ENGLISH

Please do not return product to retailer. Por favor, no devuelva el producto al lugar de compra. Veuillez ne pas retourner le produit au détaillant. 1-800-554-6723

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Register your product online at: Registre su producto en línea en: Enregistrez votre produit en ligne à l'adresse : WWW.poulanpro.com

Instruction Manual Manual de Instrucciones Manuel d'Instructions

NOT DESIGNED FOR USE WITH ELECTRIC POWERHEADS NO ESTA DISEÑADO PARA EL USO CON CABEZAS DE MOTOR ELÉCTRICO NON CONÇU POUR L'USAGE AVEC BLOC-MOTEURS ÉLECTRIQUES

DANGER: Read and follow all Safety Rules and Operating Instructions before using this product. Failure to do so can result in serious injury. Refer to your original manual for additional Warnings and Operating Instructions.

PELIGRO:

Lea el manual de instrucciones y siga todas las advertencias e instrucciones de seguridad. El no hacerlo puede resultar en lesiones graves. Refiera a su manual original para las Instrucciones de Funcioniamiento y las Advertencias adicionales.

DANGER:

Lire le manuel d'instructions et bien respecter tous les avertissements et toutes les instructions de sécurité. Tout défaut de le faire pourrait entraîner des blessures graves. Référez-vous à votre manuel original pour des Avertissements et des Instructions d'Utilisation additionnels.

Poulan PRO 7349 Statesville Road Charlotte, NC 28269

545212832 Rev. 3 6/15/10 BRW







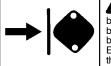
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IDENTIFICATION OF SAFETY SYMBOLS



DANGER: Blade can thrust violently away from material it does not cut. Blade thrust can cause amputation of arms or legs. Keep people and animals 50 feet (15 meters) away.



DANGER: RISK OF CUT. To avoid serious injury, the barrier portion of the handlebar must be installed to provide a barrier between operator and the spinning blade. Attach handlebar mounting bracket above arrow on safety warning decal. Ensure handlebar is positioned on mounting bracket at the end of the arrow on the handlebar decal.



CANGER: Use only specified trimmer head, spool, and 0.080 inch (2 mm) recommended trimmer line. Never use blades, flailing devices, wire, rope, string, etc. This attachment is designed for line trimmer use only. Failure to follow these instructions may result in serious injury.



AWARNING: The blade continues to spin after the trigger is released or engine is turned off. The coasting blade can throw objects or seriously cut if accidentally touched. Stop the blade by contacting the right hand side of the coasting blade with material already cut.



WARNING: This unit can be dangerous! Careless or improper use can cause serious injury.



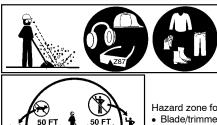
AWARNING: Always use a metal shield and dust cup in the order shown when using blades. Always use a handlebar and shoulder strap. Ensure handlebar remains installed at all times.



Read the operator's manual before use. Failure to follow instructions could result in serious injury. Save operator's manual.



IDENTIFICATION OF SAFETY SYMBOLS



15 M

Blade/trimmer line can throw objects violently. You can be blinded or injured. Always wear hearing protection and safety glasses marked Z87. Always wear head protection, heavy, long pants, long sleeves, boots and gloves.

- Hazard zone for thrown objects.
- · Blade/trimmer line can throw objects violently.
- You and others can be blinded/injured.
- Keep children, bystanders, and animals 50 feet (15 meters) away.

SAFETY RULES

WARNING: When using gardening appliances, basic safety precautions should always be followed to reduce the risk of fire and serious injury. Read and follow all instructions. Failure to do so can result in serious injury.

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15 M

DANGER: This power tool can be dangerous! This unit can cause serious injury including amputation or blindness to the operator and others. The warnings and safety instructions in this manual must be followed to provide reasonable safety and efficiency in using the unit. The operator is responsible for following the warnings and instructions in this manual and on the unit. Read the entire instruction manual before assembling and using the unit! Restrict the use of this unit to persons who read, understand, and follow the warnings and instructions in this manual and on the unit. Never allow children to operate this unit.





INSTRUCTION MANUAL

- OPERATOR SAFETY
 Dress properly. Always wear safety glasses or similar eye protection when operating, or performing maintenance on your unit (safety glasses are available). Eye protection should be marked Z87.
- Always wear face or dust mask if operation is dusty.
- Always wear heavy, long pants, long sleeves, boots, and gloves. Wearing safety leg guards is recommended.
- Always wear foot protection. Do not go barefoot or wear sandals. Stay clear of spinning line/blade.
- Secure hair above shoulder length. Secure or remove loose clothing and jewelry or clothing with loosely hanging ties, straps, tassels, etc. They can be caught in moving parts.

- Being fully covered also helps protect you from debris and pieces of toxic plants thrown by spinning line/blade.
 Stay alor to protect the start to be to b
- Stay alert. Do not operate unit when you are tired, ill, upset or under influence of alcohol, drugs, or medication. Watch what you are doing; use common sense.
- Wear hearing protection.
- Never start or run the engine inside a closed room or building. Breathing exhaust fumes can kill.
- Keep handles free of oil and fuel.
- Always use the handlebar and a properly adjusted shoulder strap when using brushcutter attachment (see ASSEMBLY).

UNIT/MAINTENANCE SAFETY

WARNING: Disconnect powerhead spark plug before performing maintenance.

- Look for and replace damaged or loose parts before each use. Look for and repair fuel leaks before use. Keep unit in good working condition.
- Throw away blades that are bent, warped, cracked, broken, or damaged in any other way. Replace trimmer head parts that are cracked, chipped, broken, or damaged in any other way before using the unit.
- Maintain the unit according to recommended procedures. Keep the blade sharp. Never use flailing devices, wire, rope, string, etc.
- Use only specified trimmer head or blade; make sure it is properly installed and securely fastened.
- Use only 0.080" (2 mm) diameter Poulan PRO brand line. Never use wire, rope, string, etc.
- Never start engine with clutch shroud removed. The clutch can fly off and cause serious injury.
- Be suré blade stops turning when engine idles.
- Make carburetor adjustments with the lower end supported to prevent the blade from
- 3

contacting any object. Hold the unit by hand; do not use the shoulder strap for support.

- Keep others away when making carburetor adjustments.
- Use only recommended Poulan PRO accessories and replacement parts.
- · Have all maintenance and service not explained in this manual performed by an authorized service dealer.

FUEL SAFETY

- Mix and pour fuel outdoors.
- Keep away from sparks or flames.
- Use a container approved for fuel
- Do not smoke or allow smoking near fuel or the unit or while using the unit.
- · Avoid spilling fuel or oil. Wipe up all fuel spills before starting engine.
- Move at least 10 feet (3 meters) away from fueling site before starting engine.
- Stop engine and allow it to cool before removing fuel cap.
- Remove fuel cap slowly.

CUTTING SAFETY

WARNING: Inspect the area to be cut before each use. Remove objects (rocks, broken glass, nails, wire, string, etc.) which can be thrown or become entangled in the blade or trimmer line.

- Keep others including children, animals, bystanders, and helpers at least 50 feet (15 meters) away. Bystanders should be encouraged to wear safety glasses. Stop engine immediately if you are approached.
- Always keep engine on the right-hand side of your body. Hold the unit firmly with both hands.
- Keep firm footing and balance. Do not overreach.
- Keep blade/trimmer head below waist level. Do not raise powerhead engine above your
- waist Keep all parts of your body away from spin-
- ning line/blade and muffler.

- · Cut from your left to your right. Cutting on the right side of the shield will throw debris away from the operator.
- Use only in daylight or good artificial light.
- Use only for jobs explained in this manual.

TRANSPORTING AND STORAGE

- Stop the powerhead engine before carrying unit.
- Keep muffler away from your body. Allow engine to cool and secure unit before
- storing or transporting it in a vehicle Empty the fuel tank before storing or trans-
- porting the unit. Use up fuel left in the carburetor by starting the engine and letting it run until it stops.
- Store unit and fuel in an area where fuel vapors cannot reach sparks or open flames from water heaters, electric motors or switches, furnaces, etc.
- Store unit so the blade cannot accidentally cause injury.

Store unit indoors, out of reach of children. If situations occur which are not covered in this manual, use care and good judgment. If you need assistance, call 1-800-554-6723. **SPECIAL NOTICE:** Exposure to vibrations

through prolonged use of gasoline powered hand tools could cause blood vessel or nerve damage in the fingers, hands, and joints of people prone to circulation disorders or abnormal swellings. Prolonged use in cold weather has been linked to blood vessel damage in otherwise healthy people. If symptoms occur such as numbness, pain, loss of strength, change in skin color or texture, or loss of feeling in the fingers, hands, or joints, discontinue the use of this tool and seek medical attention. An anti-vibration system does not guarantee the avoidance of these problems. Users who operate power tools on a continual and regular basis must monitor closely their physical condition and the condition of this tool.

SAVE THESE INSTRUCTIONS

ASSEMBLY

CARTON CONTENTS

Check carton contents for the following:

- Brushcutter attachment
- Handlebar
- Handlebar mounting bracket for 1" shaft Handlebar mounting bracket for 7/8" shaft
- Bracket cover (2)
- Shoulder strap
- Upper shoulder strap clamp
- Lower shoulder strap clamp (with spacer tabs)
- Handlebar bracket screws (4)
- Shoulder strap clamp screws (2)
- 4-point weed blade (assembled on brush-
- cutter attachment)
- Large nut for installing blade
- Retaining washer
- Cupped washer · Metal shield (assembled on brushcutter at-
- tachment)
- Trimmer head
- Plastic shield

- Wing nut (screwed onto plastic shield) · Attachment hanger
- Hex wrench

WARNING: If received assembled, repeat all steps to ensure your unit is properly assembled and all fasteners are secure. Examine parts for damage. Do not use damaged parts.

NOTE: If you need assistance or find that parts are missing or damaged, call 1-800-554-6723.

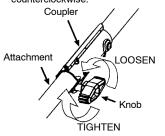
TOOLS REQUIRED

Hex wrench (provided)

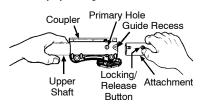
INSTALLING BRUSHCUTTER ATTACHMENT

CAUTION: When removing or installing attachments, place the unit on a flat surface for stability.

1. Loosen the coupler by turning the knob counterclockwise.



- Remove the shaft cap from the brushcutter attachment (if present).
- 3. Position locking/release button of attachment into guide recess of coupler.
- Push the attachment into the coupler until the locking/release button snaps into the primary hole.
- 5. Before using the unit, tighten the knob securely by turning clockwise.

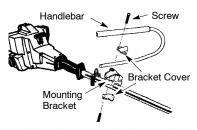


WARNING: Make sure the locking/release button is locked in the primary hole and the knob is securely tightened before operating the unit. Using the wrong hole could lead to serious injury or damage to the unit.



HANDLEBAR ASSEMBLY

DANGER: RISK OF CUT. To avoid serious injury, the barrier portion of the handlebar must be installed as shown on the upper shaft of the powerhead to provide a barrier between operator and the spinning blade. Attach handlebar mounting bracket above arrow on safety warning decal on the upper shaft (powerhead end of unit). Ensure handlebar is positioned on mounting bracket at the end of the arrow on the handlebar decal. **NOTE:** Two mounting brackets are included with this attachment. Both brackets are provided to adapt this attachment for use with powerheads that have either a 1" (2.5 cm) diameter or a 7/8" (2.2 cm) diameter upper shaft. The correct bracket must be used to ensure that the handlebar is mounted securely to the upper shaft before use.

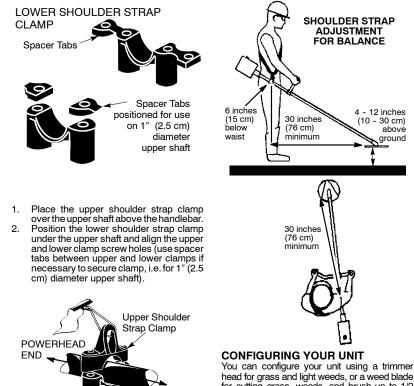


- Place the mounting bracket over the upper shaft above the arrow on the safety label. Be sure to use the correct mounting bracket for either the 1" (2.5 cm) or 7/8" (2.2 cm) diameter upper shaft.
- Position one of the bracket covers under the upper shaft and align the mounting bracket and the bracket cover screw holes. Insert two screws into the screw holes.
- Secure the mounting bracket by tightening the screws with the hex wrench.
- Locate the decal on the handlebar. This decal includes an arrow. Position the handlebar with the mounting bracket at the end of the arrow.
- Position the second bracket cover over the handlebar. Align the mounting bracket and the bracket cover screw holes. Again make sure the handlebar is at the end of the arrow.
- Insert two screws and hand tighten only. Be sure the handlebar is installed correctly; then, tighten each screw securely with the hex wrench.

SHOULDER STRAP ASSEMBLY

A WARNING: Proper shoulder strap and handlebar adjustments must be made with the engine completely stopped before using unit. The shoulder strap clamp must be installed as shown above the handlebar on the upper shaft (powerhead end of unit).

NOTE: The lower shoulder strap clamp has two spacer tabs attached. These tabs are provided to adapt this attachment for use with powerheads that have a 1" (2.5 cm)diameter upper shaft (the shoulder strap clamp will not tighten down securely on the 1" (2.5 cm) diameter upper shaft without using these spacer tabs). The tabs must be broken off completely before use and placed over the screw holes on the lower shoulder strap clamp. These tabs are not needed for powerheads with a 7/8" (2.2 cm) upper shaft.



ATTACHMENT

END

for cutting grass, weeds, and brush up to 1/2 inch (1 cm) in diameter. To assemble your unit, go to the section for the desired configuration and follow the instructions.

abové

ground

ASSEMBLY INFORMATION -TRIMMER HEAD

З. Insert two screws into the screw holes. Secure shoulder strap clamp by tighten-4. ing screws with the hex wrench.

Screws

Lower Shoulder

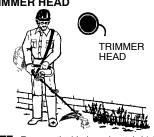
Strap Clamp

5. Insert your right arm and head through the shoulder strap and allow it to rest on your left shoulder. Make sure the danger sign is on your back and the hook is to the right side of your waist.

NOTE: A one-half twist is built in the shoulder strap to allow the strap to rest flat on the shoulder.

- 6. Adjust the strap, allowing the hook to be about 6 inches below the waist.
- 7. Fasten the strap hook to the clamp and lift the tool to the operating position. Try on shoulder strap and adjust for fit
- 8. and balance before starting the engine or beginning a cutting operation.

NOTE: It may be necessary to relocate the shoulder strap clamp on the shaft for proper balancing of unit.



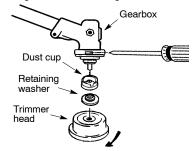
NOTE: Remove the blade and metal shield before attaching the plastic shield and trimmer head. To remove blade, align hole in the dust cup with the hole in the side of the gearbox by rotating the blade. Insert a small screwdriver into aligned holes. This will keep the shaft from turning while loosening the blade nut. Remove blade nut by turning clockwise. Remove the screwdriver. Remove both washers and blade.

To remove metal shield, loosen and remove the four mounting screws. See ATTACHING THE METAL SHIELD and INSTALLATION OF THE METAL BLADE for illustrations. Be sure to store all parts and instructions for future use.

INSTALLATION OF THE TRIMMER

NOTE: Before installing the trimmer head, make sure the dust cup and retaining washer are positioned on the shaft of the gearbox. The retaining washer must be positioned with the raised section toward the gearbox.

- 1. Align hole in the dust cup with the hole in the side of the gearbox by rotating the dust cup.
- Insert a small screwdriver into aligned holes. This will keep the shaft from turning while tightening trimmer head.
- While holding the screwdriver in position, thread trimmer head onto the shaft by turning counterclockwise. Tighten until secure.

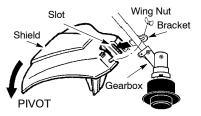


4. Remove the screwdriver.

ATTACHING THE PLASTIC SHIELD

WARNING: The shield must be properly installed. The shield provides partial protection from the risk of thrown objects to the operator and others and is equipped with a line limiter blade which cuts excess line to the proper length. The line limiter blade (on underside of shield) is sharp and can cut you.

- 1. Remove wing nut from shield.
- 2. Insert bracket into slot on shield.
- Pivot shield until bolt passes through hole in bracket.
- 4. Tighten the wing nut securely.



ASSEMBLY INFORMATION - WEED BLADE

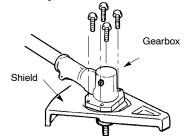


NOTE: Remove the trimmer head and plastic shield before attaching the metal shield and installing the weed blade. To remove the trimmer head, align hole in the dust cup with the hole in the side of the gearbox by rotating the dust cup. Insert a small screwdriver into aligned holes. This will keep the shaft from turning while loosening the trimmer head. Remove the trimmer head by turning clockwise. Remove the screwdriver. To remove the plastic shield, loosen and remove wing nut. Pivot shield to release bracket from slot. See INSTALLATION OF THE TRIMMER HEAD and ATTACHING THE PLASTIC SHIELD for illustrations. Be sure to store all parts and instructions for future use. Never use the trimmer head with the metal blade installed.

ATTACHING THE METAL SHIELD

WARNING: The metal shield must be properly installed on the tool anytime the tool is used with a blade. The forward tip of the metal shield helps to reduce the occurrence of blade thrust which can cause serious injury such as amputation to the operator or bystanders. Failure to install the shield in the position shown can result in serious injury to the operator. The length of the shield must be aligned with the length of the shaft.

1. Place the metal shield under the gearbox, and align the screw holes.



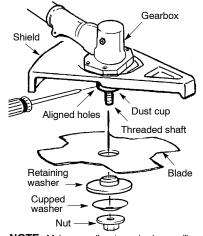
 Insert and thread the 4 mounting screws through the holes of the gearbox and the metal shield. Tighten evenly and securely with the hex wrench provided.

INSTALLATION OF THE METAL BLADE

WARNING: Wear protective gloves when handling or performing maintenance on the blade to avoid injury. The blade is sharp and can cut you even when it is not moving.

WARNING: Do not use any blades, or fastening hardware other than the washers and nuts shown in the following illustrations. These parts must be provided by Poulan/ WEED EATER and installed as shown below. Failure to use proper parts can cause the blade to fly off and seriously hurt you or others. **NOTE:** The dust cup and retaining washer are located on the gearbox shaft and not in the parts bag. All other fasteners mentioned in the following assembly steps are in the parts bag.

- Remove the retaining washer from the 1. threaded shaft of the gearbox. Leave the dust cup on the shaft.
- 2. Install the blade and the retaining washer over the threaded shaft.
- 3. Make sure the raised part of the retaining washer is facing the gearbox and the raised area fits into the hole in the center of the blade.
- Slide the blade and retaining washer onto 4. the shaft of the gearbox.
- Place the cupped washer onto the shaft. 5. Make sure the cupped side of the washer is toward the blade.
- Install the blade nut by threading onto the 6 shaft counterclockwise.



NOTE: Make sure all parts are in place as illustrated, and the blade is sandwiched between the dust cup and the retaining washer. There should be no space between the blade and the dust cup or the retaining washer. 7. Align hole in dust cup with hole in side of

- gearbox by rotating the blade.
- 8. Insert a small screwdriver into aligned holes. This will keep the shaft from turning while tightening the blade nut.
- Tighten blade nut firmly with a wrench while holding screwdriver in position. 9
- Remove the screwdriver. 10
- Turn blade by hand. If the blade binds against the shield, or appears to be un-11. even, the blade is not centered, and you must reinstall.

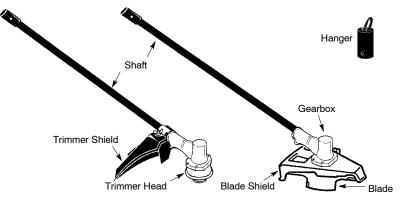
NOTE: To remove blade, insert screwdriver into aligned holes. Unthread the nut and remove parts. Be sure to store parts and instructions for future use.



OPERATION

KNOW YOUR BRUSHCUTTER ATTACHMENT

READ THIS INSTRUCTION MANUAL AND SAFETY RULES BEFORE OPERATING YOUR BRUSHCUTTER ATTACHMENT. Compare the illustrations with your unit to familiarize yourself with the location of various controls and adjustments. Save this manual for future reference.



BLADE

The BLADE is designed for cutting grass, weeds, and brush up to 1/2 inch (1 cm) in diameter.

TRIMMER HEAD

The TRIMMER HEAD holds cutting line and is designed for cutting grass and light weeds.

OPERATING THE COUPLER

Your powerhead is equipped with a coupler which enables optional attachments to be installed. The optional attachments are:

	MODEL:
Edger	. PPB1000E
Cultivator	. PPB2000T
Blower	
Pruner	. PPB5000P
Pruner	. PPB5500P

WARNING: Always disconnect powerhead spark plug before removing or installing attachments.

REMOVING BRUSHCUTTER ATTACHMENT (OR OTHER **OPTIONAL ATTÀCHMENTS)**

CAUTION: When removing or installing attachments, place the powerhead and attachment on a flat surface for stability.

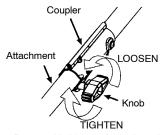
Loosen the coupler by turning the knob 1. counterclockwise.

BLADE SHIELD The BLADE SHIELD provides protection from

the spinning blade.

TRIMMER SHIELD

The TRIMMER SHIELD provides protection from the spinning trimmer line.



2 Press and hold the locking/release button. Locking/Release



Coupler

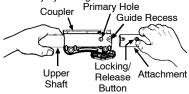
З. While securely holding the upper shaft, pull the attachment straight out of the coupler.

INSTALLING OPTIONAL ATTACH-MENTS

- Remove the shaft cap from the attach-1. ment (if present) and discard.
- 2 Position locking/release button of attachment into guide recess of upper shaft coupler.



- Push the attachment into the coupler until 3 the locking/release button snaps into the primary hole.
- Before using the unit, tighten the knob se-4 curely by turning clockwise.



WARNING: Make sure the locking/release button is locked in the primary hole and the knob is securely tightened before operat-ing the unit. Using the wrong hole could lead to serious injury or damage to the unit.



INSTALLING ATTACHMENT HANGER

An attachment hanger is provided for storage when attachment is not in use. To install hanger on attachment:

- Remove the shaft cap from the attach-1. ment (if present) and discard.
- 2. Press and hold the locking/release button.
- Push hanger onto the attachment until the 3. locking/release button snaps into the hole.

OPERATING POSITION



Cut from your left to your right.

NOTE: This brushcutter attachment is not designed for use with electric powerheads. When operating unit with brushcutter attachment, clip shoulder strap onto upper shoulder strap clamp, stand as shown and check for the followina:

Wear eve protection and heavy clothing.

- · Keep arms extended with right hand holding the trigger handle of powerhead.
- Keep left arm extended with left hand holding the handlebar.
- Keep unit below waist level.
- Shoulder strap pad should be centered on your left shoulder and danger sign centered on your back.
- Maintain full weight of tool on left shoulder.
- Without bending over, keep the blade near and parallel to the ground and not crowded into material being cut.

OPERATING INSTRUCTIONS FOR USE OF BRUSHCUTTER ATTACH-MENT WITH TRIMMER HEAD

WARNING: Always wear eye protection. Never lean over the trimmer head. Rocks or debris can ricochet or be thrown into eves and face and cause blindness or other serious injury.

Before trimming, bring engine to a speed sufficient to cut material to be trimmed.

Do not run the engine at a higher speed than necessary. The cutting line will cut efficiently when the engine is run at less than full throttle. At lower speeds, there is less engine noise and vibration. Always release the throttle trigger and allow the engine to return to idle speed when not cutting.

TRIMMER LINE ADVANCE

The trimmer line will advance approximately 2 inches (5 cm) each time the bottom of the trimmer head is tapped on the ground with the engine running at full throttle. The most efficient line length is the maximum

length allowed by the line limiter. Always keep the shield in place when the tool is being operated.

To advance line:

- Operate the engine at full throttle.
- Hold the trimmer head parallel to and above
- the grassy area. Tap the bottom of the trimmer head lightly on the ground one time.

Approximately 2 inches (5 cm) of line will be advanced with each tap. Always tap the trimmer head on a grassy area. Tapping on surfaces such as concrete or asphalt can cause excessive wear to the trimmer head.

If the line is worn down to 2 inches (5 cm) or less, more than one tap will be required to obtain the most efficient line length.

WARNING: Use only 0.080" (2 mm) diameter line. Other sizes of line will not advance properly and can cause serious injury. Do not use other materials such as wire, string, rope, etc. Wire can break off during cutting and become a dangerous missile that can cause serious injury.

CUTTING METHODS

BWARNING: Use minimum speed and do not crowd the line when cutting around hard objects (rock, gravel, fence posts, etc.), which can damage the trimmer head, become entan-

gled in the line, or be thrown causing a serious hazard

 The tip of the line does the cutting. You will achieve the best performance and minimum line wear by not crowding the line into the cutting area. The right and wrong ways are shown below.

Tip of the line does the cutting.



Line crowded into work area.

Right

 The line will easily remove grass and weeds from around walls, fences, trees and flower beds, but it also can cut the tender bark of trees or shrubs and scar fences.

Wrong

- For trimming or scalping, use less than full throttle to increase line life and decrease head wear, especially:
 - During light duty cutting.
 - Near objects around which the line can wrap such as small posts, trees or fence wire.
- · For mowing or sweeping, use full throttle for a good clean job.

TRIMMING - Hold the bottom of the trimmer head about 3 inches (8 cm) above the ground and at an angle. Allow only the tip of the line to make contact. Do not force trimmer line into work area.



above ground

SCALPING - The scalping technique removes unwanted vegetation down to the ground. Hold the bottom of the trimmer head about 3 inches (8 cm) above the ground and at an angle. Allow the tip of the line to strike the ground around trees, posts, monuments, etc. This technique increases line wear.



MOWING - Your trimmer is ideal for mowing in places conventional lawn mowers cannot reach. In the mowing position, keep the line

parallel to the ground. Avoid pressing the head into the ground as this can scalp the ground and damage the tool.



SWEEPING - The fanning action of the rotating line can be used to blow away loose debris from an area. Keep the line parallel to and above the area surface and swing the tool from side to side.



OPERATING INSTRUCTIONS FOR BRUSHCUTTER ATTACHMENT

- Blade Thrust is a reaction that only occurs when using a bladed unit. This reaction can cause serious injury such as amputation. Carefully study this section. It is important that you understand what causes blade thrust, how you can reduce the chance of its occurring, and how you can remain in control of unit if blade thrust occurs
- WHAT CAUSES BLADE THRUST Blade Thrust can occur when spinning blade contacts an object that it does not cut. This contact causes blade to stop for an instant and then suddenly move or "thrust" away from object that was hit. The "thrusting" reaction can be violent enough to cause operator to be propelled in any direction and lose control of unit. The uncontrolled unit can cause serious injury if blade contacts operator or others. WHEN BLADE THRUST OCCURS
- Blade Thrust can occur without warning if the blade snags, stalls, or binds. This is more likely to occur in areas where it is difficult to see the material being cut. By using the unit properly, the occurrence of blade thrust will be reduced and the operator will be less likely to lose control.
- Cut only grass, weeds, and woody brush up to 1/2 inch (1 cm) in diameter with weed blade. Do not let blade contact material it cannot cut such as stumps, rocks, fences, metal, etc., or clusters of hard, woody brush with a diameter greater than 1/2 inch (1 cm).
- Ŭse a sharp blade. A dull blade is more likely to snag and thrust.
- 11

- Cut only at full throttle. The blade will have maximum cutting power and is less likely to bind or stall.
- "Feed" the blade deliberately and not too rapidly. The blade can thrust away if it is fed too rapidly.
- Cut only from your left to your right. Cutting on right side of the shield will throw debris away from the operator.
- Use the shoulder strap and keep a firm grip on the unit with both hands. A properly adjusted shoulder strap will support the weight of the unit, freeing your arms and hands to control and guide the cutting motion.
- Keep feet comfortably spread apart and braced for a possible sudden, rapid thrust of unit. Do not overreach. Keep firm footing and balance.
- Keep blade below waist level. It will be easier to maintain control of unit.
- Do not raise the engine above your waist as the blade can come dangerously close to your body.
- Do not swing the unit with such force that you are in danger of losing your balance.

Bring the powerhead engine to cutting speed before entering the material to be cut. If the blade does not turn when you squeeze the throttle trigger of the powerhead, make sure the attachment is fully inserted into the coupler. Always release the throttle trigger and allow powerhead engine to return to idle speed when not cutting. The blade should not turn while the engine is running at idle. If the blade turns at idle, do not use your unit. Refer to the CARBURETOR ADJUSTMENT section of the powerhead manual or contact your authorized service dealer.

- Maintain good firm footing while using the unit. Do this by planting feet firmly in a comfortable apart position.
- Cut while swinging the upper part of your body from left to right.
- As you move forward to the next area to cut, be sure to maintain your balance, and footing.
 RECOMMENDED CUTTING POSITION

2 o'clock

Cut using the 2 o'clock to 4 o'clock position of the blade

WARNING: The operator or others must not try to clear away cut material with the engine running or the blade turning to avoid serious injury. Stop engine and blade before removing materials wrapped around blade or shaft.

MAINTENANCE

WARNING: Always stop unit and disconnect spark plug wire before performing maintenance.

CHECK FOR DAMAGED OR WORN PARTS

Contact an authorized service dealer for replacement of damaged or worn parts.

- Blade Shield Discontinue use of brushcutter attachment if blade shield is damaged.
- Trimmer Shield Discontinue use of brushcutter attachment if trimmer shield is damaged.

CHECK FOR LOOSE FASTENERS AND PARTS

- Blade nut
- Fasteners

INSPECT AND CLEAN UNIT AND DECALS

- After each use, inspect complete unit for loose or damaged parts. Clean the unit and decals using a damp cloth with a mild detergent.
- · Wipe off unit with a clean dry cloth.

BLADE MAINTENANCE

WARNING: The blade will continue to spin after the engine stops or after the throttle trigger has been released. To avoid serious injury, make sure the blade has stopped coasting and disconnect the spark plug before performing work on the blade.

WARNING: Always replace a blade that is bent, warped, cracked, broken, or damaged in any other way. Never attempt to straighten and reuse a damaged blade. Use only specified replacement blade. Wear protective gloves when handling or performing maintenance on the blade to help avoid injury.

 Check blade for flatness periodically. Lay the blade on a flat surface to inspect for flatness. Throw away a blade that is not flat.

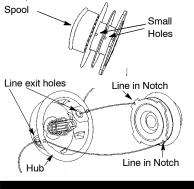
SERVICE AND ADJUSTMENTS

REPLACING THE LINE

- 1. Remove spool by firmly pulling on tap button.
- Clean entire surface of hub and spool.
 Replace with a pre-wound spool, or cut two lengths of 12-1/2 feet of 0.080" (2 mm) diameter Poulan PRO brand line.

AWARNING: Never use wire, rope, string, etc., which can break off and become a dangerous missile.

 Insert ends of the lines about 1/2 inch (1 cm) into the small holes on the inside of spool.



- Wind the line evenly and tightly onto the spool. Wind in the direction of the arrows found on the spool.
- 6. Push the lines into the notches, leaving 3 to 5 inches (7 12 cm) unwound.
- 7. Insert the lines into the the exit holes in the hub as shown in the illustration.
- Align the notches with the line exit holes.
 Push spool into hub until it snaps into
- place.Pull the lines extending outside of the hub to release the lines from the notches.

TRIMMER HEAD REPLACEMENT

Refer to the ASSEMBLY section for trimmer head replacement instructions and illustrations.

BLADE REPLACEMENT

Refer to the ASSEMBLY section for blade replacement instructions and illustrations.

STORAGE

WARNING: Perform the following steps after each use:

- Allow attachment and gearbox to cool before storing or transporting.
- Store attachment with blade shield in place.
 Position attachment so that any sharp object cannot accidentally cause injury.
- Store the attachment in a dry, well ventilated area out of the reach of children.

SEASONAL STORAGE

Prepare attachment for storage at end of season or if it will not be used for 30 days or more. If your brushcutter attachment is to be stored for a period of time:

- Clean the entire attachment.
- Inspect the blade shield area and clean any dirt, grass, leaves, or debris that has collected. Inspect the blade and blade shield; replace a blade that is bent, warped, cracked, broken or damaged in any other way.
- Lightly oil external metal surfaces.
- Apply a coating of oil to the entire surface of the blade: wrap it in heavy paper or cloth.
- the blade; wrap it in heavy paper or cloth.
 Check entire attachment for loose screws or nuts. Replace any damaged, worn or broken parts.
- At the beginning of the next season, use only fresh fuel having the proper gasoline to oil ratio.

LIMITED WARRANTY

Poulan PRO, a division of Husqvarna Consumer Outdoor Products N.A., Inc., warrants to the original consumer purchaser that each new Poulan PRO brand gasoline tool or attachment is free from defects in material and workmanship and agrees to repair or replace under this warranty any defective gasoline product or attachment as follows from the original date of purchase.

2 YEARS - Parts and Labor, when used for household purposes.

90 DAYS - Parts and Labor, when used for commercial, professional, or income producing purposes.

30 DAYS - Parts and Labor, if used for rental purposes.

This warranty is not transferable and does not cover damage or liability caused by improper handling, improper maintenance or alteration, or the use of accessories and/or attachments not specifically recommended by **Poulan PRO** for this tool. This warranty does not cover cutting line or rotating head parts that will wear and require replacement with reasonable use during the warranty period. This warranty does not cover pre-delivery setup or normal adjustments explained in the instruction manual. This warranty does not cover transportation costs.

In the event you have a claim under this warranty, you must return the product to an authorized service dealer.

Should you have any unanswered questions concerning this warranty, please contact: **Poulan PRO**, a division of Husqvarna

Consumer Outdoor Products N.A., Inc.

7349 Statesville Road

Charlotte, NC 28269

1-800-554-6723

In Canada, contact:

Poulan PRO

850 Matheson Blvd. West

Mississauga, Ontario L5V 0B4

Giving the model number, serial number and date of purchase of your product and the name and address of the authorized dealer from whom it was purchased.

THIS WARRANTY GIVES YOU SPECIFIC LE-GAL RIGHTS, AND YOU MAY HAVE OTHER RIGHTS WHICH VARY FROM STATE TO STATE.

NO CLAIMS FOR CONSEQUENTIAL OR OTHER DAMAGES WILL BE ALLOWED, AND THERE ARE NO OTHER EXPRESS WAR-RANTIES EXCEPT THOSE EXPRESSLY STIPULATED HEREIN.

SOME STATES DO NOT ALLOW LIMITA-TIONS ON HOW LONG AN IMPLIED WAR-RANTY LASTS OR THE EXCLUSION OR LIMITATIONS OF INCIDENTAL OR CONSE-QUENTIAL DAMAGES, SO THE ABOVE LIM-ITATIONS OR EXCLUSION MAY NOT APPLY TO YOU.

This is a limited warranty within the meaning of that term as defined in the Magnuson-Moss Act of 1975.

The policy of **Poulan PRO** is to continuously improve its products. Therefore, **Poulan PRO** reserves the right to change, modify, or discontinue models, designs, specifications, and accessories of all products at any time without notice or obligation to any purchaser.

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