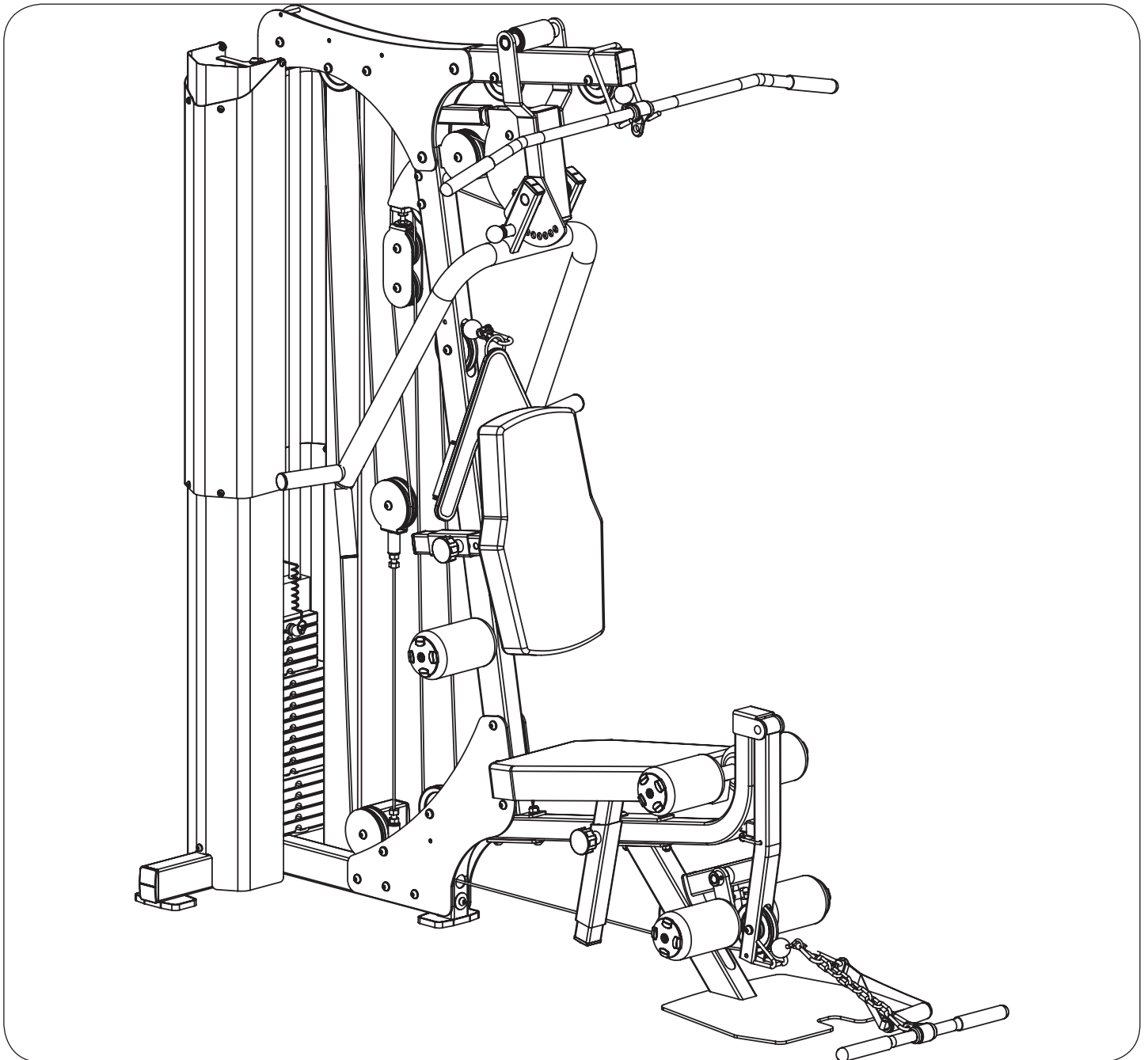




KeysFitness®

Owner's Manual

KF-1560



215-00113
10/06 Rev A



| | |
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| Before You Start | 3 |
| Important Safety Information | 4 |
| Assembly | 5-21 |
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Before You Start



THANK YOU for making this unit a part of your exercise program. Keys Fitness assures the very best in value, appearance, durability and biomechanics.

This manual will guide you through the assembly process. If at any time you are having trouble with the assembly or use of this product, then please contact us at our Keys Fitness Help line. We have trained service technicians on site to take care of you, our valued customer.

REGISTRATION CARD

To avoid unnecessary delays in warranty parts and to insure that a permanent record of your purchase is on file with our company, be sure to send in the warranty registration card or register on-line at www.keysfitness.com within 10 days of purchase.

KEYS FITNESS SERIES

QUESTIONS?

CALL

1-888-340-0482

Monday-Friday

8:30-5:30 Central Time

When calling please have the following product information available:

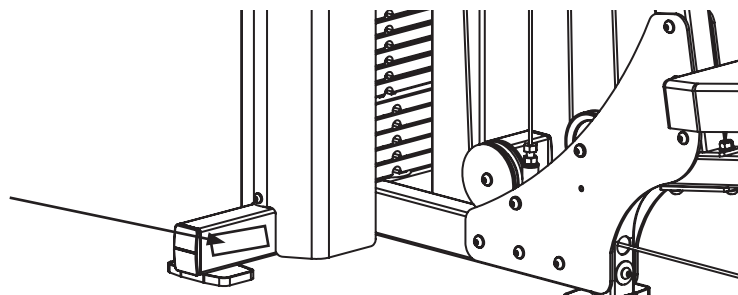
Model Name :

Serial #:

Manufactured Date :

PO # :

Model Name Decal Location



Important Safety Information



Prior to assembly, remove components from the box and verify that all the listed parts were supplied.

NOTE: Hand tighten bolts and nylon nuts until machine is fully assembled.

! CAUTION

Read all precautions and instructions in this manual before using this equipment.

WARNING!

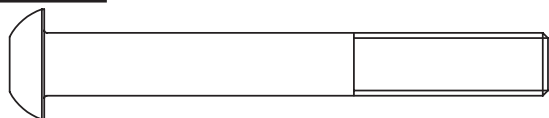
Before using this unit or starting any exercise program, consult your physician. This is especially important for persons over the age of 35 and/or persons with pre-existing health problems. Keys Fitness Products LP assumes no responsibility for personal injury or property damage sustained by or through the use of this product.

It is the owner's responsibility to ensure that all users of this unit have read the Owner's Manual and are familiar with safety information and precautions.

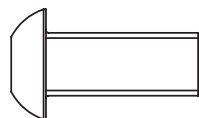
SAFETY PRECAUTIONS

- This unit should only be used on a level surface and is intended for indoor use only. Keys Fitness recommends an equipment mat be placed under the unit to protect the floor or carpet and for easier cleaning.
- Wear comfortable, good-quality walking or running shoes and appropriate clothing. Do not use this unit with bare feet, sandals, socks or stockings!
- Always examine your unit before using to ensure all parts are in working order.
- Do not leave children unsupervised near or on the unit.
- Service to your unit should only be performed by an authorized service representative, unless authorized and/or instructed by a Keys Fitness technician. Failure to follow these instructions will void the warranty.

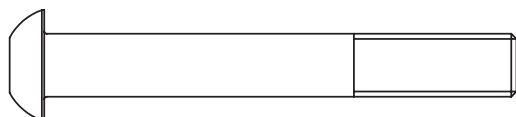
Box 1



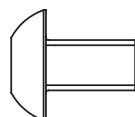
[79#] M10*80 8pcs



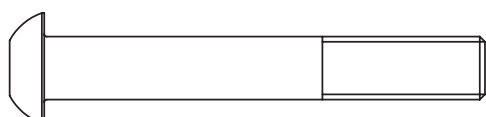
[86#] M10*25 4pcs



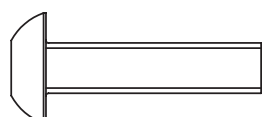
[80#] M10*75 7pcs



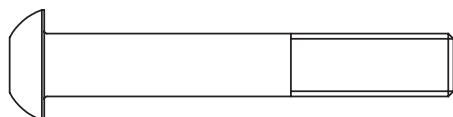
[48#] M8*15 5pcs



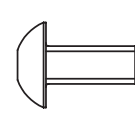
[81#] M10*70 4pcs



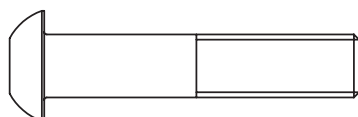
[51#] M8*35 1pc



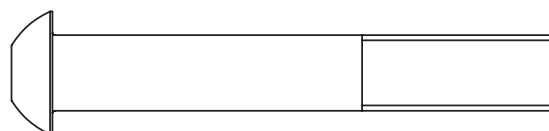
[82#] M10*65 1pc



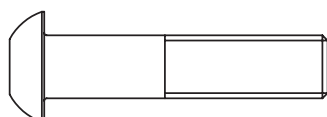
[56#] M6*15 1pc



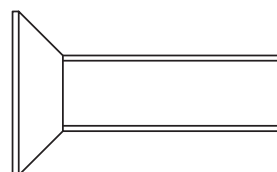
[83#] M10*50 6pcs



[87#] M12*80 4pcs

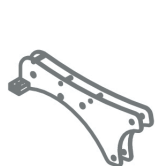


[84#] M10*45 5pcs



[53#] M12*35 1pc

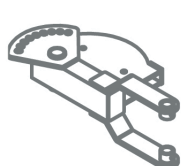
Box 2



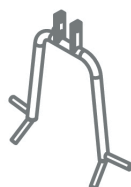
[4#] 1pc



[5#] 1pc



[6#] 1pc



[7#] 1pc



[11#] 2pcS



[24#] 1pc



[27#] 6pcS



[28#] 1pc



[29#] 1pc



[32#] 1pc



[33#] 1pc



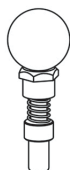
[34#] 1pc



[37#] 6pcS



[38#] 1pc



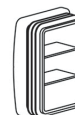
[49#] 1pc



[60#] 4pcS



[61#] 2pcS



[63#] 1pc



[65#] 2pcS



[66#] 4pcS



[68#] 6pcS



[71#] 1pc



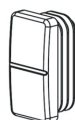
[76#] 1pc



[77#] 1pc

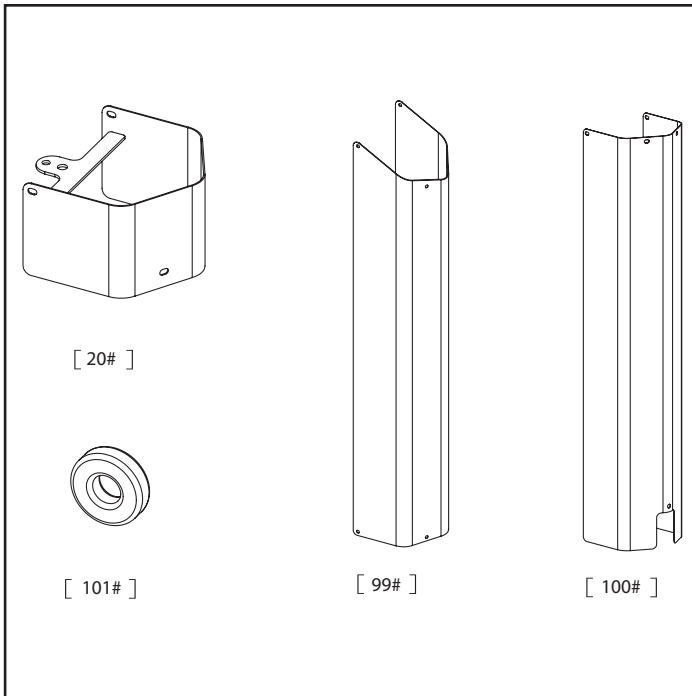


[78#] 1pc

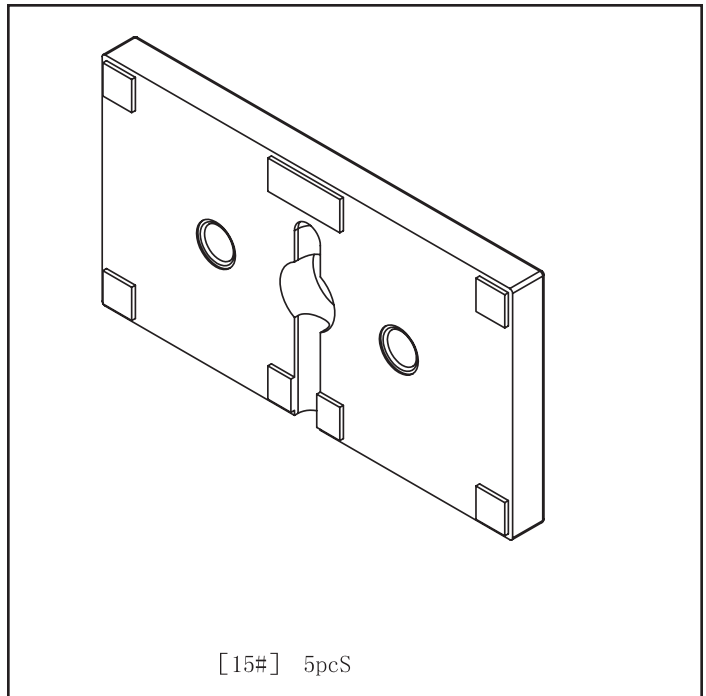


[106#] 2pcS

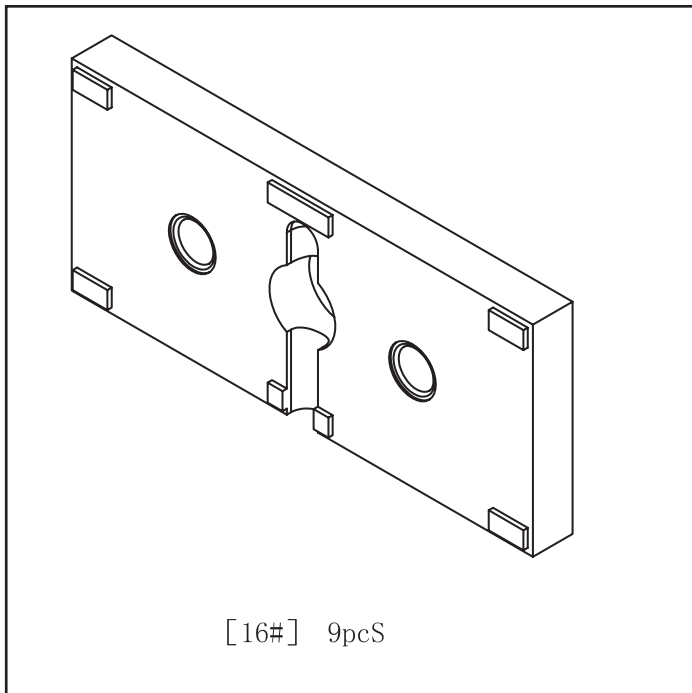
Box 3



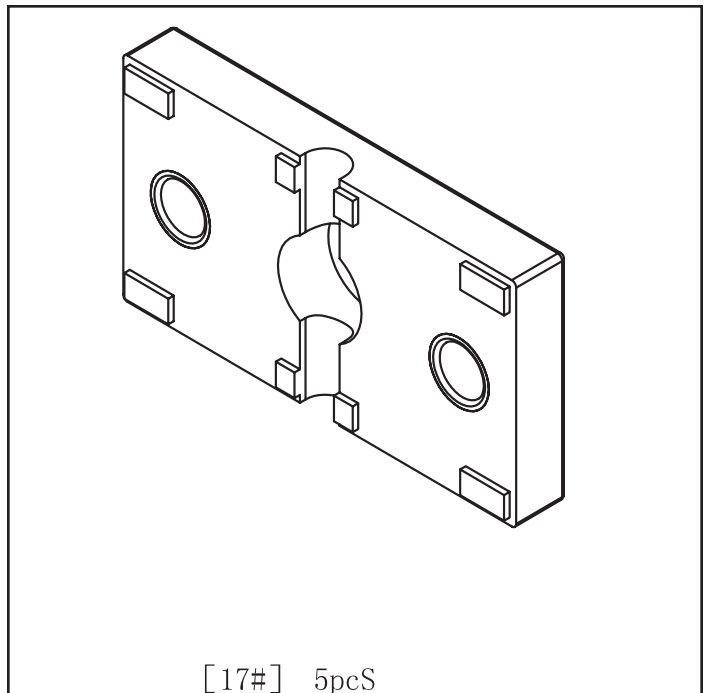
Box 4



Box 5



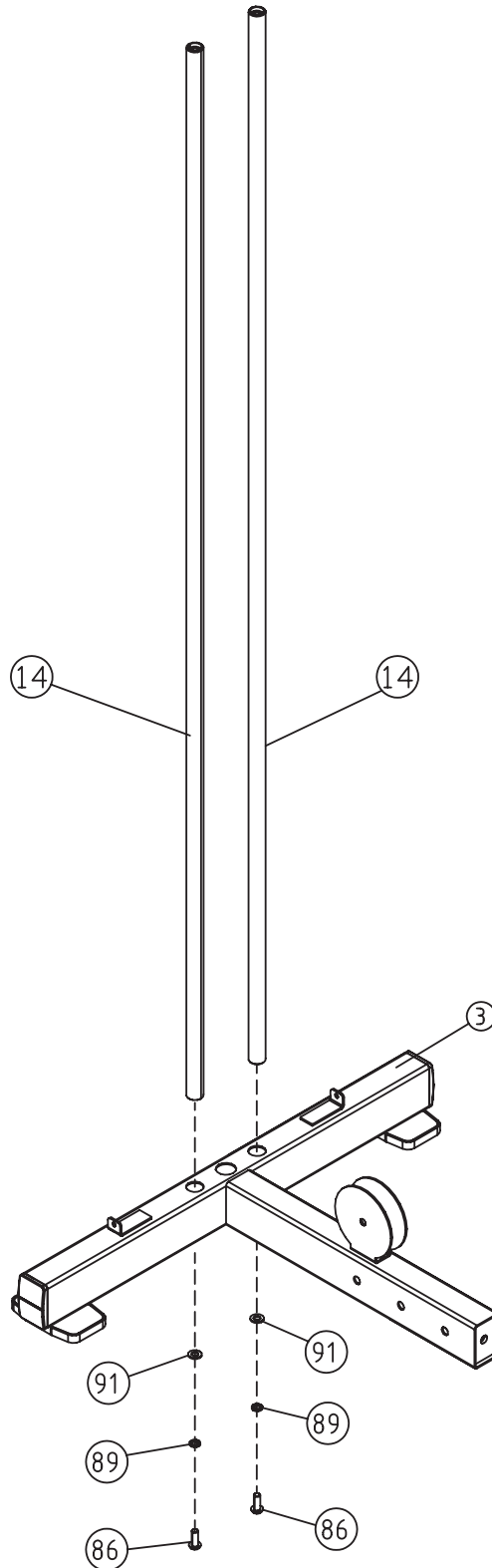
Box 6



Step 1

Insert the two Guide Rods (14) into Rear Base (3) and secure them in place using two Washers (91), two Spring Washers (89), and two Allen Bolts (86).

Figure 1

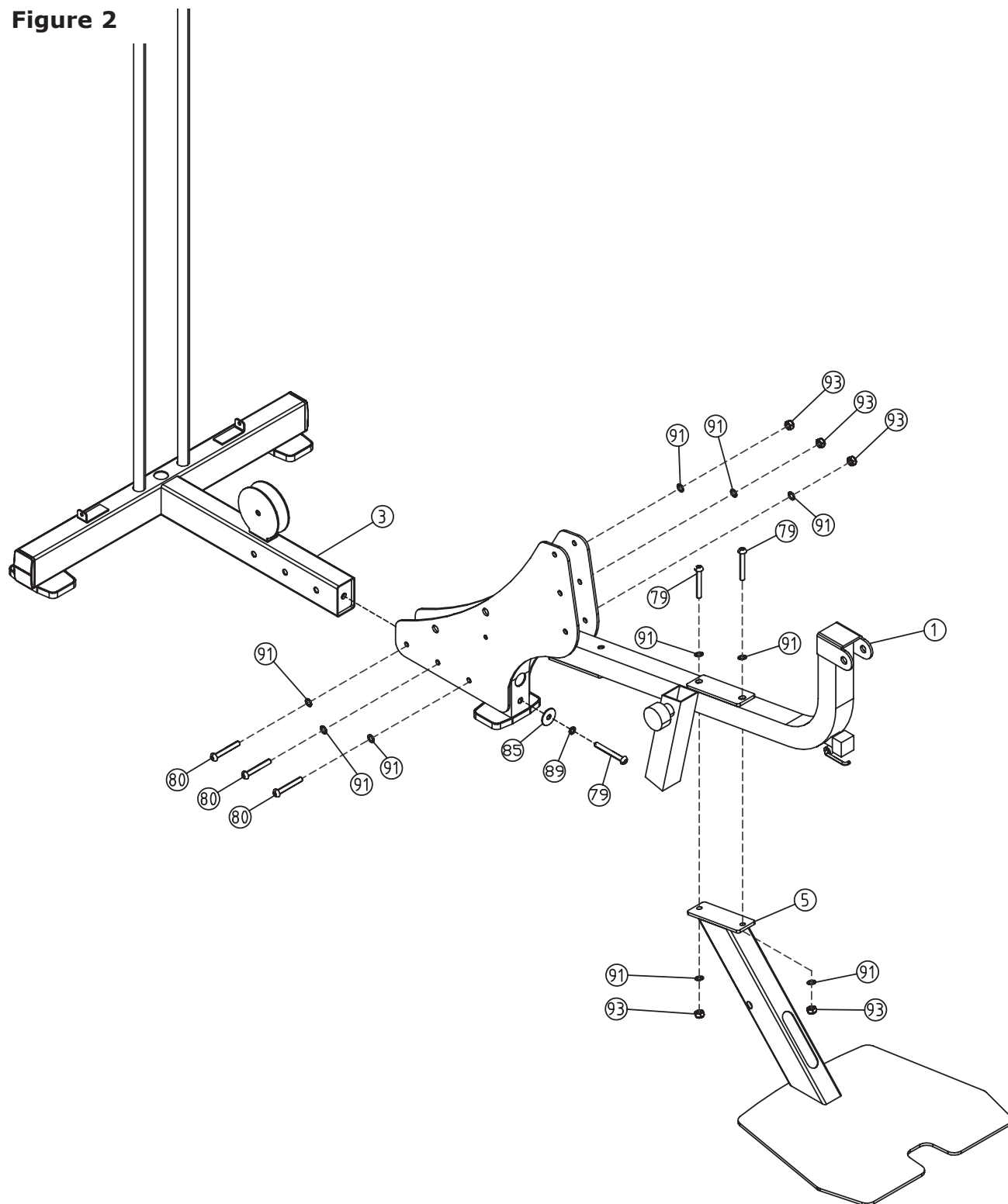


Step 2

Slide Seat Pad Support Receptacle (1) onto Rear Base (3) and secure in place using three Nylon Locknuts (93), six Washers (91), and three Bolts (80).

Connect Front Upright (5) onto Seat Pad Support Receptacle (1) and secure together using two Nylon Locknuts (93), four Washers (91), and two Bolts (79).

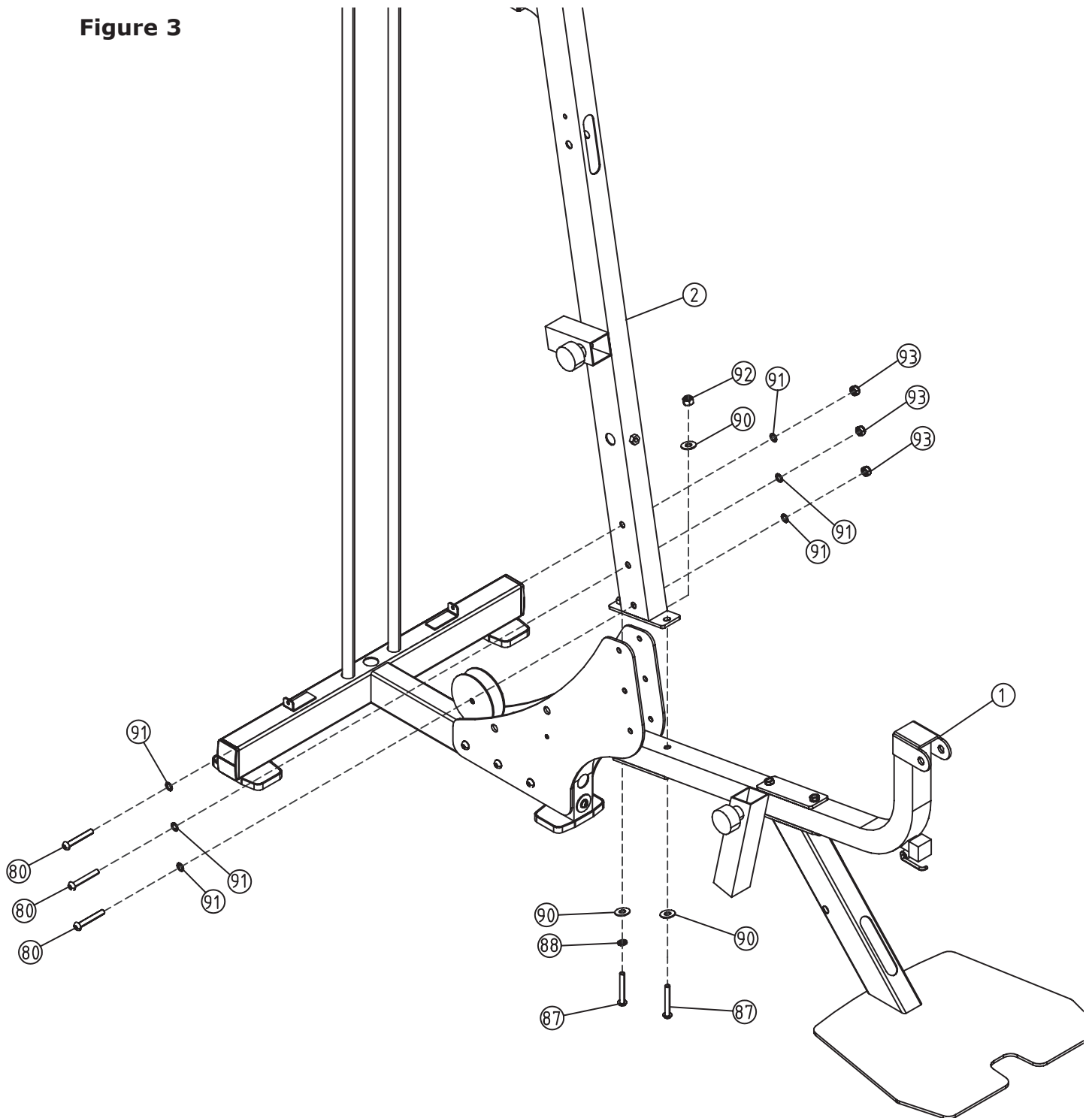
Figure 2



Step 3

Install the Main Upright (2) onto the Seat Pad Support Receptacle (1). Secure it in place using three Nylon Locknuts (93), six Washers (91), and three Bolts (80) on the side. Two Bolts (87), one Spring Washers (88), three Washers (90), one Nylon Locknut (92) will secure it at the bottom.

Figure 3

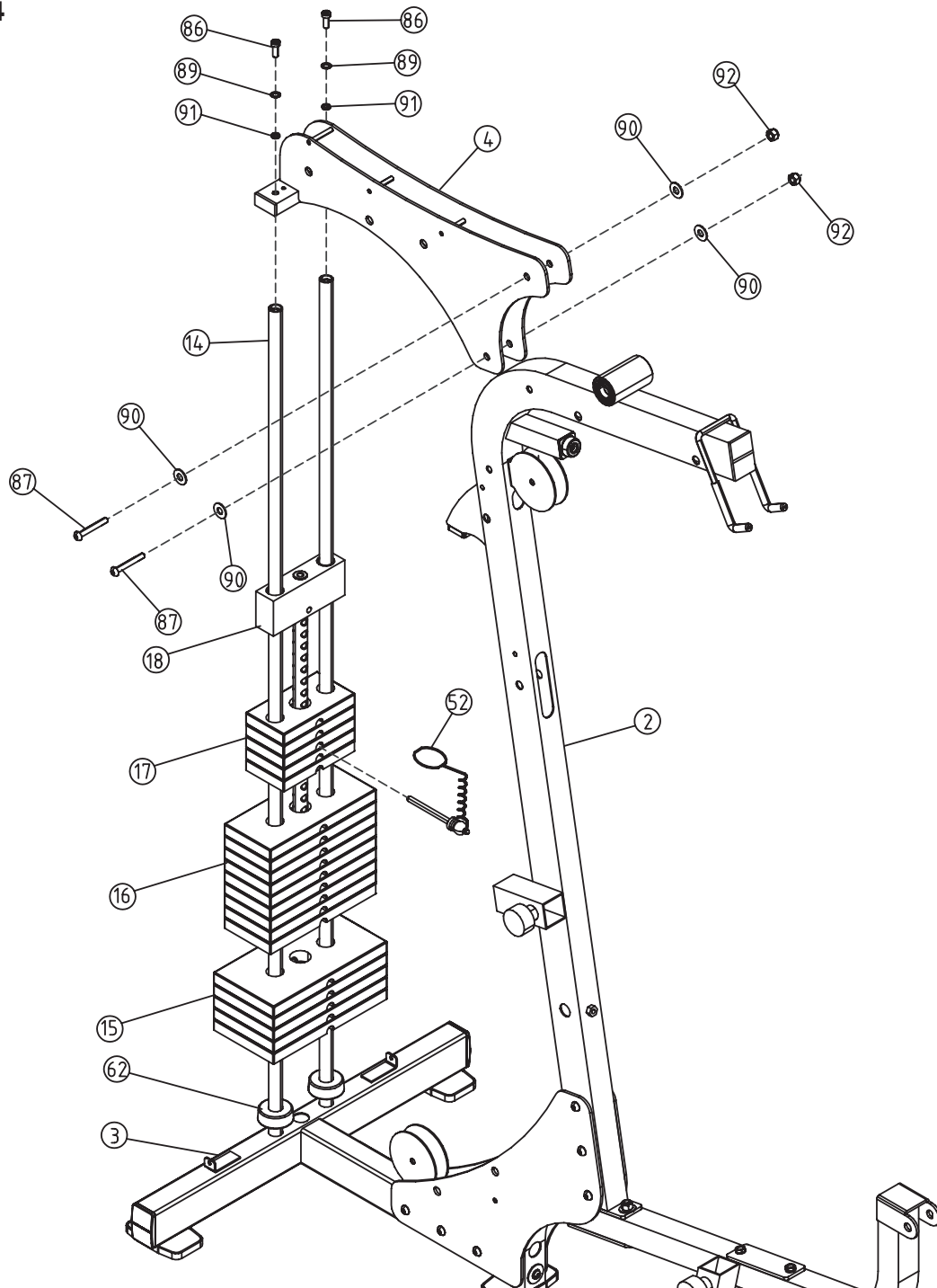


Step 4

Slide one Weight Stack Bumper (62) down each Guide Rod (14). Next, slide the weight plates down the Guide Rods (14) in this order - five 15lb Plates (15), nine 10lb Plates (16), five 5lb Plates (17), and the Top Plate (18). For more information see Weight Stack Placement (pg 23).

Insert the Main Top Beam (4) onto the two Guide Rods (14) and the Main Upright (2). Secure Main Top Beam (4) to Main Upright (2) using two Nylon Locknuts (92), four Washers (90), two Bolts (87). Last, use two Washers (91), two Spring Washers (89), and two Allen Bolts (86) to secure the Main Top Beam (4) to the two Guide Rods (14).

Figure 4



Step 5

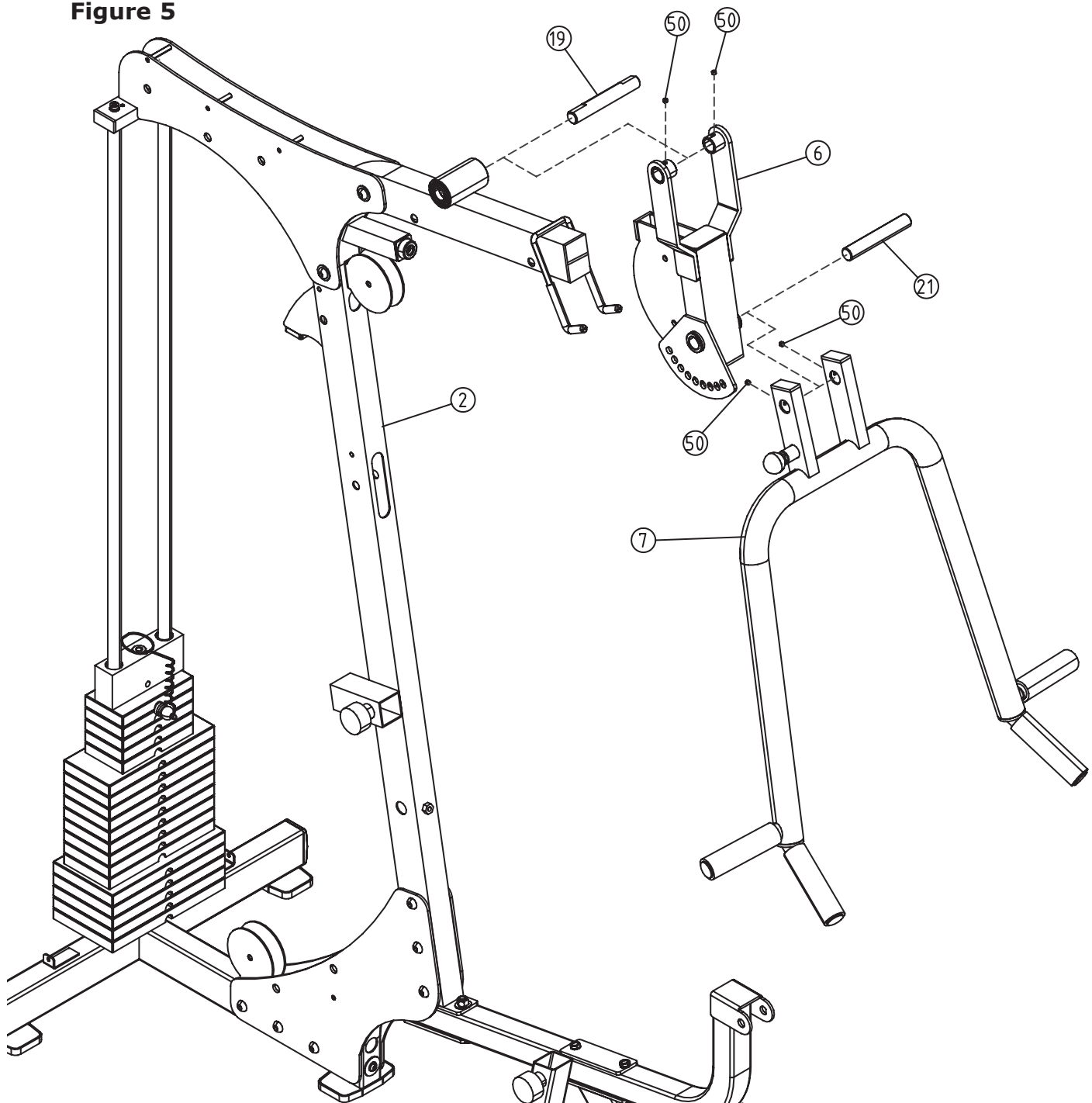
Attach Press Arm Support (6) to Main Upright (2) by aligning the holes and sliding the Shaft (19) through.

Secure the Shaft (19) in place using two Set Screws (50).

Install Press Arm (7) to Press Arm Support (6) by aligning the holes and sliding the Shaft (21) through.

Secure the Shaft (21) in place using two Set Screws (50).

Figure 5

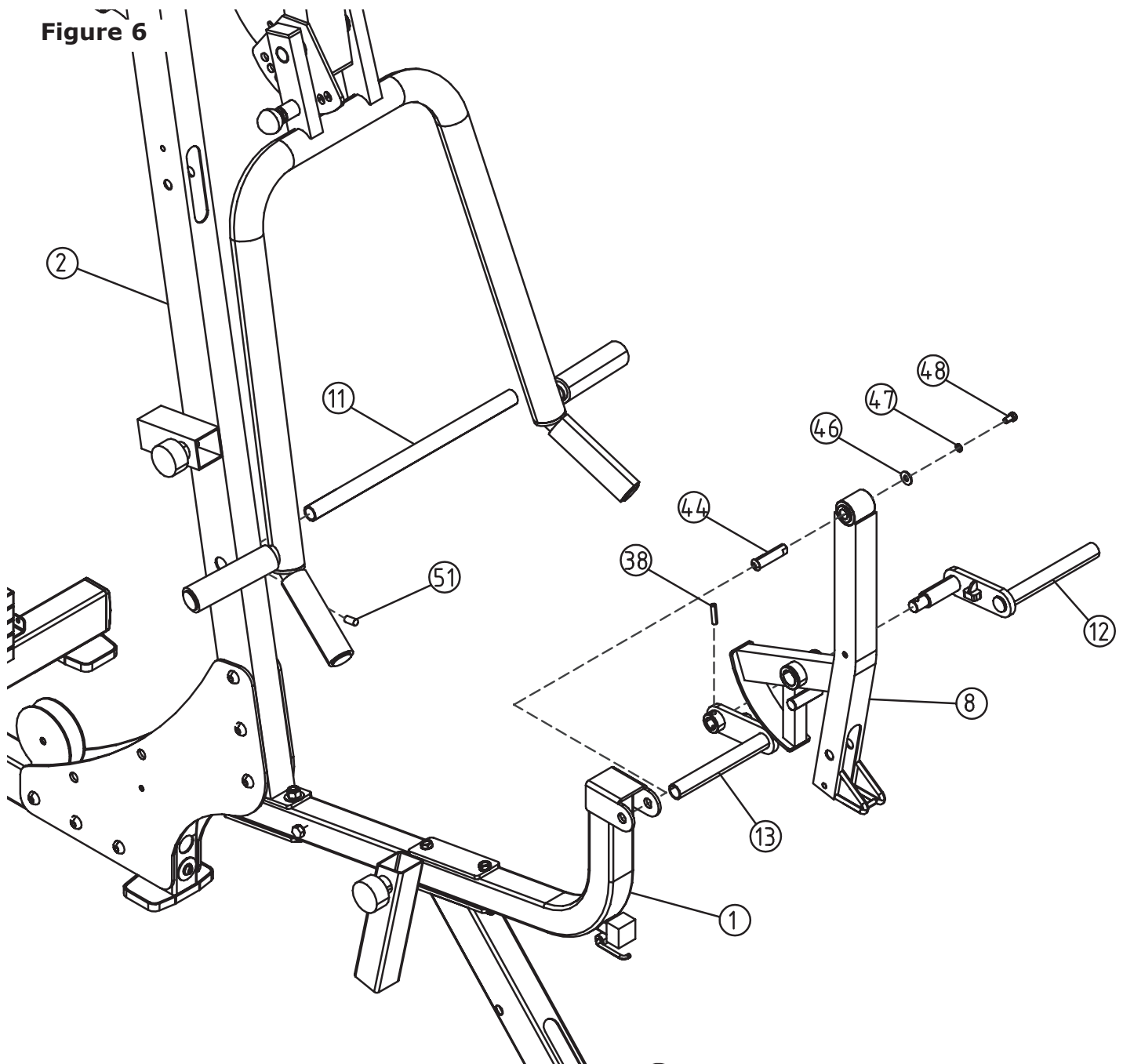


Step 6

Slide Long Foam Tube (11) into the hole towards the lower part of the Main Upright (2).

Slide the Shaft (44) into top of the Leg Extension Lever (8). Attach Leg Extension Lever (8) to Seat Pad Support Receptacle (1) and secure using one Washer (46), one Spring Washer (47), and one Allen Bolt (48).

Slide Foam Frame w/ Shaft (12) through the Leg Extension Lever (8) and attach the Foam Frame w/o Shaft (13) to the other side. Insert the Slip Tension Pin (38) through the hole where the two foam frames meet. **Note:** You may need to use a rubber mallet to install Slip Tension Pin (38).



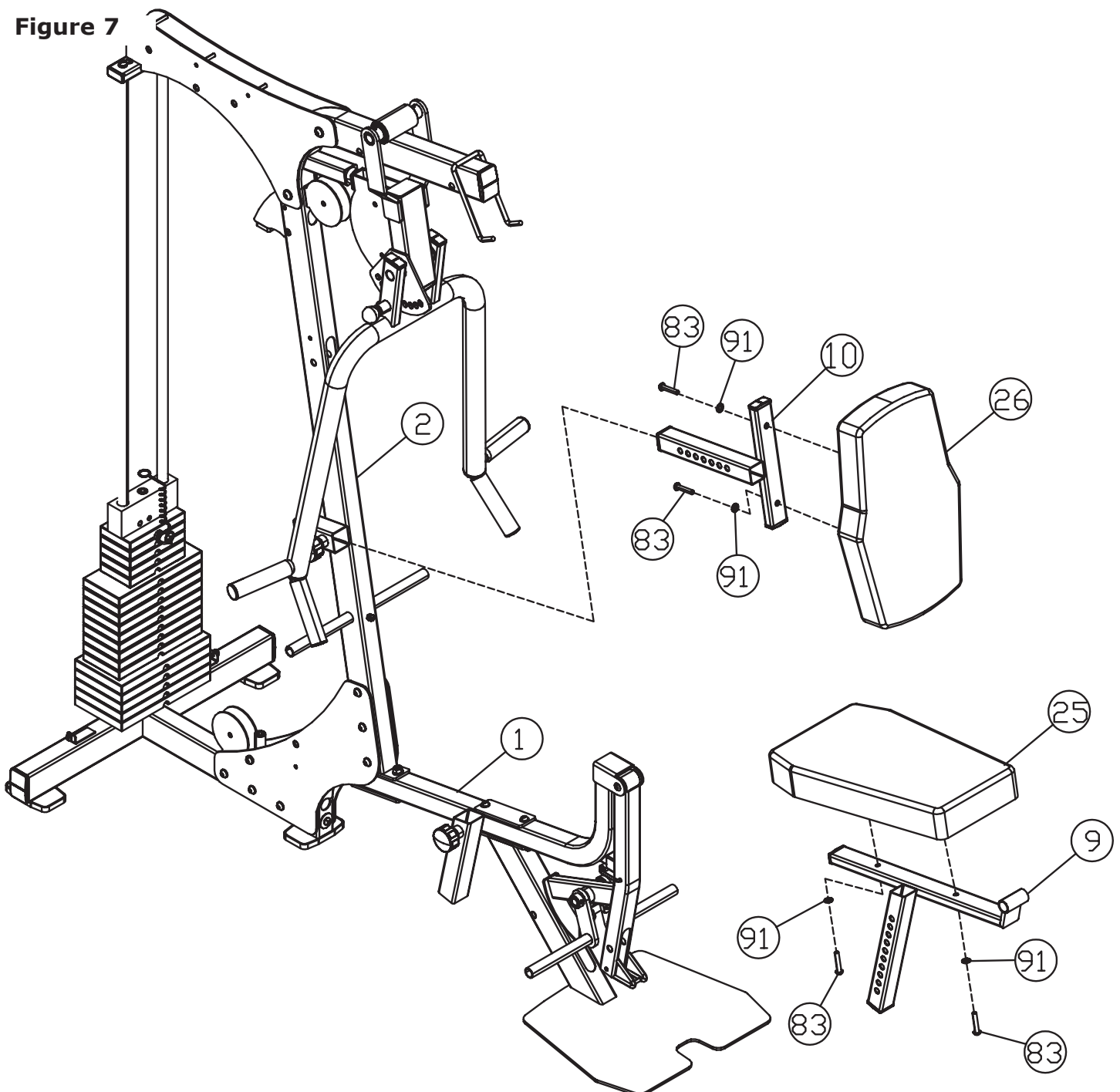
Step 7

Install Seat Pad (25) onto Seat Pad Support (9) using two Washers (91) and two Allen Bolts (83).

Slide the Seat Pad Support assembly (9) into Seat Pad Support Receptacle (1) and secure with Locking Pop Pin.

Install Back Pad (26) to Back Pad Support (10) using two Allen Bolts (83) and two Washers (91). Slide the Back Pad Support assembly (10) into the Main Upright (2) and secure with Locking Pop Pin.

Figure 7



Step 8

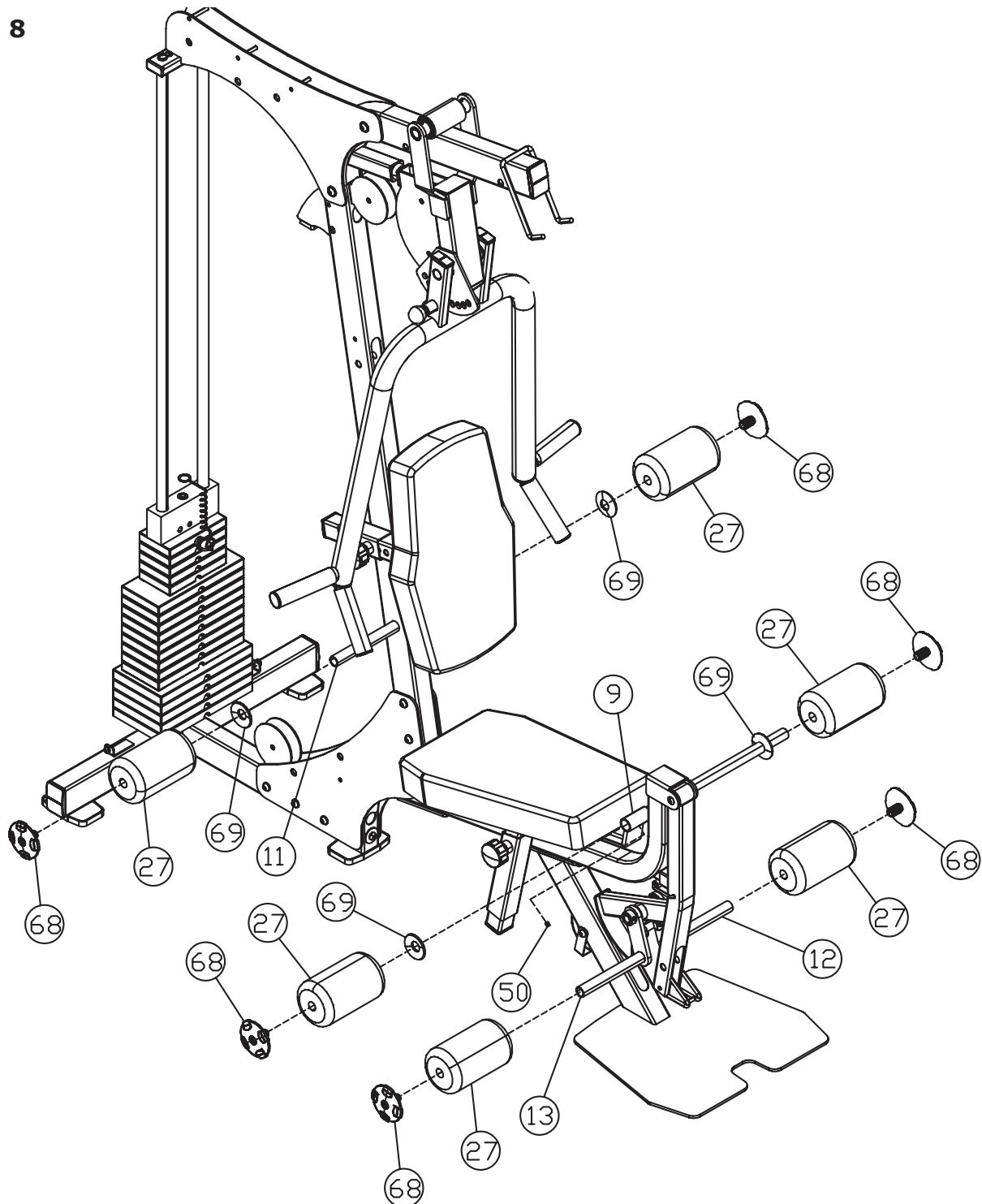
Install a Plastic Washer (69) onto each side of the Long Foam Tube (11).

Next, install Upholstered Roller Pad (27) onto each side of Long Foam Tube (11) and secure in place using Big Plug (68).

Repeat the above step for the Seat Pad Support (9).

Next, install Upholstered Roller Pad (27) onto each Foam Frame (12 & 13) and secure in place with Big Plug (68).

Figure 8



Step 10

Note: Stretch all cables out completely and make sure all twisting is removed before installing.

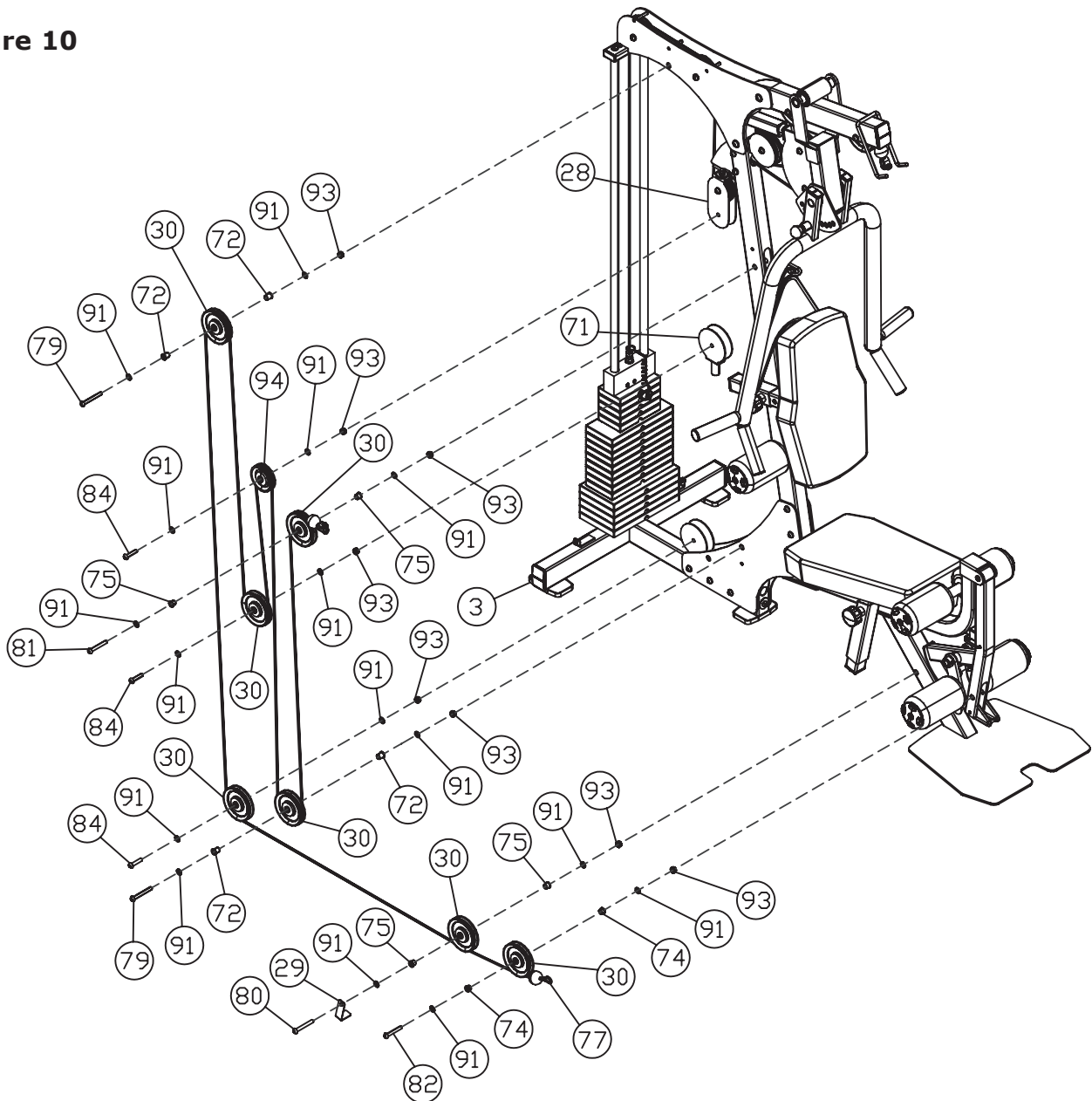
Install Mid Pulley Cable (77) as detailed in Figure 10. Follow dotted lines to identify exact location of pulleys.

Start by installing cable under the pulley at Leg Extension location.

You will need the following for installation:

| | | |
|------------------------------------|-----------------------|------------------------------|
| Pulley (30) - Qty. 7 | Bolt (79) - Qty. 2 | Small Pulley (94) - Qty. 1 |
| Cable (77) - Qty. 1 | Bolt (80) - Qty. 1 | Pulley Bracket (71) - Qty. 1 |
| Nylon Locknut (93) - Qty. 8 | Bolt (81) - Qty. 1 | Cable Retainer (29) - Qty. 1 |
| Long Pulley Spacer (75) - Qty. 6 | Bolt (82) - Qty. 1 | |
| Longer Pulley Spacer (72) - Qty. 4 | Bolt (84) - Qty. 3 | |
| Short Pulley Spacer (74) - Qty. 2 | Washer (91) - Qty. 16 | |

Figure 10



Step 11

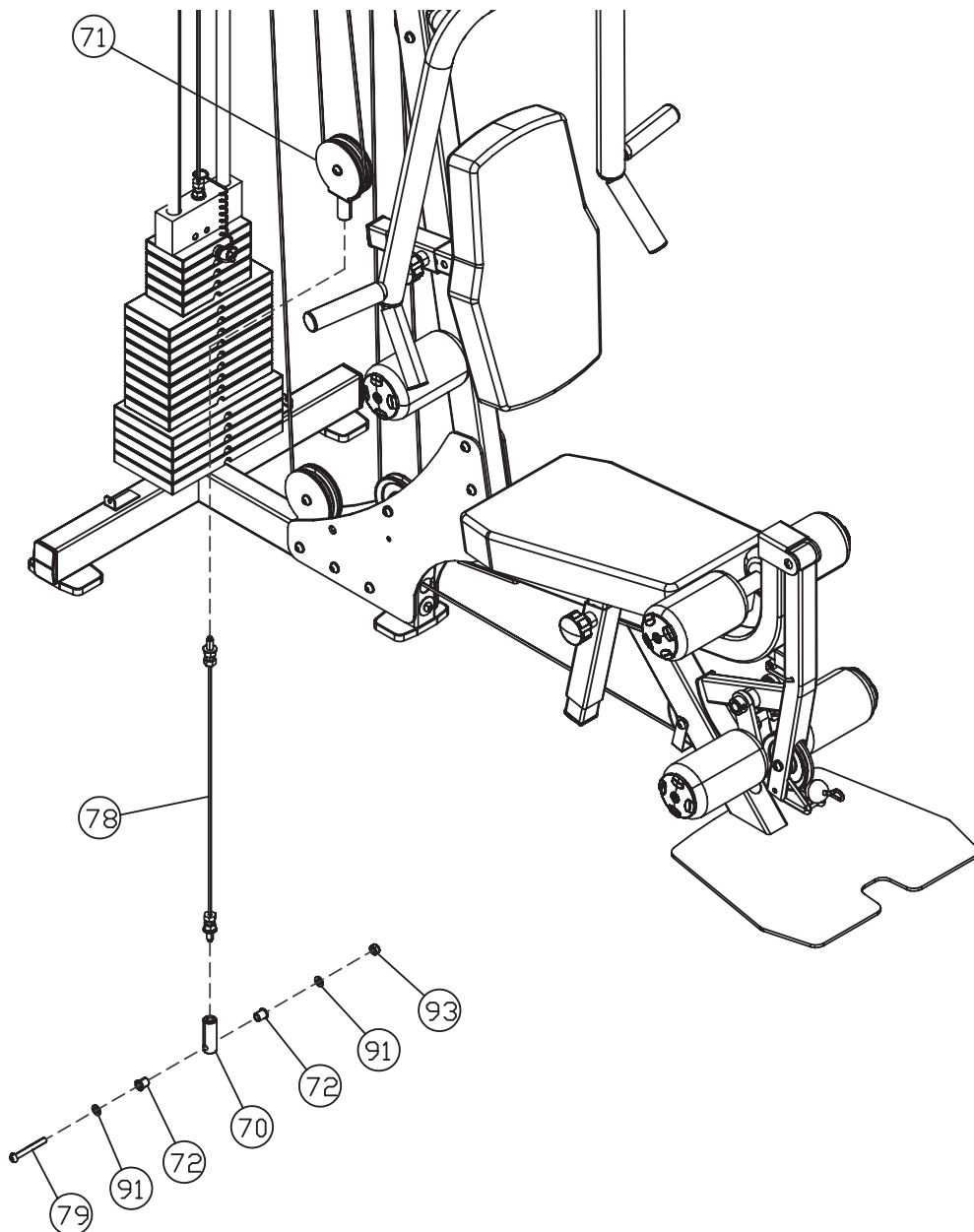
Note: This step is only used if you do not have the Leg Press attachment. Use the Cable Adapter (70) in place of the pulley.

Note: Stretch all cables out completely and make sure all twisting is removed before installing. Install Leg Press Cable Substitute (78) as detailed in Figure 11. Follow dotted lines to identify exact location of pulleys.

You will need the following for installation:

- Cable Adapter (70) - Qty. 1
- Longer Pulley Spacer (72) - Qty. 2
- Cable (78) - Qty. 1
- Bolt (79) - Qty. 1
- Washers (91) - Qty. 2
- Nylon Locknut (93) - Qty. 1

Figure 11



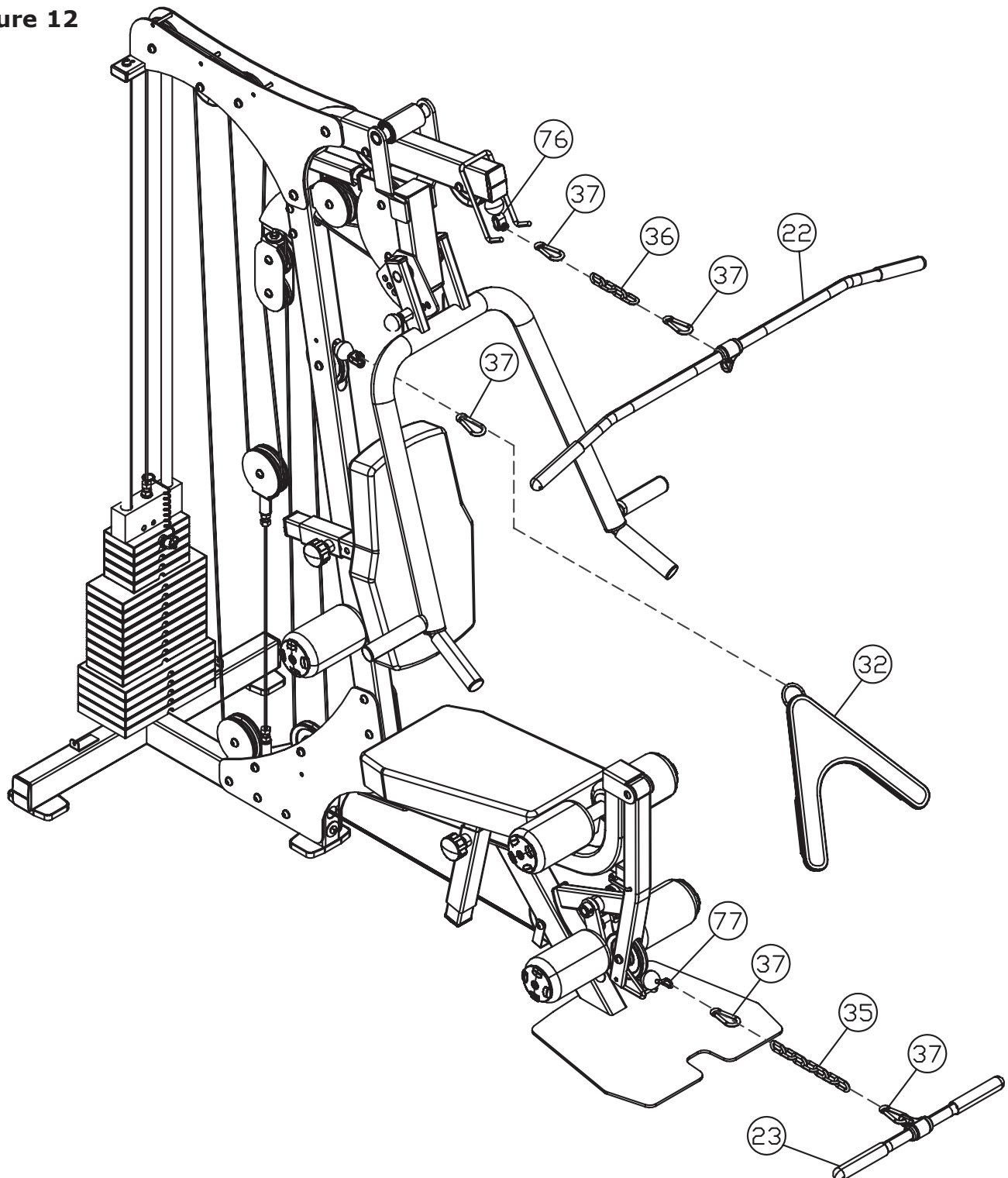
Step 12

Connect Long Lat Bar (22) to the Chest Press Cable (76) using two Gear Hooks (37) and Short Chain (36).

Connect Ab Strap (32) to Mid Pulley Cable (77) using one Gear Hook (37).

Connect Short Lat Bar (23) to Mid Pulley Cable (77) using two Gear Hooks (37) and Long Chain (35).

Figure 12

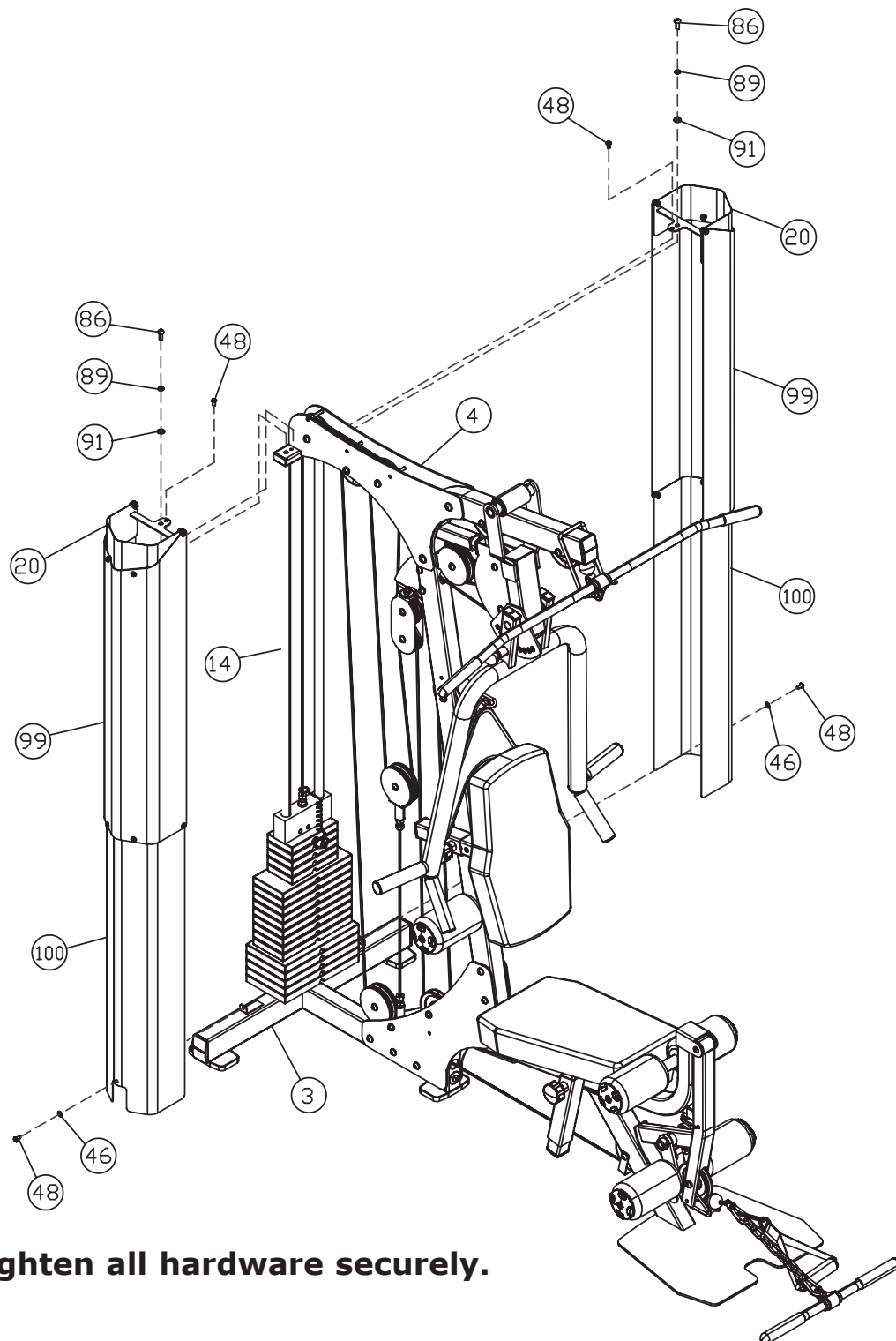


Step 13

Install Weight Shrouds (20, 99, 100) to each side of the Main Top Beam (4) using two Washers (91), two Spring Washers (89), and Allen Bolts (86 & 48).

Secure the bottom portion of the Weight Shrouds (20, 99, 100) to the Rear Frame (3) using two Washers (46) and two Allen Bolts (48).

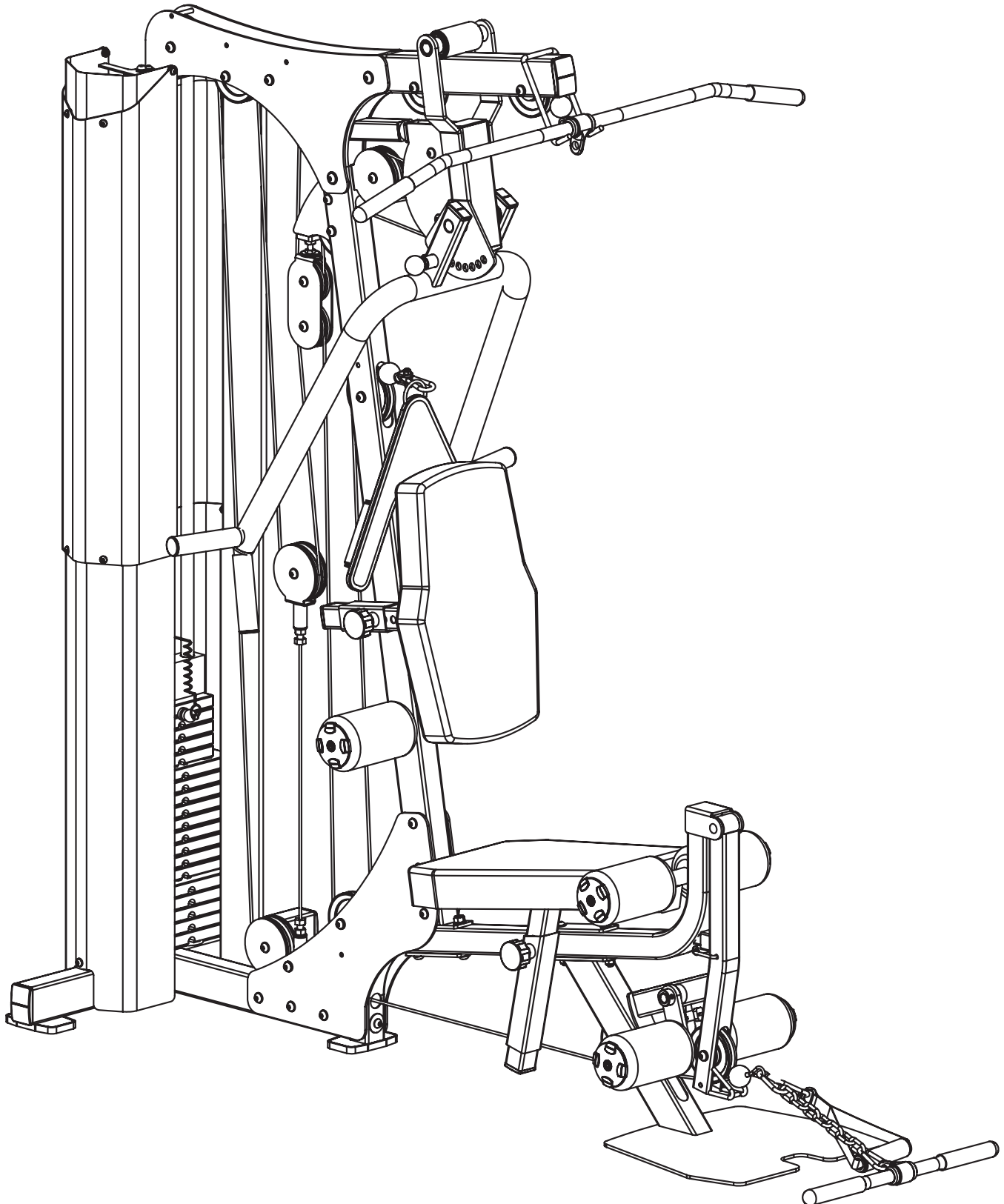
Figure 13

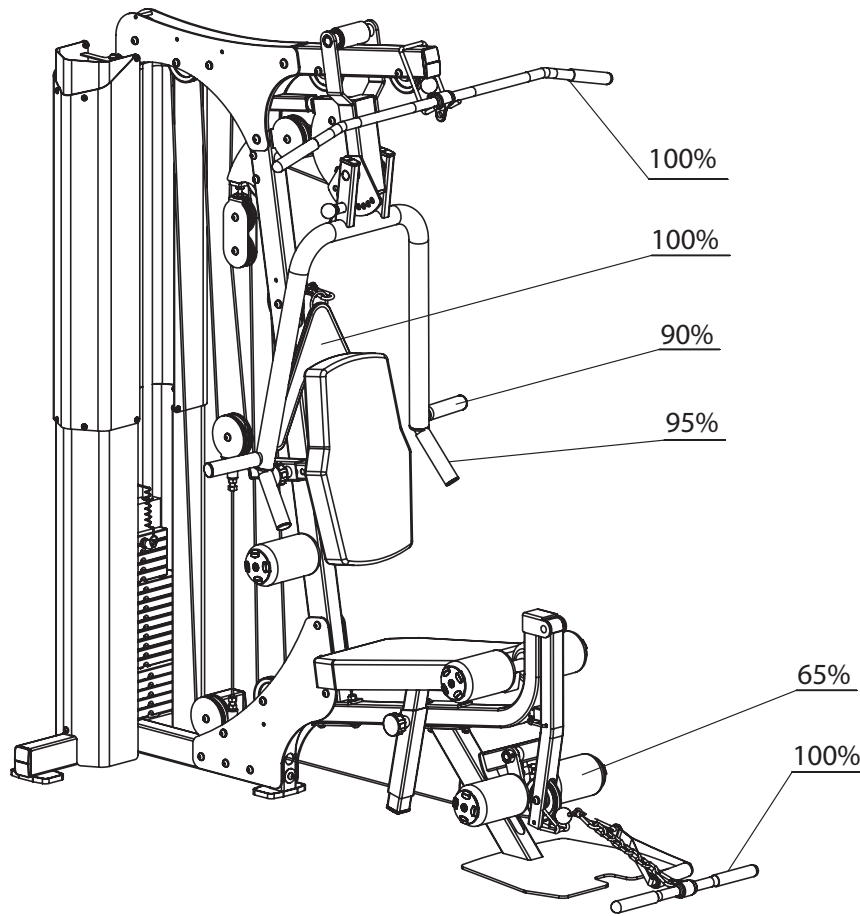


Note: Tighten all hardware securely.

Congratulations!

You have completed the assembly of your new KF-1560.





| | 100% | 95% | 90% | 65% |
|----|------|-----|------|-----|
| 1 | 10 | 9.5 | 9 | 6.5 |
| 2 | 15 | 14 | 13.5 | 10 |
| 3 | 20 | 19 | 18 | 13 |
| 4 | 25 | 24 | 23 | 16 |
| 5 | 30 | 29 | 27 | 20 |
| 6 | 35 | 33 | 32 | 23 |
| 7 | 45 | 43 | 41 | 29 |
| 8 | 55 | 52 | 50 | 36 |
| 9 | 65 | 62 | 59 | 42 |
| 10 | 75 | 71 | 68 | 49 |
| 11 | 85 | 81 | 77 | 55 |
| 12 | 95 | 90 | 86 | 62 |
| 13 | 105 | 100 | 95 | 68 |
| 14 | 115 | 110 | 104 | 75 |
| 15 | 125 | 119 | 113 | 81 |
| 16 | 140 | 133 | 126 | 91 |
| 17 | 155 | 147 | 140 | 101 |
| 18 | 170 | 162 | 153 | 111 |
| 19 | 185 | 176 | 167 | 120 |
| 20 | 200 | 190 | 180 | 130 |

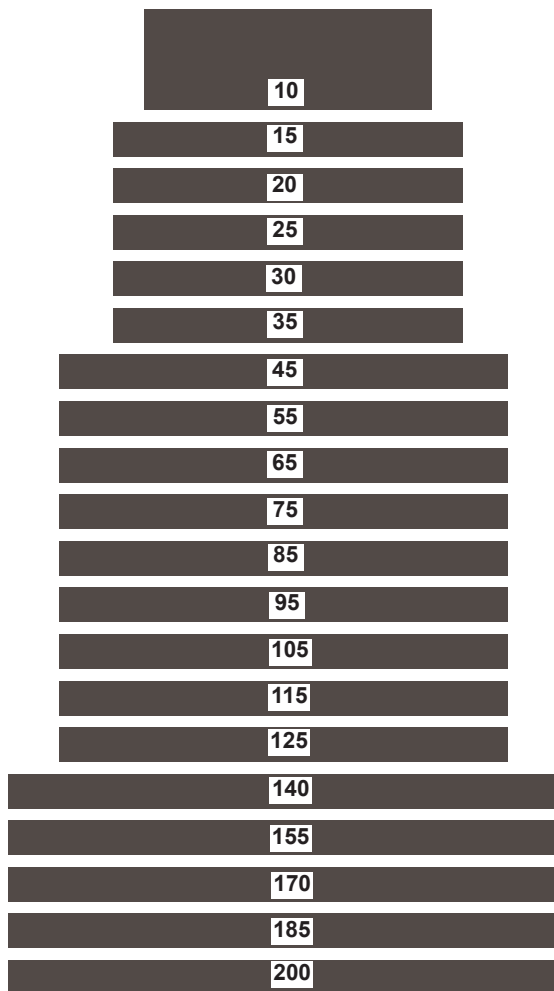
Weight Stack Sticker Placement



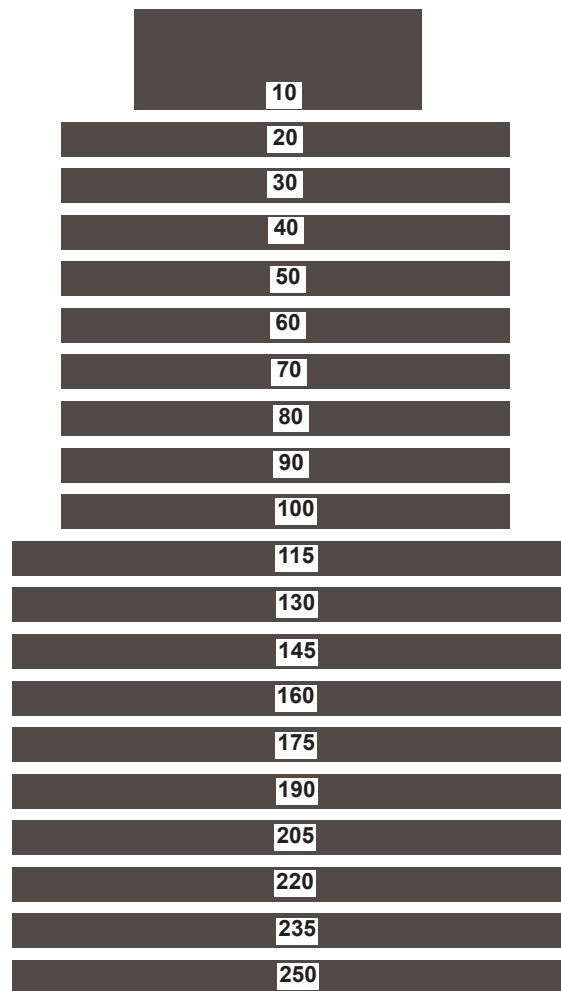
Your new unit can be purchased with either a 200 LB or 250 LB weight stack. Depending on which weight stack you have purchased will determine which weight stack sticker numbers will be used.

The weight stack images below show which weight stack sticker numbers are to be used on your weight stack. Please note that these stickers should not be put on until the entire unit has been assembled and all bolts and nuts have been tightened.

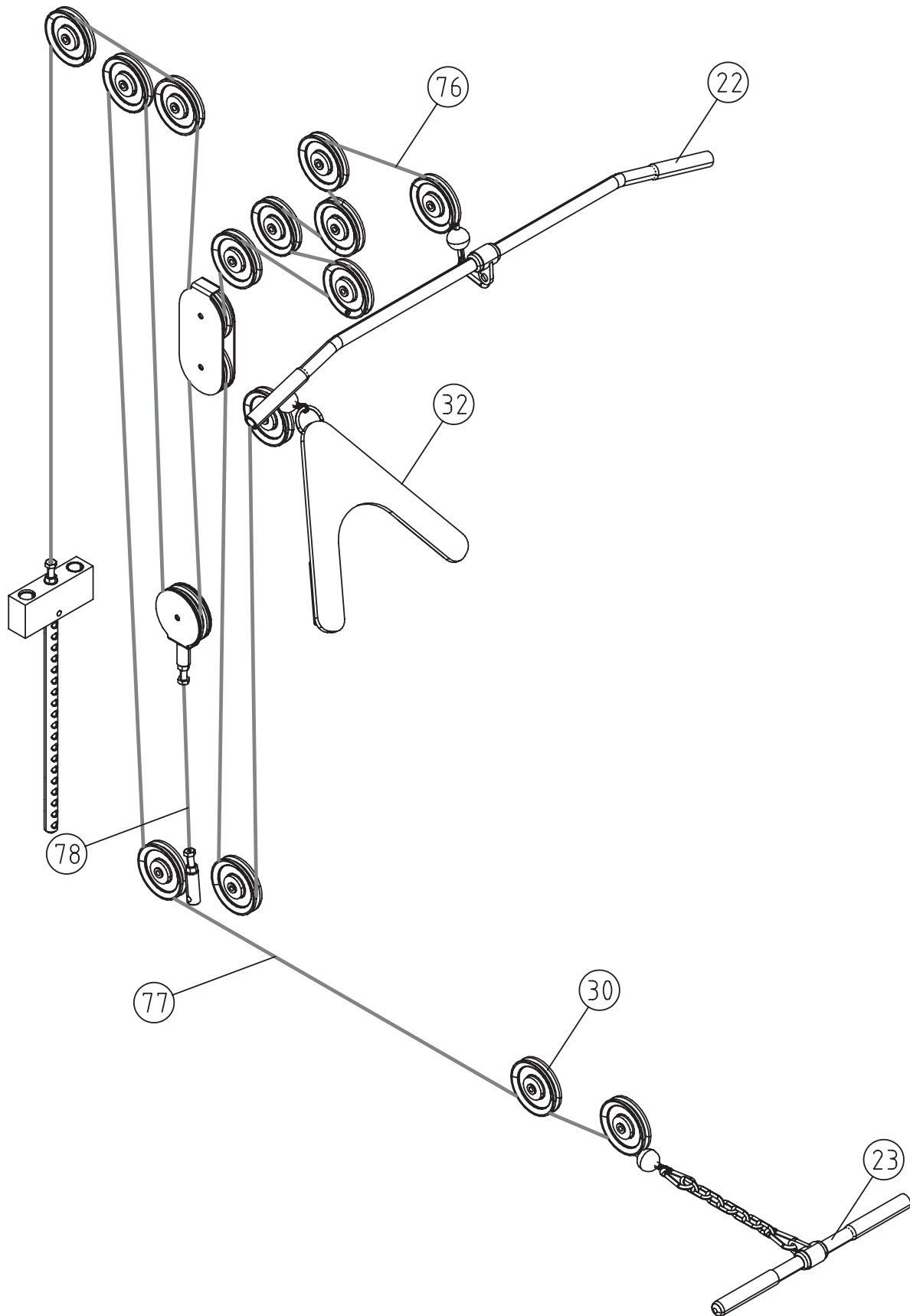
200 LB Stack

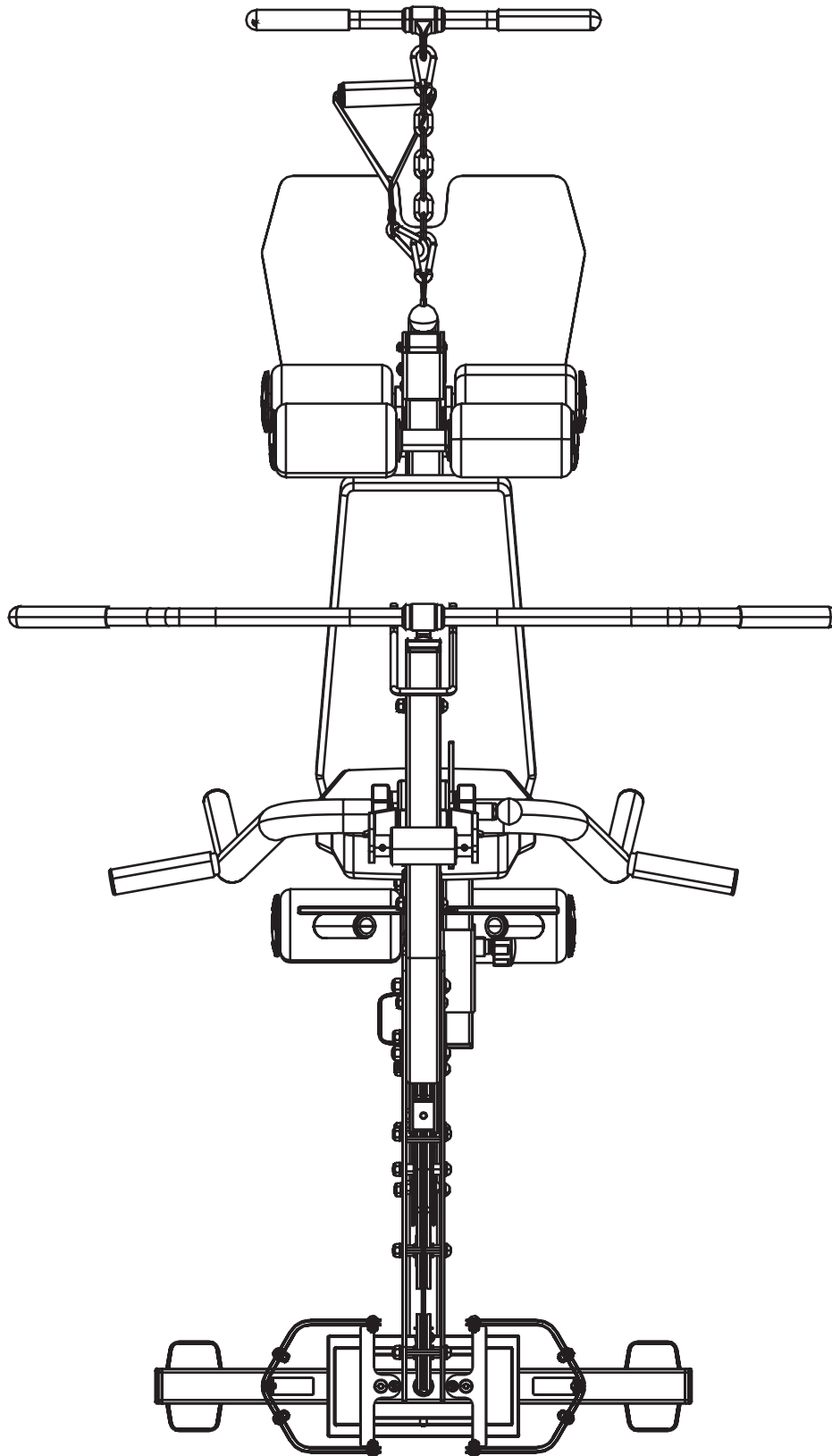


250 LB Stack



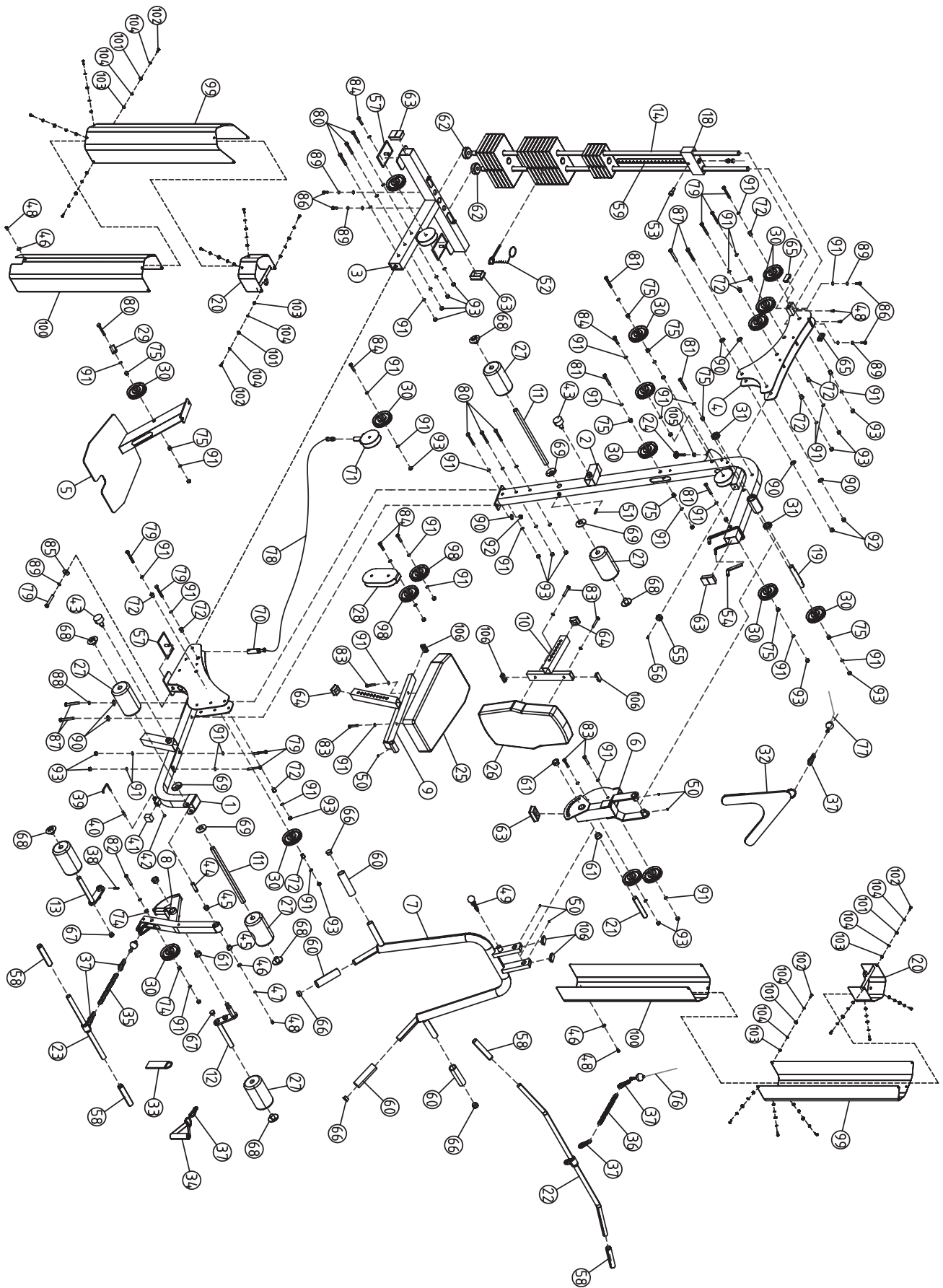
Cable View





L75" × W48.8" × H83.5

Exploded View



KF-1560 Parts List Rev A

| Ref # | Part # | Description | Qty | Ref # | Part # | Description | Qty |
|-------|-----------|--------------------------------------|-----|-------|-----------|--|-----|
| 1 | 223-00950 | RECEPTACLE, SEAT PAD SUPPORT KF-1860 | 1 | 56 | 202-00131 | PHILLIP SCREW, M6*15 | 1 |
| 2 | 223-00951 | UPRIGHT, MAIN KF-1860 | 1 | 57 | 206-00061 | BASE PAD KPS | 3 |
| 3 | 223-00949 | FRAME, REAR KF-1860 | 1 | 58 | 206-00103 | LAT BAR GRIP - KPS | 4 |
| 4 | 223-00952 | BEAM, MAIN TOP KF-1860 | 1 | 59 | 219-00276 | SELECTOR ROD KPS-GYMS | 1 |
| 5 | 223-00956 | UPRIGHT, FRONT KF-1860 | 1 | 60 | 206-00057 | GRIPS KPS-1800 #108 | 5 |
| 6 | 223-00034 | PRESS ARM SUPPORT KPS-1550/KF-1860 | 1 | 61 | 202-00016 | BRONZE ID 25.4 | 4 |
| 7 | 223-00953 | PRESS ARM, KF-1860 | 1 | 62 | 206-00026 | WEIGHT BUMPER KPS | 2 |
| 8 | 223-00244 | LEG EXTENSION LEVER KPS-1850 | 1 | 63 | 206-00001 | PLUG 50.8*76.2 | 4 |
| 9 | 223-00257 | SEAT PAD SUPPORT KPS-1550 | 1 | 64 | 206-00020 | PLUG 44.5 | 2 |
| 10 | 219-00267 | TELESCOPE FOR BACK PAD KPS-1850 | 1 | 65 | 206-00139 | SQUARE PLUG 50*25 | 5 |
| 11 | 230-00008 | LONG FOAM TUBE, 219-00070 | 2 | 66 | 206-00102 | PLUG 32 - KPS | 4 |
| 12 | 219-00265 | FOAM FRAME W/SHAFT KPS-1850/1550 | 1 | 67 | 206-00138 | ROUND PLUG 25 | 2 |
| 13 | 219-00266 | FOAM FRAME W/O SHAFT KPS-1850/1550 | 1 | 68 | 206-00390 | PLUG, ROLLER PAD TUBE CAP, KF SERIES | 6 |
| 14 | 223-00247 | GUIDE ROD KPS-1850 | 2 | 69 | 206-00134 | PLASTIC WASHER KPS-2050/1850 | 4 |
| 18 | 223-00031 | TOP PLATE KPS-GYM | 1 | 70 | 210-00093 | CABLE ADAPTOR | 1 |
| 19 | 230-00019 | SHAFT CHEST PRESS KPS-1850 | 1 | 71 | 219-00273 | PULLEY BRACKET W/SHAFT KPS-1850 | 1 |
| 20 | 223-00957 | WEIGHT SHROUD, TOP KF-1860 | 2 | 72 | 202-00098 | LONG PULLEY SPACER | 10 |
| 21 | 230-00018 | SHAFT FOR CHEST PRESS ADJ. KPS-1850 | 1 | 73 | 214-00001 | WEIGHT STACK STICKERS INRAY | 1 |
| 22 | 223-00092 | LAT BAR KPS-GYM, 223-00574 | 1 | 74 | 202-00025 | SHORT PULLEY SPACER - KPS | 2 |
| 23 | 223-00099 | SHORT BAR | 1 | 75 | 202-00071 | LONG PULLEY SPACER - KPS GYMS, 202-00098 | 10 |
| 24 | 210-00097 | ADJUSTABLE STOPPER, KPS | 1 | 76 | 229-00047 | CHEST PRESS CABLE KPS-1850 P45 | 1 |
| 25 | 228-00219 | SEAT PAD, KF-1860 | 1 | 77 | 229-00051 | MID PULLEY CABLE KPS-1550 P77 | 1 |
| 26 | 228-00218 | BACK PAD, KF-1860 | 1 | 78 | 229-00049 | LEG PRESS CABLE SUBSTITUTE KPS-2050/1850 | 1 |
| 27 | 206-00395 | FOAM PADDING, 100X22X180 KF SERIES | 6 | 79 | 202-00082 | BOLT, M10*80 | 8 |
| 28 | 219-00275 | PULLEY BRACKET KPS-1850 | 1 | 79 | 202-00082 | BOLT, M10*80 | 8 |
| 29 | 219-00281 | CABLE RETAINER KPS-1850/2050 | 1 | 80 | 202-00081 | BOLT, M10*75 | 7 |
| 30 | 223-00228 | BIG PULLEY 4.5" | 15 | 81 | 202-00083 | BOLT, M10*70 | 4 |
| 31 | 202-00024 | BEARING ID 25 | 2 | 82 | 202-00084 | BOLT, M10*65 | 1 |
| 32 | 210-00099 | AB STRAP KPS-2050/1850/1550 | 1 | 83 | 202-00085 | BOLT, M10*50 | 6 |
| 33 | 210-00059 | ANKLE STRAP KPS GYM | 1 | 84 | 202-00086 | BOLT, M10*45 | 5 |
| 34 | 210-00061 | HAND STRAP KPS GYM | 1 | 85 | 202-00678 | WASHER, CHROME 38X11X2 | 1 |
| 35 | 229-00038 | LONG CHAIN 12 | 1 | 86 | 202-00087 | ALLEN BOLT, M10*25 | 4 |
| 36 | 229-00037 | SHORT CHAIN | 1 | 87 | 202-00126 | BOLT M12*80 | 4 |
| 37 | 210-00008 | GEAR HOOK, KPS, 210-00008 | 6 | 88 | 202-00135 | SPRING WASHER, 12 | 1 |
| 38 | 210-00033 | SLIP TENSION PIN | 1 | 89 | 202-00100 | SPRING WASHER, M10 | 5 |
| 39 | 202-00147 | U PIN | 1 | 90 | 202-00127 | WASHER, 13*24*1.5 | 7 |
| 40 | 202-00144 | SMALL SPRING | 1 | 91 | 202-00128 | WASHER, 11*20*2 | 62 |
| 41 | 206-00099 | END CAP BUMPER - KPS | 1 | 92 | 202-00092 | NYLON NUT, M12 | 3 |
| 42 | 202-00142 | NUT, M6 | 1 | 93 | 202-00091 | NYLON NUT, M10 | 26 |
| 43 | 210-00144 | POP PIN, LOCKING, KPS-1550 | 2 | 94 | 202-00696 | HEX KEY 8 | 1 |
| 43 | 210-00144 | POP PIN, LOCKING, KPS-1550 | 2 | 95 | 202-00132 | HEX KEY 6 | 1 |
| 44 | 230-00017 | SHAFT LEG EXT. KPS-1850/1550 | 1 | 96 | 202-00133 | HEX KEY 4 | 1 |
| 45 | 202-00141 | BRONZE BUSHING, ID16 | 2 | 97 | 210-00094 | LUBE | 1 |
| 46 | 202-00137 | WASHER, 9*22*2 | 3 | 98 | 223-00231 | SMALL PULLEY, KPS-CC/CG/LATA/SCC | 2 |
| 47 | 202-00134 | SPRING WASHER 8 | 1 | 99 | 223-00958 | WEIGHT SHROUD, MIDDLE KF-1860 | 2 |
| 48 | 202-00136 | ALLEN BOLT M8*15 | 5 | 100 | 223-00959 | WEIGHT SHROUD, BOTTOM KF-1860 | 2 |
| 49 | 210-00029 | POP PIN LOCKING | 1 | 101 | 202-00227 | WASHER, 6.6X12X1.6 | 16 |
| 50 | 202-00143 | SCREW, M8*6 | 5 | 102 | 202-00695 | BOLT, M6X20 ALLEN | 16 |
| 51 | 202-00154 | BOLT ALLEN, M8*35 | 1 | 103 | 202-00119 | LOCKNUT M6 | 16 |
| 52 | 210-00004 | WEIGHT PIN | 1 | 104 | 202-00227 | WASHER, 6.6X12X1.6 | 32 |
| 53 | 202-00121 | SCREW, M12*35 | 1 | 105 | 202-00129 | REGULAR HEX NUT 10 | 1 |
| 54 | 206-00136 | RUBBER STOPPER | 2 | 106 | 206-00008 | PLUG 25*50 | 5 |
| 55 | 206-00142 | NYLON STOPPER | 1 | | | | |

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