



Service Manual / Manuel de Service

16" Double Surface Planer

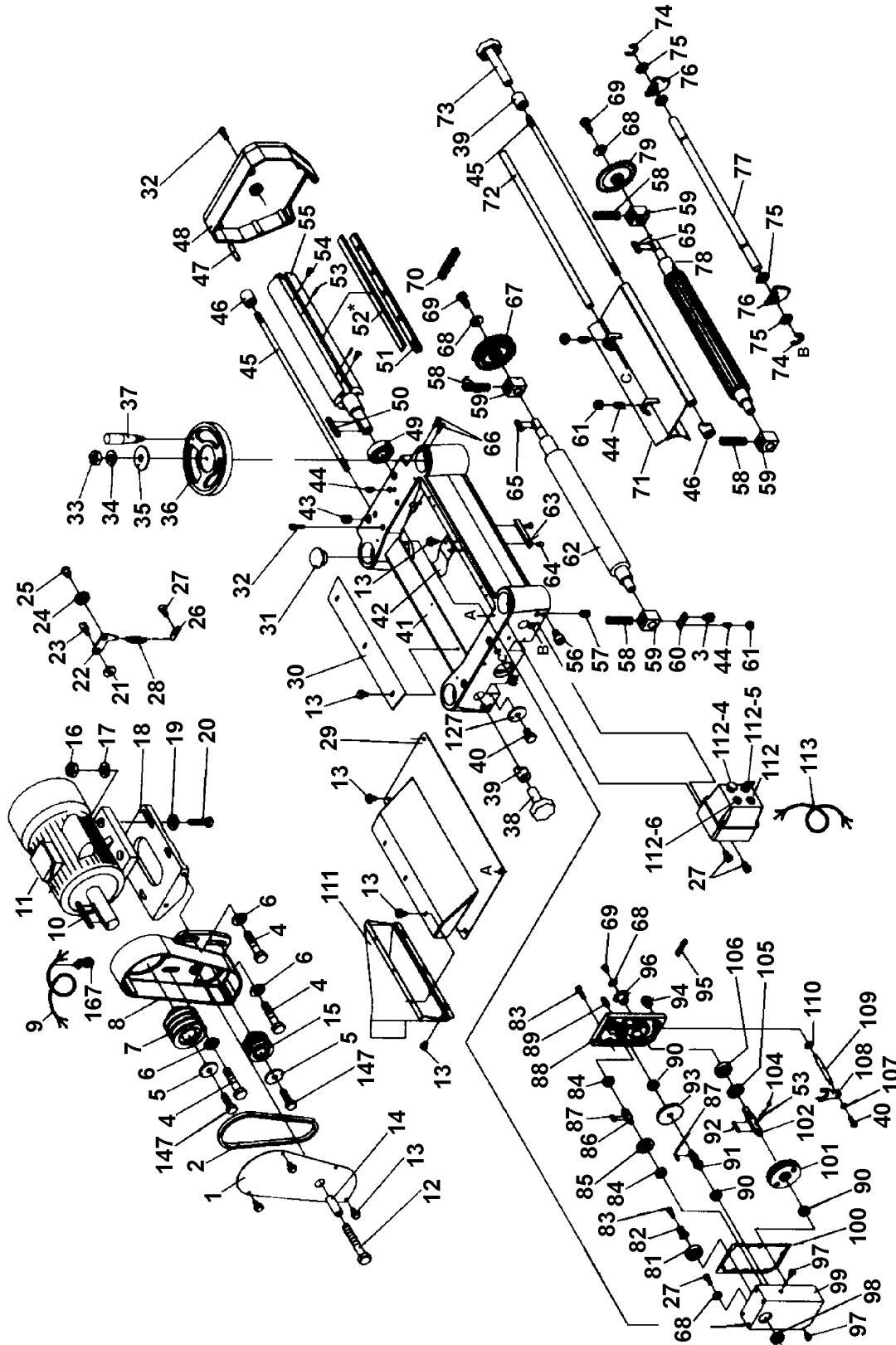
Raboteuse à Double Surface 16"



Revised/Revisé 08/2008

Head Diagram / Diagramme de la Tête

CT-400D





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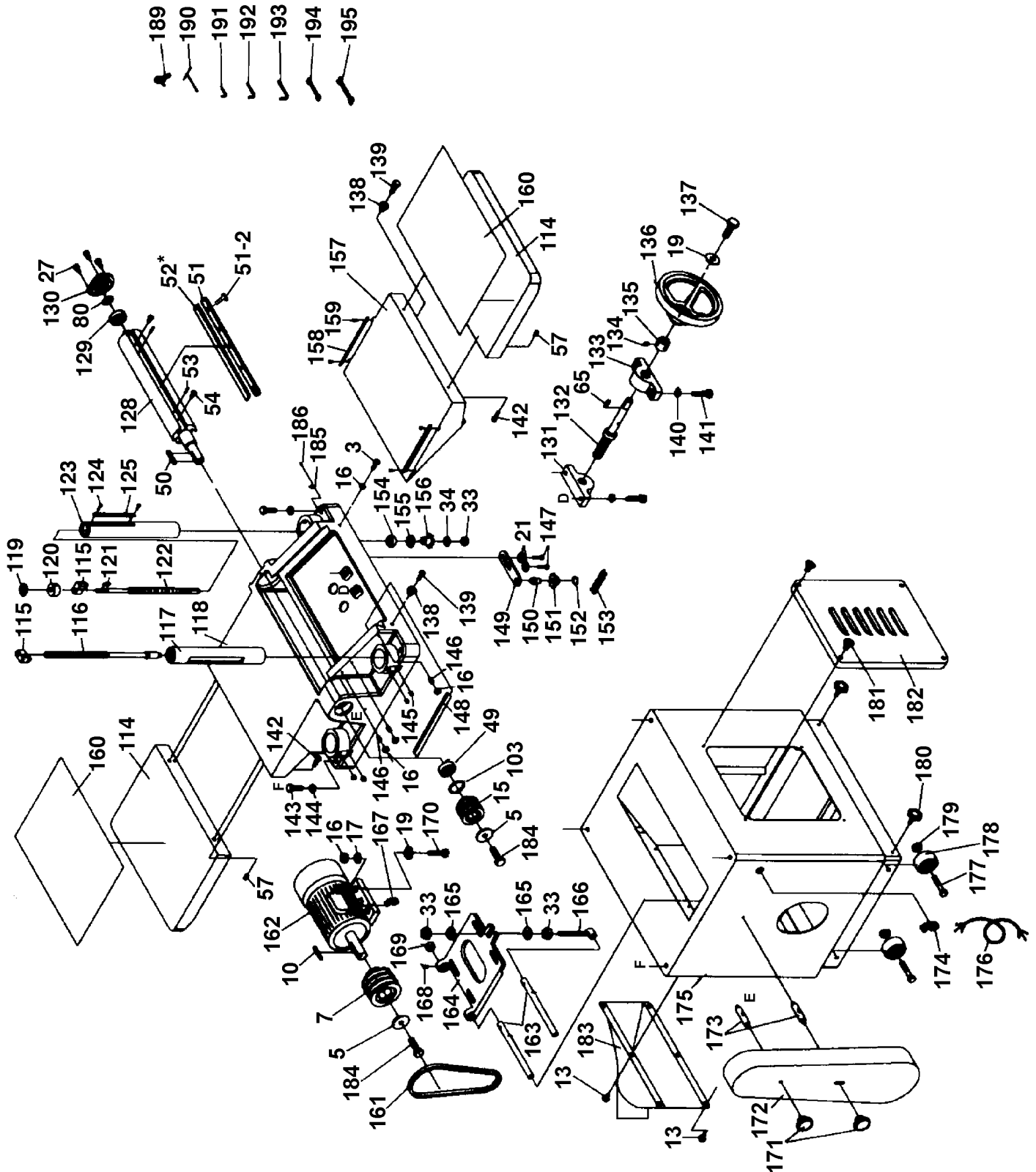
16" Double Surface Planer Raboteuse à Double Surface 16"



Revised/Revisé 08/2008

Base Diagram / Diagramme de la Base

CT-400D





Parts Pricing List / Liste de Prix des Pièces

CT-400D

Diag.	Order # Com.	English Description	Description Française	Qty./Qté.	Price/Prix
1	0804000010	COVER	COUVERCLE	1	\$22.36
2	0804000020	V-BELT	COURROIE EN "V"	3	\$9.95
3	0804000030	HEX. BOLT	BOULON HEXAGONAL	5	\$1.78
4	0804000040	HEX. BOLT	BOULON HEXAGONAL	3	\$2.01
5	0804000050	SPECIAL WASHER	RONDELLE SPECIALE	4	\$2.24
6	0804000060	WASHER	RONDELLE	3	\$1.67
7	0804000070	MOTOR PULLEY (3 BELTS)	POULIE DU MOTEUR (3 COURROIES)	2	\$34.33
8	0804000080	V-BELT GUARD	GARDE DE COURROIE	1	\$63.19
9	0804000090	UPPER CUTTERHEAD MOTOR WIRES	FIL MOTEUR/TETE DE COUPE/HAUT	1	\$11.44
10	0804000100	KEY	CLE DE RETENUE	2	\$2.13
11	0804000110	UPPER MOTOR	MOTEUR DU HAUT	1	\$458.85
12	0804000120	HEX. BOLT	BOULON HEXAGONAL	1	\$2.24
13	0804000130	HEX. BOLT WITH WASHER	BOULON HEXAGONAL A/RONDELLE	31	\$1.78
14	0804000140	LONG BUSHING	BAGUE LONGUE	1	\$4.31
15	0804000150	CUTTERHEAD PULLEY	POULIE DE LA TETE DE COUPE	2	\$22.94
16	0804000160	HEX. NUT	ECROU HEXAGONAL	12	\$1.61
17	0804000170	WASHER	RONDELLE	8	\$1.55
18	0804000180	MOTOR BASE	BASE DU MOTEUR	1	\$45.60
19	0804000190	WASHER	RONDELLE	9	\$1.73
20	0804000200	HEX. BOLT	BOULON HEXAGONAL	4	\$2.01
21	0804000210	WASHER	RONDELLE	3	\$1.78
22	0804000220	BRACKET	SUPPORT	1	\$5.35
23	0804000230	WHEEL SHAFT	TIGE DE LA ROUE	1	\$5.69
24	0804000240	TENSION WHEEL	ROUE DE TENSION	1	\$6.15
25	0804000250	TENSION WHEEL SHAFT	TIGE DE LA ROUE DE TENSION	1	\$5.69
26	0804000260	HOOK	CROCHET	1	\$4.20
27	0804000270	CAP SCREW	BOULON A TETE CYLINDRIQUE	7	\$1.67
28	0804000280	SPRING	RESSORT	1	\$2.70
29	0804000290	UPPER COVER	COUVERCLE DU HAUT	1	\$131.10
30	0804000300	CHIP GUARD	GARDE DE COPEAUX	1	\$26.39
31	0804000310	PLUG	CAPUCHON	3	\$4.54
32	0804000320	CAP SCREW	BOULON A TETE CYLINDRIQUE	5	\$3.05
33	0804000330	SPECIAL HEX. NUT	ECROU HEXAGONAL SPECIAL	7	\$2.59
34	0804000340	WASHER	RONDELLE	5	\$1.67
35	0804000350	DIRECTION INDICATOR LABEL	ETIQUETTE DE DIRECTION	1	\$4.54
36	0804000360	HANDWHEEL	MANIVELLE D'OPERATION	1	\$57.44
37	0804000370	HANDLE	POIGNEE	1	\$10.18
38	0804000380	LOCK KNOB	BOUTON DE SERRAGE	1	\$9.60
39	0804000390	LOCK BUSHING	BAGUE DE VERROUILLAGE	2	\$5.35
40	0804000400	HEX. BOLT	BOULON HEXAGONAL	5	\$1.67
41	0804000410	UPPER MECHANISM	TETE DE LA RABOTEUSE	1	\$500.25
42	0804000420	ELASTIC PLATE	PLAQUE ELASTIQUE	3	\$4.43
43	0804000430	SCREW	VIS	4	\$2.01
44	0804000440	SET SCREW	VIS SANS TETE	7	\$1.67
45	0804000450	SCREW SHAFT	TIGE	2	\$17.19
46	0804000460	THREADED LOCK BAR	BARRURE DE TIGE FILETEE	2	\$5.69
47	0804000470	SPRING PIN	GOUPILLE A RESSORT	2	\$2.01

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Parts Pricing List / Liste de Prix des Pièces

CT-400D

Diag.	Order # Com.	English Description	Description Française	Qty./Qté.	Price/Prix
48	0804000480	SIDE COVER	COUVERCLE DU COTE	1	\$57.33
49	0804000490	BALL BEARING	ROULEMENT A BILLES	2	\$33.29
50	0804000500	KEY	CLE DE RETENUE	2	\$3.16
51	0804000510	KNIFE GIB	BARRE DE RETENUE DE COUTEAU	6	\$32.14
51-2	0804000512	KNIFE GIB BOLT	BOULON DE LA BARRE DE RETENUE	30	\$2.93
52	KKC-16	KNIVES (SET OF 3)	COUTEAUX (JEU DE 3)	2	-
53	0804000530	SPRING	RESSORT	13	\$2.70
54	0804000540	JACK SCREW	VIS D'ELEVATION DES COUTEAUX	12	\$2.13
55	0804000550	UPPER CUTTERHEAD	TETE DE COUPE DU HAUT	1	\$253.00
56	0804000560	CAP SCREW	BOULON A TETE CYLINDRIQUE	8	\$2.24
57	0804000570	SET SCREW	VIS SANS TETE	4	\$2.13
58	0804000580	SPRING	RESSORT	4	\$4.54
59	0804000590	ROLLER BRACKET	SUPPORT DE ROULEMENT	4	\$12.59
60	0804000600	SUPPORT PLATE	PLAQUE DE SUPPORT	4	\$3.62
61	0804000610	HEX. NUT	ECROU HEXAGONAL	6	\$1.67
62	0804000620	16" OUTFEED ROLLER	ROULEAU DE SORTIE 16"	1	\$159.85
63	0804000630	THICKNESS LIMITER	LIMITE DE PROFONDEUR	1	\$4.31
64	0804000640	COUNTERSUNK HD SCREW	VIS A TETE FRAISEE	2	\$1.78
65	0804000650	KEY	CLE DE RETENUE	3	\$1.96
66	0804000660	RIVET	RIVET	2	\$1.55
67	0804000670	DOUBLE SPROCKET -31T	ENGRENAGE DOUBLE -31D	1	\$67.56
68	0804000680	WASHER	RONDELLE	4	\$2.13
69	0804000690	HEX. BOLT	BOULON HEXAGONAL	3	\$1.67
70	0804000700	CHAIN	CHAINE	1	\$25.13
71	0804000710	CHIP BREAKER	ARRET DE COPEAUX	1	\$86.19
72	0804000720	ADJUSTMENT SHAFT	TIGE D'AJUSTEMENT	1	\$22.83
73	0804000730	LOCKING KNOB (LONG)	BOUTON DE VERROUILLAGE (LONG)	1	\$11.33
74	0804000740	"E" CLIP	ANNEAU EN "E"	2	\$2.01
75	0804000750	SPACING COLLAR	BAGUE D'ESPACEMENT	45	\$2.70
76	0804000760	ANTI-KICKBACK FINGER	DOIGT ANTI-RECU	44	\$4.54
77	0804000770	SHAFT	TIGE	1	\$21.79
78	0804000780	16" INFEEED ROLLER	ROULEAU D'ALIMENTATION 16"	1	\$182.85
79	0804000790	CHAIN SPROCKET	ENGRENAGE A PIGNON	1	\$40.08
80	0804000800	WAVE WASHER	RONDELLE ONDULEE	1	\$2.13
81	0804000810	BALL BEARING	ROULEMENT A BILLES	1	\$22.94
82	0804000820	GEAR	ENGRENAGE	1	\$28.69
83	0804000830	CAP SCREW	BOULON A TETE CYLINDRIQUE	6	\$2.70
84	0804000840	BALL BEARING	ROULEMENT A BILLES	2	\$11.10
85	0804000850	GEAR	ENGRENAGE	1	\$33.75
86	0804000860	TRANSMISSION SHAFT	TIGE DE TRANSMISSION	1	\$20.30
87	0804000870	KEY	CLE DE RETENUE	2	\$1.78
88	0804000880	GEAR BOX COVER	COUVERCLE DU BOITIER D'ENGR.	1	\$67.68
89	0804000890	PIN	GOUPILLE	2	\$1.67
90	0804000900	BALL BEARING	ROULEMENT A BILLES	3	\$11.10
91	0804000910	TRANSMISSION SHAFT	TIGE DE TRANSMISSION	1	\$27.43
92	0804000920	KEY	CLE DE RETENUE	1	\$2.24
93	0804000930	GEAR	ENGRENAGE	1	\$34.33

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Parts Pricing List / Liste de Prix des Pièces

CT-400D

Diag.	Order # Com.	English Description	Description Française	Qty./Qté.	Price/Prix
94	0804000940	KNOB	BOUTON	1	\$3.39
95	0804000950	CHAIN	CHAINE	1	\$19.38
96	0804000960	CHAIN WHEEL	ENGRENAGE POUR CHAINE	1	\$17.08
97	0804000970	OIL PLUG	BOUCHON A L'HUILE	2	\$3.39
98	0804000980	OIL SEAL	JOINT D'ETANCHEITE	1	\$20.64
99	0804000990	GEAR BOX	BOITIER D'ENGRENAGE	1	\$96.43
100	0804001000	GASKET	JOINT D'ETANCHEITE	1	\$10.06
101	0804001010	GEAR SET	ENS. D'ENGRENAGES	1	\$103.39
102	0804001020	TRANSMISSION SHAFT	TIGE DE TRANSMISSION	1	\$34.44
103	0804001030	"R" CLIP	ANNEAU EN "R"	1	\$3.16
104	0804001040	STEEL BALL	BILLE EN ACIER	1	\$2.01
105	0804001050	OIL SEAL	JOINT D'ETANCHEITE	1	\$16.04
106	0804001060	BALL BEARING	ROULEMENT A BILLES	1	\$22.94
107	0804001070	WASHER	RONDELLE	1	\$1.55
108	0804001080	CLUTCH	EMBRAYAGE	1	\$15.93
109	0804001090	ENGAGING SHAFT	TIGE D'ENGAGEMENT	1	\$14.55
110	0804001100	"O" RING	JOINT TORIQUE	1	\$1.67
111	0804001110	UPPER DUST HOOD	SORTIE DE POUSSIERE SUPERIEUR	1	\$143.69
112	0804001120	ELECTRIC CONTROL BOX	BOITIER DE CONTROLE	1	\$550.85
112-1	0804001121	WIRING BUNDLE ASS'Y	ENSEMBLE DE FILS ASSEMBLES	1	\$22.83
112-2	0804001122	CONTACTOR (220V COIL)	CONTACTEUR (BOBINE 220V)	2	\$91.94
112-3	0804001123	OVERLOAD	RELAJ DE SURCHARGE	2	\$64.23
112-4	0804001124	EMERGENCY SAFETY SWITCH	INTERRUPTEUR ARRET D'URGENCE	1	\$61.93
112-5	0804001125	SWITCH WITH KEY	INTERRUPTEUR AVEC CLE	1	\$62.04
112-6	0804001126	START BUTTON (GREEN)	BOUTON DE DEMARRAGE (VERT)	2	\$43.64
112-7	0804001127	SWITCH BOX & COVER	BOITE ET COUVERCLE D'INTERR.	1	\$87.23
112-9	0804001129	CONTACTOR RAIL	RAIL POUR CONTACTEUR	1	\$8.34
113	0804001130	POWER CORD	CORDON D'ALIMENTATION	1	\$22.94
114	0804001140	TABLE EXTENSION	TABLE D'EXTENSION	2	\$155.25
115	0804001150	NUT	ECROU	4	\$7.99
116	0804001160	SHORT SCREW SHAFT	TIGE COURTE	3	\$45.94
117	0804001170	COLUMN	COLONNE	3	\$75.61
118	0804001180	BASE	BASE	1	\$902.75
119	0804001190	"C" CLIP	ANNEAU DE RETENU "C"	1	\$2.70
120	0804001200	SUPPORT COLLAR	COLLIER DE SUPPORT	1	\$5.69
121	0804001210	KEY	CLE DE RETENUE	1	\$1.90
122	0804001220	LONG SCREW SHAFT	TIGE LONGUE	1	\$51.69
123	0804001230	COLUMN	COLONNE	1	\$84.93
124	0804001240	PAN HD SCREW	VIS A TETE BOMBEE	2	\$1.44
125	0804001250	THICKNESS SCALE	ECHELLE DE PROFONDEUR	1	\$4.54
127	0804001270	SPECIAL WASHER	RONDELLE SPECIALE	4	\$1.78
128	0804001280	LOWER CUTTERHEAD	TETE DE COUPE DU BAS	1	\$247.25
129	0804001290	BALL BEARING	ROULEMENT A BILLES	1	\$22.94
130	0804001300	BEARING CAP	CAPUCHON DU ROULEMENT	1	\$19.49
131	0804001310	BRACKET	SUPPORT	1	\$43.41
132	0804001320	SCREW SHAFT	TIGE VISSEE	1	\$42.49
133	0804001330	BRACKET	SUPPORT	1	\$34.44

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Parts Pricing List / Liste de Prix des Pièces **CT-400D**

Diag.	Order # Com.	English Description	Description Française	Qty./Qté.	Price/Prix
134	0804001340	SET SCREW	VIS SANS TETE	2	\$1.67
135	0804001350	COLLAR	BAGUE	1	\$5.23
136	0804001360	HANDWHEEL	MANIVELLE	1	\$28.69
137	0804001370	HEX. BOLT	BOULON HEXAGONAL	1	\$1.61
138	0804001380	SPRING WASHER	RONDELLE A RESSORT	2	\$1.55
139	0804001390	HEX. BOLT	BOULON HEXAGONAL	2	\$2.01
140	0804001400	SPRING WASHER	RONDELLE A RESSORT	4	\$1.78
141	0804001410	CAP SCREW	BOULON A TETE CYLINDRIQUE	4	\$2.93
142	0804001420	HEX. BOLT	BOULON HEXAGONAL	4	\$1.96
143	0804001430	HEX. BOLT	BOULON HEXAGONAL	4	\$2.36
144	0804001440	SPRING WASHER	RONDELLE A RESSORT	4	\$1.67
145	0804001450	SET SCREW	VIS SANS TETE	8	\$2.01
146	0804001460	SET SCREW	VIS SANS TETE	3	\$2.13
147	0804001470	HEX. BOLT	BOULON HEXAGONAL	4	\$1.84
148	0804001480	GIB	GLISSIERE	1	\$28.69
149	0804001490	IDLE WHEEL BRACKET	SUPPORT	1	\$7.99
150	0804001500	IDLE WHEEL SHAFT	AXE DU SUPPORT	1	\$7.76
151	0804001510	GEAR	ENGRENAGE	1	\$13.74
152	0804001520	RETAINING RING	ANNEAU DE RETENU	1	\$1.55
153	0804001530	CHAIN	CHAINE	1	\$55.14
154	0804001540	BALL BEARING	ROULEMENT A BILLES	4	\$11.44
155	0804001550	RETAINING RING/BORE	ANNEAU DE RETENU/ALESAGE	4	\$2.47
156	0804001560	CHAIN WHEEL	ROUE DE CHAINE	4	\$16.85
157	0804001570	INFEED TABLE	TABLE D'ENTREE	1	\$247.25
158	0804001580	FENCE	GUIDE	2	\$4.43
159	0804001590	PAN HD SCREW	VIS A TETE BOMBEE	4	\$1.55
160	0804001600	WATERPROOF PAPER	PAPIER IMPERMEABLE	2	\$5.46
161	0804001610	V-BELT	COURROIE EN "V"	3	\$14.89
162	0804001620	LOWER CUTTERHEAD MOTOR	MOTEUR/TETE DE COUPE DU BAS	1	\$458.85
163	0804001630	MOTOR BASE SHAFT	TIGE DE LA BASE DU MOTEUR	2	\$11.21
164	0804001640	MOTOR BASE	BASE DU MOTEUR	1	\$28.46
165	0804001650	WASHER	RONDELLE	2	\$1.55
166	0804001660	ADJUSTMENT SHAFT SET	TIGE D'AJUSTEMENT (ENS.)	1	\$9.14
167	0804001670	WIRE RETAINER	ATTACHE-FIL	2	\$2.70
168	0804001680	SET SCREW	VIS SANS TETE	3	\$1.61
169	0804001690	SPACING COLLAR	BAGUE D'ESPACEMENT	1	\$3.97
170	0804001700	HEX. BOLT	BOULON HEXAGONAL	4	\$1.90
171	0804001710	KNOB	BOUTON	2	\$4.54
172	0804001720	BELT GUARD	GARDE DE COURROIE	1	\$80.44
173	0804001730	HEX. BOLT	BOULON HEXAGONAL	2	\$4.54
174	0804001740	WIRE RETAINER	ATTACHE-FIL	1	\$2.70
175	0804001750	CABINET (SPECIAL ORDER)	CABINET (COMMANDE SPECIALE)	1	\$626.75
176	0804001760	LOWER MOTOR WIRE	FIL DE MOTEUR (BAS)	1	\$17.19
177	0804001770	HEX. BOLT	BOULON HEXAGONAL	4	\$2.59
178	0804001780	CASTER	ROULETTE	4	\$16.04
179	0804001790	SET NUT	ECROU DE FIXATION	4	\$1.61
180	0804001800	KNOB	BOUTON	2	\$5.69

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Parts Pricing List / Liste de Prix des Pièces **CT-400D**

Diag.	Order # Com.	English Description	Description Française	Qty./Qté.	Price/Prix
181	0804001810	COUNTERSUNK SCREW	VIS A TETE FRAISEE	4	\$1.67
182	0804001820	COVER	COUVERCLE	1	\$40.19
183	0804001830	LOWER DUST HOOD	SORTIE DE POUSSIERE INTERIEUR	1	\$149.44
184	0804001840	HEX. BOLT	BOULON HEXAGONAL	2	\$1.78
185	0804001850	INFEED DEPTH INDICATOR	INDICATEUR DE PROFONDEUR	1	\$4.20
186	0804001860	PAN HD SCREW	VIS A TETE BOMBEE	1	\$1.55
189	0804001890	KNIFE SETTING GAUGE	JAUGE A COUTEAU	1	\$10.18
190	0804001900	HEX. T-WRENCH	CLE HEXAGONALE EN "T"	1	\$12.48
191	0804001910	HEX. KEY (3MM)	CLE HEXAGONALE (3MM)	1	\$2.59
192	0804001920	HEX. KEY (4MM)	CLE HEXAGONALE (4MM)	1	\$2.70
193	0804001930	HEX. KEY (6MM)	CLE HEXAGONALE (6MM)	1	\$2.93
194	0804001940	OPEN END WRENCH (8-10MM)	CLE OUVERTE (8-10MM)	1	\$4.43
195	0804001950	OPEN END WRENCH (12-14MM)	CLE OUVERTE (12-14MM)	1	\$4.54
	080400MBIL	BILINGUAL MANUAL CT-400D	MANUEL BILINGUE CT-400D	1	\$15.00

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