



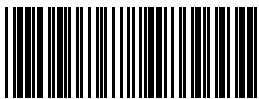
CONFIGURATION MANUAL

CCD - 80SIR Bar Code Scanner



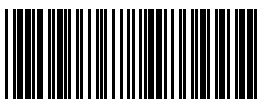
Configuration Commands

START



To begin the configuration procedures

END



To finish the configuration procedures and save new parameters in memory.

ABORT



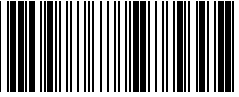
To give up all parameters that you have just selected.

SET

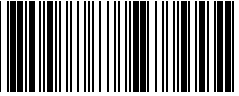


To make all parameters back to default settings with * in this manual.

Configuration Commands

START 

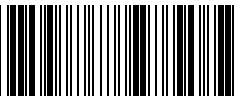
To begin the configuration procedures

END 

To finish the configuration procedures and save new parameters in memory.

ABORT 

To give up all parameters that you have just selected.

SET 

To make all parameters back to default settings with * in this manual.

Configuration Procedures

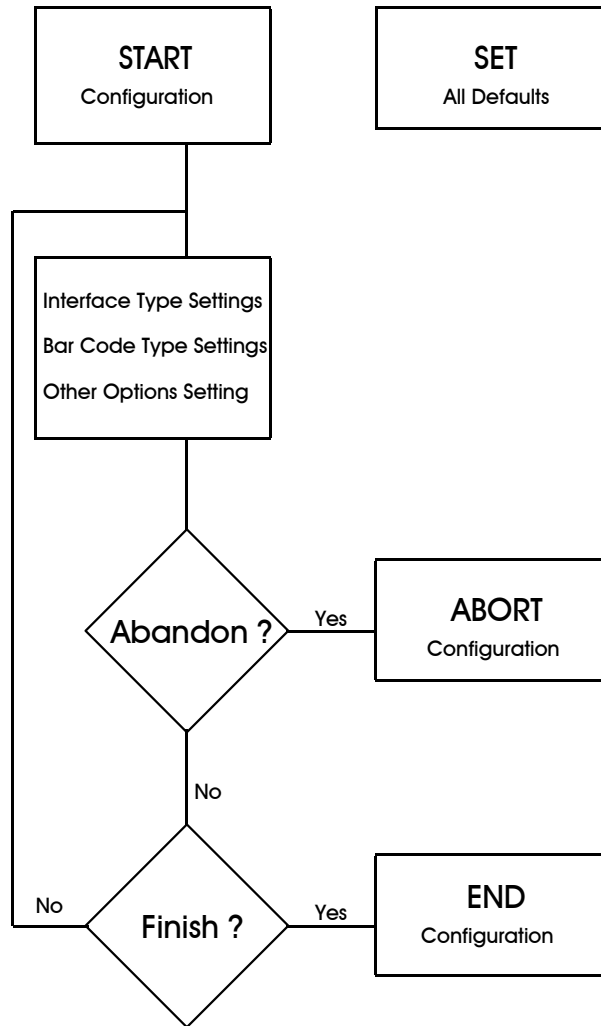


Fig. 1 - Flow Chart of Configuration Procedures

IMPORTANT NOTICE

Each standard package contains main unit, interface cable and user's manual. The user's manual gives you an overall review and information about the scanner only. For those who can do the configuration by themselves, please contact your dealer for separate configuration manual.

To avoid any misuse or misunderstanding, we strongly suggest and recommend that the configuration manual should be used by either your dealer or your software consultant for proper set-up and custom configuration.

INFORMATION

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SOFTWARE COPYRIGHTS

All parts of the softwares implemented in the scanners are protected by Copyright International Regulations.

COPYRIGHT ©1996,SCSC.

Safety Requirements

The scanner passes and complies with the following tests and regulations.

- A) Emission: EN55022 Class B
- B) Emission: EN55022 Class B which includes
 - 1) IEC801-2 (ESD) Class B
 - 2) IEC801-3 (RS) Class A
 - 3) IEC801-4 (EFT) Class B
- C) CDRH class II and IEC class 2 laser product
- D) UL, CSA and TUV

Manual P/No: SCCM - 80S-01A

Released Date: July 11, 2006

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USER'S MANUAL

BAR CODE SCANNER

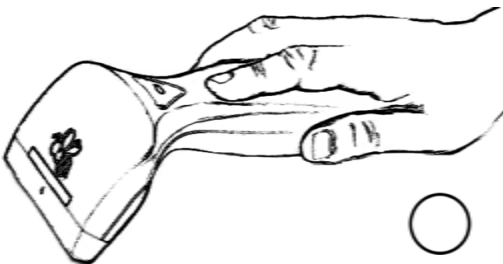


Using the CCD Scanner

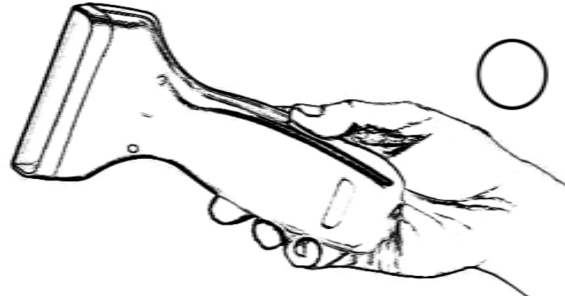
There are several scanning modes within the CCD scanner for you to choose in order to suit your application. Please refer to the configuration manual for a proper selection.

Here are some suggestions about the way to hold the scanner, in CCD-80SIR with no trigger, you may using the better way to let your operating more easily.

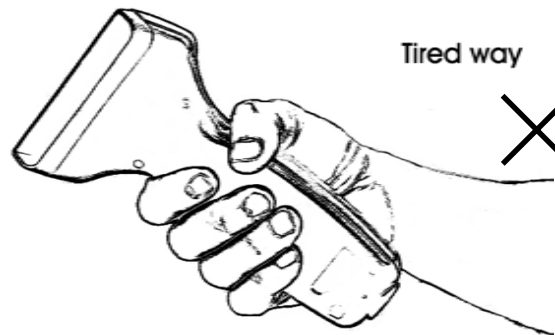
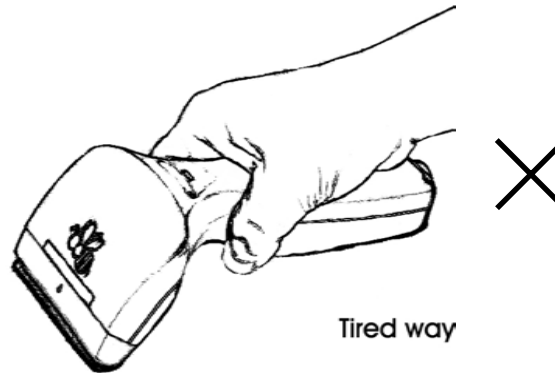
1) EASY WAY to hold the CCD-80SIR



2) CCD-80SIR doesn't have trigger, you may get more easily and no worry about trigger place.



3) This is the HARD WAY to get the scanner, we usually do this way while the scanner has trigger. Getting this way working will be tired soon.



Installation

The CCD scanner can be easily interfaced to a keyboard or a serial port to your computer. Now follow the procedures below for a proper installation.

To install the scanner as keyboard wedge:

On your first time installation, it is necessary to select a compatible computer type. (See the configuration manual for the correct type.)

- 1) Plug the phone jack of scanner cable into your CCD scanner.
- 2) Turn off your computer.
- 3) Remove the keyboard plug from our computer, plug it into the Din-5P or PS/2 female connector of scanner cable, and then connect the Din-5P or PS/2 male connector to the keyboard port of your computer.
- 4) Turn on the power of computer, the red LED indicator will light and the CCD scanner will beep to indicate a correct installation.

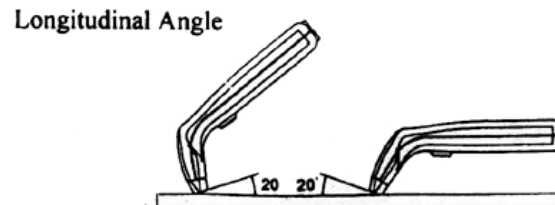
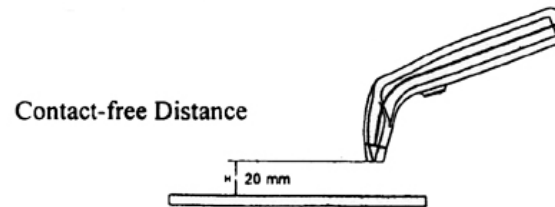
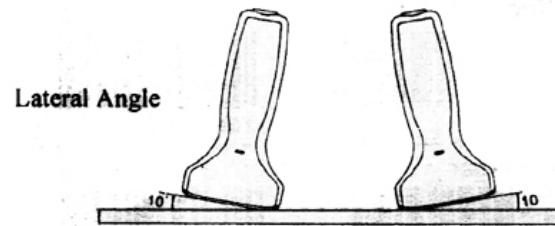
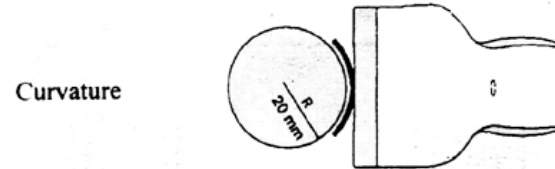
To install the scanner as a RS-232C device:

- 1) Plug the phone jack of scanner cable into your CCD scanner.
- 2) Turn off your computer.
- 3) Plug the DB-9P female connector of serial cable into RS-232C port on your computer.
- 4) If it is necessary, plug another end of DC jack to the adapter.
- 5) Turn on the power of computer, the red LED indicator will light and the CCD scanner will beep to indicate a correct installation.

General Scanning Tips

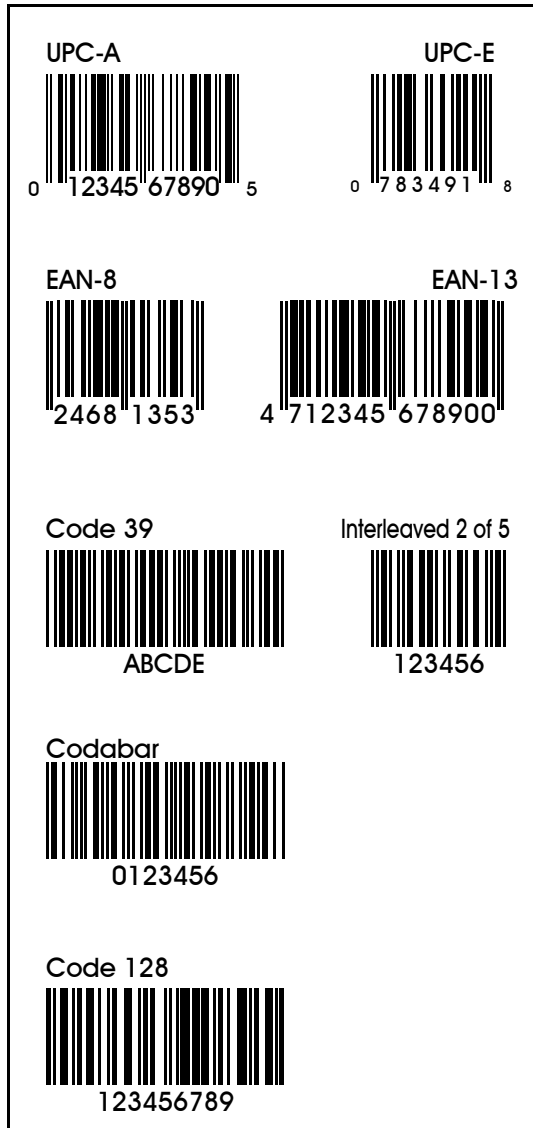
You can optimize performance by changing the position of the scanner with respect to the barcode labels. Please note the help hints below to ensure an effective scanning with the CCD scanner.

- * Center the reading aperture on the barcode label.
- * Touch the label with the reading aperture.
- * Hold the scanner within a distance of 0-20mm from the barcode label.



Testing the Symbologies

If you have installed the CCD scanner, please try to read the following barcodes to make sure your scanner is operating properly.



The Test Chart

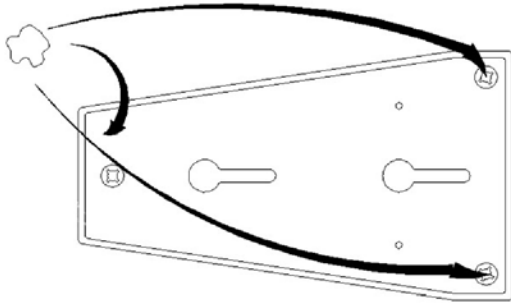
Troubleshooting List

The CCD scanner automatically executes a self-test when the power is on. If the CCD scanner does not read a barcode label, please check the following list first.

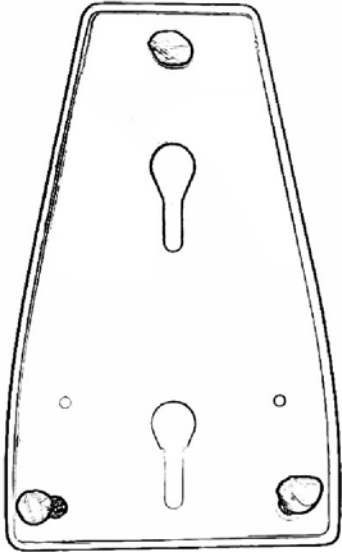
- If the barcode label is smeared or rough.
- If the interface cable is firmly connected.
- If the power is applied.
- If the LED light is on.
- If the buzzer tone is set to none.
- If the barcode label is wider than the sperture of CCD scanner.
- Remove any visible dirt from the window of the aperture with a soft damp cloth.
- Be sure the configuration parameters of the barcode labels, communication interface, and other options are properly selected.

Affixing the CCD stand

Putty

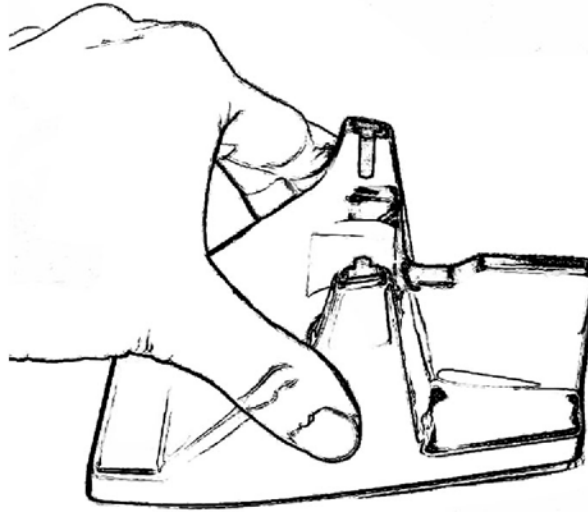


1. put the putty under the CCD stand.

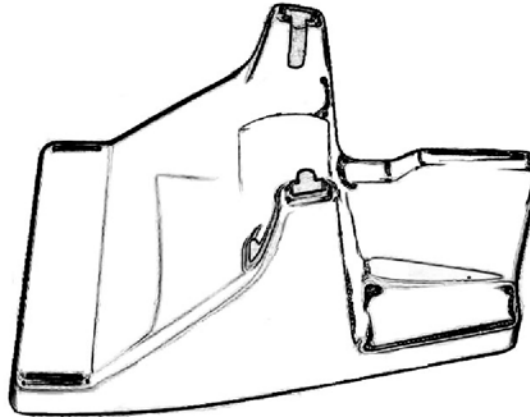


2. just like above picture place the putty.

3. push the stand hardly on the working flat that you want to be use with.



4. complete affixing the CCD stand procedure.



CHAPTER 1 INTRODUCTION

This manual provides all useful information regarding configuration, custom configuration and configuration procedure. You are suggested to read all information containing herein before starting to configure your scanner. As stated, we recommend that configuration, especially custom configuration, better to be performed

by experienced users, your dealer or your software consultant.

1.1. Default Configuration

The operation parameters of the scanner are set to defaults at the factory in order to suit for the most popular bar code data collection applications.

All default parameters are marked with an asterisk "*" in this manual. Generally, the defaults set in the factory are:

- * Emulation as keyboard wedge
- * IBM PC AT, PS/2 series computers
- * US keyboard layout
- * Data transmitted in lower case
- * Reading mode: Trigger on/good read off
- * Good reading beep active
- * Keyboard data terminator : CR
- * Keyboard number key: Alphanum
- * Red LED light on

1.2 Custom Configuration

The scanner can be re-configured at any time for your different application. You can change one or several default parameters by scanning the labels provided in this manual to fit our applications. For entering our own custom configuration, please refer to Chapter 2,3,4 and appendixes of this manual for details. Please, however, note that once the configuration is re-programmed, the desired parameters will be saved in the memory even after the power is turned off.

1.3 Configuration Procedure

One or more parameters of the scanner can be reconfigured to meet your need. The basic steps of customs configuration are as under :

- 1) Scan " START " label
- 2) Scan desired parameters
- 3) Scan " EXIT" label, otherwise proceed to the next step
- 4) Scan " END" label

In order to have a better idea about all configuration procedures, please refer to the Fig. 1, Flow Chart of Configuration Procedure, which is on the overleaf of the front cover of this manual.

Important configuration commands:

START -Scan START label to initiate your custom configuration procedure.

ABORT -Scan ABORT label to abandon all parameters you have just selected.

END - Scan END label to finish the configuration and save the new parameters in memory.

EXIT - "EXIT" is specially for ending the setup of "Hex-Label" printed in Appendix D.

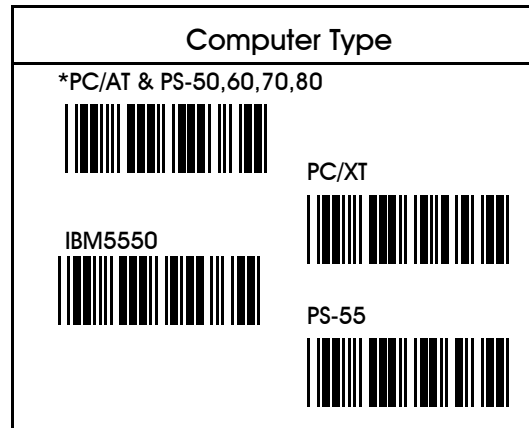
CHAPTER 2 INTERFACE SETTING

The scanner has 2 modes of communication, keyboard wedge, and RS-232C, (CCD WAND and OCIA are options.)



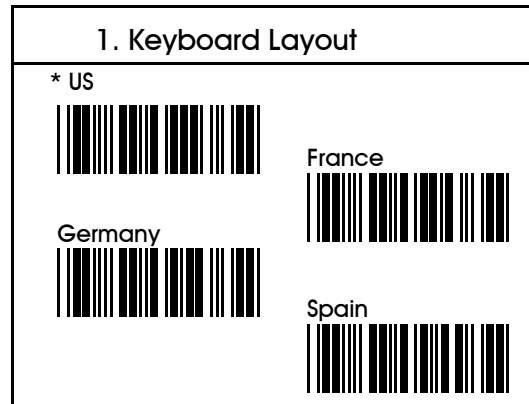
2.1 Keyboard Wedge Parameters

The keyboard wedge is convenient for most applications. First of all, select one of the computer type from labels below for keyboard interface.



Keyboard parameters include:

1. Keyboard layout
2. Keyboard speed
3. Keyboard character delay
4. keyboard upper/lower case
5. keyboard number keys
6. keyboard data terminator



2. Keyboard Speed of PC/AT

* Normal

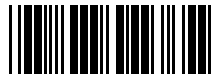


Turbo



3. Keyboard Character Delay

Min. to Max:(00-99)
Define char. delay=??



Note: For setting up, please refer to the examples in Chapter 5.

4. Keyboard Upper/Lower Case

* Lower



Upper



Auto



5. Keyboard Number Keys

* Alphanum



Numeric Pad



6. Keyboard Data Terminator

* CR



None

SPACE



TAB

ESC



Ctrl + C



2.2 RS-232C Parameters

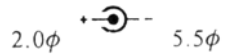
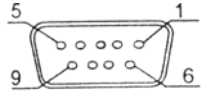
The scanner also provides RS-232C interface to meet your application . Scan the label below for RS-232C interface.



RS-232 Pin Assignment:

DUSB-9P Female

- 1 _____N/C (=no connection)
- 2 _____TXD
- 5 _____GND
- 7 _____CTS
- 8 _____RTS
- 9 _____VCC (+5V)



DC Adapter
+5v +- 10%
150mA (min.)

RS-232C parameters include:

1. Baud rate
2. Data bits
3. Parity
4. Handshaking protocol
5. Character delay
6. Data terminator

1. Baud Rate (bps)

<p>19200</p>	<p>300</p>
<p>600</p>	<p>1200</p>
<p>2400</p>	<p>4800</p>
<p>*9600</p>	<p>38400</p>

2. Data Bits


<p>* 8 Bits</p>	<p>7 Bits</p>
-----------------	---------------

3. Parity


<p>* None</p>	<p>Odd</p>
<p>Even</p>	

4. Handshaking


* None



Xon/Xoff




RTS/CTS










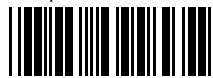


5. Character Delay

Min. to Max.:(00-99)
Define char. delay=??
























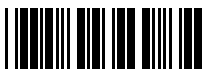
6. Data Terminator

<p>* CR</p> 	<p>None</p> 
<p>LF</p> 	<p>CR+LF</p> 
<p>SPACE</p> 	<p>TAB</p> 
<p>ESC</p> 	<p>Ctrl + C</p> 
<p>STX/ETX</p> 	<p>Xon/Xoff</p> 

CHAPTER 3 BAR CODE SETTING

The scanner can read almost all popular symbologies in the world. Scan one or more codes from the following labels to meet your applications.

Readable Code Setting	
Code 39	<p>*On </p> <p>Off </p>
ITF 2/5	<p>On </p> <p>* Off </p>
IND 2/5	<p>On </p> <p>* Off </p>
MTX 2/5	<p>On </p> <p>*Off </p>
CODABAR	<p>*On </p> <p>Off </p>



Readable Code Setting (Cont'd)	
EAN-13/UPC-A	* On 
	Off 
EAN-8	* On 
	Off 
UPC-E	* On 
	Off 
UPC/EAN	On 
Add-on 2/5	* Off 
Code 128	* On 
	Off 
Code 14	On 
	Off 



Standard readable codes include Code 93, Code 11, Code IV, MSI/Plessey, China Postage and ISBN/ISSN listed in page 25.



3.1 CODE 39 Parameters



These parameters include:

1. Character set
2. Verify check digit
3. Transmit check digit
4. Transmit start/stop digit

1. Character Set
* Standard Code 
Full ASCII code 

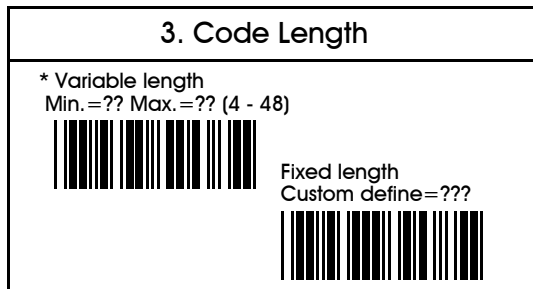
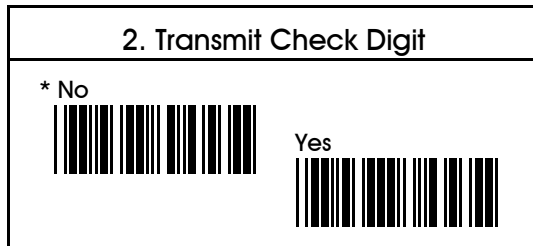
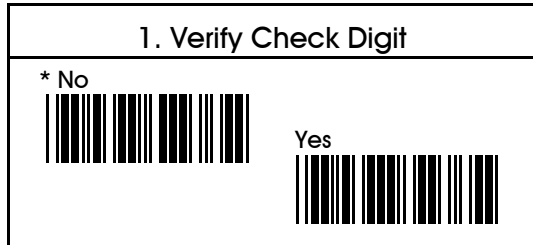
2. Verify Check Digit
* No 
Yes 

3. Transmit Check Digit
* Yes 
No 

4. Transmit Start/Stop Digit
* No 
Yes 

3.2 Interleave 2 of 5 Parameters

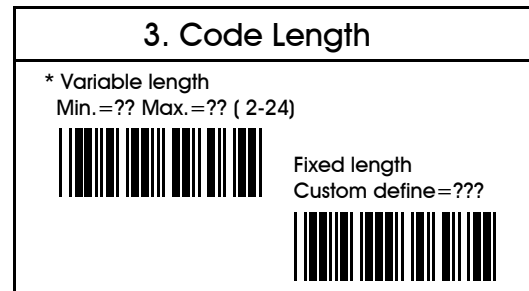
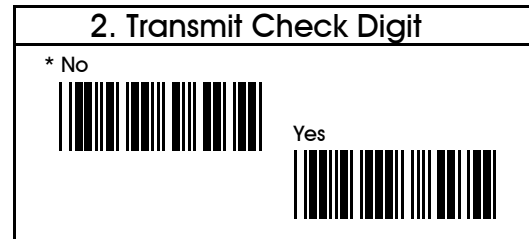
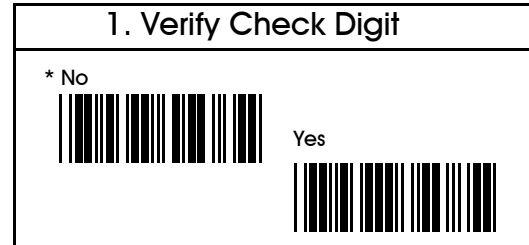
1. Verify check digit
2. Transmit check digit
3. Code length



- Note: 1. Default is set to various length with minimum 4 and maximum 48.
2. In order to suit your routine application, you may also re-define as fixed length up to 3.
 3. You may see examples in Chapter 5 for re-definition.

3.3. Industrial 2 of 5 Parameters



1. Verify check digit
2. Transmit check digit
3. Code length







Note: See examples in Chapter 5 for re-definition.

3.4 Matrix 2 of 5 Parameters

1. Verify check digit
2. Transmit check digit
3. Code length

1. Verify Check Digit	
* No	
Yes	


2. Transmit Check Digit	
* No	
Yes	





3. Code Length	
* Variable length	
Min. = ?? Max. = ?? (2-40)	
	Fixed length
	Custom define=???
	

Note: See examples in Chapter 5 for re-definition.

3.5 Codabar Parameters



1. Transmit start/stop characters
2. Type of start/stop characters

1. Transmit Start/Stop Characters	
* No	
Yes	


2. Type of Start/Stop Characters	
* abcd/abcd	
ABCD/ABCD	
ABCD/TN*E	
abcd/tn*e	

3.6 EAN-13 Parameters

1. Transmit first digit
2. Transmit second digit
3. Transmit check digit



1. Transmit First Digit
<p>* Yes</p>  <p>No</p> 



2. Transmit Second Digit
<p>*Yes</p>  <p>No</p> 

3. Transmit Check Digit
<p>* Yes</p>  <p>No</p> 

3.7 UPC-A Parameters

1. Transmit first digit
2. Transmit second digit
3. Transmit check digit



1. Transmit First Digit
<p>* Yes</p>  <p>No</p> 



2. Transmit Second Digit
<p>* Yes</p>  <p>No</p> 

3. Transmit Check digit
<p>* Yes</p>  <p>No</p> 

3.8 EAN-8 Parameters



1. Transmit first digit
2. Transmit check digit



1. Transmit First Digit	
* Yes 	No 

2. Transmit Check Digit	
* Yes 	No 

3.9 UPC-E Parameters

1. Transmit first digit
2. Transmit check digit

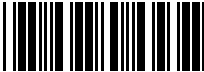

1. Transmit First Digit	
* Yes 	No 

2. Transmit Check Digit	
* Yes 	No 



CHAPTER 4 OPTIONAL SETTING

This chapter provides you instructions for selecting optional parameters in order to fit your special requirements. These options include reading modes, code mark, pre-amble, post-amble, buzzer pitch, buzzer duration, power-up tone, and LED indicator.



4.11 Flash Mode

Flash Mode	
* Enable 	Disable 



4.12 Scanner Multi Read

Scanner Multi Read	
* single read 	double read 

4.13 Buzzer Mode

Buzzer Mode	
* Buzzer on 	Buzzer off 

4.14 Vibrating Indicator

Vibrating Indicator	
ON 	*OFF 











4.2 Code Mark (Code ID) Parameters

You may use the example listed below to define the code mark for your own applications.

Please note that each code mark you define has to follow the steps as example shown below . You may also refer to Chapter 5 for details.

For example: to define " Z " as code mark for code 39. , the steps will be as under :

- a) Scan " Start " label.
- b) Scan Code 39 label as below.
- c) Refer to Appendix A. ASCII Code Table where shows " 5" "A" stand for " Z".
- d) From Appendix D. Hex-Label to scan " 5" "A" labels.
- e) Scan " EXIT" label also from Hex-Label Table.
- f) Scan " END" to complete your definition



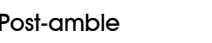
Code Mark Parameters	
Code 39 	ITF 2/5 
IND 2/5 	MTX 2/5 
CODABAR 	EAN-13/UPC-A 
EAN-8 	UPC-E 
Code 128 	
	CANCEL 

- Note: 1. Read code type and then CANCEL label.
2. Please follow the rule for cancellation step by step, i.e.: to read one code type and then scan CANCEL label.

4.3 Pre-amble and Post-amble

Pre-amble & Post-amble	
Pre-amble=?? 	Post-amble=?? 



- Note: 1. You can define maximum 10 characters/digits for each pre-/post-amble.
2. Please refer to examples in Chapter 5.

Cancellation of Pre-amble & Post-amble	
Pre-amble 	CANCEL 
Post-amble 	

Note: Read pre-amble for post-amble first and then CANCEL label afterwards.

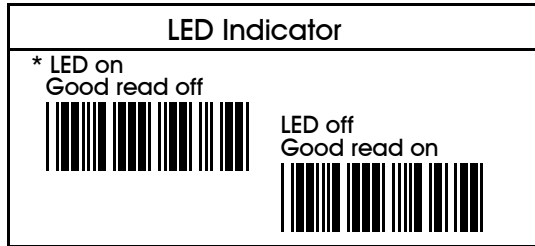
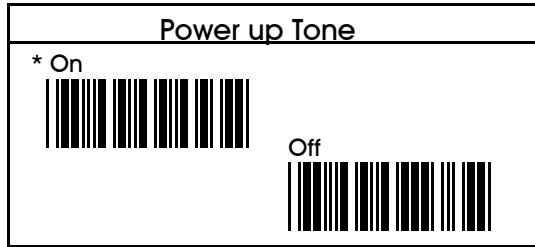
4.4 Buzzer Parameters

Buzzer parameters include buzzer pitch (buzzer frequency) and buzzer duration.

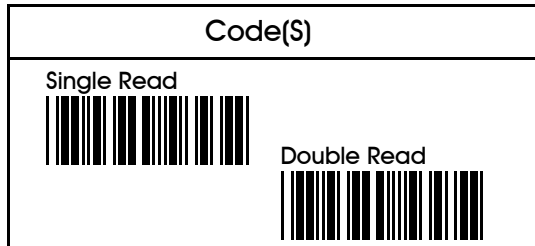
Buzzer Pitch & Duration	
Buzzer pitch=?? (0-22) 	Buzzer duration=?? (0-127) 

4.5 Other parameters

These parameters include power up tone and LED indicator.



4.6 Code(\$\$) Single or Double Read



CHAPTER 5 USEFUL EXAMPLES

Here we list examples concerning configuration steps for your reference. We have illustrated the steps for defining code mark. Now we try others and you will see that it's very important and very useful of our ASCII Code Table and Decimal Table shown in Appendix A and Appendix B respectively.

Please do remember one thing, that is - everytime before setting up your own definition, you will have to write down the order of characters/digits that you find out from ASCII Code Table/Decimal Table first. This important step will minimize mistakes when you proceed configuration procedures.

Example 1. To setup pre-amble,
let's say AjX, of any code

Now simply follow the following steps:

1) From Appendix A. ASCII Code Table you may find out that:

- " 4" & " 1" stand for A
- "6" & "A" stand for j
- " 5" & " 8 " stand for X

Please take note, in orders, "4", "1", "6", "A", "5", "8"

- 2) Scan " START" label printed in the front cover of manual.
- 3) Scan the provided pre-amble label.
- 4) Follow the order of "4", "1", "6", "A", "5", "8" to scan the bar code in the Appendix D. Hex-Label Table.
- 5) Then scan " EXIT" label also printed in Appendix D. Hex-Label Table.
- 6) Finally, scan "END" label printed in the front cover in order to complete your own configuration.

Example 2. To set variable length
for code ITF 2/5

The defaults of minimum and maximum length are 4 and 48 respectively. If you want to set 8 for minimum and 20 for maximum, the steps will be as below:

1) Refer to Appendix B. Decimal Table you may find that :

- " 08 " stands for 8
- " 14 " stands for "20"

Please take note, in orders, "0", "8", "1", "4"

- 2) Scan " START" label printed in the front cover of manual.
- 3) Scan the provided variable length of bar code label.
- 4) Follow the orders you write down to scan bar code labels from Appendix D. Hex-Label Table..
- 5) Scan " EXIT" label also printed in Appendix D. Hex-Label Table.
- 6) Scan " END" label printed in front cover to complete your configuration.

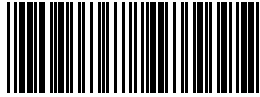
Chapter 6. USB Connection (Optional)

Scan the following command codes to complete USB setting:

SET



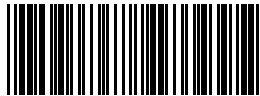
START



USB Setting



END



APPENDICES

APPENDIX A. ASCII CODE TABLE

L \ H	0	1	2	3	4	5	6	7
0	NUL	DLE	SP	0	@	P	`	p
1	SOH	DC1	!	1	A	Q	a	q
2	STX	DC2	"	2	B	R	b	r
3	ETX	DC3	#	3	C	S	c	s
4	EOT	DC4	\$	4	D	T	d	t
5	ENQ	NAK	%	5	E	U	e	u
6	ACK	SYN	&	6	F	V	f	v
7	BEL	ETB	,	7	G	W	g	w
8	BS	CAN	(8	H	X	h	x
9	HT	EM)	9	I	Y	i	y
A	LF	SUB	*	:	J	Z	j	z
B	VT	ESC	+	;	K	【	k	{
C	FF	FS	,	<	L	\	l	
D	CR	GS	-	=	M	】	m	}
E	SO	RS	.	>	N	^	n	~
F	SI	US	/	?	O	_	o	DEL


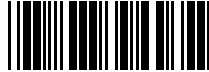

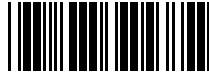



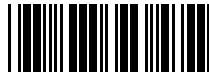
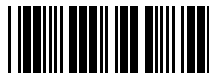
APPENDIX B. DECIMAL TABLE

L \ H	0	1	2	3	4	5	6	7
0	0	16	32	48	64	80	96	112
1	1	17	33	49	65	81	97	113
2	2	18	34	50	66	82	98	114
3	3	19	35	51	67	83	99	115
4	4	20	36	52	68	84	100	116
5	5	21	37	53	69	85	101	117
6	6	22	38	54	70	86	102	118
7	7	23	39	55	71	87	103	119
8	8	24	40	56	72	88	104	120
9	9	25	41	57	73	89	105	121
A	10	26	42	58	74	90	106	122
B	11	27	43	59	75	91	107	123
C	12	28	44	60	76	92	108	124
D	13	29	45	61	77	93	109	125
E	14	30	46	62	78	94	110	126
F	15	31	47	63	79	95	111	127













APPENDIX C. OTHER OPTIONS

In this appendix, we also list some optional parameters regarding computer types and keyboard layout of the keyboard wedge, readable codes and parameters for these readable codes, general parameters.

















A)

Computer Type	
IBM 3196/97,3476/77	
	NEC N5200
NEC PC-98	
	ACER 7300
Sun Type 4/5/5C	
	ADI CC-III
	
	MAC SE
	
	LC-6533
	
	IBM 4714
	



B)

Keyboard Layout	
Switzerland 	Sweden/Finland 
Italy 	Belgium 
U.K. 	Denmark 
Portugal 	Norway 
Latin America 	Japan 
Poland 	Holland 

C)



Readable Code	
Code 93	On 
	* Off 
Code 11	On 
	* Off 
MSI/Plessey	On 
	* Off 
China Postage	On 
	* Off 
Code IV	On 
	* Off 
ISBN/ISSN	On 
	*Off 
GTIN14	* Off 
	ON 
Ean-128	* Off 
	ON 

D) Code 11 Parameters :



1. Number of Check Digit	
One 	Two 

2. Transmit Check Digit	
Yes 	No 


E) Code 93 Parameters

Concatenation	
On 	Off 







F) China Postage Parameters

1. Code Length	
Variable Length Min=? Max=?(2-40) 	Fixed length Custom Define=??? 

2. Verify Check Digit	
Yes 	No 



3. Transmit Check Digit	
Yes 	No 

G) General Parameters- Code Mark



Code Mark Parameters	
Code 93 	Code 11 
MSI/Plessey 	China Postage 
Code IV 	CANCEL 

Note: 1. Read code type (just once a time) and then CANCEL label afterwards.





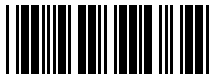












H) General Parameters

Bar — Space Invert to Read	
Yes 	No 

I) K/B Control Code Emulation F1-F12

K/B Control Code Emulation F1-F12	
Disable 	Enable 

APPENDIX D. HEX-LABEL TABLE

0		A	
1		B	
2		C	
3		D	
4		E	
5		F	
6			
7		EXIT	
8			
9			

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