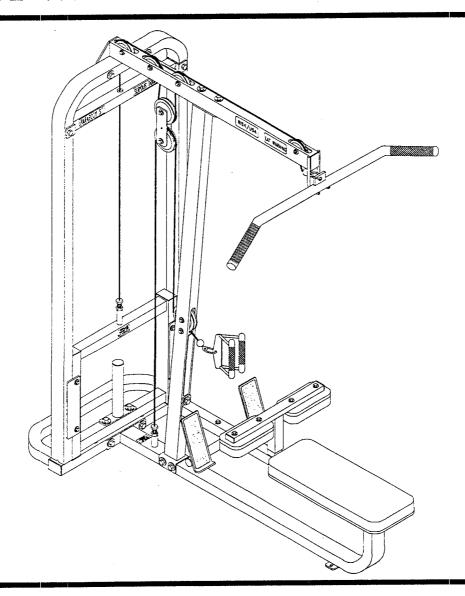
# Serious Steel

# 912101 WEIGHT CARRIAGE OPTION



**ASSEMBLY INSTRUCTIONS** 

Part # 6678401 1 Revision: 02/24/97

# **IMPORTANT NOTES**

There is a risk assumed by individuals who use this type of equipment. To minimize risk, please follow these rules:

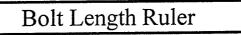
- 1. Consult your physician before beginning any exercise program.
- 2. Inspect equipment daily. Tighten all loose connections and replace worn parts immediately. Failure to do so may result in serious injury.
- 3. Do not allow minors or children to play on or around this equipment.
- 4. Exercise with care to avoid injury.
- 5. If unsure of proper use of equipment, call your local Parabody distributor or call the Parabody customer service department at (800) 328-9714.

#### Please note:

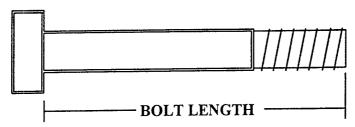
- \* Thank you for purchasing the Parabody 912101 Weight Carriage Option. Please read these instructions thoroughly and keep them for future reference. This product must be assembled on a flat, level surface to assure its proper function.
- \* We recommend cleaning your product (pads and frame) on a regular basis, using warm soapy water. Touch-up paint can be purchased from your Parabody customer service representative at (800) 328-9714.

# Tools Required for Assembly

- \* 3/4" wrench
- \* 9/16" wrench
- \* Ratchet with 3/4" and 9/16" sockets
- \* Adjustable wrench



NOTE: BOLT LENGTH IS MEASURED FROM THE UNDERSIDE OF THE HEAD OF THE BOLT.



#### **BOLT LENGTH RULER:**

					T	<del></del>
	1/2	1/2	1/2	1/2	1/2	1/2
Ó	î i	i i	2   3	3   4	4	5   6
Ĭ	- 1					

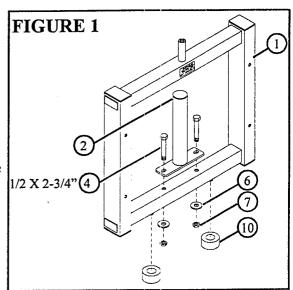
# PARTS LIST

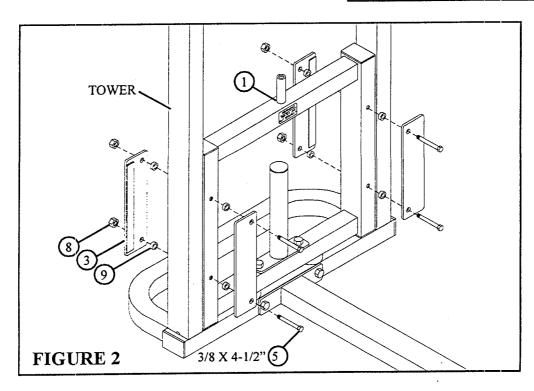
KEY	PART#	DESCRIPTION	QTY
1	6675202	CARRIAGE	1
2	6675501	CHROME PLATE HOLDER	1
3	6675303	PLATE, 1/4 X 3 X 12"	4
4	3102935	1/2 X 2-3/4" BOLT	2
5	3102953	3/8 X 4-1/2" BOLT	4

	KEY	PART#	DESCRIPTION	QTY
	6	3102502	1/2 " WASHER	2
	7	3102804	1/2" LOW HEIGHT LOCKNUT	2
	8	3102802	3/8" LOCK NUT	4
	9	6122704	1/4" SPACER	8
	10	3108002	3/4" WEIGHT STACK CUSHION	2

#### STEP 1:

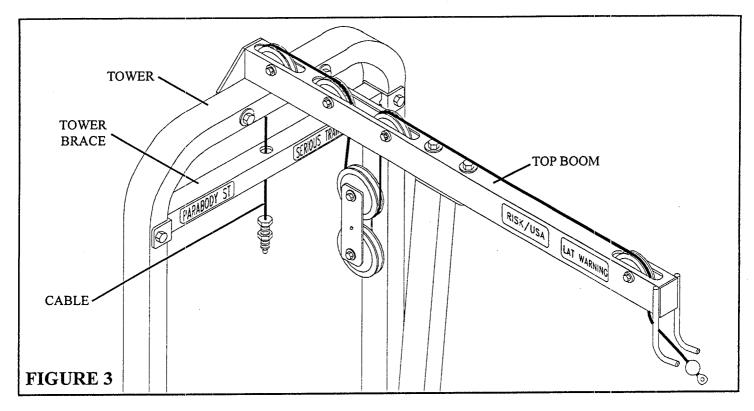
- A. Securely attach the CHROME PLATE HOLDER (2) to CARRIAGE (1) using two 1/2 X 2-3/4" BOLTS (4), two 1/2" WASHERS (6), and two 1/2" LOW HEIGHT LOCK NUTS (7) as shown in FIGURE 1.
- B. Attach two 3/4" WEIGHT STACK CUSHIONS (10) to the small tubes on the bottom of CARRIAGE (1) as shown in FIGURE 1.





#### STEP 2:

- A. Place CARRIAGE (1) between TOWER. See FIGURE 2.
- B. Securely attach four 1/4 X 3 X 12" PLATES (3) to CARRIAGE (1) using four 3/8 X 4-1/2" BOLTS (5), eight 1/4" SPACERS (9), and four 3/8" LOCK NUTS (8) as shown in FIGURE 2.

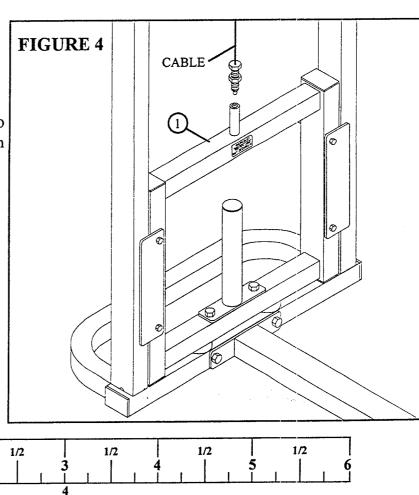


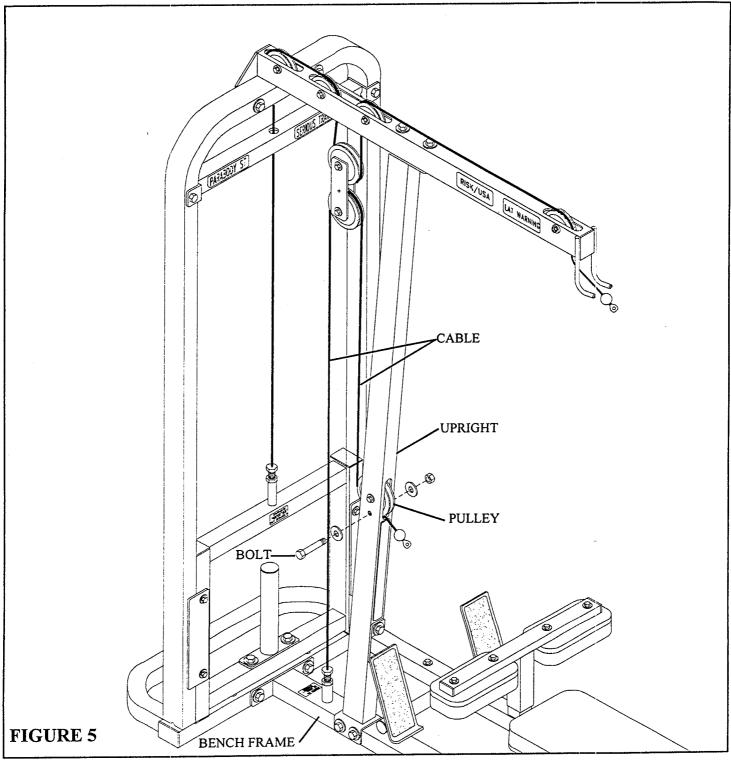
### **STEP 3:**

Route threaded end of CABLE (part # 6671601) around pulleys in TOP BOOM and PULLEY BLOCK ASSEMBLY. Route CABLE (part # 6671601) down through hole in TOWER and TOWER BRACE as shown in FIGURE 3.

## STEP 4:

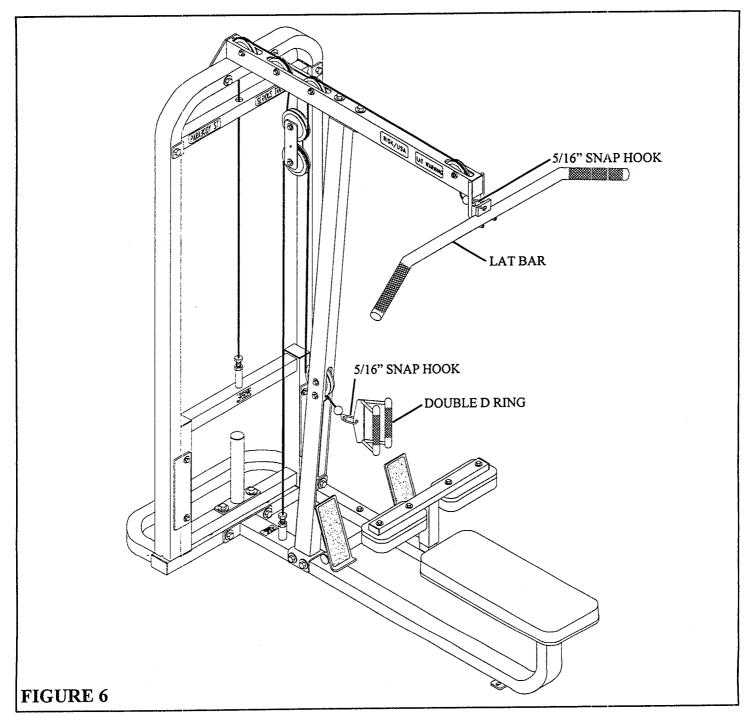
Thread end of CABLE (part # 6671601) into CARRIAGE (1) and securely tighten jam nut as shown in FIGURE 4.





STEP 5:

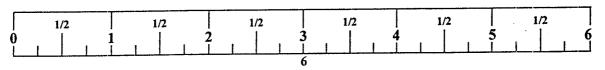
- A. Remove the BOLT & WASHERS below the PULLEY in upright. See FIGURE 5.
- B. Insert the threaded end of CABLE (part #6671001) under the PULLEY in UPRIGHT and around the bottom PULLEY of the PULLEY BLOCK . See FIGURE 5.
- C. Fasten end of CABLE (part #6671001) into threaded housing on the base of BENCH FRAME.
- D. Tighten jam nut securely.
- E. Securely fasten previously removed BOLT & WASHER. (NOTE: The CABLE (part #6671001) should be routed over the bolt and washer.



# STEP 6:

Attach CHROME LAT BAR & DOUBLE D CHROME HANDLE to ball ends of cables using 5/16" SNAP HOOKS. See FIGURE 6.

# THIS CONCLUDES THE ASSEMBLY OF THE 912101



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