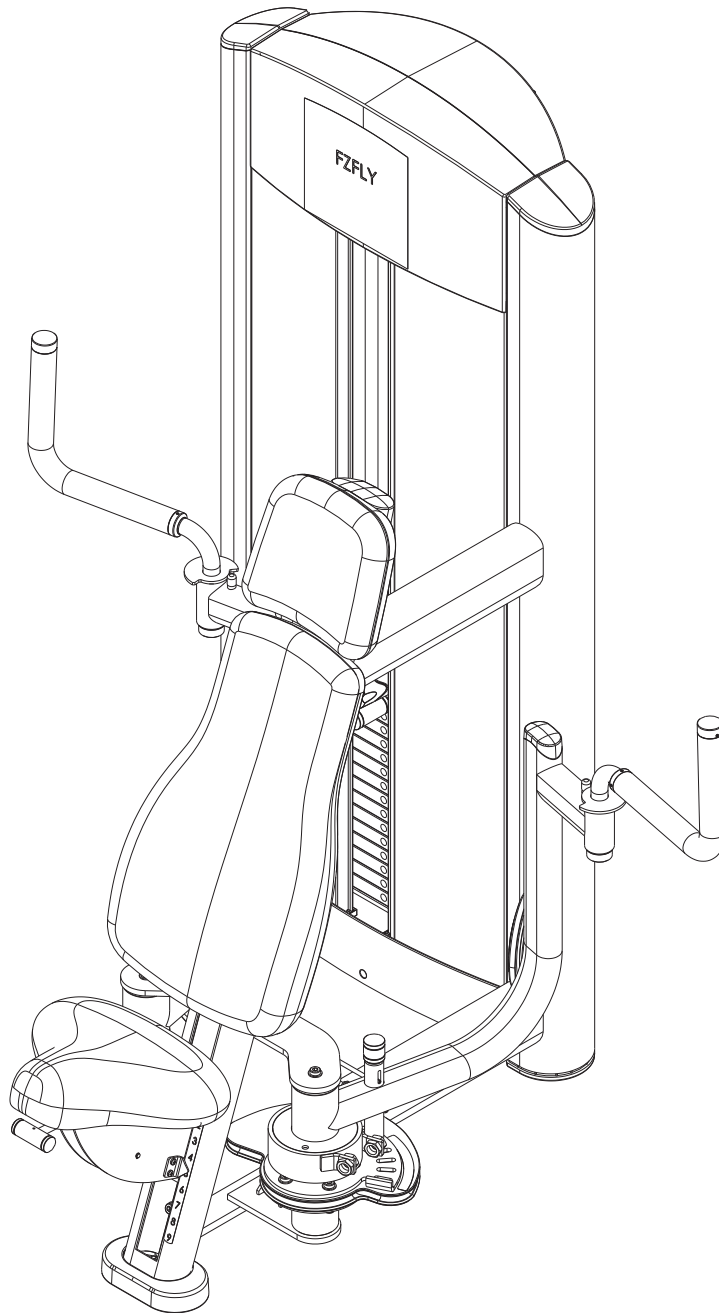




SIGNATURE SERIES  
FZFLY FLY



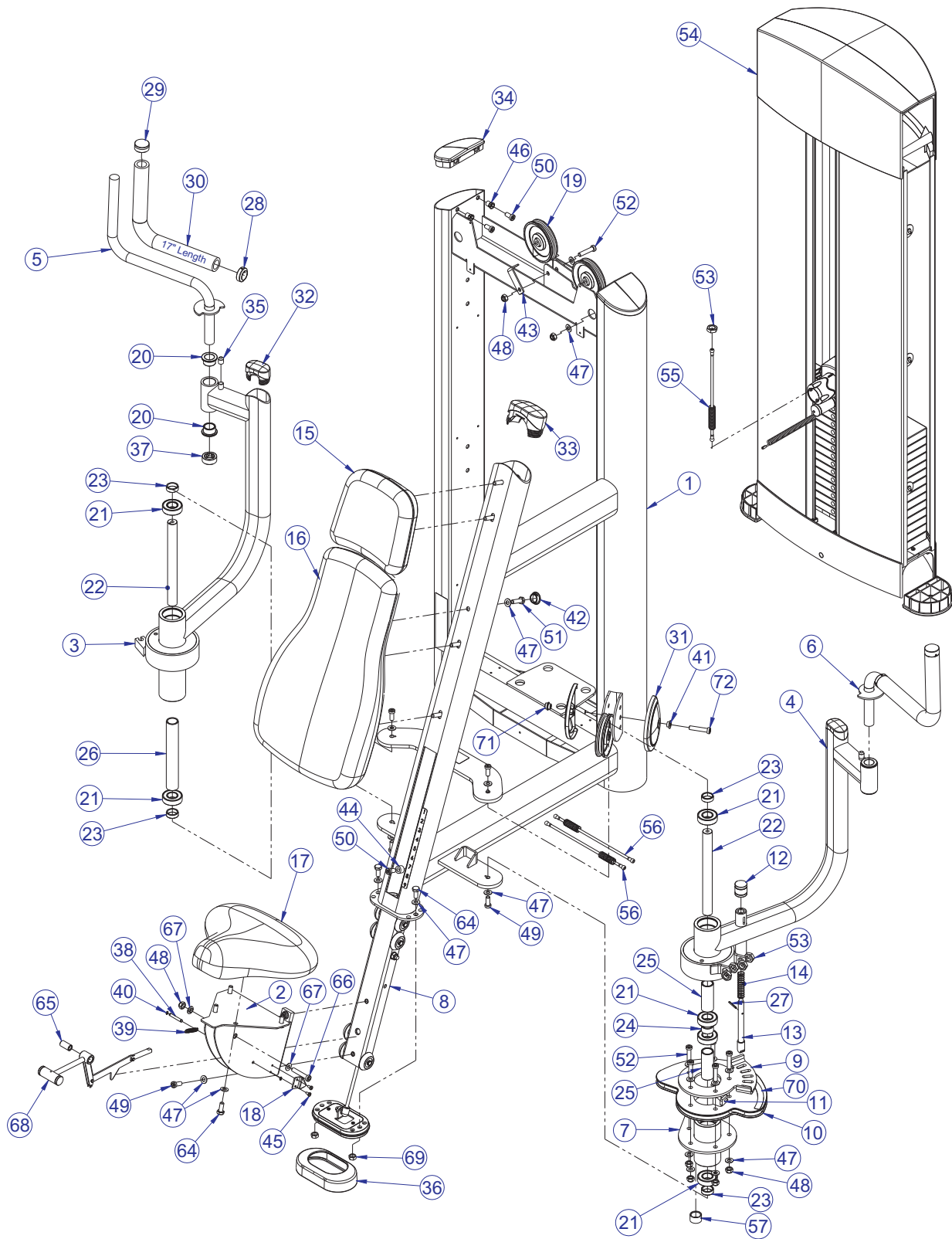
Customer Support Services  
**PARTS MANUAL**

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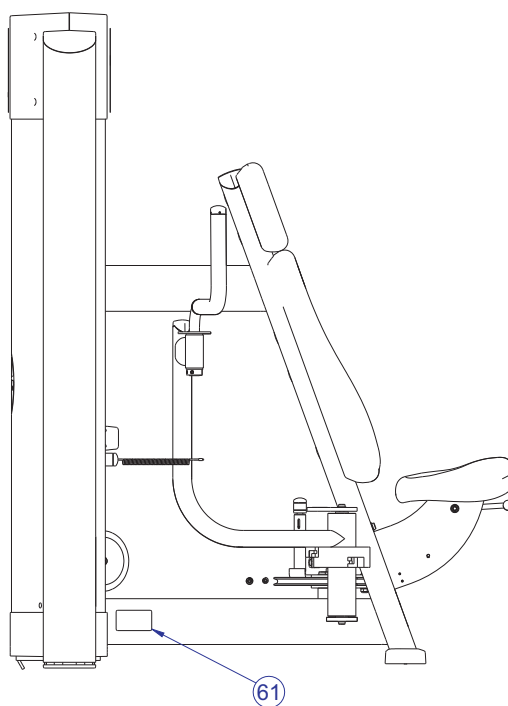
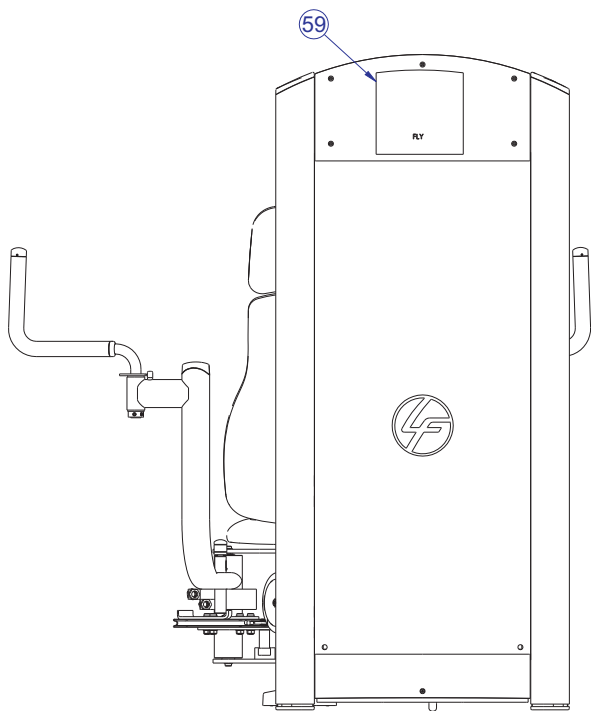
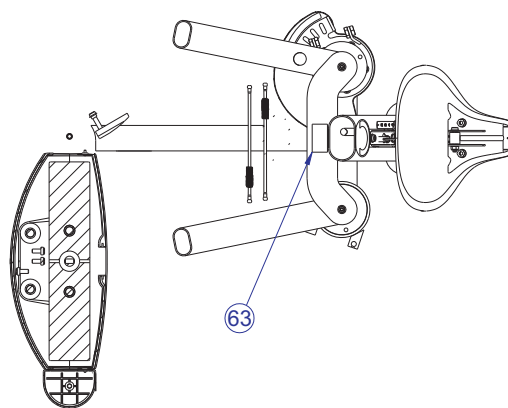
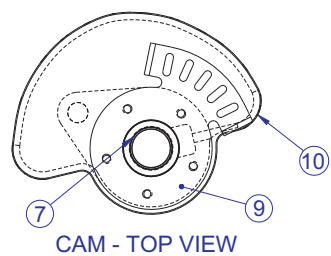
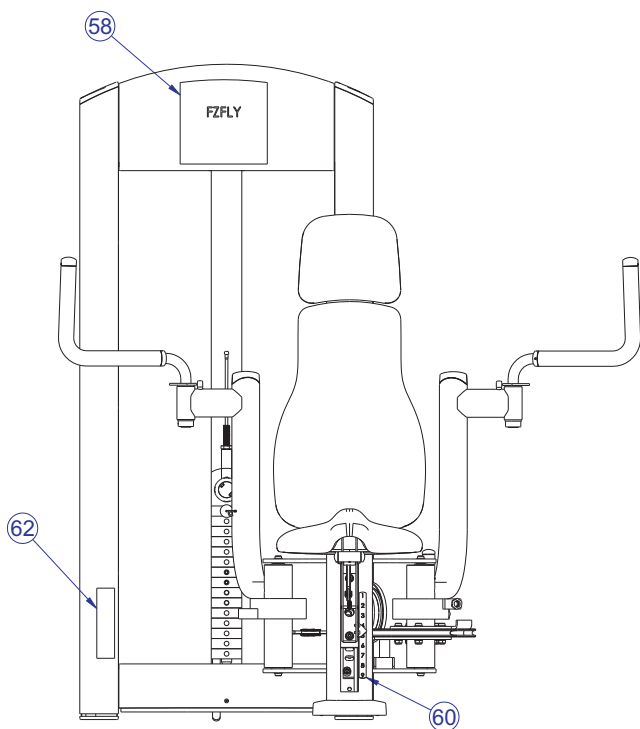
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# FZFLY FLY COMPONENT ASSEMBLY



SEE PAGE 5 FOR LEGEND

# FZFLY FLY COMPONENT ASSEMBLY II



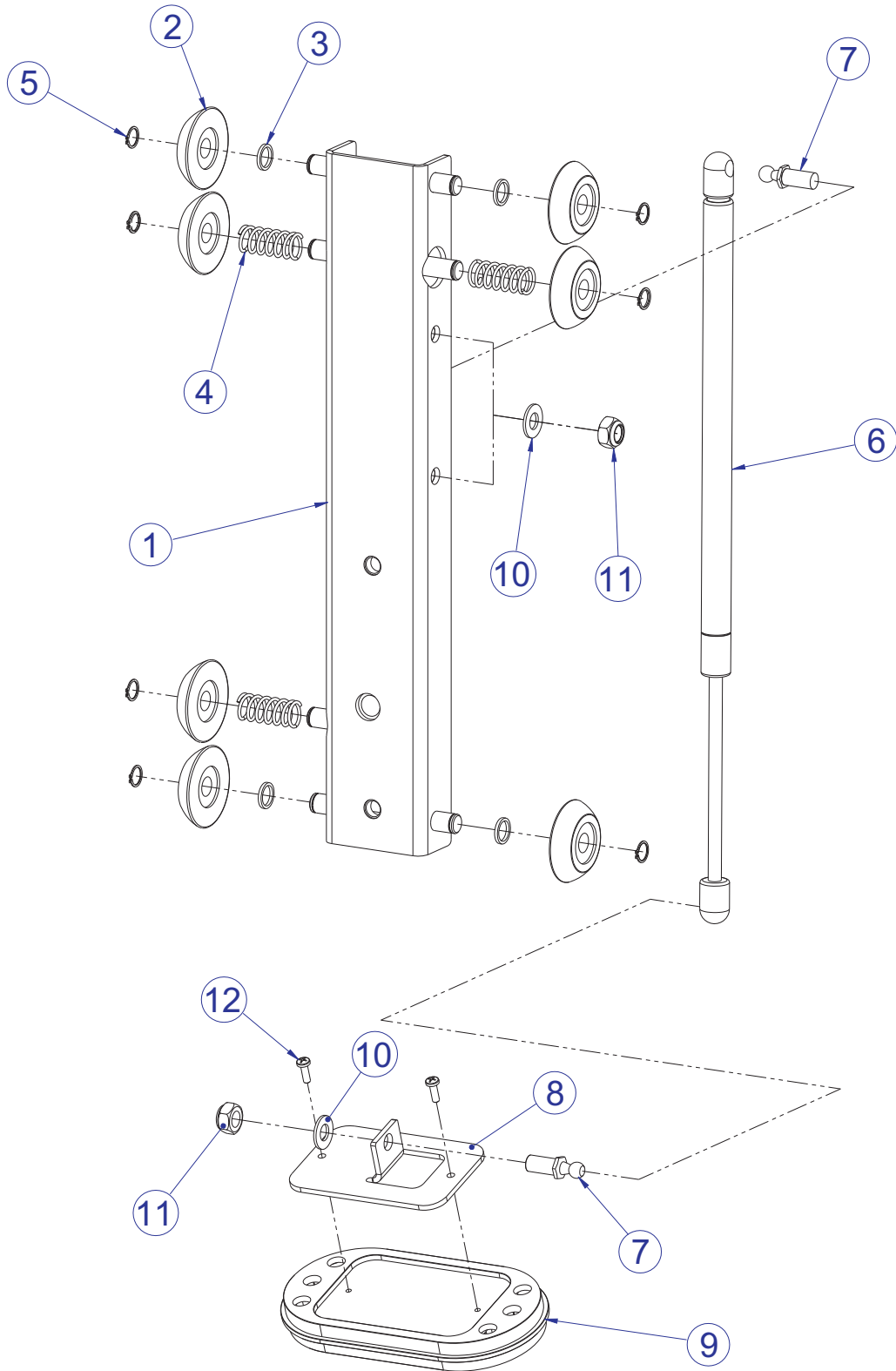
SEE PAGE 5 FOR LEGEND

# FZFLY FLY COMPONENT ASSEMBLY LEGEND

ITEM NO.	QTY.	PART NO.	DESCRIPTION	ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	7485101	WLDMT, FZFLY FRAME	37	2	7435301	COLLAR, SHAFT 1.020 ID
2	1	7330501	WLDMT, FZ SEAT SUPPORT	38	1	7407502	PIN, LINK
3	1	7485801	WLDMT, FZFLY PRESS ARM - RT	39	1	3239201	SPRING, EXT, .375 X .049 X 2.00
4	1	7485901	WLDMT, FZFLY PRESS ARM - LT	40	2	3232401	RING, RETAINING, EXTERNAL
5	1	7486001	WLDMT, FZFLY HANDLE - RT	41	1	7630101	RETAINER, CM/MJ, PULLEY
6	1	7486101	WLDMT, FZFLY HANDLE - LT	42	5	3237403	PLUG, 1" HOLE
7	1	7486901	WLDMT, FZFLY PIVOT HSNG	43	1	6757701	CLIP, CABLE 2-7/8 X 1 X 1
8	1	7911101	ASSY, SEAT CARRIAGE	44	1	7385203	SPACER, .406 X .750 X .500
9	1	7487101	BRKT, CAM - TOP	45	2	3239101	SCREW, M5X10 PHL PAN TT ST
10	1	7487201	CAM, FZFLY	46	4	3238601	M10X1.5 THREADED INSERT (HEX)
11	1	7342201	PLATE, CABLE END	47	30	3236601	WASHER, 3/8 SAE SS
12	1	7424801	KNOB, POP PIN	48	8	3236801	NUT, M10 HEX NYLOCK SS
13	1	7795201	PIN, SPRING - RATCHET	49	6	3236202	SCREW, M10 X1.5 25MM
14	1	7351501	SPRING; PULL PIN LARGE	50	5	3236201	SCREW, M10 X1.5 20MM
15	1	74743XX	PAD, HEAD REST	51	5	3251204	SCREW, M10 X1.5 X 35MM HEX ZN
16	1	74741XX	PAD, LARGE BACK	52	7	3236206	SCREW, M10 X1.5 45MM
17	1	72971XX	PAD, SEAT SADDLE	53	5	3236902	NUT, M16 X 2 HEX JAM SS
18	1	7425295	BRKT, SEAT INDICATOR	54	1	7420401	ASSY, MID TOWER-14
19	3	3237801	PULLEY, 4.5" OD	55	1	7423716	CABLE, FZFLY 128-1/4
20	4	3104903	1.00" ID 1.25" OD BRONZ BUSHING	56	2	7573702	CABLE, FZFLY 29-1/2
21	6	3235601	BEARING, 6205 BALL	57	1	7690101	BUMPER, SLEEVE - 1 INCH DIA
22	2	7316506	SHAFT, 25MM X 10.331	58	1	7602901	LABEL, FZFLY PLACARD
23	4	7330001	SPACER, INTERNAL X .403	59	1	7603001	LABEL, FZAB PLACARD
24	1	7330002	SPACER, INTERNAL X .653	60	1	7524501	LABEL, 1-9 STRAIGHT
25	2	7330003	SPACER, INTERNAL X 3.265	61	1	7571301	LABEL, SERIAL NUMBER
26	1	7330008	SPACER, INTERNAL X 8.364	62	1	7422004	LABEL, 2" ASTM WARN
27	1	3110008	ROLL PIN, 1/8 X 1-1/4	63	1	7422003	LABEL, MOVING PARTS
28	2	7662802	RING, GRIP 1.50 OD	64	6	3251202	SCREW, M10 X1.5 X 25MM HEX ZN
29	2	7662902	CAP, GRIP 1.50 OD	65	1	7776501	SHAFT, .625 X .406 X 1.200
30	2	3235802	GRIP, 1.00 ID X .25 X 17.50	66	1	3236208	SCREW, M10 X1.5 55MM
31	2	8094101	COVER, PULLEY-BOLTED PARTIAL	67	2	7776401	SPACER, FLANGE .406 X .495 X .81
32	2	7333801	CAP, SMALL FLOV- END	68	1	7778001	ASSY, FZ ADJUSTER HANDLE
33	1	7333901	CAP, LARGE FLOV- END	69	2	3254703	NUT, M10 X 1.5 HEX ZINC
34	2	7326201	CAP, D-TUBE - TOP	70	1	7805901	LABEL, FZFLY 1-5 CURVED
35	2	3238501	CAP, 1/2 X 5/8	71	1	7335401	NUT, M10 X 1.5 SOCKET HEAD
36	1	7419601	COVER, FOOT-20 DEG.	72	1	3236207	SCREW, M10 X1.5 50MM

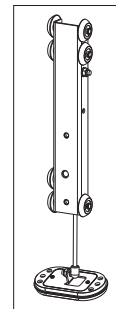
# FZFLY FLY SEAT CARRIAGE ASSEMBLY - 7911101

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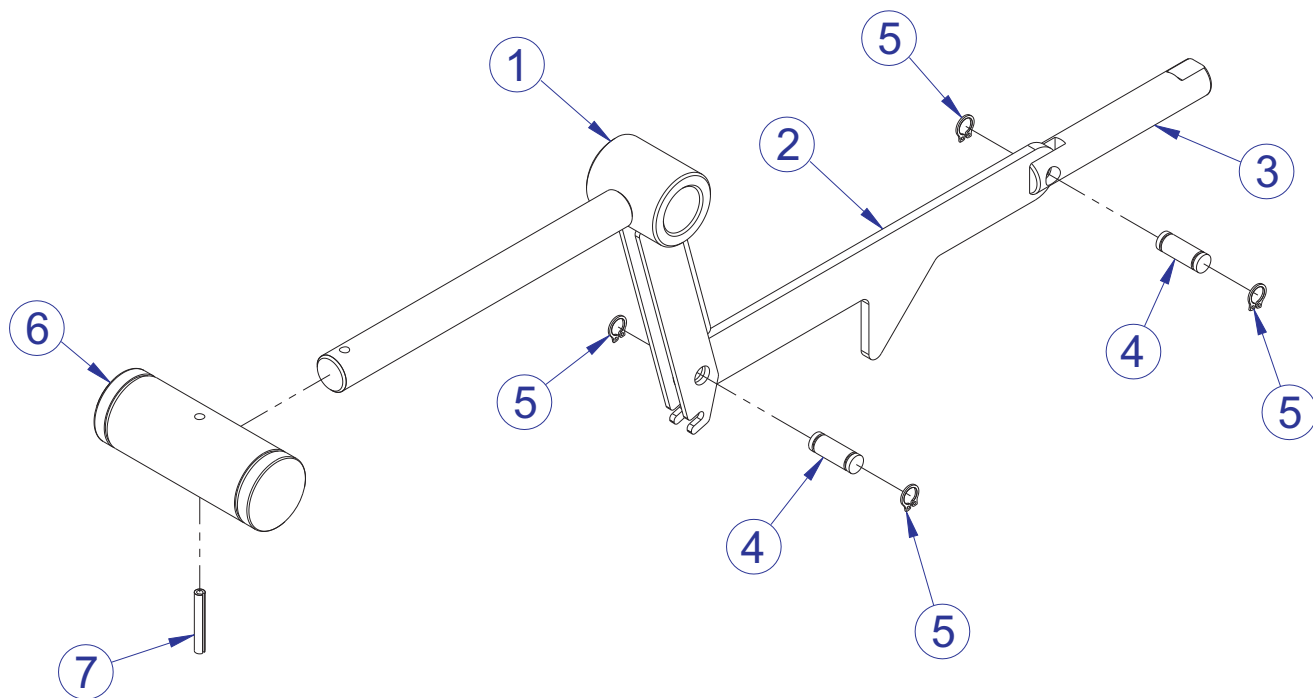
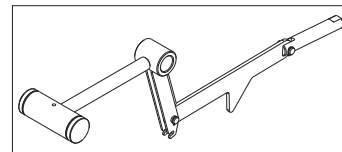
SEE PAGE 7 FOR LEGEND

# FZFLY FLY SEAT CARRIAGE ASSEMBLY LEGEND



ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	7911295	WLDMT, SEAT CARRIAGE SHDW GRAY
2	7	7889701	ROLLER, SEAT CARRIAGE
3	4	7911901	SPACER, .625 DIA X 16 GA.
4	3	7912001	SPRING, SEAT CARRIAGE
5	7	3232408	RING, BRE .443, 5100-46, ST,PP,B
6	1	3235700	SPRING, GAS 80N
7	2	7414301	STUD, M10 BALL END M10 X 1.5
8	1	7339401	BRACKET, GAS SPRING
9	1	7334001	FOOT, 2.50 X 4.49 FLOV
10	2	3236601	WASHER, 3/8 SAE SS
11	2	3236801	NUT, M10 HEX NYLOCK SS
12	2	3241201	M4 PHL PAN F ST ZN

# FZFLY FLY ADJUSTER HANDLE ASSEMBLY - 7778001

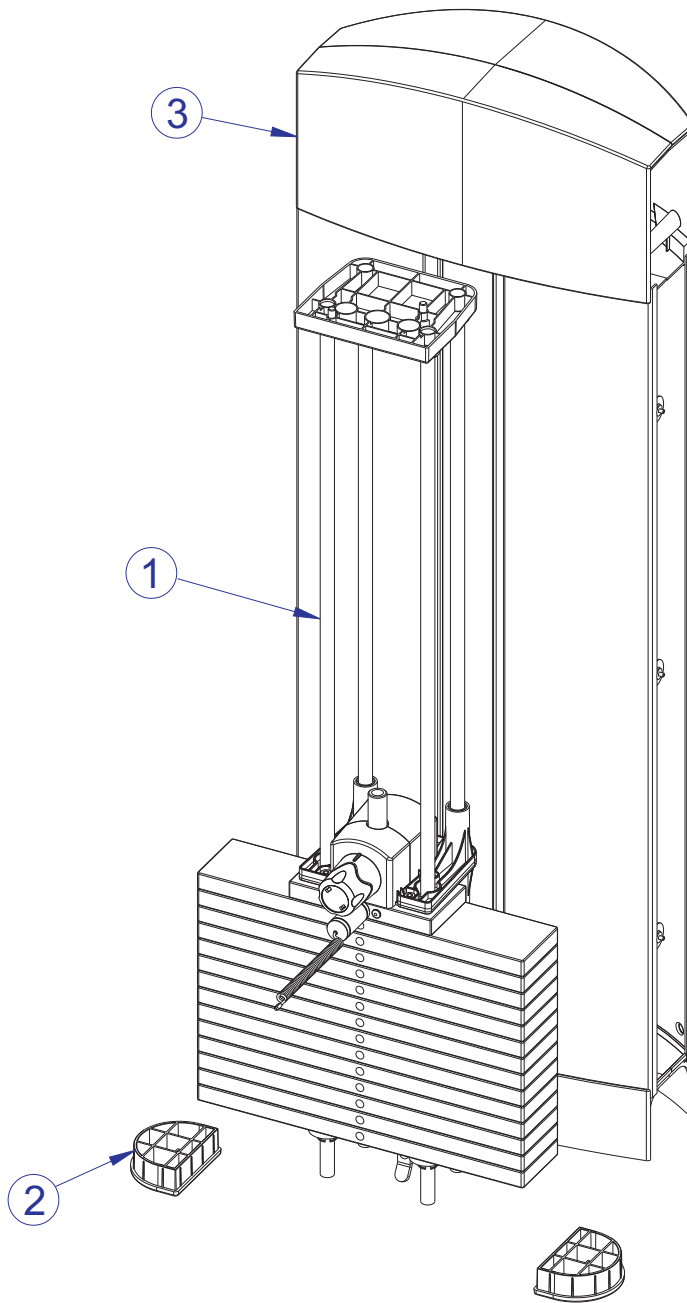


ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	7777595	WLDMT, FZ SEAT ADJ HANDLE SHADOW GRAY
2	1	7331801	LINK, ADJUSTER
3	1	7331601	PIN, INDEX
4	2	7407501	PIN, LINK
5	4	3232401	RING, RETAINING, EXTERNAL
6	1	7287901	HANDLE, ADJUSTER
7	1	3110010	ROLL PIN, 1/8 X 7/8



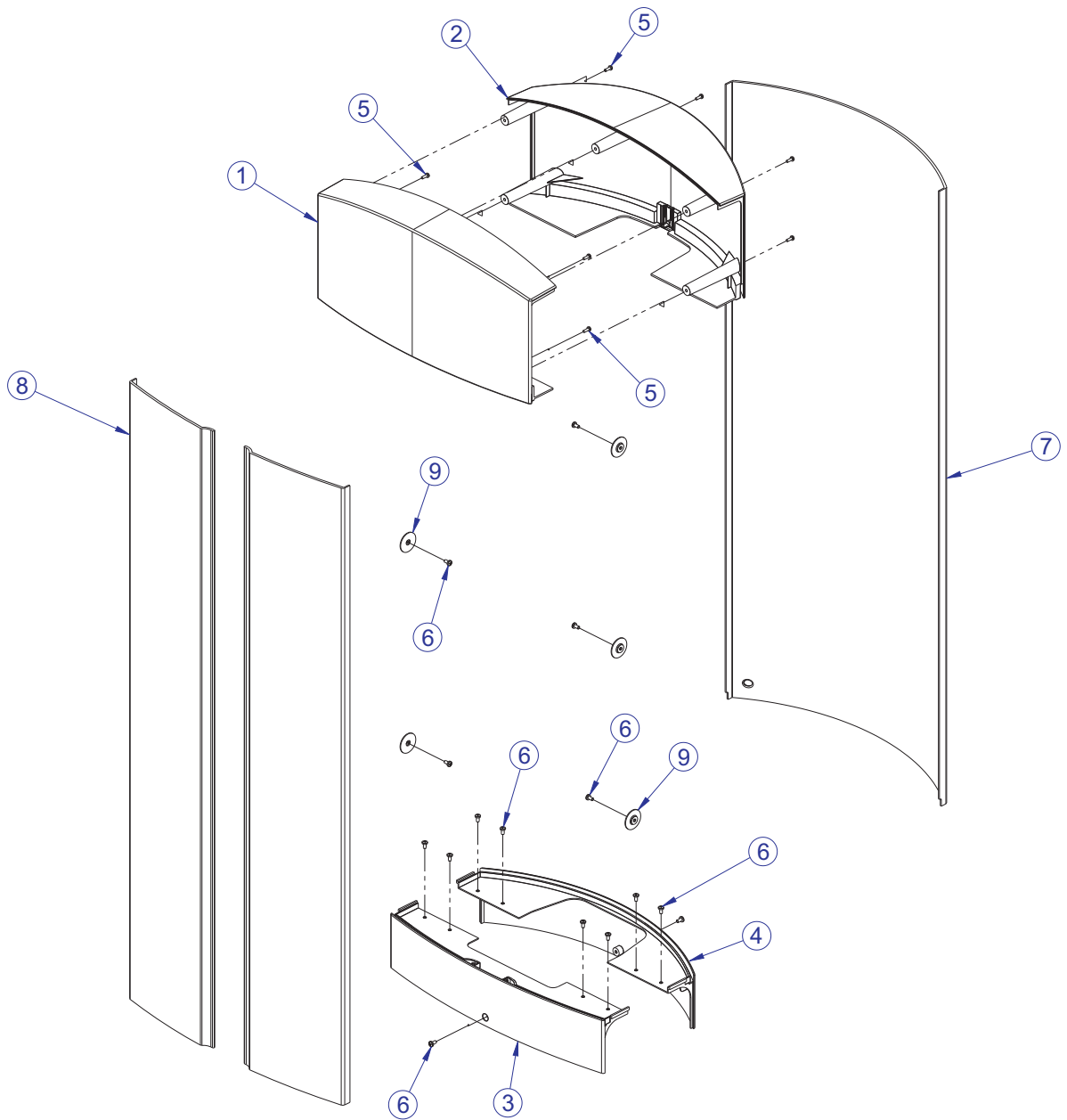
# FZFLY FLY MID-14 TOWER ASSEMBLY - 7420401

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ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	7420101	ASSY, WEIGHT STACK MID-14
2	2	7326301	CAP, D-TUBE-BTM
3	1	7419801	ASSY, TOWER PLASTICS-MID

# FZFLY FLY PLASTIC TOWER ASSEMBLY - 7419801

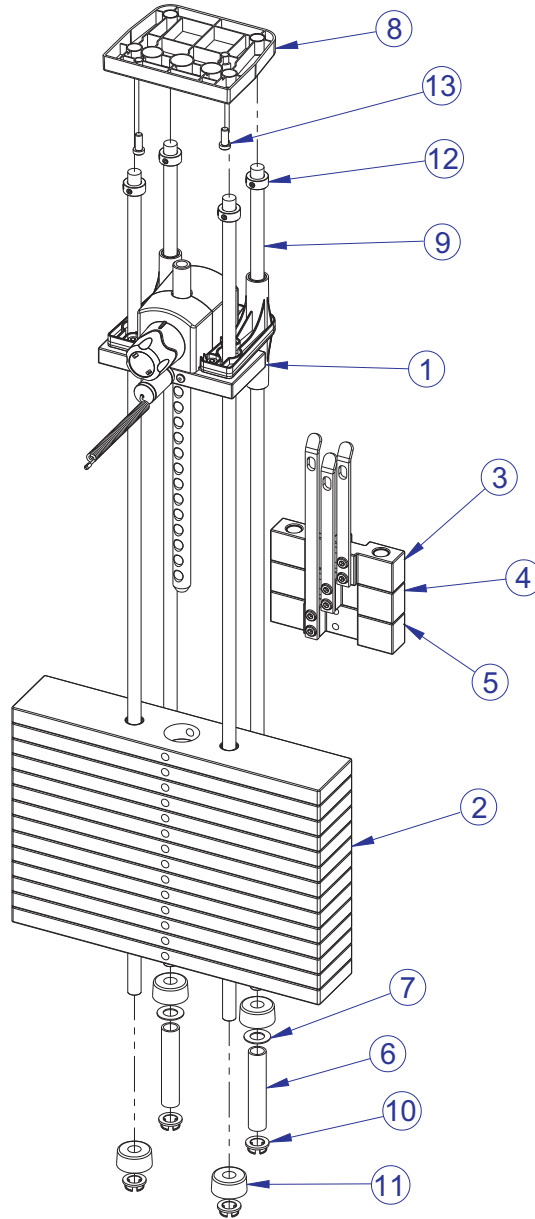


ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	7318601	COVER, TOWER- TOP FRONT
2	1	7318701	COVER, TOWER- TOP REAR
3	1	7318801	COVER, TOWER- BOTTOM FRONT
4	1	7318901	COVER, TOWER- BOTTOM REAR
5	9	3236501	M4 X 0.7 PHL PAN MS ST ZN
6	16	3239101	SCREW, M5X10 PHL PAN TT ST
7	1	7765701	SHROUD, TOWER- REAR SHORT
8	2	7765601	SHROUD, TOWER- FRT SHORT RH
9	6	7583501	RETAINER, FZ SHROUD

# FZFLY FLY MID-14 WEIGHT STACK ASSEMBLY - 7420101

## WEIGHT STACK LABELS

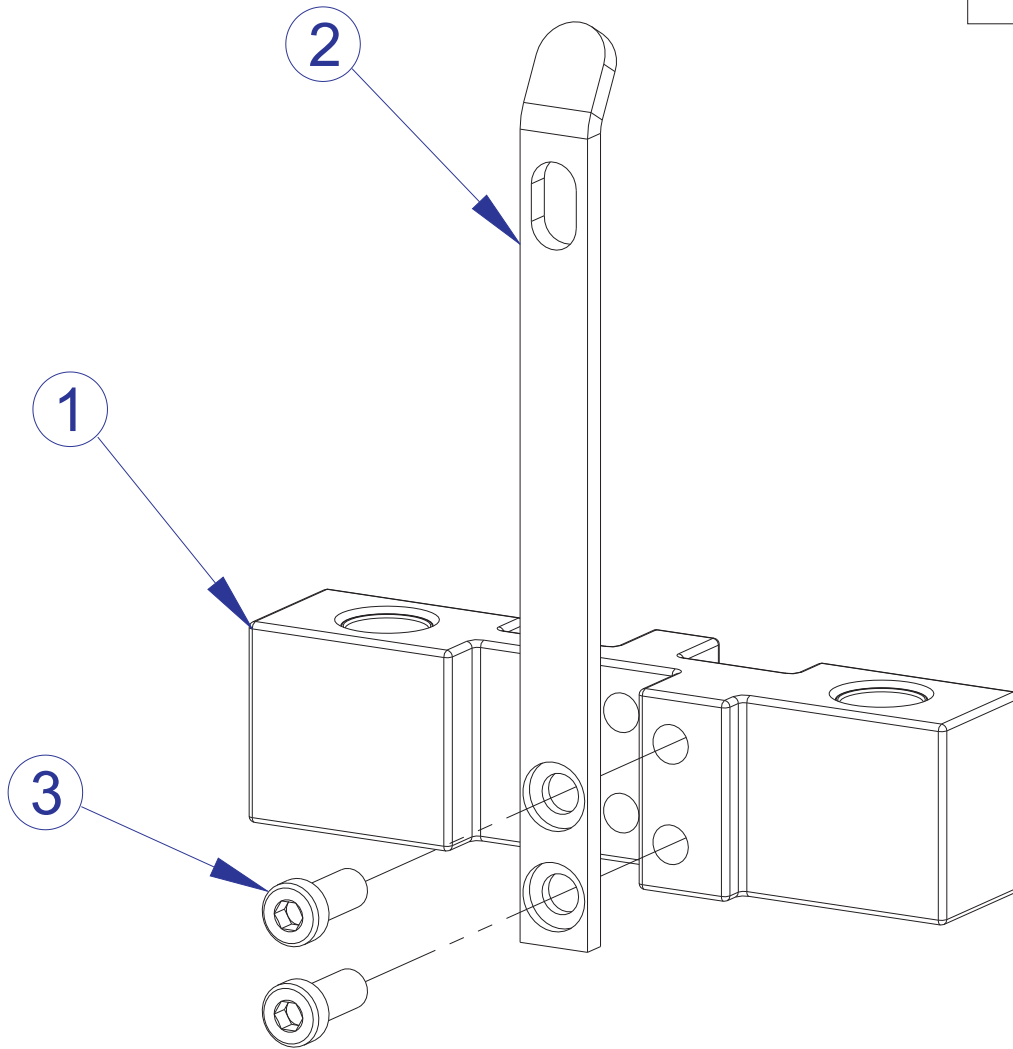
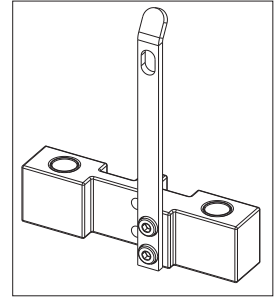
7927201	LABEL, 390 LB STACK
7927301	LABEL, 195 KG STACK



ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	7350701	ASSY, HEAD PLATE (14)
2	14	7328401	WEIGHT PLATE, 20 LB
3	1	7327601	ASSY, INCREMENT WT-5LB
4	1	7327701	ASSY, INCREMENT WT-10LB
5	1	7327801	ASSY, INCREMENT WT-15LB
6	2	7328701	SPACER, INC WT STACK 14 PLT
7	2	7351001	SPACER, INC WT STACK
8	1	7621101	RETAINER, GUIDE ROD-TOP
9	4	7328602	GUIDE ROD, .75 OD SOLID X 53.50
10	4	7337901	BUSHING, GUIDE ROD
11	4	7352101	CUSHION, WEIGHT STACK
12	4	3103301	SHAFT COLLAR, 3/4" ID ZINC
13	2	3236202	M10 X 1.5 X 25 HXS SOC CS SS

# FZFLY FLY

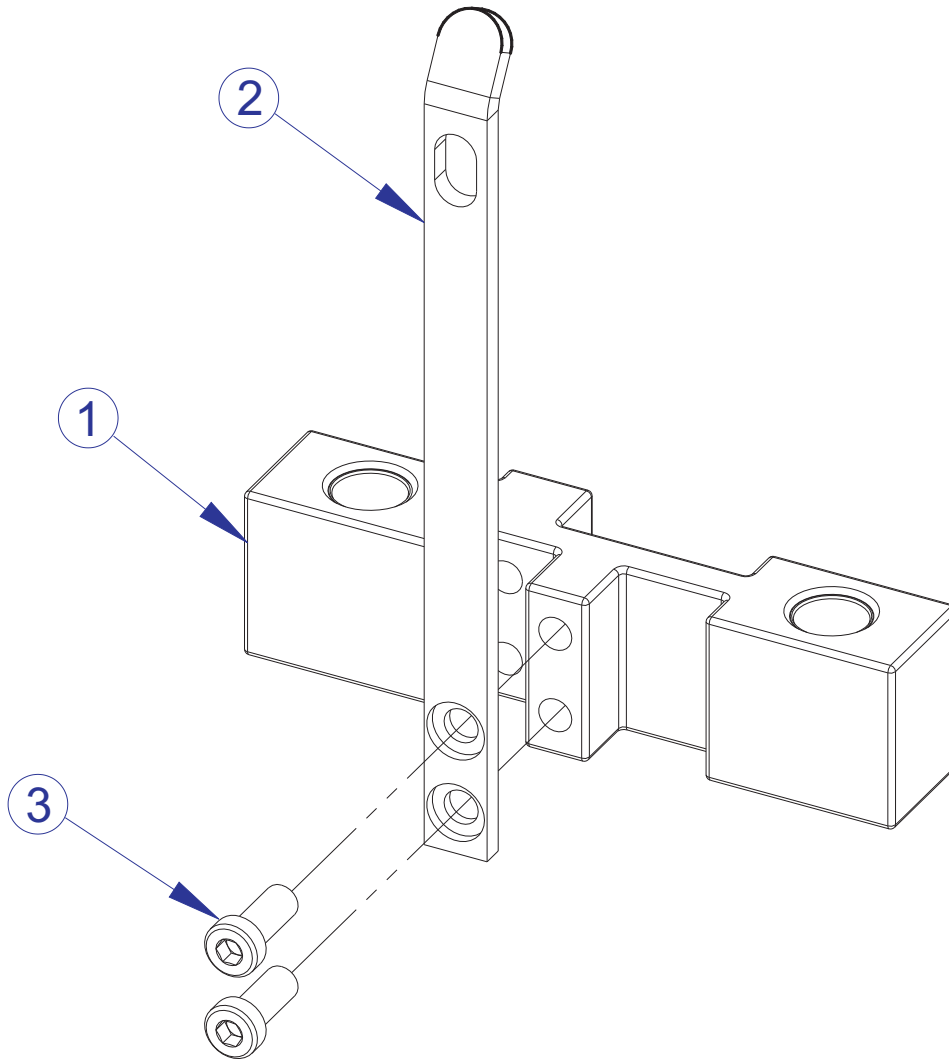
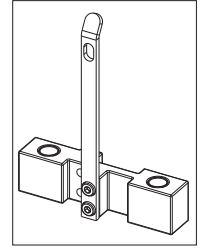
## 5 LB. INCREMENT WEIGHT ASSEMBLY - 7327601



ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	7968501	ASSY, FZ INC WEIGHT 5LB
2	1	7328001	BRKT, INCREMENT WT - 5 LB
3	2	3236202	SCREW, M10 X1.5 25MM

# FZFLY FLY

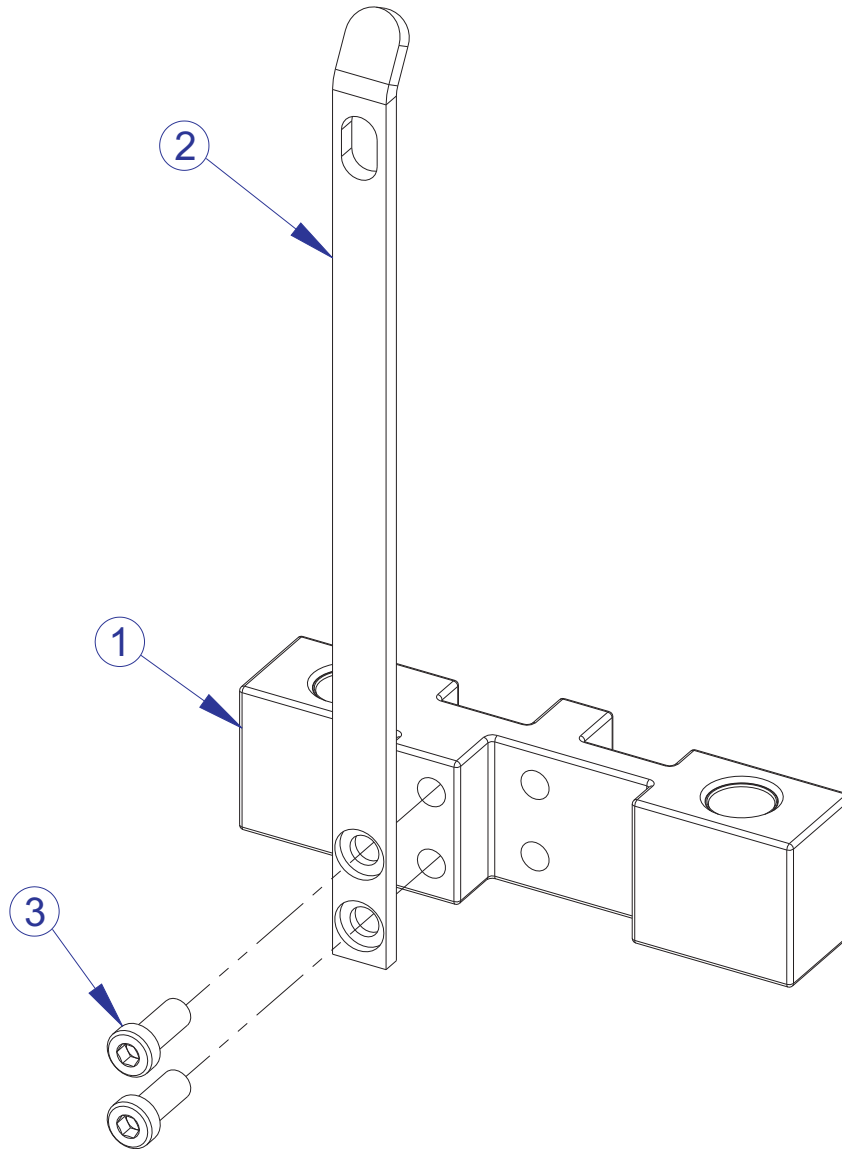
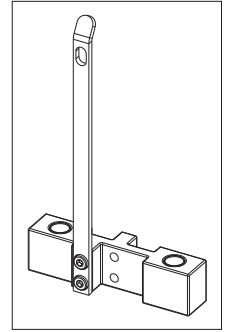
## 10 LB. INCREMENT WEIGHT ASSEMBLY - 7327701



ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	7968501	ASSY, FZ INC WEIGHT 5LB
2	1	7328101	BRKT, INCREMENT WT - 10 LB
3	2	3236202	SCREW, M10 X1.5 25MM

# FZFLY FLY

## 15 LB. INCREMENT WEIGHT ASSEMBLY - 7327801

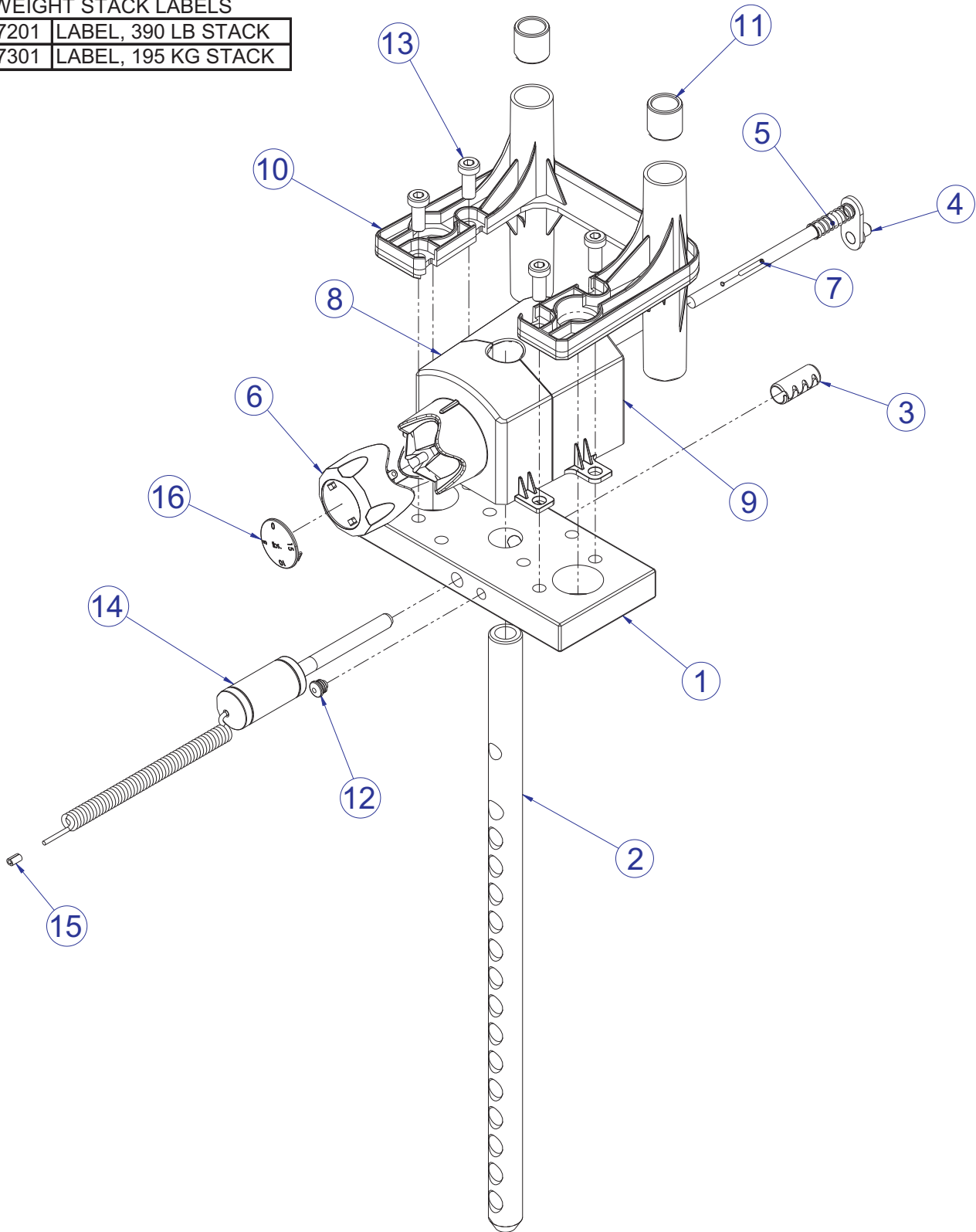


ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	7968501	ASSY, FZ INC WEIGHT 5LB
2	1	7328201	BRKT, INCREMENT WT - 15 LB
3	2	3236202	SCREW, M10 X1.5 25MM

# FZFLY FLY HEAD PLATE ASSEMBLY - 7350701

## WEIGHT STACK LABELS

7927201	LABEL, 390 LB STACK
7927301	LABEL, 195 KG STACK



SEE PAGE 16 FOR LEGEND

# FZFLY FLY HEAD PLATE ASSEMBLY LEGEND

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ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	7326701	HEAD PLATE
2	1	7347801	STEM, 9 PLATE
3	1	3236001	BUSHING, SPRING PIN
4	1	7327201	WLDMT, INCREMENT WT PIN
5	1	8024501	SPRING, 1/2 OD X 1-1/2
6	1	7326101	KNOB, INC WT SELECTOR
7	1	3110008	ROLL PIN, 1/8 X 1-1/4
8	1	7326401	HOUSING, SELECTOR - FRONT
9	1	7326501	HOUSING, SELECTOR - REAR
10	1	7362101	STABILIZER, HEAD PLATE
11	4	7459601	BUSHING, HEAD PLT STABILIZER
12	1	7356501	PLUG, LANYARD ATTACHMENT
13	4	3236202	SCREW, M10 X1.5 25MM
14	1	7338101	ASSY, WT STACK SELECTOR PIN
15	1	7523601	CRIMP, CABLE
16	1	7398601	CAP, SELECTOR KNOB, LBS
	OR		
	1	7398701	CAP, SELECTOR KNOB, KG



FZFLY FLY  
IMAGE

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