

# *Installing, Operating & Maintaining* **MUNCHKIN™ HIGH EFFICIENCY HEATER** with the "925" Controller

## **⚠ WARNING**

If the information in this manual is not followed exactly, a fire or explosion may result causing property damage, personal injury or loss of life.

Do not store or use gasoline or other flammable vapors and liquids in the vicinity of this or any other appliance.

### **WHAT TO DO IF YOU SMELL GAS**

- Do not try to light any appliance.
- Do not touch any electrical switch: do not use any phone in your building.
- Immediately call your gas supplier from a neighbor's phone. Follow the gas supplier's instructions.
- If you cannot reach your gas supplier, call the fire department. Installation and service must be performed by a qualified installer, service agency or the gas supplier.



## **⚠ WARNING**

This manual must only be used by a qualified heating installer / service technician. Failure to comply could result in severe personal injury, death or substantial property damage. It is also important to keep these Instructions with the appliance.

HEAT TRANSFER PRODUCTS, INC.  
120 BRALEY RD., E. FREETOWN, MA 02717

# USING THIS MANUAL

## SPECIAL ATTENTION BOXES

Throughout this manual you will see these special attention boxes similar to this one, which are intended to supplement the instructions and make special notice of potential hazards. These categories mean, in the judgement of Heat Transfer Products, Inc.:

## NOTICE

Heat Transfer Products manufactures both ASME and Non-ASME boilers. It is the responsibility of the installer that the correct model has been selected for jurisdiction requirements.

## DANGER

**DANGER** indicates an imminently hazardous situation which, if not avoided, will result in death or serious injury.

## WARNING

**WARNING** indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.

## CAUTION

**CAUTION** Indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury.

## CAUTION

**CAUTION** used without the safety alert symbol indicates a potentially hazardous situation which, if not avoided, may result in property damage.

## WARNINGS

- THIS UNIT IS FOR CATEGORY IV VENTING - 2 PIPE ONLY. THIS IS A SEALED COMBUSTION APPLIANCE.
- THIS HEATER INSTALLATION MUST CONFORM TO THE LATEST EDITION OF THE "NATIONAL FUEL GAS CODE" ANSI Z223.1 NFPA 54 AND OR CAN/CGA B149 INSTALLATION CODES. STATE AND LOCAL CODES MIGHT ALSO APPLY TO INSTALLATION.
- WHERE REQUIRED BY THE AUTHORITY HAVING JURISDICTION, THE INSTALLATION MUST CONFORM TO THE STANDARDS FOR CONTROLS AND SAFETY DEVICES FOR AUTOMATICALLY FIRED HEATERS, ANSI/ASME HEATER AND PRESSURE VESSEL CODE, Section IV, ALONG WITH CSD1.
- THE HEATER, GAS PIPING, WATER PIPING, VENTING AND ELECTRICAL MUST BE INSTALLED BY TRAINED & QUALIFIED PERSONNEL FAMILIAR WITH INSTALLATION PRACTICES, LOCAL CODE, LICENSING REQUIREMENTS.
- IF THE INFORMATION IN THESE INSTRUCTIONS ARE NOT FOLLOWED EXACTLY, A FIRE OR EXPLOSION MAY RESULT; CAUSING PROPERTY DAMAGE, PERSONAL INJURY, OR DEATH.
- DO NOT STORE OR USE GASOLINE OR OTHER FLAMMABLE VAPORS AND LIQUIDS IN THE VICINITY OF THIS OR ANY OTHER APPLIANCE;
- THE USE OF A LOW WATER CUT-OFF DEVICE MAY BE REQUIRED BY STATE OR LOCAL CODES IF THE MUNCHKIN IS INSTALLED ABOVE RADIATION LEVELS.

# TABLE OF CONTENTS

**PART 1 . . . . .4 thru 8**

**GENERAL INFORMATION**

- A How It Operates . . . . .4
- B Munchkin Ratings and Dimensions . . .4
- C Pre-installation Requirements . . . . .8
- D Pressure Relief Valve . . . . .9

**PART 2 . . . . .9 thru 11**

**ELECTRICAL**

- A Electrical Connection . . . . .9

**PART 3 . . . . .12 thru 13**

**GAS CONNECTION**

- A Gas Connection . . . . .12
- B Gas Piping . . . . .12
- C Gas Table . . . . .12

**PART 4 . . . . .14 thru 21**

**VENTING**

- A Approved Venting Materials . . . . .14
- B Venting the Munchkin . . . . .15
- C Longer Vent Runs . . . . .17
- D Heater Removal from a  
Common Vent System . . . . .18
- E Condensate Removal . . . . .18

**PART 5 . . . . .22 thru 33**

**PIPING**

- A Hydronic piping with  
Circulators or Zone Valves . . . . .22
- B Circulator Sizing . . . . .23
- C Fill and Purge Heating System . . . . .24
- D Piping Illustrations . . . . .25

**PART 6 . . . . .34 thru 37**

**START UP PROCEDURES**

- A Sequence of operation . . . . .34
- B Items to be checked before  
lighting the Munchkin . . . . .34
- C Lighting Instructions . . . . .35
- D Operating Instructions . . . . .35
- E Adjusting the Temperature  
on the Munchkin Display . . . . .36
- F Status Menu . . . . .36
- G Test Mode . . . . .37
- H To Turn Off Gas to Appliance . . . . .37

**PART 7 . . . . .38 thru 40**

**TROUBLESHOOTING**

- A Munchkin Error Code . . . . .38
- B Boiler Error . . . . .38
- C Boiler Fault . . . . .38

**PART 8 . . . . .40 thru 44**

**MAINTENANCE**

- A Maintenance Procedures . . . . .41
- B Before Each Heating Season . . . . .41
- C Condensate Cleaning Instructions . . .41
- D Combustion Chamber  
Coil Cleaning Instructions . . . . .42
- E Munchkin Controller . . . . .43
- F Components Diagrams . . . . .44-45

# PART 1. GENERAL INFORMATION

## A. HOW IT OPERATES

When the room thermostat calls for heat, the Munchkin control board will start the circulator and start to monitor the return temperature of the system before the heater will begin to heat the water. Once the controller has sensed a drop in the return water temperature below the temperature set point minus the differential set point, the heater will start to heat the water. This eliminates the Munchkin starting every time the thermostat calls for heat. This feature keeps the system from short cycling.

Once the system has sensed the temperature difference, the Munchkin will activate the blower motor for 5 seconds to pre-purge the system before starting the Munchkin. The Munchkin controller will now start to modulate the pre-mix burner based on analyzing the return temperature, supply water temperature and the set point temperature. By compiling this information, the controller utilizes an algorithm to fully adjust the firing rate while maintaining the desired output temperature. The pre-mix burner fan has a direct drive current low-voltage motor with a pulse relay counting. This system allows precise control over the fan speed and combustion air volumes. Coupled with the Honeywell gas valve and the Venturi system which are set to provide a one-to-one ratio of precisely measured volumes of fuel to air, an accurate and instant burner output is achieved. This keeps the Munchkin running at the **highest efficiency**.

When the thermostat is satisfied, the Munchkin will then go through a 4 second post-purge cycle before shutting off. Every Munchkin heater is equipped with a display which will read the outlet temperature of the heater and then will illuminate a green light showing flame on. If a problem occurs, the front indicator light will turn red and the display will read a fault code; see Part 7, Section B/C.

## B. MUNCHKIN RATINGS AND DIMENSIONS

### PERFORMANCE RATINGS

Model	Input Modulation	DOE Heating	AFUE	Shipping Weight	*IBR
T50M	18,000 to 50,000	16,000 to 46,000	92%	58 lbs.	40,000
T80M	19,000 to 80,000	17,000 to 74,000	92%	58 lbs.	64,000
80M	27,000 to 80,000	25,000 to 74,000	92%	75 lbs.	64,000
140M	46,000 to 140,000	43,000 to 129,000	92%	101 lbs.	112,000
199M	66,000 to 199,000	61,000 to 183,000	92%	111 lbs.	159,000

\*Net water

### CONNECTION SIZES

Model	Supply/Return Connection	Gas Connection Size	Vent Dia.
T50M	1 1/4" NPT	3/4"	2"
T80M	1 1/4" NPT	3/4"	2"
80M	1 1/4" NPT	3/4"	3"
140M	1 1/4" NPT	3/4"	3"
199M	1 1/4" NPT	3/4"	3"

RECOMMENDED SERVICE CLEARANCES

80M/140M/199M

(NOTE: The Munchkin is rated at zero clearance to combustibles.)

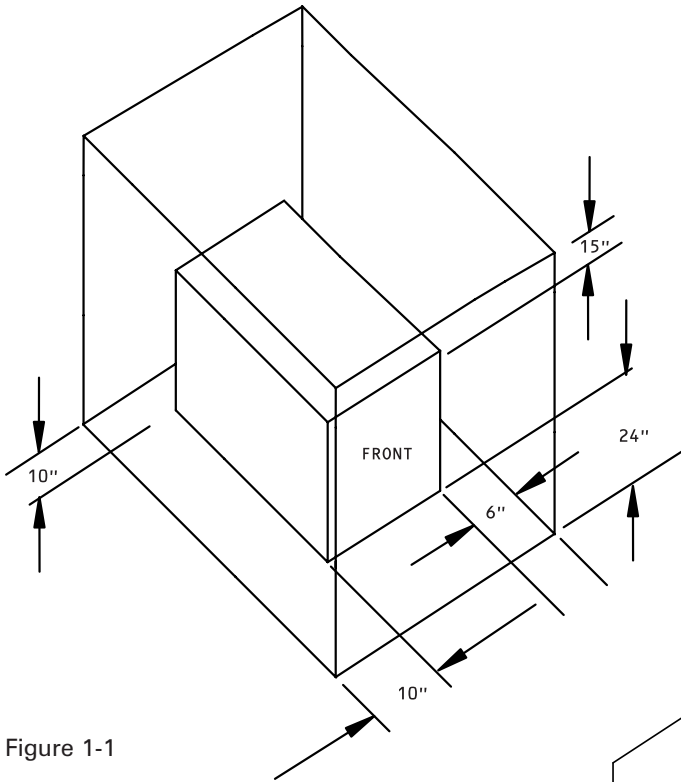


Figure 1-1

T50M/T80M

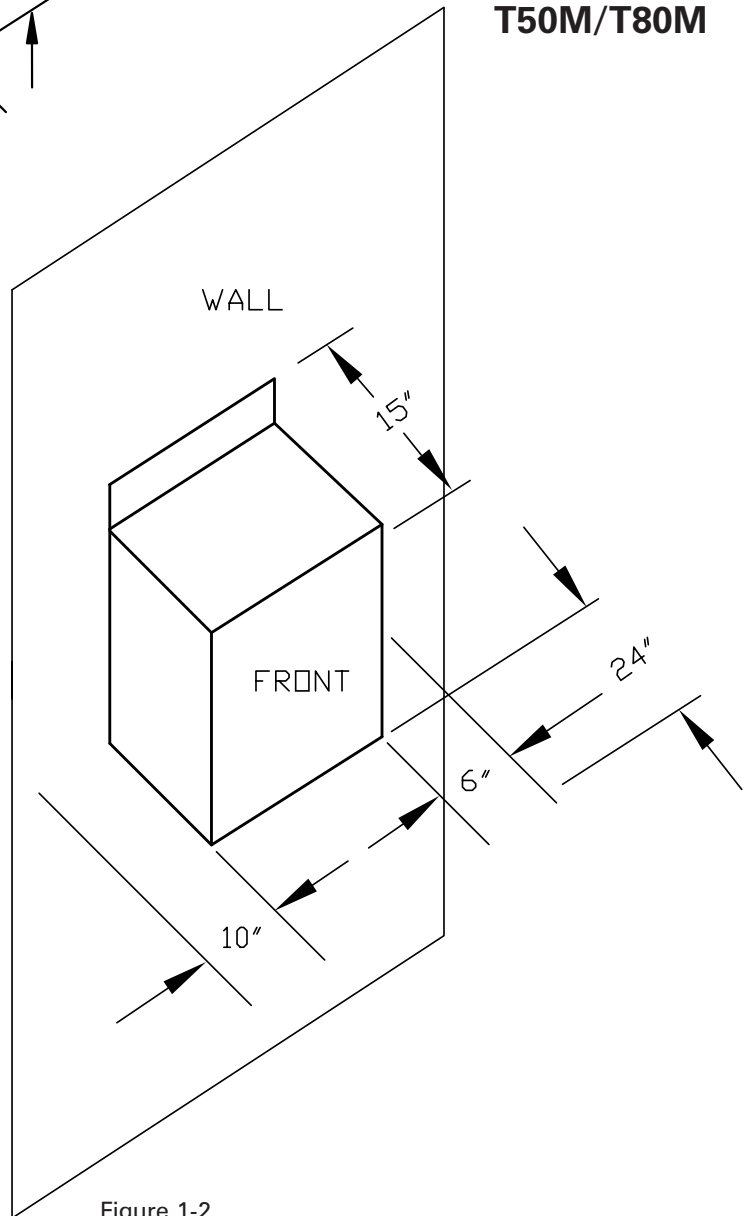


Figure 1-2

DIMENSIONS

T50M/T80M

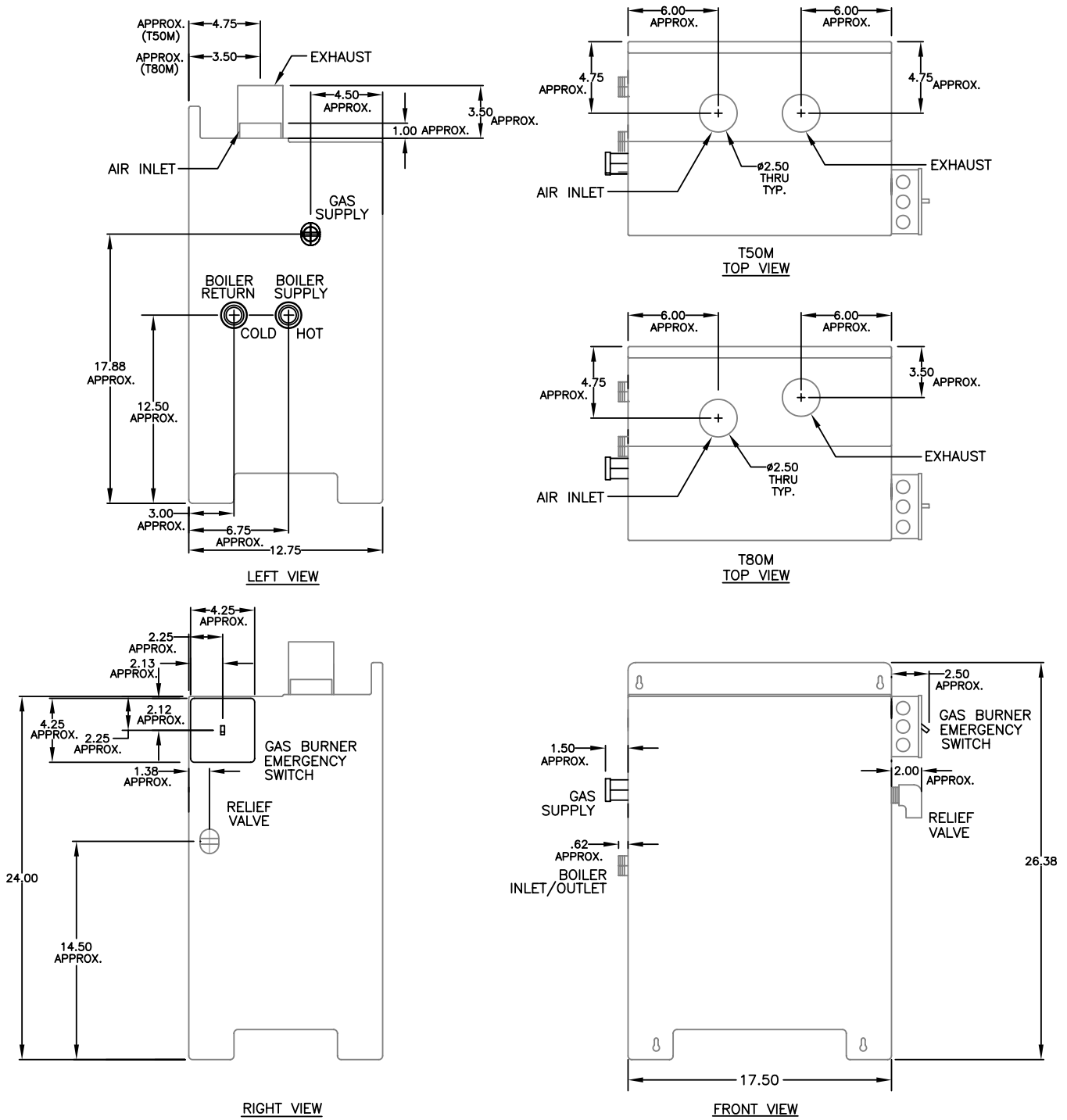


Figure 1-3

DIMENSIONS

80M

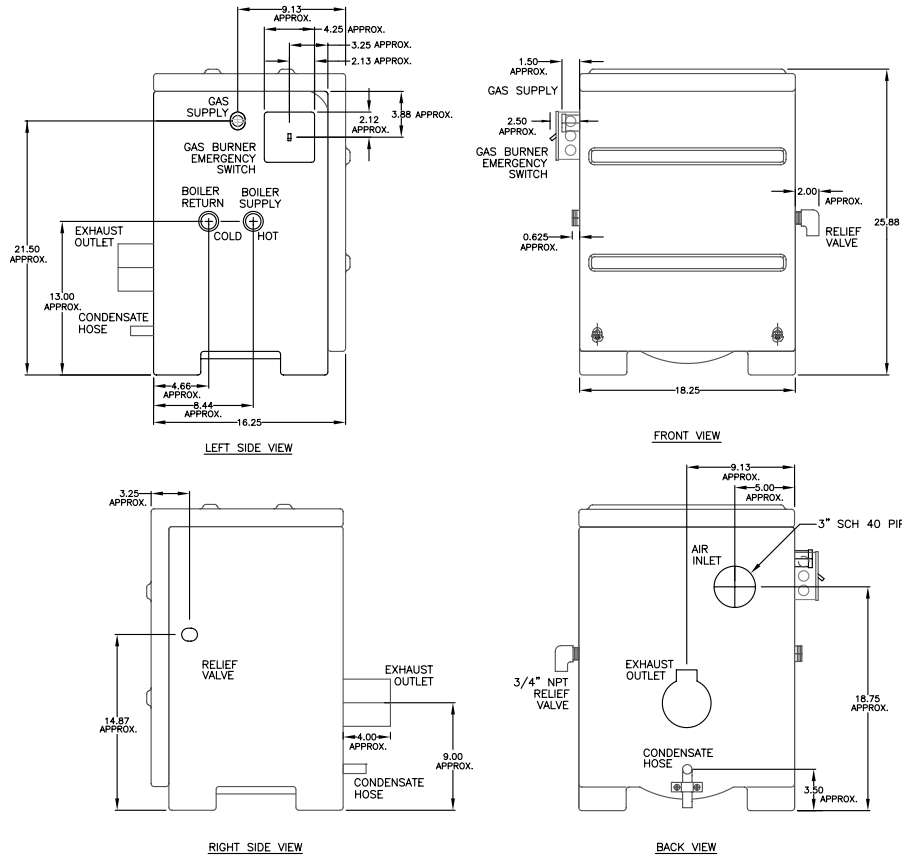


Figure 1-4

140M/199M

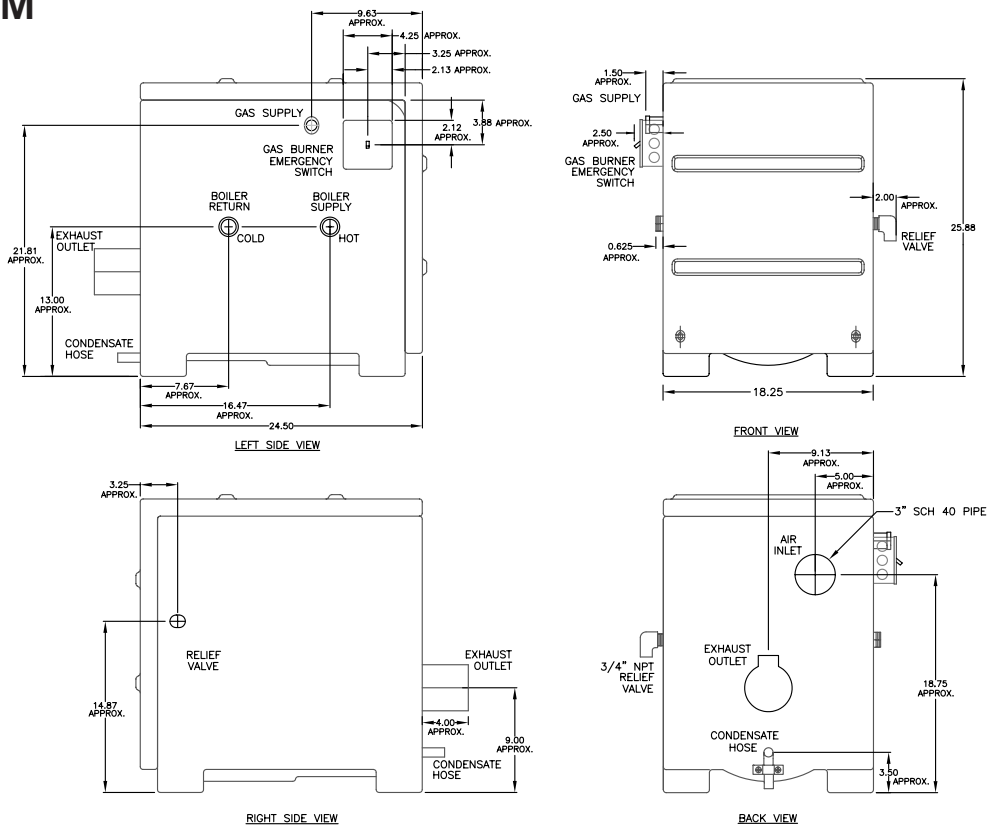


Figure 1-5

**C. PRE-INSTALLATION REQUIREMENT****GENERAL**

1. Munchkin Boilers are supplied completely assembled as packaged boilers. The package should be inspected for damage upon receipt and any damage to the unit should be reported to the shipping company and wholesaler. This boiler should be stored in a clean, dry area.
2. Carefully read these instructions and be sure to understand the function of all connections prior to beginning installation. Contact your Munchkin Sales Representative or the Heat Transfer Products, Inc. Customer Service Department for help in answering questions.
3. This boiler must be installed by a qualified contractor. The boiler warranty may be voided if the boiler is not installed correctly.

**CODES & REGULATIONS**

Installation and repairs are to be performed in strict accordance with the requirements of state and local regulating agencies and codes dealing with boiler and gas appliance installation.

**⚠ WARNING**

**Liquefied Petroleum (LP) Gas or Propane is heavier than air and, in the event of a leak, may collect in low areas such as basements or floor drains. The gas may then ignite resulting in a fire or explosion.**

**ACCESSIBILITY CLEARANCES**

1. The Munchkin Boiler is certified for closet installations with zero clearance to

combustible construction. In addition, it is design certified for use on combustible floors.

2. Refer to Figure 1.1 and Figure 1.2 for the recommended clearance to allow for reasonable access to the boiler. Local codes or special conditions may require greater clearances.

**CAUTION**

**Do not install this boiler on carpeting.**

**COMBUSTION AND VENTILATION AIR**

1. The Munchkin Boiler is designed only for operation with combustion air piped from outside (sealed combustion). PVC pipe must be supplied between the air inlet connection at the rear of the boiler through an outside wall.
2. No additional combustion or ventilation air is required for this appliance.
3. Refer to Section 4 of this manual, Venting, for specific instructions for piping combustion air.

**PLANNING THE LAYOUT**

1. Prepare sketches and notes showing the layout of the boiler installation to minimize the possibility of interferences with new or existing equipment, piping, venting and wiring.
2. The following sections of this manual should be reviewed for consideration of limitations with respect to:
  - a. Electrical Wiring: Part 2
  - b. Gas Connection: Part 3
  - c. Venting: Part 4
  - f. Piping: Part 5



**CAUTION**

The Munchkin is certified as an indoor appliance. Do not install the Munchkin outdoors or locate where it will be exposed to freezing temperature. This includes all related piping and components. If the Munchkin is subjected to flood water or submersed in water, the Munchkin must be replaced.

**Note: Service clearance of the Munchkin: See Section 1, Figures 1-1 and 1-2.**

If the Munchkin is set up for liquefied petroleum (LP) gas, some geographic areas follow the Uniform Mechanical Code, section 304.6, "Liquefied petroleum gas burning appliances shall not be installed in a pit, basement or similar location where heavier-than-air gas might collect. Appliances so fueled, shall not be installed in a below grade under-floor space or basement unless such location is provided with an approved means for removal of unburned gas."

**CAUTION**

**Condensation removal:** This is a condensing high efficiency appliance, therefore condensation removal must be addressed to avoid damage to surrounding area or appliance. See Part (4) Section E for Condensate Requirements.

**⚠ WARNING****D. PRESSURE RELIEF VALVE**

A pressure relief valve is installed into the front right side manifold. We recommend a WATTS ¾" M 335 MI valve or equivalent and meets the requirements of ANSI/ASME Heater and Pressure Vessel Code, Section IV or CSA B51; Heater, Pressure Vessel and Piping Code as applicable for heating heaters. A ¾" pipe must be directed to a floor drain or suitable location within 6" of a drain or floor. Protect from freezing, do not plug or cap pressure relief valve. Serious explosion causing property damage and or loss of life could result. Under no circumstances should the relief valve be eliminated, capped or plugged.

**PART 2. ELECTRICAL****A. ELECTRICAL CONNECTION**

The electrical connection for the Munchkin is on the left hand side of the unit. There is a ½" knockout location for an electrical connection for both the incoming power and the central heating circulator connection. All electrical wiring must be performed by a qualified licensed electrician in accordance with National Electrical Code ANSI Z223.1//NFPA 54 to and/or the Canadian Electrical Code, Part 1 CSA C22.1, or to the applicable codes and standards. For your convenience, we have labeled all the wires that need to be connected to operate the Munchkin.

**⚠ CAUTION**

**Electrical wiring on the Incoming Power and Central Heating Circulator shall be connected directly to the intended connection source and not be connected together inside the electric box provided. An Electrical Short will result and the Control board will have to be replaced! If Electrical Requirements of the Central Heating Circulator exceeds 4 amps (or 3 amps on HA models only) please follow the wiring diagrams on Figures 2-1, 2-2 and 2-3 (this section).**

The electrical requirements are for standard 120 volts, 60 Hz 15 Amp service. This unit is wired with #18 awg and fused for no more than 15 Amps.

**⚠ DANGER**

**IT IS EXTREMELY IMPORTANT THAT THIS UNIT BE PROPERLY GROUNDED!**

**⚠ DANGER**

**IT IS VERY IMPORTANT THAT THE BUILDING GROUND IS INSPECTED BY A QUALIFIED ELECTRICIAN PRIOR TO MAKING THIS CONNECTION!**

There are two ground points in the electrical compartment that must be connected to the building ground system. Connect the building ground to the green ground screw and the green ground wire inside electrical box provided.

The Incoming Power Supply is connected to the Black (Hot) and the White (Neutral). The Munchkin Control board is polarity sensitive. If the polarity is reversed, the Munchkin control will not sense a flame and lock out the system. The Orange and Brown wire are provided to the supply of 120 volts to the Central Heating Circulator. Connect the Orange (Hot) and the Brown (Neutral) directly to the Central Heating Circulator.

**⚠ DANGER**

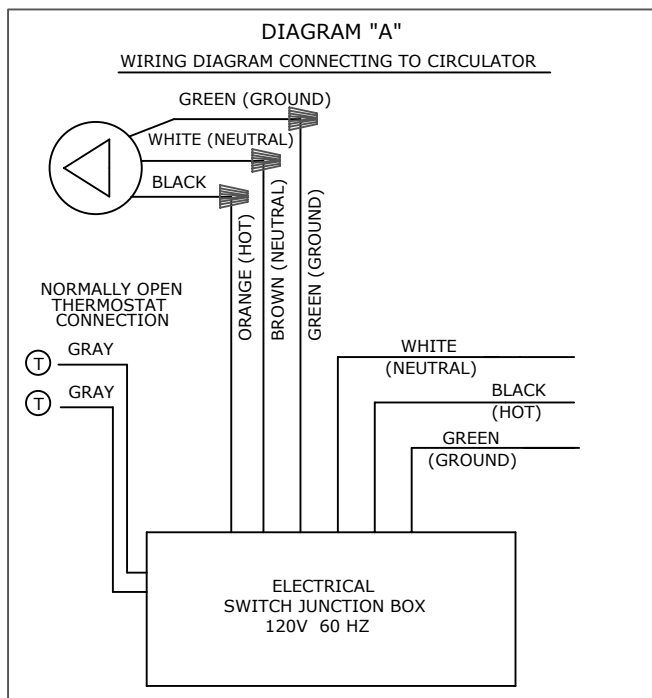
**The Orange wire for the Central Heating Circulator is Switched Hot and must have a wire nut if not connected to the Central Heating Circulator. Failure to follow this instruction will result in a short, and the Control Board will have to be replaced.**

Connect the gray wires to your heating thermostat (TT) connection. Your thermostat heat anticipator setting is .056 amp.

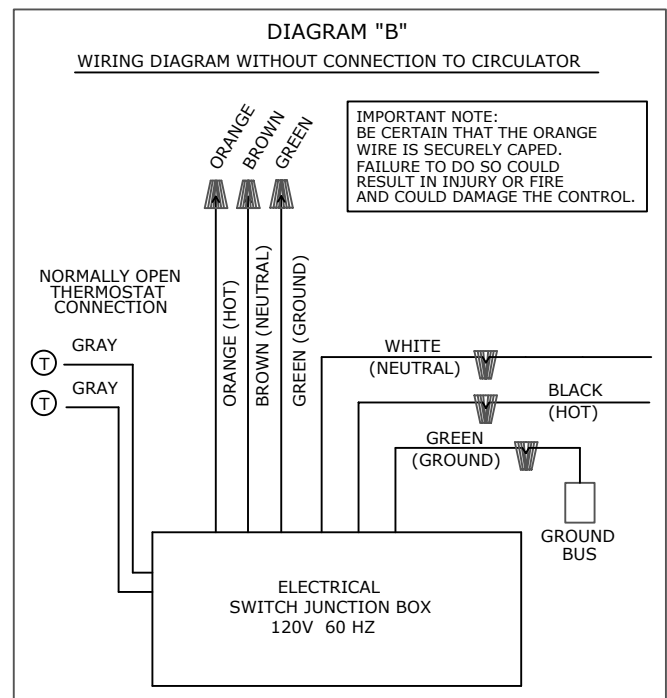
**CAUTION**

**Do not power zone valves directly from the heater transformer. Doing so will greatly reduce the life of the transformer. Use a separate transformer sized to handle the total electric load of all zone valves.**

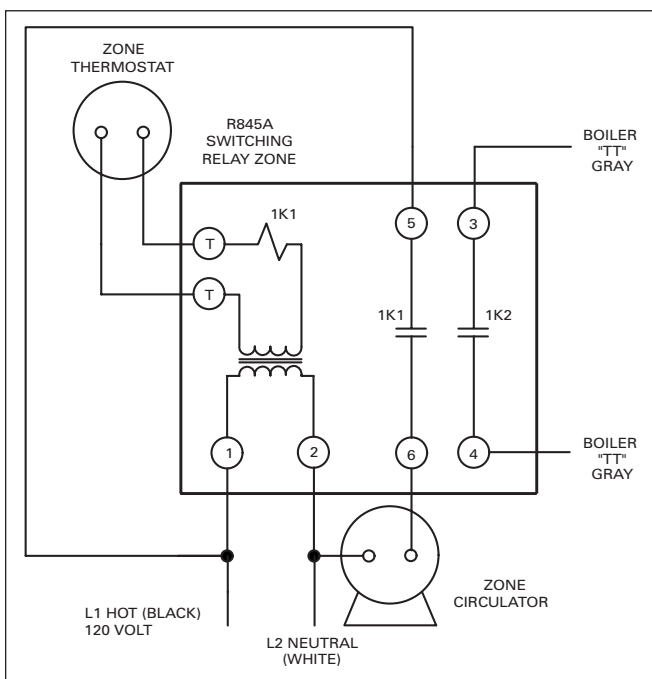
It is important that the electrical power is not turned on at this time. Double check all connections and then turn the power on. The display that is provided with the Munchkin should now be reading the outlet temperature. Note: see Part 6/Startup Procedure section in the manual to change the temperature setting or run the heater.



**Figure 2-1: Connection Wiring Directly to Central Heating Circulator**



**Figure 2-2: Connection Wiring without Wiring Central Heating Circulator**



**Figure 2-3: For circulator amp loads greater than 4 amps (3 amps for "HA" models) use the wiring diagram shown at left. The brown and orange wires will not be used in this application.**

**Note to Electrical Contractor:** The **orange wire** is 120 Volt/4 Amp maximum for central heating circulator only. Loads greater than 4 amps or 3 amps for HA models only will blow the fuse on the board. The **brown wire** is the neutral wire for the central heating pump only.

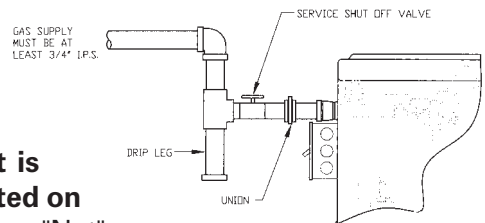
# PART 3. GAS CONNECTION

## ⚠ WARNING

**Failure to follow all precautions could result in fire, explosion or death!**

### A. GAS CONNECTION

The gas supply shall have a maximum inlet pressure of less than 14" water column (350 mm), ½ pound pressure (3.5 kPa), and a minimum of 3.5" water column. The entire piping system, gas meter and regulator must be sized properly to prevent pressure drop greater than 0.5" as stated in the National Fuel Gas Code. This information is listed on the rating plate. **It is very important that you are connected to the type of gas as noted on the rating plate.** "LP" for liquefied petroleum, propane gas or, "Nat" natural or city gas. All gas connections must be approved by the local gas supplier, or utility in addition to the governing authority, prior to turning the gas supply on. The nipple provided is ½" and it is mandatory that a ¾" to ½" reducing coupling (provided) is used, threaded into the branch of a ¾" tee, and a drip leg fabricated, as per the National Fuel Gas code. **You must ensure that the entire gas line to the connection at the Munchkin is no smaller than ¾".** Once all the inspections have been performed, the piping must be leak tested. If the leak test requirement is a higher test pressure than the maximum inlet pressure, you must isolate the Munchkin from the gas line. In order to do this, you must shut the gas off using factory and field-installed gas cocks (following the lighting instructions in Part 6 Section B.) This will prevent high pressure. Failure to do so may damage the gas valve. In the event the gas valve is exposed to a pressure greater than ½ PSI, 14" water column, the gas valve must be replaced. **Never use an open flame (match, lighter, etc.) to check gas connections.**



Once all the inspections have been performed, the piping must be leak tested. If the leak test requirement is a higher test pressure than the maximum inlet pressure, you must isolate the Munchkin from the gas line. In order to do this, you must shut the gas off using factory and field-installed gas cocks (following the lighting instructions in Part 6 Section B.) This will prevent high pressure. Failure to do so may damage the gas valve. In the event the gas valve is exposed to a pressure greater than ½ PSI, 14" water column, the gas valve must be replaced. **Never use an open flame (match, lighter, etc.) to check gas connections.**

### B. GAS PIPING

1. Run the gas supply line in accordance with all applicable codes.
2. Locate and install manual shutoff valves in accordance with state and local requirements.

### C. GAS TABLE

**Refer to Table (1) to size the supply piping to minimize pressure drop between meter or regulator and unit.**

Maximum Capacity of Pipe in Cubic Feet of Gas per Hour for Gas Pressures of 0.5 psi or Less and a Pressure Drop of 0.3 Inch water Column

**(TABLE 1) (Based on a 0.60 Specific Gravity Gas)**

Nominal Iron Pipe Size (inches)	Internal Diameter (inches)	Length of Pipe (Feet)														BTU'S PER HOUR X 1,000
		10	20	30	40	50	60	70	80	90	100	125	150	175	200	
3/4	.824	278	190	152	130	115	105	96	90	84	79	72	64	59	55}	BTU'S PER HOUR X 1,000
1	1.049	520	350	285	245	215	195	180	170	160	150	130	120	110	100}	
1 1/4	1.380	1,050	730	590	500	440	400	370	350	320	305	275	250	225	210}	
1 1/2	1.610	1,600	1,100	890	760	670	610	560	530	490	460	410	380	350	320}	

It is recommended that a soapy solution be used to detect leaks. Bubbles will appear on the pipe to indicate a leak is present. The gas piping must be sized for the proper flow and length of pipe, to avoid pressure drop. Both the gas meter and the gas regulator must be properly sized for the total gas load. If you experience a pressure drop greater than 1" WC, the meter, regulator or gas line is undersized or in need of service. You can attach a manometer to the incoming gas drip leg, by removing the cap and installing the manometer. The gas pressure must remain between 3.5" and 14" during stand-by (static) mode and while in operating (dynamic) mode. **If an in-line regulator is used, it must be a minimum of 10 feet from the Munchkin. It is very important that the gas line is properly purged by the gas supplier or utility. Failure to properly purge the lines or improper line sizing, will result in ignition failure.** This problem is especially noticeable in NEW LP installations and also in empty tank situations. This can also occur when a utility company shuts off service to an area to provide maintenance to their lines. This gas valve must not be replaced with a conventional gas valve under any circumstances. As an additional safety feature, this gas valve has a flanged connection to the Venturi and blower.

## DUNGS GAS VALVE

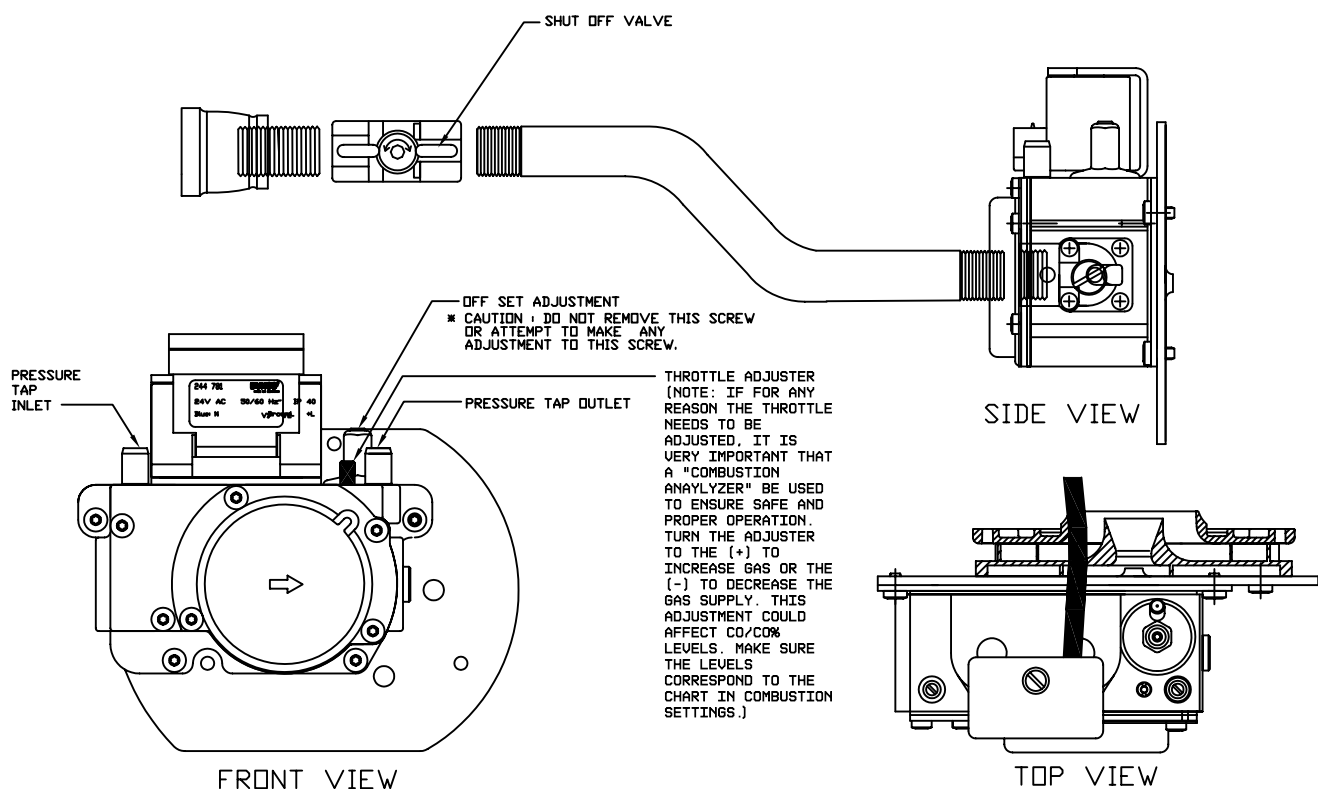


Fig. 3-1

**⚠ WARNING**

**Failure to follow all precautions could result in fire, explosion or death!**

## PART 4. VENTING

### **DANGER**

It is extremely important to follow these venting instructions carefully. Failure to do so can cause severe personal injury, death or substantial property damage.

#### A. APPROVED VENTING MATERIALS

**Exhaust Vent and Extensions** in Plastic 2", 3" and 4" Pipe Schedule 40 or 80.

1. Non Foam Core PVC Pipe
2. Non Foam Core CPVC Pipe
3. Non Foam Core ABS Pipe

**Vent Piping must conform to following**

1. **PVC** Non Foam Core Pipe (Polyvinyl Chloride) to ASTM D-1785 or D-1784 Class 12454-B, Formerly designated Type 1, Grade 1.
2. **CPVC** (Chlorinated Polyvinyl Chloride) Class 23447-B, Formerly designated Type IV, Grade 1 conforming to ASTM D-1784.
3. **ABS** (Acrylonitrile-Butadiene-Styrene) Class 3-2-2-2-2 conforming to ASTM D3965.

### **DANGER**

**Foam Core Pipe is not to be used in connecting the exhaust pipe.**

**The Munchkin is a direct vent appliance. The Munchkin is listed as a Category IV Condensing Appliance. (The Munchkin Venting is rated at Zero Clearance to combustibles.)**

Note: For Concrete construction or to meet certain fire codes, exhaust and inlet piping at the wall penetration to the Munchkin must be CPVC Schedule 40 or 80 to meet local fire codes. The balance from the penetrated wall to the outside, may be PVC Schedule 40 or 80.

#### **Inlet Air Vent**

Use the same material as used for exhaust in either 2", 3" or 4" Plastic Pipe. Cellular Foam Core Pipe may be used for the inlet only, **NEVER ON EXHAUST PIPING!**

### **WARNING**

**This vent system will operate with a positive pressure in the vent pipe. Do not connect vent connectors serving appliances by natural draft into any portion of mechanical draft systems operating under positive pressure.**

## B. VENTING THE MUNCHKIN

**! DANGER**

**It is extremely important to follow these venting instructions exactly. Failure to do so can cause severe personal injury, death or substantial property damage.**

**CAUTION**

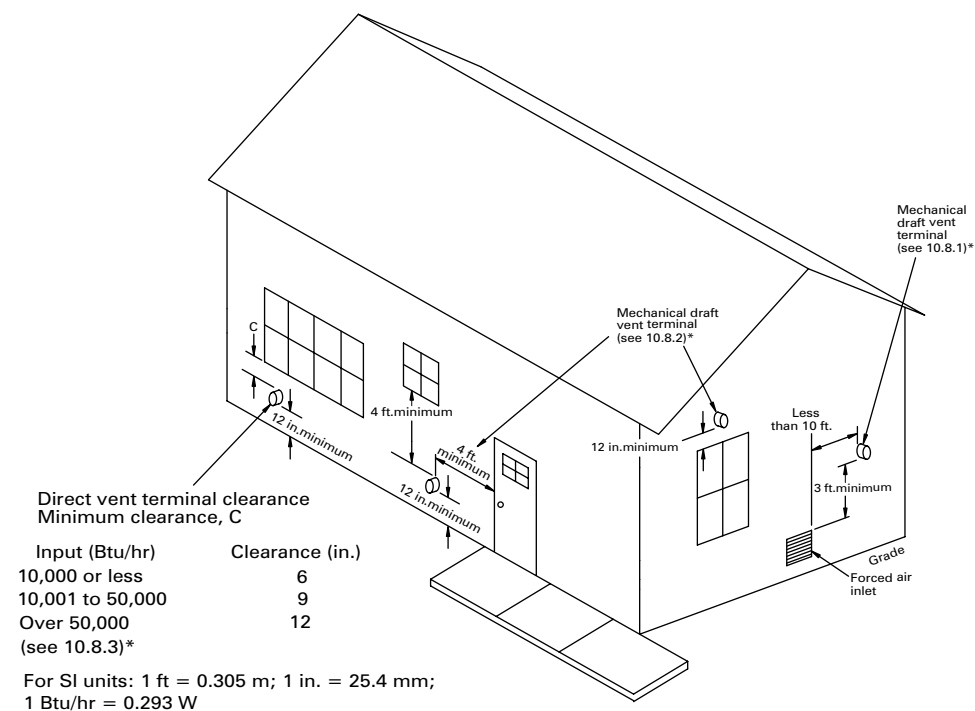
**The following are code restrictions for the location of the flue gas vent terminal. Compliance to these requirements doesn't insure a satisfactory installation; good common sense must also be applied. It is important to make sure that exhaust gases are not recirculated into the inlet air of the Munchkin.**

The inlet pipe on the back of the cabinet should be 3" PVC schedule 40. It is very important that you plan the location properly to eliminate long pipe runs and excessive fittings. Inlet pipe size must not be reduced. Do not combine the inlet air with any other inlet pipe including an inlet to an additional similar appliance. The joints must be properly cleaned, primed and cemented. The piping must also be properly supported as per Local and National Standard Plumbing Codes. It is important that the piping must be clean and free from burrs, debris, ragged ends and particles of PVC.

Exhaust piping should be sloped back to the connection on the Munchkin, at least  $\frac{1}{4}$ " per foot to remove additional condensate that forms within the pipe. The total combined length of pipe (intake piping plus exhaust piping added together) including elbow allowances intake and exhaust (each elbow = 5' of pipe) should not exceed 85'. The combined vent length should not be less than a combined length of 6' plus two 90 degree elbows. Choose your vent termination locations carefully. You must also make certain that exhaust gas does not re-circulate back into the intake pipe. You must place them in an open area and follow the following guidelines.

- 1) Never vent into a walkway, patio area, alley or otherwise public area less than 7' from the ground. (See the following detail references Fig. A.10.8 in the National Fuel Gas Code 2002 "Exit Terminals of Mechanical Draft and Direct-Venting Systems".)
- 2) Never vent over or under a window or over a doorway where the exhaust plume or condensation liquid will cause obtrusive or dangerous conditions. (Or refer to National Fuel Gas Code, CAN B149)
- 3) Never install a heat saver or similar product to capture waste heat from exhaust.
- 4) Always have a vent location at least 1' above maximum snow level.
- 5) Always have vent 1' above ground level, away from shrubs and bushes.
- 6) Follow local gas codes in your region or refer to National Fuel Gas Code, Can B149.
- 7) Always have at least 3' from an inside corner of outside walls.
- 8) Maintain at least 4' clearance to electric, gas meters, windows, exhaust fans, chimneys, inlets or mechanical vents.
- 9) Very Important! The inlet air connection must be connected to outside air and should be located no closer than 8" to the exhaust and no further than 36".
- 10) Always place screens in all openings in intake and exhaust to prevent foreign matter from entering the Munchkin.
- 11) The vent intake and exhaust must be properly cleaned and glued for a pressure tight joint. Several methods for venting the Munchkin can be found in Figures 4-1 thru 4-6 in this section. Use these layouts as guidelines: certain site conditions such as multiple roof lines/pitches

may require venting modifications (consult factory). The air inlet must be a minimum of 1' vertically above the maximum snow level. It is very important that there are no other vents, chimneys or air inlets in any direction for at least 4'.



EXIT TERMINALS OF MECHANICAL DRAFT  
AND DIRECT-VENT VENTING SYSTEM  
\* REFERENCE: THE NATIONAL FUEL GAS CODE  
2002 EDITION

## CAUTION

Flue Gas will condense as it exits the vent termination. This condensate can freeze on exterior building surfaces which may cause discoloration of these surfaces. Consideration should be given to the plume of condensation that exits the exhaust which may affect the cosmetic appearance of the building.

All venting must be properly supported. The Munchkin is not intended to support any venting whatsoever. All piping, glue, solvents, cleaners, fittings and components, must conform to ASTM (American Society for Testing and Materials), and ANSI (American National Standards Institute). It is recommended that you use one of the optional vent kits specifically designed for Munchkin installations, available from Heat Transfer Products, Inc. (KGAVT0601CVT [3 in.], KGAVT0501CVT [2 in.] or V500 for the T50M/T80M or V1000 for the 80M/140M/199M). NOTE: When using the KGAVT601CVT KIT, REMOVE THE 2 SCREENS FROM THE PROVIDED INLET TEE AND INSTALL THEM IN THE INLET SOCKET AND OUTLET SOCKET (Y TEE CONNECTION) OF THE KIT PRIOR TO INSTALLING THE SCHEDULE 40 PIPE AND GLUING.



Friction Loss Equivalent in Piping and Fittings		
Fittings or Piping		Equivalent Feet
90 degree elbow	=	5
45 degree elbow	=	3
Coupling	=	0
air inlet tee	=	0
Plastic Pipe	=	1
concentric vent kit	=	3
V500 or V1000 vent kit	=	0

**CAUTION**

**Do not exceed the 85 foot maximum requirement (intake plus exhaust piping added together) including fitting allowance.**

**Example:** Installation requires the following material for both inlet and exhaust piping for the Munchkin

Required: 4 Pcs. (2" or 3") 90 degree elbow (4 x 5 = 20 Equivalent Feet) = 20 Equivalent Feet

20' of (2" or 3") Plastic PVC Pipe (20 x 1 = 20 Equivalent Feet) = 20 Equivalent Feet

**Total Friction Loss in Equivalent Feet (20 + 20 = 40 Equivalent Feet) = 40 Equivalent Feet**

**C. LONGER VENT RUNS**

The connection of the air inlet and exhaust vent at the heater must remain at the standard vent size from the unit (2" for the T50/T80) (3" for the 80M/140M/199M). If a transition is required, it must occur at a minimum of 15 equivalent feet for both intake and exhaust. Then transition to the next size pipe. See the friction loss equivalent table to apply longer vent runs. The overall extended combined length of pipe on the inlet and exhaust must not exceed 125 equivalent feet total.

**CAUTION**

**Transitioning from 2" to 3" or 3" to 4" should be done in the Vertical position to avoid condensation blockage. If done in the horizontal position check to make sure condensation blockage will not occur.**

**Example:** Installation requires the following material for both the inlet and exhaust piping when **extending** the vent run for the Munchkin.

**3" Vented Appliance**

2 Pcs. – 3" 90 degree elbow (2 x 5 = 10 Equivalent Feet) = 10 Equivalent Feet  
 20' of 3" Plastic PVC Pipe (20 x 1 = 20 Equivalent Feet) = 20 Equivalent Feet  
**Total of 3" Equivalent Piping with Fittings = 30 Equivalent Feet**

**Transitioning to 4" Venting**

6 Pcs. – 4" 90 degree elbows (6 x 3 = 18 Equivalent Feet) = 18 Equivalent Feet  
 4 Pcs. – 4" 45 degree elbows (4 x 1 = 4 Equivalent Feet) = 4 Equivalent Feet  
 40' of 4" Plastic PVC Pipe (40 x 1 = 40 Equivalent Feet) = 40 Equivalent Feet  
**Total of 4" Equivalent Piping with Fittings = 62 Equivalent Feet**  
**Total Friction Loss in Equivalent Feet for both 3" and 4" (30 + 62 = 92 Equivalent Feet) = 92 Equivalent Feet**

**! DANGER**

**The Munchkin is not intended to be common vented with any other existing appliance!**

**D. HEATER REMOVAL FROM A COMMON VENT SYSTEM**

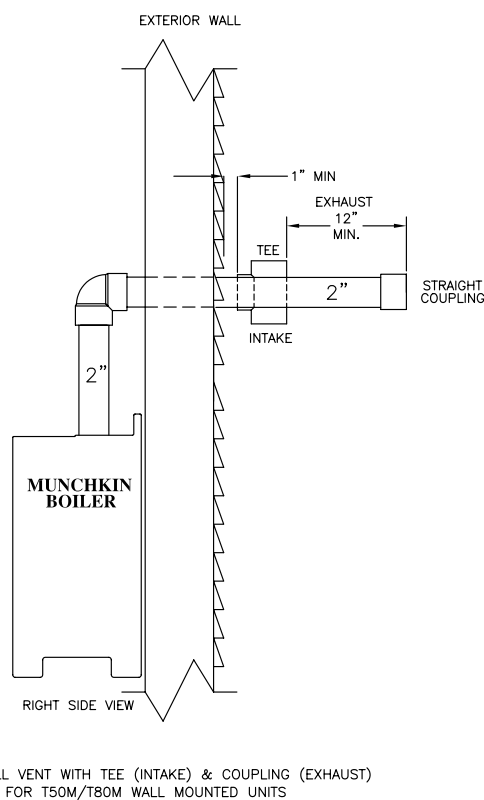
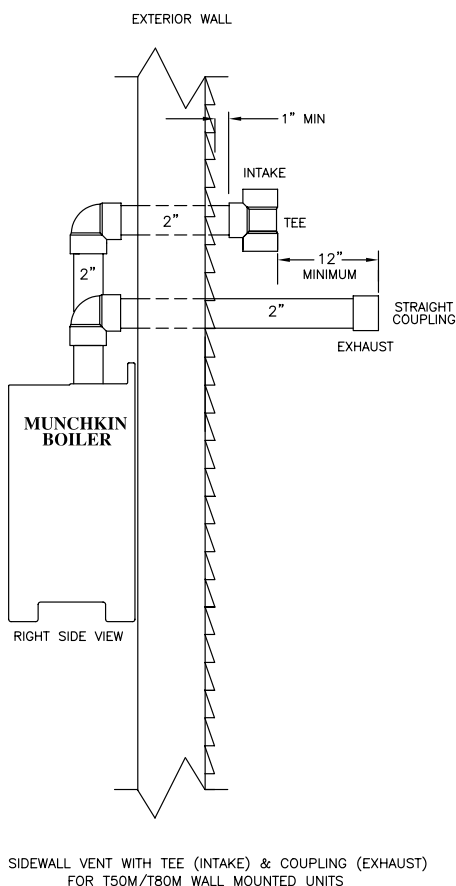
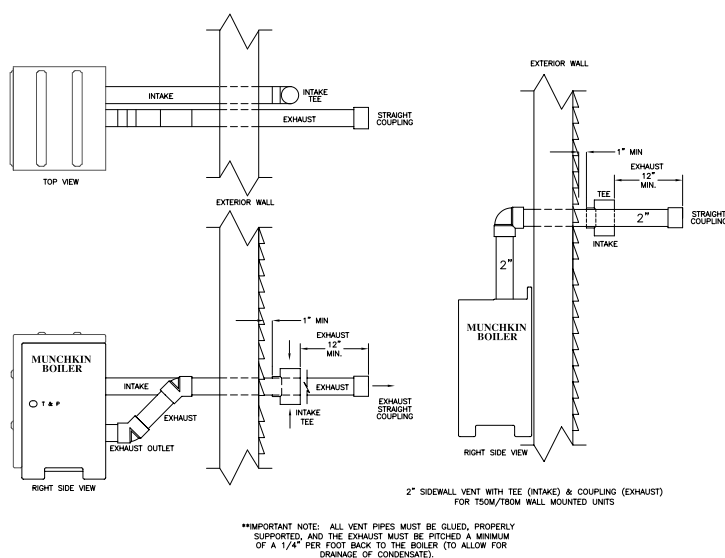
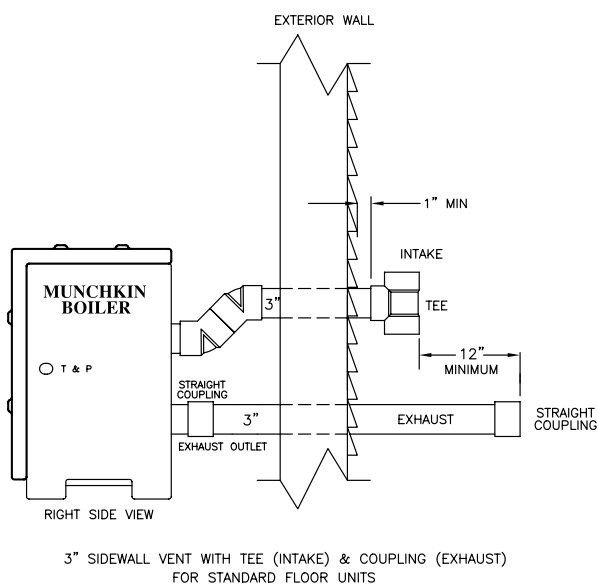
At the time of removal of an existing heater, the following steps shall be followed with each appliance remaining connected to the common venting system placed in operation, while the other appliances remaining connected to common venting system are not operating.

1. Seal any unused openings in the common venting system.
2. Visually inspect the venting system for proper size and horizontal pitch to determine if there is blockage, leakage, corrosion or other deficiencies that could cause an unsafe condition.
3. If practical, close all building doors, windows and all doors between the space in which the appliance remains connected to the common venting system located and other spaces in the building. Turn on clothes dryers and any appliances not connected to the common venting system. Turn on any exhaust fans, such as range hoods and bathroom exhausts, at maximum speed. Do not operate a summer exhaust fan. Close all fireplace dampers.
4. Place in operation the appliance being inspected. Follow the lighting instructions. Adjust the thermostat so the appliance will operate continuously.
5. Test for spillage at the draft hood relief opening after 5 minutes of main burner operation. Use the flame of a match or candle or smoke from a cigarette.
6. After it has been determined that each appliance remaining connected to common venting system properly vents when tested as outlined, return doors, windows, exhaust fans, fireplace dampers and any other gas burning appliance to their previous condition of use.
7. Any improper operation of the common venting system should be corrected so the installation conforms with the National Fuel Gas Code, ANSI Z223.1. When resizing any portion of the common venting system, the common venting system should be resized to approach the minimum size as determined using the appropriate tables in Appendix G in the National Fuel Gas Code , ANSI Z 223.1

**E. CONDENSATE REMOVAL**

This is a condensing high efficiency appliance, therefore this unit has a condensate removal system. Condensate is nothing more than water vapor, derived from the combustion products, similar to an automobile when it is initially started. It is very important that the condensate line is sloped away from and down to a suitable inside drain, if the condensate outlet on the Munchkin is lower than the drain, you must use a condensate removal pump (kit available from Heat Transfer Products, Inc.) A condensate filter, if required by local authorities can be made up of lime crystals, marble or phosphate chips will neutralize the condensate. This can be done in the field by the installer or you may purchase one from Heat Transfer Products, Inc. It is also very important that the condensate line is not exposed to freezing temperatures, or any other type of blockage. Plastic tubing should be the only material used for the condensate line. Steel, brass, copper or others will be subject to corrosion or deterioration. A second vent may be necessary to prevent condensate line vacuum lock if a long horizontal run is used. Also, an increase in pipe size may be necessary to drain properly. Support of the condensation line may be necessary to avoid blockage of the condensate flow.

## DIAGRAMS FOR SIDEWALL VENTING

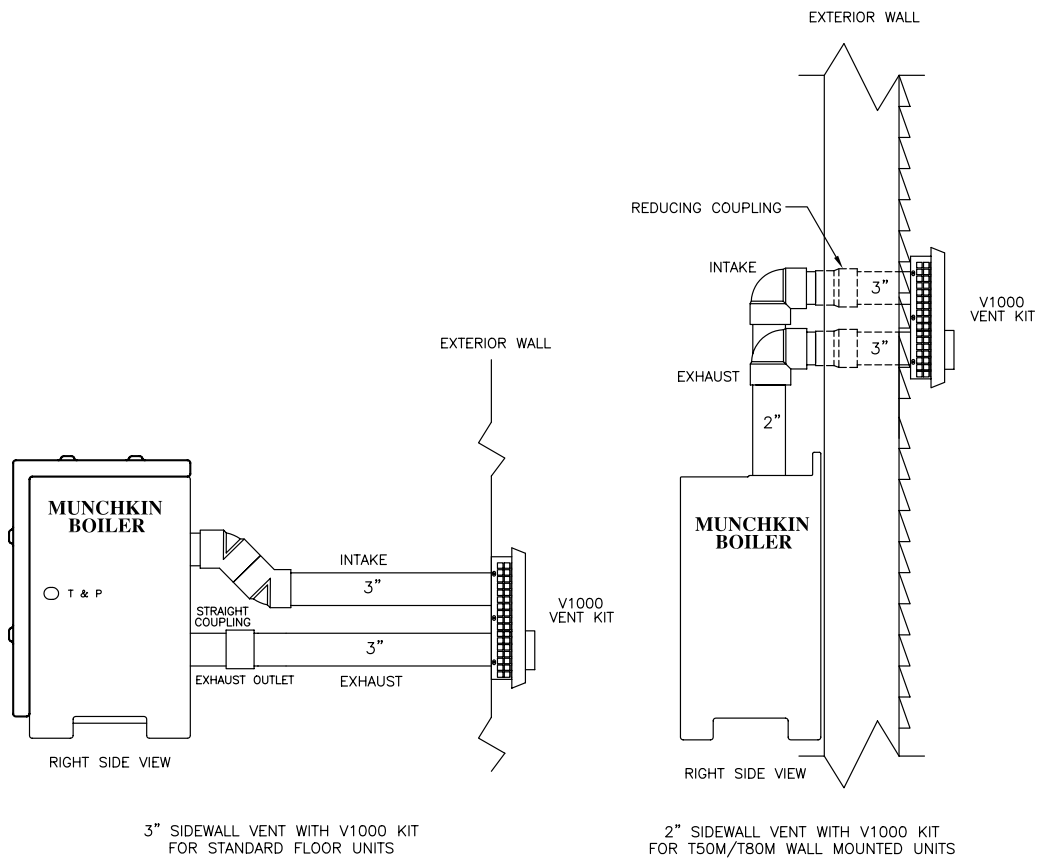


**\*\*IMPORTANT NOTE:** All vent pipes must be glued, properly supported and the exhaust must be pitched a minimum of a 1/4" per foot back to the heater (to allow drainage of condensate).

**Figure 4-1**

**\*\*IMPORTANT NOTE:** All vent pipes must be glued, properly supported and the exhaust must be pitched a minimum of a 1/4" per foot back to the heater (to allow drainage of condensate).

**Figure 4-2**

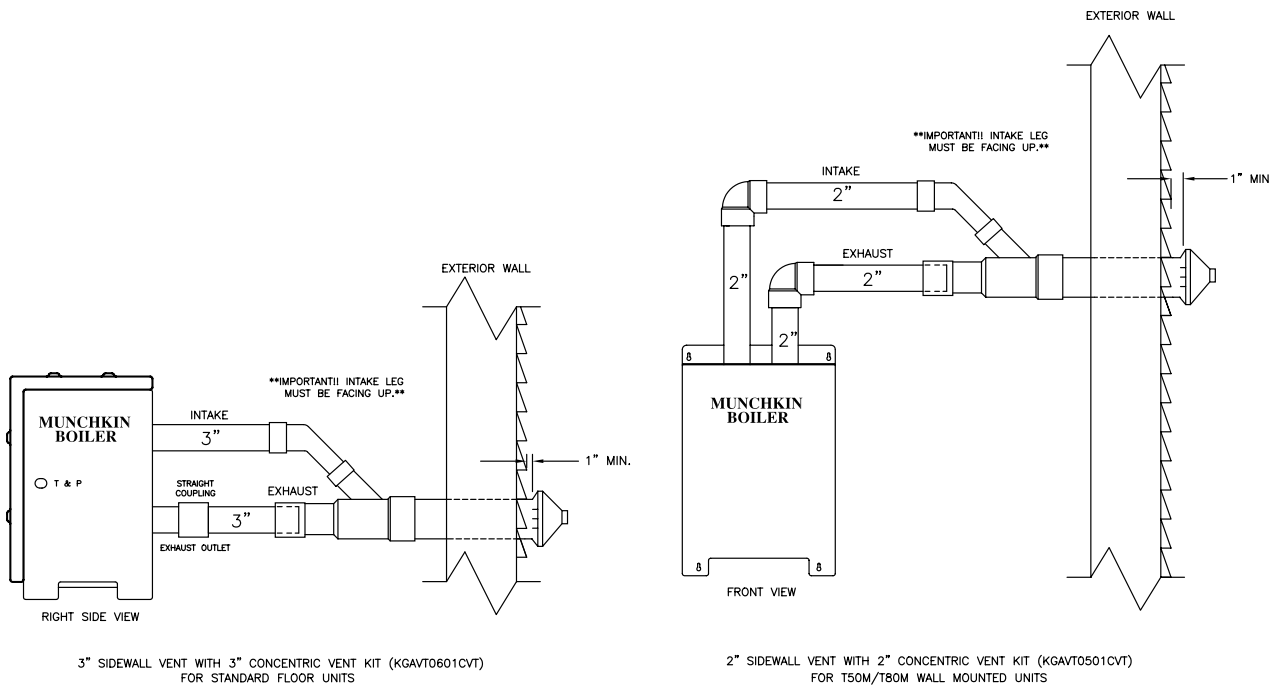


3" SIDEWALL VENT WITH V1000 KIT FOR STANDARD FLOOR UNITS

2" SIDEWALL VENT WITH V1000 KIT FOR T50M/T80M WALL MOUNTED UNITS

**\*\*IMPORTANT NOTE:** All vent pipes must be glued, properly supported and the exhaust must be pitched a minimum of a 1/4" per foot back to the heater (to allow drainage of condensate).

**Figure 4-3**



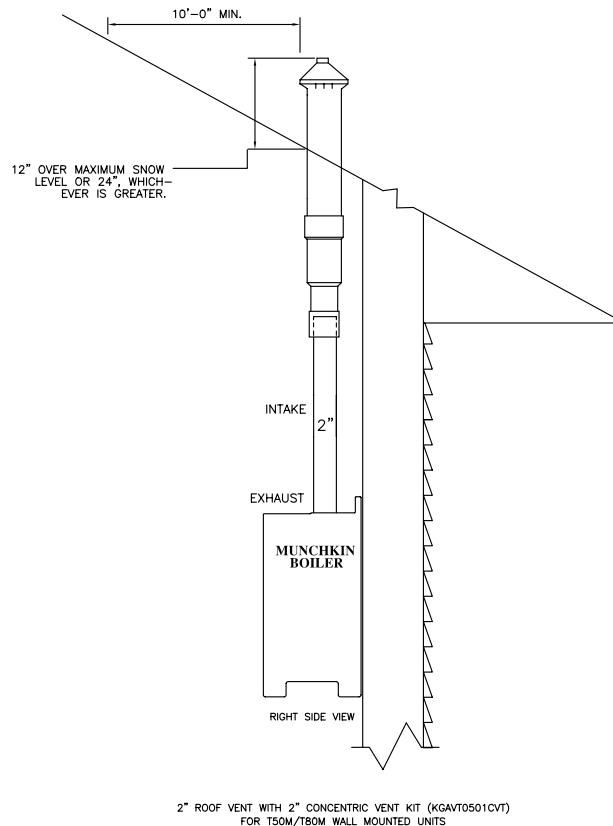
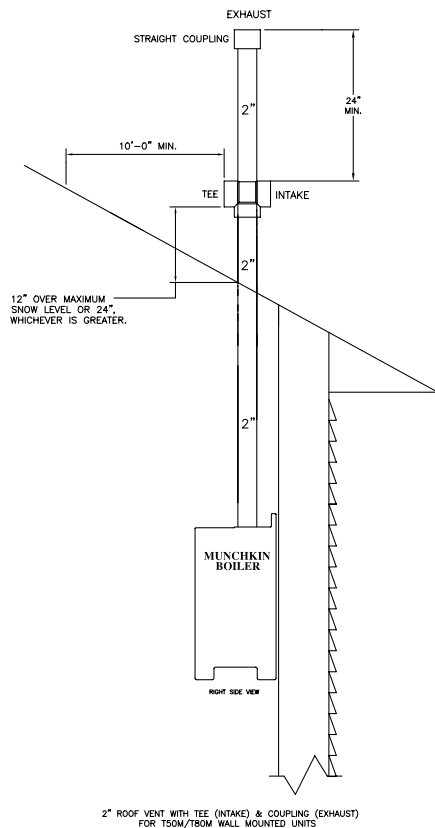
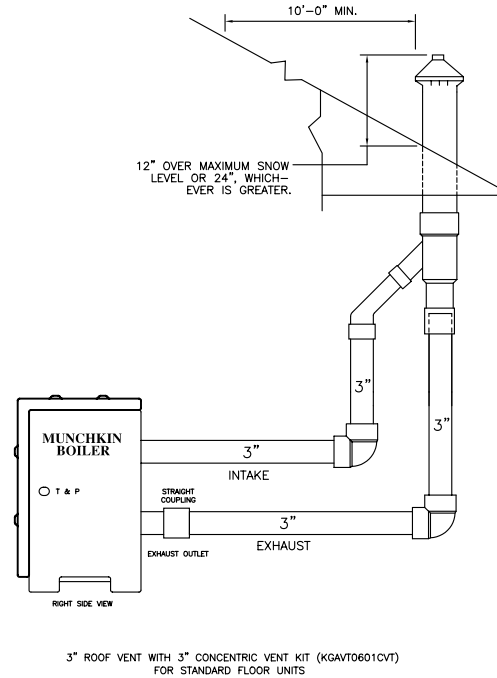
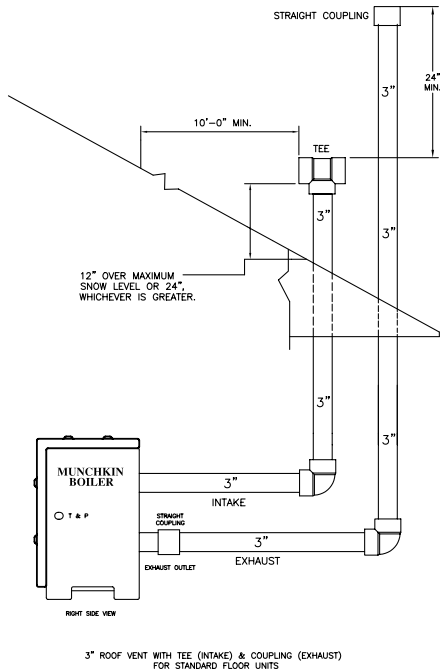
3" SIDEWALL VENT WITH 3" CONCENTRIC VENT KIT (KGAVT0601CVT) FOR STANDARD FLOOR UNITS

2" SIDEWALL VENT WITH 2" CONCENTRIC VENT KIT (KGAVT0501CVT) FOR T50M/T80M WALL MOUNTED UNITS

**\*\*IMPORTANT NOTE:** All vent pipes must be glued, properly supported and the exhaust must be pitched a minimum of a 1/4" per foot back to the heater (to allow drainage of condensate).

**Figure 4-4**

## DIAGRAMS FOR VERTICAL VENTING



**\*\*IMPORTANT NOTE:** All vent pipes must be glued, properly supported, and the exhaust must be pitched a minimum of a 1/4" per foot back to the heater (to allow drainage of condensate).

**Figure 4-5**

**\*\*IMPORTANT NOTE:** All vent pipes must be glued, properly supported, and the exhaust must be pitched a minimum of a 1/4" per foot back to the heater (to allow drainage of condensate).

**Figure 4-6**

## PART 5. PIPING

### A. HYDRONIC PIPING WITH CIRCULATORS OR ZONE VALVES

The Munchkin is designed to function in a closed loop 15 PSI System. To assure you that you have adequate pressure in the system, we have installed in the outlet manifold, a pressure switch that will not let the Munchkin operate without a minimum of 10 PSI water pressure. This assures you that if the system does have leak, the Munchkin will lock out (PRO on the display) before it damages the Stainless Steel Heat Exchanger. We have also included a Temperature and Pressure gauge which should be located on the Munchkin outlet to monitor the system pressure and outlet temperature from the Munchkin. It is important to note that the Munchkin has a minimal amount of pressure drop and must be figured in when sizing the circulators. Each Munchkin installation must have an Air Elimination device which will remove air from the system. Install the Munchkin so the gas ignition system components are protected from water (dripping, spraying, etc.) during appliance operation for basic service of circulator replacement, valves and other. Observe minimum 1" clearance around all un-insulated hot water pipes when openings around pipes are not protected by non-combustible materials. On a Munchkin installed above radiation level, some states and local codes require a low water cut off device at the time of installation. If the Munchkin supplies hot water to heating coils in air handler units, flow control valves or other devices must be installed to prevent gravity circulation of heater water in the coils during the cooling cycle. Chilled Water Medium must be piped in parallel with the heater. Freeze Protection for new or existing systems must use glycol that is specially formulated for this purpose. It includes inhibitors, which prevent the glycol from attacking the metallic system components. Make certain that the system fluid is checked for the correct glycol concentration and inhibitor level. The system should be tested at least once a year and as recommend by the producer of the glycol solution. Allowance should be made for the expansion of the glycol solution in the system piping. Example 50% by volume solution expands 4.8% in volume for the temperature increase from 32 F to 180 F, while water expands 3% with the same temperature rise.

### CAUTION

**The Munchkin should not be operated as a potable Hot Water Heater. It should not be used as a direct Hot Water Heating Device.**

Basic steps are listed below, with Illustration, which will guide you through the installation of the Munchkin.

1. Connect the system return marked "Heater In", make sure to install with pipe sealant compound. Threaded connections are 1 ¼" NPT Brass nipples located on the left hand side of unit.
2. Connect the system supply marked "Heater Out", make sure to install with pipe sealant compound. Threaded connections are 1 ¼" NPT Brass nipples located on the left hand side of the unit.
3. Install Purge and Balance Valve or shut off valve and drain on system return to purge air out of each zone.
4. Install a Back Flow preventor on the Cold Feed Make-Up Water line.
5. Install a Pressure Reducing Valve on the Cold Feed Make-Up Water line, (15 PSI nominal on the system return). Check Temperature and Pressure Gauge which should read minimum pressure of 12 PSI.
6. Install a circulator on system supply. Make sure the circulator is properly sized for the system and friction loss.
7. Install an Expansion Tank on the system supply. Consult the tank manufacturer's instruction for specific information relating to tank installation. Size the expansion tank for the required system volume and capacity.

8. Install an Air Elimination Device on the system supply.
9. Install a drain valve at the lowest point of the system. Note: The Munchkin can not be drained completely of water without purging the unit with an air pressure 15 PSI.
10. The Safety Relief Valve is installed at the factory located on the right hand side of Munchkin. Pipe the discharge of safety relief valve to prevent injury in the event of pressure relief. Pipe the discharge to a drain. Provide piping that is the same size as the safety relief valve outlet. Never block the outlet of safety relief valve.
11. In compliance with ASME CSD-1, a low water cut-off device should be properly connected in the field, both electrically and mechanically.

**See the piping illustrations included in this section, Figs. 5-3 to 5-11 for suggested guidelines in piping the Munchkin heater with either zone valves or circulator pumps.**

**\*Please note that these illustrations are meant to show system piping concept only, the installer is responsible for all equipment and detailing required by local codes.**

### B. CIRCULATOR SIZING

The Munchkin Heat Exchanger does have pressure drop which must be considered in your system design. Refer to the graph below for pressure drop through the Munchkin Heat Exchanger.

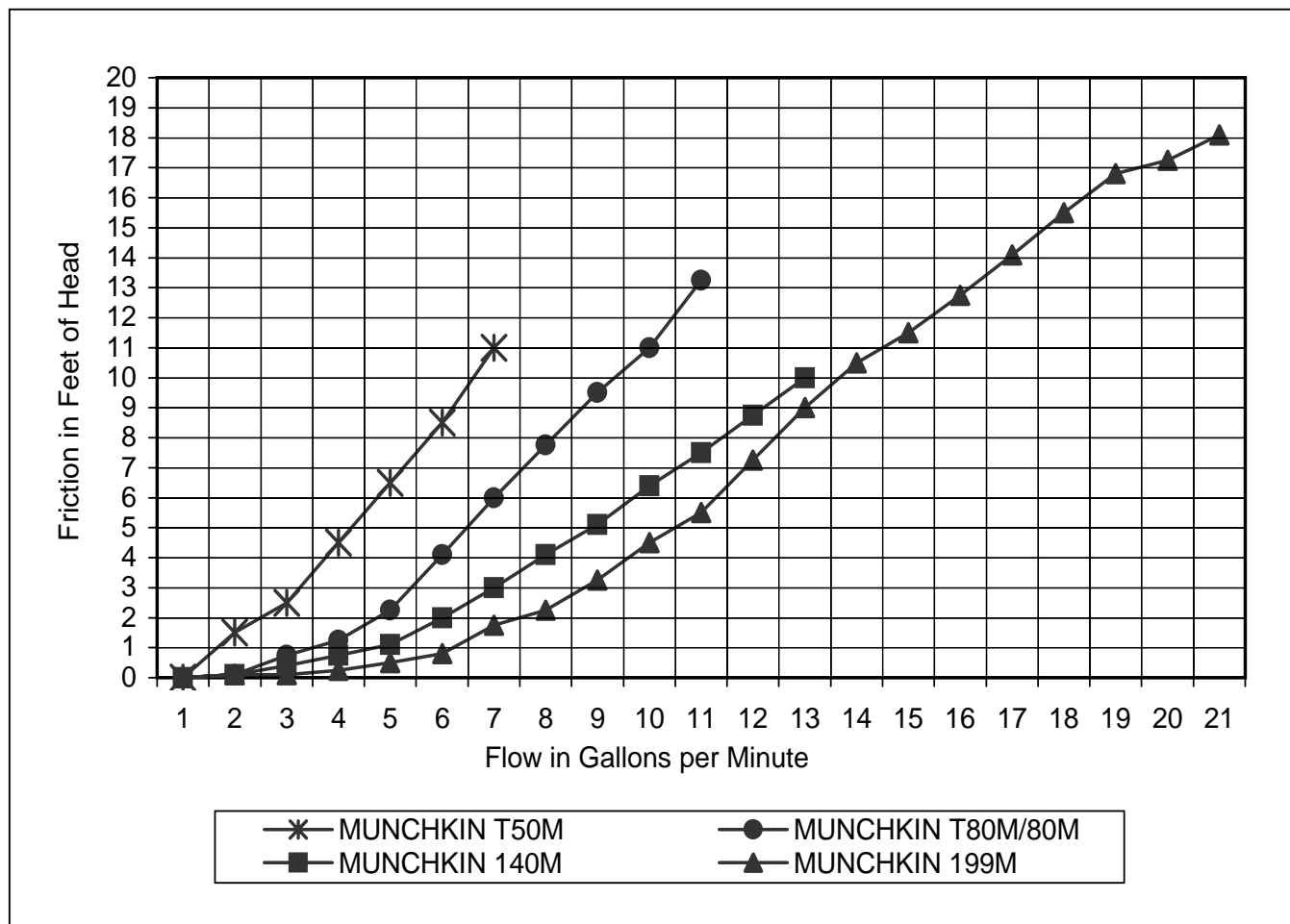


Figure 5-1

BOILER	TACO P/N	GRUNDFOS P/N
T50M/T80M/80M	007 *	UPS15-58 FC SPD 2
140M	0010 *	26-64 F
199M	0011 *	26-96 F

\* THE RECOMMENDED CIRCULATORS ARE BASED ON 1 GPM PER 10,000 BTU/HR W/20

**C. FILL AND PURGE HEATING SYSTEM**

- Attach the hose to balance and purge hose connector or drain valve and run hose to nearest drain
- Close the other side of the balance and purge valve or the shut off valve after the drain.
- Open first zone balance and purge or drain valve to let water flow out the hose. If zone valves are used, open the valves one at a time manually. (Note: please check valve manufacturer's instruction prior to opening valves manually, so as not to damage the valve.)
- Manually operate fill valve regulator. When water runs out of the hose, while it's connected to the balance and purge valve or drain you will see a steady stream or water (with no bubbles). Close balance and purge valve or drain to stop the water from flowing. Disconnect the hose and connect it to next zone to be purged.
- Repeat this procedure for additional zones (one at time).

Upon completion, make sure that the fill valve is in automatic position and each zone balance and purge or shut off is in an open position and zone valves are positioned for automatic operation.

**⚠ CAUTION**

For installation that incorporates standing Iron Radiation and systems with manual vents at the high points. Follow above section and starting with the nearest manual air vent, open vent until water flows out, then close vent. Repeat procedure, working your way toward furthest air vent. It may be necessary to install a basket strainer in an older system where larger amounts of sediment may be present. Annual cleaning of the strainer may be necessary.

**⚠ WARNING**

Use only inhibited propylene glycol solutions which are specially formulated for hydronic systems. Ethylene glycol is toxic and can attack gaskets and seals used in hydronic systems.

1. Glycol in hydronic applications which is specially formulated for this purpose includes inhibitors which prevent the glycol from attacking metallic system components. Make certain that the system fluid is checked for the correct glycol concentration and inhibitor level.
2. The glycol solution should be tested at least once a year and as recommended by the glycol manufacturer.
3. Anti-freeze solutions expand more than water. For example a 50% by volume solution expands 4.8% in volume for a temperature increase from 32° F to 180° F, while water expands 3% with the same temperature rise. Allowances must be made for this expansion in the system design.
4. A 30% mixture of glycol will result in a BTU output loss of 15% with a 5% increase in head against system circulator.
5. A 50% mixture of glycol will result in a BTU output loss of 30% with a 50% increase in head against system circulator.

**⚠ CAUTION**

It is highly recommended that you carefully follow the glycol manufacturer's recommended concentrations, expansion requirements and maintenance recommendations (pH additive breakdown, inhibitor reduction, etc.). You must carefully figure the additional friction loss in the system as well as the reduction in heat transfer co-efficients.



D. PIPING ILLUSTRATIONS

# Piping Symbol Legend

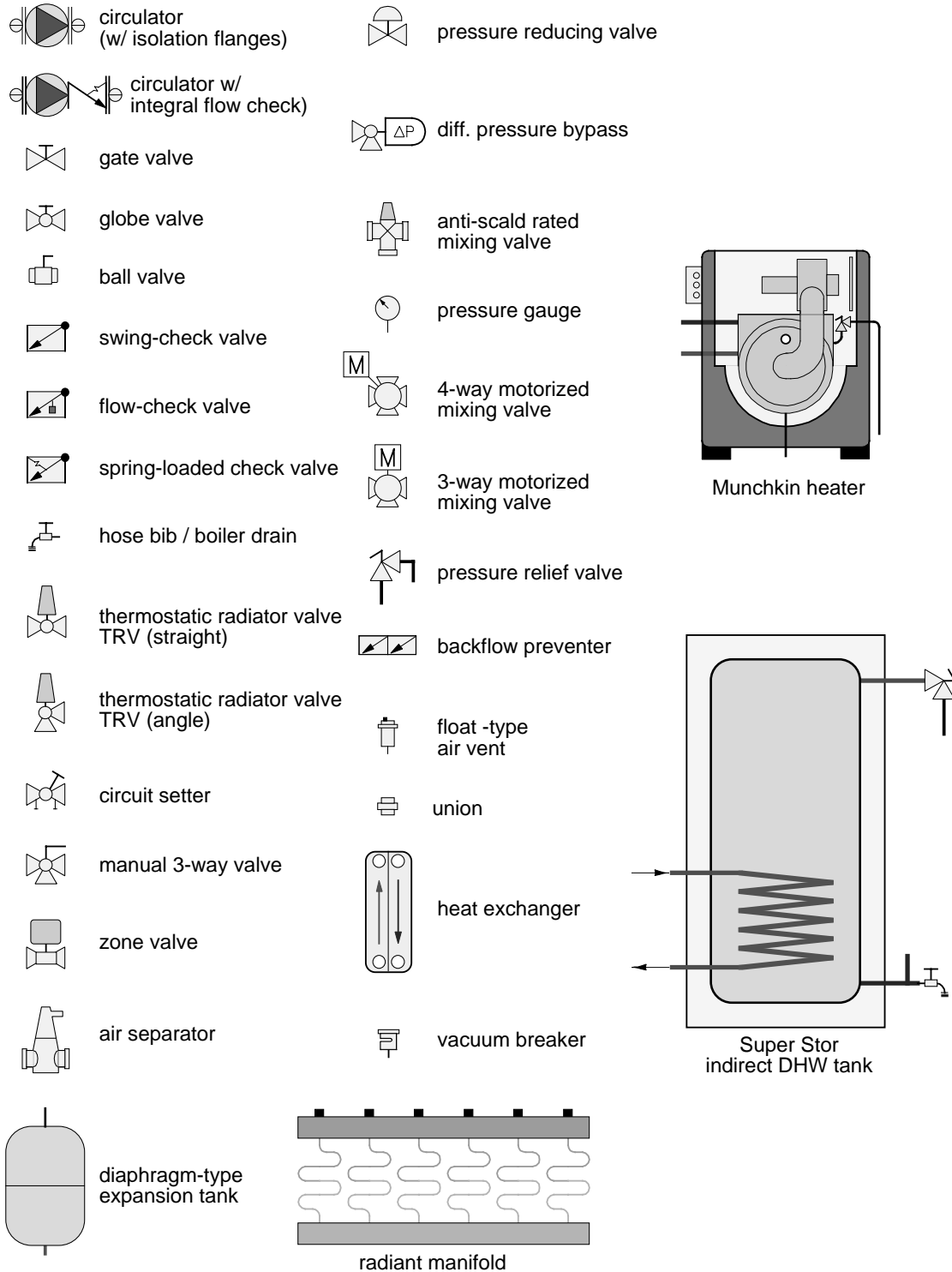
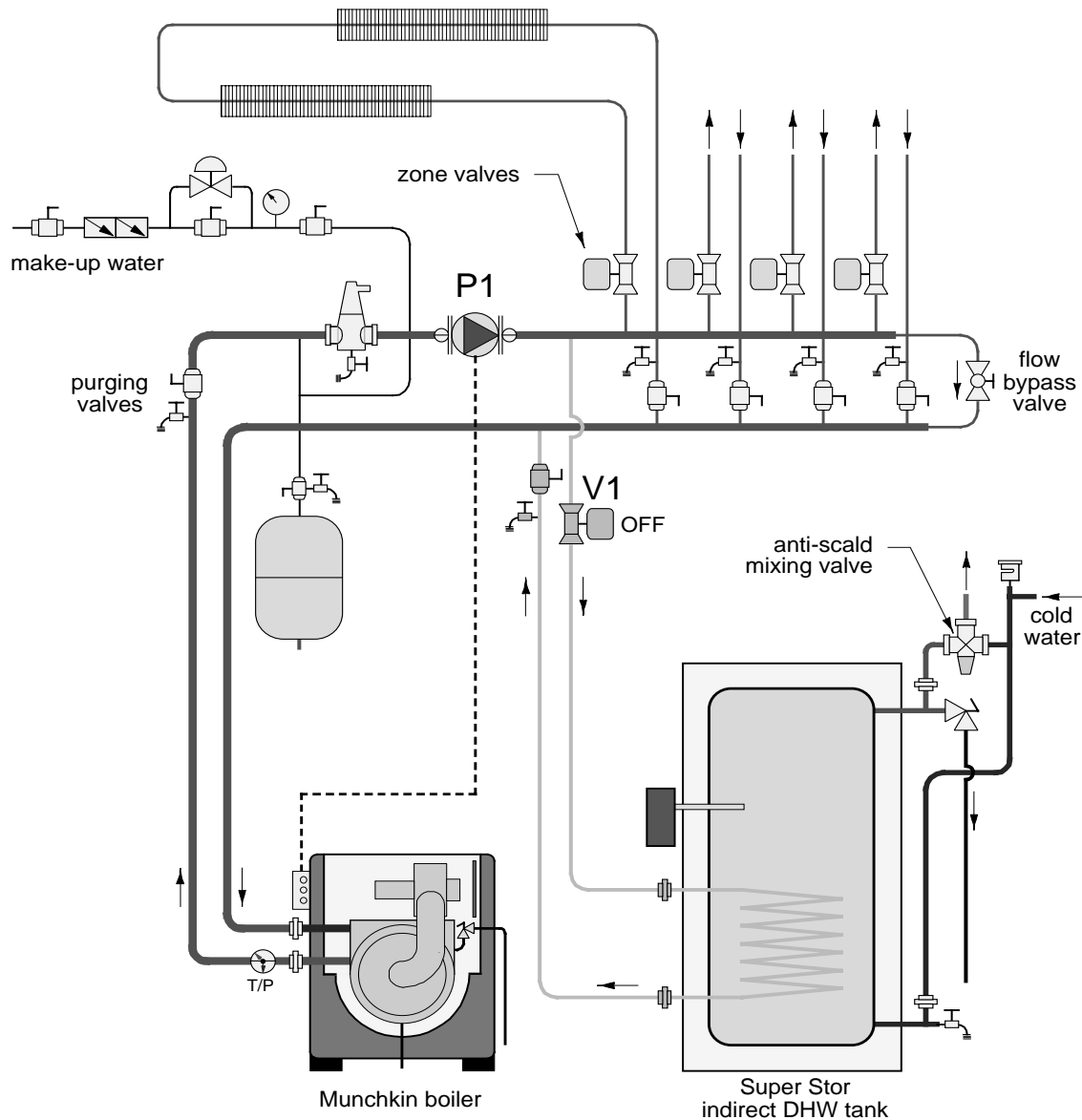


Fig. 5-2

Standard Munchkin boiler  
Retrofit piping (zoning with valves)  
Space heating mode

Drawing 1A



NOTES:

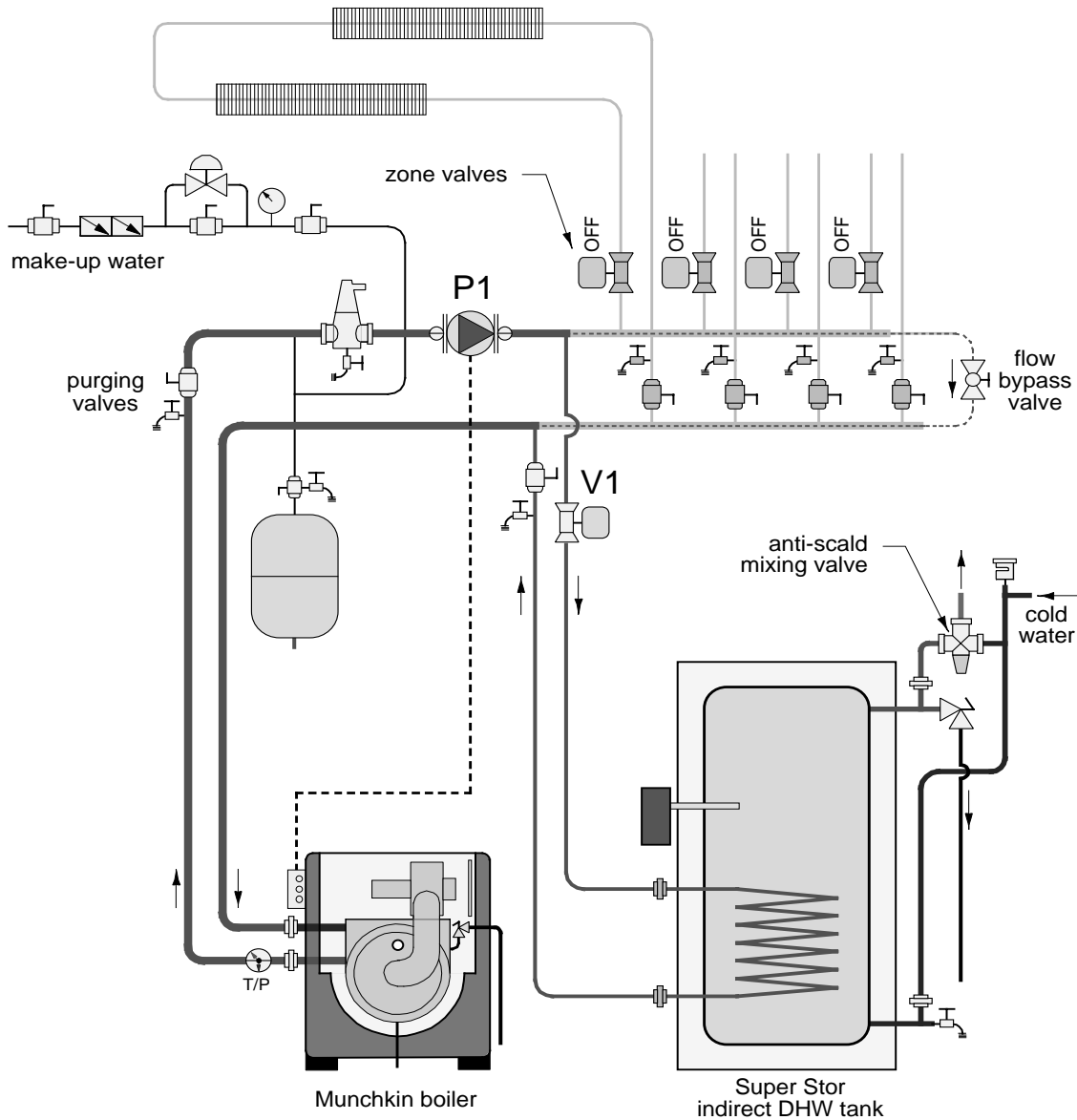
1. This drawing is meant to show system piping concept only. Installer is responsible for all equipment & detailing required by local codes.
2. Adjust flow bypass valve for the following minimum boiler flow rates in any operating mode:  
Munchkin model T50M: 3 gpm  
Munchkin model T80M: 3 gpm  
Munchkin model 80M: 3 gpm  
Munchkin model 140M: 5 gpm  
Munchkin model 199M: 7 gpm
3. The minimum pipe size for connecting a Super Stor water heater is 1 inch.
4. The minimum pipe size for connecting a Munchkin boiler is 1.25 inches.
5. All pumps are shown with isolation flanges. The alternative is standard flanges with full port ball valves.
6. The anti-scald mixing valve is recommended if the DHW temperature is set above the factory setting of 119°F.
7. Install a minimum of 12 diameters of straight pipe upstream of all circulators.
8. A purging valve may be used in lieu of the ball valve / hose bib combination shown

NOTE: FOR VISION PIPING APPLICATIONS, REFER TO THE VISION INSTALLATION PIPING DIAGRAMS.

Fig. 5-3

Standard Munchkin boiler  
Retrofit piping (zoning with valves)  
Domestic water heating mode

Drawing 1B



NOTES:

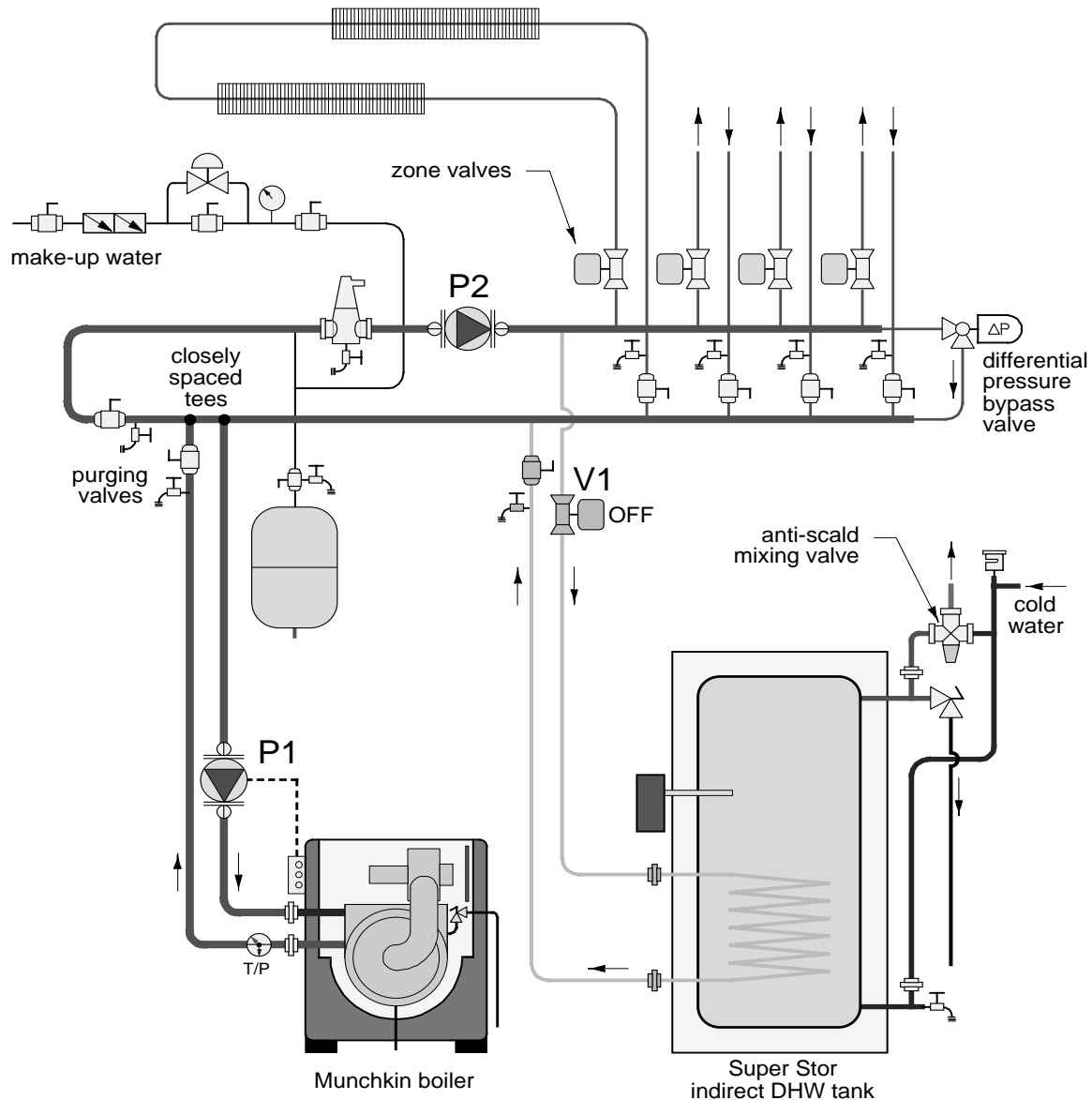
1. This drawing is meant to show system piping concept only. Installer is responsible for all equipment & detailing required by local codes.
2. Adjust flow bypass valve for the following minimum boiler flow rates in any operating mode:
  - Munchkin model T50M: 3 gpm
  - Munchkin model T80M: 3 gpm
  - Munchkin model 80M: 3 gpm
  - Munchkin model 140M: 5 gpm
  - Munchkin model 199M: 7 gpm
3. The minimum pipe size for connecting a Super Stor water heater is 1 inch.
4. The minimum pipe size for connecting a Munchkin boiler is 1.25 inches.
5. All pumps are shown with isolation flanges. The alternative is standard flanges with full port ball valves.
6. The anti-scald mixing valve is recommended if the DHW temperature is set above the factory setting of 119°F.
7. Install a minimum of 12 diameters of straight pipe upstream of all circulators.
8. A purging valve may be used in lieu of the ball valve / hose bib combination shown

NOTE: FOR VISION PIPING APPLICATIONS, REFER TO THE VISION INSTALLATION PIPING DIAGRAMS.

Fig. 5-4

Standard Munchkin boiler  
Preferred piping (zoning with valves)  
Space heating mode

Drawing 2A



NOTES:

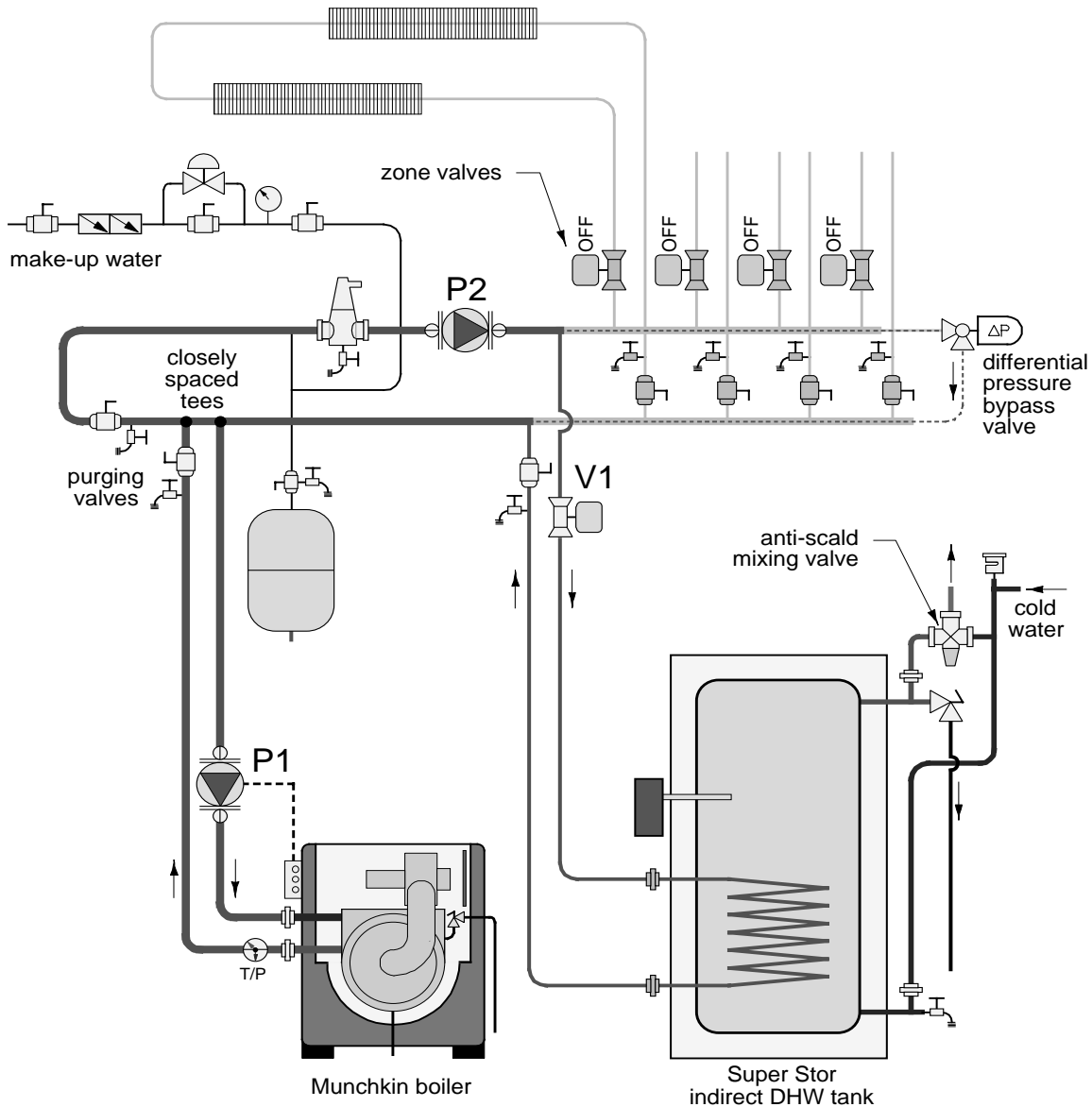
1. This drawing is meant to show system piping concept only. Installer is responsible for all equipment & detailing by local codes.
2. Adjust differential pressure bypass valve to eliminate any flow velocity noise when zone with highest pressure drop operates by itself.
3. The minimum pipe size for connecting a Super Stor water heater is 1 inch.
4. The minimum pipe size for connecting a Munchkin boiler is 1.25 inches.
5. All pumps are shown with isolation flanges. The alternative is standard flanges with full port ball valves.
6. The anti-scald mixing valve is recommended if the DHW temperature is set above the factory setting of 119°F.
7. Install a minimum of 12 diameters of straight pipe upstream of all circulators.
8. A purging valve may be used in lieu of the ball valve / hose bib combination shown.
9. A minimum of 6 pipe diameters of straight pipe shall be installed upstream and downstream of all closely spaced tees.

NOTE: FOR VISION PIPING APPLICATIONS, REFER TO THE VISION INSTALLATION PIPING DIAGRAMS.

Fig. 5-5

Standard Munchkin boiler  
Preferred piping (zoning with valves)  
Domestic water heating mode

Drawing 2B



NOTES:

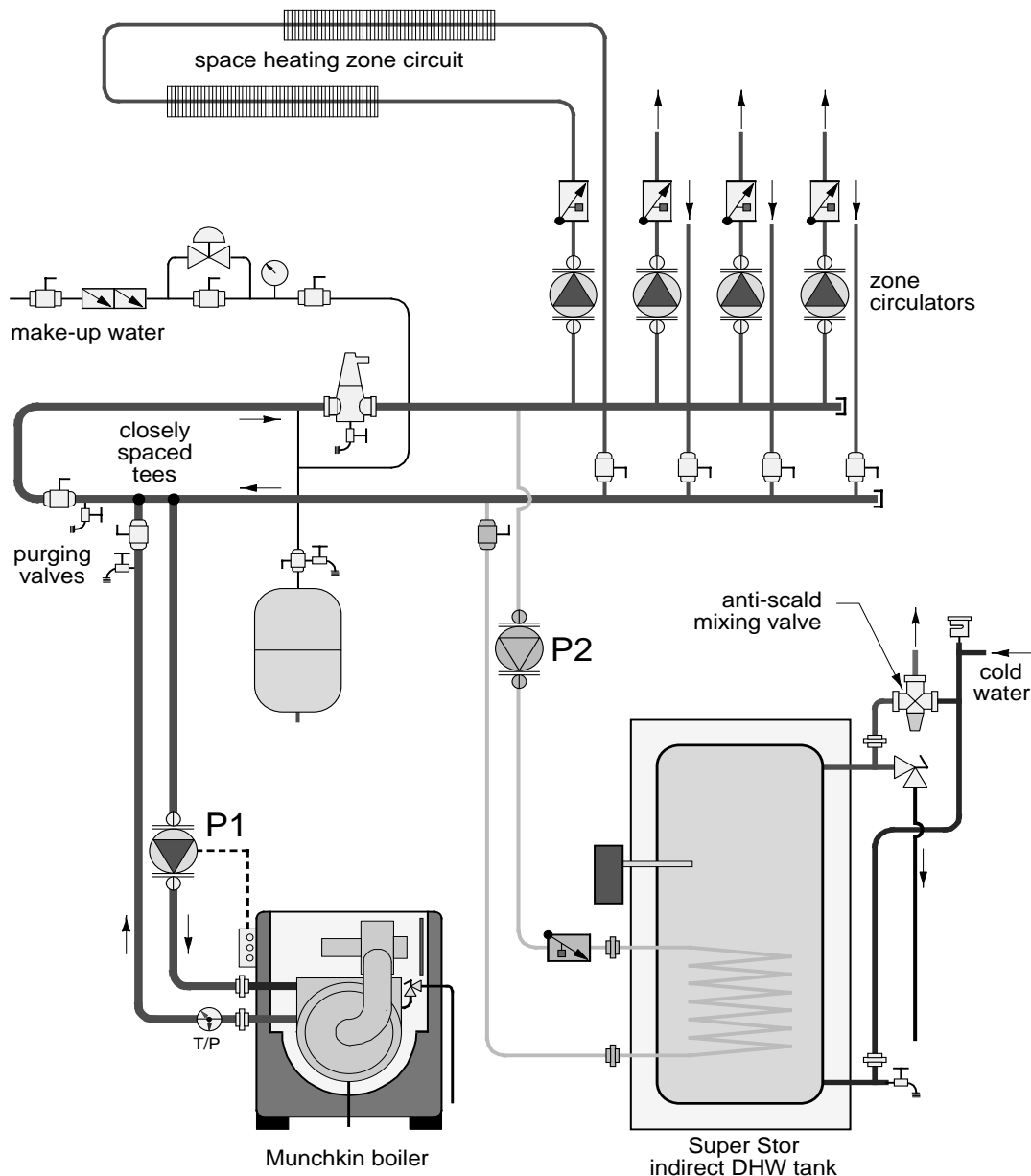
1. This drawing is meant to show system piping concept only. Installer is responsible for all equipment & detailing required by local codes.
2. Adjust differential pressure bypass valve to eliminate any flow velocity noise when zone with highest pressure drop operates by itself.
3. The minimum pipe size for connecting a Super Stor water heater is 1 inch.
4. The minimum pipe size for connecting a Munchkin boiler is 1.25 inches.
5. All pumps are shown with isolation flanges. The alternative is standard flanges with full port ball valves.
6. The anti-scald mixing valve is recommended if the DHW temperature is set above the factory setting of 119°F.
7. Install a minimum of 12 diameters of straight pipe upstream of all circulators.
8. A purging valve may be used in lieu of the ball valve / hose bib combination shown.
9. A minimum of 6 pipe diameters of straight pipe shall be installed upstream and downstream of all closely spaced tees.

NOTE: FOR VISION PIPING APPLICATIONS, REFER TO THE VISION INSTALLATION PIPING DIAGRAMS.

Fig. 5-6

Standard Munchkin boiler  
Preferred piping (zoning with circulators)  
Space heating mode

Drawing 2C



NOTES:

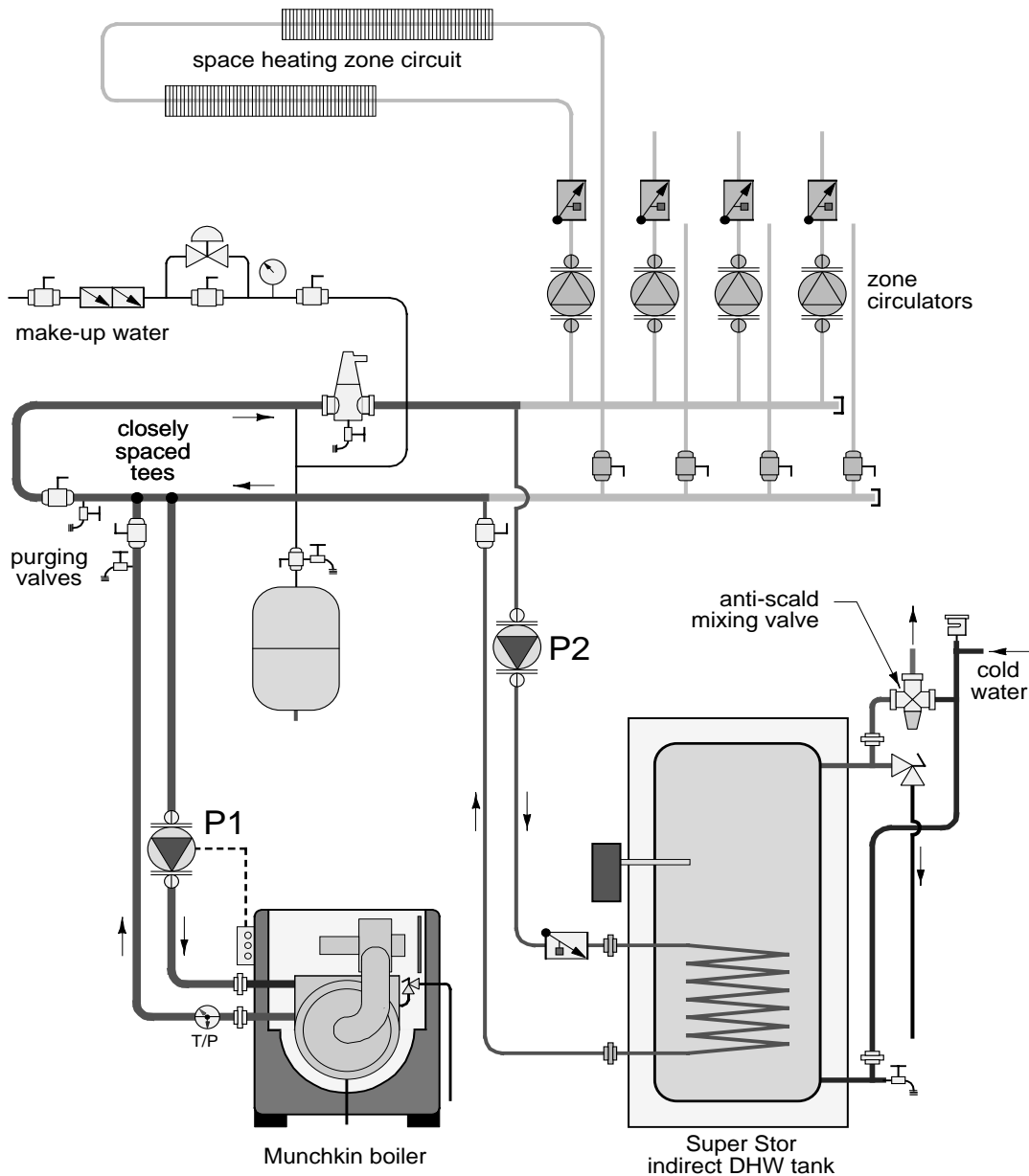
1. This drawing is meant to show system piping concept only. Installer is responsible for all equipment & detailing required by local codes.
2. All closely spaced tees shall be within 4 pipe diameter center to center spacing.
3. A minimum of 6 pipe diameters of straight pipe shall be installed upstream and downstream of all closely spaced tees.
4. The minimum pipe size for connecting a Super Stor water heater is 1 inch.
5. The minimum pipe size for connecting a Munchkin boiler shall be 1.25 inches.
6. All pumps are shown with isolation flanges. The alternative is standard flanges with full port ball valves.
7. The anti-scald mixing valve is recommended if the DHW temperature is set above the factory setting of 119°F.
8. Install a minimum of 12 diameters of straight pipe upstream of all circulators.
9. A purging valve may be used in lieu of the ball valve / hose bib combination shown.

**NOTE: FOR VISION PIPING APPLICATIONS, REFER TO THE VISION INSTALLATION PIPING DIAGRAMS.**

Fig. 5-7

Standard Munchkin boiler  
 Preferred piping (zoning with circulators)  
 Domestic water heating mode

Drawing 2D



NOTES:

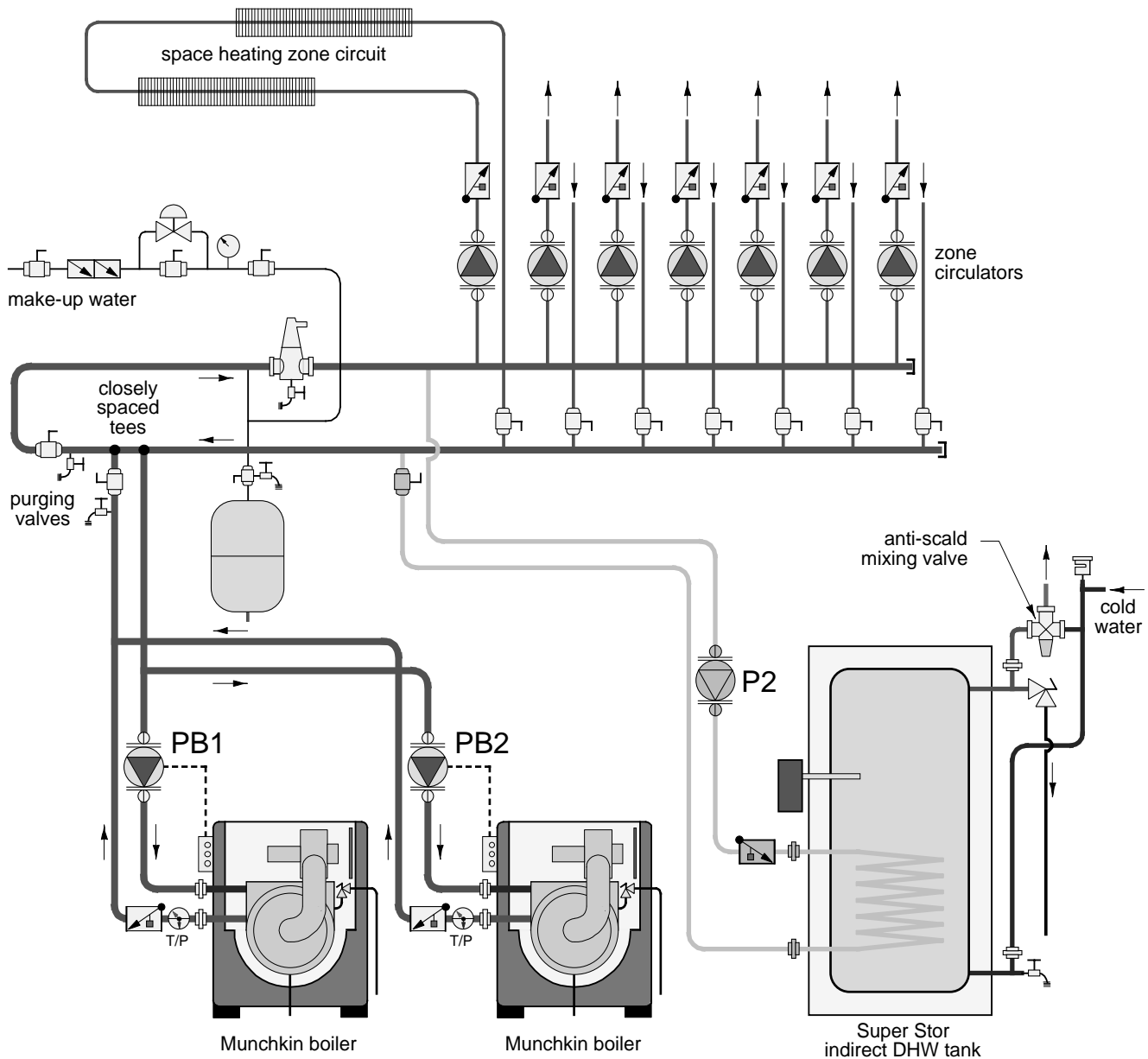
1. This drawing is meant to show system piping concept only. Installer is responsible for all equipment & detailing required by local codes.
2. All closely spaced tees shall be within 4 pipe diameter center to center spacing.
3. A minimum of 6 pipe diameters of straight pipe shall be installed upstream and downstream of all closely spaced tees.
4. The minimum pipe size for connecting a Super Stor water heater is 1 inch.
5. The minimum pipe size for connecting a Munchkin boiler shall be 1.25 inches.
6. All pumps are shown with isolation flanges. The alternative is standard flanges with full port ball valves.
7. The anti-scald mixing valve is recommended if the DHW temperature is set above the factory setting of 119°F.
8. Install a minimum of 12 diameters of straight pipe upstream of all circulators.
9. A purging valve may be used in lieu of the ball valve / hose bib combination shown.

**NOTE: FOR VISION PIPING APPLICATIONS, REFER TO THE VISION INSTALLATION PIPING DIAGRAMS.**

Fig. 5-8

Standard Munchkin boiler  
 Preferred piping  
 (multiple boilers / zoning with circulators)  
 Space heating mode

Drawing 2E



NOTES:

1. This drawing is meant to show system piping concept only. Installer is responsible for all equipment & detailing required by local codes.
2. All closely spaced tees shall be within 4 pipe diameter center to center spacing.
3. A minimum of 6 pipe diameters of straight pipe shall be installed upstream and downstream of all closely spaced tees.
4. The minimum pipe size for connecting a Super Stor water heater is 1 inch.
5. The minimum pipe size for connecting a Munchkin boiler shall be 1.25 inches.
6. All pumps are shown with isolation flanges. The alternative is standard flanges with full port ball valves.
7. The anti-scald mixing valve is recommended if the DHW temperature is set above the factory setting of 119°F.
8. Install a minimum of 12 diameters of straight pipe upstream of all circulators.
9. A purging valve may be used in lieu of the ball valve / hose bib combination shown.

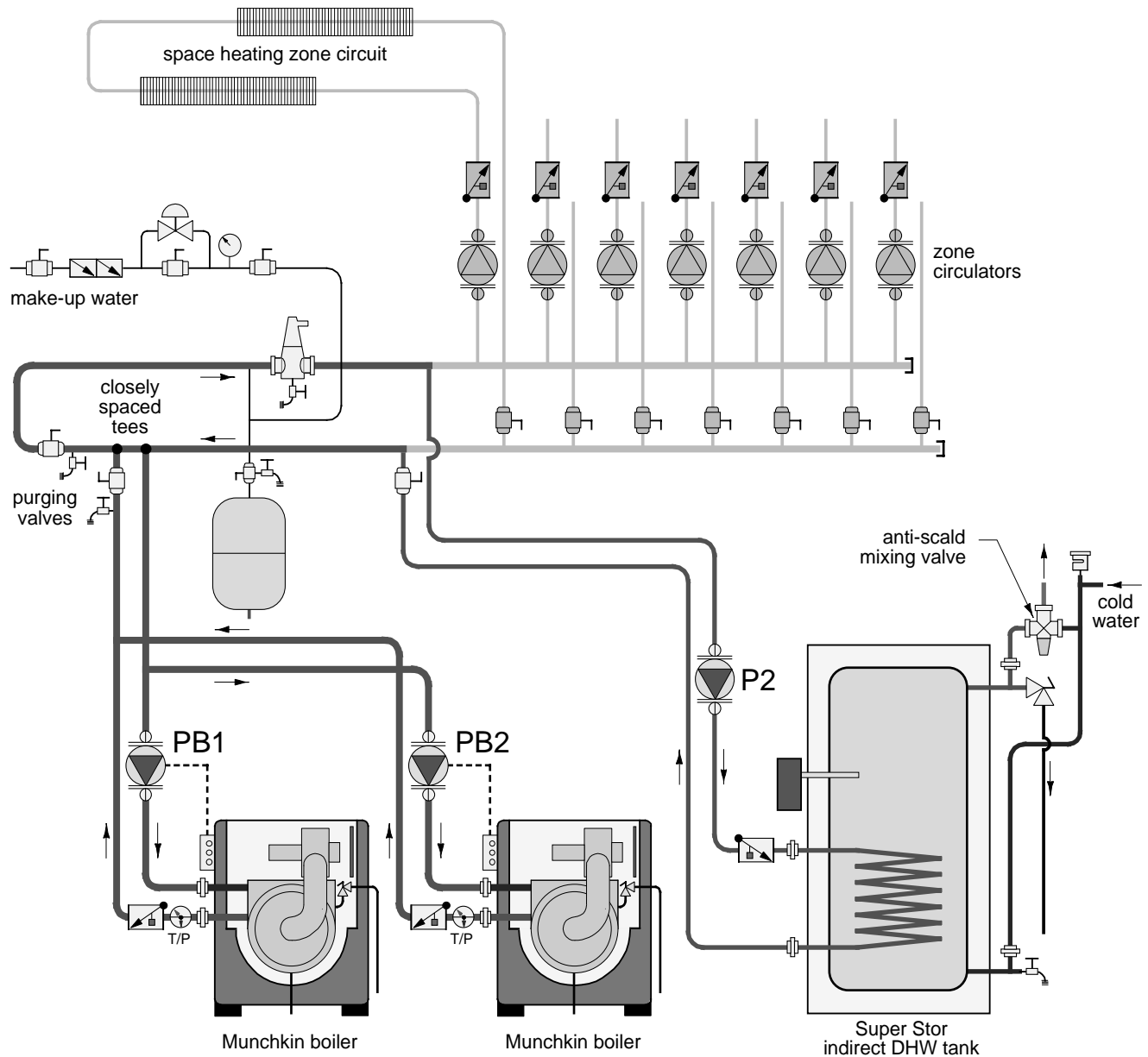
**NOTE: FOR VISION PIPING APPLICATIONS, REFER TO THE VISION INSTALLATION PIPING DIAGRAMS.**

Fig. 5-9



Standard Munchkin boiler  
 Preferred piping  
 (multiple boilers / zoning with circulators)  
 Domestic water heating mode

Drawing 2F



NOTES:

1. This drawing is meant to show system piping concept only. Installer is responsible for all equipment & detailing required by local codes.
2. All closely spaced tees shall be within 4 pipe diameter center to center spacing.
3. A minimum of 6 pipe diameters of straight pipe shall be installed upstream and downstream of all closely spaced tees.
4. The minimum pipe size for connecting a Super Stor water heater is 1 inch.
5. The minimum pipe size for connecting a Munchkin boiler shall be 1.25 inches.
6. All pumps are shown with isolation flanges. The alternative is standard flanges with full port ball valves.
7. The anti-scald mixing valve is recommended if the DHW temperature is set above the factory setting of 119°F.
8. Install a minimum of 12 diameters of straight pipe upstream of all circulators.
9. A purging valve may be used in lieu of the ball valve / hose bib combination shown.

**NOTE: FOR VISION PIPING APPLICATIONS, REFER TO THE VISION INSTALLATION PIPING DIAGRAMS.**  
 Fig. 5-10

## PART 6. START-UP PROCEDURES

### A. SEQUENCE OF OPERATION

1. When power is first applied to the control, the control display will read the outlet temperature. The control will initially run through a self-diagnostic routine and then go into its operating mode. If there is no call for heat, the System will go into an idle state.
2. If the thermostat is calling for heat, the control will apply power to the circulator pump. If the control determines the water temperature is below the programmed set point value minus the switching differential, the control will initiate a heating cycle.
3. The control then performs selected system diagnostic checks. If all checks are successfully passed, a pre-purge cycle is initiated (the blower will be on maximum speed).
4. When the pre-purge period is complete, power is applied to the spark ignitor for approximately 6 seconds. Approximately 2 seconds later, we verify flame. If a flame is not verified during the trial-for-ignition, the gas valve is immediately closed and the control will return to step. After three trials, if a flame is not verified, the control will go into a lockout mode. If a flame is confirmed, the control enters the heating mode. The fire rate will be based on the proprietary algorithm.
5. When water temperature reaches the temperature set point value plus 10 degrees F (or if the thermostat call-for-heat is satisfied), the gas valve is closed and the control enters a post-purge state (the blower will be on maximum speed). **NOTE: If the thermostat is still calling for heat, the circulator pump will continue to run until the thermostat call for heat is satisfied.**
6. When the post-purge is complete, the control enters an idle state while continuing to monitor temperature and the state of other system devices. If a call-for-heat is received, the control will automatically return to step 2 in sequence and repeat the entire operating cycle.

During the idle state and heat state, if the control detects an improper operating state from external devices, such as the high-limit switch, the red light on the control will illuminate an error code will appear in the display.

### B. ITEMS TO BE CHECKED BEFORE LIGHTING THE MUNCHKIN

It is recommended that you read the General Information Section (Part 1) to get a better understanding how the Munchkin operates before you start the unit.

1. Make sure that you follow the Lighting instruction before running the Munchkin.
2. Make sure the unit has a minimum water supply pressure of 10 PSI or a fault code of PrO will appear in the display. While this Fault code is on the display the unit will not operate until the water pressure is brought above 10 PSI. This Fault code is caused by the Water pressure switch being open for more than 5 seconds which is an indication your system pressure is below 10 PSI. Increase the water pressure in the system until the pressure gauge reads 10psi. This code will disappear once the Water Pressure switch is closed, which will allow you to start the Munchkin.
3. Check to see if all the electrical connections are on securely.
4. Make sure that the Gas is turned on inside the cabinet and outside of the Munchkin.
5. Double check the temperature setting (Note: The Munchkin is factory set at 180 degrees)
6. Make sure the unit is properly grounded and the electrical wiring meets the requirements of the electrical section (Part 2).
7. Turn on the power to the Munchkin. The Temperature of the Munchkin Outlet will appear in the display provided. If a fault code appears, correct the fault before operating. Make sure that

the room thermostat is connected and turn the room thermostat up above room temperature to start the combustion blower fan to run the Munchkin. The Munchkin will now run its pre-purge cycle, then begin running, which will be indicated by the Green light illuminating under "Flame On" in your display.

## **DANGER**

**If you do not follow these instructions exactly, a fire or explosion may result, causing property damage, personal injury or loss of life.**

### C. LIGHTING INSTRUCTIONS

#### **FOR YOUR OWN SAFETY READ BEFORE OPERATING**

1. This appliance does not have pilot. It is equipped with an ignition device which automatically lights the burner. Do not try to light the burner by hand.
2. BEFORE OPERATING smell all around the appliance area for gas. Be sure to smell next to the floor because some gas is heavier than air and will settle on the floor.

##### WHAT TO DO IF YOU SMELL GAS

- Do not try to light any appliance.
  - Do not touch any electric switch; do not use any phone in your building.
  - Immediately call your gas supplier from a neighbor's phone. Follow the gas suppliers' instructions.
  - If you cannot reach your gas supplier, call the fire department.
3. Turn on gas shutoff valve (located inside of the Heater) so that the handle is aligned with the gas pipe. If the handle will not turn by hand, don't try to repair it, call a qualified service technician. Force or attempted repair may result in a fire or explosion.
  4. Do not use this appliance if any part has been under water. Immediately call a qualified service technician to inspect the appliance and to replace any part of the control system and any gas control which has been under water.
  5. The Munchkin Boiler shall be installed so the gas ignition system components are protected from water (dripping, spraying, rain, etc.) during appliance operation and service (circulator replacement, condensate trap, control replacement, etc.)

### D. OPERATING INSTRUCTIONS

1. STOP! Read the safety information in Part 6.
2. Set the thermostat to the lowest setting.
3. Turn off all electric power to the appliance.
4. This appliance is equipped with an ignition device which automatically lights the burner. Do not try to light the burner by hand.
5. Remove front cover.
6. Turn gas shutoff valve to "off".
7. Wait five (5) minutes to clear out any gas. If you then smell gas, STOP! Follow Part 6, Section B/Lighting Instructions in the safety information. If you don't smell gas, go to the next step.
8. Turn the gas shutoff valve counter clockwise to "on". The handle will be horizontal.
9. Replace the Front Cover.
10. Turn on all electric power to appliance.
11. Set the thermostat to the desired setting.

12. If the appliance will not operate, follow the instructions "To Turn Off Gas To Appliance" Section E and call your service technician or gas supplier.

### E. ADJUSTING THE TEMPERATURE ON THE MUNCHKIN DISPLAY:

1. Before you can change the temperature from the factory setting of 180 degrees. You must make sure that none of the thermostats are calling for heat. The Munchkin controller will not memorize a program setting while in a heating cycle. To adjust the temperature to the Munchkin simply press in the **S3/Program** key for three seconds until you see a flashing **(C)** then an alternate value of **(180)**. This number is the factory set point of the unit, which is 180 degrees. To change the temperature, simply push either the **S1/-** or **S2/+** on the display. The **S1/-** button will decrease the temperature while the **S2/+** will increase the temperature of the Munchkin. The temperature of the Munchkin can be set as low as 50 Degrees and as high 203 Degrees. These ranges are your maximum and minimum ranges of the Munchkin. In addition to changing the temperature you are also allowed to change three more settings in this model (1. Munchkin differential – 2. Indirect setting **(Vision System Only)** – 3. Celsius to Farenheit measurement. Simply press in the **S3/Program** key to get to next value, the Munchkin differential setting will appear in the display **ch and alternating value of 30**. This allows the installer to adjust the activation of the burner based on the differential temperature setting of the Munchkin. The burner will not start until the outlet water temperature reaches a temperature that is equal to the temperature setting for the Munchkin, minus the differential EX: The Munchkin is set to heat at 180° F degrees and the differential is set at 20° F. The burner will not start until the outlet temperature of the system falls below 159° F degrees (180° – 20° F = 160° F). To adjust, press either **S1/-** (Decrease Value) or **S2/+** (Increase Value) Ranges 5° F to 30° F. Press the **S3/Program** key again and you will see the Indirect Setting **de and an alternative value of 119 (Vision Systems Only)** To adjust, press either **S1/-** (Decrease Value) or **S2/+** (Increase Value).

The final adjustment in this mode is the Farenheit to Celcius measurement. Press the **S3/Program** key again and you will see **t and alternating value of F**. To change value press the **S1/-** or **S2/+** to choose the correct measurement.

### F. STATUS MENU

Installers are also able to check the current status of the Munchkin parameters by pressing **S4/RESET** key for 3 seconds. Once activated, the display will show **d1** alternating value of the actual outlet temperature. Actual values are displayed for each function. To view the next value simply press the **S/4** key to go to the next displayed value. Listed below are the values which can be displayed. These values cannot be changed. To exit this menu, simply press **S3/Program** key to resume normal operation.

#### Function Value

- d1/ Actual Temperature from outlet sensor
- d2/ Actual Temperature from inlet sensor
- d3/ If using a standard mechanical control, the control will display **1** for closed **0** for open  
If the sensor is connected to the SuperStor Indirect Fired Water Heater it will measure the actual temperature. (Vision only.)
- d4/ Not used
- d5/ Actual Temperature from the outdoor sensor. (Vision only.)
- d6/ Actual Fan speed multiplied by 10 (Example: If fan speed displayed is **410** RPM x 10 = 4100 actual fan speed)
- d7/ Actual Ionization current read from Flame Rectification probe
- d8/ Actual Status of the Central Heating Circulator Off = **0** , On = **1** . (Vision only.)
- d9/ Actual Status of the Indirect Fired Circulator Off = **0** , On = **1** . (Vision only.)
- d10/ Actual Status bus communication **co** = connected, **no** = not connected
- d11/ Central Heating Set Point

**G. TEST MODE**

This function is intended to simplify the gas valve adjustment if needed. Listed below are the recommended limits on each Munchkin Heater and the Combustion Settings. Automatic modulation does not take place when the controller is in Test mode, only temperature limitation based on the Munchkin Central Heating set point. The user will be allowed to increase or decrease the fan speed by pressing in either the **S1/-** or **S2/+** keys.

To activate the Test mode simply press the **S2/+** and **S3/Program** key together for 1 second. Once activated, you will see in the display **Ser** and the actual fan speed. The measurement of the combustion levels should always be taken at the highest and lowest fan speed. After 10 minutes, the Test mode stops automatically. To exit Test Mode press **S1/-** and **S2/+** key together for 1 second.


COMBUSTION SETTINGS				
HIGH FIRING RATES and LOW FIRING RATES ON ALL MODELS				
	Natural Gas		Propane LP	
	low	high	low	high
Carbon CO ppm Monoxide	0-20 ppm	70 ppm-135 ppm	0-20 ppm	80-150 ppm
Carbon CO <sub>2</sub> % Monoxide	8-1/2% - 9-1/2%	8-1/2% - 9-1/2%	9-1/2% - 10-1/2%	9-1/2% - 10-1/2%

Fig. 6-1

**H. TO TURN OFF GAS TO APPLIANCE**


1. Set the thermostat to lowest setting.
2. Turn off all electric power to the appliance if service is to be performed.
3. Remove the front cover.
4. Turn gas shutoff valve to "off".
5. Install front cover.

⚠ **DANGER**



**⚠ DANGER**

**Water temperature over 125 degrees F. can cause severe burns instantly, or death from scalds. Children, disabled, and elderly are at highest risk of being scalded. See instruction manual before setting temperature at water heater. Feel water before bathing or showering! Temperature limiting valves are available.**



**⚠ DANGER**

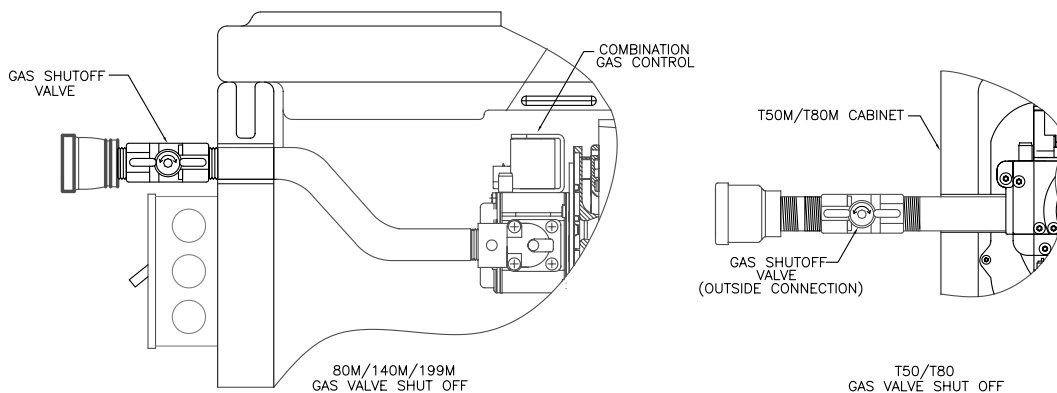


Fig. 6-2

# PART 7. TROUBLESHOOTING

## A. MUNCHKIN ERROR CODE

An error code may occur in the installation of the Munchkin. This condition may lead to a lock out condition of the controller, which will need to be manually reset through the S4/Reset button. These temporary codes will help the installer correct the problem before going into a lock out condition, which will require a manual reset.

## B. BOILER ERROR

1. When an error condition occurs the controller will display an error code on the display module.
2. These error codes and several suggested corrective actions are included in Table 7.1.
3. In the case of E00, E13, and E14 this error, if uncorrected, will go into a fault condition as described in Paragraph C (Boiler Fault).

## C. BOILER FAULT

1. When a fault condition occurs the controller will illuminate the red "fault" indication light and display a fault code in the format (Example: **F00**) on the display module.
2. Note the fault code and refer to Table 7.2 for an explanation of the fault code along with several suggestions for corrective actions.
3. Press the reset key to clear the fault and resume operation. Be sure to observe the operation of the unit to prevent a recurrence of the fault.

### WARNING

When servicing or replacing any components of this boiler be certain that:

- The gas is off.
- All electrical power is disconnected

### DANGER

When servicing or replacing that are in direct contact with the boiler water, be certain that:

- There is no pressure in the boiler. (Pull the release on the relief valve. Do not depend on the pressure gauge reading).
- The boiler water is not hot
- The electrical power is off

### WARNING

Do not use this appliance if any part has been under water. Improper or dangerous operation may result. Contact a qualified service technician immediately to inspect the boiler and to repair or replace any part of the boiler which has been under water.

### CAUTION

This appliance has wire function labels on all internal wiring. Observe the position of each wire before removing it. Wiring errors may cause improper and dangerous operation. Verify proper operation after servicing.

### CAUTION

If overheating occurs or the gas supply fails to shut off, do not turn off electrical power to the circulating pump. This may aggravate the problem and increase the likelihood of boiler damage. Instead, shut off the gas supply to the boiler at the gas service valve.

Code	Description	Duration	Corrective Action
<b>E00</b>	High Limit Exceeded	50 Sec.	<ol style="list-style-type: none"> <li>1. Check circulation pump operation.</li> <li>2. Assure that there is adequate flow through the boiler by accessing the status menu and assuring that there is less than a 50°F rise from the return thermister to the supply thermister.</li> <li>3. Replace switch if faulty.</li> </ol>
<b>E13</b>	Combustion Fan Speed Low. The boiler combustion air fan speed less than 70% of expected.	60 Sec.	<ol style="list-style-type: none"> <li>1. Check the combustion air fan wiring.</li> <li>2. Replace the combustion air fan.</li> <li>3. Replace the control board.</li> </ol>
<b>E14</b>	Combustion Fan Speed High. The boiler combustion air fan speed is more than 130% of expected.	60 Sec.	<ol style="list-style-type: none"> <li>1. Check the combustion air fan wiring.</li> <li>2. Replace the combustion air fan.</li> <li>3. Replace the control board.</li> </ol>
<b>PRO</b>	Pressure Switch Open	Until Corrected	<ol style="list-style-type: none"> <li>1. Assure that the system pressure is above 10 psig.</li> <li>2. Check for leaks in the system piping.</li> </ol>
<b>FLU</b>	Blocked Vent Pressure Switch Open	Until Corrected	<ol style="list-style-type: none"> <li>1. Assure that the vent is not blocked</li> <li>2. Check the switch operation by applying a jumper. (If the switch is not functioning properly, replace it.)</li> </ol>

Table 7-1: 925 Control Board Error Codes

Code	Description	Remedy
<b>F00</b>	High Limit Exceeded.	<ol style="list-style-type: none"> <li>1. Check circulation pump operation</li> <li>2. Assure that there is adequate flow through the boiler by accessing the status menu and assuring that there is less than a 50°F rise from the return thermister to the supply thermister.</li> <li>3. Check thermister reading on supply thermister. Replace switch if faulty.</li> </ol>
<b>F01</b>	Vent Temperature Limit Exceeded.	<ol style="list-style-type: none"> <li>1. Push the red reset button on the switch.</li> <li>2. Check the flue temperature during operation using a combustion analyzer.</li> <li>3. Replace the switch if faulty.</li> </ol>
<b>F02</b>	Interrupted or Shorted Supply (Outlet) Thermister.	<ol style="list-style-type: none"> <li>1. Check the electrical connection to the thermister on the outlet manifold.</li> <li>2. Replace thermister if necessary.</li> </ol>
<b>F03</b>	Interrupted or Shorted Return (Inlet) Thermister.	<ol style="list-style-type: none"> <li>1. Check the electrical connection to the thermister on the inlet manifold.</li> <li>2. Replace thermister if necessary.</li> </ol>
<b>F05</b>	Supply (Outlet) Temperature exceeds 230°F.	<ol style="list-style-type: none"> <li>1. Check circulation pump operation.</li> <li>2. Assure that there is adequate flow through the boiler by accessing the status menu and assuring that there is less than a 50°F rise from the return thermister to the supply thermister.</li> </ol>
<b>F06</b>	Return (Inlet) Temperature Exceeded 230°F.	<ol style="list-style-type: none"> <li>1. Check circulation pump operation.</li> <li>2. Assure that there is adequate flow through the boiler by accessing the status menu and assuring that there is less than a 50°F rise from the return thermister to the supply thermister.</li> </ol>
<b>F09</b>	No flame detected – The boiler will make three attempts at ignition before the control goes into this lockout condition.	<ol style="list-style-type: none"> <li>1. Watch the igniter through the observation window provided.</li> <li>2. If there is no spark, check the spark electrode for the proper ¼" gap.</li> <li>3. Remove any corrosion from the spark electrode and flame rectifier probe.</li> <li>4. If there is a spark but no flame, check the gas supply to the boiler.</li> <li>5. If there is a flame, check the flame sensor.</li> <li>6. Check any flue blockage or condensate blocks.</li> </ol>
<b>F10</b>	Loss of Flame Signal – The boiler will relight 4 times before the control goes into this lockout condition.	<ol style="list-style-type: none"> <li>1. Monitor the gas pressure to the unit while in operation.</li> <li>2. Assure that the flame is stable when lit.</li> <li>3. Check to see if the green light on the display module is out while the boiler is running.</li> <li>4. If the green light doesn't come on or goes off during operation check the flame signal on the status menu.</li> <li>5. If the signal reads less than 1 microampere, clean the flame rectifier probe.</li> <li>6. If the flame rectifier probe continues to read low, replace it.</li> </ol>
<b>F11</b>	False Flame Signal – The boiler will lock out if it senses a flame signal when there should be none present.	<ol style="list-style-type: none"> <li>1. Turn the gas off to the unit at the service valve.</li> <li>2. If the flame signal is still present replace the igniter.</li> <li>3. If the flame signal is not present after turning off the gas supply, check the gas valve electrical connection.</li> <li>4. If there is no power to the gas valve, remove the valve and check for obstruction in the valve seat or replace the gas valve.</li> <li>5. Turn the gas on at the service valve after corrective action is taken.</li> </ol>
<b>F13</b>	Combustion Fan Speed Low – The boiler will lock out if it senses that the fan speed is less than 70% of expected rate for more than 60 seconds.	<ol style="list-style-type: none"> <li>1. Check the combustion air fan wiring.</li> <li>2. Replace the combustion air fan.</li> <li>3. Replace the control board.</li> </ol>
<b>F14</b>	Combustion Fan Speed High – The boiler will lock out if the fan speed is more than 130% of expected rate for more than 60 seconds.	<ol style="list-style-type: none"> <li>1. Check the combustion air fan wiring.</li> <li>2. Replace the combustion air fan.</li> <li>3. Replace the control board.</li> </ol>
<b>F18</b>	Gas Valve Error	<ol style="list-style-type: none"> <li>1. Make sure the connector is correctly connected to the gas valve.</li> <li>2. Check the electrical wiring from the valve to the control board.</li> <li>3. Replace the low voltage wiring harness assembly.</li> <li>4. Replace control board.</li> </ol>
<b>F30</b>	Watchdog	Call factory for further assistance.
<b>F31</b>	Parameter Memory	Call factory for further assistance.
<b>F32</b>	Parameter Memory Write Error	Call factory for further assistance.
<b>F33</b>	Programming Error	Call factory for further assistance.

**RESISTANCE TABLES**

<u>Boiler &amp; Indirect Temperature (°F)</u>	<u>Resistance (ohms)</u>
32	32550
41	25340
50	19870
59	15700
68	12490
77	10000
86	8059
95	6535
104	5330
113	4372
122	3605
131	2989
140	2490
149	2084
158	1753
167	1481
176	1256
185	1070
194	915
203	786
212	667



# PART 8. MAINTENANCE

## A. MAINTENANCE PROCEDURES

Periodic maintenance should be performed once a year by a qualified service technician to assure that all the equipment is in safe efficient operation. The owner can make necessary arrangements with a qualified heating contractor for periodic maintenance of the heater. Installer must also inform the owner that the lack of proper care and maintenance of the heater may result in a hazardous condition. The installer should discuss the contents of the User's Information Manual with the owner.

## B. BEFORE EACH HEATING SEASON:

A trained and qualified service technician should perform the inspections listed below at least once a year.

- **Heater** – check the heater for dust or foreign materials, which may have been drawn in from the air intake of the heater. Simply blow out or wipe down with a dry rag.
- **Vent Termination** – check to remove any obstructions, such as leaves, bushes, or other sources which may interfere with the units ability to draw fresh air on the air intake or exhaust flue gas from the exhaust outlet.
- **Vent Piping** – make sure that all vent piping is in good condition. Check Joints for possible leaks.
- **Condensate** – check the Condensate trap by simply starting the unit and observing the flow of Condensate which should not be restricted in any fashion. (See instructions below.)
- **Heat Exchanger** – in the unlikely event the heater flue passage is becoming blocked, service must be performed only by an authorized Heat Transfer Products Representative or Certified Installing Contractor. (See coil cleaning instructions Section D)
- **Burner** – check burner for deterioration. If deterioration is observed, replace burner.
- **System Water / Pressure** – check pressure regulator and system pressure. Check system for air which will create noise. Open air vents or purge system to bleed air then close once air is fully purged from the system.
- **Water Piping** – check for and repair any leaks.
- **Gas Piping** – check for and repair any leaks.

## C. CONDENSATE CLEANING INSTRUCTIONS

1. Turn down the thermostat so the Munchkin will not cycle and then follow the steps below.
  - a. Close gas valve
  - b. Disconnect the poly hose from the combustion blower motor
  - c. Disconnect the condensate hose from the **outside** connection (**not from the Munchkin**) so flow can be observed.
  - d. Block the air flow in the exhaust by temporarily plugging the exhaust from the outside vent.
  - e. Disconnect the white, red, blue, and black connection from the Molex on the combustion blower. (Refer to Control Wiring Layout fig. 8-1 this section.) This will cause the fan to run at 100%, which will then blow out any sediment that has accumulated in the condensate line. (This process should only take a few minutes.)
  - f. The unit should now be ready to re-start.
2. Before re-starting the Munchkin follow the steps below:
  - a. Reconnect the Molex connection and un-block the vent (**IMPORTANT: MAKE SURE EXHAUST VENT IS NO LONGER BLOCKED!**)
  - b. Open the gas valve and turn up the thermostats
  - c. Observe the boiler function to make sure you see a condensate flow.
  - d. If you do not observe a condensate flow, repeat the above procedure.
3. If the problem is not corrected at this point, it is possible you have a material deposit problem, in which case, a qualified plumber will need to be contacted to follow the Combustion Chamber Coil Cleaning Instructions (Section D) included in this section to dissolve deposit and clean condensate line.

**! DANGER**

**IT IS EXTREMELY IMPORTANT TO MAKE SURE THE EXHAUST VENT IS NO LONGER BLOCKED. FAILURE TO DO SO MAY RESULT IN PERSONAL INJURY OR DEATH.**

**D. COMBUSTION CHAMBER COIL CLEANING INSTRUCTIONS\***

\*Before beginning this procedure, you must have on hand the following items:

- a nylon, stainless or brass brush (not steel)
- "Rydlyme" (recommended for best results) (available on line [www.rydlyme.com](http://www.rydlyme.com)) or "CLR" (available at most hardware stores)

1. Shut down the Munchkin by using the following steps:
  - a. Close the gas valve, shut down the unit and wait for the unit to be cool to the touch
  - b. Disconnect the condensate hose from the **outside** connection, (**not from the Munchkin side**), so the flow can be observed.
  - c. Remove the (4) screws on the aluminum ½" NPT connector on the gas valve.
  - d. Disconnect the poly hose connected to the combustion blower motor. (This does not apply to T50/T80.)
  - e. Remove the (6) 10MM nuts from the burner plate assembly to access the coils.
  - f. Pull the entire burner plate assembly towards you, while removing or pushing aside any wiring to allow the removal of the assembly.
2. Using a spray bottle filled with the recommended product "RYDLYME" or "CLR", spray liberally on the coils, making sure the solution penetrates and funnels down through the condensate hose. If the condensate hose is blocked, let the chemical penetrate for at least 15 minutes or until it drains.
3. Use the nylon, stainless or brass brush (do not use steel) and scrub coils to remove any buildup, then vacuum the debris from the coils.
4. Spray the coils with clear water, making sure to confine the spray to the area being cleaned (Try to avoid getting the back ceramic wall of the unit wet). Flush the combustion chamber with fresh water. At this point, the Munchkin should be ready to power back up.

Before powering up the Munchkin follow the steps below

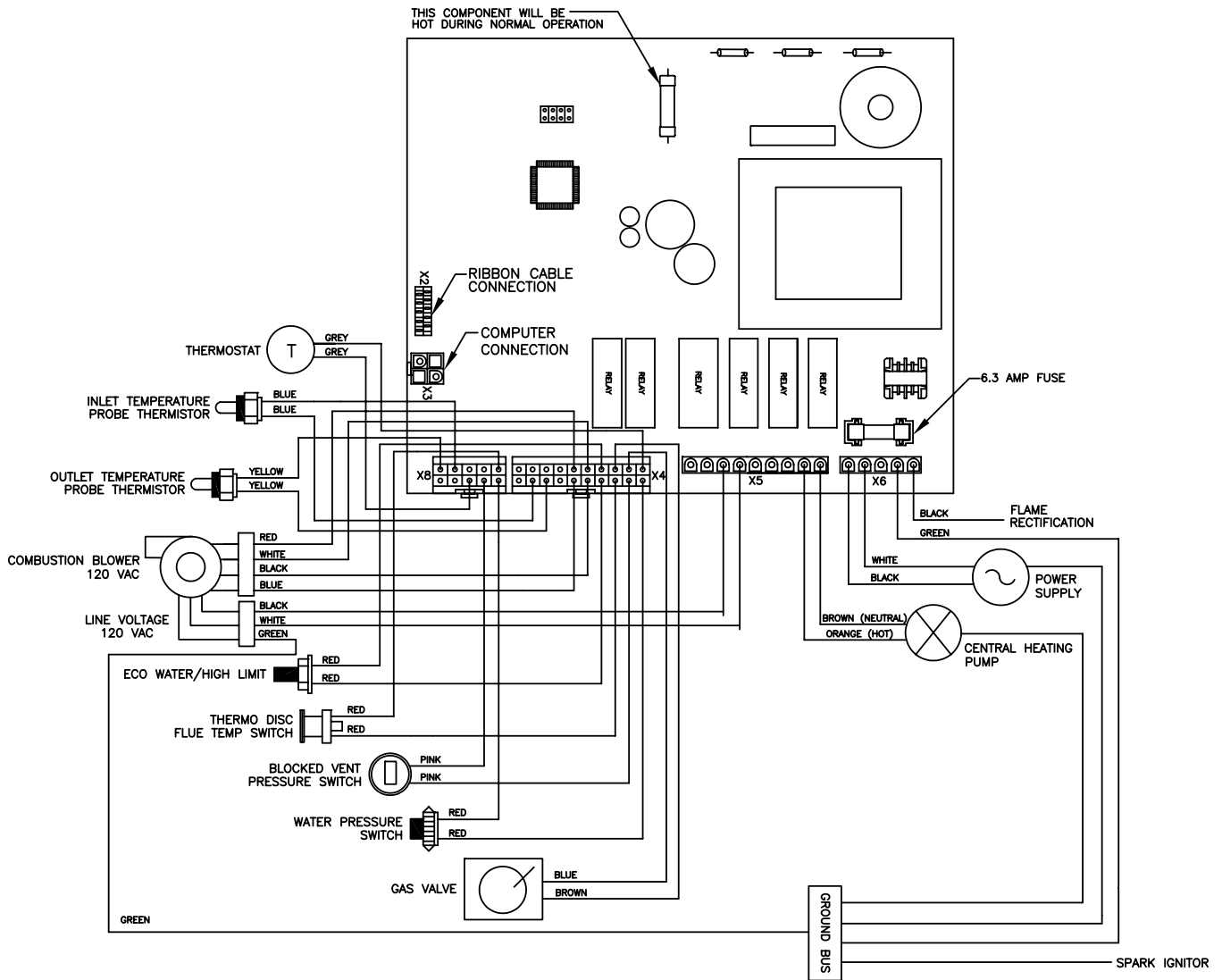
- a. Re-install the burner assembly
- b. Replace the (6) 10MM nuts to the burner plate
- c. Re-connect the wiring
- d. Re-connect the poly hose to the combustion blower motor. (Does not apply to the T50 or T80.)
- e. Replace the (4) screws on the aluminum ½" NPT connector on the gas valve. Turn the gas back on. (**IMPORTANT: CHECK FOR GAS LEAKS**)
- f. Re-set thermostats (**IMPORTANT: MAKE SURE EXHAUST VENT IS NO LONGER BLOCKED!**)
- g. Turn the Munchkin back on\*\* and observe condensate flow.
- h. Re-connect the condensate hose to the outside connection.

**! DANGER**

**IT IS EXTREMELY IMPORTANT THAT YOU CHECK FOR LEAKS WHEN RECONNECTING THE GAS VALVE AND MAKING SURE THE EXHAUST VENT IS NO LONGER BLOCKED. FAILURE TO DO SO MAY RESULT IN SEVERE PERSONAL INJURY OR DEATH.**

**\*\*NOTE: When firing up the boiler for the first few times you may experience some fluttering of the gas burner that may result in a flame lockout. This is normal and will require you to re-cycle the unit until this clears up. This is caused by water still present in the combustion chamber.**

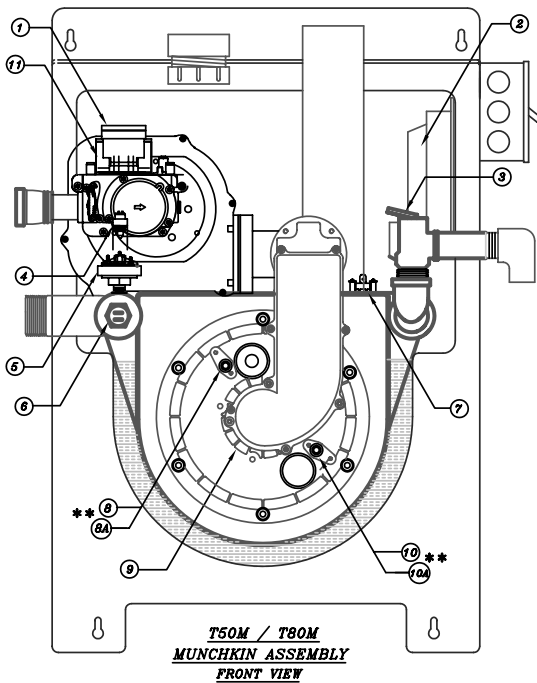
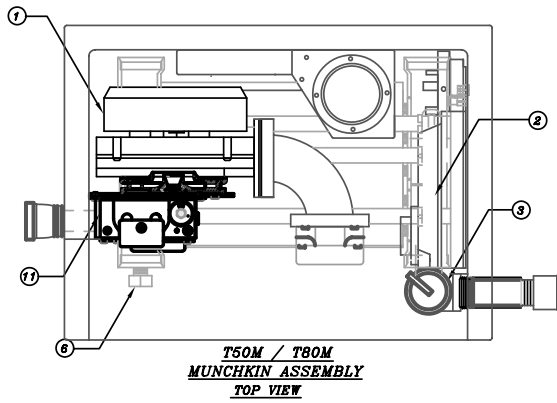
E. MUNCHKIN CONTROLLER



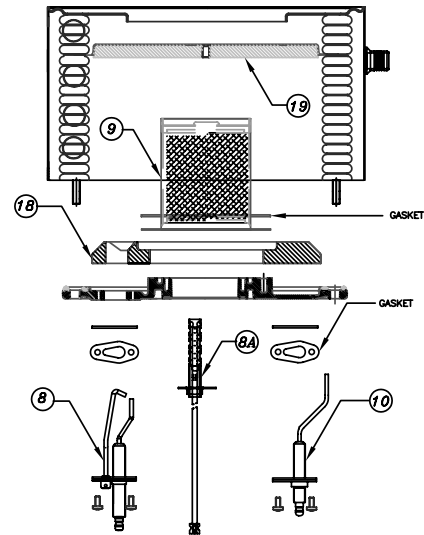
CONTROL WIRING LAYOUT

Fig. 8-1

- \* There is a spare 6.3 amp "slow blow" fuse included on the control cover. HTP p/n 7250-378 or you may purchase it from Radio Shack p/n: 270-1068  
Caution: Do not replace with any amperage other than 6.3A



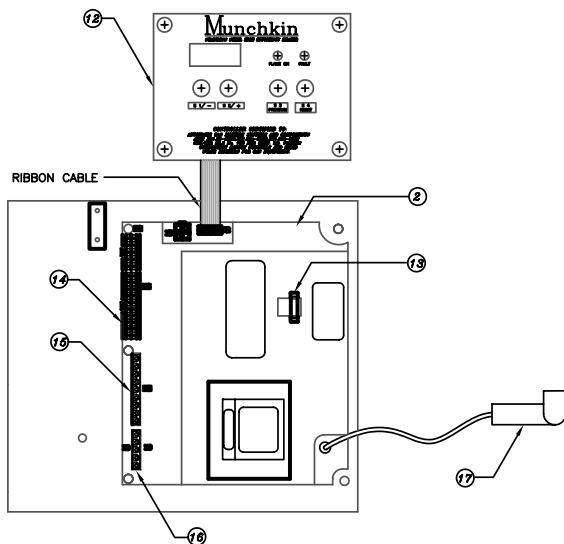
\*\* THE LOCATION OF THE HOT SURFACE IGNITOR AND FLAME RECTIFICATION PROBE IS REVERSED FOR ALL HA MODELS

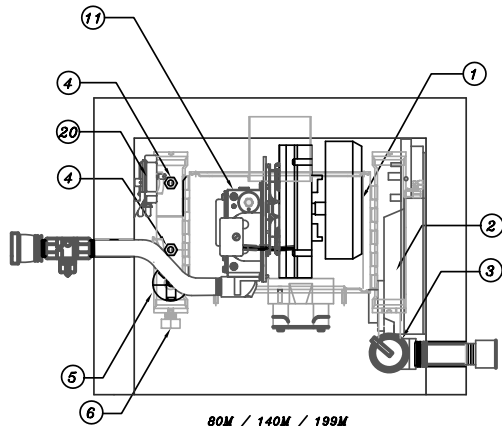


**COMPONENTS ASSEMBLY  
T50M/T80M REPLACEMENT PARTS**

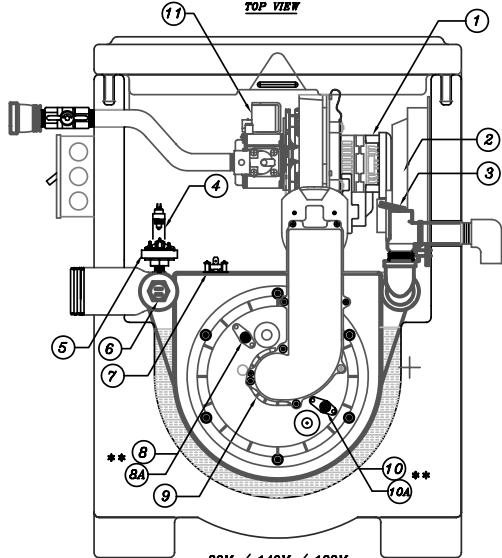
- |  |  |
|--|--|
| 1. BLOWER MOTOR<br>(INCLUDES GASKET)                                   | 7250P-085  |
| * 2. 925 CONTROL BOARD<br>(INCLUDES TRANSFORMER)                       | 7250P-317*   |
| 3. RELIEF VALVE  | 7250P-080  |
| 4. THERMISTOR INLET/OUTLET   | 7250P-059  |
| 5. WATER PRESSURE SWITCH   | 7250P-081  |
| 6. ECO HIGH LIMIT  | 7250P-019  |
| 7. THERMODISC FLUE ECO - 210° F  | 7250P-089  |
| 8. SPARK ELECTRODE<br>(INCLUDES GASKET)                                | 7250P-421 (T50M)<br>7250P-058 (T80M)                 |
| ** 8A. FLAME RECTIFICATION PROBE<br>(THIS LOCATION FOR HA MODELS ONLY) | 7250P-049  |
| 9. BURNER (NIT)<br>(INCLUDES GASKET)                                   | 7250P-216 (T50M)<br>7250P-248 (T80M)                 |
| 10. FLAME RECTIFICATION PROBE<br>(INCLUDES GASKET)                     | 7250P-049  |
| ** 10A. HOT SURFACE IGNITOR<br>(THIS LOCATION FOR HA MODELS ONLY)      | 7250P-279  |
| 11. GAS VALVE (DUNGS)  | 7250P-448 (T50M)<br>7250P-449 (T80M)                 |
| 12. CONTROL DISPLAY BOARD<br>(INCLUDES RIBBON CABLE)                   | 7250P-332  |
| 13. CONTROL BOARD FUSE<br>(110 VOLT, 6.3 AMPS)                         | 7250P-378  |
| 14. WIRING HARNESS LOW VOLTAGE<br>(10 PIN/20 PIN)                      | 7250P-376  |
| 15. WIRING HARNESS<br>(9 PIN, 120 VOLT)                                | 7250P-387 (T50M/T80M)<br>7250P-386 (T50M HA/T80M HA) |
| 16. WIRING HARNESS<br>(5 PIN, 120 VOLT)                                | 7250P-390  |
| 17. SPARK CABLE<br>(NOT REQUIRED ON HA MODELS)                         | 7250P-392  |
| 18. MOLDED CERAMIC REFRACTORY  | 7250P-161  |
| 19. CERAMIC TARGET WALL  | 7250P-160  |

\* PLEASE SPECIFY MODEL AND SERIAL # OF UNIT WHEN ORDERING 925 CONTROL BOARDS.



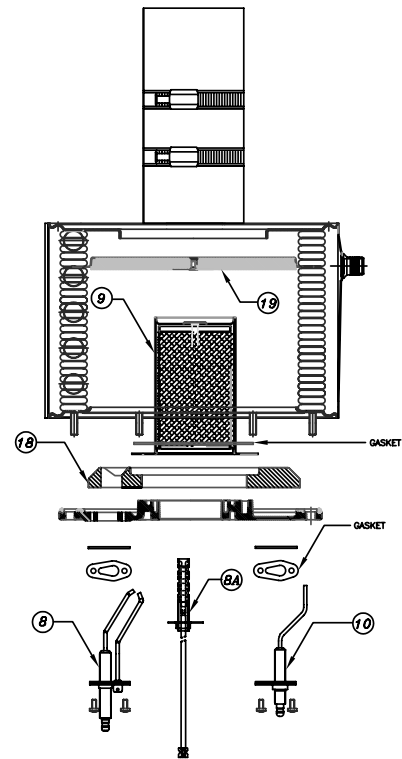


80M / 140M / 199M  
MUNCHKIN ASSEMBLY  
TOP VIEW



80M / 140M / 199M  
MUNCHKIN ASSEMBLY  
FRONT VIEW

\*\* THE LOCATION OF THE HOT SURFACE IGNITOR AND FLAME RECTIFICATION PROBE IS REVERSED FOR ALL HA MODELS

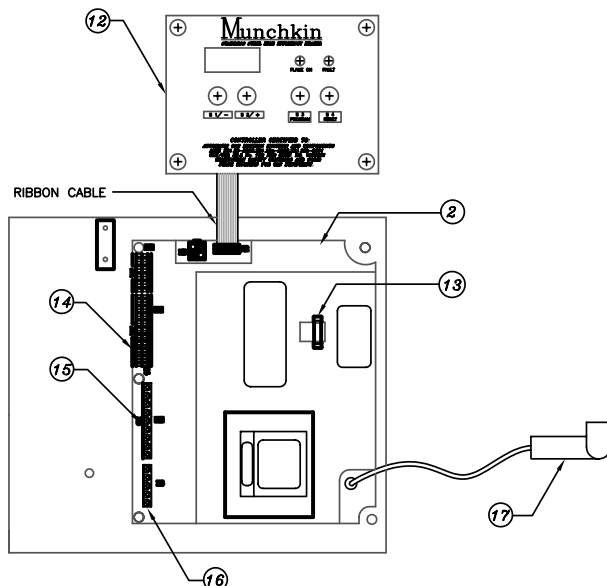


80M / 140M / 199M  
BURNER ASSEMBLY

**COMPONENTS ASSEMBLY**  
**80M/140M/199M REPLACEMENT PARTS**

- |  |   |
|--|---|
| 1. BLOWER MOTOR<br>(INCLUDES GASKET)                                   | 7250P-085 (80M)<br>7250P-086 (140M)<br>7250P-087 (199M)                                       |
| * 2. 925 CONTROL BOARD<br>(INCLUDES TRANSFORMER)                       | 7250P-317   |
| 3. RELIEF VALVE  | 7250P-080   |
| 4. THERMISTOR INLET/OUTLET   | 7250P-059   |
| 5. WATER PRESSURE SWITCH   | 7250P-081   |
| 6. ECO HIGH LIMIT  | 7250P-019   |
| 7. THERMODISC FLUE ECO - 210° F  | 7250P-089   |
| 8. SPARK ELECTRODE<br>(INCLUDES GASKET)                                | 7250P-058   |
| ** 8A. FLAME RECTIFICATION PROBE<br>(THIS LOCATION FOR HA MODELS ONLY) | 7250P-049   |
| 9. BURNER (NIT)<br>(INCLUDES GASKET)                                   | 7250P-248 (80M)<br>7250P-249 (140M)<br>7250P-250 (199M)                                       |
| 10. FLAME RECTIFICATION PROBE<br>(INCLUDES GASKET)                     | 7250P-049   |
| ** 10A. HOT SURFACE IGNITOR<br>(THIS LOCATION FOR HA MODELS ONLY)      | 7250P-279   |
| 11. GAS VALVE (DUNGS)  | 7250P-450 (80M)<br>7250P-451 (140M)<br>7250P-452 (199M)                                       |
| 12. CONTROL DISPLAY BOARD<br>(INCLUDES RIBBON CABLE)                   | 7250P-332   |
| 13. CONTROL BOARD FUSE<br>(110 VOLT, 6.3 AMPS)                         | 7250P-378   |
| 14. WIRING HARNESS LOW VOLTAGE<br>(10 PIN/20 PIN)                      | 7250P-385 (80M)<br>7250P-391 (140M/199M)  |
| 15. WIRING HARNESS<br>(9 PIN, 120 VOLT)                                | 7250P-388 (80M)<br>7250P-387 (140M/199M)<br>7250P-389 (80M HA)<br>7250P-386 (140M HA/199M HA) |
| 16. WIRING HARNESS<br>(5 PIN, 120 VOLT)                                | 7250P-390   |
| 17. SPARK CABLE<br>(NOT REQUIRED ON HA MODELS)                         | 7250P-392   |
| 18. MOLDED CERAMIC REFRACTORY  | 7250P-161   |
| 19. CERAMIC TARGET WALL  | 7250P-160   |
| 20. BLOCKED VENT PRESSURE SWITCH                                       | 7250P-150   |

\* PLEASE SPECIFY MODEL AND SERIAL # OF UNIT WHEN ORDERING 925 CONTROL BOARDS.



925 CONTROL BOARD ASSEMBLY









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