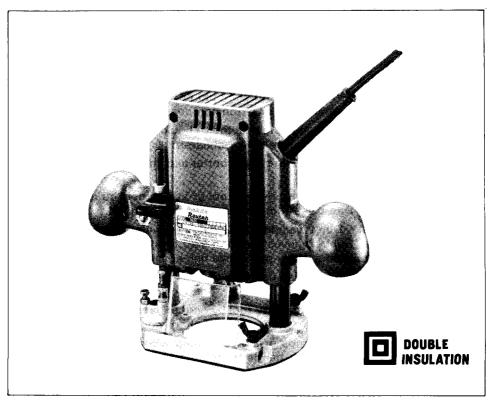






MODEL 3620 MODEL 3620A Equipped with electric brake

INSTRUCTION MANUAL



SPECIFICATIONS

Collet chuck capacity	Main body stroke	No load speed (RPM)	Overall length	Net weight
1/4''	35 mm (1-3/8'')	24,000	211 mm (8-5/16'')	2.4 kg (5.3 lbs)

* Manufacturer reserves the right to change specifications without notice.

* Note: Specifications may differ from country to country.

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IMPORTANT SAFETY INSTRUCTIONS (For All Tools)

WARNING: WHEN USING ELECTRIC TOOLS, BASIC SAFE-TY PRECAUTIONS SHOULD ALWAYS BE FOLLOWED TO REDUCE THE RISK OF FIRE, ELECTRIC SHOCK, AND PER-SONAL INJURY, INCLUDING THE FOLLOWING:

READ ALL INSTRUCTIONS.

- 1. KEEP WORK AREA CLEAN. Cluttered areas and benches invite injuries.
- 2. CONSIDER WORK AREA ENVIRONMENT. Don't use power tools in damp or wet locations. Keep work area well lit. Don't expose power tools to rain. Don't use tool in presence of flammable liquids or gases.
- **3. KEEP CHILDREN AWAY. All visitors should be kept away from work area.** Don't let visitors contact tool or extension cord.
- 4. STORE IDLE TOOLS. When not in use, tools should be stored in dry, and high or locked-up place out of reach of children.
- 5. DON'T FORCE TOOL. It will do the job better and safer at the rate for which it was intended.
- 6. USE RIGHT TOOL. Don't force small tool or attachment to do the job of a heavy-duty tool. Don't use tool for purpose not intended.
- 7. DRESS PROPERLY. Don't wear loose clothing or jewelry. They can be caught in moving parts. Rubber gloves and non-skid footwear are recommended when working outdoors. Wear protective hair covering to contain long hair.
- 8. USE SAFETY GLASSES. Also use face or dust mask if cutting operation is dusty.
- 9. DON'T ABUSE CORD. Never carry tool by cord or yank it to disconnect from receptacle. Keep cord from heat, oil, and sharp edges.
- 10. SECURE WORK. Use clamps or a vise to hold work. It's safer than using your hand and it frees both hands to operate tool.
- 11. DON'T OVERREACH. Keep proper footing and balance at all times.
- 12. MAINTAIN TOOLS WITH CARE. Keep tools sharp and clean for better and safer performance. Follow instructions for lubricating and changing accessories. Inspect tool cords periodically and if damaged, have repaired by authorized service facility. Inspect extension cords periodically and replace if damaged. Keep handles dry, clean, and free from oil and grease.
- 13. DISCONNECT TOOLS. When not in use, before servicing, and when changing accessories, such as blades, bits, cutters.

- 14. REMOVE ADJUSTING KEYS AND WRENCHES. Form habit of checking to see that keys and adjusting wrenches are removed from tool before turning it on.
- 15. AVOID UNINTENTIONAL STARTING. Don't carry plugged-in tool with finger on switch. Be sure switch is OFF when plugging in.
- 16. OUTDOOR USE EXTENSION CORDS. When tool is used outdoors, use only extension cords intended for use outdoors and so marked.
- 17. STAY ALERT. Watch what you are doing, use common sense. Don't operate tool when you are tired.
- 18. CHECK DAMAGED PARTS. Before further use of the tool, a guard or other part that is damaged should be carefully checked to determine that it will operate properly and perform its intended function. Check for alignment of moving parts, binding of moving parts, breakage of parts, mounting, and any other conditions that may affect its operation. A guard or other part that is damaged should be properly repaired or replaced by an authorized service center unless otherwise indicated elsewhere in this instruction manual. Have defective switches replaced by authorized service center. Don't use tool if switch does not turn it on and off.
- 19. GUARD AGAINST ELECTRIC SHOCK. Prevent body contact with grounded surfaces. For example; pipes, radiators, ranges, refrigerator enclosures.
- 20. REPLACEMENT PARTS. When servicing, use only identical replacement parts.
- 21. POLARIZED PLUGS. To reduce the risk of electric shock, this equipment has a polarized plug (one blade is wider than the other). This plug will fit in a polarized outlet only one way. If the plug does not fit fully in the outlet, reverse the plug. If it still does not fit, contact a qualified electrician to install the proper outlet. Do not change the plug in any way.

VOLTAGE WARNING: Before connecting the tool to a power source (receptacle, outlet, etc.) be sure the voltage supplied is the same as that specified on the nameplate of the tool. A power source with voltage greater than that specified for the tool can result in SERIOUS INJURY to the user — as well as damage to the tool. If in doubt, DO NOT PLUG IN THE TOOL. Using a power source with voltage less than the nameplate rating is harmful to the motor.

ADDITIONAL SAFETY RULES

- 1. Handle the bits very carefully.
- 2. Check the bit carefully for cracks or damage before operation. Replace cracked or damaged bit immediately.
- 3. Avoid cutting nails. Inspect for and remove all nails from the workpiece before operation.
- 4. Hold the tool firmly with both hands.
- 5. Keep hands away from rotating parts.
- 6. Make sure the bit is not contacting the workpiece before the switch is turned on.
- 7. Before using the tool on an actual workpiece, let it run for a while. Watch for vibration or wobbling that could indicate improperly installed bit.
- 8. Be careful of the bit rotating direction and the feed direction. (cf. P. 7)
- 9. Do not leave the tool running. Operate the tool only when hand-held.
- 10. Always switch off and wait for the bit to come to a complete stop before removing the tool from workpiece.
- 11. Do not touch the bit immediately after operation; it may be extremely hot and could burn your skin.
- 12. Keep the bit retracted so as not to protrude from the tool base except during actual operation.

SAVE THESE INSTRUCTIONS.

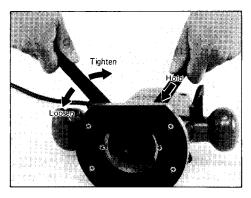
Installing or removing router bit

CAUTION:

Always be sure that the tool is switched off and unplugged before installing or removing the bit.

Insert the bit all the way into the collet cone and tighten the collet nut securely with the two wrenches.

To remove the bit, follow the installation procedure in reverse.

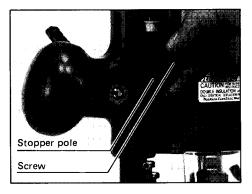


CAUTION:

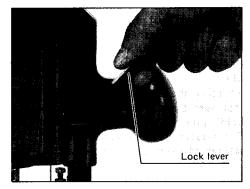
Do not tighten the collet nut without inserting a bit, or the collet cone will break.

Adjusting depth of cut

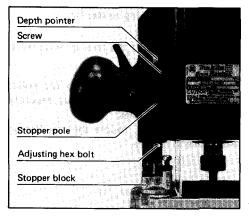
Place the tool on a flat surface. Loosen the screw securing the stopper pole.



Loosen the lock lever and lower the tool body until the bit just touches the flat surface. Tighten the lock lever to lock the tool body.



Next, lower the stopper pole until it makes contact with the adjusting hex bolt. Align the depth pointer with the "0" graduation.



Raise the stopper pole until the desired depth of cut is obtained. The depth of cut is indicated on the scale (1 mm or 1/16'' per graduation) by the depth pointer. Then tighten the screw to secure the stopper pole.

Now, your predetermined depth of cut can be obtained by loosening the lock lever and then lowering the tool body until the stopper pole makes contact with the adjusting hex bolt.

CAUTION:

Since excessive cutting may cause overload of the motor or difficulty in controlling the tool, the depth of cut should not be more than (5/8'') at a pass when cutting grooves with a (1/4'') diameter bit.

[Note: When cutting grooves with an (3/4'') diameter bit, the depth of cut should not be more than (1/4'') at a pass.] When you wish to cut grooves more than (5/8'') deep with a (1/4'') diameter bit or more than (1/4'') deep with an (3/4'') diameter bit, make several passes with progressively deeper bit settings.

Stopper block

The stopper block has three adjusting hex bolts which raise or lower 0.8 mm (about 1/32'') per turn. You can easily obtain three different depths of cut using these adjusting hex bolts without readjusting the stopper pole.

Adjust the lowest hex bolt to obtain the deepest depth of cut, following the method of "Adjusting depth of cut". Adjust the two remaining hex bolts to obtain shallower depths of cut. The differences in height of these hex bolts are equal to the differences in depths of cut.

To adjust the hex bolts, first loosen the hex nuts on the hex bolts with the wrench and then turn the hex bolts. After obtaining the desired position, tighten the hex nuts while holding the hex bolts in the desired position.

The stopper block is also convenient for making three passes with progressively deeper bit settings when cutting deep grooves.

Adjusting lock lever

The locked position of the lock lever is adjustable. To adjust it, loosen the lock lever 3/4 turn and press the center of the lock lever. The hex nut will come out. Set the hex nut to the desired position and tighen the lock lever.

Switch action

To start the tool, simply pull the trigger. Release the trigger to stop.

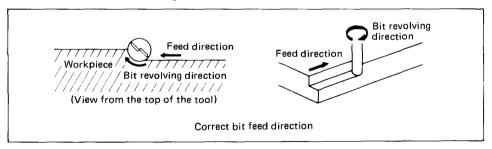
CAUTION:

Before plugging in the tool, always check to see that the trigger switch actuates properly and returns to the "OFF" position when released.

Hex nut

Operation

- Set the tool base on the workpiece to be cut without the bit making any contact. Then turn the tool on and wait until the bit attains full speed. Lower the tool body and move the tool forward over the workpiece surface, keeping the tool base flush and advancing smoothly until the cutting is complete.
- When doing edge cutting, the workpiece surface should be on the left side of the bit in the feed direction. (See the figure below)



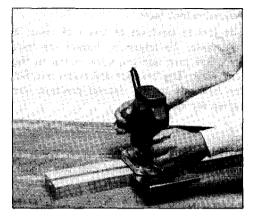
NOTE:

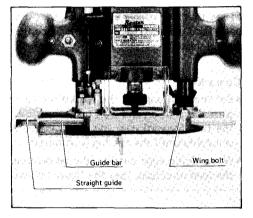
- Moving the tool forward too fast may cause a poor quality of cut, or damage to the bit or motor. Moving the tool forward too slowly may burn and mar the cut. The proper feed rate will depend on the bit size, the kind of workpiece and depth of cut. Before beginning the cut on the actual workpiece, it is advisable to make a sample cut on a piece of scrap lumber. This will show exactly how the cut will look as well as enable you to check dimensions.
- When using the straight guide, be sure to install it on the right side in the feed direction. This will help to keep it flush with the side of the workpiece.

Straight guide (optional accessory)

The straight guide is effectively used for straight cuts when chamfering or grooving.

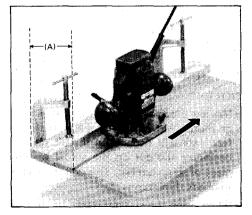
To install the straight guide, insert the guide bars into the holes in the tool base. Adjust the distance between the bit and the straight guide. At the desired distance, tighten the wing bolts to secure the straight guide in place.





When cutting, move the tool with the straight guide flush with the side of the workpiece.

If the distance (A) between the side of the workpiece and the cutting position is too wide for the straight guide, or if the side of the workpiece is not straight, the straight guide cannot be used. In this case, firmly clamp a straight board to the workpiece and use it as a guide against the router base. Feed the tool in the direction of the arrow.



Templet guide (optional accessory)

The templet guide provides a sleeve through which the bit passes, allowing use of the router with templet patterns.

To install the templet guide, loosen the screws on the tool base, insert the templet guide and then tighten the screws.

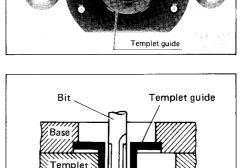
Secure the templet to the workpiece. Place the tool on the templet and move the tool with the templet guide sliding along the side of the templet.

MAINTENANCE

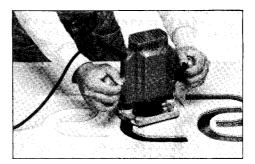
CAUTION:

Always be sure that the tool is switched off and unplugged before attempting to perform inspection or maintenance.

To maintain product SAFETY and RELIABILITY, repairs, carbon brush inspection and replacement, any other maintenance or adjustment should be performed by Makita Authorized or Factory Service Centers, always using Makita replacement parts.



orkpiece



Base plate

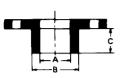
Screw

ACCESSORIES

CAUTION:

These accessories or attachments are recommended for use with your Makita tool specified in this manual. The use of any other accessories or attachments might present a risk of injury to persons. The accessories or attachments should be used only in the proper and intended manner.

Templet guide



Part No.	Templet guide	A	8	С
164379-4	10	7.7 (19/64'')	9.5 (3/8")	11.5 (29/64'')
164775-6	11	9 (23/64")	11 (7/16'')	13 (33/64'')
164776-4	13	11 (7/16")	12.7 (1/2")	13 (33/64'')
164835-4	16	14.5 (37/64'')	16 (5/8")	13 (33/64'')
164393-0	20	18 (45/64'')	20 (25/32")	13 (33/64'')
164470-8	27	24 (15/16'')	27 (1-1/16")	13 (33/64")
163080-8	29	25 (63/64")	29 (1-9/64")	15 (19/32")
164471-6	30	27 (1-1/16")	30 (1-3/16")	13 (33/64'')
164472-4	40	37 (1-29/64")	40 (1.37/64")	11.5 (29/64")

Templet guide 25



				(mm)
Part No.	Templet guide	A	В	с
321812-1	25	22.6 (57/64'')	25.4 (1")	11 (7/16")
	<u>. </u>			

Lock nut

(for templet guide 25) Part No. 252627-4

Templet guide adapter

(for templet guide 25)



Straight guide Part No. 164834-6



Collet cone Size : 1/4" Part No. 763637-1



Trimmer guide assembly Part No. 122385-5



			(mm)
Part No.	A	В	С
321492-3	30 (1-3/16")	35 (1-3/8")	7 (9/32'')

Wrench 22 Part No. 781011-1

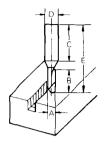


Wrench 13 Part No. 781006-4



Wrench 8 Part No. 781213-9

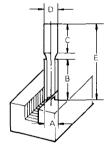
Bits STRAIGHT - Single Flute



HIGH SPEED STEEL

PART NO.	A	В	С	D	E
733232-6A	1/8	5/16	1-1/8	1/4	1-5/8

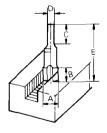
STRAIGHT - 2 Flute



CARBIDE TIPPED

PART NO.	A	В	с	D	E
733003-2A	3/16	7/16	1-3/8	1/4	2
733003-4A	1/4	3/4	1-3/16	1/4	2-1/8
733003-8A	5/16	1	1-1/8	1/4	2-3/16
		UT 2 Eluta			
GH SPEED STI		iHT – 2 Flute B		D	E
GH SPEED STI	EL (STRAIG)	D 1/4	E 2-1/8

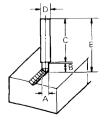
HINGE MORTISING



CARBIDE TIPPED

PART NO.	Α	В	С	D	E
733006-9A	1/2	1/2	1-1/16	1/4	1-13/16
IGH SPEED STE	EL				
PART NO.	A	В	С	D	E
733235-0A	1/2	1/2	3/4	1/4	1-15/16

VEINING - Single Flute

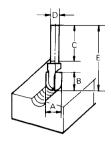


SOLID CARBIDE

PART NO.	A	В	С	D	E
733007-8A	3/16	7/32	1-1/4	1/4	1-1/2

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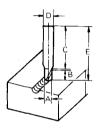
ROUND NOSE



CARBIDE TIPPED

PART NO.	A	В	С	D	E
733008-2A	1/4	15/32	1-1/4	1/4	1-7/8
733008-4A	3/8	9/16	1-1/4	1/4	2
733008-6A	1/2	11/16	1-1/4	1/4	2-3/16
733008-8A	5/8	11/16	1-1/4	1/4	2-1/4
733009-0A	3/4	13/16	1-1/4	1/4	2-3/8

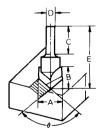
CORE BOX



HIGH SPEED STEEL

PART NO.	A	В	с	D	E
733238-2A	1/4	1/4	1-3/16	1/4	1-1/2

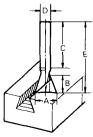
VEE GROOVING



CARBIDE TIPPED

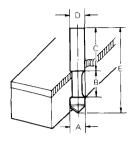
PART NO.	A	в	С	D	E	θ
733009-2A	3/8	1/2	1-3/16	1/4	2	90°
733009-4A	5/8	3/4	15/16	1/4	2	90°

14° DOVETAIL



PART NO.	Α	В	С	D	E
733009-6A	1/2	1/2	1-1/4	1/4	1-7/8
GH SPEED STE	EL				
GH SPEED STE PART NO.	A	в	C	D	E

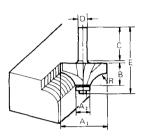
PANEL PILOT



HIGH SPEED STEEL

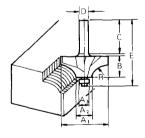
PART NO.	А	В	с	D	E
733236-0A	1/4	3/4	1	1/4	2-7/16

CORNER ROUNDING



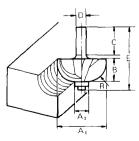
PART NO.	Aı	A ₂	в	С	D	E	R
733120-0A	7/8	1/2	3/8	1-1/4	1/4	1-15/16	3/16
733120-2A	1	1/2	1/2	1-1/4	1/4	2	1/4
733120-4A	1.1/8	1/2	1/2	1-1/4	1/4	2-1/16	5/16
733120-6A	1-1/4	1/2	5/8	1-1/4	1/4	2-1/8	3/8
733120-8A	1-1/2	1/2	3/4	1-1/4	1/4	2-1/4	1/2
	REPLA	CEMENT	BEARIN	G – NO. 7	33132-4/	۹	
GH SPEED S	TEEL - So	lid Pilot					
PART NO.	A ₁	A ₂	в	С	D	E	R
733240-2A	11/16	3/16	1/2	1	1/4	1-3/4	1/4
		3/16	5/8		1/4	1-7/8	3/8

BEADING



PART NO.	A	A ₂	A ₃	В	С	D	E	R
733121-4A	7/8	1/2	3/8	3/8	1-1/4	1/4	1-15/16	3/16
733121-6A	1	1/2	3/8	1/2	1-1/4	1/4	2	1/4
733121-8A	1-1/8	1/2	3/8	1/2	1-1/4	1/4	2-1/16	5/16
733122-0A	1.1/4	1/2	3/8	5/8	1-1/4	1/4	2-1/8	3/8
733122-2A	1.1/2	1/2	3/8	3/4	1-1/4	1/4	2-1/4	1/2
	REPLA	CEMEN	T BEAF	NG -	NO. 7331	32-2A		

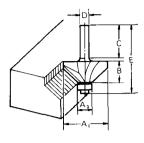
COVE



CARBIDE	TIPPED -	- Ball	Rearing	Pilot
LANDIDE	IIII ED -	- Dan	Dearning	1 1101

PART NO.	A ₁	A ₂	В	С	D	E	R
733122-6A	7/8	3/8	3/8	1	1/4	1-5/8	1/4
733122-8A	1-1/8	3/8	1/2	1	1/4	1-3/4	3/8
733123-0A	1.3/8	3/8	5/8	1	1/4	1-7/8	1/2
			BEARIN	G NO. 1	733132-2	A	
	TEEL - So	lid Pilot					
GH SPEED S PART NO.			BEARIN	G NO. 1 C	733132-2, D	A E	R
GH SPEED S PART NO. 733242-6A	TEEL - So	lid Pilot					R 1/4

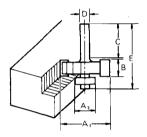
45° CHAMFERING



CARBIDE TIPPED - Ball Bearing Pilot

PART NO.	Aı	A ₂	в	с	D	E
733124-4A	1-3/16	1/2	1/2	1-1/4	1/4	2-1/4
	REPLAC	EMENT BE	ARING -	NO. 733132-	4A	

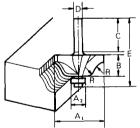
RABBETING



CARBIDE TIPPED - Ball Bearing Pilot

PART NO.	Α1	A ₂	В	с	D	E
733124-2A	1-1/4	1/2	1/2	1-7/16	1/4	2-1/4
	REPLAC	EMENT B	ARING -	NO. 733132-	4A	

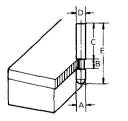
ROMAN OGEE



CARBIDE TIPPED — Ball Bearing Pilot

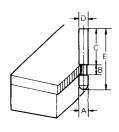
PART NO.	A ₁	A ₂	В	с	D	E	R
733123-2A	1	3/8	15/32	1-1/4	1/4	2	5/32
733123-4A	1-3/8	3/8	21/32	1-1/4	1/4	2-1/8	1/4
	REPLA	CEMEN	T BEARIN	G – NO. 7	33132-24	4	

FLUSH TRIMMER - Self Piloting



DLID CARBIDE					
PART NO.	Α	B	С	D	E
733128-0A	1/4	1/4	1-1/16	1/4	1-9/16

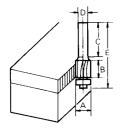
7° BEVEL TRIMMER - Self-Piloting



SOLID CARBIDE

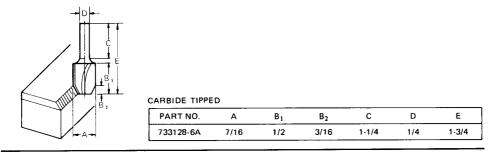
PART NO.	A	В	с	D	E
733128-2A	3/16	1/4	1-1/16	1/4	1-9/16

2 FLUTE FLUSH TRIMMER

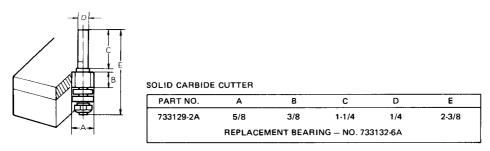


PART NO.	A	в	С	D	E
733128-8A	3/8	1	1-1/4	1/4	2-1/16
733128-9A	1/2	1/2	1-1/4	1/4	2-1/16
733129-0A	1/2	1	1-1/4	1/4	2-5/8
:	3/8" BEPLAC	EMENT BEA	RING - NO.	733132-2A	

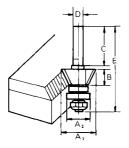
COMBINATION FLUSH/22° BEVEL TRIMMER



3 FLUTE FLUSH TRIMMER ASSEMBLY - Self-Piloting



3 FLUTE 22° BEVEL TRIMMER ASSEMBLY - Self-Piloting



SOLID CARBIDE CUTTER

PART NO.	A	A ₂	B	с	D	E
733129-4A	7/8	5/8	3/8	1-1/4	1/4	2-3/8
	REPLAC	CEMENT BE	EARING -	NO. 733132-	6A	

3 FLUTE FLUSH REPLACEMENT CUTTER



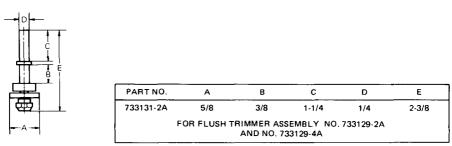
SOLID CARBIDE PART NO. A B D 733129-6A 5/8 3/8 1/4 FOR FLUSH TRIMMER ASSEMBLY NO. 733129-2A

3 FLUTE 22° BEVEL REPLACEMENT CUTTER



OLID CARBIDE			
PART NO.	A	В	D
733129-8A	7/8	3/8	1/4
FO	R BEVEL TRIMMEI	RASSEMBLY NO. 7331	129-4A

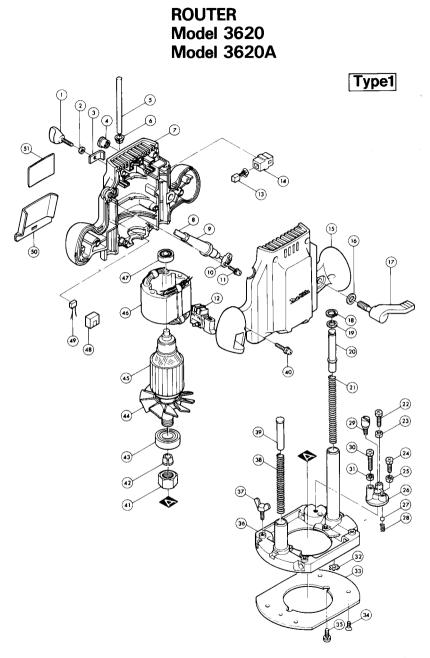
1/4" REPLACEMENT ARBOR



BALL BEARING PILOT



PART NO.	D ₁	D ₂
733132-2A	3/8 O.D.	1/8 I.D.
733132-4A	1/2 O.D.	3/16 I.D.
733132-6A	5/8 O.D.	1/4 I.D.



Note: The switch, noise suppressor and other part configurations may differ from country to country.

ITEM NO.	NO. USED	DESCRIPTION	ITEM NO.	NO. USED	DESCRIPTION
MAC	HINE		MAC	HINE	
1	1	Screw M5x20	27	1	Steel Ball 7.1
2	1	Flat Washer 5	28	1	Compression Spring 5
3	1	Pressure Plate	29	1	Flat Head Screw M6
4	1	Hex. Nut M8	30	1	Hex. Bolt M5x20
5	1	Stopper Pole	31	1	Hex. Nut M5
6	1	Depth Pointer	32	2	Self Lock 15
7	1	Housing Set (With Item 15)	33	1	Base Plate
8	1	Cord	34	4	Countersunk Head Screw M4x8
9	1	Cord Guard	35	2	Pan Head Screw M5×10 (With Washer)
10	1	Strain Relief	36	1	Base
11	2	Pan Head Screw M4x18 (With Washer)	37	2	Wing Bolt M5x15
12	1	Switch	38	1	Compression Spring 10
13	2	Carbon Brush	39	1	Pin 10
14	2	Brush Holder	40	7	Pan Head Screw M5x25 (With Washer)
15	1	Housing Set (With Item 7)	41	1	Collet Nut
16	1	Flat Washer 8	42	1	Collet Cone
17	1	Lever 45	43	1	Ball Bearing 6003DDW
18	1	Retaining Ring R – 15	44	1	Fan 72
19	1	Flat Washer 10	45	1	ARMATURE ASSEMBLY
20	1	Pin 10			(With Item 43 - 45 & 47)
21	1	Compression Spring 10	46	1	FIELD ASSEMBLY
22	1	Hex. Bolt M5x28	47	1	Ball Bearing 608LLB
23	1	Hex. Nut M5	50	1	Chip Deflector
24	1	Hex. Bolt M5x16	51	1	Name Plate
25	1	Hex. Nut M5	1		
26	1	STOPPER ASSEMBLY			
		(With Item 22 - 26 & 29 - 31)	1		

Note: The switch and other part specifications may differ from country to country.

MAKITA LIMITED ONE YEAR WARRANTY

Warranty Policy

Every Makita tool is thoroughly inspected and tested before leaving the factory. It is warranted to be free of defects from workmanship and materials for the period of ONE YEAR from the date of original purchase. Should any trouble develop during this one-year period, return the COMPLETE tool, freight prepaid, to one of Makita's Factory or Authorized Service Centers. If inspection shows the trouble is caused by defective workmanship or material, Makita will repair (or at our option, replace) without charge.

This Warranty does not apply where:

I the

- repairs have been made or attempted by others:
- repairs are required because of normal wear and tear:
- The tool has been abused, misused or improperly maintained;
- alterations have been made to the tool.

IN NO EVENT SHALL MAKITA BE LIABLE FOR ANY INDIRECT, INCIDENTAL OR CON-SEQUENTIAL DAMAGES FROM THE SALE OR USE OF THE PRODUCT. THIS DISCLAIMER APPLIES BOTH DURING AND AFTER THE TERM OF THIS WARRANTY.

MAKITA DISCLAIMS LIABILITY FOR ANY IMPLIED WARRANTIES, INCLUDING IMPLIED WARRANTIES OF "MERCHANTABILITY" AND "FITNESS FOR A SPECIFIC PURPOSE," AFTER THE ONE-YEAR TERM OF THIS WARRANTY.

This Warranty gives you specific legal rights, and you may also have other rights which vary from state to state. Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you. Some states do not allow limitation on how long an implied warranty lasts, so the above limitation may not apply to you.

Makita Corporation

3-11-8, Sumiyoshi-cho, Anjo, Aichi 446 Japan

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