

### 5.2 HYBRID OWNER'S MANUAL







315-00028 06/05 Rev B

#### CAUTION!

Please read the precautions and instructions in this manual before using this equipment. Please save this manual for future reference.



## Keys Fitness is committed to quality products that demonstrate our commitment to excellence!

## DISCOVERY HYBRID Model: DCV5.2H

### **Questions?**

Please call if:

- you need assistance about operating your exercise bike
- · parts are missing
- · parts become worn or need to be replaced

1-888-340-0482 Monday-Friday 8:30-5:30 Central Time

When requesting information please have the following available:

- Name
- Model
- Part Number
- Description

### **Before You Start**

Thank you for purchasing a DISCOVERY exercise unit! This quality product you have chosen was designed to meet your needs for cardiovascular exercise. Prior to assembly, remove components from the box and verify that all the listed parts were supplied. Assembly instructions are described in the following steps and illustrations.

# Important Safety Information WARNING!

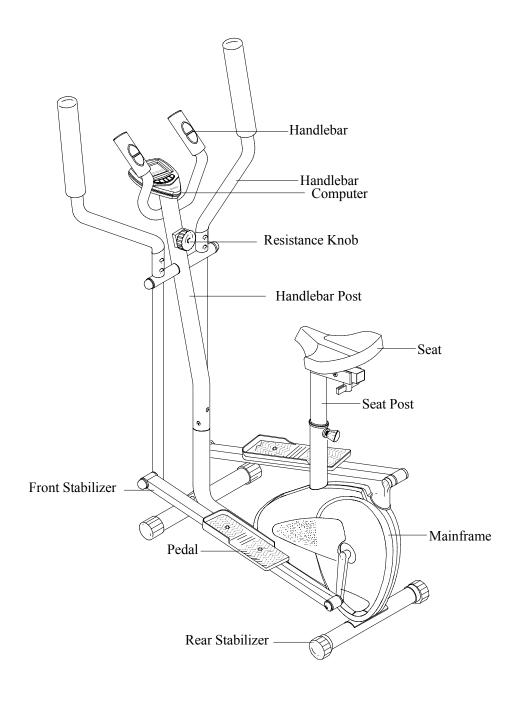
- 1) Before using this exercise bicycle or starting any exercise program, consult your physician. This is especially important for persons over the age of 35 and/or persons with pre-existing health problems. Keys Fitness Products LP assumes no responsibility for personal injury or property damage sustained by or through the use of this product.
- 2) To reduce the risk of electrical shock, burns, fire or other possible injuries to the user, it is important to review this manual and the following precautions before operation.

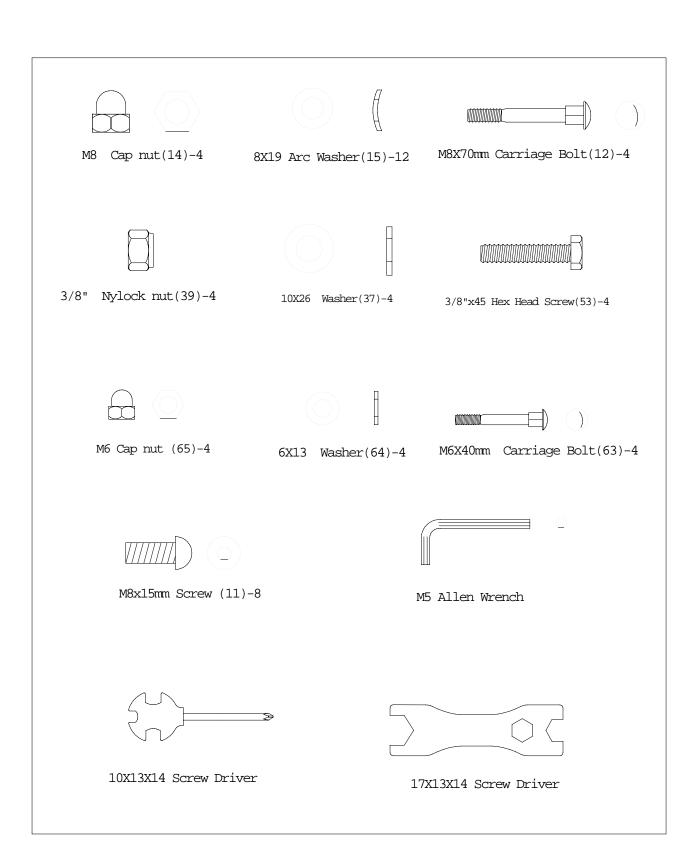
It is the owner's responsibility to ensure that all users of this exercise bike have read the Owner's Manual and are familiar with warnings and safety precautions.

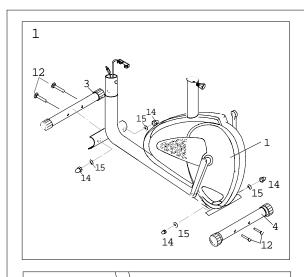
- This exercise bike has a maximum user capacity of 250 pounds.
- The Discovery exercise unit should only be used on a level surface and is intended for indoor use only. It should not be placed in a garage, patio or near water. Keys recommends an equipment mat be placed under the unit to the protect the floor or carpet and for easier cleaning.
- Wear comfortable, good-quality walking or running shoes and appropriate clothing. Do not use this exercise bike with bare feet, sandals, socks or stockings!
- Always examine your exercise bike before using to ensure all parts are in working order.
- Do not leave children unsupervised near or on the exercise unit.
- Never operate the exercise bicycle where oxygen is being administered or where aerosol products are being used.
- Never insert any object or body parts into any opening.
- Service to your Discovery unit should only be performed by an authorized service representative, unless authorized and/or instructed by a Keys technician. Failure to follow these instructions will void the warranty.

# Assembly of DISCOVERY 5.2 Hybrid

REMOVE ALL SECURITY TAPE AND WRAPPING BEFORE BEGINNING.

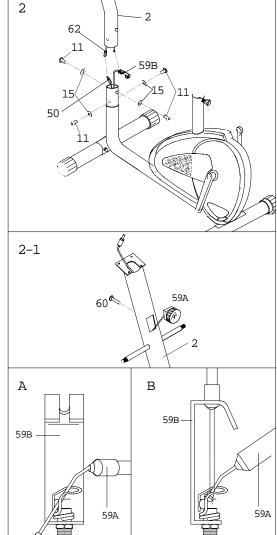






1. Attach the front stabilizer (3) to the main frame (1) with carriage bolt, washers and cap nuts (12,15,14).

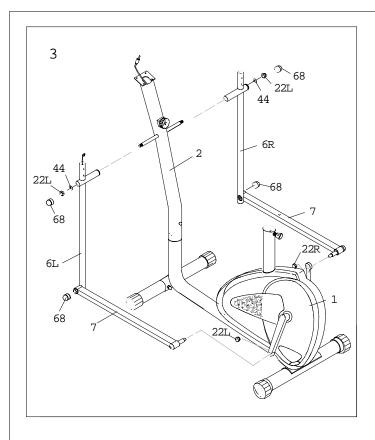
Attach the rear stabilizer (4) to the main frame (1) with carriage bolt, washers and cap nuts (12,15,14)



2. Connect sensor cable (50) to the extension wire (62).

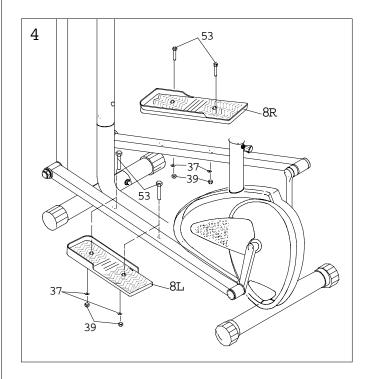
Secure the handlebar post (2) with screws and washers (11,15).

2-1. Guide the cable from the resistance knob (59A) through the eyelet (see picture A). Then pull the resistance knob (59A) over the gap of the resistance cable (59B) (see picture B).



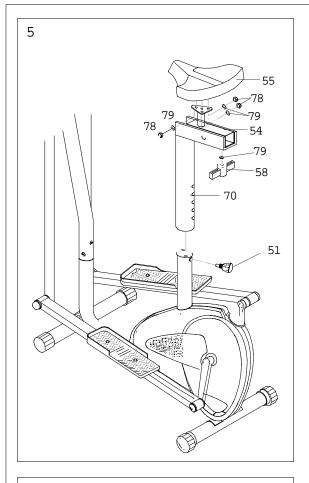
3. Attach the sleeve (6L, 6R) to the handlebar post (2) with washers, nylon lock nut and platic cap (44, 22L, 68).

Attach the pedal tube arm (7) to the crank with nylon lock nut (22L, 22R).



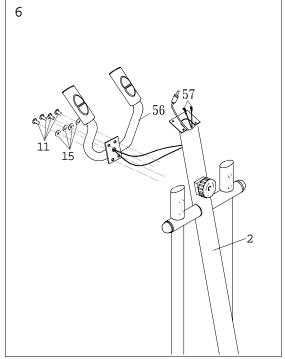
4. Connect the pedals (8L,8R) onto the pedal tube (7) with the nylon lock nut (39), washers (37) and screws (53).

Each pedal is marked "L" for left and "R" for right.

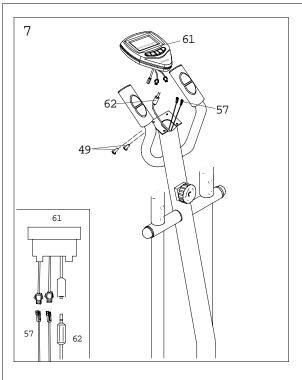


5. Assemble the seat (55) to the seat post tube (54) and fasten the nylon lock nuts and attachment bar (78,58).

Release the seat knob (51) and then insert the seat post (70) into the mainframe. Secure the desired height by tightening the knob.



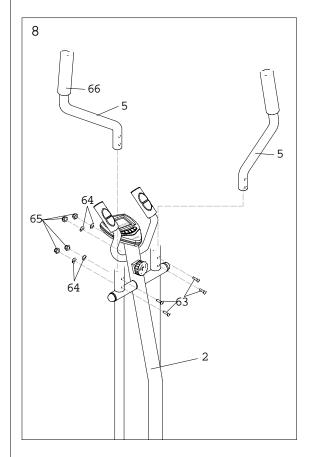
6. Attach the small handlebars (56) to the handlebar post (2) with screws and washers (11,15).



7. Connect the extension wire (62) that protrudes from the upright tube into the jack of the computer (61).

Attach the computer to the upright tube with nuts (49).

Connect pulse wires (57) to computer (61).



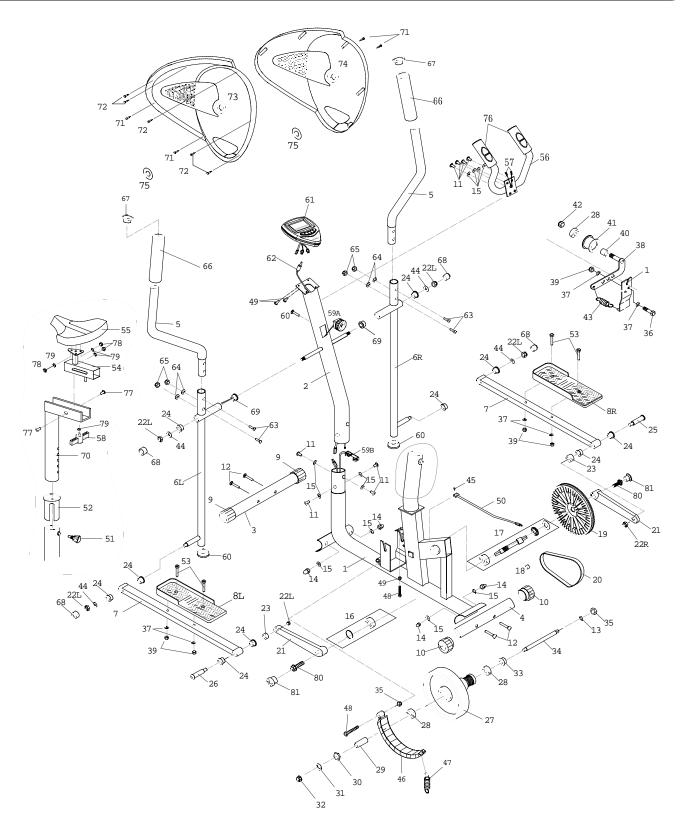
8. Attach two handlebars (5) onto the axles of the handlebar post (2) with the carriage bolts (63), washers (64) and cap nuts (65).

### **DCV 5.2H PARTS LIST**

#### DCV5.2H Parts List Rev C

1   323-00217   MAIN FRAME #		DCV5.2H Parts List Rev C								
2   323-00127   CONSOLE TUBE DCYS_2HEL			DESCRIPTION	QTY				QTY		
3   323-00218   FRONT STABILIZER # 3   1   43   302-00638   302-00631   302-00639   303-00219   303-00219   303-00219   303-00219   303-00219   303-00219   303-00219   303-00219   303-00210   303-00229   303-										
232-00219										
S   323-00308	3		FRONT STABILIZER # 3	1	43	302-00637	IDLER WHEEL SPRING#43	1		
SIZENDE DCV5.2H	4	323-00219	REAR STABILIZER # 4	1	44	302-00638	WASHER#44	4		
1	5	323-00308	FRAME, REVISED FOR NEW TRANS WHEEL	2	45	302-00639	SCREW 4X8#45	1		
1	6L	323-00310	SLEEVE DCV5.2H	1	46	319-00094	ARC MAGNET PLATE R110X2.0 # 46	1		
8L         306-00434         PEDAL L, DCV5.2H         1         49         302-00642         NYLOCK NUT M8 #49         1           8R         306-00435         PEDAL R, DCV5.2H         1         50         313-00133         RED SWITCH TH-6-0R         1           10         306-00430         PRONT WHIEEL CAP #9, DCV5.2H         2         51         302-00643         PRING KNOB#51         1           11         302-00620         SCREW M8X15 #11         8         53         302-00645         HEX HEAD SCREW 3/8"X45#53         4           12         302-00621         CARRIAGE SCREW M8X70 #12         4         54         319-00095         SEAT POST #54         1           13         302-00622         WASHER #13         3         55         306-00436         SEAT, DCV5.2H         1           14         302-00623         NYLOCK NUT M8 #14         4         56         319-00096         HANDLEBAR TUBE #56         1           15         302-00624         ARC WASHER #15         12         57         313-0013         SEAT DCV5.2H         1           16         313-00069         BALBEARING (L)#16         1         58         312-0016         UPTE TENSION KNOB WIRE, DCV5.2H         1           17         319-	6R	323-00220	SLEEVE (RIGHT) # 6R	1	47	302-00640	ARC MAGNETIC SPRING #47	1		
88    306-00435    PEDAL R, DCV5.2H	7	323-00309	DCV5.2H/EL #7	2	48	302-00641	HEX HEAD SCREW M8X60 #48	2		
10   306-00430   FRONT WHEEL CAP #9, DCV5.2H   2   51   302-00643   SPRING KNOB#51   1   1   306-00432   END CAP, TRI-5.3E, 8.3E   2   52   302-00644   BUSHING/82   1   1   302-00620   SCREW M8X15 #1   8   53   302-00645   HEX HEAD SCREW 3/8"X45#53   4   1   1   302-00622   CARRIAGE SCREW M8X70 #12   4   54   319-00095   SEAT POST #54   1   1   1   302-00622   WASHER #13   3   55   306-00436   SEAT, DCV5.2H   1   1   1   302-00623   WASHER #15   12   57   313-00134   HAND PULSE TRI-6.0R   1   1   1   302-00624   ARC WASHER #15   12   57   313-00134   HAND PULSE TRI-6.0R   1   1   1   1   1   1   1   1   1	8L	306-00434	PEDAL L, DCV5.2H	1	49	302-00642	NYLOCK NUT M8 #49	1		
10   306-00432   END CAP, TRI-5.3E, 8.3E   2   52   302-00644   BUSHING#52   1   1   1   302-00620   SCREW M8X15 # 11   8   53   302-00645   HIXX HEAD SCREW 3/8"X45#53   4   4   54   319-00095   SEAT POST #54   1   1   1   1   1   1   1   1   1	8R	306-00435	PEDAL R, DCV5.2H	1	50	313-00133	REED SWITCH TRI-6.0R	1		
11   302-00620   SCREW M8X15 # 11   8   53   302-00645   HEX HEAD SCREW 3/8"X45#53   4   12   302-00621   CARRIAGE SCREW M8X70 # 12   4   54   319-00095   SEAT POST #54   1   1   1   302-00622   WASHER # 13   3   55   306-00436   SEAT, DCV5.2H   1   1   1   302-00623   NYLOCK NUT M8 # 14   4   56   319-00096   HANDLEBAR TUBE #56   1   1   1   1   1   1   1   1   1	9	306-00430	FRONT WHEEL CAP #9, DCV5.2H	2	51	302-00643	SPRING KNOB#51	1		
12   302-00621   CARRIAGE SCREW M8X70 # 12   4   54   319-00095   SEAT POST #54   1   1   1   302-00622   WASHER # 13   3   55   306-00436   SEAT, DCV5.2H   1   1   1   1   1   302-00622   ARC WASHER # 15   12   57   313-00134   HAND PULSE TRI-6.0R   1   1   1   1   1   1   1   1   1	10	306-00432	END CAP, TRI-5.3E, 8.3E	2	52	302-00644	BUSHING#52	1		
13   302-00622   WASHER # 13   3   55   306-00436   SEAT, DCV5.2H   1   1   1   1   1   1   1   1   1	11	302-00620	SCREW M8X15 # 11	8	53	302-00645	HEX HEAD SCREW 3/8"X45#53	4		
14   302-00623   NYLOCK NUT M8 # 14	12	302-00621	CARRIAGE SCREW M8X70 # 12	4	54	319-00095	SEAT POST #54	1		
15   302-00624   ARC WASHER # 15   12   57   313-00134   HAND PULSE TRI-6.0R   1   1   1   1   1   1   1   1   1	13	302-00622	WASHER # 13	3	55	306-00436	SEAT, DCV5.2H	1		
16   331-00069   BALLBEARING (L)#16   1   58   302-00646   NUT COVER M8#58   1   1   1   1   331-00025   BEARING RIGHT   1   59A   310-00169   UPPER TENSION KNOB WIRE, DCV5.2H   1   1   1   1   1   1   59B   313-00136   SENSOR DCV6.0R   1   1   1   1   1   1   1   1   1	14	302-00623	NYLOCK NUT M8 # 14	4	56	319-00096	HANDLEBAR TUBE #56	1		
17   331-00025   BEARING RIGHT   1   59A   310-00169   UPPER TENSION KNOB WIRE, DCV5.2H   1   18   319-00088   MAGNET #18   1   59B   313-00136   SENSOR DCV6.0R   1   1   19   319-00089   PULLEY #19   1   60   302-00647   TENSION KNOB #60   1   1   1   1   1   1   1   1   1	15	302-00624	ARC WASHER # 15	12	57	313-00134	HAND PULSE TRI-6.0R	1		
18         319-00088         MAGNET #18         1         59B         313-00136         SENSOR DCV6.0R         1           19         319-00089         PULLEY #19         1         60         302-00647         TENSION KNOB #60         1           20         304-00022         BELT, POLY V BELT DCV5.2H         1         61         307-00004         COMPUTER UR/H/EL DCV5.2         1           21L         330-00029         RIGHT CRANK DCV5.2H         1         62         313-00137         EXTENSION WIRE DCV6.0R         1           21R         330-00029         RIGHT CRANK DCV5.2H         1         63         302-00649         WASHER#64         4           22L         302-00626         NYLOCK NUT 1/2"X21T#22R         3         64         302-00650         NYLOCK NUT M6#65         4           23         306-00433         PLASTIC SPACER, DCV5.2H         2         66         328-00035         FOAM GRIP #66         2           24         306-00567         ROLL DCV5.2H #24         6         67         306-00437         TUBE CAP, DCV5.2H         2           25         330-00026         RIGHT AXLE DCV5.2H         1         68         306-00437         TUBE CAP, DCV5.2H         2           26         330-00	16	331-00069	BALLBEARING (L) #16	1	58	302-00646	NUT COVER M8#58	1		
19   319-00089   PULLEY #19   1   60   302-00647   TENSION KNOB #60   1	17	331-00025	BEARING RIGHT	1	59A	310-00169	UPPER TENSION KNOB WIRE, DCV5.2H	1		
20       304-00022       BELT, POLY V BELT DCV5.2H       1       61       307-00004       COMPUTER U/R/H/EL DCV5.2       1         21L       330-00028       LEFT CRANK DCV5.2H       1       62       313-00137       EXTENSION WIRE DCV6.0R       1         21R       330-00029       RIGHT CRANK DCV5.2H       1       63       302-00648       CARRIAGE SCREW M6X350#63       4         22L       302-00625       NYLOCK NUT I/2"X20T #22L       3       64       302-00649       WASHER#64       4         22R       302-00626       NYLOCK NUT I/2"X21T#22R       3       65       302-00650       NYLOCK NUT M6#65       4         23       306-00433       PLASTIC SPACER, DCV5.2H       2       66       328-0035       FOAM GRIP #66       2         24       306-00567       ROLL DCV5.2H #24       6       67       306-00437       TUBE CAP, DCV5.2H       2         25       330-00026       RIGHT AXLE DCV5.2H       1       69       306-00438       CAP COVER, DCV5.2H       4         26       330-00027       LEFT AXLE DCV5.2H       1       69       306-00438       CAP COVER, DCV5.2H       1         28       331-00024       BEARING, DCV5.2H       3       71       302-00651	18	319-00088	MAGNET #18	1	59B	313-00136	SENSOR DCV6.0R	1		
21L       330-00028       LEFT CRANK DCV5.2H       1       62       313-00137       EXTENSION WIRE DCV6.0R       1         21R       330-00029       RIGHT CRANK DCV5.2H       1       63       302-00648       CARRIAGE SCREW M6X350#63       4         22L       302-00625       NYLOCK NUT 1/2"X20T #22L       3       64       302-00649       WASHER#64       4         22R       302-00626       NYLOCK NUT 1/2"X21T#22R       3       65       302-00650       NYLOCK NUT M6#65       4         23       306-00433       PLASTIC SPACER, DCV5.2H       2       66       328-00035       FOAM GRIP #66       2         24       306-00567       ROLL DCV5.2H #24       6       67       306-00438       CAP COVER, DCV5.2H       2         25       330-00026       RIGHT AXLE DCV5.2H       1       68       306-00438       CAP COVER, DCV5.2H       4         26       330-00027       LEFT AXLE DCV5.2H       1       70       319-00097       UPPER SEAT TUBE M8 #70       1         28       331-00024       BEARING, DCV5.2H       3       71       302-00651       SCREW 4X15#71       4         29       302-00627       ARC WASHER #19       1       72       302-00652       SCREW 3/16	19	319-00089	PULLEY #19	1	60	302-00647	TENSION KNOB #60	1		
21R       330-00029       RIGHT CRANK DCV5.2H       1       63       302-00648       CARRIAGE SCREW M6X350#63       4         22L       302-00625       NYLOCK NUT 1/2"X20T #22L       3       64       302-00649       WASHER#64       4         22R       302-00626       NYLOCK NUT 1/2"X21T#22R       3       65       302-00650       NYLOCK NUT M6#65       4         23       306-00433       PLASTIC SPACER, DCV5.2H       2       66       328-00035       FOAM GRIP # 66       2         24       306-00567       ROLL DCV5.2H #24       6       67       306-00437       TUBE CAP, DCV5.2H       2         25       330-00026       RIGHT AXLE DCV5.2H       1       68       306-00438       CAP COVER, DCV5.2H       4         26       330-00027       LEFT AXLE DCV5.2H       1       69       306-00568       ROLL DCV5.2H #69       2         27       311-00054       FLYWHEEL #27       1       70       319-00097       UPPER SEAT TUBE M8 # 70       1         28       331-00024       BEARING, DCV5.2H       3       71       302-00652       SCREW 3/16"X2"#72       5         30       302-00627       RC WASHER #19       1       72       302-00652       SCREW 3/16"X2"#72 </td <td>20</td> <td>304-00022</td> <td>BELT, POLY V BELT DCV5.2H</td> <td>1</td> <td>61</td> <td>307-00004</td> <td>COMPUTER U/R/H/EL DCV5.2</td> <td>1</td>	20	304-00022	BELT, POLY V BELT DCV5.2H	1	61	307-00004	COMPUTER U/R/H/EL DCV5.2	1		
22L       302-00625       NYLOCK NUT 1/2"X20T #22L       3       64       302-00649       WASHER#64       4         22R       302-00626       NYLOCK NUT 1/2"X21T#22R       3       65       302-00650       NYLOCK NUT M6#65       4         23       306-00433       PLASTIC SPACER, DCV5.2H       2       66       328-00035       FOAM GRIP # 66       2         24       306-00567       ROLL DCV5.2H #24       6       67       306-00437       TUBE CAP, DCV5.2H       2         25       330-00026       RIGHT AXLE DCV5.2H       1       68       306-00438       CAP COVER, DCV5.2H       4         26       330-00027       LEFT AXLE DCV5.2H       1       69       306-00568       ROLL DCV5.2H #69       2         27       311-00054       FLYWHEEL #27       1       70       319-00097       UPPER SEAT TUBE M8 # 70       1         28       331-00024       BEARING, DCV5.2H       3       71       302-00651       SCREW 4X15#71       4         49       302-00627       ARC WASHER # 19       1       72       302-00652       SCREW 3/16"X2"#72       5         30       302-00628       BC NUT 3/8"#32       1       74       305-00025       LEFT HOUSING DCV5.2H <t< td=""><td>21L</td><td>330-00028</td><td>LEFT CRANK DCV5.2H</td><td>1</td><td>62</td><td>313-00137</td><td>EXTENSION WIRE DCV6.0R</td><td>1</td></t<>	21L	330-00028	LEFT CRANK DCV5.2H	1	62	313-00137	EXTENSION WIRE DCV6.0R	1		
22R       302-00626       NYLOCK NUT I/2"X21T#22R       3       65       302-00650       NYLOCK NUT M6#65       4         23       306-00433       PLASTIC SPACER, DCV5.2H       2       66       328-00035       FOAM GRIP # 66       2         24       306-00567       ROLL DCV5.2H #24       6       67       306-00437       TUBE CAP, DCV5.2H       2         25       330-00026       RIGHT AXLE DCV5.2H       1       68       306-00438       CAP COVER, DCV5.2H       4         26       330-00027       LEFT AXLE DCV5.2H       1       69       306-00568       ROLL DCV5.2H #69       2         27       311-00054       FLYWHEEL #27       1       70       319-00097       UPPER SEAT TUBE M8 # 70       1         28       331-00024       BEARING, DCV5.2H       3       71       302-00651       SCREW 4X15#71       4         29       302-00627       ARC WASHER # 19       1       72       302-00652       SCREW 3/16"X2"#72       5         30       302-00628       BC NUT 3/8" #24       1       74       305-00025       LEFT HOUSING DCV5.2H       1         31       302-00630       SCREW 3/8"#32       1       75       306-00441       OVALCOVER, DCV5.2H	21R	330-00029	RIGHT CRANK DCV5.2H	1	63	302-00648	CARRIAGE SCREW M6X350#63	4		
23       306-00433       PLASTIC SPACER, DCV5.2H       2       66       328-00035       FOAM GRIP # 66       2         24       306-00567       ROLL DCV5.2H #24       6       67       306-00437       TUBE CAP, DCV5.2H       2         25       330-00026       RIGHT AXLE DCV5.2H       1       68       306-00438       CAP COVER, DCV5.2H       4         26       330-00027       LEFT AXLE DCV5.2H       1       69       306-00568       ROLL DCV5.2H #69       2         27       311-00054       FLYWHEEL #27       1       70       319-00097       UPPER SEAT TUBE M8 # 70       1         28       331-00024       BEARING, DCV5.2H       3       71       302-00651       SCREW 4X15#71       4         29       302-00627       ARC WASHER # 19       1       72       302-00652       SCREW 3/16"X2"#72       5         30       302-00628       BC NUT #6       1       73       305-00025       LEFT HOUSING DCV5.2H       1         31       302-00629       BC NUT 3/8" #32       1       74       305-00026       RIGHT HOUSING DCV5.2H       1         33       302-00630       SCREW 3/8"#32       1       75       306-00441       OVALCOVER, DCV5.2H       1	22L	302-00625	NYLOCK NUT 1/2"X20T #22L	3	64	302-00649	WASHER#64	4		
24       306-00567       ROLL DCV5.2H #24       6       67       306-00437       TUBE CAP, DCV5.2H       2         25       330-00026       RIGHT AXLE DCV5.2H       1       68       306-00438       CAP COVER, DCV5.2H       4         26       330-00027       LEFT AXLE DCV5.2H       1       69       306-00568       ROLL DCV5.2H #69       2         27       311-00054       FLYWHEEL #27       1       70       319-00097       UPPER SEAT TUBE M8 # 70       1         28       331-00024       BEARING, DCV5.2H       3       71       302-00651       SCREW 4X15#71       4         29       302-00627       ARC WASHER # 19       1       72       302-00652       SCREW 3/16"X2"#72       5         30       302-00628       BC NUT #6       1       73       305-00025       LEFT HOUSING DCV5.2H       1         31       302-00629       BC NUT 3/8" #24       1       74       305-00025       RIGHT HOUSING DCV5.2H       1         32       302-00630       SCREW 3/8"#32       1       75       306-00441       OVALCOVER, DCV5.2H       1         33       302-00631       GREASED WHEEL#34       1       77       302-00653       SCREW M6X10#77       2	22R	302-00626	NYLOCK NUT 1/2"X21T#22R	3	65	302-00650	NYLOCK NUT M6#65	4		
25       330-00026       RIGHT AXLE DCV5.2H       1       68       306-00438       CAP COVER, DCV5.2H       4         26       330-00027       LEFT AXLE DCV5.2H       1       69       306-00568       ROLL DCV5.2H #69       2         27       311-00054       FLYWHEEL #27       1       70       319-00097       UPPER SEAT TUBE M8 # 70       1         28       331-00024       BEARING, DCV5.2H       3       71       302-00651       SCREW 4X15#71       4         29       302-00627       ARC WASHER # 19       1       72       302-00652       SCREW 3/16"X2"#72       5         30       302-00628       BC NUT #6       1       73       305-00025       LEFT HOUSING DCV5.2H       1         31       302-00629       BC NUT 3/8" #24       1       74       305-00026       RIGHT HOUSING DCV5.2H       1         32       302-00630       SCREW 3/8"#32       1       75       306-00441       OVALCOVER, DCV5.2H       1         33       302-00631       GREASED WHEEL#33       1       76       319-00098       PULSE PLATE # 76       2         34       319-00090       AXLE OF FLY WHEEL #34       1       77       302-00653       SCREW M6X10#77       2 </td <td>23</td> <td>306-00433</td> <td>PLASTIC SPACER, DCV5.2H</td> <td>2</td> <td>66</td> <td>328-00035</td> <td>FOAM GRIP # 66</td> <td>2</td>	23	306-00433	PLASTIC SPACER, DCV5.2H	2	66	328-00035	FOAM GRIP # 66	2		
26       330-00027       LEFT AXLE DCV5.2H       1       69       306-00568       ROLL DCV5.2H #69       2         27       311-00054       FLYWHEEL #27       1       70       319-00097       UPPER SEAT TUBE M8 # 70       1         28       331-00024       BEARING, DCV5.2H       3       71       302-00651       SCREW 4X15#71       4         29       302-00627       ARC WASHER # 19       1       72       302-00652       SCREW 3/16"X2"#72       5         30       302-00628       BC NUT #6       1       73       305-00025       LEFT HOUSING DCV5.2H       1         31       302-00629       BC NUT 3/8" #24       1       74       305-00026       RIGHT HOUSING DCV5.2H       1         32       302-00630       SCREW 3/8"#32       1       75       306-00441       OVALCOVER, DCV5.2H       1         33       302-00631       GREASED WHEEL#33       1       76       319-00098       PULSE PLATE # 76       2         34       319-00090       AXLE OF FLY WHEEL #34       1       77       302-00653       SCREW M6X10#77       2         35       302-00632       NYLOCK NUT M8 #35       2       78       302-00654       NYLOCK NUT M8#78       3	24	306-00567	ROLL DCV5.2H #24	6	67	306-00437	TUBE CAP, DCV5.2H	2		
27       311-00054       FLYWHEEL #27       1       70       319-00097       UPPER SEAT TUBE M8 # 70       1         28       331-00024       BEARING, DCV5.2H       3       71       302-00651       SCREW 4X15#71       4         29       302-00627       ARC WASHER # 19       1       72       302-00652       SCREW 3/16"X2"#72       5         30       302-00628       BC NUT #6       1       73       305-00025       LEFT HOUSING DCV5.2H       1         31       302-00629       BC NUT 3/8" #24       1       74       305-00026       RIGHT HOUSING DCV5.2H       1         32       302-00630       SCREW 3/8"#32       1       75       306-00441       OVALCOVER, DCV5.2H       1         33       302-00631       GREASED WHEEL#33       1       76       319-00098       PULSE PLATE # 76       2         34       319-00090       AXLE OF FLY WHEEL #34       1       77       302-00653       SCREW M6X10#77       2         35       302-00632       NYLOCK NUT M8 #35       2       78       302-00654       NYLOCK NUT M8#78       3         36       302-00633       HEX HEAD SCREW 3/8"X26 #36       1       79       302-00655       SPRING WASHER#79       4	25	330-00026	RIGHT AXLE DCV5.2H	1	68	306-00438	CAP COVER, DCV5.2H	4		
28       331-00024       BEARING, DCV5.2H       3       71       302-00651       SCREW 4X15#71       4         29       302-00627       ARC WASHER # 19       1       72       302-00652       SCREW 3/16"X2"#72       5         30       302-00628       BC NUT #6       1       73       305-00025       LEFT HOUSING DCV5.2H       1         31       302-00629       BC NUT 3/8" #24       1       74       305-00026       RIGHT HOUSING DCV5.2H       1         32       302-00630       SCREW 3/8"#32       1       75       306-00441       OVALCOVER, DCV5.2H       1         33       302-00631       GREASED WHEEL#33       1       76       319-00098       PULSE PLATE # 76       2         34       319-00090       AXLE OF FLY WHEEL #34       1       77       302-00653       SCREW M6X10#77       2         35       302-00632       NYLOCK NUT M8 #35       2       78       302-00654       NYLOCK NUT M8#78       3         36       302-00633       HEX HEAD SCREW 3/8"X26 #36       1       79       302-00655       SPRING WASHER#79       4         37       302-00634       WASHER #37       6       80       302-00656       BOLT#80       2 <td>26</td> <td>330-00027</td> <td>LEFT AXLE DCV5.2H</td> <td>1</td> <td>69</td> <td>306-00568</td> <td>ROLL DCV5.2H #69</td> <td>2</td>	26	330-00027	LEFT AXLE DCV5.2H	1	69	306-00568	ROLL DCV5.2H #69	2		
29       302-00627       ARC WASHER # 19       1       72       302-00652       SCREW 3/16"X2"#72       5         30       302-00628       BC NUT #6       1       73       305-00025       LEFT HOUSING DCV5.2H       1         31       302-00629       BC NUT 3/8" #24       1       74       305-00026       RIGHT HOUSING DCV5.2H       1         32       302-00630       SCREW 3/8"#32       1       75       306-00441       OVALCOVER, DCV5.2H       1         33       302-00631       GREASED WHEEL#33       1       76       319-00098       PULSE PLATE # 76       2         34       319-00090       AXLE OF FLY WHEEL #34       1       77       302-00653       SCREW M6X10#77       2         35       302-00632       NYLOCK NUT M8 #35       2       78       302-00654       NYLOCK NUT M8#78       3         36       302-00633       HEX HEAD SCREW 3/8"X26 #36       1       79       302-00655       SPRING WASHER#79       4         37       302-00634       WASHER #37       6       80       302-00656       BOLT#80       2	27	311-00054	FLYWHEEL #27	1	70	319-00097	UPPER SEAT TUBE M8 # 70	1		
30       302-00628       BC NUT #6       1       73       305-00025       LEFT HOUSING DCV5.2H       1         31       302-00629       BC NUT 3/8" #24       1       74       305-00026       RIGHT HOUSING DCV5.2H       1         32       302-00630       SCREW 3/8"#32       1       75       306-00441       OVALCOVER, DCV5.2H       1         33       302-00631       GREASED WHEEL#33       1       76       319-00098       PULSE PLATE # 76       2         34       319-00090       AXLE OF FLY WHEEL #34       1       77       302-00653       SCREW M6X10#77       2         35       302-00632       NYLOCK NUT M8 #35       2       78       302-00654       NYLOCK NUT M8#78       3         36       302-00633       HEX HEAD SCREW 3/8"X26 #36       1       79       302-00655       SPRING WASHER#79       4         37       302-00634       WASHER #37       6       80       302-00656       BOLT#80       2	28	331-00024	BEARING, DCV5.2H	3	71	302-00651	SCREW 4X15#71	4		
31       302-00629       BC NUT 3/8" #24       1       74       305-0026       RIGHT HOUSING DCV5.2H       1         32       302-00630       SCREW 3/8"#32       1       75       306-00441       OVALCOVER, DCV5.2H       1         33       302-00631       GREASED WHEEL#33       1       76       319-00098       PULSE PLATE # 76       2         34       319-00090       AXLE OF FLY WHEEL #34       1       77       302-00653       SCREW M6X10#77       2         35       302-00632       NYLOCK NUT M8 #35       2       78       302-00654       NYLOCK NUT M8#78       3         36       302-00633       HEX HEAD SCREW 3/8"X26 #36       1       79       302-00655       SPRING WASHER#79       4         37       302-00634       WASHER #37       6       80       302-00656       BOLT#80       2	29	302-00627	ARC WASHER # 19	1	72	302-00652	SCREW 3/16"X2"#72	5		
32       302-00630       SCREW 3/8"#32       1       75       306-00441       OVALCOVER, DCV5.2H       1         33       302-00631       GREASED WHEEL#33       1       76       319-00098       PULSE PLATE # 76       2         34       319-00090       AXLE OF FLY WHEEL #34       1       77       302-00653       SCREW M6X10#77       2         35       302-00632       NYLOCK NUT M8 #35       2       78       302-00654       NYLOCK NUT M8#78       3         36       302-00633       HEX HEAD SCREW 3/8"X26 #36       1       79       302-00655       SPRING WASHER#79       4         37       302-00634       WASHER #37       6       80       302-00656       BOLT#80       2	30	302-00628	BC NUT #6	1	73	305-00025	LEFT HOUSING DCV5.2H	1		
33       302-00631       GREASED WHEEL#33       1       76       319-00098       PULSE PLATE # 76       2         34       319-00090       AXLE OF FLY WHEEL #34       1       77       302-00653       SCREW M6X10#77       2         35       302-00632       NYLOCK NUT M8 #35       2       78       302-00654       NYLOCK NUT M8#78       3         36       302-00633       HEX HEAD SCREW 3/8"X26 #36       1       79       302-00655       SPRING WASHER#79       4         37       302-00634       WASHER #37       6       80       302-00656       BOLT#80       2	31	302-00629	BC NUT 3/8" #24	1	74	305-00026	RIGHT HOUSING DCV5.2H	1		
34       319-00090       AXLE OF FLY WHEEL #34       1       77       302-00653       SCREW M6X10#77       2         35       302-00632       NYLOCK NUT M8 #35       2       78       302-00654       NYLOCK NUT M8#78       3         36       302-00633       HEX HEAD SCREW 3/8"X26 #36       1       79       302-00655       SPRING WASHER#79       4         37       302-00634       WASHER #37       6       80       302-00656       BOLT#80       2	32	302-00630	SCREW 3/8"#32	1	75	306-00441	OVALCOVER, DCV5.2H	1		
35       302-00632       NYLOCK NUT M8 #35       2       78       302-00654       NYLOCK NUT M8#78       3         36       302-00633       HEX HEAD SCREW 3/8"X26 #36       1       79       302-00655       SPRING WASHER#79       4         37       302-00634       WASHER #37       6       80       302-00656       BOLT#80       2	33	302-00631	GREASED WHEEL#33	1	76	319-00098	PULSE PLATE # 76	2		
36 302-00633 HEX HEAD SCREW 3/8"X26 #36 1 79 302-00655 SPRING WASHER#79 4 37 302-00634 WASHER #37 6 80 302-00656 BOLT #80 2	34	319-00090	AXLE OF FLY WHEEL #34	1	77	302-00653	SCREW M6X10#77	2		
37 302-00634 WASHER#37 6 80 302-00656 BOLT#80 2	35	302-00632	NYLOCK NUT M8 #35	2	78	302-00654	NYLOCK NUT M8#78	3		
37 302-00634 WASHER#37 6 80 302-00656 BOLT#80 2	36	302-00633	HEX HEAD SCREW 3/8"X26 #36	1	79	302-00655	SPRING WASHER#79	4		
	37	302-00634		6	80	302-00656		2		
38 319-00091 IDLER WHEEL PLATE #38 1 81 300-00442 CAP, DC V 3.2H 2	38	319-00091	IDLER WHEEL PLATE #38	1	81	306-00442	CAP, DCV5.2H	2		
39 302-00635 NYLOCK NUT 3/8" #39 1 # 315-00028 OWNER'S MANUAL DCV5.2H 1							· ·			
40 302-00636 SPACER OF IDLER WHEEL #40 1 # 302-01150 BOLT PACK DCV5.3H 1										

### **DCV 5.2H EXPLODED VIEW**



### **Monitoring Your Heart Rate**

To obtain the greatest cardiovascular benefits from your exercise workout, it is important to work within your target heart rate zone. The American Heart Association (AHA) defines this target as 60%-75% percent of your maximum heart rate.

Your maximum heart rate may be roughly calculated by subtracting your age from 220. Your maximum heart rate and aerobic capacity naturally decreases as you age. This may vary from one person to another, but use this number to find your approximate effective target zone. For example, the maximum heart rate for an average 40 year-old is 180 bpm. The target heart rate zone is 60%-75% of 180 or 108-135 bpm. See *Fitness Safety* below.

Before beginning your workout, check your normal resting heart rate. Place your fingers lightly against your neck, or against your wrist over the main artery. After finding your pulse, count the number of beats in 10 seconds. Multiply the number of beats by six to determine your pulse rate per minute. We recommend taking your heart rate at these times; at rest, after warming up, during your workout and two minutes into your cool down, to accurately track your progress as it relates to better fitness.

During your first several months of exercising, the AHA recommends aiming for the lower part of the target heart rate zone-60%, then gradually progressing up to 75%.

According to the AHA, exercising above 75% of your maximum heart rate may be too strenuous unless you are in top physical condition. Exercising below 60% of your maximum will result in minimal cardiovascular conditioning.

Check your pulse recovery rate – If your pulse is over 100 bpm five minutes after you stop exercising, or if it's higher than normal the morning after exercising, your exertion may have been too strenuous for your current fitness level. Rest and reduce the intensity next time.

### **Fitness Safety**

The target heart rate chart indicates average rate zones for different ages. A variety of different factors (including medication, emotional state, temperature and other conditions) can affect the target heart rate zone that is best for you. Your physician or health care professional can help you determine the exercise intensity that is appropriate for your age and condition.

(MHR) = Maximum Heart Rate

(THR) = Target Heart Rate

220 - age = maximum heart rate (MHR).

MHR x .60 = 60% of your maximum heart rate.

MHR x .75 = 75% of your maximum heart rate.

For example, if you are 30 years old, your calculations will be as follows:

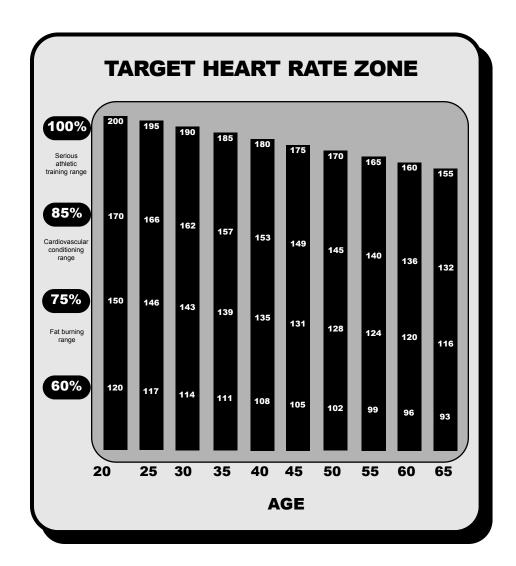
220 - 30 = 190

 $190 \times .60 = 114$  (low end or 60% of MHR)

190 x .75 = 142 (high end or 75% of MHR)

30 year-old (THR) Target Heart Rate would be 114-142.

See Table for additional calculations.



## KEYS FITNESS PRODUCTS, LP LIMITED WARRANTY

**PRODUCT:** DISCOVERY 5.2 HYBRID

**HOME USE WARRANTY:** 1 Year Parts

This Limited Warranty applies in the United States and Canada to products manufactured or distributed by Keys Fitness Products, LP ("Keys") under the KEYS brand name. The warranty period to the original purchaser is listed above in the table

Keys warrants that the Product you have purchased for use from Keys or from an authorized Keys reseller is free from defects in materials or workmanship under normal use during the warranty period. Your sales receipt, showing the date of purchase of the Product, is your proof of purchase. This warranty only extends to you, the original purchaser. It is not transferable to anyone who subsequently purchases the Product from you. It excludes expendable parts (wear items). Wear items pertain to components that might need to be replaced due to normal wear and tear. These items vary per product but will include computer overlays, pedal straps, rope cords, seats, grips, chains, bottom bracket assemblies, pads, upholstery, pulleys, bearings, etc. Please contact a Keys Fitness customer service representative for specifics on wear items. This Limited Warranty becomes VALID ONLY if the product is purchased through a Keys Fitness authorized dealer unless otherwise authorized by Keys Fitness in writing.

During the warranty period Keys will repair or replace (at Keys' option) the product if it becomes defective, malfunctions, or otherwise fails to conform with this Limited Warranty under normal use. In repairing the Product, Keys may replace defective parts, or at the option of Keys, serviceable used parts that are equivalent to new parts in performance. All exchanged parts and Products replaced under this warranty will become the property of Keys. Keys reserves the right to change manufacturers of any part to cover any existing warranty.

This warranty DOES NOT COVER shipping charges, export taxes, custom duties and taxes, or any other charges associated with transportation of the parts or Product.

To obtain warranty service, you must contact a Keys authorized retailer, service technician or Keys Fitness at our phone numbers located in this manual. Any parts determined to be defective must be returned to Keys to obtain warranty service. You must prepay any shipping charges, export taxes, custom duties and taxes, or any other charges associated with transportation of the parts or Product. In addition, you are responsible for insuring any parts or Product shipped or returned. You assume the risk of loss during shipment. You must present Keys with proof-of-purchase documents (including the date of purchase). Any evidence of alteration, erasing or forgery of proof-of-purchase documents will be cause to void this Limited Warranty.

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