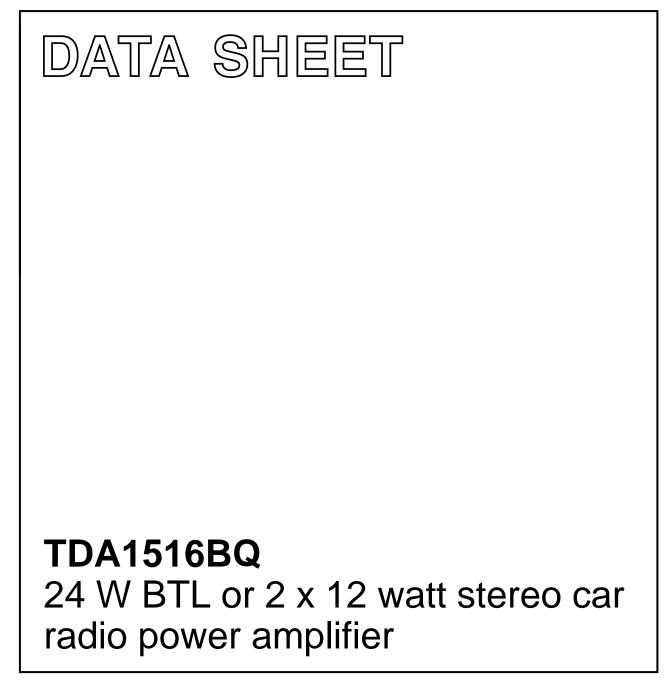
INTEGRATED CIRCUITS



Product specification File under Integrated Circuits, IC01 July 1994





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HILIP

24 W BTL or 2 x 12 watt stereo car radio power amplifier

GENERAL DESCRIPTION

The TDA 1516BQ is an integrated class-B output amplifier in a 13-lead single-in-line (SIL) plastic power package. The device is primarily developed for car radio applications.

FEATURES

- Requires very few external components
- Flexibility in use stereo as well as mono BTL
- High output power (without bootstrap)
- Low offset voltage at output (important for BTL)
- Fixed gain
- Good ripple rejection
- Mute/stand-by switch
- Load dump protection
- A.C. and d.c. short-circuit-safe to ground and V_P

- Thermally protected
- Reverse polarity safe
- Capability to handle high energy on outputs (V_P = 0 V)
- No switch-on/switch-off plop
- Flexible leads
- Low thermal resistance
- Identical inputs (inverting and non-inverting)
- Compatible with TDA1518Q (except gain)

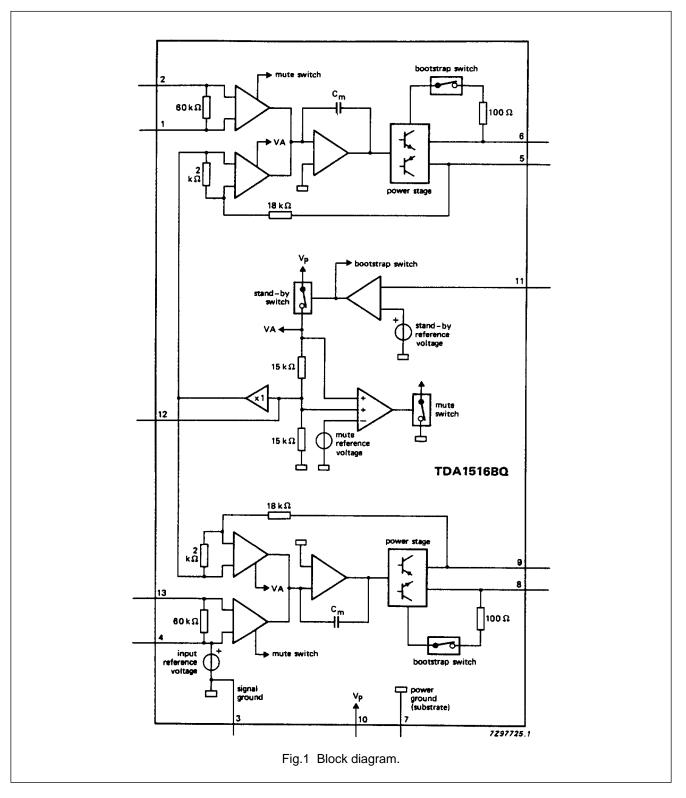
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PARAMETER	CONDITIONS	SYMBOL	MIN.	TYP.	MAX.	UNIT
Supply voltage range						
operating		VP	6,0	14,4	18,0	V
non-operating		VP	-	_	30,0	V
load dump protected		V _P	-	_	45,0	V
Repetitive peak output						
current		I _{ORM}	-	_	4	А
Total quiescent current		I _{tot}	-	30	_	mA
Stand-by current		I _{sb}	-	0,1	100	μA
Switch-on current		I _{sw}	-	_	40	μA
Input impedance						
BTL		Z _I	25	_	-	kΩ
stereo		Z _I	50	_	_	kΩ
Stereo application						
Output power	THD = 10%; 4 Ω	Po	-	6	_	W
	THD = 10%; 2 Ω	Po	-	11	_	W
Channel separation		α	40	_	_	dB
Noise output voltage		V _{no(rms)}	-	50	_	μV
BTL application						
Output power	THD = 10%; 4 Ω	Po	_	22	_	w
Supply voltage	$R_{S} = 0 \Omega;$	-				
ripple rejection	f = 100 Hz to 10 kHz	RR	48	_	_	dB
D.C. output offset voltage		ΔV ₀	_	_	100	mV

24 W BTL or 2 x 12 watt stereo car radio power amplifier

PACKAGE OUTLINE

13-lead SIL-bent-to-DIL; plastic power (SOT141); SOT141-6; 1996 July 24.



Product specification

24 W BTL or 2 x 12 watt stereo car radio power amplifier

TDA1516BQ

PINNING

1	–INV1	non-inverting input 1	8	BS2	bootstrap 2
2	INV	inverting input	9	OUT2	output 2
3	GND1	ground (signal)	10	VP	supply voltage
4	V _{ref}	reference voltage	11	M/SS	mute/stand-by switch
5	OUT1	output 1	12	RR	supply voltage ripple rejection
6	BS1	bootstrap 1	13	-INV2	non-inverting input 2
7	GND2	ground (substrate)			

FUNCTIONAL DESCRIPTION

The TDA1516BQ contains two identical amplifiers with differential input stages. This device can be used for stereo or bridge applications. The gain of each amplifier is fixed at 20 dB. A special feature of this device is the mute/stand-by switch which has the following features:

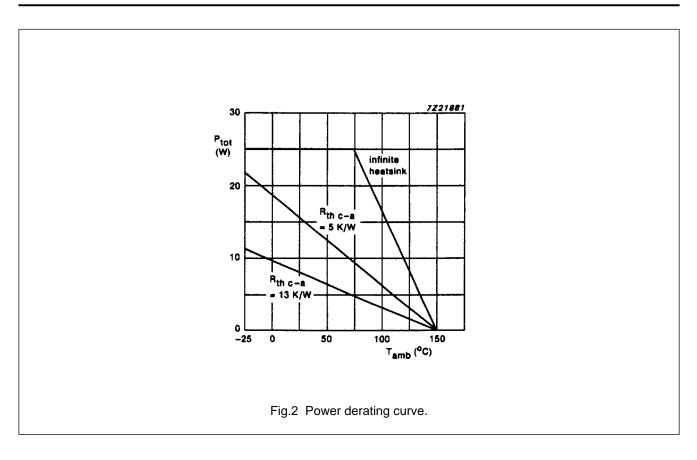
- low stand-by current (< 100 μA)
- low mute/stand-by switching current (low cost supply switch)
- mute condition.

RATINGS

Limiting values in accordance with the Absolute Maximum System (IEC 134)

PARAMETER	CONDITIONS	SYMBOL	MIN.	MAX.	UNIT
Supply voltage					
operating		VP	-	18	V
non-operating		VP	-	30	V
load dump protected	during 50 ms;				
	$t_r \ge 2,5 ms$	VP	_	45	V
A.C. and d.c. short-circuit-					
safe voltage		V _{PSC}	_	18	V
Reverse polarity		V _{PR}	-	6	V
Energy handling capability					
at outputs	$V_P = 0 V$		_	200	mJ
Non-repetitive peak output					
current		I _{OSM}	-	6	A
Repetitive peak output					
current		I _{ORM}	-	4	A
Total power dissipation	see Fig.2	P _{tot}	-	25	W
Crystal temperature		T _c	-	150	°C
Storage temperature range		T _{stg}	-55	+ 150	°C

24 W BTL or 2 x 12 watt stereo car radio power amplifier



24 W BTL or 2 x 12 watt stereo car radio power amplifier

TDA1516BQ

D.C. CHARACTERISTICS (note 1)

 V_P = 14,4 V; T_{amb} = 25 °C; unless otherwise specified

PARAMETER	CONDITIONS	SYMBOL	MIN.	TYP.	MAX.	UNIT
Supply						
Supply voltage range	note 2	V _P	6,0	14,4	18,0	V
Quiescent current		I _P	-	40	80	mA
D.C. output voltage at						
approximately V _P /2	note 3	Vo	-	6,8	-	V
D.C. output offset						
voltage		ΔV ₅₋₉	-	-	100	mV
Mute/stand-by switch						
Switch-on voltage level		V _{ON}	8,5	_	_	V
Mute condition		V _{mute}	3,0	-	6,4	V
Output signal in mute	V _I = 1 V (max.);					
position	f = 20 Hz to					
	15 kHz	Vo	-	-	2	mV
D.C. output offset						
voltage		ΔV ₅₋₉	-	-	100	mV
Stand-by condition		V _{sb}	0	-	2	V
D.C. current in						
stand-by condition		I _{sb}	-	_	100	μA
Switch-on current		I _{sw}	-	12	40	μA

24 W BTL or 2 x 12 watt stereo car radio power amplifier

TDA1516BQ

A.C. CHARACTERISTICS

 V_{P} = 14,4 V; R_{L} = 4 $\Omega;$ f = 1 kHz; T_{amb} = 25 °C; unless otherwise specified

PARAMETER	CONDITIONS	SYMBOL	MIN.	TYP.	MAX.	UNIT
Stereo application	note 1					
Output power	note 4;					
	THD = 0,5%	Po	4	5	_	w
	THD = 10%	Po	5,5	6,0	_	w
	notes 4 and 5;					
	THD = 10%	Po	6	7	_	w
Output power at	note 4;					
$R_L = 2 \Omega$	THD = 0,5%	Po	7.5	8,5	_	w
	THD = 10%	Po	10	11	_	w
	notes 4 and 5;					
	THD = 10%	Po	10,5	12,0	_	w
Low frequency roll-off	note 6;					
	–3 dB	fL	_	45	_	Hz
High frequency roll-off	–1 dB	f _H	20	_	_	kHz
Closed loop voltage gain		G _v	19	20	21	dB
Supply voltage ripple						
rejection:	note 7					
ON		RR	48	_	_	dB
mute		RR	48	_	_	dB
stand-by		RR	80	_	_	dB
Input impedance		Z _I	50	60	75	kΩ
Noise output voltage:	note 8;					
ON	$R_{S} = 0 \Omega$	V _{no(rms)}	_	50	_	μV
ON	R _S = 10 kΩ	V _{no(rms)}	_	70	100	μV
mute	note 9	V _{no(rms)}	-	50	_	μV
Channel separation	R _S = 10 kΩ	α	40	_	-	dB
Channel balance	-	G _v	_	_	1	dB

Product specification

24 W BTL or 2 x 12 watt stereo car radio power amplifier

TDA1516BQ

PARAMETER	CONDITIONS	SYMBOL	MIN.	TYP.	MAX.	UNIT
BTL application	note 10					
Output power	THD = 0,5%	Po	15,5	17,0	_	W
	THD = 10%	Po	20	22	_	W
	note 5; THD = 10%	Po	21	24	_	W
Output power at V _P						
= 13,2 V	THD = 0,5%	Po	_	13,5	_	W
	THD = 10%	Po	_	17	_	W
	note 5; THD = 10%	Po	_	19	_	W
Power bandwidth	THD = 0,5%					
	P _o = 15 W	Bw	_	20 to	_	Hz
				15 000		
Low frequency roll-off	note 6;					
	–3 dB	fL	_	25	_	Hz
High frequency roll-off	–1 dB	f _H	20	_	_	kHz
Closed loop voltage gain		G _v	25	26	27	dB
Supply voltage ripple						
rejection:	note 7					
ON		RR	48	_	_	dB
mute		RR	48	_	_	dB
stand-by		RR	80	_	_	dB
Input impedance		Z ₁	25	30	38	kΩ
Noise output voltage	note 8;					
ON	R _S = 0 Ω	V _{no(rms)}	_	70	_	μV
ON	R _S = 10 kΩ	V _{no(rms)}	_	100	200	μV
mute	note 9	V _{no(rms)}	_	60	_	μV

Notes to the characteristics

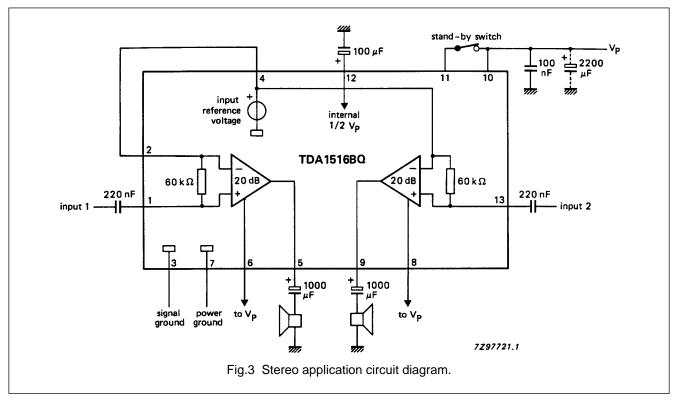
- 1. All characteristics, for stereo application are measured using the circuit shown in Fig.3.
- 2. The circuit is d.c. adjusted at V_P = 6 V to 18 V and a.c. operating at V_P = 8,5 to 18 V.
- 3. At 18 V < V_P < 30 V the d.c. output voltage $\leq V_P/2$.
- 4. Output power is measured directly at the output pins of the IC.
- 5. With bootstrap and a 100 k Ω resistor from pin 12 to the positive supply voltage (V_P), value of bootstrap capacitor is 47 μ F.
- 6. Frequency response externally fixed.
- 7. Ripple rejection measured at the output with a source impedance of 0 Ω (maximum ripple amplitude of 2 V) and a frequency between 1 kHz and 10 kHz.
- 8. Noise voltage measured in a bandwidth of 20 Hz to 20 kHz.
- 9. Noise output voltage independent of R_S (V_I = 0 V).
- 10. All characteristics, for BTL application are measured using the circuit shown in Fig.4.

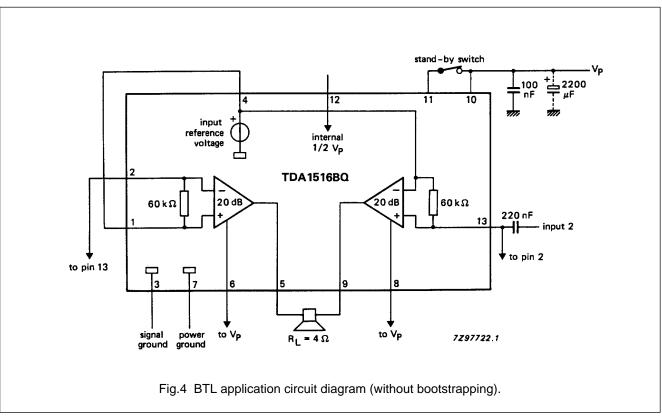
Product specification

24 W BTL or 2 x 12 watt stereo car radio power amplifier

TDA1516BQ

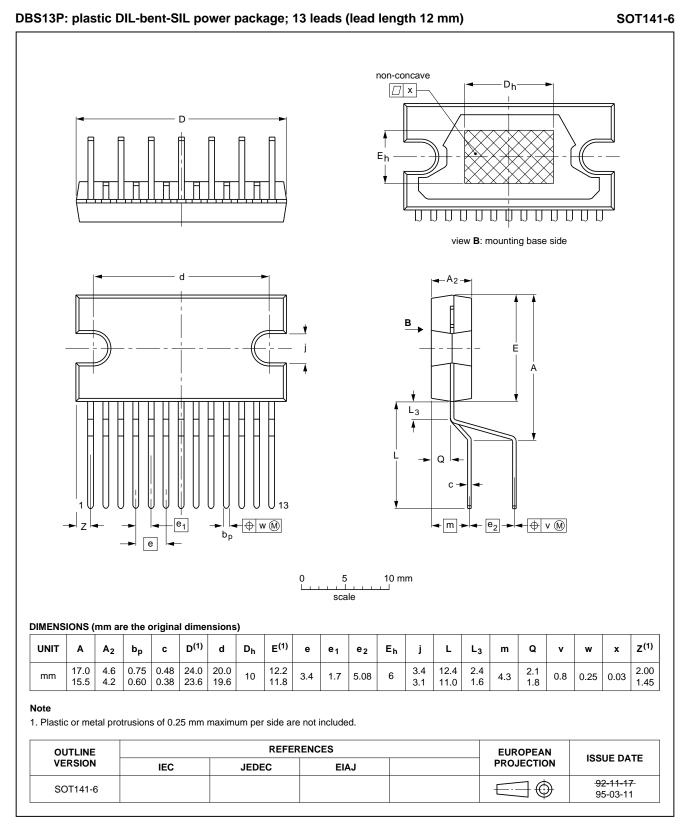
APPLICATION INFORMATION





24 W BTL or 2 x 12 watt stereo car radio power amplifier

PACKAGE OUTLINE



24 W BTL or 2 x 12 watt stereo car radio power amplifier

SOLDERING

Introduction

There is no soldering method that is ideal for all IC packages. Wave soldering is often preferred when through-hole and surface mounted components are mixed on one printed-circuit board. However, wave soldering is not always suitable for surface mounted ICs, or for printed-circuits with high population densities. In these situations reflow soldering is often used.

This text gives a very brief insight to a complex technology. A more in-depth account of soldering ICs can be found in our *"IC Package Databook"* (order code 9398 652 90011).

Soldering by dipping or by wave

The maximum permissible temperature of the solder is 260 °C; solder at this temperature must not be in contact with the joint for more than 5 seconds. The total contact time of successive solder waves must not exceed 5 seconds.

The device may be mounted up to the seating plane, but the temperature of the plastic body must not exceed the specified maximum storage temperature ($T_{stg max}$). If the printed-circuit board has been pre-heated, forced cooling may be necessary immediately after soldering to keep the temperature within the permissible limit.

Repairing soldered joints

Apply a low voltage soldering iron (less than 24 V) to the lead(s) of the package, below the seating plane or not more than 2 mm above it. If the temperature of the soldering iron bit is less than 300 °C it may remain in contact for up to 10 seconds. If the bit temperature is between 300 and 400 °C, contact may be up to 5 seconds.

DEFINITIONS

Data sheet status	
Objective specification	This data sheet contains target or goal specifications for product development.
Preliminary specification	This data sheet contains preliminary data; supplementary data may be published later.
Product specification	This data sheet contains final product specifications.
Limiting values	
more of the limiting values of the device at these or at	accordance with the Absolute Maximum Rating System (IEC 134). Stress above one or may cause permanent damage to the device. These are stress ratings only and operation any other conditions above those given in the Characteristics sections of the specification limiting values for extended periods may affect device reliability.
Application information	
Where explication informati	on is given, it is advisory and does not form part of the specification

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LIFE SUPPORT APPLICATIONS

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