signal Level – Level of signal which is detected at radio. Press Refresh button to refresh signal level.
- Data Received (%) – Percent of received correction to vehicle from base station.

Indicates source of correction. If there is no correction, this will toggle between base and repeater. There is also a TOGGLE button for manual toggle between two sources.

DK01672,00001BE -19-11NOV11-2/2

## Vehicle Repeater



PC9148—UN—20APR06

Press: MENU button >> StarFire 3000 button >> RTK Softkey

Select “Vehicle Repeater” from Operating Mode list box.

In this mode the RTK vehicle radio not only receives messages but also rebroadcasts them (similar to a RTK repeater) to other RTK vehicles in close proximity.

*NOTE: Vehicle Repeater is identical to the Vehicle mode with the addition of having the radio rebroadcast the RTK messages.*

The Vehicle Repeater mode allows an RTK vehicle to function normally as an RTK vehicle while also

transmitting the base correction signal to another RTK vehicle that does not have line-of-sight to the base station.

The ‘Vehicle Repeater’ needs to be between the base station and the ‘Vehicle’. The ‘Vehicle Repeater’ must be able to communicate with the base station. The ‘Vehicle’ must then have either line of sight communication to the base station or ‘Vehicle Repeater’.

**IMPORTANT: There should be only ONE Vehicle Repeater or Repeater in the same vicinity with the same Network ID.**

JS56696,00007ED -19-15APR10-1/1

## Quick Survey Mode

*NOTE: Display is not required after base station receiver has been configured to operate in Quick Survey Mode and RTK Radio Frequency, Network ID and Radio Channel have been set.*

Connect display to base station.

**Press:** MENU button >> StarFire 3000 button >> RTK softkey

Select Quick Survey Base from Operating Mode list box.

*NOTE: Quick Survey Base Mode allows base station to broadcast corrections after receiver calculates GPS position.*

If power is removed from base station (but not moved) power can be restored and same base station position will be used for corrections. If previously used Track 0 is recalled, Shift Track may not be needed.

If power is removed and base station is moved a new position will be calculated when power is restored. If previously used Track 0 is recalled, Shift Track will have to be used to center Track 0 on previous vehicle track.

JS56696,00007EE -19-15APR10-1/1

### Absolute Base Mode

**IMPORTANT:** Absolute Base Mode requires base receiver to be mounted in a rigid position. Tripod is not recommended.

*NOTE:* Display is not required after base station receiver has been configured to operate in Absolute Survey Base Mode and RTK Radio Frequency, Network ID and Radio Channel have been set.

Connect Display to Base Station.

**Press:** MENU >> StarFire 3000 button >> RTK softkey

Select Configure button.

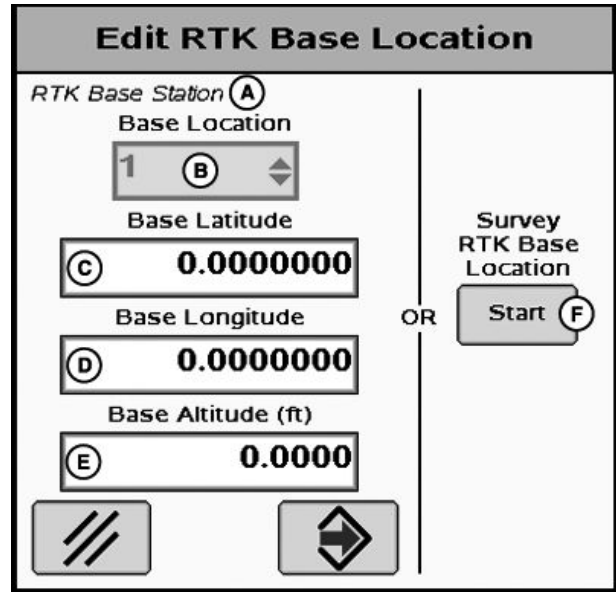
Select Absolute Base from Operating Mode drop-down and set other settings.

After radio is configured, select the Edit Store RTK Base button on lower right.

A 24-hour survey has to be performed and saved to a RTK Base Location (1-200).

*NOTE:* Enter unique location number each time base station is moved to new mounting location (i.e. location 1 = West 40, location 2 = Farm Shop). Edit Stored RTK Base: Allows operator to setup Absolute Base Station Locations and conduct 24-hour survey or enter in known location coordinates. Unknown Coordinates: Press START button located under Edit Stored RTK Base.

After (24 hour) self survey is complete, base station coordinates will automatically be stored and associated with base location number (1 - 200). Verify base station coordinates, Press START button located under Edit Stored RTK Base while in Absolute Base operating mode and choose base location from base location drop-down box.



Survey RTK Base Location

- A—RTK Base Station
- B—Base Location
- C—Base Latitude
- D—Base Longitude
- E—Base Altitude
- F—Survey RTK Base Location Start button

PC12059—UN—12MAY09

Continued on next page

JS56696.00007EF -19-15APR10-1/2

**Start 24 hour Self Survey**

1. Press START button located under Survey RTK Base Location.
2. Select Storage location from drop-down box (1 - 200)
3. Press START button (Starts 24 hour survey)

*NOTE: Display can be removed while survey is in progress.*

After 24 hour survey is complete, base station will automatically store surveyed coordinates and begin transmitting corrections.

**IMPORTANT: Manually record coordinates and elevation and store in safe location. These coordinates may be used to enter previously surveyed base station location into different receiver.**

*NOTE: Absolute Base Mode, coordinates may be manually entered, if known from previous survey. See Known Location section below.*

**Known Location**

Press START button located under Edit Stored RTK Base.

1. Select desired Base Location from drop-down box (1-200)
2. Select Base Latitude – enter value (deg)



A—Select Storage Location

3. Select Base Longitude – enter value (deg)
4. Select Base Altitude – enter value (ft)
5. Press ENTER button

JS56696,00007EF -19-15APR10-2/2

PC12060—UN—12MAY09

**RTK Network Configuration****Radio Channel - RTK**

*NOTE: 14 Radio Channels are available. The default Radio Channel is 1.*

Press input box and enter value (1 - 14)

The Radio Channel may be changed if other RTK systems are operating in area interference is causing decreased base station communication performance.

**Network ID – RTK**

*NOTE: 4000 network ID's are available, default ID is 1.*

Press input box and enter value (1 - 4000)

Network ID for base station and vehicle receiver must match. If more than one base station with same Network ID numbers are within range, vehicle may lock on to either one of the base stations. To prevent this from happening, be sure to use unique network ID.

JS56696,00007F0 -19-15APR10-1/1



## Shared Base Station RTK Security

Shared Base Station (SBS) RTK Security is security from unwanted users accessing a SBS RTK Network. This security feature keeps unauthorized RTK vehicles from accessing RTK corrections from the base station by granting access to only those RTK vehicles on an access list.

### Compatibility

**Base Station** This security feature is not available on original StarFire receivers being used as base stations.

**RTK Vehicle** It is compatible with original StarFire, StarFire iTC, and StarFire 3000 receivers being used as RTK vehicles.

### Locating RTK Vehicle Receiver Serial Number

Software Versions Original StarFire Receiver – requires

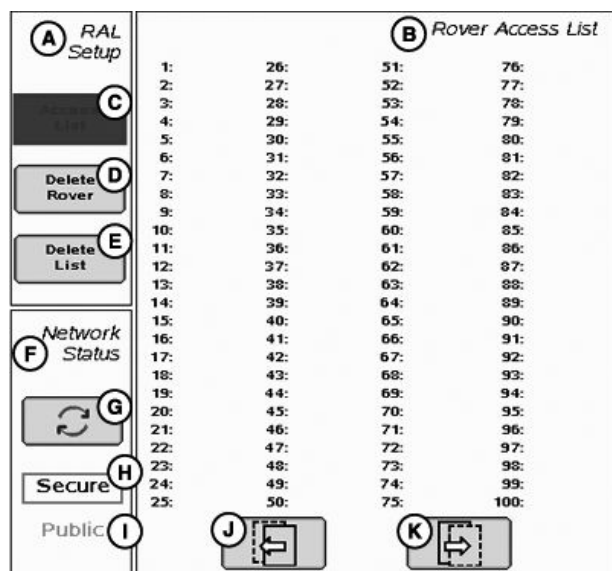
software version of 7.50x or greater. StarFire iTC Receiver – requires software version of 2.50x or greater.

### Theory of Operation

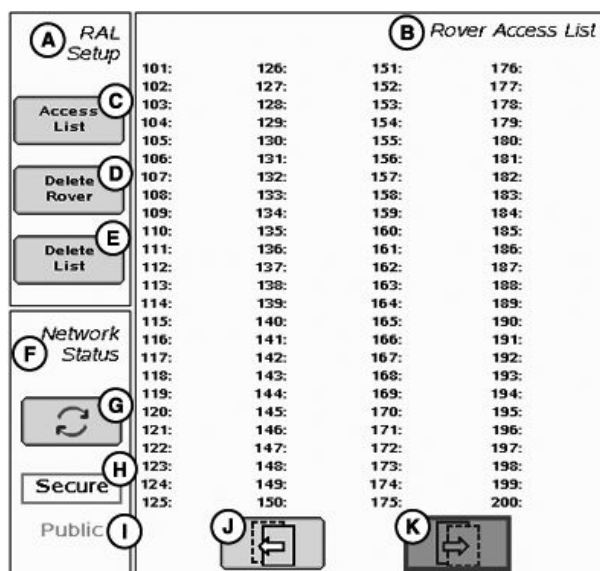
The SBS RTK Network operator will enter into the base station the serial numbers of RTK vehicle receivers that are allowed to access the RTK corrections from that base station. RTK vehicle serial numbers can be added and removed at any time with an original GreenStar Display. Only those rover serial numbers that are on the access list on the base station receiver will be allowed to access the RTK corrections from the base station.

JS56696,00007F1 -19-15APR10-1/1

### Shared Base Station Security—Setup



PC11633 —UN—02FEB09



PC11634 —UN—02FEB09

A—Rover Access List Setup  
B—Rover Access List  
C—Access List

D—Delete Rover  
E—Delete List  
F—Network Status

G—Toggle Button  
H—Secure  
I—Public

J—Previous Page  
K—Next Page

Network ID must be set between 4001 - 4090 to setup and use SBS RTK security. When the network ID has been set between 4001 - 4090, the SBS RTK Security softkey will appear. Select this softkey to setup SBS RTK Security.

The SBS RTK Network operator will enter into the base station the serial numbers of RTK vehicle receivers that are allowed to access the RTK corrections from that base station. RTK vehicle serial numbers can be added and removed at any time. Only those rover serial numbers that are on the access list on the base station receiver will be allowed to access the RTK corrections from the base station.

The StarFire 3000 - Shared Base Station Security screen displays the RTK vehicle receiver serial number and location it is stored. Only the serial numbers on the RAL will be able to receive RTK corrections from the base station when RTK Network is in SECURE mode.

Access List button (C) allows operator to input the serial number of a receiver into the Access List.

Delete Rover button (D) allows operator to remove a receiver from the Access List.

Delete List button (E) allows operator to clear all inputted receiver serial numbers from the Access List.

SBS Security can be operated in a Public or Secure mode.

- Public – This mode does not restrict RTK vehicles from receiving RTK corrections as long as they have the same Network ID and Frequency as the base station. This mode can be used when conducting a RTK demo for potential customers or field days.
- Secure – This mode restricts RTK vehicles from receiving RTK corrections if their serial numbers are not entered into the RAL

Network Status (F) can be toggled between secure status (H) and public status (I) using toggle button (G).

Continued on next page

JS56696,00007F2 -19-15APR10-1/4

### Edit Rover Access List

1. Press Access List button on StarFire 3000 - Shared Base Station Security screen.
2. Enter a rover number from the Rover Access List in the entry box.

A—Rover Number (1-200)



Edit Rover Access List — Page 1

JS56696,00007F2 -19-15APR10-2/4

PC11635 —UN—02FEB09

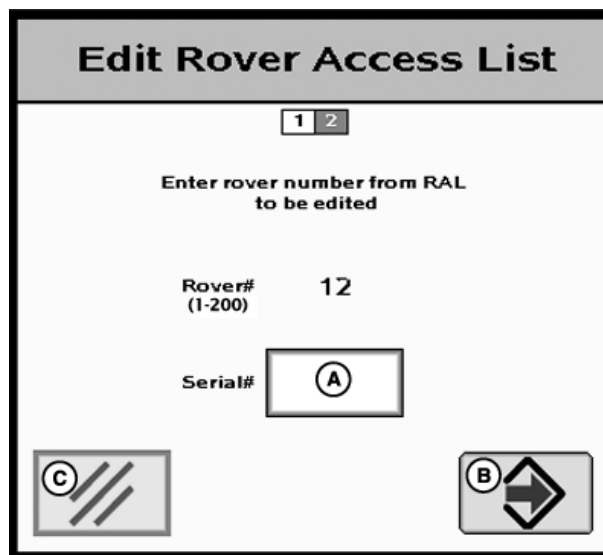
3. Enter the serial number of the vehicle receiver to be added to the Rover Access List in the entry box (A).

*NOTE: The six digit hardware serial number can be found on StarFire 3000 - Activations tab. Go to the display in RTK vehicle and press MENU >> StarFire 3000 >> Activations tab.*

4. Press Enter button (B) to put receiver on the Rover Access List.
5. Press Cancel button (C) to return to Rover Access List without adding receiver to list.

A—Serial Number  
B—Enter button

C—Cancel button



Edit Rover Access List — Page 2

Continued on next page

JS56696,00007F2 -19-15APR10-3/4

PC11637 —UN—02FEB09

If the serial number is already entered on the Rover Access List, "Serial Number Already Exists." will appear on the screen.

RTK vehicle serial numbers can be deleted individually or the entire list can be deleted.

**Deleting individual entries:**

1. Press Delete Rover button on StarFire 3000 - Shared Base Station Security screen.
2. Enter rover number to be deleted from the list.
3. Press Delete button (C) to delete the rover from the list.

*NOTE: Once a RTK vehicle serial number has been deleted from the RAL, it will take approximately 18 minutes before the RTK vehicle will not longer be able to operate off of that base station. During this time the vehicle will transition into RTK extend.*

*NOTE: Verify rover has been deleted by viewing RAL list .*

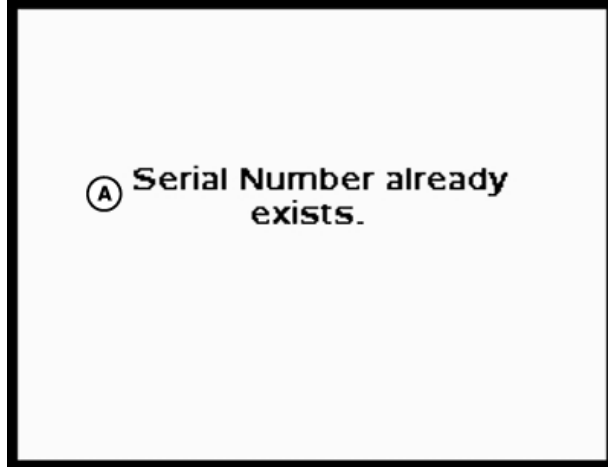
**Deleting All Entries:**

1. Press Delete List button on StarFire 3000 - Shared Base Station Security screen.
2. Press Yes button (C) to delete all receivers from the list..

*NOTE: Press No button (B) to return to StarFire 3000 - Shared Base Station Security screen without deleting all the receivers from the list.*

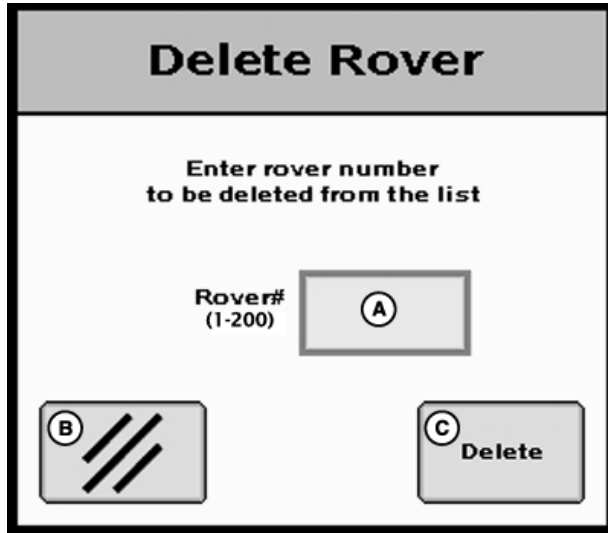
A—Rover Number (1-200)      C—Delete button  
 B—Cancel button

A—Are you sure you want to delete entire Rover Access List?  
 B—No                                      C—Yes



Duplicate Serial Number

A—Serial Number already exists



Delete Rover



Delete Rover Access List

PC9599 —UN—10NOV06

PC11638 —UN—02FEB09

PC9704 —UN—10NOV06

JS56696,00007F2 -19-15APR10-4/4

### RTK Vehicle Security Status

The RTK Vehicle (when operating off of a Secure Network ID) will exist in one of the following RTK authorization states: Unknown, Authorized, or Not Authorized.

**Unknown** – The RTK Vehicle StarFire upon power up is in an “unknown” RTK authorization state. It will exist

in this state until communication with the base station is established.

**Authorized** – Satellite Corrections on the RTK screen will become greater than 0 when authorized.

**Not Authorized** – If not authorized occurs, an alarm will appear on the screen.

JS56696,00007F3 -19-15APR10-1/1

### Radio Self Test

StarFire 3000 - Diagnostics

SN: 96

A Readings

B Data Logs

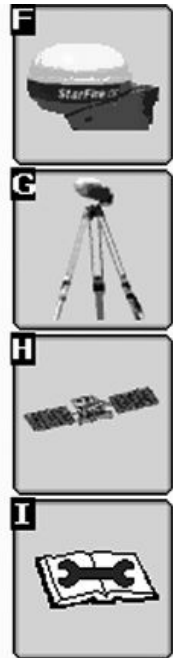
C Over the Air

D Radio Self Test

E Start

F	→	Number of updates	1
G	→	Radio distance(m)	0
H	→	Number of disconnects	0
I	→	Radio temperature(°C)	33
J	→	Antenna reflected power	30
K	→	Transmit current(mA)	915
L	→	Average noise level	39
M	→	Average signal level	83
N	→	Overall receive rate(%)	97

3:43pm



- A—Readings tab
- B—Data Logs tab
- C—Over the Air tab
- D—Radio Self Test tab

- E—Radio Self Test Start button
- F—Number of Updates
- G—Radio Distance (m)
- H—Number of Disconnects

- I— Radio Temperature
- J— Antenna Reflected Power
- K—Transmit Current (mA)
- L— Average Noise Level

- M—Average Signal Level
- N—Overall Receive Rate (%)

**IMPORTANT:** The Radio Self Test needs to be performed while the vehicle is not moving.

**StarFire 3000 MUST be in RTK mode to perform the radio self test.**

*NOTE: This is an average and putting the radio into test mode will decrease this average until it is put back into operational mode and allowed to run for several minutes.*

**(G) Radio Distance** — Distance from master to slave radio.

**(I) Radio Temperature** — Internal temperature of the radio, measured in degrees Celsius. Acceptable range of values: -40 to +75 degrees Celsius.

**(J) Antenna Reflected Power** — A voltage ratio used to indicate problems with the antenna. Higher values (above

75) generally indicate issues with the antenna, possibly an antenna that is broken.

**(K) Transmit current** — Amount of current consumed during radio transmission. Acceptable operating range is approximately 500 mA or less. Value can range anywhere between 400 and 1000 mA.

**(L) Average Noise level** — Level of background noise and interference seen at this radio. This is an average reading taken at regular intervals by the radio. Putting the radio in setup mode (which is what happens during the radio test) will affect this reading. Average noise levels would be somewhere between 15 and 30. Levels lower than 15 are ok, but levels higher than 30 may start to show signs of signal degradation.

Continued on next page

DK01672,000020A -19-01DEC11-1/3

**(M) Average signal level** — Level of received signal that this radio is seeing from the other radio transmitting to it. This value should be at least a value of 15 higher than the noise. If it is not, the link between the two radios is probably not stable and reliable.

**(N) Overall receive rate** —Percentage of data that was successfully transmitted from master to slave radio on the first attempt. Values higher than 75 indicate a good radio link.

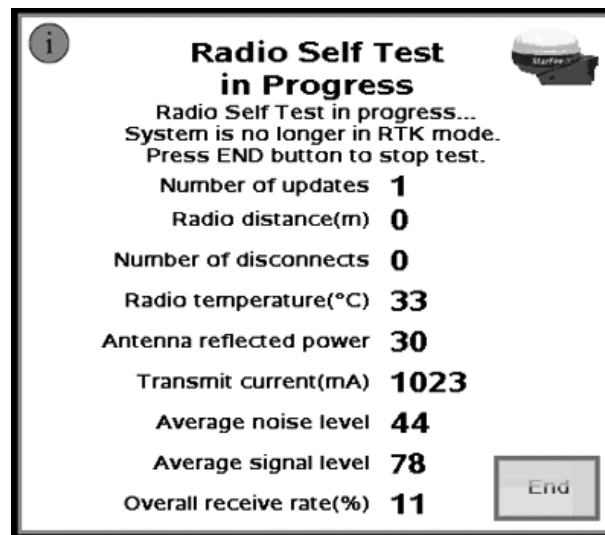
DK01672,000020A -19-01DEC11-2/3

While the test is in progress the screen will read:

Radio Self Test in progress. . .

System is no longer in RTK mode.

Select END button to stop test.



PC12047 —JUN—12MAY09

DK01672,000020A -19-01DEC11-3/3

# 900 MHz RTK—Original GreenStar Display

## Operating Mode

**IMPORTANT:** Before starting SETUP procedures, enter RTK activation number, see Enter RTK Activation section.

*NOTE:* Radio can function in six different modes:

- Vehicle
- Quick Survey Base Mode
- Absolute Base Mode
- Vehicle Repeater
- Repeater
- Off

**Screen:** SETUP - RTK

**Press:** SETUP >> StarFire 3000 >> DIFF CORRECTION  
SETUP >> RTK SETUP

Press letter button next to RTK OPERATION MODE and toggle to desired selection.

Quick Survey Base Mode	Absolute Base Mode
Custom Operations	Drip Tape
Tillage	Strip Till
Broad-acre Seeding	Controlled Traffic
	Row Crop

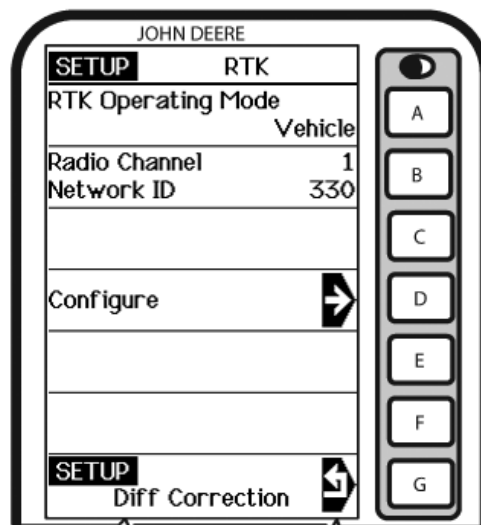
*Suggested Base Station Mode For Operation*

**Vehicle Mode:** Select for receiver on vehicle.

**Vehicle Repeater Mode:** This mode should only be used in situations where multiple RTK vehicles are operating in the same field and due to the terrain, line-of-sight is obstructed between one of the vehicles and the base station.

**Quick Survey Base Mode:** Select if exact location of guidance tracks do not need to be stored for future applications. If Quick Survey Base Mode is used to establish rows or paths that will be used at a later date, location of Track 0 must be saved using Current Field setting in Tracking Setup (see AutoTrac Operator's Manual). When Current Field is recalled, a one-time use of Shift Track feature will be needed to align vehicle on previous tracks. See Setup Quick Survey Base Mode section.

*NOTE:* Quick Survey Base Mode requires a 15 minute self survey to be conducted on location before first use.



PC12080 —JUN—13MAY09

- A—RTK Operating Mode
- B—RTK Radio Channel Network ID
- C—
- D—Configure
- E—
- F—
- G—Return to Differential Correction

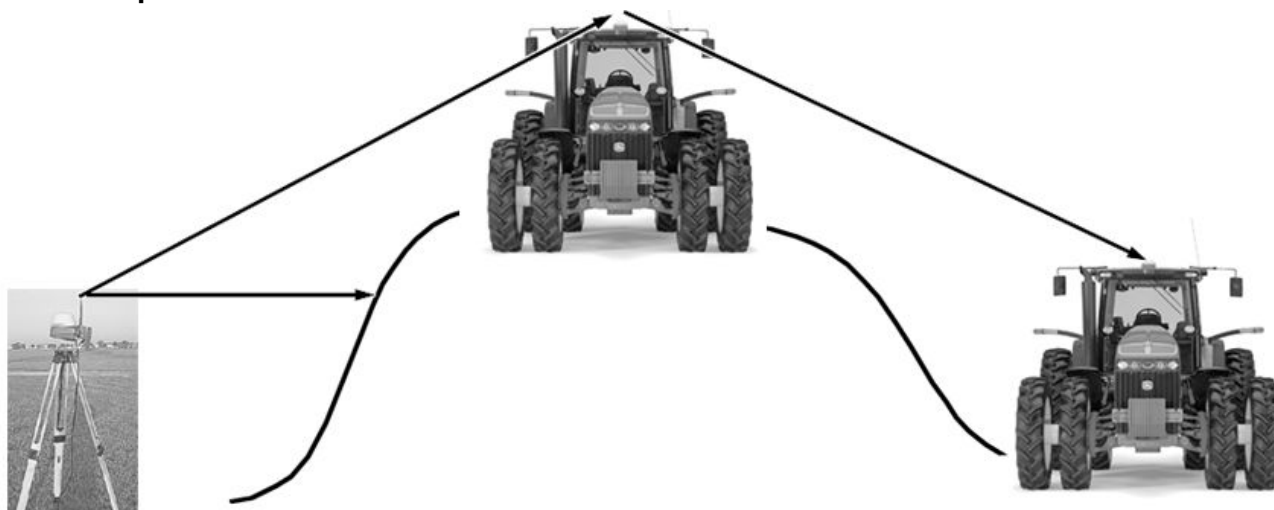
**Absolute Survey Base Mode:** Select if exact location of guidance tracks need to be stored for future guidance applications without relying on visual reference for track position to align using Shift Track feature. Track 0 must be stored using Current Field in Tracking Setup in order to follow previously used tracks. Absolute Base Mode requires 24-hour self survey to be conducted on location before first use. After survey is completed, base station will then transmit corrections. If base station is moved to another position and then returned to original surveyed position, it is very important that base station is mounted in exact same position. Any difference between original surveyed position and mounted position will result in offset of corrected position. For this reason, it is important to mount receiver to a fixed position like building or post mounted in concrete.

**OFF Mode:** This mode disables all RTK functionality in receiver. RTK Operating Mode must be OFF for normal SF2 operation on SF2 licensed receiver.

JS56696,00007F4 -19-15APR10-1/1



## Vehicle Repeater



PC9148—UN—20APR06

Press: SETUP button >> StarFire 3000 >> Differential Correction Setup (D) >> RTK Setup (A)

Toggle (A) button next to RTK Operating Mode until “VEHICLE REPEATER” appears in the cell.

In this mode the RTK vehicle radio not only receives messages but also rebroadcasts them (similar to a RTK repeater) to other RTK vehicles in close proximity.

*NOTE: Vehicle Repeater is identical to the Vehicle mode with the addition of having the radio rebroadcast the RTK messages.*

The Vehicle Repeater mode allows an RTK vehicle to function normally as an RTK vehicle while also

transmitting the base correction signal to another RTK vehicle that does not have line-of-sight to the base station.

The ‘Vehicle Repeater’ needs to be between the base station and the ‘Vehicle’. The ‘Vehicle Repeater’ must be able to communicate with the base station. The ‘Vehicle’ must then have either line of sight communication to the base station or ‘Vehicle Repeater’.

**IMPORTANT: There should be only ONE Vehicle Repeater or Repeater in the same vicinity with the same Network ID.**

JS56696,00007F5 -19-15APR10-1/1

### Quick Survey Mode

*NOTE: Display is not required after base station receiver has been configured to operate in Quick Survey Base Mode and RTK Frequency, Radio Channel/Network ID have been set.*

Connect display to base station..

**Screen:** SETUP - RTK

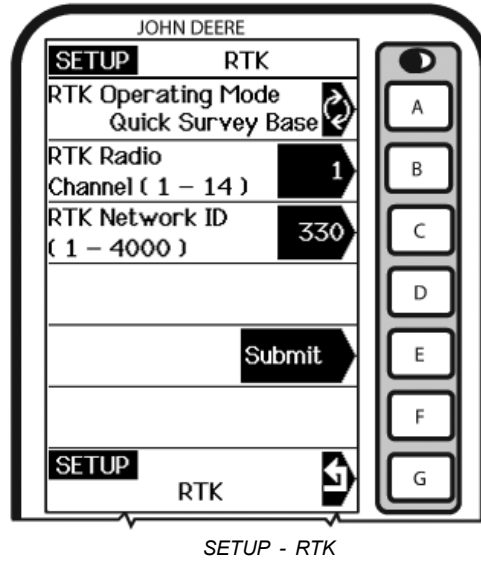
**Press:** SETUP >> StarFire 3000 >> DIFF CORRECTION SETUP >> RTK SETUP

*NOTE: Quick Survey Base Mode allows base station to broadcast corrections after receiver calculates GPS position.*

*If power is removed from base station (but not moved) power can be restored and same base station position will be used for corrections. If previously used Track 0 is recalled in Parallel Tracking/Auto Trac no Shift Track will be needed.*

*If power is removed and base station is moved, a new position will be calculated when power is restored. If previously used Track 0 is recalled in Parallel Tracking/Auto Trac, use Shift Track. (See AutoTrac Operator's Manual for Shift Track procedures.)*

Press letter button next to RTK OPERATING MODE and toggle to QUICK SURVEY BASE MODE.



- A—RTK Operating Mode
- B—RTK Radio Channel
- C—RTK Network ID
- D—
- E—Submit
- F—
- G—Return to RTK setup

PC12081—JUN—13MAY09

JS56696,00007F6 -19-15APR10-1/1

### Absolute Mode

**IMPORTANT: Absolute Base Mode requires base receiver to be mounted in a rigid position. Tripod is not recommended.**

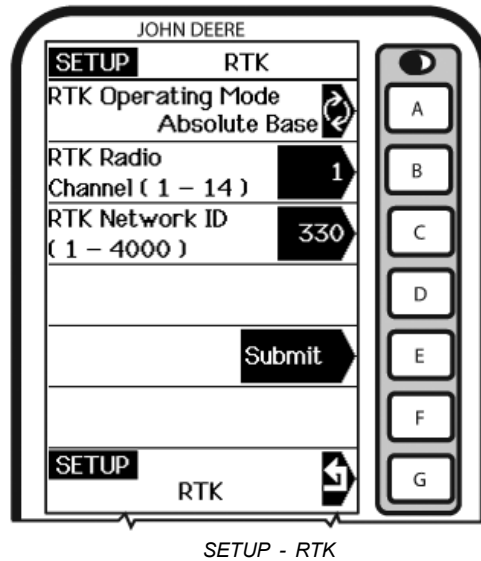
*NOTE: Display is not required after base station receiver has been configured to operate in Absolute Survey Base Mode and RTK Radio Channel/Network ID have been set.*

Connect display to base station.

**Screen:** SETUP - RTK

**Press:** SETUP >> StarFire 3000 >> DIFF CORRECTION SETUP >> RTK SETUP

Press letter button next to RTK OPERATING MODE and toggle to ABSOLUTE SURVEY BASE MODE.



- A—RTK Operating Mode
- B—RTK Radio Channel
- C—RTK Network ID
- D—
- E—Submit
- F—
- G—Return to RTK Setup

PC12082—JUN—13MAY09

Continued on next page

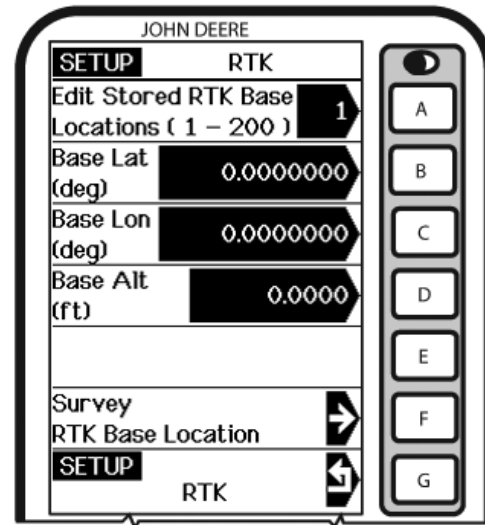
JS56696,00007F7 -19-15APR10-1/3

Press letter button next to EDIT STORED RTK BASE LOCATION (1-200) and SETUP - RTK screen will be displayed.

*NOTE: Enter unique location number each time base station is moved to new mounting location (i.e. location 1 = West 40, Field location 2 = North 80, Field location 3 = Farm shop).*

Press letter button next to EDIT STORED RTK BASE LOCATION (1-200) and enter desired location number.

- |                                  |                            |
|----------------------------------|----------------------------|
| A—Edit Stored RTK Base Locations | E—                         |
| B—Base Latitude                  | F—Survey RTK Base Location |
| C—Base Longitude                 | G—Return to RTK Setup      |
| D—Base Altitude                  |                            |



SETUP - RTK

PC12083 —UN—13MAY09

Continued on next page

JS56696.00007F7 -19-15APR10-2/3

**Not known coordinates:** Press letter button next to SURVEY RTK BASE LOCATION.

*NOTE: After (24 hour) self survey is complete, base station coordinates will automatically be stored and associated with base location number (1-200). Verify base station coordinates, see RTK INFO Pages.*

Press letter button next to START SELF SURVEY. Display can be removed while survey is in progress.

After 24 hour survey is complete, base station will automatically store surveyed coordinates and begin transmitting corrections. Manually record coordinates and elevation and store in safe location. These coordinates may be used to enter previously surveyed base station location into different receiver.

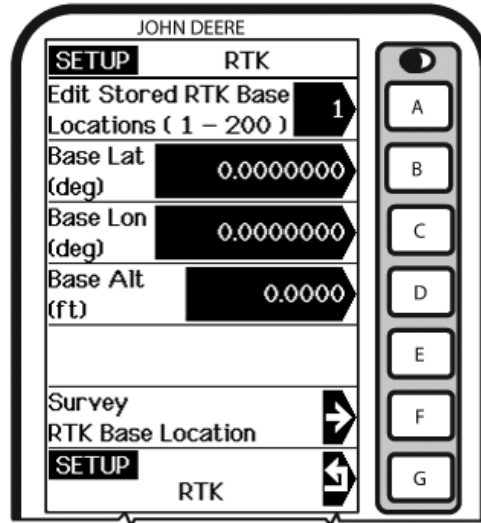
*NOTE: Absolute Base Mode, coordinates may be manually entered, if known from previous survey.*

**Known Location:** Press letter button next to BASE (LATITUDE, LONGITUDE AND ALTITUDE) and enter values for;

- Base Lat (deg)
- Base Lon (deg)
- Base Alt (ft)

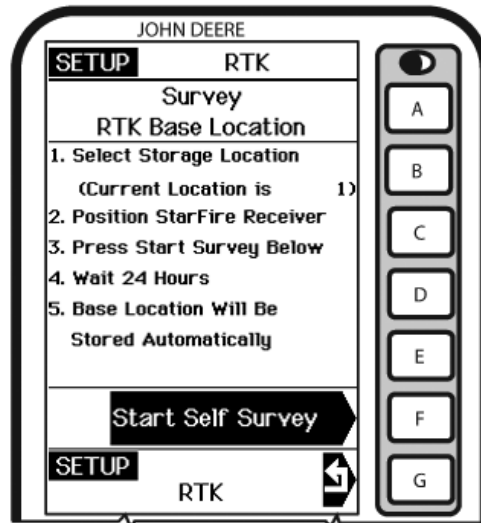
- A—Survey RTK Base Location
- B—Select Storage Location
- C—Position StarFire Receiver Press Start Survey Below
- D—Wait 24 hours

- E—Base Location will be Stored Automatically
- F—Start Self Survey
- G—Return to RTK Setup



SETUP - RTK

- A—Edit Stored RTK Base Locations (1 - 200)
- B—Base Latitude (deg)
- C—Base Longitude (deg)
- D—Base Altitude
- E—
- F—Survey RTK Base Location
- G—Return to RTK Setup



Setup - RTK

PC12119—UN—10JUN09

PC12084—UN—13MAY09

JS56696,00007F7 -19-15APR10-3/3

## Shared Base Station RTK Security

SBS RTK Security is security from unwanted users accessing a SBS RTK Network. This security feature keeps unauthorized RTK vehicles from accessing RTK corrections from the base station by granting access to only those RTK vehicles on an access list.

### Compatibility

**Base Station** This security feature is not available on original StarFire receivers being used as base stations. All setup must be performed with an Original GreenStar Display.

### Theory of Operation

The SBS RTK Network operator will enter into the base station the serial numbers of RTK vehicle receivers that are allowed to access the RTK corrections from that base station. RTK vehicle serial numbers can be added and removed at any time with an original GreenStar Display. Only those rover serial numbers that are on the access list on the base station receiver will be allowed to access the RTK corrections from the base station.

### Base Station Setup (Original GreenStar Display Only)

**Screen:** SETUP – RTK

**Press:** SETUP >> StarFire 3000 >> DIFF CORRECTION SETUP >> RTK SETUP

*NOTE: RTK base station must be operating in either Quick Survey Base or Absolute Base Mode.*

Enter a RTK Network ID between 4001 – 4090 (secure Network ID range) in cell “C”.

RTK SECURE NETWORK will appear in cell “F”. Select letter button “F”

Entering RTK vehicle (rover) serial numbers

Press letter button next to ROVER # (1-200) and enter desired location number to store the RTK vehicle receiver serial number. There are 200 slots available.

Press letter button next to ROVER HARDWARE SN and enter serial number of RTK vehicle StarFire receiver.

*NOTE: Original GreenStar Display - The six digit hardware serial number can be found on INFO – GPS – PAGE 3. Go to display in RTK vehicle: Press INFO >> StarFire 3000 >> press PAGE button until you reach PAGE 3.*

*NOTE: GreenStar 2100/2600 Display – The six digit hardware serial number can be found on StarFire 3000 - ACTIVATIONS tab. Go to display in RTK vehicle: Press MENU >> StarFire 3000 >> ACTIVATIONS tab.*

### Rover Access List (RAL)

**Screen:** SETUP – RAL

**Press:** SETUP >> StarFire 3000 >> DIFF CORRECTION SETUP >> RTK SETUP >> RTK SECURE NETWORK >> DISPLAY AUTHORIZED LIST.

This displays the RTK vehicle receiver serial number and location it is stored. Only the serial numbers on the RAL will be able to receive RTK corrections from the base station when RTK Network is in SECURE mode (see Security Mode section below).

Press PAGE button to view subsequent pages of the RAL.

### RTK Network Operating Mode

**Screen:** SETUP - RTK

**Press:** SETUP >> StarFire 3000 >> DIFF CORRECTION SETUP >> RTK SETUP >> RTK SECURE NETWORK >> RTK NETWORK IS CURRENTLY.

SBS Security can be operated in a Public or Secure mode.

- Public – This mode does not restrict RTK vehicles from receiving RTK corrections as long as they have the same Network ID as the base station. This mode can be used when conducting a RTK demo for potential customers or field days.
- Secure – This mode restricts RTK vehicles from receiving RTK corrections if their serial numbers are not entered into the RAL

### Deleting RAL

**Screen:** SETUP – RTK

**Press:** SETUP >> StarFire 3000 >> DIFF CORRECTION SETUP >> RTK SETUP >> RTK SECURE NETWORK >> DELETE ENTIRE LIST

RTK vehicle serial numbers can be deleted individually or the entire list can be deleted.

### Deleting individual entries:

Press letter button next to ROVER # (1-200). Enter the vehicle receiver stored number that will be deleted (1-200).

Press letter button next to ROVER HARDWARE SN. Enter a non-zero number (example: “1”) in place of the serial number. The serial number has been removed from the RAL.

*NOTE: Once a RTK vehicle serial number has been deleted from the RAL, it will take approximately 18 minutes before the RTK vehicle will no longer be able to operate off of that base station. During this time, the vehicle will transition into RTK extend.*

### Deleting entire list

Press letter button next to DELETE ENTIRE LIST.

Press letter button next to SUBMIT. It will change to DELETED once the RAL has been deleted.

*NOTE: Verify RAL has been deleted by viewing RAL list (See Rover Access List section above).*

Continued on next page

DK01672.00001C0 -19-11NOV11-1/2

**RTK Vehicle Setup**

Original GreenStar Display

**Screen:** SETUP – RTK StarFire 3000

**Press:** SETUP >> StarFire 3000 >> DIFF CORRECTION  
SETUP >> RTK SETUP >> VEHICLE

Original StarFire

**Press:** SETUP >> StarFire 3000 >> DIFF CORRECTION  
SETUP >> RTK SETUP >> VEHICLE

*NOTE: RTK vehicle can be operated in either Vehicle  
or Vehicle Repeater Mode.*

Enter the same RTK Network ID that the base station is  
configured to.

**RTK Vehicle Security Status**

The RTK Vehicle (when operating off of a Secure Network  
ID) will exist in one of the three following RTK authorization  
states: Unknown, Authorized, or Not Authorized.

These states are displayed in one or more of the following  
locations depending on display and receiver used:

(Displayed on INFO – GPS – PAGE 3 (StarFire 3000) or  
PAGE 5 (Original StarFire) or Cell G on GSD or on Cell G  
of the Original GreenStar Monitor on a GS2 display).

**Unknown** – The RTK Vehicle StarFire, upon power up,  
is in an “unknown” RTK authorization state. It will exist  
in this state until communication with the base station is  
established. No message will be displayed in cell G of  
the GreenStar Display.

**Authorized** – On power-up of a RTK Vehicle StarFire that  
is properly configured and on the authorization list, the  
message “RTK Network: Authorized” will be displayed  
in cell G as soon as it establishes communication with  
the secure RTK base station, and it determines that it is  
authorized to receive RTK corrections.

**Unauthorized** – On power-up of a RTK Vehicle StarFire  
that is properly configured, but the serial number has not  
been entered into the base station RAL, the message  
“RTK Network: Not Authorized” will be displayed in cell  
G as soon as it establishes communication with the  
secure RTK base station, and it determines that it is not  
authorized to receive RTK corrections.

DK01672,00001C0 -19-11NOV11-2/2

**Radio Channel**

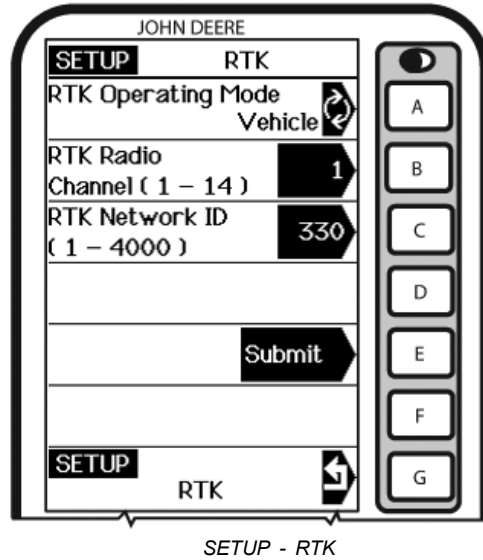
*NOTE: 14 Radio Channels are available. The  
default Radio Channel is 1*

**Screen:** SETUP - RTK

**Press:** SETUP >> StarFire 3000 >> DIFF CORRECTION  
SETUP >> RTK SETUP

The Radio Channel may be changed if other RTK  
systems are operating in area and interference is causing  
decreased base station communication performance.

- |                      |                       |
|----------------------|-----------------------|
| A—RTK Operating Mode | E—Submit              |
| B—RTK Radio Channel  | F—                    |
| C—RTK Network ID     | G—Return to RTK Setup |
| D—                   |                       |



PC12085—UN—13MAY09

JS56696,00007F9 -19-15APR10-1/1

## Network ID

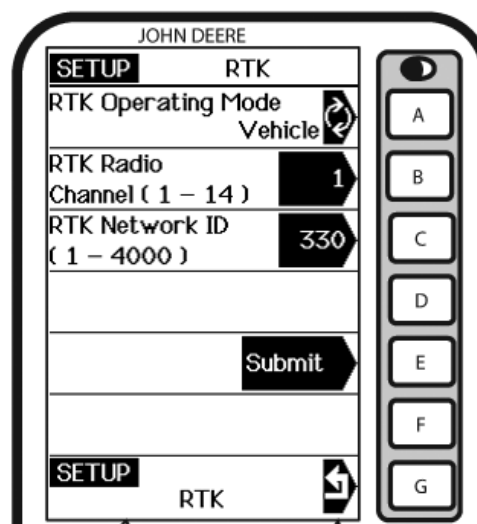
**NOTE:** 4000 network ID's are available (default ID is 1).

**Screen:** SETUP - RTK

**Press:** SETUP >> StarFire 3000 >> DIFF CORRECTION SETUP >> RTK SETUP

Network ID for base station and vehicle receiver must match. If more than one base station with same Network ID numbers are within range, vehicle may lock on to either one of base stations. To prevent this from happening, be sure to use unique network ID.

- |                      |                       |
|----------------------|-----------------------|
| A—RTK Operating Mode | E—Submit              |
| B—RTK Radio Channel  | F—                    |
| C—RTK Network ID     | G—Return to RTK Setup |
| D—                   |                       |



SETUP - RTK

JS56696,00007FA -19-15APR10-1/1

PC12085—UN—13MAY09

## Repeater

**NOTE:** The radio can be configured to act separately as repeater. A repeater is required if obstructions (i.e. trees, hills, etc.) exist between base station and vehicle(s).

A repeater consists of:

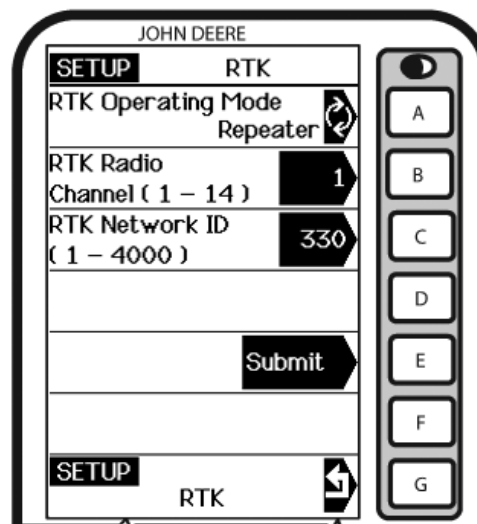
- Radio (configured as a repeater)
- Harness
- Mounting Bracket
- 12 Volt Power Source

To configure radio as repeater:

**Screen:** SETUP - RTK

**Press:** SETUP >> StarFire 3000 >> DIFF CORRECTION SETUP >> RTK SETUP

1. Connect radio to receiver RTK harness.
2. Check that receiver has GPS position calculated.
3. Check that base station, vehicle, and repeater have same Frequency, Network ID and Radio Channel.
4. Toggle RTK Operating Mode to Repeater.
5. Radio will configure as repeater.
6. Disconnect repeater from receiver and wiring harness.
7. Reconnect original radio.



SETUP - RTK

- |                      |                       |
|----------------------|-----------------------|
| A—RTK Operating Mode | E—Submit              |
| B—RTK Radio Channel  | F—                    |
| C—RTK Network ID     | G—Return to RTK Setup |
| D—                   |                       |

8. Toggle Mode to Vehicle.

JS56696,00007FB -19-15APR10-1/1

PC12086—UN—13MAY09

## Operating Vehicle

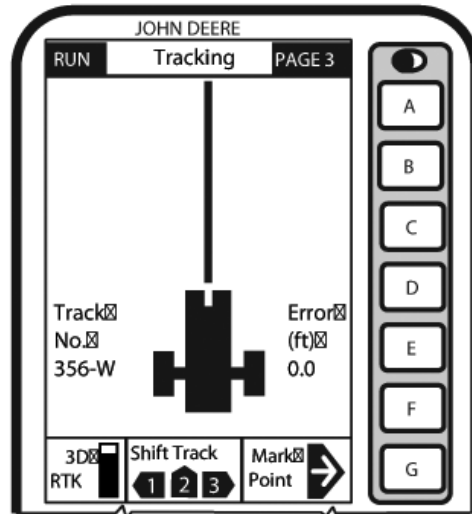
**IMPORTANT: The base station receiver and vehicle receiver must be setup before operating RTK. See Setup sections for setup procedures.**

When vehicle receiver is powered-up, No GPS, No Diff will be displayed on RUN - TRACKING - PAGE screen until an initial position is determined. When base station transmits correction signal, 3D RTK will be displayed on RUN - TRACKING - PAGE screen.

*NOTE: If communication loss is WITHIN first hour of base station operation, Extend Mode will provide RTK accuracy for two minutes.*

*Communication loss AFTER first hour of base station operation, Extend Mode will provide RTK accuracy for 15 minutes.*

- |    |                                   |
|----|-----------------------------------|
| A— | E—Track Number, Error             |
| B— | F—                                |
| C— | G—3D RTK, Shift Track, Mark Point |
| D— |                                   |



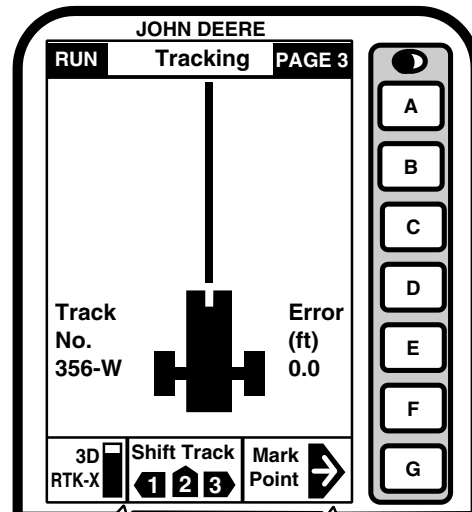
RUN - Tracking - PAGE 3

JS56696,00007FC -19-15APR10-1/2

PC9562—UN—12MAY09

**Extend Mode (RTK-X):** If communication between base station and vehicle radio is lost for more than 10 seconds, vehicle receiver will automatically switch to Extend Mode and will maintain RTK accuracy for a period of time. RTK-X will be available for approximately 2 to 15 minutes if base station has been powered up for less than 1 hour. If base station communication is not re-established after Extend period, receiver will default to WAAS, or NO DIFF where WAAS is not available.

- |    |                                   |
|----|-----------------------------------|
| A— | E—Track Number, Error             |
| B— | F—                                |
| C— | G—3D RTK, Shift Track, Mark Point |
| D— |                                   |



RUN - Tracking - PAGE 3

JS56696,00007FC -19-15APR10-2/2

PC9565—UN—06NOV06



## INFO Pages, Base Station

Screen: INFO - GPS - PAGE 5

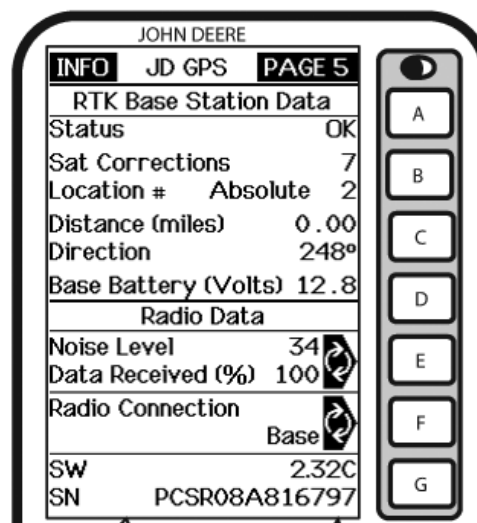
This screen allows operator to view:

- **Status**
  - OK - Base Station is transmitting correction.
  - No Stored Base - 24 hour self survey is required for current location.
  - Initializing - Receiver is initializing radio, acquiring GPS signal.
  - Self Survey - 24 hour self survey in progress.
- **Sat Corrections** - Indicates number of GPS satellites for which base station is transmitting correction.
- **Distance** - Difference between base station location (known position) and location indicated by uncorrected GPS.
- **Direction** - Direction from base station location (known position) to location indicated by uncorrected GPS.
- **Base Battery (volts)** - Base Station voltage.
- **Signal Level** - Level of signal that is detected at radio. The signal level will range from 0 to 100 (-180 dBm to -80 dBm or above). Press E button to refresh signal level.

*NOTE: For Data Received (%): Value less than 100 % indicates an obstruction between base station radio and vehicle radio.*

*If percent of received correction is 0, and signal level is high, check for potential radio interference sources such as two-way radios, radio towers, etc.*

- **Data Received (%)** - Percent of received correction to base station from vehicle.
- **Radio Connection** - Indicates source of correction. If there is no connection, this will toggle between base and repeater.



- |                                         |                                  |
|-----------------------------------------|----------------------------------|
| A—RTK Base Station Data Status          | E—Signal Level Data Received     |
| B—Satellite Corrections Location Number | F—Radio Connection               |
| C—Distance Direction                    | G—Software Version Serial Number |
| D—Base Battery Radio Data               |                                  |

- **SW** - Version of radio software
- **SN** - Serial number of radio connected to receiver.

PC12087—UN—13MAY09

JS56696,00007FD -19-15APR10-1/1

## INFO Pages, Vehicle

### Screen: INFO - GPS - PAGE 5

This screen allows operator to view:

- **Status**

- OK - Base Station is transmitting correction.
- No Stored Base - 24 hour self survey is required for current location.
- Initializing - Receiver is initializing radio, acquiring GPS signal.
- Self Survey - 24 hour self survey in progress at base station.
- No Signal - Vehicle radio is not receiving signal from base station.

- **Sat Corrections** - Indicates number of GPS satellites for which base station is transmitting correction.

- **Distance** - Distance from base station to vehicle receiver.

- **Direction** - Direction in degrees to base station.

- **Base Battery (volts)** - Base Station voltage.

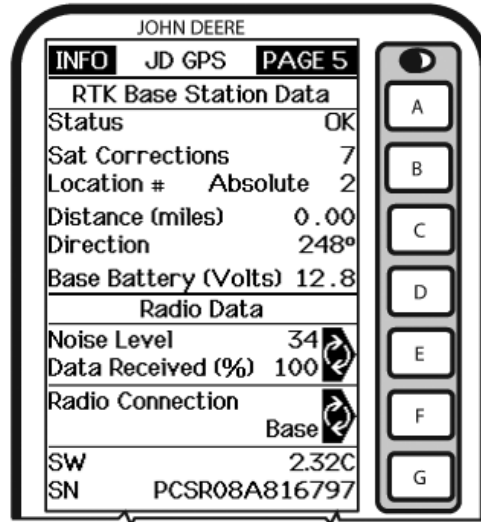
- **Signal Level** - Level of signal that is detected at radio. The signal level will range from 0 to 100 (-180 dBm to -80 dBm or above). Press E button to refresh signal level.

*NOTE: For Data Received (%): Value less than 100 % indicates an obstruction between base station radio and vehicle radio.*

*If percent of received correction is 0, and signal level is high, check for potential radio interference sources such as two-way radios, radio towers, etc.*

*If percent of received correction is 0, and signal level is low, check for potential obstructions of line of sight conditions such as hills, buildings, trees, etc.*

- **Data Received (%)** - Percent of received correction to vehicle from base station.



Vehicle connected to Absolute Base

A—RTK Base Station Data Status

B—Satellite Corrections Location Number

C—Distance Direction

D—Base Battery Radio Data

E—Signal Level Data Received

F—Radio Connection

G—Software Version Serial Number

- **Radio Connection** - Indicates source of correction. If there is no connection, this will toggle between base and repeater.

- **SW** - Version of radio software.

- **SN** - Serial number of radio connected to receiver.

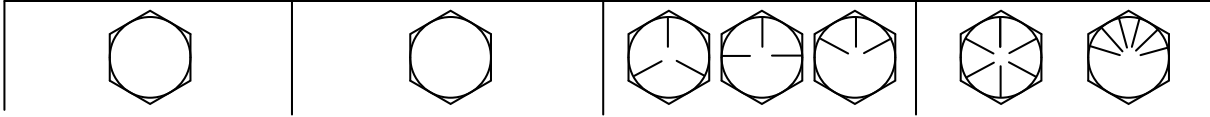
PC12087—UN—13MAY09

JS56696,00007FE -19-15APR10-1/1

# Specifications

## Unified Inch Bolt and Screw Torque Values

TS1671 —UN—01MAY03



Bolt or Screw Size	SAE Grade 1				SAE Grade 2 <sup>a</sup>				SAE Grade 5, 5.1 or 5.2				SAE Grade 8 or 8.2			
	Lubricated <sup>b</sup>		Dry <sup>c</sup>		Lubricated <sup>b</sup>		Dry <sup>c</sup>		Lubricated <sup>b</sup>		Dry <sup>c</sup>		Lubricated <sup>b</sup>		Dry <sup>c</sup>	
	N·m	lb.-in.	N·m	lb.-in.	N·m	lb.-in.	N·m	lb.-in.	N·m	lb.-in.	N·m	lb.-in.	N·m	lb.-in.	N·m	lb.-in.
1/4	3.7	33	4.7	42	6	53	7.5	66	9.5	84	12	106	13.5	120	17	150
													N·m	lb.-ft.	N·m	lb.-ft.
5/16	7.7	68	9.8	86	12	106	15.5	137	19.5	172	25	221	28	20.5	35	26
									N·m	lb.-ft.	N·m	lb.-ft.				
3/8	13.5	120	17.5	155	22	194	27	240	35	26	44	32.5	49	36	63	46
			N·m	lb.-ft.	N·m	lb.-ft.	N·m	lb.-ft.								
7/16	22	194	28	20.5	35	26	44	32.5	56	41	70	52	80	59	100	74
	N·m	lb.-ft.														
1/2	34	25	42	31	53	39	67	49	85	63	110	80	120	88	155	115
9/16	48	35.5	60	45	76	56	95	70	125	92	155	115	175	130	220	165
5/8	67	49	85	63	105	77	135	100	170	125	215	160	240	175	305	225
3/4	120	88	150	110	190	140	240	175	300	220	380	280	425	315	540	400
7/8	190	140	240	175	190	140	240	175	490	360	615	455	690	510	870	640
1	285	210	360	265	285	210	360	265	730	540	920	680	1030	760	1300	960
1-1/8	400	300	510	375	400	300	510	375	910	670	1150	850	1450	1075	1850	1350
1-1/4	570	420	725	535	570	420	725	535	1280	945	1630	1200	2050	1500	2600	1920
1-3/8	750	550	950	700	750	550	950	700	1700	1250	2140	1580	2700	2000	3400	2500
1-1/2	990	730	1250	930	990	730	1250	930	2250	1650	2850	2100	3600	2650	4550	3350

Torque values listed are for general use only, based on the strength of the bolt or screw. DO NOT use these values if a different torque value or tightening procedure is given for a specific application. For plastic insert or crimped steel type lock nuts, for stainless steel fasteners, or for nuts on U-bolts, see the tightening instructions for the specific application. Shear bolts are designed to fail under predetermined loads. Always replace shear bolts with identical grade.

Replace fasteners with the same or higher grade. If higher grade fasteners are used, tighten these to the strength of the original. Make sure fastener threads are clean and that you properly start thread engagement. When possible, lubricate plain or zinc plated fasteners other than lock nuts, wheel bolts or wheel nuts, unless different instructions are given for the specific application.

<sup>a</sup>Grade 2 applies for hex cap screws (not hex bolts) up to 6 in. (152 mm) long. Grade 1 applies for hex cap screws over 6 in. (152 mm) long, and for all other types of bolts and screws of any length.

<sup>b</sup>"Lubricated" means coated with a lubricant such as engine oil, fasteners with phosphate and oil coatings, or 7/8 in. and larger fasteners with JDM F13C, F13F or F13J zinc flake coating.

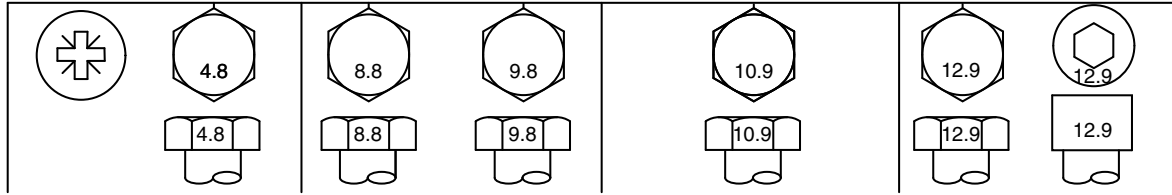
<sup>c</sup>"Dry" means plain or zinc plated without any lubrication, or 1/4 to 3/4 in. fasteners with JDM F13B, F13E or F13H zinc flake coating.

DX,TORQ1 -19-12JAN11-1/1

## Specifications

### Metric Bolt and Screw Torque Values

TS1670 —UN—01MAY03



Bolt or Screw Size	Class 4.8				Class 8.8 or 9.8				Class 10.9				Class 12.9			
	Lubricated <sup>a</sup>		Dry <sup>b</sup>		Lubricated <sup>a</sup>		Dry <sup>b</sup>		Lubricated <sup>a</sup>		Dry <sup>b</sup>		Lubricated <sup>a</sup>		Dry <sup>b</sup>	
	N·m	lb.-in.	N·m	lb.-in.	N·m	lb.-in.	N·m	lb.-in.	N·m	lb.-in.	N·m	lb.-in.	N·m	lb.-in.	N·m	lb.-in.
M6	4.7	42	6	53	8.9	79	11.3	100	13	115	16.5	146	15.5	137	19.5	172
									N·m	lb.-ft.	N·m	lb.-ft.	N·m	lb.-ft.	N·m	lb.-ft.
M8	11.5	102	14.5	128	22	194	27.5	243	32	23.5	40	29.5	37	27.5	47	35
			N·m	lb.-ft.	N·m	lb.-ft.	N·m	lb.-ft.								
M10	23	204	29	21	43	32	55	40	63	46	80	59	75	55	95	70
	N·m	lb.-ft.														
M12	40	29.5	50	37	75	55	95	70	110	80	140	105	130	95	165	120
M14	63	46	80	59	120	88	150	110	175	130	220	165	205	150	260	190
M16	100	74	125	92	190	140	240	175	275	200	350	255	320	235	400	300
M18	135	100	170	125	265	195	330	245	375	275	475	350	440	325	560	410
M20	190	140	245	180	375	275	475	350	530	390	675	500	625	460	790	580
M22	265	195	330	245	510	375	650	480	725	535	920	680	850	625	1080	800
M24	330	245	425	315	650	480	820	600	920	680	1150	850	1080	800	1350	1000
M27	490	360	625	460	950	700	1200	885	1350	1000	1700	1250	1580	1160	2000	1475
M30	660	490	850	625	1290	950	1630	1200	1850	1350	2300	1700	2140	1580	2700	2000
M33	900	665	1150	850	1750	1300	2200	1625	2500	1850	3150	2325	2900	2150	3700	2730
M36	1150	850	1450	1075	2250	1650	2850	2100	3200	2350	4050	3000	3750	2770	4750	3500

Torque values listed are for general use only, based on the strength of the bolt or screw. DO NOT use these values if a different torque value or tightening procedure is given for a specific application. For stainless steel fasteners or for nuts on U-bolts, see the tightening instructions for the specific application. Tighten plastic insert or crimped steel type lock nuts by turning the nut to the dry torque shown in the chart, unless different instructions are given for the specific application.

Shear bolts are designed to fail under predetermined loads. Always replace shear bolts with identical property class. Replace fasteners with the same or higher property class. If higher property class fasteners are used, tighten these to the strength of the original. Make sure fastener threads are clean and that you properly start thread engagement. When possible, lubricate plain or zinc plated fasteners other than lock nuts, wheel bolts or wheel nuts, unless different instructions are given for the specific application.

<sup>a</sup>“Lubricated” means coated with a lubricant such as engine oil, fasteners with phosphate and oil coatings, or M20 and larger fasteners with JDM F13C, F13F or F13J zinc flake coating.

<sup>b</sup>“Dry” means plain or zinc plated without any lubrication, or M6 to M18 fasteners with JDM F13B, F13E or F13H zinc flake coating.

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# John Deere Service Literature Available

## Technical Information

Technical information can be purchased from John Deere. Some of this information is available in electronic media, such as CD-ROM disks, and in printed form. There are many ways to order. Contact your John Deere dealer. Call **1-800-522-7448** to order using a credit card. Search online from <http://www.JohnDeere.com>. Please have available the model number, serial number, and name of the product.

Available information includes:

- **PARTS CATALOGS** list service parts available for your machine with exploded view illustrations to help you identify the correct parts. It is also useful in assembling and disassembling.
- **OPERATOR'S MANUALS** providing safety, operating, maintenance, and service information. These manuals and safety signs on your machine may also be available in other languages.
- **OPERATOR'S VIDEO TAPES** showing highlights of safety, operating, maintenance, and service information. These tapes may be available in multiple languages and formats.
- **TECHNICAL MANUALS** outlining service information for your machine. Included are specifications, illustrated assembly and disassembly procedures, hydraulic oil flow diagrams, and wiring diagrams. Some products have separate manuals for repair and diagnostic information. Some components, such as engines, are available in separate component technical manuals
- **FUNDAMENTAL MANUALS** detailing basic information regardless of manufacturer:
  - Agricultural Primer series covers technology in farming and ranching, featuring subjects like computers, the Internet, and precision farming.
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  - Fundamentals of Services manuals show you how to repair and maintain off-road equipment.
  - Fundamentals of Machine Operation manuals explain machine capacities and adjustments, how to improve machine performance, and how to eliminate unnecessary field operations.



TS189 —UN—17JAN89



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## John Deere Is At Your Service

CUSTOMER SATISFACTION is important to John Deere.

Our dealers strive to provide you with prompt, efficient parts and service:

- Maintenance and service parts to support your equipment.
- Trained service technicians and the necessary diagnostic and repair tools to service your equipment.



## CUSTOMER SATISFACTION PROBLEM RESOLUTION PROCESS

Your John Deere dealer is dedicated to supporting your equipment and resolving any problem you may experience.

1. When contacting your dealer, be prepared with the following information:

- Machine model and product identification number
- Date of purchase
- Nature of problem

2. Discuss problem with dealer service manager.

3. If unable to resolve, explain problem to dealership manager and request assistance.

4. If you have a persistent problem your dealership is unable to resolve, ask your dealer to contact John Deere for assistance. Or contact the Ag Customer Assistance Center at 1-866-99DEERE (866-993-3373) or e-mail us at [www.deere.com/en\\_US/ag/contactus/](http://www.deere.com/en_US/ag/contactus/).

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