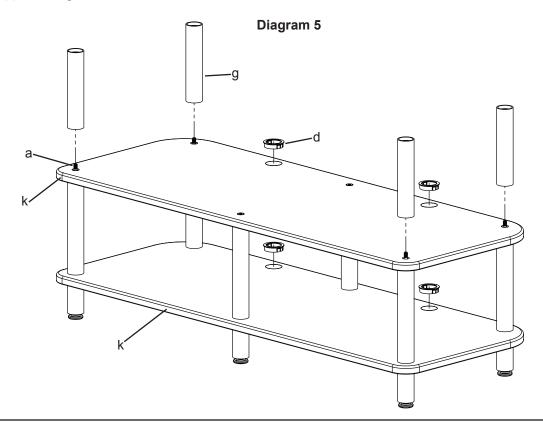
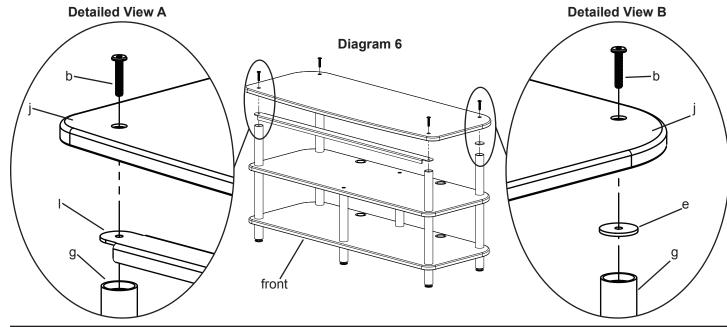
Step 5: Add 7" Pillars

Thread a 7" Pillar (g) onto each exposed Shelf Connector (a). Place a Grommet (d) in each wire management hole in the Bottom and Middle Shelf (k). See Diagram 5 for assistance.



Step 6: Add Top Shelf

To add the Top Shelf (j), insert the front two Top Bolts (b) through the holes in the front of the Top Shelf, the Front Brace (l) and thread them into the 7" Pillars (g). See Detailed View A for assistance. Insert the back two Top Bolts through the holes in the back of the Top Shelf, the Spacers (e), and thread them into the 7" Pillars. See Diagram View B for assistance. Tighten each Top Bolt with the Allen Key (f).



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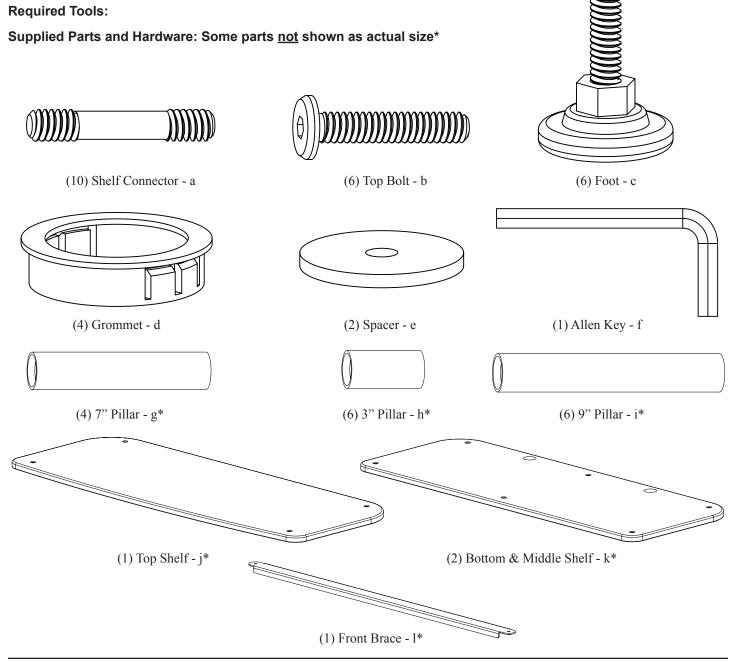


THE UNION OF FORM AND FUNCTION

Assembly Instructions for Model: AFV48

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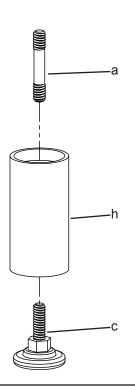


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Step 1: Foot Assembly

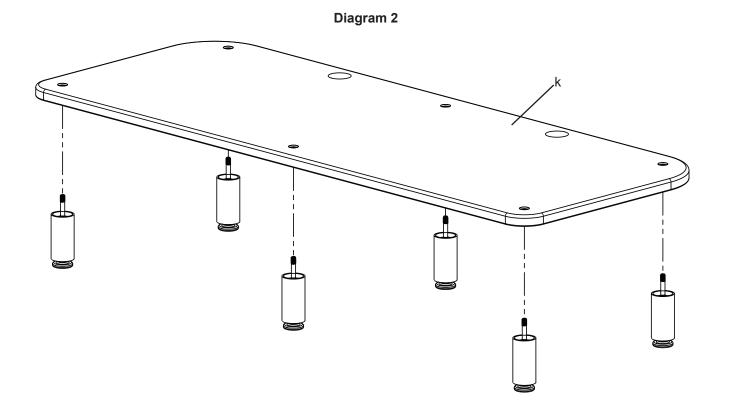
Thread a Foot (c) into each 3" Pillar (h) until tight. Thread a Shelf Connector (a) into the other end of the 3" Pillar until tight. Repeat the process for each remaining 3" Pillar. See Diagram 1 for assistance.

Diagram 1



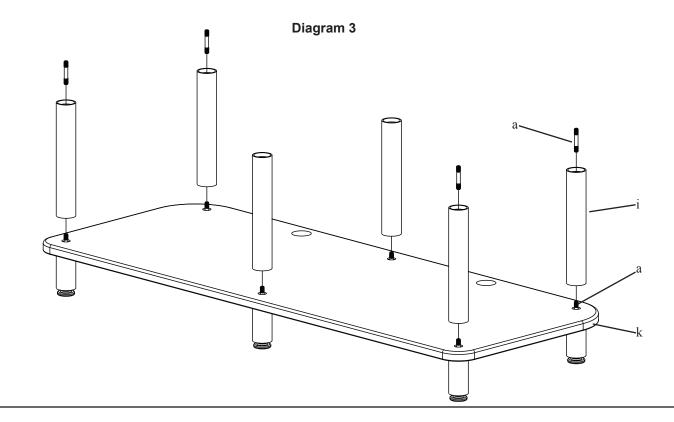
Step 2: Add Bottom Shelf

Insert each Foot Assembly through the Bottom Shelf (k) as shown in Diagram 2.



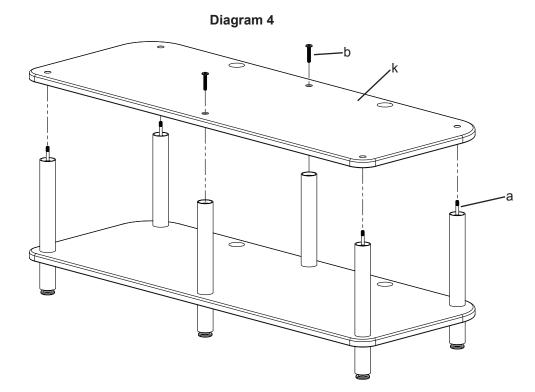
Step 3: Add 9" Pillars

Thread a 9" Pillar (i) onto each exposed Shelf Connector (a) until tight. Once the 9" Pillars are hand tight, thread a Shelf Connector into the top of the four 9" Pillars. See Diagram 3 for assistance.



Step 4: Add Middle Shelf

Place the Middle Shelf (k) on the 9" Pillars (i). A Shelf Connector (a) should be protruding above the Middle Shelf in each corner. Place a Top Bolt (b) through the Middle Shelf and thread it into each middle pillar. See Diagram 4 for assistance. Tighten each Top Bolt with the Allen Key (f).



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