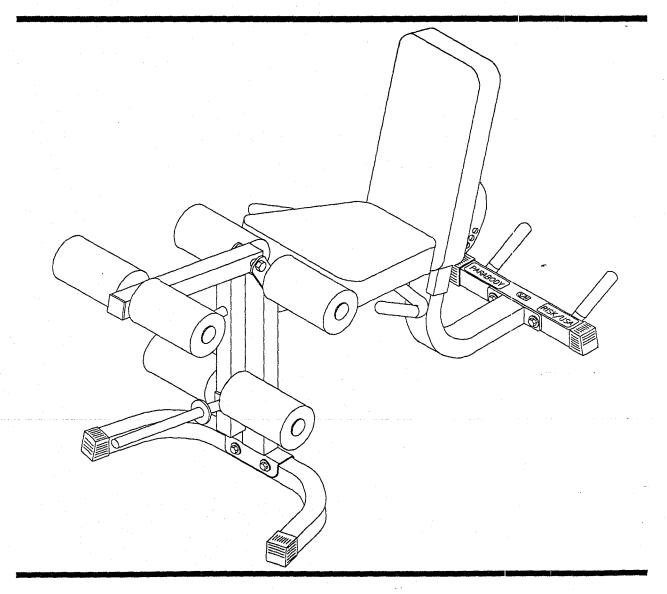


Serious Steel

829102 LEG CURL/EXTENSION



ASSEMBLY INSTRUCTIONS

Part # 6668901

Revision: 09/12/97

IMPORTANT NOTES

WELCOME TO THE WORLD OF Serious Steel!

Please note:

- * Thank you for purchasing the Parabody 829102 Leg Curl/ Extension. Please read these instructions thoroughly and keep them for future reference. This product must be assembled on a flat, level surface to assure its proper function.
- * We recommend cleaning your product (pads and frame) on a regular basis, using warm soapy water. Touch-up paint can be purchased from your Parabody customer service representative at (800) 328-9714.

There is a risk assumed by individuals who use this type of equipment. To minimize risk, please follow these rules:

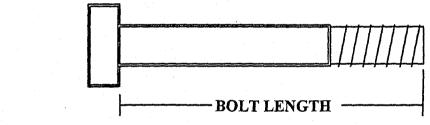
- 1. Inspect equipment daily. Tighten all loose connections and replace worn parts immediately. Failure to do so may result in serious injury.
- 2. Do not allow minors or children to play on or around this equipment.
- 3. Exercise with care to avoid injury.
- 4. If unsure of proper use of equipment, call your local Parabody distributor or call the Parabody customer service department at (800) 328-9714.

Tools Required for Assembly

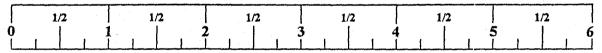
- * Rubber mallet or hammer
- * 3/4" wrench
- * 9/16" wrench
- * Ratchet with 3/4" and 9/16" sockets
- * Adjustable wrench
- * Tape measure

Bolt Length Ruler

NOTE: BOLT LENGTH IS MEASURED FROM THE UNDERSIDE OF THE HEAD OF THE BOLT.



BOLT LENGTH RULER:



PARTS LIST

3202/02

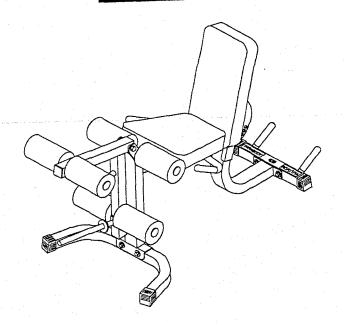
EY	PART#	DESCRIPTION	QTY	Γ
1	6259103	FRONT SUPPORT TUBE	1	
2	6625402	BACK PAD ADJUST TUBE	1	
3	6625502	BACK PAD SUPPORT TUBE	1	
4	6216702	1-3/4 SQ X 5" TUBE	1	
5	6668202		1	
6	6662002	LEG CURL/EXTENSION	1	
7	6661202	BACK PAD ASSY	1	
8	6661602	SEAT PAD ASSY	1]
9	6662203	LEG EXT HANDLE RHT	1	1
10	6662303	LEG EXT HANDLE LFT	1	1
11	6668503	LEG FRAME	1	_
12	6661903	REAR BASE LEG	1	1
13	6125101	3/4 X 16" TUBE	2	
14	6549301	3/4 X 17" TUBE		
15	6194601			
16	6628302	1/8 X 2 X 8" PLATE		
17	6412001			ļ
18	6466901			_
19	3102909	3/8 X 1" BOLT	4	_
	1 2 3 4 5 6 7 7 8 8 9 10 11 12 113 114 115 116 117 118	6259103 6259103 6625402 6625502 6662502 6668202 66662002 76661202 86661602 96662203 106662303 116668503 126661903 136125101 146549301 156194601 166628302 176412001 186466901		1 6259103 FRONT SUPPORT TUBE 1 1 1 1 1 1 1 1 1

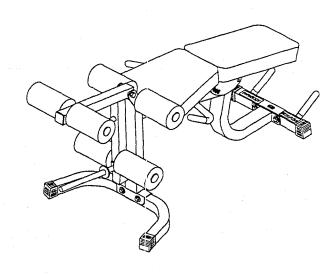
KEY	PART#	DESCRIPTION	QTY
20	3102904	3/8 X 3" BOLT	- 8
21	3102906	3/8 X 4" BOLT	2
22	3102917	1/2. X 4" BOLT	1
23	3102961	1/2: X 7" BOLT	1
24	3102501	3/8" FLAT WASHER	20
25 -	3102801	3/8" NYLOCK NUT	4
26	3102804	1/2" LOW HT. NYLOCK NUT	2
27	3102807	3/8" LOW HT. NYLOCK NUT	2
28	6405201	2" SQ END CAP	3
29	6692601	3 X 2" END CAP	2
30	3102416	2 X 1" END CAP	4
31	6406401	HINGE TAB	2
32	3104301	3/4" SQ RUBBER BUMPER	1
33	6416601	1-1/2 X 3/4" GLIDE (QTY 8)	2
34	3107801	1/2" FLANGE BEARING	2
35	3105401	STARLOCK COLLAR	6
36	3103101	1-1/4 X 5" GRIP	4
37	6467001	PARABODY LOGO END CAP	4
	1		<u> </u>

(7) 6061201 6661601

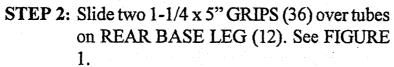
LEG EXTENSION

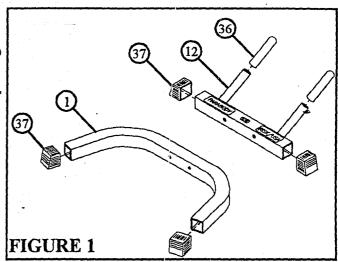
LEG CURL



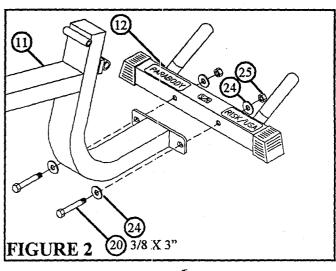


STEP 1: Insert four PARABODY LOGO END CAPS (37) into the ends of REAR BASE LEG (12) and FRONT BASE SUPPORT (1). See FIGURE 1.

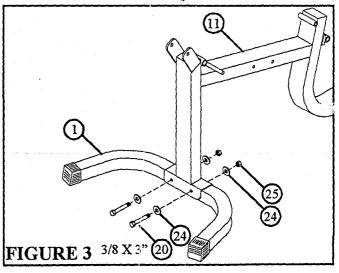




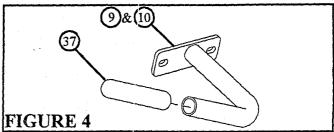
STEP 3: Securely assemble REAR BASE LEG (12) to LEG FRAME (11) using two 3/8 X 3" BOLTS (20), four 3/8" FLAT WASHERS (24), and two 3/8" NYLOCK NUTS (25). See FIGURE 2.



STEP 4: Securely assemble FRONT BASE SUP-PORT (1) to LEG FRAME (11) using two 3/8 X 3" BOLTS (20), four 3/8" FLAT WASHERS (24), and two 3/8" NYLOCK NUTS (25). See FIGURE 3.



STEP 5: Slide two 1-1/4 X 5" GRIPS (37) over RIGHT LEG EXT HANDLE (9) & LEFT LEG EXT HANDLE (10). See FIGURE 4.

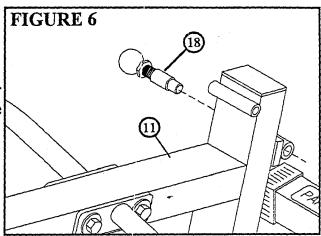


STEP 6:Securely assemble RIGHT (9) & LEFT (10) LEG EXT HANDLES to LEG FRAME (11) using two 3/8 X 4" BOLTS (21), four 3/8" FLAT WASHERS, and two 3/8" LOW HEIGHT NYLOCK NUTS (27). See FIGURE 5.

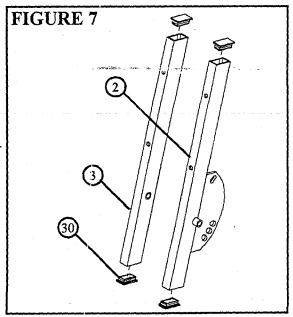
FIGURE 5
(27) LOW HEIGHT
(29)
(20)
(24)
(21) 3/8 X 4"

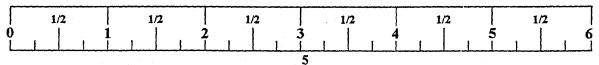
STEP 7:Insert two 3 X 2" END CAPS (29) into the leg frame as shown in FIGURE 5.

STEP 8:Securely assemble one 1/2" SPRING PIN AS-SEMBLY (18) into the spring pin barrel on the LEG FRAME (11) as shown in FIGURE 6.

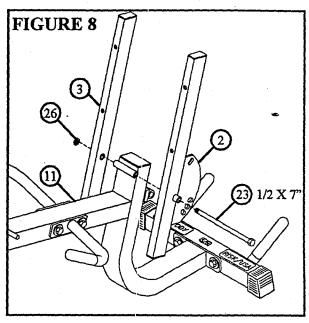


STEP 9:Insert four 2 X 1" END CAPS (30) into the ends of the BACK PAD ADJUST TUBE (2) & BACK PAD SUPPORT TUBE (3). See FIGURE 7.

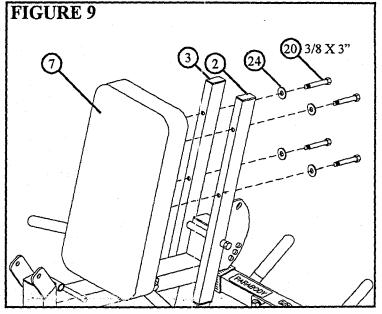




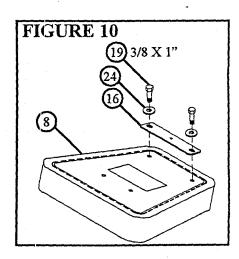
STEP 10: Securely assemble BACK PAD ADJUST TUBE (2) & BACK PAD SUPPORT TUBE (3) to LEG FRAME (11) using one 1/2 X 7" BOLT (23) and one 1/2" LOW HEIGHT NYLOCK NUT (26). (NOTE: SECURELY TIGHTEN BOLT THEN BACK NUT OFF 1/4 TURN TO ALLOW THE TWO PARTS TO ROTATE FREELY.) See FIGURE 8.



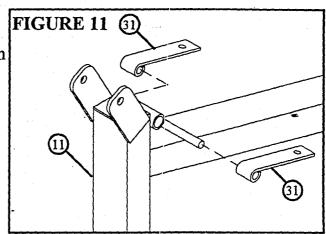
STEP 11: Securely attach the BACK PAD (7) to the BACK PAD TUBES (2 & 3) using four 3/8 X 3" BOLTS (20) and four 3/8" FLAT WASHERS (24). See FIGURE 9.



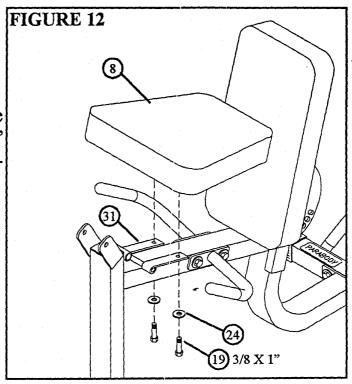
STEP 12: Securely fasten 2 X 8" PLATE (16) to bottom of SEAT PAD (8) using two 3/8 X 1" BOLTS (19) and two 3/8" FLAT WASHERS (24). See FIGURE 10.



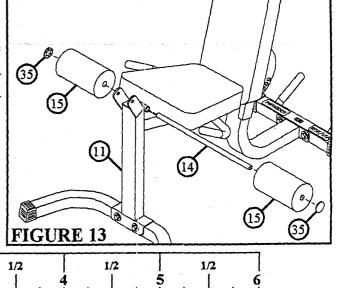
STEP 13: Slide two HINGE TABS (31) over posts on LEG FRAME (11). See FIGURE 11.



STEP 14: Securely attach the SEAT PAD (8) to the HINGE TABS (31) using two 3/8 X 1" BOLTS (19) and two 3/8" FLAT WASHERS (24). See FIGURE 12.

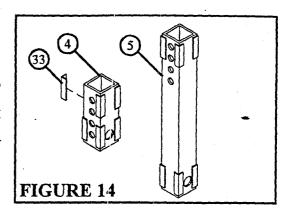


STEP 15: Attach two ROLLER PADS (15) to the LEG FRAME (11) using one 17" ROLLER PAD SHAFT (14) and two STARLOCK COLLARS (35). See FIGURE 13.

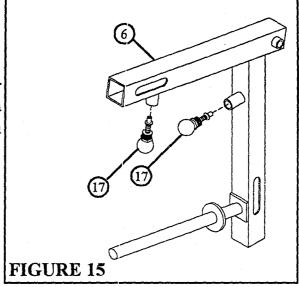


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STEP 16: Attach eight 1-1/2" X 3/4" GLIDES (33) to 5" ROLLER PAD ADJUSTER (4) and attach eight 1-1/2" X 3/4" GLIDES (33) to 13-1/2" ROLLER PAD ADJUSTER (5) as shown in FIGURE 14.

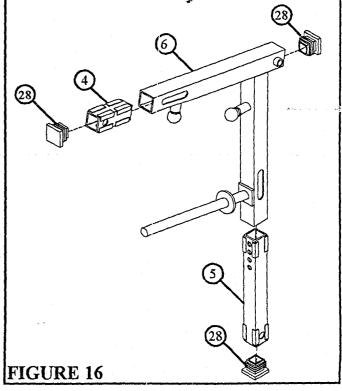


STEP 17: Securely assemble two 3/8" SPRING PIN AS-SEMBLIES (17) into the spring pin barrels on the LEG CURL/EXTENSION (6) as shown in FIGURE 15.



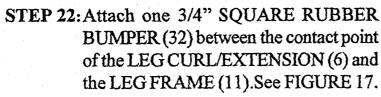
STEP 18: Insert 5" & 13-1/2" ROLLER PAD ADJUSTERS (4 & 5) in the ends of the LEG CURL/EXTENSION (6). Pull back on SPRING PINS until ROLLER PAD ADJUSTERS (4 & 5) lock in place. See FIGURE 16.

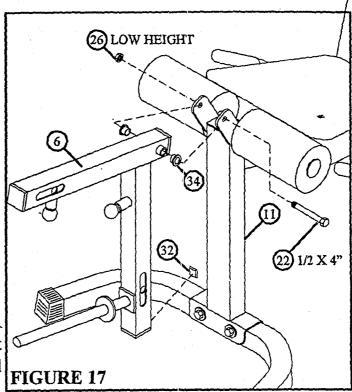
STEP 19: Insert three 2" SQUARE END CAPS (28) into the ends of the LEG CURL/EXTENSION (6). See FIGURE 16.



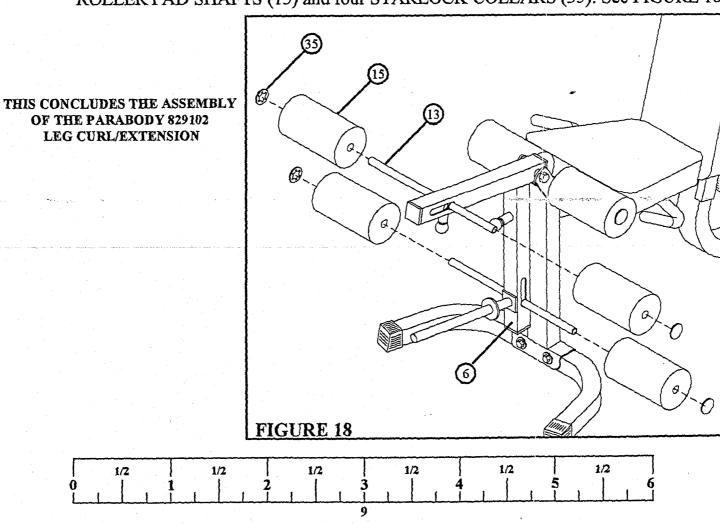
STEP 20: Insert two 1/2" FLANGE BEARINGS (34) into the LEG CURL/EXTENSION (6). See FIGURE 17.

STEP 21: Securely assemble LEG CURL/EX-TENSION (6) to LEG FRAME (11) using one 1/2 X 4" BOLT (22) and one 1/2" LOW HEIGHT NYLOCK NUT (26). (NOTE: SECURELY TIGHT-EN BOLT THEN BACK NUT OFF 1/4 TURN TO ALLOW THE PART TO ROTATE FREELY.) See FIG-URE 17





STEP 23: Attach four ROLLER PADS (15) to the LEG CURL/EXTENSION (6) using two 16" ROLLER PAD SHAFTS (13) and four STARLOCK COLLARS (35). See FIGURE 18.



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