

RECEIPT PRINTER

Operator's Manual

All specifications are subjected to change without notice

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Warning - U.S.

This equipment has been tested and found to comply with the limits for a Class A digital device pursuant to Part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference when the equipment is operated in a commercial environment. This equipment generates uses, and can radiate radio frequency energy and , if not installed and used in accordance with the instruction manual, may cause harmful interference to radio communications. Operation of this equipment in a residential area is likely to cause harmful interference at his own expense.

Notice - Canada

This Apparatus complies with class "A" limits for radio interference as specified in the Canadian department of communications radio interference regulations.

Get appareil est conforme aux normes class "A" d'interference radio tel que specifier par ministre canadien des communications dans les reglements d'interference radio.

Caution

Some semiconductor devices are easily damaged by static electricity. You should turn the printer "OFF", before you connect or remove the cables on the rear side, in order to guard the printer against the static electricity. If the printer is damaged by the static electricity, you should turn the printer "OFF".

INTRODUCTION

The SRP-350, SRP-350S, SRP-350P and SRP-350U Roll Printer are designed for use with electronic instruments such as system ECR, POS, banking equipment, computer peripheral equipment, etc.

The main features of the printer are as follows:

- 1. High speed printing : 35.5(1/6" Feed) lines per second.
- 2. Low noise thermal printing.
- 3. RS-232(SRP-350), RS-485(SRP-350S), Parallel(SRP-350P), USB(SRP-350U)
- 4. The data buffer allows the unit to receive print data even during printing.
- 5. Peripheral units drive circuit enables control of external devices such as cash drawer.
- 6. Characters can be scaled up to 64 times compared to it's original size.
- 7. Bar code printing is possible by using a bar code command.
- 8. Different print densities can be selected by DIP switches.

Please be sure to read the instruction in this manual carefully before using your new SRP-350/SRP-350P.

NOTE : The socket-outlet shall be near the equipment and it shall be easy accessible.

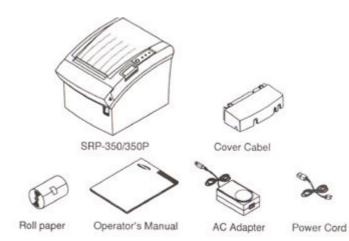
Table of Contents

CHAPTER 1. SETTING UP THE PRINTER	
1-1. UNPACKING	
1-2. Connecting the Cables	5
1-3. Connecting the computer	
1-4. Connecting the Drawer	
1-5. CONNECTING THE POWER SUPPLY	
1-6. INSTALLING OR REPLACING THE PAPER ROLL	
1-7. Adjustments and Settings	
1-8. Using the Printer	
CHAPTER 2. HEXADECIMAL DUMPING	14
CHAPTER 3. THE SELF TEST	15
CHAPTER 4. CODE TABLE	16
CHAPTER 5. CONTROL COMMANDS LIST	24
APPENDIX	27
A. Star Mode Command Summary	27
B. Connectors	
Interface Connector	
Drawer Connector	
C. Notes	
D. Specification	35

Chapter 1. Setting Up the Printer

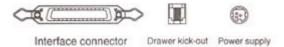
1-1. Unpacking

Your printer box should include these items. If any items are damaged or missing, please contact your dealer for assistance.



1-2. Connecting the Cables

You can connect up the three cables to the printer. They all connect to the connector panel on the back of the printer, which is shown below:



connector connector

Notes : Before connecting any of the cables, make sure that both the printer and the host are turned off.

1-3. Connecting the computer

You need an appropriate interface cable.

- 1. Plug the cable connector securely into the printer's interface connector.
- 2. Tighten the screws on both sides of the cable connector.



3. Attach the other end of the cable to the computer.

1-4. Connecting the Drawer

WARNING:

Use a drawer that matches the printer specification. Using an improper drawer may damage the drawer as well as the printer.

CAUTION:

Do not connect a telephone line to the drawer kick-out connector; otherwise the printer and the telephone line may be damaged.

Plug the drawer cable into the drawer kick-out connector on the back of the printer next to the power supply connector.

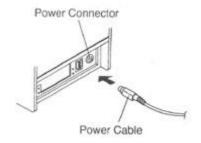
1-5. Connecting the Power Supply

CAUTIONS:

When connecting or disconnecting the power supply from the printer, make sure that the power supply is not plugged into an electrical outlet. Otherwise you may damage the power supply or the printer.

If the power supply's rated voltage and your outlet's voltage do not match, contact your dealer for assistance. Do not plug in the power cord. Otherwise, you may damage the power supply or the printer.

- 1. Make sure that the printer's power switch is turned off, and the power supply's power cord is unplugged from the electrical outlet.
- 2. Check the label on the power supply to make sure that the voltage required by the power supply matches that of your electrical outlet.
- 3. Plug in the power supply's cable as shown below. Notice that the flat side of the plug faces down.



Notes : To remove the DC cable connector, make sure that the power supply's power cord is unplugged; then grasp the connector at the arrow and pull it straight out.

1-6. Installing or Replacing the Paper Roll

Notes : Be sure to use paper rolls that meet the specifications. Do not use paper rolls that have the paper glued to the core because the printer cannot detect the paper end correctly.

- 1. Make sure that the printer is not receiving data; otherwise, data may be lost.
- 2. Open the paper roll cover by pressing the cover-open button.

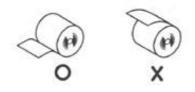


Notes : Do not open the print cover while the printer is operating. This may damage the printer.

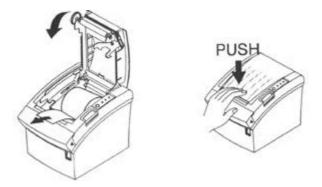
- 3. Remove the used paper roll core if there is one.
- 4. Insert the paper roll as shown.



5. Be sure to note the correct direction that the paper comes off the roll.



6. Pull out a small amount of paper, as shown. Then close the cover.



 $\underline{\textbf{Notes}}$: When closing the cover, press the center of printer cover firmly to prevent Paper miss-loading.

7. Tear off the paper as shown.

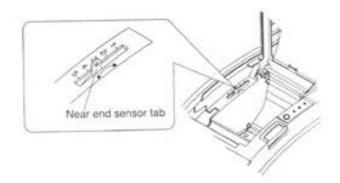


1-7. Adjustments and Settings

The SRP-350 is set up at the factory to be appropriate for almost all users. It does, however, offer some settings for users with special requirements.

It has DIP switches that allow you to change communication settings, such as handshaking and parity check, as well as print density.

The SRP-350 also has a near-end sensor for the paper. This can give you a warning when the paper is almost out. If you find that there is not enough paper remaining on the roll when the near-end detector is triggered, you can change the near-end sensor setting. Rotate the near end sensor tab at front or rear position. (See the below figure)



1-8. Using the Printer

Control Panel



Button

The button can be disabled by the ESC c 5 command.

Press the FEED button once to advance paper one line. You can also hold down the FEED button to feed paper continuously.

Panel lights

POWER The POWER light is on whenever the printer is on.

ERROR This indicates an error.

PAPER OUT

This light indicates the near end of the paper roll. Install a new paper roll and the printer will continue printing.

When the light blinks, it indicates the self-test printing standby state or macro execution standby state when the macro execution command is used.

Serial Interface(RS-232C, RS-485) Specification

SW	FUNCTION	ON	OFF	DEFAULT
1	Data Receive Error	Ignore	Print ; ?; ±	OFF
2	Reserved	-	-	OFF
3	HandShaking	XON/OFF	DTR/DSR	OFF
4	Word length	7 bits	8 bits	OFF
5	Parity check	Yes	No	OFF
6	Parity selection	EVEN	ODD	OFF
7	Baud rate selection	Refer to the	Following Table	ON
8				OFF

DIP Switch Set 1 Functions

Baud rate selection

Transmission speed	SW – 7	SW – 8
2400 baud	ON	ON
4800 baud	OFF	ON
9600 baud	ON	OFF
19200 baud	OFF	OFF

Dip Switch Set 2 Functions

SW	FUNCTION	ON	OFF	DEFAULT
1	Emulation	STAR	EPSON	OFF
2	Reserved	-	-	-
3	Reserved	-	-	
4	Reserved	-	-	
5	Select Print Density	Refer to the	Following Table	OFF
6				OFF
7	Reserved	-	-	-
8	Reserved	-	-	-

Print Density

Print Density	SW - 5	SW – 6
1 (Light)	ON	ON
2	OFF	OFF
3	ON	OFF
4 (Dark)	OFF	ON

Parallel/USB Interface Specification

Dip Switch Set 1 Functions

SW	FUNCTION	ON	OFF	DEFAULT
1	Reserved	-	-	OFF
2	Reserved	-	-	OFF
3	Reserved	-	-	OFF
4	Reserved	-	-	OFF
5	Reserved	-	-	OFF
6	Reserved	-	-	OFF
7	Reserved	-	-	OFF
8	Reserved	-	-	OFF

Dip Switch Set 2 Functions

SW	FUNCTION	ON	OFF	DEFAULT
1	Emulation	STAR	EPSON	OFF
2	Reserved	-	-	-
3	Reserved	-		
4	Reserved	-	-	
5	Select Print Density	Refer to the	Following Table	OFF
6				OFF
7	Reserved	-	-	-
8	Reserved	-	-	-

Print Density

Print Density	SW - 5	SW – 6
1 (Light)	ON	ON
2	OFF	OFF
3	ON	OFF
4 (Dark)	OFF	ON

Chapter 2. Hexadecimal Dumping

This feature allows experienced users to see exactly what data is coming to the printer. This can be useful in finding software problems. When you turn on the hexadecimal dump function, the printer prints all commands and data in hexadecimal format along with a guide section to help you find specific commands.

To use the hexadecimal dump function, follow these steps:

- 1. After you make sure that the printer is off, open the cover.
- 2. Turn on the printer, while holding down the FEED button.
- 3. Close the cover, then the printer enters the hexadecimal dump mode.
- 4. Run any software program that sends data to the printer. The printer will print all the codes

it receives in a two-column format. The first column contains the hexadecimal codes and

the second column gives the ASCII characters that corresponds to the codes.

1B 21 00 1B 26 02 40 40 40 40	.!&.@@@@
02 0D 1B 44 0A 14 1E 28 28 28	D(((
00 01 0A 41 0D 42 0A 43 43 43	A . B . C C C

- A period (.) is printed for each code that has no ASCII equivalent.
- During the hex dump, all commands except DLE EOT and DLE ENQ are disabled.
- 5. When the printing finishes, turn off the printer.
- 6. Turn on the printer and then the hexadecimal mode is off.

Chapter 3. The self test

The self-test checks whether the printer has any problems. If the printer does not function properly, contact your dealer. The self-test checks the following:

- 1. Make sure paper roll has been installed properly.
- 2. Turn on the power while holding down the FEED button. The self-test begins.
- 3. The self-test prints the current printer status, which provides the control ROM version and the DIP switch setting.
- 4. After printing the current printer status, self-test printing will print the following, and pause (The PAPER LED light blinks).

Self-test printing. Please press the FEED button

- 5. Press the FEED button to continue printing. The printer prints a pattern using the built-in character set.
- 6. The self-test automatically ends and cuts the paper after printing the following.

*** COMPLETED ***

The printer is ready to receive data as soon as it completes the self-test.

Chapter 4. Code Table

The following pages show the character code tables. To find the character corresponding to a hexadecimal number, count across the top of the table for the left digit and count down the left column of the table for the right digit. For example, 4A = J.

1.1	HEX	0	1	2	T	3	164	4		5		6		7		8		9	1	1		8	0			D		Ξ		F
ax.	BIN	0000	0001	0010	10	011	٥.	00	01	01	-Q.	10	01	11	1	000	16	100	10	10	10	111	110	00	1	101	1	110	11	11
0	0000	MUL OO	DLE [15	SP 3	2 0	48	e	64	P	80		96	P	112	ç	128	Ê	144	á	160	8	176	ľ	192	1	208	a	224		24
1	0001	[0]	X04	1	3	19	A	65	9	.81	8	\$7	9	113	ũ	129		145	1	161	R	177	1	183	T	209	ß	225	±	24
2	0010	102	18	34	- 2	50	B	56	R	82	b	\$8	r	114	é	130	×	146	6	162	E	178	T	194	т	210	Г	226	S	24
5	0011	[03	IOFF 19	#	5 3	51	C	67	S	83	c	99	8	115	â	131	ô	147	ú	163	Т	179	F	195	L	211	R	227	5	24
6	0100	BOT	20	\$	4	52	D	88	T	84	d	100	t	116	ä.	132	ō	148	ñ	164	4	180	-	196	-	212	Σ	228	1	2
5	0101	ENQ OS	21	×	5		E	189	U	K		101	u	117	à	133	ò	1000	Ñ	165	4	181	Ŧ.	197	٢	213	a	229	1	2
6	0110	জ	22	4	6		F	70	V	8	ſ	102	٧	118	¥.	134	ů	150	8	166	Ŧ	182	F	198	r	214	μ	230	÷	2
7	0111	67	23	1	5 7		G	71	W	87	8	103	W	119	ç.	135	ù	151	8	167	٦	183	F	199	Ŧ	215	τ	231	*	12
8	1000	NS	CAN 24	(8		H	72	X	86	h	104	×	120	ð.	136	У	152	4	168	٦	184	T,	200	Ŧ	216	۰	232	•	2
9	1001	HT [09	125	2	9	-	T	73	Y	89	1	105	y	121	é	137	ð	153	-	169	4	185		201	7	217	θ	233	٠	12
k	1010	LF FIO			12	58	J	74	2	90	3	106	z	122	è	138	U	154	1	170	Т	186	T,	202	r	218	0	234	•	12
3	1011	11	LSC	+	3	59	K	LTS.	τ	91	k	107	7	123	ï	139	¢	155	ŧ	171	٦	187	τ.	203	H	219	8	235	T	12
c	1100	57	FS		4	-	jī,	176	1	82	1	108	T	124	1	140	E	156	ŧ	172	7	188	F	204	-	220		236	n	[2
D	1101	CR [13	GS	-	5	-	м	1.12	1	93	m		3	125	1	141	٧	157	ł,	173	1	189	-	205	1	221	9	237	1	12
ε	1110	-			5	62	N		ľ	94	n	****	-	126	Ä	-	M	158	×	174	3	190	Ŧ	206	Π	222	e	238	•	
7	1111			1	17	2	0	1 10		1 95	0	111	S2	127	X	TAN	3	159	2	175	2	[191	H	207	-	273	C	239	3	12

Page 0 (PC437 : USA, Standard Europe) (International Character Set : USA)

	HEX		8		9	1	A		B		С		D		Е		F
HE X	BIN	1	000	10	001	1	010	1	011	1	100	1	101	1	110	1	111
	0000	ç		É		á		藍		L		ð		Ó			
0	0000		128		144		160	1	176	1	192	8	208	-	224		240
		ü		82		1		딀		+		Ð		ß		±	
1	0001		129		145		161		177		193	in.	209	1	225		24
		é		Æ		6		뵯		T		Ê		Ô		_	
2	0010		130		146		162		178	1	194		210		226		24
		8		8		ú		T		F		Ë		Ô		ł	
3	0011		131	1	147		163		179	1	195		211		227		24
	10100	ä		ö		ñ		1		-		宜		õ			_
4	0100		132		148		164		180	1	196		212		228	-	24
5	0101	à	_	ò		Ñ		A		+		1		ð	_	ş	
9	10101		133		149		165		181		197		213		229		24
6	0110	å	and the second s	a	-	a	_	A		a		Í		μ		÷	
	0110	_	134	-	150	-	166	-	182	-	198	-	214	-	230		24
7	0111	ç		ù		2	_	A		Ā		ĩ		Þ			
<u> </u>		_	135	-	151	-	167	-	183		199	Y	215	-	231		24
8	1000	ê		ÿ		6	-	0		1	1000	I	Conc.	Þ	0.00		[au
-			136		152	8	168		184	-	200	5	216	0	232	- 11	24
9	1001	ë	Carlor.	Ö	1100	°	100	1	Sine	r	001	-	014	10	[033		04
-		è	137	0	153	-	169	-	185	1	201	-	217	0	233	-	24
٨	1010	e	138		154	17	170	1	185	-	202	r	218	10	234	1	25
	-	ï	130	ø	1124	ł	1170	1	1100	1	[202		1210	Ù	1234	1	65
В	1011	1	139		155	12	171	٦	187	Т	203	-	219	10	235		25
	-	ī		£	1100	÷	11/1	1	1101	F	1503	-	1013	ý	1600	3	Ind
C	1100	1*	140		156	•	172	1	188	1.	204		220	1	235		25
	-	1	1440	ø		i	1112	¢	1100	-	10.04	T	1000	Ŷ	1000	3	100
D	1101	1	141		157	1	173		189	1	205	Ľ	221	1	237		25
122		X	a strain strain the	×	11.01	¢	14.0	¥		¥		Ŧ		-	-		-
E	1110	1	142		158		174	1	190		206	1	222	1	238		25
1		Ā		f		x		1		n		-		17		SP	
F	1111	1	143	1	159		175		191	1	207	1	223	1	239		25

Page 2 (PC850 : Multilingual)

	HEX		8		9		A		B		С		D		E		F
(EX	BIN	1	000		001	1	010	1	011	1	100		101	1	110	1	111
	0000	ç		É		á		5		r.		T		a			
0	0000	1	128		144	1	160		176	1. s	192	i	208		224		24
	0001	ü		A		í		曼	1	+		Ŧ		B		*	
1	0001	00	129	0.00	145	1	161	1	177	<u> </u>	193		209		225	· :	24
	0010	é		Ė		ó		퐯		T		т		Г		2	-
2	0010	1	130	1	146	200	162	È.,	178	L	194		210		226		24
	0011	a		ô		ú		Π		F		L		π		1	_
3	0011		131		147		163		179		195		211	1	227		24
	0100	ă		ð		ñ		H	-	-		1		Σ		ſ	
4	0100		132	1	148	1	164		180	1	196		212		228		24
		à		ò	Acaso (Ñ	1	-		+		F		σ		1	
5	0101		133	1	149		165		181		197		213		229		24
	0110	Å		Ú		뤏		+		F		r		μ		÷	
6	0110		134	1	150	l	166		182		198	I	214		230		24
		ç		ù		2		1		F		Ŧ	-	τ		*	
7	0111		135	1	151	l	167		183		199		215		231		24
	1000	ê		Ì		3		٦		L		+		Φ.		•	
8	1000	1	136	È.,	152	i	168		184		200		216		232		24
	1001	Ê		õ		Ò		1		r		1		θ		•	
9	1001		137	ł.,,	153		169		185		201	-	217		233		24
	1010	è		U		-		1	1000	-	_	r	-	Ω			
٨	1010	ĺ.,	138	1	154	l	170		186		202	l	218		234		25
В	1011	1		¢		+		1	1001100	T				δ			
D	1011	l	139	l	155	1	171	1	187	ŀ	203	1	219		235		25
с	1100	0	_	£		+		4		ŀ		-		-	-	n	
	1100		140		156	1	172	l.,	188		204	1	220		236		25
D	1101	ì		Ū	2	T		Р		-		1		ø	And the second s	2	1
U	1101	L	141		157		173		189		205		221		237		25
E	1110	Ă		Pt		¢	-	1	1222	+	100		6113				1
5	1110		142		158		174		190		206		222		238		25
	m	Å		Ó	201	*	15.04	٦		-		-				52	_
F	min		143		159		175		191		207		223		239		25

Page 3 (PC860 : Portuguese)

	HEX		8		9		A		В		C		D		E		F
HEX	BIN	1	000	1	001	1	010	1	011	1	100	1	101	1	110	1	111
~	0000	ç		É		1			51 2	L	1210	T		a	6.5		
0	0000		128		144		160		176		192		208		224	1	24
1	0001	ü	0111	È	1.5	1		1		T	1.10	T		B		±	
*	0001		129		145	÷	161		177		193		209		225		24
2	0010	é	1	Ê		6	-	1		т	4/	т		٢		2	_
٩.	0010		130		146		162		178		194		210		226		24
3	0011	8	1	8	20	ú				ŀ	6.3	L		π	_	≦	
2	0011		131	<u> </u>	147		163		179		195		211		227		24
4	0100	À		Ë	_			F		-		-	_	Σ		11	_
•	0100		132		148		164		180		196		212		228		24
5	0101	à	1	Ι¥.	5273			4		+		r		a	100	11	_
•	0101		133		149		165		181		197		213		229		24
6	0110		200	a		3		H		F	10	r		μ	1	÷	
0	0110	1	134		150		166		182		198		214		230		24
7	0111	ç		ù	-	-	1	٦	12.0	ŀ		+		τ	123	2	2
1	0111		135	L.,	151	L.,	167		183		199		215		231		24
8	1000	ê		п		İ	-	٦	100	L	1	+		Φ		•	_
<u> </u>	1000		136		152	-	168		184	-	200		216		232		24
9	1001	ĕ	_	Ô	_	-	_	1		F	_	1	_	θ			_
_		_	137	_	153	_	169		185		201		217		233		24
٨	1010	è		U	_	-	_	1	-	1		г	_	Ω		1	-
			138	-	154	-	170	_	186	-	202	-	218		234	-	25
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_		-	139	-	155	-	171		187	-	203	-	219		235	n	25
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<u> </u>			140		156	1	172	-	188	-	204	-	220		236		25
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<u> </u>		-	141		157	-	173	-	189	4	205	-	221		237		25
E	1110	À	-	0	-	ĸ	-	-	_	+			-		-		_
_		-	142	-	158	-	174	-	190	-	206	-	222	_	238		254
F	1111	ş		f	_	*		٦		+		-			-	SP	_
			143		159	_	175		191		207		223		239		255

Page 4 (PC 863 : Canadian - French)

	HEX		8		9		A		В		C		D		E		F
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2	0010		130		146		162		178		194		210		226		24
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2	0011		131		147		163	1	179		195		211		227	_	24
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C	1100	*	140		156		172	1	188	1	204	-	220	-	236		25
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Page 5 (PC 865 : Nordic)

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2	0010	é [130	# 146	ó 162	178	194	E 210	Ô [226	- 243
3	0011	â 131	ô 147	ú [163	1179	+ 195	Ë [211	0 227	³ 4 24
4	0100	ā 132	ö 148	ň 164	⊣ [180	196	È 212	õ [228	1 24
5	0101	à 133	ò 149	Ñ [165	Á [181	+ 197	€ [213	0 229	§ 24
6	0110	á 134	û 150	a 166	Å 182	ā [198	Í 214	μ [230	÷ [24
7	0111	¢	ù 151	0 167	A 183	Ă 199	Î 215	Þ [231	. 24
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9	1001	e 137	0 153	® 169	185	P 201	217	0	24
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Page 19 (PC 858 : Euro)

	HEX		8		9		A		В		C		D		E		F
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0	0000		128		144		160		176		192	1	208	1	224	1	240
	0001	SP		SP	1000	52	2	SP		SP		SP		SP	-	SP	
1	0001		129		145		161		177	1	193		209		225	1	241
~	0010	SP	1	SP		SP	S	SP		SP	S	SP		SP		SP	
2	0010		130		146		162		178		194		210		226	1	242
	0011	SP		SP		SP		SP		SP		SP	0.18	SP		SP	
3	0011		131		147		163		179		195		211		227	1	243
	0100	SP	6	ö		SP	1	9	-	SP	. · · · ·	SP		SP		SP	
4	0100		132		148		164		180		196		212		228	1	244
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5	0101		133	1.1	149		165		181		197	1	213		229	1	245
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6	0110		134		150		166		182		198		214		230		
		SP		SP	-	SP		SP		SP		SP		SP		SP	
7	0111		135	1	151		167	B.,	183		199		215	1	231		247
	1000	SP	S	SP		SP	÷	SP		SP	()	SP		SP		SP	2.1
8			135		152		168		184		200		216		232		248
9	1001	SP		SP		SP		SP		SP		SP		SP		SP	
3	1001	_			153		169		185		201		217		233		249
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٨		1.1	138	1	154		170	-	185	1	202		218		234	1	250
B	1011	SP		SP		SP	-	SP		SP		SP		SP		SP	
P			139		155		171		187		203		219		235		251
с	1100	SP	_	SP		SP		SP	_	SP				SP		SP	
~	1100		140		156		172		188		204		220		236		252
D	1101	22		SP		SP		SP	_							SP	
			141	-	157	-	173		189		205		221		237		253
E	1110	SP				SP		SP								SP	particular in the second se
-				_	158		174		190		206		222		238		254
F	1111	SP		SP	_	SP		SP		SP		SP		SP		SP	
	****		143		159		175		191		207		223		239		255

Page 255 (Space Page)

~	ASC	ll code	e (hex	adecir	nal)								
Country	Hex	23	24	40	58	5C	5D	SE	60	78	ĩC.	70	78
0	Dec	35	36	64	91	92	93	94	96	123	124	125	120
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Gem	any		s	5	Ă	Ô	Ű	^	- 8	å	ð	ŭ	В
U.K.		£	Ş	0	I	1	1	^	1	I.	1	1	-
Denn	nark I		\$	0	Æ	ø	Å	^	- 42	œ	ø	å	-
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Spain	E.	Pt	Ş	G	1	Ň	L	۸		•	٨	1	-
Norw	ay	+	0	É	Æ	ø	Å	Û	é	œ	ø	à	ú
Denn	nark II	1	ş	É	Æ	ø	Á	0	ô	00	ø	à	û

International Character Set

Control codes	Hexadecimal	Function
<ht></ht>	codes 09	Horizontal tab
<lf></lf>	0A OA	Print and line feed
<ff></ff>	00	Print and return to standard
	00	mode in page mode
<cr></cr>	0D	Print and carriage return
<can></can>	18	Cancel print data in page mode
<dle> <eot> n</eot></dle>	10 04 n	Real-time status transmission
<dle> <enq> n</enq></dle>	10 05 n	Real-time request to printer
<esc> <ff></ff></esc>	1B 0C	Print data in page mode
<esc> <sp> n</sp></esc>	1B 20 n	Set right-side character spacing
<esc> ! n</esc>	1B 21 n	Select print modes
<esc> \$ nL nH</esc>	1B 24 nL nH	Set absolute print position
<esc> % n</esc>	1B 25 n	Select/Cancel user-defined
		character set
<esc> & y c1 c2</esc>	1B 26 y c1 c2	Define user-defined characters
<esc> * m nL nH</esc>	1B 2A m nL nH	Select bit-image mode
<esc> - n</esc>	1B 2D n	Turn underline mode on/off
<esc> 2</esc>	1B 32	Select default line spacing
<esc> 3 n</esc>	1B 33 n	Set line spacing
$\langle ESC \rangle = n$	1B 3D n	Set peripheral device
<esc> ? n</esc>	1B 3F n	Cancel user-defined characters
<esc> @</esc>	1B 40	Initialize printer
<esc> D n1 ~ nK</esc>	1B 44 00	Set horizontal tab position
<esc> E n</esc>	1B 45 n	Turn emphasized mode on/off
<esc> G n</esc>	1B 47 n	Turn double-strike mode on/off
<esc> J n</esc>	1B 4A n	Print and feed paper
<esc> L</esc>	1B 4C	Select page mode
<esc> M n</esc>	1B 4D n	Select character fonts
<esc> R n</esc>	1B 52 n	Select an international character
		set
<esc> S</esc>	1B 53	Select standard mode
<esc> T n</esc>	1B 54 n	Select print direction in page
		mode
<esc> V n</esc>	1B 56 n	Turn 90° clockwise rotation mod
		on/off

Chapter 5. Control Commands List

24

1B 57

<ESC> W xL....

Set printing area in page mode

Control codes	Hexadecimal codes	Function
<esc> \ nL nH</esc>	1B 5C n	Set relative print position
<esc> a n</esc>	1B 61 n	Select justification
<esc> c 3 n</esc>	1B 63 33 n	Select paper sensor to output
		paper end signals
<esc> c 4 n</esc>	1B 63 34 n	Select paper sensor to stop
		printing
<esc> c 5 n</esc>	1B 63 35 n	Enable/Disable panel button
<esc> d n</esc>	1B 64 n	Print and feed n lines
<esc> p m t1 t2</esc>	1B 70 m t1 t2	Generate pulse
<esc> t n</esc>	1B 74 n	Select character code table
<esc> { n</esc>	1B 7B n	Turn on/off upside-down printing
		mode
<fs>pnm</fs>	1C 70 n m	Print NT bit image
<fs> q n</fs>	1C 71 n	Define NV bit image
<gs> ! n</gs>	1D 21 n	Select character size
<gs> \$ nL nH</gs>	1D 24 nL nH	Set absolute vertical print position
		in page mode
<gs> * x y</gs>	1D 2A x y	Define downloaded bit image
<gs> / m</gs>	1D 2F n	Print downloaded bit image
<gs> :</gs>	1D 3A	Start/end macro definition
<gs> B n</gs>	1D 42 n	Turn white/black reverse printing
		mode on/off
<gs> H n</gs>	1D 48 n	Select printing position of HRI
		characters
<gs> I n</gs>	1D 49 n	Transmit printer ID
<gs> L nL nH</gs>	1D 4C nL nH	Set left margin
<gs> P x y</gs>	1D 50 x y	Set horizontal and vertical motion
		units
<gs> V m</gs>	1D 56 m	Select cut mode and cut paper
<gs> V m n</gs>	1D 56 m n	
<gs> W nL hH</gs>	1D 57 nL nH	Set printing area width
<gs> \ nL nH</gs>	1D 5C nL nH	Set relative vertical print position
		in page mode
<gs> ^ r t m <gs> a n</gs></gs>	1D 5E r t m 1D 61 n	Execute macro
<02> 911	ווסטו	Enable/Disable Automatic status
<gs> f n</gs>	1D 62 n	back Select font for HRI characters
<gs> h n</gs>	1D 62 11 1D 68 n	Set bar code height
<0321111		Set val toue height

Control codes	Hexadecimal codes	Function
<gs> k mNUL</gs>	1D 6B m NUL	Print bar code
<gs> k m n</gs>	1D 6B m n	
<gs> r n</gs>	1D 72 n	Transmit status
<gs> v 0 m</gs>	1D 76 30	Print raster bit image
<gs> w n</gs>	1D 77 n	Set bar code width

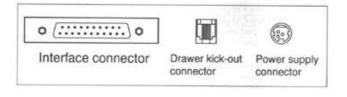
APPENDIX A. Star Mode Command Summary

Control codes	Hexadecimal codes	Function
<esc> "R" n</esc>	1B 52 n	Select international character set
<esc> <gs> t n</gs></esc>	1B 1D 74n	Select character table
<esc> "/" "1"</esc>	1B 2F 31	Select slash zero
<esc> "/" <1> <esc> "/" "0"</esc></esc>	1B 2F 01	
<esc> "/" "0"</esc>	1B 2F 30	Select normal zero
<esc> "/" <0></esc>	1B 2F 00	
<esc> "b" n1 n2 n3 n4</esc>	1B 62 n1 n2 n3 n4	Select bar code printing
d1 dk <rs></rs>	d1 dk 1E	
<esc> "M"</esc>	1B 4D	Select 12-dot pitch printing
<esc> "p"</esc>	1B 70	Select 14-dot pitch printing
<esc> "P"</esc>	1B 50	Select 15-dot pitch printing
<esc> ":"</esc>	1B 3A	Select 16-dot pitch printing
<esc> <sp> n</sp></esc>	1B 20 n	Set character spacing
<\$O>	OE	Sets the printing magnified
		double in character width.
<dc4></dc4>	14	Resets the printing magnified
		in character width.
<esc> "W" n</esc>	1B 57 n	Sets the magnification rate in
		character width.
<esc> <so></so></esc>	1B 0E	Sets the printing magnified
		double in character height.
<esc> <dc4></dc4></esc>	1B 14	Resets the printing magnified
		in character height.
<esc> "h" n</esc>	1B 68 n	Sets the magnification rate in
		character height.
<esc> "-" "1"</esc>	1B 2D 31	Select underlining
<esc> "-:" <1> <esc> "_" "1"</esc></esc>	1B 2D 01	
<esc> "_" "1"</esc>	1B 5F 31	Select overlining
<esc> "_" <1></esc>	1B 5F 01	
<esc> "4"</esc>	1B 34	Select highlight printing
<esc> "5"</esc>	1B 35	Cancel highlight printing
<\$I>	OF	Inverted printing
<dc2></dc2>	12	Cancel inverted printing
<esc> "E"</esc>	1B 45	Select emphasized printing
<esc> "F"</esc>	1B 46	Cancel emphasized printing
<esc> "C" n</esc>	1B 43 n	Set page length in lines
<esc> "C" <0> n</esc>	1B 43 00 n	Set page length in inches
<esc> "N" n</esc>	1B 4E n	Set bottom margin
<esc> "O"</esc>	1B 4F	Cancel bottom margin

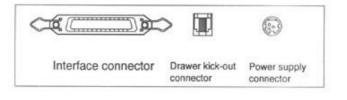
$ \begin{array}{c c c c c c c c c c c c c c c c c c c $	
<ESC> "Q" n 1B 51 n Set right margin $<$ LF> OA Line Feed $<$ ESC> "a" n 1B 61 n Feed paper n lines $<$ FF> OC Form Feed $<$ HT> 09 Horizontal tab $<$ VT> OB Vertical tab $<$ ESC> "z" "1" 1B 7A 31 Set line spacing to 4 $<$ ESC> "d" 1B 30 Set line spacing to 3 $<$ ESC> "J" n 1B 44 n One time n/4 mm fee $<$ ESC> "B" n1 n2<0> 1B 42 n1 n2<00	
<LF> OA Line Feed $<$ ESC> "a" n 1B 61 n Feed paper n lines $<$ FF> 0C Form Feed $<$ HT> 09 Horizontal tab $<$ VT> 0B Vertical tab $<$ ESC> "z" "1" 1B 7A 31 Set line spacing to 4 $<$ ESC> "0" 1B 30 Set line spacing to 3 $<$ ESC> "0" 1B 44 n One time n/4 mm feed $<$ ESC> "1" n 1B 44 n1 n2 00 Set vertical tab stops $<$ ESC> "B" n1 n2<0> 1B 44 n1 n2 00 Set vertical tab stops $<$ ESC> "CGS> "A" n1 n2 1B 1D 52 n1 n2 Relative position set $<$ ESC> $<$ GS> "A" n1 n2 1B 1D 51 n Alignment $<$ ESC> $<$ GS> "A" n 10 1B 1D 61 n Alignment $<$ ESC> "L" n <0> 1B 4C n1 n2 m1 Print normal density gra m1 m2 m2 Print fine density gra $<$ ESC> "K" n <0> 1B 4C n1 n2 m1 Print fine density gra $<$ ESC> "K" n <0> 1B 42 6 31 31 n n m1 m2 $<$ ESC> "K" n <0> n 1B 26 31 31 n Define download cha	
<FF> OC Form Feed $<$ HT> 09 Horizontal tab $<$ VT> 0B Vertical tab $<$ ESC> "2" "1" 1B 7A 31 Set line spacing to 4 $<$ ESC> "0" 1B 30 Set line spacing to 3 $<$ ESC> "3" n 1B 4A n One time n/4 mm feed $<$ ESC> "1" n 1B 49 n One time n/8 mm feed $<$ ESC> "8" n1 n2 0> 1B 42 n1 n2 00 Set vertical tab stops $<$ ESC> "8" n1 n2 0> 1B 44 n1 n2 00 Set horizontal tab stops $<$ ESC> <gs> "A" n1 n2 1B 1D 41 n1 n2 Absolute position set $<$ESC> <gs> "A" n1 n2 1B 1D 52 n1 n2 Relative position set $<$ESC> <gs> "A" n 1 1B 1D 61 n Alignment $<$ESC> <gs> "A" n 1B 48 n 00 m1 m2 Print normal density gra $<$ESC> <k" <0="" n=""> 1B 44C n1 n2 m1 Print high density gra $<$ESC> "K" n <0> 1B 46 n 0 0 d1 Print fine density gra $<$ESC> "K" n <0> 1B 10 70 n m Print NV bit image $<$ESC> "K" n 1 n2 1B 26 31 31 n n m1 m2 m48</k"></gs></gs></gs></gs>	
<HT> 09 Horizontal tab $<$ VT> 0B Vertical tab $<$ ESC> "2" "1" 1B 7A 31 Set line spacing to 4 $<$ ESC> "0" 1B 30 Set line spacing to 3 $<$ ESC> "1" n 1B 4A n One time n/4 mm fee $<$ ESC> "1" n 1B 49 n One time n/8 mm fee $<$ ESC> "1" n 1B 49 n One time n/8 mm fee $<$ ESC> "1" n 1B 1D 41 n 12 OS et vertical tab stops $<$ ESC> "6" n1 n2<0> 1B 44 n1 n2 00 Set horizontal tab stops $<$ ESC> $<$ GS> "A" n1 n2 1B 1D 52 n1 n2 Relative position set $<$ ESC> $<$ GS> "A" n1 n2 1B 1D 61 n Alignment $<$ ESC> $<$ GS> "A" n 1B 1D 61 n Alignment $<$ ESC> "K" n <0> 1B 48 n 00 m1 m2 Print normal density gra $<$ ESC> "K" n <0> d1 1B 6B n 00 d1 Print fine density gra $<$ ESC> "K" n <0> d1 1B 26 31 31 n n n m1 m2 m48 m1 m2 m48 Print fine download cha $<$ ESC> "& " 11" "1" 1B 26 01 01 Define download cha $<$ ESC> "& " 12 <<1> n </td <td></td>	
<VT> OB Vertical tab $<$ ESC> "z" "1" 1B 7A 31 Set line spacing to 4 $<$ ESC> "0" 1B 30 Set line spacing to 3 $<$ ESC> "J" n 1B 4A n One time n/4 mm fee $<$ ESC> "I" n 1B 49 n One time n/8 mm fee $<$ ESC> "B" n1 n2<0> 1B 42 n1 n2 00 Set vertical tab stops $<$ ESC> "B" n1 n2<0> 1B 44 n1 n2 00 Set horizontal tab stops $<$ ESC> "B" n1 n2<0> 1B 44 n1 n2 00 Set horizontal tab stops $<$ ESC> "B" n1 n2<0> 1B 44 n1 n2 00 Set horizontal tab stops $<$ ESC> "B" n1 n2 1B 1D 41 n1 n2 Absolute position set $<$ ESC> $<$ GS> "A" n1 n2 1B 1D 52 n1 n2 Relative position set $<$ ESC> $<$ GS> "A" n 1B 1B 06 n 0 m1 m2 Print normal density gra m1 m2 m2 m2 Print fine density gra $<$ ESC> "K" n <0> d1 1B 6B n 00 d1 Print fine density gra $<$ ESC> "K" n <0> d1 1B 6B n 00 d1 Print fine density gra $<$ ESC> "K" n 1 n2 1B 58 n1 n2 Print fine density gra $<$ ESC> "K" n1 n1	
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<bel> 07 Control peripheral de</bel>	
<fs> 1C Control peripheral de immediately.</fs>	
 19 Control peripheral de immediately	evice #2

Control codes	Hexadecimal codes	Function
	1A	Control peripheral device #2 immediately
<esc> "d" n</esc>	1B 64 n	Partial-cut command to the auto cutter.
<can></can>	18	Cancel last line & initialize printer immediately
<dc3></dc3>	13	Deselect printer
<dc1></dc1>	11	Set select mode
<rs></rs>	1E	Beep the buzzer
<esc> "@"</esc>	1B 40	Initialize printer
<enq></enq>	05	Inquiry (Status inquiry)
<eot></eot>	04	Near end status inquiry
<esc> "?" <lf> <nul></nul></lf></esc>	1B 3F 0A 00	Reset printer hardware (Perform test print)
<esc> "8" n1 n2</esc>	1B 38 n1 n2	Registers a logo pattern
<esc> "9" n1 n2</esc>	1B 39 n1 n2	Prints a logo pattern

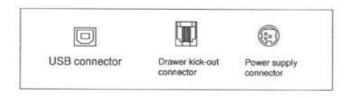
B. Connectors



SRP-350/SRP-350S Connector (Serial Interface)



SRP-350P Connector (Parallel Interface)



SRP-350U Connector (USB Interface)

Interface Connector

Serial Interface(RS-232)

Pin No.	Signal name	Direction	Function
1	FG	-	Frame Ground
2	TxD	Output	Transmit Data
3	RxD	Input	Receive Data
6	DSR	Input	Data Set Ready
7	SG	-	Signal Ground
20	DTR	Output	Data Terminal Ready

Serial Interface(RS-485)

Pin No.	Signal Name	Direction	Function	
1	FGND	-	Frame Ground	
2	SD2	Output	Send Data	
3	SD1	Output		
4	RD2	Input	Receive Data	
5	RD1	Input		
7	SGND	-	Signal Ground	
8	DR2	Output	Same as DTR(RS-232)	
9	DR1	output		
10	CS2	Input	Same as DSR(RS-232)	
11	CS1	input		

Pin No.	Source	Compatibility Mode	Nibble Mode	Byte Mode
1	Host	nStrobe	HostClk	HostClk
2	Host / Printer	Data 0 (LSB)	-	Data 0 (LSB)
3	Host / Printer	Data 1	-	Data 1
4	Host / Printer	Data 2	-	Data 2
5	Host / Printer	Data 3	-	Data 3
6	Host / Printer	Data 4	-	Data 4
7	Host / Printer	Data 5	-	Data 5
8	Host / Printer	Data 6	-	Data 6
9	Host / Printer	Data 7 (MSB)	-	Data 7 (MSB)
10	Printer	nAck	PtrClk	PtrClk
11	Printer	Busy	PtrBusy /Data3,7	PtrBusy
12	Printer	Perror	AckDataReq /Data2,6	AckDataReq
13	Printer	Select	Xflag /Data1,5	Xflag
14	Host	nAutoFd	HostBusy	HostBusy
15		NC	NC	NC
16		GND	GND	GND
17		FG	FG	FG
18	Printer	Logic-H	Logic-H	Logic-H
19~30		GND	GND	GND
31	Host	nInit	nInit	nInit
32	Printer	nFault	nDataAvail /Data0,4	nDataAvail
33		GND	ND	ND
34	Printer	DK_Status	ND	ND
35	Printer	+5V	ND	ND
36	Host	nSelectIn	1284-Active	1284-Active

Parallel Interface(IEEE-1284)

USB Interface

Pin No.	Signal Name	Assignment	Function
		(Color)	
Shell	Shield	Drain Wire	Frame Ground
1	VBUS	Red	Host Power
2	D-	White	Data Line(D-)
3	D+	Green	Data Line(D+)
4	GND	Black	Signal Ground

Pin No.	Signal name	Direction	
1	Frame ground	-	
2	Drawer kick- out drive signal 1	Output	
3	Drawer open/close signal	Input	
4	+24V	-	
5	Drawer kick- out drive signal 2	Output	
6	Signal ground	-	

Drawer Connector



C. Notes

Paper dust inside the printer may lower the print quality. In this case clean the printer as follows.

- 1) Open the printer cover and remove the paper if exists.
- 2) Clean the print head with a cotton swab moistened with alcohol solvent.
- 3) Clean the platen roller and paper end sensor with cotton swab moistened with water.
- 4) Insert a paper roll and close the printer cover.

The remained amount of paper detected by paper near end sensor varies with the diameter of the paper core.

To adjust the remained amount, contact your dealer.

D. Specification

Printing method		Thermal line printing	
Dot density		180 X 180 dpi (7dots/mm)	
Printing width		72.192 +0.2mm or -0.2mm	
Paper width		79 ~ 80 mm	
Characters per line (default)		42 (Font A)	
		56 (Font B)	
Printing speed		35.5 lines/sec(1/6" Feed)	
		150 mm/sec	
Receive Buffer Size		4K Bytes	
NOTE : Printing speed may be slower, depending on the data transmission speed and the combination of control commands.			
Supply voltage	Input voltage	120/230 VAC	
	Frequency	50/60 Hz	
	Output voltage	+24 VDC	
Environmental Temperature		5 ~ 45 °C (Operating)	
conditions		-10 ~ 50 °C (Storage)	
	Humidity	30 ~ 80 % RH (Operating)	
		10 ~ 90 % RH (Storage)	
		; Except for paper	
LIFE *	Mechanism	15,000,000 lines	
	Head	1x10 ⁸ pulse	
		(Approximately 100 Km)	
	Auto Cutter	1,000,000 Cut	
MCBF *	Mechanism	37,000,000 lines	

* These values are calculated under printing level 2 with recommended paper at normal temperature.

* These values may vary with environment temperature, printing level, etc.

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