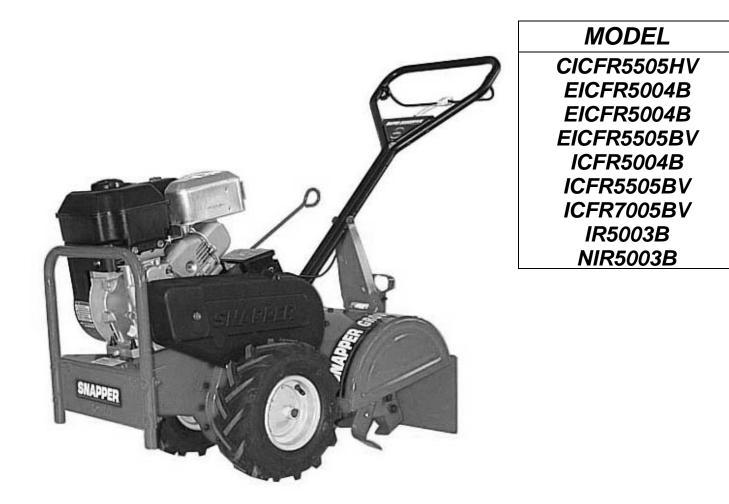
# Parts Manual for SNAPPER.

# INTERMEDIATE REAR TINE TILLERS SERIES 3, 4 & 5



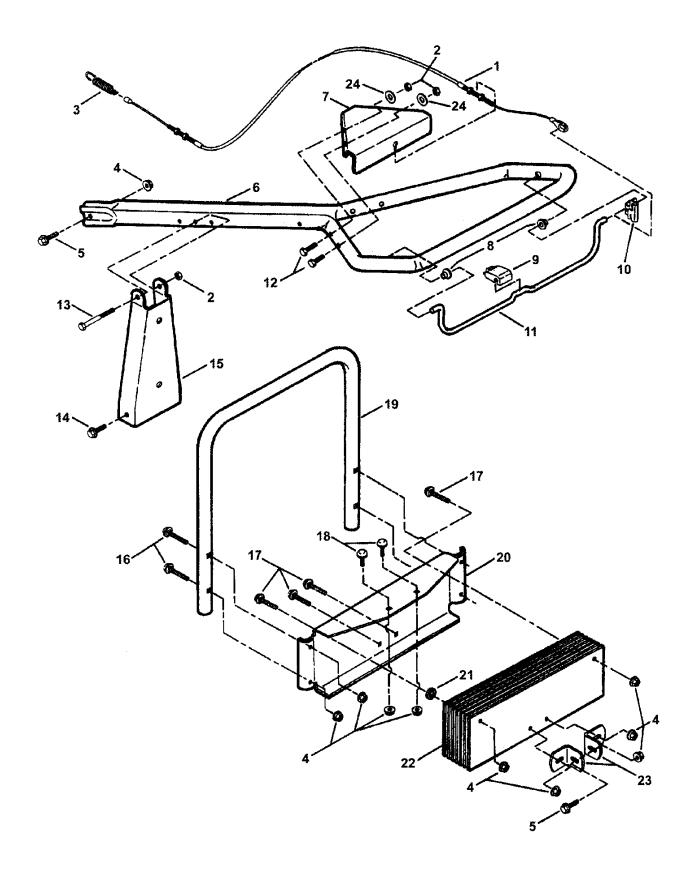


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Revision 9, 2/28/2006

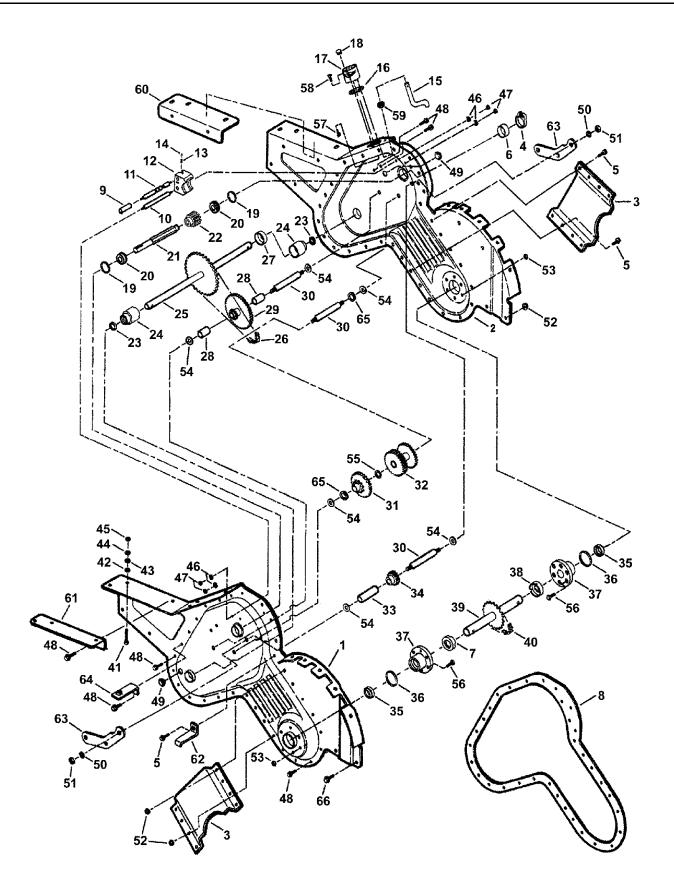
Manual No. 7006047 TP 400-5172-9-RT-N

PAGE	GROUP
4	HANDLES, CONTROLS, WEIGHTS
6	MAIN CASE/GEARS (Series 3)
10	MAIN CASE/GEARS (Series 4&5)
14	TILLER HEAD COMPONENTS
16	SHIFT & DRIVE COMPONENTS
20	WHEELS, TIRES, RIMS
22	DECALS
24	DECALS (continued)
26	DECALS (continued)
28	DECALS (continued)
30	CULTIVATOR SHIELD KIT
32	HILLER - FURROWER KIT



# HANDLES, CONTROLS, WEIGHTS

Item	Part No	Qty	Description	Note
1	7018808	1	CABLE Clutch	
2	7091575	5	NUT, 5/16-18 Hex Center Lock	Was 91067
3	7015252	1	SPRING, Tine	
4	7091601	12	NUT, 5/16-18 Hex Flange Lock	Was 91070
5	7091681	7	BOLT, 5/16-18 x 1" Hex Flange Lock	
6	7034746	1	BAR, Handle IRT	
7	7036170	1	PANEL, Tiller Dash	
8	7014681	2	BUSHING	
9	7014682	1	COVER, Cable	
10	7032593	1	CATCH, Bail	
11	7018787	1	BAIL	
12	7091540	4	SCREW, 5/16-18 x 1-1/2" Hex Head Cap GR5	Was 91066
13	7090831	1	SCREW, 5/16-18 x 2-3/4" Hex Head Cap GR5	
14	7090361	12	SCREW, 5/16-18 x 5/8" Hex Washer Self-Tap	
15	7038221	1	SUPPORT, Handle	
16	7091612	4	BOLT, 5/16-18 x 1-1/2" Sq. Neck Carriage GR5	Was 90582
17	7090861	4	BOLT, 5/16-18 x 1-3/4" Sq. Neck Carriage GR5	
18	7091303	3	BOLT, 5/16-18 x 3/4" Square Neck Carriage GR5	Was 91072
19	7036171	1	BAR, Stand-Up	
20	7035107	1	BOX, Weight	
21	7011791	1	RETAINER, 5/16" Bolt (Black)	not used on ICFR5004B
22	7038223	7	WEIGHT, Steel	
23	7032496	2	BRACKET, Weight	
24	7091076	16	WASHER, 5/16" Flat	
	7061794	1	BAG, Hardware - IR5003B	Contains 2 each of P/N's 28725 and 91606 (see Tiller Head Component Page)

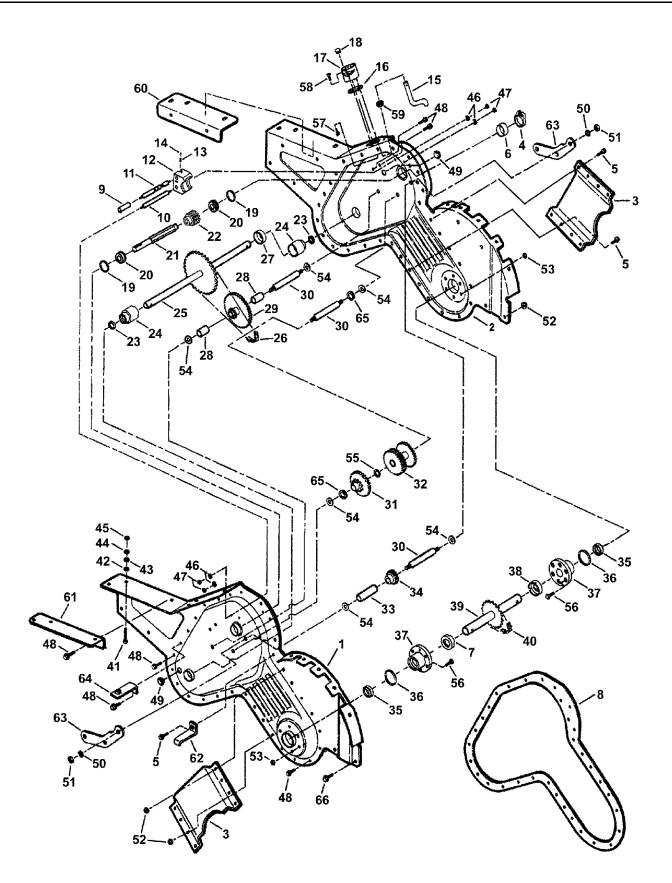


# MAIN CASE/GEARS (Series 3)

Item	Part No	Qty	Description	Note
	7061821		ASSEMBLY, Case, Complete (Series 3)	service kit
1	7034681	1	CASE HALF, Left Hand	
2	7034682	1	CASE HALF, Right Hand	
3	7034677	2	REINFORCEMENT, Case	
4	7015597	1	CLAMP, Speedy	
5	7091681	7	BOLT, 5/16-18 x 1" Hex Flange Lock	
6	7015598	1	SEAL, Cap	
7	7028672	1	SPACER, Tine Shaft (Short)	
8	7028753	1	GASKET, Main Case IR5003B Tiller	
9	7045130	1	SPACER, Main Shaft (.64" long)	
10	7021977	1	PIN, Guide	
11	7022512	1	SHAFT, Main Detent (4 Position)	
12	7046604	1	FORK, Primary Shaft	
13	7023252	1	SPRING, Compression	Was 14500
14	7014469	1	BALL, Detent	
15	7015405	1	CRANK, Shift	
16	7015679	1	GASKET, Shift Arm Pivot	
17	7015313	1	PIVOT, Shift Arm	
18	7015409	1	PLUG, 1/2" Button	
19	7015350	1	O-RING	
20	7010756	1	BEARING, .625 x 1.37 x .435	
21	7023849	1	SHAFT, Input	
22	7028717		PINION, Input	
23	7015136	1	SEAL, Oil	
24	7015319	1	BEARING, Axle	
25	7040609	1	WELDMENT, Axle (#40/34T)	
26	7015347	1	CHAIN, Traction #40	
27	7015318	1	SPACER, Wheel Shaft (.686" Thick)	
28	7015348	2	SPACER, 5/8 x 1.11"	
29	7018790	1	GEAR & SPROCKET	
30	7045127	3	SHAFT, Gear	
31	7053826	1	* ASSY, Tine Drive Gear, #50, Sprkt 10T, Gear 34T	
32	7054412	1	* ASSEMBLY, Wheel Drive Gear	
33	7042764	1	SPACER, Reverse (2.567" Long)	
34	7051653	1	* ASSEMBLY, Reverse Idler	
35	7015342	1	SEAL, Oil	
36	7015343	1	O-RING	

#### Footnotes:

NOTE: \* Part # 15339 DX Bearings are included, if purchased separately they must be pressed in.

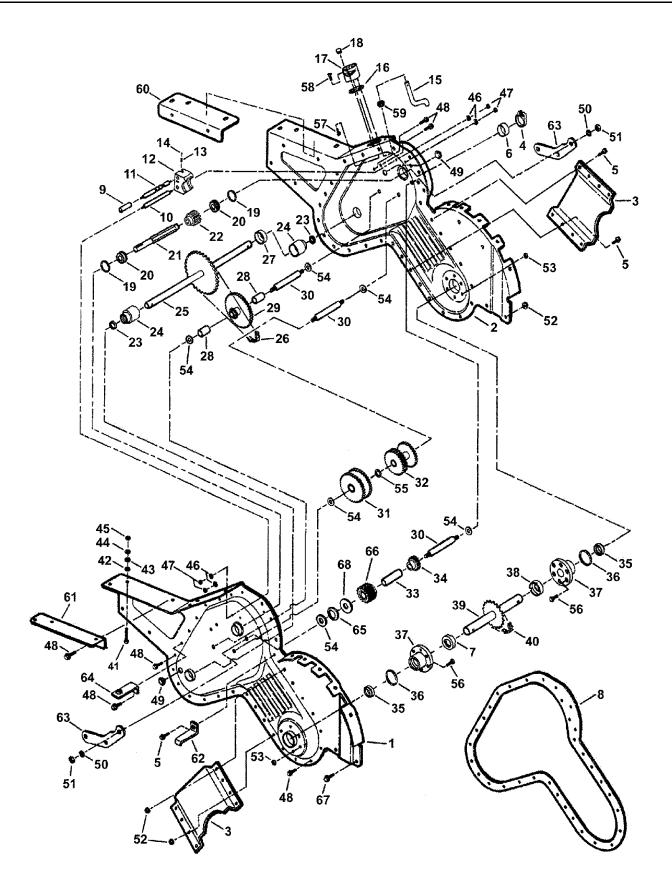


# MAIN CASE/GEARS (Series 3)

Item	Part No	Qty	Description	Note
37	7018869	1	BEARING, Tine Shaft	
38	7029890	1	SPACER, Tine Shaft Long	
39	7041726	1	WELDMENT, Tine Shaft (#50/18T)	
40	7028476	1	CHAIN, Tine (Endless Roller) #50	
41	7091513	4	SCREW, 5/16-24 x 1-3/4" Hex Head Cap GR5	Was 91689
42	7011791	1	RETAINER, 5/16" Bolt (Black)	
43	7091076	16	WASHER, 5/16" Flat	
44	7091690	4	WASHER, 5/16" Split Lock	
45	7091297	4	NUT, 5/16-24 Hex	Was 91692
46	7090053	4	WASHER, 1/4" Internal Tooth Lock	Was 91023
47	7090095	4	NUT, 1/4-20 Hex	Was 91024
49	7011024	1	PLUG	
48	7091946	21	SCREW, 5/16-18 x 5/8" Hex Washer Self-Tap	
50	7090873	3	WASHER, 7/16" Internal Tooth Lock	
51	7090460	3	NUT, 7/16-20 Hex	
52	7091601	8	NUT, 5/16-18 Hex Flange Lock	Was 91070
53	7091584	6	NUT, 1/4-20 Hex Flange Lock	Was 91065
54	7090953	3	SHIM-WASHER	
55	7020938	1	SHIM WASHER, 5/8"	
56	7090072	12	SCREW, 1/4-20 x 5/8" Hex Head Cap GR5	Was 79405
57	7091122	1	SCREW, 1/4-20 x 1/2" Hex Washer Self-Tap	Was 90539
58	7091819	3	SCREW, 1/4-20 x 3/4" Hex Washer Self-Tap	Was 90362
59	7023514	1	O-RING, #012	
60	7038647	1	REINFORCEMENT, R.H. Frame	
61	7038648	1	REINFORCEMENT, L.H. Frame	
62	7034680	1	BRACE, Belt Cover	
63	7061174	1	SIDE PLATE	Was 33415
64	7033962	1	BRACKET, Belt Cover- IRT	
65	7033531	3	WASHER, Shim	
66	7090606	4	BOLT, 5/16-18 x 5/8" Hex Flange Lock	Was 91510

#### Footnotes:

NOTE: \* Part # 15339 DX Bearings are included, if purchased separately they must be pressed in.



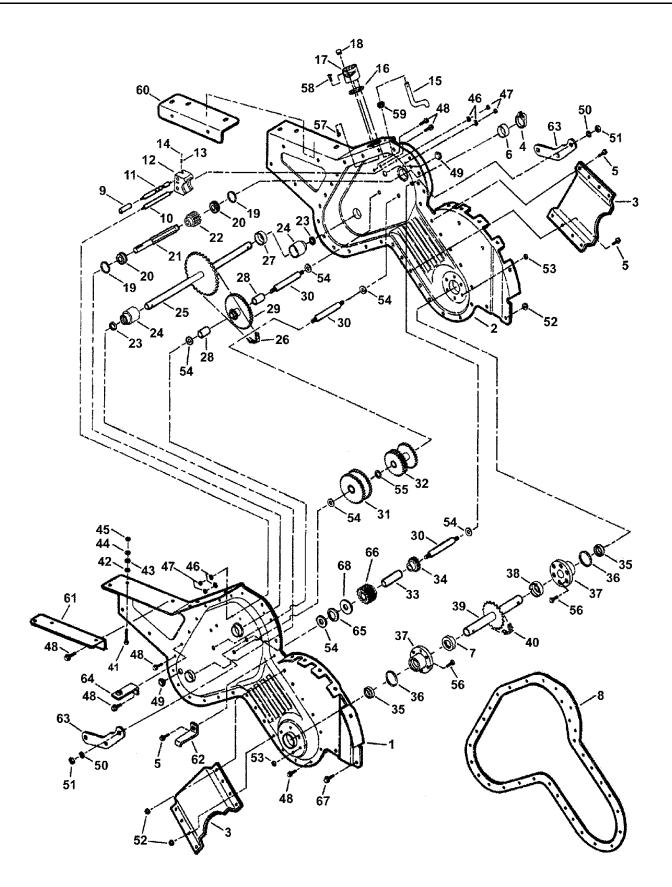
Manual No. 7006047 TP 400-5172-9-RT-N

# MAIN CASE/GEARS (Series 4&5)

7057824     1     ASSEMBLY, Tiller Case       1     7034681     1     CASE HALF, Left Hand       3     7034677     2     REINFORCEMENT, Case       4     7015597     1     CLAMP, Speedy       5     7091681     7     BOLT, 5/16-18x 1" Hex Flange Lock       6     7015598     1     SEAL, Cap       7     7026672     1     SPACER, Tine Shaft (Short)       8     702873     1     GASKET, Main Case IRBO3083 Tiller       9     7046787     1     SPACER, Main Shaft (A7" long)       10     7021977     1     PIN, Guide       11     7045786     1     SPACER, Main Shaft (Sorti)       12     7046604     1     FORK, Primary Shaft       13     7023522     1     SPING, Compression     Was 14500       14     7014469     1     BALL, Detent     Was 14500       15     701505     1     CRANK, Shift     Was 14500       16     7015079     1     BASKET, Shift Arm Pivot     Was 14500       17     701531     1     PILUG, 1/2" Button     Handia	Item	Part No	Qty	Description	Note
2     7034682     1     CASE HALF, Right Hand       3     7034677     2     REINFORCEMENT, Case       4     7015597     1     CLAMP, Speedy       5     7091681     7     BOLT, 5/16-18 x 1" Hex Flange Lock       6     7015598     1     SEAL, Cap       7     7028672     1     SPACER, Tine Shaft (Short)       8     7028753     1     GASKET, Main Case (R5003B Tiller       9     7046787     1     SPACER, Main Shaft (.47" long)       10     7021977     1     PIN, Guide       11     7046786     1     SPACER, Main Shaft (.47" long)       10     7021977     1     PIN, Guide     Was 14500       11     7046786     1     FORK, Primary Shaft     Was 14500       12     7046604     1     FORK, Shift     Was 14500       13     7015405     1     CRANK, Shift     Was 14500       14     7014469     1     PLUG, 1/2" Button     Harm       15     7015405     1     ORING     SPACER, 1.97 x.435       16     7015405     1     DEARING, Aze     <		7057824	1	ASSEMBLY, Tiller Case	
3     7034677     2     REINFORCEMENT, Case       4     7015597     1     CLAMP, Speedy       5     7091681     7     BOLT, 5/16-18 x 1" Hex Flange Lock       6     7015598     1     SEAL, Cap       7     7028672     1     SPACER, Tine Shaft (Short)       8     7028753     1     GASKET, Main Case IR5003B Tiller       9     7046767     1     SPACER, Main Shaft (47" long)       10     7021977     1     PIN, Guide       11     7046786     1     SHAFT, Main Detent (5 Position) ICFR       12     7046604     1     FORK, Primary Shaft       13     7023252     1     GASKET, Shift Arm Pivot       14     7014469     1     BALL, Detent       15     7015405     1     CRANK, Shift       16     7015579     1     GASKET, Shift Arm Pivot       17     701531     1     PIVOT, Shift Arm       18     7015409     1     PLIG, 1/2" Button       19     701530     1     O-RING       21     702849     1     SEAL, Oil       22 <td>1</td> <td>7034681</td> <td>1</td> <td></td> <td></td>	1	7034681	1		
3     7034677     2     REINFORCEMENT, Case       4     7015597     1     CLAMP, Speedy       5     7091681     7     BOLT, 5/16-18 x 1" Hex Flange Lock       6     7015598     1     SEAL, Cap       7     7028672     1     SPACER, Tine Shaft (Short)       8     7028753     1     GASKET, Main Case IR5003B Tiller       9     7046767     1     SPACER, Main Shaft (47" long)       10     7021977     1     PIN, Guide       11     7046786     1     SHAFT, Main Detent (5 Position) ICFR       12     7046604     1     FORK, Primary Shaft       13     7023252     1     GASKET, Shift Arm Pivot       14     7014469     1     BALL, Detent       15     7015405     1     CRANK, Shift       16     7015579     1     GASKET, Shift Arm Pivot       17     701531     1     PIVOT, Shift Arm       18     7015409     1     PLIG, 1/2" Button       19     701530     1     O-RING       21     702849     1     SEAL, Oil       22 <td>2</td> <td>7034682</td> <td>1</td> <td>CASE HALF, Right Hand</td> <td></td>	2	7034682	1	CASE HALF, Right Hand	
5     7091681     7     BOLT, 5/16-18 x 1" Hex Flange Lock       6     7015598     1     SEAL, Cap       7     7028672     1     SPACER, Tine Shaft (Short)       8     702873     1     SPACER, Main Saft (A7" long)       9     7046787     1     SPACER, Main Shaft (A7" long)       10     7021977     1     PIN, Guide       11     7046786     1     SHAFT, Main Detent (5 Position) ICFR       12     7046604     1     FORK, Primary Shaft       13     7023252     1     SPRING, Compression     Was 14500       14     701469     1     BALL, Detent     Was 14500       15     7015405     1     CRANK, Shift     Was 14500       16     7015679     1     GASKET, Shift Arm Pivot     HING, 1/2" Button       17     7015313     1     PIVOT, Shift Arm     HING       18     7015405     1     OLI, 1/2" Button     HING       19     701530     1     BEARING, .625 x 1.37 x .435     HING       21     7023849     1     SHAFT, Input     HING       22     7	3	7034677	2	REINFORCEMENT, Case	
6     7015598     1     SEAL, Cap       7     7028672     1     SPACER, Tine Shaft (Short)       8     7028753     1     GASKET, Main Case IR5003B Tiller       9     7046787     1     SPACER, Main Shaft (47" long)       10     7021977     1     PIN, Guide       11     7046786     1     SHAFT, Main Detent (5 Position) ICFR       12     7046604     1     FORK, Primary Shaft       13     7023252     1     SPRING, Compression     Was 14500       14     7014469     1     BALL, Detent     Was 14500       15     7015405     1     CRANK, Shift     Was 14500       16     7015679     1     GASKET, Shift Arm Pivot     Was 14500       17     7015313     1     PIVOT, Shift Arm     Was 14500       18     7015409     1     PLUG, 1/2" Button     PINION       19     701530     1     O-RING     PINION, Input ICFR       23     7015136     1     SEAL, Oil     PINION, Input ICFR       24     7015319     1     BEARING, Axle     Yatotis 140       25	4	7015597	1	CLAMP, Speedy	
7     7028672     1     SPACER, Tine Shaft (Short)       8     7028753     1     GASKET, Main Case IRS003B Tiller       9     7046787     1     SPACER, Main Shaft (.47" long)       10     7021977     1     NIN, Guide       11     7046786     1     SHAFT, Main Detent (5 Position) ICFR       12     7046604     1     FORK, Primary Shaft       13     7023252     1     SPRING, Compression     Was 14500       14     7014469     1     BALL, Detent     1       15     7015405     1     CRANK, Shift     1       16     7015679     1     GASKET, Shift Arm Pivot     1       17     7015313     1     PIVOT, Shift Arm Pivot     1       18     7015409     1     UG, 1/2" Button     1       19     7015350     1     O-RING     1       20     7046785     1     NINON, Input ICFR     1       23     7015316     1     SEAL, Oil     1       24     7015318     1     SPACER, Wheel Shaft (.686" Thick)     1       27     7015318	5	7091681	7	BOLT, 5/16-18 x 1" Hex Flange Lock	
8     7028753     1     GASKET, Main Case IR5003B Tiller       9     7046787     1     SPACER, Main Shaft (.47" long)       10     7021977     1     PIN, Guide       11     7046786     1     SHAFT, Main Detent (5 Position) ICFR       12     7046604     1     FORK, Primary Shaft       13     7023252     1     SPRING, Compression     Was 14500       14     7014469     1     BALL, Detent     ************************************	6	7015598	1	SEAL, Cap	
9     7046787     1     SPACER, Main Shaft (.47" long)       10     7021977     1     PIN, Guide       11     7046786     1     SHAFT, Main Detent (5 Position) ICFR       12     7046604     1     FORK, Primary Shaft       13     7023252     1     SPRING, Compression     Was 14500       14     7014469     1     BALL, Detent     Was 14500       15     7015405     1     CRANK, Shift     Was 14500       16     7015679     1     GASKET, Shift Arm Pivot     Totistop       17     7015313     1     PIVOT, Shift Arm Sitton     Totistop       18     7015409     1     PLUG, 1/2" Button     Totistop     Totistop       19     701530     1     O-RING     Totistop     Totistop <td>7</td> <td>7028672</td> <td>1</td> <td>SPACER, Tine Shaft (Short)</td> <td></td>	7	7028672	1	SPACER, Tine Shaft (Short)	
10     7021977     1     PIN, Guide       11     7046786     1     SHAFT, Main Detent (5 Position) ICFR       12     7046604     1     FORK, Primary Shaft       13     7023252     1     SPRING, Compression     Was 14500       14     7014469     1     BALL, Detent     Was 14500       15     7015405     1     CRANK, Shift     Formation       16     701579     1     GASKET, Shift Arm Pivot     Formation       17     7015313     1     PIVOT, Shift Arm     Formation       18     7015409     1     PLUG, 1/2" Button     Formation       19     7015350     1     O-RING     Formation       20     7010756     1     BEARING, .625 x 1.37 x .435     Formation       21     7023849     1     SHAFT, Input     Formation       22     7046785     1     PINION, Input ICFR     Formation       23     7015136     1     SEAL, Oil     Formation       24     7015319     1     BEARING, Axle     Formation #40       27     7015318     1     SPACER, Wh	8	7028753	1	GASKET, Main Case IR5003B Tiller	
11     7046786     1     SHAFT, Main Detent (5 Position) ICFR       12     7046604     1     FORK, Primary Shaft       13     7023252     1     SPRING, Compression     Was 14500       14     7014469     1     BALL, Detent     Was 14500       15     7015405     1     CRANK, Shift	9	7046787	1	SPACER, Main Shaft (.47" long)	
12     7046604     1     FORK, Primary Shaft       13     7023252     1     SPRING, Compression     Was 14500       14     7014469     1     BALL, Detent     Was 14500       15     7015405     1     CRANK, Shift     Image: Second Sec	10	7021977	1	PIN, Guide	
13     7023252     1     SPRING, Compression     Was 14500       14     7014469     1     BALL, Detent        15     7015405     1     CRANK, Shift       16     7015679     1     GASKET, Shift Arm Pivot       17     7015313     1     PIVOT, Shift Arm       18     7015409     1     PLUG, 1/2" Button       19     7015350     1     O-RING       20     7010756     1     BEARING, .625 x 1.37 x .435       21     7023849     1     SHAFT, Input       22     7046785     1     PINION, Input ICFR       23     7015136     1     SEAL, Oil       24     7015319     1     BEARING, Axle       25     704609     1     WELDMENT, Axle (#40/34T)       26     7015318     1     SPACER, Wheel Shaft (.686" Thick)       28     7015347     1     CHAIN, Traction #40       27     7018790     1     GEAR & SPROCKET       30     7045727     3     SHAFT, Gear       31     7057823     1     *ASSEMBLY, Wheel Drive Gear 431	11	7046786	1	SHAFT, Main Detent (5 Position) ICFR	
14     7014469     1     BALL, Detent       15     7015405     1     CRANK, Shift       16     7015679     1     GASKET, Shift Arm Pivot       17     7015313     1     PIVOT, Shift Arm       18     7015409     1     PLUG, 1/2" Button       19     7015350     1     O-RING       20     7010756     1     BEARING, .625 x 1.37 x .435       21     7023849     1     SHAFT, Input       22     7046785     1     PINION, Input ICFR       23     7015316     1     SEAL, Oil       24     7015319     1     BEARING, Axle       25     7040609     1     WELDMENT, Axle (#40/34T)       26     7015318     1     SPACER, Wheel Shaft (.686" Thick)       28     7015348     2     SPACER, Wheel Shaft (.686" Thick)       28     7015348     2     SPACER, S/8 x 1.11"       29     7018790     1     GEAR & SPROCKET       30     7045127     3     SHAFT, Gear       31     7057823     1     *ASSEMBLY, Wheel Drive Gear 434T       32	12	7046604	1	FORK, Primary Shaft	
15     7015405     1     CRANK, Shift       16     7015679     1     GASKET, Shift Arm Pivot       17     7015313     1     PIVOT, Shift Arm       18     7015409     1     PLUG, 1/2" Button       19     7015350     1     O-RING       20     7010756     1     BEARING, .625 x 1.37 x .435       21     7023849     1     SHAFT, Input       22     7046785     1     PINION, Input ICFR       33     7015318     1     SEAL, Oil       24     7015319     1     BEARING, Axle       25     7040609     1     WELDMENT, Axle (#40/34T)       26     7015318     1     SPACER, Wheel Shaft (.686" Thick)       27     7015318     1     SPACER, Wheel Shaft (.686" Thick)       28     7018348     2     SPACER, 5/8 x 1.11"       29     7018700     1     GEAR & SPROCKET       30     7045127     3     SHAFT, Gear       31     7057823     1     *ASSY, F&R Tine Drive Gear #50, Spkt 10T Gear 34T       32     7045791     SPACER, Reverse Idler (1.245" long)    <	13	7023252	1	SPRING, Compression	Was 14500
16     7015679     1     GASKET, Shift Arm Pivot       17     7015313     1     PIVOT, Shift Arm       18     7015409     1     PLUG, 1/2" Button       19     7015350     1     O-RING       20     7010756     1     BEARING, .625 x 1.37 x .435       21     7023849     1     SHAFT, Input       22     7046785     1     PINION, Input ICFR       23     7015136     1     SEAL, Oil       24     7015319     1     BEARING, Axle       25     7040609     1     WELDMENT, Axle (#40/34T)       26     7015318     1     SPACER, Wheel Shaft (.686" Thick)       27     7015318     1     SPACER, Wheel Shaft (.686" Thick)       28     7015348     2     SPACER, 5/8 x 1.11"       29     7018790     1     GEAR & SPROCKET       30     7045127     3     SHAFT, Gear       31     7057823     1     *ASSEMBLY, Wheel Drive Gear #50, Spkt 10T Gear 34T       32     7054412     1     *ASSEMBLY, Wheel Drive Gear       33     7046791     1     SPACER, Reverse Idler (	14	7014469	1	BALL, Detent	
17     7015313     1     PIVOT, Shift Arm       18     7015409     1     PLUG, 1/2" Button       19     7015350     1     O-RING       20     7010756     1     BEARING, .625 x 1.37 x .435       21     7023849     1     SHAFT, Input       22     7046785     1     PINION, Input ICFR       23     7015136     1     SEAL, Oil       24     7015319     1     BEARING, Axle       25     7040609     1     WELDMENT, Axle (#40/34T)       26     7015318     1     SPACER, Wheel Shaft (.686" Thick)       27     7015318     1     SPACER, Wheel Shaft (.686" Thick)       28     7015348     2     SPACER, S/8 x 1.11"       29     7018790     1     GEAR & SPROCKET       30     7045127     3     SHAFT, Gear       31     7057823     1     *ASSEMBLY, Wheel Drive Gear #50, Spkt 10T Gear 34T       32     7054412     1     *ASSEMBLY, Wheel Drive Gear       33     7046791     1     SPACER, Reverse Idler (1.245" long)       34     7051653     1     *ASSEMBLY,	15	7015405	1	CRANK, Shift	
18     7015409     1     PLUG, 1/2" Button       19     7015350     1     O-RING       20     7010756     1     BEARING, .625 x 1.37 x .435       21     7023849     1     SHAFT, Input       22     7046785     1     PINION, Input ICFR       23     7015136     1     SEAL, Oil       24     7015319     1     BEARING, Axle       25     704609     1     WELDMENT, Axle (#40/34T)       26     7015347     1     CHAIN, Traction #40       27     7015318     1     SPACER, Wheel Shaft (.686" Thick)       28     7015348     2     SPACER, 5/8 x 1.11"       29     7018790     1     GEAR & SPROCKET       30     7045127     3     SHAFT, Gear       31     7057823     1     *ASSY, F&R Tine Drive Gear #50, Spkt 10T Gear 34T       32     7054412     1     *ASSEMBLY, Wheel Drive Gear       33     7046791     1     SPACER, Reverse Idler (1.245" long)       34     7051653     1     *ASSEMBLY, Reverse Idler       35     7015342     1     SEAL, Oil	16	7015679	1	GASKET, Shift Arm Pivot	
19     7015350     1     O-RING       20     7010756     1     BEARING, .625 x 1.37 x .435       21     7023849     1     SHAFT, Input       22     7046785     1     PINION, Input ICFR       23     7015136     1     SEAL, Oil       24     7015319     1     BEARING, Axle       25     704609     1     WELDMENT, Axle (#40/34T)       26     7015347     1     CHAIN, Traction #40       27     7015318     1     SPACER, Wheel Shaft (.686" Thick)       28     7015348     2     SPACER, 5/8 x 1.11"       29     7018790     1     GEAR & SPROCKET       30     7045127     3     SHAFT, Gear       31     7057823     1     * ASSY, F&R Tine Drive Gear #50, Spkt 10T Gear 34T       32     7054412     1     * ASSEMBLY, Wheel Drive Gear       33     7046791     1     SPACER, Reverse Idler (1.245" long)       34     7051653     1     * ASSEMBLY, Reverse Idler       35     7015342     1     SEAL, Oil	17	7015313	1	PIVOT, Shift Arm	
20     7010756     1     BEARING, .625 x 1.37 x .435       21     7023849     1     SHAFT, Input       22     7046785     1     PINION, Input ICFR       23     7015136     1     SEAL, Oil       24     7015319     1     BEARING, Axle       25     7040609     1     WELDMENT, Axle (#40/34T)       26     7015317     1     CHAIN, Traction #40       27     7015318     1     SPACER, Wheel Shaft (.686" Thick)       28     7015348     2     SPACER, Wheel Shaft (.686" Thick)       28     7015348     2     SPACER, 5/8 x 1.11"       29     7018790     1     GEAR & SPROCKET       30     7045127     3     SHAFT, Gear       31     7057823     1     * ASSEY, F&R Tine Drive Gear #50, Spkt 10T Gear 34T       32     7054412     1     * ASSEMBLY, Wheel Drive Gear       33     7046791     1     SPACER, Reverse Idler (1.245" long)       34     7051653     1     * ASSEMBLY, Reverse Idler       35     7015342     1     SEAL, Oil	18	7015409	1	PLUG, 1/2" Button	
21     7023849     1     SHAFT, Input       22     7046785     1     PINION, Input ICFR       23     7015136     1     SEAL, Oil       24     7015319     1     BEARING, Axle       25     7040609     1     WELDMENT, Axle (#40/34T)       26     7015347     1     CHAIN, Traction #40       27     7015318     1     SPACER, Wheel Shaft (.686" Thick)       28     7015348     2     SPACER, 5/8 x 1.11"       29     7018790     1     GEAR & SPROCKET       30     7045127     3     SHAFT, Gear       31     7057823     1     * ASSY, F&R Tine Drive Gear #50, Spkt 10T Gear 34T       32     7054412     1     * ASSEMBLY, Wheel Drive Gear       33     7046791     1     SPACER, Reverse Idler (1.245" long)       34     7051653     1     * ASSEMBLY, Reverse Idler       35     7015342     1     SEAL, Oil	19	7015350	1	O-RING	
22     7046785     1     PINION, Input ICFR       23     7015136     1     SEAL, Oil       24     7015319     1     BEARING, Axle       25     7040609     1     WELDMENT, Axle (#40/34T)       26     7015347     1     CHAIN, Traction #40       27     7015318     1     SPACER, Wheel Shaft (.686" Thick)       28     7015348     2     SPACER, 5/8 x 1.11"       29     7018790     1     GEAR & SPROCKET       30     7045127     3     SHAFT, Gear       31     7057823     1     * ASSY, F&R Tine Drive Gear #50, Spkt 10T Gear 34T       32     7054412     1     * ASSEMBLY, Wheel Drive Gear       33     7046791     1     SPACER, Reverse Idler (1.245" long)       34     7051653     1     * ASSEMBLY, Reverse Idler       35     7015342     1     SEAL, Oil	20	7010756	1	BEARING, .625 x 1.37 x .435	
23     7015136     1     SEAL, Oil       24     7015319     1     BEARING, Axle       25     7040609     1     WELDMENT, Axle (#40/34T)       26     7015347     1     CHAIN, Traction #40       27     7015318     1     SPACER, Wheel Shaft (.686" Thick)       28     7015348     2     SPACER, 5/8 x 1.11"       29     7018790     1     GEAR & SPROCKET       30     7045127     3     SHAFT, Gear       31     7057823     1     * ASSY, F&R Tine Drive Gear #50, Spkt 10T Gear 34T       32     7054412     1     * ASSEMBLY, Wheel Drive Gear       33     7046791     1     SPACER, Reverse Idler (1.245" long)       34     7051653     1     * ASSEMBLY, Reverse Idler       35     7015342     1     SEAL, Oil	21	7023849	1	SHAFT, Input	
2470153191BEARING, Axle2570406091WELDMENT, Axle (#40/34T)2670153471CHAIN, Traction #402770153181SPACER, Wheel Shaft (.686" Thick)2870153482SPACER, 5/8 x 1.11"2970187901GEAR & SPROCKET3070451273SHAFT, Gear3170578231* ASSY, F&R Tine Drive Gear #50, Spkt 10T Gear 34T3270544121* ASSEMBLY, Wheel Drive Gear3370467911SPACER, Reverse Idler (1.245" long)3470516531* ASSEMBLY, Reverse Idler3570153421SEAL, Oil	22	7046785	1	PINION, Input ICFR	
25     7040609     1     WELDMENT, Axle (#40/34T)       26     7015347     1     CHAIN, Traction #40       27     7015318     1     SPACER, Wheel Shaft (.686" Thick)       28     7015348     2     SPACER, 5/8 x 1.11"       29     7018790     1     GEAR & SPROCKET       30     7045127     3     SHAFT, Gear       31     7057823     1     * ASSEY, F&R Tine Drive Gear #50, Spkt 10T Gear 34T       32     7054412     1     * ASSEMBLY, Wheel Drive Gear       33     7046791     1     SPACER, Reverse Idler (1.245" long)       34     7051653     1     * ASSEMBLY, Reverse Idler       35     7015342     1     SEAL, Oil	23	7015136	1	SEAL, Oil	
26     7015347     1     CHAIN, Traction #40       27     7015318     1     SPACER, Wheel Shaft (.686" Thick)       28     7015348     2     SPACER, 5/8 x 1.11"       29     7018790     1     GEAR & SPROCKET       30     7045127     3     SHAFT, Gear       31     7057823     1     * ASSY, F&R Tine Drive Gear #50, Spkt 10T Gear 34T       32     7054412     1     * ASSEMBLY, Wheel Drive Gear       33     7046791     1     SPACER, Reverse Idler (1.245" long)       34     7051653     1     * ASSEMBLY, Reverse Idler       35     7015342     1     SEAL, Oil	24	7015319	1	BEARING, Axle	
27     7015318     1     SPACER, Wheel Shaft (.686" Thick)       28     7015348     2     SPACER, 5/8 x 1.11"       29     7018790     1     GEAR & SPROCKET       30     7045127     3     SHAFT, Gear       31     7057823     1     * ASSY, F&R Tine Drive Gear #50, Spkt 10T Gear 34T       32     7054412     1     * ASSEMBLY, Wheel Drive Gear       33     7046791     1     SPACER, Reverse Idler (1.245" long)       34     7051653     1     * ASSEMBLY, Reverse Idler       35     7015342     1     SEAL, Oil	25	7040609	1	WELDMENT, Axle (#40/34T)	
28     7015348     2     SPACER, 5/8 x 1.11"       29     7018790     1     GEAR & SPROCKET       30     7045127     3     SHAFT, Gear       31     7057823     1     * ASSY, F&R Tine Drive Gear #50, Spkt 10T Gear 34T       32     7054412     1     * ASSEMBLY, Wheel Drive Gear       33     7046791     1     SPACER, Reverse Idler (1.245" long)       34     7051653     1     * ASSEMBLY, Reverse Idler       35     7015342     1     SEAL, Oil	26	7015347	1	CHAIN, Traction #40	
29     7018790     1     GEAR & SPROCKET       30     7045127     3     SHAFT, Gear       31     7057823     1     * ASSY, F&R Tine Drive Gear #50, Spkt 10T Gear 34T       32     7054412     1     * ASSEMBLY, Wheel Drive Gear       33     7046791     1     SPACER, Reverse Idler (1.245" long)       34     7051653     1     * ASSEMBLY, Reverse Idler       35     7015342     1     SEAL, Oil	27	7015318	1	SPACER, Wheel Shaft (.686" Thick)	
30     7045127     3     SHAFT, Gear       31     7057823     1     * ASSY, F&R Tine Drive Gear #50, Spkt 10T Gear 34T       32     7054412     1     * ASSEMBLY, Wheel Drive Gear       33     7046791     1     SPACER, Reverse Idler (1.245" long)       34     7051653     1     * ASSEMBLY, Reverse Idler       35     7015342     1     SEAL, Oil	28	7015348	2	SPACER, 5/8 x 1.11"	
31     7057823     1     * ASSY, F&R Tine Drive Gear #50, Spkt 10T Gear 34T       32     7054412     1     * ASSEMBLY, Wheel Drive Gear       33     7046791     1     SPACER, Reverse Idler (1.245" long)       34     7051653     1     * ASSEMBLY, Reverse Idler       35     7015342     1     SEAL, Oil	29	7018790	1	GEAR & SPROCKET	
32     7054412     1     * ASSEMBLY, Wheel Drive Gear       33     7046791     1     SPACER, Reverse Idler (1.245" long)       34     7051653     1     * ASSEMBLY, Reverse Idler       35     7015342     1     SEAL, Oil	30	7045127	3	SHAFT, Gear	
33     7046791     1     SPACER, Reverse Idler (1.245" long)       34     7051653     1     * ASSEMBLY, Reverse Idler       35     7015342     1     SEAL, Oil	31	7057823	1	* ASSY, F&R Tine Drive Gear #50, Spkt 10T Gear 34T	
34     7051653     1     * ASSEMBLY, Reverse Idler       35     7015342     1     SEAL, Oil	32	7054412	1	* ASSEMBLY, Wheel Drive Gear	
35 7015342 1 SEAL, Oil	33	7046791	1	SPACER, Reverse Idler (1.245" long)	
	34	7051653	1	* ASSEMBLY, Reverse Idler	
36 7015343 1 O-RING	35	7015342	1	SEAL, Oil	
	36	7015343	1	O-RING	

#### Footnotes:

NOTE: \* Part # 15339 DX Bearings are included, if purchased separately they must be pressed in.



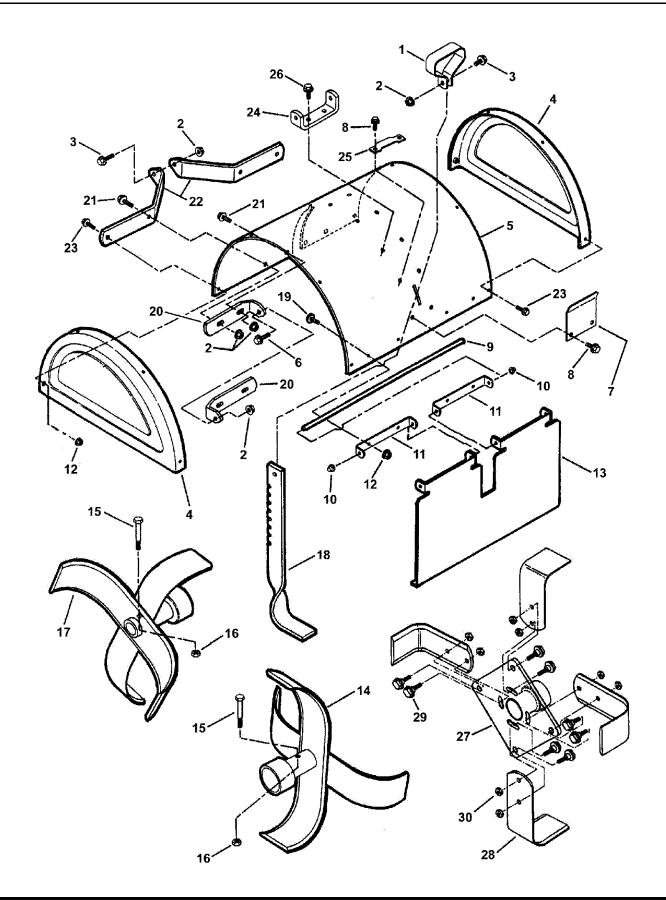
Manual No. 7006047 TP 400-5172-9-RT-N

# MAIN CASE/GEARS (Series 4&5)

Item	Part No	Qty	Description	Note
37	7018869	1	BEARING, Tine Shaft	
38	7029890	1	SPACER, Tine Shaft Long	
39	7041726	1	WELDMENT, Tine Shaft (#50/18T)	
40	7028476	1	CHAIN, Tine (Endless Roller) #50	
41	7091513	4	SCREW, 5/16-24 x 1-3/4" Hex Head Cap GR5	Was 91689
42	7011791	1	RETAINER, 5/16" Bolt (Black)	
43	7091076	16	WASHER, 5/16" Flat	
44	7091690	4	WASHER, 5/16" Split Lock	
45	7091297	4	NUT, 5/16-24 Hex	Was 91692
46	7090053	4	WASHER, 1/4" Internal Tooth Lock	Was 91023
47	7090095	4	NUT, 1/4-20 Hex	Was 91024
48	7091946	21	SCREW, 5/16-18 x 5/8" Hex Washer Self-Tap	
49	7011024	1	PLUG	
50	7090873	3	WASHER, 7/16" Internal Tooth Lock	
51	7090460	3	NUT, 7/16-20 Hex	
52	7091601	8	NUT, 5/16-18 Hex Flange Lock	Was 91070
53	7091584	6	NUT, 1/4-20 Hex Flange Lock	Was 91065
54	7090953	3	SHIM-WASHER	
55	7020938	1	SHIM WASHER, 5/8"	
56	7090072	12	SCREW, 1/4-20 x 5/8" Hex Head Cap GR5	Was 79405
57	7091122	1	SCREW, 1/4-20 x 1/2" Hex Washer Self-Tap	Was 90539
58	7091819	3	SCREW, 1/4-20 x 3/4" Hex Washer Self-Tap	Was 90362
59	7023514	1	O-RING, #012	
60	7038647	1	REINFORCEMENT, R.H. Frame	
61	7038648	1	REINFORCEMENT, L.H. Frame	
62	7034680	1	BRACE, Belt Cover	
63	7061174	1	SIDE PLATE	Was 33415
64	7033962	1	BRACKET, Belt Cover- IRT	
65	7033531	3	WASHER, Shim	
66	7058469	1	* ASSY, Gear 16T (Incl. two 15339 DX Bearings)	
67	7090606	4	BOLT, 5/16-18 x 5/8" Hex Flange Lock	Was 91510
68	7072801	1	WASHER, Shim .63 x 1.24 x .05	

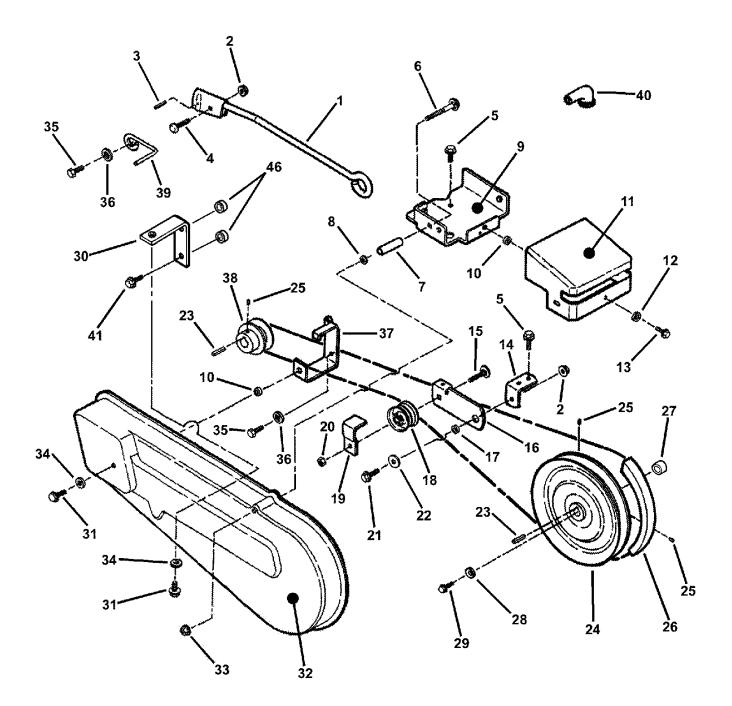
#### Footnotes:

NOTE: \* Part # 15339 DX Bearings are included, if purchased separately they must be pressed in.



### TILLER HEAD COMPONENTS

Item	Part No	Qty	Description	Note
1	7032553	1	HANDLE, Depth Bar	
2	7091601	7	NUT, 5/16-18 Hex Flange Lock	Was 91070
3	7091681	2	BOLT, 5/16-18 x 1" Hex Flange Lock	
4	7034745	2	COVER, Side Tine IR5003B	
5	7034684	1	COVER, Tine IR5003B	
6	7091602	2	BOLT, 5/16-18 x 1-1/2" Hex Flange Lock GR5	
7	7034756	1	SPRING, Depth Bar IR5003B	
8	7090361	8	SCREW, 5/16-18 x 5/8" Hex Washer Self-Tap	
9	7032494	1	PIN, Drag Shield (1/4" Dia. x 14-1/2" Steel Rod)	
10	7091020	2	PUSHNUT, 1/4"	
11	7032536	2	HINGE, Half	
12	7091584	6	NUT, 1/4-20 Hex Flange Lock	Was 91065
13	7036168	1	SHIELD, Drag	
14	7075157	1	WELDMENT, Right Tine	Was 49735
15	7028725	2	SCREW, 5/16-24 x 2" Hex Head Cap GR5	
16	7091606	2	NUT, 5/16-24 Hex Center Lock	
17	7075158	1	WELDMENT, Left Tine	Was 49734
18	7038235	1	DEPTH-BAR	
19	7091604	4	BOLT, 1/4-20 x 1/2" Short Neck Carriage GR5	
20	7034683	2	REINFORCEMENT, Rear Tine Cover	
21	7090595	4	BOLT, 5/16-18 x 5/8" Hex Flange Lock GR5	
22	7038272	2	REINFORCEMENT, Front Tine Cover	
23	7090290	3	SCREW, 1/4-20 x 3/4" Hex Washer Self-Tap	Was 91686
24	7034755	1	BRACKET, Support IR5003B	
25	7034757	1	PLATE, Latch	
26	7091841	2	SCREW, 5/16-18 x 1" Hex Washer Self-Tap	Was 91742
	7057831		ASSEMBLY, Tine (Incl. items 27 thru 30)	ICFR5004B, EICFR5004B, ICFR5505BV, CICFR5505HV, EICFR5505BV and ICFR7005BV only
27	7046798	1	WELDMENT, Tine Hub ICFR	-
28	7075142	8	TINE, 11.5" (.312" Thick)	Was 38215
29	7014981	16	BOLT, 3/8-24 Shoulder	
30	7090524	16	NUT, 3/8-24 Hex Top Lock GR C	
	7090289	8	NUT, 3/8-24 Hex Center Lock GR5 or B	

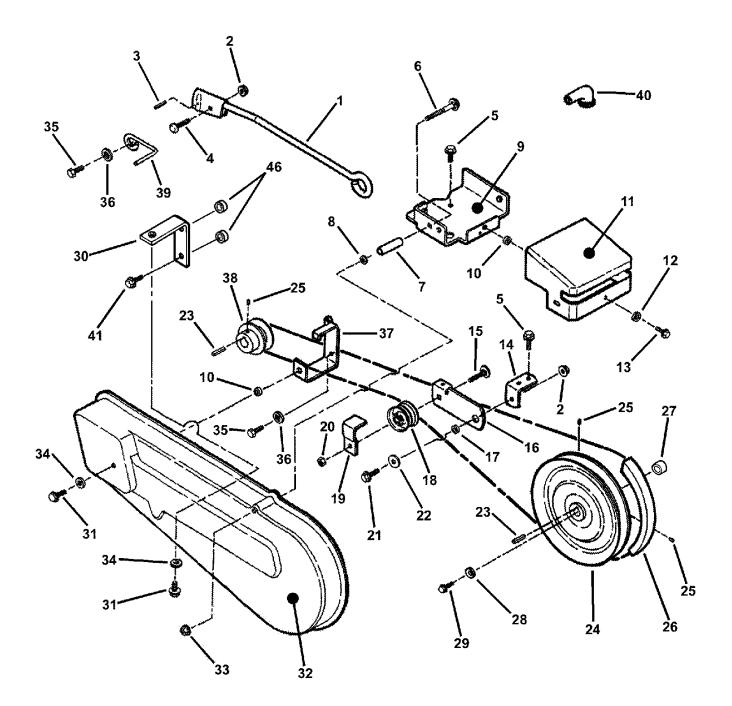


# SHIFT & DRIVE COMPONENTS

Item	Part No	Qty	Description	Note
1	7047884	1	WELDMENT, Shift Lever	
2	7091601	8	NUT, 5/16-18 Hex Flange Lock	Was 91070
3	7013550	1	ROLL PIN 3/16 x 1"	
4	7091303	3	BOLT, 5/16-18 x 3/4" Square Neck Carriage GR5	Was 91072
5	7090361	12	SCREW, 5/16-18 x 5/8" Hex Washer Self-Tap	
6	7090959	1	BOLT, 5/16-18 x 2-1/2" Short Neck Carriage GR5	
7	7023851	1	TUBE, 3/8" I.D. x 1-7/8" Long	
8	7011791	1	RETAINER, 5/16" Bolt (Black)	
9	7038646	1	PLATE, Shift	
10	7033349	2	BUSHING, Rubber	
11	7017018	1	COVER, Shift	
	7046932	1	COVER, Shift	
12	7091294	3	WASHER, 1/4" Flat	Was 90055
13	7090290	3	SCREW, 1/4-20 x 3/4" Hex Washer Self-Tap	Was 91686
14	7032843	1	BRACKET, Idler Pivot (shown)	
	7074749	1	BRACKET, Idler Pivot (not shown)	
15	7090964	1	BOLT, 3/8-16 x 1-1/2" Flat Head Carriage	
16	7032846	1	BRACKET, Idler Arm (shown)	
	7074748	1	BRACKET, Idler Arm (not shown)	
17	7013849	1	SPACER, 5/16" I.D.	
18	7010948	1	PULLEY, Idler ( 2" Outside Diameter)	
19	7032662	1	GUIDE, Idler	
20	7091585	1	NUT, 3/8-16 Hex Center Lock GR5 or B	Was 90546
21	7090595	1	BOLT, 5/16-18 x 5/8" Hex Flange Lock GR5	
22	7016314	1	WASHER, 11/32" Flat	
23	7012830	1	KEY, 3/16 Sq. x 3/4" Long	
24	7011194	1	PULLEY, Driven (9" Outside Dia.)	
25	7090201	3	SCREW, 5/16-18 x 5/16" Hex Set	
26	7015403	1	BELT, Drive (4L Kevlar 19.09" effective length)	
27	7023852	1	SPACER, 5/8" Internal Dia.	
28	7091102	1	WASHER, 1/4" Belville	
29	7091122	1	SCREW, 1/4-20 x 1/2" Hex Washer Self-Tap	Was 90539
30	7033962	1	BRACKET, Belt Cover- IRT	
31	7091946	21	SCREW, 5/16-18 x 5/8" Hex Washer Self-Tap	
32	7016022	1	COVER, Belt	
33	7090951	1	NUT, 5/16-18 Hex Large Flange Center Lock	
34	7091076	16	WASHER, 5/16" Flat	

#### Footnotes:

NOTE: \* Purchase engine parts from engine manufacture dealer.

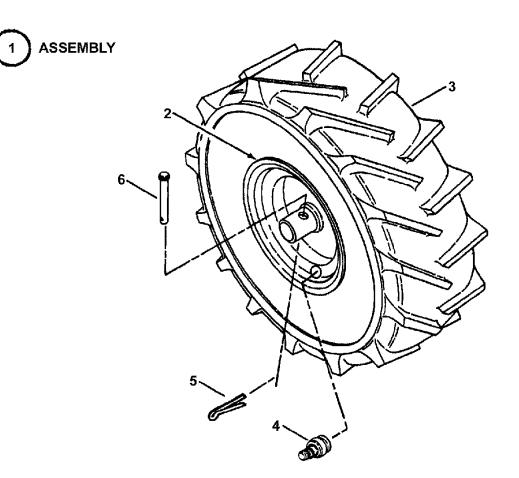


# SHIFT & DRIVE COMPONENTS

Item	Part No	Qty	Description	Note
35	7090322	3	SCREW, 5/16-24 x 1/2" Hex Head Cap GR5	Was 91685
36	7090391	3	WASHER, 5/16" Internal Tooth Lock	
37	7032541	1	GUIDE, Belt	
38	7011809	1	PULLEY, Engine (2-1/2" Outside Dia.)	
39	7015226	1	GUIDE, Belt (Finger)	
40	7011762	1	BOOT, Spark Plug	
41	7091841	2	SCREW, 5/16-18 x 1" Hex Washer Self-Tap	Was 91742
			* ENGINE, B&S 5 HP Mod 130202-0127-01	
			* ENGINE, B&S 5.5 HP Mod 126432-0036-E1	
			* ENGINE, Honda 5.5 HP Mod GX160K1QX2 Type 553700	
		1	* ENGINE, B&S 7 HP Mod 120332-0208-E1	
42	7073743	1	MUFFLER GUARD, 5HP B&S #391237(Euro) not shown	
	7074764	1	MUFFLER GUARD, 5.5HP B&S (not shown)	
43	7073801	1	SCREW, B&S #94810 (Euro) (not shown)	
44	7073802	1	SCREW, B&S #94887 (Euro) (not shown)	
45	7074765	1	SCREW, B&S #95259 (Euro) (not shown)	
46	7028620	2	SPACER, .340 I.D. x .63 O.D. x .310 Thick	

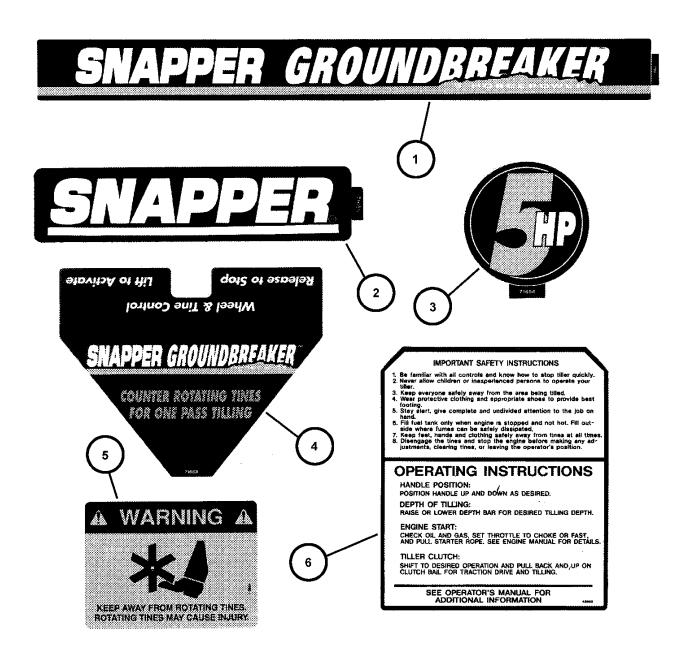
#### Footnotes:

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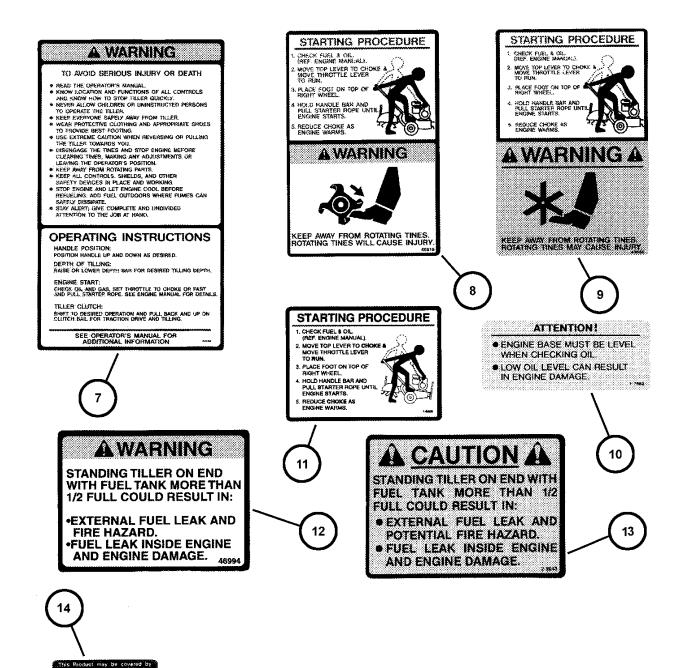
# WHEELS, TIRES, RIMS

Item	Part No	Qty	Description	Note
1	7018579	1	ASSEMBLY, Right Wheel (Incl. items 2, 3 & 4)	
	7018580	1	ASSEMBLY, Left Wheel (Incl. items 2, 3 & 4)	
2	7014512	1	RIM	
3	7014511	1	TIRE, 13 x 5.00 x 6 (Lug)	
4	7012234	1	VALVE, Air (Snap-In)	
5	7034162	2	PIN, 5/16" Self-Locking Cotter	
6	7029841	2	PIN, 5/16 x 1-11/16" Clevis	Was 91677



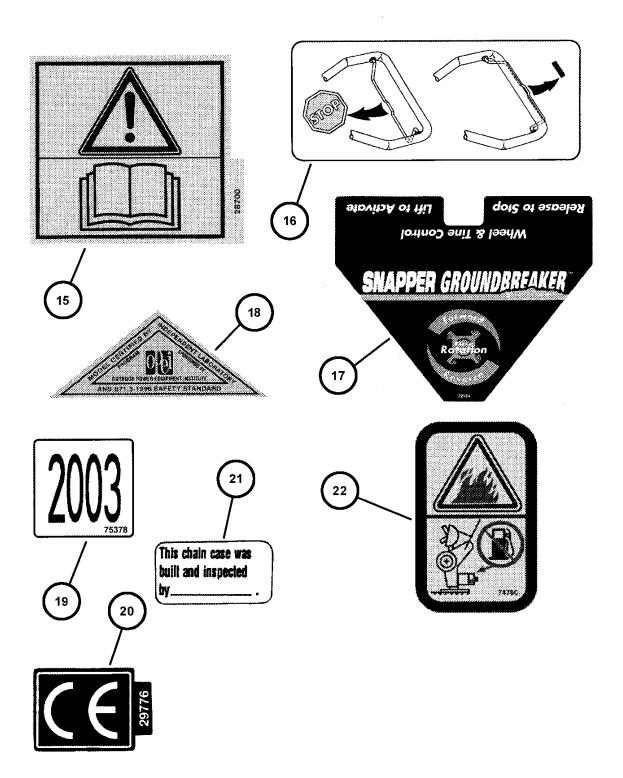
# DECALS

<u>Item</u>	Part No	Qty	Description	Note
1	7071652		DECAL, Ground Breaker (5HP)	
	7074754		DECAL, Ground Breaker (5-1/2HP)	
2	7071655		DECAL, SNAPPER	
3	7071654		DECAL, 5HP Engine	
4	7071653		DECAL, Dash Panel (5HP)	
	7074756		DECAL, Dash Panel (5-1/2HP)	
5	7015684		DECAL, Warning (Rotating Tines)	
6	7043853		DECAL, Safety Operating Instructions	



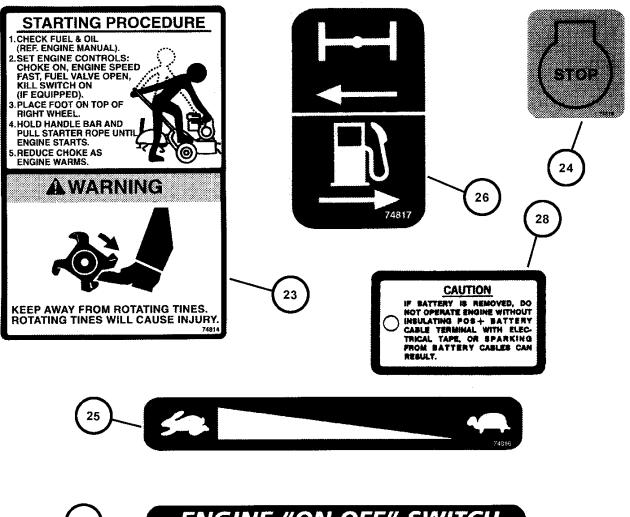
# DECALS (continued)

Item	Part No	Qty	Description	Note
7	7046534		DECAL, Warning/Instructions	
8	7046919		DECAL, Starting and Warning	
9	7043854		DECAL, Warning/Starting Procedure	
10	7017682		DECAL, Engine Oil	
11	7015408		DECAL, Starting Procedure	
12	7046994		DECAL, Caution (Standing on end)	
13	7023043		DECAL, Caution (Standing on end)	
14	7029470		DECAL, Patent Numbers	



# DECALS (continued)

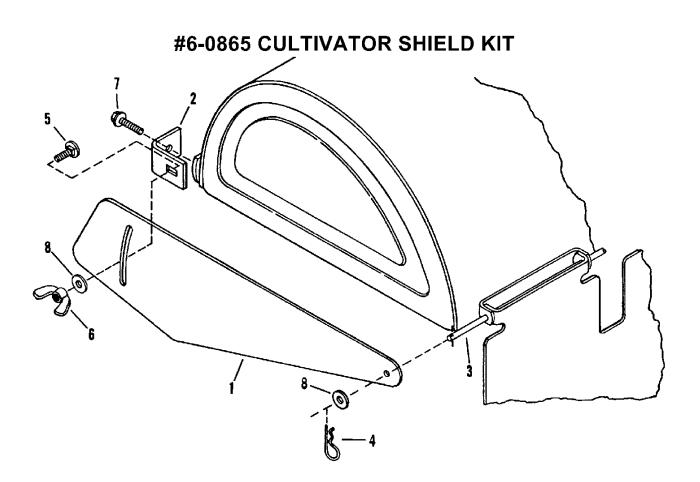
<u>Item</u>	Part No	Qty	Description	Note
15	7028700		DECAL, Chute/Read Manual (Euro)	
16	7042837		DECAL, OPC Tiller (Euro)	
17	7072134		DECAL, Dash Panel (Euro)	
18	7073339		DECAL, OPEI Tiller	
19	7075378		DECAL, 2003 Year of Manufacture	
	7074548		DECAL, 2002 Year of Manufacture	
20	7029776		DECAL, European Community	
21	7047040		DECAL, Chain Case Inspected By	
22	7074760		DECAL, Fuel Safety Tiller	





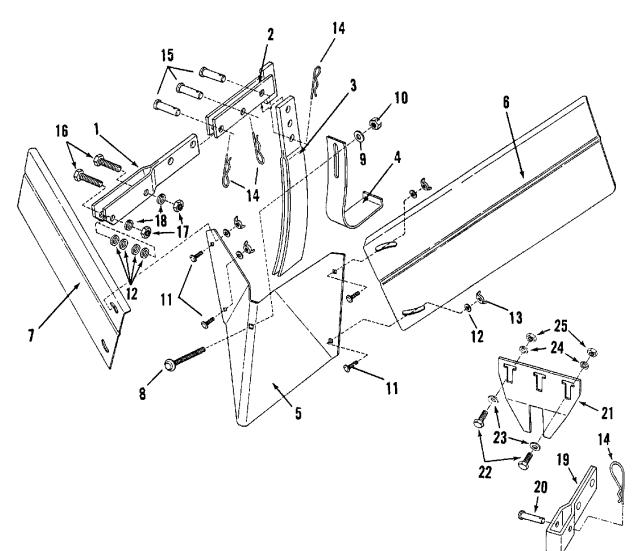
# DECALS (continued)

Item	Part No	Qty	Description	Note
23	7074814		DECAL, Warning and Starting Instruction	
24	7074815		DECAL, Stop	
25	7074816		DECAL, Speed	
26	7074817		DECAL, Choke and Fuel	
27	7074820		DECAL, Engine On-Off	
28	7016134		DECAL, Caution Tag	



# CULTIVATOR SHIELD KIT

Item	Part No	Qty	Description	Note
	7060865		KIT, Cultivator Shield	(Incl. items 1 thru 9)
1	7036266	2	CULTIVATOR, Shield	
2	7032724	2	BRACKET, Front Latch	
3	7038397	1	PIN, Drag Shield	
4	7012431	2	PIN, 1/4" Hair	
5	7090803	1	BOLT, 1/4-20 x 5/8" Flat Hd. Short Neck Carriage	
6	7090911	2	SCREW, 1/4-20 x 1-1/4" Hex Washer Self-Tap	
7	7091294	1	WASHER, 1/4" Flat	Was 90055
8	7091597	2	PIN, 3/32 x 3/4" Cotter	Was 90037



#### #6-0731 HILLER/FURROWER KIT

# HILLER - FURROWER KIT

Item	Part No	Qty	Description	Note
	7060731		KIT, Hiller/Furrower	(Incl. items 1 thru 26)
1	7047875	1	BRACKET, Clevis	
2	7047858	1	DRAW-BAR	
3	7047865	1	STANDARD	
4	7032430	1	SKID-SHOE	
5	7035072	1	HILLER-FURROWER	
6	7036135	1	WING, Left Side Hiller	
7	7036134	1	WING, Right Side Hiller	
8	7090779	1	BOLT, 1/2-13 x 3-1/2" Sh. Neck. Carriage GR2	
9	7090705	1	WASHER, 1/2" Flat	
10	7091316	1	NUT, 1/2-13 Hex GR5 or B	Was 90258
11	7090316	4	BOLT, 5/16-18 X 3/4" Square Neck Carriage GR5	
12	7090188	8	WASHER, 5/16" Flat	
13	7091537	4	WING-NUT, 5/16-18	Was 90492
14	7091596	3	PIN, 1/8" Hair	Was 13844
15	7013111	3	PIN, 1/2 x 1" Clevis	
16	7091540	2	BOLT, 5/16-18 x 1-1/2" Hex Head Cap GR5	Was 90211
17	7091511	2	NUT, 5/16-18 Hex GR5 or B	Was 90196
18	7080187	2	WASHER, 5/16" Split Lock	
19	7040527	1	BRACKET, Mounting (Front Tine Tiller only)	
20	7013460	1	PIN, 3/8 x 1-1/2" Clevis (Front Tine Tiller only)	
21	7038217	1	SUPPORT, Clevis	
22	7090134	2	SCREW, 3/8-16 x 3/4" Hex Head Cap GR5	
23	7090122	1	WASHER, 3/8" Flat	
24	7090118	2	WASHER, 3/8" Split Lock	
25	7091302	6	NUT, 3/8-16 Hex GR5 or B	Was 90130
26	7014206	1	SPACER (not shown)	

Parts Manual for SNAPPER

# *INTERMEDIATE REAR TINE TILLERS SERIES 3, 4 & 5*

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