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# THERMOSPAN®

200-20

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# SECTIONAL DOOR SYSTEMS

## INSULATED SECTIONAL STEEL DOORS CUT YOUR TOTAL COST

Wayne-Dalton Thermospan<sup>®</sup> 200-20 offers premium thermal efficiency combined with a heavy-duty 20-gauge flush exterior surface. Featuring continuous foamed-in-place insulation and a non-conductive thermal break between the inner and outer skins, the Thermospan 200-20 provides a U-value of .057 and an R-value of 17.50, making it the ideal door for energy-conscious architects, engineers, contractors, and building owners.

The Wayne-Dalton Thermospan Series doors are the only doors in the industry with patented, roll-formed integral struts on each section, making them the most rigid doors available.



- PREMIUM THERMAL QUALITIES
  (R-VALUE = 17.50, U-VALUE = 0.057)
- STANDARD SIZES UP TO 24' 2"WIDE AND 16' 1" HIGH
- INDUSTRIAL/COMMERCIAL DURABILITY
- SMOOTH, FLUSH EXTERIOR FINISH
- INTEGRAL STEEL STRUTS
  FOR SUPERIOR STRENGTH
- 25K CYCLE SPRINGS STANDARD

# SECTIONAL DOOR SYSTEMS THERMOSPAN® 200-20

The Thermospan 200-20 outperforms other conventional insulated steel doors in the area of energy efficiency. The Thermospan 200-20 offers a U-Value of .057 (R-value of 17.5) - a dramatic improvement over most conventional insulated steel doors, which typically have U-values between .33 and .51. At the heart of the Thermospan 200-20's excellent insulation qualities is a patented manufacturing process during which the polyurethane core is continuously foamed-inplace between the outer and inner skins, forming a homogenous sandwich of steel/polyurethane/steel. This process creates outstanding thermal, strength, and bonding characteristics which combine to make the Thermospan 200-20 an ideal choice for commercial and industrial applications. Additionally, a non-conductive thermal break virtually stops hot or cold outside temperatures from being transmitted to the inside.

#### **Materials & Construction**

The Thermospan 200-20 also features two patented  $1^{3}/4^{"}$  integral roll-formed struts per section providing the highest strength-to-weight ratio.

Part of what makes the Thermospan 200-20 virtually maintenance free is the pre-painted flush exterior surface. This outer skin of hot-dipped galvanized, structural quality steel is factory finished with baked-on corrosion-resistant primer and a white polyester finish coat. The inner skin is also hot-dipped galvanized steel factory finished with the same corrosion-resistant primer and polyester finish coat.

The Thermospan 200-20 features an innovative thermal break that keeps the interior skin at room temperature, preventing condensation and frost and thereby resisting corrosion. A flexible vinyl bulb seal and non-corrosive polymer retainer prevent water and air filtration at the bottom of the door. Reinforcement plates are located at all hardware attachment locations, and industry standard commercial-grade, heavy-duty, hot-dipped galvanized hardware also contribute to the Thermospan 200-20's long service life.

For the same energy efficiency with a pinstriped, pebbled outer skin, see Wayne-Dalton's Thermospan 200. Contact Wayne-Dalton for additional sizes and colors.

### **Color Options**



White Smooth Flush Finish

**Joint seal** prevents air infiltration and saves energy.

**Thermal break** separates inner and outer skins so virtually no heat or cold is conducted through section.

Prepainted inner and outer skins for added corrosion-resistance.

NOTE: Both skins are also hot-dipped galvanized steel for further protection against corrosion.

#### Solid polyurethane core provides

maximum thermal efficiency and adds to quiet operation and strength.

#### Integral struts

Two I 3/4" roll-formed struts per section increases rigidity and strength.

Two-inch nominal thickness.

## Rugged 20-gauge smooth, flush

exterior skin gives the Thermospan 200-20 excellent strength qualities, ideal for large openings.



#### **Extended Limited Warranty**

TEN (10) YEARS against cracking, splitting or deterioration due to rust. SEVEN (7) YEARS against separation of polyurethane from the steel skin of the panel.

#### **Operation Options**

- Chain Hoist Operation
- Motor Operation

#### **Performance Options**

- High Cycle Spring (50K, 100K)
- 3" Track Option
- Windload

#### Window Options



Vision Lites allow for visibility while maintaining security

### Safety Options

- Broken Cable Devices
- Safety Edges
- Safety Photo Eyes

#### **Special Application Options**

- Special Track Designs
- Pass Doors
- Mullions



Aluminum full view sections all for maximum natural light and visibility



STANDARD SIZES UP TO: 24' 2" WIDE & 16' 1" HIGH

**ENERGY EFFICIENCY VALUES:** U = 0.057 R = 17.50

#### WINDLOAD:



MEET OR EXCEED ANSI/DASMA 102-2003 IN ACCORDANCE WITH ASTM E-330-70.

#### **BEST APPLICATIONS:**

- Extra Heavy-Duty Applications -Where High Insulation Value Is Desired

U.S. Patent Nos. 4238544 and 4339487

#### **General Operating Clearances**

	Headroom***		Sideroom**		Depth Into Room	Center Line of Springs	
Туре	2" track	3" track	2" track	3" track	2" & 3" track	2" track	3" track
Standard Lift Manual12"R	12½-17"	NA		5½"	Opening Height +18"	Opening Height +12"	NA
Standard Lift Manual15"R	I4½-20"	15½-21"				Opening Height +13"	Opening Height +14"
Standard Lift Motor Oper. 12"R	15-19½"	NA	4½"		Opening Height +66"	Opening Height +12"	NA
Standard Lift Motor Oper. 15"R	15-19½"	18-23½"				Opening Height +13"	Opening Height +14"
High Lift Manual	Door	Height			Opening Height – Lift +30"	Opening Height	Opening Height
High Lift Motor Oper.	+12"		24" One Side			+Lift +6½"	+Lift +7½"
Vertical Lift Manual 12"R	Door Height		4½"	5½"	Opening Height +18"	Double Door Height	
Vertical Lift Motor Oper. 12"R	+20"		24" One Side			+13"	
Low Headroom Manual*	6-14½"	6-14½"	6"	9"	Opening Height +20" - 26"	Does Not Apply	
Low Headroom Motor Oper.*	8½-17"	8½-17"	0		Opening Height +66"		

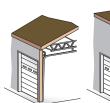
#### **Panel/Section Selection Guide**

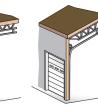
Door	Section and I	Door Height and Section Selection		
Door Width	No. Panels	Max. No. Windows	Door Height	No. Sections
Up to 9'2"	2	2	Up thru 8'1"	4
9'3" to 12'2"	3	3	8'2" thru 10'1"	5
12'3" to 16'2"	4	4	10'2" thru 12'1"	6
16'3" to 19'2"	5	5	12'2" thru 14'1"	7
19'3" to 24'2"	6	7	14'2" thru 16'1"	8
24'3" & up	Cal	l Factory	16'2" & up	Call Factory

\* Note: Rear mount torsion requirements shown on chart. See drawings for front mount torsion clearances.

- \*\* Note: 8" sideroom required, one sidefor doors having chain hoist. 24" side room required, one side for doors having jackshaft operators.
- \*\*\*\*Note: Clear headroom is based on cable size so please contact factory for specific headroom for your door.

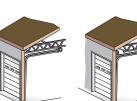
#### **Track Selection Guide**







Vertical Lift



Low Headroom

7) | | | | | | | | | | | | | | (1)1 ORS & OPERATORS

Standard Lift

High Lift (break-away is standard, straight incline is available)

Roof Pitch (standard or high lift)

(rear mou

droom	Low Headroom
unt torsion)	(front mount torsion)

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#### Note to specifiers: Words in parentheses indicate frequently specified and highly recommended options.

## PART I - GENERAL

- 1.01 Section Includes
- A. Sectional overhead doors [manually] [motor] operated with accessories and components.
- 1.02 **Related Work** 
  - A. Opening preparation, miscellaneous or structural steel work, access panels finish or field painting are in the scope of work of other trades and divisions of these specifications.

#### 1.03

- 3 Reference Standards A. ANSI/DASMA 102 American National Standards Institute [A216.1] Specifications for sectional overhead doors published by Door & Access Systems Manufacturers Association, International in bulletin 102-1990.
- B. ASTM AI23 Zinc [hot-dipped galvanized] coatings on iron and steel products.
- C. ASTM A216 Specifications for sectional overhead type doors
- D. ASTM A229 Steel wire, oil-tempered for mechanical springs.
- E. ASTM A-653-94 Steel sheet, zinc-coated [galvanized] by the hot-dipped process, commercial quality
- F. ASTM D1929 Ignition temperature test to determine flash and ignition temperature of foamed plastics.
- G. ASTM E84-91A Tunnel test for flame spread
- and smoke developed index.
- H. ASTM E330 Structural performance of exterior windows, curtain walls, and doors by uniform static air pressure difference.
- ASTM E413-87 Sound transmission class. Acoustical performance value = 23
- ASTM E1332-90 Outdoor-indoor transmission class. Acoustical performance value = 22.
- K. ASTM E283 Air infiltration for = .07CFM/FT<sup>2</sup>at 15 MPH

#### 1.04 **Quality Assurance**

- A. Sectional overhead doors and all accessories and components required for complete and secure installations shall be manufactured as a system from one manufacturer.
- B. Sectional overhead doors shall be tested and labeled certifying compliance with ASTM D1929 and ASTM E84-91A standards.

#### 1.05 Systems Description

- A. Sectional Overhead Door:Type:
- Thermospan 200-20 B. Mounting: Continuous angle mounting for [steel]
- [wood] jambs
- C. Operation: [manual push-up] [chain hoist] [motor] [motor with chain hoist]
- D. Material: Galvanized steel with polyester finish paint
- Insulation: Polyurethane F

#### 1.06 Submittals

- A. Shop Drawings: Clearly indicate the following: I. Design and installation details to withstand
  - standard windload. 2. All details required for complete operation
  - and installation.
  - 3. Hardware locations.
  - 4. Type of metal and finish for door sections.
  - 5. Finish for miscellaneous components and accessories.
- B. Product Data: Indicating manufacturer's product data, and installation instructions.

- Delivery, Handling, Storage 1.07 A. Deliver products in manufacturer's original containers, dry, undamaged, seals and labels intact.
  - Store and protect products in accordance with manufacturer's recommendations.
- 1.08 Warranty
  - A. Provide manufacturer's standard SEVENYEAR warranty against separation/degradation of the polyurethane foam from the steel skin of the panel under provisions of Section 01700. Standard manufacturer's TEN YEAR warranty against cracking, splitting or deterioration due to rust-through.TEN YEARS on insulation value.

#### PARTII - PRODUCTS

#### 2.01 Manufacturer

A. Wayne-Dalton or approved equal Thermospan 200-20 insulated sectional overhead doors of steel construction complete as specified in this section and as manufactured by Wayne-Dalton Corp., Mt. Hope, Ohio.

#### 2.02 Materials

- A. Door Sections: Shall be of steel/polyurethane/steel sandwich type construction with thermal break and calculated materials "R"- value of 17.50, in accordance with industry guidelines.
  - 1. Exterior Skin: Structural quality, hot-dipped galvanized steel, 20 gauge white flush smooth.
  - 2. Interior Skin: Structural quality, hot-dipped, galvanized steel, factory finished with a polyester primer and white finish coat. Interior skin shall have two 13/4" roll-formed integral struts sealed with polypropylene rib caps per section.
  - 3. Ends of section shall be sealed with 18 or 16 [14 GA.] gauge hot-dipped galvanized steel full height end caps.
  - 4. Insulation: Cavity shall be filled with foamed-in-place CFC free polyurethane core separated by a factory extruded thermal break.
  - 5. Insulated sections shall be tested by an I.C.B.O. certified laboratory in accordance with ASTM E-84-91A and shall achieve a Flamespread Index of 10 or less and a Smoke Developed Index of 210 or less
  - 6. Insulation material shall be tested by an I.C.B.O. certified laboratory in accordance with ASTM D-1929 and shall achieve a minimum Flash Ignition temperature of 734 degrees F, and a minimum Self Ignition temperature of 950 degrees F.
- 7. Insulated sections shall be tested and meet all requirements of the UBC 17-5 corner burn.
- Track: Track design shall be [standard lift] [high lift] [vertical lift] [low headroom]. Vertical mounting angles shall be hot-dipped galvanized. Track size shall be [2"] [3"].Vertical track shall be graduated to provide wedge type weathertight closing with continuous angle mounting for [steel] [wood] jambs, and shall be fully adjustable to seal door at jambs. Horizontal track shall be reinforced with continuous angle of adequate length and gauge to minimize deflection.
- Note: Horizontal track applies to standard lift, high lift, low headroom and follow-the-roof designs only. C. Hardware: Hinge and Roller Assembly:
  - I. Hinges and brackets shall be made from hot-dipped galvanized steel.
  - 2. Track rollers shall be case-hardened inner steel races with 10-ball [2"] [3"] rollers.
  - 3. All factory authorized attachments shall be made at locations indicated and reinforced with backup plates.

- D. Counterbalance: 1. Springs shall be torsion type, low-stress, helical wound, oil-tempered spring wire to provide minimum [25,000 standard] [50,000] [100,000] cycles of use, on continuous steel [solid].
- 2. Spring fittings and drums made of die cast, high strength aluminum.
- 3. Pre-formed galvanized steel aircraft cable shall provide a minimum of a 5:1 safety factor.
- 2.03 Operation
  - A. Operation shall be [manual push-up] [chain hoist] [motor] [motor with chain hoist]. Manufacturer does not recommend chain hoists or jack shaft operators on the following track applications.
    - •15" radius standard lift with roof pitch less than 2:12 •Hi-lift less than 24"
    - •Hi-lift between 12" 23" with roof pitch less than 1:12 Low headroom track
  - Special chain hoist assemblies (using a trolley rail) are available for the above track systems.

#### 2.04 Locks

- A. Locks shall engage the right-hand vertical track and utilize [an interior side lock] [standard size rim cylinder]
- Weatherstripping 2.05
  - A. Doors shall be equipped with top and side seals to seal against header, co-polymer joint seals between sections, and vinyl "bulb" shaped astragal provided on the bottom section.

#### 2.06 Glazing

#### A. Optional.

- 2.07 Windload
  - A. Windload per DASMA 102-2003 and as required by local codes.

#### PART III - EXECUTION

#### 3.01 Installation

- A. General:
  - I. Install doors in accordance with manufacturer's instructions and standards. Installation shall be by an authorized Wayne-Dalton representative.
  - 2. Verify that existing conditions are ready to receive sectional overhead door work.
  - 3. Beginning of sectional overhead door work means acceptance of existing conditions
- B. Install door complete with necessary hardware, jamb and head mold strips, anchors, inserts hangers, and equipment supports in accordance with final shop drawings, manufacturer's
- instructions, and as specified herein.
- C. Fit align and adjust sectional overhead door assemblies level and plumb for smooth operation.
- D. Upon completion of final installation, lubricate, test and adjust doors to operate easily, free from warp, twist or distortion and fitting for entire perimeter. Note: Architect may consider providing a schedule when more than one sectional overhead door or opening type is required.
- 3.02 Materials (See note above.)

### Specifications and technical information also available at www.arcat.com, SpecWizard™, and Sweets.com®.

#### **Distributed By:**



COMMERCIAL DOORS & OPERATORS

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