



SERVICE PARTS LIST

BUL. 54-08-9021

1/4" ELECTRIC DRILL

REVISED BUL. 6288-2 DATE FEB. '68

MODEL NO. S-114G

Starting Serial No. 288-2948

WIRING INSTR.

Both Model and Serial No. must be furnished to obtain correct parts.

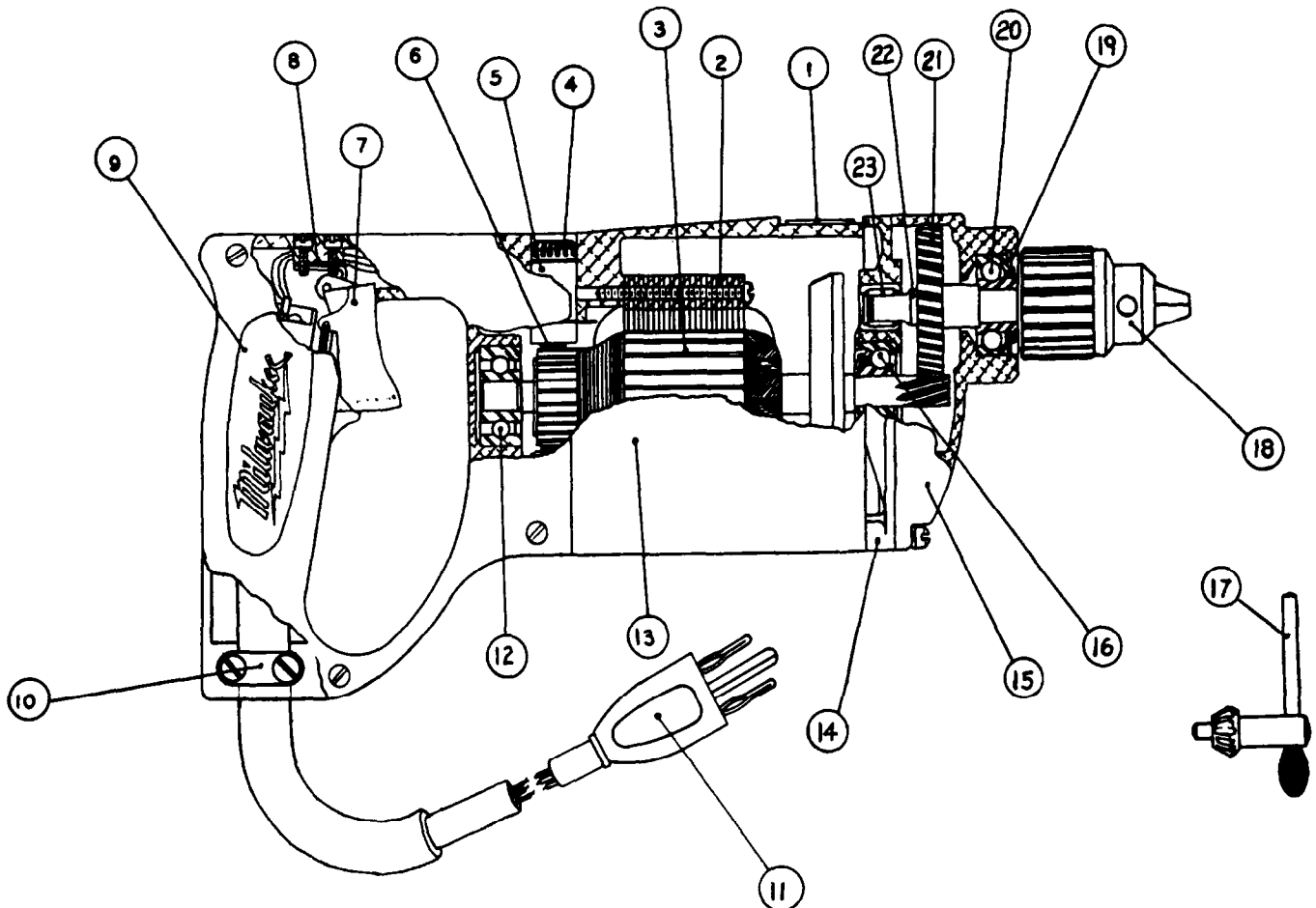


FIG.	PART NO.	DESCRIPTION OF PART
1	12-98-0800	Name Plate
2	18-42-1040	Field Assembly
★ 3	16-42-1300	Armature Assembly
4	23-44-0060	Carbon Brush Ret. Screw
5	22-22-0080	Brush Holder Assembly
6	22-18-0100	Carbon Brush Assemblies
7	23-66-0230	Switch Assembly
8	45-36-0110	Switch Spacer
9	28-20-3141	Handle Cover
10	28-17-0400	Cord Clamp Strap
11	22-64-0240	Cord Set
12	02-04-0970	Ball Bearing

FIG.	PART NO.	DESCRIPTION OF PART
13	28-50-4481	Motor Housing
14	28-28-0821	Diaphragm
15	28-14-0841	Gear Case
16	02-04-0970	Ball Bearing
17	48-66-3200	Chuck Key
18	48-66-0260	Chuck 3-jaw(3/8-24 thread)
19	34-80-2200	Retaining Ring
20	02-04-1060	Ball Bearing
21	32-75-1742	Spindle Gear
22	38-50-3151	Spindle
23	02-50-2110	Bearing Needle

SIZE OR PART NO.	DESCRIPTION OF PART	SIZE OR PART NO.	DESCRIPTION OF PART
06-81-8625	6-32x1/4 Rd. Hd. (Brass) Ground Screw	06-81-5800	6-32x5/16 Fil. Hd.Sems
06-81-6300	8-32x7/8 Fil. Hd. Sems	23-86-0110	44D-34
06-81-6500	8-32x1-3/8 Fil.Hd.Sems	23-16-0050	4BF-24
06-42-0800	#207	06-81-6600	8-32x1 1/4 Fil.Hd. Sems
06-81-6100	8-32x7/16 Fil.Hd.Sems	06-81-2650	1/4-20x3/8 Hd'less
06-42-1200	#212	06-81-3700	8-32x7/8 Oval Hd.
06-81-8400	4-40x1/4" Rd.Hd.	48-66-4080	
	Gear Case Screw		Switch Mtg. Screws (2)
	Gear Case Screw		Brush Holder Insul. Washer (2)
	Woodruff Key		Switch Insulator
	Cord Clamp Screws (2)		Field Screw (2)
	Woodruff Key		Brush Holder Set Screws (2)
	Name Plate Screws (2)		Handle Cover Screws (4)
			Key Holder

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