Rotaries #16-07

Delayed Deck Engagement

Product: Groundsmaster 4500 & 4700-D May 7, 2008

Affected Units: Models: Serial Numbers:

30856 230000101 – 260000526 30868 230000101 – 260000279

Situation:

Equipment operators may report an abnormally long delay in the engagement of the cutting decks on 2003 and newer GM 4500 and 4700-D units. This delay can extend engagement of the decks for 30 seconds or more, and may be intermittent. Normal deck engagement time is approximately 1.5 to 3 seconds.

The cause for the delay may be an internal malfunction inside the Standard Control Module (SCM). If the SCM is identified to be the source of the problem, a replacement SCM along with a PTO Converter Harness will be required to correct the issue.

Diagnostic Information:

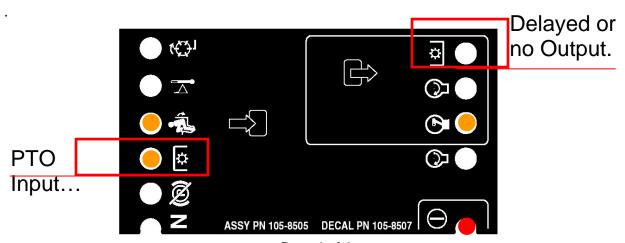
Remove the Operator's Console Cover on the right side of the machine. While sitting in the seat, turn the key to the <u>On</u> position, but do not start engine. Turn on the PTO Switch and observe the LED Lights on the Standard Control Module (SCM). The <u>PTO Input</u> light will illuminate (on the SCM) but the <u>PTO Output</u> light does not light (or the Ramp-Up Module) for up to 30 seconds or more. Review the machine Operators Manual and the picture below for additional details.

Repair Instructions:

A replacement SCM (106-9277) and a PTO Converter Harness (110-8839) are required. The SCM is faulty and the Converter Harness will help keep the problem from reoccurring.

Special Note:

A PTO Converter Harness can be installed on a properly operating unit. Installation of this harness will ensure the delayed engagement issue does not occur. For additional information regarding this bulletin, contact your local authorized Toro Commercial Products Distributor.



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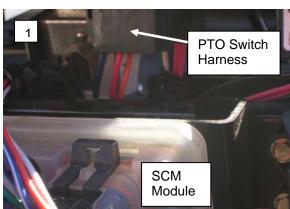


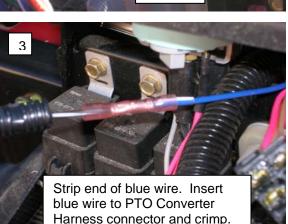
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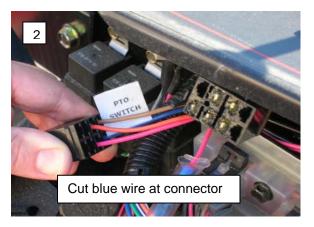
Installation Instructions for PTO Converter Harness (110-8839)

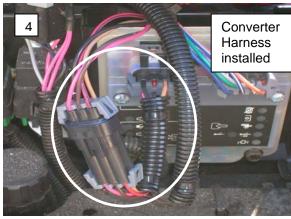
For models 30856, serials 230000101~260000526 & 30868, serials 230000101~260000279

- 1. Move machine to level surface. Lower cutting units to the ground, stop engine and remove Key.
- 2. Remove the Operators Console Cover on the right side of unit.
- 3. Locate the PTO Switch. Disconnect the wire harness connector at the underside of the switch (pic.1). Pull connector outwards to access wires.
 - **Note:** 4 wires on PTO Switch connector. They are blue, pink, orange & brown.
- 4. Cut the blue wire at the PTO Switch connector. Once cut, re-install the Switch connector onto the PTO Switch (pic.2).
- 5. Hold loose blue wire and strip back approx. ¼" of wire insulation. Insert the stripped blue wire end into the crimp connector of the Converter Harness. Use suitable pliers to crimp (pic 3).
- 6. Unplug the male 5 wire connector from the SCM Module. Plug into the female Converter Harness connector.
- 7. Plug the male connector of the Converter Harness into the SCM (pic 4).
- 8. Sit in seat, start unit and engage PTO to ensure proper operation. Reinstall Console Cover.









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