



**Manitowoc**

## **7600853 and 7600863 SIPHON DRAIN TUBES**

### **Installation Instructions**

1. Remove old white vinyl siphon drain tube.
2. Slide the new siphon tube (the end without the notches) into the clear vinyl tube, as supplied with this kit.
3. Slip the other end of the clear vinyl tube over the drain stub on the water trough and push up tight.
4. Slide and position the siphon tube so the end with the notches fits down into the bin liner drain opening.
5. Attach supplied hose clamp to secure the siphon tube and clear vinyl tube together.

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