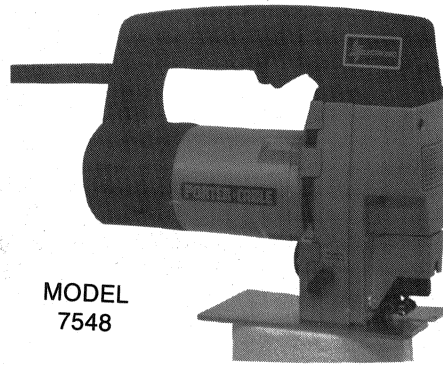
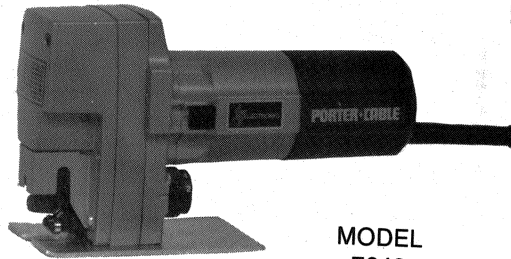


# Instruction manual

## Bayonet Saws



MODEL  
7548



MODEL  
7648

### IMPORTANT

Please make certain that the person who is to use this equipment carefully reads and understands these instructions before starting operations.

The Model and Serial No. plate is located on the main housing of the tool. Record these numbers in the spaces below and retain for future reference.

Model No. \_\_\_\_\_

Type \_\_\_\_\_

Serial No. \_\_\_\_\_

Part No. 693946-092

**PORTER-CABLE**  
PROFESSIONAL POWER TOOLS

## IMPORTANT SAFETY INSTRUCTIONS

**WARNING:** When using electric tools, basic safety precautions should always be followed to reduce the risk of fire, electric shock and personal injury, including the following:

READ AND FOLLOW ALL INSTRUCTIONS.

There are certain applications for which this tool was designed. Porter-Cable strongly recommends that this tool NOT be modified and/or used for any application other than for which it was designed. If you have any questions relative to its application DO NOT use the tool until you have written Porter-Cable and we have advised you.

Manager of Product Engineering  
Porter-Cable Corporation  
4825 Highway 45 North  
P.O. Box 2468  
Jackson, TN 38302-2468

- 1. KEEP WORK AREA CLEAN.** Cluttered areas and benches invite injuries.
- 2. AVOID DANGEROUS ENVIRONMENT.** Don't expose power tools to rain. Don't use power tools in damp or wet locations. Keep area well lit. Avoid chemical or corrosive environment. Do not use tool in presence of flammable liquids or gases.



THIS SYMBOL DENOTES DO NOT EXPOSE TO RAIN  
OR USE IN DAMP LOCATIONS

CE SIGNE EST L'INDICATION DE NE PAS EXPOSER  
A LA PLUIE ET NE PAS UTILISER DANS LES  
EMPLACEMENTS HUMIDES

- 3. GUARD AGAINST ELECTRIC SHOCK.** Prevent body contact with grounded surfaces. For example: pipes, radiators, ranges, refrigerator enclosures.
- 4. KEEP CHILDREN AWAY.** Do not let visitors contact tool or extension cord. All visitors should be kept away from work area.
- 5. STORE IDLE TOOLS.** When not in use, tools should be stored in dry, and high or locked-up place — out of the reach of children.
- 6. DON'T FORCE TOOL.** It will do the job better and safer at the rate for which it was intended.
- 7. USE RIGHT TOOL.** Don't force small tool or attachment to do the job of a heavy duty tool. Don't use tool for purpose not intended—for example—do not use a circular saw for cutting tree limbs or logs.
- 8. DRESS PROPERLY.** Do not wear loose clothing or jewelry. Loose clothing, draw strings and jewelry can be caught in moving parts. Rubber gloves and non-skid footwear are recommended when working. Wear protective hair covering to contain long hair.
- 9. USE SAFETY GLASSES.** Wear safety glasses or goggles while operating power tools. Also face or dust mask if operation creates dust. All persons in the area where power tools are being operated should also wear safety glasses and face or dust mask.
- 10. DON'T ABUSE CORD.** Never carry tool by cord or yank it to disconnect from receptacle. Keep cord from heat, oil, and sharp edges.

Have damaged or worn power cord and strain reliever replaced immediately.

**11. SECURE WORK.** Use clamps or a vise to hold work. It's safer than using your hand and it frees both hands to operate tool.

**12. DON'T OVERREACH.** Keep proper footing and balance at all times.

**13. MAINTAIN TOOLS WITH CARE.** Keep tools sharp and clean for better and safer performance. Follow instructions for lubricating and changing accessories. Inspect tool cords periodically and if damaged, have repaired by authorized service facility. Inspect extension cords periodically and replace if damaged. Have all worn, broken or lost parts replaced immediately. Keep handles dry, clean and free from oil and grease.

**14. DISCONNECT TOOLS.** When not in use, before servicing, and when changing accessories such as blades, bits, cutters, etc.

**15. REMOVE ADJUSTING KEYS AND WRENCHES.** Form habit of checking to see that keys and adjusting wrenches are removed from the tool before turning it on.

**16. AVOID UNINTENTIONAL STARTING.** Do not carry a plugged-in tool with finger on switch. Be sure switch is off when plugging in. Keep hands, body and clothing clear of blades, bits, cutters, etc. when plugging in the tool.

**17. OUTDOOR USE EXTENSION CORDS.** When tool is used outdoors, use only extension cords marked "Suitable for use with outdoor appliances - store indoors when not in use."

**18. STAY ALERT.** Watch what you are doing. Use common sense. Do not operate tool when you are tired or while under the influence of medication, alcohol or drugs.

**19. CHECK DAMAGED PARTS.** Before further use of the tool, a guard or other part that is damaged should be carefully checked to determine that it will operate properly and perform its intended function. Check for alignment of moving parts, binding of moving parts, breakage of parts, mounting, and any other conditions that may affect its operation. A guard or other part that is damaged should be properly repaired or replaced by an authorized service center unless otherwise indicated elsewhere in this instruction manual. Have defective switches replaced by authorized service center. Do not use tool if switch does not turn it on and off.

**20. WEAR EAR PROTECTION** to safeguard against possible hearing loss.

SAVE THESE INSTRUCTIONS

#### **ADDITIONAL SAFETY RULES FOR PORTABLE BAYONET SAWS**

- 1. KEEP BLADES SHARP.**
- 2. KEEP HANDS AWAY FROM CUTTING AREA.** When sawing never reach underneath or behind the material being cut for any reasons.
- 3. WHEN YOU HAVE FINISHED A CUT** be careful not to come into contact with the blade. Turn off the motor immediately.

4. **WARNING:** EXERCISE EXTREME CAUTION WHEN BLIND CUTTING TO BE CERTAIN THAT THERE ARE NOT FOREIGN OBJECTS SUCH AS ELECTRICAL WIRE, CONDUIT, PLUMBING PIPES, ETC., THAT MAY COME INTO CONTACT WITH THE BLADE.

## REPLACEMENT PARTS

When servicing use only identical replacement parts.

## MOTOR

Most Porter-Cable tools will operate on either D.C., or single phase 25 to 60 cycle A.C. current and voltage within plus or minus 5 percent of that shown on the specification plate on the tool. Several models, however, are designed for A.C. current only. Refer to the specification plate on your tool for proper voltage and current rating.

**CAUTION:** Do not operate your tool on a current on which the voltage is not within correct limits. Do not operate tools rated A.C. only on D.C. current. To do so may seriously damage the tool.

## EXTENSION CORD SELECTION

If an extension cord is used, make sure the conductor size is large enough to prevent excessive voltage drop which will cause loss of power and possible motor damage. A table of recommended extension cord sizes will be found below. This table is based on limiting line voltage drop to 5 volts (10 volts for 230 volts) at 150% of rated amperes.

If an extension cord is to be used outdoors it must be marked with the suffix W-A following the cord type designation. For example — SJTW-A to indicate it is acceptable for outdoor use.

RECOMMENDED EXTENSION CORD SIZES FOR USE WITH PORTABLE ELECTRIC TOOLS

		Length of Cord in Feet									
		115V	25 Ft.	50 Ft.	100 Ft.	150 Ft.	200 Ft.	250 Ft.	300 Ft.	400 Ft.	500 Ft.
		230V	50 Ft.	100 Ft.	200 Ft.	300 Ft.	400 Ft.	500 Ft.	600 Ft.	800 Ft.	1000 Ft.
Nameplate Ampere Rating	0-2	18	18	18	16	16	14	14	12	12	
	2-3	18	18	16	14	14	12	12	10	10	
	3-4	18	18	16	14	12	12	10	10	8	
	4-5	18	18	14	12	12	10	10	8	8	
	5-6	18	16	14	12	10	10	8	8	6	
	6-8	18	16	12	10	10	8	6	6	6	
	8-10	18	14	12	10	8	8	6	6	4	
	10-12	16	14	10	8	8	6	6	4	4	
	12-14	16	12	10	8	6	6	4	4	2	
	14-16	16	12	10	8	6	6	4	4	2	
	16-18	14	12	8	8	6	4	4	2	2	
18-20	14	12	8	6	6	4	4	2	2		

# OPERATING INSTRUCTIONS

## FOREWORD

Model 7548 and 7648 Bayonet Saws are designed for cutting materials of the following MAXIMUM thickness: Wood 2-1/2"; Aluminum 3/4"; Steel 1/4".

## SELECTING THE BLADE

To obtain best results with your Porter-Cable bayonet saw, it is important that you use the right blade for the job. You will not only get better performance, but your blades will last longer and a smoother cut will result. A wide assortment of Porter-Cable blades is listed in the back of this manual. It is strongly recommended that you obtain a full assortment so you will always have the correct blade at hand for any job you might choose to do.

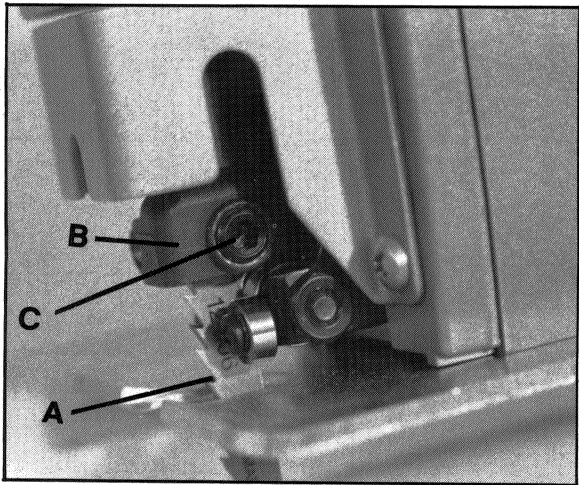


Fig. 1

## INSTALLING THE BLADE

**CAUTION:** Disconnect the saw from the power source.

Using the wrench furnished with your saw, loosen the blade screw (C) Fig. 1. Insert the blade (A) Fig. 1, up into the blade clamp (B) Fig. 1, as far as it will go. While holding the blade to the front of the blade clamp, lightly tighten blade screw (C) Fig. 1. Loosen blade screw (C) Fig. 1, 1/4 turn and pull down on the blade. The blade should not pull out. Firmly tighten the blade screw.

## TO START AND STOP SAW

Make sure power circuit voltage is the same as shown on the specification plate on the saw. Connect saw to power circuit.

### Model 7546

1. Squeeze trigger switch (A) Fig. 2, to start motor. Release trigger to stop motor.
2. Lock Button—A lock button (B) Fig. 2 is provided to keep the saw running without holding the switch trigger "ON". To lock the switch trigger "ON", squeeze the trigger as far as it will go and push in the lock button and release trigger.

To UNLOCK the lock, squeeze trigger allowing lock button free to spring out, and release trigger.

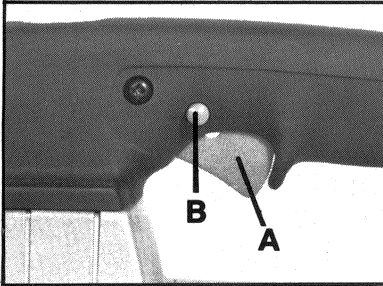


Fig. 2

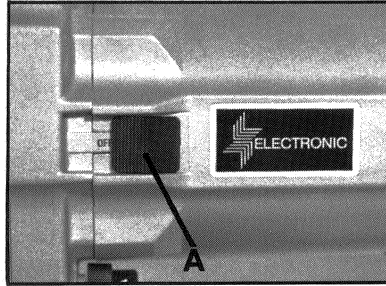


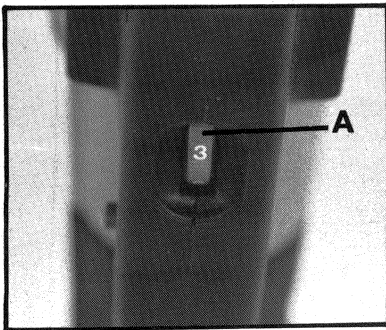
Fig. 3

### Model 7648

1. Slide switch button (A) Fig. 3 forward to start motor. Slide switch button rearward to stop motor.

### VARIABLE SPEED

The 7548 and 7648 are equipped with adjustable variable speed controls. The speed is adjusted by turning the control knob (A) Fig. 4.



MODEL 7546  
(Top of Handle)



MODEL 7648  
(Rear of Motor Housing)

Fig. 4

The control knob (A) Fig. 4, is numbered "1" through "6" with "1" being the slowest speed (approximately 500 SPM) and "6" being the fastest speed (approximately 3200 SPM). The speed control may be adjusted with or without the motor running.

A chart of recommended speed settings for cutting various materials is located on the front of the saw.

### BLADE ORBIT

The blade orbit may be varied by turning knob (A) Fig. 5, to any of four positions indicated by the numbers "0" through "3", with "0" producing no orbit and "3" producing maximum orbit. The orbit may be adjusted with or without the motor running. Turn knob (A) Fig. 5, to align the number producing the desired orbit with the index mark (B) Fig. 5.

A chart of recommended orbit settings for cutting various materials is on the front of the saw.

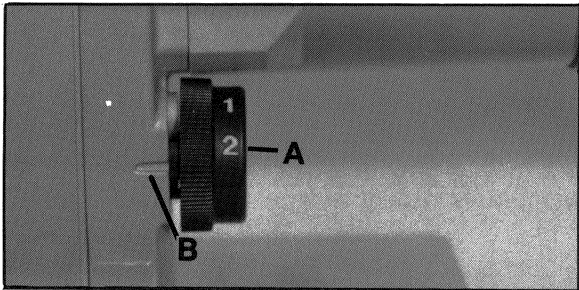


Fig. 5

### CHIP BLOWER

These saws are equipped with a chip blower to keep the cutting area free of chips. This blower may be switched "ON" or "OFF" by moving lever (A) Fig. 6, to the "OPEN" position (blower "ON") or to the "CLOSED" position (blower "OFF").

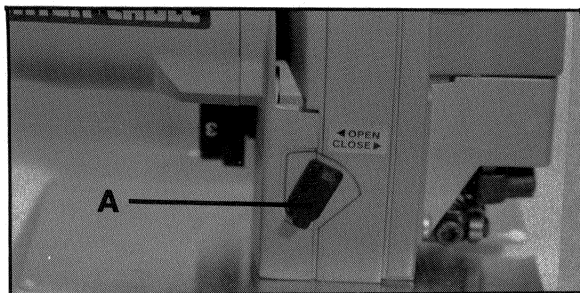


Fig. 6

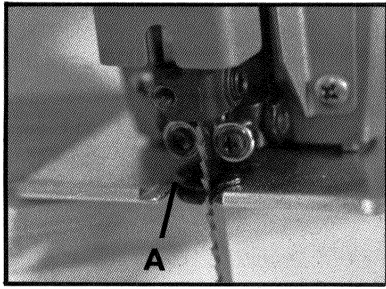


Fig. 7

### BASE INSERT

A base insert #48367 (A) Fig. 7, is furnished with your bayonet saw. This base insert will reduce splintering top fibers of plywood.

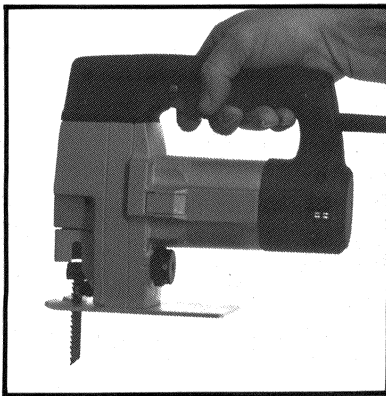
To install insert, remove saw blade from Bayonet Saw and locate insert in the throat of the saw base with the slot forward and the beveled side of the slot up. Install appropriate blade as outlined in section INSTALLING THE BLADE with the blade body in the slot of the insert.

### PLUNGE CUTTING

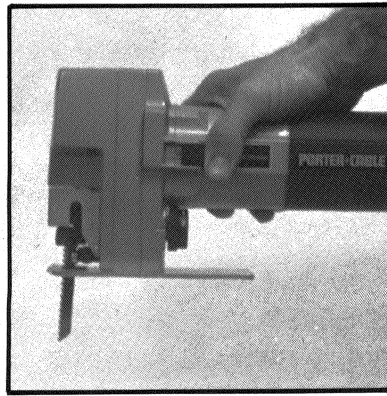
**WARNING:** When cutting into a wall avoid contact with all exposed metal on the tool to prevent electrical shock hazard resulting from accidentally cutting into a live wire. HOLD SAW AS ILLUSTRATED IN FIG. 8.

One of the distinctive and important features of the Porter-Cable bayonet saw is the ability to start the cut (in wood only) within an area without making drilled holes first. This is especially important when making cut-outs for electrical outlets in finished walls, openings in cabinet tops for sinks and openings for plumbing fixtures.

**NOTE:** When plunge cutting, it is recommended the orbit knob be set to position "3".



7548



7648

Fig. 8



First, measure the area to be cut out and mark it clearly with a pencil chalk or scribe. Choose a convenient starting point and hold the bayonet saw over the point and inside the line of waste. Tip the machine forward until the front edge of the base rests firmly on the surface of the material with the tip of the blade clear of the work surface, as shown in Fig. 9. Turn motor "on" and slowly lower the back of the machine allowing blade to bite into surface of work. Do not move the machine forward until the base is fully seated on the surface of the work. Now, guide the cutting along the inside of the marked area. If sharp corners are desired cut right up to the corner of the marked edge. Stop and back up just a bit, start the turn and cut along the side. Do the same at each corner until you end up where you started. Then, go back and cut into each corner from the opposite direction. The base of the machine is wide enough so you will have a solid guiding surface on either side of the cut.

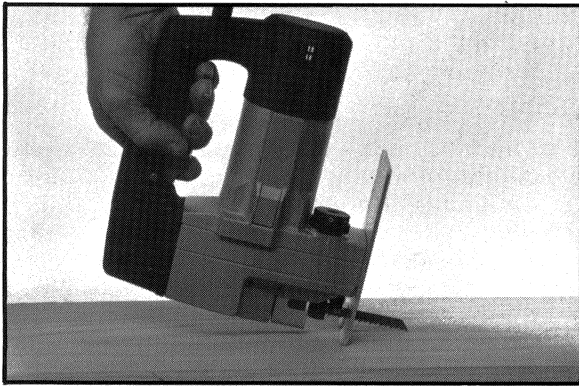


Fig. 9

## USING THE SAW

First, secure the material in a bench vise or with clamps to the work table. This is especially important when sawing small pieces or thin material. As the work progresses in scroll or curved cut-out pieces, the material can be readjusted to accommodate the movement of the saw. If the work is large enough it can be held by hand across saw horses. The saw cuts freely with only light forward feed pressure on the tool. Forcing the saw will not make it cut faster.

To start the cut, secure the work, mark the line of cut clearly, place the forward edge of the saw base firmly on the edge of the material, start the motor and move the blade into the work. Notice how rapidly and easily it cuts.

DO NOT FORCE, LET THE SAW DO THE WORK. Move the machine forward only rapidly enough to keep the blade cutting.

You will find that the open throat and clear forward edge of the saw base make it easy to follow the line and cut closely to the pattern. You need not cut oversize for hand finishing or sanding on most materials. The smoothness of cut will often make further sanding unnecessary.

## **MAINTENANCE**

### **KEEP TOOL CLEAN**

Periodically blow out all air passages with compressed air. Remove build up of grime resulting from working green or sappy wood. All plastic parts should be cleaned with soft cloths. NEVER use solvents when cleaning plastic parts.

**CAUTION:** Wear safety glasses when using compressed air.

### **FAILURE TO START**

Should your tool fail to start, check to make sure the prongs on the cord plug are making good contact in the outlet. Also, check for blown fuses or open circuit breakers in the line.

### **LUBRICATION**

Your machine is lubricated at the factory with sufficient lubricant to last for approximately one year's operation time. To add lubricant it is necessary to dismantle the tool. This operation should always be handled by the nearest Porter-Cable Authorized Service Center. All repairs and servicing made by these centers are fully guaranteed against defective materials and workmanship.

### **BRUSH INSPECTION**

At approximately 100 hours of use, take or send your tool to your nearest Authorized Porter-Cable Service Station to be thoroughly cleaned and inspected; worn parts replaced, when necessary; relubricated with fresh lubricant, if required; reassembled with new brushes; and performance tested.

Any loss of power before the above maintenance check may indicate the need for immediate servicing of your tool. DO NOT CONTINUE TO OPERATE TOOL UNDER THIS CONDITION. If proper operating voltage is present, return your tool to the Service Station for immediate service.

### **SERVICE AND REPAIRS**

All quality tools will eventually require servicing or replacement of parts due to wear from normal use. These operations, including brush inspection and replacement, should ONLY be performed by either an AUTHORIZED PORTER-CABLE SERVICE STATION or a PORTER-CABLE SERVICE CENTER. All repairs made by these agencies are fully guaranteed against defective material and workmanship. We can not guarantee repairs made or attempted by anyone other than these agencies.

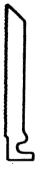
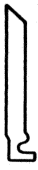
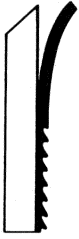







Should you have any questions about your tool, feel free to write us at any time. In any communications, please give all information shown on the nameplate of your tool (model number, type, serial number, etc.).









## **ACCESSORIES**

The testing of this tool has been accomplished with the following accessories. For safest operation, it is recommended that only these accessories be used with this product.

**WARNING** — Since accessories other than those listed have not been tested with this product, use of such accessories could be hazardous.

# PROFESSIONAL TYPE JIG SAW BLADES

Catalog Number	Qty. Per Pkg.	Replaces Number	Cutting Dpth. (Inches)	Blade Lgth. In.	Teeth Per In.	Blade Width In.	Recommended Use
<b>BI-METAL BAYONET SAW BLADES</b>							
	12346-10	10N/A	1-1/2	3"	14 Set	3/8" Metal	
	12349-10	10N/A	1-1/2	3"	24 Set	3/8" Metal	
 <p>Bi-Metal Blades are manufactured by Electron Beam welding special high speed steel teeth to a strong, flexible alloy backing, producing a double-tough blade that cuts faster and outlasts ordinary steel blades by as much as three times. Because bi-metal blades last much longer, they require fewer blade changes!</p>							
	12381-10	1012381	2-3/4	4-1/4	10 Set	1/2	Fast Cutting Set Tooth
	12382-10	1012382	2-3/4	4-1/4	6 Set	1/2	Faster Cutting Shark Tooth
	12313-10	1012313	2-3/4	4-1/4	10 Taper	1/4	Scroll and General Smooth Cutting Soft and Hard Grain Woods — Plywood — Masonite
	12372-10	1012372	2-3/4	4-1/4	6 Taper	1/4	Fast Scroll and Rough Cutting — Soft and Hard Grain Woods
	12361-10	1012361	2-3/4	4-1/4	10 Taper	3/8	General Wood Cutting—Asphalt Tile—Fiber Paper Plastic—Laminates—Lucite—Plexiglass
	12307-10	1012307	2-3/4	4-1/4	6 Taper	3/8	General Rough Cutting—Roof Rafter and General Frame Cutting—Plunge Cutting
	12379-10	1012379	2	3-1/2	10 Taper	1/4	Smooth Scroll and Circular Cutting Masonite—Plywood—Soft and Hard Grain Trim Stock—Plastic

	12380-10	10	12380	2	3-1/2	6 Taper	1/2	Fast Scroll and Circular Cutting Solid Grain Wood— Masonite—Plastics
	12366-10 12366-100	10 100	12366 12366B	2-1/8	3-5/8	10 Taper	3/8	General Straight and Large Curvature Cutting— Solid Grain Wood—Plywood—Masonite—Plastics Soft Aluminum Extrusions
	12360-10 12360-100	10 100	12360 12360B	1-1/2	3	10 Taper	3/8	General Wood Cutting, Fiber, Paper and Plastic Laminates, Plexiglass, Rubber, Linoleum
	12306-10 12306-100	10 100	12306 12306-B	1-1/2	3	6 Taper	3/8	Rough Cutting Wood
<b>HIGH SPEED STEEL — Fiberglass Cutting</b>								
	12301-10	10	12301	2-3/4	4-1/4	6 Set	3/8	Cutting Fiberglass—Fiberglass Bonded to Plywood Sheet Rock—Asphalt Tile—Plastics—Plaster
<b>CARBIDE TIP—Problem Material Cutting</b>								
	12390	1	-	2	3-1/2	6 Set	1/2	Cutting Fiberglass—Asphalt Tile, Plastics, Sheet Rock, Plaster and General Wood Cutting
<b>HIGH SPEED STEEL — Metal Cutting</b>								
	12331-10	10	12331	2-1/8	3-5/8	14 Set	3/8	Cutting Brass—Bronze—Copper and Non-Ferrous Metals 5/32 to 1/4" Thick—Angle Iron—Mild Steel Sheets and Tubing 5/32 to 1/8" Wall Thickness
	12355-10	10	12355	1-1/2	3	24 Set	1/4	Cutting Steel Sheets and Tubing 3/32" to 1/8" Wall Thickness

**PORTER-CABLE LIMITED  
ONE YEAR WARRANTY**

Porter-Cable warrants its Professional Power Tools for a period of one year from the date of original purchase. We will repair or replace at our option, any part or parts of the product and accessories covered under this warranty which examination proves to be defective in workmanship or material during the warranty period. For repair or replacement return the complete tool or accessory, transportation prepaid, to your nearest Porter-Cable Service Center or Authorized Service Station as listed under "TOOLS-ELECTRIC" in the Yellow Pages of your telephone directory. Proof of purchase may be required. This warranty does not apply to repair or replacement required due to misuse, abuse, normal wear and tear or repairs attempted or made by other than our Service Centers or Authorized Service Stations.

To obtain information on warranty performance please write to: PORTER-CABLE CORPORATION, 4825 Highway 45 North, P.O. Box 2468, Jackson, Tennessee 38302-2468; Attention: Product Service. The foregoing obligation is Porter-Cable's sole liability under this or any implied warranty and under no circumstances shall Porter-Cable be liable for any incidental or consequential damages. Some states do not allow limitations on how long an implied warranty lasts on the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you.

This warranty gives you specific legal rights and you may also have other legal rights which vary from state to state.



## PORTER-CABLE SERVICE CENTERS

Parts and Repair Service for Porter-Cable Power Tools are Available at These Locations

### ALABAMA

Birmingham 35209  
131 West Oxmoor Road  
Suite 105  
Phone: (205) 942-6325  
Fax: (205) 945-9615

### CALIFORNIA

City of Industry 91745 (Los Angeles)  
1305 John Reed Court  
Phone: (818) 333-3566  
Fax: (818) 330-5900

San Leandro 94577 (Oakland)  
3039 Teagarden Street  
Phone: (415) 357-9762  
Fax: (415) 357-7939

### COLORADO

Denver 80204  
2561 West 8th Avenue  
Phone: (303) 892-6113  
Fax: (303) 595-0358

### FLORIDA

Hialeah 33014 (Miami)  
16373-75 NW 57th Ave.  
Phone: (305) 624-2523  
Fax: (305) 628-2654

Tampa 33609  
4538 W. Kennedy Boulevard  
Phone: (813) 877-9585  
Fax: (813) 289-7948

Orlando 32803  
1807½ Winter Park Road  
Phone: (407) 644-8100  
Fax: (407) 740-5956

### GEORGIA

Forest Park 30050 (Atlanta)  
4017 Jonesboro Road  
Phone: (404) 363-8000  
Fax: (404) 363-3129

### ILLINOIS

Addison 60101 (Chicago)  
311 Laura Drive  
Phone: (312) 628-6100  
Fax: (312) 628-0023

### MARYLAND

Baltimore 21205  
4714 Erdman Avenue  
Phone: (301) 483-3100  
Fax: (301) 325-6934

Hyattsville 20781

4811 Kenilworth Avenue  
Phone: (301) 779-8080  
Fax: (301) 209-8421

### MASSACHUSETTS

Allston 02134 (Boston)  
414 Cambridge Street  
Phone: (617) 782-1700  
Fax: (617) 789-4232

### MICHIGAN

Grand Rapids 49508  
Broadmoor Business Center  
3755 G Broadmoor S.E.  
Phone: (616) 949-9040  
Fax: (616) 949-3164

Southfield 48075 (Detroit)  
18650 W. Eight Mile Road  
Phone: (313) 569-4333  
Fax: (313) 569-4337

### MINNESOTA

Minneapolis 55429  
4315 68th Avenue North  
Phone: (612) 561-9080  
Fax: (612) 561-0653

### MISSOURI

North Kansas City 64116  
1141 Swift Avenue  
P.O. Box 12393  
Phone: (816) 221-2070  
Fax: (816) 221-2897

St. Louis 63119  
7574 Watson Road  
Phone: (314) 968-8950  
Fax: (314) 968-2790

### NEW JERSEY

Union 07083  
945 Ball Avenue  
Phone: (201) 964-1730  
Fax: (201) 688-6679

### NEW YORK

Flushing 11365-1595 (NYC)  
175-25 Horace Harding Expwy.  
Phone: (718) 225-2040  
Fax: (718) 423-9619

### NORTH CAROLINA

Charlotte 28209  
4303-B South Boulevard  
Phone: (704) 525-4410  
Fax: (704) 525-0618

### OHIO

Columbus 43214  
4560 Indianola Avenue  
Phone: (614) 263-0929  
Fax: (614) 263-1238

Cleveland 44125  
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