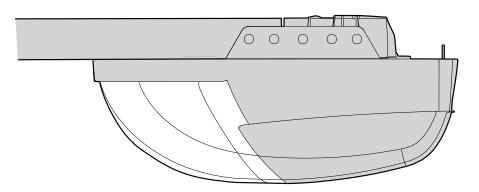


Illustrated Instruction Manual for ML750 Garage Door Operator



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Start by Reading These Important Safety Instructions



Failure to comply with the following instructions may result in serious personal injury or property damage.

Read these instructions carefully

The garage door opener is designed and tested to offer reasonable safe service provided it is installed and operated in strict accordance with the instructions in this manual.

These safety alert symbols mean *Warning* – a personal safety or property damage instruction. Read these instructions carefully.

Warning: If your garage has no service entrance door, Model 1702AML Outside Quick Release must be installed. This accessory allows manual operation of the garage door from outside in case of power failure.



Keep garage door balanced. Do not let the garage door opener compensate for a binding or sticking garage door. Sticking or binding doors must be repaired. Garage doors, door springs, cables, pulleys, brackets and their hardware are under extreme tension and can cause serious personal injury. *Do not attempt to loose, move or adjust them.* Call for garage door service.



Do not wear rings, watches or loose clothing while installing or servicing a garage door opener.

To avoid serious personal injury from entanglement, *remove all ropes connected to the garage door* before installing the door opener.



Installation and wiring must be in compliance with your local building and electrical codes. *This is a class 2 double insulated product, connection to earth is not required or provided.*



Lightweight fiberglass doors, aluminum or steel must be substantially reinforced to avoid door damage. (See page 3.) The best solution is to check with your garage door manufacturer for an opener installation reinforcement kit.



The safety reverse system test is very *important.* Your garage door *MUST* reverse on contact with a 40mm obstacle placed on the floor. Failure to properly adjust the opener may result in serious personal injury from a closing garage door. *Repeat the test once a month and make any needed adjustments.*



This unit should not be installed in a damp or wet space.

Door must not extend over public byway during operation.

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The Protector System must be installed when the force at the edge of the closing door force exceeds 400N (40kg). Excessive force will interfere with the proper operation of the Safety Reverse System or damage the garage door.

Permanently fasten the **caution label** adjacent to the wall-mounted door control control button as a reminder of safe operating procedures.



Disengage all existing garage door locks to avoid damage to garage door.

Install the lighted door control button (or any additional push buttons) *in a location where the garage door is visible, at a height of at least 1.5m and out of the reach of children.*



Do not allow children to operate push button(s) or remote control(s). Serious personal injury from a closing garage door may result from misuse of the opener.

Activate opener only when the door is in full view, free of obstructions and opener is properly adjusted. No one should enter or leave the garage while the door is in motion. Do not allow children to play near the door.



Use manual release **only** to disengage the trolley and, if possible, **only** when the door is closed. **Do not use the red handle to pull the door open or closed**.



Disconnect electric power to the garage door opener before making repairs or removing covers.

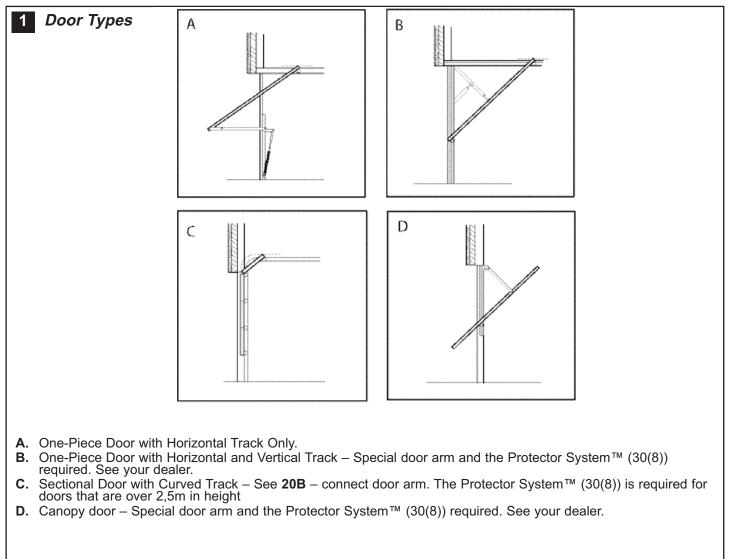


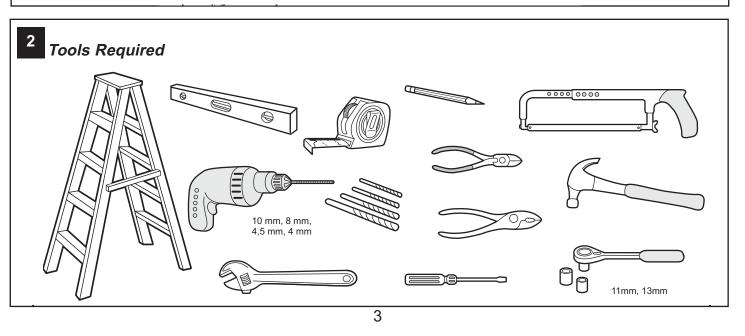
This product is provided with a power supply cord of special design which, **if damaged**, **must be replaced by a power supply cord of the same type**; such a power supply cord may be obtained and fitted by a specialist.

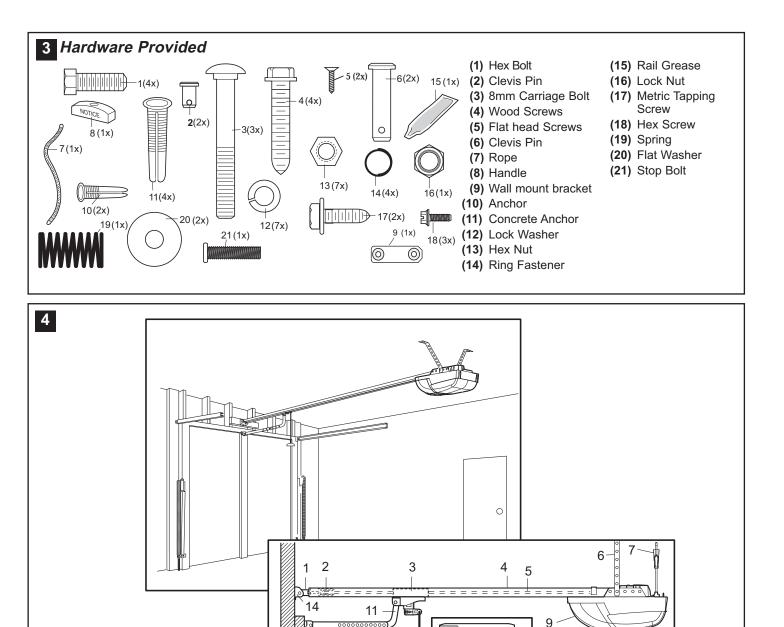
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Specifications

Before You Begin

- 1. Look at the wall or ceiling above the garage door. The header bracket must be securely fastened to structural supports.
- 2. Do you have a finished ceiling in your garage? If so, a support bracket and additional fastening hardware (not supplied) may be required.
- 3. Depending on your door's construction, you might need a special door arm. See your dealer.
- 4. Do you have an access door in addition to the garage door? If not, Model 1702AML Outside Quick Release Accessory is required.







Completed Installation

As you proceed with the assembly, installation and adjustment procedures in this manual, you may find it helpful to refer back to this illustration of a completed installation.

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- (1) Header Sleeve
- (2) Idler Pulley Bracket
- (3) Trolley
- (4) Rail
- (5) Belt
- (6) Hanging Bracket
- (7) Power Cord
- (8) Opener

(9) Light Lens

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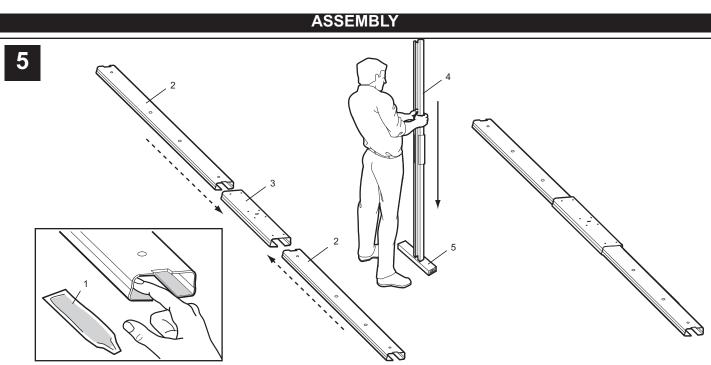
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(10) Manual Release Rope & Handle

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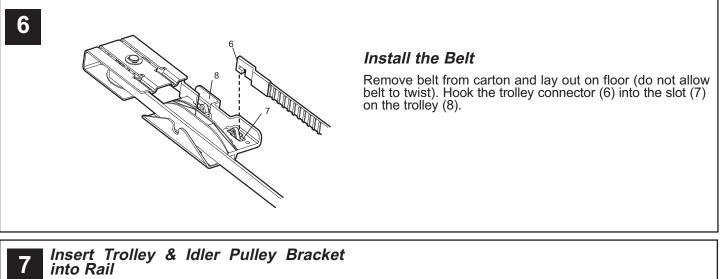
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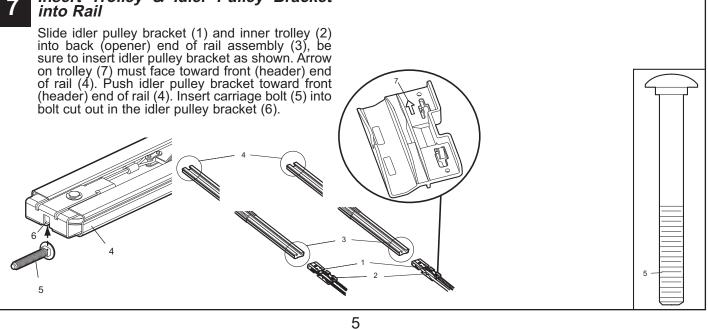
- (11) Curved Door Arm
- (12) Straight Door Arm
- (13) Door Bracket & Plate
- (14) Header Bracket
- (15) Trolley Release Arm

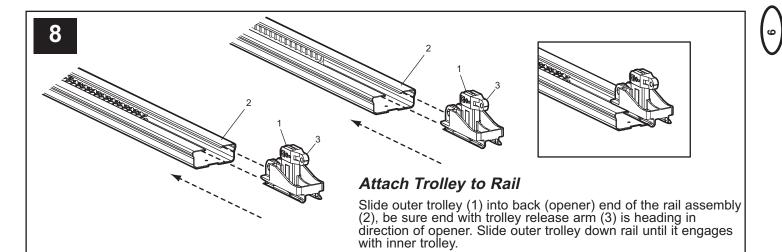


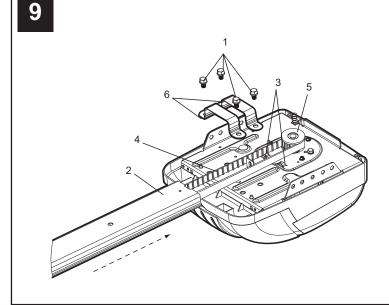
Assemble the Rail

Grease inside edges of rail sections using grease (1). Place rail pieces (2) on flat surface for assembly. All four rail sections are interchangeable. Slide rail brace (3) onto rail section. Connect rail by sliding rail brace onto next rail section. Tap rail assembly (4) on piece of wood (5) until rail sections are flush. Repeat with remaining rail sections.









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Fasten Rail to Opener and Install Belt

Remove four washered bolts (1) from top of opener. Place rail (2) on opener, flush with stop (3) on top of opener. Wrap belt (4) over sprocket (5). Push idler pulley bracket assembly toward front of the rail to eliminate excess slack in belt. Align bolt holes on brackets (6) with bolt holes on opener. Secure brackets to opener with previously removed bolts. Tighten bolts securely.

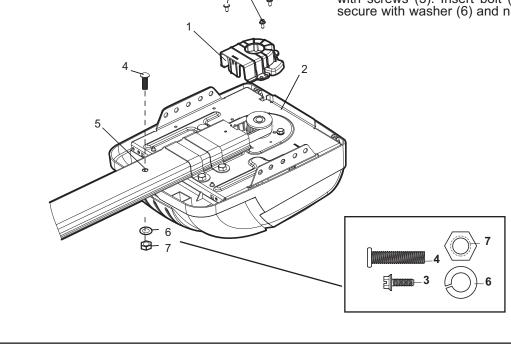
The opener sprocket teeth must engage the belt.



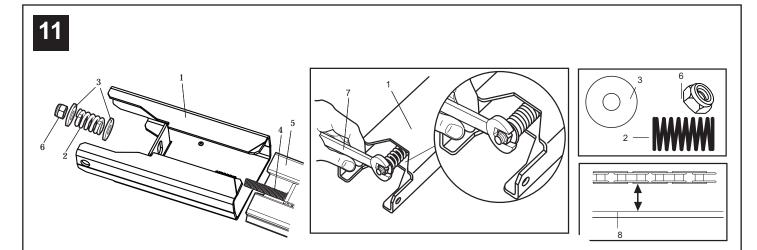
CAUTION: Use only those bolts mounted in the top of opener. Use of any other bolts will cause serious damage to opener.

Attach Sprocket Cover

Place sprocket cover (1) on top of the opener (2), secure with screws (3). Insert bolt (4) into trolley stop hole (5), secure with washer (6) and nut (7).



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Install Header Sleeve and Tighten Belt

Slide header sleeve (1) onto rail (5). Slide flat washer (3), spring (2) and washer (3) onto carriage bolt (4). Thread nut (6) onto carriage bolt until finger tight. Use an open end wrench (7) to tighten nut until the belt is approximately 2mm above the base of the rail at its midpoint. **DO NOT OVER TIGHTEN THE BELT**. See image (8).

INSTALLATION SECTION

Wear protective goggles when working overhead to protect your eyes from injury.

Disengage all existing garage door locks to avoid damage to the garage door.

To avoid serious personal injury from entanglement, remove all ropes connected to the garage door before installing the opener.

Note: It is recommended that the opener be installed no less than 2.1m above the floor where space permits.

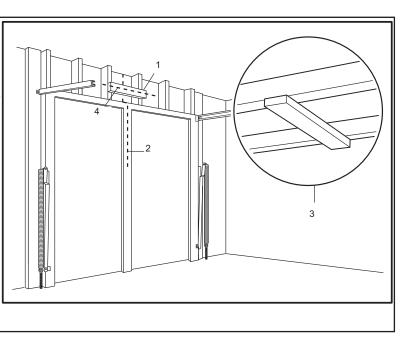
12 Header Bracket Positioning

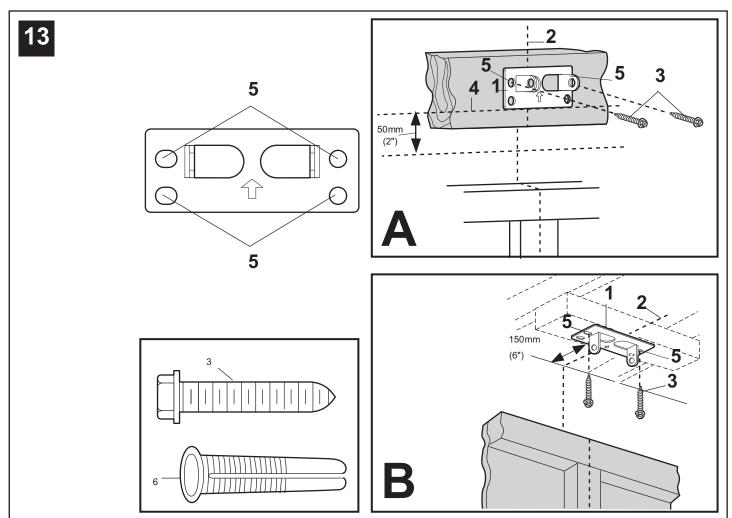
The header bracket must be rigidly fastened to a structural support of the garage. Reinforce the wall or ceiling with a 40 mm (1-1/2") board if necessary. Failure to comply may result in improper operation of safety reverse system.

You can attach the header bracket either to the header wall (1) or to the ceiling (3). Follow the instructions which will work best for your particular requirements.

With the door closed, mark the vertical centerline (2) of the garage door. Extend line onto header wall above the door.

Open door to highest point of travel. Draw an intersecting horizontal line (4) on header wall 5 cm (2") above high point to provide travel clearance for top edge of door.

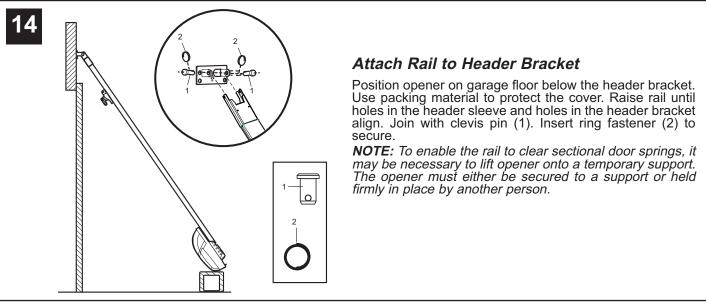


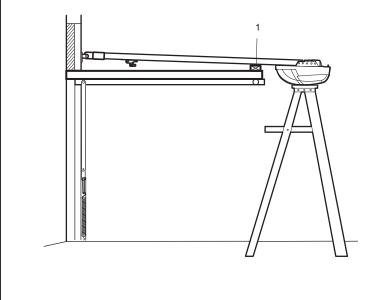


Install the Header Bracket

NOTE: Refer to vertical center and horizontal lines created in step 12 for proper placement of header bracket.

- A. Wall Mount: Center the header bracket (1) on the vertical center line (2) with the bottom edge of the header bracket on the horizontal line (4) (with the arrow pointing toward the ceiling). Mark all of the header bracket holes (5). Drill 4.5 mm (3/16") pilot holes and fasten the header bracket with wood screws (3).
- B. Ceiling Mount: Extend vertical center line (2) onto the ceiling. Center the header bracket (1) on the vertical mark no more than 150 mm (6") from the wall. Make sure the arrow is pointing toward the opener. Mark all of the header bracket holes (5). Drill 4.5 mm (3/16") pilot holes and fasten the header bracket with wood screws (3). For concrete ceiling mount, use concrete anchors (6) provided





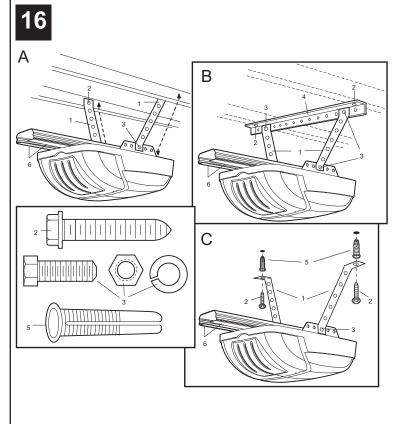
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Position the Opener

NOTE: A 25mm (1") board (1) is convenient for setting an ideal door-to-rail distance (unless headroom is not sufficient).

Raise the opener onto a stepladder. Open garage door. Place a 25mm (1") board (1) laid flat on the top section of door near the centerline as shown. Rest the rail on the board.

If the raised door hits the trolley, pull down on the trolley release arm to disconnect the inner and outer trolley sections. The trolley can remain disconnected until connecting door arm to trolley is completed.



Hang the Opener

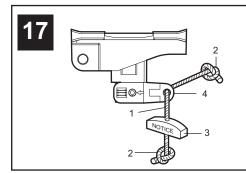
The opener must be securely fastened to a structural support of the garage.

Three representative installations are shown. Yours may be different. Hanging brackets (1) should be angled (Figure A) to provide rigid support. On finished ceilings, (Figure B) attach a sturdy metal bracket (not supplied) (4) to a structural support before installing the opener. For concrete ceiling mount, (Figure C), use concrete anchors (5) provided.

On **each** side of opener measure the distance from the opener to the structural support (or ceiling).

Cut both pieces of the hanging bracket to required lengths. Flatten one end of each bracket and bend or twist to fit the fastening angles. **Do not bend at the bracket holes.** Drill 4.5mm (3/16") pilot holes in the structural supports (or ceiling). Attach brackets to supports with wood screws (2).

Lift opener and fasten to hanging brackets with screw, lock washer and nut (3). Check to make sure rail is centered over the door. REMOVE 25mm (1") board. Operate door manually. If door hits the rail, raise header bracket. Use rail grease and lubricate bottom surface of rail (6).



Attach Emergency Release Rope & Handle

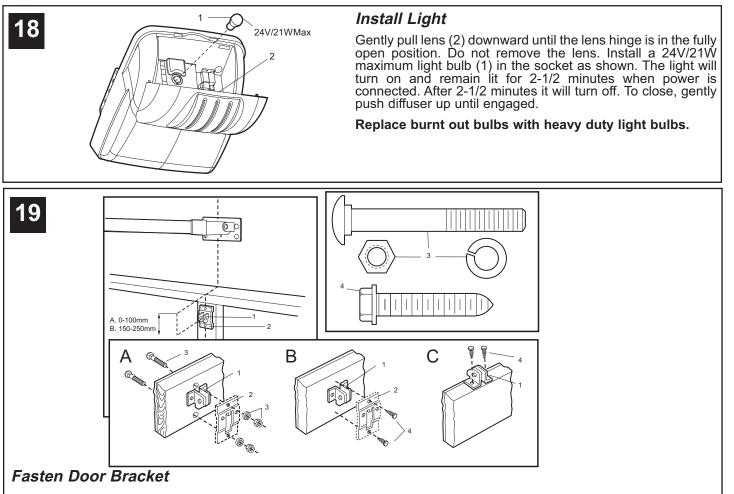
Thread one end of rope (1) through hole in top of red handle so "NOTICE" reads right side up as shown (3). Secure with an overhand knot (2). Knot should be at least 25mm (1") from end of the rope to prevent slipping.

Thread other end of rope through hole in release arm of the outer trolley (4). Adjust rope length so that handle is 1.8m (6 feet) above the floor. Secure with an overhand knot. **NOTE:** If it is necessary to cut rope, heat seal cut end with a match or lighter to prevent fraying.

Connect Electric Power

TO AVOID INSTALLATION DIFFICULTIES, DO NOT RUN THE GARAGE DOOR OPENER UNTIL INSTRUCTED TO DO SO.

Ensure door opener is installed to a power outlet with trip switch or fuse.



If you have a canopy garage door, a door arm conversion kit is required. Follow the installation instructions included with the replacement door arm. Exercise care in removing and assembling arm conversion kit. Keep fingers away from the sliding parts.

NOTE: Horizontal and vertical reinforcement is needed for lightweight garage doors.

Sectional and One-Piece Door Installation Procedure:

Door bracket (1) has left and right side fastening holes. If your installation requires top and bottom fastening holes use both the door bracket and door bracket plate (2) as shown.

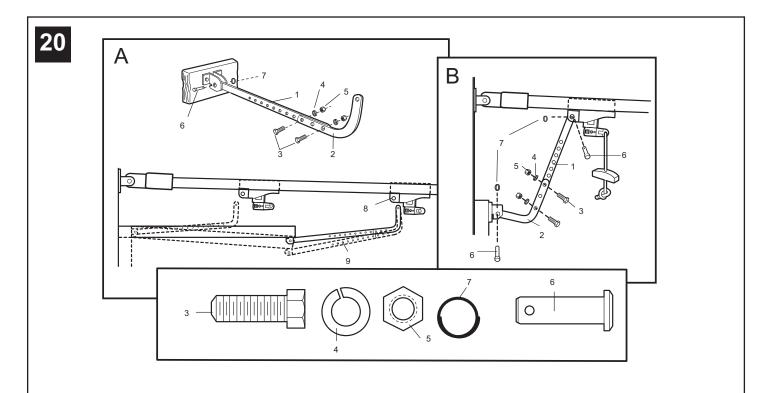
- 1. Center door bracket (with or without door bracket plate, as required) at the top inside face of door as shown. Mark holes.
- A.Standard Sectional or One-piece doors: locate bracket at inside face of the door.
- **B. Sectional doors with two horizontal roller channels:** 150 250mm below the top of the door.
- 2. A. Wooden doors

Drill 8mm holes (5/16") and fasten the door bracket with nut, lock washer, and carriage bolt (3).

B. Sheet metal doors Fasten with wood screws (4).

C. One-piece door optional

Fasten with wood screws (4).



Assemble Door Arm

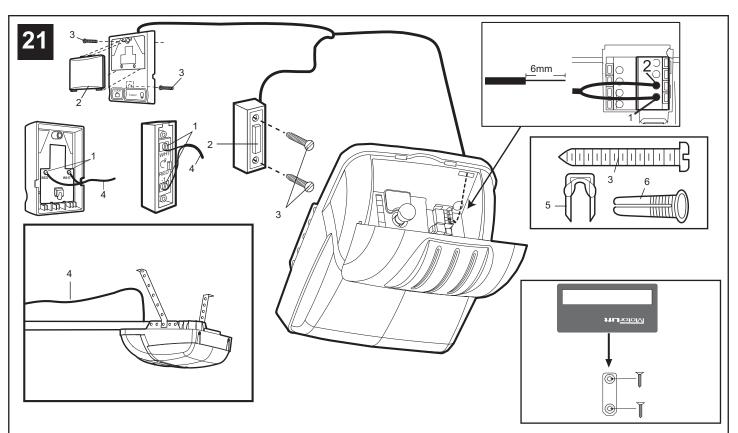
A. ONE-PIECE DOOR INSTALLATION:

Fasten the straight (1) and curved (2) door arm sections together to the longest possible length (with a 2 or 3 hole overlap) using hardware (3,4 and 5). With the door closed connect the straight door arm section (1) to the door bracket with clevis pin (6). Secure with ring fastener (7). Disconnect the inner and outer trolley. Slide the outer trolley back toward the opener and join the curved arm (2) to the connector hole in the trolley (8) with clevis pin (6). It may be necessary to lift the door slightly to make the connection. Secure with ring fastener (7).

NOTE: When setting the up limit, the door should not have a "backward" slant when fully open. A slight backward slant (9) will cause unnecessary bucking and/or jerking operation as the door is being opened or closed from the fully open position.

B. SECTIONAL DOOR INSTALLATION:

Connect according to Figure B, then proceed to Step 21.



Install Door Control (optional)

Locate door control where the garage door is visible, away from door and door hardware and out of the reach of children. Mount at least 1.5 m (5 feet) above the floor

Serious personal injury from a moving garage door may result from misuse of opener. Do not allow children to operate the door control or remote control transmitter.

Permanently fasten the caution label permanently to the wall near the door control as a reminder of safe operating procedures.

There are 2 terminals (1) on the back of the door control (2). Strip about 6mm (1/4") of insulation from bell wire (4). Separate wires enough to connect the white/red wire to RED terminal screw 1 and the white wire to WHT terminal screw 2.

Fasten the door control to an inside garage wall with sheet metal screws (3) provided. Drill 4mm (5/32") holes and use anchors (6) if installing into plasterboard wall. A convenient place is beside the service door and out of reach of children. Run the bell wire up the wall and across the ceiling to the garage door opener. Use insulated staples (5) to secure wire. The receiver quick connect terminals are located behind the light lens of the opener. Connect the bell wire to the terminals as follows: white/red to red (1) and white to white (2).

Operation of the Door Control

Press to open or close the door. Press again to stop the door while moving.

Multi-function Door Control: Press the white square to open or close the door. Press again to stop the door while it is moving.

Light Feature: Press the Light button to turn the opener light on or off. If you turn it on and then activate the opener, the light will remain on for 2-1/2 minutes. Press again to turn it off sooner. The Light button will not control the opener lights when the door is in motion.

Lock Feature: Prevents operation of the door from portable remote controls. However, the door will open and close from the Door Control push button, the Outside Keylock and the Keyless Entry Accessories.

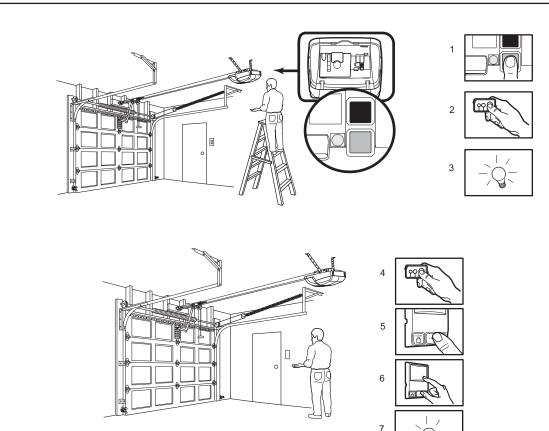
- To Activate: Press and hold the Lock button for 2 seconds. The push button light will flash as long as the Lock feature is on.
- To turn off: Press and hold the Lock button again for 2 seconds. The push button light will stop flashing. The Lock feature will also turn off whenever the "LEARN" button on the control panel is activated.

Remote Control Wall Mount Bracket

- 1. Attach bracket to wall using the two flat head screws provided
- 2. Slide the remote control onto bracket.

Note. Do not over tighten screws, allow enough clearance to slide remote down onto the bracket.

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Program your Opener & Remote

Activate the opener only when door is in full view, free of obstruction and properly adjusted. No one should enter or leave garage while door is in motion. Do not allow children to operate push button(s) or remote(s). Do not allow children to play near the door.

Your garage door opener receiver and remote control transmitter are set to a matching code. If you purchase additional remote controls, the garage door opener must be programmed to accept the new remote code.

Program the Receiver to Match Additional Remote Control Codes:

Using the orange "LEARN" Button

- 1. Press and release the orange "learn" button on the opener. The learn indicator light will glow steadily for 30 seconds (1).
- 2. Within 30 seconds, press and hold the button on the hand-held remote that you wish to operate your garage door (2).
- 3. Release the button when the opener light blinks. It has learned the code. If the light bulb is not installed, two clicks will be heard (3).

Using the Multi-Function Door Control:

- 4. Press and hold the button on the hand-held remote that you wish to operate your garage door (4).
- 5. While holding the remote button, press and hold the LIGHT button on the Multi-Function Door Control (5).
- 6. Continue holding both buttons while you press the push bar on the Multi-Function Door Control (all three buttons are held) (6).
- 7. Release buttons when the opener light blinks. It has learned the code. If the light bulb is not installed, two clicks will be heard (7).

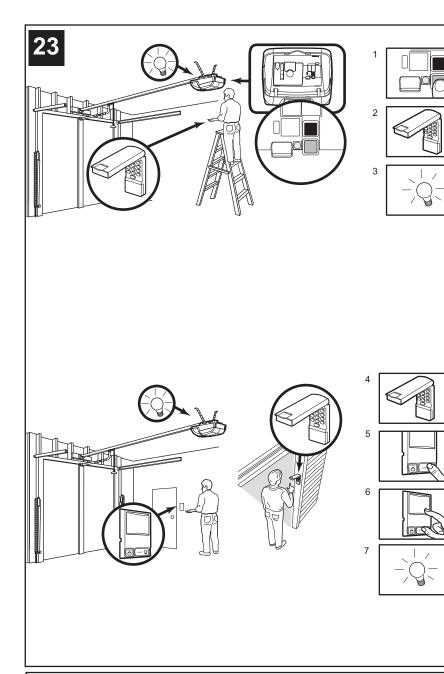
Now the opener will operate when the remote control push button is pressed. If you release the remote control push button before the opener light flashes, the opener has not learned the code.

To Erase all Remote Control Codes

To deactivate any unwanted remote, first erase all codes: Press and hold the orange "learn" button on opener until the learn indicator light goes out (approximately 6 seconds). All previous codes are now erased. Reprogram each remote or keyless entry you wish to use.

3-Channel Remote:

If provided with your garage door opener, the large button is factory programmed to operate it. Additional buttons on any rolling code 3-channel remote or mini-remote can be programmed to operate this or other rolling code garage door openers.



LIGHT

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Program your Keyless Entry (optional)

Activate the opener only when door is in full view, free of obstruction and properly adjusted. No one should enter or leave garage while door is in motion. Do not allow children to operate push button(s) or remote(s). Do not allow children to play near the door.

NOTE: Your new Keyless Entry must be programmed to operate your garage door opener.

Program the Receiver to Match Additional Remote Control Code Using the orange "LEARN" Button:

- 1. Press and release the orange "learn" button (1) on opener. The learn indicator light will glow steadily for 30 seconds.
- 2. Within 30 seconds, enter a four digit personal identification number (PIN) of your choice on the keypad (2), then press and hold the ENTER button.
- 3. Release the button when the opener light blinks (3). It has learned the code. If the light bulb is not installed, two clicks will be heard.

NOTE: This method requires two people if the Keyless Entry is already mounted outside the garage.

Using the Multi-Function Door Control:

- 4. Enter a four digit personal identification number (PIN) of your choice on the keypad, then press and hold ENTER.
- 5. While holding the ENTER button, press and hold the LIGHT button on the Multi-Function Door Control.
- 6. Continue holding the ENTER and LIGHT buttons while you press the push bar on the Multi-Function Door Control (all three buttons are held).
- 7. Release buttons when the opener light blinks. It has learned the code. If the light bulb is not installed, two clicks will be heard.

Using the Wall-Mounted Door Control (optional)

THE MULTI-FUNCTION DOOR CONTROL

Press the push bar (1) to open or close the door. Press again to stop the door.

Light feature

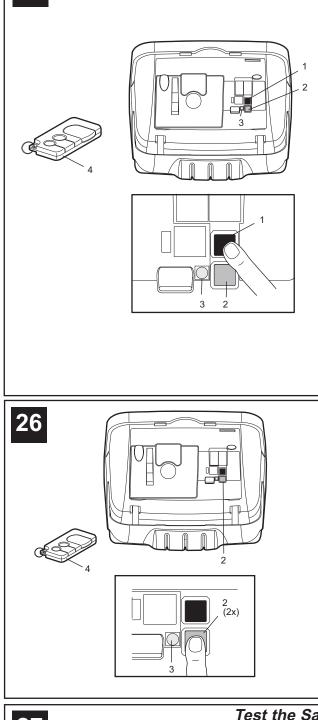
Press the Light button (2) to turn the opener light on or off. It will not control the opener light when the door is in motion. If you turn it on and then activate the opener, the light will remain on for 2-1/2 minutes. Press again to turn it off sooner.

Lock feature

Designed to prevent operation of the door from hand-held remote controls. However, the door will open and close from the Door Control, the Outside Keylock and the Keyless Entry Accessories

To activate, press and hold the Lock button (3) for 2 seconds. The push bar light will flash as long as the Lock feature is on.

To turn off, press and hold the Lock button again for 2 seconds. The push bar light will stop flashing. The Lock feature will also turn off whenever the "LEARN" button on the opener panel is activated.



Setting the Limits

Travel limits regulate the points at which the door will stop when moving up or down. Follow the steps below to set the limits.

To program the travel limits:

Note: Please ensure door is in open position.

- 1. Open the light lens. Press and hold the black button (1) until the yellow indicator light (3) starts flashing slowly and then release.
- 2. Push and hold the black button (1) until the door reaches the desired open position. Adjust the position of the door by using the black (1) and orange (2) buttons. Black moves the door UP, orange moves the door DOWN.
- 3. Push the programmed remote control (4) or push bar on the door control that was shipped with your opener. This sets the full UP (open) position. The door will travel to the floor and reverse back to the UP (open) position. The opener has learned its travel limits.

Check to be sure the door is high enough for your vehicle. Adjust if necessary.

4. The indicator light (3) will stop flashing when the limits have been learned.

If the door stops or reverses before it reaches the floor repeat steps 1-3 immediately. If this does not set the limits, proceed to #15 of the *TROUBLESHOOTING GUIDE* and follow the instructions for setting the limits manually.

NOTE: The worklight blinks 11 times whenever the Limits Setting routine fails. If you get this error, proceed to #15 of the TROUBLESHOOTING GUIDE section and follow the instructions for setting the limits manually.

Setting the Force

The force setting button is located behind the light lens of the opener. The force setting regulates the amount of power required to open and close the door.

- 1. Open the light lens. Locate the orange button (2).
- 2. Push the orange button (2) twice to enter unit into Force Adjustment Mode. The LED (3) (indicator light) will flash quickly.
- 3. Push the programmed remote control (4) or push bar on the door control that was shipped with your opener. The door will travel to the DOWN (close) position. Push the remote control (4) again, the door will travel to the UP (open) position.

The LED (3) (indicator light) will stop flashing when the force has been learned.

The door must travel through a complete cycle, UP and DOWN, in order for the force to be set properly. If the unit cannot open and close your door fully, inspect your door to insure that it is balanced properly and is not sticking or binding.

The force MUST be learned in order to properly complete the setting of the limits.

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- 1

Test the Safety Reverse System

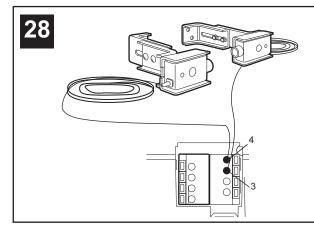
The safety reverse system test is important. Garage door must reverse on contact with a 40mm obstacle laid flat on the floor. Failure to properly adjust opener may result in serious personal injury from a closing garage door. Repeat test once a month and adjust as needed.

Procedure: Place a 40mm obstacle (1) laid flat on the floor under the garage door. Operate the door in the **down** direction. The door must reverse on the obstruction. If the door **stops** on the obstruction, remove obstruction and repeat *Setting the Limits step 25.* Repeat test.

When the door reverses on the 40mm obstacle, remove the obstruction and run the opener through a complete travel cycle. Door **must not** reverse in closed position. If it does, repeat *Setting the Limits and Force steps 25 and 26* and repeat safety reverse test.

Force limit test (lifting):

In addition to the Safety Reverse test it is recommended that you check your doors lifting strength. To perform this test, place 20kg at the center of the door and ensure that the door will not move up more than 500mm.



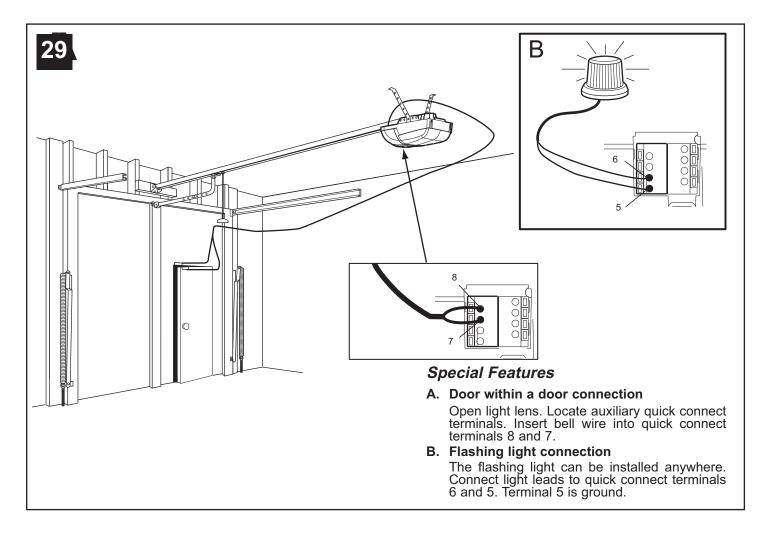
Install the Protector System™

(See accessories)

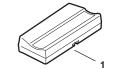
The force, as measured on the closing edge of the door, should not exceed 400 N (40kg). If the closing force is more than 400 N, the Protector System must be installed.

After opener has been installed and adjusted, **The Protector System**[™] accessory can be installed. Instructions are included with this accessory.

The Protector System[™] provides an additional measure of safety against a small child being caught under a garage door. It uses an invisible beam which, when broken by an obstruction, causes a closing door to open and prevents an open door from closing, it is *strongly recommended for homeowners with young children.*



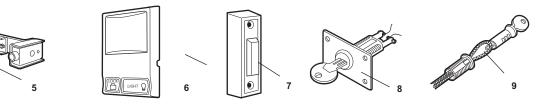
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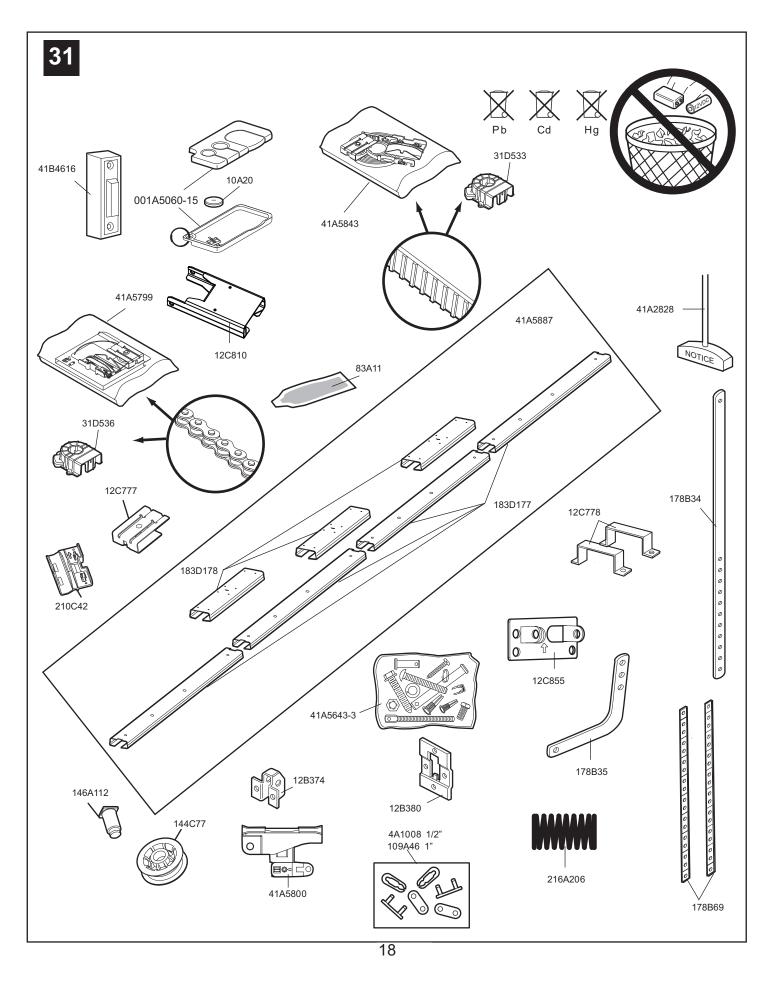
Accessories

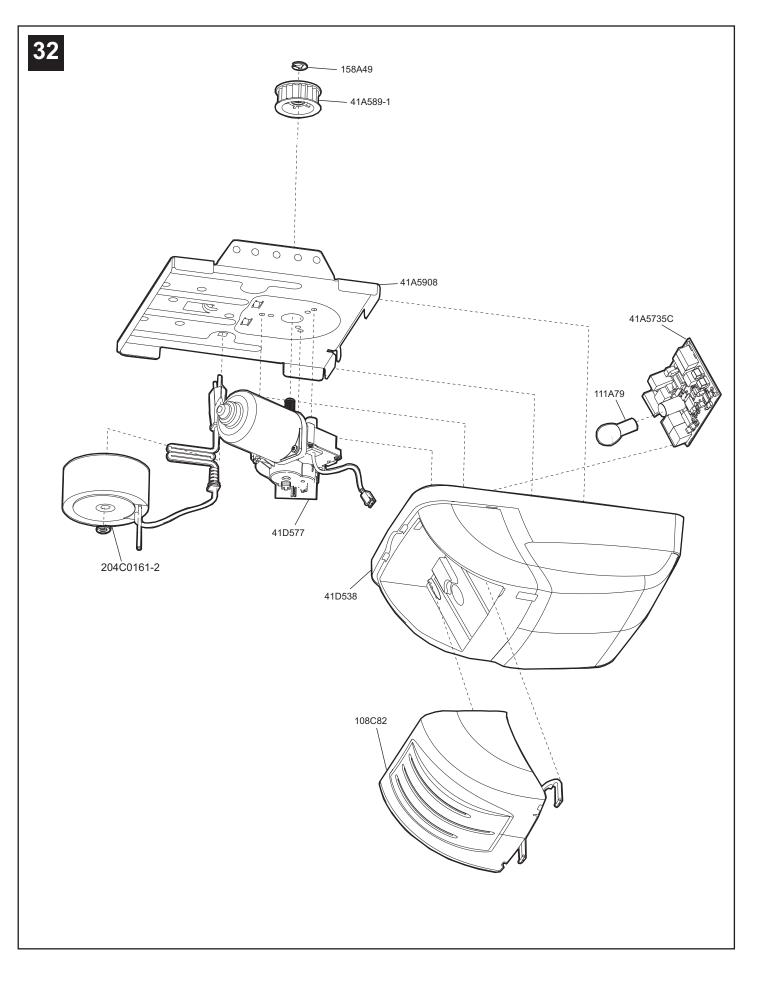
(1)	Model 84330AML	Single-Function Remote Control
(2)	Model 84335AML	3-Function Mini Remote Control
(3)	Model 84333AML	3-Function Remote control
(4)	Model 8747AML	Wireless Keypad
(5)	Model 770AML	The Protector System™
(6)	Model 8454AML	Multi-function Door Control Panel
(7)	Model 75AML	Illuminated button
(8)	Model 760AML	Outside keyswitch
(9)	Model 1702AML	Outside Quick Release

WIRING INSTRUCTIONS FOR ACCESSORIES

Outside Keylock – To opener terminals: Red-1 and White-2 Protector System [™] – To opener terminals: White-3 and Grey-4 Door Control Panel – To opener terminals: Red-1 and White-2

Replacement Parts





TROUBLE SHOOTING

1. Opener doesn't operate from either door control or remote:

- Does the opener have electric power? Plug lamp into outlet. If it doesn't light, check the fuse box or the circuit breaker. (Some outlets are controlled by a wall switch.)
- Have you disengaged all door locks? Review installation instruction warnings on page 1.
- Is there a build-up of ice or snow under door? The door may be frozen to ground. Remove any obstruction.
- The garage door spring may be broken. Have it replaced.

2. Opener operates from remote but not from door control:

- Is door control button lit? If not, remove the bell wire from the opener terminals. Short the red and white terminals by touching both terminals at the same time with a piece of wire. If the opener runs, check for a faulty wire connection at the door control, a short under the staples, or a broken wire.
- Are wiring connections correct? Review page 4.

3. Door operates from door control but not from remote:

- · Replace battery if necessary.
- If you have two or more remotes and only one operates, review Program Your Opener, Remote and Keyless Entry steps 22 and 23.
- Is the door control button flashing? The opener is in lock mode. If you have a Multi-Function Door Control, push and hold the Lock button for 2 seconds. The door control button will stop flashing.

4. Remote has short range:

- · Is battery installed?
- Change the location of the remote control on the car.
- A metal garage door, foil-backed insulation or metal siding will reduce the transmission range.
- 5. Door reverses for no apparent reason and opener light doesn't blink:
- Is something obstructing the door? Pull manual release handle. Operate door manually. If it is unbalanced or binding, call for professional garage door service.
- Clear any ice or snow from garage floor area where garage door closes.

• Repeat Setting Limits and Force, see adjustment steps 25 and 26. Repeat safety reverse test after adjustment is complete.

Door reverses for no apparent reason and opener light blinks for 5 seconds after reversing:

Check The Protector System[™] (if you have installed this accessory). If the light is blinking, correct alignment.

7. Optional vibration isolator:

If operational noise is a problem because of proximity of the opener to the living quarters, Vibration Isolator Kit 41A3263 can be installed. This kit was designed to reduce the "sounding board effect" and is easy to install.

8. The garage door opens and closes by itself:

Make sure remote push button is not stuck "on".

9. Door stops but doesn't close completely:

Repeat Setting the Limits, see adjustment step 25.

Repeat safety reverse test after any adjustment of door arm length, close force or down limit.

10. Door opens but won't close:

- Check The Protector System™ (if you have installed this accessory). If the light is blinking, correct alignment.
- If opener light does not blink and it is a new installation, repeat Setting the Limit and Force steps 25 and 26.

Repeat the safety reverse test after the adjustment is complete.

11. Opener light does not turn on:

Replace light bulb (24V/21W maximum). Replace burned out bulbs with rough service light bulbs.

12. Opener strains:

Door may be unbalanced or springs are broken. Close door and use manual release rope and handle to disconnect trolley. Open and close door manually. A properly balanced door will stay in any point of travel while being supported entirely by its springs. If it does not, call for professional garage door service to correct the problem.

13. Opener motor hums briefly, then won't work:

- Garage door springs are broken. SEE ABOVE.
- If problem occurs on first operation of opener, door is locked. Disable door lock.
- Repeat safety reverse test after adjustment is complete.

14. Opener won't activate due to power failure:

- Pull manual release rope and handle down and back to disconnect trolley. Door can be opened and closed manually. When the power is restored, pull the manual release handle straight down. The next time the opener is activated, the trolley will reconnect.
- The Outside Quick Release accessory (if fitted) disconnects the trolley from outside the garage in case of power failure.

15. Setting the limits manually:

- 1. Press and hold the black button until the yellow indicator light starts flashing slowly then release.
- Push and hold the black button until the door reaches the desired UP (open) position. Adjust the position of the door by using the black and orange buttons. Black moves the door UP (open) and orange moves the door DOWN (close).

Check to be sure the door opens high enough for your vehicle.

 Push the remote control or door control. This sets the UP (open) limit and begins closing the door. Immediately press either the orange or the black button. The door will stop.

Adjust the desired DOWN (closed) limit by using the orange (DOWN) and black (UP) buttons. Check to be sure the door is fully closed without applying excessive pressure on the rail (rail should not bow upwards and the belt should not sag or droop below the rail). Push the remote control or door control. This sets the DOWN (close) limit and begins opening the door.

NOTE: If neither the black or the orange button is pressed before the door reaches the floor, the operator will attempt an Automated Limit Setting, reversing the door off the floor and stopping at the set Up limit. If the yellow indicator light does not blink 10 times, limits setting has been successful and doesn't need to be manually done; the DOWN limit will be set to the floor. Regardless of setting the limits automatically or manually, the force MUST be learned in order to properly complete the setting of limits. Refer to section 26, Setting the Force.

- 4. Open and close the door with the remote control or door control 2 or 3 times.
 - If the door does not stop in the desired UP (open) position or reverses before the door stops at the DOWN (close) position, repeat *Setting the limits manually* one more time.
 - If the door stops in both the desired UP (open) and DOWN (close) positions, proceed to *Test the Safety Reversal System*.

CARE OF YOUR OPENER

When properly installed, opener will provide high performance with a minimum of maintenance. The opener does not require additional lubrication.

Limit and Force Settings: These settings must be checked and properly set when opener is installed. Weather conditions may cause some minor changes in the door operation, requiring some re-adjustments, particularly during the first year of operation.

Refer to *Setting the Limits and Force* on page 5. Follow the instructions carefully and **repeat the safety reverse test after any adjustment.**

Remote Control: The remote control may be secured to a car sun visor with the clip provided. Additional remotes can be purchased at any time for use in all vehicles using garage. Refer to Accessories. Any new remotes must be programmed into the opener.

Remote Control Battery: The lithium batteries should produce power for up to 5 years. If transmission range decreases, replace battery.

To Change Battery: To replace batteries, use the visor clip or screwdriver blade to pry open the case. Insert batteries *positive side up*. To replace cover, snap shut along both sides. Do not dispose of the old battery with household waste. Take batteries to a proper disposal center.

MAINTENANCE OF YOUR OPENER

Once a Year:

- Apply grease to rail and trolley
- Oil door rollers, bearings and hinges
- DO NOT lubricate the opener itself
- DO NOT APPLY grease to the door tracks

OPERATION OF YOUR OPENER

Your opener can be activated by any of the following devices:

- The Backlit Door Control Button. Hold the button down until door starts to move.
- The Outside Keylock or Keyless Entry System (if you have installed either of these accessories).
- The Remote Control Transmitter. Hold the push button down until the door starts to move.

Opening the Door Manually:

Door should be fully closed if possible. Weak or broken springs could allow an open door to fall rapidly. Property damage or serious personal injury could result.

The door can be opened manually by pulling the release handle down and back (toward the opener). To reconnect the door, pull the release handle straight down.

Do not use the manual release handle to pull the door opener or closed.

When the Opener is Activated by Remote Control or Backlit Door Control Button:

- 1. If open, the door will close. If closed, the door will open.
- 2. If closing, the door will stop.
- 3. If opening, the door will stop (allowing space for entry and exit of pets and for fresh air).
- 4. If the door has been stopped in a partially open or closed position, it will reverse direction.
- 5. If an obstruction is encountered while closing, the door will reverse.
- 6. If an obstruction is encountered while opening, the door will reverse, then stop.
- 7. The optional Protector System[™] uses an invisible beam which, when broken by an obstruction, causes a closing door to open and prevents an open door from closing. It is STRONGLY RECOMMENDED for homeowners with young children.

Allow a 15 minute cooling period after 5 continuous operations of the opener.

The opener light will turn on: 1. when opener is initially plugged in; 2. when the power is briefly interrupted; 3. when the opener is activated. The light turns off automatically after 2-1/2 minutes. Bulb size is 24V/21W maximum.

SPECIFICATIONS

Input Voltage	230-240 VAC, 50Hz
Max. Pull Force	
Power	115W
Standby Power	5.5W
Normal Torque	7Nm
	Motor
Туре	DC gearmotor permanent lubrication
	Drive Mechanism
Drive	Belt with two-piece trolley on
	steel rail.
Length of Travel	Adjustable to 2.3m
	127-178mm per second
Lamp	On when door starts, off 2-1/2 minutes
	after stop.
Door Linkage	Adjustable door arm. Pull cord trolley release.
	Safety
Personal	Push button and automatic stop in down
Personal	Push button and automatic stop in down direction. Push button and automatic stop in
	Push button and automatic stop in down direction. Push button and automatic stop in up direction.
Electronic	Push button and automatic stop in down direction. Push button and automatic stop in up direction. Automatic force adjustment
Electronic	Push button and automatic stop in down direction. Push button and automatic stop in up direction. Automatic force adjustment Transformer overload protector and low
Electronic Electrical	Push button and automatic stop in down direction. Push button and automatic stop in up direction. Automatic force adjustment Transformer overload protector and low voltage push button wiring.
Electronic Electrical Limit Device	Push button and automatic stop in down direction. Push button and automatic stop in up direction. Automatic force adjustment Transformer overload protector and low voltage push button wiring. Optical RPM/Passpoint detector.
Electronic Electrical Limit Device Limit Adjustment	Push button and automatic stop in down direction. Push button and automatic stop in up direction. Automatic force adjustment Transformer overload protector and low voltage push button wiring. Optical RPM/Passpoint detector. Electronic, Semi and Fully Automatic.
Electronic Electrical Limit Device Limit Adjustment	Push button and automatic stop in down direction. Push button and automatic stop in up direction. Automatic force adjustment Transformer overload protector and low voltage push button wiring. Optical RPM/Passpoint detector. Electronic, Semi and Fully Automatic. Low voltage push button circuit.
Electronic Electrical Limit Device Limit Adjustment Start Circuit	Push button and automatic stop in down direction. Push button and automatic stop in up direction. Automatic force adjustment Transformer overload protector and low voltage push button wiring. Optical RPM/Passpoint detector. Electronic, Semi and Fully Automatic. Low voltage push button circuit. Dimensions
Electronic Electrical Limit Device Limit Adjustment Start Circuit Length (Overall)	Push button and automatic stop in down direction. Push button and automatic stop in up direction. Automatic force adjustment Transformer overload protector and low voltage push button wiring. Optical RPM/Passpoint detector. Electronic, Semi and Fully Automatic. Low voltage push button circuit. Dimensions 3.2m
Electronic Electrical Limit Device Limit Adjustment Start Circuit Length (Overall) Headroom Required	Push button and automatic stop in down direction. Push button and automatic stop in up direction. Automatic force adjustment Transformer overload protector and low voltage push button wiring. Optical RPM/Passpoint detector. Electronic, Semi and Fully Automatic. Low voltage push button circuit. Dimensions 3.2m 30mm
Electronic Electrical Limit Device Limit Adjustment Start Circuit Length (Overall)	Push button and automatic stop in down direction. Push button and automatic stop in up direction. Automatic force adjustment Transformer overload protector and low voltage push button wiring. Optical RPM/Passpoint detector. Electronic, Semi and Fully Automatic. Low voltage push button circuit. Dimensions 3.2m 30mm 16kg
Electronic Electrical Limit Device Limit Adjustment Start Circuit Length (Overall) Headroom Required Hanging Weight	Push button and automatic stop in down direction. Push button and automatic stop in up direction. Automatic force adjustment Transformer overload protector and low voltage push button wiring. Optical RPM/Passpoint detector. Electronic, Semi and Fully Automatic. Low voltage push button circuit. Dimensions 3.2m 30mm 16kg Receiver
Electronic Electrical Limit Device Limit Adjustment Start Circuit Length (Overall) Headroom Required	Push button and automatic stop in down direction. Push button and automatic stop in up direction. Automatic force adjustment Transformer overload protector and low voltage push button wiring. Optical RPM/Passpoint detector. Electronic, Semi and Fully Automatic. Low voltage push button circuit. Dimensions 3.2m 30mm 16kg Receiver

Operating Frequency.....433.92MHz

SPECIAL NOTE: Chamberlain strongly recommends that the protector system be installed on all garage door openers.

CHAMBERLAIN 2 YEAR LIMITED WARRANTY Motorlift ML750 Sectional Door Operator

Chamberlain Australia Pty Limited / Chamberlain New Zealand Limited (Seller) warrants to the original purchaser of the Merlin ML750 Sectional Door Operator (Unit) that it is free from defects in material and/or workmanship for a period of 2 YEARS from the date of first purchase from the Seller.

Please retain your proof-of-purchase in the unlikely event you require warranty service.

If, during the limited warranty period, the Unit fails due to defects in materials or workmanship Chamberlain will, provided the defective part or Unit is returned freight and insurance prepaid and well packaged to the nearest Chamberlain office or authorised installer, undertake to repair or, at its option, replace any defective part or Unit and return it to the Buyer at no cost. Repairs and replacement parts are warranted for the remaining portion of the original warranty period.

Limited warranty on motor

Chamberlain will furnish a replacement motor free of charge, if it is found to be defective. Labour costs may apply.

Where the Unit has been installed by an authorised installer, Chamberlain will furnish replacement parts free of charge through the authorised installer. A service fee for on-site service may apply. In-warranty service

During the warranty period, if the product appears as though it may be defective, call our toll free service before removal of the unit. A Chamberlain technician will diagnose the problem and promptly supply you with the parts for "do-it-yourself" repairs, or provide you with shipping instructions for a factory repair or replacement. If an authorised installer installed your unit you must call them for prompt on-site service.

If our service centre determines that a warranty claim has been made in respect of a failure or defect arising under out of any exclusion set out below, we may charge you a fee to repair and/or return the Unit to you.

Exclusions

This warranty does not cover any failure of the Unit due to: 1. non-compliance with the instructions regarding installation, operation, maintenance and testing of the Unit or of any product with which the Unit is used

2. any attempt to repair, dismantle, reinstall or move the Product to another location once the Product is installed by any person other than an authorised installer.

3. tampering, neglect, abuse, wear and tear, accident, electrical storm, excessive use or conditions other than normal domestic use. This warranty does not cover any problems with, or relating to, the garage door or garage door hardware, including but not limited to the door springs, door rollers, door alignment or hinges, any problems caused by electrical faults, replacement of batteries or light bulbs or labour charges for reinstalling a repaired or replaced Units.

Liability – Australia only

Under no circumstances shall the Seller be liable for consequential, incidental or special damages arising in connection with the use, or inability to use, the Unit. In no event shall the Seller's liability for damages or injury arising from breach of law or contract or for negligence, exceed the cost of repairing or replacing the Unit or refunding the purchase price of the Unit.

Under Division 2 Part V of the Trade Practices Act, 1974, certain warranties and conditions (Implied Terms) are implied into contracts for the supply of goods or services if the goods or services are of a kind ordinarily acquired for personal, domestic or household use or consumption. Liability for breach of those Implied Terms cannot be excluded or limited and the limitations and exclusions above do not apply to the Implied Terms.

Except for the Implied Terms and the warranties set out above, the Seller excludes all warranties and conditions implied by statute, at law, in fact or otherwise.

Liability - New Zealand only

Except as set out in the Fair Trading Act 1986 and the Consumer Guarantees Act 1993:

- (a) all other guarantees, warranties and representations in relation to the Unit or its supply are excluded to the extent that the Seller can lawfully exclude them; and
- (b) under no circumstances shall the Seller be liable for consequential, incidental or special damages arising in connection with the use, or inability to use, the Unit, other than those which were reasonably foreseeable as liable to result from the failure.

NOTE: We request that you attach your sales docket or invoice to this manual to enable you to establish the date of purchase in the unlikely event of a service call being made.

Chamberlain reserves the right to change the design and specification without prior notification. Some features or accessories may not be available in certain markets or areas. Please check with your distributor.

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