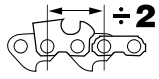




### CHAIN PITCH AND GAUGE

PITCH



3/8"  
low profile

GAUGE



.050"

### KICKBACK – ANSI CLASSIFICATION



Oregon® 91P chain is a blue-label chain; it meets the low-kickback performance requirements of ANSI B175.1 (US), and CSA Z62 (Canada).

### RECOMMENDED TYPES OF USE

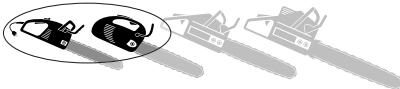
**Occasional Users**  
Homeowners, campers and hunters



**Commercial Users**  
Arborists, orchardists, farmers, landscapers, and utility workers



### RECOMMENDED SAW SIZES



91P is intended for use with electric saws and smaller gasoline-powered saws up to 2.5 cu. in. (41cc)

### RECOMMENDED BAR LENGTHS



Use 91P with bars up to 18" (46cm)

### KICKBACK-REDUCING FEATURES

- Ramp-shaped Bumper Depth Gauges
- Notched Bumper Drive Links

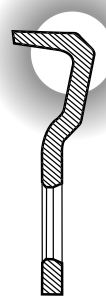
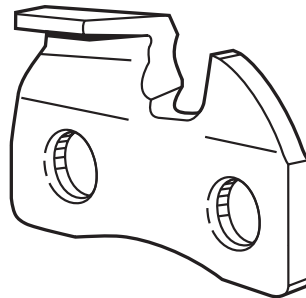
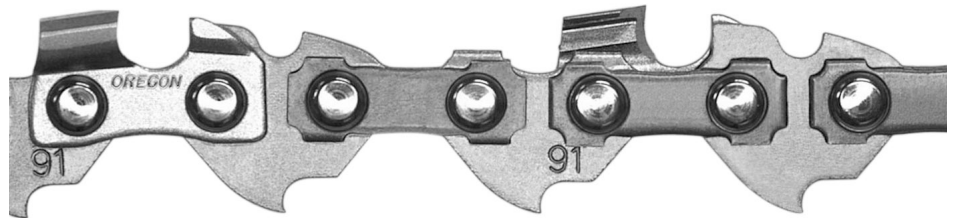
### CUTTER SEQUENCE

91P is a standard-sequence chain.

91P F&B A107038 AA 0903

# 91P LOW-PROFILE 3/8"-PITCH CHAMFER CHISEL™ CHAIN

Oregon® 91P chain features top-performing Chamfer Chisel™ cutters and a notched bumper drive link for low-kickback performance, good chip flow, and a smooth cutting action. The twin corners of the cutters on 91P chain deliver superior performance on the many popular saws which use low-profile 3/8"-pitch chain. 91P chain also features four-way symmetrical tie straps which simplifies the joining of chain loops.



Oregon® 91P chain features twin-cornered Chamfer Chisel™ cutters

**NEW!**

## FEATURES

## BENEFITS

- Twin-cornered Chamfer Chisel™ cutters



- Fast, efficient cutting
- Excellent stay-sharp

- Ramped depth gauge, and ramped bumper drive links

- Low kickback
- Smooth cutting action

- Bumper drive links are notched (Patent pending)

- Better chip flow, less clogging
- Unique appearance, easy identification
- A promotable, innovative new feature

- Four-way symmetrical tie straps

- Easy joining of chain loops
- Fewer repair parts to inventory
- Fool-proof, there's no way to position a 91P tie strap incorrectly

- Same cutter as on other Oregon® 91 chains

- Easy maintenance
- Sharpens the same as other 91 chains

- Low-profile design

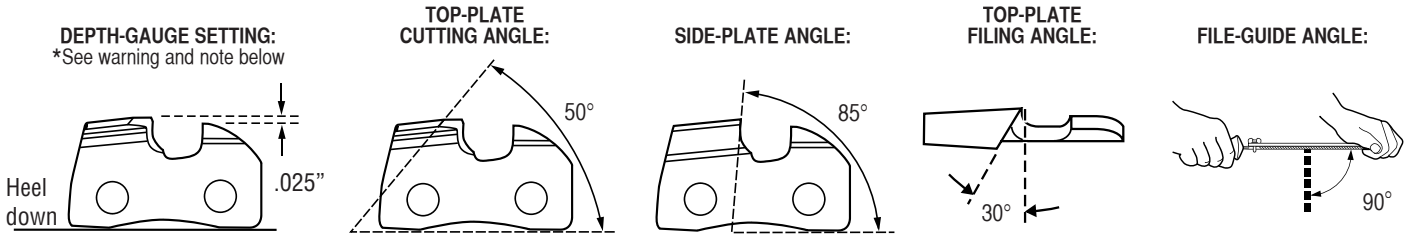
- Complements the effects of kickback-reducing features
- A smaller volume of chain material is pulled through the kerf

**Choose Oregon®, because every cut counts**

Visit the world's #1 source for information on chainsaw cutting attachments: [www.oregonchain.com](http://www.oregonchain.com)

# Filing instructions, Oregon® 91P chain

FILE SIZE: Use a 5/32" round file and file guide.



## WARNING

Failure to follow filing instructions can increase the level of kickback which can result in severe injury to the saw operator or bystanders.

- \* Do not exceed the depth-gauge setting shown above
- \* Always file depth gauges back to their original rounded or ramped shape after lowering

Oregon® 91P meets the reduced-kickback requirements of ANSI B175.1 when tested on a representative sample of chainsaws. This chain significantly reduces the risk of chainsaw kickback while maintaining high cutting performance. **ALL CUTTING CHAIN CAN KICK BACK, WHICH MAY RESULT IN SEVERE INJURY TO THE SAW OPERATOR OR BYSTANDERS.** Users should be cautioned to operate their saw safely, and to read and follow all warnings in their saw operator's manual and Oregon® 91P chain-maintenance instructions.

## 91P Chain maintenance tools

DESCRIPTION	PACK	PART NUMBER	DESCRIPTION	PACK	PART NUMBER
Assembled File Guide, 5/32"	Each	37534	1/8" Thick Grinding Wheels (3.2mm):		
Round Files, 5/32"	12-pack	70504	Full-size, 5 3/4" dia.	5-pack	OR534-18
	2-pack	40459	(For use with 511A grinders)	Each	OR534-18A
Depth-gauge Tool	10-pack	22290	Mini Grinder Wheels, 4 1/8" dia.	5-pack	OR4125-18
Flat File	12-pack	12211	(For use with 108181 mini grinders)	Each	OR4125-18A

## 91P Chain replacement parts

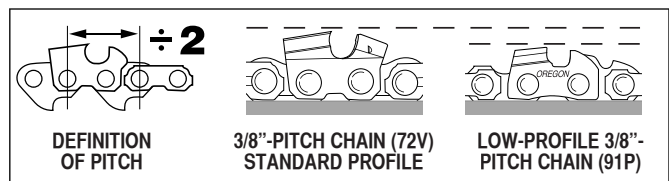
CHAIN TYPE	LEFT-HAND CUTTER	RIGHT-HAND CUTTER	TIE STRAP	PRESET TIE STRAP	DRIVE LINK	NOTCHED BUMPER DRIVE LINK
91P	P111807	P111808	P111616	P112320	P28298	P111822

NOTE: Individual parts packages contain 25 pieces.

## What's the difference between a 3/8"-pitch chain, and a low-profile 3/8"-pitch chain?

Standard 3/8"-pitch chains are full-size professional-type chains intended for use on medium to large gasoline-powered saws, 3.0 to 6.0 cu. in. (50-100cc).

Low-profile 3/8" chains have the same pitch, but there are differences in the drive sprockets and bar-nose sprockets used with low-profile chains. Standard 3/8" chains and low-profile 3/8" chains are NOT interchangeable. The phrase "low profile" refers to the height, measured from the bar's rail to the top of the cutter. On low-profile chains, the height is less than on standard chains. Low-profile 3/8"-pitch chains are intended for use on electric saws, and small gasoline-powered saws up to 2.5 cubic inches (41cc).



## Other Oregon® low-profile 3/8"-pitch (91) cutting chains

PART NO.	DESCRIPTION, TYPES OF USE
91VG	Low-kickback Chamfer Chisel™ chain for cutting clean wood with electric and small gasoline chainsaws up to 2.5 cu. in. (41cc)
91VS	A professional Chamfer Chisel™ chain for experienced users of small chainsaws who prefer a low-profile 3/8"-pitch chain.
M91VS	A specialized version of 91VS with extra-heavy-duty chrome plating to cut effectively in extremely dirty, abrasive conditions.



For more information on these and other Oregon® products, contact your authorized Oregon® distributor, or:

OREGON CUTTING SYSTEMS DIVISION, BLOUNT, INC. PO Box 22127 • Portland, OR, U.S.A. 97269-2127

Phone: 503-653-8881 Fax: 503-653-4201 <http://www.oregonchain.com>

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