## **OPERATION & PARTS MANUAL**



# MODEL MVH-R60H REVERSABLE PLATE COMPACTOR (HONDA GASOLINE ENGINE)

Revision #1 (09/09/04)

THIS MANUAL <u>MUST</u> ACCOMPANY THE EQUIPMENT AT ALL TIMES.



## **CALIFORNIA** — Proposition 65 Warning

Engine exhaust and some of its constituents are known to the State of California to cause cancer, birth defects and other reproductive harm.

## HERE'S HOW TO GET HELP

# PLEASE HAVE THE MODEL AND SERIAL NUMBER *ON-HAND* WHEN CALLING

#### MULTIQUIP CORPORATE OFFICE

18910 Wilmington Ave. 800-421-1244 Carson, CA 90746 *FAX*:310-537-3927

Email: mq@multiquip.com Internet:www.multiquip.com

#### PARTS DEPARTMENT

800-427-1244 *FAX*:800-672-7877 310-537-3700 *FAX*:310-637-3284

#### **MAYCO PARTS**

#### SERVICE DEPARTMENT

800-478-1244 *FAX*:310-537-4259

310-537-3700

## TECHNICAL ASSISTANCE

800-421-1244 FAX:310-631-5032

#### WARRANTY DEPARTMENT

800-421-1244, *EXT*.279 *FAX*:310-537-1173

310-537-3700, EXT.279

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This manual <u>MUST</u> accompany the equipment at all times. This manual is considered a permanent part of the equipment and should remain with the unit if resold.

The information and specifications included in this publication were in effect at the time of approval for printing. Illustrations are based on the *Mikasa MVH-R60H Plate Compactor*. Illustrations, descriptions, references and technical data contained in this manual are for guidance only and may not be considered as binding. Multiquip Inc. reserves the right to discontinue or change specifications, design or the information published in this publication at any time without notice and without incurring any obligations.

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## MULTIQUIP MVH-R60H PLATE COMPACTOR

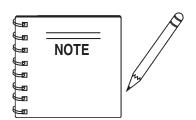
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Specification and part number are subject to change without notice.

## **PARTS ORDERING PROCEDURES**

# When ordering parts, please supply the following information:

- □ Dealer account number
- Dealer name and address
- ☐ Shipping address (if different than billing address)
- ☐ Return fax number
- □ Applicable model number
- Quantity, part number and description of each part
- ☐ Specify preferred method of shipment:
  - ✓ FedEx or UPS Ground
  - ✓ FedEx or UPS Second Day or Third Day
  - ✓ FedEx or UPS Next Day
  - ✓ Federal Express Priority One
  - ✓ DHL
  - ✓ Truck

Note: Unless otherwise indicated by customer, all orders are treated as "Standard Orders", and will ship within 24 hours. We will make every effort to ship "Air Shipments" the same day that the order is received, if prior to 2PM west coast time. "Stock Orders" must be so noted on fax or web forms.



## Here's how to get help...

Please have the model and serial number on hand when calling.

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| 310-537-3700                | FAX: 310-637-3284 |
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## Place Your Parts Order Via Web or Fax For Even More Savings!

(Domestic USA Dealers Only)

## Extra Discounts!

All parts orders which include complete part numbers and are received by our automated web parts order system, or by fax qualify for the following extra discounts:

| Ordered<br>via | Standard orders | Stock orders<br>(\$750 list and above) |
|----------------|-----------------|--|
| Fax            | 3%              | 10%                                    |
| Web            | 5%              | 10%                                    |

# Special freight allowances when you order 10 or more line items via Web or Fax! \*\*

FedEx Ground Service at no charge for freight

No other allowances on freight shipped by any other carrier.

\*\*Common nuts, bolts and washers (all items under \$1.00 list price) do not count towards the 10+ line items.

NOTE: DISCOUNTS ARE SUBJECT TO CHANGE



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# Direct TOLL-FREE access to our Parts Department:

Toll-free nationwide — 800-427-1244

Toll-free FAX — 800-6-PARTS-7 (800/672-7877)

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## MVH-R60H — SPECIFICATIONS

| TABLE 1. MVH-R60H REVERSIBLE PLATE COMPACTOR SPECIFICATIONS |                                    |  |
|---|------------------------------------|--|
| Model   | MVH-R60H                           |  |
| Centrifugal Force   | 3,100 lbs. (1,400 kg.)             |  |
| Number of Vibrations  | 6,000 v/min.                       |  |
| Traveling Speed   | 82 ft./min (25 meters/min.)        |  |
| Lubricating Oil in<br>Vibration Case                        | 17.92 fl. oz. (530 cc.)            |  |
| Plate Size (LxW)  | 18.9 x 13.8 in.<br>(480 x 350 mm.) |  |
| Operating Weight  | 141 lbs. (64 kg.)                  |  |

| TABLE 2. SPECIFICATIONS (ENGINE)     |                             |   |
|--------------------------------------|-----------------------------|---|
|                                      | Model                       | Honda GX120K1SM12   |
|                                      | Туре                        | Air-cooled 4 stroke, Single<br>Cylinder, OHV, Horizontal<br>Shaft Gasoline Engine |
|                                      | Bore X Stroke               | 2.4 in. x 1.7 in.<br>(60 mm x 42 mm)  |
|                                      | Displacement                | 119 cc (7.2 cu-in)  |
| Engine Max Output                    | Max Output                  | 4.0 H.P./3600 R.P.M.  |
|                                      | Fuel Tank Capacity          | 0.66 US gal. (2.5 liters)   |
|                                      | Fuel                        | Unleaded Automobile<br>Gasoline   |
|                                      | Lube Oil Capacity           | .60 liters (0.63 qts)   |
| Speed Control Method Starting Method | Centrifugal Fly-weight Type |   |
|                                      | Recoil Start                |   |
| Dimension - (L x W x H)              |                             | 11.7 x 13.4 x 12.5 in.<br>(297 x 341 x 318 mm)                                    |
| Dry Net Weight                       |                             | 28.7 lbs (13 Kg.)   |

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## MVH-R60H — DIMENSIONS

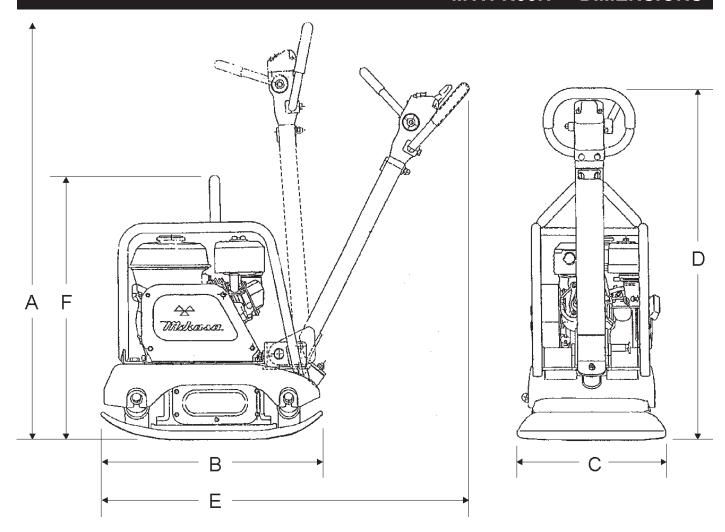


Figure 1. MVH-R60H Dimensions

| TABLE 3. DIMENSIONS     |   |  |
|-------------------------|---|--|
| REF.                    | DIMENSIONS                                    |  |
| А                       | 45 in. (134.6 cm.)                            |  |
| В                       | 22 in. (61 cm.)                               |  |
| С                       | 13 in. (86 cm.)                               |  |
| D                       | 41 in. (162 cm.)                              |  |
| E                       | 35 in. (97 cm.)                               |  |
| F                       | 25 in. (97 cm.)                               |  |
| Shipping<br>Dimensions: | 14.5 x 23 x 43 in.<br>(36.8 x 58.4 x 109 cm.) |  |

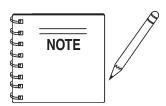
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## MVH-R60H — SAFETY MESSAGE ALERT SYMBOLS

#### FOR YOUR SAFETY AND THE SAFETY OF OTHERS!

Safety precautions should be followed at all times when operating this equipment. Failure to read and understand the Safety Messages and Operating Instructions could result in injury to yourself and others.





This Owner's Manual has been developed to provide complete instructions for the safe and efficient operation of the Multiquip MVC-R60H Plate Compactor. Refer to the engine

manufacturer's instructions for data relative to its safe operation.

Before using this plate compactor, ensure that the operating individual has read and understands all instructions in this manual.

## **SAFETY MESSAGE ALERT SYMBOLS**

The three (3) Safety Messages shown below will inform you about potential hazards that could injure you or others. The Safety Messages specifically address the level of exposure to the operator, and are preceded by one of three words: **DANGER, WARNING**, or **CAUTION**.



#### **DANGER**

You **WILL** be **KILLED** or **SERIOUSLY** injured if you **DO NOT** follow directions.



#### **WARNING**

You **CAN** be **KILLED** or **SERIOUSLY** injured if you **DO NOT** follow directions.



### CAUTION

You **CAN** be **INJURED** if you **DO NOT** follow directions.

Potential hazards associated with the operation of an *MVH-R60H Plate Compactor* will be referenced with Hazard Symbols which appear throughout this manual, and will be referenced in conjunction with Safety Message Alert Symbols.

## **HAZARD SYMBOLS**



## **WARNING - Lethan Exhaust Gasses**

Engine exhaust gases contain poisonous carbon monoxide. This gas is colorless and odorless, and can cause death if inhaled. **NEVER** operate this equipment in a confined area or enclosed structure that does not provide ample free flow air.



## $\Lambda$

## **WARNING - Explosive Fuel**

**Gasoline** is extremely flammable, and its vapors can cause an explosion if ignited. **DO NOT** start the engine near spilled fuel or combustible fluids.



**DO NOT** fill the fuel tank while the engine is running or hot. **DO NOT** overfill tank, since spilled fuel could ignite if it comes into contact with hot engine parts or sparks from the ignition system. Store fuel in approved containers, in well-ventilated areas and away from sparks and flames.

## A

#### **WARNING - Burn Hazards**

Engine components can generate extreme heat. To prevent burns, **DO NOT** touch these areas while the engine is running or immediately after operations. Never operate the engine with heat shields or heat quards removed.





#### **CAUTION - Respiratory Hazard**

**ALWAYS** wear approved *respiratory* protection when required.



## MVH-R60H — SAFETY MESSAGE ALERT SYMBOLS



## **CAUTION - Rotating Parts**

**NEVER** operate equipment with covers, or guards removed. Keep fingers, hands, hair and clothing away from all moving parts to prevent injury.



## CAUTION - Equipment Damage Messages

Other important messages are provided throughout this

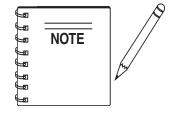
manual to help prevent damage to your light tower, other property, or the surrounding environment.



## **CAUTION - Accidental Starting**

**ALWAYS** place the power source, circuit breakers or **ON/OFF** switch in the **OFF** position, when the generator is not in use, unless connected to transfer switch.

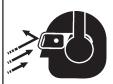




This reversible plate compactor, other property, or the surrounding environment could be damaged if you do not follow instructions.



## **CAUTION - Sight and Hearing Hazards**



**ALWAYS** wear approved eye and hearing protection.

## **MVH-R60H — RULES FOR SAFE OPERATION**



#### **WARNING - Read This Manual**

Failure to follow instructions in this manual may lead to **Serious Injury** or even **Death**. This equipment is to be operated by trained and qualified personnel only! This equipment is for industrial use only.

The following safety guidelines should always be used when operating the Mikasa MVH-R60H Reversible Plate Compactor:

#### Safety:

- **DO NOT** operate or service this equipment before reading this entire manual.
- This equipment should not be operated by persons under 18 years of age.
- **NEVER** operate this equipment without proper protective clothing, shatterproof glasses, steel-toed boots and other protective devices required by the job.











- **NEVER** operate this equipment when not feeling well due to fatigue, liness or taking medicine.
- **NEVER** operate this equipment under the influence of *drugs* or *alcohol*.







- **NEVER** use accessories or attachments, which are not recommended by Multiquip for this equipment. Damage to the equipment and/or injury to user may result.
- Manufacturer does not assume responsibility for any accident due to equipment modifications. Unauthorized equipment modification will void all warranties.
- Whenever necessary, replace nameplate, operation and safety decals when they become difficult read.
- **ALWAYS** check all the bolts on the light tower for tightness.
- **NEVER** disconnect any "emergency or safety devices". These devices are intended for operator safety. Disconnection of these devices can cause severe injury, bodily harm or even death! Disconnection of any of these devices will void all warranties.

- **NEVER** touch the hot exhaust manifold, muffler or cylinder. Allow these parts to cool before servicing engine or generator.
- **High Temperatures** Allow the engine to cool before adding fuel or performing service and maintenance functions. Contact with *hot* components can cause serious burns.
- The engine of this reversible plate compactor requires an adequate free flow of cooling air. NEVER operate the reversible plate compactor in any enclosed or narrow area where free flow of the air is restricted. If the air flow is restricted.

it will cause serious damage to the reversible plate compactor or engine and may cause injury to people and property. Remember the vibration roller's engine gives off **DEADLY** gases.



MUFFLER

- ALWAYS refuel in a well-ventilated area, away from sparks and open flames.
- ALWAYS use extreme caution when working with flammable liquids. When refueling, stop the engine and allow it to cool. DO NOT smoke around or near the machine. Fire or explosion could result from fuel vapors, or if fuel is spilled on a hot engine.



- **NEVER** operate the reversible plate compactor in an explosive atmosphere or near combustible materials. An explosion or fire could result causing severe *bodily harm or even death.*
- Topping-off to filler port is dangerous, as it tends to spill fuel.
- **ALWAYS** store the reversible plate compactor in a clean, dry location out of the reach of children.
- **NEVER** run engine without air cleaner. Severe engine damage may occur.
- **NEVER** leave the reversible plate compactor unattended, turn off engine.
- CAUTION must always be observed while servicing this reversible plate compactor. Rotating parts can cause injury if contacted.
- **DO NOT** leave reversible plate compactor with engine running.

## **MVH-R60H — RULES FOR SAFE OPERATION**

#### Loading and Unloading (Crane):

- Before lifting, make sure that machine parts (hook and vibration insulator) are not damaged and screws are not loosened or lost.
- Always make sure crane or lifting device has been properly secured to the hook of guard frame on compactor.
- **NEVER** lift the machine while the engine is running.
- Use adequate lifting cable (wire or rope) of sufficient strength.
- Use one point suspension hook and lift straight upwards.
- **NEVER** allow any person or animal to stand underneath the machine while lifting.
- Try not to lift machine to unnecessary heights.

#### **Transporting:**

- ALWAYS shutdown engine before transporting.
- Tighten fuel tank cap securely and close fuel cock to prevent fuel from spilling.
- Drain fuel when transporting compactor over long distances or bad roads.
- **ALWAYS** tie down the compactor during transportation by securing the compactor's guard frame with rope.

#### Maintenance Safety:

- **NEVER** lubricate components or attempt service on a running machine.
- ALWAYS allow the machine a proper amount of time to cool before servicing.
- Keep the machinery in proper running condition.
- Fix damage to the machine immediately and always replace broken parts.
- Dispose of hazardous waste properly. Examples of potentially hazardous waste are used motor oil, fuel and fuel filters.
- **DO NOT** use food or plastic containers to dispose of hazardous waste.
- **DO NOT** pour waste, oil or fuel directly onto the ground, down a drain or into any water source.

## **Emergencies:**

- ALWAYS know the location of the nearest fire extinguisher.
- ALWAYS know the location of the nearest *first aid kit*.



In emergencies *always* know the location of the nearest phone or *keep a phone on* the job site. Also know the phone numbers of the nearest *ambulance*, *doctor* and *fire department*. This information will be invaluable in the case of an emergency.







## **MVH-R60H — OPERATION AND SAFETY DECALS**

## **Machine Safety Decals**

The MVH-R60H Reversible Plate Compactor is equipped with a number of safety decals. These decals are provided for operator safety and maintenance information. The illustration below shows these decals as they appear on the machine. Should any of these decals become unreadable, replacements can be obtained from your dealer.



P/N: TBD



P/N: 920207480



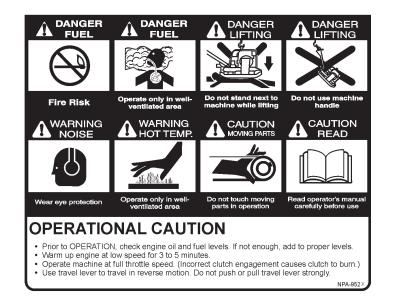
CONTACT SERVICE DEPT.

MVH-R60

P/N: TBD

V belt RPF-3320

P/N: 920207420



P/N: 920209520

Figure 2. Operation and Safety Decals

## MVH-R60H — FEATURES

#### **Definition of Plate Compactor**

The Mikasa MVH-R60H is a walk-behind, reversible plate compactor design for the compaction of sand, clay and asphalt. This plate compactor is a powerful compacting tool capable of applying a tremendous force in consecutive high frequency vibrations to a soil surface. Its applications include soil compacting for road, embankments and reservoirs as well as backfilling for gas pipelines, water pipelines and cable installation work.

## **Vibratory Plates**

The vibratory plates of the MVH-R60H produce low amplitude high frequency vibrations, designed to compact granular soils.

The resulting vibrations cause forward motion. The engine and handle are vibration isolated from the vibrating plate. The heavier the plate, the more compaction force it generates.

## **Reversible Vibratory Plates**

Reversible vibratory plates have two eccentric weights that allow a smooth transition for forward and reverse travel, plus increased compaction force as the result of dual weights.

Due to their weight and force, reversible plates are ideal for semi-cohesive soils.

#### Frequency/Speed

The compactor's vibrating plate has a frequency of 6000 vpm (vibrations per minute). The forward and reverse travel speed of the compactor is approximately 82 ft./minute (25 meters/minute).

## **Engine**

The Mikasa MVH-R60H Reversible Plate Compactor is equipped with an Honda GX120K1SM12 gasoline engine.

#### Controls

Before starting the MVH-R60H Reversible Plate Compactor, identify and understand the function of the controls and components as indicated on Figure 3.

## MVH-R60H — COMPONENTS (PLATE COMPACTOR)

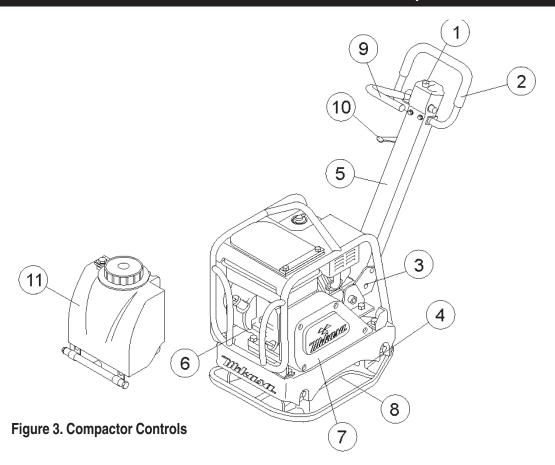


Figure 3 shows the location of the controls, indicators and general maintenance parts. The function of each control is described below:

- Breather Cap Remove this cap to bleed (remove air) the hydraulic system. When replacing hydraulic oil, use "Shell Tellus #46 or equivalent".
- 2. **Hand Grip** When operating the compactor use this hand grip to manuever the compactor.
- 3. **Handle Lock** Pull handle bar downward (working position), then pull handle lock to lock handle bar in place.
- 4. Vibration Case Oil Level Check Plug Remove this plug to check the vibration case oil. Oil level should be all the way up to the filler port. When replacing vibration case oil, use 10W-30 engine oil.
- 5. **Handle Bar (working position)** When operating the compactor, this handle is to be in the downward position.
- 6. **Gasoline Engine** This plate compactor uses a Honda GX120K1SM12 engine. Refer to the engine owners manual for engine information and related topics.
- 11. **Water Tank** Optional water tank used for dust control and as a compaction aid. Ataches to the front of the R60's frame.

 Belt Cover – Remove this cover to gain access to the V-belts.

## CAUTION - V-belt Safety

**NEVER** attempt to check the V-belt with the engine running or operate the machine with the cover removed. Severe injury can occur if your hand gets caught between the V-belt and the clutch. Always use safety gloves.



- 8. **Vibration Case** Encloses the eccentric, gears and counter weights.
- Forward & Reverse Lever Push the lever forward, the compactor will move in a forward direction, pull the lever backwards, the compactor will move in backwards direction. Placing the lever in the middle (midway) will cause the compactor not to move (neutral).
- 10. **Throttle Control** Move the throttle lever to the *rabbit* position for full throttle (max RPM's), for engine idle, move the throttle lever to the *turtle* position.

## MVH-R60H — COMPONENTS (HONDA GX120K1SM12 ENGINE)

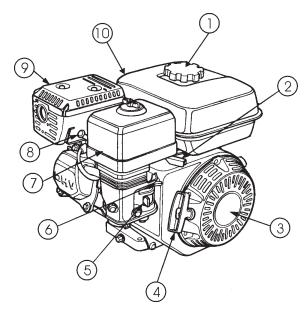


Figure 4. Honda GX160K1QA2 Engine Controls & Components

#### INITIAL SERVICING

The engine (Figure 4) must be checked for proper lubrication and filled with fuel prior to operation. Refer to the manufacturer's Engine manual for instructions & details of operation and servicing.

 Fuel Filler Cap – Remove this cap to add unleaded gasoline to the fuel tank. Make sure cap is tightened securely. DO NOT over fill.

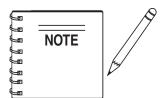
## ▲ CAUTION - Fueling The Engine

Adding fuel to the tank should be done only when the engine is stopped and has had an opportunity to cool down. In the event of a fuel spill, **DO NOT** attempt to start the engine until the fuel residue has been completely wiped up, and the area surrounding the engine is dry.



- Throttle Lever Used to adjust engine RPM speed (lever advanced forward SLOW, lever back toward operator FAST).
- 3. **Engine ON/OFF Switch ON** position permits engine starting, **OFF** position stops engine operations.
- Recoil Starter (pull rope) Manual-starting method. Pull the starter grip until resistance is felt, then pull briskly and smoothly.
- Fuel Valve Lever OPEN to let fuel flow, CLOSE to stop the flow of fuel.

- 6. **Choke Lever** Used in the starting of a cold engine, or in cold weather conditions. The choke enriches the fuel mixture.
- Air Cleaner Prevents dirt and other debris from entering the fuel system. Remove wing-nut on top of air filter cannister to gain access to filter element.



Operating the engine without an air filter, with a damaged air filter, or a filter in need of replacement will allow dirt to enter the engine, causing rapid engine wear.

- 8. **Spark Plug** Provides spark to the ignition system. Set spark plug gap to 0.6 0.7 mm (0.028 0.031 inch) for Honda engine. Clean spark plugs once a week.
- 9. **Muffler** Used to reduce noise and emissions.

## **CAUTION - Burn Hazard**

Engine components can generate extreme heat. To prevent burns, **DO NOT** touch these areas while the engine is running or immediately after operating. **NEVER** operate the engine with the muffler removed.



10. **Fuel Tank** – Holds unleaded gasoline. For additional information refer to engine owner's manual.

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## MVH-R60H — INSPECTION



## **CAUTION - General Safety Precautions**

**NEVER** operate the compactor in a confined area or enclosed area structure that does not provide ample *free flow of air*.





**ALWAYS** wear approved eye and hearing protection before operating the compactor.

## **Before Starting:**

- Read safety instructions at the beginning of manual.
- 2. Remove dirt and dust, particularly in the engine cooling air inlet, carburetor and air cleaner.



- Check the air filter for dirt and dust. If air filter is dirty, clean the air filter using compressed air, or replace the air filter with a new one as necessary.
- 4. Check carburetor for external dirt and dust. Clean with dry compressed air.
- 5. Check fastening nuts and bolts for tightness.

#### **Engine Oil Check**

- 1. To check the engine oil level, place the plate compactor on secure level ground with the engine stopped.
- 2. Remove the filler cap/dipstick from the engine oil filler hole (Figure 5) and wipe it clean.

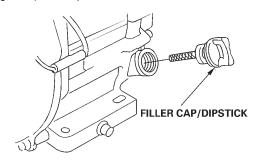


Figure 5. Engine Oil Dipstick

- Insert and remove the dipstick without screwing it into the filler neck. Check the oil level shown on the dipstick.
- 4. If the oil level is low (Figure 6), fill to the edge of the oil filler hole with the recommended oil type (Table 4). Maximum oil capacity is 400 cc.

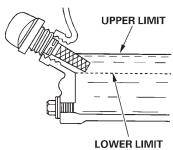
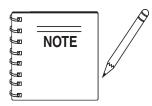


Figure 6. Engine Oil Dipstick



The Oil Alert system will automatically stop the engine before the engine falls below safe limits. Always be sure to check the engine oil level prior to starting the engine.

| Table 4. Oil Type |                  |               |
|-------------------|------------------|---------------|
| Season            | Temperature      | Oil Type      |
| Summer            | (25°C or Higher) | SAE 10W-30    |
| Spring/Fall       | (25°C~10°C)      | SAE 10W-30/20 |
| Winter            | Lower than10°C   | SAE 10W-10    |

#### **Fuel Check**

- Remove the cap located on top of fuel tank.
- Visually inspect to see if fuel level is low. If fuel is low, replenish with unleaded fuel.
- 3. When refueling, be sure to use a strainer for filtration. **DO NOT** top-off fuel. Wipe up any spilled fuel.



## **WARNING - Explosive Fuel**

**Gasoline** is extremely flammable, and its vapors can cause an explosion if ignited. **DO NOT** start the engine near spilled fuel or combustible fluids. **DO NOT** smoke while refueling. **DO NOT** attempt to refuel the pump if the engine is *hot!* or *running*.



## MVH-R60H — START-UP PROCEDURE

This section is intended to assist the operator with the *initial start-up* of the compactor. It is extremely important that this section be read carefully before attempting to use the compactor in the field.

1. Place the *fuel valve lever* (Figure 7) in the **ON** position.

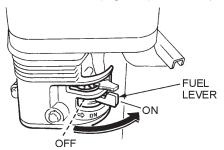


Figure 7. Fuel Valve Lever

2. Place the *Engine ON/OFF switch* (Figure 8) in the **ON** 

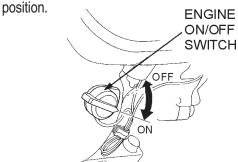


Figure 8. Engine ON/Off Switch

Place the Choke Lever (Figure 9) in the OPEN position.

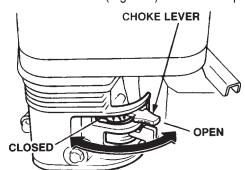
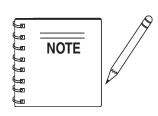


Figure 9. Choke Lever



The **CLOSED** position of the choke lever enriches the fuel mixture for starting a **COLD** engine. The **OPEN** position provides the correct fuel mixture for normal operation after starting, and for restarting a warm engine.

4. Place the *throttle lever* halfway between FAST and SLOW. This compactor is equipped with a throttle lever (Figure 10) that is located in the vicinity of the hydraulic pump. This throttle lever is connected to the engine throttle.

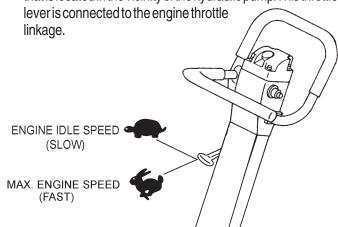


Figure 10. Engine Throttle Lever

5. Grasp the starter grip (Figure 11) and slowly pull it out. The resistance becomes the hardest at a certain position, corresponding the compression point. Rewind the rope a little from that point and pull out sharply.

## CAUTION - Using the Recoil Starter Rope

**DO NOT** pull the starter rope all the way to the end.

**DO NOT** release the starter rope after pulling. Allow it to rewind as soon as possible.

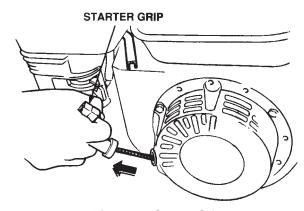


Figure 11. Starter Grip

- If the engine has started, slowly return the choke lever (Figure 11) to the *CLOSED* position. If the engine has not started repeat steps 1 through 5.
- 7. Before the compactor is put into operation run the engine for 3-5 minutes.
- Check for abnormal engine noises or fuel leaks.

## MVH-R60H — SHUT-DOWN PROCEDURES

## **Stopping the Engine**

## A

## **CAUTION - Stopping the engine while working**

**NEVER** stop the engine suddenly while working at high speeds. This can damage your engine.

1. Place the *throttle lever* (Figure 12) in **SLOW** position, and listen for the engine speed to decrease.

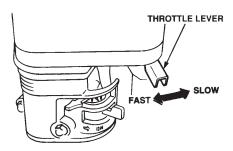


Figure 12. Throttle Lever (SLOW Position)

Place the *Engine ON/OFF switch* (Figure 13) in the OFF position.

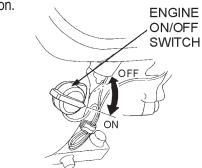


Figure 13. Engine ON/Off Switch (OFF Position)

3. Place the *fuel valve lever* (Figure 14) in the **OFF** position.



Figure 14. Fuel Valve Lever (OFF Position)

#### **Emergency Shutdown Proucedure:**

- 1. Move the throttle lever quickly to the **SLOW** position (Figure 12).
- 2. Place the engine **ON/OFF** switch in the **OFF** position (Figure 13).

## **MVH-R60H — OPERATION**

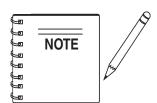
## Operation



## **CAUTION - General Operation Safety**

Make sure to follow all safety rules referenced in the safety section of this manual before operating compactor. Keep work area clear of debris and other objects that could cause damage to the compactor or bodily injury.

 Grasp the compactor's hand grip and move the throttle lever (Figure 10) quickly to the *fast* position. The compactor will not operate correctly until the engine speed is high enough to engage the centrifigal clutch (approximately 2300 RPMs)



Always move the throttle lever quickly without hesitation, because increasing the engine speed slowly causes the clutch to slip.

2. To make the compactor move in the forward direction push the *Directional Travel Lever* (Figure 15) forward.

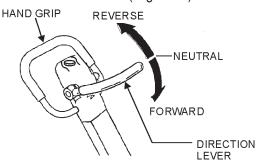


Figure 15. Directional Travel Lever

- 3. To make the compactor move in the reverse direction pull the *Directional Travel Lever* (Figure 15) backwards.
- 4. Firmly gasp the compactor's hand grip, the compactor will begin moving in the desired position when the *Directional Travel Lever* has been placed in the desired position.
- Slowly walk behind the compactor and be on the lookout for any large objects or foreign matter that might cause damage to the compactor or bodily injury.

## $\Lambda$

## **CAUTION - Directional Travel Lever Lock**

Moving the *Directional Travel Lever* back and forth a few times after the engine has been turned off, will cause the lever to be locked in the forward position.

**DO NOT** try to operate lever forcibly. The direction travel lever will operate normally when the engine is started and the compactor is in action.

#### **Operating the Compactor on High Moisture Content Soil**

Compactor traveling speed may drop on soils which contain clay, or other types of soil. Soil with high moisture content can cause the compaction plate to "stick" to the ground (not lifting up off the ground very fast or high).

To rectify this problem, consider the following:

- Check the bottom plate to see if clay or equivalent material has been lodge in the plate mechanism. If so, wash with water and remove.
- Remember the compactor does not work as efficiently on clay or soils that have a high moisture content level.
- If the soil has a high moisture level, dry soil to appropriate moisture content level or carry out compaction twice.

## MVH-R60H — MAINTENANCE

#### Maintenance



## **CAUTION** - General Maintenance Safety

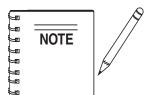
Inspection and other services should **always** be carried out on hard and level ground with the engine shutdown.

#### Inspection and Maintenance Service Tables.

To make sure your plate compactor is always in good working condition before using, carry out the maintenance inspection in accordance with Tables 5 through 7.

## **Daily Service**

- Check for leakage of fuel or oil.
- Check for loose screws including tightness. See Table 7 below (tightening torque), for retightening:
- Remove soil and clean the bottom of compaction plate.
- Check hydraulic pump, piping and hose for any leakage. A loosened hydraulic hose can be a cause for leakage. Check hydraulic hose connections with wrench applied for tightness.
- Check engine oil, see Inspection section.



These inspection intervals are for operation under normal conditions. Adjust your inspection intervals based on the number hours plate compactor is in use, and particular working conditions.

|              | ,           | TABLE 5. TIGHTENING TORQUE<br>(in. kg/cm) Diameter |       |                  |       |       |              |
|--------------|-------------|--|-------|------------------|-------|-------|--------------|
| Material 6mm | n 8mm       | 10mm   | 12mm  | 14mm             | 16mm  | 18mm  | 20mm         |
| 4T 70        | 150         | 300  | 500   | 750              | 1,100 | 1,400 | 2,000        |
| 6-8T 100     | 250         | 500  | 800   | 1,300            | 2,000 | 2,700 | 3,800        |
| 11T 150      | 400         | 800  | 1,200 | 2,000            | 2,900 | 4,200 | 5,600        |
| *            | 100<br>(6mm | )  | 3     | 00 ~ 35<br>(8mm) | 0     |       | ~ 700<br>mm) |

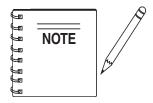
\* (In case counter-part is of aluminum)

Material and quality of material is marked on each bolt, and screw.

Note: Threads in use with this machine are all right handed

| TABLE 6. MACHINE INSPECTION         |                                       |              |
|-------------------------------------|---------------------------------------|--------------|
| Item                                | Hours of Operation                    | Remarks      |
| (Starting check)                    | Every 8 hours (every day)             |              |
| Loosened or lost screws             | Every 8 hours (every day)             |              |
| Damage of any part                  | Every 8 hours (every day)             |              |
| Function of controlling system part | Every 8 hours (every day)             |              |
| Leak of hydraulic system            | Every 100 hours                       | See page 21. |
| Vibrator oil check                  | Every 300 hours                       | See page 22. |
| Vibrator oil replacement            | Every 100 hours                       | See page 22. |
| Hydraulic oil check                 | First 200 hours, then every 1000 hrs. | See page 23. |
| V-belt (clutch) check               | Every 200 hours                       | See page 22. |

| TABLE 7. ENGINE INSPECTION                |   |  |
|---|---|--|
| (For details, see separate Engine Manual) |   |  |
| Item Hours of Operation                   |   |  |
| Leakage of oil or fuel                    | Every 8 hours<br>(Check Daily)                                  |  |
| Tightness of fastening threads            | Every 8 hours (Check Daily)                                     |  |
| Engine oil check and replenishment        | Every 8 hours (Check Daily) (Replenish to specified max. level) |  |
| Engine oil replenishment                  | First 20 hours, then every 100 hours                            |  |
| Air cleaner cleaning                      | Every 50 hours  |  |



Fuel piping and connections should be replaced every 2 years.

## **MVH-R60H — MAINTENANCE**

#### **Spark Plug**

- 1. Remove and clean the spark plug (Figure 16).
- 2. Adjust the spark gap to 0.028 ~0.031 inch (0.6~0.7 mm). This unit has electronic ignition, which requires no adjustments.

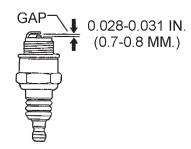


Figure 16. Spark Plug Gap

## **Engine Oil Replacement:**

- 1. Replace engine oil after the first 20 hours of operation and every 100 hours thereafter.
- 2. Oil may be drained more easily when it is warm after operation.
- When changing the engine oil, the old oil can be drained by removing the oil filler cap, and unscrewing the engine oil drain plug located at the base of the engine (Figure 17).
- Remember to refill engine crankcase with the recommended type of oil as listed in Table 4 (For more details, see separate Honda Owner's Manual).

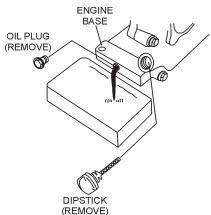


Figure 17. Engine Oil Plug

#### Air Filter

The air filter element should be regularly cleaned. A clogged air cleaner can cause poor engine starting, lack of power and shorten engine life substantially.

 To clean or replace air filter loosen the wing nut on the air filter housing (Figure 18), remove the cover and take out air filter cartridge. If only cleaning of the air filter is desired blow through the air filter cartridge from the inside, moving a jet of dry compressed air up and down until all dust is removed.

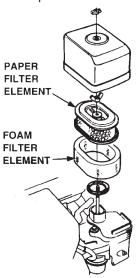


Figure 18. Air Filter

## **MVH-R60H — MAINTENANCE**

#### Checking and Replacing the V-Belt and Clutch

## A

## **CAUTION - Checking and Replacing the V-Belt**

**NEVER** attempt to check the V-belt with the engine running. Severe injury can occur if your hand gets caught between the V-belt and the clutch. Always use safety gloves.



 To check the V-belt tension (Figure 19), remove upper belt cover.

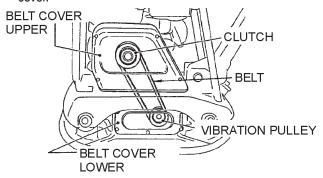


Figure 19. V-Belt Location

2. The V-belt tension is proper if the V-belt bends 10 to 15 mm (Figure 20) when depressed with finger at midway between the clutch and vibration pulley shafts.

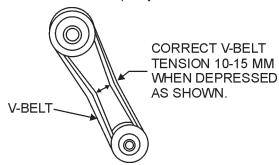


Figure 20. V-Belt Tension

3. If the V-belt becomes worn or loose, replace the belt. A loose V-belt will decrease the power transmission output, causing reduced compaction and premature wear of the belt.

#### Replacing the V-belt

- 1. Remove the belt cover.
- Engage an offset wrench (13 mm) or the like to vibrator pulley (lower) fastening bolt.
- 3. Engage waste cloth or the like at midway of V-belt on the left side and while pulling it back strongly, rotate the offset wrench clockwise so that the V-belt will come off.
- Check the clutch and replace as necessary, following the procedures listed in *Checking the Clutch*.
- Engage V-belt to lower vibrator pulley and push the V-belt to the left side of the upper clutch and the rotate offset wrench clockwise so that the V-belt moves onto the pulley.

#### **Checking the Clutch**

- 1. With belt cover removed, visually check outer drum of the clutch for seizure and "V" groove for wear or damage.
- 2. Clean the "V" groove as necessary.
- 3. Check the clutch lining and shoe for signs of wear. If the shoe is worn, replace the clutch to prevent deficient power transmission and slippage.

#### **Replacing the Clutch**

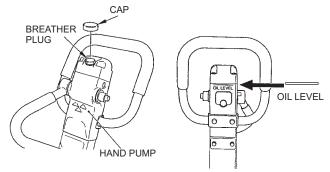
- 1. Remove V-belt.
- Remove bolt at engine power output by giving a shock to an engaged wrench (e.g. tapping with hammer) and rotate the bolt counterclockwise.
- 3. Remove clutch with a pulley extractor.
- 4. To install a new clutch, reverse steps 1-3.

## MVH-R60H — INSPECTION

#### Hydraulic Oil Check

Check hydraulic oil in every 100 hours of operation.

- With handle bar positioned vertically (storage position), remove the breather cap (Figure 8) from the breather plug.
- Use a 24 mm wrench and remove breather plug (Figure 21).
   Visually check to see if hydraulic oil comes up to the oil level line that is etched on the back side of the handle.



21. Vibrator Oil Gauge

2. If the hydraulic oil level is low, replace with "Shell Tellus" oil #46 or equivalent.

Replace hydraulic oil after first 200 hours and in every 1,000 hours of operation.

## Replacing Hydraulic Oil

 After removing plug cap of hand pump (Figure 22), remove plug of breather (24 mm wrench) and disconnect vibrator side of hydraulic hose (Figure 22) at vibrator cylinder. With travel lever placed in the *FORWARD* position, drain hydraulic oil in the pump.

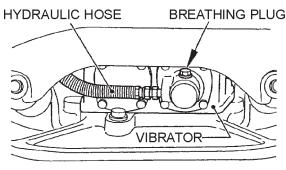


Figure 22. Hydraulic Hose

- 2. After draining, reconnect the hydraulic hose to vibrator.
- 3. Fill oil through breather hole of hand pump. Use **Shell Tellus Oil #46** or equivalent.
- 4. Removing the vibrator cylinder breather plug causes oil to flow out of breather hole for a while. When aeration disappears, replace the plug and tighten securely.

5. Replace breather plug of hand pump and fit the plug cap. After making sure that oil in pump is at proper level, replace the breather plug.

## A

## **CAUTION - Over-filling the Hydraulic Oil**

Make sure hydraulic oil in hand pump is at a normal operating level. **DO NOT** over fill. Over filling (excessive oil) will cause excess oil to blow out of breather plug.

#### Vibrator Oil Check

- 1. Place the compactor on a flat surface with the handle in the upright (storage) position.
- Check the oil level by removing the vibrator oil gauge bolt using a 14 mm wrench as shown in Figure 23. The vibrator oil level should be maintained between the two markings as shown in Figure 7. If oil is required, replenish using SAE 10W-30.

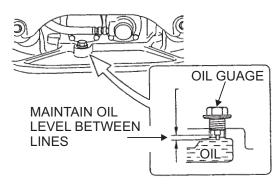
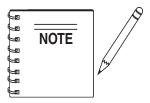


Figure 23. Vibrator Oil Gauge



Always clean the area around the vibrator oil level check hole before removing oil check plug. This will prevent dirt and debris from entering the system.

## Replacing Vibrator Oil

The vibrator oil should be replaced every 300 hours of operation using engine oil 10W-30.

## MVH-R60H — TROUBLESHOOTING (ENGINE)

Practically all breakdowns can be prevented by proper handling and maintenance inspections, but in the event of a breakdown, please take a remedial action following the diagnosis based on the Engine Troubleshooting (Tables 8) information shown below and on the proceeding pages. If the problem cannot be remedied, please leave the unit just as it is and consult our company's business office or service plant.

| TABLE 8. ENGINE TROUBLESHOOTING   |   |  |  |
|---|---|--|--|
| SYMPTOM   | POSSIBLE CAUSE  | SOLUTION   |  |
|   | Spark plug bridging?                                    | Check gap, insulation or replace spark plug.                     |  |
| Difficult to start, "fuel is available, but no                                      | Carbon deposit on spark plug?                           | Clean or replace spark plug.                                     |  |
| SPARK at spark plug".   | Short circuit due to deficient spark plug insulation?   | Check spark plug insulation, replace if worn.                    |  |
|   | Improper spark plug gap?                                | Set to proper gap.   |  |
|   | ON/OFF switch is shorted?                               | Check switch wiring, replace switch.                             |  |
|   | Ignition coil defective?                                | Replace ignition coil.   |  |
| Difficult to start, "fuel is available, and SPARK is present at the spark plug".    | Improper spark gap, points dirtry?                      | Set correct spark gap and clean points.                          |  |
| SPANK IS present at the spank plug.   | Condenser insulation worn or short circuiting?          | Replace condenser.   |  |
|   | Spark plug wire broken or short circuiting?             | Replace defective spark plug wiring.                             |  |
|   | Wrong fuel type?  | Flush fuel system, and replace with correct type of fuel.        |  |
| Difficult to start, "fuel is available, spark is present and compression is normal" | Water or dust in fuel system?                           | Flush fuel system.   |  |
|   | Air cleaner dirty?                                      | Clean or replace air cleaner.                                    |  |
|   | Suction/exhaust valve stuck or protruded?               | Re-seat valves.  |  |
| Difficult to start, "fuel is available, spark is present and compression is low"    | Piston ring and/or cylinder worn?                       | Replace piston rings and or piston.                              |  |
|   | Cylinder head and/or spark plug not tightened properly? | Torque cylinder head bolts and spark plug.                       |  |
|   | Head gasket and/or spark plug gasket damaged?           | Replace head and spark plug gaskets.                             |  |
|   | Fuel not available in fuel tank?                        | Fill with correct type of fuel.                                  |  |
|   | Fuel cock does not open properly?                       | Apply lubricant to loosen fuel cock lever, replace if necessary. |  |
| No fuel present at carburetor.  | Fuel filter clogged?                                    | Replace fuel filter.   |  |
|   | Fuel tank cap breather hole clogged?                    | Clean or replace fuel tank cap.                                  |  |
|   | Air in fuel line?                                       | Bleed fuel line.   |  |

## MVH-R60H — TROUBLESHOOTING (ENGINE)

| TABLE 8. ENGINE TROUBLESHOOTING (CONTINUED)                 |  |   |  |
|---|--|---|--|
| SYMPTOM   | POSSIBLE CAUSE                               | SOLUTION  |  |
|   | Air cleaner not clean?                       | Clean or replace air cleaner                              |  |
| "Weak in power" compression is proper and does not misfire. | Improper level in carburetor?                | Check float adjustment, re-build carbureator.             |  |
|   | Defective Spark plug?                        | Clean or replace spark plug.                              |  |
|   | Water in fuel system?                        | Flush fuel system, and replace with correct type of fuel. |  |
| "Weak in power" compression is proper but misfires.         | Dirty spark plug?                            | Clean or replace spark plug.                              |  |
|   | Ignition coil defective?                     | Replace ignition coil.                                    |  |
|   | Spark plug heat value improper?              | Replace with correct type of spark plug.                  |  |
| Engine overheats.   | Correct type of fuel?                        | Replace with correct type of fuel                         |  |
|   | Cooling fins dirty?                          | Clean cooling fins.                                       |  |
|   | Governor adjusted correctly?                 | Adjust governor.  |  |
| Rotational speed fluctuates.                                | Governor spring defective?                   | Replace governor spring.                                  |  |
|   | Fuel flow restricted?                        | Check entire fuel system for leaks or clogs.              |  |
| Recoil starter malfunction.                                 | Recoil mechanism clogged with dust and dirt? | Clean recoil assembly with soap and water.                |  |
| Hecon Starter Manufolion.                                   | Sprial spring loose?                         | Replace sprial spring.                                    |  |

## MVH-R60H — TROUBLESHOOTING (PLATE COMPACTOR)

Practically all breakdowns can be prevented by proper handling and maintenance inspections, but in the event of a breakdown, please take a remedial action following the diagnosis based on the Compactor Troubleshooting (Tables 9) information shown below and on the proceeding pages. If the problem cannot be remedied, please leave the unit just as it is and consult our company's business office or service plant.

| TABLE 9. PLATE COMPACTOR TROUBLESHOOTING   |  |  |  |
|--|--|--|--|
| SYMPTOM  | POSSIBLE CAUSE   | SOLUTION   |  |
|  | Engine speed too low?  | Set engine speed to correct RPM.                             |  |
|  | Clutch slips?  | Check or replace clutch.                                     |  |
| Fravel speed too low, and vibration is weak.  Fravels forward or reverse, but mpossible to switch direction. | V-belt slips?  | Adjust or replace V-belt.                                    |  |
| Would.   | Excessive oil in vibrator?                                   | Drain excess oil and fill to proper level.                   |  |
|  | Malfunction in vibrator housing?                             | Check eccentric, gears and counter weights.                  |  |
|  | Directional components defective?                            | Check all directional components                             |  |
| Travels forward or reverse, but impossible to switch direction.  | Reversing lever adjustment?                                  | Adjust or repair reversing lever.                            |  |
|  | Hydraulic oil hose broken?                                   | Repair or replace hydraulic oil hose.                        |  |
|  | Aeration in hydraulic oil for reversing system?              | Bleed hydraulic oil system.                                  |  |
|  | Check valve in hand pump clogged with dust?                  | Clean or replace hand pump check valve.                      |  |
|  | Piston or bearing in cylinder (vibrator assy.) is defective? | If worn, replace cylinder piston or bearing.                 |  |
|  | V-belt slips?  | Replace V-belt.  |  |
|  | Clutch slips?  | Check clutch springs and shoes.                              |  |
| Does not travel either forward or reverse.   | Vibrator locked?   | Check vibrator housing (eccentric, gears and counterweights) |  |
|  | Piston or bearing in cylinder defective?                     | If worn, replace cylinder piston or bearing.                 |  |
|  | Air in hydraulic line?                                       | Bleed hrdraulic oil system.                                  |  |
| Travel lever operating resistance great.   | Piston or bearing in cylinder defective?                     | If worn, replace cylinder piston or bearing.                 |  |

| NOTE PAGE |
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## MVH-R60H — EXPLANATION OF CODE IN REMARKS COLUMN

How to read the marks and remarks used in this parts book.

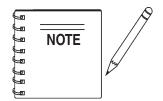
#### Items Found In the "Remarks" Column

Serial Numbers-Where indicated, this indicates a serial number range (inclusive) where a particular part is used.

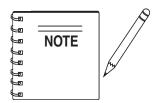
Model Number-Where indicated, this shows that the corresponding part is utilized only with this specific model number or model number variant.

#### Items Found In the "Items Number" Column

All parts with same symbol in the number column,  $\star$ , #, +, %, or >, belong to the same assembly or kit.



If more than one of the same reference number is listed, the last one listed indicates newest (or latest) part available.



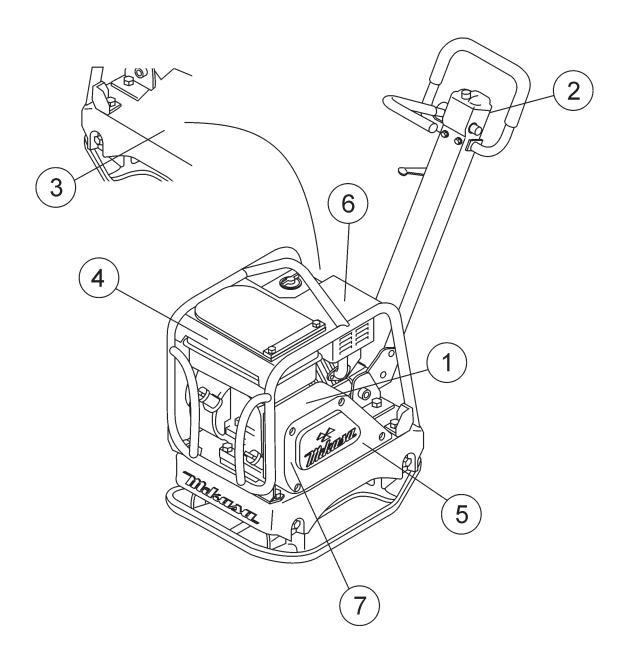
The contents of this catalog are subject to change without notice.

## MVH-R60H — SUGGESTED SPARE PARTS

## MVH-R60H with HONDA GX120K1SM12 ENGINE 1 to 5 Units

| Qty. | P/N           | <u>Description</u>     |
|------|---------------|------------------------|
| 3    | .070100312    | V-BELT                 |
| 4    | .939010250    | SHOCK ABSORBER         |
| 3    | .9807956846   | SPARK PLUG             |
| 1    | .28462ZH8003  | ROPE, RECOIL STARTER   |
| 3    | .17210ZE0822  | ELEMENT, AIR CLEANER   |
| 1    | . 17620ZH7023 | FUEL CAP               |
| 1    | .176727F2W01  | FUEL FILTER, FUEL TANK |

NAME PLATES ASSY.



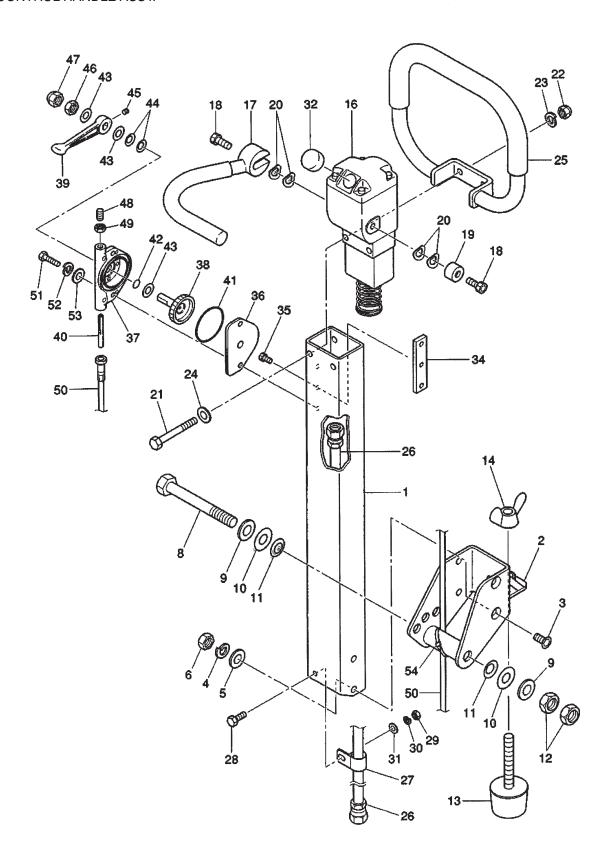
## MVH-R60H — NAME PLATES AND DECALS

## NAMEPLATE AND DECALS

| NO | PART NO   | PART NAME                  | QTY. | <u>REMARKS</u>      |
|----|-----------|----------------------------|------|---------------------|
| 1  | 920201580 | DECAL, MQ MARK 71X55       | 1    |                     |
| 2  | 920207480 | DECAL, SHELL TELLUS OIL 46 | 1    |                     |
| 3  |           | DECAL, SERIAL NO           | 1    | CONTACT PARTS DEPT. |
| 4  | 920110000 | DECAL, MVH-R60             | 1    |                     |
| 5  | 920207420 | DECAL, V-BELT RPF-3320     | 1    |                     |
| 6  | 920209520 | DECAL, OPERATIONAL CAUTION | 1    |                     |
| 7  | 920201650 | DECAL, OIL SAE 10W30       | 1    |                     |

## MVH-R60H — CONTROL HANDLE ASSY.

## CONTROL HANDLE ASSY.



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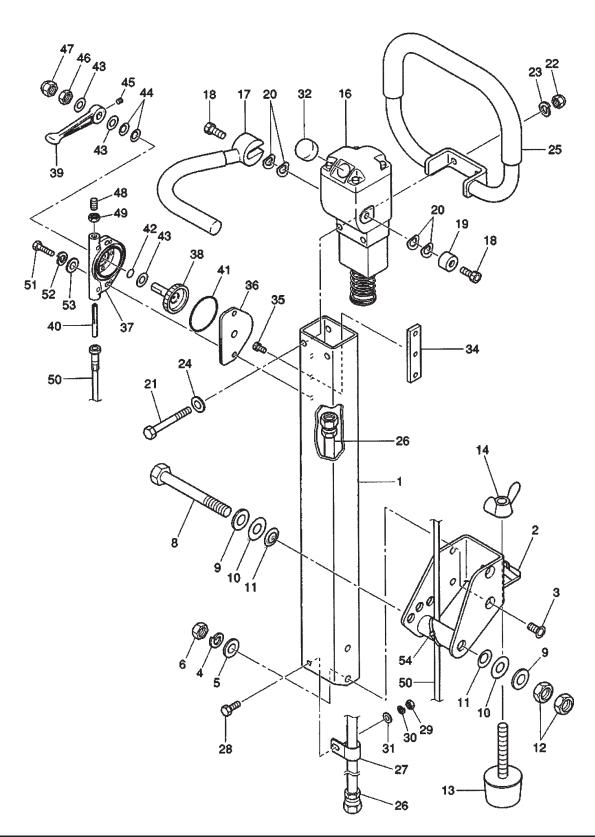
## MVH-R60H — CONTROL HANDLE ASSY.

## CONTROL HANDLE ASSY.

| NO | PART NO   | PART NAME                 | QTY. | <u>REMARKS</u> |
|----|-----------|---------------------------|------|----------------|
| 1  | 463342840 | HANDLE                    | 1    |                |
| 2  | 463342860 | BRACKET, HANDLE           | 1    |                |
| 3  | 009120408 | SUNK HEAD BOLT 8X20 T     | 5    |                |
| 4  | 030208200 | WASHER, LOCK M8           | 5    |                |
| 5  | 031108160 | WASHER, FLAT M8           | 5    |                |
| 6  | 020308060 | NUT M8                    | 5    |                |
| 6  | 022610808 | FLANGE NUT M8 H           | 5    |                |
| 8  | 001221464 | BOLT 14X120 T             | 1    |                |
| 9  | 031114260 | WASHER, FLAT M14          | 2    |                |
| 10 | 463456190 | WASHER 14.4X32X0.6        | 2    |                |
| 11 | 032114250 | CONICAL SPRING WASHER M14 | 2    |                |
| 12 | 020314110 | NUT M14                   | 2    |                |
| 13 | 939010220 | SHOCK ABSORBER, STOPPER   | 1    |                |
| 14 | 022910220 | WING NUT M12              | 1    |                |
| 16 | 463342190 | HAND PUMP ASSY.           | 1    |                |
| 17 | 463342130 | TRAVEL LEVER              | 1    |                |
| 18 | 001520820 | SOCKET HEAD BOLT 8X20 T   | 2    |                |
| 19 | 458451420 | COLLAR/MVH-120            | 1    |                |
| 20 | 033910030 | WAVE WASHER 15.5X20X0.3   | 4    |                |
| 21 | 001220854 | BOLT 8X70 T               | 2    |                |
| 22 | 022130806 | CAP NUT M8                | 2    |                |
| 23 | 030208200 | WASHER, LOCK M8           | 2    |                |
| 24 | 031108160 | WASHER, FLAT M8           | 2    |                |
| 25 | 463342150 | HANDLE GRIP               | 1    |                |
| 26 | 954002620 | OIL HOSE 730L             | 1    |                |
| 26 | 954002621 | OIL HOSE 780L             | 1    |                |
| 27 | 954404230 | CLAMP SA120-18            | 1    |                |
| 28 | 001220620 | BOLT 6X20 T               | 1    |                |
| 29 | 020306050 | NUT M6                    | 1    |                |
| 30 | 030206150 | WASHER, LOCK M6           | 1    |                |
| 31 | 031106100 | WASHER, FLAT M6           | 1    |                |
| 32 | 463455940 | BREATHER CAP              | 1    |                |
| 34 | 463455960 | THROTTLE NUT              | 1    |                |
| 35 | 001520510 | SOCKET HEAD BOLT 5X10 T   | 1    |                |

## MVH-R60H — CONTROL HANDLE ASSY. (CONTINUED)

CONTROL HANDLE ASSY. (CONTINUED)



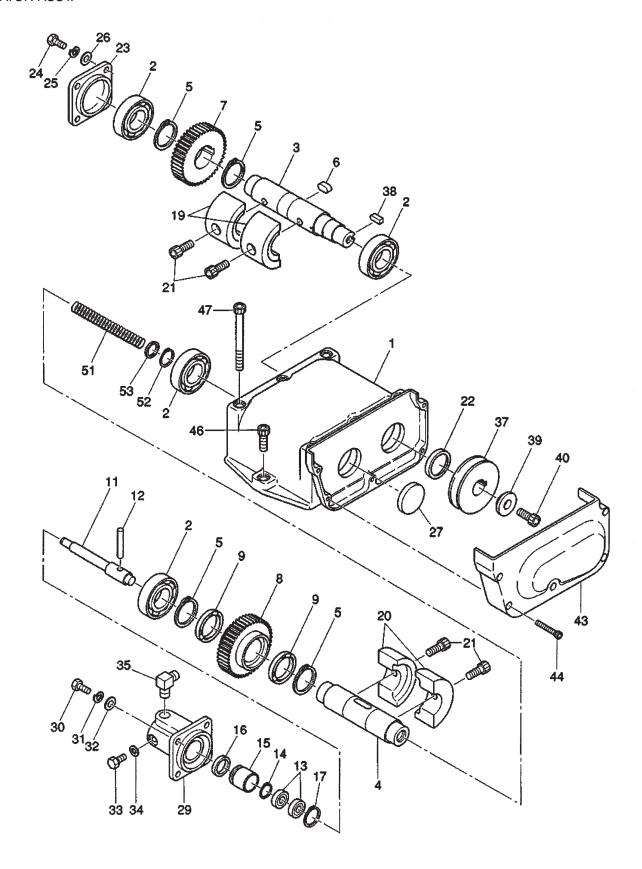
PAGE 34 — MVH-R60H— OPERATION AND PARTS MANUAL — REV. #1 (09/09/04)

## MVH-R60H — CONTROL HANDLE ASSY. (CONTINUED)

## CONTROL HANDLE ASSY. (CONTINUED)

| NO | PART NO   | PART NAME                 | QTY. | <b>REMARKS</b> |
|----|-----------|---------------------------|------|----------------|
| 36 | 463455950 | SPACER, THROTTLE          | 1    |                |
| 37 | 362341550 | THROTTLE BODY             | 1    |                |
| 38 | 362455610 | THROTTLE GEAR             | 1    |                |
| 39 | 362455630 | THROTTLE LEVER            | 1    |                |
| 40 | 362455620 | SLIDER                    | 1    |                |
| 41 | 050100450 | O-RING G-45               | 1    |                |
| 42 | 050200100 | O-RING P-10               | 1    |                |
| 43 | 031110160 | WASHER, FLAT M10          | 3    |                |
| 44 | 033910070 | CONICAL SPRING WASHER     | 2    |                |
| 44 | 032110180 | CONICAL SPRING WASHER M10 | 2    |                |
| 45 | 096206006 | SOCKET HEAD SCREW 6X6     | 1    |                |
| 46 | 020410060 | NUT M10, H+6              | 1    |                |
| 47 | 022131008 | CAP NUT M10               | 1    |                |
| 48 | 096208020 | SOCKET HEAD SCREW 8X20    | 1    |                |
| 49 | 020408050 | NUT M8, H+5               | 1    |                |
| 50 | 956100047 | THROTTLE WIRE 845-925     | 1    |                |
| 51 | 001220625 | BOLT 6X25 T               | 2    |                |
| 52 | 030206150 | WASHER, LOCK M6           | 2    |                |
| 53 | 031106100 | WASHER, FLAT M6           | 2    |                |
| 54 | 511010040 | CLAMPTC-300               | 1    |                |

## VIBRATOR ASSY.



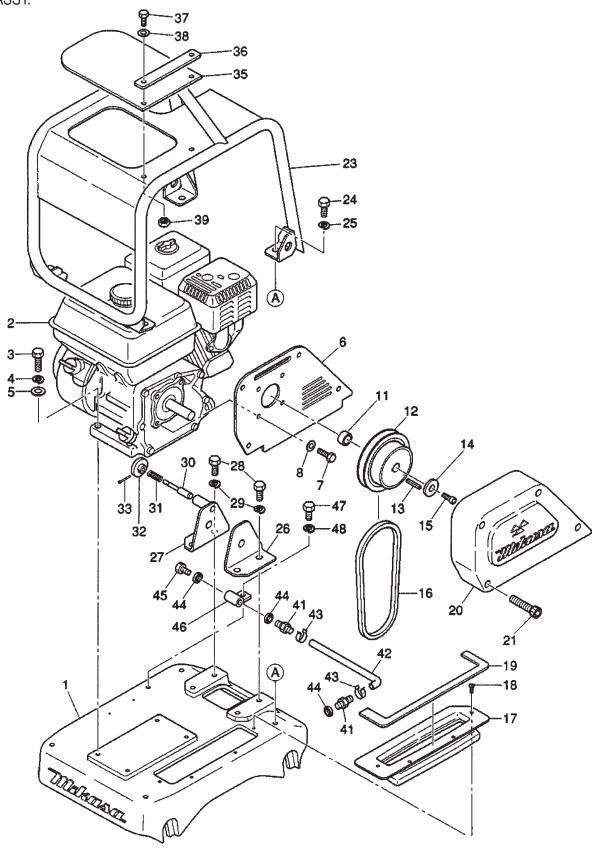
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# MVH-R60H — VIBRATOR ASSY.

### VIBRATOR ASSY.

|    | 1101171001. |                           |             |                |
|----|-------------|---------------------------|-------------|----------------|
| NO | PART NO     | <u>PART NAME</u>          | <u>QTY.</u> | <u>REMARKS</u> |
| 1  | 463117150   | VIBRATING CASE            | 1           |                |
| 2  | 040406206   | BEARING 6206C4            | 4           |                |
| 3  | 463342040   | ROTARY SHAFT, DRIVE       | 1           |                |
| 4  | 463342050   | ROTARY SHAFT, DRIVEN      | 1           |                |
| 5  | 080200350   | STOP RING S-35            | 4           |                |
| 6  | 951405460   | KEY 10X8X19 RR            | 1           |                |
| 7  | 463342060   | GEAR (DRIVE)              | 1           |                |
| 8  | 463342070   | GEAR (DRIVEN)             | 1           |                |
| 9  | 040306807   | BEARING 6807C3            | 2           |                |
| 11 | 463342080   | PISTON ROD                | 1           |                |
| 12 | 025508045   | PIN 8X45                  | 1           |                |
| 13 | 042506000   | BEARING 6000ZZSG          | 2           |                |
| 14 | 080200100   | STOP RING S-10            | 1           |                |
| 15 | 455435051   | PISTON, 22.4D             | 1           |                |
| 16 | 455010070   | PACKING USH-22.4X30X5     | 1           |                |
| 17 | 080100260   | STOP RING R-26            | 1           |                |
| 19 | 463455910   | ECCENT. ROTATOR, DRIVE    | 2           |                |
| 20 | 463455920   | ECCENT. ROTATOR, DRIVEN   | 2           |                |
| 21 | 009120304   | SOCKET HEAD BOLT 10X25 T  | 4           |                |
| 22 | 060202040   | OIL SEAL SC-28458         | 1           |                |
| 23 | 463455930   | BEARING COVER             | 1           |                |
| 24 | 001220820   | BOLT 8X20 T               | 4           |                |
| 25 | 030208200   | WASHER, LOCK M8           | 4           |                |
| 26 | 031108160   | WASHER FLAT M8            | 4           |                |
| 27 | 953405580   | SEAL CAP SC-458           | 1           |                |
| 29 | 463342090   | CYLINDER                  | 1           |                |
| 30 | 001220820   | BOLT 8X20 T               | 4           |                |
| 31 | 030208200   | WASHER, LOCK M8           | 4           |                |
| 32 | 031108160   | WASHER, FLAT M8           | 4           |                |
| 33 | 001200812   | BOLT 8X12                 | 1           |                |
| 34 | 953404600   | COPPER PACKING 8X16X2     | 1           |                |
| 35 | 954001160   | ELBOW 90 DEG. PT1/4-PF1/4 | 1           |                |
| 37 | 463342100   | PULLEY 80D-A1             | 1           |                |
| 38 | 951405240   | KEY 7X7X19 R              | 1           |                |
| 39 | 952406920   | WASHER 9X(24-35)X10.5     | 1           |                |
| 40 | 001520815   | SOCKET HEAD BOLT 8X15 T   | 1           |                |
| 43 | 463216110   | BELT COVER (LOWER)        | 1           |                |
| 44 | 001520640   | SOCKET HEAD BOLT 6X40 T   | 5           |                |
| 46 | 001521030   | SOCKET HEAD BOLT 10X30 T  | 2           |                |
| 47 | 001521060   | SOCKET HEAD BOLT 10X100 T | 6           |                |
| 51 | 463456200   | SPRING 1.2X15.6X130       | 1           |                |
| 52 | 080100190   | STOP RING R-19            | 1           |                |
| 53 | 031108160   | WASHER, FLAT M8           | 1           |                |
|    | 303.00      |                           | •           |                |





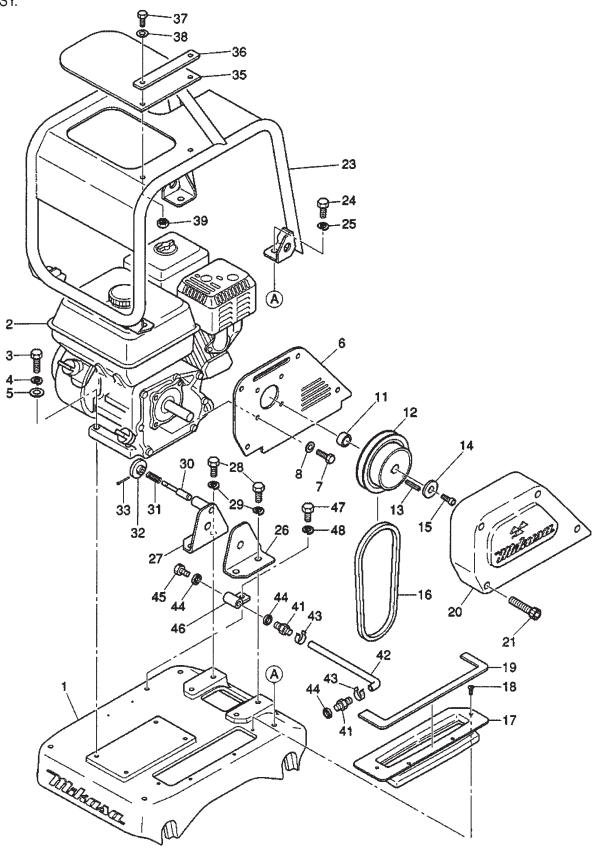
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# MVH-R60H — BODY ASSY.

BODY ASSY.

| NO<br>1<br>1  | PART NO<br>463117120<br>463117121  |   | <u>QTY.</u><br>1<br>1  | REMARKS USE W/ ITEM 23 (GUARD FRAME W/ WATER TANK) |
|---|--|---|--|--|
| 2<br>3<br>4<br>5<br>6<br>7<br>8<br>11<br>12<br>13<br>14<br>15<br>16<br>17<br>18<br>19<br>20<br>21<br>23<br>23 | 912212004<br>001220840<br>030208200<br>031108160<br>463342160<br>001220820<br>030208200<br>463455900<br>460446780<br>951400100<br>460446640<br>001520825<br>070100322<br>463216120<br>092006010<br>463342030<br>463117140<br>001520854<br>463117131<br>463117500 | ENGINE AY GX120K1SM12 BOLT 8X40 T WASHER, LOCK M8 WASHER, FLAT M8 BELT COVER PLATE BOLT 8X20 T WASHER, FLAT M8 SPACER 18X25.4X13 CLUTCH ASSY. KEY 5X5X35 WASHER, CLUTCH SOCKET HEAD BOLT 8X25 T V-BELT RPF-3320 DUST COVER FLAT HEAD SCREW 6X10 SPONGE, DUST COVER BELT COVER SOCKET HEAD BOLT 8X70 T GUARD FRAME | 1<br>4<br>4<br>4<br>1<br>1<br>1<br>1<br>1<br>1<br>1<br>1<br>1<br>4<br>1<br>1<br>4<br>1 | (GUARD FRAME W/ WAI ER IANK)                       |
| 24<br>24  | 001221030<br>001221230   | BOLT 10X30 T<br>BOLT 12X30 T  |  | USE W/ ITEM 23<br>(GUARD FRAME W/ WATER TANK)      |
| 25<br>25  | 030210250<br>030212300   | WASHER, LOCK M10 WASHER, LOCK M12   | 4<br>4   | USE W/ ITEM 23 (GUARD FRAME W/ WATER TANK)         |
| 26<br>27<br>27  | 463342010<br>463342020<br>463342021  | STAY (L), HANDLE<br>STAY (R), HANDLE<br>STAY (R), HANDLE  | 1<br>1<br>1  | USE W/ ITEM 23<br>(GUARD FRAME W/ WATER TANK)      |
| 28<br>29<br>30<br>30  | 001221030<br>030210250<br>458450860<br>458450861   | BOLT 10X30 T<br>WASHER, LOCK M10<br>STOPPER<br>STOPPER  | 4<br>4<br>1<br>1   | USE W/ ITEM 23                                     |
| 31<br>32<br>33<br>35  | 458450880<br>458450850<br>025402516<br>458450830   | SPRING 1.2-10-29<br>GRIP<br>SPRING PIN 2.5X16<br>RUBBER COVER   | 1<br>1<br>1<br>1   | (GUARD FRAME W/ WATER TANK)                        |

BODY ASSY.



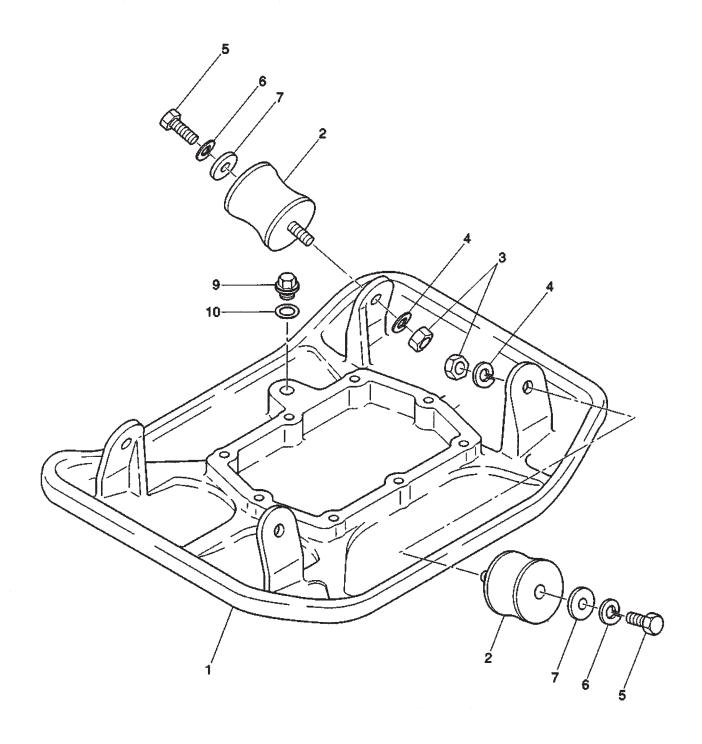
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# MVH-R60H — BODY ASSY.

### BODY ASSY.

| NO | PART NO     | PART NAME           | QTY. | <b>REMARKS</b> |
|----|-------------|---------------------|------|----------------|
| 36 | 458450810   | PLATE, RUBBER COVER | 1    |                |
| 37 | 001220825   | BOLT 8X25 T         | 2    |                |
| 38 | 031108160   | WASHER, FLAT M8     | 2    |                |
| 39 | 022710809   | NYLON NUT M8        | 2    |                |
| 41 | 15550ZK8P90 | DRAIN JOINT         | 2    |                |
| 42 | 15552ZB9000 | DRAIN HOSE          | 1    |                |
| 43 | 954010070   | HOSE BAND 11.5D     | 2    |                |
| 44 | 90601ZE1000 | WASHER, DRAIN PLUG  | 3    |                |
| 45 | 90131ZE1000 | BOLT, DRAIN PLUG    | 1    |                |
| 46 | 458450840   | JOINT               | 1    |                |
| 47 | 001220820   | BOLT 8X20 T         | 1    |                |
| 48 | 030208200   | WASHER, LOCK M8     | 1    |                |

VIBRATING PLATE ASSY.



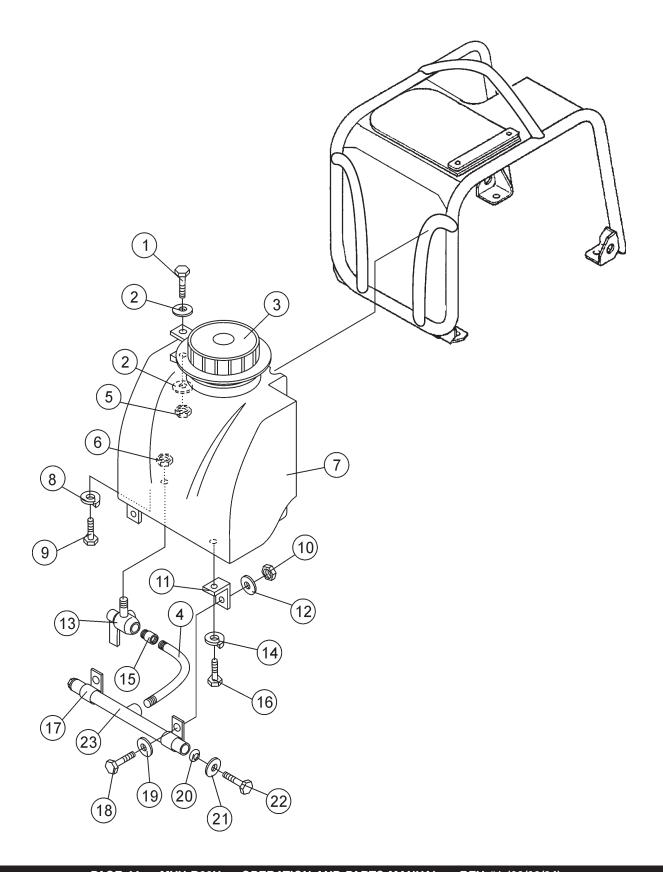
# MVH-R60H — VIBRATING PLATE ASSY.

### VIBRATING PLATE ASSY.

| NO | PART NO   | PART NAME             | QTY. | <b>REMARKS</b> |
|----|-----------|-----------------------|------|----------------|
| 1  | 463117110 | VIBRATING PLATE       | 1    |                |
| 2  | 939010160 | SHOCK ABSORBER TAK-50 | 4    |                |
| 3  | 020310080 | NUT M10               | 4    |                |
| 4  | 030210250 | WASHER, LOCK M10      | 4    |                |
| 5  | 001221030 | BOLT 10X30 T          | 4    |                |
| 6  | 030210250 | WASHER, LOCK M10      | 4    |                |
| 7  | 952401660 | WASHER 103045         | 4    |                |
| 9  | 460449160 | OIL GAUGE             | 1    |                |
| 10 | 953405260 | PACKING 1/4 (CU)      | 1    |                |

### MVH-R60H — WATER TANK/SPRINKLER ASSY.

#### WATER TANK/SPRINKLER ASSY.



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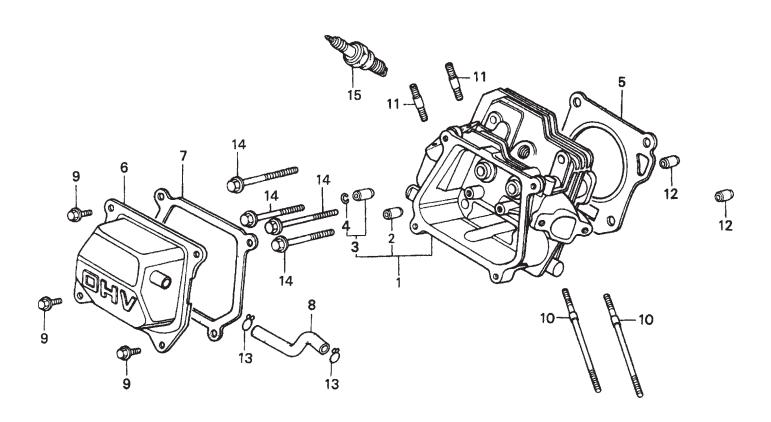
# MVH-R60H — WATER TANK/SPRINKLER ASSY.

### WATER TANK/SPRINKLER ASSY.

| NO    | PART NO   | PART NAME                     | QTY. | REMARKS             |
|-------|-----------|-------------------------------|------|---------------------|
| 1*    | 001241030 | BOLT 10 X30                   | 1    |                     |
| 2*    | 033910010 | WASHER 10 MM 5 X 21 X 2       | 2    |                     |
| 3*    | 954300342 | CAP, WATER TANK               | 1    |                     |
| 4     | 463456580 | WATER HOSE                    | 1    |                     |
| 5*    | 022910180 | NYLON NUT M10                 | 1    |                     |
| 6     | 022610808 | FLANGE NUT M8                 | 1    |                     |
| 7     | 463910010 | FLANGE NUT M8 WATER TANK ASSY | 1    | INCLUDES ITEMS W/*  |
| 10    | 020306050 | NUT M6                        | 2    |                     |
| 11    | 463456570 | L-TYPE STAY                   | 2    |                     |
| 12    | 030206150 | WASHER, LOCK M6               | 2    |                     |
| 13    | 954407090 | HOOK ANGLE TYPE M8            | 1    |                     |
| 15    | 954405680 | CONNECTOR 1/4 X 10            | 1    |                     |
| 16    | 001220615 | BOLT 8X15                     | 2    |                     |
| 17    | 954404230 | CLAMP SA12018                 | 2    |                     |
| 18    | 001220615 | BOLT 6 X15                    | 2    |                     |
| 19    | 031106100 | WASHER, FLAT                  | 2    |                     |
| 20\$  | 515910050 | CAP ASSY. W/BOLT AND WASHER   | 2    | INCLUDES ITEMS W/#  |
| 21\$# | 031106100 | WASHER, M6                    | 2    |                     |
| 22\$# | 001220620 | BOLT, 6X20                    | 2    |                     |
| 23    | 463342970 | BOLT, 6X20<br>SPRINKLING PIPE | 1    | INCLUDES ITEMS W/\$ |
| 24    | 458450830 | RUBBER COVER                  | 1    |                     |
| 25    | 001220825 | BOLT 8X25                     | 2    |                     |
| 26    | 031108160 | WASHER, FLAT                  | 2    |                     |
| 27    | 458450810 | PLATE, RUBBER COVER           | 1    |                     |
| 28    | 022710809 | NYLON NUT M8                  | 2    |                     |
| 29    | 001221230 | BOLT 12 X30                   | 4    |                     |
| 30    | 030212300 | WASHER, LOCK M12              | 4    |                     |

### HONDA GX120K1SM12 ENGINE — CYLINDER HEAD ASSY.

CYLINDER HEAD ASSY.



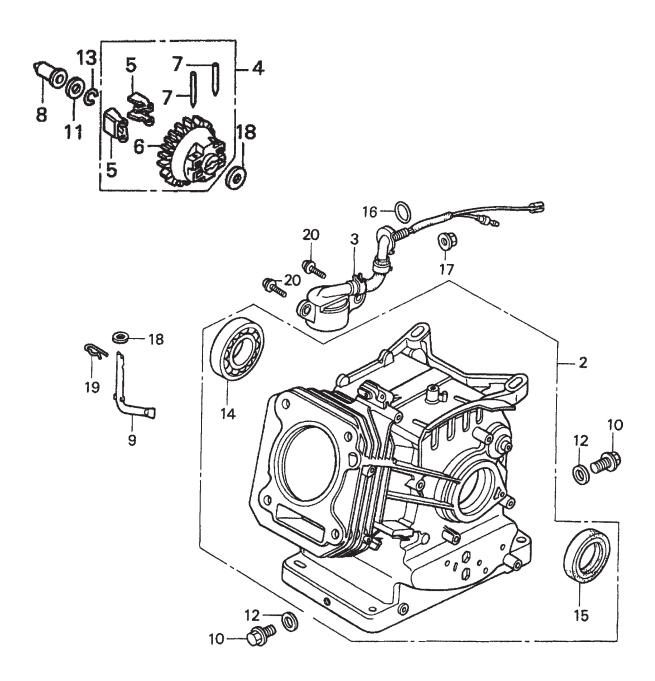
### HONDA GX120K1SM12 ENGINE — CYLINDER HEAD ASSY.

### CYLINDER HEAD ASSY.

| NO. | PART NO.     | PART NAME                      | QTY. | <u>REMARKS</u>     |
|-----|--------------|--------------------------------|------|--------------------|
| 1   | 12210ZH7000  | CYLINDER HEAD                  | 1    | INCLUDES ITEMS W/* |
| 2*  | 12204ZE1306  | GUIDE, VALVE (OS) OPTIONAL     | 1    |                    |
| 3*  | 12205ZE1315  | GUIDE, EX. VALVE (OS) OPTIONAL | 1    | INCLUDES ITEMS W/+ |
| 4*+ | 12216ZE5300  | CLIP, VALVE GUIDE              | 1    |                    |
| 5   | 12251ZH7800  | GASKET, CYLINDER HEAD          | 1    |                    |
| 6   | 12310ZE1020  | COVER, HEAD                    | 1    |                    |
| 7   | 12391ZE1000  | GASKET, CYLINDER HEAD COVER    | 1    |                    |
| 8   | 15721ZH8000  | TUBE, BREATHER                 | 1    |                    |
| 9   | 90013883000  | BOLT, FLANGE 6X12 (CT200)      | 4    |                    |
| 10  | 90043ZE1020  | BOLT, STUD 6X109               | 2    |                    |
| 11  | 90047ZE1000  | BOLT, STUD 8X32                | 2    |                    |
| 12  | 9430110160   | PIN, A, DOWEL 10X16            | 2    |                    |
| 14  | 957230805500 | BOLT, FLANGE 8X55              | 4    |                    |
| 15  | 9807956846   | SPARK PLUG BPR6ES (NGK)        | 1    |                    |

### HONDA GX120K1SM12 ENGINE — CYLINDER BARREL ASSY.

CYLINDER BARREL ASSY.



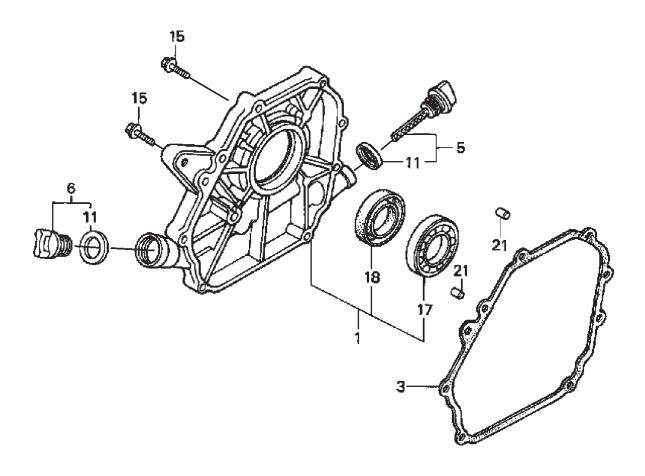
### HONDA GX120K1SM12 ENGINE — CYLINDER BARREL ASSY.

### CYLINDER BARREL ASSY.

| NO. | PART NO.     | PART NAME                  | QTY. | REMARKS              |
|-----|--------------|----------------------------|------|----------------------|
| 2   | 120A0ZH7810  | BARREL ASSY., CYLINDER     | 1    | . INCLUDES ITEMS W/* |
| 3   | 15510ZE1033  | SWITCH ASSY., OIL LEVEL    | 1    |                      |
| 4   | 16510ZE1000  | GOVERNOR ASSY              | 1    | . INCLUDES ITEMS W/# |
| 5#  | 16511ZE1000  | WEIGHT, GOVERNOR           | 2    |                      |
| 6#  | 16512ZE1000  | HOLDER, GOVERNOR WEIGHT    | 1    |                      |
| 7#  | 16513ZE1000  | PIN, GOVERNOR WEIGHT       | 2    |                      |
| 8   | 16531ZE1000  | SLIDER, GOVERNOR           | 1    |                      |
| 9   | 16541ZE1000  | SHAFT, GOVERNOR ARM        | 1    |                      |
| 10  | 90131ZE1000  | BOLT, DRAIN PLUG           | 2    |                      |
| 11  | 90451ZE1000  | WASHER, THRUST 6mm         | 1    |                      |
| 12  | 90601ZE1000  | WASHER, DRAIN PLUG 10.2mm  | 2    |                      |
| 13  | 90602ZE1000  | CLIP, GOVERNOR HOLDER      | 1    |                      |
| 14* | 91001878003  | BEARING, RADIAL BALL 62/22 | 1    |                      |
| 15* | 91202ZE6003  | OIL SEAL 22X35X6           | 1    |                      |
| 16  | 91353671004  | O- RING 14mm               | 1    |                      |
| 17  | 9405010000   | NUT, FLANGE 10mm           | 1    |                      |
| 18  | 9410106800   | WASHER, PLAIN 6mm          | 2    |                      |
| 19  | 9425108000   | PIN, LOCK 8mm              | 1    |                      |
| 20  | 957010601200 | BOLT, FLANGE 6X12          | 2    |                      |

### HONDA GX120K1SM12 ENGINE — CRANKCASE COVER ASSY.

CRANKCASE COVER ASSY.



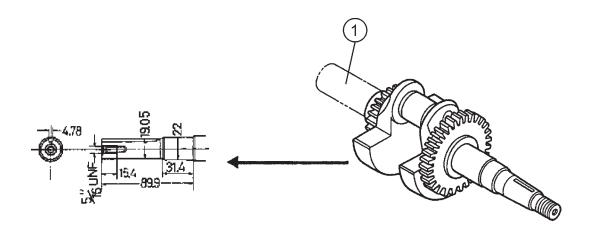
### HONDA GX120K1SM12 ENGINE — CRANKCASE COVER ASSY.

### CRANKCASE COVER ASSY.

| NO.  | PART NO.    | PART NAME               | QTY. | <u>REMARKS</u>     |
|------|-------------|-------------------------|------|--------------------|
| 1    | 11300ZE0640 | COVER ASSY., CRANKCASE  | 1    | INCLUDES ITEMS W/* |
| 3    | 11381ZH7800 | GASKET, CRANKCASE       | 1    |                    |
| 5    | 15600ZE1003 | CAP ASSY., OIL FILLER   | 1    | INCLUDES ITEMS W/# |
| 6    | 15600ZG4003 | CAP ASSY., OIL FILLER   | 1    | INCLUDES ITEMS W/+ |
| 11#+ | 15625ZE1003 | PACKING, OIL FILLER CAP | 2    |                    |
| 15   | 90015883000 | BOLT, FLANGE 6X28       | 7    |                    |
| 17*  | 91001878003 | BEARING, RADIAL 62/22   | 1    |                    |
| 18*  | 91203ZE0003 | OIL SEAL 22X41X6        | 1    |                    |
| 21   | 9430108140  | DOWEL PIN 8X14          | 2    |                    |

### HONDA GX120K1SM12 ENGINE — CRANKSHAFT ASSY.

CRANKSHAFT ASSY.



### HONDA GX120K1SM12 ENGINE — CRANKSHAFT ASSY.

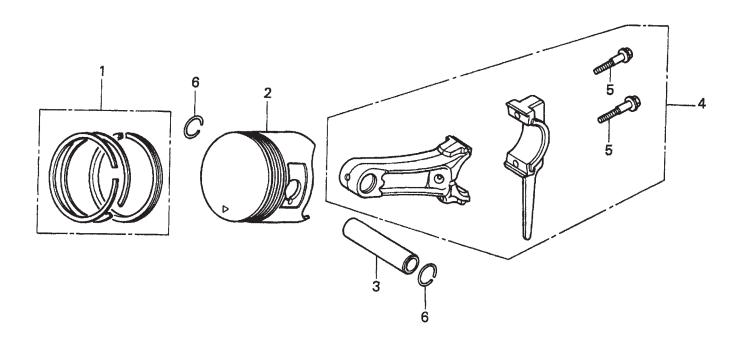
CRANKSHAFT ASSY.

 NO.
 PART NO.
 PART NAME
 QTY.
 REMARKS

 1
 13310ZE0601
 CRANKSHAFT
 1

# HONDA GX120K1SM12 ENGINE — PISTON/CONNECTING ROD ASSY.

PISTON/CONNECTING RODASSY.



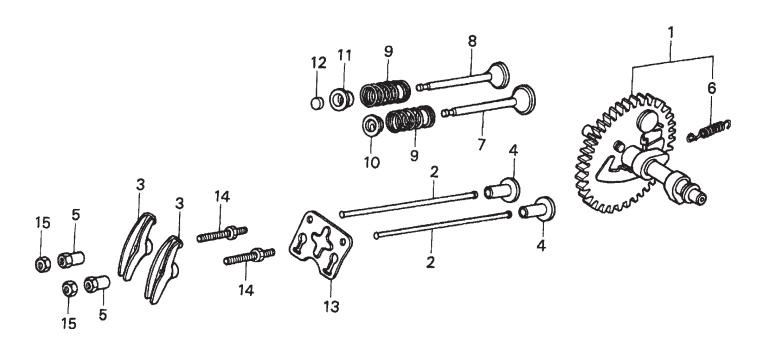
### HONDA GX120K1SM12 ENGINE — PISTON/CONNECTING ROD ASSY.

### PISTON/CONNECTING RODASSY.

| NO. | PART NO.    | PART NAME                            | QTY. | <u>REMARKS</u>     |
|-----|-------------|--------------------------------------|------|--------------------|
| 1   | 13010ZK7V01 | RING SET, PISTON (STANDARD)          | 1    |                    |
| 1   | 13011ZK7V01 | RING SET, PISTON (OS 0.25), OPTIONAL | 1    |                    |
| 1   | 13012ZK7V01 | RING SET, PISTON (OS 0.50), OPTIONAL | . 1  |                    |
| 1   | 13013ZK7V01 | RING SET, PISTON (OS 0.75), OPTIONAL | 1    |                    |
| 2   | 13101ZH7000 | PISTON, STANDARD                     | 1    |                    |
| 2   | 13102ZH7000 | PISTON, OS 0.25                      | 1    |                    |
| 2   | 13103ZH7000 | PISTON, OS 0.50                      | 1    |                    |
| 2   | 13104ZH7000 | PISTON, 0.75                         | 1    |                    |
| 3   | 13111ZE0000 | PIN, PISTON                          | 1    |                    |
| 4   | 132A0ZE0000 | ROD ASSY, CONNECTING (UNDER SIZE)    | 1    | INCLUDES ITEMS W/* |
| 4   | 13200ZE0000 | ROD ASSY., CONNECTING                | 1    | INCLUDES ITEMS W/* |
| 5*  | 90001ZE1000 | BOLT, CONNECTING ROD                 | 2    |                    |
| 6   | 90551ZE0000 | CLIP, PISTON PIN 13MM                | 2    |                    |

# HONDA GX120K1SM12 ENGINE — CAMSHAFT ASSY.

CAMSHAFT ASSY.



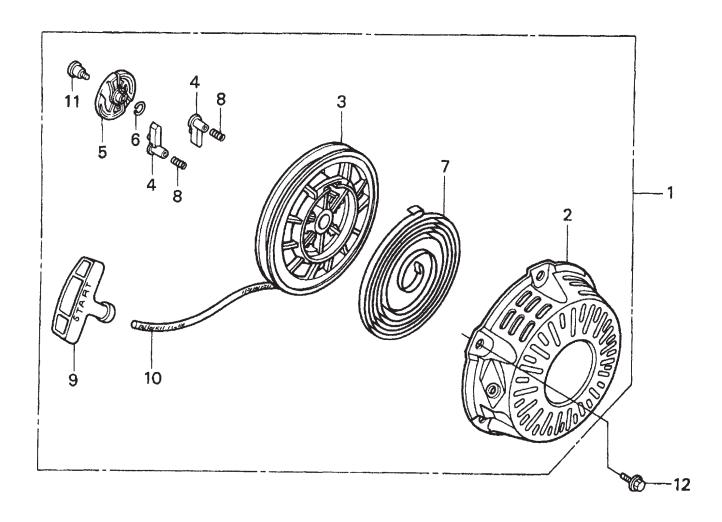
### HONDA GX120K1SM12 ENGINE — CAMSHAFT ASSY.

### CAMSHAFT ASSY.

| NO. | PART NO.    | PART NAME                  | QTY. | <u>REMARKS</u>     |
|-----|-------------|----------------------------|------|--------------------|
| 1   | 14100ZE0812 | CAMSHAFT ASSY              | 1    | INCLUDES ITEMS W/* |
| 2   | 14410ZE0010 | ROD, PUSH                  | 2    |                    |
| 3   | 14431ZE1000 | ARM, VALVE ROCKER          | 2    |                    |
| 4   | 14441ZE1010 | LIFTER, VALVE              | 2    |                    |
| 5   | 14451ZE1013 | PIVOT, ROCKER ARM          | 2    |                    |
| 6*  | 14568ZE1000 | SPRING, WEIGHT RETURN      | 1    |                    |
| 7   | 14711ZF0000 | VALVE, IN.                 | 1    |                    |
| 8   | 14721ZF0000 | VALVE, EX.                 | 1    |                    |
| 9   | 14751ZF1000 | SPRING, VALVE              | 2    |                    |
| 10  | 14771ZE1000 | RETAINER, IN. VALVE SPRING | 1    |                    |
| 11  | 14773ZE1000 | RETAINER, EX. VALVE SPRING | 1    |                    |
| 12  | 14781ZE1000 | ROTATOR, VALVE             | 1    |                    |
| 13  | 14791ZE0010 | PLATE, PUSH ROD GUIDE      | 1    |                    |
| 14  | 90012ZE0010 | BOLT, PIVOT 8MM            | 2    |                    |
| 15  | 90206ZE1000 | NUT, PIVOT ADJ.            | 2    |                    |

# HONDA GX120K1SM12 ENGINE — RECOIL STARTER ASSY.

RECOIL STARTER ASSY.



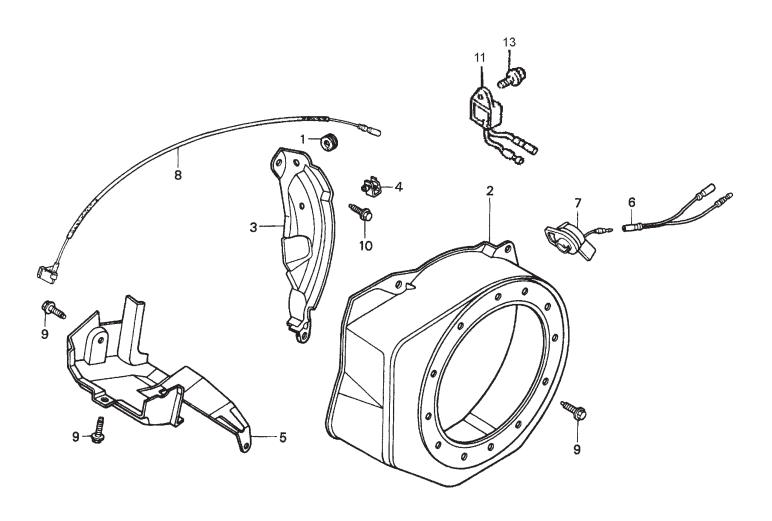
### HONDA GX120K1SM12 ENGINE — RECOIL STARTER ASSY.

### RECOIL STARTER ASSY.

| NO.        | PART NO.      | PART NAME                           | QTY. | <u>REMARKS</u>     |
|------------|---------------|-------------------------------------|------|--------------------|
| 1          | 28400ZH8013ZA | STARTER ASSY., RECOIL *NH1* (BLACK) | 1    | INCLUDES ITEMS W/* |
| 2*         | 28410ZH8003ZA | CASE, RECOIL STARTER *NH1* (BLACK)  | 1    |                    |
| 3*         | 28420ZH8013   | REEL, RECOIL STARTER                | 1    |                    |
| 4*         | 28422ZH8013   | RATCHET, STARTER                    | 2    |                    |
| 5*         | 28433ZH8003   | GUIDE, RATCHET                      | 1    |                    |
| 6*         | 28441ZH8003   | SPRING, FRICTION                    | 1    |                    |
| 7 <b>*</b> | 28442ZH8003   | SPRING, RECOIL STARTER              | 1    |                    |
| 8*         | 28443ZH8003   | SPRING, RETURN                      | 2    |                    |
| 9*         | 28461ZH8003   | KNOB, RECOIL STARTER                | 1    |                    |
| 10*        | 28462ZH8003   | ROPE, RECOIL STARTER                | 1    |                    |
| 11*        | 90003ZH8003   | SCREW, SETTING                      | 1    |                    |
| 12         | 9008ZE2003    | BOLT, FLANGE 6X10                   | 3    |                    |

# HONDA GX120K1SM12 ENGINE — FAN COVER ASSY.

FAN COVER ASSY.



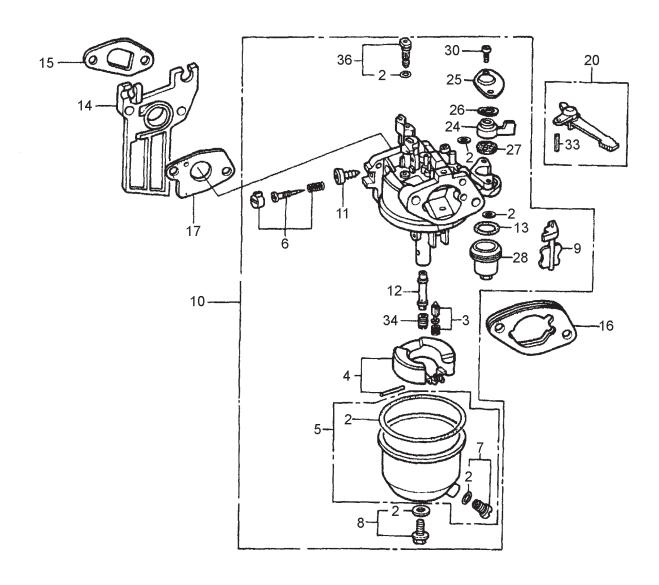
# HONDA GX120K1SM12 ENGINE — FAN COVER ASSY.

### FAN COVER ASSY.

| NO. | PART NO.      | PART NAME                    | QTY. | <b>REMARKS</b> |
|-----|---------------|------------------------------|------|----------------|
| 1   | 11347371300   | GROMMET, ADJUSTING COVER     | 1    |                |
| 2   | 19610ZE0000ZA | COVER, FAN RED               | 1    |                |
| 3   | 19611ZH7810   | PLATE, SIDE (OIL ALERT)      | 1    |                |
| 4   | 90601ZH7013   | CLIP, HARNESS                | 1    |                |
| 5   | 19630ZH7000   | SHROUD                       | 1    |                |
| 6   | 32197ZH8003   | SUB- HARNESS                 | 1    |                |
| 7   | 36100ZH7003   | SWITCH ASSEMBLY, ENGINE STOP | 1    |                |
| 8   | 36101ZE1010   | WIRE, STOP SWITCH 370MM      | 1    |                |
| 9   | 90013883000   | BOLT, FLANGE 6X12 (CT200)    | 6    |                |
| 10  | 90022888010   | BOLT, FLANGE 6X12 (CT200)    | 1    |                |
| 11  | 34150ZH7003   | ALERT UNIT, OIL              | 1    |                |
| 13  | 95 7010600800 | BOLT, FLANGE 6X8             | 1    |                |

### HONDA GX120K1SM12 ENGINE — CARBURETOR ASSY.

CARBURETOR ASSY.



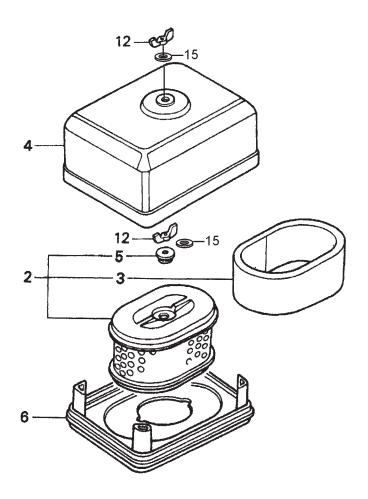
# HONDA GX120K1SM12 ENGINE — CARBURETOR ASSY.

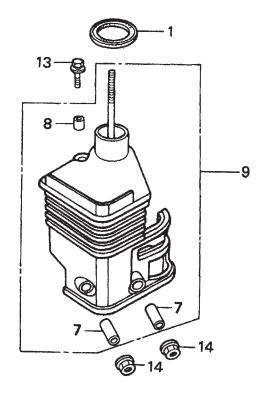
### CARBURETOR ASSY.

| NO.          | PART NO.     | PART NAME                 | QTY. | <u>REMARKS</u>     |
|--------------|--------------|---------------------------|------|--------------------|
| 2*#          | 16010ZE1812  | GASKET SET                | 1    |                    |
| 3*           | 16011ZE0005  | VALVE SET, FLOAT          | 1    |                    |
| <b>4</b> *   | 16013ZE0005  | FLOAT SET                 | 1    |                    |
| 5*           | 16015ZE0831  | FLOAT CHAMBER SET         | 1    | INCLUDES ITEMS W/# |
| 7 <b>*</b> # | 16024ZE1811  | DRAIN SCREW SET           | 1    |                    |
| 8*           | 16028ZE0005  | SCREW SET B               | 1    |                    |
| 9*           | 16044ZE0005  | CHOKE SET                 | 1    |                    |
| 10           | 16100ZH7W51  | CARBURETOR ASSY., BE60B B | 1    | INCLUDES ITEMS W/* |
| 11*          | 16124ZE0005  | SCREW, THROTTLE STOP      | 1    |                    |
| 12*          | 16166ZH7W50  | NOZZLE, MAIN              | 1    |                    |
| 13*          | 16173001004  | PACKING, CUP              | 1    |                    |
| 14           | 16211ZE0000  | INSULATOR, CARBURETOR     | 1    |                    |
| 15           | 16212ZH7800  | PACKING, INSULATOR        | 1    |                    |
| 16           | 16220ZE1020  | SPACER, CARBURETOR        | 1    |                    |
| 17           | 16221ZH8801  | GASKET, CARBURETOR        | 1    |                    |
| 20           | 16610ZE1000  | LEVER, CHOKE (STANDARD)   | 1    | INCLUDES ITEMS W/+ |
| 24*          | 16953ZE1812  | LEVER,VALVE               | 1    |                    |
| 25*          | 16954ZE1812  | PLATE, LEVER SETTING      | 1    |                    |
| 26*          | 16956ZE1811  | SPRING, VALVE LEVER       | 1    |                    |
| 27*          | 16957ZE1812  | GASKET, VALVE             | 1    |                    |
| 28*          | 16967ZE0811  | CUP, FUEL STRAINER        | 1    |                    |
| 30*          | 93500030061H | SCREW, PAN (3 X 6)        | 2    |                    |
| 33+          | 9430520122   | PIN, SPRING (2 X 12)      | 1    |                    |
| 34*          | 99101ZH80600 | JET, MAIN (#60)           | 1    |                    |
| 35*          | 99204ZE00350 | JET, SET, PILOT (#35)     | 1    |                    |
| 36           | 16016ZH7W01  | SCREW SET                 | 1    |                    |

### HONDA GX120K1SM12 ENGINE — AIR CLEANER ASSY.

AIR CLEANER ASSY.

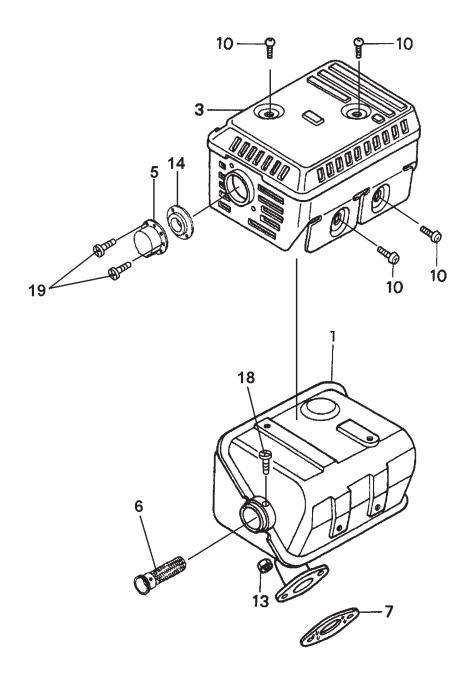




# HONDA GX120K1SM12 ENGINE — AIR CLEANER ASSY.

### AIR CLEANER ASSY.

| NO.        | PART NO.     | PART NAME                 | QTY. | <u>REMARKS</u>     |
|------------|--------------|---------------------------|------|--------------------|
| 1          | 16271ZE1000  | GASKET, ELBOW             | 1    |                    |
| 2          | 17210ZE0822  | CLEANER ELEMENT           | 1    | INCLUDES ITEMS W/# |
| 3#         | 17218ZE0821  | ELEMENT OUTER             | 1    |                    |
| 4          | 17230ZE0820  | COVER, AIR CLEANER        | 1    |                    |
| 5#         | 17232891000  | GROMMET, AIR CLEANER      | 1    |                    |
| 6          | 17235ZE1831  | NOSE, SILENCER            | 1    |                    |
| 7 <b>*</b> | 17238ZE0010  | COLLAR, AIR CLEANER       | 2    |                    |
| 8*         | 17239ZE1000  | COLLAR B, AIR CLEANER     | 1    |                    |
| 9          | 17410ZE0030  | ELBOW, AIR CLEANER        | 1    | INCLUDES ITEMS W/* |
| 12         | 90325044000  | WINGNUT, TOOL BOX SETTING | 2    |                    |
| 13         | 957010602000 | BOLT, FLANGE 6X20         | 1    |                    |
| 14         | 9405006000   | NUT, FLANGE 6MM           | 2    |                    |
| 15         | 9410106800   | PLAIN WASHER 6MM          | 2    |                    |

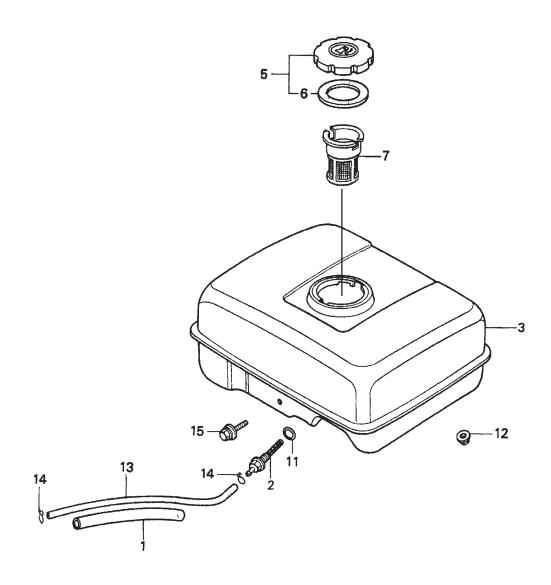


# HONDA GX120K1SM12 ENGINE — MUFFLER ASSY.

### MUFFLER ASSY.

| NO. | PART NO.     | PART NAME          | QTY. | <b>REMARKS</b> |
|-----|--------------|--------------------|------|----------------|
| 1   | 18310ZH8810  | MUFFLER, ARRESTER  | 1    |                |
| 3   | 18320ZF1H01  | PROTECTOR, MUFFLER | 1    |                |
| 5   | 18340ZE1010  | DEFLECTOR          | 1    |                |
| 6   | 18355ZE1000  | ARRESTER, SPARK    |      |                |
| 7   | 18381ZH8800  | GASKET, MUFFLER    | 1    |                |
| 10  | 90050ZE1000  | SCREW, TAPPING 5X8 | 4    |                |
| 13  | 94001080000S | NUT, HEX. 8MM      | 2    |                |
| 14  | 18522ZE1000  | GUIDE, MUFFLER     | 1    |                |
| 18  | 90055ZE1000  | SCREW, TAPPING 4X6 | 1    |                |
| 19  | 90002ZG0003  | SCREW, TAPPING 4X8 | 2    |                |

FUEL TANK ASSY.

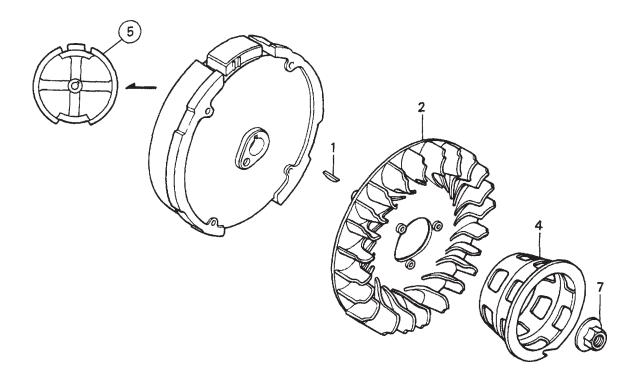


# HONDA GX120K1SM12 ENGINE — FUELTANK ASSY.

### FUEL TANK ASSY.

| NO. | PART NO.      | PART NAME                | QTY. | <u>REMARKS</u>     |
|-----|---------------|--------------------------|------|--------------------|
| 1   | 16854ZH8000   | RUBBER, SUPPORTER 107MM  | 1    |                    |
| 2   | 16955ZE1000   | JOINT, FUEL TANK         | 1    |                    |
| 3   | 17510ZE0020ZD | TANK, FUEL *NH1* (BLACK) | 1    |                    |
| 5   | 17620ZH7023   | CAP, FUEL FILLER         | 1    | INCLUDES ITEMS W/* |
| 6*  | 17631ZH7003   | GASKET, FUEL FILLER CAP  | 1    |                    |
| 7   | 17672ZE2W01   | FUEL FILTER              | 1    |                    |
| 11  | 91353671004   | O- RING 14MM             | 1    |                    |
| 12  | 9405006000    | NUT, FLANGE 6MM          | 2    |                    |
| 13  | 950014514040  | BULK HOSE, FUEL 4.5X140  | 1    |                    |
| 14  | 9500202080    | CLIP, TUBE (B8)          | 2    |                    |
| 15  | 957010602500  | BOLT, FLANGE 6X25        | 1    |                    |

FLYWHEEL ASSY.

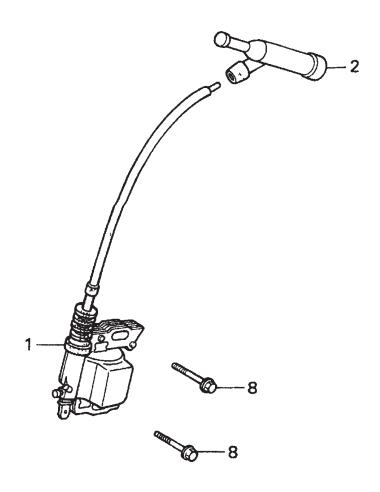


### HONDA GX120K1SM12 ENGINE — FLYWHEEL ASSY.

### FLYWHEEL ASSY.

| NO. | PART NO.    | PART NAME                   | QTY. | <b>REMARKS</b> |
|-----|-------------|-----------------------------|------|----------------|
| 1   | 13331357000 | KEY, SPECIAL WOODRUFF 25X18 | 1    |                |
| 2   | 19511ZE0000 | FAN, COOLING                | 1    |                |
| 4   | 28451ZH8003 | PULLEY, STARTER             | 1    |                |
| 5   | 31100ZE0010 | FLYWHEEL                    | 1    |                |
| 7   | 90201878003 | NUT, SPECIAL 14MM           | 1    |                |

IGNITION COIL ASSY.

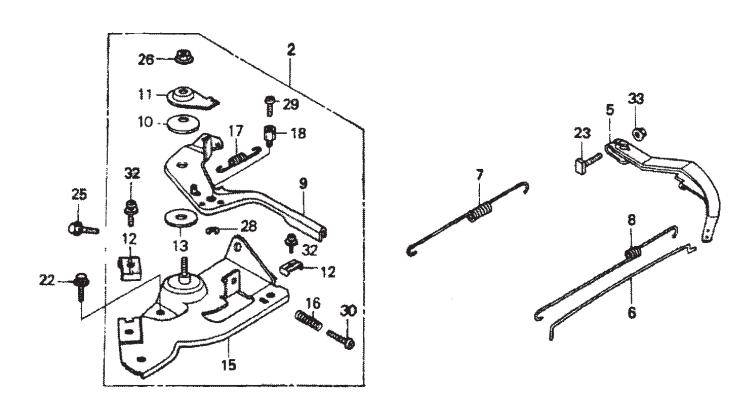


# HONDA GX120K1SM12 ENGINE — IGNITION COIL ASSY.

### IGNITION COIL ASSY.

| NO. | PART NO.    | PART NAME                   | QTY. | <b>REMARKS</b> |
|-----|-------------|-----------------------------|------|----------------|
| 1   | 30500ZE1033 | COIL ASSY., IGNITION        | 1    |                |
| 2   | 30700ZE1013 | CAP ASSY., NOISE SUPPRESSOR | 1    |                |
| 8   | 90121952000 | BOLT, FLANGE 6X25           | 2    |                |

CONTROL ASSY.

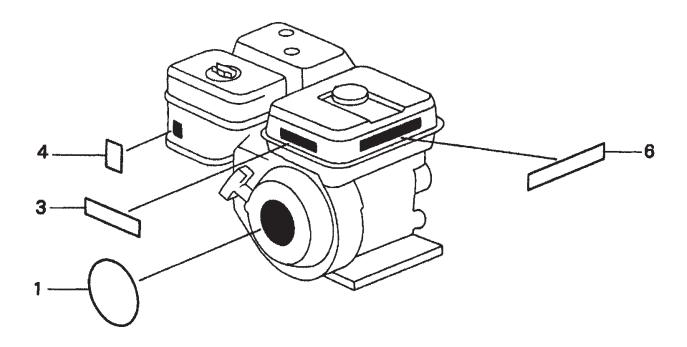


# HONDA GX120K1SM12 ENGINE — CONTROL ASSY.

### CONTROL ASSY.

| NO. | PART NO.     | PART NAME                 | QTY. | REMARKS              |
|-----|--------------|---------------------------|------|----------------------|
| 2   | 16500ZH7810  | CONTROL ASSY.             | 1    | . INCLUDES ITEMS W/# |
| 5   | 16551ZE0010  | ARM, GOVERNOR             | 1    |                      |
| 6   | 16555ZE0000  | ROD, GOVERNOR             | 1    |                      |
| 7   | 16561ZE0020  | SPRING, GOVERNOR          | 1    |                      |
| 8   | 16562ZE0020  | SPRING, THROTTLE RETURN   | 1    |                      |
| 9#  | 16571ZH7000  | LEVER, CONTROL            | 1    |                      |
| 10# | 16574ZE1000  | SPRING, LEVER             | 1    |                      |
| 11# | 16575ZH8000  | WASHER, CONTROL LEVER     | 1    |                      |
| 12# | 16576891000  | HOLDER, CABLE             |      |                      |
| 13# | 16578ZE1000  | SPACER, CONTROL LEVER     | 1    |                      |
| 15# | 16580ZH7810  | BASE CONTROL              | 1    |                      |
| 16# | 16584883300  | SPRING, CONTROL ADJUSTING | 1    |                      |
| 17# | 16592ZE1810  | SPRING, CABLE RETURN      | 1    |                      |
| 18# | 16594883010  | HOLDER, WIRE              | 1    |                      |
| 22  | 90013883000  | BOLT, FLANGE 6X12 (CT200) | 1    |                      |
| 23  | 90015ZE5010  | BOLT, GOVERNOR ARM        | 1    |                      |
| 25  | 90022888010  | BOLT, FLANGE 6X20 (CT200) | 1    |                      |
| 26# | 90114SA0000  | NUT, SELF- LOCK 6MM       | 1    |                      |
| 28# | 93500040060H | SCREW 4X6                 | 1    |                      |
| 30# | 93500050250H | SCREW, PAN 5X25           | 1    |                      |
| 32# | 93500050160A | SCREW, PAN 5X16           | 1    |                      |
| 33  | 9405006000   | NUT, FLANGE 6MM           | 1    |                      |

LABELS ASSY.



# HONDA GX120K1SM12 ENGINE — LABELS ASSY.

### LABELS ASSY.

| NO. | PART NO.    | PART NAME           | QTY. | <b>REMARKS</b> |
|-----|-------------|---------------------|------|----------------|
| 1   | 87521ZH7020 | EMBLEM              | 1    |                |
| 3   | 87522ZH9000 | LABEL, CAUTION      | 1    |                |
| 4   | 87528ZE1810 | MARK, CHOKE         | 1    |                |
| 6   | 87532ZH8810 | MARK, OIL ALERT (E) | 1    |                |

### Effective: October 1, 2002 T

### TERMS AND CONDITIONS OF SALE — PARTS

#### **PAYMENT TERMS**

Terms of payment for parts are net 10 days.

#### **FREIGHT POLICY**

All parts orders will be shipped collect or prepaid with the charges added to the invoice. All shipments are F.O.B. point of origin. Multiquip's responsibility ceases when a signed manifest has been obtained from the carrier, and any claim for shortage or damage must be settled between the consignee and the carrier.

#### MINIMUM ORDER

The minimum charge for orders from Multiquip is \$15.00 net. Customers will be asked for instructions regarding handling of orders not meeting this requirement.

#### **RETURNED GOODS POLICY**

Return shipments will be accepted and credit will be allowed, subject to the following provisions:

- A Returned Material Authorization must be approved by Multiquip prior to shipment
- To obtain a Return Material Authorization, a list must be provided to Multiquip Parts Sales that defines item numbers, quantities, and descriptions of the items to be returned.
  - The parts numbers and descriptions must match the current parts price list.
  - b. The list must be typed or computer generated.
  - c. The list must state the reason(s) for the return.
  - d. The list must reference the sales order(s) or invoice(s) under which the items were originally purchased.
  - e. The list must include the name and phone number of the person requesting the RMA.
- A copy of the Return Material Authorization must accompany the return shipment.
- Freight is at the sender's expense. All parts must be returned freight prepaid to Multiquip's designated receiving point.

5. Parts must be in new and resalable condition, in the original Multiquip package (if any), and with Multiquip part numbers clearly marked.

- 6. The following items are not returnable:
  - a. Obsolete parts. (If an item is in the price book and shows as being replaced by another item, it is obsolete.)
  - Any parts with a limited shelf life (such as gaskets, seals, "O" rings, and other rubber parts) that were purchased more than six months prior to the return date.
  - c. Any line item with an extended dealer net price of less than \$5.00.
  - d. Special order items.
  - e. Electrical components.
  - f. Paint, chemicals, and lubricants.
  - g. Decals and paper products.
  - h. Items purchased in kits.
- The sender will be notified of any material received that is not acceptable.
- Such material will be held for five working days from notification, pending instructions. If a reply is not received within five days, the material will be returned to the sender at his expense.
- Credit on returned parts will be issued at dealer net price at time of the original purchase, less a 15% restocking charge.
- In cases where an item is accepted, for which the original purchase document can not be determined, the price will be based on the list price that was effective twelve months prior to the RMA date.
- 11. Credit issued will be applied to future purchases only.

#### **PRICING AND REBATES**

Prices are subject to change without prior notice. Price changes are effective on a specific date and all orders received on or after that date will be billed at the revised price. Rebates for price declines and added charges for price increases will not be made for stock on hand at the time of any price change.

Multiquip reserves the right to quote and sell direct to Government agencies, and to Original Equipment Manufacturer accounts who use our products as integral parts of their own products.

#### SPECIAL EXPEDITING SERVICE

A \$35.00 surcharge will be added to the invoice for special handling including bus shipments, insured parcel post or in cases where Multiquip must personally deliver the parts to the carrier.

#### LIMITATIONS OF SELLER'S LIABILITY

Multiquip shall not be liable here under for damages in excess of the purchase price of the item with respect to which damages are claimed, and in no event shall Multiquip be liable for loss of profit or good will or for any other special, consequential or incidental damages.

#### **LIMITATION OF WARRANTIES**

No warranties, express or implied, are made in connection with the sale of parts or trade accessories nor as to any engine not manufactured by Multiquip. Such warranties made in connection with the sale of new, complete units are made exclusively by a statement of warranty packaged with such units, and Multiquip neither assumes not authorizes any person to assume for it any other obligation or liability whatever in connection with the sale of its products. Apart from such written statement of warranty, there are no warranties, express, implied or statutory, which extend beyond the description of the products on the face hereof.

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### **OPERATION & PARTS MANUAL**

### **HERE'S HOW TO GET HELP**

# PLEASE HAVE THE MODEL AND SERIAL NUMBER *ON-HAND* WHEN CALLING

### MULTIQUIP CORPORATE OFFICE

18910 Wilmington Ave. 800-421-1244 Carson, CA 90746 FAX:310-537-3927

Email: mq@multiquip.com Internet:www.multiquip.com

#### PARTS DEPARTMENT

800-427-1244 *FAX*:800-672-7877 310-537-3700 *FAX*:310-637-3284

#### **MAYCO PARTS**

#### SERVICE DEPARTMENT

800-478-1244 *FAX*:310-537-4259

310-537-3700

#### TECHNICAL ASSISTANCE

800-421-1244 FAX:310-631-5032

#### **WARRANTY DEPARTMENT**

800-421-1244, *EXT.* 279 *FAX:* 310-537-1173 310-537-3700, *EXT.* 279

Your Local Dealer is:



#### MULTIQUIP INC.

18910 WILMINGTON AVE. CARSON, CALIFORNIA 90746 800-421-1244 • 310-537-3700 FAX: 310-537-3927

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