



# **AX2550/2850**

## **Dual Channel High Power Digital Motor Controller**

### **User's Manual**



v1.7, February 1, 2005

visit [www.roboteq.com](http://www.roboteq.com) to download the latest revision of this manual

©Copyright 2003-2005 Roboteq, Inc.

---

## Revision History

<b>Date</b>	<b>Version</b>	<b>Changes</b>
February 1, 2005	1.7	Added Position mode support with Optical Encoder Miscellaneous additions and corrections
April 17, 2004	1.6	Added Optical Encoder support
March 15, 2004	1.5	Added finer Amps limit settings Enhanced Roborun utility
August 25, 2003	1.3	Added CLosed Loop Speed mode Added Data Logging support Removed RC monitoring
August 15, 2003	1.2	Modified to cover AX2550/2850 controller design Changed Power Connection section
April 15, 2003	1.1	Added analog mode section Added position mode section Added RCRC monitoring feature Updated Roborun utility section Modified RS232 watchdog
March 15, 2003	1.0	Initial Release

The information contained in this manual is believed to be accurate and reliable. However, it may contain errors that were not noticed at time of publication. User's are expected to perform their own product validation and not rely solely on data contained in this manual.





Revision History **2**

## **SECTION 1**

AX2500/2850

Quick Start **11**

What you will need **11**

Locating Switches, Wires and Connectors **12**

Connecting to the Batteries and Motors **13**

Using the Power Control Wire **14**

Connecting the R/C Radio **14**

Powering On the Controller **15**

Button Operation **16**

Default Controller Configuration **17**

Checking and Changing Configurations **17**

Connecting the controller to your PC using Roborun **18**

Obtaining the Controller's Software Revision Number **19**

Exploring further **20**

## **SECTION 2**

AX2500/2850 Motor Controller Overview **21**

Product Description **21**

Technical features **22**

## **SECTION 3**

Connecting Power and Motors to the Controller **25**

Connecting Power **25**

Controller Power **26**

Powering the Controller using the Motor Batteries **28**

Using a Backup Battery **29**

Power Fuses **30**

Wire Length Limits **30**

Electrical Noise Reduction Techniques **31**

Power Regeneration Considerations **31**

Overvoltage Protection **32**

Undervoltage Protection **32**

Using the Controller with a Power Supply **32**

## **SECTION 4**

General Operation **35**

Basic Operation **35**

Input Command Modes **35**

Selecting the Motor Control Modes **36**

Open Loop, Separate Speed Control **36**

Open Loop, Mixed Speed Control **36**

Closed Loop Speed Control **37**

Close Loop Position Control **37**

Current Limit Settings	38
Continuous and Extended Current Limitation	38
Temperature-Based Current Limitation	39
Surge Current Protection	40
Regeneration Current Limiting	40
Programmable Acceleration	40
Command Control Curves	42
Left / Right Tuning Adjustment	43
Emergency Shut Down Using Controller Switches	45
Emergency Stop using External Switch	45
Inverted Operation	46
Special Use of Accessory Digital Inputs	46
Using the Inputs to Activate the Buffered Output	46
Using the Inputs to turn Off/On the Power MOSFET transistors	46
Self-Test Mode	47

## **SECTION 5**

Connecting Sensors and Actuators to Input/Outputs	49
AX2500/2850 Connections	49
AX2500/2850's Inputs and Outputs	51
I/O List and Pin Assignment	52
Connecting devices to Output C	53
Connecting devices to Output D	54
Connecting Switches or Devices to Input E	55
Connecting Switches or Devices to Input F	55
Connecting Switches or Devices to EStop/Invert Input	56
Connecting Position Potentiometers to Analog Inputs	57
Connecting Tachometer to Analog Inputs	58
Connecting External Thermistor to Analog Inputs	59
Using the Analog Inputs to Monitor External Voltages	60
Connecting User Devices to Analog Inputs	61
Internal Voltage Monitoring Sensors	62
Internal Heatsink Temperature Sensors	62
Temperature Conversion C Source Code	63

## **SECTION 6**

Normal and Fault Condition LED Messages	65
Use of the LED Display	65
Motor Direction Status	66
Fault Messages	67
No Control	67
Emergency Stop	68

Self-Test Display **68**

## **SECTION 7**

R/C Operation **69**

Mode Description **69**

Selecting the R/C Input Mode **70**

Typical Wiring **70**

Connector I/O Pin Assignment (R/C Mode) **71**

R/C Input Circuit Description **72**

Supplied Cable Description **73**

Cabling to R/C Receiver using Full Opto-Isolation **74**

Cabling to R/C Receiver with Partial Opto-Isolation **75**

Powering the Radio from the controller **76**

Operating the Controller in R/C mode **78**

Reception Watchdog **79**

R/C Transmitter/Receiver Quality Considerations **79**

Joystick Deadband Programming **80**

Command Control Curves **81**

Left/Right Tuning Adjustment **81**

Joystick Calibration **81**

Automatic Joystick Calibration **82**

Activating the Accessory Outputs **83**

Data Logging in R/C Mode **84**

## **SECTION 8**

Serial (RS-232) Controls and Operation **87**

Use and benefits of RS232 **87**

Connector I/O Pin Assignment (RS232 Mode) **88**

Cable configuration **89**

Extending the RS232 Cable **89**

Communication Settings **90**

Establishing Manual Communication with a PC **90**

Entering RS232 from R/C or Analog mode **91**

Data Logging String in R/C or Analog mode **91**

RS232 Mode if default **92**

RS232 Commands Set **92**

Set Motor Command Value **92**

Set Accessory Outputs **93**

Query Power Applied to Motors **93**

Query Amps Consumed by Motors **94**

Query Analog Inputs **94**

Query Heatsink Temperatures **95**

Query Battery Voltages **95**

Query Digital Inputs **95**

Read and Modify Controller Settings **96**

	Apply Parameter Changes	97
	Reset Controller	97
	Optical Encoder Commands	97
	Commands Acknowledge and Error Messages	97
	Character Echo	97
	Command Acknowledgement	98
	Command Error	98
	Watchdog time-out	98
	RS-232 Watchdog	98
	RS232 Accessible Parameter Table	99
	Automatic Switching from RS232 to RC Mode	101
	Analog and R/C Modes Data Logging String Format	102
	Data Logging Cables	103
	Decimal to Hexadecimal Conversion Table	104
<b>SECTION 9</b>	Analog Control and Operation	107
	Mode Description	107
	Connector I/O Pin Assignment (Analog Mode)	108
	Connecting to a Voltage Source	109
	Connecting a Potentiometer	109
	Selecting the Potentiometer Value	110
	Analog Deadband Adjustment	111
	Power-On Safety	112
	Under Voltage Safety	112
	Data Logging in Analog Mode	112
<b>SECTION 10</b>	Closed Loop Position Mode	115
	Mode Description	115
	Selecting the Position Mode	115
	Position Sensor Selection	116
	Sensor Mounting	116
	Potentiometer wiring	117
	Using Optical Encoders in Position Mode	117
	Sensor and Motor Polarity	117
	Adding Safety Limit Switches	119
	Using Current Limiting as Protection	120
	Control Loop Description	120
	PID tuning in Position Mode	122
<b>SECTION 11</b>	Closed Loop Speed Mode	123
	Mode Description	123
	Selecting the Speed Mode	123



Using Optical Encoder for Speed Feedback (AX2850 only)	124
Tachometer or Encoder Mounting	124
Tachometer wiring	124
Speed Sensor and Motor Polarity	125
Adjust Offset and Max Speed	126
Control Loop Description	127
PID tuning in Speed Mode	128

## **SECTION 12**

Installing, Connecting and Using the Encoder Module	131
Optical Incremental Encoders Overview	131
Recommended Encoder Types	132
Installing the Encoder Module	133
Connecting the Encoder	135
Motor - Encoder Polarity Matching	136
Voltage Levels, Thresholds and Limit Switches	136
Wiring Optional Limit Switches	137
Using the Encoder Module to Measure Distance	138
Using the Encoder to Measure Speed	139
Using the Encoder to Track Position	140
RS232 Communication with the Encoder Module	141
RS232 Encoder Command Set	142
Read Encoder Counter	142
Set/Reset Encoder Counters and Destination Registers	143
Read Speed	143
Read Distance	144
Read Speed/Distance	144
Read Encoder Limit Switch Status	144
Read / Modify Encoder Module Registers and Parameters	145
Register Description	147
Encoder Hardware ID code	147
Switch Status	148
Speed or Distance 1 or 2	148
Counter Read/Write Mailbox	148
Counter 1 and 2	148
Destination Register 1 and 2	148
Distance 1 and 2	148
Speed 1 and 2	149
Time Base 1 and 2	149
Encoder Threshold	149
Counter Read Data Format	149
Encoder Testing and Setting Using the PC Utility	150
Encoder Module Parameters Setting	151
Exercising the Motors	152

	Viewing Encoder Data	152
	Updating the Encoder Software	152
<b>SECTION 13</b>	Configuring the Controller using the Switches	153
	Programming Methods	153
	Programming using built-in Switches and Display	153
	Entering Programming Mode	154
	Changing parameters	155
	The Special Case of Joystick Calibration	155
	Restoring factory defaults	155
	Exiting the Parameter Setting Mode	156
	Programmable Parameters List	156
<b>SECTION 14</b>	Using the Roborun Configuration Utility	159
	System Requirements	159
	Downloading and Installing the Utility	159
	Connecting the Controller to the PC	160
	Roborun Frame, Tab and Menu Descriptions	161
	Getting On-Screen Help	162
	Loading, Changing Controller Parameters	162
	Controls Settings	163
	Power Settings	164
	Analog or R/C Specific Settings	165
	Closed Loop Parameters	166
	Viewing the Parameters Summary	166
	Optical Encoder Operation	167
	Running the Motors	167
	Logging Data to Disk	170
	Connecting a Joystick	171
	Viewing and Logging Data in Analog and R/C Modes	172
	Loading and Saving Profiles to Disk	172
	Operating the AX2500/2850 over a Wired or Wireless LAN	172
	Updating the Controller's Software	174
	Creating Customized Object Files	174
<b>SECTION 15</b>	Mechanical Specifications	177
	Mechanical Dimensions	177
	Mounting Considerations	178
	Thermal Considerations	178
	Wire Dimensions	179
	Weight	179

# **AX2500/2850**

## **Quick Start**

---

This section will give you the basic information needed to quickly install, setup and run your AX2500/2850 controller in a minimal configuration. The AX2850 is a version of the AX2550 controller with the addition of Optical Encoder inputs.

### **Important Safety Warnings**

**The AX2500/2850 is a high power electronics device. Serious damage, including fire, may occur to the unit, motors, wiring and batteries as a result of its misuse. Please review the User's Manual for added precautions prior to applying full battery or full load power.**

**This product is intended for use with rechargeable batteries.**

**Unless special precautions are taken, damage to the controller and/or power supply may occur if operated with a power supply alone. See "Power Regeneration Considerations" on page 31 of the Users Manual.**

---

### **What you will need**

For a minimal installation, gather the following components

- One AX2500/2850 Controller and its provided cables
- 12V to 40V high capacity, high current battery
- One or two brushed DC motors
- One R/C to DB15 connector (provided)
- Miscellaneous wires, connectors, fuses and switch

## Locating Switches, Wires and Connectors

Take a moment to familiarize yourself with the controller's wires, switches and connector.

The front side (shown in Figure 1) contains the buttons and display needed to operate and monitor the controller. The 15-pin connector provides the connection to the R/C or micro-computer, as well as connections to optional switches and sensors.

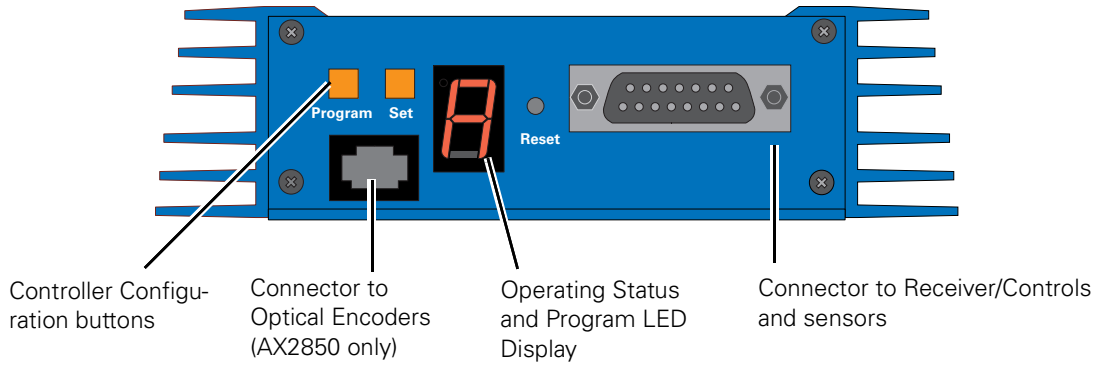


FIGURE 1. Front Controller Layout

At the back of the controller (shown in the figure below) are located all the wires that must be connected to the batteries and the motors.

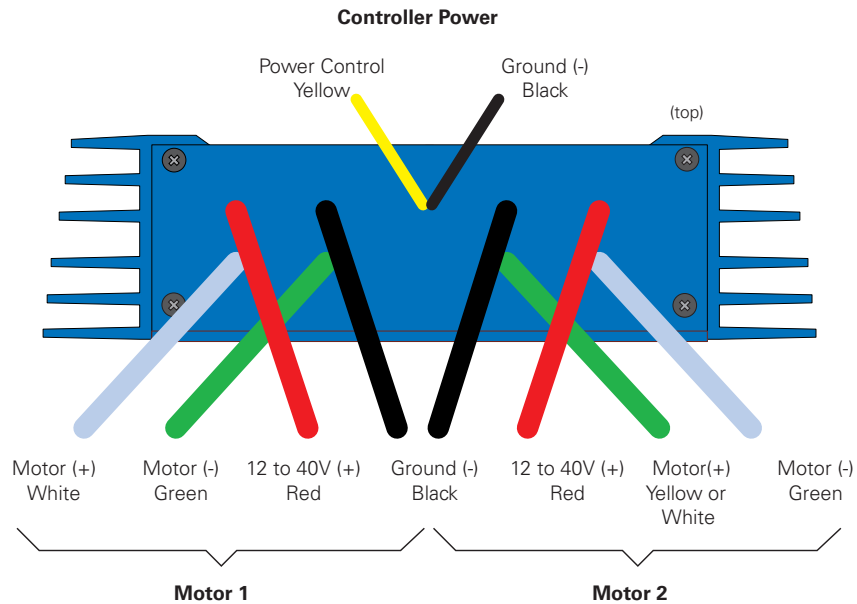
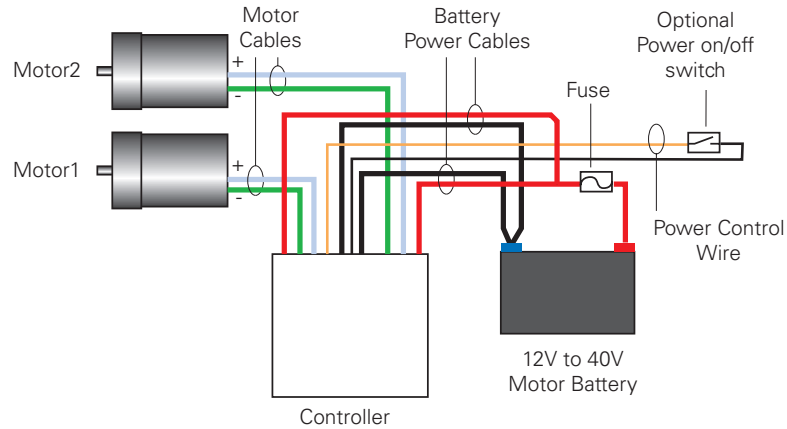


FIGURE 2. Rear Controller Layout

## Connecting to the Batteries and Motors

Connection to the batteries and motors is shown in the figure below and is done by connecting the set of wires coming out from the back of the controller.



Notes:

- The Battery Power connection are doubled in order to provide the maximum current to the controller. If only one motor is used, only one set of motor power cables needs to be connected
- Typically, 1, 2 or 3 x 12V batteries are connected in series to reach 12, 24 or 36V respectively
- The Power Control wire may be used to turn On and Off the controller, or to provide a separate and stable supply to the controller's logic (See discussion below)

FIGURE 3. Electrical Power Wiring Diagram

1- Connect the two thick black wires to the minus (-) terminal of the battery that will be used to power the motors. Connect the two thick red wires to the plus (+) terminal of the battery. The motor battery may be of 12 to 40 Volts. There is no need to insert a switch on Motor Power cables, although one is suggested.

**Avoid extending the length of these wires as the added inductance may cause damage to the controller when operating at high currents. Try extending the motor wires instead since the added inductance on this side of the controller is not harmful.**

**The two red wires are connected to each other inside the controller. The same is true for the black wires. You should wire each pair together as shown in the diagram above.**

2- You may leave the yellow Power Control wire and the thin black wire unconnected, or you may connect them to a power switch. If left floating, protect these wires from touching any metallic part of the controller or chassis.

Refer to the chapter "Connecting Power and Motors to the Controller" on page 25 for more information about batteries and other connection options.

3- Connect each motor to one of the two output cables pair. Make sure to respect the polarity, otherwise the motor(s) may spin in the opposite direction than expected

## Important Warning

**The controller includes large capacitors. When connecting the Motor Power Cables, a spark will be generated at the connection point. This is a normal occurrence and should be expected.**

## Using the Power Control Wire

The AX2500/2850 includes a DC/DC converter that will generate a 12V internal supply from the main +12 to +40V battery. As a result, the controller will turn On as soon as its Battery Wires (thick red and black wires) are connected to the battery.

In order to turn On and Off the controller without the need for a bulky and expensive switch or relay on the high current wires, the AX2500/2850 uses a Power Control wire to enable or disable the internal DC/DC converter. When left unconnected, the DC/DC converter is On. When grounded, the DC/DC converter is Off.

The Power Control wire can also be used to feed a separate supply to the controller so that it will continue to operate if and when the main batteries' voltage dips below 12V. The table below shows the various functions of the Power Control input. See "Connecting Power" on page 25 for more details on the use and operation of the Power Control signal.

TABLE 1. Use of Power Control wire

<b>Power Control input connected to</b>	<b>Action</b>
Floating	Controller is On
Ground	Controller is Off
Separate 12V to 40V supply	Controller is On. Controller will draw power from the Power Control wire if main battery voltage dips below 12V.

## Connecting the R/C Radio

Connect the R/C adapter cables to the controller on one side and to two or three channels on the R/C receiver on the other side. The third channel is for activating the accessory outputs and is optional.

When operating the controller in "Separate" mode, the wire labelled Ch1 controls Motor1, and the wire labelled Ch2 controls Motor2.

When operating the controller in "Mixed" mode, Ch1 is used to set the robot's speed and direction, while Ch2 is used for steering.

See "R/C Operation" on page 69 of the User's Manual for a more complete discussion on R/C commands, calibration and other options.

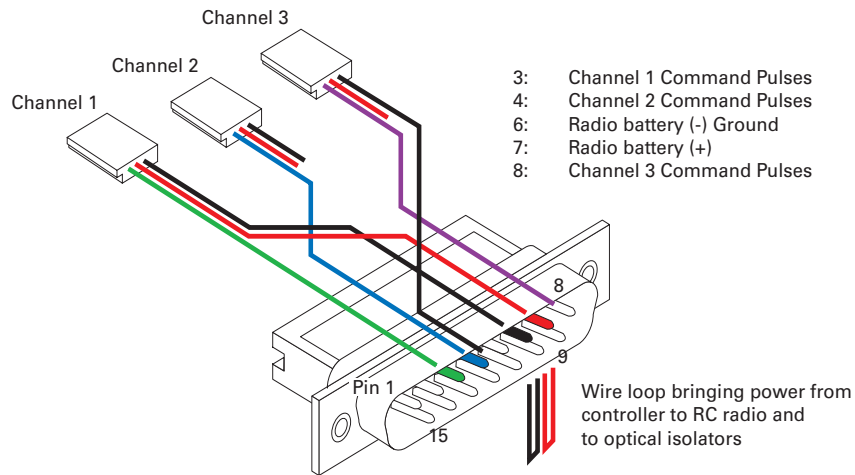


FIGURE 4. R/C connector wiring for 3 channels and battery elimination (BEC)

This wiring - with the wire loop uncut - assumes that the R/C radio will be powered by the AX2500/2850 controller. Other wiring options are described in "R/C Operation" on page 69 of the User's Manual.

## Important Warning

**Do not connect a battery to the radio when the wire loop is uncut. The RC battery voltage will flow directly into the controller and cause permanent damage if its voltage is higher than 5.5V.**

Connecting the optional channel 3 will enable you to turn on and off two accessory outputs. See "Connecting Sensors and Actuators to Input/Outputs" on page 49 and "Activating the Accessory Outputs" on page 83 of the User's Manual.

## Powering On the Controller

**Important reminder:** There is no On-Off switch on the controller. You must insert a switch on the controller's power wire as described in section "Connecting to the Batteries and Motors" on page 13.

To power the controller, center the joystick and trims on the R/C transmitter. Then turn on the switch that you have placed on the Battery Power wire or on the Power Control wire.

If the R/C transmitter and/or receiver is powered off, the display on the controller will alternate the letters spelling "no ctrl" to indicate that it is On but is not receiving a control signal.



FIGURE 5. “no control” scroll message indicates no valid R/C signal is present

Turn the R/C transmitter On. The “no ctrl” scrolling message will disappear and the display will show steady patterns depending on the motors’ selected direction.

Move the joystick on the transmitter to activate the motors to the desired speed and direction.

See “R/C Operation” on page 69 of the User’s Manual for a detailed description of the many features and options available in the R/C mode.

## Button Operation

The AX2500/2850 has three buttons: **Set**, **Program** and **Reset**. These buttons are not needed for normal operation, as the controller is immediately operational upon power up.

The **Reset** button will restart the controller. This button is recessed and you will need a paper clip to press it. Reset is also accomplished by turning the controller’s power Off and back On.

The **Set** and **Program** buttons have the following functions depending how and when they are pressed:

TABLE 2. AX2500/2850 Buttons Function

Prog and Set button status	Function
Press and hold <b>Program</b> alone during reset or power up	Enter the Programming Mode.
Press and hold <b>Set</b> alone during reset of power up	Enter Self-Test mode. See “Self-Test Mode” on page 47 of the User’s Manual
Press and hold <b>Program</b> and <b>Set</b> together during reset or power up	Reset configuration parameters to factory default
Press <b>Program</b> while Programming Mode	Accept previous parameter change and select next parameter
Press <b>Set</b> while in Programming mode	Change value of selected parameter
Press <b>Program</b> pressed alone during normal operation	No effect
Press <b>Set</b> alone during normal operation	No effect
Press <b>Program</b> and <b>Set</b> together during normal operation	Emergency stop



## Default Controller Configuration

Version 1.7 of the AX2500/2850 software is configured with the factory defaults shown in the table below. Although Roboteq strives to keep the same parameters and values from one version to the next, changes may occur from one revision to the next. Make sure that you have the matching manual and software versions. These may be retrieved from the Roboteq web site. See "Configuring the Controller using the Switches" on page 153 of the User Manual for a complete configuration parameter list and their possible values.

TABLE 3. AX2500/2850 Default Settings

Parameter	Default Values	Letter
Input Command mode:	(0) = R/C Radio mode	I
Motor Control mode	(0) = Separate A, B, speed control, open loop	C
Amp limit	(5) = 105A	A
Acceleration	(2) = medium-slow	S
Input switch function	(3) = no action	U
Brake/Coast	(0) = brake when idle	b
Joystick Deadband	(2) = 16%	d
Exponentiation on channel 1	(0) = Linear (no exponentiation)	E
Exponentiation on channel 2	(0) = Linear (no exponentiation)	F
Left / Right Adjust	(7) = no adjustment	L

## Checking and Changing Configurations

Any one of the parameters listed in Table 3, and others not listed, can easily be changed either using the controller's buttons or your PC with the Roboteq Configuration Utility.

The example below shows how to use the buttons to select and change the Motor Control mode from "separate" to "mixed". See "Configuring the Controller using the Switches" on page 153 of the User's Manual for a complete list of all the AX2500/2850's parameters and their meanings.

Restart  
Press & hold **Prog**



Press and hold the **Prog** button for 10 seconds while resetting or powering on the controller

Program mode entered  
after 10 seconds



After 10 seconds, the controller will enter the programming mode and flash alternatively the current parameter (I= Input Mode) and its value (0= R/C mode).

Press **Prog** to select  
next parameter ▶



Press the **Prog** button to move to the next parameter (C= Motor Control Mode) and its value (0= Separate)

Press **Set** to select  
next value for parameter ▶



Press the **Set** button to change the parameter's value (1= Combined)

Press **Prog** to store change  
and select next parameter ▶



Press the **Prog** button record the change and move to the next parameter (A= Amps limit) and it's value (2= 75A)

Reset controller  
to exit ▶

Press the **Reset** button or power off/on the control to restart the controller using the new parameters.

## Connecting the controller to your PC using Roborun

Connecting the controller to your PC is not necessary for basic R/C operation. However, it is a very simple procedure that is useful for the following purposes:

- to Read and Set the programmable parameters with a user-friendly graphical interface
- to obtain the controller's software revision and date
- to send precise commands to the motors
- to read and plot real-time current consumption value
- Save captured parameters onto disk for later analysis
- to update the controller's software

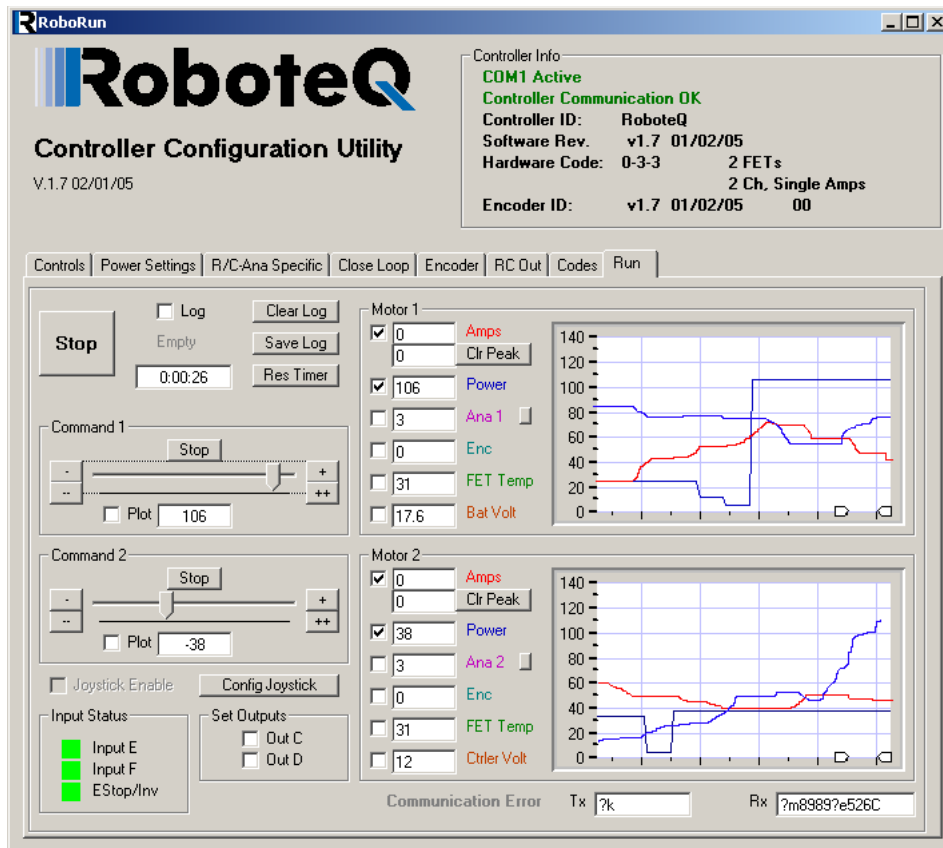


FIGURE 6. Roberun Utility screen layout

To connect the controller to your PC, use the provided cable. Connect the 15-pin connector to the controller. Connect the 9-pin connector to your PC's available port (typically COM1). Apply power to the controller to turn it on.

Load your CD or download the latest revision of Roborun software from [www.Roboteq.com](http://www.Roboteq.com), install it on your PC and launch the program. The software will automatically establish communication with the controller, retrieve the software revision number and present a series of buttons and tabs to enable its various possibilities.

The intuitive Graphical User Interface will let you view and change any of the controller's parameters. The "Run" tab will present a number of buttons, dials and charts that are used for operating and monitoring the motors.

## Obtaining the Controller's Software Revision Number

One of the unique features of the AX2500/2850 is the ability to easily update the controller's operating software with new revisions downloaded from Roboteq's web site at [www.roboteq.com](http://www.roboteq.com). This is useful for adding features and/or improving existing ones.

Each software version is identified with a unique number. Obtaining this number can be done using the PC connection discussed previously.

It is also possible to get the controller to display the software version number by following these simple steps

- Disconnect the power from the motor batteries
- Press and hold the **Set** button while powering or resetting the controller

The LED will display a sequence of two numerical digits and an optional letter separated by dashes as shown in the examples below.



FIGURE 7. Press and hold "Set" to display version number and enter self-test

After these digits are displayed, the controller will attempt to power the motors as part of the self test mode (see "Self-Test Mode" on page 47 of the User's Manual for a more detailed explanation). This is why the **motor's battery must be disconnected**. After about 30 seconds, the software revision number will be displayed every 30 seconds.

You will need to reset, or power down and up, the controller to exit and resume normal operations.

Now that you know your controller's software version number, you will be able to see if a new version is available for download and installation from Roboteq's web site, and which features have been added or improved.

Installing new software is a simple and secure procedure, fully described in "Operating the AX2500/2850 over a Wired or Wireless LAN" on page 172 of the User's Manual.

---

## Exploring further

By following this quick-start section, you should have managed to get your controller to operate in its basic modes within minutes of unpacking.

Each of the features mentioned thus far has numerous options which are discussed further in the complete User's Manual, including:

- Self test mode
- Emergency stop condition
- Joystick calibration
- Using Inputs/Outputs
- Current limiting
- Closed Loop Operation
- Software updating
- and much more

---

# AX2500/2850

## Motor Controller

### Overview

---

Congratulations! By selecting Roboteq's AX2500/2850 you have empowered yourself with the industry's most versatile and programmable DC Motor Controller for mobile robots. This manual will guide you step by step through its many possibilities.

---

#### Product Description

The AX2500/2850 is a highly configurable, microcomputer-based, dual-channel digital speed or position controller with built-in high power drivers. The controller is designed to interface directly to high power DC motors in computer controlled or remote controlled mobile robotics and automated vehicle applications.

The AX2500/2850 controller can accept speed or position commands in a variety of ways: pulse-width based control from a standard Radio Control receiver, Analog Voltage commands, or RS-232 commands from a microcontroller or wireless modem.

The controller's two channels can be operated independently or can be combined to set the forward/reverse direction and steering of a vehicle by coordinating the motion on each side of the vehicle. In the speed control mode, the AX2500/2850 can operate in open loop or closed loop. In closed loop operation, actual speed measurements from tachometers or optical encoders are used to verify that the motor is rotating at the desired speed and direction and to adjust the power to the motors accordingly.

The AX2500/2850 can also be configured to operate as a precision, high torque servo controller. When connected to a potentiometer coupled to the motor assembly, the controller will command the motor to rotate up to a desired angular position. Depending on the DC motor's power and gear ratio, the AX2500/2850 can be used to move or rotate steering columns or other physical objects with very high torque.

The AX2500/2850 is fitted with many safety features ensuring a secure power-on start, automatic stop in case of command loss, over current protection on both channels, and overheat protection.

The motors are driven using high-efficiency Power MOSFET transistors controlled using Pulse Width Modulation (PWM) at 16kHz. The AX2500/2850 power stages can operate from 12 to 40VDC and can sustain up to 120A of controlled current, delivering up to 4,800W (approximately 6 HP) of useful power to each motor.

The many programmable options of the AX2500/2850 are easily configured using one-touch Program and Set buttons and a 7-segment LED display. Once programmed, the configuration data are stored in the controller's non-volatile memory, eliminating the need for cumbersome and unreliable jumpers.

The AX2850 is the AX2550 controller fitted with a dual channel optical encoder input module. Optical Encoders allow precise motor speed and position measurement and enable advance robotic applications.

---

## Technical features

### Fully Digital, Microcontroller-based Design

- Multiple operating modes
- Fully programmable using either built-in switches and 7 segment display or through connection to a PC
- Non-volatile storage of user configurable settings. No jumpers needed
- Simple operation
- Software upgradable with new features

### Multiple Command Modes

- Radio-Control Pulse-Width input
- Serial port (RS-232) input
- 0-5V Analog Command input

### Multiple Advanced Motor Control Modes

- Independent operation on each channel
- Mixed control (sum and difference) for tank-like steering
- Open Loop or Closed Loop Speed mode
- Position control mode for building high power position servos
- Modes selectable independently for each channel

### Automatic Joystick Command Corrections

- Joystick min, max and center calibration
- Selectable deadband width
- Selectable exponentiation factors for each joystick
- 3rd R/C channel input for weapon and accessory output activation

### Special Function Inputs/Outputs

- 2 Analog inputs. Used as

- Tachometer inputs for closed loop speed control
- Potentiometer input for position (servo mode)
- Motor temperature sensor inputs
- External voltage sensors
- User defined purpose (RS232 mode only)
- One Switch input configurable as
  - Emergency stop command
  - Reversing commands when running vehicle inverted
  - General purpose digital input
- Up to 2 general purpose outputs for accessories or weapon
  - One 24V, 2A output
  - One low-level digital output
- Up to 2 general purpose digital inputs

**Optical Encoder Inputs (AX2850 only)**

- Inputs for two Quadrature Optical Encoders
- up to 250kHz Encoder frequency per channel
- two 32-bit up-down counters
- Inputs may be shared with four optional limit switches per channel

**Internal Sensors**

- Voltage sensor for monitoring the main 12 to 40V battery system operation
- Voltage monitoring of internal 12V
- Temperature sensors on the heat sink of each power output stage
- Sensor information readable via RS232 port

**Low Power Consumption**

- On board DC/DC converter for single 12 to 40V battery system operation
- Optional backup power input for powering safely the controller if the motor batteries are discharged
- Max 200mA at 12V or 100mA at 24V idle current consumption
- Power Control wire for turning On or Off the controller from external microcomputer or switch
- No power consumed by output stage when motors are stopped
- Regulated 5V output for powering R/C radio. Eliminates the need for separate R/C battery

**High Efficiency Motor Power Outputs**

- Two independent power output stages
- Dual H bridge for full forward/reverse operation
- Ultra-efficient 2.5mOhm ON resistance (RDSon) MOSFET transistors
- 12 to 40 V operation
- High current 8 AWG cable sets for each power stages
- SmartAmps Automatic current limitation
  - 120A up to 15 seconds (per channel)

- 100A up to 30 seconds
- 80A extended
- High current operation may be extended with forced cooling
- 250A peak Amps per channel
- 16kHz Pulse Width Modulation (PWM) output
- Auxiliary output for brake or clutch
- Heat sink extruded case

#### **Advanced Safety Features**

- Safe power on mode
- Optical isolation on R/C control inputs
- Automatic Power stage off in case of electrically or software induced program failure
- Overvoltage and Undervoltage protection
- Regeneration current limiting
- Watchdog for automatic motor shutdown in case of command loss (R/C and RS232 modes)
- Large, bright run/failure diagnostics on 7 segment LED display
- Programmable motor acceleration
- Built-in controller overheat sensor
- Motor temperature sensing and protection
- Emergency Stop input signal and button

#### **Data Logging Capabilities**

- 13 internal parameters, including battery voltage, captured R/C command, temperature and Amps accessible via RS232 port
- Data may be logged in a PC, PDA or microcomputer

#### **Sturdy and Compact Mechanical Design**

- Built from aluminum heat sink extrusion with mounting brackets
- Efficient heat sinking. Operates without a fan in most applications.
- 7" (178mm) long (excluding mounting brackets) by 5.5" wide (140mm) by 1.8" (40mm) high
- -20o to +70o C operating environment
- 3.3 lbs (1500g)



## SECTION 3

# Connecting Power and Motors to the Controller

This section describes the AX2500/2850 Controller's connections to power sources and motors.

## Important Warning

**Please follow the instructions in this section very carefully. Any problem due to wiring errors may have very serious consequences and will not be covered by the product's warranty.**

---

## Connecting Power

The AX2500/2850 has 2 sets of Ground (black) and V<sub>mot</sub> (red) power cables and a Power Control wire (yellow):

The power cables are located at the back end of the controller. The various power cables are identified by their position, wire thickness and color: Red is positive (+), black is negative or ground (-).

The power cables to the batteries and motors are shown in the figure below.



that connecting one wire of a given battery potential will eliminate the need for connecting the other. Malfunction or even damage may occur if one wire is assuming the load of all two.

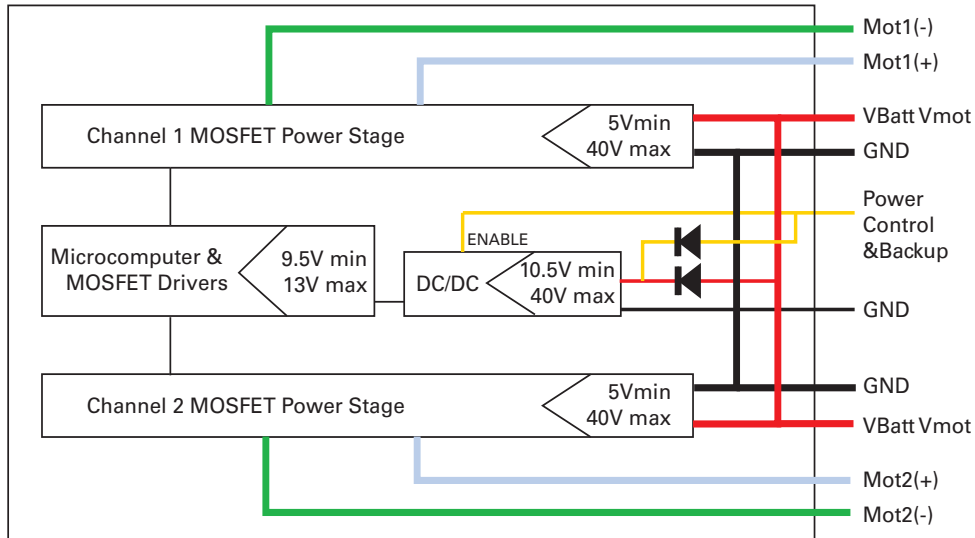


FIGURE 9. Representation of the AX2500/2850's Internal Power Circuits

TABLE 4. Effect of Power Control under various voltage conditions

<b>Power Control input is connected to</b>	<b>And Main Battery Voltage is</b>	<b>Action</b>
Ground	Any Voltage from 0V to 40V	Controller is Off
Floating	Below 9V	Controller is Off
Floating	Between 9V and 10.5V	Controller Logic is On Power Stage is Disabled (under-voltage condition)
Floating	Between 10.5 and 40V	Controller is On. Drawing power from Main Battery Power Stage is Active
10.5V to 40V	Lower than Voltage on Power Control input - or Off	Controller is On. Drawing power from external source (backup battery) Power Stage is Active
10.5V to 40V	Higher than Voltage on Power Control input	Controller is On. Drawing power from Main Battery Power Stage is Active

## Powering the Controller using the Motor Batteries

The AX2500/2850 included a DC/DC converter to generate the internal 12V required for its operation. The diagram on Figure 10 show how to wire the controller to a single battery circuit and the two options for turning the power On and Off. The diagram shows two switches, although switching either one alone will power the controller Off.

In a typical configuration, it is recommended that the Motor Power be always applied and that the Controller's Power be controlled using a switch on the Power Control wire (yellow). When the controller is Off, the output transistors are in the Off position and no power is drawn on the Motor Power battery.

For safety reasons, however, it is highly recommended that a way of quickly disconnecting the Motor Power be provided in the case of loss of control and all of the AX2500/2850 safety features fail to activate

Note, however, that eventually the motor batteries will get weaker and the voltage drop below the level needed for the internal DC/DC converter to properly operate. For all professional applications it is therefore recommended to add a separate 12V (to 40V) power supply to ensure proper powering of the controller under any conditions.

## Important Warning

**Unless you can ensure a steady 12V voltage in all conditions, it is recommended that the battery used to power the controller's electronics must be separate from the one used to power the motors. This is because it is very likely that the motor batteries will be subject to very large current loads, which may cause the voltage to eventually dip below 12V as the batteries' charge drops. The separate backup power supply should be connected to the Power Control input.**

## Important Warning

**On versions of the AX2550 with PCB revision number lower than 5.2, the backup power supply applied on the Power Control wire must NEVER EXCEED 13V. Permanent damage may otherwise occur. PCB revision number can be found on the sticker on the case's bottom.**

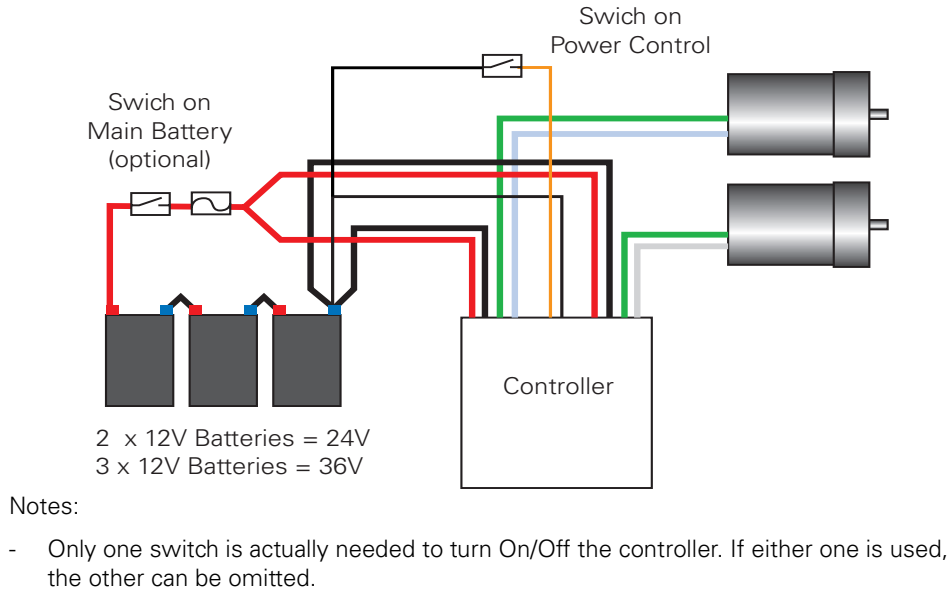


FIGURE 10. Powering the controller from the Motor Batteries

### Using a Backup Battery

To ensure that the controller will always be operational, regardless of the charge left in the main battery, it is recommended to add a 12V backup battery connected as shown in Figure 11.

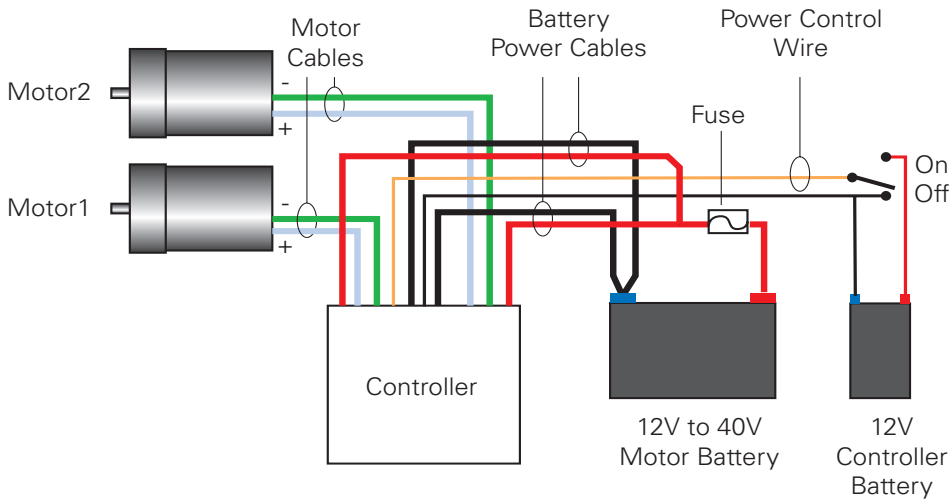


FIGURE 11. Power wiring using a two-battery system

**Make sure that your motors have their wires isolated from the motor casing. Some motors, particularly automotive parts, use only one wire, with the other connected to the motor's frame.**

**If you are using such a motor, make sure that it is mounted on isolators and that its casing will not cause a short circuit with other motors and circuits which may also be inadvertently connected to the same metal chassis.**

---

## Power Fuses

For low Amperage applications (below 30A per motor), it is recommended that a fuse be inserted in series with the main battery circuit as shown in the Figure 11 above.

The fuse will be shared by the two output stages and therefore must be placed before the Y connection to the two power wires.

Automotive fuses are generally slow and the following values are recommended depending on the desired level of protection. It should be noted that the current values listed will apply to the sum of the current drawn by each channel. Practically, a fuse will be of limited effectiveness. In very high current application (80A or more per channel), it will simply not be possible to find a fuse with the necessary Amps rating and speed needed to provide adequate protection. In such situation, the fuse may be just as well omitted keeping in mind that the controller's current limiting circuit may not be able to protect it against short circuits and other abnormal situations.

TABLE 5. Fuse selection table

<b>Desired Current Protection (total for Channel 1 + Channel 2)</b>	<b>Fuse</b>
120A	100A
100A	80A
80A	60A
60A	50A
50A	40A
40A	35A

## Important Warning

**Fuses are typically slow to blow and will thus allow temporary excess current to flow through them for a time (the higher the excess current, the faster the fuse will blow). This characteristic is desirable in most cases, as it will allow motors to draw surges during acceleration and braking. However, it also means that the fuse may not be able to protect the controller.**

---

## Wire Length Limits

The AX2500/2850 regulates the output power by switching the power to the motors On and Off at high frequencies. At such frequencies, the wires' inductance produces undesirable effects such as parasitic RF emissions, ringing and overvoltage peaks. The controller

has built-in capacitors and voltage limiters that will reduce these effects. However, should the wire inductance be increased, for example by extending the wire length, these effects will be amplified beyond the controller's capability to correct them. This is particularly the case for the main battery power wires (thick red and black cables).

## **Important Warning**

**Avoid extending the black and red Motor Power wires beyond their original length as the added inductance may cause damage to the controller when operating at high currents. Try extending the motor wires instead since the added inductance is less harmful on this side of the controller.**

---

## **Electrical Noise Reduction Techniques**

As discussed in the above section, the AX2500/2850 uses fast switching technology to control the amount of power applied to the motors. While the controller incorporates several circuits to keep electrical noise to a minimum, additional techniques can be used to keep the noise low when installing the AX2500/2850 in an application. Below is a list of techniques you can try to keep noise emission low:

- Keep wires as short as possible
- Loop wires through ferrite beads
- Add snubber R/C circuit at motor terminals
- Keep controller, wires and battery enclosed in metallic body

---

## **Power Regeneration Considerations**

When a motor is spinning faster than it would normally at the applied voltage, such as when moving downhill or decelerating, the motor acts like a generator. In such case, the current will flow in the opposite direction, back to the power source.

It is therefore essential that the AX2500/2850 be connected to rechargeable batteries. If a power supply is used instead, during regeneration the current will attempt to flow back in the power supply potentially damaging it and/or the controller.

Regeneration can also cause potential problems if the battery is disconnected while the motors are still spinning. In such a case, and depending on the command level applied at that time, the regenerated current will attempt to flow back to the battery but since none is present, the voltage will rise to potentially unsafe levels. The AX2500/2850 includes an overvoltage protection circuit to prevent damage to the output transistors (see "Overvoltage Protection" on page 32)

## **Important Warning**

**Use the AX2500/2850 only with a rechargeable battery as supply to the Motor Power wires (thick black and red wires). If a transformer or power supply is used, damage to the controller and/or power supply may occur during regeneration. See "Using the Controller with a Power Supply" on page 32 for details.**

## **Important Warning**

**Avoid switching Off or cutting open the main power cables (thick black and red wires) while the motors are spinning. Damage to the controller may occur.**

---

## **Overvoltage Protection**

The AX2500/2850 includes a battery voltage monitoring circuit that will cause the output transistors to be turned Off if the main battery voltage applied on the thick red and black wires rises above 43V.

This protection is designed to prevent the voltage created by the motors during regeneration to be "amplified" to unsafe levels by the switching circuit.

The controller will resume normal operation when the measured voltage drops below 43V.

---

## **Undervoltage Protection**

In order to ensure that the power MOSFET transistors are switched properly, the AX2500/2850 monitors the internal 12V power supply that is used by the MOSFET drivers. If the internal voltage drops below 10V, the controller's output stage is turned Off. The rest of the controller's electronics, including the microcomputer will remain operational as long as the internal voltage is above 8V.

The internal voltage will be the output of the DC/DC converter which will be a solid 12V as long as either of the main battery or backup voltage is higher than 12.5V. If the main and backup voltage drop below 12.V, the DC/DC converter's output will be approximately 0.5V lower than the higher of the main or backup voltage.

---

## **Using the Controller with a Power Supply**

Using a transformer or a switching power supply is possible but requires special care as the current will want to flow back from the motors to the power supply during regeneration. As discussed in "Power Regeneration Considerations" on page 31, if the supply is not able to absorb and dissipate regenerated current, the voltage will increase until the overvoltage protection circuit cuts off the motors. While this process should not be harmful to the controller, it may be to the power supply, unless one or more of the protective steps below are taken:

- Use a power supply that will not suffer damage in case that a voltage is applied at its output that is higher than the transformer's own output voltage. This information is seldom published in commercial power supplies, so it is not always possible to obtain positive reassurance that the supply will survive such a condition.
- Avoid deceleration that is quicker than the natural deceleration due to the friction in the motor assembly (motor, gears, load). Any deceleration that would be quicker than natural friction means that braking energy will need to be taken out from the system, and cause a reverse current flow and voltage rise. See "Programmable Acceleration" on page 40.
- Place a battery in parallel with the power supply output. This will provide a reservoir into which regeneration current can flow. It will also be very helpful for delivering



high current surges during motor acceleration, making it possible to use a lower current power supply. Battery mounted in this way should be connected for the first time only while fully charged and should not be allowed to discharge. The power supply will be required to output unsafe amounts of current if connected directly to a discharged battery.

- Place a resistive load in parallel with the power supply, with a circuit to enable that load during regeneration. This solution is more complex but will provide a safe path for the braking energy into a load designed to dissipate it. To prevent current from flowing from the power supply into the load during normal operation, an active switch would enable the load when the voltage rises above the nominal output of the power supply.



## SECTION 4

# General Operation

This section discusses the controller's normal operation in all its supported operating modes.

---

## Basic Operation

The AX2500/2850's operation can be summarized as follows:

- Receive commands from a radio receiver, joystick or a microcomputer
- Activate the motors according to the received command
- Perform continuous check of fault conditions and adjust actions accordingly

Multiple options are available for each of the above listed functions which can be combined to produce practically any desired mobile robot configuration.

---

## Input Command Modes

The controller will accept commands from one of the following sources

- R/C radio
- Serial data (RS232)
- Analog signal (0 to 5V)

A detailed discussion on each of these modes and the available commands is provided in the following dedicated chapters: "R/C Operation" on page 69, "Serial (RS-232) Controls and Operation" on page 87, and "Analog Control and Operation" on page 107.

The controller's factory default mode is R/C radio. The mode can be changed using any of the methods described in "Programming using built-in Switches and Display" on page 153 and "Loading, Changing Controller Parameters" on page 162.

## Selecting the Motor Control Modes

For each motor, the AX2500/2850 supports multiple motion control modes. The controller's factory default mode is Open Loop Speed control for each motor. The mode can be changed using any of the methods described in "Programming using built-in Switches and Display" on page 153 and "Loading, Changing Controller Parameters" on page 162.

### Open Loop, Separate Speed Control

In this mode, the controller delivers an amount of power proportional to the command information. The actual motor speed is not measured. Therefore the motors will slow down if there is a change in load as when encountering an obstacle and change in slope. This mode is adequate for most applications where the operator maintains a visual contact with the robot.

In the separate speed control mode, channel 1 commands affect only motor 1, while channel 2 commands affect only motor 2. This is illustrated in Figure 12 below.

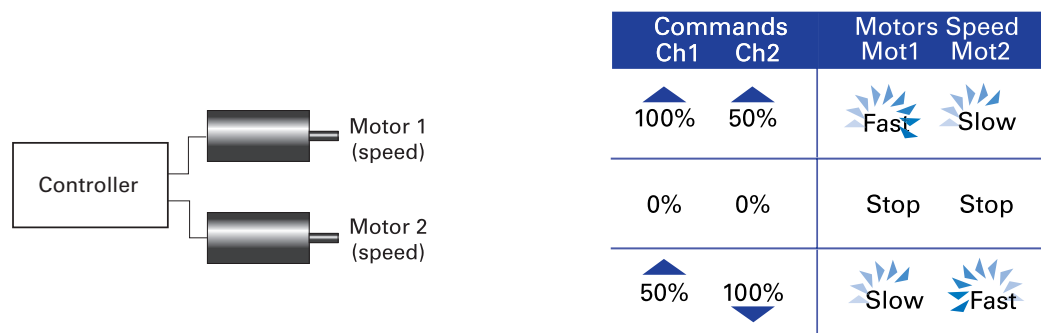


FIGURE 12. Effect of commands to motors examples in separate mode

### Open Loop, Mixed Speed Control

This mode has the same open loop characteristics as the previously described mode. However, the two commands are now mixed to create a tank-like steering when one motor is used on each side of the robot: Channel 1 is used for moving the robot in the forward or reverse direction. Channel 2 is used for steering and will change the balance of power on each side to cause the robot to turn.

Figure 13 below illustrates how the mixed mode works.

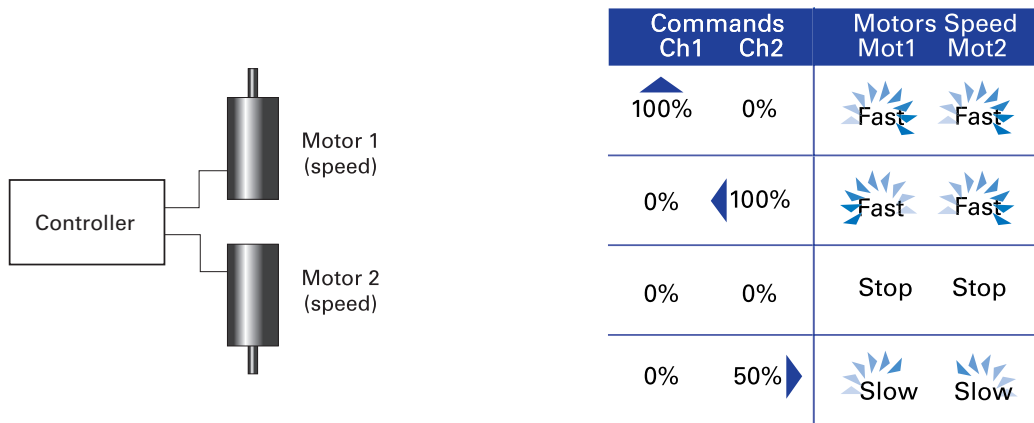


FIGURE 13. Effect of commands to motors examples in mixed mode

### Closed Loop Speed Control

In this mode, illustrated in Figure 15, an analog tachometer or an optical encoder (AX2850 only) is used to measure the actual motor speed. If the speed changes because of changes in load, the controller automatically compensates the power output. This mode is preferred in precision motor control and autonomous robotic applications. Details on how to wire the tachometer can be found in "Connecting Tachometer to Analog Inputs" on page 58. Closed Loop Speed control operation is described in "Closed Loop Speed Mode" on page 123.

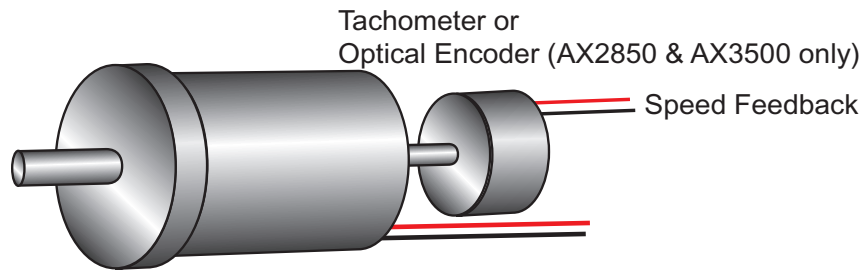


FIGURE 14. Motor with tachometer or Encoder for Closed Loop Speed operation

### Close Loop Position Control

In this mode, illustrated in Figure 15, the axle of a geared down motor is coupled to a potentiometer that is used to compare the angular position of the axle versus a desired position. This AX2500/2850 feature makes it possible to build ultra-high torque "jumbo servos" that can be used to drive steering columns, robotic arms, life-size models and other heavy loads. Details on how to wire the position sensing potentiometers and operating in this mode can be found in "Closed Loop Position Mode" on page 115.

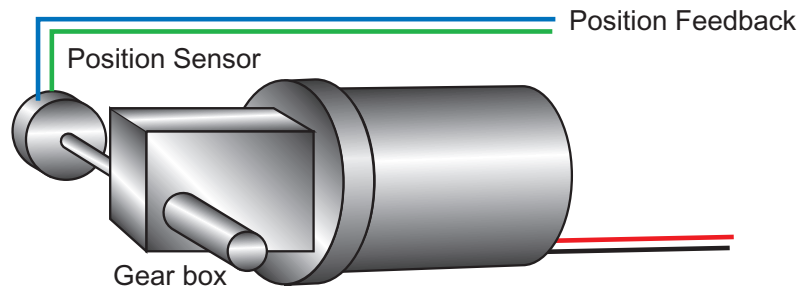


FIGURE 15. Motor with potentiometer assembly for Position operation

## Current Limit Settings

The AX2500/2850 has current sensors at each of its two output stages. Every 16 ms, this current is measured and a correction to the output power level is applied if higher than the user preset value.

The current limit may be set using the controller's switches or the supplied PC utility. Using the switches, 7 limits may be selected as shown in the table below.

TABLE 6. Current limit settings using the switches

Setting	Continuous High Amps
0	30A
1	45A
2	60A
3	75A
4	90A
5 - default	105A
6	120A

Using the PC utility it is possible to set the limit with a 1A granularity from 15A to 120A

During normal operation, current limiting is further enhanced by the techniques described in the following sections.

## Continuous and Extended Current Limitation

The AX2500/2850 features active current limitation with a Smart Amps control algorithm. This capability ensures that the controller will be able to work safely with practically all motor types and will adjust itself automatically for the various load conditions.

You can select one of 7 current limit settings based on your robot's component capabilities (motors, battery, wiring), up to the controller's own limit. The available current limit values are shown in the table below.

TABLE 7. Continuous vs. Extended Amp limits table

<b>Setting</b>	<b>Continuous High Amps</b>	<b>Extended Safe Amps</b>
0	30A	30A
1	45A	45A
2	60A	60A
3	75A	75A
4	90A	80A
5	105A	80A
6	120A	80A

The controller will assume that any consumption above the safe continuous amps value will cause more heat to be generated than can be safely dissipated. The controller will keep an internal total of the estimated heat balance and will begin gradually reducing the output power when a maximum threshold has been reached. The higher the current is over the Continuous Safe Amps limit, the quicker it will reach the maximum threshold.

In practice, assuming the maximum Amps limit setting (120A), this means that the controller will allow up to 1 minute of operation at 100A or 15 seconds at 120A. When the controller runs below the Continuous Safe Amps limit, the controller will assume that it is cooling off and will allow for higher amp consumption at a later time. In practical robot maneuvering situations where stop and go is very common, the controller will be capable of delivering the maximum Momentary High Amps whenever it is needed.

## Temperature-Based Current Limitation

The AX2500/2850 also features active current limitation with a SmartAmps control algorithm. On the AX2500/2850, this current limiting is based on the actual measured temperature of the heat sink, near the mounting point of the Power MOSFET transistors inside the controller. While the temperature is below 60°C, the controller will deliver up to 120A Continuous Amps. For every degree of temperature rise above that threshold value, the limit is reduced from this absolute maximum amount. Furthermore you can select one of 7 current limit settings based on your robot's component capabilities (motors, battery, wiring), up to the controller's own limit. The current limit that is applied at any given time is the lesser value of your selected value, the computed limit using the SmartAmps algorithm and the maximum Amps the controller is allowed to deliver at its current temperature point. This capability ensures that the controller will be able to work safely with practically all motor types and will adjust itself automatically for the various load and environmental conditions. The time it takes for the heat sink's temperature to rise depends on the current output, ambient temperature, and available air flow (natural or forced).

Note that the measured temperature is on the inside of the heat sink and will rise and fall faster than the outside surface.

---

## Surge Current Protection

During exceptionally high load conditions such as motor stalls, the motors may make demands on the controller in excess of several hundred Amps. The current limiting features described above will automatically reduce the power output so that the consumption does not exceed the maximum limit.

For example, if the motor attempts to draw 1000A, the controller will throttle back the power to 10% so that the average consumption becomes 100A.

However, the controller's MOSFET transistors will still see these 1000A pulses during the 10% ON time of the Pulse Width Modulation. This level of current would be damaging to the controller.

Therefore, the AX2500/2850's will continuously compute the peak current consumption as the average measured Amps divided by the PWM ratio and automatically reduce the power output if the computed peak Amps exceeds 250A.

This current protection scheme operates in addition to the Continuous Current Limitation described above.

---

## Regeneration Current Limiting

The AX2500/2850's current sensor is capable of measuring current in the reverse flow (regeneration). Using this capability, the controller will automatically relax the braking effect of the power output stage to keep the regeneration current within safe values. Because of the controller's high current handling capabilities, this regeneration mechanism activates only when abrupt deceleration are applied to high-inertia, ultra-low impedance motors.

---

## Programmable Acceleration

When changing speed command, the AX2500/2850 will go from the present speed to the desired one at a user selectable acceleration. This feature is necessary in order to minimize the surge current and mechanical stress during abrupt speed changes.

This parameter can be changed using the controller's front switches or using serial commands. When configuring the controller using the switches (see "Configuring the Controller using the Switches" on page 153), acceleration can be one of 6 available preset values, from very soft(0) to very quick (6). The AX2500/2850's factory default value is medium soft (2).

When using the serial port, acceleration can be one of 24 possible values, selectable using the Roborun utility, or entering directly a value in the MCU's configuration EEPROM. Table 8 shows the corresponding acceleration for all Switch and RS232 settings.



Numerically speaking, each acceleration value corresponds to a fixed percentage speed increment, applied every 16 milliseconds. The value for each setting is shown in the table below.

TABLE 8. Acceleration setting table

<b>Acceleration Setting Using RS232</b>	<b>Acceleration Setting Using Switches</b>	<b>%Acceleration per 16ms</b>	<b>Time from 0 to max speed</b>
30 Hex		0.78%	2.05 seconds
20 Hex		1.56%	1.02 seconds
10 Hex		2.34%	0.68 second
00 Hex	0	3.13%	0.51 second
31 Hex		3.91%	0.41 second
21 Hex		4.69%	0.34 second
11 Hex		5.47%	0.29 second
01 Hex	1	6.25%	0.26 second
32 Hex	-	7.03%	0.23 second
22 Hex	-	7.81%	0.20 second
12 Hex	-	8.59%	0.19 second
02 Hex	2 (default)	9.38%	0.17 second
33 Hex	-	10.16%	0.16 second
23 Hex	-	10.94%	0.15 second
13 Hex	-	11.72%	0.14 second
03 Hex	3	12.50%	0.128 second
34 Hex	-	13.28%	0.120 second
24 Hex	-	14.06%	0.113 second
14 Hex	-	14.84%	0.107 second
04 Hex	4	15.63%	0.102 second
35 Hex	-	16.41%	0.097 second
25 Hex	-	17.19%	0.093 second
15 Hex	-	17.97%	0.089 second
05 Hex	5	18.75%	0.085 second

When configuring the acceleration parameter using the Roborun utility, for additional acceleration steps can be selected between the six ones selectable using the switch, extending the slowest acceleration to 2.04 seconds from 0 to max speed. See "Power Settings" on page 164 for details on how to configure this parameter using Roborun.

## **Important Warning**

**Depending on the load's weight and inertia, a quick acceleration can cause considerable current surges from the batteries into the motor. A quick deceleration will cause an equally large, or possibly larger, regeneration current surge. Always experiment with the lowest acceleration value first and settle for the slowest acceptable value.**

## Command Control Curves

The AX2500/2850 can also be set to translate the joystick or RS232 motor commands so that the motors respond differently whether the joystick is near the center or near the extremes.

The controller can be configured to use one of 5 different curves independently set for each channel.

The factory default curve is a "linear" straight line, meaning that after the joystick has moved past the deadband point, the motor's speed will change proportionally to the joystick position.

Two "exponential" curves, a weak and a strong, are supported. Using these curves, and after the joystick has moved past the deadband, the motor speed will first increase slowly, increasing faster as the joystick moves near the extreme position. Exponential curves allow better control at slow speed while maintaining the robot's ability to run at maximum speed.

Two "logarithmic" curves, a weak and a strong, are supported. Using these curves, and after the joystick has moved past the deadpoint, the motor speed will increase rapidly, and then increase less rapidly as the joystick moves near the extreme position.

The graph below shows the details of these curves and their effect on the output power as the joystick is moved from its center position to either extreme. The graph is for one joystick only. The graph also shows the effect of the deadband setting.

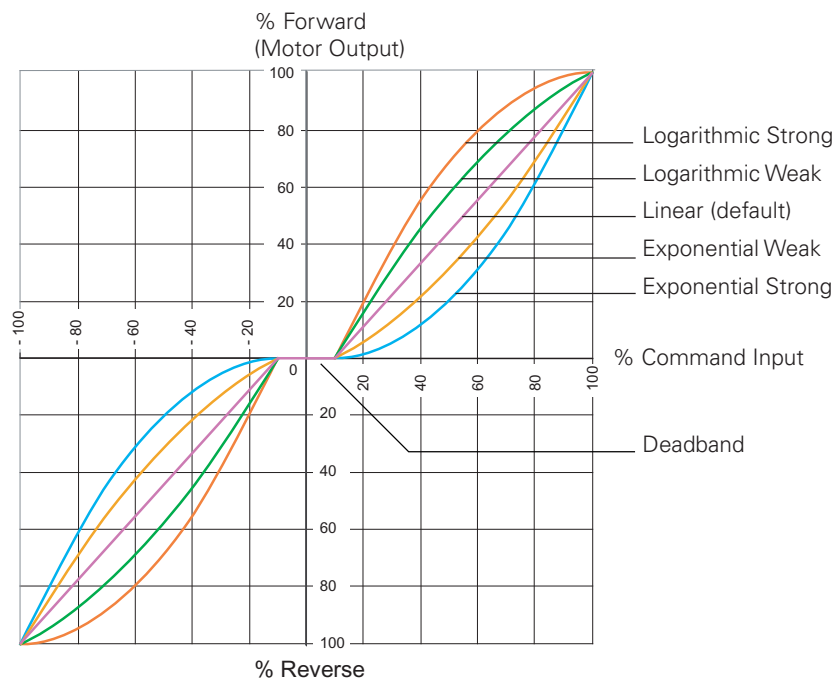


FIGURE 16. Exponentiation curves

The AX2500/2850 is delivered with the “linear” curves selected for both joystick channels. To select different curves, you will need to change the values of “E” (channel 1) and “F” (channel 2) according to the table below. Refer to the chapter “Configuring the Controller using the Switches” on page 153, or “Using the Roborun Configuration Utility” on page 159 for instructions on how to program parameters into the controller.

TABLE 9. Exponent selection table

Exponentiation Parameter Value	Selected Curve
E or F = 0	Linear (no exponentiation) - default value
E or F = 1	strong exponential
E or F = 2	normal exponential
E or F = 3	normal logarithmic
E or F = 4	strong logarithmic

### Left / Right Tuning Adjustment

By design, DC motors will run more efficiently in one direction than the other. In most situations this is not noticeable. In others, however, it can be an inconvenience. When operating in open loop speed control, the AX2500/2850 can be configured to correct the speed in one direction versus the other by as much as 10%. Unlike the Joystick center trimming tab that is found on all R/C transmitters, and which is actually an offset correction, the Left/ Right Adjustment is a true multiplication factor as shown in Figure 17

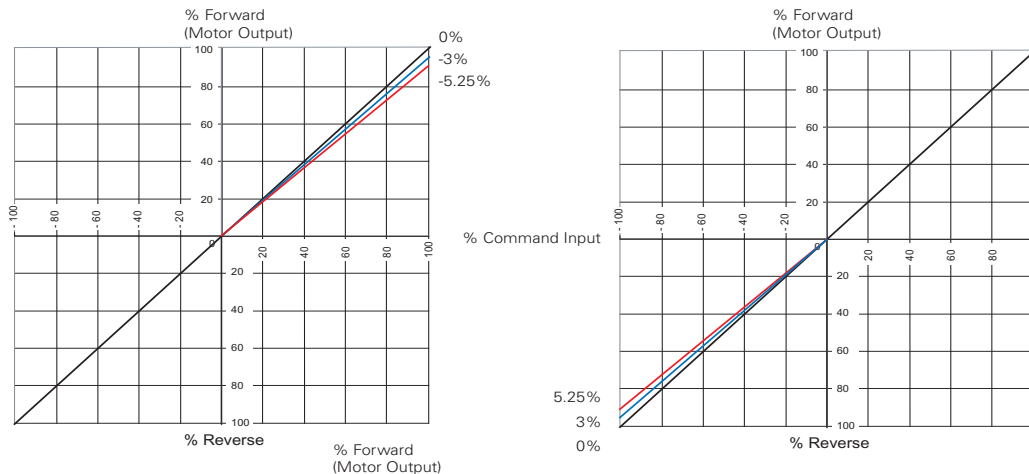


FIGURE 17. Left Right adjustment curves

The curves on the left show how a given forward direction command value will cause the motor to spin 3 or 5.25% slower than the same command value applied in the reverse direction. The curves on the right show how the same command applied to the forward

direction will cause the motor to spin 3 to 5.25% faster than the same command applied in the reverse direction. Note that since the motors cannot be made to spin faster than 100%, the reverse direction is the one that is actually slowed down.

In applications where two motors are used in a mixed mode for steering, the Left/Right Adjustment parameter may be used to make the robot go straight in case of a natural tendency to steer slightly to the left or to the right.

The Left/Right adjustment parameter can be set from -5.25% to +5.25% in seven steps of 0.75%. See "Programmable Parameters List" on page 156 and "Loading, Changing Controller Parameters" on page 162 for details on how to adjust this parameter.

The Left/Right adjustment is performed in addition to the other command curves described in this section. This adjustment is disabled when the controller operates in any of the supported closed loop modes.

TABLE 10. Left/Right Adjustment Parameter selection

Parameter Value	Speed Adjustment	Parameter Value	Speed Adjustment
		7	None (default)
0	-5.25%	8	0.75%
1	-4.5%	9	1.5%
2	-3.75%	10	2.25%
3	-3%	11	3%
4	-2.25%	12	3.75%
5	-1.5%	12	4.5%
6	-0.75%	14	5.25%

## Emergency Shut Down Using Controller Switches

In case of emergency, it is possible to cause the controller to cut off the power to the motors by depressing the Program and Set buttons simultaneously as shown in the figure below. The controller will stop immediately without delay.

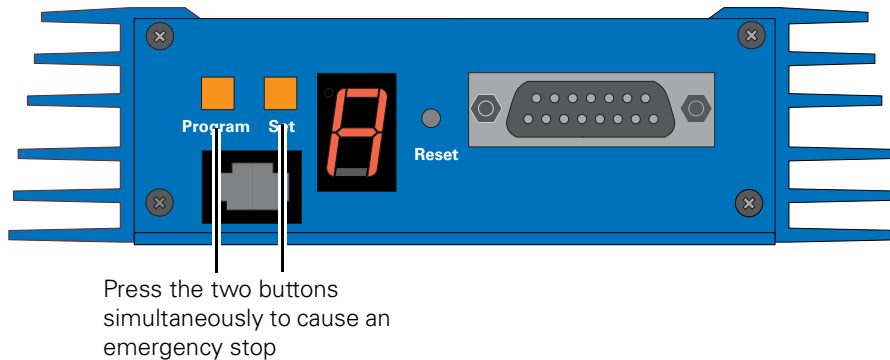


FIGURE 18. Activating an Emergency Stop

**After an Emergency Stop condition, the controller must be reset or powered Off and On to resume normal operation.**

### Emergency Stop using External Switch

An external switch can be added to the AX2500/2850 to allow the operator to stop the controller's output in case of emergency. This controller input can be configured as the "Inverted" detection instead of Emergency Stop. The factory default for this input is "No Action".

The switch connection is described in "Connecting Switches or Devices to EStop/Invert Input" on page 56. The switch must be such that it is in the open state in the normal situation and closed to signal an emergency stop command.

**After an Emergency Stop condition, the controller must be reset or powered Off and On to resume normal operation.**

### Inverted Operation

For robots that can run upside-down, the controller can be configured to reverse the motor commands using a gravity activated switch when the robot is flipped. This feature is enabled only in the mixed mode and when the switch is enabled with the proper configuration of the "Input switch function" parameter. See "Programmable Parameters List" on page 156.

The switch connection is described in "Connecting Switches or Devices to EStop/Invert Input" on page 56. The switch must be such that it is in the open state when the robot is in the normal position and closed when inverted. When the status of the switch has changed, the controller will wait until the new status has remained stable for 0.5s before acknowledging it and inverting the commands. This delay is to prevent switch activation triggered by hits and bounces which may cause the controller to erroneously invert the commands.

---

## Special Use of Accessory Digital Inputs

The AX2500/2850 includes two general purpose digital inputs identified as Input E and Input F. On the AX2850, input E is disabled. The location of these inputs on the DB15 connector can be found in the section "I/O List and Pin Assignment" on page 52, while the electrical signal needed to activate them is shown on "Connecting Switches or Devices to Input F" on page 55.

By default, these inputs are ignored by the controller. However, the AX2500/2850 may be configured to cause either of the following actions:

- Activate the buffered Output D (Output D is not available when Encoder module is installed)
- or Turn Off/On the power MOSFET transistors

These alternate modes can only be selected using the Roborun Utility (see "Controls Settings" on page 163. Each of these modes is detailed below.

### Using the Inputs to Activate the Buffered Output

When this setting is selected, the buffered Output C will be On when the Input line is pulled to Ground (0V). The Output will be Off when the Input is pulled high.

This function makes it possible to drive solenoids or other accessories up to 2A at 24V using a very low current switch, for example.

### Using the Inputs to turn Off/On the Power MOSFET transistors

When this setting is selected, the controller's Power MOSFET transistors will be active, and the controller will be operating normally, only when the input is pulled to ground.

When the input is pulled high, all the power MOSFETs are turned Off so that the motors are effectively disconnected from the controller.

This function is typically used to create a "dead man switch" when the controller is driven using an analog joystick. The motors will be active only while the switch is depressed. If the switch is left off for any reason, the motors will be disconnected and allowed to free-wheel rather than coming to an abrupt stop.

---

## Self-Test Mode

The AX2500/2850 incorporates a simple Self-Test mode that performs the following functions:

- Display the software revision number on the LED display
- Ramp each motor up and down in both directions
- Internal parameters on the serial port output

The Self Test mode can be conveniently initiated using only the controller's switches so that no radio or computer is needed.

To enter the Self Test mode, press and hold the **Set** button while resetting or powering up the controller.

After a few seconds, the LEDs will display a sequence of two numerical digits and an optional letter separated by dashes as shown in the examples below.



FIGURE 20. Press and hold "Set" to display version number and enter self-test

After these digits are displayed, the controller will attempt to power the motors. Motor 1 will be ramped from stop to full speed forward, to full speed reverse and back to stop. Then the same operation will repeat on motor 2. After both motors have completed their ramps, the software revision will be displayed again and the motors will be ramped again. This sequence will repeat itself indefinitely until the controller is powered off or reset.

While in the Self Test mode, the AX2500/2850 will continuously send a string of characters on the RS232 output line. This string will contain 12 or 13 two-digits hexadecimal number representing the 13 following operating parameters.

- Captured R/C Command 1 and 2
- Power Applied to Controller's output stage
- Values applied to Analog inputs 1 and 2
- Amps on channel 1 and 2
- Internal Heat Sink temperatures 1 and 2
- Main Battery voltage
- Internal 12V voltage
- Encoder Speed or Position if module is installed

The entire string is repeated every 208 or 224 milliseconds (depending whether the encoder module is present) with the latest internal parameter values. This information can be logged using the Roborun Utility (see "Viewing and Logging Data in Analog and R/C Modes" on page 172).

The string and data format is described in "Analog and R/C Modes Data Logging String Format" on page 102.

## **Important Warning**

**Disconnect the Motor Power (thick red wires) from the battery and power the controller by applying 12V on the Power Control input if you do not wish the motors to be activated while in Self Test mode.**

This could be the case if you only wish to use the Self Test sequence to read the software revision number or to monitor the joystick capture.





**SECTION 5**

# Connecting Sensors and Actuators to Input/Outputs

This section describes the various inputs and outputs and provides guidance on how to connect sensors, actuators or other accessories to them.

---

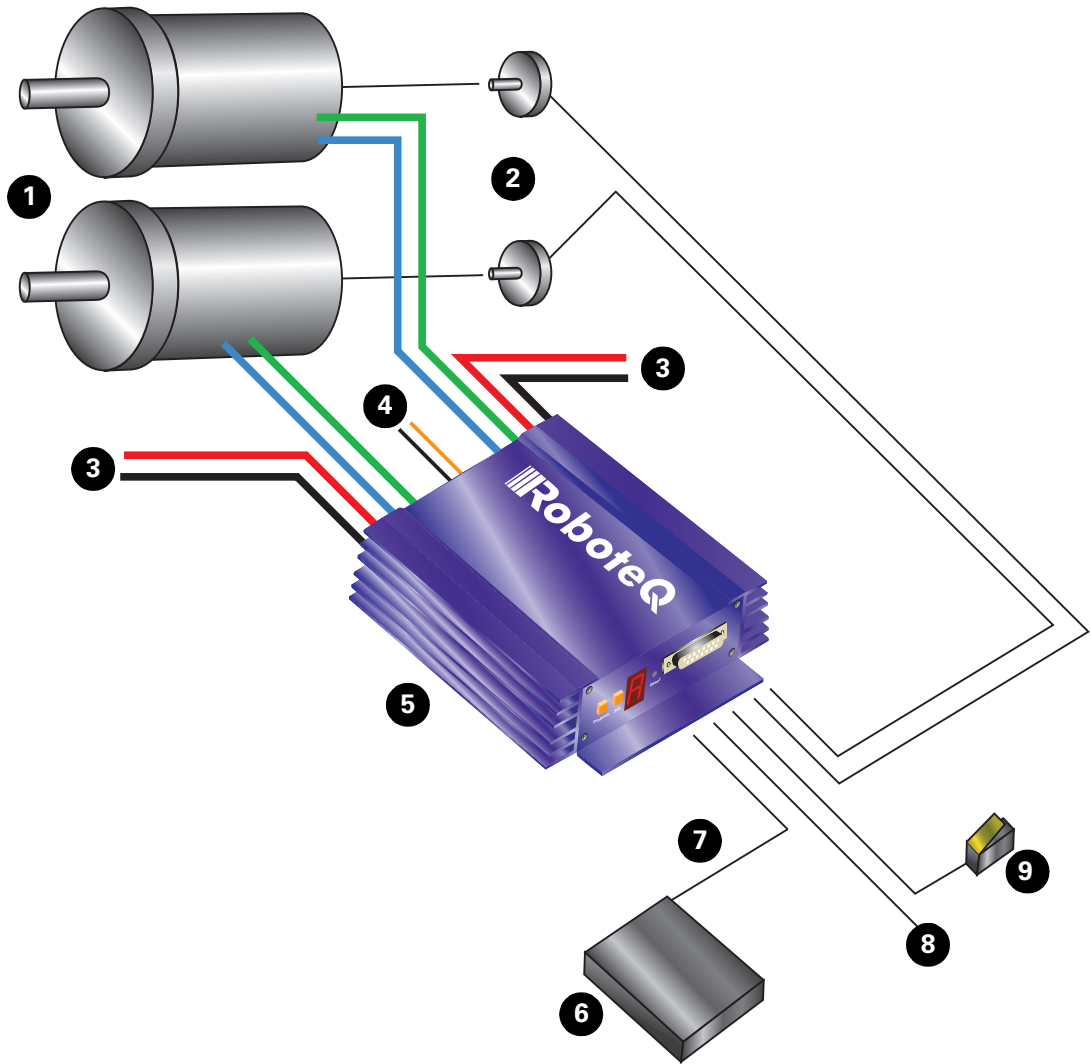
## **AX2500/2850 Connections**

The AX2500/2850 uses a set of power wires (located on the back of the unit) and a DB15 connector for all necessary connections. The diagram on the figure below shows a typical wiring diagram of a mobile robot using the AX2500/2850 controller.

The wires are used for connection to the batteries and motors and will typically carry large current loads. Details on the controller's power wiring can be found at "Connecting Power and Motors to the Controller" on page 25

The DB15 connector is used for all low-voltage, low-current connections to the Radio, Microcontroller, sensors and accessories. This section covers only the connections to sensors and actuators.

For information on how to connect the R/C radio or the RS232 port, see "R/C Operation" on page 69 and "Serial (RS-232) Controls and Operation" on page 87.



- |  |   |
|--|---|
| 1- DC Motors   | 5- Controller   |
| 2- Optional sensors:<br>- Tachometers (Closed loop Speed mode)<br>- Potentiometers (Servo mode)<br>- Optical Encoder (AX2850 only - all closed loop modes) | 6- R/C Radio Receiver, microcomputer, or wireless modem |
| 3- Motor Power supply wires  | 7- Command: RS-232, R/C Pulse                           |
| 4- Power Control wire  | 8- Miscellaneous I/O                                    |
|  | 9- Running Inverted, or emergency stop switch           |

FIGURE 21. Typical controller connections

## AX2500/2850's Inputs and Outputs

In addition to the RS232 and R/C channel communication lines, the AX2500/2850 includes several inputs and outputs for various sensors and actuators. Depending on the selected operating mode, some of these I/Os provide feedback and/or safety information to the controller.

When the controller operates in modes that do not use these I/O, these signals become available for user application. Below is a summary of the available signals and the modes in which they are used by the controller or available to the user.

TABLE 11. AX2500/2850 I/O functions

Signal	I/O type	Use	Activated
Out C	2A Digital Output	User defined	Always active. Activated using R/C channel 3 (R/C mode), or serial command (RS232 mode)
Out D	Low Current Digital Output	User defined	Always active. Activated using R/C channel 3 (R/C mode), or serial command (RS232 mode) - (Not available on AX2850)
Inp F	Digital Input	User defined	Active in RS232 mode only. Read with serial command (RS232)
		Activate Output C	When Input is configured to drive Output C
		Turn FETs On/Off	When Input is configured as "dead man switch" input
Inp E	Digital Input	Same as Input F - (Not available on AX2850)	
EStop/Invert	Digital Input	Emergency stop	When Input is configured as Emergency Stop switch input.
		Invert Controls	When Input is configured as Invert Controls switch input.
		User defined	When input is configured as general purpose. Read with serial command (RS232).
Sensor 1	Analog Input	Tachometers input	When Channel 1 is configured in Closed Loop Speed Control
		Position sensing	When Channel 1 is configured in Closed Loop Position Control
		Temperature sensor	When Channel 1 is configured is Open Loop Speed Control and Motor Temperature protection is enabled
		User defined	When Channel 1 is configured as Open Loop Speed Control and Temperature protection is disabled. Read with serial command (RS232).
Sensor 2	Analog Input	Same as Sensor 1	

## I/O List and Pin Assignment

The figure and table below lists all the inputs and outputs that are available on the AX2500/2850.

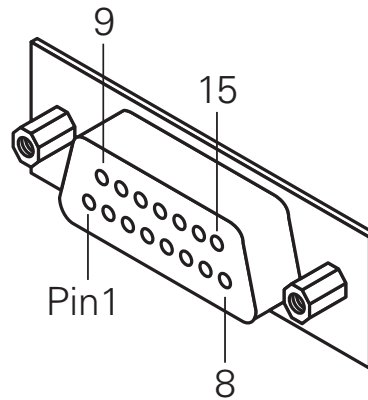


FIGURE 22. Controller’s DB15 connector pin numbering

TABLE 12. DB15 connector pin assignment

Pin Number	Wire Color*	Input or Output	Signal	Description
1 and 9	Orange	Output	Output C	2A Accessory Output C
2	White	Output	R/C: RS232 data	RS232 Data Logging Output
			RS232: Data Out	RS232 Data Out
			Analog: RS232 Out	RS232 Data Logging Output
3		Input	R/C: Ch 1	R/C radio Channel 1 pulses
			RS232: Data In	RS232 Data In (from PC/MCU)
			Analog: Unused	Unused
4	Purple	Input	R/C: Ch 2	R/C radio Channel 2 pulses
			Ana/RS232: Input F	Digital Input F in RS232 mode
5 and 13	Black	Power Out	Ground	Controller ground (-)
6		Power In	Ground	Connect to pin 5**
7		Power In	+5V	Connect to pin 14**
8	Gray	Input	R/C: Ch 3	R/C radio Channel 3 pulses - (Not available on AX2850)
			Input E	Accessory input E in RS232 mode

TABLE 12. DB15 connector pin assignment

Pin Number	Wire Color*	Input or Output	Signal	Description
10	Green	Analog in	RC/RS232: Ana in 2	Channel 2 speed, position or temp input
			Analog: Command 2	Analog command for channel 2
11	Blue	Analog in	RC/RS232: Ana in 1	Channel 1 speed, position or temp input
			Analog: Command 1	Analog command for channel 1
12	Yellow	Output	Output D	Low Current Accessory Output D - (Not available on AX2850)
14	Red	Power Out	+5V	+5V Power Output (100mA max.)
15	Brown	Input	Input EStop/Inv	Emergency Stop or Invert Switch input

\*The wire colors are those used by Roboteq on our prefabricated cables. It is recommended you use these colors for consistency.

\*\*These connections should only be done in RS232 mode or R/C mode with radio powered from the controller. Otherwise connect to radio battery.

## Connecting devices to Output C

Output C is a buffered, Open Drain MOSFET output capable of driving over 2A at up to 24V.

The diagrams on Figure 23 show how to connect a light or a relay to this output:

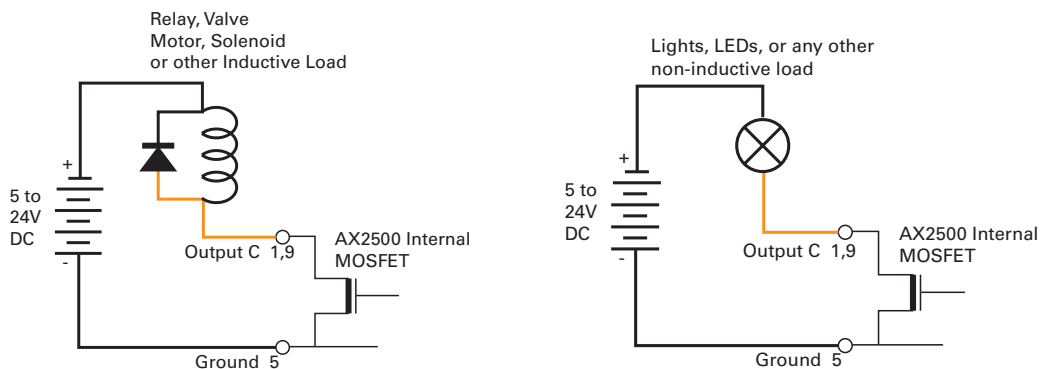


FIGURE 23. Connecting inductive and resistive loads to Output C

This output can be turned On and Off using the Channel 3 Joystick when in the R/C mode. See "Activating the Accessory Outputs" on page 83 for more information.

When the controller is used in RS232 mode, this output can be turned On and Off using the **!C** (On) and **!c** (Off) command strings. See "RS232 Commands Set" on page 92 for more information.

## Important warning:

**This output is unprotected. If your load draws more than 2A, permanent damage may occur to the power transistor inside the controller. A 1A fuse may be used in series with the load for increased protection.**

**Overtoltage spikes induced by switching inductive loads, such as solenoids or relays, will destroy the transistor unless a protection diode is used.**

## Connecting devices to Output D

Output D is a low-current, unbuffered output. When Off, this output will be pulled to ground through a 10kOhm resistor. When On, this output will be pulled to around 4.5V through that same resistor.

The D output cannot drive any load directly and requires an external transistor or solid state relay to drive high current accessories. Because they are external, the size, voltage, and power of these transistors can be selected to best suit a particular need.

The diagram on Figure 24 shows how to drive a large inductive load using the D output and a Power MOSFET widely available at most electronic component distributors. The MOSFET must conduct with a gate voltage of 4V or higher.

The D output can be toggled On and Off using the Channel 3 Joystick when in the R/C mode. See "Activating the Accessory Outputs" on page 83 for more information.

When the controller is used in RS232 mode, this output can be turned On and Off using the **!D** (On) and **!d** (Off) command strings. See "RS232 Commands Set" on page 92 for more information.

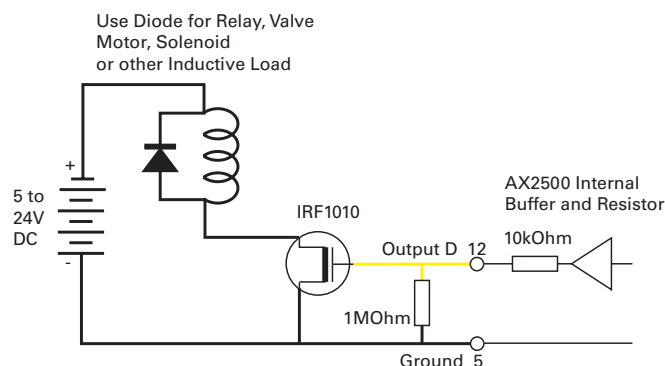


FIGURE 24. Connecting external MOSFET and load to Output D

**This output is not available on the AX2850 or on the AX2550 with the Encoder Module installed.**

## Connecting Switches or Devices to Input E

Input E is a general purpose, digital input. This input is only active when in the RS232 and Analog modes. In R/C mode, this line is used as the radio channel 3 input.

Input E is a high impedance input with a pull-up resistor built into the controller. Therefore it will report an On state if unconnected, and a simple switch as shown on Figure 25 is necessary to activate it.

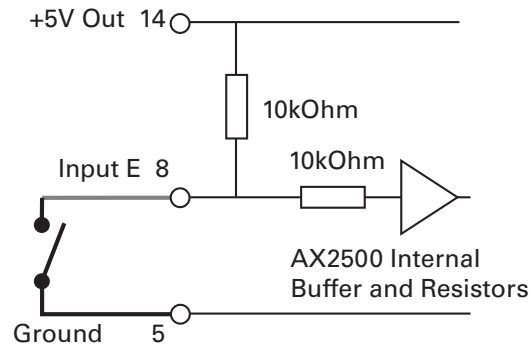


FIGURE 25. Switch wirings to Input E

The status of Input E can be read in the RS232 mode with the `?i` command string. The controller will respond with three sets of 2 digit numbers. The status of Input E is contained in the first set of numbers and may be 00 to indicate an Off state, or 01 to indicate an On state.

**This input is not available on the AX2850 or on the AX2550 with the Encoder Module installed.**

## Connecting Switches or Devices to Input F

Input F is a general purpose digital input. This input is only active when in the RS232 mode. In R/C mode, this line is used as the radio channel 2 input.

Input F is an opto-coupled input and requires the opto coupler buffer to be powered for it to work. Figure 26 below shows how to wire the buffer's power inputs (+5V In, GND In). Seen from the outside, Input F is similar to input E, but with a lower impedance of 10kOhm. If left unconnected, this input will report an Off state. As a result, this input may

be activated by a simple switch connected to +5V and no external resistor, as show in the Figure.

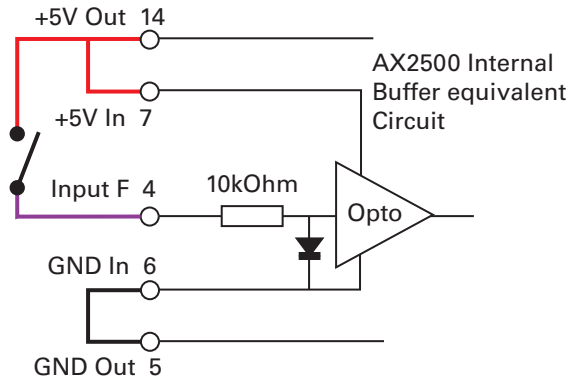


FIGURE 26. Switch wiring to Input F

The status of Input F can be read in the RS232 mode with the **?i** command string. The controller will respond with three sets of 2 digit numbers. The status of Input F is contained in the second set of numbers and may be 00 to indicate an Off state, or 01 to indicate an On state.

## Connecting Switches or Devices to EStop/Invert Input

This input is used to connect various switches or devices depending on the selected controller configuration.

The factory default for this input is "No Action"

This input can also be configured to be used with an optional "inverted" sensor switch. When activated, this will cause the controls to be inverted so that the robot may be driven upside-down.

When neither Emergency Stop or Inverted modes are selected, this input becomes a general purpose input like the other two described above.

This input is a high impedance input with a pull-up resistor built into the controller. Therefore it will report an On state (no emergency stop, or not inverted) if unconnected. A simple switch as shown on Figure 27 is necessary to activate it. Note that to trigger an Emergency Stop, or to detect robot inversion this input must be pulled to ground. Figure 27 show how to wire the switch to this input.



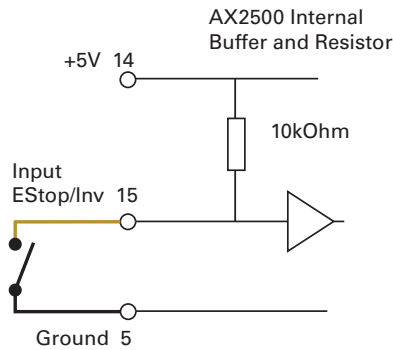


FIGURE 27. Emergency Stop / Invert switch wiring

The status of the EStop/Inv can be read at all times in the RS232 mode with the **?i** command string. The controller will respond with three sets of 2 digit numbers. The status of the ES/Inv Input is contained in the last set of numbers and may be 00 to indicate an Off state, or 01 to indicate an On state.

## Connecting Position Potentiometers to Analog Inputs

When configured in the Position mode, the controller's analog inputs are used to obtain position information from a potentiometer coupled to the motor axle. This feature is useful in order to create very powerful servos as proposed in the figure below:

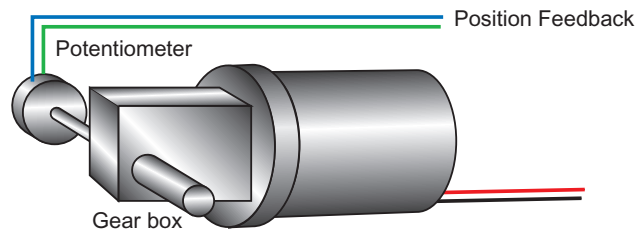


FIGURE 28. Motor and potentiometer assembly for position servo operation

Connecting the potentiometer to the controller is as simple as shown in the diagram on Figure 29.

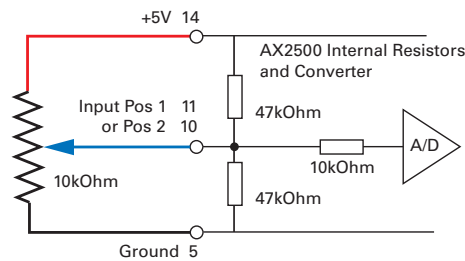


FIGURE 29. Potentiometer wiring in Position mode

The potentiometer must be attached to the motor frame so that its body does not move in relationship with the motor. The potentiometer axle must be firmly connected to the gearbox output shaft. The gearbox must be as tight as possible so that rotation of the motor translates into direct changes to the potentiometers, without slack, at the gearbox's output.

See "Closed Loop Position Mode" on page 115 for complete details on Position Mode wiring and operation.

## Important Warning

**Beware that the wrong + and - polarity on the potentiometer will cause the motor to turn in the wrong direction and not stop. The best method to figure out the right potentiometer is try one way and change the polarity if incorrect. Note that while you are doing these tests, the potentiometer must be loosely attached to the motor's axle so that it will not be forced and broken by the motor's uncontrolled rotation in case it was wired wrong.**

## Connecting Tachometer to Analog Inputs

When operating in closed loop speed mode, tachometers must be connected to the controller to report the measured motor speed. The tachometer can be a good quality brushed DC motor used as a generator. The tachometer shaft must be directly tied to that of the motor with the least possible slack.

Since the controller only accepts a 0 to 5V positive voltage as its input, the circuit shown in Figure 30 must be used between the controller and the tachometer: a 10kOhm potentiometer is used to scale the tachometer output voltage to -2.5V (max reverse speed) and +2.5V (max forward speed). The two 1kOhm resistors form a voltage divider that sets the idle voltage at mid-point (2.5V), which is interpreted as the zero position by the controller. The voltage divider resistors should be of 1% tolerance or better. To precisely adjust the 2.5V midpoint value it is recommended to add a 100 ohm trimmer on the voltage divider.

With this circuitry, the controller will see 2.5V at its input when the tachometer is stopped, 0V when running in full reverse, and +5V in full forward.

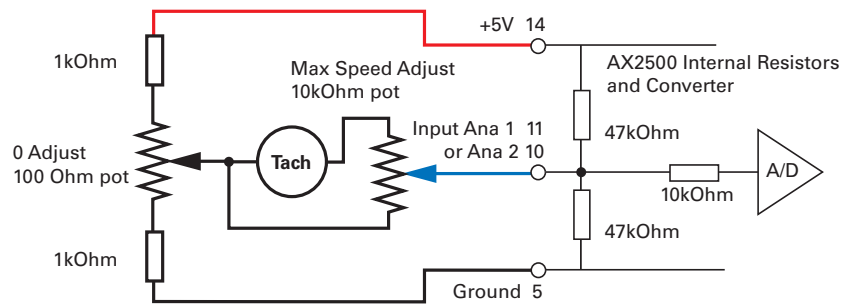


FIGURE 30. Tachometer wiring diagram

The tachometers can generate voltages in excess of 2.5 volts at full speed. It is important, therefore, to set the potentiometer to the minimum value (cursor all the way down per this drawing) during the first installation.

Since in closed loop control the measured speed is the basis for the controller's power output (i.e. deliver more power if slower than desired speed, less if higher), an adjustment and calibration phase is necessary. This procedure is described in "Closed Loop Speed Mode" on page 123.

## Important Warning

**The tachometer's polarity must be such that a positive voltage is generated to the controller's input when the motor is rotating in the forward direction. If the polarity is inverted, this will cause the motor to run away to the maximum speed as soon as the controller is powered with no way of stopping it other than pressing the emergency stop button or disconnecting the power.**

## Connecting External Thermistor to Analog Inputs

Using external thermistors, the AX2500/2850 can be made to supervise the motor's temperature and adjust the power output in case of overheating. Connecting thermistors is done according to the diagram show in Figure 31. The AX2500/2850 is calibrated using a 10kOhm Negative Coefficient Thermistor (NTC) with the temperature/resistance characteristics shown in the table below. This 10kOhm thermistor model can be found at the component section of every Radio Shack stores under the product reference 271-110A.

TABLE 13. Recommended NTC characteristics

Temp (oC)	-25	0	25	50	75	100
Resistance (kOhm)	86.39	27.28	10.00	4.16	1.92	0.93

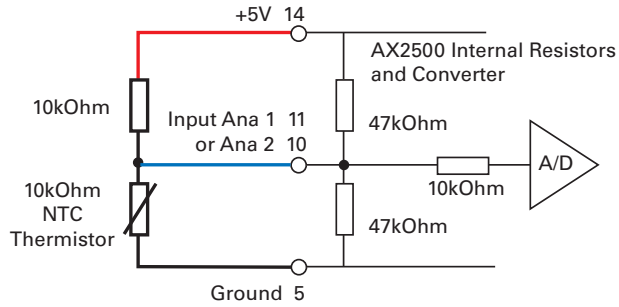


FIGURE 31. NTC Thermistor wiring diagram

Thermistor are non-linear devices. Using the circuit described on Figure 31, the controller will read the following values (represented in signed binary) according to the temperature.

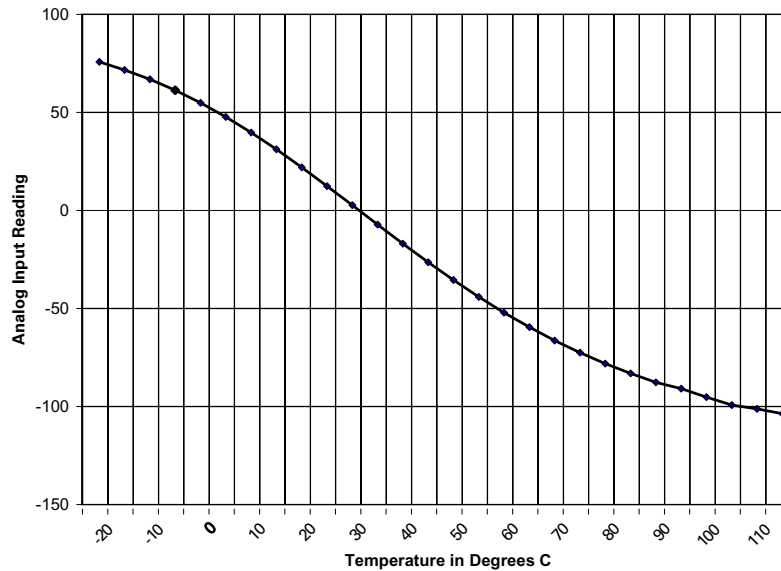


FIGURE 32. Signed binary reading by controller vs. NTC temperature

To read the temperature, use the `?p` command to have the controller return the A/D converter's value. The value is a signed 8-bit hexadecimal value. Use the chart data to convert the raw reading into a temperature value.

### Using the Analog Inputs to Monitor External Voltages

The analog inputs may also be used to monitor the battery level or any other DC voltage. In this mode, the controller does not use the voltage information but merely makes it available to the host microcomputer via the RS232 port. The recommended schematic is shown in Figure 33.

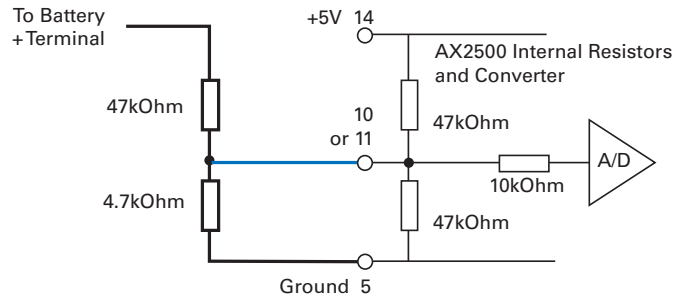


FIGURE 33. Battery voltage monitoring circuit

Using these resistor values, it is possible to measure a voltage ranging from -5V to +60V with a 0.25V resolution. The formula for converting the A/D reading into a voltage value is as follows.

$$\text{Measured volts} = ((\text{controller reading} + 128) * 0.255) - 5$$

Note: The A/D converter's reading is returned by the **?p** command and is a signed 8-bit hexadecimal value. You must add 128 to bring its range from -127/+127 to 0/255.

## Connecting User Devices to Analog Inputs

The two analog inputs can be used for any other purpose. The equivalent circuit for each input is shown in Figure 34. The converter operates with an 8-bit resolution, reporting a value of 0 at 0V and 255 at +5V. Care should be taken that the input voltage is always positive and does not exceed 5V. The converter's intrinsic diodes will clip any negative voltage or voltage above 5V, thus providing limited protection. The value of the analog inputs can be read through the controller's RS232 port.

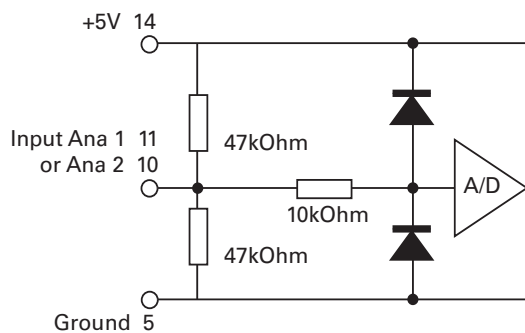


FIGURE 34. AX2500/2850 Analog Input equivalent circuit

---

## Internal Voltage Monitoring Sensors

The AX2500/2850 incorporates voltage sensors that monitor the Main Battery voltage and the Internal 12V supply. This information is used by the controller to protect it against over-voltage and undervoltage conditions (see “Overvoltage Protection” on page 32 and “Undervoltage Protection” on page 32). These voltages can also be read from the RS232 serial port using the **?e** query.

The returned value are numbers ranging from 0 to 255. To convert these numbers into a Voltage figure, the following formulas must be used:

$$\text{Measured Main Battery Volts} = 55 * \text{Read Value} / 256$$

$$\text{Measured Internal Volts} = 28.5 * \text{Read Value} / 256$$

---

## Internal Heatsink Temperature Sensors

The AX2500/2850 includes temperature sensors making contact with the each of the two Heatsink sides of the controller.

These sensors are used to automatically reduce the maximum Amps that the controller can deliver as it overheats. However, the temperature can be read using the RS232 port using the **?m** query, or during data logging (see “Analog and R/C Modes Data Logging String Format” on page 102)

The analog value that is reported will range from 0 (warmest) to 255 (coldest). Because of the non-linear characteristics of NTC thermistors, the conversion from measured value to temperature must be done using the correction curve below.

It should be noted that the temperature is measured inside the controller and that it may be temporarily be different than the temperature measured outside the case.

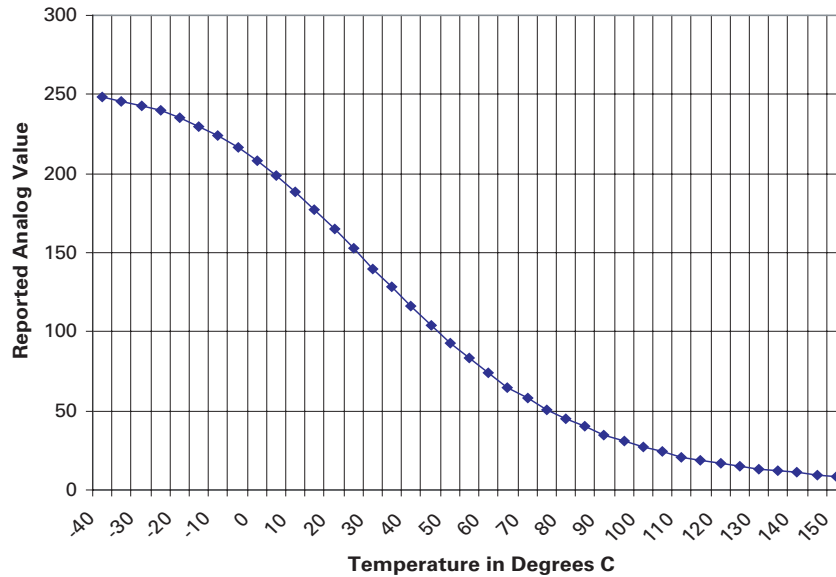


FIGURE 35. Analog reading by controller vs. internal heat sink temperature

## Temperature Conversion C Source Code

The code below can be used to convert the analog reading into temperature. It is provided for reference only. Interpolation table is for the internal thermistors.

```
int ValToHSTemp(int AnaValue)
{
    // Interpolation table. Analog readings at -40 to 150 oC, in 5o intervals

    int TempTable[39] = {248, 246, 243, 240, 235, 230, 224, 217, 208, 199, 188, 177,
        165, 153, 140, 128, 116, 104, 93, 83, 74, 65, 58, 51, 45, 40, 35, 31, 27, 24, 21,
        19, 17, 15, 13, 12, 11, 9, 8};

    int LoTemp, HiTemp, lobound, hibound, temp, i;

    i = 38;

    while (TempTable[i] < AnaValue && i > 0)
        i--;

    if (i < 0)
        i = 0;
    if (i == 38)
        return 150;
    else
    {
        LoTemp = i * 5 - 40;
        HiTemp = LoTemp + 5;
        lobound = TempTable[i];
        hibound = TempTable[i+1];
        temp = LoTemp + (5 * ((AnaValue - lobound)*100/ (hibound - lobound)))/100;
        return temp;
    }
}
```





## SECTION 6

# Normal and Fault Condition LED Messages

This section discusses the meaning of the various messages and codes that may be displayed on the LED display during normal operation and fault conditions.

---

## Use of the LED Display

The AX2500/2850 uses a single 7-segment LED display to report a number of operating or fault conditions. The type of reported information depends on the controller's operating context:

During normal motor operation:

- Motor direction

During Parameter Settings

- Selected parameter and its value

In R/C mode with Radio off

- No control message

During Error condition

- Error condition (overheat, emergency stop, short circuit)

During Self-Test mode

- Software revision number
- Motor direction

### Motor Direction Status

When the controller is running, two pairs of LED segments are directly related to command informations to the Power Output stage. The position and meaning of the segments is shown in the figure below.

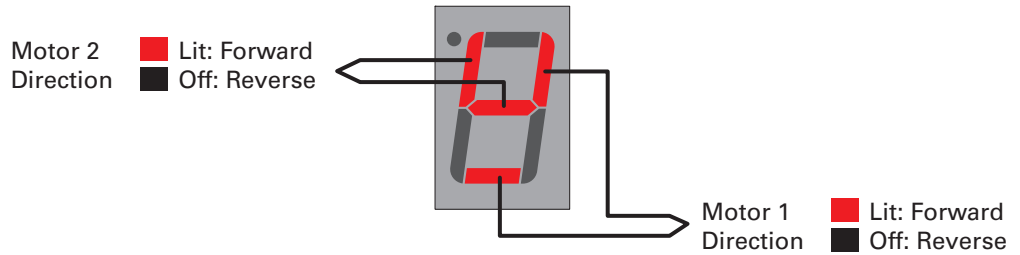


FIGURE 1. Each command bit is wired to 2 LED segments

Note that the display does not provide Power information. Therefore it is possible that the motor be stopped while the display indicates that the direction is forward. In such a situation is set to apply the power in the forward direction to the output stage but the motor is stopped because the applied power is zero.

The LED can display a total of 5 patterns summarized in Table 14.

TABLE 14. Motor Commands and resulting display

Possible Display	Motor 1	Motor 2	Comment
	 Forward	 Forward	Is also displayed when controller is active with a 0 command on each channel (i.e. motors at speed 0)
	 Reversed	 Forward	

TABLE 14. Motor Commands and resulting display

Possible Display	Motor 1	Motor 2	Comment
	 Forward	 Reversed	
	 Reversed	 Reversed	
	<b>MOSFET Transistors are OFF</b> Motors are freewheeling		Will occur during Overvoltage or Undervoltage conditions (see page 32), or if Dead-man switch is activated (see page 46)

## Fault Messages

The AX2500/2850 uses the LED display to report fault conditions. When these messages are displayed, the motors are normally stopped.

## No Control

This message is displayed in the R/C mode to indicate that no valid radio signal has been detected at its inputs, or that radio signal has been lost. When the controller is configured in the mixed mode, signals on channel 1 and channel 2 must be present to enable the controller. When the controller is configured in the separate mode, a signal received on either channel will enable the controller. When enabled, the controller will display the normal motor status described previously.

The “no control” messages is displayed using the following sequence of digits.



FIGURE 36. No Radio signal scrolling message

## Emergency Stop

The “Emergency Stop” message is displayed after the motors have stopped following an emergency stop condition triggered by any of the methods described in Figure , “Emergency Shut Down Using Controller Switches,” on page 45. The “Emergency Stop” message is displayed using the following sequence of digits.



FIGURE 37. Emergency Stop scrolling message

## Self-Test Display

Self test is a special condition that is entered by holding the Program and Set button immediately after power-on or reset. During self test, the LEDs will display the controller’s software revision number by flashing a sequence of digits as shown in the figure below. Then the each motor will, in turn, be ramped to maximum forward and maximum reverse. When the motors are operating, the LED will display one of the patterns described in Table 14. The cycle will repeat indefinitely until the controller is powered Off or reset.



= Software version 1.7



= Software version 2.0.c

FIGURE 38. Example of Software revision number display

SECTION 7

# R/C Operation

This section describes the controller's wiring and functions specific to the R/C radio control mode.

## Mode Description

The AX2500/2850 can be directly connected to an R/C receiver. In this mode, the speed or position information is contained in pulses whose width varies proportionally with the joysticks' positions. The AX2500/2850 mode is compatible with all popular brands of R/C transmitters. A third R/C channel can be used to control the On/Off state of two outputs that may be connected to electrical accessories (valves, lights, weapons,...)

The R/C mode provides the simplest method for remotely controlling a robotic vehicle: little else is required other than connecting the controller to the R/C receiver (using the provided cable) and powering it On. For better control and improved safety, the AX2500/2850 can be configured to perform correction on the controls and will continuously monitor the transmission for errors.

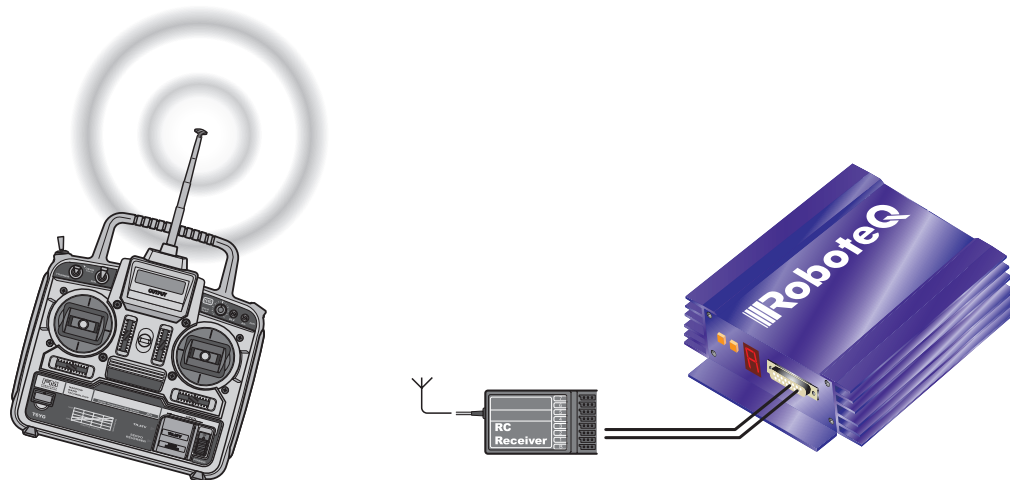


FIGURE 39. R/C radio control mode

## Selecting the R/C Input Mode

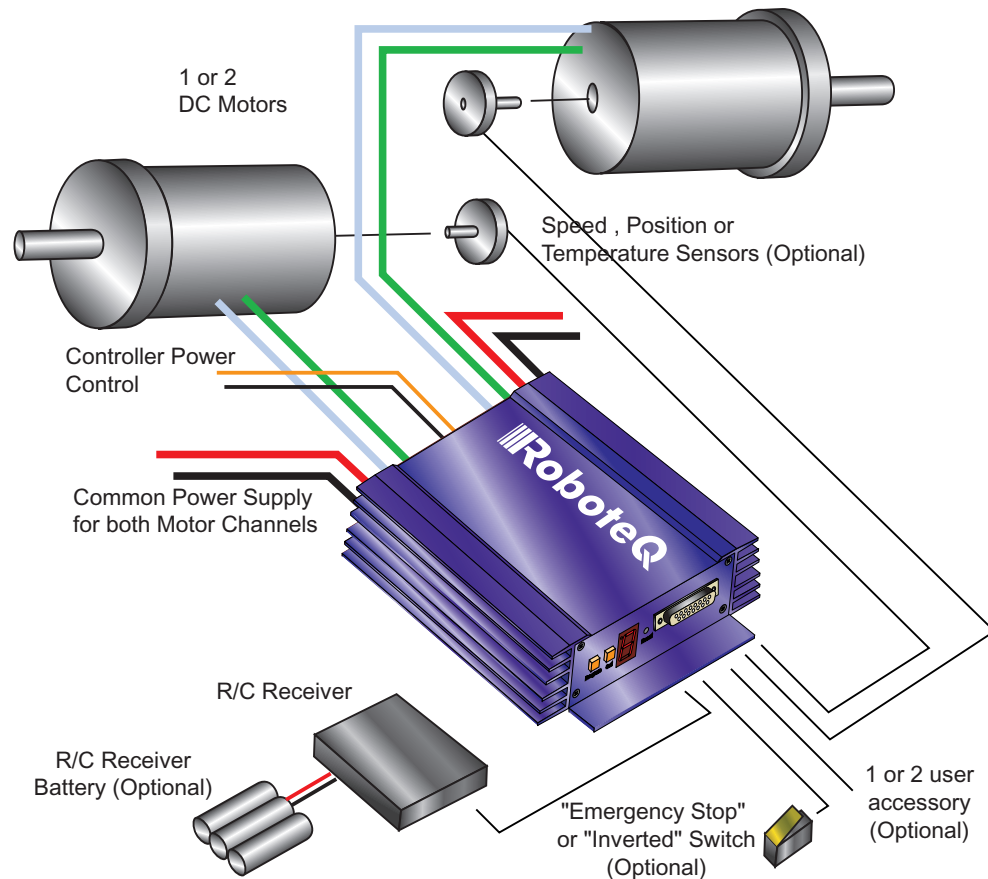
The R/C Input Mode is the factory default setting.

If the controller has been previously set to a different Input Mode, it will be necessary to reset it to the R/C mode using one of the following methods:

- Restoring the factory defaults by pressing and holding the **Program** and **Set** buttons while powering on the controller until the LED display flashes
- Setting the "I" parameter to the value "0" using one of several methods described in the chapters "Configuring the Controller using the Switches" on page 153, "Using the Roborun Configuration Utility" on page 159, and "RS232 Accessible Parameter Table" on page 99.

## Typical Wiring

The diagram below shows all the required and optional connections when using the R/C mode.



The required connections are the following:

- a 12V to 40V to Main Battery

- at least one motor
- optional 12V backup power supply for the controller
- R/C radio

See “Connecting Power and Motors to the Controller” on page 25. The connection to the R/C radio is further detailed in this chapter.

The optional connections are the following:

- optional 12V backup power supply for the controller
- the speed or position sensors required for closed loop speed or position operation
- 1 or 2 electrical accessory (valve, weapon, solenoid, ...)
- thermistor for motor temperature monitoring
- gravity actuated switch for detecting inverted operation
- manual switch for emergency stop
- the R/C receiver’s battery may also be omitted by using the power output available on the controller’s connector

See “Connecting Sensors and Actuators to Input/Outputs” on page 49.

## Connector I/O Pin Assignment (R/C Mode)

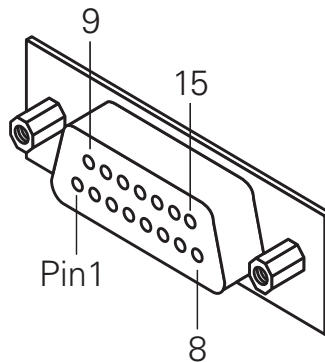


FIGURE 40. Pin locations on the controller’s 15-pin connector

When used in R/C mode, the pins on the controller’s DB15 connector are mapped as described in the table below

TABLE 15. Connector pin-out in R/C mode

Pin Number	Signal	Input or Output	Description
1	Output C	Output	2A Accessory Output C (same as pin 9)
2	RS232 Out	Output	Optional. Used for Data Logging
3	R/C Channel 1	Input	Channel 1 input pulse (isolated)

TABLE 15. Connector pin-out in R/C mode

Pin Number	Signal	Input or Output	Description
4	R/C Channel 2	Input	Channel 1 input pulse (isolated)
5	Ground	Power	Controller ground (-)
6	R/C -	Power Input	R/C Battery input - (isolated)
7	R/C +	Power Input	R/C Battery input + (isolated)
8	R/C Channel 3	Input	Channel 3 input for On/Off accessories - Not available on AX2850.
9	Output C	Output	2A Accessory Output C (same as pin 1)
10	Speed/Pos/T 2	Analog in	Channel 2 speed, position or temp feedback
11	Speed/Pos/T 1	Analog in	Channel 1 speed, position or temp feedback
12	Output D	Output	Low Current Accessory Output D - Not available on AX2850.
13	Ground	Power	Controller ground (-)
14	+5V	Power Output	+5V Power Output (100mA max.)
15	Switch Input	Input	Emergency Stop or Invert Switch input

## R/C Input Circuit Description

The AX2500/2850 includes an optical isolation barrier on the Channel 1 and Channel 2 R/C radio inputs. Figure 41 shows an electrical representation of the R/C input circuit. The right side is powered from the controller's batteries. The R/C signals 1 and 2 activate a LED whose light then triggers the photo transistors on the microcontroller side. The left side of the opto isolators include an amplifier and thus need to be powered separately. Notice that channel 3 is optional and not opto-isolated.

Optical isolation is designed to protect the R/C radio from damage that may occur inside the controller, and vice-versa. Additionally, the isolation barrier will help prevent some of the electrical "noise" generated inside the controller by the Microcontroller and the high power switching from reaching and interfering with the radio.



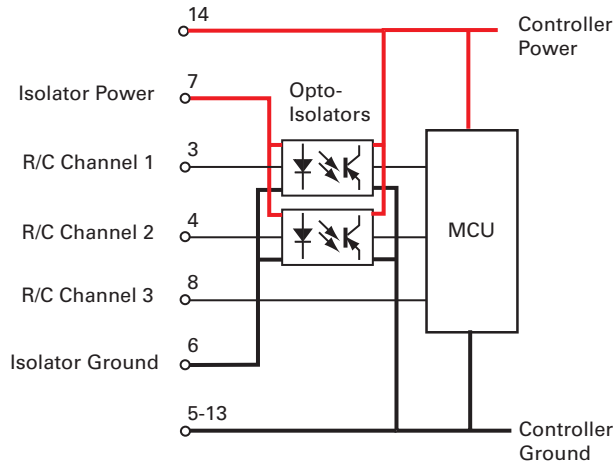


FIGURE 41. AX2500/2850 R/C Input equivalent circuit

## Supplied Cable Description

The AX2500/2850 is delivered with a custom cable that can easily be adapted to operate in any of the supported isolated and non isolated modes. The figures below show the cable and its wiring diagram

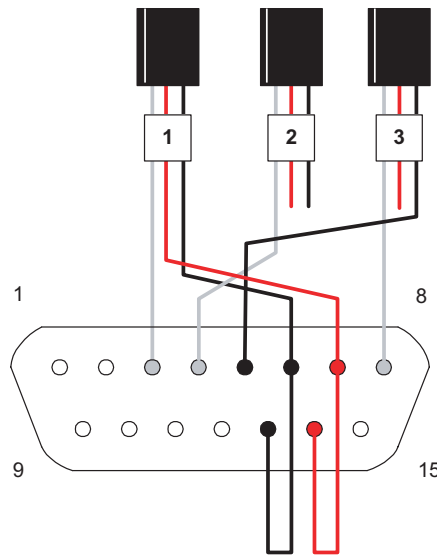


FIGURE 42. Cable wiring diagram

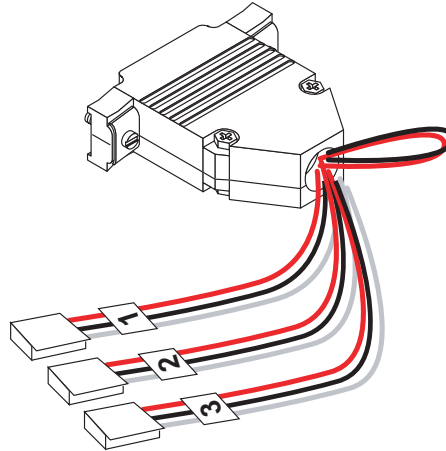


FIGURE 43. RC connection cable

The wire loop is used to bring power from the controller's internal power supply to the optocouplers and to the RC radio. Leaving the loop untouched causes the controller to operate in non-isolated mode, with power flowing into the RC radio. The following sections show the various power and isolation modes supported by the controller.

### Cabling to R/C Receiver using Full Opto-Isolation

Full opto-isolation is achieved when the radio's power and ground are totally separated from the controller's power and ground.

Figure 44 shows the cabling of the R/C radio to the controller when full optical isolation is required.

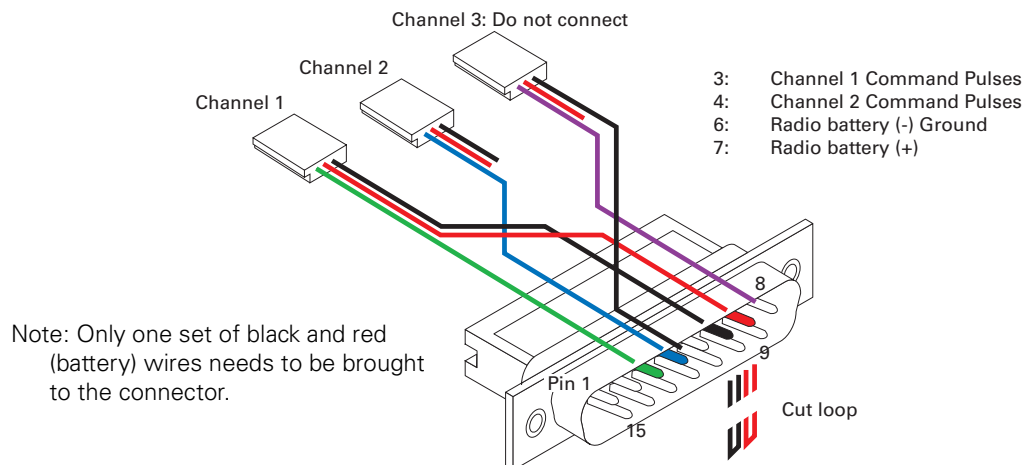


FIGURE 44. Channel 1 &amp; 2 wiring using external battery and full optical isolation

The opto isolators must be powered with a 5V supply for their built-in amplifiers to work. This power is normally supplied from the R/C radio's battery as detailed in the diagram on Figure 45.

Note that if full optical isolation is required, **it is not possible to connect the third R/C channel to the radio**. Since the 3rd channel is not optoisolated, connecting it to the radio will cause the radio's ground to be electrically tied to the controller ground, thus breaking the optical barrier.

This wiring, with a separate R/C battery, is the preferred method for connecting the R/C radio.

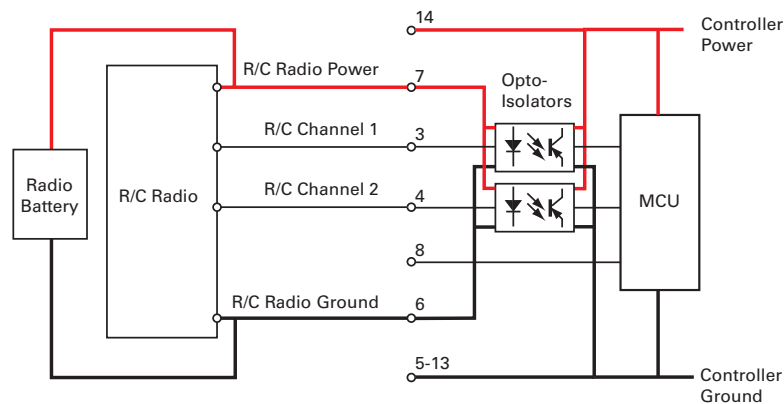


FIGURE 45. Fully opto-isolated connection to R/C radio

## Cabling to R/C Receiver with Partial Opto-Isolation

This wiring option should be considered only when the Accessory R/C channel (Channel 3) is required. Since Channel 3 is directly connected to the AX2500/2850's microcontroller without opto coupler, it is necessary to connect the radio and controller grounds together to create a common ground reference for the signal. Since the Channel 3 connector has a ground wire, this connection will occur when the connector is plugged in the radio. The red loop wire must be cut to enable that mode. The radio will be powered from its own separate battery using this wiring scheme.

By joining the grounds and having the R/C signal connected directly from the radio to the controller, the full electrical barrier is lost. However, since the radio's +5V and controller

power voltage are still separate, some protection remains should the controller fail and accidentally generate a high voltage on its +5V output.

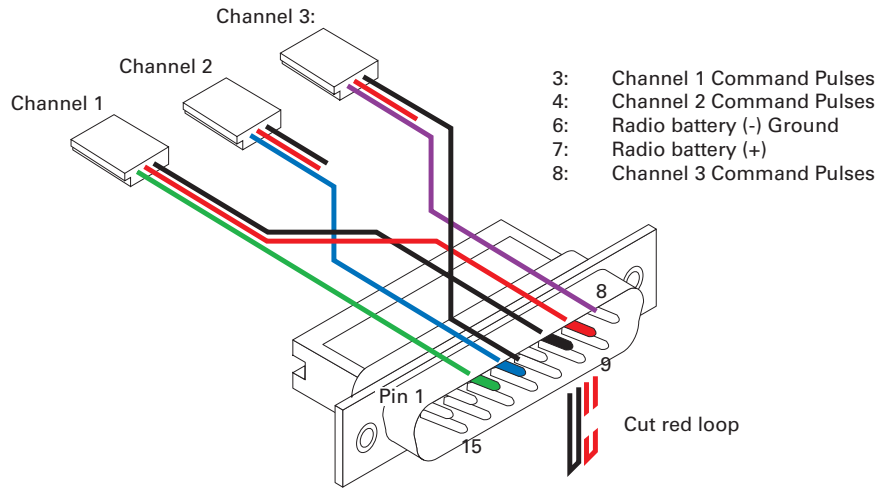


FIGURE 46. Wiring when Ch 3 is used with radio powered by its own separate battery

Figure 46 shows the cabling of the R/C radio to the controller when Channel 3 is used and partial optical isolation is desired. Figure 47 shows the equivalent electrical diagram.

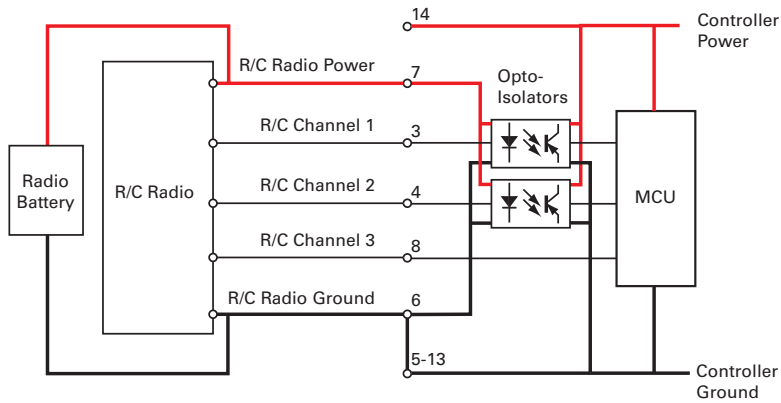


FIGURE 47. Partial opto-isolation with Channel 3 electrical diagram

### Powering the Radio from the controller

The 5V power and ground signals that are available on the controller’s connector may be used to power the R/C radio. The wire loop is used to bring the controller’s power to the the radio as well a for powering the optocoupler stage. Figure 48 below shows the connector wiring necessary to do this. Figure 49 shows the equivalent electrical diagram.

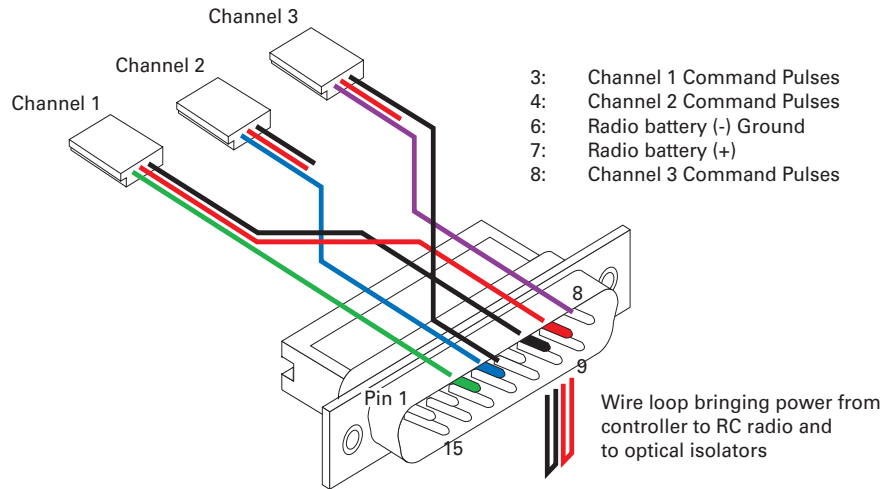


FIGURE 48. Wiring for powering R/C radio from controller

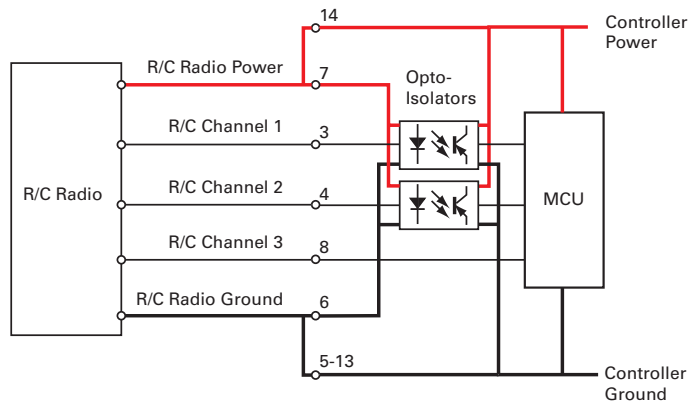


FIGURE 49. R/C Radio powered by controller electrical diagram

## Important Warning

**Do not connect a battery to the radio when in this mode. The battery voltage will flow directly into the controller and cause permanent damage if its voltage is higher than 5.5V.**

Notice that in this configuration, the controller's +5V power and ground are connected to the floating (opto-isolated) R/C power inputs so that now the radio and the controller are no longer optically isolated.

Losing the optical isolation increase the risks that damage in the controller will reach the radio, although these risks remain extremely low. Without optical isolation, the radio is less immune to electrical "noise" and therefore may operate at a reduced range.

This mode of operation is the most convenient and is the one wired in the R/C cable delivered with the controller.

## Operating the Controller in R/C mode

In this operating mode, the AX2500/2850 will accept commands from a Radio Control receiver used for R/C models remote controls. The speed or position information is communicated to the AX2500/2850 by the width of a pulse from the R/C receiver: a pulse width of 1.0 millisecond indicates the minimum joystick position and 2.0 milliseconds indicates the maximum joystick position. When the joystick is in the center position, the pulse should be 1.5ms.

Note that the real pulse-length to joystick-position numbers that are generated by your R/C radio may be different than the ideal 1.0ms to 2.0ms discussed above. To make sure that the controller captures the full joystick movement, the AX2500/2850 defaults to the timing values shown in Figure 50.

For best control accuracy, the AX2500/2850 can be calibrated to capture and use your radio's specific timing characteristics and store them into its internal Flash memory. This is done using a simple calibration procedure described on page 82.

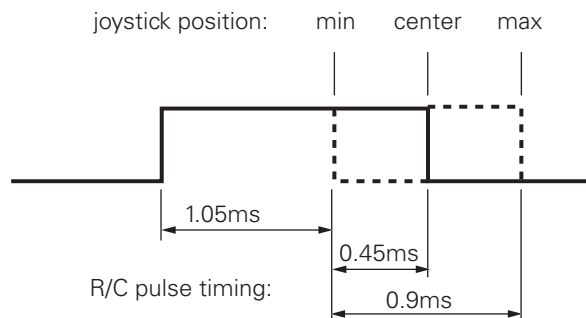


FIGURE 50. Joystick position vs. pulse duration default values

The AX2500/2850 has a very accurate pulse capture input and is capable of detecting changes in joystick position (and therefore pulse width) as small as 0.4%. This resolution is superior to the one usually found in most low cost R/C transmitters. The AX2500/2850 will therefore be able to take advantage of the better precision and better control available from a higher quality R/C radio, although it will work fine with lesser expensive radios as well.

Internally, the measured pulse width is compared to the reference minimum, center and maximum pulse width values. From this is generated a number ranging from -127 (when the joystick is in the min. position), to 0 (when the joystick is in the center position) to +127 (when the joystick is in the max position). This number is then used to set the motors' desired speed or position that the controller will then attempt to reach.

For best results, reliability and safety, the controller will also perform a series of corrections, adjustments, and checks to the R/C commands, as described in the following sections.

---

## Reception Watchdog

Immediately after it is powered on, if in the R/C mode, the controller is ready to receive pulses from the R/C radio and move the motors accordingly.

If no pulses are present, the motors are disabled, and the controller's display will scroll alternatively the letters "no ctrl" as shown in Figure 51 below.



FIGURE 51. "No control" message will scroll when no valid radio signal is present

After powering on the R/C radio receiver and transmitter, and if the wiring is correct, the controller will start receiving pulses. For a preset amount of time, the controller will monitor the pulse train to make sure that they are regular and therefore genuine R/C radio command pulses. After that, the motors are enabled and the LEDs will display a pattern related to the actual motor direction (see Figure , "Motor Direction Status," on page 66).

This power-on Watchdog feature prevents the controller from becoming active from parasite pulses and from moving the motors erratically as a result.

Similarly, if the pulse train is lost while the motors were enabled, the controller will wait a short preset amount of time before it disables the motors. If the pulses reappear during that time, the controller continues without any breaks. If the communication is confirmed lost, the "no ctrl" message is displayed again.

Note: the Accessory Outputs C and D will be turned Off when radio is lost.

## Important Notice about PCM Radios

**PCM radios have their own watchdog circuitry and will output a signal (normally a "safe condition" value) when radio communication is lost. This signal will be interpreted by the AX2500/2850 as a valid command and the controller will remain active. To benefit from the AX2500/2850's radio detection function, you will need to disable the your PCM radio watchdog.**

---

## R/C Transmitter/Receiver Quality Considerations

As discussed earlier in this chapter, the AX2500/2850 will capture the R/C's command pulses with great accuracy. It will therefore be able to take advantage of the more precise joysticks and timings that can be found in higher quality R/C radio, if such added precision is desired in your application.

Another important consideration is the R/C receiver's ability to operate in an electrically noisy environment: the AX2500/2850 switches high current at very high frequencies. Such transients along long battery and motor wires will generate radio frequency noise that may interfere with the R/C radio signal. The effects may be reduced remote control range and/or induced errors in the command pulse resulting in jerky motor operation.

A higher quality PCM R/C transmitter/radio is recommended for all professional applications, as these are more immune to noise and interference.

While a more noise-immune radio system is always desirable, it is also recommended to layout the wiring, the controller, radio and antenna so that as little electrical noise is generated in the first place. Section "Electrical Noise Reduction Techniques" on page 31 provides a few suggestions for reducing the amount of electrical noise generated in your robot.

## Joystick Deadband Programming

In order to avoid undesired motor activity while the joysticks are centered, the AX2500/2850 supports a programmable deadband feature. A small deadband is set into the controller by default at the factory. This deadband can be stretched, reduced or eliminated by changing the "d" parameter using one of the three methods described in the chapter "Configuring the Controller using the Switches" on page 153. The AX2500/2850 has 8 pre-set deadband values coded 0 to 7. The value 0 disables the deadband. Other values select a deadband according to the table below. The deadband value applies equally to both joysticks

The deadband is measured as a percentage of total normal joystick travel. For example, a 16% deadband means that the first 16% of joystick motion in either direction will have no effect on the motors. If the joystick is recalibrated to operate using a shorter travel (see "Joystick Calibration" on page 81), the percent value in the table will not be as accurate.

TABLE 16. Selectable deadband values

Deadband Parameter Value	Deadband as Percent of full Joystick Travel
d = 0	No deadband
d = 1	8%
d = 2	16% - default value
d = 3	24%
d = 4	32%
d = 5	40%
d = 6	46%
d = 7	54%

Note that the deadband only affects the start position at which the joystick begins to take effect. The motor will still reach 100% when the joystick is at its full position. An exaggerated illustration of the effect of the deadband on the joystick action is shown in the Figure 52 below.



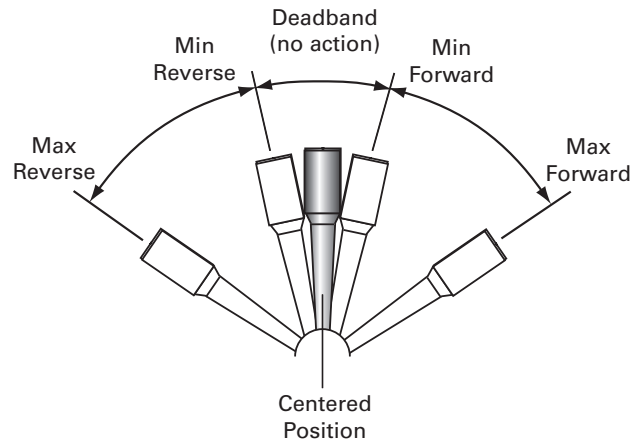


FIGURE 52. Effect of deadband on joystick position vs. motor speed

---

## Command Control Curves

The AX2500/2850 can also be set to translate the joystick motor commands so that the motors respond differently whether the joystick is near the center or near the extremes. Five different exponential or logarithmic translation curves may be applied. Since this feature applies to both R/C and RS232 mode, it is described in detail in "Command Control Curves" on page 42, in the General Operation section of this manual.

---

## Left/Right Tuning Adjustment

When operating in mixed mode with one motor on each side of the robot, it may happen that one motor is spinning faster than the other one at identically applied power, causing the vehicle to pull to the left or to the right.

To compensate for this, the AX2500/2850 can be made to give one side up to 10% more power than the other at the same settings. This capability is described in detail in "Left / Right Tuning Adjustment" on page 43, in the General Operation section of this manual.

---

## Joystick Calibration

This feature allows you to program the precise minimum, maximum and center joystick positions of your R/C transmitter into the controller's memory. This feature will allow you to use the full travel of your joystick (i.e. minimum = 100% reverse, maximum = 100% forward). It also ensures that the joystick's center position does indeed correspond to a "0" motor command value.

Joystick calibration is also useful for modifying the active joystick travel area. For example, the figure below shows a transmitter whose joystick's center position has been moved back so that the operator has a finer control of the speed in the forward direction than in the reverse position.

There are two methods for calibrating the joysticks:

- The automatic method is the simplest and is based on the controller “learning” the joystick’s parameters using the simple training sequence described below.
- The manual method lets you enter actual timing numbers directly in the controller’s flash memory using your PC running the Roborun configuration utility. This method is described in “Loading, Changing Controller Parameters” on page 162.

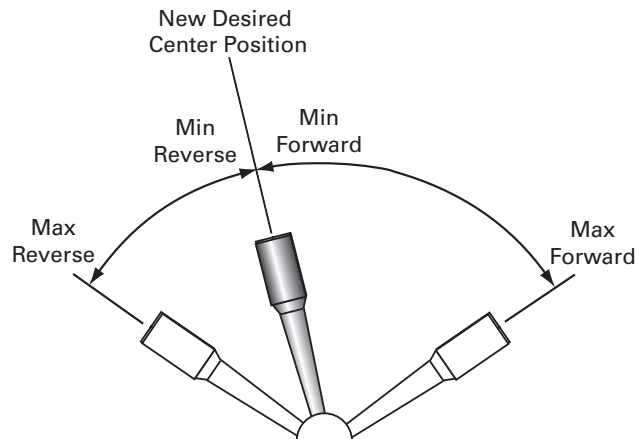


FIGURE 53. Calibration example where more travel is dedicated to forward motion

## Automatic Joystick Calibration

To calibrate the joystick(s) follow these steps:

- Press and hold the **Program** button while resetting or power up the controller
- After 10 seconds, the controller will enter the Program mode and flash the first parameter (**I**) and its value (**0** if set R/C mode)
- Turn the R/C transmitter and receiver On
- Press the **Program** button several times until the letter “**J**” is displayed. If you missed it, keep pressing the **Program** button for another cycle.
- When the display flashes the letter “**J**” followed by the “-” sign, press the **Set** button
- When the display flashes the letter “**J**” followed by “**o**,” the controller has entered the joystick calibration mode
- Move each joystick to the desired minimum and maximum position several times
- Move back the joystick(s) to the desired center position
- With the joystick(s) in the center position, press the **Program** button to record the change permanently in the controller’s Flash memory.
- Restart the controller by pressing the **Reset** button or cycling the power.

To reset the controller to factory default or to program the joystick’s positions using numerical values, see “Configuring the Controller using the Switches” on page 153 and “Using the Roborun Configuration Utility” on page 159.

Notes:

If you attempt to calibrate the joysticks while the radio is off or not connected to the controller, the calibration data will not change and the previously stored information will continue to be used.

If calibration is performed with only one R/C channel connected to the controller, then only the joystick that is active will be calibrated. The other channel will keep its original settings.

A minimum amount of travel is required between the min, max and center joystick positions. If, while calibrating, the joystick has not been moved far enough from either side of the center position, the controller will automatically include a minimum of travel to ensure proper and safe operation. In most cases, this creates no undesired effect to the driving characteristics of the robot.

R/C calibration only applies to the channel 1 and channel 2 inputs. The accessory activation channel (channel 3) is preset at the factory and cannot be changed.

## **Important Notice**

**To ensure that only stable pulses are present, the R/C transmitter and radio must be On before entering joystick calibration.**

---

## **Activating the Accessory Outputs**

The AX2500/2850 has two general purpose outputs that may be turned on and off using a third R/C channel on the radio.

Output C is a buffered output capable of driving a 2A device at up to 24V. Output D is a non-buffered output that requires an external relay to drive high current loads. Details on how to wire these outputs to user accessories can be found at "Connecting Sensors and Actuators to Input/Outputs" on page 49.

Both outputs are controlled from a single joystick on Channel 3.

Output C is activated by pushing the joystick to the maximum position. The output turns back off when the joystick is returned to the center position

Output D is a toggle output. When the joystick is moved from the center to the minimum position, the output changes state (to On if it was Off, or to Off if it was On). Beware that because this is a toggling output, it may be accidentally activated by noise in the radio reception. Use this output to drive safe accessories. Use only with a good quality radio, such as a PCM radio.

Note: Channel 3 and Output D are not available on the X2850, or on the AX2550 equipped with the encoder module.

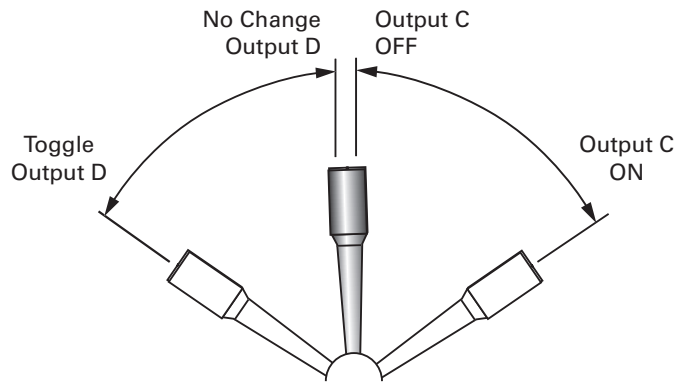


FIGURE 54. Using Channel 3 to activate accessory outputs

## Data Logging in R/C Mode

While in R/C Mode, the AX2500/2850 will continuously send a string of characters on the RS232 output line. This string will contain 12 two-digits hexadecimal number representing the 12 following operating parameters.

- Captured R/C Command 1 and 2
- Power Applied to Controller's output stage
- Values applied to Analog inputs 1 and 2
- Amps on channel 1 and 2
- Internal Heat Sink temperatures 1 and 2
- Main Battery voltage
- Internal 12V voltage
- Encoder Speed or Position feedback, if encoder module is present.

The entire string is repeated every 200 milliseconds with the latest internal parameter values. This information can be logged using the Roborun Utility (see "Viewing and Logging Data in Analog and R/C Modes" on page 172). It may also be stored in a PDA that can be placed in the mobile robot.

The string and data format is described in "Analog and R/C Modes Data Logging String Format" on page 102. The serial port's output can be safely ignored if it is not required in the application.

To read the output string while operating the controller with the R/C radio, you must modify the R/C cable to add an RS232 output wire and connector that will be connected to the PC's communication port. Figure 55 and Figure 55 below shows the wiring diagram of the modified R/C cable for connection to a PC or to a PDA, respectively.

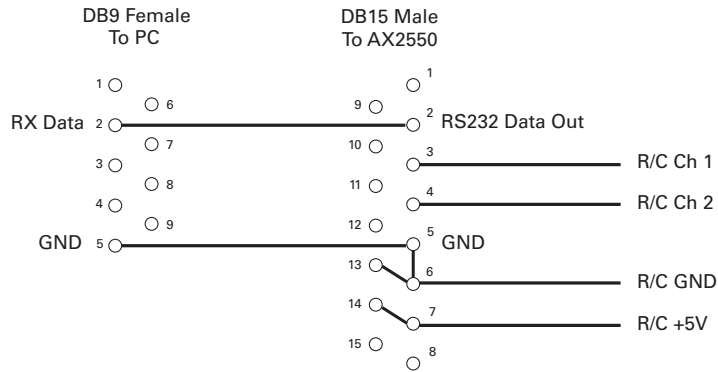


FIGURE 55. Modified R/C cable with RS232 output for data logging to a PC

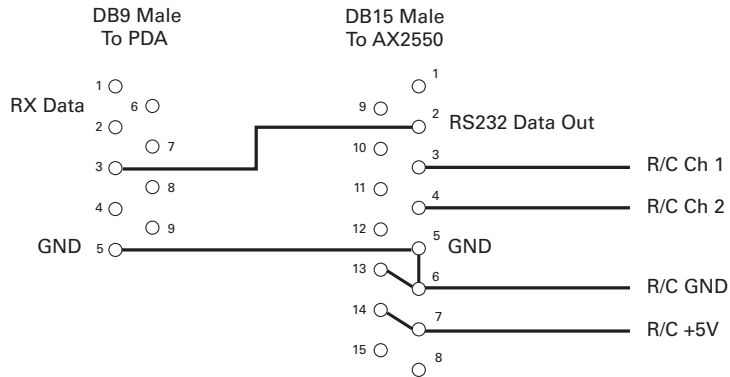


FIGURE 56. Modified R/C cable with RS232 output for data logging to a PDA



## SECTION 8

# Serial (RS-232) Controls and Operation

This section describes the communication settings and the commands accepted by the AX2500/2850 in the RS232 mode of operations. This information is useful if you plan to write your own controlling software on a PC or microcomputer. These commands will also allow you to send commands manually using a terminal emulation program. If you wish to use your PC simply to set parameters and/or to exercise the controller, you should use the Roborun utility described on page 87.

---

## Use and benefits of RS232

The serial port allows the AX2500/2850 to be connected to microcomputers or wireless modems. This connection can be used to both send commands and read various status information in real-time from the controller. The serial mode enables the design of autonomous robots or more sophisticated remote controlled robots than is possible using the R/C mode. RS232 commands are very precise and securely acknowledged by the controller. They are also the method by which the controller's features can be accessed and operated to their fullest extent.

When connecting the controller to a PC, the serial mode makes it easy to perform simple diagnostics and tests, including:

- Sending precise commands to the motors
- Reading the current consumption values and other parameters
- Obtaining the controller's software revision and date
- Reading inputs and activating outputs
- Setting the programmable parameters with a user-friendly graphical interface
- Updating the controller's software

## Connector I/O Pin Assignment (RS232 Mode)

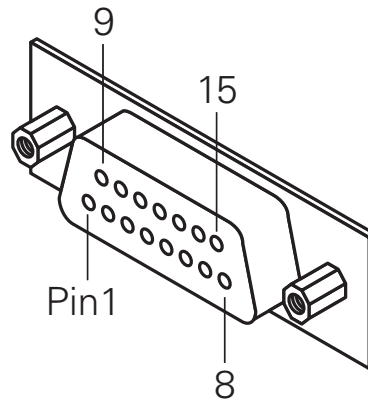


FIGURE 1. Pin locations on the controller's 15-pin connector

When used in the RS232 mode, the pins on the controller's DB15 connector are mapped as described in the table below

TABLE 17. DB15 Connector pin assignment in RS232 mode

Pin Number	Signal	Input or Output	Description
1	Output C	Output	2Amp Accessory Output C (same as pin 9)
2	Data Out	Output	RS232 data output from the controller to the PC
3	Data In	Input	RS232 data input to the controller from the PC
4	Input F	Input	Accessory Input F
5	Ground Out	Power Output	Controller ground (-)
6	Ground In	Power Input	<b>Must be wired to pin 13</b> or pin 5
7	+5V In	Power Input	<b>Must be wired to pin 14</b>
8	Input E	Input	Accessory input E - (Not available on AX2850)
9	Output C	Output	2Amp Accessory Output C (same as pin 1)
10	Speed/Pos/T 2	Analog in	Channel 2 speed, position or temp feedback
11	Speed/Pos/T 1	Analog in	Channel 1 speed, position or temp feedback
12	Output D	Output	Low Current Accessory Output D - (Not available on AX2850)
13	Ground Out	Power	Controller ground (-)
14	+5V Out	Power Output	+5V Power Output (100mA max.)
15	Switch Input	Input	Emergency Stop or Invert Switch input



## Cable configuration

The RS232 connection requires the special cabling as described in the figure below. The 9-pin female connector plugs into the PC (or other microcontroller). The 15-pin male connector plugs into the AX2500/2850.

It is critical that you do not confuse the connector's pin numbering. The pin numbers on the drawing are based on viewing the connectors from the front (facing the sockets or pins). Most connectors have pin numbers molded on the plastic.

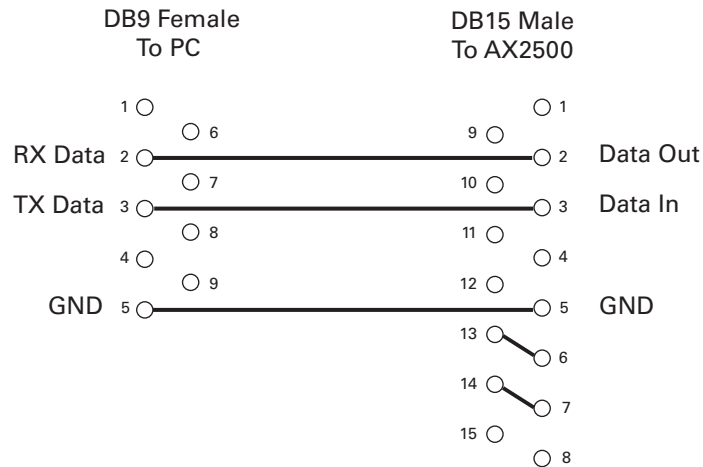


FIGURE 57. PC to AX2500/2850 RS232 cable/connector wiring diagram

## Extending the RS232 Cable

The AX2500/2850 is delivered with a 4 foot cable adapter which may be too short, particularly if you wish to run and monitor the controller inside a moving robot.

RS232 extension cables are available at most computer stores. However, you can easily build one using a 9-pin DB9 male connector, a 9-pin DB9 female connector and any 3-wire cable. These components are available at any electronics distributor. A CAT5 network cable is recommended, and cable length may be up to 100' (30m). Figure 58 shows the wiring diagram of the extension cable.

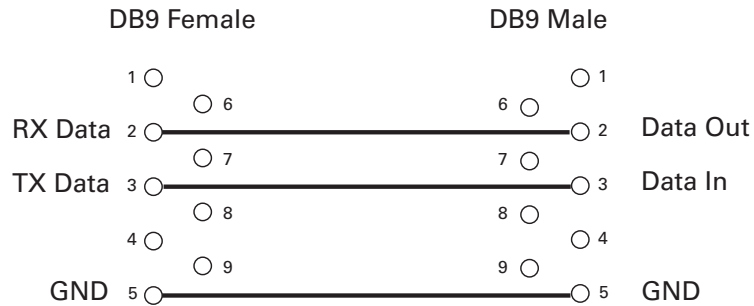


FIGURE 58. RS232 extension cable/connector wiring diagram

## Communication Settings

The AX2500/2850 serial communication port is set as follows:

### 9600 bits/s, 7-bit data, 1 Start bit, 1 Stop bit, Even Parity

Communication is done without flow control, meaning that the controller is always ready to receive data and can send data at any time.

**These settings cannot be changed.** You must therefore adapt the communication setting in your PC or microcomputer to match those of the controller.

## Establishing Manual Communication with a PC

The controller can easily be connected to a PC in order to manually exercise its capabilities. Simply connect the supplied cable to the AX2500/2850 on one end (DB-15 connector) and to a free COM port on the other end (DB-9 connector).

Once connected, you will need a Terminal Emulation program to display the data received from the controller on the PC's screen and to send characters typed on the keyboard to the controller. All Windows PC's come with the Hyperterm terminal emulation software.

Locate the Hyperterm launch icon in the Start button: Programs > Accessories > Communication folder.

You will need to configure Hyperterm to use the COM port to which you have connected the controller (typically COM1) and to configure the communication settings as described in the section above.

To save time and avoid errors, a hyperterm configuration file is automatically installed in your PC's Start button menu when you install Roboteq's Roborun utility (See "Downloading

and Installing the Utility” on page 159). The configuration file is set to use the COM1 port. You can easily change this setting to a different port from the program’s menus.

In all cases, immediately after reset or power up, the controller will output a short identity message followed by a software revision number and software revision date as follows:

**Roboteq v1.7 02/01/05**  
**s**

The letter below the prompt message is a code that provides information on the hardware and can be ignored.

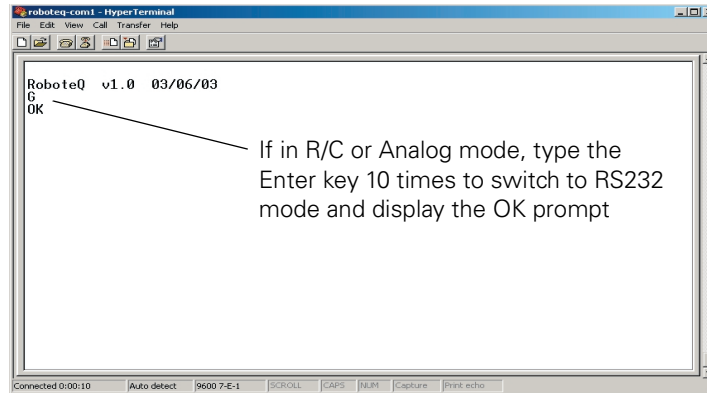


FIGURE 59. Power-on message appearing on Hyperterm

On the AX3500, AX2850, or AX2550 with an Encoder module, this first prompt is immediately followed by a second one send by the MCU dedicated to the Encoder function:

**RoboEnc v1.7 02/01/05**  
**00**

### Entering RS232 from R/C or Analog mode

If the controller is configured in R/C or Analog mode, it will not be able to accept and recognize RS232 commands immediately.

However, the controller will be “listening” to the serial port and will enter the serial mode after it has received 10 continuous “Enter” (Carriage Return) characters. At that point, the controller will output an “OK” message, indicating that it has entered the RS232 mode and that it is now ready to accept commands.

Note that for improved safety, the RS232 watchdog is automatically enabled when entering the RS232 in this way. See “RS-232 Watchdog” on page 98.

When reset again, the controller will revert to the R/C mode or Analog mode, unless the Input Mode parameter has been changed in the meantime.

### Data Logging String in R/C or Analog mode

If the controller is in the R/C or analog mode, immediately after reset it will send a continuous string of characters (one character every 8ms, one entire string every 200ms) containing operating parameters for data logging purposes.

This information can be safely ignored and the controller will still be able to switch to RS232 mode upon receiving 10 continuous Carriage Returns as described above.

The format of the data logging string and its content is described in Figure , "Analog and R/C Modes Data Logging String Format," on page 102

## RS232 Mode if default

If the controller is configured in RS232 mode, it will automatically be in the RS232 mode upon reset or power up.

In this case, the "OK" message is sent automatically, indicating that the controller is ready to accept commands through its serial port.

## RS232 Commands Set

AX2500/2850 commands and queries are composed of a series of 2 or 4 characters followed by the "enter" (carriage return) code.

The controller will send back (echo) every character it is receiving. By checking that the returned character is the same as the one sent, it is possible to verify that there has been no error in communication.

After a command has been received and properly executed, the controller will send the "+" character.

If a command has been received with errors or bad parameters, the controller will send the "-" character.

A complete summary of the acknowledge and error messages sent by the controller can be found on page 97.

The following is a list of the AX2500/2850 RS232 commands and queries:

## Set Motor Command Value

Description:

Send a speed or position value from 0 to 127 in the forward or reverse direction for a given channel. In mixed mode, channel 1 value sets the common forward and reverse value for both motors, while channel 2 sets the difference between motor 1 and motor 2 as required for steering. In all other modes, channel 1 commands motor 1 and channel 2 commands motor 2.

Syntax: **!Mnn**

Where **M=** **A**: channel 1, forward direction  
**a**: channel 1, reverse direction  
**B**: channel 2, forward direction  
**b**: channel 2, reverse direction

Where **nn=** Speed or position value in 2 Hexadecimal digits from 00 to 7F

Examples:

**!A00** channel 1 to 0

**!B7F** channel 2, 100% forward  
**!a3F** channel 1, 50% reverse

Notes:

The hexadecimal number **must always contain two digits**. For example, !a5 will not be recognized and the controller will respond with a "--" to indicate an error. The proper command in this case should be !a05

Hexadecimal numbers are easy to generate using a microcomputer. When exercising the controller manually, you may use the Decimal to Hexadecimal conversion table on page 103.

## Set Accessory Outputs

Description:

Turn on or off one of the 2 available digital output lines on the 15-pin connector. See "Using the General Inputs and Outputs" on page 29 for details on how to identify and wire these signals.

Syntax: **!M**

Where **M= c:** output C off  
**C:** output C on  
**d:** output D off  
**D:** output D on

Examples:

**!C** turn C output on  
**!d** turn D output off

## Query Power Applied to Motors

Description:

This query will cause the controller to return the actual amount of power that is being applied to the motors at that time. The number is a hexadecimal number ranging from 0 to +127 (0 to 7F in Hexadecimal). In most cases, this value is directly related to the command value, except in the conditions described in the notes below.

Syntax: **?v or ?V**

Reply: **nn**  
**mm**

Where: **nn =** motor 1 applied power value  
**mm =** motor 2 applied power value

Notes:

The applied power value that is read back from the controller can be different than the command values for any of the following reasons: current limitation is active, motors operate at reduced speed after overheat detection, or mixed mode is currently active.

No forward or reverse direction information is returned by this query.

This query is most useful for providing feedback to a microcontroller commanding the controller. The hexadecimal format is intended to be deciphered by a microcontroller. When

exercising the controller manually, you may use the Decimal to Hexadecimal conversion table on page 103.

## Query Amps Consumed by Motors

### Description:

This query will cause the controller to return the actual number of Amps being consumed by each motor. The number is an unsigned Hexadecimal number ranging from 0 to 256 (0 to FF in Hexadecimal).

Syntax:           **?a or ?A**

Reply:            **nn**  
                    **mm**

Where:            **nn** = motor 1 Amps  
                    **mm** = motor 2 Amps

### Notes:

The Amps measurement has a 10% (worse case) precision. Its main purpose is to provide feedback to the controller's current limitation circuitry.

The hexadecimal format is intended to be deciphered by a microcontroller. When exercising the controller manually, you may use the Decimal to Hexadecimal conversion table on page 103.

## Query Analog Inputs

### Description:

This query will cause the controller to return the values of the signals present at its two analog inputs. If the controller is used in close-loop speed mode with analog feedback, the values represent the actual speed measured by the tachometer. When used in position mode, the values represent the actual motor position measured by a potentiometer. In all other modes, the values represent the measured voltage (0 to 5V) applied to the analog inputs. The values are signed Hexadecimal numbers ranging from -127 to +127. The -127 value represents 0V at the input, the 0 value represents 2.5V, and the +127 value represents +5V.

Syntax:           **?p or ?P**

Reply:            **nn**  
                    **mm**

Where:            **nn** = analog input 1 value, speed or position  
                    **mm** = analog input 2 value, speed or position

### Notes:

The command returns a signed hexadecimal number where 0 to +127 is represented by 00 to 7F, and -1 to -127 is represented by FF to 80 respectively. The hexadecimal format is intended to be deciphered by a microcontroller. When exercising the controller manually, you may use the Decimal to Hexadecimal conversion table on page 103.

## Query Heatsink Temperatures

Description:

This query will cause the controller to return values based on the temperature measured by internal thermistors located at each heatsink side of the controller. Because NTC thermistors are non-linear devices, the conversion of the read value into a temperature value requires interpolation and a look up table. Figure 35 on page 63 shows this correlation. Sample conversion software code is available from Roboteq upon request. The values are unsigned Hexadecimal numbers ranging from 0 to 255. The lowest read value represents the highest temperature.

Syntax:           **?m or ?M**

Reply:            **nn**  
                    **mm**

Where:           **nn** = thermistor 1 read value  
                    **mm** = thermistor 2 read value

Notes:

The hexadecimal format is intended to be deciphered by a microcontroller. When exercising the controller manually, you may use the Decimal to Hexadecimal conversion table on page 103.

## Query Battery Voltages

Description:

This query will cause the controller to return values based on two internally measured voltages: the first is the Main Battery voltage present at the thick red and black wires. The second is the internal 12V supply needed for the controller's microcomputer and MOSFET drivers. The values are unsigned Hexadecimal numbers ranging from 0 to 255. To convert these numbers into a voltage figure, use the formulas described in "Internal Voltage Monitoring Sensors" on page 62.

Syntax:           **?e or ?E**

Reply:            **nn**  
                    **mm**

Where:           **nn** = main battery voltage value  
                    **mm** = internal 12V voltage value

Notes:

The hexadecimal format is intended to be deciphered by a microcontroller. When exercising the controller manually, you may use the Decimal to Hexadecimal conversion table on page 103.

## Query Digital Inputs

Description:

This query will cause the controller to return the state of the controller's two accessory inputs (inputs E and F) and the state of the Emergency Stop/Inverted input. See "Connecting Sensors and Actuators to Input/Outputs" on page 49 for information on how to wire and use these signals. The returned values are three sets of two digits with the values 00 (to indicate a 0 or Off state), or 01 (to indicate a 1 or On state).

Syntax:           **?i or ?I**

Reply:            ***nn***  
                      ***mm***  
                      ***oo***

Where:            ***nn*** = Input E status  
                      ***mm*** = Input F status  
                      ***oo*** = Estop/Invert Switch Input status

Examples:

**?I**                Read Input status query  
**01**                Controller replies, Input E is On  
**00**                Input F is Off  
**01**                Emergency stop switch is high (not triggered)

Note: the Input E value is not meaningful on the AX2850 or on the AX2550 with Encoder module and should be discarded.

## Read and Modify Controller Settings

Description

These commands make it possible to examine and change the controller's parameters stored in Flash. These commands will appear cryptic and difficult to use for manual parameter setting. It is recommended to use the Graphical configuration utility described in "Using the Roborun Configuration Utility" on page 159. Note that many parameters will not take effect until the controller is reset or a special command is sent (see "Apply Parameter Changes" on page 97). The complete list of parameters accessible using these commands is listed in "RS232 Accessible Parameter Table" on page 99.

### Read parameter

Syntax:            ***^mm***

Reply:             ***DD***

Where              ***mm***= parameter number  
                      ***DD***= current parameter value

Example:

**^00**                Read value parameter 0  
**01**                Controller replies, value is 01

### Modify parameter

Syntax:            ***^mm nn***

Reply:             **+** if command was executed successfully  
                      **-** if error

Where              ***mm***= parameter number  
                      ***nn***= new parameter value

Examples:

**^02 03**            Store 03 into parameter 2



**Notes:**

All parameters and values are expressed with 2 hexadecimal digits

No changes will be made and an error will be reported ("- " character) when attempting to read or write a parameter that does not exist or when attempting to store a parameter with an invalid value.

## Apply Parameter Changes

**Description:**

Many parameters will take effect only after the controller is reset. This command can be used (instead of resetting the controller) to cause these parameters to take effect immediately.

Syntax:           **^FF**

Reply:           **+ Success, changed parameters are now active**  
                  **- if error**

## Reset Controller

**Description:**

This command allows the controller to be reset in the same manner as if the reset button was pressed. This command should be used in exceptional conditions only or after changing the controller's parameters in Flash memory so that they can take effect.

Syntax:           **%rrrrrr**

Reply:           None. Controller will reset and display prompt message

---

## Optical Encoder Commands

The Optical Encoder included inside the AX2850 responds to its own command set described at "RS232 Encoder Command Set" on page 142.

---

## Commands Acknowledge and Error Messages

The AX2500/2850 will output characters in various situations to report acknowledgements or error conditions as listed below.

### Character Echo

At the most fundamental level, the AX2500/2850 will echo back to the PC or Microcontroller every valid character it has received. If no echo is received, one of the following is occurring:

- the controller is not in the RS232 mode
- the controller is Off
- the controller may be defective

## Command Acknowledgement

The AX2500/2850 will acknowledge commands in one of two ways:

For commands that cause a reply, such as a speed or amps queries, the reply to the query must be considered as the command acknowledgement.

For commands where no reply is expected, such as speed setting, the controller will issue a "plus" character (+) after every command as an acknowledgment.

## Command Error

If a command or query has been received with errors or is wrong, the control will issue a "minus" character (-) to indicate the error.

If the controller issues the "-" character, it should be assumed that the command was lost and that it should be repeated.

## Watchdog time-out

If the RS232 watchdog is enabled, the controller will stop the motors and issue a "W" character if it has not received a valid character from the PC or microcontroller within the past 1 seconds.

---

## RS-232 Watchdog

For applications demanding the highest operating safety, the controller may be configured to automatically stop the motors (but otherwise remain fully active) if it fails to receive a character on its RS232 port for more than 1 seconds.

The controller will also send a "W" character every second to indicate to the microcomputer that such a time-out condition has occurred.

The character does not need to be a specific command, but any valid ASCII code.

The RS232 watchdog is enabled or disabled depending on the value of the "Input Command Mode" parameter.

The RS232 watchdog is automatically enabled when entering the RS232 mode from the RC or from the Analog modes (see "Entering RS232 from R/C or Analog mode" on page 91)

## RS232 Accessible Parameter Table

Table 18 below lists the complete set of configuration parameters that may be accessed and changed using RS232 commands.

TABLE 18. AX2500/2850 Configuration parameters accessible through RS232

Param nbr	Description	Allowed Values (default)	Active after	See pages
00	Input control mode	(0) = R/C Radio mode (default) 1 = RS232, no watchdog 2 = RS232, with watchdog 3 = Analog mode	Reset	page 69 page 87 page 107
01	Motor Control mode	(0) = Separate A, B, speed control, open loop (default) 1 = Mixed A & B, speed control, open loop 2 = Speed control on A, open loop. Position control on B 3 = A & B Position control 4 = Separate A, B, speed control, closed loop 5 = Mixed A & B, speed control, closed loop 6 = Speed control on A, closed loop. Position control on B  Add 128 to use the optical encoder for speed feedback (AX2850 only)	Reset or ^FF	page 36 page 115
02	Amps limit	0 = 30A 1 = 45A 2 = 60A 3 = 75A 4 = 90A (5) = 105A (default) 6 = 120A  Amps may be set with a finer resolution using the PC utility	Reset or ^FF	page 38
03	Acceleration	0 = very slow 1 = slow (2) = medium-slow (default) 3 = medium 4 = fast 5 = fastest  See "Programmable Acceleration" on page 40 for complete list of acceptable values	Reset or ^FF	page 40

TABLE 18. AX2500/2850 Configuration parameters accessible through RS232

Param nbr	Description	Allowed Values (default)	Active after	See pages
04	Input switch func- tion	Bits 0 to 3 contain the EStop/Inv input operating mode 0 = causes emergency stop 1 = invert commands (2) = no action (default) Bits 4,5 and 6,7 contain the Input E and Input F respective configurations (0) = no action 1 = Activate Output C 2 = Turn MOSFETs On or Off	Reset or ^FF	page 45 page 46  page 46 page 46
05	Brake/Coast	not implemented		
06	Joystick Deadband or Analog Deadband	Values are for Joystick deadband 0 = no deadband 1 = 8% (2) = 16% (default) 3 = 24% 4 = 32% 5 = 40% 6 = 46% 7 = 54%	Reset or ^FF	page 80 or page 111
07	Exponentiation on channel 1	(0) = Linear (no exponentiation - default) 1 = strong exponential 2 = normal exponential 3 = normal logarithmic 4 = strong logarithmic	Instant	page 81
08	Exponentiation on channel 2	Same as E, above	Instant	
09	Reserved			
0A	Reserved			
0B	Left / Right Adjust	(7) = no adjustment (default) 0, 1, ..., 6 = -5.25%, -4.5%, ..., -0.75% 8, ..., D, E** = +0.75, ..., +4.5%, +5.25%	Reset or ^FF	page 43
0C to 0E	Reserved	Do not use		
0F	Gain Integral for PID	0 to 64 (16) default	Instant	
10	Gain Diff for PID	0 to 64 (16) default	Instant	
11	Gain Prop for PID	0 to 64 (16) default	Instant	

TABLE 18. AX2500/2850 Configuration parameters accessible through RS232

<b>Param nbr</b>	<b>Description</b>	<b>Allowed Values (default)</b>	<b>Active after</b>	<b>See pages</b>
12	Joystick Center 1 MS	00 to FF (06) default	Reset	
13	Joystick Center 1 LS	00 to FF (40) default	Reset	
14	Joystick Center 2 MS	00 to FF (06) default	Reset	
15	Joystick Center 2 LS	00 to FF (40) default	Reset	
16	Joystick Min 1 MS	00 to FF (11) default	Reset	
17	Joystick Min 1 LS	00 to FF (30) default	Reset	
18	Joystick Min 2 MS	00 to FF (11) default	Reset	
19	Joystick Min 2 LS	00 to FF (30) default	Reset	
1A	Joystick Max 1 MS	00 to FF (0C) default	Reset	
1B	Joystick Max 1 LS	00 to FF (80) default	Reset	
1C	Joystick Max 2 MS	00 to FF (0C) default	Reset	
1D	Joystick Max 2 LS	00 to FF (A8) default	Reset	

## Automatic Switching from RS232 to RC Mode

In many computer controlled application, it may be useful to allow the controller to switch back to the RC mode. This would typically used to let a user to take over the control of a robotic vehicle upon computer problem.

While the AX2500/2850 can operate in either RC Radio or RS232 mode, the RS232 Data Input and RC Pulse Input 1 share the same pin on the connector. External hardware is therefore needed to switch this pin from the RS232 source or the RC Radio. The diagram in Figure 60 shows the external hardware required to perform such a switch.

A third RC channel is used to activate a dual-throw relay. When the radio is Off, or if it is On with the channel 3 off, the relay contact brings the RS232 signal to the shared input. The second relay contact maintains the Power Control wire floating, so that the controller remains on.

When the RC channel 3 is activated, the relay turns On and brings the RC radio signal 1 to the shared input. The second relay contact brings a discharged capacitor onto the Power Control wire causing the controller to reset. Resetting the controller is necessary in order

to revert the controller in the RC mode (the controller must be configured to default to RC mode).

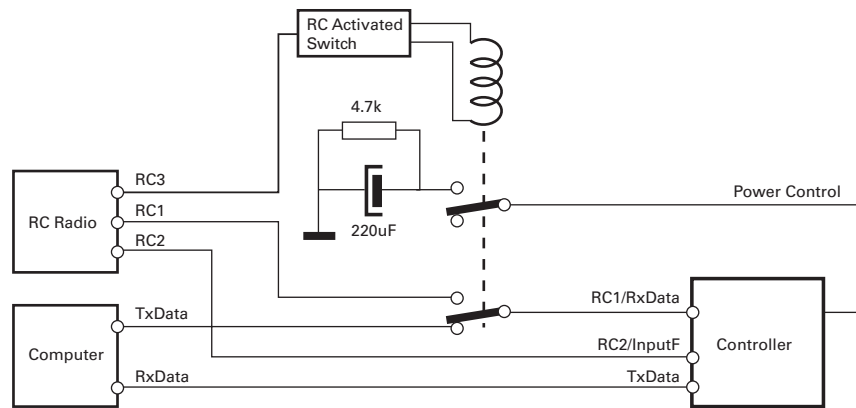


FIGURE 60. External circuit required for RS232 to RC switching

The switching sequence goes as follows:

Upon controller power on with Radio off: (or Radio on with RC ch3 off)

- Controller run in RC mode (must be configured in RC mode)
- Computer must send 10 consecutive Carriage Returns. Controller enters RS232 mode

Controller is on, Radio turns On with RC ch3 On

- Controller is reset, returning to RC mode
- Controller will output the continuous parameter strings on the RS232 output. Computer thus knows that RC mode is currently active. Computer sends Carriage Return strings to try to switch controller back in RS232 mode. Since the RS232 line is not connected to the controller, mode will not change

Controller is on, Radio is turned Off (or Radio On with RC ch3 Off)

- Relay deactivates. RS232 now connected to shared input
- String of Carriage Returns now received by controller.
- Computer looks for OK prompt to detect that RS232 mode is now active. Then resumes normal operation.

Note: Wait 5 seconds for the capacitor to discharge before attempting to switch to RC mode if doing this repeatedly. Controller will not reset otherwise.

## Analog and R/C Modes Data Logging String Format

When the controller is configured in R/C or Analog mode, it will automatically and continuously send a string of ASCII characters on the RS232 output.

This feature makes it possible to log the controller's internal parameters while it is used in the actual application. The data may be captured using a PC connected via an RS232 cable or wireless modem, or into a PDA installed in the actual robot. Details on how to wire the

DB15 connector is described on page 85 for the R/C mode, and on page 113 for the Analog mode.

This string is composed of a start character delimiter, followed by 12 or 13 two-digit Hexadecimal numbers representing 12 or 13 internal parameter values, and ending with a Carriage Return character. The figure below shows the structure of this string.

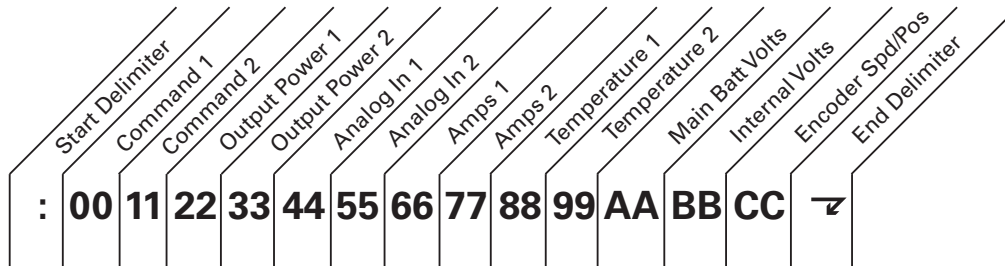


FIGURE 61. ASCII string sent by the controller while in R/C or Analog mode

The hexadecimal values and format for each parameter is the same as the response to RS232 queries described starting on page 93 in this section. The Encoder Speed/Position parameter is output only on the AX2850 or the AX2550 with Encoder module.

Characters are sent by the controller at the rate of one every 8ms. A complete string is sent in 213ms or 224ms.

## Data Logging Cables

The wiring diagrams shown in the figures below describe an easy-to-assemble cable assembly for use to create insertion points where to connect the PC for debug and data

logging purposes. This cable has a 15-pin male connector and 3 15-pin connectors. The

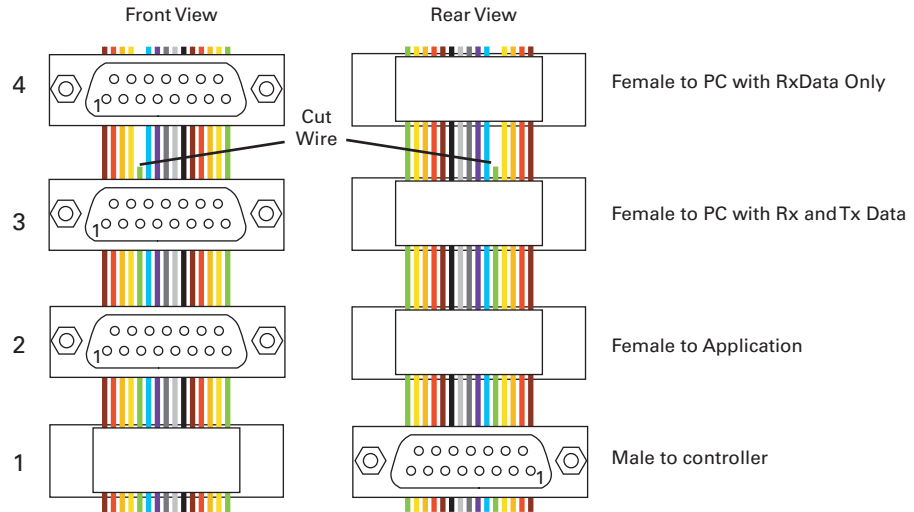


FIGURE 62. ASCII string sent by the controller while in R/C or Analog mode

male connector plugs into the controller. The application cable that would normally plug into the controller may now be plugged into one of the adapter’s female connector 2. The PC can be plugged into connector 3 or 4. Connector 3 has the Rx and Tx data lines needed for full duplex serial communication, thus allowing the PC to send commands to the controller. Connector 4 has the Rx line cut so that only a data flows only from the controller to the PC. This configuration is for capturing the data logging strings sent in the RC or Analog modes.

### Decimal to Hexadecimal Conversion Table

The AX2500/2850 uses hexadecimal notation for accepting and responding to numerical commands. Hexadecimal is related to the binary system that is used at the very heart of microcomputers. Functions for converting from decimal to hexadecimal are readily available in high level languages such as C.

If you intend to enter commands manually using the terminal emulation program, you can use the conversion table in Table 19 to do the translation. Note that the table only shows numbers for 0 to 127 decimal (00 to 7F hexadecimal). The AX2500/2850’s speed commands are within this range. Table 20 shows the conversion values for numbers between 128 and 255 (unsigned) and between -1 and -128 (signed)

TABLE 19. 0 to +127 signed or unsigned decimal to hexadecimal conversion table

Dec	Hex	Dec	Hex	Dec	Hex	Dec	Hex
0	00	32	20	64	40	96	60
1	01	33	21	65	41	97	61
2	02	34	22	66	42	98	62
3	03	35	23	67	43	99	63
4	04	36	24	68	44	100	64
5	05	37	25	69	45	101	65



TABLE 19. 0 to +127 signed or unsigned decimal to hexadecimal conversion table

<b>Dec</b>	<b>Hex</b>	<b>Dec</b>	<b>Hex</b>	<b>Dec</b>	<b>Hex</b>	<b>Dec</b>	<b>Hex</b>
6	06	38	26	70	46	102	66
7	07	39	27	71	47	103	67
8	08	40	28	72	48	104	68
9	09	41	29	73	49	105	69
10	0A	42	2A	74	4A	106	6A
11	0B	43	2B	75	4B	107	6B
12	0C	44	2C	76	4C	108	6C
13	0D	45	2D	77	4D	109	6D
14	0E	46	2E	78	4E	110	6E
15	0F	47	2F	79	4F	111	6F
16	10	48	30	80	50	112	70
17	11	49	31	81	51	113	71
18	12	50	32	82	52	114	72
19	13	51	33	83	53	115	73
20	14	52	34	84	54	116	74
21	15	53	35	85	55	117	75
22	16	54	36	86	56	118	76
23	17	55	37	87	57	119	77
24	18	56	38	88	58	120	78
25	19	57	39	89	59	121	79
26	1A	58	3A	90	5A	122	7A
27	1B	59	3B	91	5B	123	7B
28	1C	60	3C	92	5C	124	7C
29	1D	61	3D	93	5D	125	7D
30	1E	62	3E	94	5E	126	7E
31	1F	63	3F	95	5F	127	7F

TABLE 20. +128 to 255 unsigned and -1 to -128 signed decimal to hexadecimal conversion table

<b>UDec</b>	<b>Dec</b>	<b>Hex</b>	<b>UDec</b>	<b>Dec</b>	<b>Hex</b>	<b>UDec</b>	<b>Dec</b>	<b>Hex</b>	<b>UDec</b>	<b>Dec</b>	<b>Hex</b>
-128	128	80	-96	160	A0	-64	192	C0	-32	224	E0
-127	129	81	-95	161	A1	-63	193	C1	-31	225	E1
-126	130	82	-94	162	A2	-62	194	C2	-30	226	E2
-125	131	83	-93	163	A3	-61	195	C3	-29	227	E3
-124	132	84	-92	164	A4	-60	196	C4	-28	228	E4
-123	133	85	-91	165	A5	-59	197	C5	-27	229	E5
-122	134	86	-90	166	A6	-58	198	C6	-26	230	E6
-121	135	87	-89	167	A7	-57	199	C7	-25	231	E7

TABLE 20. +128 to 255 unsigned and -1 to -128 signed decimal to hexadecimal conversion table

<b>UDec</b>	<b>Dec</b>	<b>Hex</b>	<b>UDec</b>	<b>Dec</b>	<b>Hex</b>	<b>UDec</b>	<b>Dec</b>	<b>Hex</b>	<b>UDec</b>	<b>Dec</b>	<b>Hex</b>
-120	136	88	-88	168	A8	-56	200	C8	-24	232	E8
-119	137	89	-87	169	A9	-55	201	C9	-23	233	E9
-118	138	8A	-86	170	AA	-54	202	CA	-22	234	EA
-117	139	8B	-85	171	AB	-53	203	CB	-21	235	EB
-116	140	8C	-84	172	AC	-52	204	CC	-20	236	EC
-115	141	8D	-83	173	AD	-51	205	CD	-19	237	ED
-114	142	8E	-82	174	AE	-50	206	CE	-18	238	EE
-113	143	8F	-81	175	AF	-49	207	CF	-17	239	EF
-112	144	90	-80	176	B0	-48	208	D0	-16	240	F0
-111	145	91	-79	177	B1	-47	209	D1	-15	241	F1
-110	146	92	-78	178	B2	-46	210	D2	-14	242	F2
-109	147	93	-77	179	B3	-45	211	D3	-13	243	F3
-108	148	94	-76	180	B4	-44	212	D4	-12	244	F4
-107	149	95	-75	181	B5	-43	213	D5	-11	245	F5
-106	150	96	-74	182	B6	-42	214	D6	-10	246	F6
-105	151	97	-73	183	B7	-41	215	D7	-9	247	F7
-104	152	98	-72	184	B8	-40	216	D8	-8	248	F8
-103	153	99	-71	185	B9	-39	217	D9	-7	249	F9
-102	154	9A	-70	186	BA	-38	218	DA	-6	250	FA
-101	155	9B	-69	187	BB	-37	219	DB	-5	251	FB
-100	156	9C	-68	188	BC	-36	220	DC	-4	252	FC
-99	157	9D	-67	189	BD	-35	221	DD	-3	253	FD
-98	158	9E	-66	190	BE	-34	222	DE	-2	254	FE
-97	159	9F	-65	191	BF	-33	223	DF	-1	255	FF

## SECTION 9

# Analog Control and Operation

This section describes how the motors may be operated using analog voltage commands.

---

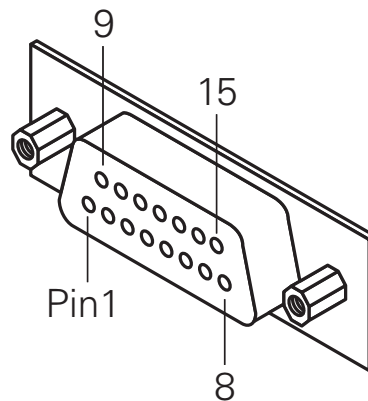
## Mode Description

The AX2500/2850 can be configured to use a 0 to 5V analog voltage, typically produced using a potentiometer, to control each of its two motor channels. The voltage is converted into a digital value of -127 at 0V, 0 at 2.5V and +127 at 5V. This value, in turn, becomes the command input used by the controller. This command input is subject to deadband threshold and exponentiation adjustment. Analog commands can be used to control motors separately (one analog input command for each motor) or in mixed mode.

## Important Notice

**The analog mode can only be used in the Closed Loop speed or position modes when Optical Encoders are used for feedback. Position potentiometers or tachometers cannot be used since there is only one analog input per channel and that this input will be connected to the command potentiometer.**

## Connector I/O Pin Assignment (Analog Mode)



When used in the Analog mode, the pins on the controller's DB15 connector are mapped as described in the table below

TABLE 21. DB15 Connector pin assignment in Analog mode

Pin Number	Signal	Input or Output	Description
1	Output C	Output	2Amp Accessory Output C (same as pin 9)
2	Data Out	Output	RS232 data output to the PC for data logging
3	Data In	Input	unused
4	Input F	Input	See "Special Use of Accessory Digital Inputs" on page 46
5	Ground Out	Power Output	Controller ground (-)
6	Ground In	Power Input	<b>unused</b>
7	+5V In	Power Input	<b>unused</b>
8	Input E	Input	Not available on AX2850
9	Output C	Output	2Amp Accessory Output C (same as pin 1)
10	Channel 2 In	Analog in	Channel 2 analog input
11	Channel 1 In	Analog in	Channel 1 analog input
12	Output D	Output	Not available on AX2850
13	Ground Out	Power	Controller ground (-)
14	+5V Out	Power Output	+5V Power Output (100mA max.)
15	Switch Input	Input	Emergency Stop or Invert Switch input

## Connecting to a Voltage Source

The analog inputs expect a DC voltage of 0 to 5V which can be sourced by any custom circuitry (potentiometer, Digital to Analog converter).

The controller considers 2.5V to be the zero position (Motor Off). 0V is the maximum reverse command, +5V is the maximum forward command.

The inputs' equivalent circuit is show in Figure 63 below.

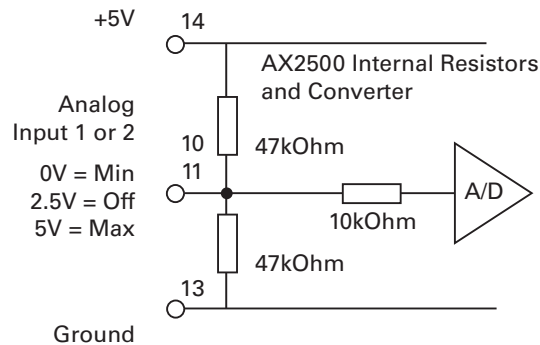


FIGURE 63. Analog input circuit

Notice the two 47K resistors, which are designed to automatically bring the input to a mid-point (Off) position in case the input is not connected. The applied voltage must have sufficient current (low impedance) so that it is not affected by these resistors.

## Connecting a Potentiometer

Figure 64 shows how to wire a potentiometer to the AX2500/2850. By connecting one end to ground and the other to 5V, the potentiometer acts as an adjustable voltage divider. The voltage will thus vary from 0V when the tap is at the minimum position and to 5V when the tap is at the maximum position.

The controller considers 2.5V to be the zero position (Motor Off). 2.5V is the potentiometer's mid point position.

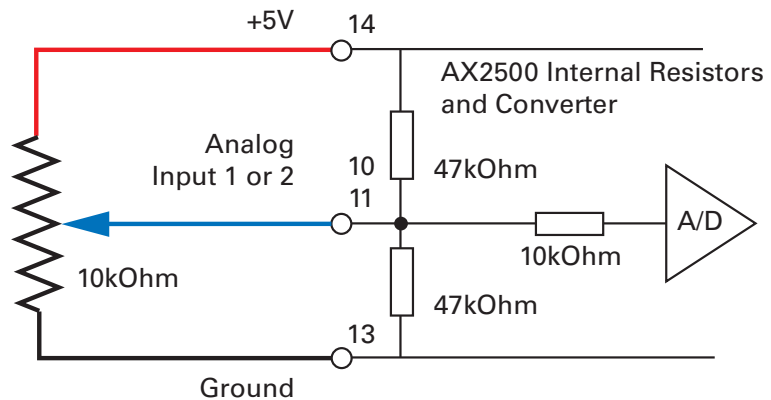


FIGURE 64. Potentiometer connection wiring diagram

The controller includes two 47K ohm resistors pulling the input to a mid-voltage point of 2.5V. When configured in the Analog Input mode, this will cause the motors to be at the Off state if the controller is powered with nothing connected to its analog inputs.

## Important Notice

**The controller will not activate and will display the “no ctrl” message after power up or reset until the analog inputs are at 2.5V**



FIGURE 65. “no control” message indicates that joystick is not centered at power up

## Selecting the Potentiometer Value

The potentiometer can be of almost any value; however, undesirable effects occur if the value is too low or too high.

If the value is low, an unnecessarily high and potentially damaging current will flow through the potentiometer. The amount of current is computed as the voltage divided by the potentiometer’s resistance at its two extremes. For a 1K potentiometer, the current is:

$$I = U/R = 5V / 1000 \text{ Ohms} = 0.005A = 5mA$$

For all practical purposes, a 1K potentiometer is a good minimal value.

If the value of the potentiometer is high, then the two 47K resistors built into the controller will distort the reading. The effect is minimal on a 10K potentiometer but is significant on a

100K or higher potentiometer. Figure 66 shows how the output voltage varies at the various potentiometer positions, for three typical potentiometer values. Note that the effect is an exponentiation that will cause the motors to start moving slowly and accelerate faster as the potentiometer reaches either end.

This curve is actually preferable for most applications. It can be corrected or amplified by changing the controller's exponentiation parameters (see "Command Control Curves" on page 42).

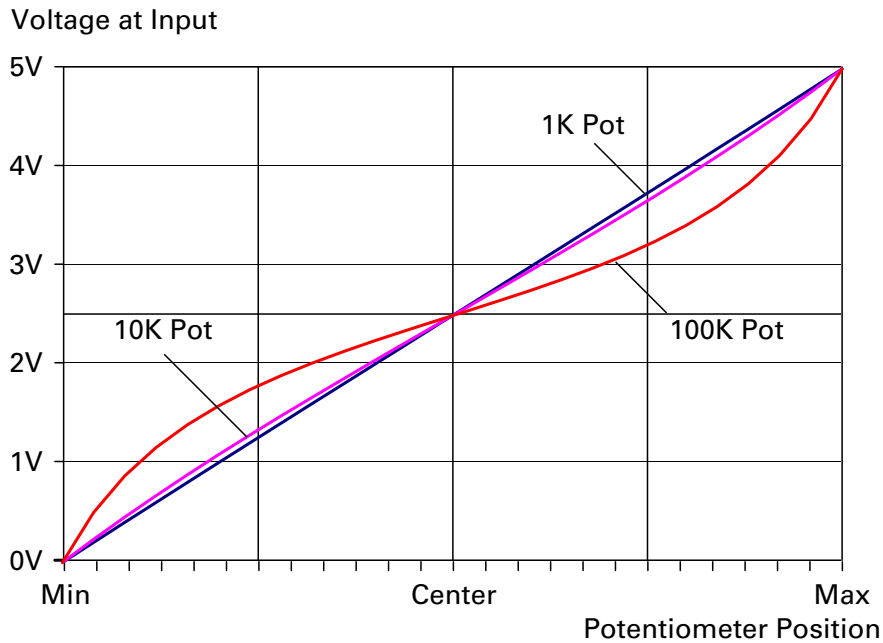


FIGURE 66. Effect of the controller's internal resistors on various potentiometers

## Analog Deadband Adjustment

The controller may be configured so that some amount of potentiometer or joystick travel off its center position is required before the motors activate. The deadband parameter can be one of 8 values, ranging from 0 to 7, which translate into a deadband of 0% to 16%. Even though the deadband will cause some of the potentiometer movement around the center position to be ignored, the controller will scale the remaining potentiometer movement to command the motors from 0 to 100%.

Note that the scaling will also cause the motors to reach 100% at slightly less than 100% of the potentiometer's position. This is to ensure that 100% motor speed is achieved in all circumstances. Table 22 below shows the effect of the different deadband parameter values. Changing the deadband parameter can be done using the controller's switches (see "Configuring the Controller using the Switches" on page 153) or the Roborun utility on a PC (see "Loading, Changing Controller Parameters" on page 162).

TABLE 22. Analog deadband parameters and their effects

Parameter Value	Pot. Position resulting in Motor Power at 0%		Pot. Position resulting in Motor Power at +/-100%	
	0%	2.5V	94%	0.15V and 4.85V
1	0% to 2.4%	2.44V to 2.56V	96%	0.10V and 4.90V
2	0% to 4.7%	2.38V to 2.62V	93%	0.18V and 4.83V
3 (default)	0% to 7.1%	2.32V to 2.68V	95%	0.13V to 4.88V
4	0% to 9.4%	2.27V to 2.74	93%	0.18V and 4.83V
5	0% to 11.8%	2.21V to 2.80V	95%	0.13V to 4.88V
6	0% to 14.2%	2.15V to 2.86V	94%	0.15V and 4.85V
7	0% to 16.5%	2.09V to 2.91V	96%	0.10V and 4.90V

## Important Notice

**Some analog joysticks do not cause the potentiometer to reach either extremes. This may cause the analog voltage range to be above 0V and below 5V when the stick is moved to the extremes, and therefore the controller will not be able to deliver full forward or reverse power.**

## Power-On Safety

When powering on the controller, power will not be applied to the motors until both the Channel 1 and Channel 2 potentiometers have been centered to their middle position (2.5V on each input). This is to prevent the robot or vehicle from moving in case the joystick was in an active position at the moment the controller was turned on. The "no ctrl" message will scroll on the LED display while the controller is disabled.

## Under Voltage Safety

If the controller is powered through the Power Control input, and the motor battery voltage drops below 5V, then the controller will be disabled until the analog commands are centered to the midpoint (2.5V on each input).

## Data Logging in Analog Mode

While in Analog Mode, the AX2500/2850 will continuously send a string of characters on the RS232 output line. This string will contain 12 or 13 two-digits hexadecimal number representing the following operating parameters.

- Captured Analog Command 1 and 2
- Power Applied to Controller's output stage
- Raw analog command values
- Amps on channel 1 and 2



- Internal Heat Sink temperatures 1 and 2
- Main Battery voltage
- Internal 12V voltage
- Encoder Speed or Position (AX2850)

The entire string is repeated every 213 milliseconds with the latest internal parameter values. This information can be logged using the Roborun Utility (see “Viewing and Logging Data in Analog and R/C Modes” on page 172). It may also be stored in a PDA that can be placed in the mobile robot.

The string and data format is described in “Analog and R/C Modes Data Logging String Format” on page 102. The serial port’s output can be safely ignored if it is not required in the application.

To read the output string while operating the controller with an analog command, you must modify the cable to add an RS232 output wire and connector that will be connected to the PC’s communication port. Figure 67 below shows the wiring diagram of the modified cable for connection to a PC or to a PDA, respectively.

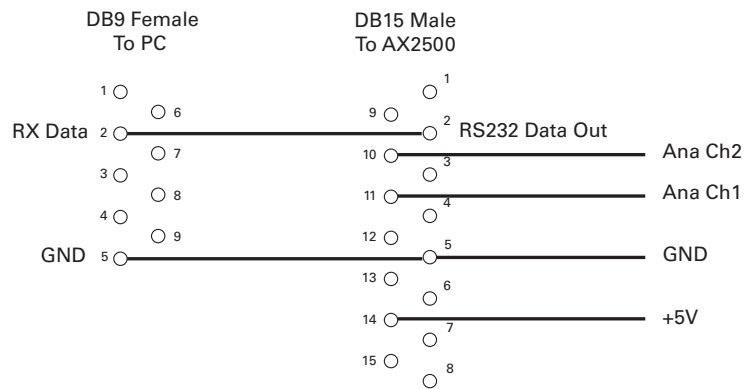


FIGURE 67. Modified Analog cable with RS232 output data logging for PC

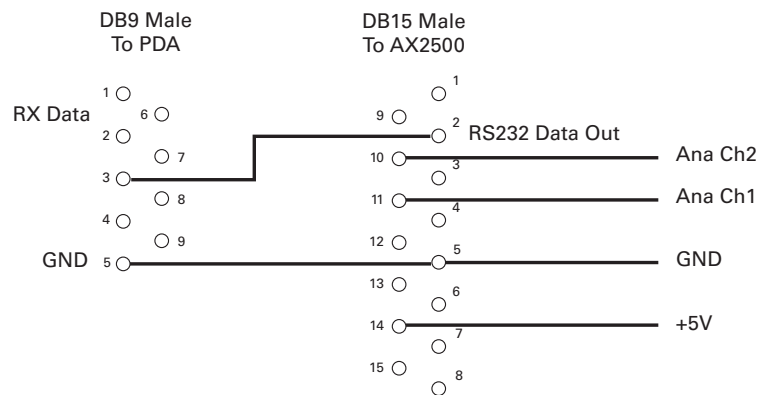


FIGURE 68. Modified Analog cable with RS232 output data logging for PDA



## SECTION 10

# Closed Loop Position Mode

This section describes the AX2500/2850 Position mode, how to wire the motor and position sensor assembly, and how to tune and operate the controller in this mode.

---

## Mode Description

In this mode, the axle of a geared down motor is coupled to a position sensor that is used to compare the angular position of the axle versus a desired position. The controller will move the motor so that it reaches this position.

This unique feature makes it possible to build ultra-high torque “jumbo servos” that can be used to drive steering columns, robotic arms, life-size models and other heavy loads.

The AX2500/2850 incorporates a full-featured Proportional, Integral, Differential (PID) control algorithm for quick and stable positioning.

---

## Selecting the Position Mode

The position mode is selected by changing the Motor Control parameter in the controller to either

- A Open Loop Speed, B Position
- A Closed Loop Speed, B Position
- A and B Position

Note that in the first two modes, only the second motor will operate in the Position mode.

Changing the parameter is best done using the Roborun Utility. See “Loading, Changing Controller Parameters” on page 162.

For safety reasons and to prevent this mode from being accidentally selected, Position modes **CAN NOT** be selected by configuring the controller using the built-in switches and display.

## Position Sensor Selection

The AX2500/2850 may be used with the following kind of sensors:

- Potentiometers
- Hall effect angular sensors
- Optical Encoders

The first two are used to generate an analog voltage ranging from 0V to 5V depending on their position. They will report an absolute position information at all times.

Optical encoders report incremental changes from a reference which is their initial position when the controller is powered up or reset. Using Optical Encoders in this mode is possible but requires special handling that is described in Figure , "Using the Encoder to Track Position," on page 140.

## Sensor Mounting

Proper mounting of the sensor is critical for an effective and accurate position mode operation. Figure 69 shows a typical motor, gear box, and sensor assembly.

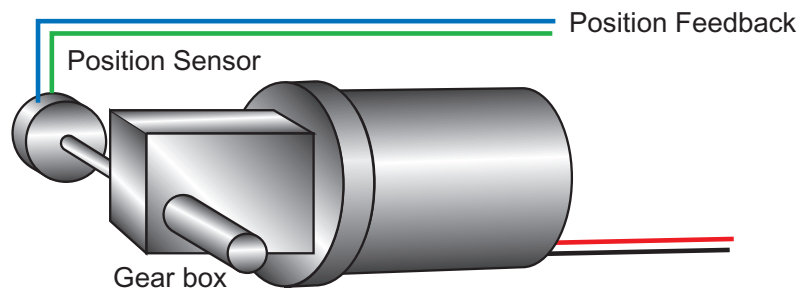


FIGURE 69. Typical motor/potentiometer assembly in Position Mode

The sensor is composed of two parts:

- a body which must be physically attached to a non-moving part of the motor assembly, or the robot chassis, and
- an axle which must be physically connected to the rotating part of the motor you wish to position.

A gear box is necessary in order to greatly increase the torque of the assembly. It is also necessary in order to slow down the motion so that the controller has the time to perform the position control algorithm. If the gearing ratio is too high, however, the positioning mode will be very sluggish.

A good ratio should be such that the output shaft rotates at 1 to 10 rotations per second (60 to 600 RPM) when the motor is at full speed.

The mechanical coupling between the motor and the sensor must be as tight as possible. If the gear box is loose, the positioning will not be accurate and will be unstable, potentially causing the motor to oscillate.

Some sensor, such as potentiometers, have a limited rotation range of typically 270 degrees (3/4 of a turn), which will in turn limit the mechanical motion of the motor/potentiometer assembly. You may consider using a multi-turn potentiometer as long as it is mounted in a manner that will allow it to turn throughout much of its range, when the mechanical assembly travels from the minimum to maximum position.

## Important Notice:

**Potentiometers are mechanical devices subject to wear. Use better quality potentiometers and make sure that they are protected from the elements. Consider using a solid state hall position sensor in the most critical applications. Optical encoders may also be used when operated as discussed in "Using the Encoder to Measure Speed" on page 139.**

## Potentiometer wiring

When using a potentiometer, it must be wired so that it creates a voltage that is proportional to its angular position: 0V at one extreme, +5V at the other. A 10K potentiometer value is recommended for this use.

Connecting the potentiometer to the controller is as simple as shown in the diagram on Figure 70.

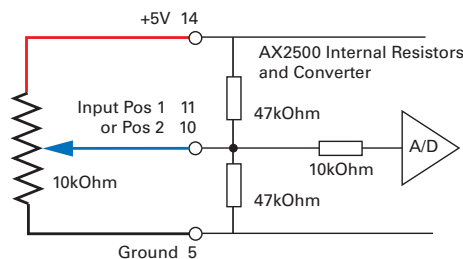


FIGURE 70. Potentiometer wiring in Position mode

## Using Optical Encoders in Position Mode

Optical Encoders require special handling. See Figure 12, "Installing, Connecting and Using the Encoder Module," on page 131 for a detailed discussion.

## Sensor and Motor Polarity

The sensor polarity (i.e. which rotation end produces 0 or 5V) is related to the motor's polarity (i.e. which direction the motor turns when power is applied to it).

In the Position mode, the controller compares the actual position, as measured by the sensor, to the desired position. If the motor is not at that position, the controller will apply power to the motor so that it turns towards that destination, until reached.

## **Important Warning:**

**If there is a polarity mismatch, the motor will turn in the wrong direction and the position will never be reached. The motor will turn continuously with no way of stopping it other than cutting the power or hitting the Emergency Stop buttons.**

Determining the right polarity is best done experimentally using the Roborun utility (see "Using the Roborun Configuration Utility" on page 159) and following these steps:

1. Disconnect the controller's Motor Power (thick power wires).
2. Configure the controller in Position Mode using the PC utility.
3. Loosen the sensor's axle from the motor assembly.
4. Launch the Roborun utility and click on the Run tab. Click the "Start" button to begin communication with the controller. The sensor values will be displayed in the Ana1 and Ana2 boxes.
5. Move the sensor manually to the middle position until you measure "0" using Roborun utility
6. Verify that the motor sliders are in the "0" (Stop) position. Since the desired position is 0 and the measured position is 0, the controller will not attempt to move the motors, and the Power graph on the PC must be 0.
7. Apply power to the Motor Power wires (thick power wires). The motor will be stopped.
8. With a hand ready to disconnect the Motor Power cable, or ready to press the "Program" and "Set" buttons at the same time (Emergency Stop), SLOWLY move the sensor off the center position and observe the motor's direction of rotation.
9. If the motor turns in the direction you moved the sensor, the polarity is correct. You may tighten the sensor axle to the motor assembly.
10. If the motor turns in the direction away from the sensor, then the polarity is reversed. You should either exchange the wire polarity on the motors. If you are using a potentiometer as sensor, you can instead the 0 and +5V wires on the potentiometer. If you are using an Optical Encoder, you can swap its ChA and ChB outputs.
11. Move the sensor back to the center point to stop the motor. Cut the power if you feel you are losing control.
12. If the polarity was wrong, invert it and repeat steps 8 to 11.
13. Tighten the sensor.

## **Important Safety Warning**

**Never apply a command that is lower than the sensor's minimum output value, or higher than the sensor's maximum output value as the motor would turn forever trying to reach a position it can't. For example if the max position of a potentiometer is 4.5V, which is a position value of 114, a destination command of 115 cannot be reached and the motor will not stop.**

## Adding Safety Limit Switches

The Position mode depends on the position sensor providing accurate position information. If the potentiometer is damaged or one of its wire is cut, the motors may spin continuously in an attempt to reach a fictitious position. In many applications, this may lead to serious mechanical damage.

To limit the risk of such breakage, it is recommended to add limit switches that will cause the motors to stop if unsafe positions have been reached, independently of the potentiometer reading.

Two simple and low cost methods are proposed to implement safety limit switches:

The first, shown in Figure 71, uses Normally Closed limit switches in series on each of the motor terminals. As the motor reaches one of the switches, the lever is pressed, cutting the power to the motor. The diode in parallel with the switch allows the current to flow in the reverse position so that the motor may be restarted and moved away from that limit.

The diode polarity depends on your particular wiring and motor orientation. If the diode is mounted backwards, the motor will not stop once the limit switch lever is pressed. If this is the case, reverse the diode polarity.

The diodes may be eliminated, but then it will not be possible for the controller to move the motor once either of the limit switches has been triggered.

The main benefit of this technique is its total independence on the controller's electronics and its ability to work in practically all circumstances. Its main limitation is that the switch and diode must be capable of handling the current that flows through the motor. Note that the current will flow though the diode only for the short time needed for the motor to move away from the limit switches.

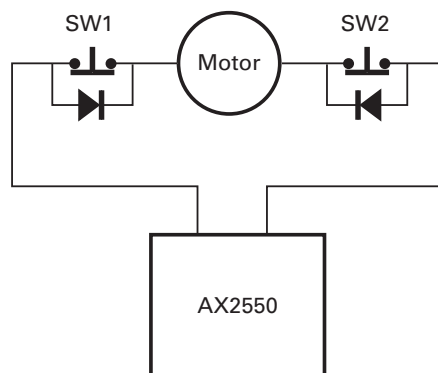


FIGURE 71. Safety limit switches interrupting power to motors

The second method uses the AX2500/2850's Emergency Stop input to shut down the controller if any of the limit switches is tripped. Figure 72 shows the wiring diagram used in this case. Each of the limit switches is a Normally Open switch. Two of these switches are typically required for each motor. Additional switches may be added as needed for the second motor and/or for a manual Emergency Stop. Since very low current flows through the switches, these can be small, low cost switches.

The principal restriction of this technique is that it depends on the controller to be fully functioning, and that once a switch is activated, the controller will remain inactive until the switch is released. In most situations, this will require manual intervention. Another limitation is that both channels will be disabled even if only one channel caused the fault.

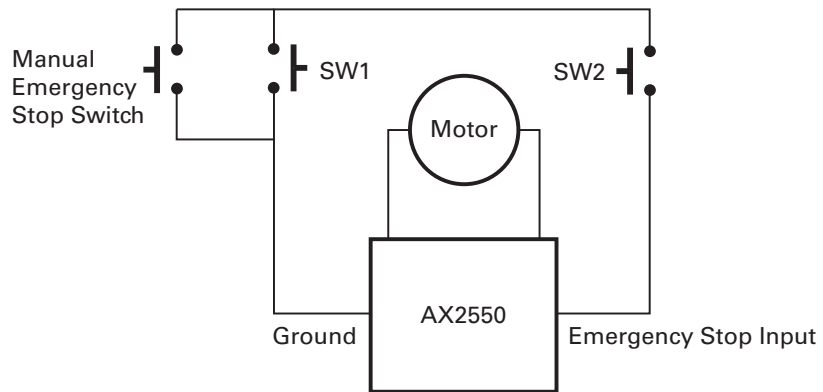


FIGURE 72. Safety limit using AX2500/2850's Emergency Stop input

## **Important Warning**

**Limit switches must be used when operating the controller in Position Mode. This will significantly reduce the risk of mechanical damage and/or injury in case of damage to the position sensor or sensor wiring.**

## **Using Current Limiting as Protection**

It is a good idea to set the controller's current limit to a low value in order to avoid high current draws and consequential damage in case the motor does not stop where expected. Use a value that is no more than 2 x the motor's draw under normal load conditions.

## **Control Loop Description**

The AX2500/2850 performs the Position mode using a full featured Proportional, Integral and Differential (PID) algorithm. This technique has a long history of usage in control systems and works on performing adjustments to the Power Output based on the difference measured between the desired position (set by the user) and the actual position (captured by the position sensor).



Figure 73 shows a representation of the PID algorithm. Every 16 milliseconds, the controller measures the actual motor position and subtracts it from the desired position to compute the position error.

The resulting error value is then multiplied by a user selectable Proportional Gain. The resulting value becomes one of the components used to command the motor. The effect of this part of the algorithm is to apply power to the motor that is proportional with the distance between the current and desired positions: when far apart, high power is applied, with the power being gradually reduced and stopped as the motor moves to the final position. The Proportional feedback is the most important component of the PID in Position mode.

A higher Proportional Gain will cause the algorithm to apply a higher level of power for a given measured error thus making the motor move quicker. However, because of inertia, a faster moving motor will have more difficulty stopping when it reaches its desired position. It will therefore overshoot and possibly oscillate around that end position.

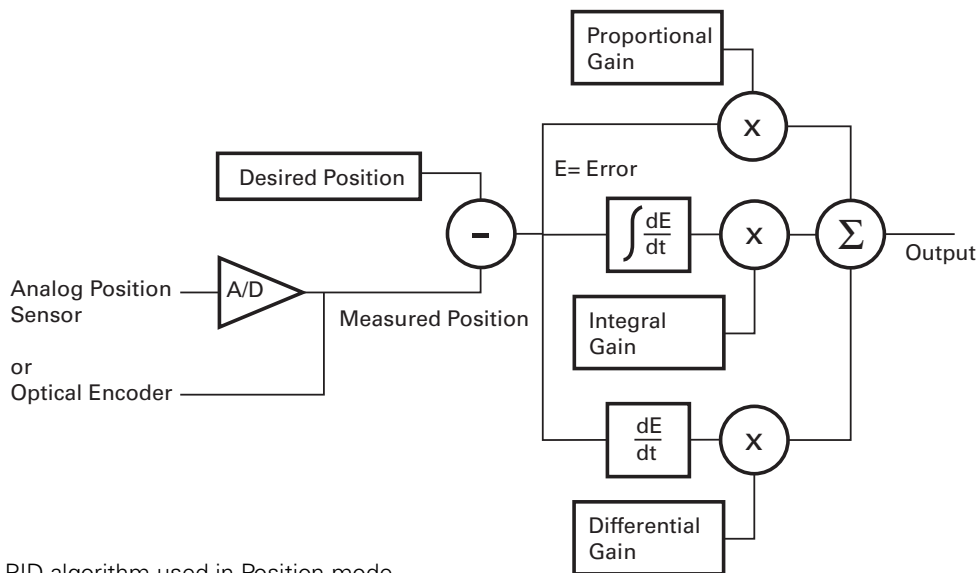


FIGURE 73. PID algorithm used in Position mode

The Differential component of the algorithm computes the changes to the error from one 16 ms time period to the next. This change will be a relatively large number every time an abrupt change occurs on the desired position value or the measured position value. The value of that change is then multiplied by a user selectable Differential Gain and added to the output. The effect of this part of the algorithm is to give a boost of extra power when starting the motor due to changes to the desired position value. The differential component will also greatly help dampen any overshoot and oscillation.

The Integral component of the algorithm perform a sum of the error over time. In the position mode, this component helps the controller reach and maintain the exact desired position when the error would otherwise be too small to energize the motor using the Proportional component alone. Only a very small amount of Integral Gain is typically required in this mode.

---

## PID tuning in Position Mode

As discussed above, three parameters - Proportional Gain, Integral Gain and Differential Gain - can be adjusted to tune the position control algorithm. The ultimate goal in a well tuned PID is a motor that reaches the desired position quickly without overshoot or oscillation.

Because many mechanical parameters, such as motor power, gear ratio, load and inertia are difficult to model, tuning the PID is essentially a manual process that takes experimentation.

The Roborun PC utility makes this experimentation easy by providing a screen for changing the Proportional, Integral and Differential gains and another screen for running and monitoring the motors.

When tuning the motor, first start with the Integral Gain at zero, increasing the Proportional Gain until the motor overshoots and oscillates. Then add Differential gain until there is no more overshoot. If the overshoot persists, reduce the Proportional Gain. Add a minimal amount of Integral Gain. You may further fine tune the PID by varying the gains from these positions.

To set the Proportional Gain, which is the most important parameter, use the Roborun utility to observe the three following values;

- Command Value
- Actual Position
- Applied Power

With the Integral Gain set to 0, the Applied Power should be:

$$\text{Applied Power} = (\text{Command Value} - \text{Actual Position}) * \text{Proportional Gain}$$

Experiment first with the motor electrically or mechanically disconnected and verify that the controller is measuring the correct position and is applying the expected amount of power to the motor depending on the command you give it.

Verify that when the Command Value equals the Actual Position, the Applied Power equals to zero. Note that the Applied Power value is shown without the sign in the PC utility.

In case where the load moved by the motor is not fixed, you will need to tune the PD with the minimum expected load and tune it again with the maximum expected load. Then try to find values that will work in both conditions. If the disparity between minimal and maximal possible loads is large, it may not be possible to find satisfactory tuning values.

Note that the AX2500/2850 uses one set of Proportional, Integral and Differential Gains for both motors and therefore assumes that similar motors, mechanical assemblies and loads are present at each channel.

## SECTION 11

# Closed Loop Speed Mode

This section discusses the AX2500/2850 Close Loop Speed mode.

---

## Mode Description

In this mode, an analog or digital speed sensor measures the actual motor speed and compares it to the desired speed. If the speed changes because of changes in load, the controller automatically compensates the power output. This mode is preferred in precision motor control and autonomous robotic applications.

The AX2500/2850 incorporates a full-featured Proportional, Integral, Differential (PID) control algorithm for quick and stable speed control.

---

## Selecting the Speed Mode

The speed mode is selected by changing the Motor Control parameter in the controller to either

- A and B Closed Loop Speed Separate
- A and B Closed Loop Speed Mixed
- A Closed Loop Speed, B Position

Note that in the last selection, only the first motor will operate in the Closed Loop Speed mode.

Changing the parameter to select this mode is done using the Roborun Utility. See "Loading, Changing Controller Parameters" on page 162.

For safety reasons and to prevent this mode from being accidentally selected, Closed Loop Speed modes **CAN NOT** be selected by configuring the controller using the built-in switches and display.

---

## Using Optical Encoder for Speed Feedback (AX2850 only)

Digital Optical Encoders may be used to capture accurate motor speed. This capability is only available on the AX2850 or AX2550 fitted with the optional encoder module.

Detailed information on how to install and wire optical encoders is provided at "Installing, Connecting and Using the Encoder Module" on page 131.

If using optical encoders, you may omit the Analog Tachometer discussion in this section and resume reading from "Control Loop Description" on page 127. Optical Encoders require special handling. See "Installing, Connecting and Using the Encoder Module" on page 131 for a detailed discussion.

---

## Tachometer or Encoder Mounting

Proper mounting of the speed sensor is critical for an effective and accurate speed mode operation. Figure 74 shows a typical motor and tachometer or encoder assembly.

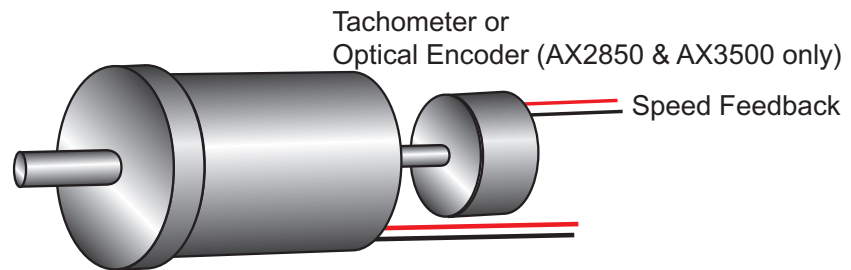


FIGURE 74. Motor + tachometer assembly needed for Close Loop Speed mode

---

---

## Tachometer wiring

The tachometer must be wired so that it creates a voltage at the controller's analog input that is proportional to rotation speed: 0V at full reverse, +5V at full forward, and 0 when stopped.

Connecting the tachometer to the controller is as simple as shown in the diagram in the figure below.

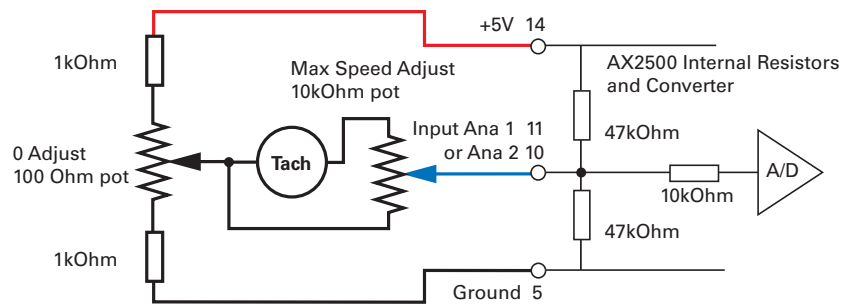


FIGURE 75. Tachometer wiring diagram

## Speed Sensor and Motor Polarity

The tachometer or encoder polarity (i.e. which rotation direction produces a positive or negative speed information), is related to the motor's rotation speed and direction the motor turns when power is applied to it.

In the Closed Loop Speed mode, the controller compares the actual speed, as measured by the tachometer, to the desired speed. If the motor is not at the desired speed and direction, the controller will apply power to the motor so that it turns faster or slower, until reached.

## Important Warning:

**If there is a polarity mismatch, the motor will turn in the wrong direction and the speed will never be reached. The motor will turn continuously at full speed with no way of stopping it other than cutting the power or hitting the Emergency Stop buttons.**

Determining the right polarity is best done experimentally using the Roborun utility (see "Using the Roborun Configuration Utility" on page 159) and following these steps:

1. Disconnect the controller's Motor Power (thick power wires).
2. Configure the controller in Open Loop Mode using the PC utility. This will cause the motors to run in Open Loop for now
3. Launch the Roborun utility and click on the Run tab. Click the "Start" button to begin communication with the controller. The tachometer values will be displayed in the appropriate Analog input value boxes which will be labeled Ana 1 and Ana 2. If encoders are used, look for the reported speed value in the Enc boxes.
4. Verify that the motor sliders are in the "0" (Stop) position.
5. If a tachometer is used, verify that the measured speed value read is 0 when the motors are stopped. If not, trim the "0" offset potentiometer.

6. Apply power to the Motor Power wires (thick power wires). The motor will be stopped.
7. Move the cursor of the desired motor to the right so that the motor starts rotating, and verify that a positive speed is reported. Move the cursor to the left and verify that a negative speed is reported.
8. If the tachometer or encoder polarity is the same of the applied command, then the wiring is correct.
9. If the tachometer polarity is opposite to the command polarity, then you can either reverse the motor's wiring, or reverse the tachometer wires. If an encoder is used, you may swap its CHA and ChB outputs
10. If a tachometer is used, proceed to calibrate the Max Closed Loop speed.
11. Set the controller parameter to the desired Closed Loop Speed mode using the Roborun utility

---

## Adjust Offset and Max Speed

For proper operation, the controller must see a 0 analog speed value (2.5V voltage on the analog input).

To adjust the 0 value when the motors are stopped, use the Roborun utility to view the analog input value while the tachometer is not turning. Move the 0 offset potentiometer until a stable 0 is read. This should be right around the potentiometer's middle position.

The tachometer must also be calibrated so that it reports a +127 or -127 analog speed value (5V or 0V on the analog input, respectively) when the motors are running at the maximum desired speed in either direction. Since most tachometers will generate more than +/- 2.5V, a 10kOhm potentiometer must be used to scale it's output.

To set the potentiometer, use the Roborun utility to run the motors at the desired maximum speed, while in Open Loop mode (no speed feedback). While the tachometer is spinning, adjust the potentiometer until the analog speed value read is reaching 126.

Note: The maximum desired speed should be lower than the maximum speed that the motors can spin at maximum power and no load. This will ensure that the controller will be able to eventually reach the desired speed under most load conditions.

## Important Warning:

**It is critically important that the tachometer and its wiring be extremely robust. If the tachometer reports an erroneous voltage, or no voltage at all, the controller will consider that the motors has not reached the desired speed value and will gradually increase the applied power to the motor to 100% with no way of stopping it until power is cut off or Emergency Stop is activated.**

## **Control Loop Description**

The AX2500/2850 performs the Closed Loop Speed mode using a full featured Proportional, Integral and Differential (PID) algorithm. This technique has a long history of usage in control systems and works on performing adjustments to the Power Output based on the difference measured between the desired speed (set by the user) and the actual position (captured by the tachometer).

Figure 76 shows a representation of the PID algorithm. Every 16 milliseconds, the controller measures the actual motor speed and subtracts it from the desired position to compute the speed error.

The resulting error value is then multiplied by a user selectable Proportional Gain. The resulting value becomes one of the components used to command the motor. The effect of this part of the algorithm is to apply power to the motor that is proportional with the difference between the current and desired speed: when far apart, high power is applied, with the power being gradually reduced as the motor moves to the desired speed.

A higher Proportional Gain will cause the algorithm to apply a higher level of power for a given measured error thus making the motor react more quickly to changes in commands and/or motor load.

The Differential component of the algorithm computes the changes to the error from one 16 ms time period to the next. This change will be a relatively large number every time an abrupt change occurs on the desired speed value or the measured speed value. The value of that change is then multiplied by a user selectable Differential Gain and added to the output. The effect of this part of the algorithm is to give a boost of extra power when starting the motor due to changes to the desired speed value. The differential component will also greatly help dampen any overshoot and oscillation.

The Integral component of the algorithm perform a sum of the error over time. This component helps the controller reach and maintain the exact desired speed when the error is reaching zero (i.e. measured speed is near to, or at the desired value).

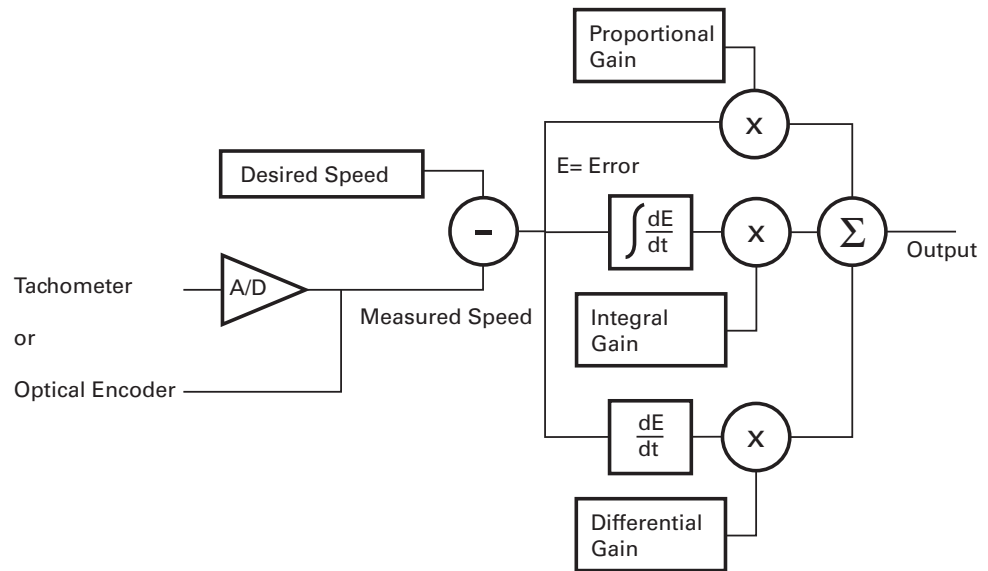


FIGURE 76. PID algorithm used in Speed mode

## PID tuning in Speed Mode

As discussed above, three parameters - Proportional Gain, Integral Gain, and Differential Gain - can be adjusted to tune the Closed Loop Speed control algorithm. The ultimate goal in a well tuned PID is a motor that reaches the desired speed quickly without overshoot or oscillation.

Because many mechanical parameters, such as motor power, gear ratio, load and inertia are difficult to model, tuning the PID is essentially a manual process that takes experimentation.

The Roborun PC utility makes this experimentation easy by providing a screen for changing the Proportional, Integral and Differential gains and another screen for running and monitoring the motors. Run first the motor with the preset values. Then experiment different values until a satisfactory behavior is found.

In Speed Mode, the Integral component of the PID is the most important and must be set first. The Proportional and Differential component will help improve the response time and loop stability.

In case where the load moved by the motor is not fixed, you will need to tune the PID with the minimum expected load and tune it again with the maximum expected load. Then try to find values that will work in both conditions. If the disparity between minimal and maximal possible loads is large, it may not be possible to find satisfactory tuning values.

Note that the AX2500/2850 uses one set of Proportional, Integral and Differential Gains for both motors and therefore assumes that similar motors, mechanical assemblies and loads are present at each channel.







## SECTION 12

# Installing, Connecting and Using the Encoder Module

This section describes the Encoder input module that is factory installed inside the AX2850, or that may be added onto the AX2550.

---

## Optical Incremental Encoders Overview

Optical incremental encoders are a mean for capturing speed and travelled distance on a motor. Unlike absolute encoders which give out a multi-bit number (depending on the resolution), incremental encoders output pulses as they rotate. Counting the pulses tells the application how many revolutions, or fractions of, the motor has turned. Rotation velocity can be determined from the time interval between pulses, or by the number of pulses within a given time period. Because they are digital devices, incremental encoders will measure distance and speed with perfect accuracy.

Since motors can move in forward and reverse direction, it is necessary to differentiate the manner that pulses are counted, so that they can increment or decrement a position counter in the application. Quadrature encoders have dual channels, A and B, which are electrically phased 90° apart. Thus, direction of rotation can be determined by monitoring the phase relationship between the two channels. In addition, with a dual-channel encoder, a four times multiplication of resolution can be achieved by counting the rising and falling edges of each channel (A and B). For example, an encoder that produces 250 Pulses per Revolution (PPR) can generate 1,000 Counts per Revolution (CPR) after quadrature.

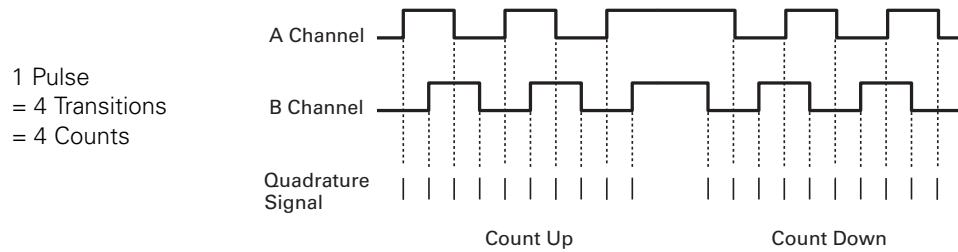


FIGURE 77. Quadrature encoder output waveform

The figure below shows the typical construction of a quadrature encoder. As the disk rotates in front of the stationary mask, it shutters light from the LED. The light that passes through the mask is received by the photodetectors. Two photo detectors are placed side by side so that the light making it through the mask hits one detector after the other to produce the 90° phased pulses.

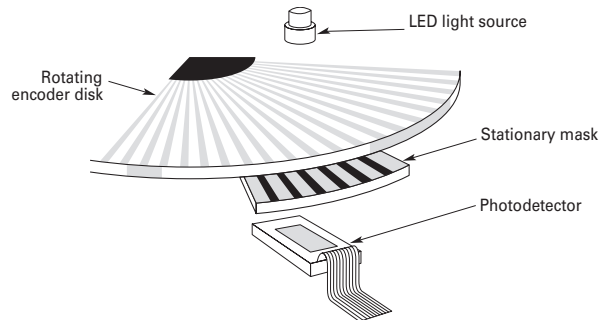


FIGURE 78. Typical quadrature encoder construction

Unlike absolute encoders, incremental encoders have no retention of absolute position upon power loss. When used in positioning applications, the controller must move the motor until a limit switch is reached. This position is then used as the zero reference for all subsequent moves.

## Recommended Encoder Types

The module may be used with most incremental encoder module as long as they include the following features:

- Two quadrature outputs (Ch A, Ch B), single ended signal
- 2.5V minimum swing between 0 Level and 1 Level on quadrature output
- 5VDC operation. 100mA or less current consumption per encoder

More sophisticated incremental encoders with differential outputs, index, and other features may be used but these additional capabilities will be ignored.

The choice of encoder resolution is very wide and is constrained by the module's maximum pulse count at the high end, and measurement resolution for speed at the low end.

Specifically, the encoder module can process 250,000 counts per seconds. As discussed in the previous section, a count is generated for each transition on the Channel A and Channel B. Therefore the module will work with encoders outputting up to 62,500 pulses per second.

Commercial encoders are rated by their numbers of "Pulses per Revolution" (also sometimes referred as "Cycles per Revolution). Carefully read the manufacturer's datasheet to understand whether this number represents the number of pulses that are output by each channel during the course of a 360o revolution, rather than the total number of transitions on both channels during a 360o revolution. The second number is 4 times larger than the first one.

The formula below give the pulse frequency at a given RPM and encoder resolution in Pulses per Revolution.

$$\text{Pulse Frequency in Hz} = \text{RPM} / 60 * \text{PPR} * 4$$

Example: a motor spinning at 10,000 RPM max, with an encoder with 200 Pulses per Revolution would generate:

$10,000 / 60 * 200 * 4 = 133.3 \text{ kHz}$  which is well within the 250kHz maximum supported by the encoder module.

An encoder with a 200 Pulses per Revolutions is a good choice for most applications.

A higher resolution will cause the counter to count faster than necessary and possibly reach the encoder module's maximum frequency limit.

An encoder with a much lower resolution, will cause speed to be measured with less precision.

## Installing the Encoder Module

The Encoder module is available in kit form for installation by the user inside the AX2550 controller. It may also be ordered factory-installed in the controller by using the product reference AX2850.

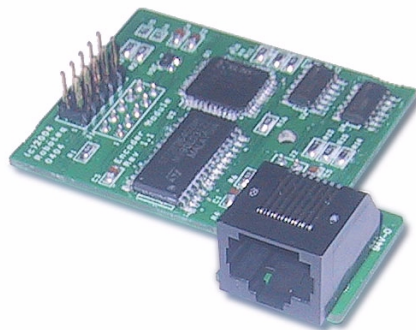


FIGURE 79. Encoder Module for AX2550. Factory installed in AX2850

When installing yourself, follow these simple steps

- 1- With the power removed, remove controller's face plate and slide off the cover
- 2- Carefully insert the encoder module on top of the two headers present on the controller's main board and shown in Figure 80. Beware that the two matting connectors are precisely aligned

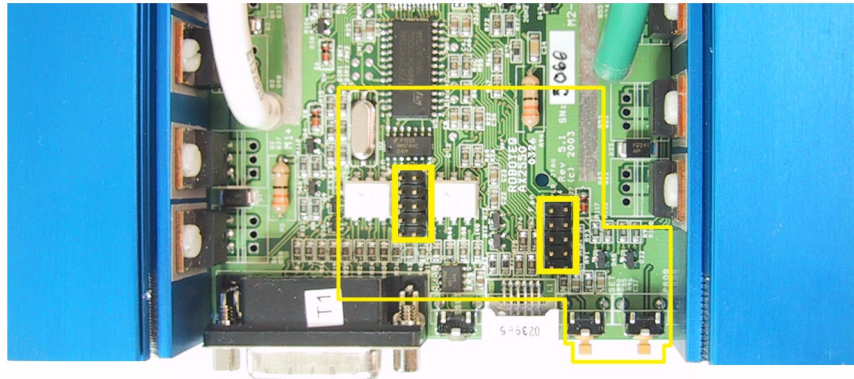


FIGURE 80. Position of Encoder Module on Controller's main board

- 3- The encoder module will be held in place by the connectors and the new front bracket's opening around the RJ11 connector. For added stability, place the foam pad on top of the Encoder module as shown in Figure 81 so that it is held in place by the sliding cover. For use in harsh shock and vibration environment, you may instead solder a metal wire inside the 0.1" hole found on the main board (next to one of the two header) and solder the other end inside the matching hole on the encoder module, as shown on Figure 82.

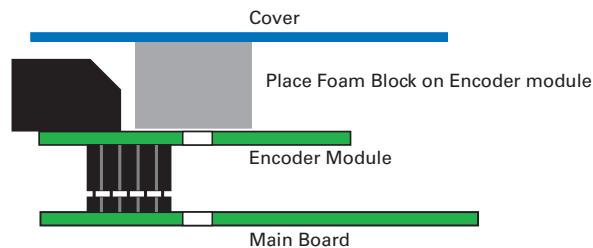


FIGURE 81. Place foam block between module and cover to hold in place

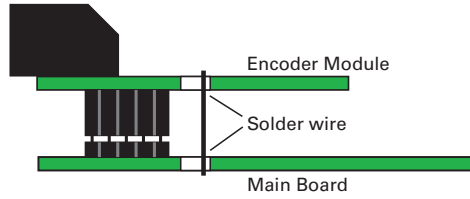


FIGURE 82. Solder wire for more robust assembly

4- Slide the cover back on. Install the new face plate

5- Power on the controller and install version 1.6 or newer of the controller firmware and PC utility. Update the encoder firmware if a new version exists.

## Connecting the Encoder

The Encoder module uses a widely available 8-pin RJ45 connector identical to these found on all Ethernet devices. The connector provides 5V power to the encoders and has inputs for the two quadrature signals from each encoder. Using multi-level signaling, it is also possible to share the quadrature inputs with limit switches. The figure and table below describes the connector and its pin assignment.

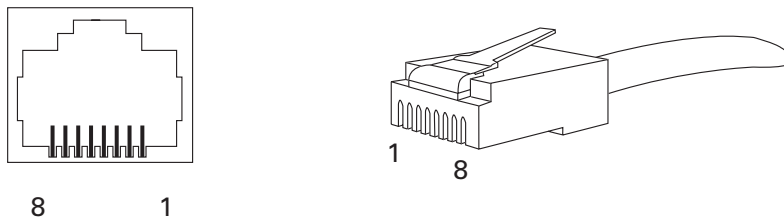


FIGURE 83. Encoder connector

TABLE 23. Encoder connector pin descriptions

Pin	Name	Cable Color (when using standard network cable)
1	Encoder 2 - Channel B. Optional Limit Switch 4	Orange/White
2	Encoder 2 - Channel A. Optional Limit Switch 3	Orange
3	Ground	Green/White
4	5V Out	Blue
5	Encoder 1 - Channel B. Optional Limit Switch 2	Blue/White
6	Encoder 2 - Channel A. Optional Limit Switch 1	Green

TABLE 23. Encoder connector pin descriptions

Pin	Name	Cable Color (when using standard network cable)
7	Ground	Brown/White
8	5V Out	Brown

## Motor - Encoder Polarity Matching

When using the Encoder module for closed loop speed control, it is imperative that when the motor is turning in the forward direction, the counter increments its value, and that a positive speed value is measured.

Using the PC utility, it is possible to exercise the motors and view the encoder readings. See “Encoder Testing and Setting Using the PC Utility” on page 150.

If the Encoder counts backwards when the motor moves forward, you may correct this by either:

1- Swap Channel A and Channel B on the encoder connector. This will cause the encoder module to reverse the count direction

2- Swap the leads on the motor. This will cause the motor to rotate in the opposite direction.

## Voltage Levels, Thresholds and Limit Switches

The encoder module’s input uses a comparator to reshape the encoder’s output signal. If the signal is below a programmable threshold level, then it is considered as a 0. If above, it is considered at 1. The output of this comparator feeds the quadrature detector and counters.

On the 2850 family of controllers, the threshold voltage may be changed under software control to any value between 0 and 5V to meet unusual encoder specifications. By default, the threshold level is 2.5V.

Another set of comparators on the same input signals detect pulses that above and below a fixed 0.5V threshold. Using a special circuitry for creating multi-level signaling (see next section below), the output of these comparators serves to detect the status of optional limit switches.

Figure 85 and Figure 84 show the conditioned signals as seen by the encoder.

In Figure 85, the encoders are connected directly to the Channel A and B inputs. In this case, because the encoder’s 0 level is below 0.5V, it will cause a Switch Detection condition which should be ignored.



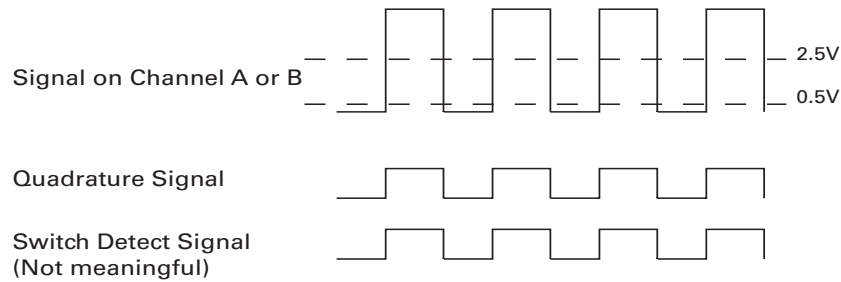


FIGURE 84. Signals seen by encoder using direct connection and no limit switches

In Figure 84, the encoder and switches are wired to the encoder module using a set of resistors designed to create a multi-level signal combining both information. Details on the necessary wiring is provided in the next section.

Since the encoder output signal is “shifted-up” by a few volts, it always stays above the Limit Switch comparator’s threshold and no Switch Detection condition is generated. However, since the limit switches connect to ground when On, the level will dip below the 0.5V and generate a Switch Detection condition.

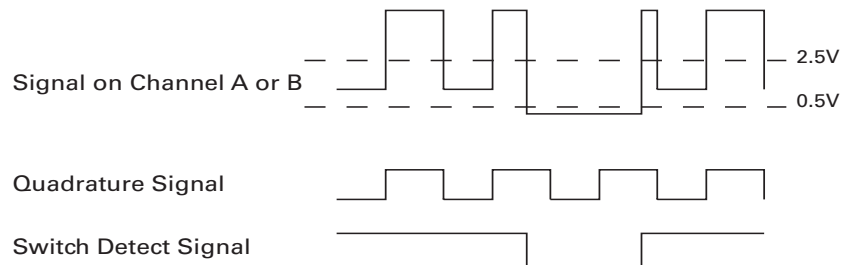


FIGURE 85. Signals seen by encoder using multi-levels and limit switches

## Important Warning

**When a limit switch is activated, the encoder signal that is shared with the switch is not longer visible by the encoder module and pulse counting and speed measurement stops.**

## Wiring Optional Limit Switches

If limit switches are needed by the application, additional circuitry is required in order to create a multi-level signal that share the encoder and the switch information. shows the electrical diagram of the required wiring.

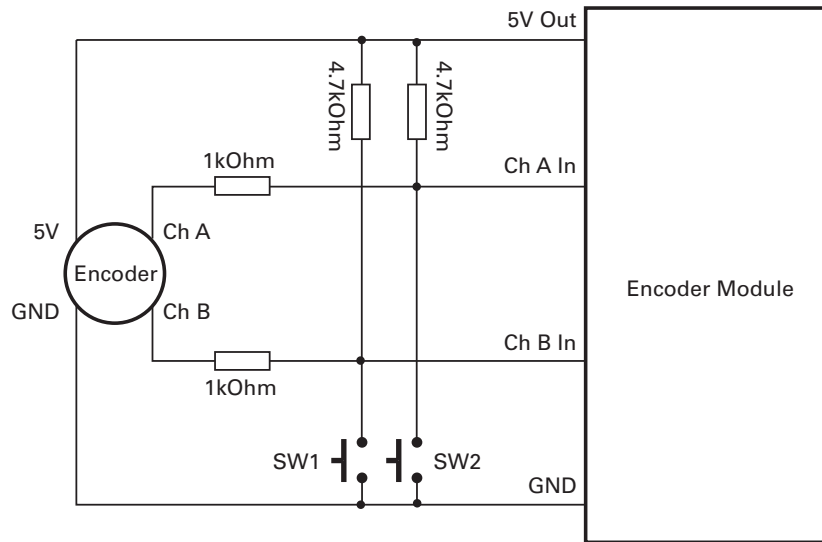


FIGURE 86. Signals seen by encoder using multi-levels and limit switches

Using this circuit, when the switch is open, a 0V (low-level) output from the encoder goes through a 1k and 4.7k voltage divider, thus creating a voltage that will never be below 0.8V at the encoder module's input.

When the switch is activated, the module's input is pulled to 0V.

It is recommended to use a voltmeter and/or oscilloscope to verify that the right voltage levels are created as the encoder rotates and the switches activated.

You may also use the Encoder setup/test function in the Roborun utility (see "Encoder Testing and Setting Using the PC Utility" on page 150). If the wiring is correct, the counters should increment/decrement as the motor rotate. The switch indicators should be always off unless the switches are actually activated.

## Using the Encoder Module to Measure Distance

As the encoders rotate, their quadrature outputs is automatically processed and increments/decrements two 32-bit counter inside the Encoder Module. There is one 32-bit counter for each of the encoders.

The counter values is stored as a signed binary number, ranging from -2,147,836,648 to +2,147,836,647 (Hexadecimal format of value 80000000 to 7FFFFFFF respectively). When the maximum or minimum counter value is reached, the counter automatically rolls back to zero.

The counters can be read and set using the commands described in "RS232 Encoder Command Set" on page 142.

---

## Using the Encoder to Measure Speed

The encoder module will automatically compute rotation speed for each encoder. The resulting measured speed is a value ranging from 0 to + 127 and 0 to -127, where 127 represent a relative ratio of a maximum speed value chosen by the user.

For example, if the encoder module is configured so that the highest measured speed value is 3,000 RPM, then a reading of 63 (127/2) would be 1,500 RPM.

The relationship between the measured speed and the actual speed is a factor of two variable parameters: a Time Based period value stored inside the Encoder module and the Encoder's number of Pulses per Revolution. Note: the Encoder's number of Pulses per Revolution **is not stored** in the controller.

The Time Base is a number of 256us time intervals between two counter reads.

A simple procedure is included in the Roborun PC utility to easily determining and set these parameters.

For information, the exact formula is shown below:

$$\text{Measured Speed Value} = \text{RPM} * \text{PPR} * 4 * (\text{Time Base} + 1) * 256 / (60 * 1000000)$$

$$\text{or Measured Speed Value} = \text{RPM} * \text{PPR} * (\text{Time Base} + 1) / 58593.75$$

Example: a motor spinning at 1,000 RPM, with an encoder with 200 Pulses per Revolution, and a Time Base set at 4 will produce the following measurement:

$$1000 * 200 * (4 + 1) / 58593.75 = 17$$

The same formula modified to show the actual RPM at a given Measure Speed Value is as follows:

$$\text{RPM} = \text{Measured Speed Value} * 60 * 1000000 / (\text{PPR} * 4 * 256 * (\text{Time Base} + 1))$$

$$\text{or RPM} = \text{Measured Speed Value} * 58593.75 / ((\text{Time Base} + 1) * \text{PPR})$$

In our example, a measured speed value of 127 correspond to the following measurable max actual RPM values

$$\text{RPM at Max Measurable Speed Value} = 127 * 58593.75 / ((4 + 1) * 200) = 7441 \text{ RPM}$$

A measured speed value of 1 correspond to the following measurable min. actual RPM values

$$\text{RPM at Min. Measurable Speed Value} = 1 * 58593.75 / ((4 + 1) * 200) = 58.6 \text{ RPM}$$

The Roborun Utility automatically makes the above calculations when setting up the encoder.

## Using the Encoder to Track Position

The encoder module can be used to report the distance between the actual motor position and a desired destination. The resulting measured “distance” can then be used by the controller in the position mode to move the motor in the right direction until the destination is reached. This movement is controlled by the PID position algorithm inside the controller and is therefore best suited at tracking position.

Since the controller uses a signed 8-bit value (-127 to +127) for the distance measurement in the Position Mode, a special algorithm is used to convert the real distance which can be much higher than -127 to +127 as both the counter and destination registers are 32-bit wide.

The actual formula is as follows:

$$\text{Distance} = (\text{Destination} - \text{Counter value}) / \text{Divider}$$

Where: divider is a configurable parameter of value 1, 2, 4, 8, 16, 32, 64 or 127

If computed distance is less than -127, then reported distance is -127

If computed distance is larger than +127, then reported distance is +127

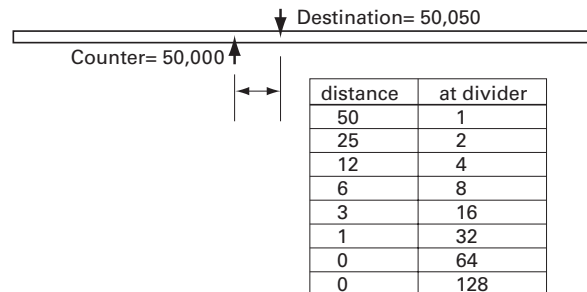


FIGURE 87. Small distance computation example

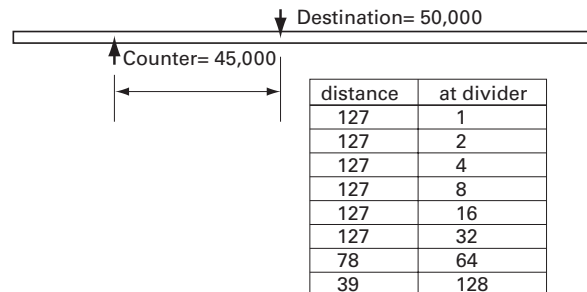


FIGURE 88. Large distance computation example

## Important Notice

**Encoders do not report an absolute position value but a count that is relative to the point where the motor shaft was at power up. It is typically necessary to have the motors moved to a “home” position and reset the counters at that reference point.**

## RS232 Communication with the Encoder Module

The Encoder Module contains its own Microcontroller and firmware in Flash. The Encoder’s MCU communicates with the one on the main board of the controller. During normal operations, the two MCUs exchange information as needed, invisibly to the user.

During a short time, at power up, however, the Encoder’s MCU will send data to the main serial port.

The sent data is a separate prompt message which:

- Announces the presence of the encoder MCU
- Outputs its software revision and date
- Outputs a code identifying the module’s hardware ID

This information can be visualized by connecting the controller to a PC’s serial port and running the Hyperterm terminal emulation software. Note that a link to a properly configured Hyperterm session is automatically installed in the Start menu when installing the Roborun utility.

The serial port settings are described in “Serial (RS-232) Controls and Operation” on page 87.

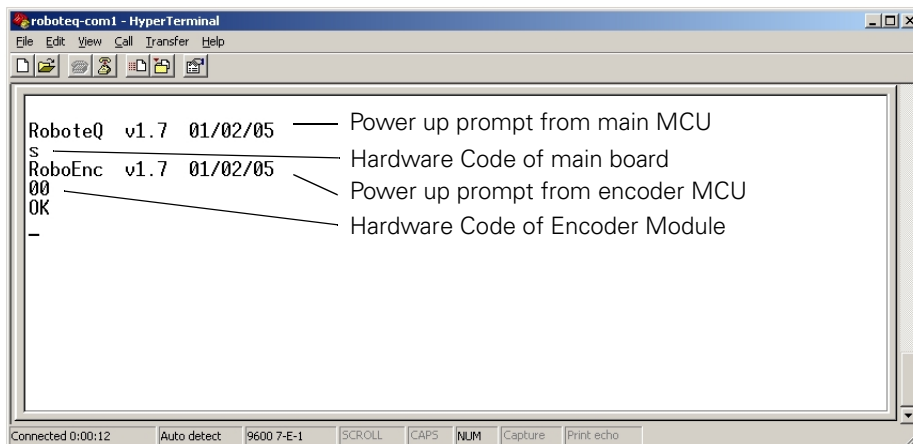


FIGURE 89. Hyperterm session showing power up messages from both MCUs

After this information is sent, the Encoder’s MCU will “listen” for approximately 100ms and will enter the In System Programming mode (ISP) if the letter “Z” is sent to it. While in the ISP mode, new software can be loaded into the Encoder’s MCU via the controller’s main serial port.

Details on software updating is given in section Figure , "Updating the Encoder Software," on page 152.

## RS232 Encoder Command Set

The Encoder module responds to a dedicated set of commands and queries.

The serial port setting and basic command format is identical to this for all other functions of the controller, as described in "Serial (RS-232) Controls and Operation" on page 87.

### Read Encoder Counter

Description:

Read the value of the Encoder counter(s). The number is a signed 32 bit number that may range from -2,147,836,648 to +2,147,836,647. The value is output in Hexadecimal format of value 80000000 to 7FFFFFFF respectively. To speed up communication, only the significant digits are sent in response to a counter query. For example, if the counter contains the value +5 (which is the same number in decimal and hex), the response to the query will be 5 and not 00000005. The formatting algorithm takes into account the number's sign.

Details on the data format is given in section

Counters' values can be read as Absolute or Relative. An Absolute counter read will return the full counter value after every read query. In a Relative counter read, the counter value is immediately cleared immediately after it is read so that the next read query returns the new number of counts since the last time the counter was read.

Additionally, in a couple of the query modes, the Encoder module returns the sum for both counters. This is useful for measuring the average travelled distance by the right and left wheels of a robotic vehicle.

Syntax:           **?q or Qn**

Where **n=**       **0:** Encoder 1, Absolute  
                   **1:** Encoder 2, Absolute  
                   **2:** Sum of Encoders 1 and 2, Absolute  
  
                   **4:** Encoder 1, Relative  
                   **5:** Encoder 2, Relative  
                   **6:** Sum of Encoders 1 and 2, Relative

Reply:            **nnnnnnnn**

Where:           **nnnnnnnn** = counter value using 1 to 8 Hex digits. See "Counter Read Data Format" on page 149 for format description

Examples:

**?Q0**            Read Encoder 1, Absolute  
**?Q5**            Read Encoder 2, Relative

## Set/Reset Encoder Counters and Destination Registers

**Description:**

Set one or both counters to zero or a user-defined value. The value is a signed 32 bit number that may range from -2,147,836,648 to +2,147,836,647 (Hexadecimal format of value 80000000 to 7FFFFFFF respectively).

While resetting is a single step command, setting the counters to a non-zero value requires two steps: 1- load a 4 byte buffer (32-bit) with the desired value. 2- Transfer the buffer's content to the counter(s). Loading the buffer can be done using the commands described in "Read / Modify Encoder Module Registers and Parameters" on page 145. The buffer will also be altered after a Counter Read command, in which case it will contain the last read counter value.

Syntax:           **!q or !Qn**

Where **n=**       **0:** Reset Encoder 1 counter  
                   **1:** Reset Encoder 2 counter  
                   **2:** Reset both Encoder counters  
  
                   **4:** Set Encoder 1 counter with value in buffer  
                   **5:** Set Encoder 2 counter with value in buffer  
                   **6:** Set both Encoder both counters with value in buffer  
  
                   **7:** Set Encoder 1 destination register with value in buffer  
                   **8:** Set Encoder 2 destination register with value in buffer

Reply:            **+** if command was properly received and executed  
                   **-** if an error occurred

**Examples:**

**!Q2**            Reset both counters  
**!Q5**            Load value contained in buffer into counter 2

**?Q0**, followed by  
**!Q1**            Read counter 1 and copy its value into counter 2

## Read Speed

**Description:**

This query will cause the controller to return the speed computed by the Encoder module. The values are signed Hexadecimal numbers ranging from -127 to +127. The -127 value represents the maximum RPM in the reverse direction. +127 represents the maximum RPM in the forward direction. The relation of this relative number and the actual, absolute RPM value depends on the encoder's resolution and a user programmable Time Base. See "Using the Encoder to Measure Speed" on page 139 for a detailed discussion.

Syntax:           **?z or ?Z**

Reply:            **nn**  
                   **mm**

Where:           **nn** = speed 1 value  
                   **mm** = speed 2 value

## Notes:

The command returns a signed hexadecimal number where 0 to +127 is represented by 00 to 7F, and -1 to -127 is represented by FF to 80 respectively. The hexadecimal format is intended to be deciphered by a microcontroller. When exercising the controller manually, you may use the Decimal to Hexadecimal conversion table on page 103.

## Read Distance

## Description:

This query will cause the controller to return the distance between the current position and the value in the destination register. The values are signed Hexadecimal numbers ranging from -127 to +127. The -127 value represents the relative distance according to the formulas described in "Using the Encoder to Track Position" on page 140.

Syntax: **?d or ?D**

Reply: ***nn***  
***mm***

Where: ***nn*** = distance 1 value  
***mm*** = distance 2 value

## Notes:

The command returns a signed hexadecimal number where 0 to +127 is represented by 00 to 7F, and -1 to -127 is represented by FF to 80 respectively. The hexadecimal format is intended to be deciphered by a microcontroller. When exercising the controller manually, you may use the Decimal to Hexadecimal conversion table on page 103.

## Read Speed/Distance

## Description:

This query will cause the controller to return either the speed or the distance computed by the Encoder module, depending on the operating mode that is selected. This command is similar to either of the two previous ones, except that it is read from a different location inside the controller and is a filtered value that smoothed abrupt changes.

Syntax: **?k or K**

Reply: ***nn***  
***mm***

Where: ***nn*** = speed 1 or distance 1 value  
***mm*** = speed 2 or distance 2 value

## Read Encoder Limit Switch Status

## Description:

This query will cause the controller to return the status of the four optional Encoder limit switches. The returned value is a two-digit (8-bit) Hexadecimal number of which the each of the 4 least significant bit represents one of the hardware switches.



Note that for this function to work, limit switches must be connected to the encoder module using the special wiring diagram show in “Wiring Optional Limit Switches” on page 137. If no limit switches are present, this query will return the logic levels of each of the encoder’s quadrature outputs, which in most cases is not a relevant information.

Syntax:           **?w or ?W**

Reply:             **0n**

Where:            **n** = switch status

The relationship between the value of n and the switch status is shown in the table below. Extracting the status of a given switch from this number is easily accomplished by software using masking.

TABLE 24. Reported value and switch status relationship

n Value	Switch				n Value	Switch			
	4	3	2	1		4	3	2	1
0	0	0	0	0	8	1	0	0	0
1	0	0	0	1	9	1	0	0	1
2	0	0	1	0	A	1	0	1	0
3	0	0	1	1	B	1	0	1	1
4	0	1	0	0	C	1	1	0	0
5	0	1	0	1	D	1	1	0	1
6	0	1	1	0	E	1	1	1	0
7	0	1	1	1	F	1	1	1	1

Note that the 0 and 1 levels represents a Closed Switch and Open Switch status, respectively.

## Read / Modify Encoder Module Registers and Parameters

Description

These commands make it possible to examine and change parameters that are stored in the Encoder’s module MCU RAM. While this command provides unrestricted access to up to 256 memory locations, a small number of these location should ever be read or altered. Parameter address and returned values are two digit Hexadecimal numbers (8-bit).

## Important Note

**Command character has been changed from “\$” to “\*” starting in version 1.7 of the controller firmware.**

### Read parameter

Syntax: **\*mm**

Reply: **DD**

Where **mm**= address location of parameter  
**DD**= parameter value

Example:

**\*84** Read value of parameter at address hex 84  
**01** Controller replies, value is 01

### Modify parameter

Syntax: **\*mm nn**

Reply: **+** if command was executed successfully  
**-** if error

Where **mm**= parameter address  
**nn**= new parameter value

Examples:

**\*84 03** Store 03 into parameter at address hex 84

Notes:

All parameters and values are expressed with 2 hexadecimal digits

The table below lists maps the few relevant parameters that can be accessed using this command.

TABLE 25.

Address	Parameter Description	Size	Access
84	Encoder Hardware ID Code	1 byte	Full
85	Switches Status	1 byte	Full
86	Speed or Distance 1 (depending on operating mode)	1 byte	Full
87	Speed or Distance 2 (depending on operating mode)	1 byte	Full
88	Counter Read/Write Mailbox MSB (bits 31 to 24)	4 bytes	Full
89	Counter Read/Write Mailbox (bits 23 to 16)		
8A	Counter Read/Write Mailbox (bits 15 to 8)		
8B	Counter Read/Write Mailbox LSB (bits 7 to 0)		
8C	Counter 1 MSB (bits 31 to 24)	4 bytes	Limited
8D	Counter 1 (bits 23 to 16)		
8E	Counter 1 (bits 15 to 8)		
8F	Counter 1 LSB (bits 7 to 0)		

TABLE 25.

Address	Parameter Description	Size	Access
90	Counter 2 MSB (bits 31 to 24)	4 bytes	Limited
91	Counter 2 (bits 23 to 16)		
92	Counter 2 (bits 15 to 8)		
93	Counter 2 LSB (bits 7 to 0)		
94	Destination Register 1 MSB (bits 31 to 24)	4 bytes	Full
95	Destination Register 1 (bits 23 to 16)		
96	Destination Register 1 (bits 15 to 8)		
97	Destination Register 1 LSB (bits 7 to 0)		
98	Destination Register 1 MSB (bits 31 to 24)	4 bytes	Full
99	Destination Register 1 (bits 23 to 16)		
9A	Destination Register 1 (bits 15 to 8)		
9B	Destination Register 1 LSB (bits 7 to 0)		
9C	Distance 1 (when Position Mode enabled)	1 byte	Full
8D	Distance 2 (when Position Mode enabled)	1 byte	Full
86	Speed 1	1 byte	Full
87	Speed 2	1 byte	Full
A2	Time Base for speed computation of Encoder 1. Multiply this number by 256us to obtain the actual Time Base period.	1 byte	Full
A3	Time Base for speed computation of Encoder 2. Multiply this number by 256us to obtain the actual Time Base period.	1 byte	Full
A4	Encoder threshold level (see "Voltage Levels, Thresholds and Limit Switches" on page 136)	1 byte	Full
A5	Distance divider	1 byte	Full
A6	Mode Selection	1 byte	Limited

## **Important Warning**

**Do not alter any other area locations as this may cause program execution failure inside the encoder module.**

## **Register Description**

### **Encoder Hardware ID code**

Returns a 4-bit number identifying the encoder module hardware version and the status of two on-board jumpers. For Roboteq use only.

## Switch Status

Returns a 4 bit number (4 least significant bits of the byte), each representing the state of one of the limit switch when installed. The ?W command described at “Read Encoder Limit Switch Status” on page 144 is a preferred method for reading this information

## Speed or Distance 1 or 2

These two registers contain either the measured speed or the measured distance. Whether speed or distance information is returned depends on the settings contained in the Mode register described at. This information is returned using the ?p query (see “Query Analog Inputs” on page 94)

## Counter Read/Write Mailbox

Since the counters are 32 bits wide and accesses are 8 bit wide, it would normally take four separate accesses to fully read or write any of the counters. If the motors are running and the counter is changing in-between these accesses, inaccurate data will be either read or written. Therefore a two step process is implemented for accessing the encoder’s counters: for loading a new value in the counter, the value must first be loaded in the mailbox. It is then transferred in a single step using a command. When reading a counter, a read command is sent to the encoder module who then copies the counter value into the mailbox. The mailbox system can be used in the same way for reading and writing the destination register.

Practically reading a counter is done by a single command described in “Read Encoder Counter” on page 142. This command will perform the steps above and output the selected counter value.

Writing a user-defined value into a counter or destination register requires that the value be loaded in the mailbox using the steps defined in “Read / Modify Encoder Module Registers and Parameters” on page 145, and then the issuance of one of the commands described in “Set/Reset Encoder Counters and Destination Registers” on page 143.

## Counter 1 and 2

These two 32-bit (4-bytes) registers are the actual counters. As discussed above, they should not be accessed directly as their value may be changing in-between the four accesses needed to read or write a complete 32-bit counter.

## Destination Register 1 and 2

These two 32-bit (4-bytes) registers are used to store the desired destination when the controller is used in position mode. These registers should always be set using the mailbox mechanism described above. See “Using the Encoder to Track Position” on page 140 for a complete description of the position mode.

## Distance 1 and 2

These registers contain a signed 8-bit value (-127 to +127) that represents the distance between the current counter position and the desired destination. This number is computed using a formula described in section “Using the Encoder to Track Position” on page 140.

### Speed 1 and 2

These registers contain a signed 8-bit value (-127 to +127) that represents the motor speed relative to a maximum speed, which in turn depends on the number of encoder counts and time base settings as described in "Using the Encoder to Measure Speed" on page 139.

### Time Base 1 and 2

These registers contain the timing information for measuring the speed. See "Using the Encoder Module to Measure Distance" on page 138 for a detailed description.

### Encoder Threshold

This register contains a value that is used to detect a logic level 1 vs. a 0 at any of the 4 encoder input lines. Voltage threshold is computed as follows:

$$\text{Voltage Threshold} = 5V * \text{Register Value} / 255$$

See "Voltage Levels, Thresholds and Limit Switches" on page 136 for a detailed description.

## Counter Read Data Format

When receiving a counter read query, the encoder module will output the value of its 32-bit counter. If all 32-bit are sent, this would require 8 ASCII digits to represent the value.

A 32-bit counter can store over 2 billion counts in each direction. Practically, it will be rare that counts will be that large and therefore only a partial number of the counter's bits will be significant at any given time.

In order to create a more efficient data stream on the controller's serial port, a simple compression technique is implemented. The scheme eliminates all of the counter's most significant bits if they are at 0 (for a positive count number) or F (for a negative count number).

For example, if the counter value is Hex 00000015, the value 15 will be returned after a counter query.

For negative numbers, a count value of -5 (which is FFFFFFFB in hex), the response to the query will be B.

To distinguish between positive and negative numbers, the Encoder module will insert a 0 ahead of any number string starting with a digit value higher than 7 (i.e. 8 to F) to signify that the number is positive. For negative numbers, the Encoder module will insert an F ahead of any number string starting with a digit value lower than 8 (i.e. 0 to 7). The table below shows examples of this scheme as applied to various counter values

TABLE 26. Example counter values and RS232 output using reduction scheme

Decimal	32-bit Hex	Controller Output
+5	00000005	5
+250	000000FA	0FA
-6	FFFFFFFA	A

TABLE 26. Example counter values and RS232 output using reduction scheme

Decimal	32-bit Hex	Controller Output
-235	FFFFFF15	F15
+91,011,186	056CB872	56CB872
-7,986,091	FF862455	862455

When reading the counter value into a microcomputer, the reverse operation must take place: any output that is less than 8 digit long must be completed with a string of 0's if the first digit is of value 0 to 7, or with a string of F's if the first digit is of value 8 to F.

The resulting Hex representation of a signed 32-bit number must then be converted to binary or decimal as required by the application.

The burden of this extra processing is more than offset by the bandwidth relief on the controller's serial port.

### Encoder Testing and Setting Using the PC Utility

Extensive diagnostic, calibration, setting and testing support is provided in the Roborun PC utility. Basic instructions on how to install and run the PC utility can be found in "Using the Roborun Configuration Utility" on page 159.

Once the utility is up and running and the controller found and identified, click on the "Encoder" tab to bring up the Encoder configuration and setup screen show in Figure 90 below.

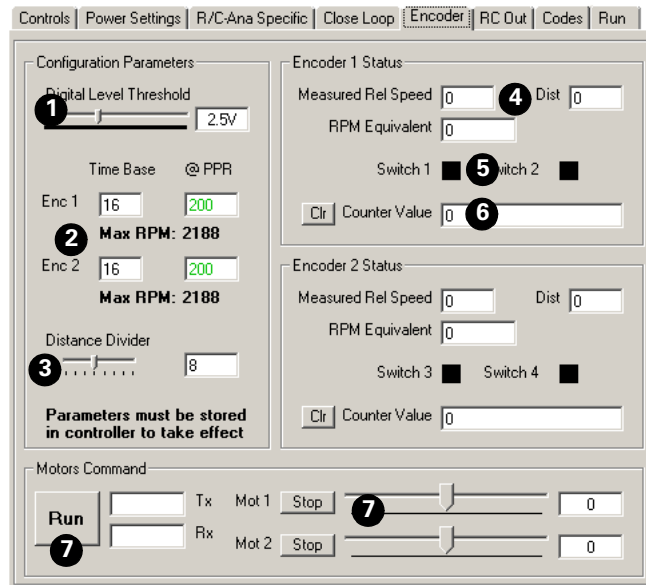


FIGURE 90. Encoder setup and test screen on Roborun

With this utility, the following actions can be accomplished:

- Set and program the Encoder module's parameters in EEPROM
- Activate the motors in each direction at variable speed
- View the measured encoder counts
- View the measured encoder speed
- View the status of the Limit Switches

The screen is composed of the following buttons and displays:

- 1- Setting of the Encoder's threshold level
- 2- Setting of the Time Base for speed computation
- 3- Setting Divider for computing relative distance
- 4- Measure and display speed and relative distance
- 5- Measure and display counter values
- 6- Detect and display optional limit switch status
- 7- Start/Stop communication with controller
- 8- Set motor speed and direction for testing

## **Encoder Module Parameters Setting**

The Encoder module has 4 programmable parameters: Two Time Bases (one for each encoder), a Divider for computing relative distance, and the voltage threshold for discerning a 0 or 1 level at the encoder's output. In the case of the AX2500/2850, the threshold is fixed at 2.5V and cannot be changed.

The Time Base parameter is used to compute the speed measured by the module. The measured speed is a relative number ranging from 0 to +/-127.

The relationship between this relative speed number and the actual RPM is based on the Time Base value and the Encoder's Pulses Per Revolution (PPR) value (see "Using the Encoder to Measure Speed" on page 139 for details)

On this screen, changing the Time Base and PPR values automatically display the "Max RPM" values that can be measured with these settings. For example, with a default setting of 16 and 200 for the Time Base and PPR respectively, the maximum RPM values is 2188. This means that when the motors rotate at 2188 RPM, the measured relative speed is +127. If the motor spins faster, the speed is still reported to be +127.

Note that the PPR value is not stored in the controller. It is used only in Roborun to convert relative speed into actual RPM.

The Divider parameter is described in "Using the Encoder to Track Position" on page 140.

The threshold level parameter and its operation is described in "Voltage Levels, Thresholds and Limit Switches" on page 136.

## Exercising the Motors

A set of buttons and sliders are provided to starting/stopping communication with the controller and encoder.

When communication is active, the screen will be updated with Encoder data.

Moving the motor sliders will set the motors to the desired speed and direction.

## Viewing Encoder Data

During operation, this screen will let you view the following information:

- The instantaneous relative 0 to +/-127 speed value
- The instantaneous relative distance to destination (0 after reset)
- The actual speed computed from the measured relative speed value, encoder Time Base, and Encoder PPR. The **PPR value must be entered manually on this screen every time you run the utility** as it is not stored in the controller or on the PC.
- The Encoder counter values
- The status of the optional limit switches

---

## Updating the Encoder Software

The Encoder Module has its own dedicated MCU and software in Flash memory. It may be updated using the Roborun Utility in the same manner as for updating the controller's software (see "Updating the Controller's Software" on page 174). Then select the new software file to download. The file's content automatically identifies it as software for the Encoder MCU rather than the Controller's MCU.



# Configuring the Controller using the Switches

---

The AX2500/2850 Speed Controller can be programmed to operate in many modes using a simple set-up procedure. Two buttons and a 7-segment LED display let the user examine and change these settings. Alternatively, the controller may be programmed using a PC connected to the AX2500/2850 controller through the RS232 serial communication port.

The new settings are then permanently stored in the controller's Flash memory so that jumpers are not required, resulting in improved system reliability.

---

## Programming Methods

There are three methods for programming the AX2500/2850's settings:

- Using the controller's built-in switches and display. This method is described in details in this chapter.
- Using the PC-based Configuration Utility. See "Using the Roborun Configuration Utility" on page 159.
- Sending RS232 commands manually. See "RS232 Accessible Parameter Table" on page 99.

---

## Programming using built-in Switches and Display

Two switches and an LED display are provided to let you easily configure the controller in any of its many operating modes. Unlike the RS232 programming mode, the switches will let you configure the controller without the need for external hardware or special connectors. In this mode, the controller may be configured while installed on the robot without the need for special tools or a PC. Figure 91 shows the placement of the switches and display.

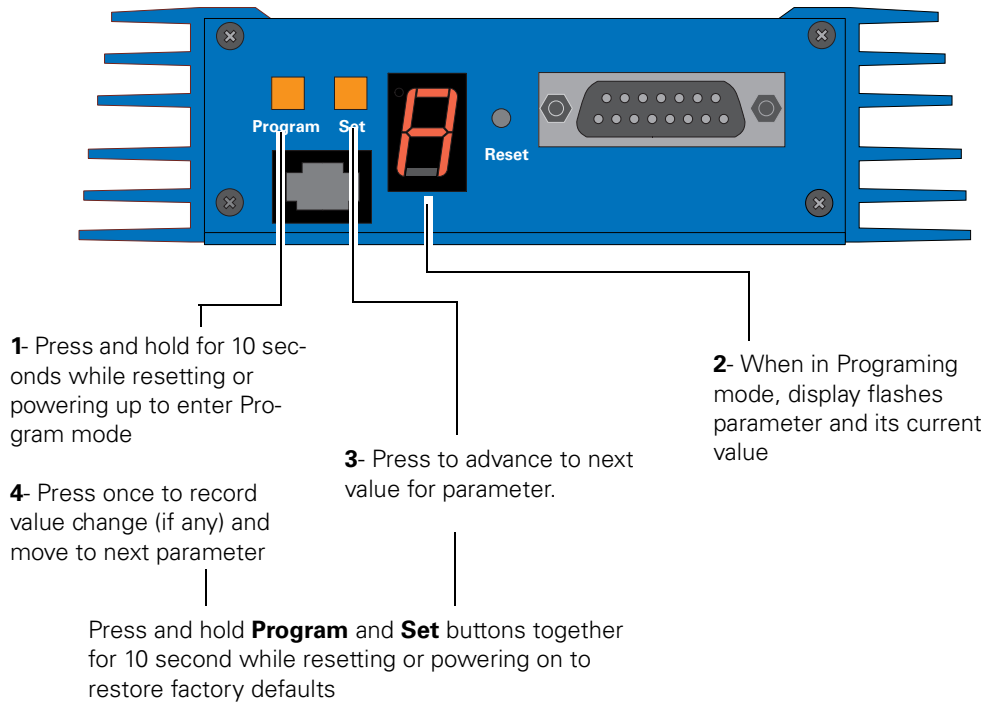


FIGURE 91. Operating the controller's buttons and display

### Entering Programming Mode

Programming mode is entered by pressing and holding the **Program** button for 10 seconds after resetting the controller. The controller can be reset by powering it down and up or by pressing the **Reset** switch inserting a paper clip in the hole.

While the button is pressed and until the controller enters the programming mode, the display will show the following steady pattern.



After 10 seconds, the controller will enter the programming mode and flash a letter representing the first parameter in the list, followed by its numerical value.

### Important Warning

**Be careful not to confuse the Set and Program button when entering the Programming Mode. Pressing and holding the Set button alone for 10 seconds after reset will cause the controller to enter in self-test mode. This will cause the motors to be turned On and Off according the test sequence described in the Self Test section of this manual. See "Self-Test Mode" on page 47.**

## Changing parameters

Pressing the Set button while in Programming Mode will cause the value of the parameter being inspected to be incremented by one. When the maximum valid value is reached, pressing Set again will cause the value to restart at 0.

When the desired value is displayed, press the **Program** button to store it in the controller's non-volatile memory. This will also cause the controller to display the next parameter and its current value.

**Note** that a new parameter value will **ONLY** be saved if the **Program** button is pressed after the value has been changed with the **Set** button.

Additionally, once you have pressed the **Set** button and begin changing a parameter's value, it is not possible to cancel the change. If you wish to leave a parameter value unchanged after you have started changing it, you must press the **Set** button again several times until it goes back to its original value. Alternatively, you can reset or power Off the controller to prevent the new value to be recorded.

## The Special Case of Joystick Calibration

When the Joystick parameter is selected ("J" and "-" flashing), pressing the **Set** key again will cause the controller to enter the Radio Control Joystick calibration sequence.

Once the joystick calibration mode is entered, the display will flash "J" and "o". With the R/C receiver and transmitter On, move both joysticks to their full forward, full back, full left and full right positions a few times. This will cause the controller to capture the min. and max. joystick position values.

Then move the joysticks to their central (rest) positions. Press the **Program** button to save these values in the controller's Flash memory. The min. and max. values saved are these captured when the joystick was moved around. The center values saved are the position of the joystick as it was when **Program** was pressed.

**Note** that once the Joystick calibration mode is entered, you must go through the complete calibration sequence described above. If the joysticks are not moved, incoherent data may be saved in the Flash causing the controller to malfunction in the R/C mode. If bad calibration data is saved in the Flash, try calibrating again by repeating the entire Joystick Programming sequence, otherwise you may restore the factory defaults (this will cause all parameters you have changed to be restored to their default values as well)

The Joystick calibration operation is fully described in the R/C mode chapter. See "Left / Right Tuning Adjustment" on page 43.

## Restoring factory defaults

Should you, for any reason, require to reset the AX2500/2850 controller to its factory defaults value, press and hold the Program and Set button together for 10 seconds while

resetting the controller. All parameters, including Joystick limits will be reset to their default values shown in the "Programmable Parameters List" on page 156

### **Exiting the Parameter Setting Mode**

Exiting the Programming Mode can be done only by pressing the **Reset** button or powering down the controller. The new parameters will be the ones in use after the controller is reset or first powered up.

---

### **Programmable Parameters List**

The following table shows the AX2500/2850's controller parameters in the order they appear during programming, as well as their valid values.

### **Important Notice**

**The parameter table below is guaranteed to be accurate only if your controller software version number matches the one of this manual. See "Obtaining the Controller's Software Revision Number" on page 19 for instructions on how to find this number.**

**This manual is for software version 1.7**

If your controller has a more current software revision, please download an updated version of this manual from the Roboteq web site at [www.Roboteq.com](http://www.Roboteq.com).

**This table shows only the parameters that can be programmed using the switches and display.** Other less commonly used parameters exist and are only accessible and programmable using the Configuration Utility (page 159) or the RS232 commands (page 99).

TABLE 27. Parameters accessible using the controller's switches and display

Order	Letter	Description	Possible Values (default)	See pages
1	I	Input Command mode:	(0) = R/C Radio mode (default) 1 = RS232 full duplex, no watchdog 2 = RS232 half duplex, with watchdog 3 = Analog mode	page 69 page 87 page 107
2	C	Motor Control mode	(0) = Separate A, B, speed control, open loop (default) 1 = Mixed A & B, speed control, open loop <b>For safety reasons, the modes below cannot be selected using the switches.</b> 2 = Speed control on A, open loop. Position control on B 3 = A & B Position control 4 = Separate A, B, speed control, closed loop 5 = Mixed A & B, speed control, closed loop 6 = Speed control on A, closed loop. Position control on B	page 36
3	A	Amp limit	0 = 30A 1 = 45A 2 = 60A 3 = 75A 4 = 90A (5) = 105A default 6 = 120A Amps may be set with a finer resolution using the PC utility	page 38
4	S	Acceleration	0 = very slow 1 = slow (2) = medium (default) 3 = medium 4 = fast 5 = fastest Acceleration may be set with a finer resolution using the PC utility	page 40

TABLE 27. Parameters accessible using the controller's switches and display

Order	Letter	Description	Possible Values (default)	See pages
5	U	Input switch function	0 = causes emergency stop 1 = invert commands switch (2) = no action (default)	page 45 page 46
6	b	Brake/Coast	Not implemented	
7	d	R/C Joystick Dead-band Analog Input Dead-band	0 = no deadband *** 1 = 8% (2) = 16% (default) 3 = 24% 4 = 32% 5 = 40% 6 = 46% 7 = 54%	page 80 page 111
8	E	Exponentiation on channel 1	(0) = Linear (no exponentiation - default) 1 = strong exponential 2 = normal exponential 3 = normal logarithmic 4 = strong logarithmic	page 81
9	F	Exponentiation on channel 2	Same as E, above	
10	L	Left / Right Adjust	(7) = no adjustment (default) 0, 1, ..., 6 = -5.25%, -4.5%, ..., -0.75% 8, ..., D, E** = +0.75, ..., +4.5%, +5.25%	page 43
11	J	Joystick calibration	- = not calibrating o = in calibration mode	page 81

\*The coast function is not implemented in this revision of the software. The controller will only operate in brake mode.

\*\* Values are in hexadecimal numbers where the decimal values 10, 11, 12... 15 are represented with the letters A, B, C... F.

\*\*\* Deadband percent values shown are for R/C mode. For analog deadband values, see page 111.

# Using the Roborun Configuration Utility

---

A PC based Configuration Utility is available, free of charge, from Roboteq. This program makes configuring and operating the AX2500/2850 much more intuitive by using pull-down menus, buttons and sliders. The utility can also be used to update the controller's software in the field as described in "Updating the Controller's Software" on page 174.

---

## System Requirements

To run the utility, you will need the following:

- PC compatible computer running Windows 98, Me, 2000 or XP
- An unused serial communication port on your computer with a 9-pin, female connector.
- An Internet connection for downloading the latest version of the Roborun Utility or the Controller's Software
- 5 Megabytes of free disk space

If you do not have a free serial port, the Configuration Utility can still run, but you will not be able to communicate with the controller.

If your PC is not equipped with an RS232 serial port, you may add one using an USB to RS232 converter.

---

## Downloading and Installing the Utility

The Configuration Utility is included on the CD that is delivered with the controller or may be obtained from the download page on Roboteq's web site at [www.roboteq.com](http://www.roboteq.com). It is recommended that you use the downloaded version to be sure that you have the latest update.

- download and run the file robosetup.exe
- follow the instructions displayed on the screen

- after the installation is complete, you will be able to run the program from your Start Menu > Programs > Roboteq

You do not need to have the controller connected to your PC to start the Utility.

---

## Connecting the Controller to the PC

The controller must be connected to the PC if you plan to use the Utility to perform any of the following functions

- to read the current parameters stored in the controller and display them on the computer
- to store new parameters in the controller
- to exercise the motors using your PC
- to update the controller's software

If the controller is not connected, the Configuration Utility can run and may be used to automatically generate the setting codes for manual entry. See "Viewing the Parameters Summary" on page 166.

Most computers have at least one, but often times two serial ports. Look for one or two connectors resembling the illustration in Figure 92.

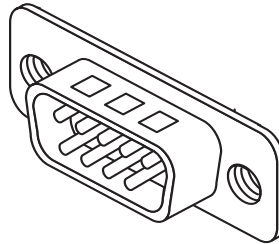


FIGURE 92. Look for a 9-pin male connector on your

If you have a serial port connector that is already connected to something else, you may be able to unplug your current device and temporarily connect the controller as long as the software operating the current device is not running.

Connect the provided serial cable to the controller on one end and to the PC on the other.

Power the controller, preferably using the yellow Power Control wire, with a 12 to 40V battery or power supply with 200mA of minimum output.

Connect the thin black wire to the negative (-) terminal, and the Power Control input to the positive (+) of the power supply. The controller will turn On. If it doesn't, verify that you have not reversed the polarity.

Upon powering On, the controller will display "no ctrl" if configured in the R/C mode or a steady pattern if configured in the RS232 mode.



## Roborun Frame, Tab and Menu Descriptions

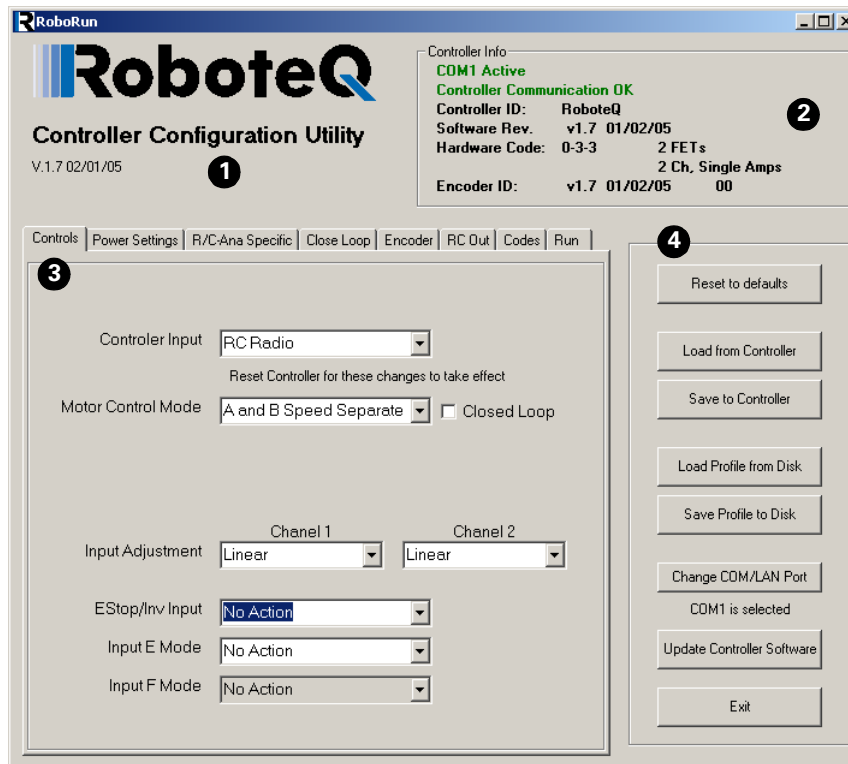


FIGURE 93. Roborun screen layout

The Roborun screen contains the four main set of commands and information frames described below:

### 1- Program Revision Number

This is the revision and date of the Roborun utility. It is recommended that you always verify that you have the latest revision of the utility from Roboteq's web site at [www.roboteq.com](http://www.roboteq.com)

### 2- Controller and Communication Link Information

This frame will automatically be updated with an indication that a free communication port was found and opened by the utility.

If no free communication port is available on your computer, it will be indicated in this window. You should try to select another port using the "Change COM Port" button or try to free the port if it is used by a different device and program.

With the port open, Roborun will try to establish communication with the controller. If successful, this window will display the software revision, the revision date and a set of digits identifying hardware revision of the board inside the controller.

### **3- Parameter Selection and Setting, and Special Functions**

This is the program's main frame and includes several types of tabs, each of which has several buttons, menus and other User Interface objects. These tabs and the functions they contain are described in detail in the following sections.

You can go from one set of commands to another by clicking on the desired tab.

### **4- File and Program Management Commands**

This frame contains a variety of buttons needed to load and save the parameters from and to the controller or disk. This frame also contains the button needed to initiate a software update to the controller.

---

## **Getting On-Screen Help**

The Roborun buttons and fields are very intuitive and self-explanatory. Additional explanations and help is provided by means of ToolTips for each command. Simply move the cursor to a button, tab or other gadget on the screen and a message box will appear after a few seconds.

---

## **Loading, Changing Controller Parameters**

The first set of tabs allows you to view and change the controller's parameters. These tabs are grouped according to the general type of parameters (Controls, Power Setting, and R/C Settings).

When starting Roborun, this screen is filled with the default values. If the controller is connected to your PC, Roborun will automatically detect it and ask you if you wish to read its settings.

You can read the controller's setting in the PC at any other time by pressing the "Load from Controller" button. After changing a parameter, you must save it to the controller manually by pressing the "Save to Controller" button.

## Controls Settings

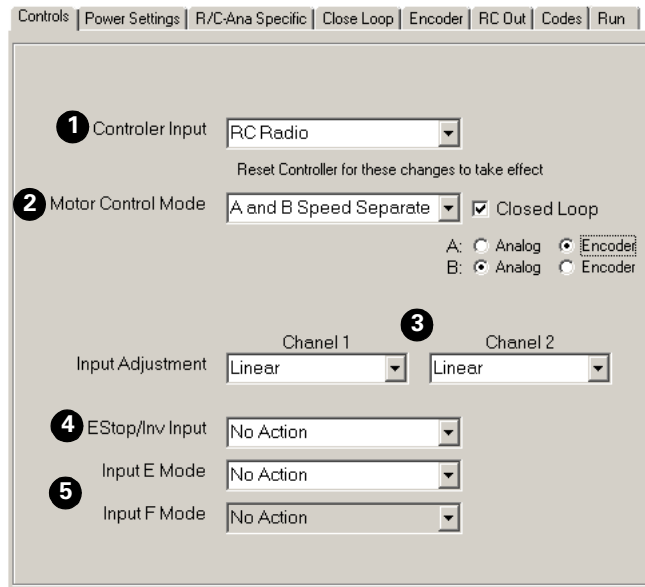


FIGURE 94. Control modes setting screen

The screen shown in Figure 94 is used to view and change the controller’s main control modes. Below is the list of the parameters accessible from this screen

### 1- Controller Input:

This pull down menu allows you to select the RS232, R/C or Analog mode of operation. If the RS232 mode is selected, a check box will appear, allowing you to enable or disable the RS232 Watchdog. For more information on these modes, see

- “R/C Operation” on page 69
- “Serial (RS-232) Controls and Operation” on page 87
- “RS-232 Watchdog” on page 98
- “Analog Control and Operation” on page 107

### 2- Motor Control Mode

This pull down menu is used to choose whether the controller will operate in Separate or Mixed mode. For more information on these modes, see “Selecting the Motor Control Modes” on page 36.

### 3- Input Command Adjustment

These pull down menus will let you select one of five conversion curves on each of the input command values. See “Command Control Curves” on page 42.

### 4- Emergency Stop or Invert Switch Select

This pull down menu will let you select the controller's response to changes on the optional switch input: Emergency Stop, Invert Commands, or no action. See "Emergency Stop using External Switch" on page 45 and "Inverted Operation" on page 46.

### 5- Effect of Digital Inputs

This pull down menu will let you select the controller's response to changes on either of the two digital inputs. See "Special Use of Accessory Digital Inputs" on page 46.

## Power Settings

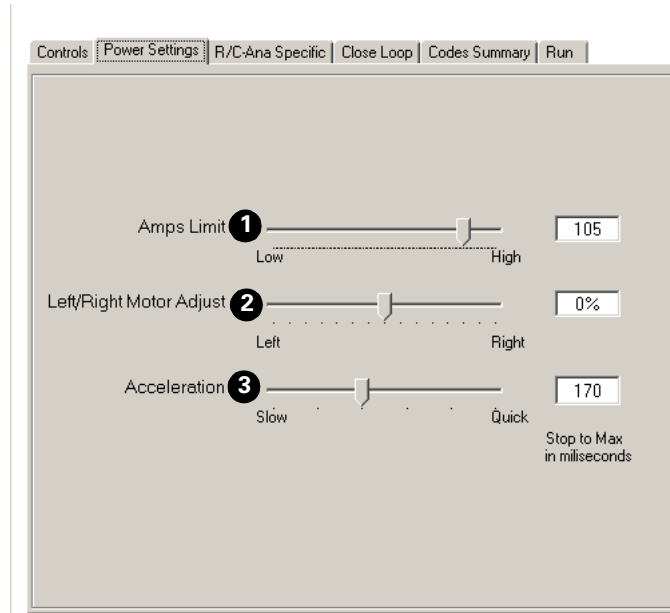


FIGURE 95. Power settings screen

The screen shown in Figure 95 is used to view and change the power parameters of the controller.

### 1- Amps limit

This slider will let you select the max amps that the controller will deliver to the motor before the current limitation circuit is activated. See "Current Limit Settings" on page 38.

### 2- Left/Right Adjust

This slider will let you configure the controller so that it applies more power to the motors in one direction than in the other. See "Left / Right Tuning Adjustment" on page 43.

### 3- Acceleration Setting

This slider will let you select one of seven preset acceleration values. The label on the right shows a numerical value which represents the amount of time the controller will take to accelerate a motor from idle to maximum speed. See "Programmable Acceleration" on page 40.

## Analog or R/C Specific Settings

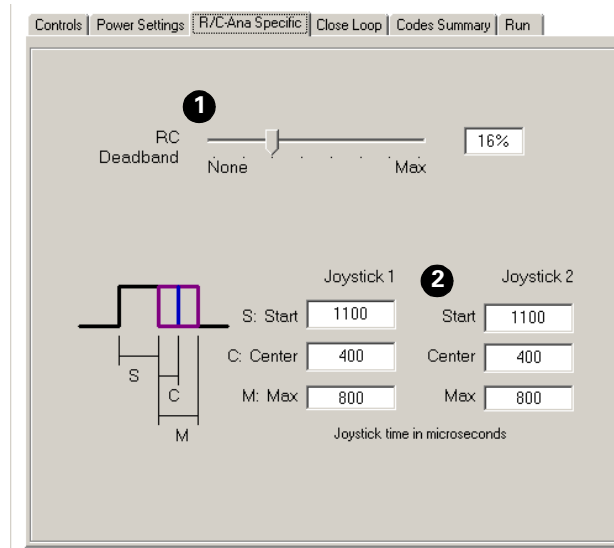


FIGURE 96. Power settings screen

The screen shown in Figure 96 is slightly different whether the Analog Input mode is selected or not.

If the Analog Input mode is selected on the main screen, then this page is used to set the Analog Deadband value. In the R/C mode, this page is used to view and change parameters used in the R/C mode of operation. None of these parameters has any effect when running the controller in RS232 mode.

If the controller is configured in RS232 mode, some of these menus will be grayed-out but will remain active.

### 1- Deadband

This slider will let you set the amount of joystick motion off its center position before the motors start moving. The slider will work identically in the R/C or analog mode, however, the % value will be different. See "Joystick Deadband Programming" on page 80 and "Analog Deadband Adjustment" on page 111.

### 2- Joystick Timing

These fields are enabled only if the R/C mode is selected. These number areas will let you read and modify the R/C pulse timing information used by the controller. New values can be entered manually to create different capture characteristics. They are also useful for viewing the stored values after an automatic joystick calibration sequence. See "Joystick Calibration" on page 81 and "Automatic Joystick Calibration" on page 82.

## Closed Loop Parameters

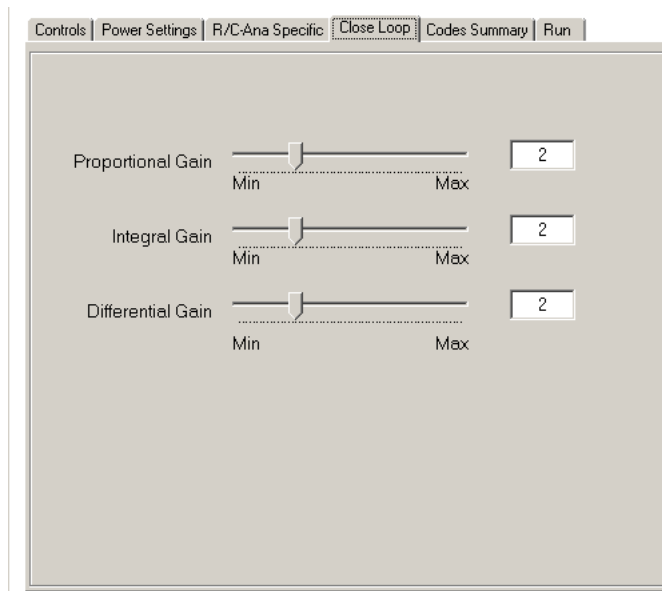


FIGURE 97. Closed Loop parameter setting screen

This screen shown in Figure 97 is used to set the Proportional, Integral and Differential gains needed for the PID algorithm. These parameters are used in the Position mode (see page 115) and the Closed Loop speed mode (see page 123).

## Viewing the Parameters Summary

The summary page will list the command letter and value for each parameter, as defined in the various parameter setting screens.

It is possible to print this screen and bring it to the controller in order to then quickly and accurately update the controller's parameters using the switch and display. See "Programming using built-in Switches and Display" on page 153.

## Important Notes:

**Most but not all configuration parameters can be updated using the switches.**

**The print command will automatically use your default printer. No print setup box will be displayed.**

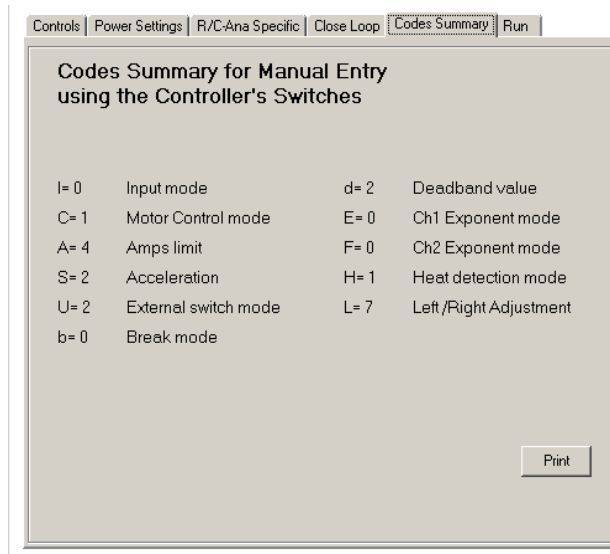


FIGURE 98. Viewing parameters summary

## Optical Encoder Operation

The Roborun utility provides many facilities for configuring and testing the Optical Encoder module contained in the AX2850. These are described in detail in "Encoder Testing and Setting Using the PC Utility" on page 150

## Running the Motors

The Roborun utility will let you exercise and monitor the motors, sensors and actuators using your computer. This feature is particularly useful during development as you will be able to visualize, in real-time, the robot's Amps consumption and other vital statistics during actual operating conditions.

Figure 99 shows the Run Screen and its numerous buttons and dials.

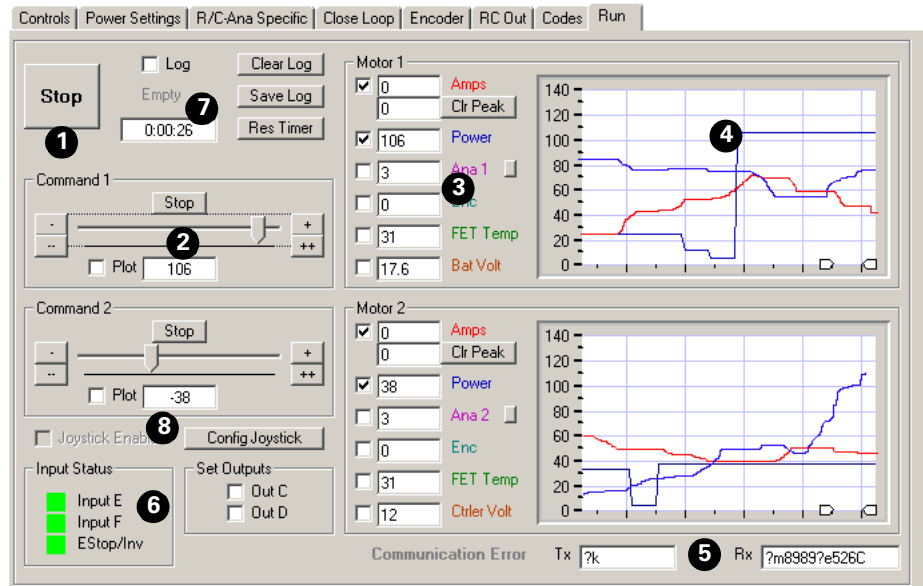


FIGURE 99. Motor exercising and monitoring screen

### 1- Run/Stop Button

This button will cause the PC to send the run commands to the controller and will update the screen with measurements received from the controller.

When the program is running, the button's caption changes to "Stop". Pressing it again will stop the motors and halt the exchange of data between the PC and the controller.

If you select another tab while the program is running, the program will stop as if the Stop button was pressed.

### 2- Motor Power setting

This sub-frame contains a slider and several buttons. Moving the slider in any direction away from the middle (stop) position will cause a power command to be issued to the controller. The value of the command is shown in the text field below the slider.

The stop button will cause the slider to return to the middle (stop) position and a 0-value command to be sent to the controller. The + and ++ buttons will cause the slider to move by 1 or 10 power positions respectively.

### 3- Measurement

These series of fields display the various operating parameters reported in real-time by the controller:

The **Amps** field reports the current measured at each channel. The Peak Amps field will store the highest measured Amp value from the moment the program began or from when the peak was reset using the Clr Peak button.



The **Power** field displays the power level that is actually being applied to the motor. This value is directly related to the motor command except during current limitation, in which case the power level will be the one needed to keep the Amps within the limit. Note that the display value is not sign and thus does not provide rotation direction information

The **Ana** field contains the analog input value that is measured and reported by the controller. When the controller is in the position mode, this field will display the position sensed on the potentiometer. When in speed mode, this field displays the measured speed by the tachometer.

In all other mode, this field will display the value at the analog input pin. A small button next to this field will toggle the display caption, and conversion algorithm from raw analog, volts or temperature.

Note that in order to measure and display external temperature or voltage, the proper external components must be added to the controller. See "Connecting External Thermistor to Analog Inputs" on page 59 and "Using the Analog Inputs to Monitor External Voltages" on page 60.

The **Enc** field contains the speed or position measured by the Optical Encoder if enabled.

The **Temp** field displays the heat sink temperature for each channel

The **Bat Volt** field displays the main battery's voltage (voltage applied to the thick red wires).

The **Ctrlr Volt** field displays the controller's internal regulated 12V voltage.

#### **4- Real-Time Strip Chart Recorder**

This chart will plot the actual Amps consumption and other parameters as measured from the controller. When active, the chart will show measurement during the last five seconds.

The two handles at the bottom of the chart are zoom in or out the history sample that is to be displayed on the chart. Using these handles it is possible to go back and examine any event up to 5 minutes into the past. This feature is extremely useful during development and test of the robotic vehicle.

#### **5- Transmit and Receive Data**

These two fields show the data being exchanged between the PC and the controller. While these fields are updated too fast to be read by a person, they can be used to verify that a dialog is indeed taking place between the two units.

After the Start button is pressed, the Tx field will show a continuous string of commands and queries sent to the controller.

The Rx field will display the responses sent by the controller. If this field remains blank or is not changing even though the Tx field shows that data is being sent, then the controller is Off or possibly defective. Try resetting the controller and pressing the Run/Stop button.

#### **6- Input Status and Output Setting**

This section includes two check boxes and three color squares. The check marks are used to activate either of the controller's two outputs. The color blocks reflect the status of the

three digital inputs present on the controller. Black represents a “0” level. Green represents a “1” level.

### **7- Data Logging and Timer**

A timer is provided to keep track of time while running the motors. An additional set of buttons and displays are provided to operate a data logger. The data logger is fully described in the section that follows.

### **8- Joystick Enable**

Enable and configure a joystick.

## **Logging Data to Disk**

While running the motors, it is possible to have Roborun capture all the parameters that were displayed on the various fields and charts, and save them to disk. The log function is capable of recording 32,000 complete sets of parameters, which adds up to approximately 30 minutes of recording time. The figure below details the buttons and check boxes needed to operate this function.

### **1- Log Check Box**

When checked, Roborun will capture all the parameters and save them in local RAM. The data is not saved to disk until the “Save to Disk” button is pressed. Data is being captured for as long as the program is in the Run mode, whether or not a motor command is applied.

### **2- Clear Log**

This button can be pressed at any time to clear the local RAM from its content. Clearing the log also has the effect of resetting the timer.

### **3- Log Fill Status**

This grayed text box indicates whether the local RAM log is empty, full, or in-between.

### **4- Reset Timer button**

The timer automatically runs when the Run button is pressed and data is being exchanged with the controller, regardless whether logging is activated. This button resets the timer.

### **5- Save Log to Disk button**

Pressing this button will prompt the user to select a filename and location where to copy the logged data. The file format is a regular text file with each parameter saved one after the other, separated by a comma. The file extension automatically defaults to .csv (comma separated values) so that the data can be imported directly into Microsoft Excel. The first

line of the save file contains the Header names. Each following line contains a complete set of parameters. The Header name, order and parameter definition is shown in Table 28

TABLE 28. Logged parameters order, type and definition

<b>Parameter Header</b>	<b>Data type/range</b>	<b>Measured Parameter</b>
Seconds	Integer	Timer value expressed in seconds
Command1	-127 to +127	Command applied to channel 1
Command2	-127 to +127	Command applied to channel 2
Power1	0 to 127	Amount of power applied to the output stage of channel 1
Power2	0 to 127	Same for channel 2
Ana 1, Speed 1, Pos 1 or Temp 1 or Volt 1	-127 to + 127 -40 to +150 0 to 55	Value of sensor connected on analog input 1. Data is automatically converted to the right value and format by Roborun according to the sensor that is being used
Ana 2, Speed 2, Pos 2 Temp 2 or Volt 2	-127 to + 127 -40 to +150 0 to 55	Same for channel 2
Amps1	0 to 255	Measured Amps on channel 1
Amps2	0 to 255	Measured Amps on channel 2
FET Temp1	-40 to +150	Measured Temperature on channel 1's heatsink.
FET Temp2	-40 to +150	Measured Temperature on channel 2's heatsink.
Batt Volt	0 to 55	Main Battery Voltage.
Ctrl Volt	0 to 28.5	Internal 12V Voltage.
Enc1	-127 to + 127	Measured Optical Encoder's Speed or Position depending on selected operating mode
Enc2	-127 to + 127	Same for channel 2

## Connecting a Joystick

Exercising the motors can easily be done using a Joystick in addition to the on-screen sliders. Simply connect a joystick to the PC and enable it by clicking in the Joystick check box in the PC utility.

If the box is grayed out, the joystick is not properly installed in your PC and you can click on the "Config Joystick" button to open a configuration screen and the joystick control panel.

Joystick movement should automatically translate into Channel 1 and Channel 2 command values and make the sliders move. These commands are also sent to the controller.

It is strongly recommended that you use an USB rather than Analog joystick.

A joystick test program name "Joytest" is automatically installed in your Start menu when installing the Roborun utility. This program may be used to further verify that the joystick is properly installed in the PC and is fully operational.

---

## Viewing and Logging Data in Analog and R/C Modes

When the controller is configured in R/C or Analog mode, it will automatically and continuously send a string of ASCII characters on the RS232 output. "Analog and R/C Modes Data Logging String Format" on page 102 shows the nature and format of this data.

This feature makes it possible to view and log the controller's internal parameters while it is used in the actual application. The data may be captured using a PC connected to the controller via an RS232 cable or wireless modem.

When wired for R/C or Analog controls, the AX2500/2850 will not be able to receive commands from the PC and the Roborun software will not recognize the controller as being present. However, when in the Run tab and the Run button activated, Roborun will be receiving the strings sent by the controller and display the various parameters in the right display box and chart.

---

## Loading and Saving Profiles to Disk

It is possible to save the configuration parameters that are read from the controller or that have been set/changed using the various menus to the disk. This function will let you easily recall various operating profiles at a later time without having to remember or manually reset all the parameters that are used from one configuration to another.

To save a profile to disk, simply click on the "Save Profile to Disk" button. You will then be prompted to choose a file name and save.

Reading a profile from disk is as simple as clicking on the "Load Profile from Disk" button and selecting the desired profile file. The parameters will be loaded in each of their respective buttons, sliders and text fields on the various Roborun screens. **The parameter will not be transferred to the controller until you press the "Save to Controller" button.**

---

## Operating the AX2500/2850 over a Wired or Wireless LAN

The Roborun utility supports connection and operation of the AX2500/2850 controller over a Wired or Wireless TCP/IP network. This feature makes it easy to tele-operate and monitor the controller across a lab, or across the globe via Internet.

To operate over the network two computers are required, as show in Figure 100 below. The top computer is connected to the controller via its COM port. Both computers are connected to a TCP/IP network.

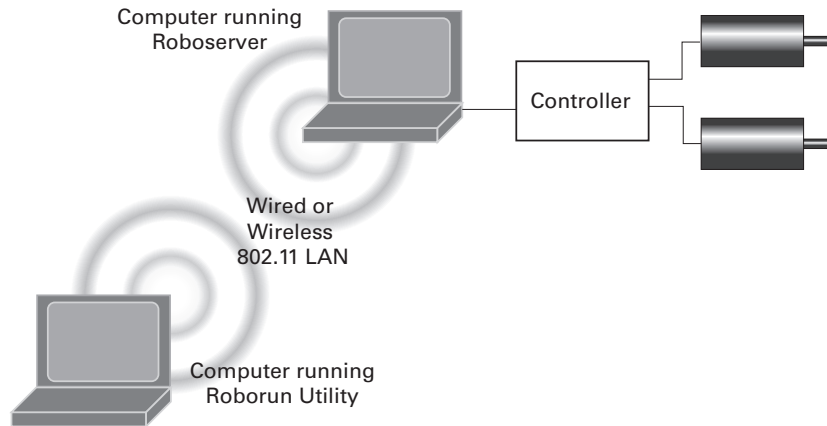


FIGURE 100. Operating the controller over a LAN

The computer connected to the controller must run a communication server program named roboserver. This program is automatically installed in the Start menu when installing the Roborun utility. This program's function it to wait for and accept TCP/IP connection requests from the other computer and then continuously move data between the network and the COM port. When launched, the screen shown below appears.

The second computer runs the Roborun utility. To establish contact with the server program, click on the "Change COM/LAN Port" button and enter the IP address of the second computer. Communication should establish immediately.

When the two computers are connected, it will be possible to operate the motors and read the controller's operating parameters in the Roborun Run window.

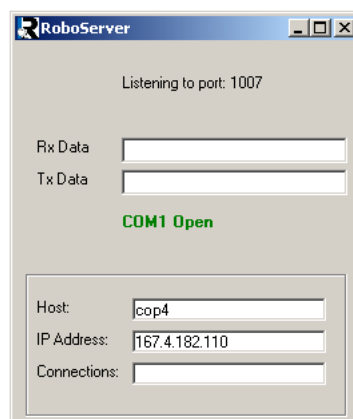


FIGURE 101. Roboserver screenshot when idle

Note that it is not possible to use this configuration to change the controller's parameters or update the controller's software.

---

## Updating the Controller's Software

The AX2500/2850's operating software can be easily upgraded after it has left the factory. This feature makes it possible to add new features and enhance existing ones from time to time.

## Important Warning

**Updating the controller will cause all its parameters to reset to their default conditions. You should re-enter these parameters to your desired value prior to re-installing and using the controller.**

The upgrade procedure is quick, easy and error proof:

- 1- Connect the controller to the PC via the provided RS232 cable.
- 2- Apply a 12V to 40V power supply to the controller's Ground and Power Control input (thin black and yellow wires).
- 3- Launch the Roborun utility if it is not already running. Then click on the "Update Controller Software" button.
- 4- If the controller is On, Roborun will find it and prompt you to select the new software file. It may happen that the controller is not responding properly and you may be asked to reset it while connected.
- 5- Press the "Program" button to start programming. **Do not interrupt or cut the power to the controller while the new program is loading into Flash memory.**
- 6- After a verification, you will be notified that the operation was successful and you will see the new software revision and date as reported by the controller.

Notes:

The Updating utility will automatically detect whether the new software is intended for the main or encoder's MCU and program one or the other accordingly.

It is a good idea to load the controller's parameters into the PC and save them to disk prior to updating the software. After the new software is transferred to the controller, you can use the "Load Parameters from Disk" function and transfer them to the controller using the "Save to Controller" button.

---

## Creating Customized Object Files

It is possible to create versions of the controller's firmware with default settings that are different than those chosen by Roboteq. This capability can be used to improve system reliability in the unlikely, but not impossible occurrence of a parameter loss in the controller's non-volatile memory. Should such an event occur, the controller would revert to the defaults required by the application.

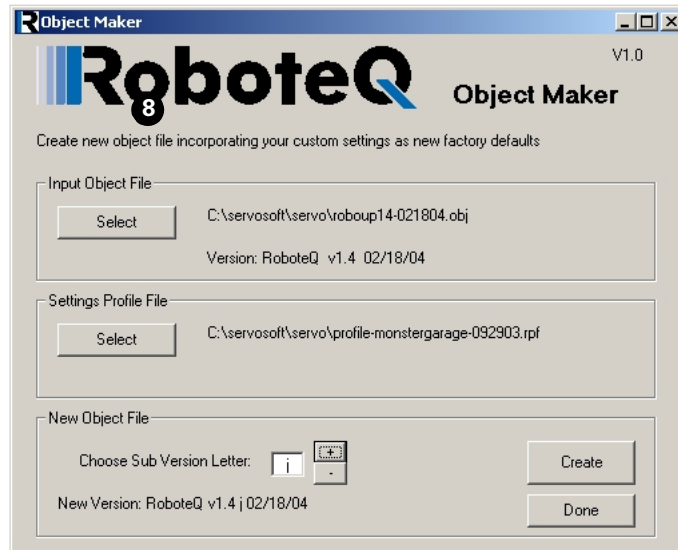


FIGURE 102. Objectmaker creates controller firmware with custom defaults

Creating a custom object file can easily be done using the Objectmaker utility. This short program is automatically installed in the Start menu when installing the Roborun utility.

- 1- Use the Roborun utility to create and save to disk a profile with all the desired parameter value
- 2- Launch Objectmaker from the Start menu
- 3- Select the latest official controller firmware issued by Roboteq
- 4- Select the profile file that you created and saved earlier
- 5- Select a revision letter. This letter will be added at the end of Roboteq's own version identity number.
- 6- Click on the Create button and save the new customized object file
- 7- Click on the Done button to exit the program
- 8- Install the new object file in the controller using the Roborun utility





**SECTION 15**

# Mechanical Specifications

This section details the mechanical characteristics of the AX2500/2850 controller.

## Mechanical Dimensions

The AX2500/2850 is built into a extruded aluminum case which also serves as a heat sink for its electronics. Figure 103 and Figure 104 show drawings of the controller and its mechanical dimensions.

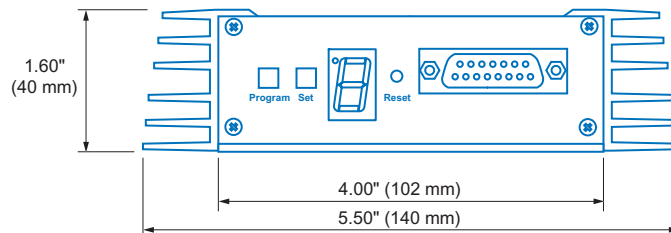


FIGURE 103. AX2500/2850 front view and dimensions

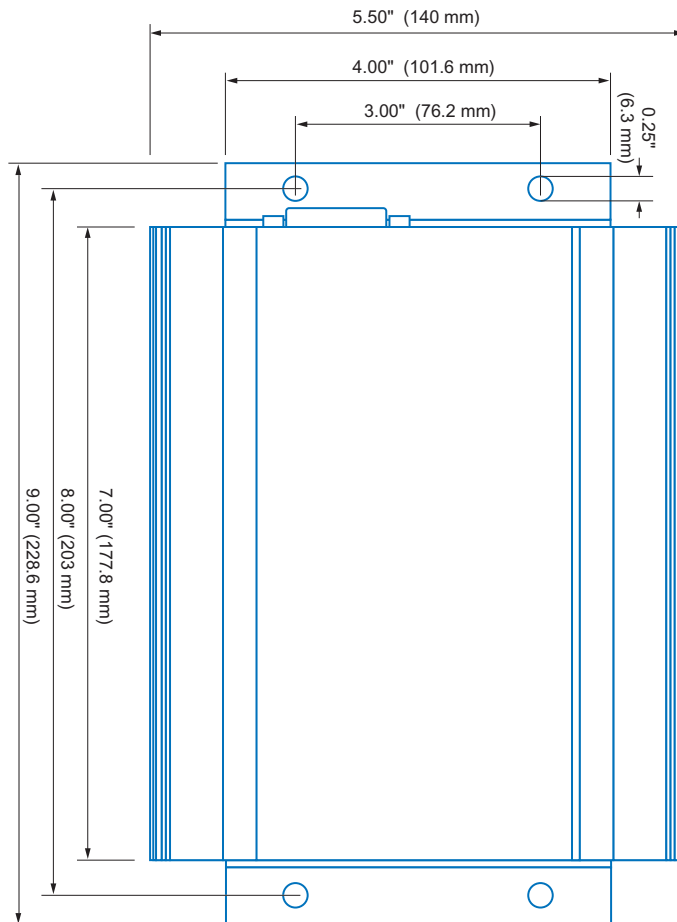


FIGURE 104. AX2500/2850 top view and dimensions

## Mounting Considerations

Mounting brackets on each end are provided for durable assembly of the controller onto any chassis.

The AX2500/2850 uses no jumpers and includes no loose parts or wires. Consequently, it will be able to run reliably in severe shock and vibration environment.

Optional shock mount absorbers may be added for use in the most brutal environment.

## Thermal Considerations

The AX2500/2850 is built into a heat-sinking aluminum extrusion. The large fin area on the side of the extrusion ensures sufficient heat dissipation for operation without a fan in most applications.

For high current applications, it is possible that the controller may heat-up faster and to a higher temperature than can be dissipated by the heatsink enclosure using natural convection alone.

In these applications, you should ensure that air flow exists to remove the heat from the heat sink. In the most extreme use, you should consider using external fan to circulate air around the controller.

Alternatively, you may mount the controller so that its bottom area is in contact with large metallic parts of the robot's body. This will allow some of the controller's heat to dissipate through conduction to additional metal mass, and therefore remain cooler for longer periods of time. Apply thermal grease between the controller's bottom and the robot's chassis to ensure the best thermal conduction.

---

## Wire Dimensions

A total of eight heavy gauge wires, and two thin wires are present at the back of the controller. Their length and dimension is shown in Table 29 below.

TABLE 29. AX2500/2850 wire identification and dimensions

Wire	Gauge	Outside Diameter	Color	Length
Motor1 Battery+	AWG8	0.26" (6.6mm)	Red	17" (43mm)
Motor1 Battery-	AWG8	0.26" (6.6mm)	Black	17" (43mm)
Motor2 Battery+	AWG8	0.26" (6.6mm)	Red	17" (43mm)
Motor2 Battery-	AWG8	0.26" (6.6mm)	Black	17" (43mm)
Motor1 Terminal+	AWG8	0.26" (6.6mm)	White	17" (43mm)
Motor1 Terminal-	AWG8	0.26" (6.6mm)	Green	17" (43mm)
Motor2 Terminal+	AWG8	0.26" (6.6mm)	White	17" (43mm)
Motor2 Terminal-	AWG8	0.26" (6.6mm)	Green	17" (43mm)
Power Control or Backup Controller Battery	AWG22	0.07" (1.8mm)	Yellow	17" (43mm)
Controller Battery-	AWG22	0.07" (1.8mm)	Black	17" (43mm)

---

## Weight

Controller weight is 3.3 lbs (1500g)



## Free Manuals Download Website

<http://myh66.com>

<http://usermanuals.us>

<http://www.somanuals.com>

<http://www.4manuals.cc>

<http://www.manual-lib.com>

<http://www.404manual.com>

<http://www.luxmanual.com>

<http://aubethermostatmanual.com>

Golf course search by state

<http://golfingnear.com>

Email search by domain

<http://emailbydomain.com>

Auto manuals search

<http://auto.somanuals.com>

TV manuals search

<http://tv.somanuals.com>