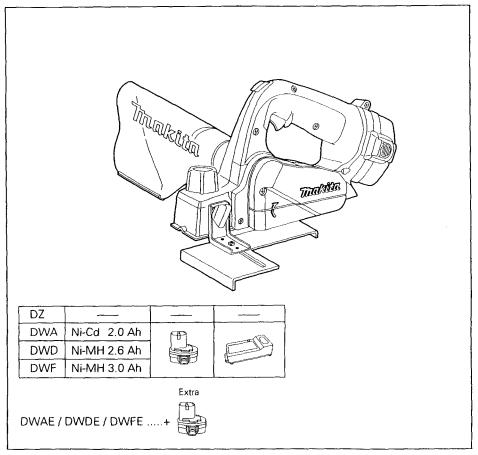


INSTRUCTION MANUAL



SPECIFICATIONS

Planing width	Planing depth	Shiplapping depth	No load speed (RPM)	Overall length	Net weight	
50 mm (1-31/32")	0.5 mm (0.02")	15 mm (9/16")	9,000/min.	297 mm (11-11/16")	2.2 kg (4.8 lbs)	
Battery Cartridge	Voltage	ge Battery Charger Input		Output	Charging time	
1422	14.4 V	DC1411	A.C. only 50 Hz - 60 Hz	D.C. 7.2 V 14.4 V	60 min.	
1434	14.4 V	DC1411	A.C. only 50 Hz - 60 Hz	D.C. 7.2 V – 14.4 V	75 min.	
1435	14.4 V	DC1411	A.C. only 50 Hz 60 Hz	D.C. 7.2 V – 14.4 V	90 min.	

* Manufacturer reserves the right to change specifications without notice.

* Note: Specifications may differ from country to country.

WARNING: For your personal safety, READ and understand before using. SAVE THESE INSTRUCTIONS FOR FUTURE REFERENCE.

GENERAL SAFETY RULES (For All Battery Operated Tools)

WARNING! Read and understand all instructions. Failure to follow all instructions listed below, may result in electric shock, fire and/or serious personal injury.

SAVE THESE INSTRUCTIONS

Work Area

- 1. Keep your work area clean and well lit. Cluttered benches and dark areas invite accidents.
- 2. Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases, or dust. Power tools create sparks which may ignite the dust or fumes.
- 3. Keep bystanders, children, and visitors away while operating a power tool. Distractions can cause you to lose control.

Electrical Safety

- 4. A battery operated tool with integral batteries or a separate battery pack must be recharged only with the specified charger for the battery. A charger that may be suitable for one type of battery may create a risk of fire when used with another battery.
- 5. Use battery operated tool only with specifically designated battery pack. Use of any other batteries may create a risk of fire.

Personal Safety

- 6. Stay alert, watch what you are doing, and use common sense when operating a power tool. Do not use tool while tired or under the influence of drugs, alcohol, or medication. A moment of inattention while operating power tools may result in serious personal injury.
- 7. Dress properly. Do not wear loose clothing or jewelry. Contain long hair. Keep your hair, clothing, and gloves away from moving parts. Loose clothes, jewelry, or long hair can be caught in moving parts.
- 8. Avoid accidental starting. Be sure switch is in the locked or off position before inserting battery pack. Carrying tools with your finger on the switch or inserting the battery pack into a tool with the switch on invites accidents.
- 9. Remove adjusting keys or wrenches before turning the tool on. A wrench or a key that is left attached to a rotating part of the tool may result in personal injury.
- 10. Do not overreach. Keep proper footing and balance at all times. Proper footing and balance enable better control of the tool in unexpected situations.
- 11. Use safety equipment. Always wear eye protection. Dust mask, non-skid safety shoes, hard hat, or hearing protection must be used for appropriate conditions.

Tool Use and Care

- 12. Use clamps or other practical way to secure and support the workpiece to a stable platform. Holding the work by hand or against your body is unstable and may lead to loss of control.
- **13.** Do not force tool. Use the correct tool for your application. The correct tool will do the job better and safer at the rate for which it is designed.
- 14. Do not use tool if switch does not turn it on or off. A tool that cannot be controlled with the switch is dangerous and must be repaired.
- 15. Disconnect battery pack from tool or place the switch in the locked or off position before making any adjustments, changing accessories, or storing the tool. Such preventive safety measures reduce the risk of starting the tool accidentally.
- **16. Store idle tools out of reach of children and other untrained persons.** Tools are dangerous in the hands of untrained users.
- 17. When battery pack is not in use, keep it away from other metal objects like: paper clips, coins, keys, nails, screws, or other small metal objects that can make a connection from one terminal to another. Shorting the battery terminals together may cause sparks, burns, or a fire.
- 18. Maintain tools with care. Keep cutting tools sharp and clean. Properly maintained tools with sharp cutting edge are less likely to bind and are easier to control.
- 19. Check for misalignment or binding of moving parts, breakage of parts, and any other condition that may affect the tool's operation. If damaged, have the tool serviced before using. Many accidents are caused by poorly maintained tools.
- 20. Use only accessories that are recommended by the manufacturer for your model. Accessories that may be suitable for one tool may create a risk of injury when used on another tool.

Service

- 21. Tool service must be performed only by qualified repair personnel. Service or maintenance performed by unqualified personnel may result in a risk of injury.
- 22. When servicing a tool, use only identical replacement parts. Follow instructions in the Maintenance section of this manual. Use of unauthorized parts or failure to follow Maintenance Instructions may create a risk of shock or injury.

Specific Safety Rules

- 1. Be aware that this tool is always in an operating condition, because it does not have to be plugged into an electrical outlet.
- 2. Rags, cloth, cord, string and the like should never be left around the work area.
- 3. Avoid cutting nails. Inspect for and remove all nails from the workpiece before operation.
- 4. Use only sharp blades. Handle the blades very carefully.
- 5. Be sure the blade installation bolts are securely tightened before operation.
- 6. Hold the tool firmly with both hands.
- 7. Keep hands away from rotating parts.
- 8. Before using the tool on an actual workpiece, let it run for a while. Watch for vibration or wobbling that could indicate poor installation or a poorly balanced blade.
- 9. Make sure the blade is not contacting the workpiece before the switch is turned on.
- 10. Wait until the blade attains full speed before cutting.
- 11. Keep at least 200 mm (8") away from the tool at all times.
- 12. Always switch off and wait for the blades to come to a complete stop before any adjusting.
- 13. Never stick your finger into the chip chute. Chute may jam when cutting damp wood. Clean out chips with a stick.
- 14. Do not leave the tool running. Operate the tool only when hand-held.
- 15. When leaving the planer, switch off and set it with the front base up on a wooden block, so that the blades do not contact anything.
- 16. Always change both blades or covers on the drum, otherwise the resulting imbalance will cause vibration and shorten tool life.
- 17. Wait for complete run-down before putting the tool aside.
- 18. Use only Makita blades specified in this manual.

SAVE THESE INSTRUCTIONS.

SYMBOLS

The followings show the symbols used for tool.

۷	volts
	direct current
n₀	no load speed
/min	revolutions or reciprocation per minute

IMPORTANT SAFETY INSTRUCTIONS FOR CHARGER & BATTERY CARTRIDGE

1. SAVE THESE INSTRUCTIONS - This manual

- contains important safety and operating instructions for battery charger.
- 2. Before using battery charger, read all instructions and cautionary markings on (1) battery charger, (2) battery, and (3) product using battery.
- 3. CAUTION To reduce risk of injury, charge only MAKITA rechargeable batteries marked on the charger label. Other types of batteries may burst causing personal injury and damage.
- 4. Do not expose charger to rain or snow.
- 5. Use of an attachment not recommended or sold by the battery charger manufacturer may result in a risk of fire, electric shock, or injury to persons.
- 6. To reduce risk of damage to electric plug and cord, pull by plug rather than cord when disconnecting charger.
- 7. Make sure cord is located so that it will not be stepped on, tripped over, or otherwise subjected to damage or stress.
- 8. An extension cord should not be used unless absolutely necessary. Use of improper extension cord could result in a risk of fire and electric shock. If extension cord must be used, make sure:
 - a. That pins on plug of extension cord are the same number, size, and shape as those of plug on charger;
 - b. That extension cord is properly wired and in good electrical condition; and
 - c. That wire size is at least as large as the one specified in the table below.

RECOMMENDED MINIMUM AWG SIZE FOR EXTENSION CORDS FOR BATTERY CHARGERS								
Length of Cord (Feet)	25	50	100	150				
AWG Size of Cord	18	18	18	16				

- 9. Do not operate charger with damaged cord or plug replace them immediately.
- 10. Do not operate charger if it has received a sharp blow, been dropped, or otherwise damaged in any way; take it to a qualified serviceman.
- 11. Do not disassemble charger or battery cartridge; take it to a qualified serviceman when service or repair is required. Incorrect reassembly may result in a risk of electric shock or fire.
- 12. To reduce risk of electric shock, unplug charger from outlet before attempting any maintenance or cleaning. Turning off controls will not reduce this risk.

ADDITIONAL SAFETY RULES FOR CHARGER & BATTERY CARTRIDGE

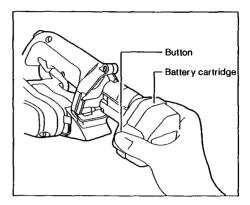
- 1. Do not charge Battery Cartridge when temperature is BELOW 10°C (50°F) or ABOVE 40°C (104°F).
- 2. Do not attempt to use a step-up transformer, an engine generator or DC power receptacle.
- 3. Do not allow anything to cover or clog the charger vents.
- 4. Always cover the battery terminals with the battery cover when the battery cartridge is not used.
- 5. A battery short can cause a large current flow, overheating, possible burns and even a breakdown.
 - (1) Do not touch the terminals with any conductive material.
 - (2) Avoid storing battery cartridge in a container with other metal objects such as nails, coins, etc.
 - (3) Do not expose battery cartridge to water or rain.
- 6. Do not store the tool and Battery Cartridge in locations where the temperature may reach or exceed 50°C (122°F).
- 7. Do not incinerate the Battery Cartridge even if it is severely damaged or is completely worn out. The battery cartridge can explode in a fire.

SAVE THESE INSTRUCTIONS.

FUNCTIONAL DESCRIPTION

Installing or removing battery cartridge

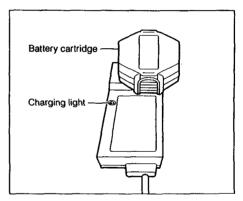
- •Always switch off the tool before insertion or removal of the battery cartridge.
- •To remove the battery cartridge, withdraw it from the tool while pressing the buttons on both sides of the cartridge.
- •To insert the battery cartridge, align the tongue on the battery cartridge with the groove in the housing and slip it into place. Always insert it all the way until it locks in place with a little click. If not, it may accidentally fall out of the tool, causing injury to you or someone around you.



•Do not use force when inserting the battery cartridge. If the cartridge does not slide in easily, it is not being inserted correctly.

Charging

- •Your new battery cartridge is not charged. You will need to charge it before use. Use the high capacity battery charger Model DC1411 to charge the battery cartridge.
- Plug the high capacity battery charger into the proper A.C. voltage source. The charging light will flash in green color.
- Insert the battery cartridge so that the plus and minus terminals on the battery cartridge are on the same sides as their respective markings on the high capacity battery charger. Insert the cartridge fully into the part as that if react as the processing of the part of the same set.



into the port so that it rests on the charger port floor.

- •When the battery cartridge is inserted, the charging light color will change from green to red and charging will begin. The charging light will remain lit steadily during charging.
- •When the charging light color changes from red to green, the charging cycle is complete.
- If you leave the battery cartridge in the charger after the charging cycle is complete, the charger will switch into its "trickle charge (maintenance charge)" mode which will last approximately 24 hours.
- •After charging, unplug the charger from the power source.

CAUTION:

- The high capacity battery charger Model DC1411 is for charging Makita battery cartridge. Never use it for other purposes or for other manufacturer's batteries.
- •When you charge a new battery cartridge or a battery cartridge which has not been used for a long period of time, it may not accept a full charge. This is a normal condition and does not indicate a problem. You can recharge the battery cartridge fully after discharging it completely and recharging a couple of times.
- If you charge a battery cartridge from a just-operated tool or a battery cartridge which has been left in a location exposed to direct sunlight or heat for a long time, the charging light may flash in red color. If this occurs, wait for a while. Charging will begin after the battery cartridge cools. The battery cartridge will cool faster if you remove the battery cartridge from the high capacity battery charger.
- If the charging light flashes alternately in green and red color, a problem exists and charging is not possible. The terminals on the charger or battery cartridge are clogged with dust or the battery cartridge is worn out or damaged.
- If you wish to charge two battery cartridge, allow 15 minutes between charging on the high capacity battery charger.

Trickle charge (Maintenance charge)

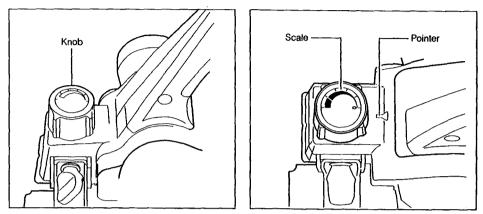
If you leave the battery cartridge in the charger to prevent spontaneous discharging after full charge, the charger will switch into its "trickle charge (maintenance charge)" mode and keep the battery cartridge fresh and fully charged.

Tips for maintaining maximum battery life

- Charge the battery cartridge before completely discharged. Always stop tool operation and charge the battery cartridge when you notice less tool power.
- 2. Never recharge a fully charged battery cartridge. Overcharging shortens the battery service life.
- 3. Charge the battery cartridge with room temperature at 10°C 40°C (50°F 104°F). Let a hot battery cartridge cool down before charging it.
- 4. Charge the Nickel Metal Hydride battery cartridge when you do not use it for more than six months.

Adjusting depth of cut

The depth of cut can be adjusted in 0.1 mm increments within a range of 0 - 0.5 mm (0.02"). Turn the knob on the front of the tool until the pointer is aligned with the desired cutting depth on the scale.



CAUTION:

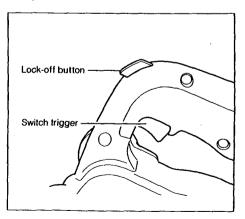
The knob can be turned beyond the 0.5 mm (0.02") graduation. However, do not operate the tool with a depth of cut more than 0.5 mm (0.02"). The motor may be burned out or the battery cartridge may be damaged.

Switch action

CAUTION:

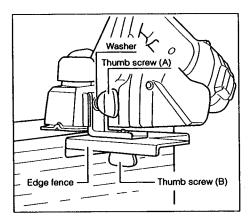
Before inserting the battery cartridge into the tool, always check to see that the switch trigger actuates properly and returns to the "OFF" position when released.

To prevent the switch trigger from being accidentally pulled, a lock-off button is provided. To start the tool, depress the lock-off button and pull the switch trigger. Release the switch trigger to stop.

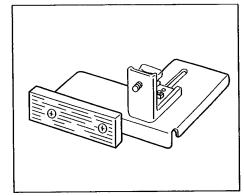


Edge fence (Guide rule)

Use the edge fence when shiplapping (rabbeting) or cutting workpieces nearly 50 mm (1-31/32") wide. Install the edge fence on the tool and secure it with the washer and thumb screw (A). Loosen the thumb screw (B) and adjust the edge fence until it comes in contact with the side of the workpiece. Then tighten the thumb screw (B) securely.



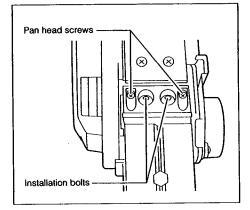
You may wish to add to the length of the fence by attaching an extra piece of wood. Convenient holes are provided in the fence for this purpose.



Blade height adjustment

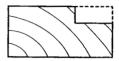
Blade height adjustment is usually not necessary. However, if you notice that the blade edge is below the level of the rear base or protrudes too far from the rear base, proceed as follows.

Loosen the two installation bolts. Turn the pan head screws clockwise to retract the blade or counterclockwise to protrude it. After adjusting the blade height, tighten the two installation bolts securely.



Shiplapping (Rabbeting)

To make a stepped cut as shown in Fig., use the edge fence (guide rule).

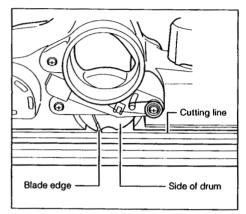


Draw a cutting line on the workpiece. Align the blade edge with the cutting line.

Then adjust the edge fence as explained in the "Edge fence" section. When planing, move the tool with the edge fence flush with the side of the workpiece. Otherwise uneven planing may result. Max. shiplapping (rabbeting) depth is 15 mm (9/16").

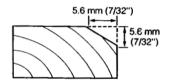
CAUTION:

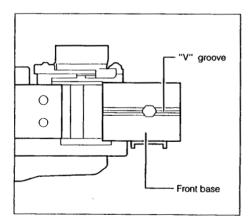
Before shiplapping, make sure that the blade end protrudes slightly from the side of the drum.

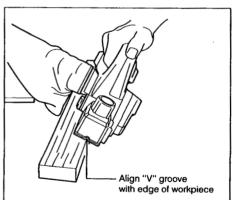


Chamfering

To make a cut as shown in Fig., align the "V" groove in the front base with the edge of the workpiece and plane it as shown in Fig. It chamfers up to 5.6 mm (7/32") in a single pass.







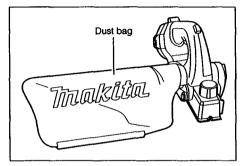
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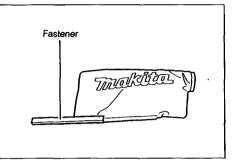
ASSEMBLY

Dust bag

Install the dust bag on the nozzle of the tool. When installing it, push the bag's entry port toward the nozzle as far as it will go to prevent it from coming off during operation.

For the best results, empty the dust bag when it becomes about half full. Remove the dust bag from the tool and pull out the fastener.





NOTE:

If you connect a Makita vacuum cleaner Model 406 to this tool, more efficient and cleaner operations can be performed.

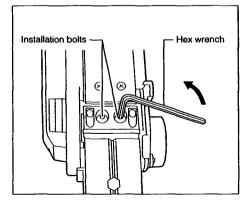
Removing or installing planer blades

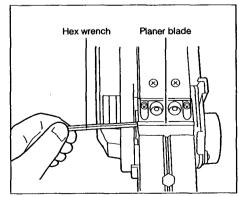
CAUTION:

- •Always be sure that the tool is switched off and the battery cartridge is removed before removing or installing the blades.
- •Handle the blades very carefully. Use gloves or rags to protect your fingers or hands when removing or installing the blades.
- To remove the blades, first loosen the two installation bolts one turn counterclockwise with the hex wrench provide.

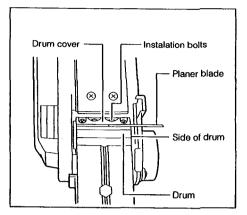
Push the blade from the belt side with the hex wrench.

Remove the other blade in the same manner.





To install the blades, first clean out all chips or foreign matter adhering to the drum or blades. Insert the blade between the drum cover from the side opposite the belt so that the blade end will protrude slightly from the side of the drum. Tighten the two installation bolts securely with the hex wrench provided.

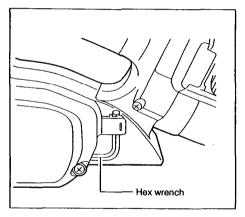


CAUTION:

Use only the Makita hex wrench provided to remove or install the blades. Failure to do so may result in overtightening or insufficient tightening of the installation bolts. This could cause an injury.

Hex wrench storage

When not in use, the hex wrench can be conveniently stored.

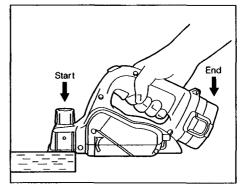


OPERATION

Planing operation

First, rest the tool front base flat upon the workpiece surface without the blades making any contact. Switch on and wait until the blades attain full speed. Then move the tool

gently forward. Apply pressure on the front of tool at the start of planing, and at the back at the end of planing. Planing will be easier if you incline the workpiece in stationary fashion, so that you can plane somewhat downhill. The speed and depth of cut determine the kind of finish. The power planer keeps cutting at a speed that will not result in jamming by chips. For rough cutting, the depth of cut can be increased, while for a good finish you should reduce the depth of cut and advance the tool more slowly.



MAINTENANCE

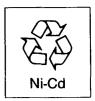
CAUTION:

Always be sure that the tool is switched off and the battery cartridge is removed before attempting to perform inspection or maintenance.

To maintain product SAFETY and RELIABILITY, repairs, maintenance or adjustment should be performed by Makita Authorized or Factory Service Centers, always using Makita replacement parts.

Recycling the Battery

The <u>only</u> way to dispose of a Makita battery is to recycle it. The law prohibits any other method of disposal.



To recycle the battery:

- 1. Remove the battery from the tool.
- 2. a). Take the battery to your nearest Makita Factory Service Center or
 - b). Take the battery to your nearest Makita Authorized Service Center or Distributor that has been designated as a Makita battery recycling location.

•Call your nearest Makita Service Center or Distributor to determine the location that provides Makita battery recycling. See your local Yellow Pages under ''Tools-Electric''.

ACCESSORIES

CAUTION:

These accessories or attachments are recommended for use with your Makita tool specified in this manual. The use of any other accessories or attachments might present a risk of injury to persons. The accessories or attachments should be used only in the proper and intended manner.

 High Capacity Battery charger Model DC1411 High Capacity Battery charger Model DC1801



• Battery cartridge 1422/1434/1435



• Battery cover Part No. 414938-7

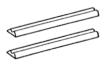


Hex wrench
Part No. 783202-0



• Plastic carrying case Part No. 824544-4

• Mini planer blade Part No. A-90401



• Edge fence (guide rule) with thumb screw and washer Part No. 344727-5



 Dust bag Part No. 122469-9



WARNING

PTUN

Some dust created by power sanding, sawing, grinding, drilling, and other construction activities contains chemicals known [to the State of California] to cause cancer, birth defects or other reproductive harm. Some examples of these chemicals are:

- · Lead from lead-based paints,
- Crystalline silica from bricks and cement and other masonry products, and
- Arsenic and chromium from chemically-treated lumber.

Your risk from these exposures varies, depending on how often you do this type of work. To reduce your exposure to these chemicals: work in a well ventilated area, and work with approved safety equipment, such as those dust masks that are specially designed to filter out microscopic particles.

MAKITA LIMITED ONE YEAR WARRANTY

Warranty Policy

Every Makita tool is thoroughly inspected and tested before leaving the factory. It is warranted to be free of defects from workmanship and materials for the period of ONE YEAR from the date of original purchase. Should any trouble develop during this one-year period, return the COMPLETE tool, freight prepaid, to one of Makita's Factory or Authorized Service Centers. If inspection shows the trouble is caused by defective workmanship or material, Makita will repair (or at our option, replace) without charge.

This Warranty does not apply where:

- repairs have been made or attempted by others:
- repairs are required because of normal wear and tear:
- The tool has been abused, misused or improperly maintained;
- alterations have been made to the tool.

IN NO EVENT SHALL MAKITA BE LIABLE FOR ANY INDIRECT, INCIDENTAL OR CON-SEQUENTIAL DAMAGES FROM THE SALE OR USE OF THE PRODUCT. THIS DISCLAIMER APPLIES BOTH DURING AND AFTER THE TERM OF THIS WARRANTY.

MAKITA DISCLAIMS LIABILITY FOR ANY IMPLIED WARRANTIES, INCLUDING IMPLIED WARRANTIES OF "MERCHANTABILITY" AND "FITNESS FOR A SPECIFIC PURPOSE," AFTER THE ONE-YEAR TERM OF THIS WARRANTY.

This Warranty gives you specific legal rights, and you may also have other rights which vary from state to state. Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you. Some states do not allow limitation on how long an implied warranty lasts, so the above limitation may not apply to you.

Makita Corporation

3-11-8, Sumiyoshi-cho, Anjo, Aichi 446-8502 Japan

884326A068

PRINTED IN JAPAN 2000–5N

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