FORCE 90TM 90% EFFICIENT

Power-Vent Commercial Gas Water Heater

The 50-gallon, 76,000 BTU Force 90 light-duty commercial gas water heater is equipped with a fully submerged, spiral-shaped condensing heat exchanger. This design provides much greater heat transfer surface than a standard straight flue tube, resulting in 90% thermal efficiency and higher hot water output than comparable 80% efficient water heaters. With 22" diameter, the 50-gallon Force 90 can be installed in less space than a 75-gallon unit and delivers greater recovery and lower operating costs.



Power-Vent Design for Installation Versatility

- Modular blower, with 120 volt, 60Hz electrical system (5 amps or less), 6-foot cord with standard 3-prong connector
- Combined horizontal and vertical vent runs terminating through outside wall, using Schedule 40 PVC pipe as follows:
 - 2" pipe allows vent runs up to 25 equivalent feet
 - 3" pipe allows vent runs up to 65 equivalent feet
 - 4" pipe allows vent runs up to 128 equivalent feet
- Supplied with PVC pipe and elbows to connect heat exchanger outlet to blower, including condensate elbow and drain
- PVC Vent Attenuation Assembly (VAA) supplied to help ensure extra-quiet operation

Side-Mounted Taps for Recirculating Systems

- Hot and cold "side taps" allow Force 90 to be used for "combination" systems for water heating plus space heating, radiant floor heating or other applications requiring a recirculating hot water loop
- Plugs for recirculating taps are factory installed

Intelli-Vent®* Gas Control with Silicon Nitride Hot Surface Ignitor

- Premium-grade hot surface ignitor eliminates standing pilot
- Electronic circuitry provides superior system diagnostic capabilities plus extremely precise temperature control
- 180°F maximum temperature setting

Glass Lined Tank with Two Magnesium Anode Rods

- · Provides superior protection against corrosion
- Glass lining protects all "water side" tank surfaces plus inside of internal heat exchanger exposed to condensate

Low-NOx Green Choice® Burner

• Reduces NOx emissions up to 33%, complies with Southern California and Texas requirements

PEXAN[™] Diffuser Dip Tube

· Helps reduce lime and sediment buildup, maximize hot water output

PEXAN cross-link polymer withstands long-term exposure to temperatures up to 400°F

Factory-Installed Temperature and Pressure Relief Valve Maximum Hydrostatic Working Pressure: 150 psi

Meets ASHRAE/IESNA 90.1-1999

• Design-certified by UL (Underwriters Laboratories) according to ANSI Z21.10.3-CSA4.3 standards governing storage-type water heaters

Three-Year Limited Tank Warranty

 Consult written warranty shipped with water heater or contact State for complete warranty information

* Intelli-Vent is a registered trademark of the Emerson Electric Company



State Industries, Inc. 500 Tennessee Waltz Parkway, Ashland City, TN 37015 www.statewaterheaters.com



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Power-Vent Commercial Gas Water Heater

SPECIFICATIONS

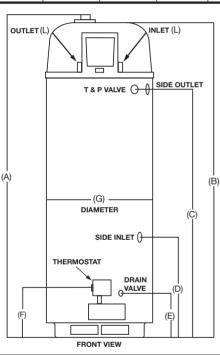
| MODEL NUMBER | btu Input Per Hour | TANK Size Gallons | |)very – Gai Per Hour T Degree Ri | SHIPPING WEIGHT | |
|-----------------|-----------------------------|-------------------------|------|--|--------------------|------|
| | | | 40°F | 100°F | 140°F | LBS. |
| | | | 22°C | 56°C | 78°C | |
| SHE50 76NE | 76,000 | 50 | 206 | 83 | 59 | 210 |

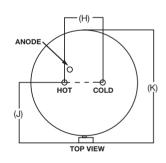
Manifold Pressure: 4.0 inches n.c. (.99 kPa); All models-Maximum Supply Pressure: 14 inches w.c. (3.48 kPa)

Minimum Supply Pressure Natural Gas: 5.0 inches w.c. (1.24 kPa); Minimum Pressure must be maintained under both load and no-load (static and dynamic) conditions

| - 5 | | | | | | | | | | | |
|-----|------------|--------|--------|----|----|-------|----|----|---|--------|----|
| | SHE50 76NE | A | В | C | D | E | F | G | H | J | к |
| | INCHES | 70-5/8 | 68-1/4 | 52 | 21 | 9-1/8 | 12 | 22 | 8 | 15-3/4 | 27 |

Top inlet and outlet: 3/4" male NPT Side inlet and outlet: 3/4" female NPT Gas inlet: 1/2" NPT





* INSTALL IN ACCORDANCE WITH LOCAL CODES

SUGGESTED SPECIFICATION

(Natural or Propane) gas water heater(s) shall be State Force 90 model # SHE50 76NE, with 90% thermal efficiency, a storage capacity of 50 gallons, an input rating of 76,000 BTUs per hour, a recovery rating of 83 gallons per hour at 100°F rise and a maximum hydrostatic working pressure of 150 psi. Water heater(s) shall be of power-vent design, using 2", 3" or 4" PVC pipe for horizontal and/or vertical vent runs. Water heater(s) shall have: 1: Seamless, glass lined steel tank construction and a spiral-shaped heat exchanger placed entirely inside the tank, which shall be glass lined on the flue gas side to protect against acidic condensate. 2: An Intelli-Vent gas control system with silicon nitride hot surface ignitor. 3: A 3-year limited warranty against tank leaks. Water heater(s) shall meet or exceed ASHRAE/IESNA 90.1-1999, and be design-certified by UL (Underwriters Laboratories) according to ANSI Z21.10.3-CSA4.3 standards governing storage tank water heaters.

For complete information on limited warranties, consult written warranty, or contact the State Customer Care Center, 1-800-365-0024.

State Industries, Inc. reserves the right to make product changes or improvements without prior notice.

For Additional Technical Information, PHONE 800-365-0024

State Industries, Inc. 500 Tennessee Waltz Parkway, Ashland City, TN 37015 www.statewaterheaters.com



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