# ACTUATOR LA32

#### **Features:**

- 24 V DC permanent magnet motor
- Thrust up to 6000 N (with ball screw)
- Stainless steel piston rod
- High-strength plastic housing protects motor and gears
- Elegant and compact design with small installation dimensions
- Protection class: IPX1
- · Colour: black
- 2250 mm straight cable with 6.3 mm jack plug
- Low noise level: 46 dB (A); measuring method DS/EN ISO 3746, actuator not loaded
- LA32K with ball screw and double-acting brake (i.e. push and pull / both directions)

#### **Options:**

- Protection class: IPX5 or IPX6
- Reed-switch for exact positioning (8 pulses per spindle revolution)
- LA32 with 5 mm pitch F: Manual quick release
- LA32 with 5 mm pitch FH: Manual quick release with dampened movement
- Mechanical splines function (push only)
- Electrical splines function, built-in micro-switch in back fixture, the actuator can therefore only be used for push. (Only with 01 and 02 back fixture)
- LA32K with ball screw and double-acting brake (i.e. push and pull/both directions)
- LA32KAS with ball screw and safety nut
- LA32KSM with ball screw, safety nut and mechanical splines
- Available with 0.2 m or 0.4 m coiled cable
- LA32JKSM available with 2-speed facility for the LINAK JUMBO SYSTEM
- CS32; electronic limit switch (built-in)

#### **Usage:**

- Duty cycle: Max. 10% or 2 minutes continuous use followed by 18 min. not in use
- Ambient temperature +5° to +40° C
- For use with LINAK control boxes CB8, CB12, CB14 and CS16 PCB or internal CS32 PCB
- Should LA32 be used with a non LINAK control unit, please ask the nearest LINAK representative for further details

#### Accessories::

- CS16; electronic limit switch
- Optical encoder
- SLS: safety limit switch



The LA32 is a powerful actuator that can be supplied with a ball screw spindle to give outstanding performance. The ideal choice for a wide range of applications including adjustment of hospital beds.

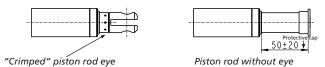
The LA32 has many special options including a safety nut, splines, quick release (F) and an optional protection class up to IPX6 standard.



## $\Lambda$

#### **Precautions:**

- As there is friction in the spindle/gear system, a load of 800 N is necessary to start the lowering function with LA32F. The actuator will use up to 3.5 Amp. in inward direction unloaded due to a brake system that is fitted as standard on all types of LA32F.
- Release of the QR is only possible with a Bowden cable release force 25-60 N.
- The piston rod eyes are "crimped" in place and cannot be screwed loose

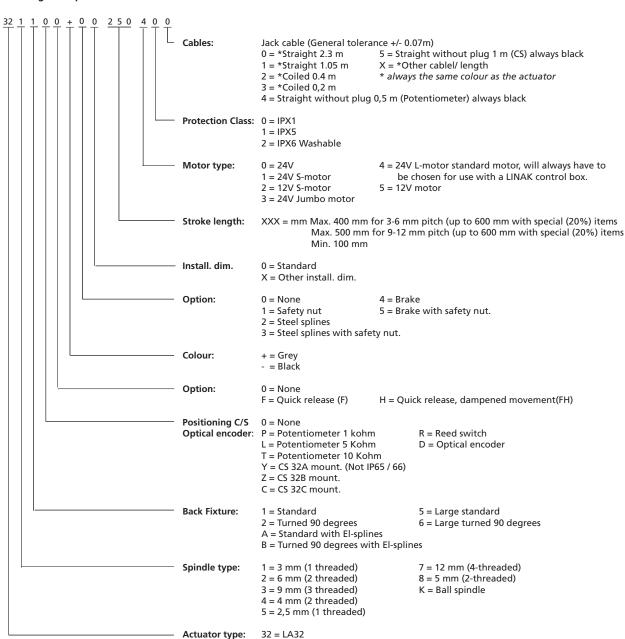


- Piston rods without eyes are not tested
- LA32 with quick release and free wheeling function must not be sold to new products

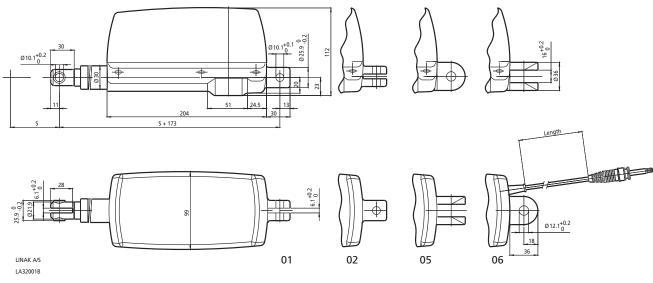


Maximum load in pull = 2000N

LA32 Ordering example:



#### Dimension



Installation dimensions:

(Min. install dim. 273 mm)

S + 173: (with/without safety nut)

S + 181: (LA323. with/without safety nut)

S + 184: with splines

S + 198: with splines and safety nut

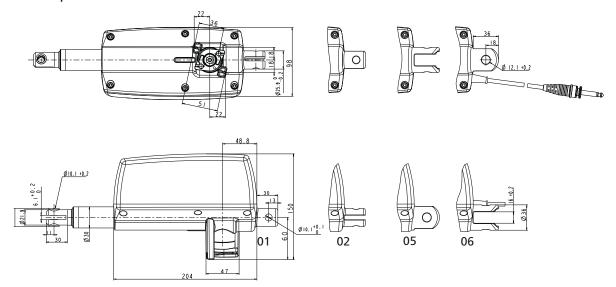
S + 210: LA32K, LA32KAS, LA32 with safety nut

S + 215: with brake S + 267: LA32KSM



3D view of the back fi xture. (here type "01" is shown. Drawing no.: 0321200

#### LA32 with quick release:



Drawing no.: LA32F001C

**Install. dimensions:** S + 173: LA32.F

S + 196: LA32FH

### **Technical specifications:**

Туре	Spindle pitch (mm)	Thrust max. Push [N]	*Self- lock Max. [N]*	Stroke length [mm]						Typical Speed 0/full load [mm/s]	Typical amp. 24V at full load [A]	
321xxx+00xxx4xx	3	4000	4000	100°	150°	200°	250°	300°	350	400	7/5.5	3.5
322xxx+00xxx4xx	6	3000	2000	100°	150°	200°	250°	300°	350°	400°	13.8/13 (2000N)	3 (2000N)
322xxx+40xxx4xx	6	3000	3000	100°	150°	200°	250°	300°	350	400	13.6/8.5	4.5
32Kxxx+x0xxx4xx	4	6000	6000	-	150°	200°	250°	300°	350	400	8.7/6.8	4.7
32Kxxx+10xxx4xx	4	6000	6000	-	150°	200°	250°	300°	350	400	8.7/6.8	4.7
32Kxxx+30xxx4xx	4	6000	6000	-	-	-	-	300°	350	400	8.7/6.8	4.7
328xxF+x0xxx4xx	5	2800	2800	100°	150°	200°	250#	300#	-	-	11/9.8	3.5
32Kxxx+30xxx3xx	4	7500	6500	-	-	-	-	300°	350	400	15/6.5 (7500N)	9.5 (7500N)

The above measurements are made in connection with a CB12, the LA32JKSM with a CBJ1 high speed.

 $\mbox{\sc P} = \mbox{\sc Stroke}$  lengths where potentiometer is possible as standard

\* LINAK control boxes are designed so that they will short-circuit the motor terminals (poles) of the actuator(s) when the actuator(s) are not running. This solution gives the actuator(s) a higher self-locking ability. If the actuator(s) are not connected to a LINAK control box the terminals of the motor must be short-circuited to achieve the above mentioned self-locking ability.

# = Not with spindle potentiometer (stroke length max. 220 mm)

= Ball screw

KAS = Ball screw with safety nut

**KSM** = Ball screw with splines and safety nut

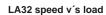
= Reed-switch

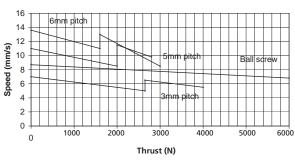
= Manual quick release

FΗ = Manual quick release with dampened movement

KAS and KSM are only available on LA32K (with ball screw)

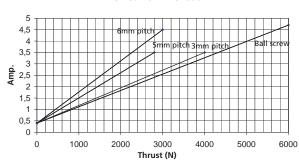
### **Graphs:**





Measurements are made in connection with a CB12

### LA32 current v's load



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