

Ovation[™]2 Operator's Manual

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Part Number: 88-2185-01 Revision: B2

Agency Compliance and Approvals:

FCC: This device complies with Part 15 of FCC rules.

Note: This equipment has been tested and found to comply with the limits for a Class A digital device, pursuant to Part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference when the equipment is operated in a commercial environment. This equipment generates, uses, and can radiate radio frequency energy, and if not installed and used in accordance with the instructions in this manual, it may cause harmful interference to radio communications. Operation of this equipment in a residential area is likely to cause harmful interference in which case the user will be required to correct the interference at his own expense.

Important Safety Instructions

This printer has been carefully designed to give you many years of safe, reliable performance. As with all electrical equipment, there are a few basic precautions you should take to avoid hurting yourself or damaging the printer:

- Carefully read the installation and operating instructions provided with your printer.
- Read and follow all warning instruction labels on the printer.
- Place the printer on a flat, firm, solid surface.
- To protect your printer from overheating, make sure all openings on the printer are not blocked.
- Do not place the printer on or near a heat source.
- Do not use your printer near water, or spill liquid into it.
- Be certain that your power source matches the rating listed on your printer. If you are unsure, check with your dealer or with your local power company.
- Do not place the power cord where it will be walked on. If the power cord becomes damaged or frayed replace it immediately.
- Do not insert anything into the ventilation slots or openings on the printer.
- Only qualified, trained service technicians should attempt to repair your printer.

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" Getting Started

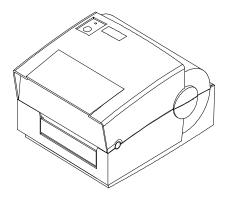


Figure 1-1 Printer Overview

1.0 Introduction

The Ovation[™]2 hereafter referred to as 'the printer', is a high quality/low cost direct thermal and optional thermal-transfer label printer. The printer's unique construction combines a durable plastic casing with a metal print mechanism to ensure reliability and consistent print registration. The combination of powerful capabilities, compact design, easy-to-use features, and affordable pricing set a new standard for direct thermal and thermal-transfer label printers.

This manual provides all the information necessary to operate your printer. To print labels, tags, or tickets refer to the instructions included with the software you are using to create the labels.

1.1 Unpacking and Inspection

Inspect the shipping container(s) for damage, if damage is evident notify the shipping company to specify the nature and extent of the damage.

Remove the printer from the packaging material and check the contents of the package. In addition to this manual the following items should be included:

- Label printer
- External power supply
- Special or additional items purchased.

Note: It is a good idea to save the carton and packaging materials in the event shipping the printer is required.

1.2 Additional Requirements

The following items are necessary to generate labels with your printer. It may be a good idea to contact your local reseller for advice on which media and software is best suited for your needs.

- Serial or parallel cable, (see Section 1.4)
- Power cord for 230 VAC operation only, (120 VAC units come with a power cord).
- Applicable media
- Applicable software

1.3 Connecting Power

The printer is powered from an external power supply that connects to the printer as shown below. Power supplies are available in both 115 and 230 AC voltages. Ensure that the power supply shipped with your printer matches your electrical service.

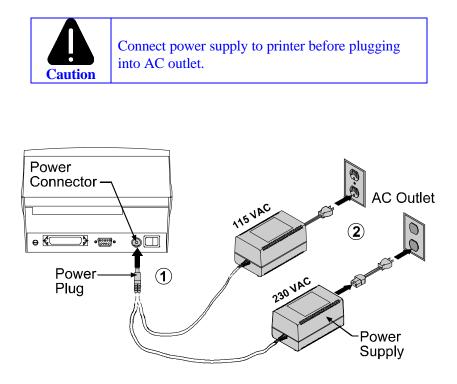


Figure 1-2 Connecting power to the Printer

1.4 Interfacing to the Printer

The printer can be connected to the host via a serial or parallel cable.

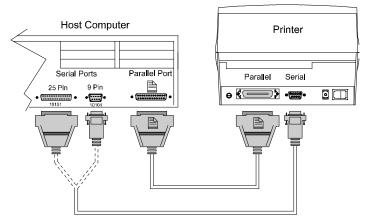


Figure 1-3 Interfacing to the Printer

1.5 Interface Cables

An interface cable is necessary to connect the printer to the host. The interface between the printer and the host will be either a serial RS-232C or parallel cable. Cable configurations for serial (RS-232C) interfaces are shown below, (contact your reseller for part numbers and ordering information).

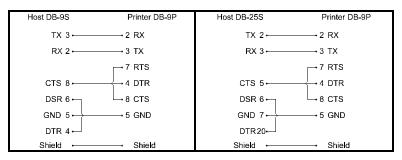


Figure 1-4 Serial Cables

The printer can also be connected to the host with a parallel connection. In addition, the printer has a unique feature where if you connect both the serial and parallel cables to the printer at the same time, the printer will automatically interface to the first connection, (serial or parallel) that transmits valid data. After a connection has been made, the printer must be turned off and then back on again to change the interface connection.

1.6 Loading Media

- 1. Open the cover.
- 2. Push the printhead latch toward the back of the printer and raise the printhead carrier assembly.
- 3. Place a roll of media (labels facing up) on the media hub and insert them into the printer. Slide the media hub against the roll of media
- 4. Pull 6" (152 mm) of media from the media roll in the printer.
- 5. Slide the media guide to the edge of the media.
- 6. Close the printhead carrier assembly and press down until it locks into place.

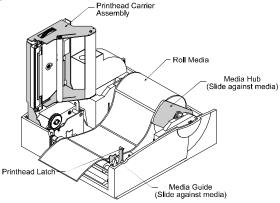


Figure 1-5 Loading Media

7. Close the cover and press the 'Feed' Button several times to feed the media and ensure proper tracking.

Note: The printer is factory set for 4-inch media and ribbon, when using different width media/ribbon please refer to Section 1.9.

1.7 Loading Media for Peel Configuration

- 1. Open the cover.
- 2. Push the printhead latch toward the back of the printer and raise the printhead carrier assembly.
- 3. Place a roll of media (labels should be facing up) on the media hub and insert into the printer.
- 4. Pull the Peel-off Lever forward to the 'open' position.
- 5. Remove 6" (152 mm)of labels from the backing. Route the backing over the tearbar and behind the peel-off shaft as shown below.

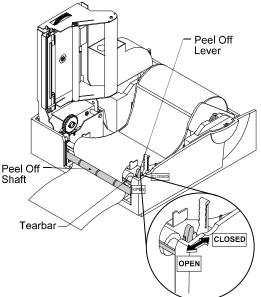


Figure 1-6 Loading Media for Peel Configuration

- 6. Push the Peel-off Lever back to the 'closed' position
- 7. Close the printhead carrier assembly and press down until it locks into place.
- 8. Close the cover and press the 'feed' button two or three times to feed the media and ensure proper tracking. The labels will separate automatically as it is feed through the printer.

1.8 Loading Ribbon (Thermal Transfer Option)

- 1. Open the cover.
- 2. Remove the two ribbon hubs.
- 3. Slide the ribbon and empty core onto the hubs making sure that the ribbon unwinds and rewinds.

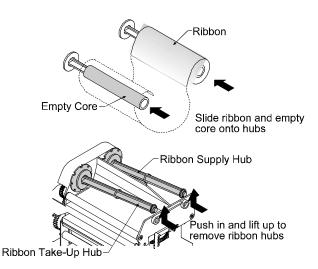


Figure 1-7 Ribbon Hub Removal

- 4. Place the ribbon supply hub back into the thermal transfer assembly.
- 5. Slide the direct/thermal transfer switch to the 'transfer' position.

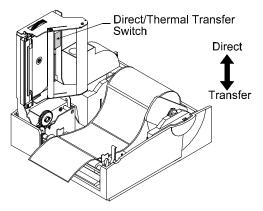


Figure 1-8 Selecting the Print Type

6. Load the printer with media (see Section 1.6) and ribbon. When loading ribbon be sure to guide the ribbon through the printhead carrier assembly as shown below.

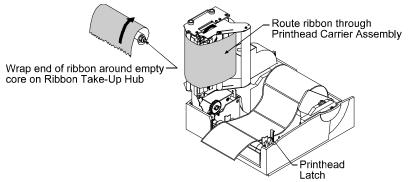


Figure 1-9 Routing the Ribbon

- 7. Close the cover. Press and hold the feed button down while powering on the printer. Continue to hold down the feed button until the printer starts to move the media, then release. The printer will now print a configuration label that confirms the thermaltransfer mode is set.
- 8. After printing a configuration label you must cycle power. To cycle power simply turn the printer off for 30 seconds, and then back on. The printer will remain set for thermal-transfer mode.

Note: The thermal-transfer mode can also be set with the configuration command <STX KD>, see Section 2.3.

1.9 Adjustments for Various Sizes of Ribbon or Media

1.9.1 Ribbon Width Adjustment

The adjustable ribbon handler feature allows adjustment to the ribbon supply hub which provides optimum tension when using different widths of media or ribbon.

- 1. Turn 'off' the printer.
- 2. Hold the ribbon supply spindle and rotate the ribbon tension adjustment knob to meet your media/ribbon widths based on the table below. Ensure that the ribbon tension adjustment knob is turned fully to the clockwise or counter-clockwise position, the knob will no longer turn once it is in the proper position, do not force or over turn.

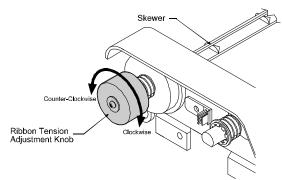


Figure 1-10 Adjusting for Media

| Ribbon Size | Ribbon Width | Direction of Rotation |
|----------------|-----------------|-----------------------|
| Narrow | 1-2 inches wide | Clockwise* |
| Wide | 2-4 inches wide | Counter-Clockwise* |

* Continue turning the ribbon tension adjustment knob until it will not turn any further in either the clockwise or counterclockwise position.

1.9.2 Media Width Adjustment

The thumbwheel on the side of the printhead carrier assembly allows the printhead to be adjusted for various sizes of media. The numbers on the thumbwheel serve only as a reference point and do not correspond with a particular media width.

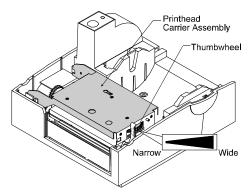
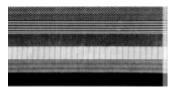


Figure 1-11 Thumbwheel for Media Width Adjustment

- 1. Load media into the printer.
- 2. Print a label, if it is light on the right-hand side then move the thumbwheel to the right, (see example below).
- 3. An internal test label can be generated by holding the 'feed' button down and turning 'on' the power switch until the media moves. The first label printed is the configuration label which provides information on the printer set-up. The second label printed is the test pattern and shows print quality, (see Section 1.10 for additional information).

Rotate thumbwheel clockwise until print quality along edge starts to lighten.



(Light print on the right side of the test label indicates that the thumbwheel should be adjusted clockwise.)

1.10 Power-up Configuration and Self-Test

With the printer off, load the die-cut media (the media must be at least 4 inches wide), and ribbon (if printing in thermal-transfer). Press and hold the feed button and turn the printer on, (the power LED should be 'on'), continue holding the feed button until the media begins to move then release it. The printer will automatically detect if a ribbon has been installed and will then print two test labels.

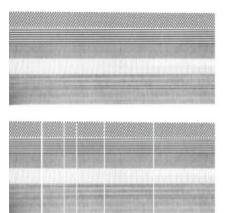
| Note: | e: After performing a power-up and self-test, the printer will | | | | |
|--|--|--|--|--|--|
| in the 'character dump mode'. Turn the printer 'off' for | | | | | |
| | approximately 25 seconds, then back 'on' to restore normal | | | | |
| | operation. The printer must remain 'off' for 25 seconds in | | | | |
| | order for the main board to properly reboot. | | | | |

The first label printed will be the configuration label, which lists the printer's configuration and status. Note that this configuration label shown below was printed from a printer that had the time/date option installed.

| FRI SEPTEMBER 026, 1997 19:2 | 29 244 |
|--|-----------------------------|
| ROM CHECKSUMS | |
| U09 | |
| U10 | |
| SYSTEM RAM CHECKS GOOD S | SYSTEM RAM SIZE 512 KBYTES |
| CONFIGURATION 9600, 8, N DIRECT | |
| INPUT VALUES | |
| PAPER: 228 EDGE: 179 REFL: | 0 TEMP: 89 |
| POT : 212 TOFA: 133 RIBN: | 0 |
| COUNTER INFORMATION | |
| ABSOLUTE VALUES 9-18-1994 | RESETTABLE VALUES 9-18-1994 |
| LENGTH 773 INCHES | LENGTH 576 INCHES |
| TIME10 HOURS | |
| | |
| MEMDRY CONFIGURATION INTERNAL MODULE 12 | SCALADLE FONTS 10 |
| INTERNAL MODULE 12 | SCALABLE FONTS 10 |

Figure 1-12 Configuration Test Label

The second label printed is the test pattern label. This label is used to determine whether the printhead is in need of replacement. 'Good' and 'Bad' Test Pattern labels are shown below:



Good Test Label: Indicates that the printhead is operating normally.

Bad Test Label: Streaks in test label indicate a dirty or faulty printhead. (See Chapter 3 for cleaning and replacement.)

1.11 Setting the Printer to the Factory Defaults

With the printer off, press and hold the feed button while turning the printer on. Continue to hold the feed button for 60 seconds and then release. The printer will now be set to the 'Factory Defaults', which are shown in Table 1-1.

| Function | Value |
|-------------------------|----------------|
| Baud Rate | 9600 |
| Word Length | 8 bits |
| Print Method | direct thermal |
| Alternate Character Set | standard |
| Cutter | disabled |
| Paper Type | gap |

Table 1-1Factory Default Settings

1.12 Switches and Indicators

Descriptions and locations of the Printer's switches and indicators are shown below.

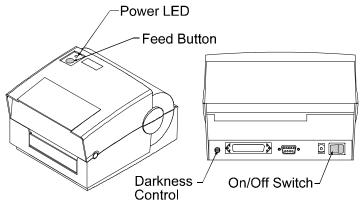


Figure 1-14 Switches and Indicator Locations

| Switch/Indicator | Function |
|------------------|--|
| ON/OFF switch | Controls power to the Printer. |
| FEED Button | |
| Printer in | |
| ready state - | |
| (LED ON) | |
| Press twice | Printer feeds media to first print position of next label. |
| Press once | Pauses Printer, press again to resume. |
| Printer in | |
| alarm state - | |
| (LED fast | |
| flash) | Clears alarm foods one label |
| Press once | Clears alarm, feeds one label. |
| Darkness Control | Used to balance a new Printhead so that it prints at the |
| | same level of darkness as the previous head. |
| Power LED | |
| Solid ON | Indicates power is supplied and the Printer is ON. |
| Slow Flash | Indicates the Printer is in a 'PAUSED' condition. |
| Fast Flash | Indicates the Printer is in an 'ERROR' condition such as |
| | Media Out, Ribbon Out (if equipped), or Jam. |

OvationTM2

1.13 Available Options

Thermal Transfer

Thermal transfer printing requires the use of a ribbon. The ink/wax from the ribbon transfers to the media by the printer to create an image. Thermal transfer printing provides exceptional clarity and scannability.

External Cutter

The external cutter provides ease of automatic cutting for tags and labels after a label is printed. This feature attaches to the front of the printer.

Present Sensor

The present sensor allows the printer to be configured for "one up" printing. With the sensor installed, the printer will not print the next label until the previous printed label has been removed from the printer.

DRAM Expansion

The DRAM expansion option increases the printer's memory to 1 MB. The additional memory allows for larger label formats to be loaded into the printer's memory, thereby making it possible to print longer labels.

FLASH Memory Cartridges

FLASH memory cartridges are available in 256K and 512K sizes and are used for permanent storage of custom fonts, formats and graphics.

PC-Batch Software

This label-creation software package is available for IBM[®]PC or compatibles.

Wall Mount Assembly

This space-saving device allows the printer to be mounted to a wall or other vertical surface using a specially-designed mounting plate.

Time/Date

This feature allows the printer to maintain the current time and date. This is useful when printing labels that require the current time or date to be included within the label format.

External Media Supply Stand

The external media supply option allows the use of large media supply rolls, up to 8-inches in diameter, on 1-3'' cores.

External Battery Pack

This option allows the printer to be operated virtually anywhere since its power is not dependent on an AC receptacle. The battery easily attaches to the printer and can last up to 10 hours.



Printing Labels

2.0 Introduction

Labels can be generated using RS-232 or parallel communications to a host computer or a PC with a compatible labeling software package. This chapter explains some of the basic programming commands that are required when writing programs to generate label formats. A programmer's manual can be obtained by mailing or faxing the request card located in the back of this manual.

2.1 Programming Commands

In order to be ready for a command sequence, the printer must first receive a special character called an "attention getter" that informs the printer that it is about to receive a command and the type of command it will be. Immediate commands, system-level commands, and fontloading commands each have their own attention getter. The attention getter character is followed by a command character that tells the printer what action to take.

| ASCII Char. | Decimal Value | HEX Value | DOS Prompt | Attention Getter For |
|----------------|------------------|--------------|---------------|-----------------------|
| SOH | 1 | 01 | Ctrl A | Immediate Commands |
| STX | 2 | 02 | Ctrl B | System-Level Commands |
| ESC | 27 | 1B | Ctrl [| Font-Loading Commands |

Table 2-1 Attention Getters

When the printer receives an immediate command it will cease whatever it is doing and perform that command. Commands of all types must be in this sequence:

- 1. Attention Getter
- 2. Command Character
- 3. Parameters that must be entered by the user (if any).

| Command Character | Must Enter Parameters? | Printer Responds? | Command |
|----------------------|---------------------------|----------------------|--------------------------|
| # | Ν | Y | Reset |
| А | Ν | Y | Send ASCII status string |
| В | Ν | Ν | Toggle pause |
| С | Ν | Ν | Cancel |
| D | Ν | Ν | SOH shutdown |
| Е | Ν | Y | Send batch quantity |
| F | Ν | Y | Send status byte |

Table 2-2 Immediate Commands

The system-level commands are used to create formats, load and store graphic information, and control the printer. Table 2-3 provides a brief description and format of each system-level command character.

| Char | Description | Format | |
|------|---------------------------------------|--|--|
| Α | Set time and date | Format: AwmmddyyyyhhMMjjj | |
| | | 16 digits total. | |
| | | w = 1 digit week, 1 is Monday | |
| | | mm = 2 digits for month | |
| | | dd = 2 digits for day | |
| | | yyyy = 4 digits for year | |
| | | hh = 2 digits for hour (24 hr ft) | |
| | | MM = 2 digits for minutes | |
| | | jjj = 3 digits for Julian I.D. value | |
| а | Enable feedback characters | Returns 30 after each label and 31 after | |
| | | each batch of labels | |
| В | Get printer time and date information | Print time and date to port | |
| с | Set continuous paper length | <i>cnnnn</i> = length of paper to feed per label | |
| d | Set Printer to double buffer mode | Use to print a label while a second is | |
| | | formatting in memory | |
| Е | Set quantity for stored label | Ennnn = Set Quantity for stored label | |
| e | Select edge sensor | for "see through" media sensing. | |
| F | Form feed | Feeds one label at a time | |
| f | Set form stop position (Backfeed) | Set distance to peel (tear off) position | |
| | | fnnn = 3 digits from sensor | |
| G | Print last label format | | |
| Ι | Input graphics data block | A bank designation, an optional word | |
| | "See Programmer's Manual for | length modifier, a format designation, | |
| | format" | and up to a 16-character string to | |
| | | identify the stored image data | |
| i | Download scalable font | | |
| J | Set pause for each label | | |
| Κ | Extended System Commands | Kn n = | |
| | | Q - For query | |
| | | D - Database Configuration | |
| | | S, W, or M - Set configuration | |
| | | R - Reset | |
| | | fxxxx- 4 digit number, Distance between TOF sensor and stop position | |
| | | r - Resettable counters reset | |
| k | Test RS-232 Port with a Y if ok | Sends character "Y" to RS-232 port | |
| L | Enter Label Formatting Mode | | |
| М | Set maximum label length | Mnnnn = 4 digits (default) Maximum | |
| | | 12 inches | |

Table 2-3 System-Level Commands (continued)

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| Char | Description | Format | |
|------|---|--|--|
| m | Set metric flag, enter metric mode | All references set to metric until reset | |
| n | Clear metric flag, return to inch mode | | |
| 0 | Form edge offset (start of print | Onnn = 4 digits, in/100 or mm/10 | |
| | position) | | |
| 0 | Cycle cutter | | |
| Р | Enter character dump mode | | |
| р | Controlled pause | | |
| Q | Clear all memory modules | | |
| q | Clear module | qx = Module I.D. (Uppercase) | |
| r | Select reflective sensor | Used for "black-strip" media sensing, (e.g. continuous tags, butt-cut labels. Stripe must be printed on back side of media) | |
| S | Slew (feed) speed | Sx $x = A - C (1.0 \text{ to } 2.0 \text{ ips})$ | |
| s | Set up for one print buffer | Set for 1 dot buffer processing. Use for full length dot buffer processing. | |
| Т | Printhead dot pattern test label | | |
| t | Test RAM memory module a bbbK module good | | |
| | (Must be in Test Mode) | bbb = 256 or 512, for size of module | |
| U | Label format field replacement | | |
| v | Software switch settings | Vn n = 4-Label Present, 2-Internal Batch, 1-Cutter Enable | |
| v | Firmware version information | Sends version string to host | |
| W | Request memory module information | Wx $x = F$ -font, G-graphic, L-label | |
| w | Test FLASH module memory | Takes about 90 seconds | |
| х | Delete module file | xMFname M=Module I.D, F=file type | |
| Х | Set default module bank | Xa a - A = Memory Module A | |
| Y | Output sensor values | Dumps sensor values status to RS-232 port | |
| у | Select font symbol set (optional scalable fonts only) | y S xx y = ASCII (0x79) S = ASCII (0x54) xx = symbol selection | |
| Z | Pack module | | |
| Z | Print internal information and dot pattern | Zx x = Module I.D | |
| | Puttorn | | |

Table 2-3 System-Level Commands (concluded)

A STX L command switches the printer from the system level to the label-formatting mode. All command characters after STX L are interpreted as label formatting commands until the label-formatting mode is terminated with the command character E. All label - formatting commands are terminated with hex value 0D.

| CC | Description | Format | |
|----|--|--|--|
| : | Set cut by amount (4 digits) The cutter function will perform a cutting | <i>:nnnn</i> <i>nnnn</i> = 4 digits of labels printed | |
| | action after the number of labels specified. | before cut. Default $= 0001$ | |
| А | Set format attribute | An <i>n</i> =1-XOR, 2-Transparent, 3- Opaque, 5-Inverse | |
| С | Set column offset amount | Cnnnn nnn = in/100 or mm/10 | |
| с | Set cut by amount (2 digits) | cnn nn = 2 cut amount | |
| D | Set height and width dot size | h = Horiz. dot size; can be 1 or 2 v = Vert. dot size; can be 1,2, or 3 (0.005" steps) Default is "D22" | |
| Е | Terminate field generation and print label | | |
| G | Place data in global register | | |
| Η | Enter heat setting | Hnn $nn = 2$ digits. 1 - 30 | |
| | (The amount of heat applied per dot row, can | 10 is nominal and default | |
| | be used to help control print quality) | | |
| m | Set metric mode | The printer must be reset in order to return to standard measure | |
| М | Set mirror image mode | 'M' must be re-sent to cancel. | |
| | ('Mirror Images' current formatted label) | * Will not mirror polygons. | |
| Р | Print speed | Px $x = A - C (1.0 \text{ to } 2.0 \text{ ips})$ | |
| р | Set label backup speed | px x $x = A - C (1.0 \text{ to } 2.0 \text{ ips})$ | |
| Q | Enter quantity of labels to print | <i>Qnnnn nnnn</i> = quantity | |
| R | Set row offset amount | Rnnnn $nnnn = in/100$ or $mm/10$ | |
| r | Recall stored label format | <i>rnnn nnn</i> Label name of up to 16 char. terminated by CR. | |
| S | Slew (feed) speed | Sx $x = A - C (1.0 \text{ to } 2.0 \text{ ips})$ | |
| S | Store label format in module | sannn a - destination module A Memory Module A nnn - label name (16 char. max) | |
| Т | Set field data line terminator | $Tnn \ nn = 2 \text{ digit ASCII Hex} $ 00 - FF | |
| U | Make previous field a string replace field | | |

Table 2-4 Label-Formatting Commands (continued)

OvationTM2

| CC | Description | Format | |
|------|---|--|--|
| Х | Terminate label formatting mode | | |
| у | Select font symbol set (optional scalable | y S xx | |
| - | fonts only) | y = ASCII (0x79) | |
| | | S = ASCII (0x54) | |
| | | xx = symbol selection | |
| z or | Zero (0) conversion to "O" | | |
| Ζ | eliminates slash (/) | | |
| + | Make last field entered increment numeric | +pii Make last entered field | |
| | | incrementing | |
| | | p = Zero fill character | |
| | | ii = Data added to field | |
| - | Make last field entered decrement numeric | -pii Make last entered field | |
| | | decrementing | |
| | | p = Zero fill character | |
| | | ii = Data subtracted from field | |
| > | Make last field entered increment | >pii Make last entered field | |
| | alphanumeric | incrementing 0 - Z | |
| | | p = Zero fill character | |
| | | ii = Data added to field | |
| < | Make last field entered decrement | <pii entered="" field<="" last="" make="" td=""></pii> | |
| | alphanumeric | decrementing 0 - Z | |
| | | p = Zero fill character | |
| | | ii = Data subtracted from field | |
| ^ | Set count by amount | ^nn Set count by amount | |
| | | nn = 2 digits | |
| | | Skip # of labels before updating | |
| | | count fields and time fields | |

 Table 2-4
 Label-Formatting Commands (concluded)

There are two special commands used by the printer, the STX S (Recall Global Data) and the STX T (Print Date and Time) commands. Unlike the other label-format commands, which follow the STX L command, these special commands are entered directly into the data field.

| Character | Description | | |
|--------------|---------------------------------------|--|--|
| <stx>S</stx> | Recall global data and place in field | | |
| <stx>T</stx> | Print time and date | | |

Table 2-5 Special Label-Formatting Commands

The commands used for bit mapped font loading are usually generated by font-creation software. However, the assign font ID number command <u>must</u> be sent to the printer <u>before</u> the font file. Font-loading commands are listed in Table 2-6.

| CC | Р | PR | Description | |
|--------|---|----|------------------------------|--|
| *c###D | Ν | N | Assign Font ID Number | |
| | | | ### = ID Number 100 to 999 | |
|)s#W | Y | Ν | Font Descriptor | |
| *c#E | Ν | Ν | Character Code | |
| | | | # = ASCII Value of Character | |
| (s#W | Y | Ν | Character Download Data | |
| | | | # = Bytes of Bit-mapped Data | |

Table 2-6 Font-Loading Commands

CC = Command Character

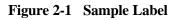
P = Must Supply Parameters? (Y/N)

PR = printer Responds? (Y/N)

2.2 Programming Examples

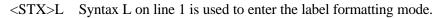
<STX> L <CR> H07 <CR> D11 <CR> 19110080100002510K OHM 1/4 WATT <CR> 1a6210000000050590PCS <CR> E

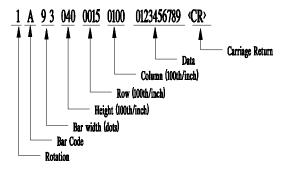




The example shown below prints out a Code 3 of 9 bar code with a wide to narrow bar ratio of 3:1 and can be used to print any of the bar codes shown in Appendix B by altering the example's fields. Refer to Figures 2-2 and 2-3 for a brief explanation of the data fields.









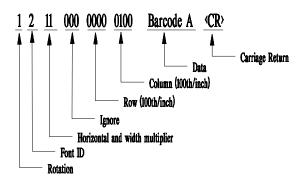


Figure 2-3 Example line 4

2.3 Configuration Command String

The configuration command string sets the operating parameters of the printer. The command strings are described below.

<STX>KDwxy <CR>

| Bit # | Function | Value | |
|-------|-------------|---|--|
| 0-2 | Baud Rate | 0=9600*, 1=600, 2=2400, 3=19200, 4=4800, 5=N/A, | |
| | | 6=1200, 7=9600 Test Mode | |
| 3 | Word Length | 0=8 bits*, 1=7bits | |
| 4&5 | Unused | Set to 0 | |
| 6 | Always 1 | Set to 1 | |
| 7 | Always 0 | Set to 0 | |

where w:

where x:

| Bit # | Function | Value | |
|-------|-----------------|---------------------------------------|--|
| 0 | Print Method | 0=direct thermal*, 1=thermal transfer | |
| 1 | Present Sensor | 0=not equipped, 1=equipped | |
| 2 | Alternate Char. | 0=standard*, 1=main frame | |
| | Set | | |
| 3 | Cutter | 0=disabled*, 1=enabled | |
| 4&5 | Unused | Set to 0 | |
| 6 | Always 1 | Set to 1 | |
| 7 | Always 0 | Set to 0 | |

where y:

| Bit # | Function | Value |
|-------|------------|---|
| 0&1 | Paper Type | 0=gap*(edge), 1=reflective, 2=continuous (3") |
| 2 | Unused | Set to 0 |
| 3-5 | Unused | Set to 0 |
| 6 | Always 1 | Set to 1 |
| 7 | Always 0 | Set to 0 |

* = factory defaults

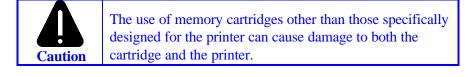
Example: <STX>KD @A@ <CR>

- @ Sets the printer to: 9600 baud; 8 bit word length/no parity.
- A Sets the printer to: thermal transfer; no present sensor; standard character set; no cutter.

@ Sets the printer to: gap (edge) media.

2.4 Memory Cartridges (Modules)

The printer has one memory cartridge slot that can be used to store: graphic images; smooth formed fonts; and label formats that can be recalled by host computers.



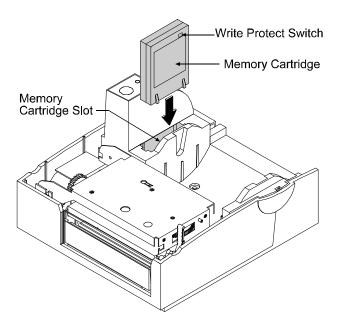


Figure 2-4 Inserting a Memory Cartridge

Note: When turned 'on' the write protect switch will not allow data to be written to the cartridge, ensuring that important data is not overwritten.



" Maintenance

3.0 Introduction

This chapter covers the cleaning, adjusting, and some troubleshooting tips involved with your printer. In addition, the following table provides a recommended cleaning schedule for the various parts of your printer.

| Area | Method | Interval |
|---------------|---|---------------------|
| Printhead | Turn off the printer before cleaning | After every roll of |
| | the printhead. Use solvent* on a | media. |
| | cotton swab to clean the printhead | |
| | from end to end. | |
| Platen Roller | Turn the power off. Rotate the | After every roll of |
| | platen roller and clean it thoroughly | media. |
| | with solvent* and a cotton swab. | |
| Peel-Off | Rotate the peel-off roller and clean it | After every roll of |
| Roller | thoroughly with solvent* and a | media. |
| | cotton swab. | |
| Media Path | Solvent* | After every roll of |
| | | media. |
| Peel/Tear Bar | Solvent* | As needed |
| Media Sensor | Air blow | Monthly |
| Exterior | Mild detergent or desktop cleaner. | As needed |
| Interior | Brush or vacuum cleaner | As needed. |

* Recommend using a solvent that contains isopropyl alcohol.

3.1 Cleaning the Printhead

Warning: Turn 'off' the printer and unplug the unit from the outlet before cleaning the printhead.

- 1. Turn 'off' the printer and open the cover.
- 2. Push the printhead latch back toward the back of the printer and raise the printhead carrier assembly.
- 3. Using a cotton swab dipped in isopropyl alcohol, rub the cotton swab along the printhead.

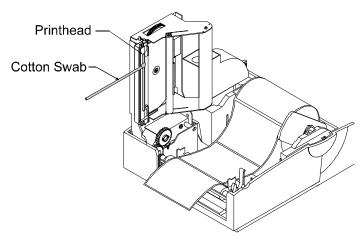


Figure 3-1 Cleaning the Printhead

Note: The printhead should be cleaned every time a new roll of media is installed.

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3.2 Fine Printhead Adjustment

A fine printhead adjustment set screw is located on top of the printhead carrier assembly that can used for adjusting print quality. This adjustment is set at the factory and should not need further adjusting; however, with different types and thickness of media some adjustment may be necessary.

To adjust the printhead, turn the set screw until optimum print quality is obtained, (some trial and error may be necessary).

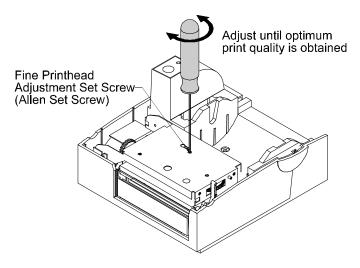
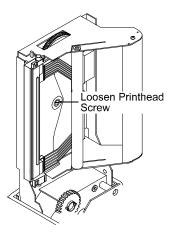


Figure 3-3 Fine Printhead Adjustment

3.3 Printhead Replacement (203 DPI)

Removal:

- 1. Turn off the printer.
- 2. Unlatch the printhead carrier assembly. Loosen the printhead screw until it is free from the printhead. Carefully remove the printhead from the printhead carrier assembly.



3. Remove the printhead cables from the back of the printhead.

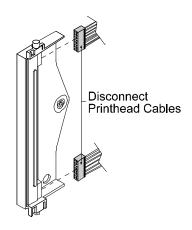


Figure 3-4 Disconnecting the Printhead Cable

Replacement:

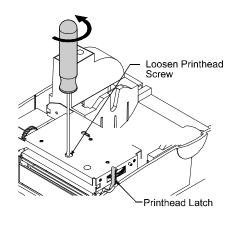
- 1. Connect the printhead cables to the new printhead.
- 2. Position the printhead on the printhead carrier assembly and tighten the printhead screw.
- 3. Ensure that the printhead cable is not pinched and that the printhead is clean.

OvationTM2

3.4 Printhead Replacement (300 DPI)

Removal:

- 1. Turn off the printer.
- 2. Unlatch the printhead carrier assembly, Loosen the printhead screw until it is free from the printhead. Carefully remove the printhead from the printhead carrier assembly.



3. Remove the printhead cables from the back of the printhead.

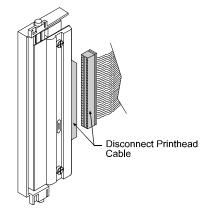


Figure 3-5 Disconnecting the Printhead Cable

Replacement:

- 1. Connect the printhead cables to the new printhead.
- 2. Position the printhead on the printhead carrier assembly and tighten the printhead screw.
- 3. Ensure that the printhead cable is not pinched and that the Printhead is clean.



" Troubleshooting

4.0 Introduction

Occasionally situations occur that require some troubleshooting skills. Possible problem situations and potential solutions are listed in this section. While not every situation is addressed, you may find some of these tips helpful. After the correction action is taken press the feed button to clear the alarm. Contact a qualified service technician for problems that persist or are not covered in this section.

Unacceptable print quality:

- Dirty printhead. Clean the printhead, (see Section 3.1).
- The printhead temperature is too high. Use the software control to adjust the burn time or heat setting or adjust the darkness POT located on the back of the printer.
- The incorrect ribbon/paper combination is being used, check the ribbon type being used.

The Printer does not print or prints several labels at once:

- The labels are incorrectly loaded, see the loading instructions on the inside cover of the printer, or Section 1.6.
- The media sensor or media sensor circuitry may be defective, call for service.

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The ribbon does not advance

(The printer advances paper but ribbon does not advance).

- The ribbon is installed incorrectly. Make sure that the dull side (side with ink) is facing the paper.
- A bad ribbon/paper combination is resulting in an insufficient amount of friction between paper and ribbon. Ensure that the correct type of ribbon is being used.

Skips every other label

(Print quality is good but skips every other label).

- The label is formatted too close to the top edge of the form. Leave white space equal to 8-dot rows at the top of the label, approximately .02" (.5mm).
- The media sensor or media sensor circuitry may be defective, call for service.

Unable to print in rotation 4

• The characters are formatted outside the dimensions of the label. Check that the row/column values provide enough room for the height of the characters or bar code to be printed.

Prints light on the right side of the label

- The media width adjustment thumbwheel is set for a narrower media width than the actual media being used, (see Section 1.9).
- The printhead is adjusted for thick media or cardstock.
- The printhead is not properly aligned, call for service.
- The printhead is not locked down.

Printer fails to turn on

- A fuse may be blown, call for service.
- Faulty AC cord.
- A bad power switch may exist on the printer, call for service.
- A faulty AC wall outlet.

Label advances 1-2 inches before a fault indication

- The ribbon is installed incorrectly. Make sure that the dull side (side with ink) is facing the paper.
- A bad ribbon/paper combination is resulting in an insufficient amount of friction between paper and ribbon. Ensure that the correct type of ribbon is being used.

Label advances 12 inches before a fault indication

• The media sensor or media sensor circuitry may be defective, call for service.

The labels start to print on an angle and the top-of-form is not able to be sensed, (improper tracking of media) ³/₄ commonly seen when switching between various widths of stock.

• The media is not loaded properly, see Section 1.6. When loading media be certain that the media hub and media guide are against the media.



Appendix A

ASCII Control Code Chart

| Char | Dec | Hex | Char | Dec | Hex | Char | Dec | Hex | Char | Dec | Hex |
|--|-----|-----|------|-----|-----|------|-----|-----|------|-----|-----|
| NUL | 0 | 00 | | 32 | 20 | @ | 64 | 40 | ` | 96 | 60 |
| SOH | 1 | 01 | ! | 33 | 21 | А | 65 | 41 | a | 97 | 61 |
| STX | 2 | 02 | Ò | 34 | 22 | В | 66 | 42 | b | 98 | 62 |
| EXT | 3 | 03 | # | 35 | 23 | С | 67 | 43 | с | 99 | 63 |
| EOT | 4 | 04 | \$ | 36 | 24 | D | 68 | 44 | d | 100 | 64 |
| ENQ | 5 | 05 | % | 37 | 25 | Е | 69 | 45 | e | 101 | 65 |
| ACK | 6 | 06 | & | 38 | 26 | F | 70 | 46 | f | 102 | 66 |
| BEL | 7 | 07 | Ô | 39 | 27 | G | 71 | 47 | g | 103 | 67 |
| BS | 8 | 08 | (| 40 | 28 | Н | 72 | 48 | h | 104 | 68 |
| HT | 9 | 09 |) | 41 | 29 | Ι | 73 | 49 | i | 105 | 69 |
| LF | 10 | 0A | * | 42 | 2A | J | 74 | 4A | j | 106 | 6A |
| VT | 11 | 0B | + | 43 | 2B | K | 75 | 4B | k | 107 | 6B |
| FF | 12 | 0C | , | 44 | 2C | L | 76 | 4C | 1 | 108 | 6C |
| CR | 13 | 0D | - | 45 | 2D | М | 77 | 4D | m | 109 | 6D |
| SO | 14 | 0E | | 46 | 2E | Ν | 78 | 4E | n | 110 | 6E |
| SI | 15 | 0F | / | 47 | 2F | 0 | 79 | 4F | 0 | 111 | 6F |
| DLE | 16 | 10 | 0 | 48 | 30 | Р | 80 | 50 | р | 112 | 70 |
| DC1 | 17 | 11 | 1 | 49 | 31 | Q | 81 | 51 | q | 113 | 71 |
| DC2 | 18 | 12 | 2 | 50 | 32 | R | 82 | 52 | r | 114 | 72 |
| DC3 | 19 | 13 | 3 | 51 | 33 | S | 83 | 53 | s | 115 | 73 |
| DC4 | 20 | 14 | 4 | 52 | 34 | Т | 84 | 54 | t | 116 | 74 |
| NAK | 21 | 15 | 5 | 53 | 35 | U | 85 | 55 | u | 117 | 75 |
| SYN | 22 | 16 | 6 | 54 | 36 | V | 86 | 56 | v | 118 | 76 |
| ETB | 23 | 17 | 7 | 55 | 37 | W | 87 | 57 | w | 119 | 77 |
| CAN | 24 | 18 | 8 | 56 | 38 | Х | 88 | 58 | х | 120 | 78 |
| EM | 25 | 19 | 9 | 57 | 39 | Y | 89 | 59 | у | 121 | 79 |
| SUB | 26 | 1A | : | 58 | 3A | Ζ | 90 | 5A | Z | 122 | 7A |
| ESC | 27 | 1B | ; | 59 | 3B | [| 91 | 5B | { | 123 | 7B |
| FS | 28 | 1C | < | 60 | 3C | \ | 92 | 5C | | 124 | 7C |
| GS | 29 | 1D | = | 61 | 3D |] | 93 | 5D | } | 125 | 7D |
| RS | 30 | 1E | > | 62 | 3E | ^ | 94 | 5E | ~ | 126 | 7E |
| US | 31 | 1F | ? | 63 | 3F | _ | 95 | 5F | | 127 | 7F |
| | | | | | | | | | | | |
| | | | | | | | | | | | |
| Note: For the software handshake XON/XOFF commands: XON=(DC1) XOFF =(DC3) | | | | | | | | | | | |

| Char | Dec | Hex |
|------|-----|-----|------|-----|-----|------|-----|-----|------|-----|-----|
| Ç | 128 | 80 | á | 160 | A0 | | 192 | C0 | Ó | 224 | E0 |
| ü | 129 | 81 | í | 161 | A1 | | 193 | C1 | ß | 225 | E1 |
| é | 130 | 82 | ó | 162 | A2 | | 194 | C2 | Ô | 226 | E2 |
| â | 131 | 83 | ú | 163 | A3 | | 195 | C3 | Ò | 227 | E3 |
| ä | 132 | 84 | ñ | 164 | A4 | | 196 | C4 | õ | 228 | E4 |
| à | 133 | 85 | Ñ | 165 | A5 | | 197 | C5 | Õ | 229 | E5 |
| å | 134 | 86 | а | 166 | A6 | ã | 198 | C6 | μ | 230 | E6 |
| ç | 135 | 87 | 0 | 167 | A7 | Ã | 199 | C7 | þ | 231 | E7 |
| ê | 136 | 88 | i | 168 | A8 | | 200 | C8 | Þ | 232 | E8 |
| ë | 137 | 89 | R | 169 | A9 | | 201 | C9 | Ú | 233 | E9 |
| è | 138 | 8A | | 170 | AA | | 202 | CA | Û | 234 | EA |
| ï | 139 | 8B | 1/2 | 171 | AB | | 203 | CB | Ù | 235 | EB |
| î | 140 | 8C | 1/4 | 172 | AC | | 204 | CC | ý | 236 | EC |
| ì | 141 | 8D | i | 173 | AD | | 205 | CD | Ý | 237 | ED |
| Ä | 142 | 8E | | 174 | AE | | 206 | CE | | 238 | EE |
| Å | 143 | 8F | - | 175 | AF | | 207 | CF | | 239 | EF |
| É | 144 | 90 | | 176 | B0 | ð | 208 | D0 | | 240 | F0 |
| æ | 145 | 91 | | 177 | B1 | Ð | 209 | D1 | ± | 241 | F1 |
| Æ | 146 | 92 | 2 | 178 | B2 | Ê | 210 | D2 | | 242 | F2 |
| ô | 147 | 93 | 3 | 179 | B3 | Ë | 211 | D3 | 3/4 | 243 | F3 |
| ö | 148 | 94 | 1 | 180 | B4 | È | 212 | D4 | | 244 | F4 |
| ò | 149 | 95 | Á | 181 | B5 | | 213 | D5 | | 245 | F5 |
| û | 150 | 96 | Â | 182 | B6 | Í | 214 | D6 | ÷ | 246 | F6 |
| ù | 151 | 97 | À | 183 | B7 | Î | 215 | D7 | 3 | 247 | F7 |
| ÿ | 152 | 98 | © | 184 | B8 | Ϊ | 216 | D8 | 0 | 248 | F8 |
| Ö | 153 | 99 | 1 | 185 | B9 | | 217 | D9 | | 249 | F9 |
| Ü | 154 | 9A | | 186 | BA | | 218 | DA | • | 250 | FA |
| ø | 155 | 9B | » | 187 | BB | | 219 | DB | | 251 | FB |
| £ | 156 | 9C | | 188 | BC | | 220 | DC | | 252 | FC |
| Ø | 157 | 9D | ¢ | 189 | BD | | 221 | DD | | 253 | FD |
| х | 158 | 9E | ¥ | 190 | BE | Ì | 222 | DE | | 254 | FE |
| f | 159 | 9F | | 191 | BF | | 223 | DF | | 255 | FF |



Appendix B

Printer Specifications

Mechanical

| Width | 8.8" (22.35 cm) |
|-----------------------|---------------------------------|
| Depth | 10.1" (25.65 cm) |
| Height | 6.2" (15.75 cm) |
| Weight | 7 lbs. (3.2 kg) |
| Operating Temperature | 40° F to 100° F (4° C to 38° C) |

Printer Specifications

| Print Type | Direct Thermal |
|--------------|---|
| Print Speed | 1, 1.5, and 2" per second |
| Resolution | 203 dpi (8 dots/mm) 300 dpi (11.8 dots/mm) |
| Tear Bar | Tear up |
| DRAM Memory | 512 kb |
| EPROM Memory | 512 kb |
| | |

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Media/Ribbon

| Media Types | Roll-Fed, Die-Cut, Continuous, Fan-Fold |
|----------------------|--|
| Max. Media Width | 4.65" (118 mm) |
| Max. Print Width | 4.1" (104 mm) |
| Min. Print Width | 1" (25 mm) |
| Max. Print Length | 12" (305 mm) with standard RAM |
| Min. Print Length | .375" (.95 cm) .5" (1.27 cm) w/ Present Sensor |
| Media Thickness | .0025"01" (.0635 mm254 mm) |
| Supply Roll Capacity | 4" O.D. on 1" core |
| Max. Ribbon Width | 4.3" (109mm) |
| Optional Ribbon | Matched to media; approx. 361' (110m) long 1.5" O.D. on .5" core |

Communications

| Interface | RS-232 (DB-9), and Centronics Parallel |
|-------------|--|
| Baud Speed | 1200 to 19200 bps |
| Handshaking | Xon/Off, CTS, DTR |
| Parity | Even, Odd, or None |
| Stop Bits | 1 or 2 |
| Data Bits | 7 or 8 |

Electrical

| External Po | ower | Supply | |
|-------------|------|--------|--|
|-------------|------|--------|--|

Nominal 115 or 230 VAC IN/ 19 VAC OUT

Fonts

10 Resident Styles Resident Fonts Expandable to 8x Reverse Image Rotated 0, 90, 180, 270 degrees

Available Bar Codes

Code 39, Ext Code 39, Code 93, Ext Code 93, Code 128 UCC, Code 128 A, B & C, Codabar, Interleaved 2 of 5, UPC-A, UPC-E, UPC Ship C Code, EAN-13, EAN-8, EAN 128, POSTNET, MaxiCode, PDF417

Options

Present Sensor FLASH Memory Cartridges External Cutter Thermal Transfer DRAM Memory, (Expandable to 1MB) Wall Mount External Battery Pack Time/Date External Media Supply Stand PC Batch[™] Software

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Appendix C

Available Fonts and Bar Codes

All character fonts and bar codes available with the printer are described in this section. Each font and bar code has a name associated with it for use in programming. Human-readable fonts have numeric names while bar code fonts have alpha names. Uppercase alpha names will print bar codes with human readable interpretations. Lowercase alpha names will print bar codes only.

Fonts

Fonts 0 through 8 use the slash zero (\emptyset) conventions for distinguishing between the zero and the alphabetic O. These fonts are non-proportional (monospaced) fonts; all of the characters take up the same amount of space when printed. The sizes of these fonts are shown in Table B-2.

The Triumvirate font number 9 is a proportional font; each character will take up a different amount of space when printed.

| Font | Valid ASCII Characters |
|------|---|
| 0 | 32-127 |
| 1 | 32-168, 171, 172, 225 |
| 2 | 32-168, 171, 172, 225 |
| 3 | 32, 35-38, 40-58, 65-90, 128, 142-144, 146, 153, 154, |
| | 156, 157, 165, 168, 225 |
| 4 | 32, 35-38, 40-58, 65-90, 128, 142-144, 146, 153, 154, |
| | 156, 157, 165, 168, 225 |
| 5 | 32, 35-38, 40-58, 65-90, 128, 142-144, 146, 153, 154, |
| | 156, 157, 165, 168, 225 |
| 6 | 32, 35-38, 40-58, 65-90, 128, 142-144, 146, 153, 154, |
| | 156, 157, 165, 168, 225 |
| 7 | 32-126 |
| 8 | 32, 48-57, 60, 62, 67, 69, 78, 83, 84, 88, 90 |
| 9 | 32-126, 128-169, 171-173, 181-184, 189, 190, 198, 199, 208-216, |
| | 222, 224-237, 241, 243, 246-250 |

Table B-1 Valid Human-Readable Font ASCII Characters

| FONT | HEIGHT | WIDTH | SPACING |
|--------|--------|-------|---------|
| Font 0 | 7 | 5 | 1 |
| Font 1 | 13 | 7 | 2 |
| Font 2 | 18 | 10 | 2 |
| Font 3 | 27 | 14 | 2 |
| Font 4 | 36 | 18 | 3 |
| Font 5 | 52 | 18 | 3 |
| Font 6 | 64 | 32 | 4 |
| Font 7 | 32 | 15 | 5 |
| Font 8 | 28 | 15 | 5 |

Table B-2 lists the font sizes. The numbers indicate the number of dots.

Table B-2 Font Sizes

Font 0 96-character alphanumeric, upper and lower case.

> Font 0 1"#\$%:()*+,-./ 0123456789:,(=)?2 ABCCEFGHIJKLMNOP ORSTUUWXY2(\]^_ abcdefehijklmnop Perstuuwxy2()"

Font 1 145-character upper and lower case alphanumeric w/ descenders and ascenders.

Font 1: !"*\$%&`()*+.-./0123456789::<=>?@ ABCDEFGHIJKLMNOPQRSTUVWXYZ[\]^_` abcdef9hiJklmnoP9rstuvux9z(}} Çüéâäàa¢éeéîîìIAAÉæffööö úùüÜÜø£Ø×fáióùñѪ928%ß

Font 2 138-character alphanumeric, upper and lower case. Font 3 62-character alphanumeric, uppercase.

Font 2: ! *\$/& ()*+.-./0123456789::<=>?@ ABCDEFGHIJKLMNDPORSIUUUXYZ[\]__ abcdefshiJklmnopgrstuouxyz(!)~ CueasaaçeeeiiiAAExf600 uu90U#£0×faiounN²²/24B FONT 3: #\$%&()*+.-./0123456789: ABCDEFGHIJKLMNOPORSTUVWXYZ ÇAAÉÖÜ£ØÑ¿ß



Font 4 62-character alphanumeric, uppercase.

Font 5 62-character alphanumeric, uppercase.





Font 6 62-character alphanumeric, uppercase.



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Font 7 OCR-A, size I.

Font 8 OCR-B, size III.

Font 7: !"#\$%&'()*+_-./ Ol23456789::<=>?@ ABCDEFGHIJKLMNO P&RSTUVWXYZE\l^YH abcdefghijklmno pqrstuvwxyz{|}/ Font 8: 0123456789 <>CENSTXZI

Font 9 Internal Triumvirate font.

Point sizes are selected by the number in the bar code height. Larger point sizes can be obtained by increasing the height and width multipliers (see the Programmer's Manual for more information).



Bar Codes

| Font | Length | Cksum | Valid ASCII Characters | Bar widths |
|------|--------|-------|----------------------------------|---------------|
| А | Varies | No | 32, 36, 37, 42, 43, 45-57, 65-90 | 2:1 - 3:1 |
| В | 11 | Yes | 48-57 Numeric only | 2:1 - 4:1 |
| | | | Option V used in the | |
| | | | 6th & 7th position | |
| С | 6 | Yes | 48-57 Numeric only | 2:1 - 4:1 |
| D | Varies | No | 48-57 Numeric only | 2:1 - 3:1 |
| Е | Varies | M-103 | 32-127 | 2:1 - 4:1 |
| F | 12 | Yes | 48-57 Numeric only | 2:1 - 4:1 |
| | | | Option V used in the | |
| | | | 7th & 8th position | |
| G | 7 | Yes | 48-57 Numeric only | 2:1 - 4:1 |
| Н | Varies | M-43 | 32, 36-39, 42, 43, 45-57, 65-90 | 2:1 - 3:1 |
| Ι | Varies | No | 36, 43, 45-58, 65-68 | 2:1 - 3:1 |
| J | Varies | M-10 | 48-57 Numeric only | 2:1 - 3:1 |
| K | Up to | M-10 | 48-57 Numeric only | 2:1 - 3:1 |
| | 14 | | Option + is Last Character | |
| | | | for Second M-11 Checksum | |
| L | 13 | M-10 | 48-57 Numeric only | 2:1 - 3:1 |
| М | 2 | Yes | 48-57 Numeric only | 2:1 - 4:1 |
| Ν | 5 | Yes | 48-57 Numeric only | 2:1 - 4:1 |
| 0 | Varies | No | 0 - 127 ASCII characters | 2:1 - 4:1 |
| р | Varies | Yes | 48-57 Numeric only | Same as fonts |
| Q | 19 | Yes | 48-57 Numeric only | 2:1 - 4:1 |
| R | 18 | Yes | 48-57 Numeric only | 2:1 - 4:1 |
| S | 34 + | Yes | 48-57 Numeric only | 2:1 - 4:1 |
| Т | Varies | Yes | 0 - 127 ASCII characters | 2:1 - 4:1 |
| u | 84 | Yes | Alpha numeric | N/A |
| v | 1 | No | A, B, C, D | Same as fonts |
| Z | Varies | Yes | All | Any Ratio |

Table B-3 Bar Code Characteristics

Uppercase bar code identifiers (I.D's) have corresponding lowercase I.D's that when selected suppress printing of associated human-readable text.

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Bar Code A Code 3 of 9

Bar Code B UPC-A



Bar Code C UPC-E



Bar Code D Interleaved 2 of 5



0123456790

Bar Code E Code 128



Bar Code F EAN-13



Bar Code G EAN-8



Bar Code H Health Industry Bar Code (HBIC)







Bar Code J Interleaved 2 of 5 w/modulo 10 checksum



012345678905

Bar Code K Plessey



Bar Code L Interleaved 2 of 5 w/modulo 10 checksum and shipping bearer bars

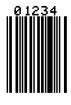


0 12 34567 89012 8

Bar Code M 2 Digit UPC addendum



Bar Code N 5 Digit UPC addendum



Bar Code O Code 93

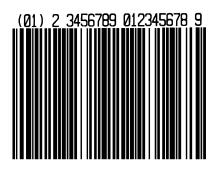


Bar Code p Postnet

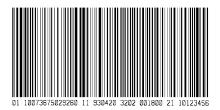
 $[\ldots][\ldots]_{i}[\ldots]_$

OvationTM2

Bar Code Q UCC/EAN Code 128



Bar Code S UCC/EAN Code 128 Random Weight



Bar Code u UPS MaxiCode



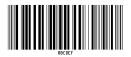
Bar Code z PDF-417



Bar Code R UCC/EAN Code 128 KMART NON EDI



Bar Code T Telepen



Bar Code v FIM

Ovation[™]2



Appendix D

Error Codes

The error codes that may be transmitted by the printer are described here.

Lowercase "v"

There is an input buffer overflow situation.

Uppercase "R"

This code is sent every time the printer is turned on. It signals that there was a hardware reset.

Uppercase "T"

This code signals that there was a software reset. A software reset results from sending the *<*SOH># command sequence to the printer or by doing a front panel reset.

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Appendix E

Warranty Information

Datamax

Limited Warranty Statement

Ovation **Ô**2 Label Printer

Printer

Datamax Corporation warrants to Purchaser that under normal use and service, the OvationTM2 Label Printer purchased hereunder shall be free from defects in material and workmanship for a period of one year, (365 days), from the date of shipment by Datamax Corporation.

Expendable and/or consumable items or parts such as lamps, fuses, labels and ribbons are not covered under this warranty. This warranty does not cover equipment or parts which have been misused, altered, neglected, handled carelessly, or used for purposes other than those for which they were manufactured. This warranty also does not cover loss, damages resulting from accident, or damages resulting from unauthorized service.

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Thermal Printhead

This warranty is limited to a period of one year, (365 days), or 1,000,000 linear inches of use, whichever comes first, for the OvationTM2 Label Printer thermal printhead. This one year, (365 day), warranty is valid only if a Datamax-approved thermal or thermal transfer label media is used, as defined in the then current Datamax list of approved thermal/thermal transfer media, a copy of which is available from Datamax. Failure to use Datamax-approved media is justification for invalidation of this thermal printhead warranty. This warranty does not cover printheads which have been misused, altered, neglected, handled carelessly, or damaged due to improper cleaning or unauthorized repairs.

Warranty Service Procedures

If a defect should occur during the warranty period, the defective unit shall be returned, freight and insurance prepaid, in the original shipping containers, to Datamax at: 4724 Parkway Commerce Blvd., Orlando, Florida 32808. A Return Material Authorization (RMA) number must be issued before the product can be returned. To open an RMA please call Datamax Customer Service Support Department at (407) 523-5540. Please include your RMA number on the outside of the box and on the shipping document. Include a contact name, action desired, a detailed description of the problem(s), and examples when possible with the defective unit. Datamax shall not be responsible for any loss or damages incurred in shipping. Any warranty work to be performed by Datamax shall be subject to Datamax's confirmation that such product meets Datamax's warranty. In the event of a defect covered by its warranty, Datamax will return the repaired or replaced product to the Purchaser at Datamax's cost.

With respect to a defect in Hardware covered by the warranty, the warranty shall continue in effect until the end of the original warranty period, or for sixty (60 days) after the repair or replacement, whichever is later.

General Warranty Provisions

Datamax makes no warranty as to the design, capability, capacity or suitability of any of its hardware, supplies, or software.

Software is licensed on an 'as is' basis without warranty.

Except and to the extent expressly provided herein, and in lieu of all other warranties, there are no warranties, expressed or implied, including, but not limited to any warranties of merchantability or fitness for a particular purpose.

Purchaser shall be solely responsible for the selection, use, efficiency and suitability of Datamax's products.

Limitation of Liability

In no event shall Datamax be liable for any indirect, special, or consequential damages or lost profits arising out of or relating to Datamax's products, or the performance or nonperformance thereof, even if Datamax has been advised of the possibility thereof. Datamax's liability, if any, to its purchaser or to any customer(s) of its purchaser shall in no event exceed the total amount paid to Datamax by the initial purchaser of the defective product.

In the event any implied warranties (including, but not limited to, the implied warranties of merchantability and fitness for a particular purpose) are found to exist, such warranties are limited in duration to the period of the warranties set forth above.

Some States do not permit the exclusion of incidental or consequential damages, and in those States the foregoing limitations may not apply. The warranties here give you specific legal rights, and you may have other legal rights which vary from State to State.

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