



Feature	Benefit
Over 1,000 Stitch Functions	Select from over 1,000 Stitch Functions. Fulfill your creative dreams with a large selection of decorative stitches, alphabet stitches, and construction stitches.
Large Back-Lit LCD Screen	Provides clear and easy viewing of stitch functions including stitch width and length, tension settings, and the recommended presser foot.
Four Memory Modules	Four Memory Modules each hold up to 20 entries. Place names, simple phrases and decorative stitch sequences in each of these four modules, then retrieve them anytime you want to personalize your projects.
Mirror Imaging and Elongation Function	With just a touch of a button selected stitches can be mirrored imaged, add- ing even more stitch variety. Want to make a stitch longer yet keep the stitch intact? Select the Elongation button and select stitches can be made up to 5 times longer.
Electronic Auto Pilot	Unplug the foot control, press the Start button and the machine sews. You are still in complete control over the speed - just slide the Speed Limiting Lever to the desired speed.
Programmable Needle Up/Down	The needle can be programmed to stop in the highest <i>up</i> position when your foot is lifted from the controller, making it easier for removing the fabric from the machine. Or program the needle to stop in the <i>down</i> position, which is ideal for pivoting, appliquéing or quilting.
Heavy Duty Metal Frame	The internal rigid support holds all the mechanisms in perfect alignment for skip-free sewing and overall durability.
Extension Table	Provides a larger working area, an essential for quilting, home decor sewing, or when working with a larger project.





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2 Built-In Alphabets	Personalize projects by adding a monogram, name or phrase with the built-in block or script style alphabets, both available in upper and lower case.
Horizontal Threading	Quality stitches begin with proper thread delivery. Placing the thread spool in the horizontal position allows for the thread to feed more evenly, reducing poor stitch formation and thread breakage.
Automatic Needle Threader	Makes threading the eye of the needle quick and painless.
Top Drop-in Bobbin	This mechanism incorporates a magnet-type vertical axis rotating hook that ensures smooth, quiet, thread jam resistant sewing. The bobbin loads from the top, so it is easy to insert the bobbin. The clear cover makes it easy to monitor the bobbin thread supply.
Automatic Bobbin Winding Declutching	The needle bar automatically disengages when winding the bobbin. This keeps the needle from moving up and down while winding the bobbin, therefore making bobbin winding safer.
9 Fully Automatic 1-Step Buttonholes	Buttonhole sewing is a one-step simple process, providing reliable re- sults every time.
Built-In Stretch Stitches	Specially designed stitches that add strength and flexibility to seams, especially useful when sewing on knitwear and super-stretch fabrics.
Adjustable Stitch Length	Automatic settings for length can be overridden to personalize length choice.
Adjustable Stitch Width	Automatic settings for width can be overridden to personalize width choice.





Benefit Feature When tapering with the zigzag stitch, the stitch tapers to the center, not the left or right. This feature is especially valuable when appliqué-Center Zigzag Taper ing, because it provides a more attractive look when tapering into or out from a point. Tie-off decorative and utility stitches with just a push of a button. Automatic Locking Three tiny tacking stitches, reinforce patterns and stitches to prevent Stitch Function unraveling. Push the conveniently located Automatic Reverse Button to sew in Automatic Reverse reverse and reinforce the stitch. Select stitches can be set for a maximum width of 7mm creating 7mm Stitch Width attractive satin and decorative stitches. Electronic Twin Select stitches automatically adjust for twin needle sewing with just Needle Control the touch of a button. Needle position can be changed for individual projects like inserting **13 Needle Positions** zippers, cording and topstitching. It's easy to make changes or replace your selections within the Mem-**Editing Capabilities** ory Module. An audible warning alerts the sewer if something is incorrect. The Error Warning audible warning can be deactivated, if desired. Select a pattern, override the width and/or length, place the stitch in a Memory Module, and the machine will remember those changes for Pattern Override Memory future use. With a maximum sewing speed of 750 stitches-per-minute, projects Sewing Speed can be sewn quickly. The amount of pressure exerted on the fabric by the presser foot Automatic Presser Foot against the feed dogs is adjusted automatically. Sew from the lightest Pressure Control weight tricots to the heaviest denim, without making presser foot pressure adjustments.





Feature	Benefit
Automatic Tension	This system ensures stable stitch quality regardless of the type of fabric.
Extra-High Presser Foot Lifter	Advantageous when placing multiple layers or bulky fabric under the presser foot.
Free Arm	Provides professional results and easy access to cuffs, collars, pant hems and other difficult-to-reach areas.
7-Segment Feeding System	This is a specially designed feed dog that ensures that the fabric is picked up and supported from the front of the presser foot to the rear. This provides for much more accurate feeding of the fabric.
Box Feed	This is a function that moves the feed dogs in a box motion, rather than the historic arc motion. Box motion assures perfect feeding throughout the entire feed process, as the feed dogs are always in perfect and equal contact with the fabric and presser foot.
Drop Feed	A conveniently located lever lowers the feed dogs for free-motion embroidery, monograms and button sewing.
On Board Storage	Accessories can be conveniently stored in the removable sewing table.
Snap-On Presser Feet	Easily change snap-on presser feet without use of a screwdriver.
Thread Cutter	Located on the machine for precise thread cutting, eliminating the extra step of cutting thread with scissors.





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DC Motor	Provides instant start up and stop with no coasting, for accurate and precise stitch placement.
Standard Accessories	All-Purpose Foot (on machine) Satin Stitch Foot Zipper Foot Blind Hem Foot Overcasting Foot Button Sewing Foot Buttonhole Foot Edge / Quilting Guide Auxiliary Spool Pin Thread Spool Caps (2) Spool Pin Felt Screwdrivers (2) 4 Standard Bobbins Pack of Needles Seam Ripper / Lint Brush Extension Table Soft-Sided Dust Cover Foot Control Instruction Manual Power Cord
Value-Added Accessories	Darning & Embroidery Foot Open Toe Foot Rolled Hem Foot Roller Foot Pintuck Foot Invisible Zipper Foot Cording Foot Gathering Foot Quilting Foot Value-Added Instructions
Warranty	Limited 25-year warranty including 5-year electronic components and 1-year adjustments

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2-3-4 Stitch Configuration	The 6 different stitch types ensure the perfect stitch, regardless of the project: Blind Hems, Rolled Hems, Flatlocking, finishing raw edges and sewing seams
1,300 Stitches-Per-Minute	Sews up to 1,300 stitches per minute—a real time-saver
Color-Coded Lay-In Threading	Makes threading a snap— just follow the color-coded diagram on the machine
One-turn Numbered Tension Dials	Makes adjusting the tension effortless when sewing a variety of fabrics
Differential Feed	Ensures an even feed for perfect seams on every fabric; useful for keeping stretch fabrics and bias cut fabrics from becoming "stretched out"
Moveable Upper Knife	Can easily move knife to prevent trimming of fabric while sewing
Stitch Length Dial	Effortlessly adjust the length of a stitch pattern
Electronic Speed Control	Guarantees consistent sewing speed with no jump starts
Free Arm Sewing	Makes it easy to sew hard-to-reach areas such as armholes, cuffs and smaller projects
25 Year Limited Warranty	25-year manufacturer's defects, 2-year electric and electronic components, 90-day parts and labor





Feature	Benefit
Portable	Carry handle makes for trouble-free to transporting
Extra-High Presser Foot Lifter	Offers extra clearance needed when placing multiple layers of fabric under the presser foot
Accessories	Tweezers, Needle Set, Spreader, Screwdriver and Dust Cover
Built-in Rolled Hem	Converting to the Rolled Hem sewing mode is effortless. An easy access lever moves the stitch finger in position for rolled hemming.
Four Thread Mock Stretch Stitch	A favorite when sewing a knit fabric because the stitch stretches as the fabric stretches providing a strong and professional finish that will not "pop" when the fabric is stretched.
Three Thread Overlock Stitch	Provides a wonderful professional seam finish, helps prevent loosely woven fabrics from unraveling, and offers unlimited decorative capabilities
Three Thread Mock Stretch Safety Stitch	Ideal for finishing fine fabrics or highly stretchable fabrics
Two Thread Overlock Stitch	Use as a lightweight seam finish or a lightweight seam on woven fabrics
Rolled Hem Stitch	Adds an elegant fine finish to table linens, scarves, and much more
Flatlock Stitch	Special decorative threads can be used to add texture and a dramatic embellishment effects





Feature	Benefit
Standard Accessories	All Purpose Foot Spreader Tweezers Needles Screwdriver Spools of Thread (4) Foot Control Power Cord Instruction Manual

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