NPort 1220/1240 USB-to-Serial Hub

User's Manual

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1 Introduction

Welcome to MOXA NPort 1220/1240 USB-to-Serial Hub. NPort 1220 provides 2 RS-422/485 serial ports and NPort 1240 provides 4 RS-232 serial ports.

The following topics are covered in this chapter:

- □ Overview
- Package Checklist
- Product Features
- **D** Product Specifications

Overview

Connect a compact NPort 1200 Series product to your computer—you don't even have to power-down—install the supplied software, and then connect your serial devices directly to the NPort. In minutes, and with state-of-the-art accuracy, you're capturing data—temperature, pressure, sound level, whatever you need. And you've done this without programming, without opening up your PC, without even thinking about IRQs, board configuration, power requirements, or connection schemes.

NPort 1200 Series products are compliant with both USB 1.0 and 1.1 specifications, are compatible with USB 2.0, and meet the 12 Mbps full speed requirement.

More and more peripherals are connected by the Ethernet or USB interface. The problem is how to integrate these different interfaces. Today's solution is to connect all devices using the open standard Ethernet and USB. The total cost of ownership is reduced, not only in short term hardware investment, but also in long term management and integrating cost.

The NPort 1200 Series supports both bus power and external power via an adapter. Bus power is adapted for laptop or workstation connections that support 500 mA output for USB devices. External power is adapted for those USB hubs that can only output 100 mA of current.

Package Checklist

MOXA NPort 1220/1240 products are shipped with the following items:

Standard Accessories

- 1 NPort 1240 4-port USB to RS-232 HUB, or NPort 1220 2-port USB to RS-422/485 Hub
- NPort 1200 Series Document & Software CD
- NPort 1220/1240 Quick Installation Guide
- Product Warranty Booklet

Optional Accessories

- DK-35A DIN-Rail Mounting Kit (35 mm)
- CB-USBAMB-1M USB A type to B type Cable, 1m

NOTE: Notify your sales representative if any of the above items is missing or damaged.

Product Features

NPort 1240 Series products enjoy the following features:

- Expand to 4 RS-232 ports (NPort 1240) or 2 RS-422/485 ports (NPort 1220) through USB
- Hot plug and play
- No additional I/O or IRQ required
- RS-232 (NPort 1240) and RS-422/485 (NPort 1220) speed up to 115.2 Kbps
- Supports USB 1.1, full rate speed up to 12 Mbps
- Built-in 16 KV ESD Surge Protection
- Supports Windows 98/ME/2000/XP drivers
- Supports both bus power and external power
- NPort 1220/1220I: Supports 4-wire RS-422/485 and 2-wire RS-485 applications
- NPort 1220I: Supports 2 KV Isolation Protection

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Product Specifications

NPort 1240

USB

Compliant with USB 1.1, 1.0			
USB 2.0 backwards compatible			
Connector	USB type B		
Speed	Full speed 12 Mbps		

Serial

No. of Ports	4
Interface	RS-232: TxD, RxD, RTS, CTS, DTR, DSR, DCD, GND
Connector	DB9 Male
FIFO	128 bytes
Serial line protection	16 KV ESD for all signals

Serial Communication Parameters

Parity	None, Even, Odd
Data bits	7, 8
Stop bit	1, 2
Flow Control	RTS/CTS, XON/XOFF
Speed	600 to 115.2 Kbps

Power Requirements

Power Input	12 to 48 VDC (External) or 5 VDC (Bus power)
Power Consumption	BUS: 172 mA @ 5 VDC
	Ext. PWR: 117 mA @ 12 VDC

Mechanical Specifications

Material	ABS
Gross Weight	220±5 g (0.48 lb)

Environmental

Operating Temperature	0 to 55°C (32 to 131°F)
Storage Temperature	-20 to 85°C (-4 to 185°F)
Operating Humidity	5 to 95% RH

Agency Approvals EMC

FCC (class B), CE (Class B)
UL, CUL, TÜV

Warranty

Safety

5 years

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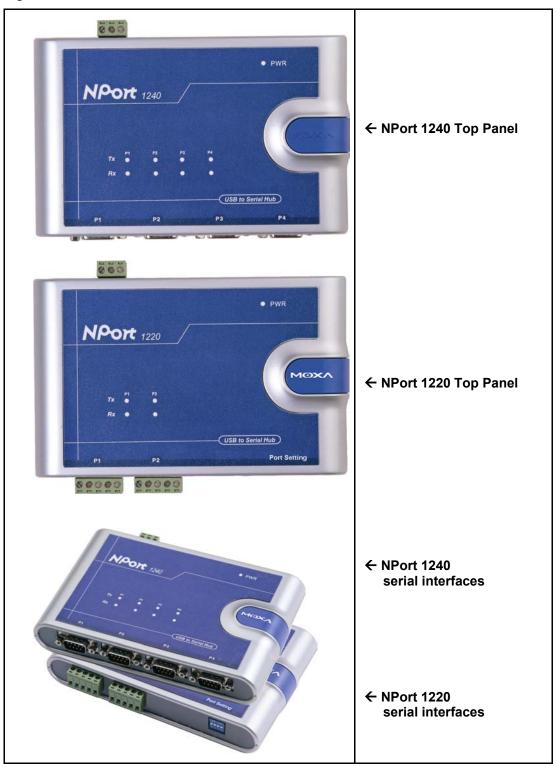
NPort 1220

USB

USB	
Compliant with USB 1.1, 1.0	
USB 2.0 backwards compatibl	e
Connector	USB type B
Speed	Full speed 12 Mbps
Serial	
No. of Ports	2
Interface	4-wire RS-422: TxD+/-, RxD+/-, GND
	4-wire RS-485: TxD+/-, RxD+/-, GND
	2-wire RS-485: Data+, Data-, GND
Connector	Terminal Block
FIFO	128 bytes
Serial line protection	16 KV ESD for all signals
Serial Communication Para	meters
Parity	None, Even, Odd
Data bits	7, 8
Stop bit	1, 2
RS-485 Data Direction	ADDC [™] (Auto Data Direction Control)
Speed	600 to 115.2 Kbps
Power Requirements	
Power Input	12 to 48 VDC (external) or 5 VDC (Bus power)
Power Consumption	BUS: 140 mA @ 5 VDC
	Ext. PWR: 306 mA @ 12 VDC
Mechanical Specifications	
Material	ABS
Gross Weight	215±5 g (0.48 lb)
Environmental	
Operating Temperature	0 to 55°C (32 to 131°F)
Storage Temperature	-20 to 85°C (-4 to 185°F)
Operating Humidity	5 to 95% RH
Agency Approvals	
EMC	FCC (class B), CE (Class B)
Safety	UL, CUL, TÜV
Warranty	5 years

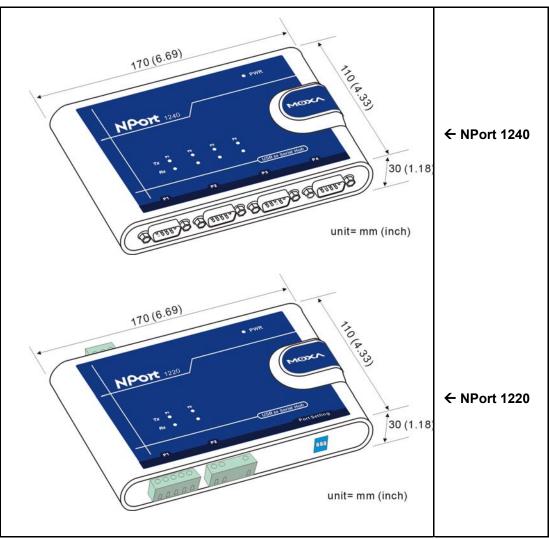
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Panel Layout



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Dimensions



DIP Switch Settings

This example shows DIP Switch settings for port 1, which uses DIP Switches 1 and 2. The settings for port 2, which uses DIP Switches 3 and 4, are similar. You can refer to the DIP Switch diagrams at the right, or to the table on the next page for the correct settings.

0	ON		IP
			\square
1	2	3	4

2-wire RS-485 withTermination Resistor

	_	IP
	\square	
1 2	3	4

2-wire RS-485 without Termination Resistor

Γ	ON		DIP			
				Η		
	1	2	3	4		
4-w	/ire	RS	-42	2/48	35	
W	ith 7	Ferr	nina	atior	۱	
Resistor						
ON DIP						
				\square		
	1	2	3	4		
4-wire RS-422/485						
without Termination						

Resistor

DIP Switch No.	DIP Switch Setting	Interface & Termination Resistor Setting
1	On	4-wire RS-422/485
	Off	2-wire RS-485
2	On	Termination Resistor on
	Off	Termination Resistor off

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Driver Installation

This chapter includes information about installing the driver for NPort 1220/1240. We present the installation procedure for both Windows 98 and Windows 2000 (the procedure for Windows XP is essentially the same as for Windows 2000):

- □ Installing the Driver
- **Checking the Installation**
- **Configuring the Ports**
 - > Windows 98
 - Windows 2000/XP
- **Uninstalling the Driver**
- **NOTE** For best results, we recommend that you install the USB driver for NPort 1220/1240 before connecting the product to your computer's USB port.

To do this, insert the software CD (included in the NPort 1220/1240 package) into your computer's CD drive, and click on **Install Software**.

Installing the Driver

- 1. Connect NPort 1220/1240's USB Port to your computer's USB port. Make sure NPort 1220/1240 and your computer is properly connected.
- 2. After you connect NPort 1220/1240 to your computer, a **Found New Hardware** window will automatically open.



3. When the **Found New Hardware Wizard** starts up, click **Next** to continue installing the USB driver.

Found New Hardware Wizard			
Welcome to the Found New Hardware Wizard This wizard helps you install a device driver for a hardware device. To continue, click Next.			
< Back Next> Cancel			

4. The setup program will prompt you with an Install Hardaware Device Drivers window. Select Search for a suitable driver for my device (recommended), and then click Next.

Found New Hardware Wizard
Install Hardware Device Drivers A device driver is a software program that enables a hardware device to work with an operating system.
This wizard will complete the installation for this device:
A device driver is a software program that makes a hardware device work. Windows needs driver files for your new device. To locate driver files and complete the installation click Next.
What do you want the wizard to do?
Search for a suitable driver for my device (recommended)
Display a list of the known drivers for this device so that I can choose a specific driver
< <u>B</u> ack <u>N</u> ext > Cancel

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5. A window will open asking you where you want to locate the driver files. Check **Specify a location** box, and then click **Next**.

Found New Hardware Wizard			
Locate Driver Files Where do you want Windows to search for driver files?			
Search for driver files for the following hardware device:			
Moxa NPort 1240			
The wizard searches for suitable drivers in its driver database on your computer and in any of the following optional search locations that you specify. To start the search, click Next. If you are searching on a floppy disk or CD-ROM drive, insert the floppy disk or CD before clicking Next.			
Optional search locations: Floppy gisk drives CD-ROM drives			
✓ Specify a location ✓ Microsoft Windows Update			
< <u>B</u> ack <u>N</u> ext > Cancel			

6. A window will open asking you to insert the installation disk. Insert the installation disk into your CD drive, and then click **Browse** to locate the installation file.

Found New Hardware V	Vizard
Locate Driver Files Where do you wa	nt Windows to search for driver files?
Found New Hard	ware Wizard
	the manufacturer's installation disk into the drive OK ed, and then click DK. Cancel
	manufacturer's files from: Browse
	ninaons-opaac
	< <u>₿</u> ack <u>N</u> ext> Cancel

7. Select klsibus.inf, and then click OPEN.

Found	New Hardware W	izard				
Lo	cate Driver Files Where do you wan	t Windows to sea	arch for driver files?		Ð	
	Found New Hardw	vare Wizard			×	
	Locate File					? ×
	Look in:	🔁 ver3.45		•	🗢 🗈 💣 🎟 •	
	History Desktop My Documents My Computer	 kisibus kisivxd kisiw2k kisiwdm 				
	My Network P	File name: Files of type:	klsibus.inf Setup Information (*.inf)		Y	Open Cancel

8. Click **OK** to continue.

Found New Hard	lware Wizard
Locate Driv Where do	er Files o you want Windows to search for driver files?
Found Ne	w Hardware Wizard
2	Insert the manufacturer's installation disk into the drive OK selected, and then click OK. Cancel
<u>11</u>	Copy manufacture's files from: C:\M0XA USB to Serial Hub\ver3.45 Browse Browse
	<u>≺Back</u> <u>M</u> ext> Cancel

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9. A window will open showing the Driver Files Search Results. Click Next to install the driver.

Found New Hardware Wizard
Driver Files Search Results The wizard has finished searching for driver files for your hardware device.
The wizard found a driver for the following device:
Moxa NPort 1240
Windows found a driver for this device. To install the driver Windows found, click Next.
c:\moxa usb to serial hub\ver3.45\klsibus.inf
< <u>B</u> ack <u>N</u> ext> Cancel

10. When the **Completing the Found New Hardware Wizard** window opens, click **Finish** to close the wizard.



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11. A welcome message will appear. Click Next to continue installing Moxa [Port 1].

12. A window will open asking you to insert the installation disk. Insert the installation disk into your CD drive, and then click **Browse** to locate the installation file. Select **klsiw2k.inf** and then click **OPEN**. Click OK to continue.

	Found New Hardware Wizard		
	Locate Driver Files Where do you want Windows to search for driver files?		
	Found New Hardware Wizard		
Found New Hardware	Insert the manufacture's installation disk into the drive OK selected, and then click OK.		
	Copy manufacture's files from: CMMOXA USB to Serial Hub/ver3.45 Browse Browse Cancel		

13. A window will open showing the Driver Files Search Results. Click Next to install the driver.

Found New Hardware Wizard
Driver Files Search Results The wizard has finished searching for driver files for your hardware device.
The wizard found a driver for the following device:
Boxa (Port 1)
Windows found a driver for this device. To install the driver Windows found, click Next.
c:\moxa usb to serial hub\ver3.45\klsiw2k.inf
< <u>B</u> ack <u>N</u> ext> Cancel

14. When **Completing the Found New Hardware Wizard** window opens, click **Finish** to close this wizard.



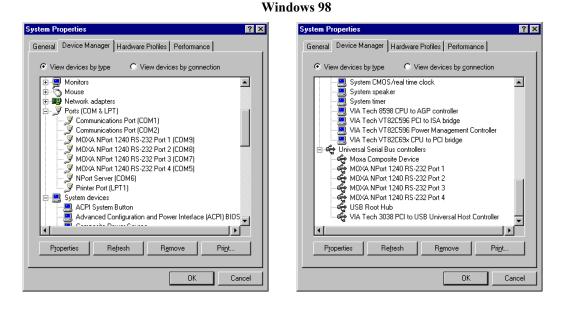
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NOTE	If you wish to install the driver using "Install Driver" program, you will need to follow the instructions below.		
	1.	Insert the software CD (included in the NPort 1220/1240 package) into your computer's CD drive, and then click on Install Software .	
	2.	When the Install Driver window opens, click on Install to install the driver files in the default folder (C:\Program Files\Moxa USB to Serial\drivers), or click on Browse to select a different folder.	
		Install Driver Ready to Install KLSI USB to Serial Software C:\Program Files\Moxa USB to Serial\drivers Browse	
	2		
	3.	Click OK to complete the installation. Install Driver KLSI USB to Serial Software was installed successfully	
	4.	Connect NPort 1220/1240's USB port to your computer's USB port. NPort 1220/1240's serial ports will be installed automatically.	

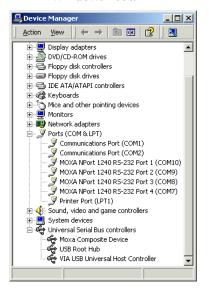
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Checking the Installation

You can check the installation of NPort 1220/1240 under your computer's **Device Manager** window. You should check under both **Ports (COM & LPT)** and **Universal Serial Bus controllers**.



Windows 2000/XP



NOTE To double check that the driver and port installation is correct, unplug the NPort 1220/1240 from your computer's USB port—*while the Device Manager window is open*. The MOXA listings under both Ports (COM & LPT) and Universal Serial Bus Controllers should disappear. Then replug NPort 1220/1240 into your computer's USB port, and the MOXA listings should reappear.

Configuring the Ports

Port configuration for NPort 1220/1240 differs slightly between Windows 98 and Windows 2000/XP. To modify the configuration for a particular port, double click on the listing for that port under **Ports** (COM & LPT) in the Device Manager window.

Windows 98

Click on the **Port Settings** tab to change the **Bits per second** (data transmission speed), **Data bits**, **Parity**, **Stop bits**, and **Flow control**.

MOXA NPort 1240 RS-232 Port 1 (COM9) Propertie	es ? 🗙
General Port Settings Driver Resources	
	_
<u>B</u> its per second: 115200 ▼	
Data bits: 8	
Parity: None	
Stop bits: 1	
Elow control: Xon / Xoff	
Advanced <u>R</u> estore Defau	lts
ОК	Cancel

Click on Advanced... to open the Advanced Port Settings to modify FIFO buffer settings.

MOXA NPort 1240 RS-232 Port 1 (COM9) Properties 💦 🔀	
Advanced Port Settings	×
✓ Use <u>FIFD</u> buffers (requires 16550 compatible UART) Select lower settings to correct connection problems. Select higher settings for faster performance. <u>Beceive Buffer</u> Low (1)	OK Cancel Defaults
Elow control: Xon / Xoff	

NOTE Under Windows 98, you will not be able to change the COM port number for NPort 1220/1240's serial ports. You will need to use the default COM port number assigned by the OS after the ports are installed.

Windows 2000/XP

The figures shown here were created under Windows 2000. The procedure for Windows XP is essentially the same.

Click on the **Port Settings** tab to change the **Bits per second** (data transmission speed), **Data bits**, **Parity**, **Stop bits**, and **Flow control**.

MOXA NPort 1240 R5-232 Port 1 (COM10) Properties			
General Port Settings Driver	1		
Bits per second: 5600	•		
Data bits: 8	•		
Parity: None	•		
Stop bits: 1	•		
Elow control: None	•		
<u>A</u> dvanced <u>R</u> estore	Defaults		
OK	Cancel		

Click on Advanced... to open the Advanced Port Settings to modify FIFO buffer settings. You may also select a new COM port number using the drop-down list located next to COM Port Number.

dvanced Settings for COM10							?
☑ Use FIFO buffers (requ	ires 16550 c	ompatible UAR	т) — — — — — — — — — — — — — — — — — — —				ОК
Select lower settings to	correct con	nection problem	IS.				Cancel
Select higher settings fo	or faster perf	ormance.					
Receive Buffer: Low (1)	1			—Ţ	High (14)	(14)	Defaults
<u>I</u> ransmit Buffer: Low (1)	1			—Ţ	High (16)	(16)	
COM Port Number: COM10	•]

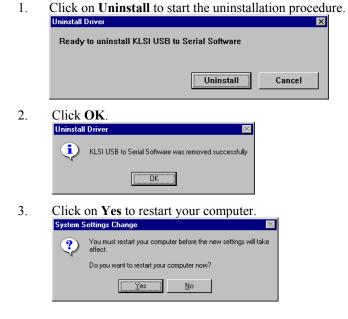
NOTE Under Windows 2000/XP, you can select a new COM Port Number on the Advanced Settings for COMx window.

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Uninstalling the Driver

To uninstall the driver, open the Device Manger window, and simply delete the NPort 1220/1240 ports under Ports (COM&LPT).

NOTE If you used the **Install Driver** program discussed at the beginning of this chapter, you can make use of the **Uninstall Driver** program to remove the driver files from the directory in which they were installed, and uninstall NPort 1220/1240's ports.



Serial Programming Tools

Moxa supports a class of easy to use, yet powerful serial programming libraries and communication troubleshooting utilities under Windows NT/2000/XP and Windows 95/98. Use these MOXA Serial Programming Tools to decrease your software development time.

In the following sections, we describe the installation of the library, and the utilities supported for various programming platforms.

This chapter includes the following sections:

- **Overview**
- **D** PComm Installation
- **D** PComm Programming Library
- **Utilities**
- **Diagnostic (for MOXA boards only)**
- □ Monitor (for MOXA boards under Windows NT only)
- **D** Terminal Emulator

Overview

PComm, a professional serial comm tool for PCs, is a software package that runs under Windows NT/2000/XP and Windows 95/98. PComm provides:

- A powerful serial communication library for easy programming in the most popular programming languages. The serial communication library is useful for developing applications for data communications, remote access, data acquisition, and industrial control under Windows NT/2000/XP or Windows 95/98. It is a simpler solution compared to the more complex Windows Win32 COMM API.
- Useful utilities such as diagnostic, monitor, and terminal emulator.
- Illustrative sample programs.

PComm Installation

To install PComm, run \Setup.exe from the diskette enclosed in the package. Please note that the PComm diagnostic and monitor utilities are for MOXA products only; these two utilities will not work with other manufacturers products.

After PComm is successfully installed, click on Start \rightarrow Program Files \rightarrow PComm Lite to select a list of utilities and documents.

PComm Programming Library

The serial communication library assists you in developing serial communications programs for any COM port that complies with Microsoft Win32 API. It facilitates the implementation of multi-process and multi-thread serial communication programs and hence remarkably reduces development time.

This serial communication library provides a complete function library and sample programs for Visual C++, Visual Basic, and Delphi. To view detailed function descriptions and sample programs, click on Start \rightarrow Program \rightarrow PComm Lite \rightarrow PComm Lib Help \rightarrow PComm Porting Notes or PComm Programming Guide, or refer to the sample programs in the PComm directory.

Utilities

In this section, we give brief descriptions of each utility. For more information about these utilities, see the on-line help from the software diskette.

Diagnostic (for MOXA boards only)

A convenient diagnostic program, ONLY for MOXA boards and ports, provides internal and external testing of IRQ, TxD/RxD, UART, CTS/RTS, DTR/DSR, DTR/DCD, etc. It allows the user to check the function of both software and hardware.

To run the Diagnostic program, click on Start \rightarrow Program \rightarrow PComm Lite \rightarrow Diagnostic.

👯 PComm Diagnostic		_ 8 ×
<u>File Diagnose H</u> elp		
🖻 🕨 🔳 🖉		
To be tested	Test Report	
CP-104U Series (COM3-COM6)	CP-104U Series Dev#=11,Bus#=0,TRQ=9,T/0=A800 Communication Parameter=38400,None,8,1 Driver Version:1.5.0 OS Version:Windows NT 5.0(Build:2195 Service Pack 3) Internal Loopback Test	
	[Tx/Fx] [UART] COM3 (P1) OK OK COM4 (P2) OK OK COM5 (P3) OK OK COM6 (P4) OK OK TR0 Test UART]	
	IRQ 9 OK	
x x	External Test (RS-232) PortA - PortB [TX/Rx] [RTS/CTS] [DTR/DSR] [DTR/DCD] COM3 - COM4 OK OK OK OK COM5 - COM6 OK OK OK OK (Test Time : 01/24/03 17:15:30)	
Paular]	

Monitor (for MOXA boards under Windows NT Only)

A useful port status monitoring program allows you to monitor data transmission of selected MOXA COM ports. It monitors data transmission/receiving throughput, and communication line status, with data updated and displayed on the screen at regular time intervals. Click on a specific port to see a graph of the current communication parameters and status of that port.

_ 8 × Count/Tx DTR DSR Port CPS/Tx Count/Rx CPS/Rx RTS CTS DCD сомз 126976 1024 125264 1010 ۲ 0 0 ٠ õ COM4 126976 126976 ۲ 1024 1024 0 ŏ ŏ 125952 126760 ō Õ COM5 1015 1022 ŏ ŏ ŏ 125952 126300 1018 ē соме 1015 õ сом7 125952 126032 1016 1015 ō сома 128000 1032 125828 1014 126976 125648 1013 COMP 1024 COMIO 126976 1024 125440 1011 0 соміі ō ŏ Ō ŏ 0 0 0 0 00000000 õ ΣÎ 0 COM9 Port Status õ Tx Histor s/1s) Tix (byl ŏ 0000 Bx History Bx (bytes/1s) • Port Name COM9 Port Status Open Communication Paramete H/W Flow Control apsed time:00:02:04 38400 **ON RTS Flow Control** Baud Rate (bps) Data Bits CTS Flow Control 0N

To run the Monitor program, click on Start \rightarrow Program \rightarrow PComm Lite \rightarrow Monitor.

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Terminal Emulator

Terminal Emulator can be used to connect to various ports to see if data transmission is functioning correctly. Terminal Emulator features multi-windows, and supports VT100 and ANSI terminal types. You can transfer data interactively, send patterns periodically, and transfer files using ASCII, XMODEM, YMODEM, ZMODEM, and KERMIT protocols.

To run Terminal Emulator, click on Start \rightarrow Program \rightarrow PComm Lite \rightarrow Terminal Emulator.

😼 PComm Terminal - C	OM44,38400,None,8,1,Dumb Terminal	_ 8 ×
<u>File</u> Edit <u>P</u> ort Manager	<u>P</u> ort <u>W</u> indow <u>H</u> elp	
🛃 🖪 🖪 🖻 ≽	En ⊗ Brk	
COM43,9600.Nons		
You have mai. TERM = (ansi # lc .profile bin boot # State:OPEN CTS DS	COM44,38400.None.31.Dumb Terminal 0123456789abcde fghij0123456789abcde fghij0123456789abcde fghi 0123456789abcde fghij0123456789abcde fghi 0123456789abcde fghij0123456789abcde fghi 0123456789abcde fghij0123456789abcde fghi 0123456789abcde fghij0123456789abcde fghi 0123456789abcde fghij0123456789abcde fghi 0123456789abcde	j0123 j0123 j0123 j0123 j0123 j0123 j0123 j0123 j0123 j0123 j0123 j0123

Technical Reference

In this appendix, we cover the following topics.

u Win32 API Function Compatible List

- > Windows 98
- ➢ Windows 2000/XP
- **General Technical Reference**

Win32 API Function Compatible List

Windows 98

Test function	Test Flag	
PurgeComm	PURGE_TXABORT	
	PURGE_RXABORT	
ClearCommBreak()		
SetCommBreak()		
ClearCommError	cbInQue	
	cbOutQue	
EscapeCommFunction	SETDTR	
· · ·	SETRTS	
	SETXON	
	SETXOFF	
	SETBREAK,CLRBREAK	
GetCommMask	EV BREAK	
	EV CTS	
	EV DSR	
	EV ERR	
	EV RING	
	EV RLSD	
	EV RXCHAR	
	EV RXFLAG	
	EV TXEMPTY	
GetCommModemStatus()		
<u>v</u>	EV CTS	
). SetCommState	-	
I.SetCommTimeouts		
3. HWFlowContrl()		
<i>v</i>		
5. ReadFile()		
SetCommMask D. SetCommState I.SetCommTimeouts 3. HWFlowContrl() 4. CloseHandle() 5. ReadFile()	EV_CTS EV_DSR EV_RLSD EV_RXCHAR EV_RXFLAG EV_TXEMPTY BaudRate Parity, ByteSize, StopBits,fParity ErrorChar,fErrorChar fNull fRtsControl=RTS_CONTROL_DISABLE fDtrControl=DTR_CONTROL_ENABLE fDtrControl=DTR_CONTROL_ENABLE fDtrControl=DTR_CONTROL_ENABLE FDsrSensitivity=TRUE ReadIntervalTimeout WriteTotalTimeoutMultiplier WriteTotalTimeoutConstant dcb.fRtsControl=RTS_CONTROL_HANDSHAK	

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Windows 2000/XP

Test function	Test Flag	
1. PurgeComm	PURGE_TXABORT	
	PURGE_RXABORT	
	PURGE_TXCLEAR	
2. ClearCommBreak()		
SetCommBreak()		
4. ClearCommError	CE_BREAK	
	CE_RXPARITY	
	CE_FRAME	
	CE_RXOVER	
	fCtsHold	
	fDsrHold	
	fXoffHold	
	cbInQue	
	cbOutQue	
5. EscapeCommFunction	SETDTR	
	SETRTS	
	SETXON	
	SETXOFF	
	SETBREAK,CLRBREAK	
6. GetCommMask		
	EV_CTS	
	EV_DSR	
	EV_RING	
	EV_RLSD	
	EV_RXCHAR	
	EV_RXFLAG	
	EV_TXEMPTY	
8. GetCommModemStatus()		
9. SetCommMask	EV_CTS	
	EV_DSR	
	EV_RLSD	
	EV_RXCHAR	
	EV_RXFLAG	
	EV_TXEMPTY	
	EV_TXEMPTY	
10. SetCommState	BaudRate	
	Parity, ByteSize, StopBits,fParity	
	ErrorChar,fErrorChar	
	fNull	
	fRtsControl=RTS_CONTROL_DISABLE	
	fRtsControl=RTS_CONTROL_ENABLE	
	fDtrControl=DTR_CONTROL_DISABLE	
	fDtrControl=DTR_CONTROL_ENABLE	
	FDsrSensitivity=TRUE	

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11.SetCommTimeouts	ReadIntervalTimeout
	ReadTotalTimeoutMultiplier
	ReadTotalTimeoutConstant
	WriteTotalTimeoutMultiplier
	WriteTotalTimeoutConstant
12. HWFlowContrl()	dcb.fRtsControl=RTS_CONTROL_HANDSHAKE
13. ReadFile()	

General Technical Reference

Question 1

Why does the port stop responding when I use a program to fast open/close the port? On the other hand, if I just do a normal port open/close, the port will stop responding after about 100 times. In a related problem, if I use the port on a dial-up network, the port will sometimes stop responding, or when I add a new modem under Windows XP, the port will be dead the first time I use the modem.

Answer 1

For all of these problems, simply unplug and then re-plug NPort 1220/1240 from the computer's USb port.

Question 2

NPort 1220/1240 currently supports baud rates from 600 bps to 115200 bps. However, if I set an invalid baud rate, such as 300 bps, the driver does not return an error.

Answer 2

This problem stems from the fact that some Windows operating systems do not alert the user to the baud rate limits of connected devices.

Question 3

Why is it that when I use NPort 1220/1240 under Windows XP, the OS loading is sometimes around 45%?

Answer 3

This problem is a common characteristic that appears when using USB devices under Windows XP.

Question 4

When I install NPort 1220/1240 under Windows 2000/XP, the COM port number is assigned by which USB slot I use to connect to my computer. What happens if I change the USB slot?

Answer 4

The port number will change. Keep in mind that the port number is automatically assigned by the OS.

Question 5

Under Windows 2000, it seems that the more USB ports I install (e.g., close to 25 or 30 ports), the port throughput drops to around 1%. How do I get around this problem?

Answer 5

We recommend limiting to 16 ports the number of USB ports installed under Windows 2000.

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Service Information

This appendix shows you how to contact Moxa for information about this and other products, and how to report problems.

In this appendix, we cover the following topics.

- **D** MOXA Internet Services
- **D** Problem Report Form
- **D** Product Return Procedure

MOXA Internet Services

Customer satisfaction is our number one concern, and to ensure that customers receive the full benefit of our products, Moxa Internet Services has been set up to provide technical support, driver updates, product information, and user's manual updates.

The following services are provided

E-mail for technical support support@moxa.com.tw

World Wide Web (WWW) Site for product information:

.....<u>http://www.moxa.com</u> or

.....<u>http://www.moxa.com.tw</u>

Problem Report Form

MOXA NPort 1220/1240

Customer name:	
Company:	
Tel:	Fax:
Email:	Date:

- **1. Moxa Product:**
 NPort 1220
 NPort 1240
- 2. Serial Number: _____

Problem Description: Please describe the symptoms of the problem as clearly as possible, including any error messages you see. A clearly written description of the problem will allow us to reproduce the symptoms, and expedite the repair of your product.

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Product Return Procedure

For product repair, exchange, or refund, the customer must:

- Provide evidence of original purchase.
- Obtain a Product Return Agreement (PRA) from the sales representative or dealer.
- Fill out the Problem Report Form (PRF). Include as much detail as possible for a shorter product repair time.
- Carefully pack the product in an anti-static package, and send it, pre-paid, to the dealer. The PRA should be visible on the outside of the package, and include a description of the problem, along with the return address and telephone number of a technical contact.

Revision History

Document Edition	Revision Date	Revision Details
2 nd	January 27, 2004	1. Update the edition of this manual on the title page.
		2. Change the contact phone number on the title page.
		3. p. 1-3
		Add DCD to Serial signal.
		Change FIFO from 64 bytes to 128 bytes.
		Change Flow Control to RTS/CTS, XON/XOFF.
		4. p. 1-4
		Change 2-wire RS-485 signal to Data+ and Data-
		Change FIFO from 64 bytes to 128 bytes.
		Change Flow Control to RS-485 Data Direction.

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