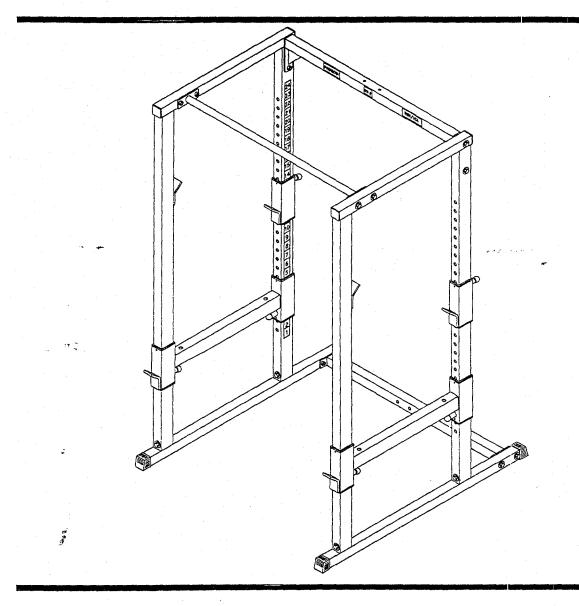


# Serious Steel

843102 POWER RACK



**ASSEMBLY INSTRUCTIONS** 

Part # 6757501

Revision: 5/06/98

## IMPORTANT NOTES

## WELCOME TO THE WORLD OF Serious Steel!

#### Please note:

- \* Thank you for purchasing the Parabody 843102 POWER RACK. Please read these instructions thoroughly and keep them for future reference. This product must be assembled on a flat, level surface to assure its proper function.
- \* We recommend cleaning your product (pads and frame) on a regular basis, using warm soapy water. Touch-up paint can be purchased from your Parabody customer service representative at (800) 328-9714.

There is a risk assumed by individuals who use this type of equipment. To minimize risk, please follow these rules:

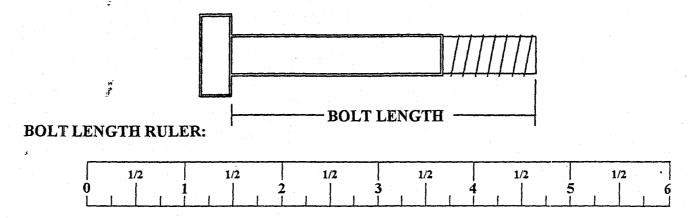
- 1. Inspect equipment daily. Tighten all loose connections and replace worn parts immediately. Failure to do so may result in serious injury.
- 2. Do not allow minors or children to play on or around this equipment.
- 3. Exercise with care to avoid injury.
- 4. If unsure of proper use of equipment, call your local Parabody distributor or call the Parabody customer service department at (800) 328-9714.
- 5. Consult a physician before beginning any exercise program.

## Tools Required for Assembly

- \* 3/4" wrench
- \* Ratchet with 3/4" and 9/16" sockets
- \* Rubber Mallet or Hammer

Bolt Length Ruler

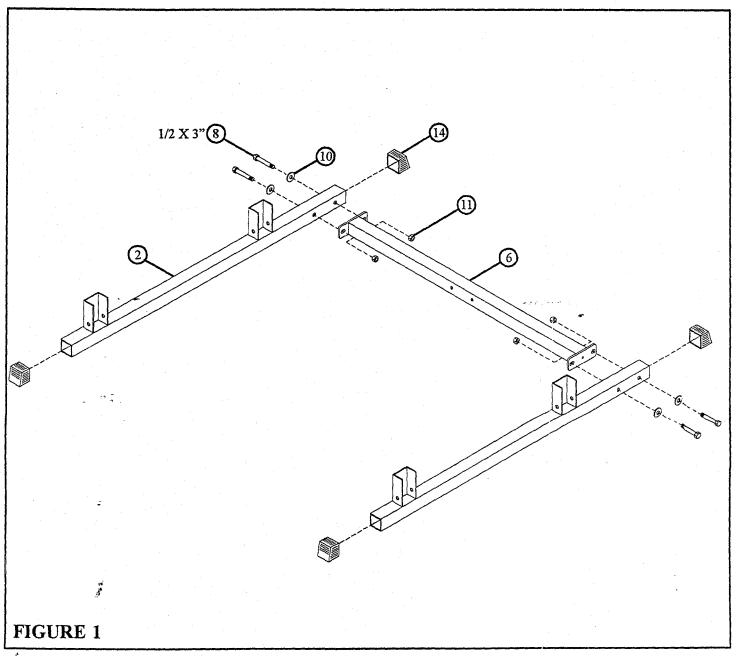
NOTE: BOLT LENGTH IS MEASURED FROM THE UNDERSIDE OF THE HEAD OF THE BOLT.



## PARTS LIST

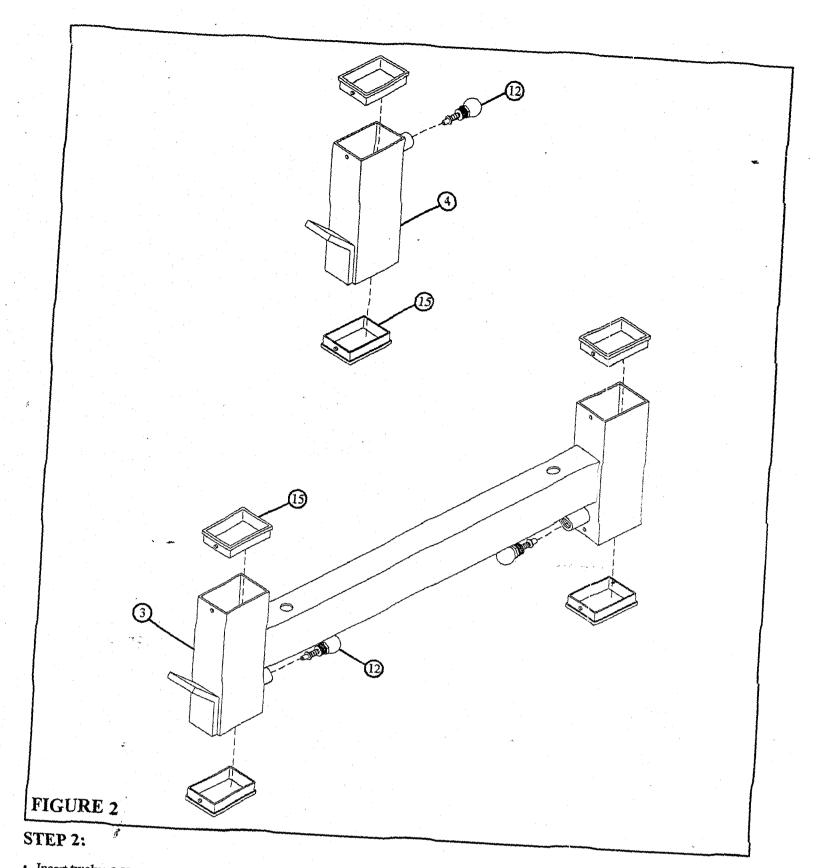
KEY PART#		DESCRIPTION	QTY	
1	6641503	UPRIGHT	2	
2	6641802	UPRIGHT BASE	2	
3	6605702	SAFETY RAIL	2	
4	6605802	BAR SUPPORT	2	
5	6605902	CHIN BAR	1	
6	6606002	LOWER CONNECTOR	1	
7	6606102	UPPER CONNECTOR	1	
8	3102910	1/2 X 3" BOLT	12	

KEY	PART#	DESCRIPTION	QTY
9	3102917	1/2 X 4" BOLT	4
10	3102502	1/2" WASHER	20
11	3102801	1/2" LOCK NUT	-14
12	6606801	SPRING PIN ASSEMBLY	6
13	6405201	2" SQ. END CAP	4
14	6467001	2" SQ. COVER CAP	4
15	6590801	3 X 2" INSERT GUIDE	12



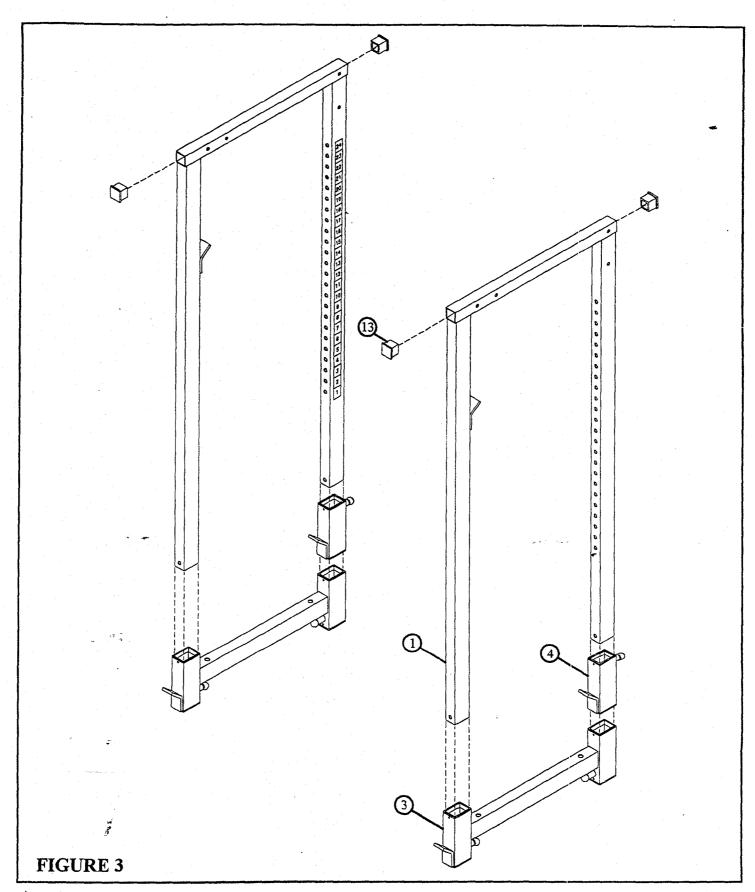
#### STEP 1:

- Slide four 2" SQ. COVER CAPS (14) over the ends of each UPRIGHT BASE (2) as shown in FIGURE 1.
- LOOSELY assemble the LOWER CONNECTOR (6) between each UPRIGHT BASE (2) using four 1/2 X 3" BOLTS (8), four 1/2" WASHERS (10), and four 1/2" LOCK NUTS (11). See FIGURE 1.



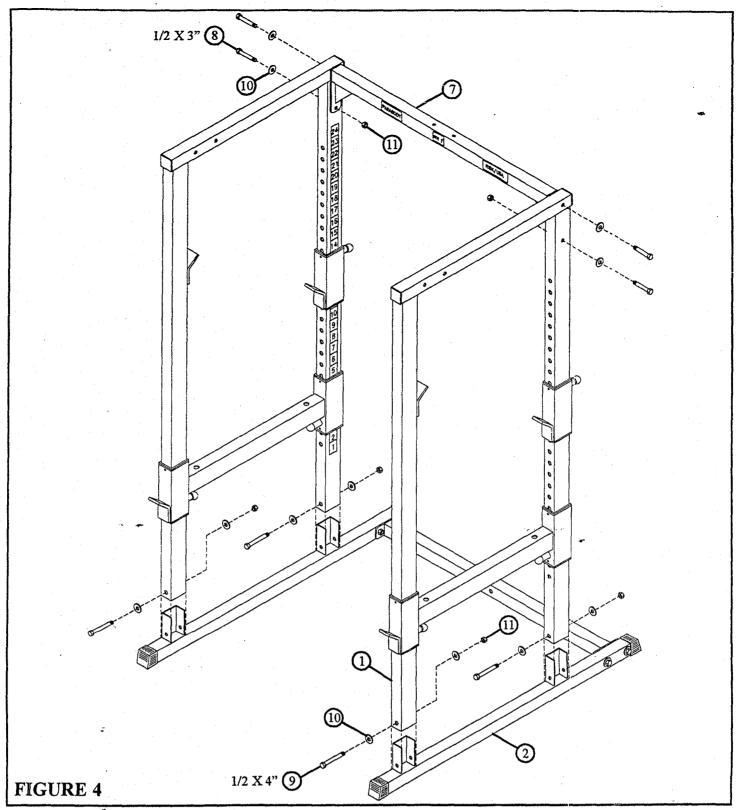
- Insert twelve 3 X 2" INSERT GUIDES (15) into the ends of each SAFETY RAIL (3) and BAR SUPPORT (4) as shown in FIGURE ,2. (NOTE: Make sure the INSERT GUIDES (15) snap into the holes of the weldments.)
- SECURELY assemble the six SPRING PIN ASSEMBLIES (12) to the SPRING PIN BARRELS on each SAFETY RAIL (3) and each BAR SUPPORT (4) as shown in FIGURE 2.

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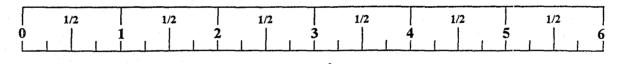
### STEP 3

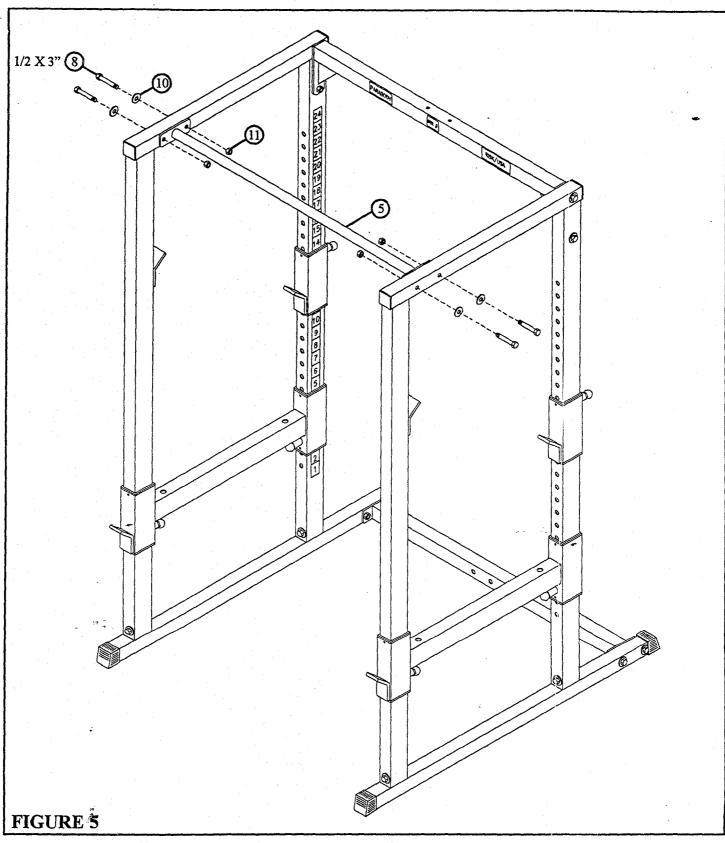
- Insert four 2" SQ. END CAPS (13) into the ends of the UPRIGHTS (1) as shown in FIGURE 3.
- Slide one BAR SUPPORT (4) and one SAFETY RAIL (3) (IN THAT ORDER) onto each UPRIGHT (1). Pull back on the SPRING PIN ASSEMBLIES until they pop into holes.



STEP 4:

- LOOSELY assemble each UPRIGHT (1) to the UPRIGHT BASE (2) using four 1/2 X 4" BOLTS (9), eight 1/2" WASHERS (10), and four 1/2" LOCK NUTS (11). See FIGURE 4.
- LOOSELY assemble the UPPER CONNECTOR (7) using four 1/2 X 3" BOLTS (8), four 1/2" WASHERS (10), and two 1/2" LOCK NUTS (11). See FIGURE 4.





#### STEP 5:

• LOOSELY assemble the CHIN BAR (5) using four 1/2 X 3" BOLTS (8), four 1/2" WASHERS (10), and four 1/2" LOCK NUTS (11). See FIGURE 5.

When all components are assembled, SECURELY tighten all bolt connections.

THIS CONCLUDES THE ASSEMBLY OF THE 843102 POWER RACK.

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