Service Manual

Specification Change for Recycle of The NI-CD Battery. Please revise the original parts list in the Service Manual to conform to the change(s) shown her lf new part numbers are shown, be sure to use them when ordering parts. The circled item indicates the reason. If no marking, see the Notices in the Reason for Change bottom column. 1. Improve performance 2. Change of material or dimension To meet approved specification 4. Standardization 5. Addition 6. Deletion 7. Correction 8 Other The circled item indicates the interchangeability. If no marking see the Notices in the bottom column. Interchangeability Code **Parts** Set Production Original or new parts may be used in early or late production set A Original 🗦 Early Use original parts until exhausted, then stock new parts Late New Original parts may be used in early production sets only. Original Early parts may be used in early or late product parts where possible, then stock new parts. production sets. Use original New - Late New parts only may be used in early or late production sets. C Original ∍ Early - Late Stock new parts. New Original parts may be used in early production sets only, parts may be used in late production sets only. Stock both original and new parts. --→ Early Original D New \rightarrow Late E Other Parts Number

DC MOTOR
SWITCH
BATTERY
9 MOTOR
9 SWITCH
9 BATTERY BLOCK
8 HOUSING SCREW
))

File this Supplement with your copy of the Service Manual.

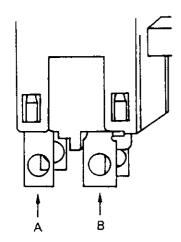
REASSEMBLY NOTE FOR

The connecting methods for each of the following parts are modified in the revised models.

- Switch block and motor connecting method

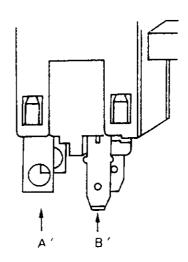
- Switch block and battery block connecting method

< OLD TYPE >



- A. Connect the motor lead wires to the switch terminal with soldering.
- B. Connect the battery lead wires to the switch terminal with soldering.

< REVISED TYPE >



- A'. Connect the motor lead wires to the switch terminal with screws.
- B'. Connect the battery lead wires to the switch terminal by inserting the connectors.

When you repair the unit, make sure to use the correct parts for the necessary combinations and replacements.

* Case 1 : Replacing the old switch block (EY551Y2008) with the revised one (EY551Y2009, EY6040Y2009).

> Be sure to replace the lead wires of the motor and battery block with the wires supplied with the revised switch block. Proceed then to connect the motor and battery block to the revised switch block.

* Case 2: Replacing the old motor (EY551B1007, EY6040Y1007) with the revised one (EY551B1009, EY6040Y1009).

> Disconnect the motor lead wires from the old motor and replace them with the original lead wires form the revised motor. Proceed then to solder the lead wires from revised motor th the switch block.

* Case 3 : Replacing the old battery block (EY551B2507, EY6040Y2507) with the revised model (EY551B2509, EY6040Y2509).

You cannot connect the revised battery block to the old switch block. Therefore, to replace the old battery block, you must also replace the old switch block with its revised one (EY551Y2009, EY6040Y2009).

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