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General Assembly Guidelines

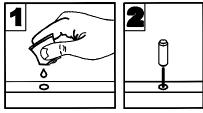
- I. Ensure that all parts are available before beginning assembly.
- II. Follow each step carefully to ensure proper assembly of this product.

III. The four (4) types of hardware used to assemble this TV console are: wood dowels, cam and bolt, hex-head bolts, and screws.

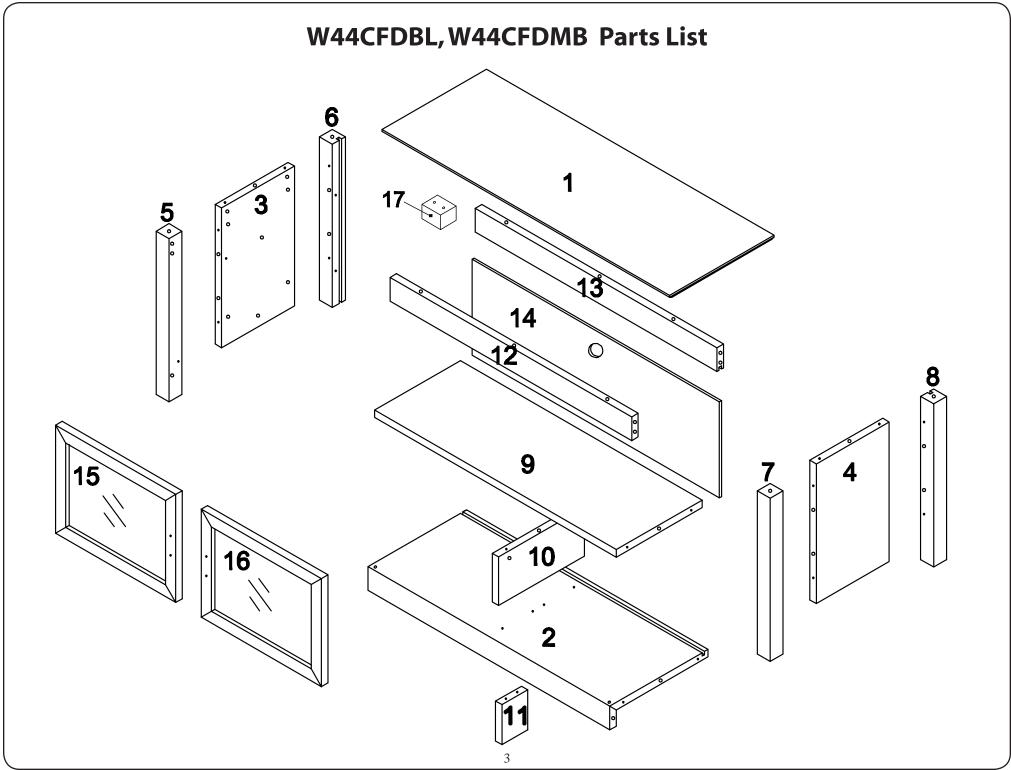
- IV. Two people are recommended for ease in assembly of this product.
- V. Power tools should not be used to assemble this product.



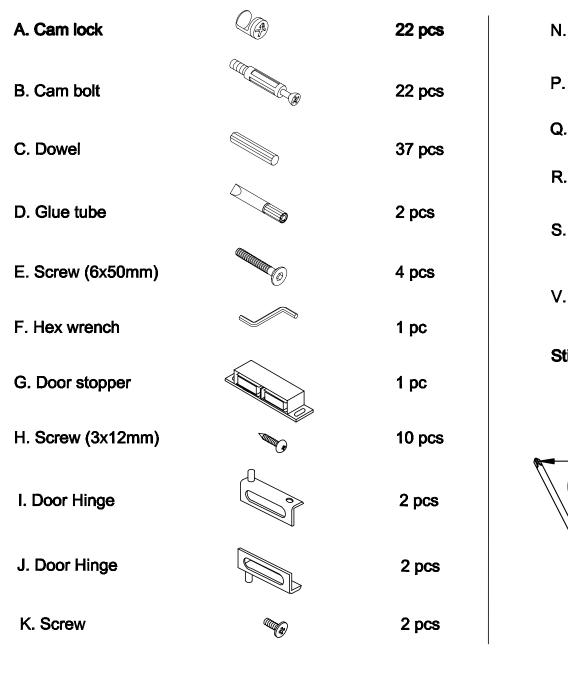
VI. To attach wood dowels, place provided glue in the holes before inserting dowel. Wipe away excess glue immediately.

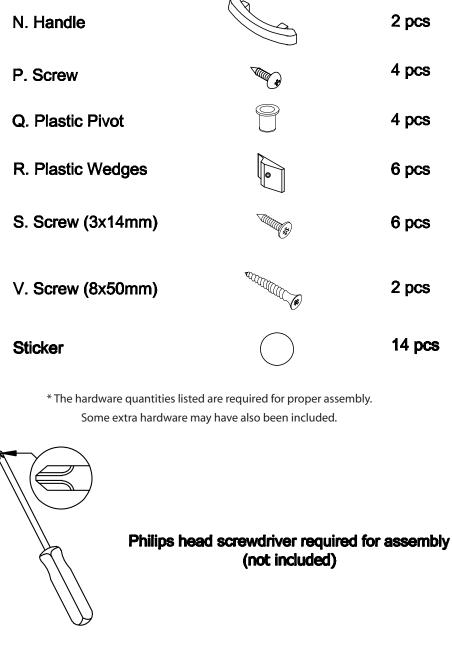


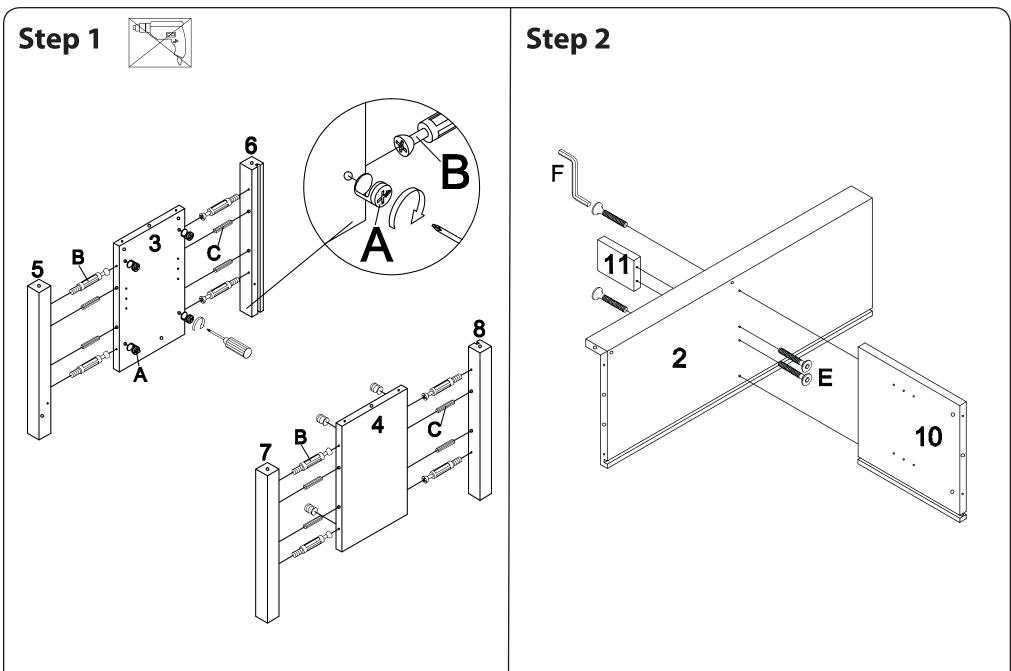
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W44CFDBL, W44CFDMB Hardware List

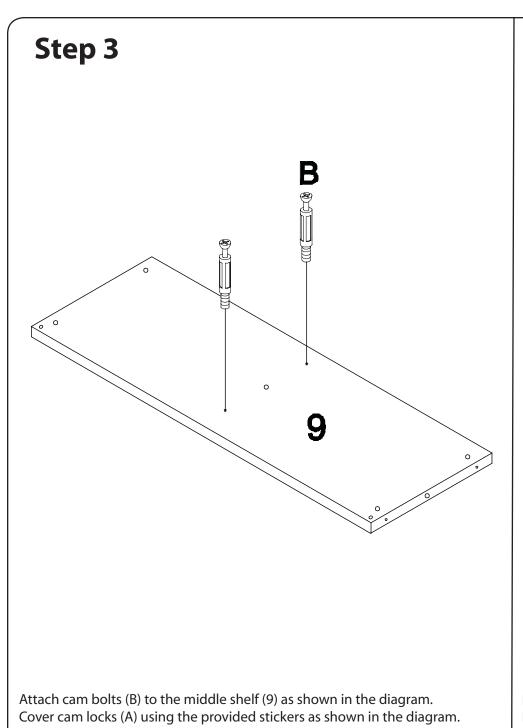


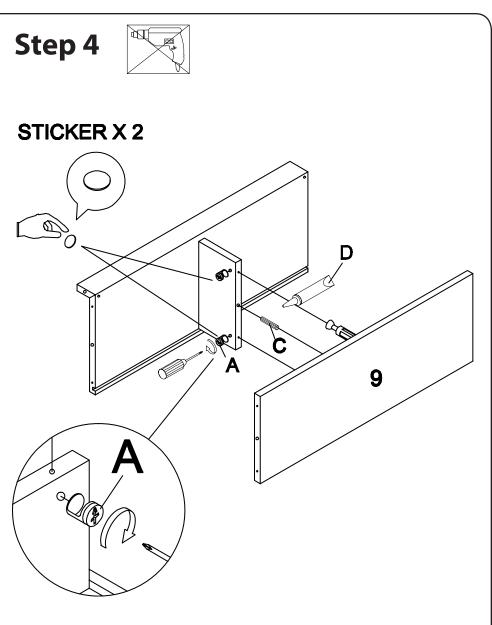




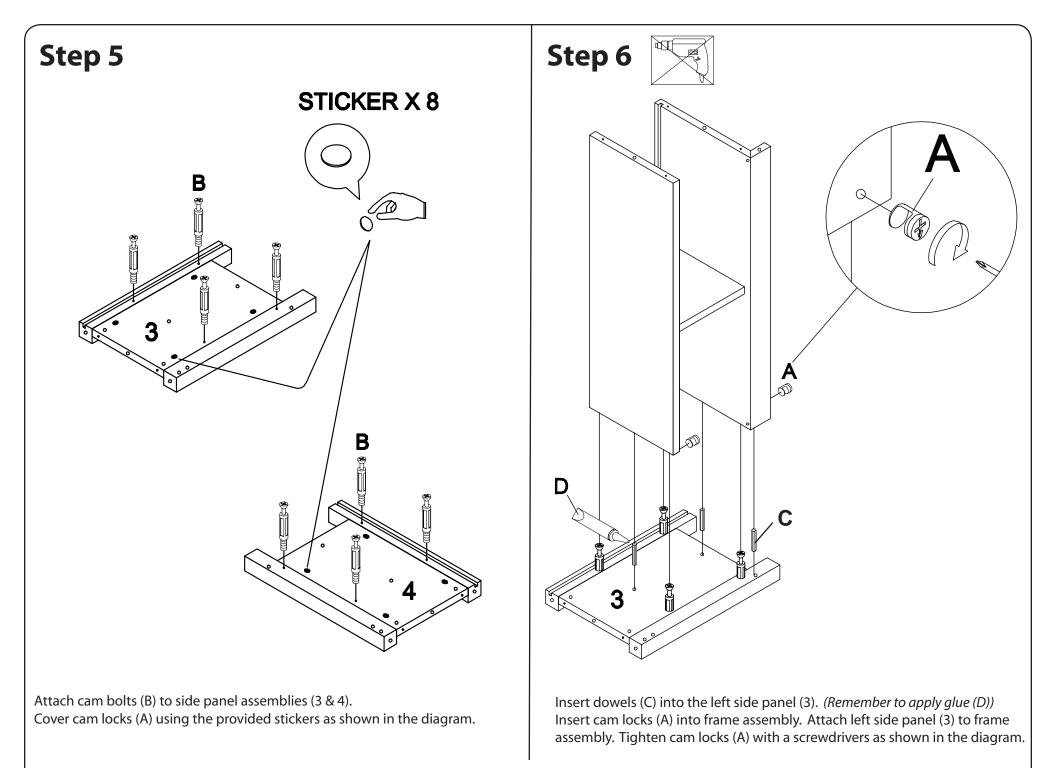
Insert dowels (C) and cam bolts (B) into side panels (3 & 4).

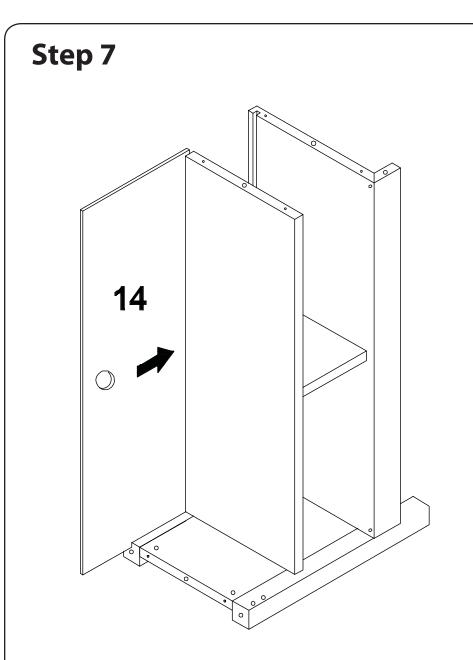
(Apply glue (D) to dowels as directed in the "General Assembly Guidelines") Attach the legs (5,6,7,8) to the side panels (3 & 4) as shown in the diagram. Tighten cam locks (A) using a screwdriver as shown. Set aside for later use. Attach support leg (11) to the stand base (2) with screws (E) using hex wrench (F). Attach divider panel (10) to the stand base with screws (E) using hex wrench (F).



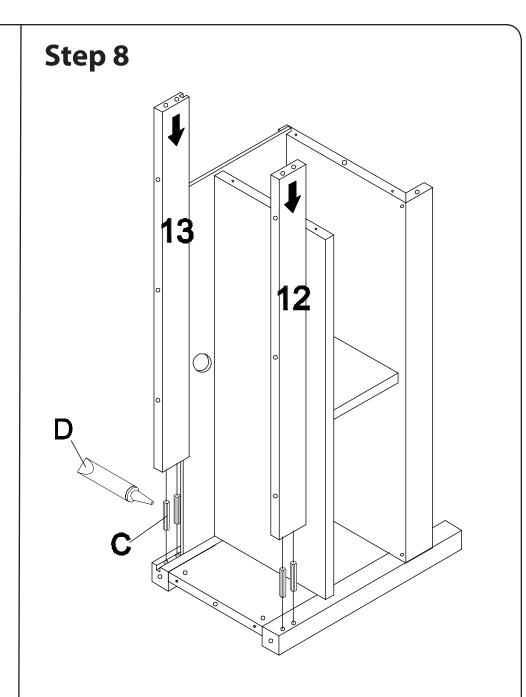


Insert dowels (C) into the left side panel (3). *(Remember to apply glue (D))* Insert cam locks (A) into frame assembly. Attach middle shelf (9) to frame assembly. Tighten cam locks (A) with a screwdrivers as shown in the diagram.

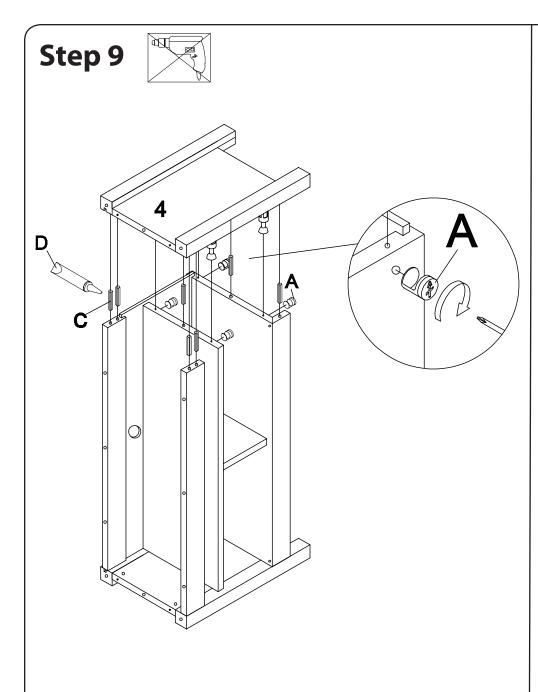




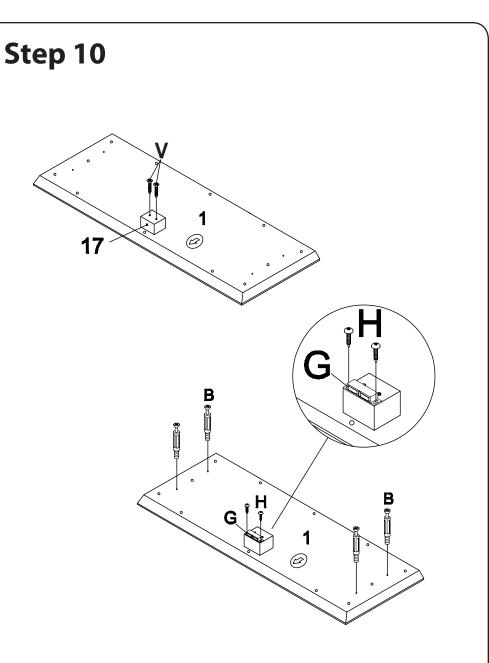
Slide back panel (14) into the grooves as shown in the diagram. Be sure that the side with the warning label is facing outward.



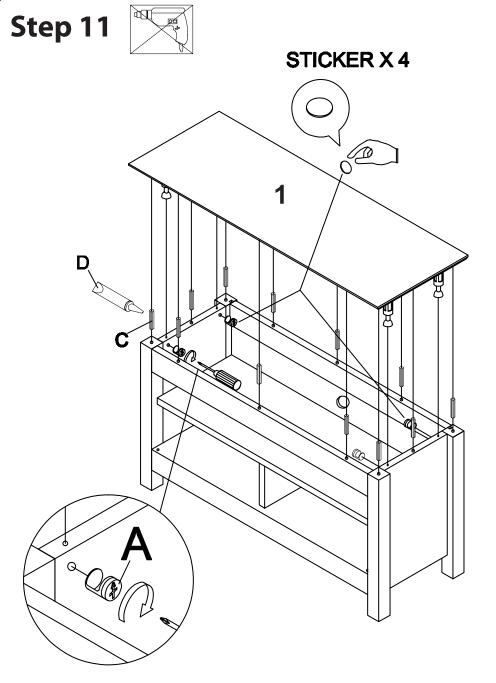
Insert dowels (C) into frame assembly. (*Remember to apply glue (D*)) Attach supports (12,13) to the frame assembly as shown in the diagram.



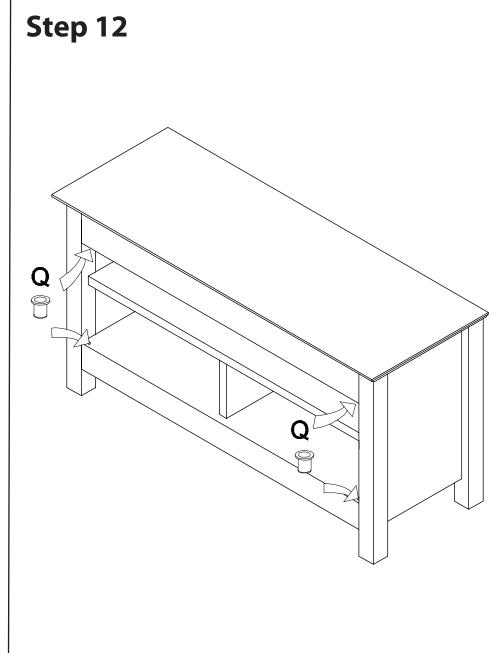
Insert dowels (C) into frame assembly (remember to apply glue (D)). Insert cam locks (A) into frame assembly. Attach right side assembly (4) to the frame assembly. Tighten cam locks (A) using a screwdriver as shown in the diagram.



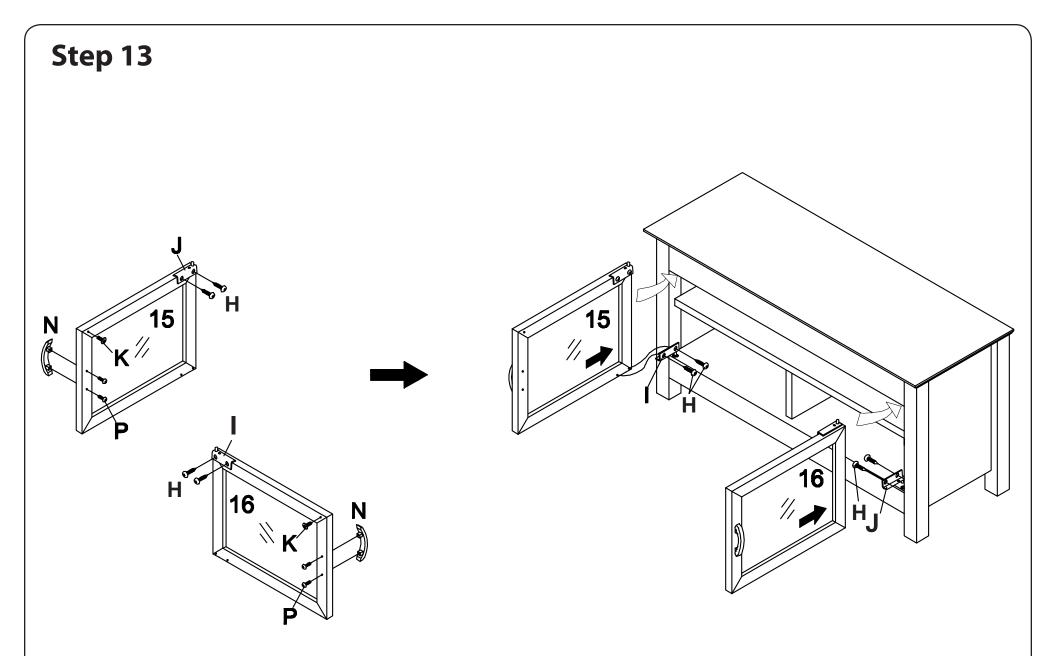
Attach block (17) to the stand top (1) using screws (V). Screw cam bolts (B) into stand top (1), then attach door stop (G) using screws (H) as shown in the diagram. *Be sure to tighten firmly.*



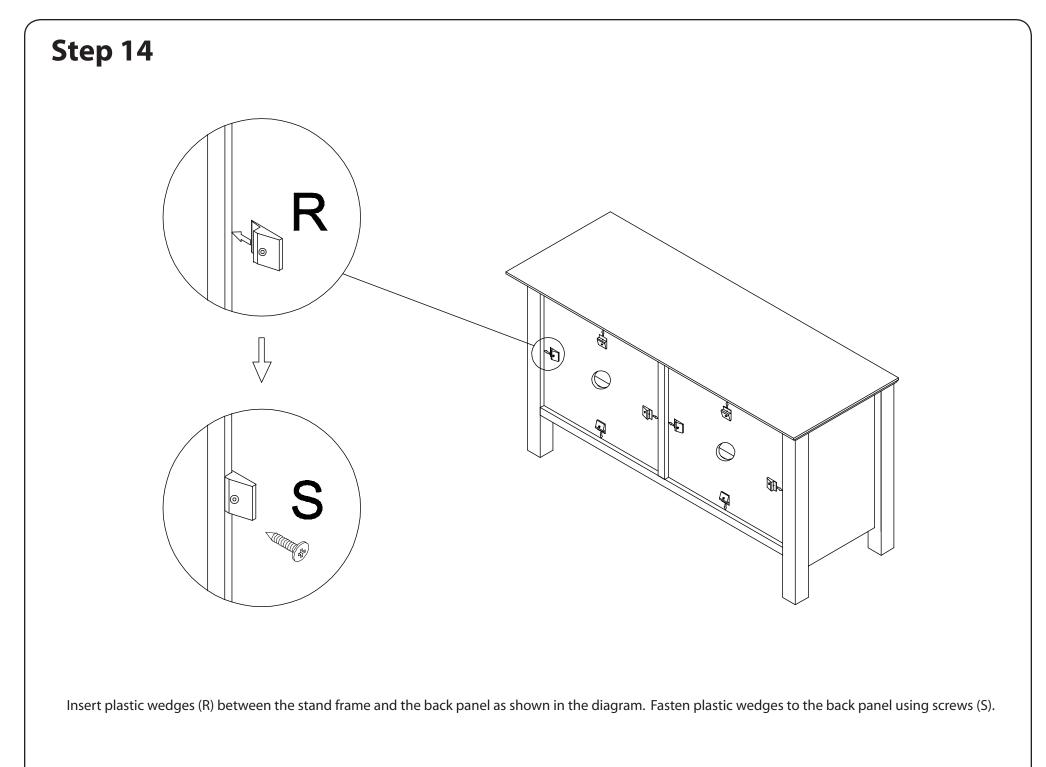
Insert dowels (C) into frame assembly. (*Remember to apply glue (D)*) Insert cam locks (A) into frame assembly. Attach stand top (1) to the frame assembly. Tighten cam locks (A) using a screwdriver as shown in the diagram. Place provided stickers over cam locks (A).



Insert the plastic pivots (Q) into the stand as shown in the diagram.



Attach door handles (N) to the stand doors (15,16) using screws (P). Attach screws (K) to the corners of each door as shown in the diagram. Attach hinge (J) to door (15) as shown in the diagram. Attach hinge (I) to door (16) as shown in the diagram. Insert lower door hinges (I, J) into the lower pivot points. Attach doors (15,16) to the stand at the upper pivot points as shown in the diagram. Attach doors to lower door hinges (I, J) using screws (H).



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