



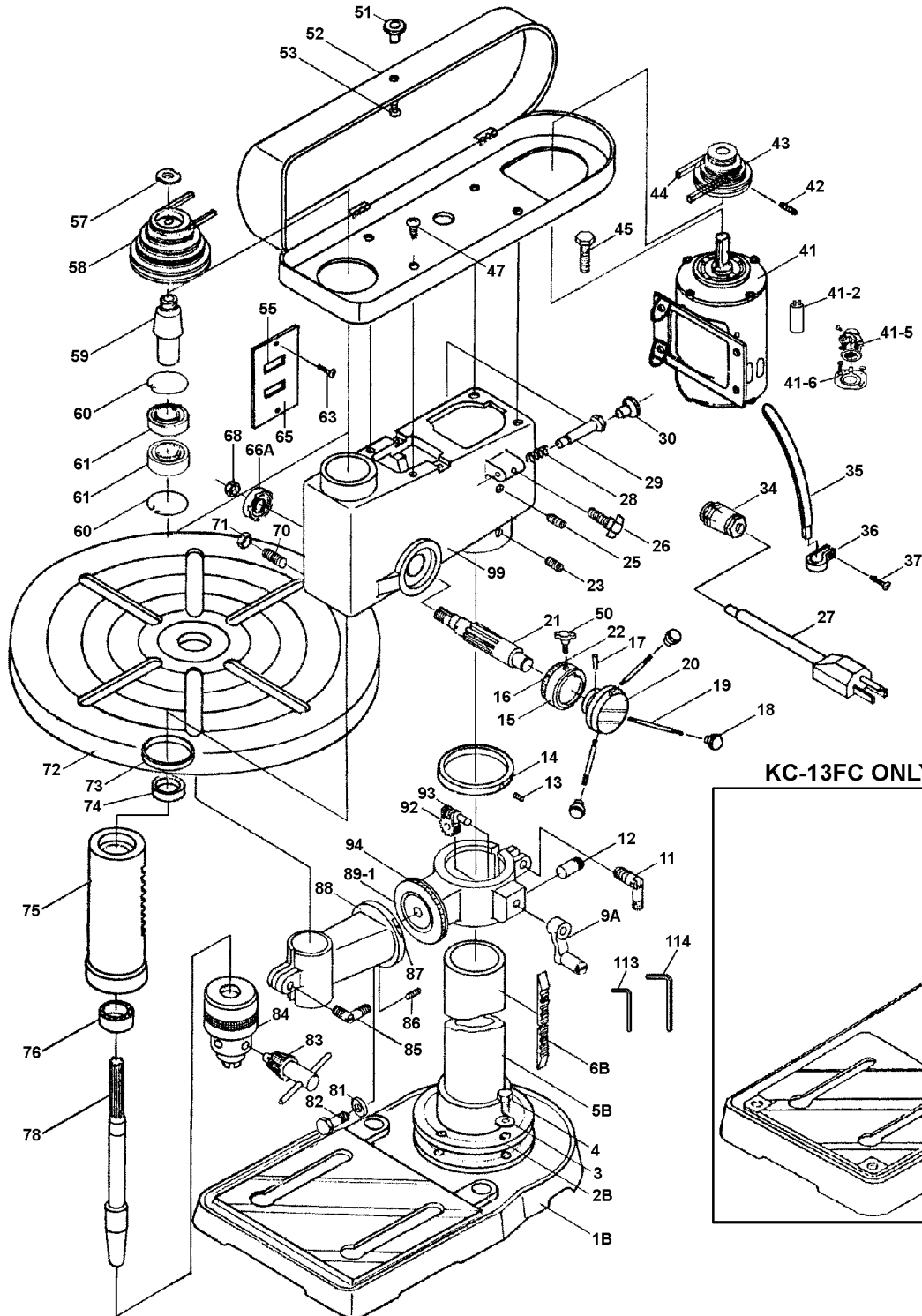
Service Manual / Manuel de Service

Drill Presses Perceuses à Colonne

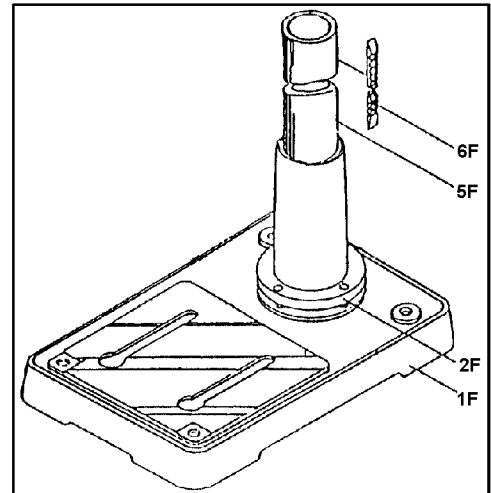


Revised/Revisé 08/2008

KC-13C/FC



KC-13FC ONLY / SEULEMENT





Parts Pricing List / Liste de Prix des Pièces

KC-13C/FC

Diag.	Order # Com.	English Description	Description Française	Qty./Qté.	Price/Prix
1B	0213160010	BASE (KC-13C BENCH MOD.)	SOCLE (KC-13C MOD. D'ETABLIE)	1	\$73.54
1F	0213160011	BASE (KC-13FC FLOOR MOD.)	SOCLE (KC-13FC MOD. PLANCHER)	1	\$80.33
2B	0213160020	BASE FLANGE (KC-13C)	BRIDE COLONNE (KC-13C/)	1	\$27.43
2F	0213160021	BASE FLANGE (KC-13FC)	BRIDE COLONNE (KC-13FC)	1	\$68.71
3	0213160030	SPRING WASHER	RONDELLE A RESSORT	4	\$1.67
4	0213160040	HEX. BOLT	BOULON HEXAGONAL	4	\$1.90
5B	0213160050	COLUMN (KC-13C BENCH MOD.)	COLONNE (KC-13C)	1	\$67.56
5F	0213160051	COLUMN (KC-13FC FLOOR MOD.)	COLONNE (KC-13FC)	1	\$100.80
6B	0213160060	RACK (KC-13C BENCH MOD.)	CREMAILLE (KC-13C)	1	\$26.05
6F	0213160061	RACK (KC-13FC FLOOR MOD.)	CREMAILLE (KC-13FC)	1	\$29.84
9A	0213160091	COMPLETE HANDLE	MANIVELLE COMPLETE	1	\$14.89
11	0213160110	BRACKET LOCK HANDLE	POIGNEE DE VERROUILLAGE/SUP.	1	\$9.72
12	0213160120	GEAR PIN	GOUPILLE DE L'ENGRENAGE	1	\$5.00
13	0213160130	HEX. BOLT	BOULON HEXAGONAL	1	\$1.55
14	0213160140	RACK COLLAR	COLLIER DE LA CREMAILLE	1	\$12.59
15	0213160150	SCALE SLEEVE	BAGUE DE PROFONDEUR	1	\$9.60
16	0213160160	RIVET	RIVET	1	\$1.55
17	0213160170	LOCK PIN	GOUPILLE	2	\$2.70
18	0213160180	HANDLE KNOB	BOUTON DES POIGNEES	3	\$3.39
19	0213160190	FEED HANDLE	MANIVELLE DE PROFONDEUR	3	\$10.06
20	0213160200	HANDLE HUB	MOYEU DES POIGNEES	1	\$22.83
21	0213160210	FEED PINION SHAFT	TIGE DU PIGNON	1	\$50.20
22	0213160220	DEPTH SCALE	ECHELLE DE PROFONDEUR	1	\$3.39
23	0213160230	SET SCREW	VIS SANS TETE	1	\$1.78
25	0213160250	SET SCREW	VIS SANS TETE	1	\$1.78
26	0213160260	LOCK KNOB	BOUTON DE VERROUILLAGE	1	\$3.16
27	0213160270	POWER CORD	CORDON D'ALIMENTATION	1	\$17.19
28	0213160280	SPRING	RESSORT	1	\$3.28
29	0213160290	ADJUSTING ROD	TIGE D'AJUSTEMENT	1	\$3.39
30	0213160300	RUBBER PAD	BOUT EN CAOUTCHOUC	1	\$2.24
34	0213160340	STRAIN RELIEF	ATTACHE DE FIL	2	\$2.59
35	0213160350	MOTOR CORD	CORDON DU MOTEUR	1	\$9.14
36	0213160360	CORD CLAMP	ATTACHE FIL	2	\$2.13
37	0213160370	PAN HD SCREW	VIS A TETE BOMBEE	2	\$1.55
41	0213160410	MOTOR	MOTEUR	1	\$224.25
41-2	0213160412	STARTING CAPACITOR	CONDENSATEUR DE DEMARRAGE	1	\$34.33
41-5	0213160415	STARTER SWITCH	COMMUTATEUR DE DEMARRAGE	1	\$21.79
41-6	0213160416	STARTING POINT SHEET	POINTE DU COMMUTATEUR	1	\$19.49
42	0213160420	SET SCREW	VIS SANS TETE	1	\$1.55
43	0213160430	MOTOR PULLEY	POULIE MOTEUR	1	\$25.01
44	0213160440	V-BELT	COURROIE	1	\$11.21
45	0213160450	HEX. BOLT	BOULON HEXAGONAL	1	\$1.73
47	0213160470	FLANGE HD SCREW	VIS A TETE BRIDEE	4	\$1.55
50	0213160500	LOCK KNOB	BOUTON DE VERROUILLAGE	1	\$3.16
51	0213160510	COVER KNOB	BOUTON DU COUVERCLE	1	\$3.16
52	0213160520	PULLEY COVER	COUVERCLE DES POULIES	1	\$43.53
53	0213160530	FLANGE HD SCREW	VIS A TETE BRIDEE	1	\$1.55

Pricing subject to change without prior notice. / Prix sujet à changement sans préavis.



Parts Pricing List / Liste de Prix des Pièces

KC-13C/FC

Diag.	Order # Com.	English Description	Description Française	Qty./Qté.	Price/Prix
55	0213160550	SWITCH (3 PRONG)	INTERRUPTEUR (3 PATTES)	1	\$10.29
57	0213160570	SPINDLE NUT	ECROU DE L'ARBRE	1	\$4.08
58	0213160580	SPINDLE PULLEY	POULIE DE L'ARBRE	1	\$29.84
59	0213160590	TAPER PULLEY INSERT	ARBRE CONIQUE DE LA POULIE	1	\$24.90
60	0213160600	WIRE RETAINING RING/BORE	ANNEAU DE RETENU EN BROCHE/ALES.	2	\$1.78
61	0213160610	BALL BEARING	ROULEMENT A BILLES	2	\$12.59
63	0213160630	PAN HD SCREW	VIS A TETE BOMBEE	2	\$1.55
65	0213160650	SWITCH PLATE	PLAQUE D'INTERRUPTEUR	1	\$3.39
66A	0213160661	SPRING & CAP ASS'Y	RESSORT ET CAPUCHON ASSEMBLE	1	\$11.44
68	0213160680	NYLON HEX. NUT	ECROU HEXAGONAL AVEC NYLON	1	\$3.16
70	0213160700	SET SCREW W/SLOT	VIS SANS TETE FENDUE	1	\$2.24
71	0213160710	HEX. NUT	ECROU HEXAGONAL	1	\$1.55
72	0213160720	ROUND TABLE	TABLE RONDE	1	\$84.70
73	0213160730	QUILL GASKET	JOINT D'ETANCHEITE DU MANCHON	1	\$3.28
74	0213160740	BALL BEARING	ROULEMENT A BILLES	1	\$11.10
75	0213160750	QUILL	MANCHON DE L'ARBRE	1	\$68.83
76	0213160760	BALL BEARING	ROULEMENT A BILLES	1	\$11.44
78	0213160780	SPINDLE	ARBRE	1	\$52.50
81	0213160810	SPRING WASHER	RONDELLE A RESSORT	1	\$1.90
82	0213160820	HEX. BOLT	BOULON HEXAGONAL	1	\$2.93
83	KM-004	CHUCK KEY	CLE DU MANDRIN	1	-
84	KDC-58	CHUCK WITH KEY	MANDRIN AVEC CLE	1	-
85	0213160850	TABLE LOCK HANDLE	POIGNEE DE VERROUILLAGE/TABLE	1	\$7.99
86	0213160860	SET SCREW	VIS SANS TETE	1	\$1.67
87	0213160870	ZERO MARK	INDICATEUR	1	\$2.59
88	0213160880	TABLE ARM	BRAS DE LA TABLE	1	\$54.68
89-1	0213160891	COLUMN BRACKET ASS'Y	SUPPORT DE COLONNE ASSEMBLE	1	\$74.00
92	0213160920	HELICAL GEAR	ENGRENAGE HELICOIDAL	1	\$10.29
93	0213160930	WORM GEAR SHAFT	TIGE A ENGRENAGE SANS FIN	1	\$13.74
94	0213160940	ANGLE SCALE	EHELLE D'ANGLE	1	\$2.93
99	0213160990	HEAD FRAME	TETE DE PERCEUSE	1	\$159.85
113	0213161130	ALLEN KEY (M3)	CLE HEXAGONALE 3MM	1	\$2.59
114	0213161140	ALLEN KEY (M4)	CLE HEXAGONALE 4MM	1	\$2.70
444-4	0213164444	HARDWARE BOX	BOITE D'ACCESSOIRES	1	\$172.21
	021316MENG	ENGLISH MANUAL KC-13C/FC	MANUEL ANGLAIS KC-13C/FC	1	\$15.00
	021316MFRE	FRENCH MANUAL KC-13C/FC	MANUEL FRANCAIS KC-13C/FC	1	\$15.00

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