TOSHIBA

FILE NO. A10-031

# SERVICE MANUAL

# AIR-CONDITIONER
## SPLIT TYPE

## INDOOR UNIT <DIGITAL INVERTER>

### Compact 4-way Cassette Type

| | |
|---|---|
| ***RAV-SM404MUT-E*** | ***RAV-SM404MUT-TR*** |
| ***RAV-SM454MUT-E*** | ***RAV-SM454MUT-TR*** |
| ***RAV-SM564MUT-E*** | ***RAV-SM564MUT-TR*** |

### Concealed Duct Type

| | |
|---|---|
| ***RAV-SM564BT-E*** | ***RAV-SM564BT-TR*** |
| ***RAV-SM804BT-E*** | ***RAV-SM804BT-TR*** |
| ***RAV-SM1104BT-E*** | ***RAV-SM1104BT-TR*** |
| ***RAV-SM1404BT-E*** | ***RAV-SM1404BT-TR*** |

### Ceiling Type

| | |
|---|---|
| ***RAV-SM564CT-E*** | ***RAV-SM564CT-TR*** |
| ***RAV-SM804CT-E*** | ***RAV-SM804CT-TR*** |
| ***RAV-SM1104CT-E*** | ***RAV-SM1104CT-TR*** |
| ***RAV-SM1404CT-E*** | ***RAV-SM1404CT-TR*** |

HFC

R410A

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**NOTE**

A direct current motor is adopted for indoor fan motor in the Concealed Duct Standard Type air conditioner. Caused from its characteristics, a current limit works on the direct current motor. When replacing the high-performance filter or when opening the service board, be sure to stop the fan. If an above action is executed during the fan operation, the protective control works to stop the unit operation, and the check code “P12” may be issued. However it is not a trouble. When the desired operation has finished, be sure to reset the system to clear “P12” error code using the leak breaker of the indoor unit. Then push the operation stop button of the remote controller to return to the usual operation.

# CONTENTS

# Original instruction

Please read carefully through these instructions that contain important information which complies with the “Machinery” Directive (Directive 2006/42/EC), and ensure that you understand them.

## Generic Denomination: Air Conditioner

## Definition of Qualified Installer or Qualified Service Person

The air conditioner must be installed, maintained, repaired and removed by a qualified installer or qualified service person.

When any of these jobs is to be done, ask a qualified installer or qualified service person to do them for you.

A qualified installer or qualified service person is an agent who has the qualifications and knowledge described in the table below.

| Agent | Qualifications and knowledge which the agent must have |
|---|---|
| Qualified installer (∗1) | • The qualified installer is a person who installs, maintains, relocates and removes the air conditioners made by Toshiba Carrier Corporation.<br>He or she has been trained to install, maintain, relocate and remove the air conditioners made by Toshiba Carrier Corporation or, alternatively, he or she has been instructed in such operations by an individual or individuals who have been trained and is thus thoroughly acquainted with the knowledge related to these operations.<br>• The qualified installer who is allowed to do the electrical work involved in installation, relocation and removal has the qualifications pertaining to this electrical work as stipulated by the local laws and regulations, and he or she is a person who has been trained in matters relating to electrical work on the air conditioners made by Toshiba Carrier Corporation or, alternatively, he or she has been instructed in such matters by an individual or individuals who have been trained and is thus thoroughly acquainted with the knowledge related to this work.<br>• The qualified installer who is allowed to do the refrigerant handling and piping work involved in installation, relocation and removal has the qualifications pertaining to this refrigerant handling and piping work as stipulated by the local laws and regulations, and he or she is a person who has been trained in matters relating to refrigerant handling and piping work on the air conditioners made by Toshiba Carrier Corporation or, alternatively, he or she has been instructed in such matters by an individual or individuals who have been trained and is thus thoroughly acquainted with the knowledge related to this work.<br>• The qualified installer who is allowed to work at heights has been trained in matters relating to working at heights with the air conditioners made by Toshiba Carrier Corporation or, alternatively, he or she has been instructed in such matters by an individual or individuals who have been trained and is thus thoroughly acquainted with the knowledge related to this work. |
| Qualified service person (∗1) | • The qualified service person is a person who installs, repairs, maintains, relocates and removes the air conditioners made by Toshiba Carrier Corporation. He or she has been trained to install, repair, maintain, relocate and remove the air conditioners made by Toshiba Carrier Corporation or, alternatively, he or she has been instructed in such operations by an individual or individuals who have been trained and is thus thoroughly acquainted with the knowledge related to these operations.<br>• The qualified service person who is allowed to do the electrical work involved in installation, repair, relocation and removal has the qualifications pertaining to this electrical work as stipulated by the local laws and regulations, and he or she is a person who has been trained in matters relating to electrical work on the air conditioners made by Toshiba Carrier Corporation or, alternatively, he or she has been instructed in such matters by an individual or individuals who have been trained and is thus thoroughly acquainted with the knowledge related to this work.<br>• The qualified service person who is allowed to do the refrigerant handling and piping work involved in installation, repair, relocation and removal has the qualifications pertaining to this refrigerant handling and piping work as stipulated by the local laws and regulations, and he or she is a person who has been trained in matters relating to refrigerant handling and piping work on the air conditioners made by Toshiba Carrier Corporation or, alternatively, he or she has been instructed in such matters by an individual or individuals who have been trained and is thus thoroughly acquainted with the knowledge related to this work.<br>• The qualified service person who is allowed to work at heights has been trained in matters relating to working at heights with the air conditioners made by Toshiba Carrier Corporation or, alternatively, he or she has been instructed in such matters by an individual or individuals who have been trained and is thus thoroughly acquainted with the knowledge related to this work. |

## Definition of Protective Gear

When the air conditioner is to be transported, installed, maintained, repaired or removed, wear protective gloves and 'safety' work clothing.

In addition to such normal protective gear, wear the protective gear described below when undertaking the special work detailed in the table below.

Failure to wear the proper protective gear is dangerous because you will be more susceptible to injury, burns, electric shocks and other injuries.

| Work undertaken | Protective gear worn |
|---|---|
| All types of work | Protective gloves<br>"Safety" working clothing |
| Electrical-related work | Gloves to provide protection for electricians and from heat<br>Insulating shoes<br>Clothing to provide protection from electric shock |
| Work done at heights (50 cm or more) | Helmets for use in industry |
| Transportation of heavy objects | Shoes with additional protective toe cap |
| Repair of outdoor unit | Gloves to provide protection for electricians and from heat |

The important contents concerned to the safety are described on the product itself and on this Service Manual.

Please read this Service Manual after understanding the described items thoroughly in the following contents (Indications/Illustrated marks), and keep them.

### [Explanation of indications]

| Indication | Explanation |
|---|---|
| ⚠ DANGER | Indicates contents assumed that an imminent danger causing a death or serious injury of the repair engineers and the third parties when an incorrect work has been executed. |
| ⚠ WARNING | Indicates possibilities assumed that a danger causing a death or serious injury of the repair engineers, the third parties, and the users due to troubles of the product after work when an incorrect work has been executed. |
| ⚠ CAUTION | Indicates contents assumed that an injury or property damage (*) may be caused on the repair engineers, the third parties, and the users due to troubles of the product after work when an incorrect work has been executed. |

* Property damage : Enlarged damage concerned to property, furniture, and domestic animal/pet

### [Explanation of illustrated marks]

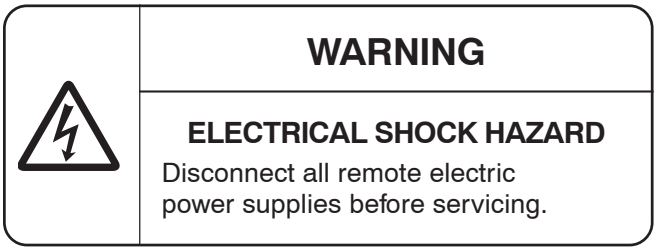
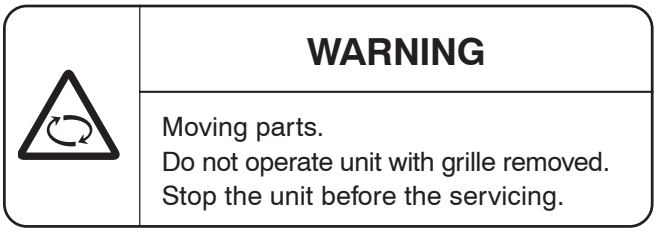
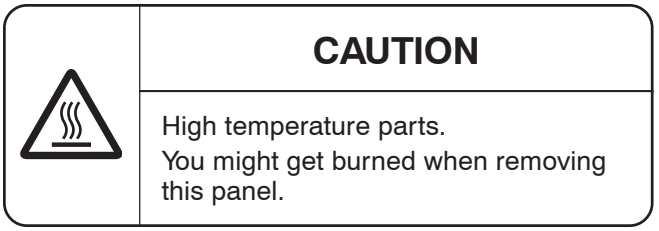
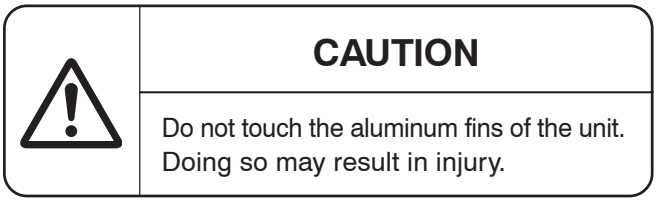
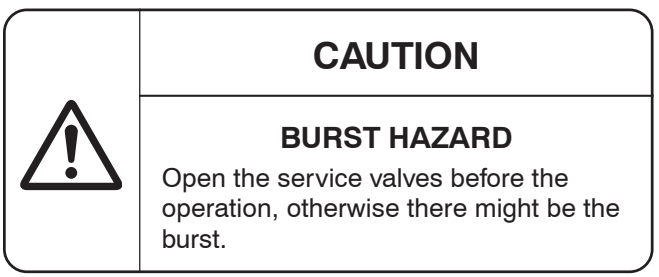
| Mark | Explanation |
|---|---|
|  | Indicates prohibited items (Forbidden items to do)<br>The sentences near an illustrated mark describe the concrete prohibited contents. |
|  | Indicates mandatory items (Compulsory items to do)<br>The sentences near an illustrated mark describe the concrete mandatory contents. |
|  | Indicates cautions (Including danger/warning)<br>The sentences or illustration near or in an illustrated mark describe the concrete cautious contents. |

# Warning Indications on the Air Conditioner Unit

### [Confirmation of warning label on the main unit]

Confirm that labels are indicated on the specified positions

If removing the label during parts replace, stick it as the original.

| Warning indication | Description |
|---|---|
|  | **WARNING**<br>ELECTRICAL SHOCK HAZARD<br>Disconnect all remote electric power supplies before servicing. |
|  | **WARNING**<br>Moving parts.<br>Do not operate unit with grille removed.<br>Stop the unit before the servicing. |
|  | **CAUTION**<br>High temperature parts.<br>You might get burned when removing this panel. |
|  | **CAUTION**<br>Do not touch the aluminum fins of the unit.<br>Doing so may result in injury. |
|  | **CAUTION**<br>BURST HAZARD<br>Open the service valves before the operation, otherwise there might be the burst. |

# Precaution for Safety

The manufacturer shall not assume any liability for the damage caused by not observing the description of this manual.

## ⚠ WARNING

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|---|---|
| General | Before starting to repair the air conditioner, read carefully through the Service Manual, and repair the air conditioner by following its instructions. |
| | Only qualified service person (∗1) is allowed to repair the air conditioner.<br>Repair of the air conditioner by unqualified person may give rise to a fire, electric shocks, injury, water leaks and/or other problems. |
| | Only a qualified installer (∗1) or qualified service person (∗1) is allowed to carry out the electrical work of the air conditioner.<br>Under no circumstances must this work be done by an unqualified individual since failure to carry out the work properly may result in electric shocks and/or electrical leaks. |
| | Wear protective gloves and safety work clothing during installation, servicing and removal. |
| | When connecting the electrical wires, repairing the electrical parts or undertaking other electrical jobs, wear gloves to provide protection for electricians and from heat, insulating shoes and clothing to provide protection from electric shocks.<br>Failure to wear this protective gear may result in electric shocks. |
| | Use wiring that meets the specifications in the Installation Manual and the stipulations in the local regulations and laws. Use of wiring which does not meet the specifications may give rise to electric shocks, electrical leakage, smoking and/or a fire. |
| | Only a qualified installer (∗1) or qualified service person (∗1) is allowed to undertake work at heights using a stand of 50 cm or more or to remove the intake grille of the indoor unit to undertake work. |
| | When working at heights, use a ladder which complies with the ISO 14122 standard, and follow the procedure in the ladder's instructions.<br>Also wear a helmet for use in industry as protective gear to undertake the work. |
| | When working at heights, put a sign in place so that no-one will approach the work location, before proceeding with the work.<br>Parts and other objects may fall from above, possibly injuring a person below. |
| | Do not touch the aluminum fin of the outdoor unit.<br>You may injure yourself if you do so. If the fin must be touched for some reason, first put on protective gloves and safety work clothing, and then proceed. |
| | Do not climb onto or place objects on top of the outdoor unit.<br>You may fall or the objects may fall off of the outdoor unit and result in injury. |
| | When transporting the air conditioner, wear shoes with additional protective toe caps. |
| | When transporting the air conditioner, do not take hold of the bands around the packing carton.<br>You may injure yourself if the bands should break. |
| | This air conditioner has passed the pressure test as specified in IEC 60335-2-40 Annex EE. |

## ⚠ DENGER

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| Turn off breaker. | Before carrying out the installation, maintenance, repair or removal work, be sure to set the circuit breaker to the OFF position. Otherwise, electric shocks may result. |
| | Before opening the intake grille of the indoor unit or service panel of the outdoor unit, set the circuit breaker to the OFF position. Failure to set the circuit breaker to the OFF position may result in electric shocks through contact with the interior parts.<br>Only a qualified installer (∗1) or qualified service person (∗1) is allowed to remove the intake grille of the indoor unit or service panel of the outdoor unit and do the work required. |
| | Before starting to repair the outdoor unit fan or fan guard, be absolutely sure to set the circuit breaker to the OFF position, and place a "Work in progress" sign on the circuit breaker. |
| | When cleaning the filter or other parts of the indoor unit, set the circuit breaker to OFF without fail, and place a "Work in progress" sign near the circuit breaker before proceeding with the work. |

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| Execute discharge between terminals. | Even if the circuit breaker has been set to the OFF position before the service panel is removed and the electrical parts are repaired, you will still risk receiving an electric shock.<br>For this reason, short-circuit the high-voltage capacitor terminals to discharge the voltage before proceeding with the repair work.<br>For details on the short-circuiting procedure, refer to the Service Manual.<br>You may receive an electric shock if the voltage stored in the capacitors has not been sufficiently discharged. |
| Prohibition | Place a “Work in progress” sign near the circuit breaker while the installation, maintenance, repair or removal work is being carried out.<br>There is a danger of electric shocks if the circuit breaker is set to ON by mistake. |
| Stay on protection | If, in the course of carrying out repairs, it becomes absolutely necessary to check out the electrical parts with the electrical parts box cover of one or more of the indoor units and the service panel of the outdoor unit removed in order to find out exactly where the trouble lies, wear insulated heat-resistant gloves, insulated boots and insulated work overalls, and take care to avoid touching any live parts.<br>You may receive an electric shock if you fail to heed this warning. Only qualified service person (∗1) is allowed to do this kind of work. |

## ⚠ WARNING

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| Check earth wires. | Before troubleshooting or repair work, check the earth wire is connected to the earth terminals of the main unit, otherwise an electric shock is caused when a leak occurs.If the earth wire is not correctly connected, contact an electric engineer for rework. |
| | After completing the repair or relocation work, check that the ground wires are connected properly. |
| | Be sure to connect earth wire. (Grounding work) Incomplete grounding causes an electric shock.<br>Do not connect ground wires to gas pipes, water pipes, and lightning rods or ground wires for telephone wires. |
| Prohibition of modification. | Do not modify the products.Do not also disassemble or modify the parts.<br>It may cause a fire, electric shock or injury. |
| Use specified parts. | When any of the electrical parts are to be replaced, ensure that the replacement parts satisfy the specifications given in the Service Manual (or use the parts contained on the parts list in the Service Manual).<br>Use of any parts which do not satisfy the required specifications may give rise to electric shocks, smoking and/or a fire. |
| Do not bring a child close to the equipment. | If, in the course of carrying out repairs, it becomes absolutely necessary to check out the electrical parts with the electrical parts box cover of one or more of the indoor units and the service panel of the outdoor unit removed in order to find out exactly where the trouble lies, place "Keep out" signs around the work site before proceeding.<br>Third-party individuals may enter the work site and receive electric shocks if this warning is not heeded. |
| Insulating measures | Connect the cut-off lead wires with crimp contact, etc, put the closed end side upward and then apply a water-cut method, otherwise a leak or production of fire is caused at the users’ side. |
| No fire | When performing repairs using a gas burner, replace the refrigerant with nitrogen gas because the oil that coats the pipes may otherwise burn.<br>When repairing the refrigerating cycle, take the following measures.<br>1) Be attentive to fire around the cycle.<br>When using a gas stove, etc, be sure to put out fire before work; otherwise the oil mixed with refrigerant gas may catch fire.<br>2) Do not use a welder in the closed room.<br>When using it without ventilation, carbon monoxide poisoning may be caused.<br>3) Do not bring inflammables close to the refrigerant cycle, otherwise fire of the welder may catch the inflammables. |

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|  Refrigerant | The refrigerant used by this air conditioner is the R410A.<br>Check the used refrigerant name and use tools and materials of the parts which match with it.<br>For the products which use R410A refrigerant, the refrigerant name is indicated at a position on the outdoor unit where is easy to see.<br>To prevent miss-charging, the route of the service port is changed from one of the former R22.<br>Do not use any refrigerant different from the one specified for complement or replacement.<br>Otherwise, abnormally high pressure may be generated in the refrigeration cycle, which may result in a failure or explosion of the product or an injury to your body.<br>For an air conditioner which uses R410A, never use other refrigerant than R410A.<br>For an air conditioner which uses other refrigerant (R22, etc.), never use R410A.<br>If different types of refrigerant are mixed, abnormal high pressure generates in the refrigerating cycle and an injury due to breakage may be caused.<br>Do not charge refrigerant additionally.<br>If charging refrigerant additionally when refrigerant gas leaks, the refrigerant composition in the refrigerating cycle changes resulted in change of air conditioner characteristics or refrigerant over the specified standard amount is charged and an abnormal high pressure is applied to the inside of the refrigerating cycle resulted in cause of breakage or injury.<br>Therefore if the refrigerant gas leaks, recover the refrigerant in the air conditioner, execute vacuuming, and then newly recharge the specified amount of liquid refrigerant.<br>In this time, never charge the refrigerant over the specified amount.<br>When recharging the refrigerant in the refrigerating cycle, do not mix the refrigerant or air other than R410A into the specified refrigerant.<br>If air or others is mixed with the refrigerant, abnormal high pressure generates in the refrigerating cycle resulted in cause of injury due to breakage.<br>After installation work, check the refrigerant gas does not leak.<br>If the refrigerant gas leaks in the room, poisonous gas generates when gas touches to fire such as fan heater, stove or cocking stove though the refrigerant gas itself is innocuous.<br>Never recover the refrigerant into the outdoor unit.<br>When the equipment is moved or repaired, be sure to recover the refrigerant with recovering device.<br>The refrigerant cannot be recovered in the outdoor unit; otherwise a serious accident such as breakage or injury is caused. |
|  Assembly/ Cabling | After repair work, surely assemble the disassembled parts, and connect and lead the removed wires as before.<br>Perform the work so that the cabinet or panel does not catch the inner wires.<br>If incorrect assembly or incorrect wire connection was done, a disaster such as a leak or fire is caused at user's side. |
|  Insulator check | After the work has finished, be sure to use an insulation tester set (500V Megger) to check the resistance is 1MΩ or more between the charge section and the non-charge metal section (Earth position).<br>If the resistance value is low, a disaster such as a leak or electric shock is caused at user's side. |
|  Ventilation | When the refrigerant gas leaks during work, execute ventilation.<br>If the refrigerant gas touches to a fire, poisonous gas generates.<br>A case of leakage of the refrigerant and the closed room full with gas is dangerous because a shortage of oxygen occurs. Be sure to execute ventilation. |
|  Compulsion | When the refrigerant gas leaks, find up the leaked position and repair it surely.<br>If the leaked position cannot be found up and the repair work is interrupted, pump-down and tighten the service valve, otherwise the refrigerant gas may leak into the room.<br>The poisonous gas generates when gas touches to fire such as fan heater, stove or cocking stove though the refrigerant gas itself is innocuous.<br>When installing equipment which includes a large amount of charged refrigerant such as a multi air conditioner in a sub-room, it is necessary that the density does not the limit even if the refrigerant leaks.<br>If the refrigerant leaks and exceeds the limit density, an accident of shortage of oxygen is caused. |
| | Tighten the flare nut with a torque wrench in the specified manner.<br>Excessive tighten of the flare nut may cause a crack in the flare nut after a long period, which may result in refrigerant leakage. |
| | Nitrogen gas must be used for the airtight test. |
| | The charge hose must be connected in such a way that it is not slack. |
| | For the installation/moving/reinstallation work, follow to the Installation Manual.<br>If an incorrect installation is done, a trouble of the refrigerating cycle, water leak, electric shock or fire is caused. |

| | |
|---|---|
|  Check after repair | Once the repair work has been completed, check for refrigerant leaks, and check the insulation resistance and water drainage.<br>Then perform a trial run to check that the air conditioner is running properly. |
| | After repair work has finished, check there is no trouble. If check is not executed, a fire, electric shock or injury may be caused. For a check, turn off the power breaker. |
| | After repair work (installation of front panel and cabinet) has finished, execute a test run to check there is no generation of smoke or abnormal sound.<br>If check is not executed, a fire or an electric shock is caused. Before test run, install the front panel and cabinet. |
|  Do not operate the unit with the valve closed. | Check the following matters before a test run after repairing piping.<br>• Connect the pipes surely and there is no leak of refrigerant.<br>• The valve is opened.<br>Running the compressor under condition that the valve closes causes an abnormal high pressure resulted in damage of the parts of the compressor and etc. and moreover if there is leak of refrigerant at connecting section of pipes, the air is suctioned and causes further abnormal high pressure resulted in burst or injury. |
|  Check after reinstallation | Only a qualified installer (∗1) or qualified service person (∗1) is allowed to relocate the air conditioner. It is dangerous for the air conditioner to be relocated by an unqualified individual since a fire, electric shocks, injury, water leakage, noise and/or vibration may result. |
| | Check the following items after reinstallation.<br>1) The earth wire is correctly connected.<br>2) The power cord is not caught in the product.<br>3) There is no inclination or unsteadiness and the installation is stable.<br>If check is not executed, a fire, an electric shock or an injury is caused. |
| | When carrying out the pump-down work shut down the compressor before disconnecting the refrigerant pipe.<br>Disconnecting the refrigerant pipe with the service valve left open and the compressor still operating will cause air, etc. to be sucked in, raising the pressure inside the refrigeration cycle to an abnormally high level, and possibly resulting in reputing, injury, etc. |
|  Cooling check | When the service panel of the outdoor unit is to be opened in order for the compressor or the area around this part to be repaired immediately after the air conditioner has been shut down, set the circuit breaker to the OFF position, and then wait at least 10 minutes before opening the service panel.<br>If you fail to heed this warning, you will run the risk of burning yourself because the compressor pipes and other parts will be very hot to the touch. In addition, before proceeding with the repair work, wear the kind of insulated heat-resistant gloves designed to protect electricians. |
| | When the service panel of the outdoor unit is to be opened in order for the fan motor, reactor, inverter or the areas around these parts to be repaired immediately after the air conditioner has been shut down, set the circuit breaker to the OFF position, and then wait at least 10 minutes before opening the service panel.<br>If you fail to heed this warning, you will run the risk of burning yourself because the fan motor, reactor, inverter heat sink and other parts will be very hot to the touch.<br>In addition, before proceeding with the repair work, wear the kind of insulated heat-resistant gloves designed to protect electricians. |
|  Installation | Only a qualified installer (∗1) or qualified service person (∗1) is allowed to install the air conditioner. If the air conditioner is installed by an unqualified individual, a fire, electric shocks, injury, water leakage, noise and/or vibration may result. |
| | Before starting to install the air conditioner, read carefully through the Installation Manual, and follow its instructions to install the air conditioner. |
| | Do not install the air conditioner in a location that may be subject to a risk of expire to a combustible gas.<br>If a combustible gas leaks and becomes concentrated around the unit, a fire may occur. |
| | Install the indoor unit at least 2.5 m above the floor level since otherwise the users may injure themselves or receive electric shocks if they poke their fingers or other objects into the indoor unit while the air conditioner is running. |
| | Install a circuit breaker that meets the specifications in the installation manual and the stipulations in the local regulations and laws. |
| | Install the circuit breaker where it can be easily accessed by the qualified service person (∗1). |
| | Do not place any combustion appliance in a place where it is directly exposed to the wind of air conditioner, otherwise it may cause imperfect combustion. |

## Explanations given to user

- If you have discovered that the fan grille is damaged, do not approach the outdoor unit but set the circuit breaker to the OFF position, and contact a qualified service person to have the repairs done. Do not set the circuit breaker to the ON position until the repairs are completed.

## Relocation

- Only a qualified installer (∗1) or qualified service person (∗1) is allowed to relocate the air conditioner. It is dangerous for the air conditioner to be relocated by an unqualified individual since a fire, electric shocks, injury, water leakage, noise and/or vibration may result.
- When carrying out the pump-down work shut down the compressor before disconnecting the refrigerant pipe. Disconnecting the refrigerant pipe with the service valve left open and the compressor still operating will cause air, etc. to be sucked in, raising the pressure inside the refrigeration cycle to an abnormally high level, and possibly resulting in reputing, injury, etc.

(∗1) Refer to the “Definition of Qualified Installer or Qualified Service Person.”

## Declaration of Conformity

| | | |
|---|---|---|
| Manufacturer: | Toshiba Carrier Corporation<br>336 Tadehara, Fuji-shi, Shizuoka-ken 416-8521 JAPAN | |
| Authorized Representative/TCF holder: | Nick Ball<br>Toshiba EMEA Engineering Director<br>Toshiba Carrier UK Ltd.<br>Porsham Close, Belliver Industrial Estate,<br>PLYMOUTH, Devon, PL6 7DB.<br>United Kingdom | |
| Hereby declares that the machinery described below: | | |
| Generic Denomination: | Air Conditioner | |
| Model/type: | RAV-SM404MUT-E | RAV-SM404MUT-TR |
| | RAV-SM454MUT-E | RAV-SM454MUT-TR |
| | RAV-SM564MUT-E | RAV-SM564MUT-TR |
| | RAV-SM564BT-E | RAV-SM564BT-TR |
| | RAV-SM804BT-E | RAV-SM804BT-TR |
| | RAV-SM1104BT-E | RAV-SM1104BT-TR |
| | RAV-SM1404BT-E | RAV-SM1404BT-TR |
| | RAV-SM564CT-E | RAV-SM564CT-TR |
| | RAV-SM804CT-E | RAV-SM804CT-TR |
| | RAV-SM1104CT-E | RAV-SM1104CT-TR |
| | RAV-SM1404CT-E | RAV-SM1404CT-TR |
| Commercial name: | Digital Inverter Series / Super Digital Inverter Series Air Conditioner | |

Complies with the provisions of the “Machinery” Directive (Directive 2006/42/EC) and the regulations transposing into national law.

Complies with the provisions of the following harmonized standard:

EN 378-2: 2008 / A1: 2009

**Note:** This declaration becomes invalid if technical or operational modifications are introduced without the manufacturer’s consent.

## Specifications

| Model | Sound power level (dBA) | | Weight (kg) Main unit (Ceiling panel) |
|---|---|---|---|
| | Cooling | Heating | |
| RAV-SM404MUT-E | ✻ | ✻ | 16 (3) |
| RAV-SM454MUT-E | ✻ | ✻ | 16 (3) |
| RAV-SM564MUT-E | ✻ | ✻ | 16 (3) |
| RAV-SM404MUT-TR | ✻ | ✻ | 16 (3) |
| RAV-SM454MUT-TR | ✻ | ✻ | 16 (3) |
| RAV-SM564MUT-TR | ✻ | ✻ | 16 (3) |
| RAV-SM564BT-E | ✻ | ✻ | 30 |
| RAV-SM804BT-E | ✻ | ✻ | 39 |
| RAV-SM1104BT-E | ✻ | ✻ | 54 |
| RAV-SM1404BT-E | ✻ | ✻ | 54 |
| RAV-SM564BT-TR | ✻ | ✻ | 30 |
| RAV-SM804BT-TR | ✻ | ✻ | 39 |
| RAV-SM1104BT-TR | ✻ | ✻ | 54 |
| RAV-SM1404BT-TR | ✻ | ✻ | 54 |
| RAV-SM564CT-E | ✻ | ✻ | 21 |
| RAV-SM804CT-E | ✻ | ✻ | 25 |
| RAV-SM1104CT-E | ✻ | ✻ | 33 |
| RAV-SM1404CT-E | ✻ | ✻ | 33 |
| RAV-SM564CT-TR | ✻ | ✻ | 21 |
| RAV-SM804CT-TR | ✻ | ✻ | 25 |
| RAV-SM1104CT-TR | ✻ | ✻ | 33 |
| RAV-SM1404CT-TR | ✻ | ✻ | 33 |

✻: Under 70 dBA

- Other specifications than abovementioned models are equal to current models (2 series).

# New Refrigerant (R410A)

This air conditioner adopts a new HFC type refrigerant (R410A) which does not deplete the ozone layer.

## 1. Safety Caution Concerned to New Refrigerant

The pressure of R410A is high 1.6 times of that of the former refrigerant (R22).

Accompanied with change of refrigerant, the refrigerating oil has been also changed.

Therefore, be sure that water, dust, the former refrigerant or the former refrigerating oil is not mixed into the refrigerating cycle of the air conditioner with new refrigerant during installation work or service work.

If an incorrect work or incorrect service is performed, there is a possibility to cause a serious accident.

Use the tools and materials exclusive to R410A to purpose a safe work.

## 2. Cautions on Installation/Service

1) Do not mix the other refrigerant or refrigerating oil.
   For the tools exclusive to R410A, shapes of all the joints including the service port differ from those of the former refrigerant in order to prevent mixture of them.
2) As the use pressure of the new refrigerant is high, use material thickness of the pipe and tools which are specified for R410A.
3) In the installation time, use clean pipe materials and work with great attention so that water and others do not mix in because pipes are affected by impurities such as water, oxide scales, oil, etc.
   Use the clean pipes.
   Be sure to brazing with flowing nitrogen gas. (Never use gas other than nitrogen gas.)
4) For the earth protection, use a vacuum pump for air purge.
5) R410A refrigerant is azeotropic mixture type refrigerant.
   Therefore use liquid type to charge the refrigerant. (If using gas for charging, composition of the refrigerant changes and then characteristics of the air conditioner change.)

## 3. Pipe Materials

For the refrigerant pipes, copper pipe and joints are mainly used.

It is necessary to select the most appropriate pipes to conform to the standard.

Use clean material in which impurities adhere inside of pipe or joint to a minimum.

### 1) Copper pipe

**<Piping>**

The pipe thickness, flare finishing size, flare nut and others differ according to a refrigerant type.

When using a long copper pipe for R410A, it is recommended to select “Copper or copper-base pipe without seam” and one with bonded oil amount 40mg/10m or less.

Also do not use crushed, deformed, discolored (especially inside) pipes.
(Impurities cause clogging of expansion valves and capillary tubes.)

**<Flare nut>**

Use the flare nuts which are attached to the air conditioner unit.

### 2) Joint

The flare joint and socket joint are used for joints of the copper pipe.

The joints are rarely used for installation of the air conditioner.

However clear impurities when using them.

## 4. Tools

1. Required Tools for R410A

   Mixing of different types of oil may cause a trouble such as generation of sludge, clogging of capillary, etc. Accordingly, the tools to be used are classified into the following three types.

   1) Tools exclusive for R410A (Those which cannot be used for conventional refrigerant (R22))
   2) Tools exclusive for R410A, but can be also used for conventional refrigerant (R22)
   3) Tools commonly used for R410A and for conventional refrigerant (R22)

   The table below shows the tools exclusive for R410A and their interchangeability.

### Tools exclusive for R410A (The following tools for R410A are required.)

Tools whose specifications are changed for R410A and their interchangeability

| No. | Used tool | Usage | R410A air conditioner installation | | Conventional air conditioner installation |
|---|---|---|---|---|---|
| | | | Existence of new equipment for R410A | Whether conventional equipment can be used | Whether conventional equipment can be used |
| ① | Flare tool | Pipe flaring | Yes | ∗ (Note) | Yes |
| ② | Copper pipe gauge for adjusting projection margin | Flaring by conventional flare tool | Yes | ∗ (Note) | ∗ (Note) |
| ③ | Torque wrench | Tightening of flare nut | Yes | No | No |
| ④ | Gauge manifold | Evacuating, refrigerant charge, run check, etc. | Yes | No | No |
| ⑤ | Charge hose | | | | |
| ⑥ | Vacuum pump adapter | Vacuum evacuating | Yes | No | Yes |
| ⑦ | Electronic balance for refrigerant charging | Refrigerant charge | Yes | Yes | Yes |
| ⑧ | Refrigerant cylinder | Refrigerant charge | Yes | No | No |
| ⑨ | Leakage detector | Gas leakage check | Yes | No | Yes |

**(Note)** When flaring is carried out for R410A using the conventional flare tools, adjustment of projection margin is necessary. For this adjustment, a copper pipe gauge, etc. are necessary.

### General tools (Conventional tools can be used.)

In addition to the above exclusive tools, the following equipments which serve also for R22 are necessary as the general tools.

1) Vacuum pump. Use vacuum pump by attaching vacuum pump adapter.
2) Torque wrench
3) Pipe cutter
4) Reamer
5) Pipe bender
6) Level vial
7) Screwdriver (+, –)
8) Spanner or Monkey wrench
9) Hole core drill
10) Hexagon wrench (Opposite side 4mm)
11) Tape measure
12) Metal saw

Also prepare the following equipments for other installation method and run check.

1) Clamp meter
2) Thermometer
3) Insulation resistance tester (Megger)
4) Electroscope

# 1. AIR DUCTING WORK

## 1-1. Static Pressure Characteristics

### Concealed Duct type

**RAV-SN564BT ∗, RAV-SN804BT ∗, RAV-SN1104BT ∗, RAV-SN1404BT ∗**

**Fig. 1 SM56 type (Round duct)**

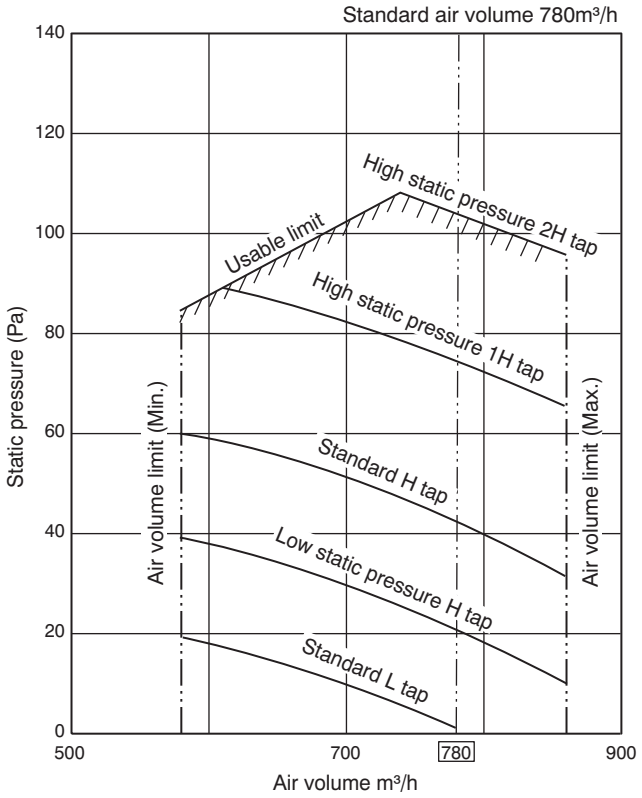



**Fig. 2 SM56 type (Square duct)**

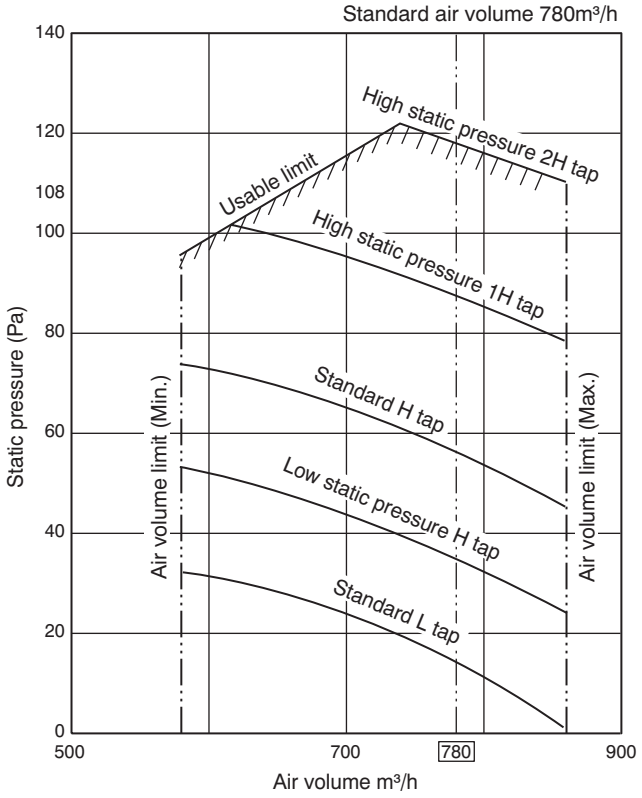



**Fig. 3 SM80 type (Round duct)**

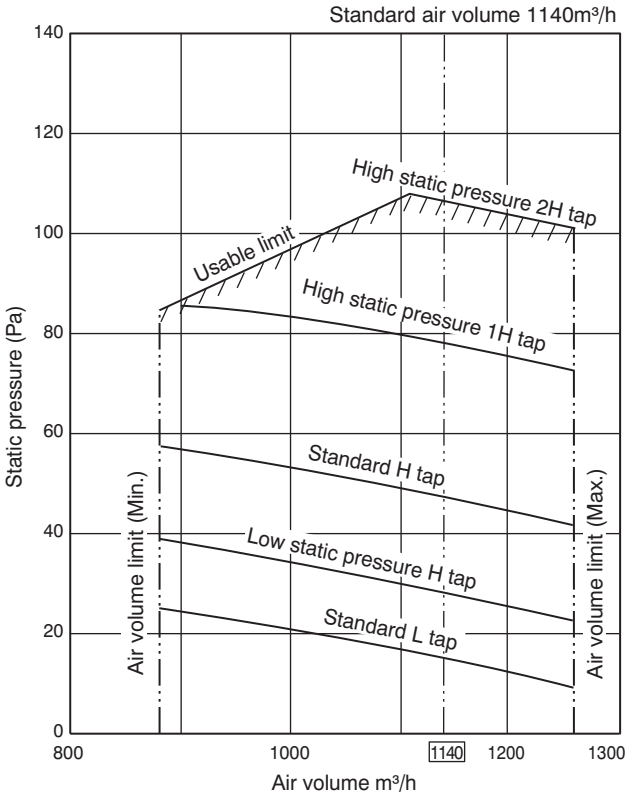



**Fig. 4 SM80 type (Square duct)**

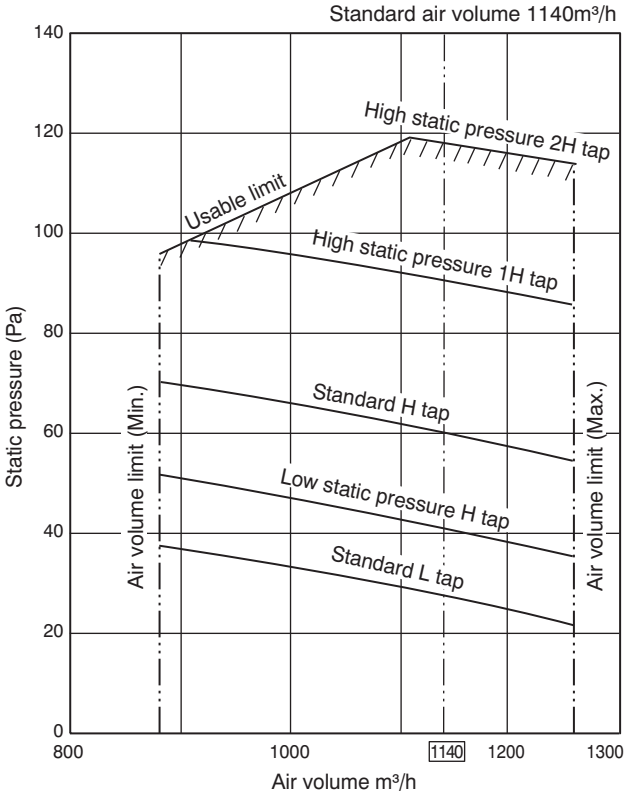


**Fig. 5 SM110 type (Round duct)**

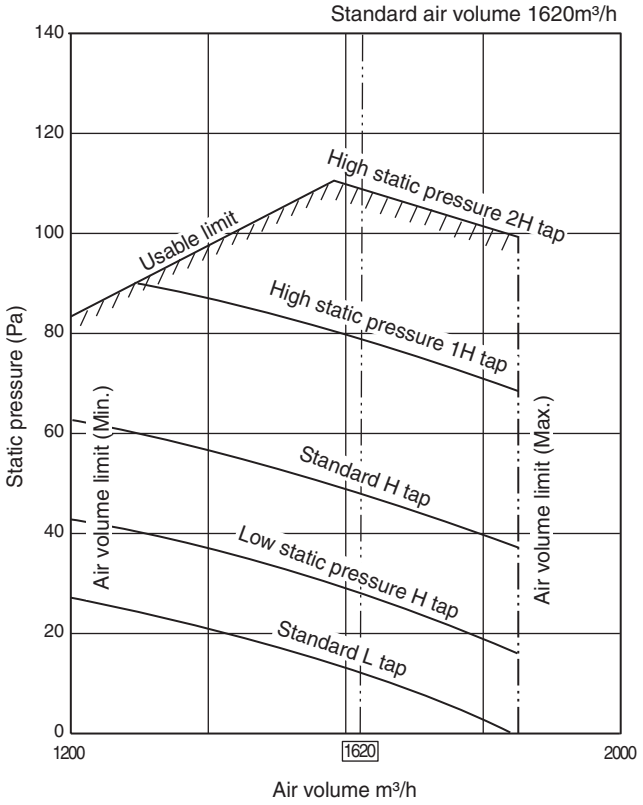



**Fig. 6 SM110 type (Square duct)**

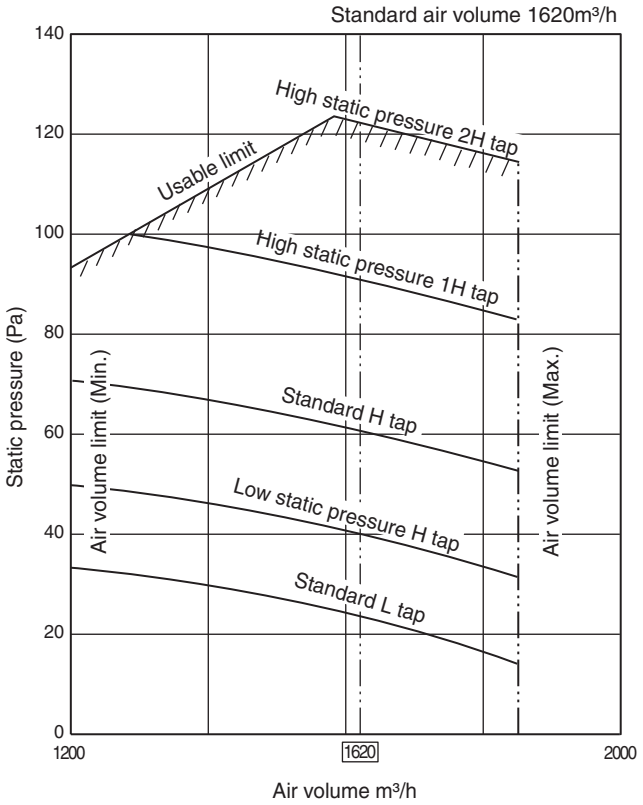



**Fig. 7 SM140 type (Round duct)**

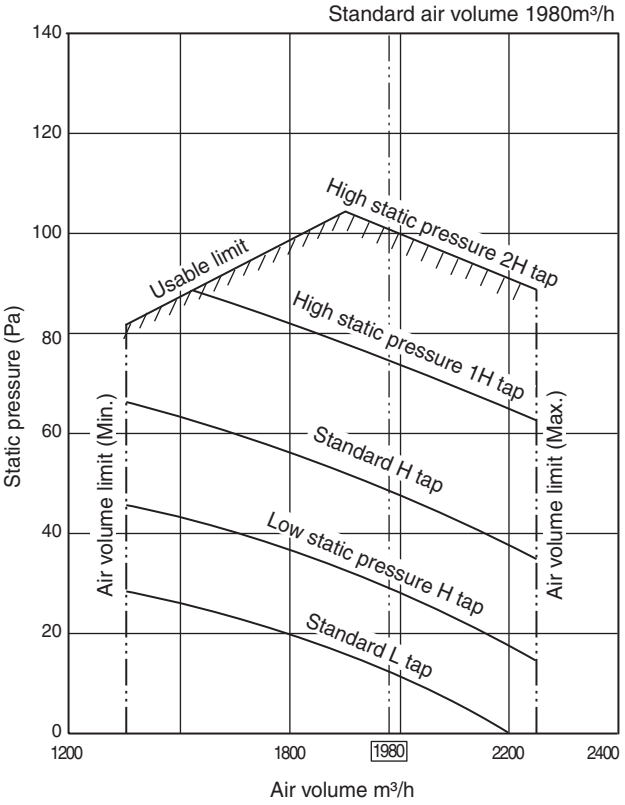
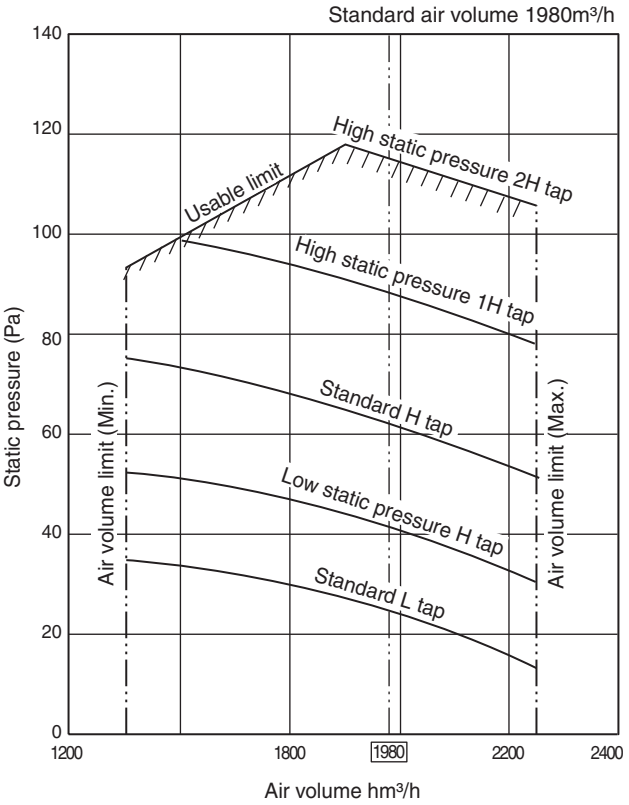


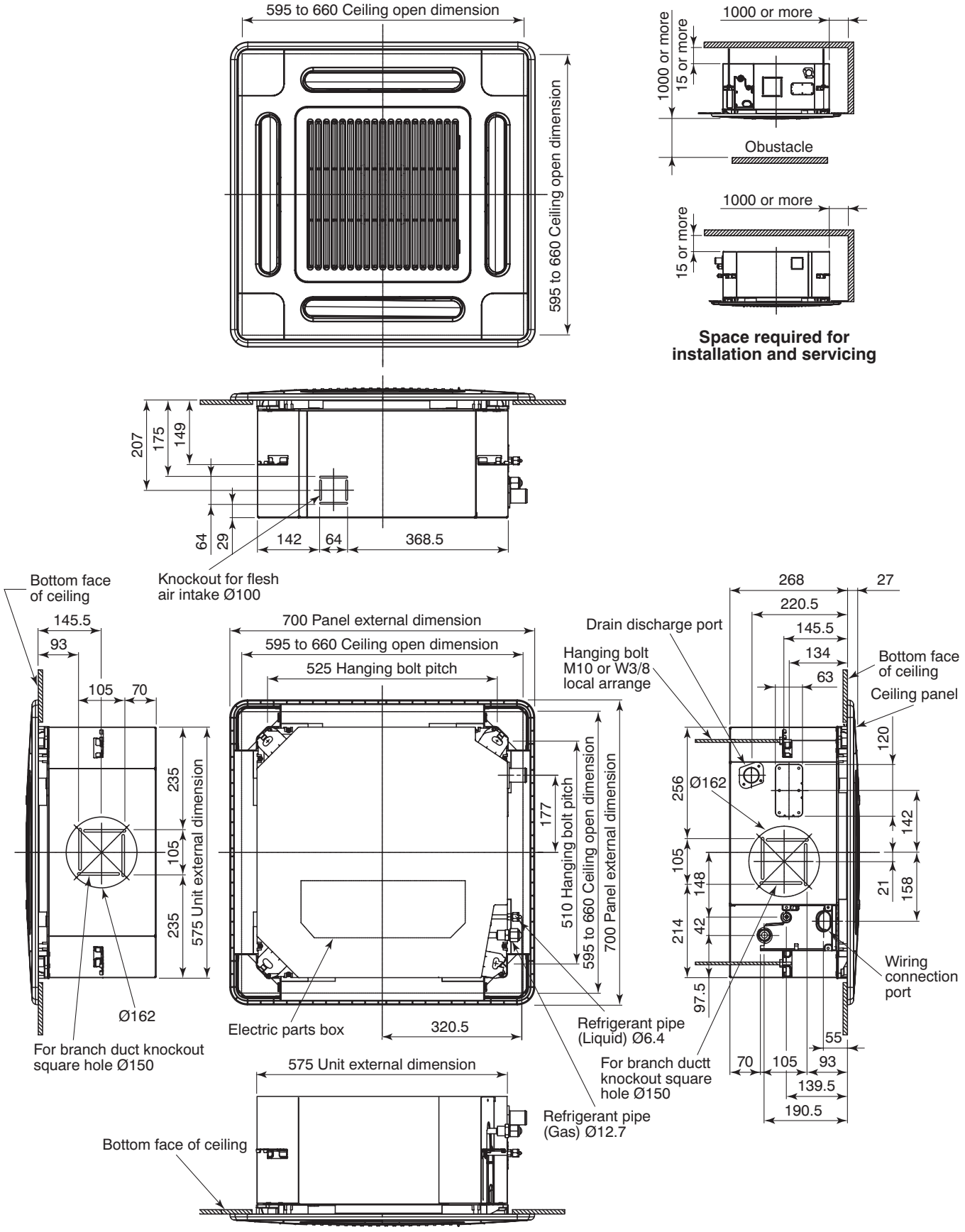

**Fig. 8 SM140 type (Square duct)**



# 2. CONSTRUCTION VIEWS (EXTERNAL VIEWS)

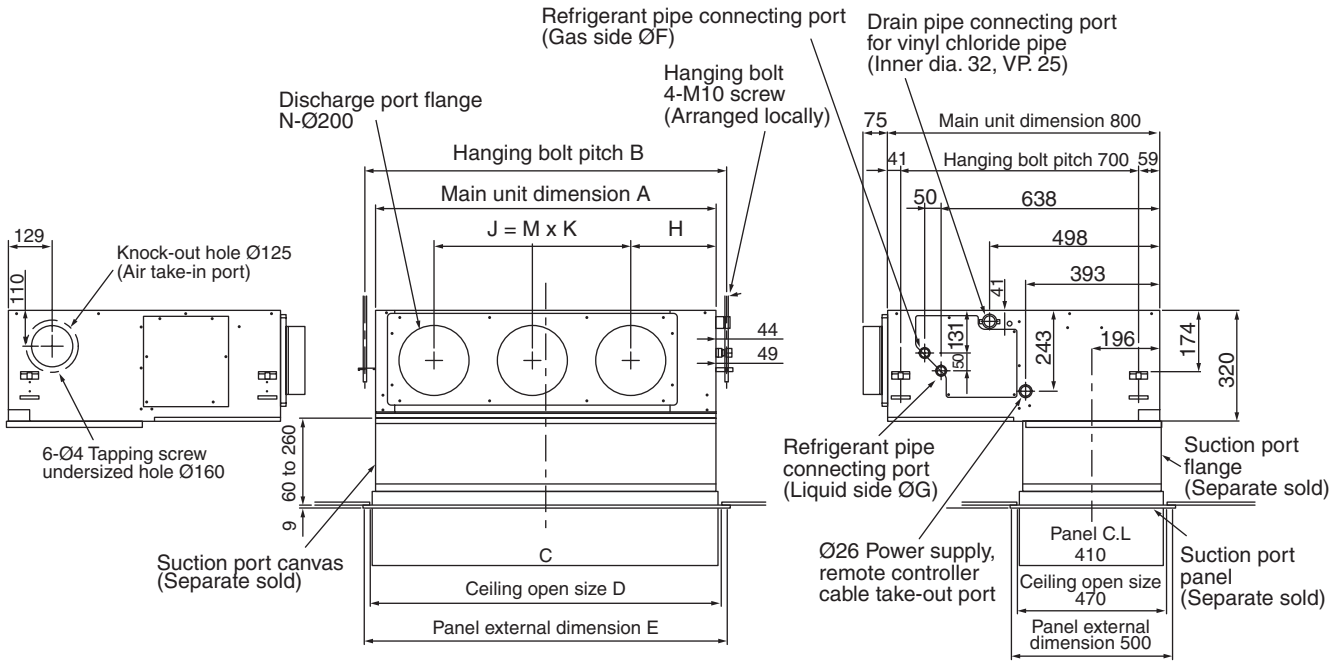
## 2-1. Compact 4-way Cassette Type

**RAV-SM404MUT∗, RAV-SM454MUT∗, RAV-SM564MUT∗**



## 2-2. Concealed Duct Type

### RAV-SM564BT∗, RAV-SM804BT∗, RAV-SM1104BT∗, RAV-SM1404BT∗

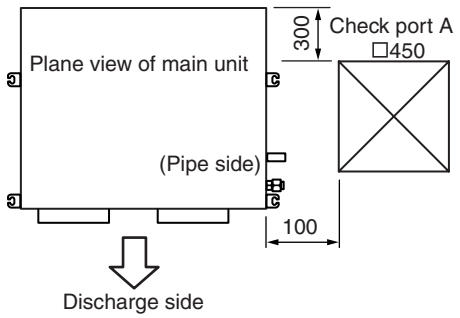



- **Dimension**

| | A | B | C | D | E | F | G | H | J | K | M | N | O |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| **SM56 type** | 700 | 766 | 690 | 750 | 780 | 12.7 | 6.4 | 252 | 280 | 280 | 1 | 2 | 410 |
| **SM80 type** | 1000 | 1066 | 990 | 1050 | 1080 | 15.9 | 9.5 | 252 | 580 | 290 | 2 | 3 | 410 |
| **SM110 type**<br>**SM140 type** | 1350 | 1416 | 1340 | 1400 | 1430 | 15.9 | 9.5 | 252 | 930 | 310 | 3 | 4 | 410 |

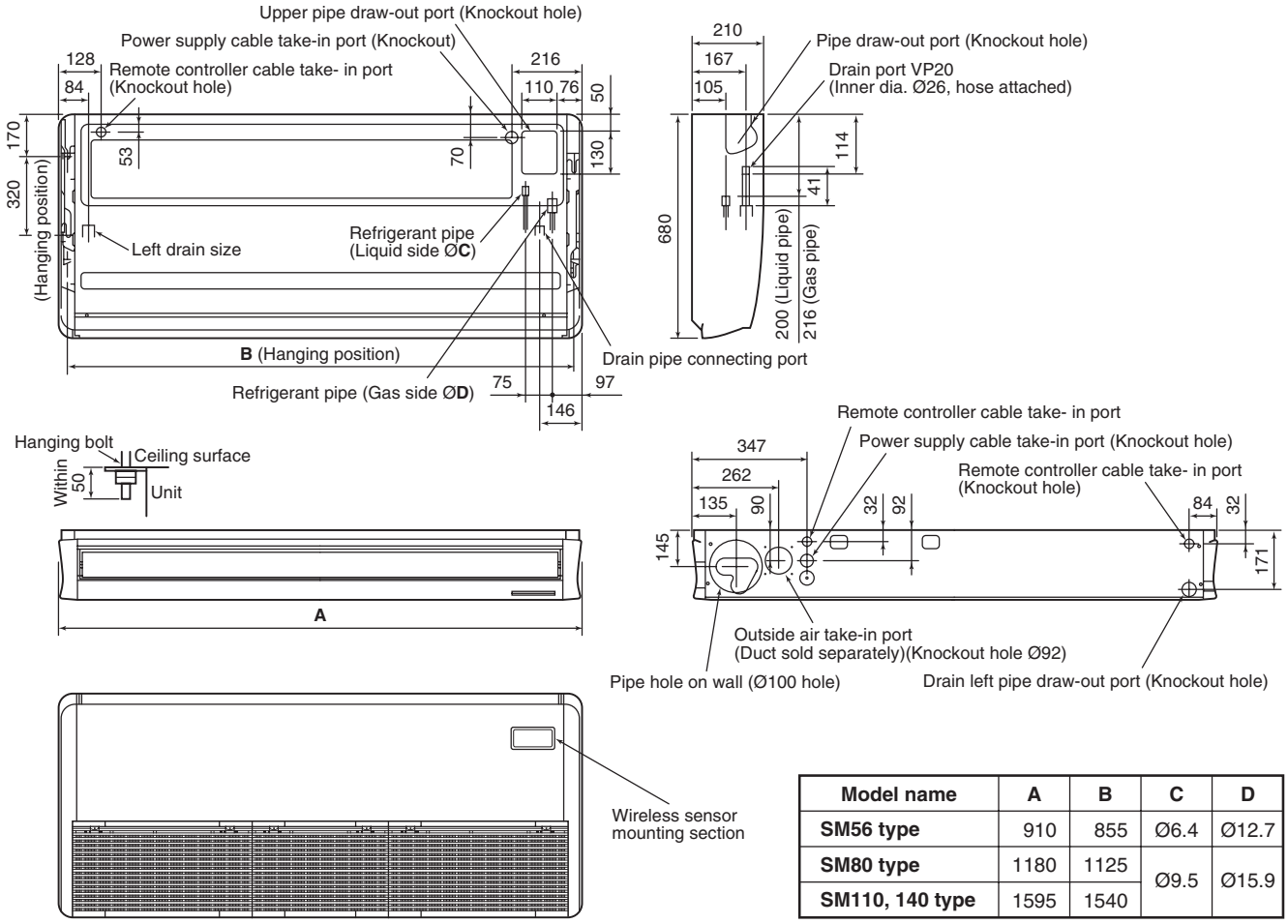
**NOTE 1 :**
For maintenance of the equipment, be sure to install a check port A at the position as shown below.

**NOTE 2 :**
Using the drain up kit sold separately, drain-up by 300 (mm) from drain pipe draw-out port of the main unit is necessary. The drain-up over 300mm or more is impossible.

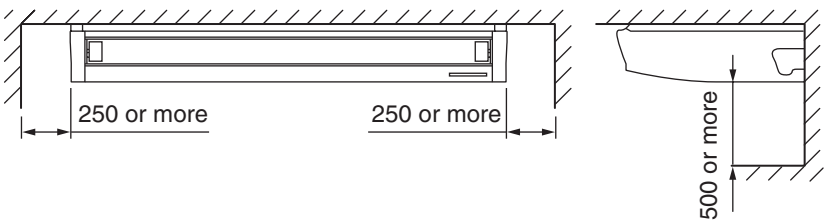


## 2-3. Ceiling Type

### RAV-SM564CT∗, RAV-SM804CT∗, RAV-SM1104CT∗, RAV-SM1404CT∗




| Model name | A | B | C | D |
|---|---|---|---|---|
| SM56 type | 910 | 855 | Ø6.4 | Ø12.7 |
| SM80 type | 1180 | 1125 | Ø9.5 | Ø15.9 |
| SM110, 140 type | 1595 | 1540 | | |

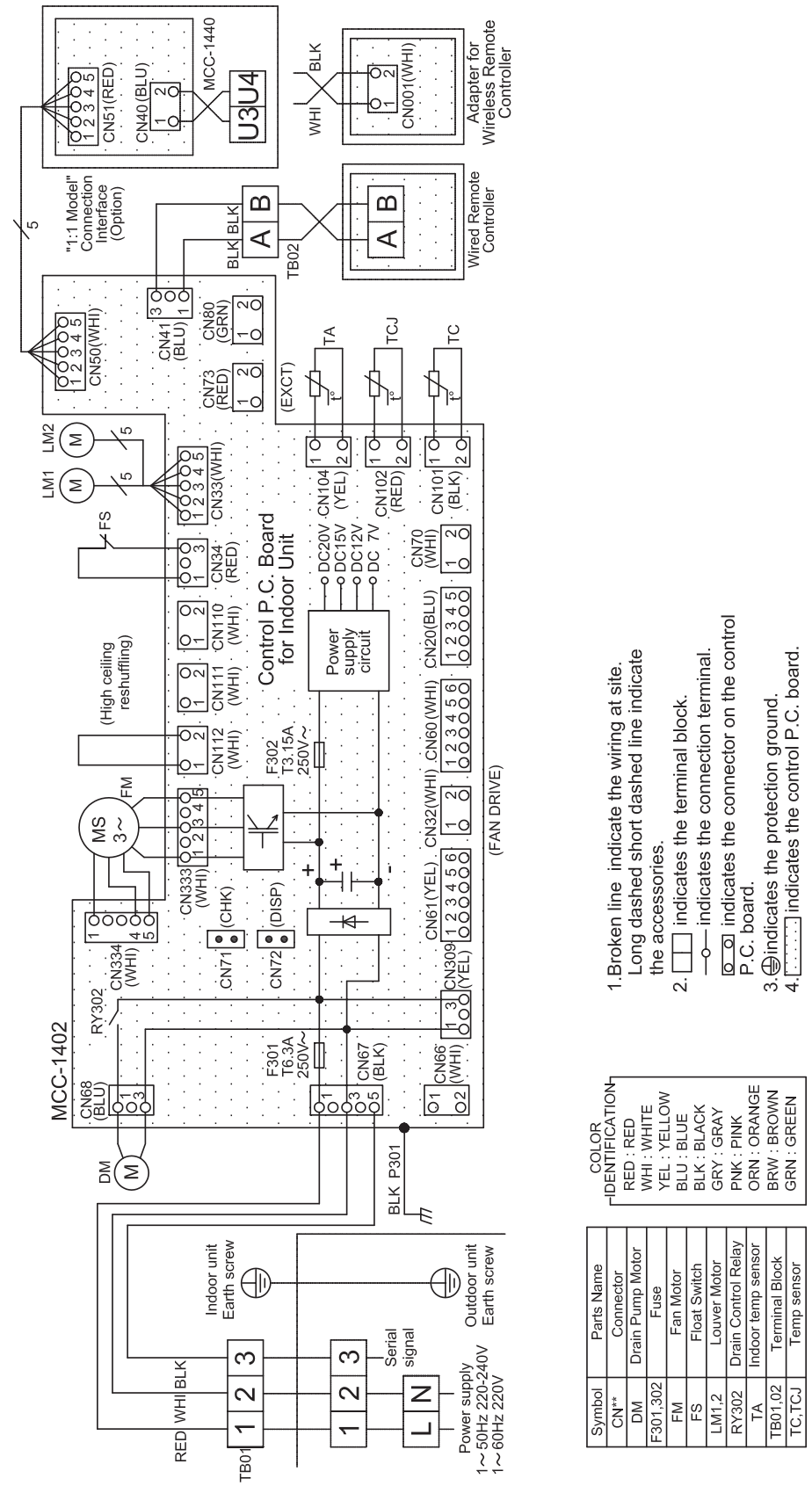


# 3. WIRING DIAGRAM

## 3-1. Indoor Unit

### 3-1-1. Compact 4-way Cassette Type

**RAV-SM404MUT ∗, RAV-SM454MUT ∗, RAV-SM564MUT ∗**




1. Broken line indicate the wiring at site.
   Long dashed short dashed line indicate the accessories.
2. ☐ indicates the terminal block.
   —o— indicates the connection terminal.
   o o indicates the connector on the control P.C. board.
3. ⏚ indicates the protection ground.
4. ┆ indicates the control P.C. board.

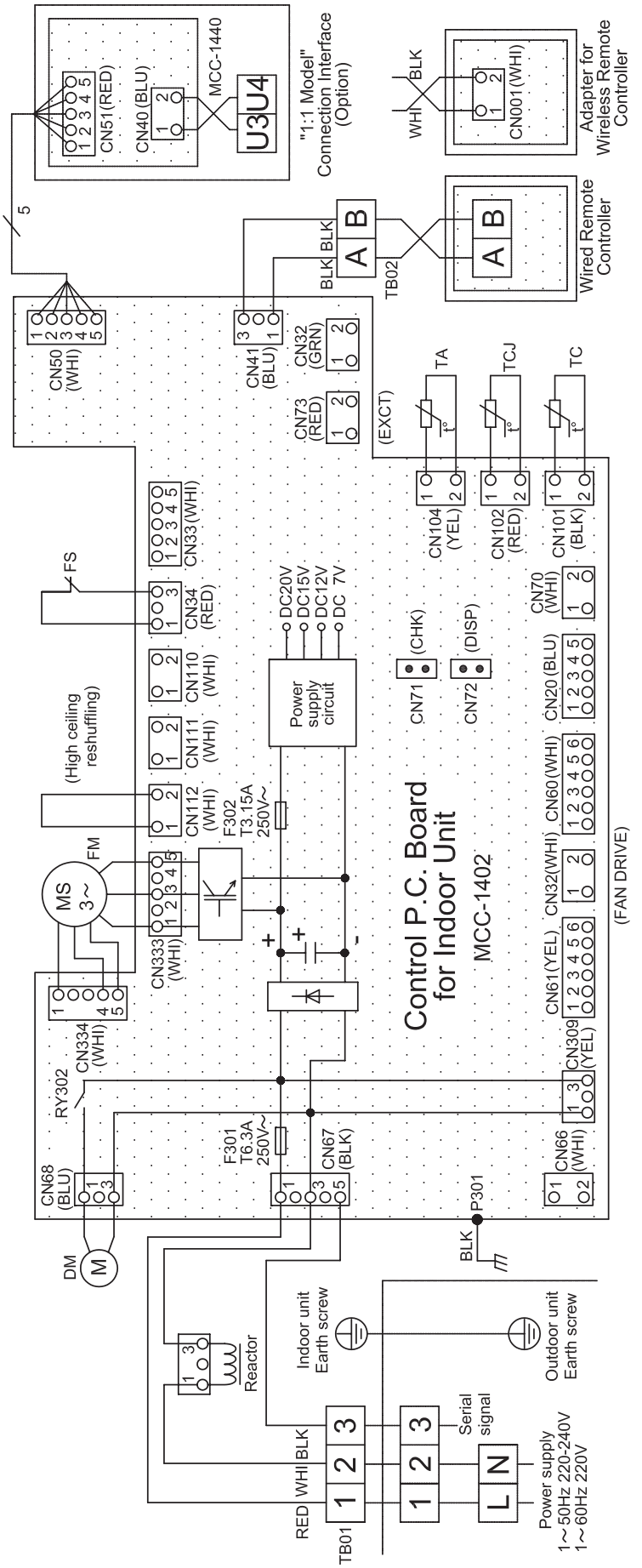
COLOR IDENTIFICATION

| | |
|---|---|
| RED | : RED |
| WHI | : WHITE |
| YEL | : YELLOW |
| BLU | : BLUE |
| BLK | : BLACK |
| GRY | : GRAY |
| PNK | : PINK |
| ORN | : ORANGE |
| BRW | : BROWN |
| GRN | : GREEN |

| Symbol | Parts Name |
|---|---|
| CN** | Connector |
| DM | Drain Pump Motor |
| F301,302 | Fuse |
| FM | Fan Motor |
| FS | Float Switch |
| LM1,2 | Louver Motor |
| RY302 | Drain Control Relay |
| TA | Indoor temp sensor |
| TB01,02 | Terminal Block |
| TC,TCJ | Temp sensor |

### 3-1-2. Concealed Duct Type

**RAV-SM564BT ∗, RAV-SM804BT ∗, RAV-SM1104BT ∗, RAV-SM1404BT ∗**




| Symbol | Parts Name |
|---|---|
| CN** | Connector |
| DM | Drain Pump Motor |
| F301,302 | Fuse |
| FM | Fan Motor |
| FS | Float Switch |
| RY302 | Drain Control Relay |
| TA | Indoor temp sensor |
| TB01,02 | Terminal Block |
| TC,TCJ | Temp sensor |

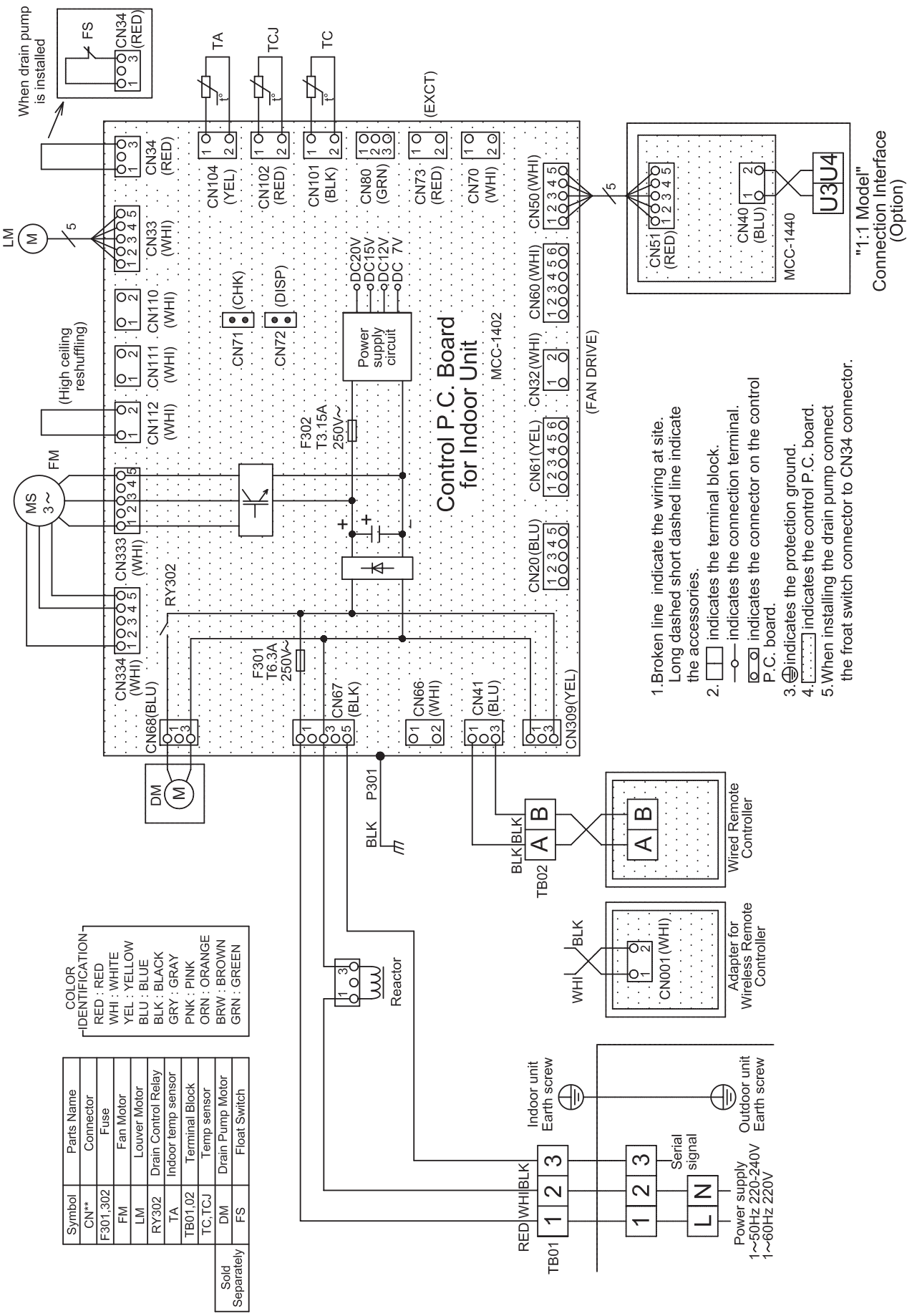
COLOR IDENTIFICATION

| | |
|---|---|
| RED | RED |
| WHI | WHITE |
| YEL | YELLOW |
| BLU | BLUE |
| BLK | BLACK |
| GRY | GRAY |
| PNK | PINK |
| ORN | ORANGE |
| BRW | BROWN |
| GRN | GREEN |

1. Broken line indicate the wiring at site.
   Long dashed short dashed line indicate the accessories.
2. □□ indicates the terminal block.
   —o— indicates the connection terminal.
   o o indicates the connector on the control P.C. board.
3. ⏚ indicates the protection ground.
4. ····· indicates the control P.C. board.

### 3-1-3. Ceiling Type

**RAV-SM564CT ∗, RAV-SM804CT ∗, RAV-SM1104CT ∗, RAV-SM1404CT ∗**



# 4. SPECIFICATIONS OF ELECTRICAL PARTS

## 4-1. Compact 4-way Cassette Type

| No. | Parts name | Type | Specifications |
|---|---|---|---|
| 1 | Fan motor (for indoor) | SWF-230-60-1R | Output (Rated) 60 W, 220–240 V |
| 2 | Thermo. sensor (TA-sensor) | 155 mm | 10 kΩ at 25°C |
| 3 | Heat exchanger sensor (TCJ-sensor) | Ø6 mm, 1200 mm | 10 kΩ at 25°C |
| 4 | Heat exchanger sensor (TC-sensor) | Ø6 mm, 1200 mm | 10 kΩ at 25°C |
| 5 | Float switch | FS-0218-102 | |
| 6 | Drain pump motor | ADP-1409 | |

## 4-2. Concealed Duct Type

| No. | Parts name | Type | Specifications |
|---|---|---|---|
| 1 | Fan motor (SM804BT) | ICF-280-120-1C | Output (Rated) 120 W, 220–240 V |
| 2 | Fan motor (SM564BT/SM1104BT/SM1404BT) | ICF-280-120-2C | Output (Rated) 120 W, 220–240 V |
| 3 | Thermo. sensor (TA-sensor) | 618 mm | 10 kΩ at 25°C |
| 4 | Heat exchanger sensor (TCJ-sensor) | Ø6 mm, 1200 mm | 10 kΩ at 25°C |
| 5 | Heat exchanger sensor (TC-sensor) | Ø6 mm, 1200 mm | 10 kΩ at 25°C |
| 6 | Float switch | FS-0218-102 | |
| 7 | Drain pump motor | ADP-1409 | |
| 8 | Reactor | CH-43-2Z-T | 10 mH, 1 A |

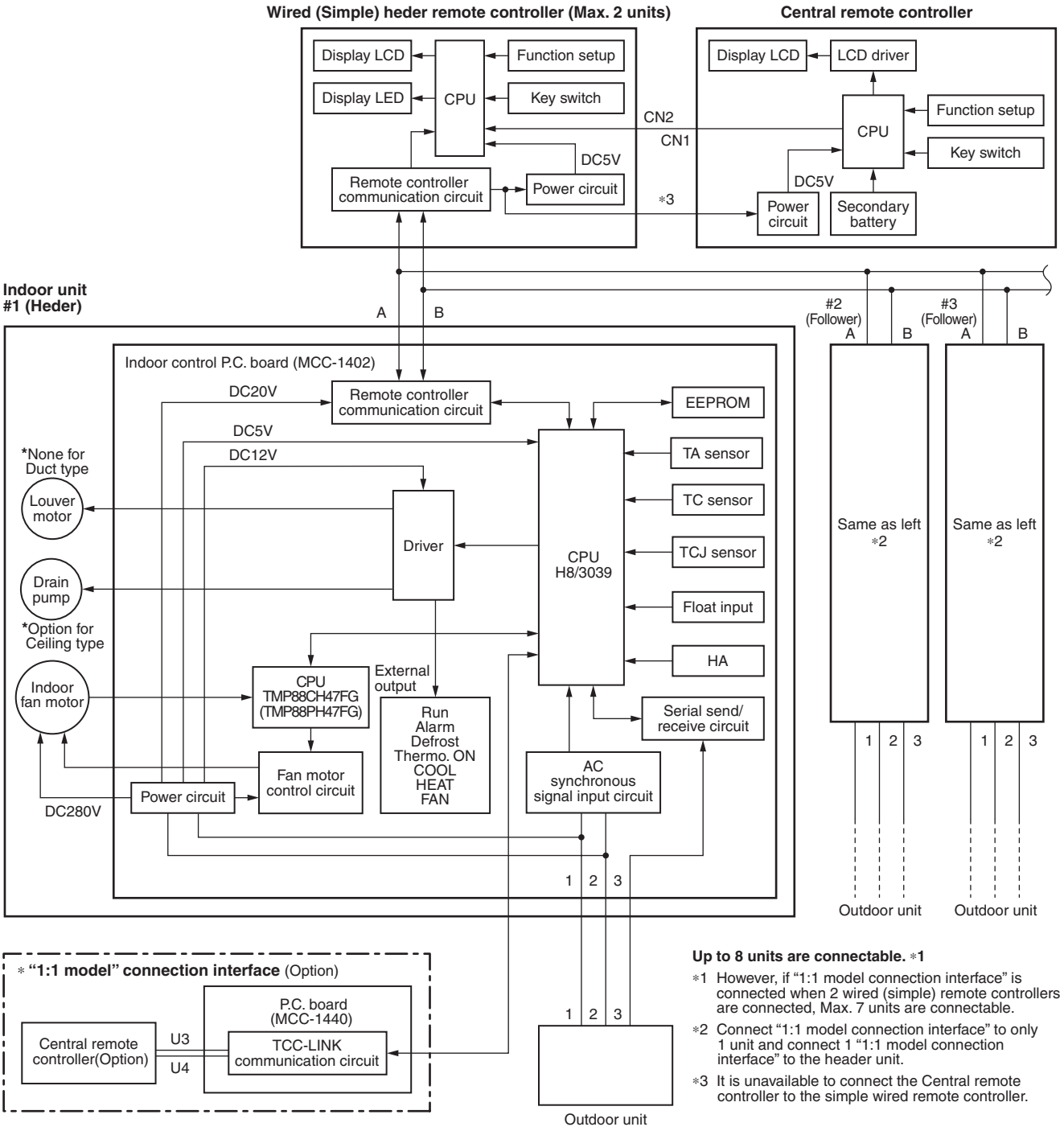
## 4-3. Ceiling Type

| No. | Parts name | Type | Specifications |
|---|---|---|---|
| 1 | Fan motor (SM564CT) | SWF-280-60-1R | Output (Rated) 60 W, 220–240 V |
| 2 | Fan motor (SM804CT) | SWF-280-60-2R | Output (Rated) 60 W, 220–240 V |
| 3 | Fan motor (SM1104CT/SM1404CT) | SWF-280-120-2R | Output (Rated) 120 W, 220–240 V |
| 4 | Thermo. sensor (TA-sensor) | 155 mm | 10 kΩ at 25°C |
| 5 | Heat exchanger sensor (TCJ-sensor) | Ø6 mm, 1200 mm | 10 kΩ at 25°C |
| 6 | Heat exchanger sensor (TC-sensor) | Ø6 mm, 1200 mm | 10 kΩ at 25°C |
| 7 | Louver motor | MP24Z2N | DC 15V |
| 8 | Reactor | CH-43-2Z-T | 10 mH, 1 A |

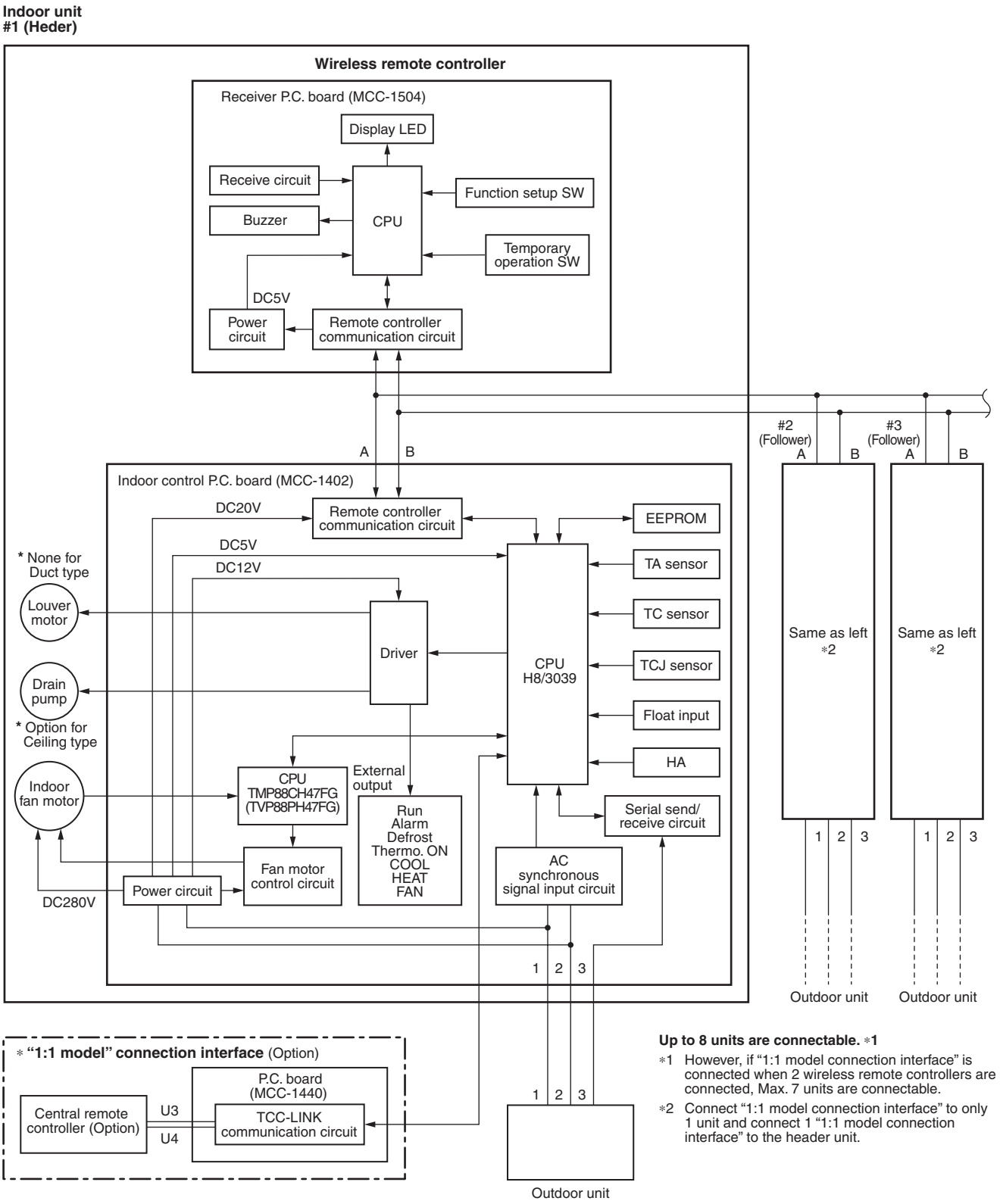
# 5. CONTROL BLOCK DIAGRAM

## 5-1. Indoor Controller Block Diagram

### 5-1-1. In Case of Connection of Wired (Simple) Remote Controller



## 5-1-2. In Case of Connection of Wireless Remote Controller

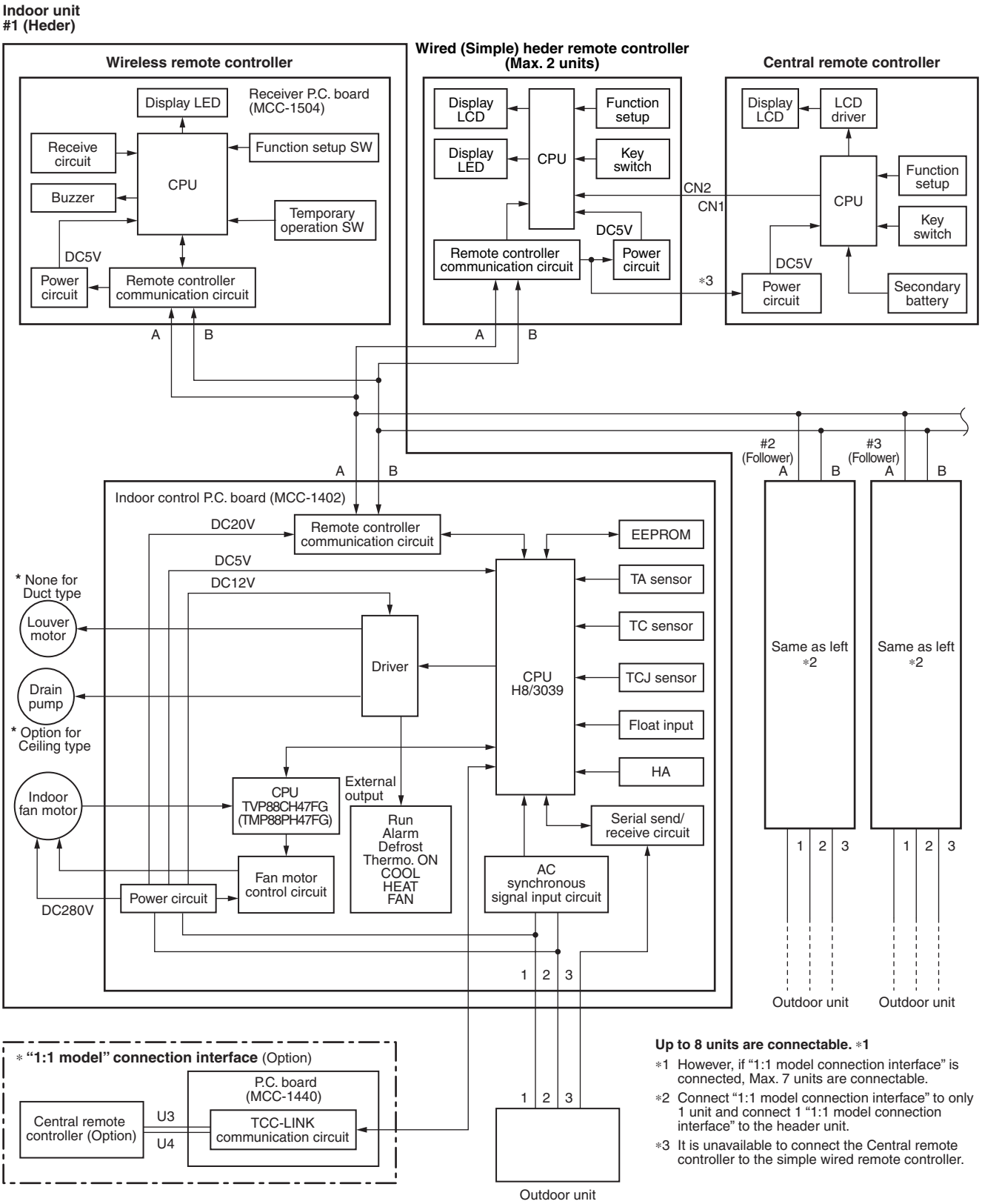



**Up to 8 units are connectable.** ∗1

∗1 However, if "1:1 model connection interface" is connected when 2 wireless remote controllers are connected, Max. 7 units are connectable.

∗2 Connect "1:1 model connection interface" to only 1 unit and connect 1 "1:1 model connection interface" to the header unit.

## 5-1-3. Connection of Both Wired (Simple) Remote Controller and Wireless Remote Controller



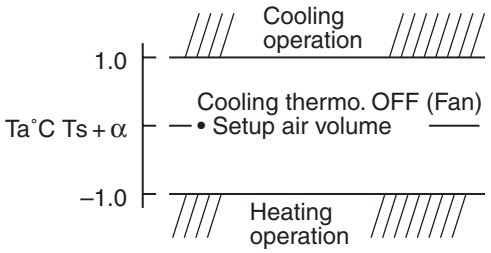

**Up to 8 units are connectable.** *1

*1 However, if "1:1 model connection interface" is connected, Max. 7 units are connectable.

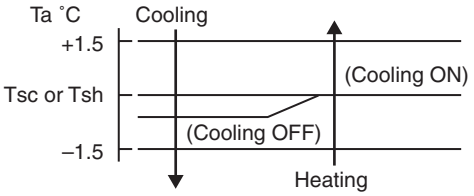
*2 Connect "1:1 model connection interface" to only 1 unit and connect 1 "1:1 model connection interface" to the header unit.

*3 It is unavailable to connect the Central remote controller to the simple wired remote controller.

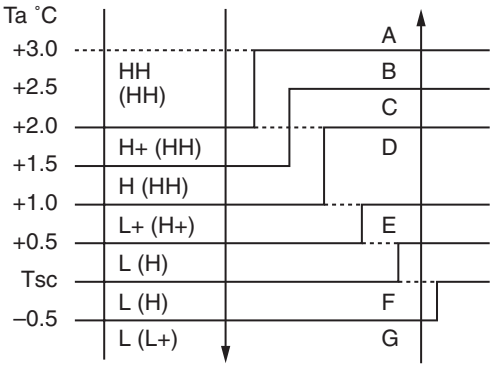
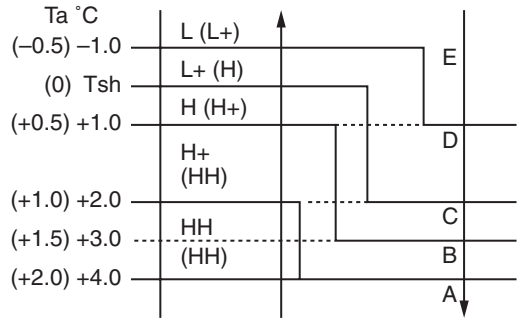
## 5-2. Control Specifications

<table>
<tr><th>No.</th><th>Item</th><th>Outline of specifications</th><th>Remarks</th></tr>
<tr><td>1</td><td>When power supply is reset</td><td>1) Distinction of outdoor unit<br>When the power supply is reset, the outdoors are distinguished and the control is selected according to the distinguished result.<br>2) Setting of indoor fan speed and existence of air direction adjustment<br>Based on EEPROM data, select setting of the indoor fan speed and the existence of air direction adjustment.</td><td>Fan speed (rpm)/<br>Air direction adjustment</td></tr>
<tr><td>2</td><td>Operation mode selection</td><td>1) Based on the operation mode selecting command from the remote controller, the operation mode is selected.
<table>
<tr><th>Remote controller command</th><th>Control outline</th></tr>
<tr><td>STOP</td><td>Air conditioner stops.</td></tr>
<tr><td>FAN</td><td>Fan operation</td></tr>
<tr><td>COOL</td><td>Cooling operation</td></tr>
<tr><td>DRY</td><td>Dry operation</td></tr>
<tr><td>HEAT</td><td>Heating operation</td></tr>
<tr><td>AUTO</td><td>• COOL/HEAT operation mode is automatically selected by Ta, Ts and To for operation.<br>• The operation is performed as shown in the following figure according to Ta value at the first time only. (In the range of Ts + α –1 < Ta < Ts + α + 1, Cooling thermo. OFF (Fan)/Setup air volume operation continues.)</td></tr>
</table>


• α is corrected according to the outside temperature.
<table>
<tr><th>Outside temp.</th><th>Correction value (α)</th></tr>
<tr><td>No To</td><td>0K</td></tr>
<tr><td>To ≥ 24°C</td><td>–1K</td></tr>
<tr><td>24°C > To ≥ 18°C</td><td>0K</td></tr>
<tr><td>To < 18°C</td><td>+1K</td></tr>
<tr><td>To error</td><td>0K</td></tr>
</table>
</td><td>Ta: Room temp.<br>Ts: Setup temp.<br>To: Outside temp.<br><br>K = deg</td></tr>
<tr><td>3</td><td>Room temp. control</td><td>1) Adjustment range: Remote controller setup temperature ( °C )
<table>
<tr><th></th><th>COOL/DRY</th><th>HEAT</th><th>AUTO</th></tr>
<tr><td>Wired type</td><td>18°C to 29°C</td><td>18°C to 29°C</td><td>18°C to 29°C</td></tr>
<tr><td>Wireless type</td><td>18°C to 30°C</td><td>16°C to 30°C</td><td>17°C to 27°C</td></tr>
</table>
</td><td></td></tr>
</table>

<table>
<tr><th>No.</th><th>Item</th><th>Outline of specifications</th><th>Remarks</th></tr>
<tr><td>3</td><td>Room temp. control (Continued)</td><td>2) Using the CODE No. 06, the setup temperature in heating operation can be corrected.<br><table><tr><th>SET DATA</th><th>0</th><th>2</th><th>4</th><th>6</th></tr><tr><td>Setup temp. correction</td><td>+0°C</td><td>+2°C</td><td>+4°C</td><td>+6°C</td></tr></table>Setting at shipment<br><table><tr><th>SET DATA</th><td>2</td></tr></table></td><td>Shift of suction temperature in heating operation</td></tr>
<tr><td>4</td><td>Automatic capacity control<br><br>(GA control)</td><td>1) Based on the difference between Ta and Ts, the operation frequency is instructed to the outdoor unit.<br>2) Cooling operation<br>Every 90 seconds, the room temperature difference between temperature detected by Ta and Ts and the varied room temperature value are calculated to obtain the correction value of the frequency command and then the present frequency command is corrected.<br>Ta (n) – Ts (n) : Room temp. difference<br>n : Counts of detection<br>Ta (n-1) – Ts (n) : Varied room temp. value<br>n – 1 : Counts of detection of 90 seconds before<br>3) Heating operation<br>Every 1 minute (60 sec.), the room temperature difference between temperature detected by Ta and Ts and the varied room temperature value are calculated to obtain the correction value of the frequency command and then the present frequency command is corrected.<br>Ts (n) – Ta (n) : Room temp. difference<br>n : Counts of detection<br>Ta (n) – Ta (n – 1) : Varied room temp. value<br>n – 1 : Counts of detection of 1 minute before<br>4) Dry operation<br>The frequency correction control is same as those of the cooling operation.<br>However the maximum frequency is limited to approximately “S6”.<br>Note) When LOW is set up, the maximum frequency is limited to approximately “SB”.</td><td></td></tr>
<tr><td>5</td><td>Automatic cooling/heating control</td><td>1) The judgment of selecting COOL/HEAT is carried out as shown below. When +1.5°C exceeds against Tsh 10 minutes and after thermo. OFF, heating operation (Thermo. OFF) exchanges to cooling operation. Description in the parentheses shows an example of cooling ON/OFF.<br> 

When –1.5°C lowers against Tsc 10 minutes and after thermo. OFF, cooling operation (Thermo. OFF) exchanges to heating operation.<br>2) For the automatic capacity control after judgment of cooling/heating, see Item 4.<br>3) For temperature correction of room temp. control in automatic heating, see Item 3.</td><td>Tsc: Setup temp. in cooling operation<br>Tsh: Setup temp. in heating operation + temp. correction of room temp. control</td></tr>
</table>

| No. | Item | Outline of specifications | Remarks |
|---|---|---|---|
| 6 | Fan speed control | 1) Operation with (HH), (H), (L) or [AUTO] mode is carried out by the command from the remote controller.<br>2) When the fan speed mode [AUTO] is selected, the fan speed varies by the difference between Ta and Ts.<br>**<COOL>**<br>  <br><br>• Controlling operation in case when thermostat of remote controller works is same as a case when thermostat of the body works.<br>• If the fan speed has been changed once, it is not changed for 3 minutes. However when the air volume is exchanged, the fan speed changes.<br>• When cooling operation has started, select a downward slope for the fan speed, that is, the high position.<br>• If the temperature is just on the difference boundary, the fan speed does not change.<br>• Mode in the parentheses indicates one in automatic cooling operation.<br>**<HEAT>**<br>  <br><br>Value in the parentheses indicates one when thermostat of the remote controller works.<br>Value without parentheses indicates one when thermostat of the body works.<br>• If the fan speed has been changed once, it is not changed for 1 minute. However when the fan speed exchanged, the fan speed changes.<br>• When heating operation has started, select an upward slope for the fan speed, that is, the high position.<br>• If the temperature is just on the difference boundary, the fan speed does not change.<br>• Mode in the parentheses indicates one in automatic heating operation.<br>• In Tc ≥ 60°C, the fan speed increases by 1 step. | HH > H+ > H > L+ > L > UL<br><br>Tc: Indoor heat exchanger sensor temperature |

<table>
<tr><th>No.</th><th>Item</th><th>Outline of specifications</th><th>Remarks</th></tr>
<tr><td>6</td><td>Fan speed control (Continued)</td><td>

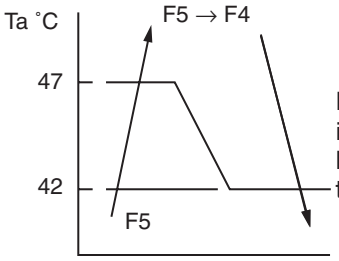
**(Ceiling type)**

| CODE No. [5d] | Standard | | Type 1 | | Type 3 | | Type 6 | |
|---|---|---|---|---|---|---|---|---|
| | 0000 | | 0001 | | 0002 | | 0003 | |
| SW501 (1)/(2) | OFF/OFF | | ON/OFF | | OFF/ON | | ON/ON | |
| Tap | HEAT | COOL | HEAT | COOL | HEAT | COOL | HEAT | COOL |
| F1 | | | | | HH | HH | HH | HH |
| F2 | | | HH | HH | | | | |
| F3 | | | | H+ | H+, H | H+, H | H+, H L+, L | H+, H L+, L |
| F4 | | | H+ | | | | | |
| F5 | | HH | | H | | | | |
| F6 | HH | | H | | L+ | L+ | | |
| F7 | H+ | H+ | | | L | L | | |
| F8 | | H | | L+ | | | | |
| F9 | H | | L+ | L | | | | |
| FA | | L+ | L | | | | | |
| FB | L+ | L | | | | | | |
| FC | L | | | | | | | |
| FD | | UL | | UL | | UL | | UL |

3) In heating operation, the mode changes to [UL] if thermostat is turned off.

4) If Ta ≥ 25°C when heating operation has started and when defrost operation has been cleared, the air conditioner operates with (H) mode or higher mode for 1 minute after Tc entered in E zone of cool air discharge preventive control (No. 7).

5) In automatic cooling/heating operation, the revolution frequency of (HH) is set larger than that in the standard cooling/heating operation.




However the revolution frequency is restricted in the automatic heating operation as shown in the following figure.

6) Self-clean operation

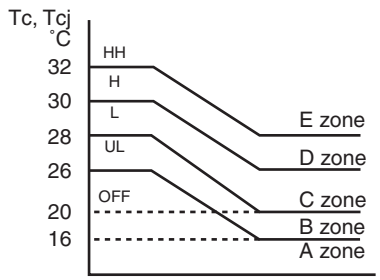
When performing self-clean operation after stopping the cooling operation, the mode becomes 210 rpm.

</td><td>Selection of high ceiling type<br>CODE No.: 5d<br><br>However only when the high ceiling selection is set to [Standard]<br><br>[Self-clean ⟲] is displayed.</td></tr>
<tr><td>7</td><td>Cool air discharge preventive control</td><td>

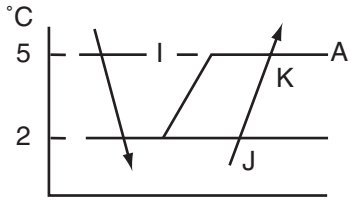
1) In heating operation, the indoor fan is controlled based on the detected temperature of Tc sensor or Tcj sensor. As shown below, the upper limit of the revolution frequency is restricted.

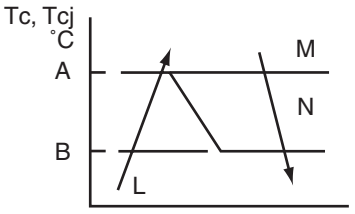
However B zone is assumed as C zone for 6 minutes and after when the compressor activated.

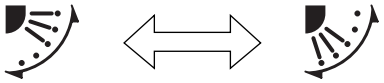
In defrost operation, the control value of Tc is shifted by 6°C.



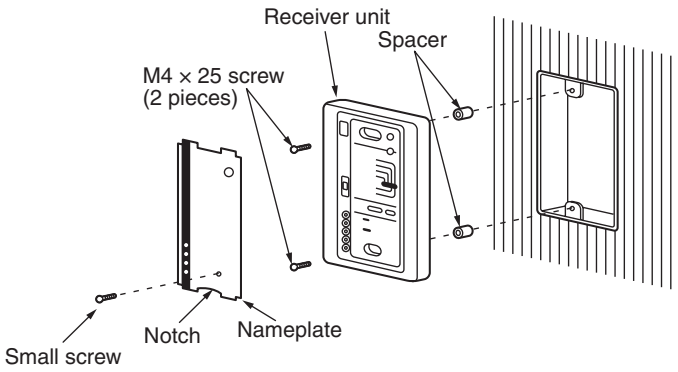

</td><td>In D and E zones, the priority is given to air volume selection setup of remote controller.<br>In A zone while thermo is ON, [PRE-HEAT ✳ (Heating ready)] is displayed.</td></tr>
</table>

| No. | Item | Outline of specifications | Remarks |
|---|---|---|---|
| 8 | Freeze preventive control (Low temperature release) | 1) The cooling operation (including Dry operation) is performed as follows based on the detected temperature of Tc sensor or Tcj sensor.<br>When [J] zone is detected for 6 minutes (Following figure), the commanded frequency is decreased from the real operation frequency.<br>After then the commanded frequency changes every 30 seconds while operation is performed in [J] zone.<br>In [K] zone, time counting is interrupted and the operation is held.<br>When [ I ] zone is detected, the timer is cleared and the operation returns to the normal operation.<br>If the commanded frequency becomes S0 because the operation continues in [J] zone, the return temperature A is raised from 5°C to 12°C until [ I ] zone is detected and the indoor fan operates with [L] mode.<br>  <br><br>In heating operation, the freeze-preventive control works if 4-way valve is not exchanged and the following conditions are satisfied.<br>(However the temperature for J zone dashing control is changed from 2°C to –5°C.)<br>**<Conditions>**<br>• When ① or ② is established 5 minutes after activation.<br>① Tcn ≤ Tc (n – 1) – 5<br>② Tcn < Tc (n – 1) – 1 and Tcn ≤ Ta < 5°C | **Tcj:**<br>Indoor heat exchanger sensor temperature<br><br>**Tcn:**<br>Tc temperature when 5 minutes elapsed after activation<br><br>**Tc (n – 1):**<br>Tc temperature at start time |

| No. | Item | Outline of specifications | Remarks |
|---|---|---|---|
| 9 | High-temp. release control | 1) The heating operation is performed as follows based on the detected temperature of Tc sensor or Tcj sensor.<br>• When [M] zone is detected, the commanded frequency is decreased from the real operation frequency. After then the commanded frequency changes every 30 seconds while operation is performed in [M] zone.<br>• In [N] zone, the commanded frequency is held.<br>• When [L] zone is detected, the commanded frequency is returned to the original value by approx. 6Hz every 60 seconds.<br>**Setup at shipment**<br>**Control temp. °C**<br>**A** / **B**: 56 (54) / 52 (52)<br>  <br><br>**NOTE:**<br>When the operation has started or when Tc or Tcj < 30°C at start of the operation or after operation start, temperature is controlled between values in parentheses of A and B. | However this control is ignored in case of the follower unit of the twin.<br>Same status as that when “thermostat-OFF” (status that the air conditioner enters in the room temp. monitor mode when the temperature reached the setup temperature on the remote controller) |
| 10 | Drain pump control (The ceiling type is optional) | 1) In cooling operation (including Dry operation), the drain pump is usually operated.<br>2) If the float switch works while drain pump drives, the compressor stops, the drain pump continues the operation, and a check code is output.<br>3) If the float switch works while drain pump stops, the compressor stops and the drain pump operates. If the float switch keeps operating for approx. 4 minutes, a check code is output. | Check code [P10] |
| 11 | After-heat elimination | When heating operation stops, in some cases, the indoor fan operates with (L) for approx. 30 seconds. | |

| No. | Item | Outline of specifications | Remarks |
|---|---|---|---|
| 12 | Louver control: Compact 4-way type only | 1) Louver position setup<br>• When the louver position is changed, the position moves necessarily to downward discharge position once to return to the set position.<br>• The louver position can be set up in the following operation range.<br>**In cooling/dry operation** **In heating/fan operation**<br>   <br>• In group twin/triple operation, the louver positions can be set up collectively or individually.<br>2) Swing setup<br>• [SWING] is displayed and the following display is repeated.<br>**In all operations**<br>  <br>(Repeats)<br>• In group twin operation, the louver positions can be set up collectively or individually.<br>3) When the unit stopped or the warning was output, the louver is automatically set to full closed position.<br>4) When PRE-HEAT (Heating ready) is displayed (Heating operation started or defrost operation is performed), heating thermo is off or self-cleaning is performed, the louver is automatically set to horizontal discharge position.<br>* The louver which air direction is individually set or the locked louver closes fully when the unit stops and the louver is automatically set to horizontal discharge position when PRE-HEAT (Heating ready) is displayed, heating thermo is off or self-cleaning is performed. | The swinging louver moves usually up to the ceiling side from the louver position of the set time. |

| No. | Item | Outline of specifications | Remarks |
|---|---|---|---|
| 13 | (Continued)<br>For ceiling type only | 1) Louver position setup<br>• When the louver position is changed, the position moves necessarily to downward discharge position once to return to the set position.<br>• The louver position can be set up in the following operation range.<br>**In cooling/dry operation** **In heating/fan operation**<br>   <br>• In group operation, the louver positions can be set up collectively or individually.<br>2) Swing setup<br>• The swinging position can be moved in the following operation range.<br>**All modes**<br>  <br>• In group operation, the swinging positions can be set up collectively or individually.<br>3) When the unit stops or when a warning is output, the louver automatically moves downward.<br>4) While the heating operation is ready or self cleaning, the louver automatically moves upward. | **Alarm :**<br>A check code is displayed on the remote controller, and the indoor unit stops. (Excluding [F08] and [L31]) |

| No. | Item | Outline of specifications | Remarks |
|---|---|---|---|
| 13 | Frequency fixed operation (Test run) | **<In case of wired remote controller>**<br>1) When pushing [CHK] button for 4 seconds or more, [TEST] is displayed on the display screen and the mode enters in Test run mode.<br>2) Push [ON/OFF] button.<br>3) Using [MODE] button, set the mode to [COOL] or [HEAT].<br>• Do not use other mode than [COOL]/[HEAT] mode.<br>• During test run operation, the temperature cannot be adjusted.<br>• An error is detected as usual.<br>• A frequency fixed operation is performed.<br>4) After the test run, push [ON/OFF] button to stop the operation. (Display in the display part is same as the procedure in Item 1.)<br>5) Push [CHK] button to clear the test run mode. ([TEST] display in the display part disappears and the status returns to the normal stop status.)<br><br>**<In case of wireless remote controller> (Compact 4-way, Concealed Duct type)**<br>1) Turn off power of the set.<br>Remove the nameplate of the receiver unit and then turn the Dip switch to [Test operation / ON].<br>2) The test operation starts by [START/STOP] button.<br>• [START], [TIMER] and [READY] LEDs flash during test operation<br>• Under condition of [Test operation / ON], the temperature adjustment is invalid even if using the wireless remote controller. Do not use it at other cases than a test operation because it applies excessive force.<br>3) Carry out a test operation under anyone mode of HEAT, COOL or FAN operation mode.<br>• The outdoor unit does not operate for approx. 3 minutes after the power supply was turned on and after operation stop.<br>4) After the test operation, stop the unit by the wireless remote controller and then return Dip switch of the receiver unit to the original position. (In order to prevent sequential test operation, this receiving unit is attached with 60-minutes timer release function.)<br><br>  <br> | Command frequency is approximately [S7] |

<table>
<tr><th>No.</th><th>Item</th><th>Outline of specifications</th><th>Remarks</th></tr>
<tr><td>13</td><td>Frequency fixed operation<br>(Test run)<br>(Continued)</td><td>

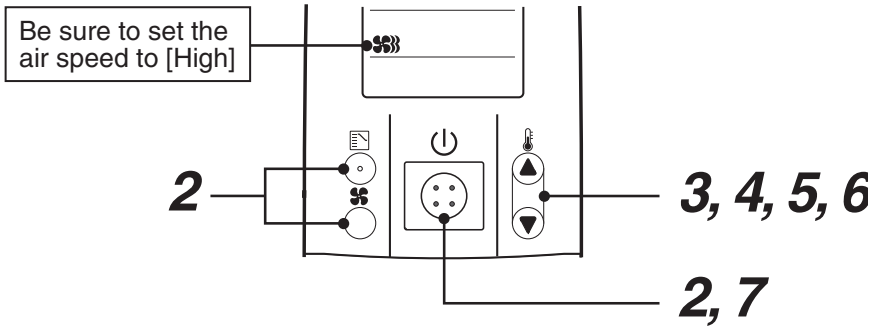
**(Ceiling type)**

<table>
<tr><th>Procedure</th><th colspan="2">Description</th></tr>
<tr><td rowspan="2">4</td><td colspan="2">Turn on power of the air conditioner.</td></tr>
<tr><td colspan="2">The operation is not accepted for 5 minutes when power has been turned on at first time after installation, and 1 minute when power has been turned on at the next time and after. After the specified time has passed, perform a test operation.</td></tr>
<tr><td>2</td><td colspan="2">Push [Start/Stop] button and change the operation mode to [COOL] or [HEAT] with [Mode] button. Then change the fan speed to [High] using [Fan] button.</td></tr>
<tr><td rowspan="2">3</td><td>Test cooling operation</td><td>Test heating operation</td></tr>
<tr><td>Set temperature to [18°C] using [Temperature set] button.</td><td>Set temperature to [30°C] using [Temperature set] button.</td></tr>
<tr><td>4</td><td>After checking the receiving sound “Pi”, immediately push [Temperature set] button to set to [19°C]</td><td>After checking the receiving sound “Pi”, immediately push [Temperature set] button to set to [29°C].</td></tr>
<tr><td>5</td><td>After checking the receiving sound “Pi”, immediately push [Temperature set] button to set to [18°C].</td><td>After checking the receiving sound “Pi”, immediately push [Temperature set] button to set to [30°C].</td></tr>
<tr><td>6</td><td colspan="2">Then repeat the procedure 4 → 5 → 4 → 5 .<br>After approx. 10 seconds, all the display lamps on the sensor part of wireless remote controller, [Operation] (Green), [Timer] (Green), and [Ready] (Yellow) flash and the air conditioner starts operation.<br>If the lamps do not flash, repeat the procedure 2 and after.</td></tr>
<tr><td>7</td><td colspan="2">After the test operation, push [Start/Stop] button to stop the operation.</td></tr>
</table>

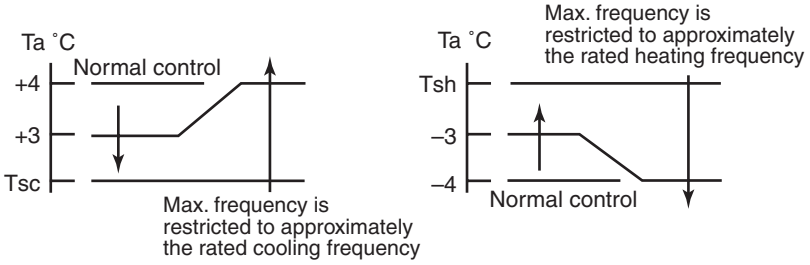
**<Outline of test operation from the wireless remote controller>**

Test cooling operation:
Start → 18°C → 19°C → 18°C → 19°C → 18°C → 19°C → 18°C → (Test operation) → Stop

Test heating operation:
Start → 30°C → 29°C → 30°C → 29°C → 30°C → 29°C → 30°C → (Test operation) → Stop




</td><td></td></tr>
<tr><td>14</td><td>Filter sign display (Except wireless type)<br>* It is provided on the separately sold type TCB-AX21E2.</td><td>1) The operation time of the indoor fan is calculated, the filter reset signal is sent to the remote controller when the specified time (2500H) has passed, and it is displayed on LCD.<br>2) When the filter reset signal has been received from the remote controller, time of the calculation timer is cleared.<br>In this case, the measurement time is reset if the specified time has passed, and display on LCD disappears.</td><td>[FILTER ▦ ] goes on.</td></tr>
</table>

| No. | Item | Outline of specifications | Remarks |
|---|---|---|---|
| 15 | Central control mode selection | 1) Setting at the central controller side enables to select the contents which can be operated on the wired remote controller.<br>2) Setup contents<br>• In case of TCC-LINK Central remote controller (TCB-SC642TLE2)<br>[Individual]:<br>Operated by wired remote controller ([After-push precedence])<br>[Central 1]:<br>START / STOP operation by wired remote controller is unavailable.<br>[Central 2]:<br>START / STOP, MODE change and TEMP. setting by wired remote controller are unavailable.<br>[Central 3]:<br>MODE change and TEMP. setting by wired remote controller are unavailable.<br>[Central 4]:<br>MODE change by wired remote controller is unavailable.<br>• In case of the wireless remote controller, the contents to be operated are same though the display lamp does not change.<br>If an item prohibited by the central control mode is operated from the remote controller, it is notified with receiving sound Pi, Pi, Pi, Pi, Pi (5 times) | Display at wired remote controller side (No display)<br>[ ] goes on.<br>[ ] goes on.<br>[ ] goes on.<br>[ ] goes on. |
| 16 | Energy-saving control | 1) Selecting [AUTO] mode enables an energy-saving to be operated.<br>2) The setup temperature is shifted (corrected) in the range not to lose the comfort ability according to input values of various sensors.<br>3) Data (Input value room temp. Ta, Outside temp. To, Air volume, Indoor heat exchanger sensor temp. Tc) for 20 minutes are taken the average to calculate correction value of the setup temperature.<br>4) The setup temperature is shifted every 20 minutes, and the shifted range is as follows.<br>In cooling time: +1.5 to – 1.0K<br>In heating time: –1.5 to +1.0K. | |
| 17 | Max. frequency cut control | 1) This control is operated by selecting [AUTO] operation mode.<br>2) COOL operation mode:<br>It is controlled according to the following figure if To < 28°C.<br>3) HEAT operation mode:<br>It is controlled according to the following figure if To > 15°C.<br>  | |

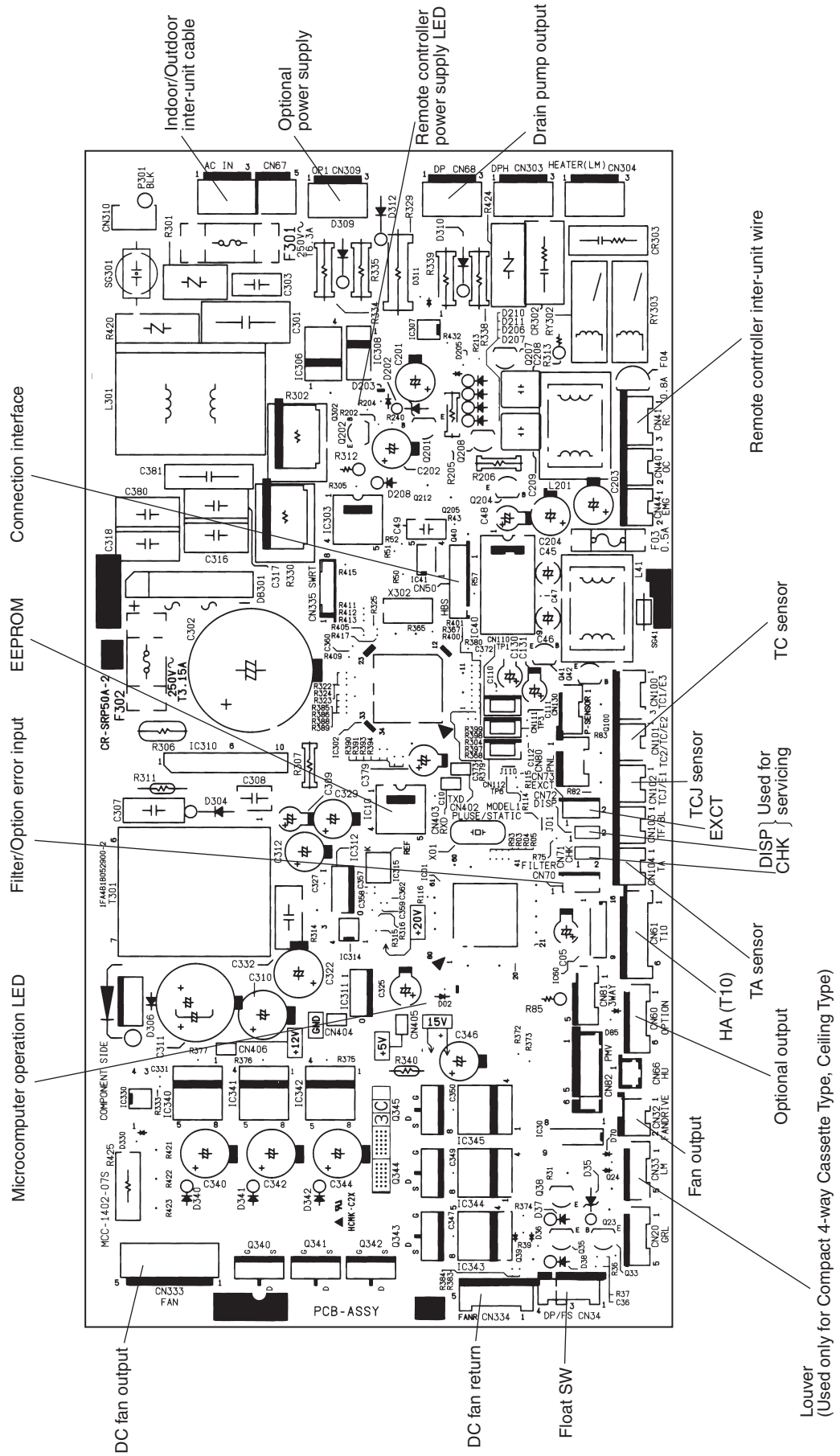
<table>
<tr><th>No.</th><th>Item</th><th>Outline of specifications</th><th>Remarks</th></tr>
<tr><td>18</td><td>DC motor</td><td>1) When the fan operation has started, positioning of the stator and the rotor are performed.<br>(Moves slightly with tap sound)<br>2) The motor operates according to the command from the indoor controller.<br><br>Notes)<br>• When the fan rotates while the air conditioner stops due to entering of outside air, etc, the air conditioner may operate while the fan motor stops.<br>• When a fan lock is found, the air conditioner stops, and an error is displayed.</td><td><br><br><br><br><br><br><br>Check code [P12]</td></tr>
<tr><td>19</td><td>Self-clean operation<br>(Dry operation)</td><td>1) When cooling operation mode (AUTO COOL, COOL, DRY) stopped, the following three self-clean operations are performed.
<table>
<tr><th>Compressor ON period</th><th>Self-clean operation period</th><th>FAN</th><th>Drain pump</th><th>Louver</th></tr>
<tr><td>0 to 10 min.</td><td>None</td><td rowspan="3">Fan (UL)</td><td rowspan="3">STOP</td><td rowspan="3">Horizontal discharge position<br>∗Concealed duct is none.</td></tr>
<tr><td>10 to 60 min.</td><td>1 hour</td></tr>
<tr><td>60 min. to</td><td>2 hours</td></tr>
</table>
2) During operation of self-clean, lights on the wired remote controller screen. However the operation lamp (Green LED) goes off.<br>3) To stop the self-clean operation, push twice the [ON/OFF] button on the remote controller continuously. (Stop the operation as compressor ON time in the table above: 10 minutes or below.)<br>4) When the follower unit executes self-clean operation in the group connection, the segment of is displayed on the wired remote controller screen via master unit.<br>∗ If self-clean operation is not used, set invalidity (does not use) of the self-clean operation by changing [0001 (At shipment) of CODE No. (DN) [D3] to [0000].<br>∗ To erase the display during operation of self-clean, change CODE No. [D4] from [0000: Display (At shipment)] to [0001: Non-display].</td><td>And it is not also on the wireless remote controller.<br>It is recognized as [STOP] from the remote monitor side.</td></tr>
<tr><td>20</td><td>Save operation</td><td>1) Turn on SAVE button on the remote controller.<br>2) During operation of save operation, lights on the wired remote controller.<br>3) During save operation, the current release control is performed with the restriction ratio set in EEPROM on the outdoor unit.<br>4) The restriction ratio can be set by keeping SAVE button pushed for 4 seconds or more on the remote controller.<br>5) When validating the save operation, the next operation starts with save operation valid because contents are held even when operation stops, operation mode changes or power supply is reset.<br>6) The restriction ratio can be set by changing the setup data of CODE No. (DN) [C2] in the range of 50 to 100% (every 1%, Setting at shipment: 75%).</td><td>Carry out setting operation during stop of the unit; otherwise the unit stops operation.<br>For the setup operation, refer to<br>“How to set contents of save operation” in Sction “8. SETUP AT LOCAL SITE AND OTHERS”.</td></tr>
</table>

| No. | Item | Outline of specifications | Remarks |
|---|---|---|---|
| 21 | 8°C heating/Frost protective operation | 1) This functional is intended for the cold latitudes and performs objective heating operation (8°C heating operation).<br>2) This function is valid only for combination with the outdoor units.<br>3) Using the indoor CODE No. [D1] (1 bit), Valid/Invalid of this function is set up at the customer's side.<br>∗ The setup by CODE No. is Invalid [0]/Valid [1] and Invalid [0] has been set at the shipment.<br>4) This operation is the heating operation which sets 8°C as the setup temperature of the target.<br>5) This function starts operation by pushing temperature button (▼) during heating operation; besides by pushing (▲) button for 4 seconds or more after temperature reached the minimum set temperature.<br>6) To stop/release this operation, select and execute one from the following operations.<br>① Push (▲) button:<br>Heating operation 18°C setting) continues.<br>② Push [START/STOP] button:<br>Air conditioner stops.<br>(Heating 18°C operation at the next start)<br>③ Push (MODE) :<br>Other operation mode is selected and the operation continues.<br>7) As the setup temperature is 8°C and the human heating is not targeted, the cold air discharge preventive control (Item 7) is made invalid to suppress the intermittent operation.<br>8) The settings of the air direction and air volume are changeable during this operation.<br>9) The indoor fan stops to protect the compressor for 2 minutes after start of heating operation (Thermo-ON) by this function. | In a group connection, if there is even one combination with other unit, "This function is not provided." is displayed.<br><br>The setup temperature jumps from [18] to [8]. |

## 5-3. Indoor Print Circuit Board

### 5-3-1. Compact 4-way Cassette Type / Concealed Duct Type / Ceiling Type

**<MCC-1402>**



## Indoor P.C. Board Optional Connector Specifications (MCC-1402)

| Function | Connector No. | Pin No. | Specifications | Remarks |
|---|---|---|---|---|
| Option output | CN60 | 1 | DC12V (COM) | |
| | | 2 | Defrost output | ON during defrost operation of outdoor unit |
| | | 3 | Thermo. ON output | ON during Real thermo-ON (Comp ON) |
| | | 4 | Cooling output | ON when operation mode is in cooling system (COOL, DRY, COOL in AUTO cooling/heating) |
| | | 5 | Heating output | ON when operation mode is in heating system (HEAT, HEAT in AUTO cooling/heating) |
| | | 6 | Fan output | ON during indoor fan ON (Air purifier is used/Interlock cable) |
| Outside error input | CN80 | 1 | DC12V (COM) | (When continued for 1 minute) Check code “L30” is output and forced operation stops. |
| | | 2 | DC12V (COM) | |
| | | 3 | Outside error input | |
| CHK Operation check | CN71 | 1 | Check mode input | Used for operation check of indoor unit. (Communication with outdoor unit or remote controller is not performed, but the specified operation such as indoor fan “H” or drain pump ON is output.) |
| | | 2 | 0V | |
| DISP display mode | CN72 | 1 | Display mode input | |
| | | 2 | 0V | Display mode enables indoor unit and remote controller to communicate. (When power is turned on) |
| EXCT demand | CN73 | 1 | Demand input | |
| | | 2 | 0V | Forced thermo-OFF operation in indoor unit |

# 6. TROUBLESHOOTING

## 6-1. Summary of Troubleshooting

**<Wired remote controller type>**

### 1. Before troubleshooting

1) Required tools/instruments
   - ⊕ and ⊖ screwdrivers, spanners, radio cutting pliers, nippers, push pins for reset switch
   - Tester, thermometer, pressure gauge, etc.
2) Confirmation points before check
   a) The following operations are normal.
      1. Compressor does not operate.
         - Is not 3-minutes delay (3 minutes after compressor OFF)?
         - Is not the outdoor unit in standby status though the remote controller reached the setup temperature?
         - Does not timer operate during fan operation?
         - Is not an overflow error detected on the indoor unit?
         - Is not outside high-temperature operation controlled in heating operation?
      2. Indoor fan does not rotate.
         - Does not cool air discharge preventive control work in heating operation?
      3. Outdoor fan does not rotate or air volume changes.
         - Does not high-temperature release operation control work in heating operation?
         - Does not outside low-temperature operation control work in cooling operation?
         - Is not defrost operation performed?
      4. ON/OFF operation cannot be performed from remote controller.
         - Is not automatic address being set up?
           (When the power is turned on at the first time or when indoor unit address setting is changed, the operation cannot be performed for maximum approx. 5 minutes after power-ON.)
         - Is not being carried out a test run by operation of the outdoor P.C. board?
   b) Did you return the cabling to the initial positions?
   c) Are connecting cables of indoor unit and remote controller correct?

### 2. Troubleshooting procedure

When a trouble occurred, check the parts along with the following procedure.

**Trouble** → **Confirmation of check code display** → **Check defective parts.**

**NOTE :**

For cause of a trouble, power conditions or malfunction/erroneous diagnosis of microcomputer due to outer noise is considered except the items to be checked. If there is any noise source, change the cables of the remote controller to shield cables.

**<Wireless remote controller type>**

## 1. Before troubleshooting

1) Required tools/instruments
   - ⊕ and ⊖ screwdrivers, spanners, radio cutting pliers, nippers, etc.
   - Tester, thermometer, pressure gauge, etc.
2) Confirmation points before check
   a) The following operations are normal.
      1. Compressor does not operate.
         - Is not 3-minutes delay (3 minutes after compressor OFF)?
         - Is not the outdoor unit in standby status though the remote controller reached the setup temperature?
         - Does not timer operate during fan operation?
         - Is not an overflow error detected on the indoor unit?
         - Is not outside high-temperature operation controlled in heating operation?
      2. Indoor fan does not rotate.
         - Does not cool air discharge preventive control work in heating operation?
      3. Outdoor fan does not rotate or air volume changes.
         - Does not high-temperature release operation control work in heating operation?
         - Does not outside low-temperature operation control work in cooling operation?
         - Is not defrost operation performed?
      4. ON/OFF operation cannot be performed from remote controller.
         - Is not forced operation performed?
         - Is not the control operation performed from outside/remote side?
         - Is not automatic address being set up?
         - Is not being carried out a test run by operation of the outdoor controller?
   b) Did you return the cabling to the initial positions?
   c) Are connecting cables between indoor unit and receiving unit correct?

## 2. Troubleshooting procedure

(When the power is turned on at the first time or when indoor unit address setting is changed, the operation cannot be performed for maximum approx. 5 minutes after power-ON.)

When a trouble occurred, check the parts along with the following procedure.

## Outline of judgment

The primary judgment to check whether a trouble occurred in the indoor unit or outdoor unit is carried out with the following method.

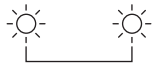
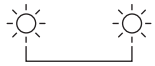
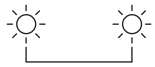
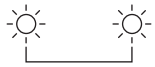
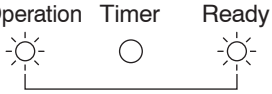
Method to judge the erroneous position by display panel of the indoor unit
(lamp display of the wireless receiving part)

The indoor unit monitors the operating status of the air conditioner, and the blocked contents of self-diagnosis are displayed restricted to the following cases if a protective circuit works.

● : Go off, ○ : Go on, ☼ : Flash (0.5 sec.)

| Lamp indication | Check code | Cause of trouble occurrence |
|---|---|---|
| Operation ● Timer ● Ready ● No indication at all | — | Power supply OFF or miswiring between lamp indication unit and indoor unit |
| Operation ☼ Flash Timer ● Ready ● | E01 | Receiving error / Receiving unit / Miswiring or wire connection error between receiving unit and indoor unit |
| | E02 | Sending error / Receiving unit / Miswiring or wire connection error between receiving unit and indoor unit |
| | E03 | Communication stop / Miswiring or wire connection error between receiving unit and indoor unit |
| | E08 | Duplicated indoor unit No. / Setup error |
| | E09 | Duplicated master units of remote controller / Setup error |
| | E10 | Communication error between CPUs on indoor unit P.C. board |
| | E18 | Wire connection error between indoor units, Indoor power OFF (Communication stop between indoor header and follower) |
| Operation ● Timer ● Ready ☼ Flash | E04 | Miswiring between indoor unit and outdoor unit or connection erorr (Communication stop between indoor and outdoor units) |
| Operation ● Timer ☼ Ready ☼ Alternate flash | P10 | Overflow was detected. / Protective device of indoor unit worked. |
| | P12 | Indoor DC fan error / Protective device of indoor unit worked. |
| Operation ☼ Timer ● Ready ☼ Alternate flash | P03 | Outdoor unit discharge temp. error / Protective device of outdoor unit worked. ∗1 |
| | P04 | Outdoor high pressure system error / Protective device of outdoor unit worked. ∗1 |
| | P05 | Negative phase detection error / Outdoor unit error |
| | P07 | Heat sink overheat error / Outdoor unit error |
| | P15 | Gas leak detection error / Outdoor unit error |
| | P19 | 4-way valve system error (Indoor or outdoor unit judged.) |
| | P20 | Outdoor unit high pressure protection |
| | P22 | Outdoor unit: Outdoor unit error / Protective device of outdoor unit worked. ∗1 |
| | P26 | Outdoor unit: Inverter Idc operation / Protective device of outdoor unit worked. ∗1 |
| | P29 | Outdoor unit: Position detection error / Protective device of outdoor unit worked. ∗1 |
| | P31 | Stopped because of error of other indoor unit in a group (Check codes of E03/L03/L07/L08) |

∗1: These are representative examples and the check code differs according to the outdoor unit to be combined.

| Lamp indication | Check code | Cause of trouble occurrence | |
|---|---|---|---|
| Operation Timer Ready<br>  <br>Alternate flash | F01 | Heat exchanger sensor (TCJ) error | Indoor unit sensor error |
| | F02 | Heat exchanger sensor (TC) error | |
| | F10 | Heat exchanger sensor (TA) error | |
| Operation Timer Ready<br>  <br>Alternate flash | F04 | Discharge temp. sensor (TD) error | Sensor error of outdoor unit ∗1 |
| | F06 | Temp. sensor (TE) error | |
| | F07 | Temp. sensor (TL) error | |
| | F08 | Temp. sensor (TO) error | |
| | F12 | Temp. sensor (TS) error | |
| | F13 | Temp. sensor (TH) error | |
| | F15 | Temp. Sensor miswiring (TE, TS) | |
| Operation Timer Ready<br>  <br>Simultaneous flash | F29 | Indoor EEPROM error | |
| Operation Timer Ready<br>  <br>Simultaneous flash | F31 | Outdoor EEPROM error | |
| Operation Timer Ready<br>  <br>Flash | H01 | Compressor break down | Outdoor compressor system error ∗1 |
| | H02 | Compressor lock | |
| | H03 | Current detection circuit error | |
| | H04 | Case thermostat worked. | |
| | H06 | Outdoor unit low pressure system error | |
| Operation Timer Ready<br>  <br>Simultaneous flash | L03 | Duplicated header indoor units | → AUTO address<br>∗ If group construction and address are not normal when power supply turned on, automatically goes to address setup mode. |
| | L07 | There is indoor unit of group connection in individual indoor unit. | |
| | L08 | Unsetting of group address | |
| | L09 | Missed setting (Unset indoor capacity) | |
| Operation Timer Ready<br>  <br>Simultaneous flash | L10 | Unset model type (Service board) | Others |
| | L20 | Duplicated indoor central addresses | |
| | L29 | Outdoor unit and other error | |
| | L30 | Outside interlock error | |
| | L31 | Negative phase error | |

∗1: These are representative examples and the check code differs according to the outdoor unit to be combined.

## Others (Other than Check Code)

| Lamp indication | Check code | Cause of trouble occurrence |
|---|---|---|
| Operation Timer Ready<br>  <br>Simultaneous flash | — | During test run |
| Operation Timer Ready<br>○  <br>Alternate flash | — | Disagreement cool/heat<br>(Automatic cool/heat setting to automatic cool/heat prohibited mode) |

# 6-2. Check Code List (Indoor)

## (Indoor unit detected)

| Check code indication | Representative defective position | Explanation of error contents | Air conditioner operation | |
|---|---|---|---|---|
| TCC-LINK central & Remote controller | | | Automatic reset | Operation continuation |
| E03 | Regular communication error between indoor and remote controller | No communication from remote controller and network adapter (Also no communication from central control system) | ○ | × |
| E04 | Indoor/Outdoor serial error | There is error on serial communication between indoor and outdoor units | ○ | × |
| E08 | Duplicated indoor addresses ✧ | Same address as yours was detected. | ○ | × |
| E10 | Communication error between indoor MCU | MCU communication error between main motor and micro computer | ○ | × |
| E18 | Regular communication error between indoor master and follower units | Regular communication between indoor master and follower units is impossible. | ○ | × |
| F01 | Indoor unit, Heat exchanger (TCJ) error | Open/short was detected on heat exchanger (TCJ). | ○ | × |
| F02 | Indoor unit, Heat exchanger (TC) error | Open/short was detected on heat exchanger (TC). | ○ | × |
| F10 | Indoor unit, Room temp. sensor (TA) error | Open/short was detected on room temp. sensor (TA). | ○ | × |
| F29 | Indoor unit, other indoor P.C. board error | EEPROM error (Other error may be detected. If no error, automatic address is repeated. | × | × |
| L03 | Duplicated setting of indoor group master unit ✧ | There are multiple master units in a group. | × | × |
| L07 | There is group cable in individual indoor unit. ✧ | When even one group connection indoor unit exists in individual indoor unit. | × | × |
| L08 | Unset indoor group address ✧ | Indoor group address is unset. | × | × |
| L09 | Unset indoor capacity | Capacity of indoor unit is unset. | × | × |
| L20 | Duplicated central control system address | Duplicated setting of central control system address | ○ | × |
| L30 | Outside error input to indoor unit (Interlock) | Abnormal stop by outside error (CN80) input | × | × |
| P01 | Indoor unit, AC fan error | An error of indoor AC fan was detected. (Fan motor thermal relay worked.) | × | × |
| P10 | Indoor unit, overflow detection | Float switch worked. | × | × |
| P12 | Indoor unit, DC fan error | Indoor DC fan error (Over-current/Lock, etc.) was detected. | × | × |
| P19 | 4-way valve system error | In heating operation, an error was detected by temp. down of indoor heat exchanger sensor. | ○ | × |
| P31 | Other indoor unit error | Follower unit in group cannot operate by warning from [E03/L03/L07/L08] of master unit. | ○ | × |

✧ When this warning was detected before group construction/address check finish at power supply was turned on, the mode shifts automatically to AUTO address setup mode.

## (Remote controller detected)

| Check code indication | Representative defective position | Explanation of error contents | Air conditioner operation | |
|---|---|---|---|---|
| Remote controller | | | Automatic reset | Operation continuation |
| E01 | No master remote controller, Remote controller communication (Receive) error | Signal cannot be received from indoor unit. Master remote controller was not set. (including 2 remote controllers) | — | — |
| E02 | Remote controller communication (Send) error | Signal cannot be sent to indoor unit. | — | — |
| E09 | Duplicated master remote controller | In 2-remote controller control, both were set as master. (Indoor master unit stops warning and follower unit continues operation.) | × | △ |

## (Central control devices detected)

| Check code indication | Representative defective position | Explanation of error contents | Air conditioner operation | |
|---|---|---|---|---|
| TCC-LINK central | | | Automatic reset | Operation continuation |
| C05 | Central control system communication (send) error | Signal sending operation of central control system is impossible. There are multiple same central devices. (AI-NET) | — | — |
| C06 | Central control system communication (receive) error | Signal receiving operation of central control system is impossible. | — | — |
| C12 | General-purpose device control interface batched warning | An error on device connected to general-purpose device control interface of exclusive to TCC-LINK/AI-NET | — | — |
| P30 | Group follower unit is defective. | Group follower unit is defective. (For remote controller, above-mentioned [***] details are displayed with unit No.) | — | — |

**NOTE:** Even for the same contents of error such as communication error, the display of check code may differ according to detection device.
When remote controller or central controller detects an error, it is not necessarily related to operation of the air conditioner. In this list, the check codes that outdoor unit detects are not described.

# Check Code List

## Error mode detected by indoor unit

| Operation of diagnostic function | | | | Judgment and measures |
|---|---|---|---|---|
| Check code | Cause of operation | Status of air conditioner | Condition | |
| E03 | No communication from remote controller (including wireless) and communication adapter | Stop (Automatic reset) | Displayed when error is detected | 1. Check cables of remote controller and communication adapters.<br>• Remote controller LCD display OFF (Disconnection)<br>• Central remote controller [97] check code |
| E04 | The serial signal is not output from outdoor unit to indoor unit.<br>• Miswiring of inter-unit wire<br>• Defective serial sending circuit on outdoor P.C. board<br>• Defective serial receiving circuit on indoor P.C. board | Stop (Automatic reset) | Displayed when error is detected | 1. Outdoor unit does not completely operate.<br>• Inter-unit wire check, correction of miswiring<br>• Check outdoor P.C. board. Correct wiring of P.C. board.<br>2. When outdoor unit normally operates<br>Check P.C. board (Indoor receiving / Outdoor sending). |
| E08 | Duplicated indoor unit address | Stop | Displayed when error is detected | 1. Check whether remote controller connection (Group/Individual) was changed or not after power supply turned on (Finish of group construction/Address check).<br>* If group construction and address are not normal when the power has been turned on, the mode automatically shifts to address setup mode. (Resetting of address) |
| L03 | Duplicated indoor header unit | | | |
| L07 | There is group wire in individual indoor unit. | | | |
| L08 | Unset indoor group address | | | |
| L09 | Unset indoor capacity | Stop | Displayed when error is detected | 1. Set indoor capacity (DN=11) |
| L30 | Abnormal input of outside interlock | Stop | Displayed when error is detected | 1. Check outside devices.<br>2. Check indoor P.C. board. |
| P10 | Float switch operation<br>• Float circuit, Disconnection, Coming-off, Float switch contact error | Stop | Displayed when error is detected | 1. Trouble of drain pump<br>2. Clogging of drain pump<br>3. Check float switch.<br>4. Check indoor P.C. board. |
| P12 | Indoor DC fan error | Stop | Displayed when error is detected | 1. Position detection error<br>2. Indoor fan driving part over-current protective circuit operation<br>3. Indoor fan lock<br>4. Indoor P.C. board check |
| P19 | 4-way valve system error<br>• After heating operation has started, indoor heat exchangers temp. is down. | Stop (Automatic reset) | Displayed when error is detected | 1. Check 4-way valve.<br>2. Check 2-way valve and check valve.<br>3. Check indoor heat exchanger (TC/TCJ).<br>4. Check indoor P.C. board. |
| P31 | Own unit stops while warning is output to other indoor units. | Stop (Follower unit) (Automatic reset) | Displayed when error is detected | 1. Judge follower unit while master unit is [E03], [L03], [L07] or [L08].<br>2. Check indoor P.C. board. |
| F01 | Coming-off, disconnection or short of indoor heat exchanger temp. sensor (TCJ) | Stop (Automatic reset) | Displayed when error is detected | 1. Check indoor heat exchanger temp. sensor (TCJ).<br>2. Check indoor P.C. board. |
| F02 | Coming-off, disconnection or short of indoor heat exchanger temp. sensor (TC) | Stop (Automatic reset) | Displayed when error is detected | 1. Check indoor heat exchanger temp. sensor (TC).<br>2. Check indoor P.C. board. |
| F10 | Coming-off, disconnection or short of indoor heat exchanger temp. sensor (TA) | Stop (Automatic reset) | Displayed when error is detected | 1. Check indoor heat exchanger temp. sensor (TA).<br>2. Check indoor P.C. board. |
| F29 | Indoor EEPROM error<br>• EEPROM access error | Stop (Automatic reset) | Displayed when error is detected | 1. Check indoor EEPROM. (including socket insertion)<br>2. Check indoor P.C. board. |
| E10 | Communication error between indoor MCU<br>• Communication error between fan driving MCU and main MCU | Stop (Automatic reset) | Displayed when error is detected | 1. Check indoor P.C. board. |
| E18 | Regular communication error between indoor header and follower units | Stop (Automatic reset) | Displayed when error is detected | 1. Check remote controller wiring.<br>2. Check indoor power supply wiring.<br>3. Check indoor P.C. board. |

## Error mode detected by outdoor unit

The check code has been ramified from **4** series and after

The ramified check code is displayed only when both the indoor unit and the outdoor unit are **4** series and after.
(Ex. Combination of RAV-SM140**4**BT-E with RAV-SP140**4**AT-E)

When the outdoor unit is 3 series and before, the conventional check code is displayed.
(Ex. Combination of RAV-SM140**4**BT-E and RAV-SM140**3**AT-E: Indoor unit only is **4** series.)

| Operation of diagnostic function | | | | Judgment and measures |
|---|---|---|---|---|
| Check code / Indoor unit | Cause of operation | Status of air conditioner | Condition | |
| F04 | Disconnection, short of discharge temp. sensor (TD) | Stop | Displayed when error is detected | 1. Check discharge temp. sensor (TD).<br>2. Check outdoor P.C. board. |
| F06 | Disconnection, short of outdoor temp. sensor (TE) | Stop | Displayed when error is detected | 1. Check temp. sensor (TE).<br>2. Check outdoor P.C. board. |
| F07 | Disconnection, short of outdoor temp. sensor (TL) | Stop | Displayed when error is detected | 1. Check temp. sensor (TL).<br>2. Check outdoor P.C. board. |
| F12 | Disconnection, short of suction temp. sensor (TS) | Stop | Displayed when error is detected | 1. Check suction temp. sensor (TS).<br>2. Check outdoor P.C. board. |
| F15 | Miss-mounting of outdoor temp. sensor (TE, TS) | Stop | Displayed when error is detected | 1. Check temp. sensor (TE, TS).<br>2. Check outdoor P.C. board. |
| F08 | Disconnection, short of outside temp. sensor (TO) | Continue | Displayed when error is detected | 1. Check outside temp. sensor (TO).<br>2. Check outdoor P.C. board. |
| F13 | Disconnection, short of heat sink temp. sensor (TH) | Stop | Displayed when error is detected | 1. Check outdoor P.C. board.<br>(Q201 is incorporated in TH sensor.) |
| F31 | Outdoor P.C. EEPROM error | Stop | Displayed when error is detected | 1. Check outdoor P.C. board. |
| L10 | Unset jumper of service P.C. board | Stop | Displayed when error is detected | 1. Outdoor service P.C. board<br>Check model type setting jumper wire. |
| L29 | Communication error between outdoor P.C. board MCU | Stop | Displayed when error is detected | 1. Check outdoor P.C. board<br>2. Connection check for each P.C. board. |
| P07 | Heat sink overheat error<br>* Heat sink temp. sensor detected over specified temperature. | Stop | Displayed when error is detected | 1. Check screw tightening between PC. Board and heat sink and check radiator grease.<br>2. Check heat sink blast path. |
| P15 | Detection of gas leak<br>* Discharge temp. sensor (TD), Suction temp. sensor (TS) detected temperature over specified temp. | Stop | Displayed when error is detected | 1. Check gas leak, recharge<br>2. Check full open of service valve.<br>3. Check PMV (Pulse Motor Valve).<br>4. Check broken pipe.<br>5. Check discharge temp. sensor (TD), suction temp. sensor (TS). |
| P19 | 4-way valve inverse error<br>* After heating operation has started, indoor heat exchanger temp. lowers under the specified temp.<br>* After heating operation has started, outdoor heat exchanger / suction temp. rises over the specified temp. | Stop | Displayed when error is detected | 1. Check operation of 4-way valve.<br>2. Check outdoor heat exchanger (TE), suction temp. sensor (TS).<br>3. Check indoor heat exchanger sensor (TC).<br>4. Check 4-way valve coil.<br>5. Check PMV (Pulse Motor Valve). |
| H01 | Compressor break down<br>* Although operation has started, operation frequency decreases and operation stops. | Stop | Displayed when error is detected | 1. Check power supply voltage.<br>2. Overload operation of refrigerating cycle |
| H02 | Compressor lock<br>* Over-current detection after compressor start-up | Stop | Displayed when error is detected | 1. Trouble of compressor (Lock, etc.): Replace compressor.<br>2. Wiring error of compressor (Open phase) |

| Operation of diagnostic function | | | | Judgment and measures |
|---|---|---|---|---|
| Check code / Indoor unit | Cause of operation | Status of air conditioner | Condition | |
| H03 | Current detection circuit error | Stop | Displayed when error is detected | 1. Check outdoor P.C. board (MCC-1596). (AC current detection circuit) |
| P05 | Open phase of 3-phase power supply | Stop | Displayed when error is detected | 1. Check open phase of 3-phase power supply.<br>2. Black lead wire to be connected to CN03 of MCC-1596 does not pass through T611. |
| F23 | Ps sensor error | Stop | Displayed when error is detected | 1. Check connection of Ps sensor connector.<br>2. Check failure of Ps sensor.<br>3. Check compressing power error of compressor.<br>4. Check 4-way valve error.<br>5. Check outdoor P.C. board error. |
| H06 | Low pressure protective operation | Stop | Displayed when error is detected | 1. Check service valves are fully opened. (Gas side, Liquid side)<br>2. Check clogging of outdoor PMV. (PMV1, 2)<br>3. Check SV2 circuit.<br>4. Check Ps sensor error.<br>5. Check clogging of indoor filter.<br>6. Check clogging of refrigerant pipe.<br>7. Check of outdoor fan operation. (In heating mode)<br>8. Check short of refrigerant. |
| P03 | Discharge temp. error<br>* Discharge temp. (TD) over specified value was detected.(1.6) | Stop | Displayed when error is detected | 1. Check refrigerating cycle (Gas leak)<br>2. Trouble of electronic expansion valve<br>3. Check discharge temp. sensor (TD). |
| H04 | Case thermostat operation<br>* Abnormal overheat of compressor | Stop | Displayed when error is detected | 1. Check case thermostat and connector.<br>2. Check gas leak, recharge<br>3. Check full open of service valve.<br>4. Check PMV (Pulse Motor Valve).<br>5. Check broken pipe. |
| P04 | High pressure SW system error | Stop | Displayed when error is detected | 1. Check service valves are fully opened. (Gas side, Liquid side)<br>2. Check of outdoor fan operation.<br>3. Check motor error of outdoor fan.<br>4. Check clogging of outdoor PMV. (PMV1, 2)<br>5. Check clogging of heat exchanger in indoor/outdoor units.<br>6. Short-circuit status of suction/discharge air in outdoor unit.<br>7. Check outdoor P.C. board error.<br>8. Check fan system error (Cause of air volume drop) at indoor side.<br>9. Check PMV opening status in indoor unit. |
| P05 | Power supply voltage error | Stop | Displayed when error is detected | 1. Check power supply voltage. |
| P20 | High pressure protective operation<br>• During cooling operation, outdoor temp. sensor (TL) detected temperature over specified temp.<br>• During heating operation, indoor temp. sensor (TC, TCJ) detected temperature over specified temp. | Stop | Displayed when error is detected | 1. Check outdoor heat exchanger sensor (TL).<br>2. Check indoor heat exchanger sensor (TC, TCJ).<br>3. Check full open of service valve.<br>4. Check indoor/outdoor fan.<br>5. Check PMV (Pulse Motor Valve).<br>6. Check clogging and short circuit of indoor/outdoor heat exchanger.<br>7. Overcharge of refrigerant. Recharge |
| P22 | Outdoor fan system error | Stop | Displayed when error is detected | 1. Check lock of fan motor.<br>2. Check power supply voltage between L2 and N.<br>3. Check outdoor P.C. board. |
| P26 | Short-circuit error of compressor driving element | Stop | Displayed when error is detected | 1. When performing operation while taking-off compressor wire, P26 error occurs. Check control P.C. board.<br>2. When performing operation while taking-off compressor wire, an error does not occur. (Compressor rare short) |
| P29 | Position detection circuit error | Stop | Displayed when error is detected | 1. Check control P.C. board. |

## Error mode detected by remote controller or central controller (TCC-LINK)

| Operation of diagnostic function | | | | Judgment and measures |
|---|---|---|---|---|
| **Check code** | **Cause of operation** | **Status of air conditioner** | **Condition** | |
| Not displayed at all (Operation on remote controller is impossible.) | No communication with master indoor unit<br>• Remote controller wiring is not correct.<br>• Power of indoor unit is not turned on.<br>• Automatic address cannot be completed. | Stop | — | Power supply error of remote controller, Indoor EEPROM error<br>1. Check remote controller inter-unit wiring.<br>2. Check remote controller.<br>3. Check indoor power wiring.<br>4. Check indoor P.C. board.<br>5. Check indoor EEPROM. (including socket insertion)<br>→ Automatic address repeating phenomenon generates. |
| E01<br>∗2 | No communication with master indoor unit<br>• Disconnection of inter-unit wire between remote controller and master indoor unit (Detected by remote controller side) | Stop (Automatic reset)<br>∗ If center exists, operation continues. | Displayed when error is detected | Receiving error from remote controller<br>1. Check remote controller inter-unit wiring.<br>2. Check remote controller.<br>3. Check indoor power wiring.<br>4. Check indoor P.C. board. |
| E02 | Signal send error to indoor unit (Detected by remote controller side) | Stop (Automatic reset)<br>∗ If center exists, operation continues. | Displayed when error is detected | Sending error of remote controller<br>1. Check sending circuit inside of remote controller.<br>→ Replace remote controller. |
| E09 | There are multiple main remote controllers. (Detected by remote controller side) | Stop (Sub unit continues operation.) | Displayed when error is detected | 1. In 2-remote controllers (including wireless), there are multiple main units.<br>Check that there are 1 main remote controller and other sub remote controllers. |
| L20<br>Central controller L20 | Duplicated indoor central addresses on communication of central control system (Detected by indoor/central controller side) | Stop (Automatic reset) | Displayed when error is detected | 1. Check setting of central control system network address. (Network adapter SW01)<br>2. Check network adapter P.C. board. |
| —<br>∗3<br>Central controller (Send)<br>C05<br>(Receive)<br>C06 | Communication circuit error of central control system (Detected by central controller side) | Continues (By remote controller) | Displayed when error is detected | 1. Check communication wire / miswiring<br>2. Check communication (U3, U4 terminals)<br>3. Check network adapter P.C. board.<br>4. Check central controller (such as central control remote controller, etc.)<br>5. Check terminal resistance. (TCC-LINK) |
| —<br>Central controller P30 | Indoor Gr sub unit error (Detected by central controller side) | Continuation/Stop (According to each case) | Displayed when error is detected | Check the check code of the corresponding unit from remote controller. |

∗2 The check code cannot be displayed by the wired remote controller. (Usual operation of air conditioner becomes unavailable.)

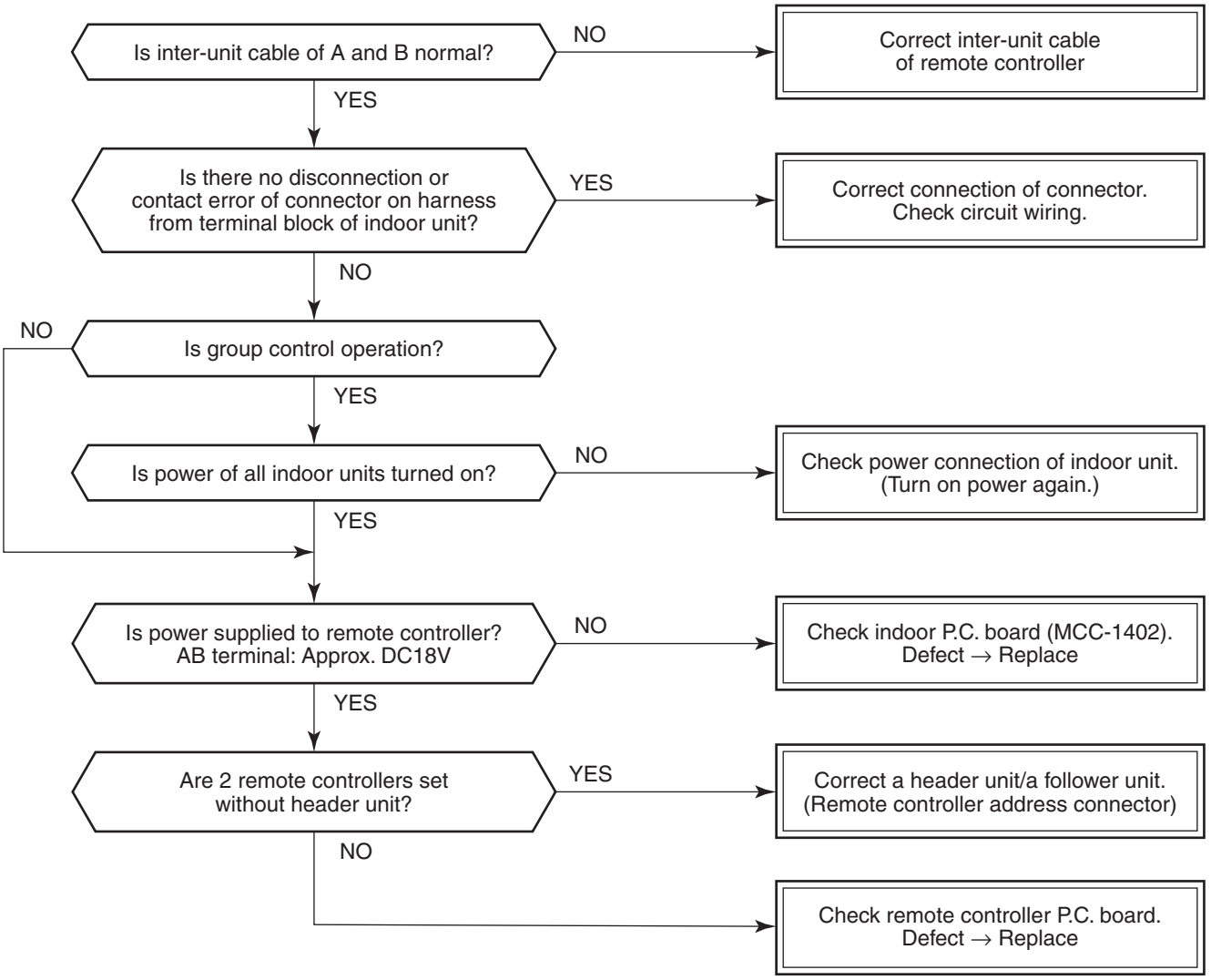
For the wireless models, an error is notified with indication lamp.

∗3 This trouble is related to communication of remote controller (A, B), central system (TCC-LINK U3, U4), and [E01], [E02], [E03], [E09] or [E18] is displayed or no check display on the remote controller according to the contents.

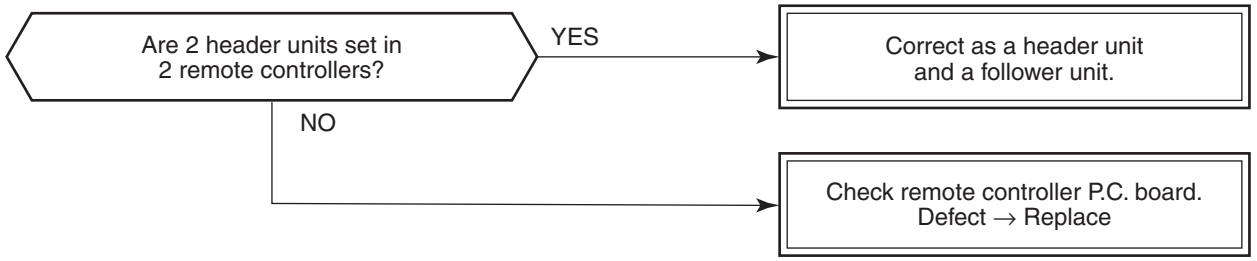
## 6-3. Diagnostic Procedure for Each Check Code (Indoor Unit)

### Check code

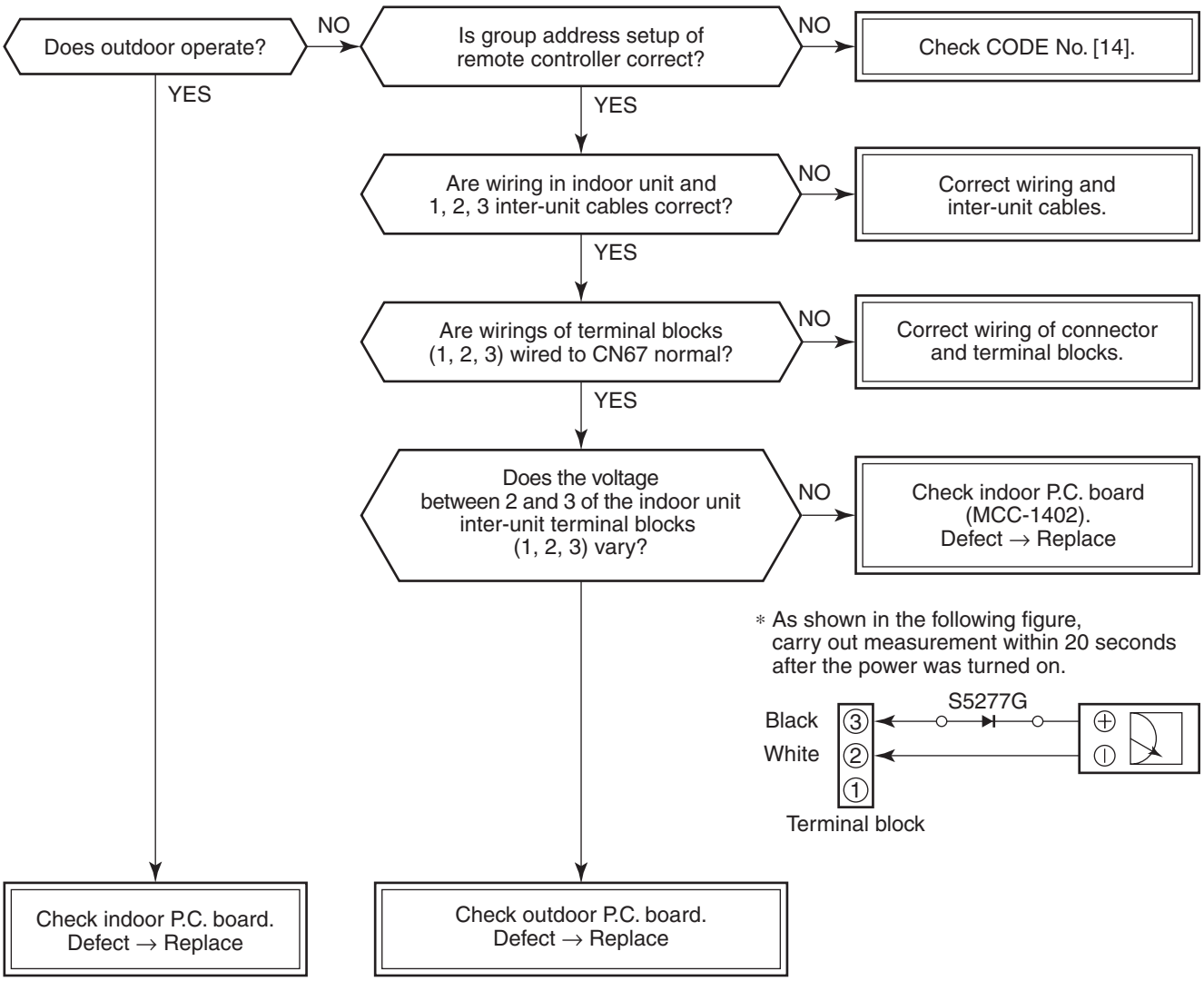
### [E01 error]



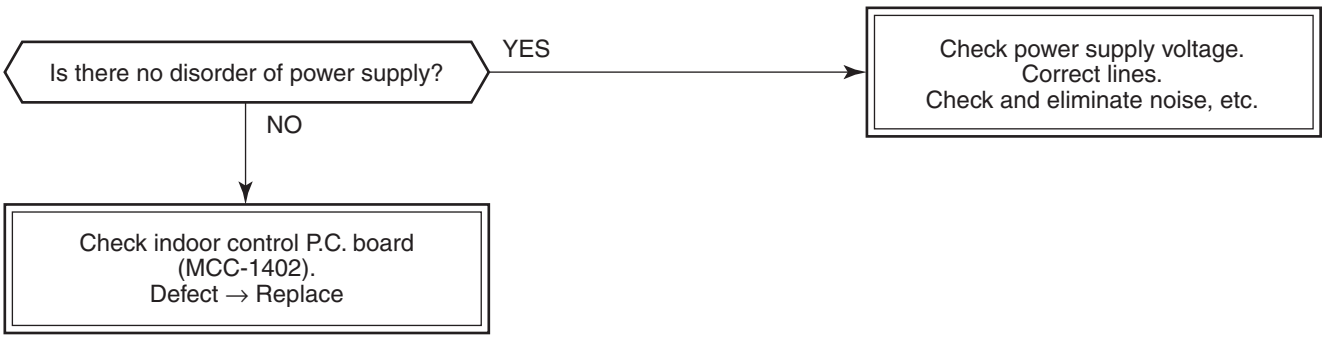

### [E09 error]



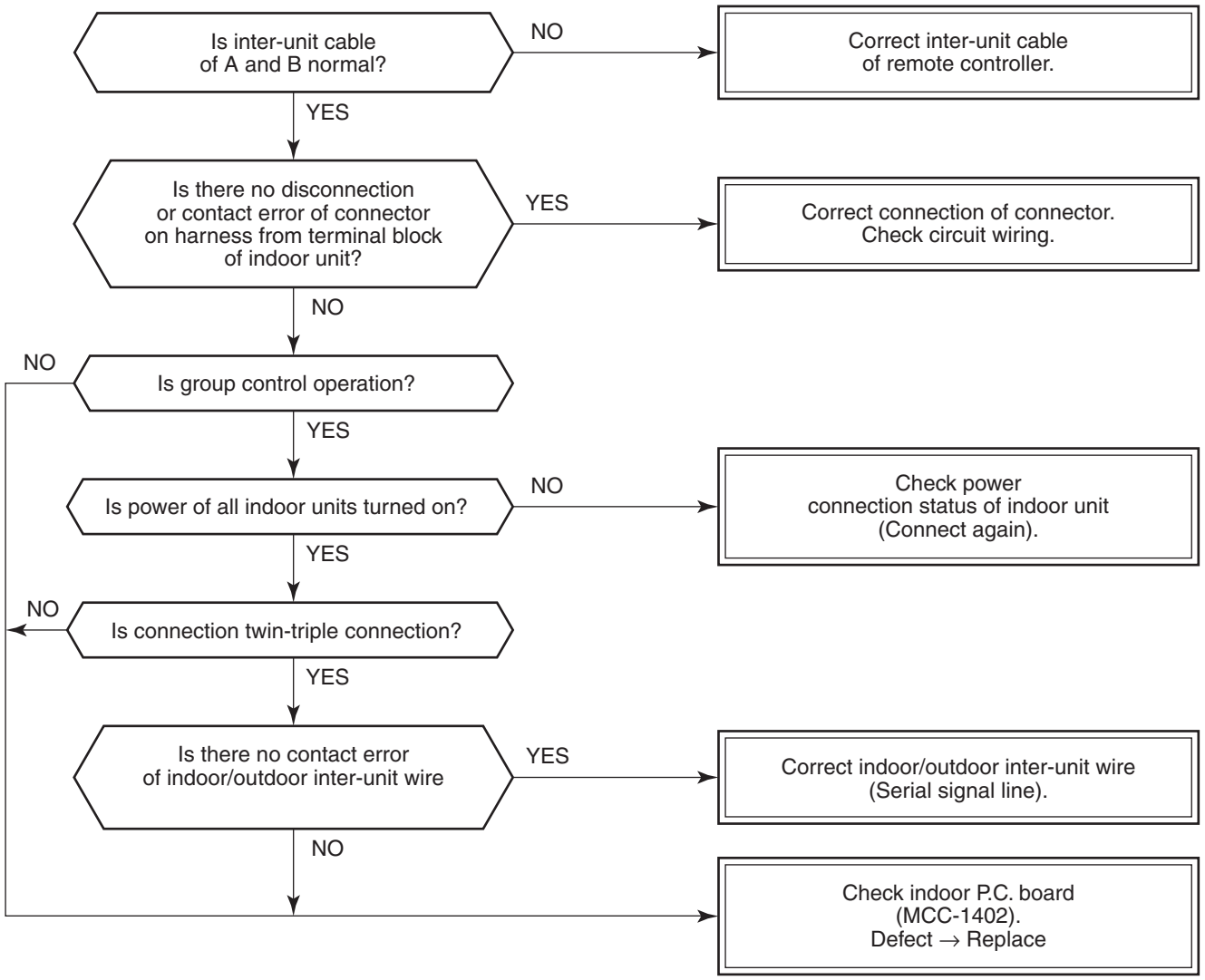
**[E04 error]**




**[E10 error]**



**[E18 error]**




**[E08, L03, L07, L08 error]**

E08: Duplicated indoor unit No.

L03: There are 2 or more header units in a group control.

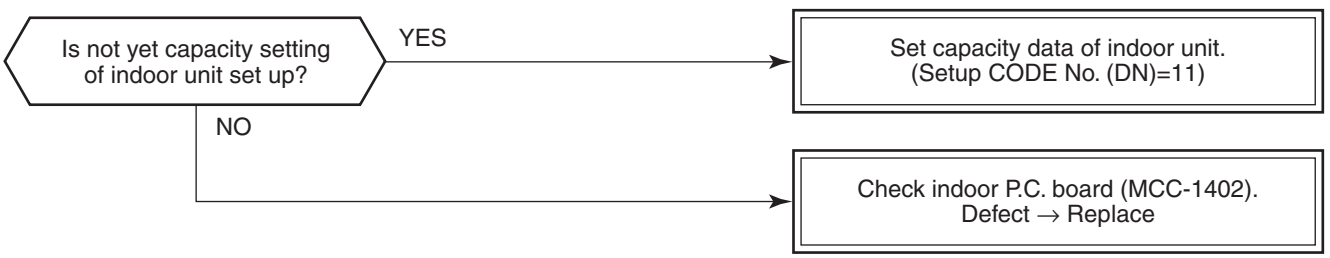
L07: There is 1 or more group address [Individual] in a group control.

L08: The indoor group address is unset. (99)

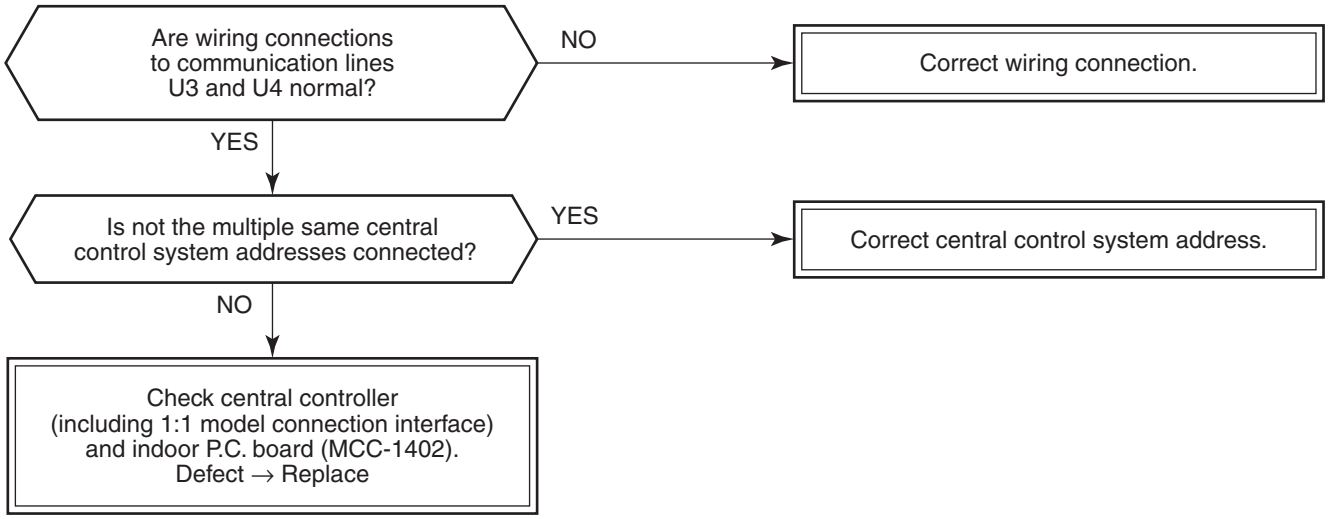
If the above error is detected when power supply turned on, the mode enters automatically in the automatic address set mode. (Check code is not output.)

However, if the above error is detected during the automatic address set mode, a check code may be output.

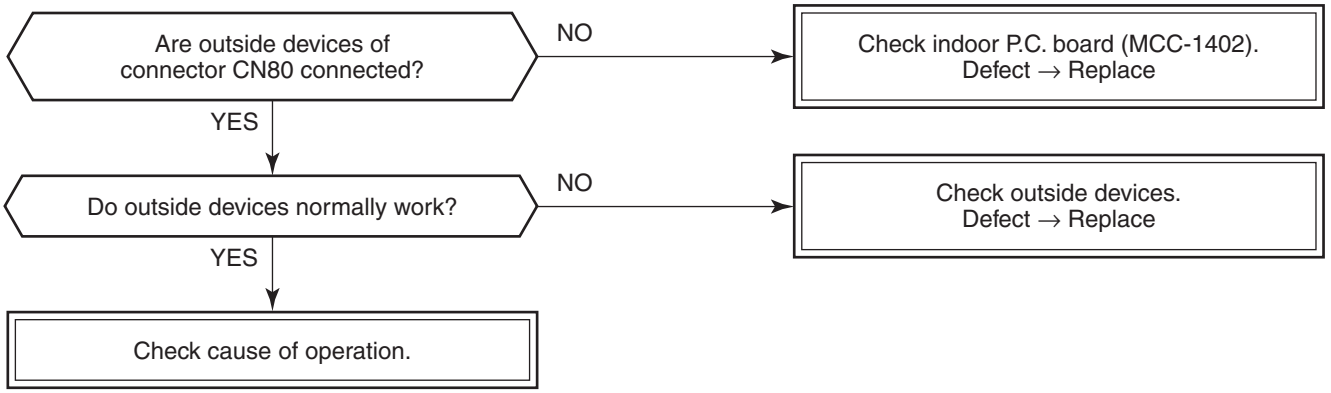
**[L09 error]**



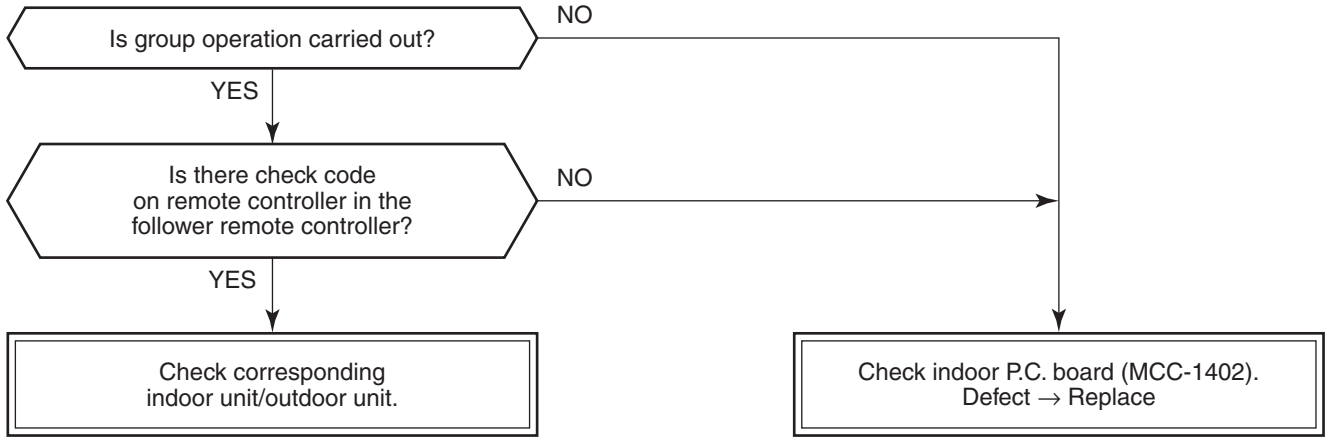
**[L20 error]**



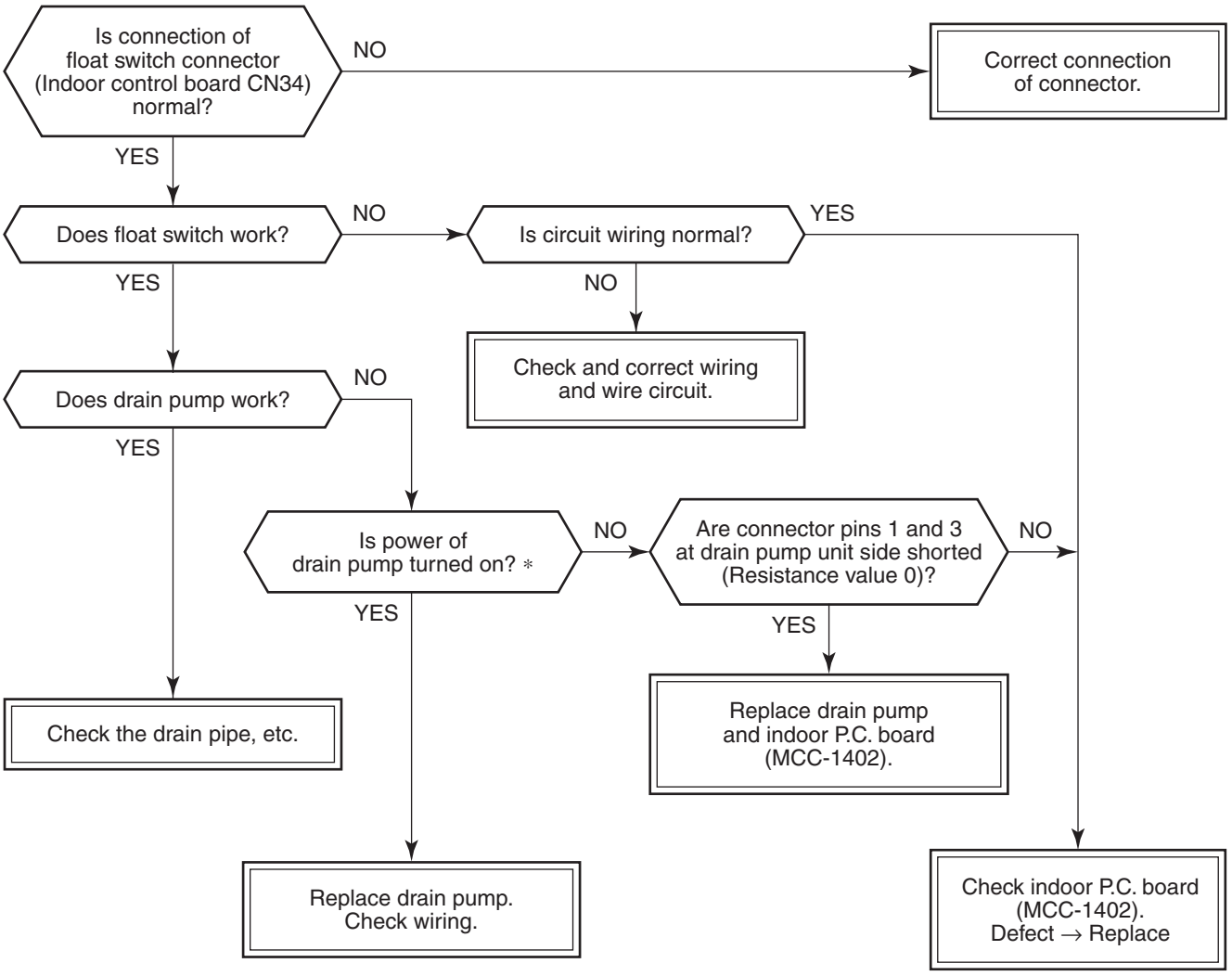

**[L30 error]**




**[P30 error] (Central controller)**

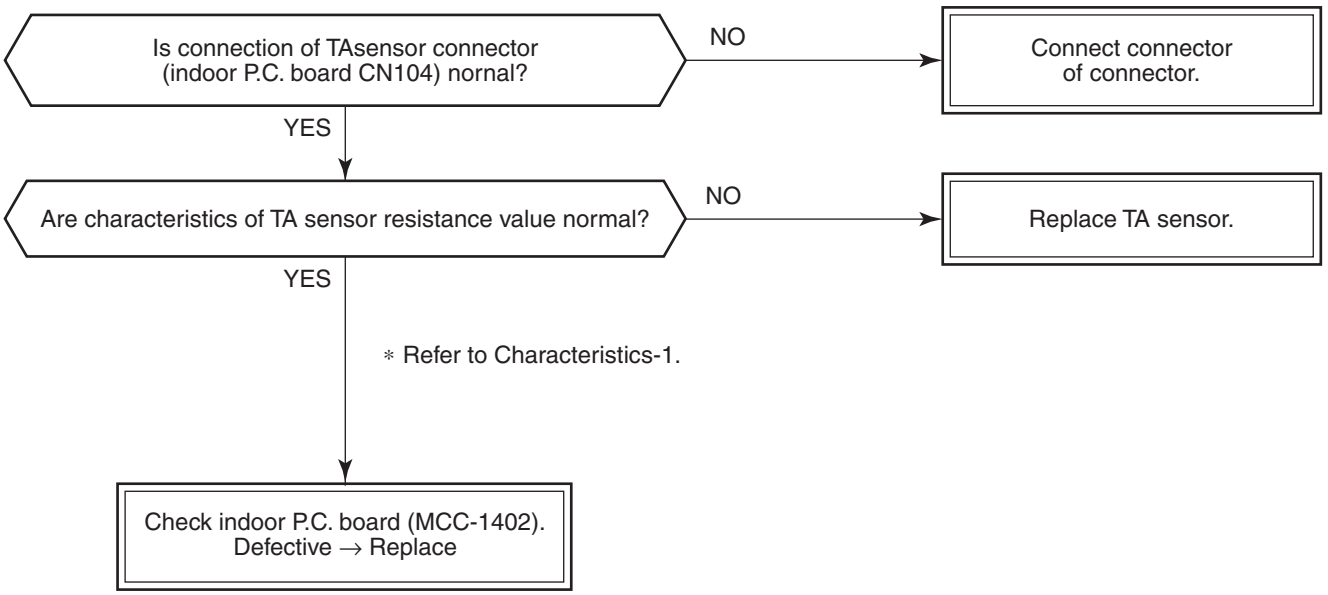


**[P10 error]**




* Check that voltage of 1 – 3 pin of CN068 on the indoor P.C. board is 220–240V.

**[F10 error]**



**[P12 error]**

Turn off the power.

Are not there connections errors or disconnection on connectors CN333 and CN334 of indoor unit P.C. board (MCC-1402)?

YES → Correct connection of connector.

NO

Remove connectors CN333 and CN334 of indoor unit P.C. board (MCC-1402).

Does the fan rotate without trouble when handling the fan with hands?

NO → Replace indoor fan motor.

YES

Are resistance values between phases at fan motor connector CN333 motor side of indoor P.C. board (MCC-1402) correct? *1

NO → Replace indoor fan motor.

YES

*1
- Are not coil windings between ① (Red lead) and ③ (White lead), between ③ (White lead) and ⑤ (Black lead), between ⑤ (Black lead) and ① (Red lead) opened or shorted?
  → For resistance, see the following values.
  Approx. 70 to 100Ω SM56, SM80
  35 to 50Ω SM110, SM140

Is resistance value of fan motor connector CN333 at motor side of indoor P.C. board (MCC-1402) correct? *2

NO → Replace indoor fan motor.

YES

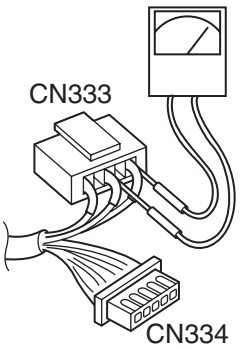
*2
Check resistance of fan motor position detection circuit.
Is not coil winding between ① (Yellow lead) and ④ (Pink lead) opened or shorted? → Resistance: Approx. 5 to 20kΩ

Is signal output of indoor fan motor position detection correct? *3

NO → Replace indoor fan motor.

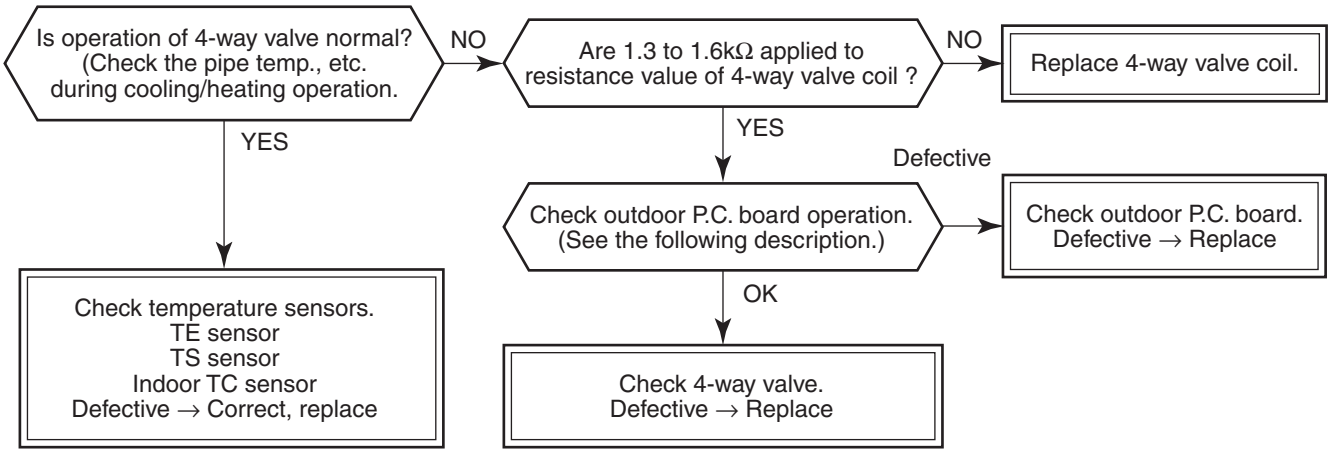
YES

*3
Check fan motor position detection signal.
- Using a tester, measure the voltage between CN334 ① and ⑤ of indoor P.C. board (MCC-1402) under condition that CN333 and CN334 are mounted and the power is turned on.
  → Rotate the fan slowly with hands, and check the pin voltage swings between 0 to 5V voltage.
- Between ④ and ⑤ : 5V




Check indoor P.C. board (MCC-1402).
Defect → Replace

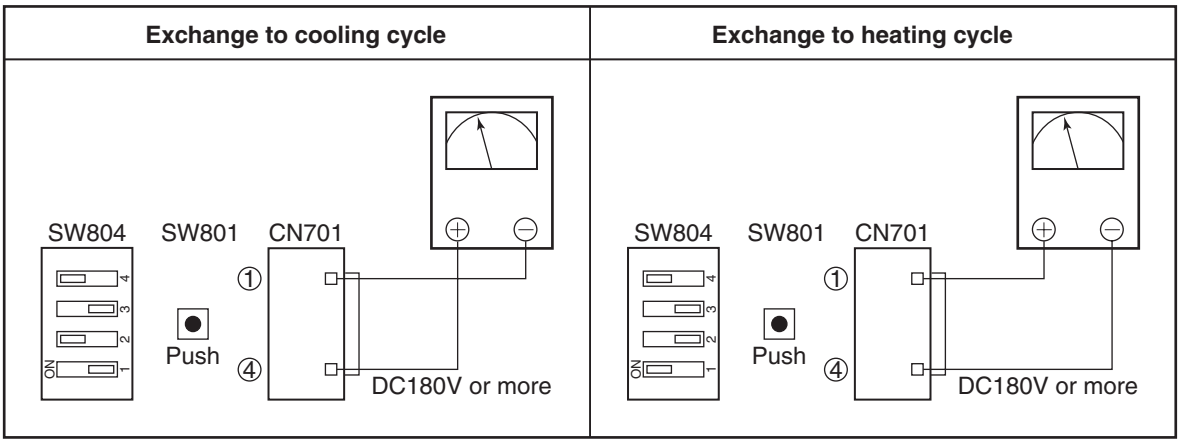
**[P19 error]**




**Operation check direction of the outdoor P.C. board (In case of self-preservation valve)**

1) Set the Dip switch SW804 as same as the following table and push SW801 for approx. 1 second. It enables you to check the exchange operation to cooling cycle or heating cycle.
   - Only for approx. 10 seconds, the power is turned on.
   - As the heat value of part (coil: resistance R700) is large, when checking the operation continuously, wait 1 minute or more until the next check. (There is no problem if a coil is not connected.)

2) After check, turn off all the Dip switches SW804.

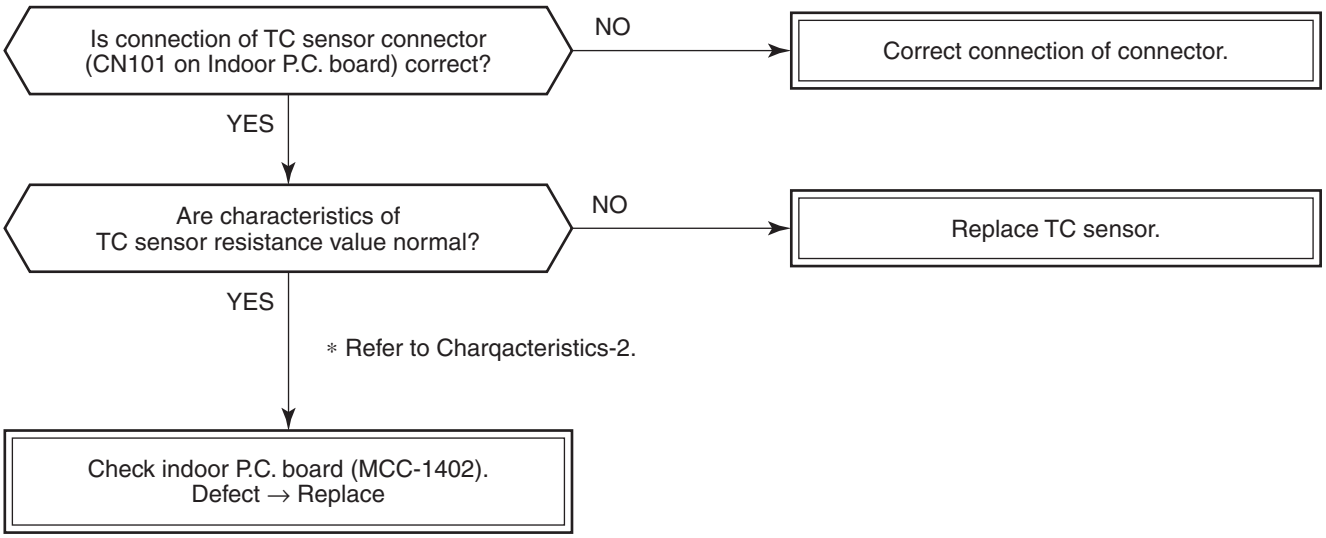



**Check by tester**

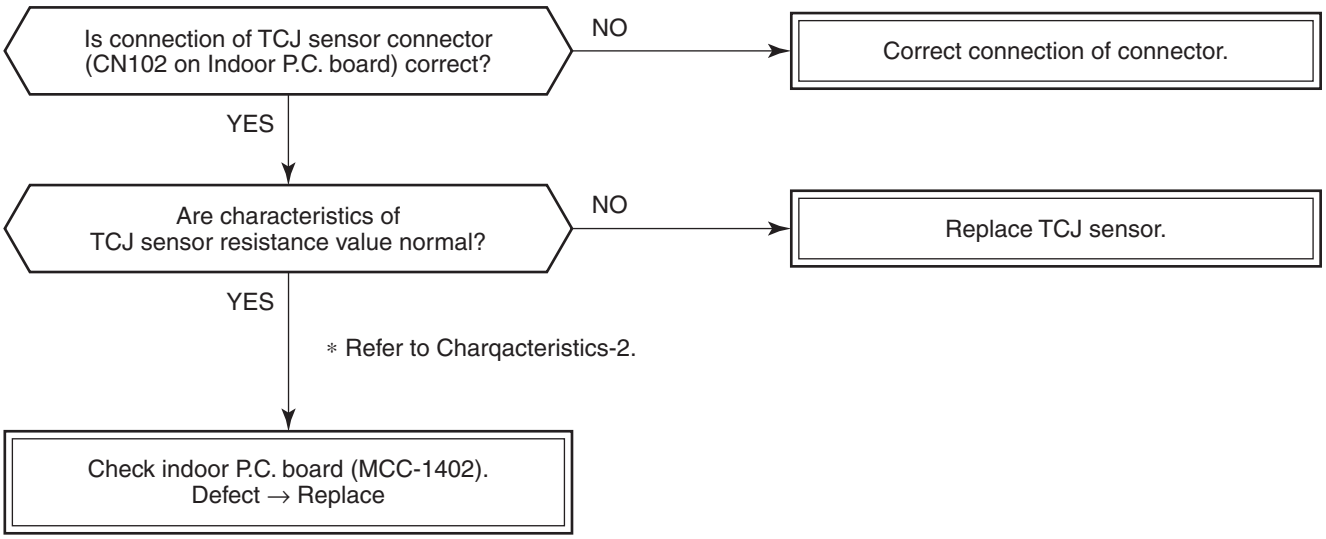
Analog tester: Good article if over DC180V

Digital tester: Although in some cases, the value varied and indicated. If the maximum value is DC180V or more, it is good article.

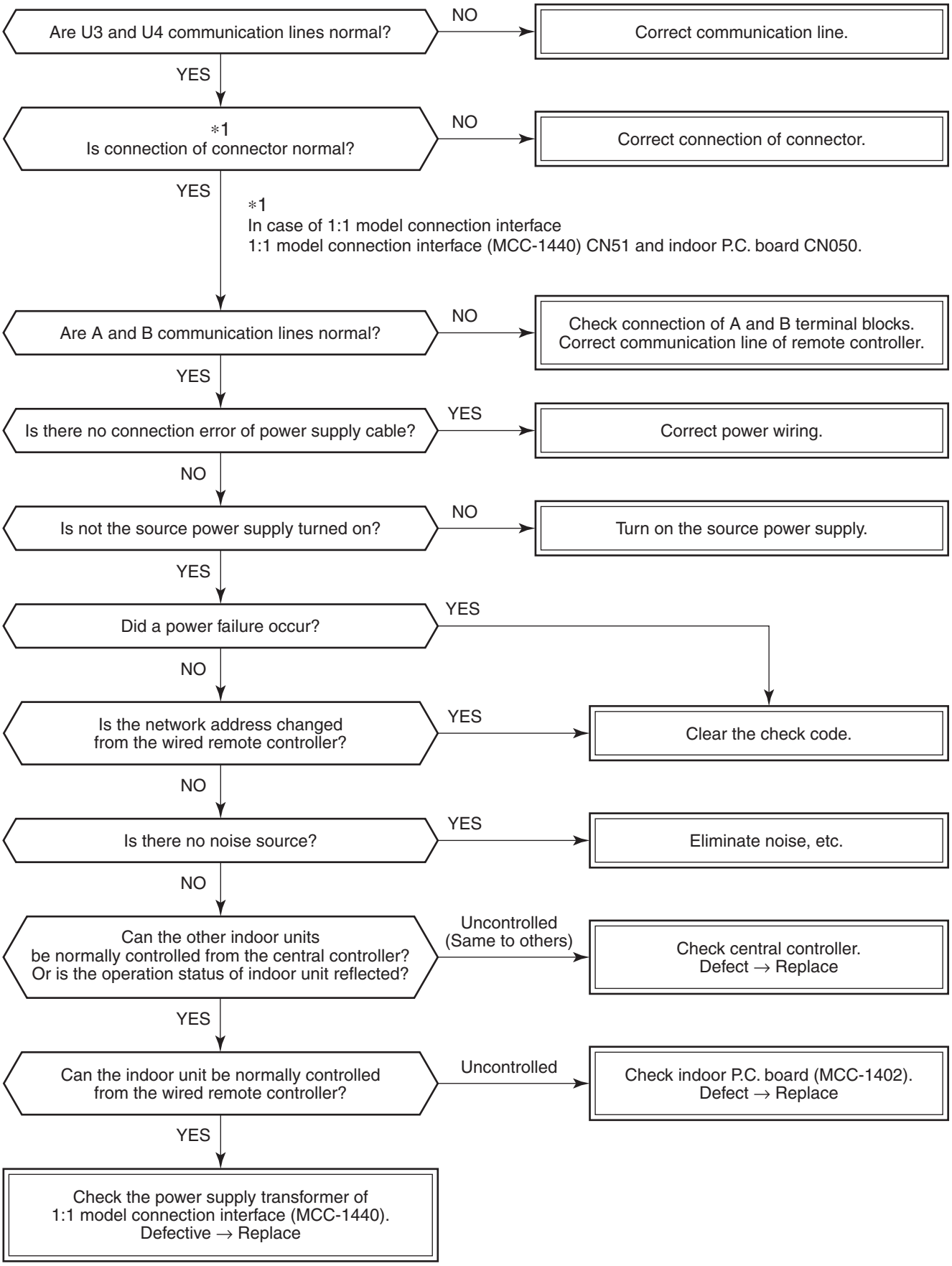
**[F02 error]**




**[F01 error]**



## [C06 error] (1:1 model connection interface)



### [E03 error] (Master indoor unit)

[E03 error] is detected when the indoor unit cannot receive a signal from the wired remote controller (also central controller).

Check A and B remote controllers and communication lines of the central control system U3 and U4.

As communication is impossible, this check code [E03] is not displayed on the wired remote controller and the central controller.

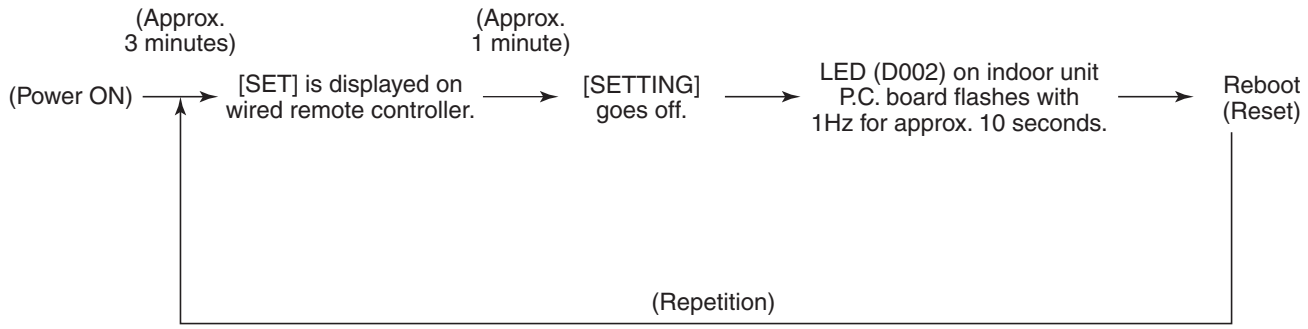
[E01] is displayed on the wired remote controller and [C06 error] is displayed on the central controller.

If these check codes generate during operation, the air conditioner stops.

### [F29 error]

This check code indicates a detection error of IC10 non-volatile memory (EEPROM) on the indoor unit P.C. board, which generated during operation of the air conditioner. Replace the service P.C. board.

* When EEPROM was not inserted when power supply turned on or when the EEPROM data read/write operation is impossible at all, the automatic address mode is repeated. In this time, [97 error] is displayed on the central controller.




### [P31 error] (Follower indoor unit)

When the master unit of a group operation detected [E03], [L03], [L07] or [L08] error, the follower unit of the group operation detects [P31 error] and then the unit stops.

There is no display of the check code or alarm history of the wired remote controller. (In this model, the mode enters in automatic address set mode when the header unit detected [L03], [L07] or [L08] error.)

## Temperature – Resistance value characteristic table

### TA, TC, TCJ, TE, TS, TO sensor

**Representative value**

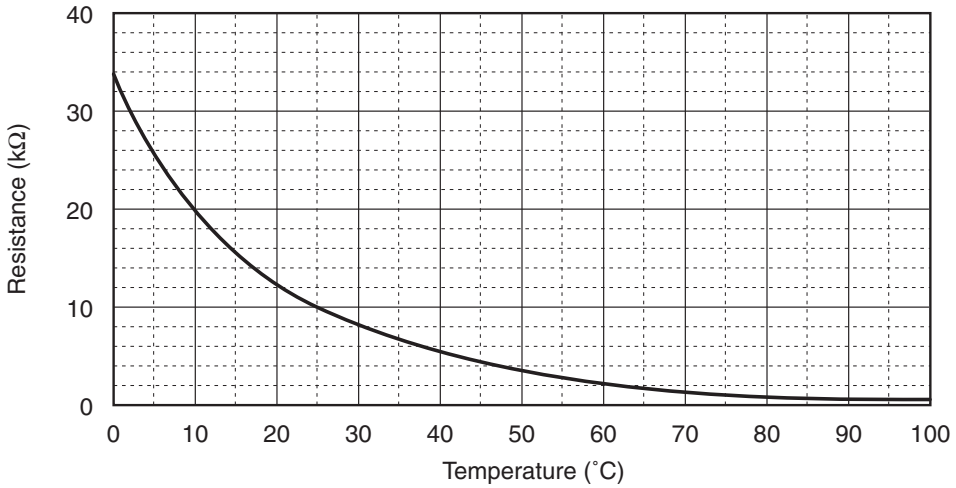
| Temperature (°C) | Resistance value (kΩ) | | |
|---|---|---|---|
| | (Minimum value) | (Standard value) | (Maximum value) |
| 0 | 32.33 | 33.80 | 35.30 |
| 10 | 19.63 | 20.35 | 21.09 |
| 20 | 12.23 | 12.59 | 12.95 |
| 25 | 9.75 | 10.00 | 10.25 |
| 30 | 7.764 | 7.990 | 8.218 |
| 40 | 5.013 | 5.192 | 5.375 |
| 50 | 3.312 | 3.451 | 3.594 |
| 60 | 2.236 | 2.343 | 2.454 |
| 70 | 1.540 | 1.623 | 1.709 |
| 80 | 1.082 | 1.146 | 1.213 |
| 90 | 0.7740 | 0.8237 | 0.8761 |
| 100 | 0.5634 | 0.6023 | 0.6434 |

### TD, TL sensor

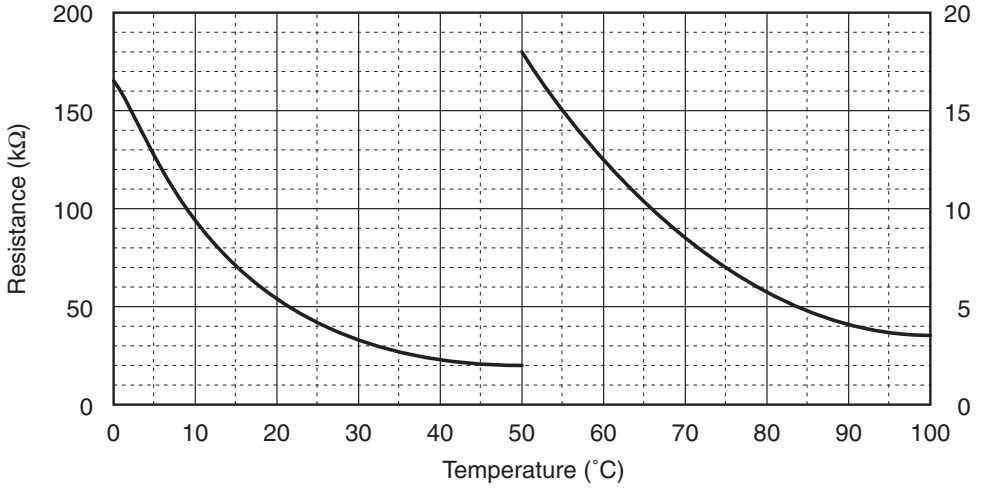
**Representative value**

| Temperature (°C) | Resistance value (kΩ) | | |
|---|---|---|---|
| | (Minimum value) | (Standard value) | (Maximum value) |
| 0 | 150.5 | 161.3 | 172.7 |
| 10 | 92.76 | 99.05 | 105.6 |
| 20 | 58.61 | 62.36 | 66.26 |
| 25 | 47.01 | 49.93 | 52.97 |
| 30 | 37.93 | 40.22 | 42.59 |
| 40 | 25.12 | 26.55 | 28.03 |
| 50 | 17.00 | 17.92 | 18.86 |
| 60 | 11.74 | 12.34 | 12.95 |
| 70 | 8.269 | 8.668 | 9.074 |
| 80 | 5.925 | 6.195 | 6.470 |
| 90 | 4.321 | 4.507 | 4.696 |
| 100 | 3.205 | 3.336 | 3.468 |

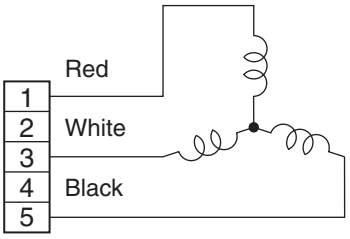
### TA, TC, TCJ, TE, TS, TO sensor

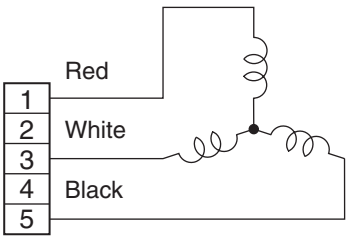


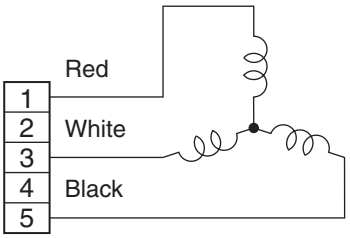

### TD, TL sensor

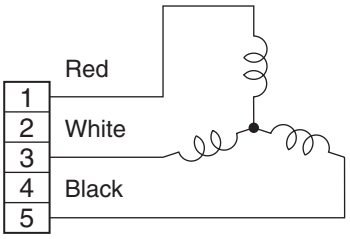


## Winding Resistance of Fan Motor

<table>
<tr><th>Part name</th><th>Checking procedure</th></tr>
<tr><td>Compact 4-way Cassette type<br>Fan motor<br>STF-230-60-1R</td><td>Measure the resistance value of each winding by using the tester.<br><br>Fan motor inside wiring diagram<br> 

<table>
<tr><th>Position</th><th>Resistance value</th></tr>
<tr><td>Black – Red</td><td>87 ± 8.7</td></tr>
<tr><td>Black – White</td><td>87 ± 8.7</td></tr>
<tr><td>Red – White</td><td>87 ± 8.7</td></tr>
</table>
Under 20°C</td></tr>
<tr><td>Concealed Duct type<br>Fan motor<br>ICF-280-120-1C<br>(RAV-SM804BT ∗)<br>ICF-280-120-2C<br>(RAV-SM564BT ∗,<br>RAV-SM1104BT ∗,<br>RAV-SM1404BT ∗)</td><td>Measure the resistance value of each winding by using the tester.<br><br>Fan motor inside wiring diagram<br> 

<table>
<tr><th>Position</th><th>Resistance value</th></tr>
<tr><td>Black – Red</td><td>23.4 ± 2.4</td></tr>
<tr><td>Black – White</td><td>23.4 ± 2.4</td></tr>
<tr><td>Red – White</td><td>23.4 ± 2.4</td></tr>
</table>
Under 20°C</td></tr>
<tr><td>Ceiling type<br>Fan motor<br>SWF-280-60-1R<br>(RAV-SM564CT ∗)<br>SWF-280-60-2R<br>(RAV-SM804CT ∗)</td><td>Measure the resistance value of each winding by using the tester.<br><br>Fan motor inside wiring diagram<br> 

<table>
<tr><th>Position</th><th>Resistance value</th></tr>
<tr><td>Black – Red</td><td>53 ± 5.3</td></tr>
<tr><td>Black – White</td><td>53 ± 5.3</td></tr>
<tr><td>Red – White</td><td>53 ± 5.3</td></tr>
</table>
Under 20°C</td></tr>
<tr><td>Ceiling type<br>Fan motor<br>SWF-280-120-1R<br>(RAV-SM1104CT ∗,<br>RAV-SM1404CT ∗)</td><td>Measure the resistance value of each winding by using the tester.<br><br>Fan motor inside wiring diagram<br> 

<table>
<tr><th>Position</th><th>Resistance value</th></tr>
<tr><td>Black – Red</td><td>37 ± 3.7</td></tr>
<tr><td>Black – White</td><td>37 ± 3.7</td></tr>
<tr><td>Red – White</td><td>37 ± 3.7</td></tr>
</table>
Under 20°C</td></tr>
</table>

# 7. REPLACEMENT OF SERVICE P.C. BOARD

## 7-1. Indoort Unit

### <Note: when replacing the P.C. board for indoor unit servicing>

The nonvolatile memory (hereafter called EEPROM, IC10) on the indoor unit P.C. board before replacement includes the model specific type information and capacity codes as the factory-set value and the important setting data which have been automatically or manually set when the indoor unit is installed, such as system/indoor/group addresses, high ceiling select setting, etc.

When replacing the P.C. board for indoor unit servicing, follow the procedures below.

After replacement completes, confirm whether the settings are correct by checking the indoor unit No., Group master unit / sub unit settings and perform the cooling cycle confirmation through the trial operation.

### <Replacement procedures>

## *CASE 1*

**Before replacement, the indoor unit can be turned on and the setting data can be read out by wired remote control operation.**

EEPROM data read out **[1]**

⇩

Replacement of P.C. board for Indoor unit servicing and power on **[2]**

⇩

Writing the read out EEPROM data **[3]**

⇩

Power reset

(for all indoor units connected to the remote control when the group operation control is performed.)

## *CASE 2*

**Before replacement, the indoor unit cannot be turned on or the wired remote controller operation is impossible due to trouble of the power supply circuit to the remote controller. (Defective P.C. board)**

Replacement of EEPROM

Remove EEPROM installed on the P.C. board before replacement and then replace it with EEPROM of the service P.C. board.

⇩

Replacement & power ON for service P.C. board **[2]**

⇩

Read-out of EEPROM data **[1]**

If reading-out is impossible, proceed to CASE 3.

⇩

Replacement of EEPROM

Replace EEPROM again. (Set the original EEPROM to the service P.C. board.)

⇩

Replacement & power ON for service P.C. board **[2]**

⇩

Writing-in of the read-out EEPROM data **[3]**

Power reset

(for all indoor units connected to the remote controller when the group operation control is performed.)

## *CASE 3*

**The EEPROM before replacement is defective and the setting data cannot be read out.**

Replacement & power ON for service P.C. board **[2]**

⇩

Writing the setting data to EEPROM, such as high ceiling installation setting and optional connection setting, etc., based on the customer information. **[3]**

⇩

Power reset

(for all indoor units connected to the remote control when the group operation control is performed.)

## [1] Setting data read out from EEPROM

The setting data modified on the site, other than factory-set value, stored in the EEPROM shall be read out.

**Step 1** Push SET, CL and TEST button on the remote controller simultaneously for more than 4 seconds.

∗ When the group operation control is performed, the unit No. displayed for the first time is the header unit No.
At this time, the CODE No. (DN) shows "10". Also, the fan of the indoor unit selected starts its operation and the swing operation also starts if it has the louvers.

**Step 2** Every time when the UNIT LOUVER button is pushed, the indoor unit No. under the group control is displayed in order. Specify the indoor unit No. to be replaced.

1. **Change the CODE No. (DN) to 10 → 01 by pushing ▼ / ▲ buttons for the temperature setting. (this is the setting for the filter sign lighting time.)**
   **At this time, be sure to write down the setting data displayed.**
2. Change the CODE No. (DN) by pushing ▼ / ▲ buttons for the temperature setting.
   Similarly, be sure to write down the setting data displayed.
3. Repeat the step 2-2 to set the other settings in the same way and write down the setting data as shown in the table 1 (example).
   ∗ The CODE No. (DN) are ranged from "01" to "FF". The CODE No. (DN) may skip.

**Step 3** After writing down all setting data, push TEST button to return to the normal stop status.
(It takes approx. 1 min until the remote controller operation is available again.)

**CODE No. required at least**

| DN | Contents |
|---|---|
| 10 | Type |
| 11 | Indoor unit capacity |
| 12 | System address |
| 13 | Indoor unit address |
| 14 | Group address |

1. The CODE No. for the Indoor unit type and Indoor unit capacity are required to set the rotation number setting of the fan.
2. If the system/indoor/group addresses are different from those before replacement, the auto-address setting mode starts and the manual resetting may be required again.
   (when the multiple units group operation including twin, triple system.)

## [2] P.C. Board for indoor unit servicing replacement procedures

**Step 1** Replace the P.C. board to the P.C. board for indoor unit servicing.
On the new P.C. board, set the same setting of the jumper wire and setting of shortcut connection connector as those of the P.C. board before replacement.

**Step 2** According to the system configuration, turn on the indoor unit following to the either methods shown below.

a) Single operation (Indoor unit is used as standalone.)
Turn on the indoor unit.
1. After completion of the auto-address setting mode (required time: approx. 5 min.), proceed to [3]. (System address = 1, Indoor unit address = 1, Group address = 0 (standalone) are automatically set.)
2. Push SET, CL and TEST buttons simultaneously for more than 4 seconds to interrupt the auto-address setting mode, and proceed to [3]. (The unit No. " ALL " is displayed.)

b) Group operation (including twin system)
Turn on the indoor unit(s) with its P.C. board replaced to the P.C. board for indoor unit servicing, according to either methods 1 or 2 shown below.
1. Turn on only the indoor unit with its P.C. board replaced. (Be sure to confirm the remote controller is surely connected. If not, the operation [3] cannot be performed.)
   Perform either methods 1 or 2 described in item a) above.
2. Turn on the multiple indoor units including the indoor unit with its P.C. board replaced.
   • Twin, triple, double twin, 1 system only
   • All group connections

After completion of the auto-address setting mode (required time: approx. 5 min.), proceed to [3].

∗ The header unit of the group may be changed by performing the auto-address setting.
Also, the system address/Indoor unit address of the indoor unit with its P.C. board replaced may be assigned to the addresses (not used) other than those of the indoor units without its P.C. board replaced.
It is recommended to keep the information in advance, which cooling system the indoor unit belongs to or whether the indoor unit works as the header unit or the follower unit in the group control operation.

## [3] Writing the setting data to EEPROM

The settings stored in the EEPROM of the P.C. board for indoor unit servicing are the factory-set values.

**Step 1** Push SET, CL and TEST buttons on the remote controller simultaneously for more than 4 seconds.

∗ In the group control operation, the unit No. displayed for the first time is the header unit No.

At this time, the CODE No. (DN) shows "10". Also, the fan of the indoor unit selected starts its operation and the swing operation starts if it has the louvers.

(The unit No. " ALL " is displayed if the auto-address setting mode is interrupted in [2] step 2 a))

**Step 2** Every time when UNIT LOUVER button is pushed, the indoor unit No. in the group control operation are displayed in order.

(The settings stored in the EEPROM of the P.C. board for indoor unit servicing are the factory-set values.)

Specify the indoor unit No. with its P.C. board replaced to the P.C. board for indoor unit servicing.

(You cannot perform this operation if " ALL " is displayed.)

**Step 3** Select the CODE No. (DN) can be selected by pushing the ▼ / ▲ button for the temperature setting.

**Step 4** Set the indoor unit type and capacity.

The factory-set values shall be written to the EEPROM by changing the type and capacity.

1. Set the CODE No. (DN) to "10". (without change)
2. Select the type by pushing ▼ / ▲ buttons for the timer setting.
   (For example, 4-way Air Discharge Cassette Type is set to "0001". Refer to table 2)
3. Push SET button.
   (The operation completes if the setting data is displayed.)
4. Change the CODE No. (DN) to " 11 " by pushing ▼ / ▲ buttons for the temperature setting.
5. Select the capacity by pushing ▼ / ▲ buttons for the timer setting.
   (For example, 80 Type is set to "0012". Refer to table 3)
6. Push SET button.
   (The setting completes if the setting data are displayed.)
7. Return to the normal stop status by pushing TEST button.
   (Approx. 1 minute is needed to start operation of the remote controller.)

**Step 5** Write the on-site setting data to the EEPROM, such as address setting, etc. Perform the steps 1 and 2 above again.

**Step 6** Change the CODE No. (DN) to " 01 " by pushing ▼ / ▲ buttons for the temperature setting.
(this is the setting for the filter sign lighting time.)

**Step 7** Check the setting data displayed at this time with the setting data put down in [1].

1. If the setting data is different, modify the setting data by pushing ▼ / ▲ buttons for the timer setting to the data put down in [1].
   The operation completes if the setting data is displayed.
2. If the data is the same, proceed to next step.

**Step 8** Change the CODE No. (DN) by pushing ▼ / ▲ buttons for the temperature setting. As described above, check the setting data and modify to the data put down in [1].

**Step 9** Repeat the steps 6 and 7.

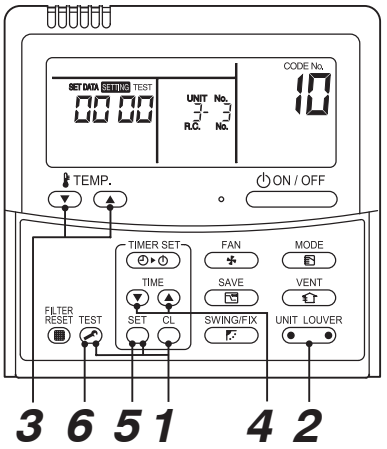
**Step 10** After the setting completes, push TEST button to return to the normal stop status. (It takes approx. 1 min until the remote control operation is available again.)

∗ The CODE No. (DN) are ranged from " 01 " to " FF ".

The CODE No. (DN) is not limited to be serial No.

Even after modifying the data wrongly and pushing SET button, it is possible to return to the data before modification by pushing CL button if the CODE No. (DN) is not changed.

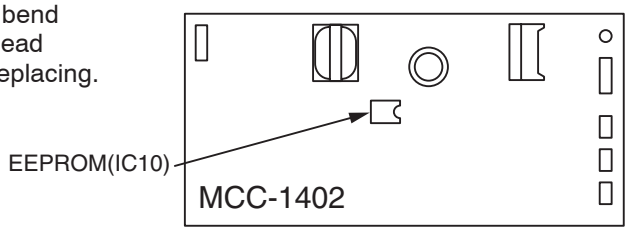
**<Fig. 1 RBC-AMT32E>**




### <Fig. 2 EEPROM layout diagram>

The EEPROM (IC10) is attached to the IC socket. When detaching the EEPROM, use a tweezers, etc. Be sure to attach the EEPROM by fitting its direction as shown in the figure.

∗ Do not bend the IC lead when replacing.




Match the notched parts of IC socket and EEPROM and then put in.

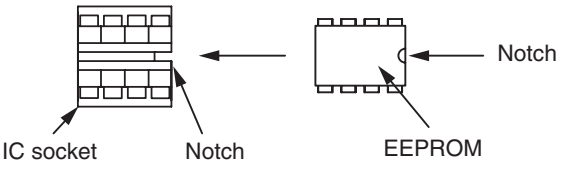


**Table 1**

| DN | Item | Setting data | Factory-set value |
|---|---|---|---|
| 01 | Filter sign lighting time | | Depending on Type |
| 02 | Filter pollution level | | 0000: standard |
| 03 | Central control address | | 0099: Not determined |
| 06 | Heating suction temperature shift | | 0002: +2°C |
| 0F | Cooling only | | 0000: Heat pump |
| 10 | Type | | Depending on model type |
| 11 | Indoor unit capacity | | Depending on capacity type |
| 12 | System address | | 0099: Not determined |
| 13 | Indoor unit address | | 0099: Not determined |
| 14 | Group address | | 0099: Not determined |
| 1E | Temperature range of cooling/heating automatic SW control point | | 0003: 3 deg (Ts ± 1.5) |
| 28 | Auto restart after power failure | | 0000: None |
| 2b | Thermo output SW (T10 ③ ) | | 0000: Thermo ON |
| 31 | Ventilation fan (standalone) | | 0000: Not available |
| 32 | Sensor select (Selection of static pressure) | | 0000: Body sensor |
| 40 | Drain pump control | | 0003: Drain pump OFF |
| 60 | Timer setting (wired remote controller) | | 0000: Available |
| C2 | DEMAND setup | | 0075: 75% |
| d0 | Remote controller save function | | 0001: Valid |
| d1 | Frost protection function | | 0000: Not available |
| d3 | Revolutions per minute of dry operation | | 0001: 210rpm |

**Table 2. Type: CODE No. 10**

| Setting data | Type | Type name abb. |
|---|---|---|
| 0004 | Concealed Duct Type | RAV-SM∗∗∗BT-E (TR) |
| 0007 | Ceiling Type | RAV-SM∗∗∗CT-E (TR) |
| 0014 | Compact 4-way Cassette Type | RAV-SM∗∗∗MUT-E (TR) |

**Table 3. Indoor unit capacity: CODE No. 11**

| Setting data | Type |
|---|---|
| 0000∗ | Disable |
| 0006 | 40 |
| 0007 | 45 |
| 0009 | 56 |
| 0012 | 80 |
| 0015 | 110 |
| 0017 | 140 |

∗ EEPROM initial value on the P.C. board for indoor unit servicing.

# 8. SETUP AT LOCAL SITE AND OTHERS

## 8-1. Indoor Unit

### 8-1-1. Test Run Setup on Remote Controller

#### <Wired remote controller>

1. When pushing TEST button on the remote controller for 4 seconds or more, "TEST" is displayed on LC display.
   Then push ON / OFF button.
   - "TEST" is displayed on LC display during operation of Test Run.
   - During Test Run, temperature cannot be adjusted but air volume can be selected.
   - In heating and cooling operation, a command to fix the Test Run frequency is output.
   - Detection of error is performed as usual. However, do not use this function except case of Test Run because it applies load on the unit.
2. Use either heating or cooling operation mode for [TEST].
   **NOTE :** The outdoor unit does not operate after power has been turned on or for approx. 3 minutes after operation has stopped.
3. After a Test Run has finished, push TEST button again and check that [TEST] on LC display has gone off. (To prevent a continuous test run operation, 60-minutes timer release function is provided to this remote controller.)

#### (Compact 4-way Cassette Type and Concealed Duct Type)

***1*** **Remove a screw which fixes the serial olate of the receiver part on the wireless remote controller.**

Remove the nameplate of the reciver section by inserting a minus screwdriver, etc. into the notch at the bottom of the plate, and set the Dip switch to [TEST RUN ON].

***2*** **Execute a test operation with ⏻ button on the wireless remote controller.**

- ⏻, ◴ and ❋ LED flash during test operation.
- Under status of [TEST RUN ON], the temperature adjustment from the wireless remote controller is invalid.

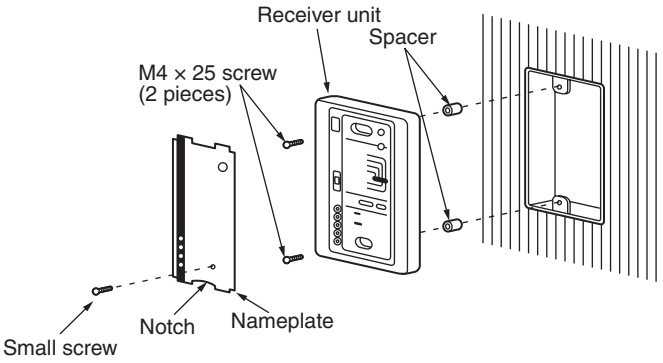
Do not use this method in the operation other than test operation because the equipment is damaged.

***3*** **Use either [COOL] or [HEAT] operation mode for test operation.**

- The outdoor unit does not operate approx. 3 minutes after power-ON and operation stop.

***4*** **After the test operation finished, stop the air conditioner from the wireless remote controller, and return Dip switch of the sensor section as before.**

(A 60 minutes timer clearing function is attached to the sensor section in order to prevent a continuous test operation.)



**<Ceiling Type>**

| Procedure | Description | |
|---|---|---|
| **1** | Turn on power of the air conditioner. | |
| | The operation is not accepted for 5 minutes when power has been turned on at first time after installation, and 1 minute when power has been turned on at the next time and after. After the specified time has passed, perform a test operation. | |
| **2** | Push [**Start**/**Stop**] button and change the operation mode to [**COOL**] or [**HEAT**] with [**Mode**] button.<br>Then change the fan speed to [**High**] using [**Fan**] button. | |
| **3** | **Test cooling operation** | **Test heating operation** |
| | Set temperature to [18°C] using [**Temperature set**] button. | Set temperature to [30°C] using [**Temperature set**] button. |
| **4** | After checking the receiving sound “Pi”, immediately push [**Temperature set**] button to set to [19°C] | After checking the receiving sound “Pi”, immediately push [**Temperature set**] button to set to [29°C]. |
| **5** | After checking the receiving sound “Pi”, immediately push [**Temperature set**] button to set to [18°C]. | After checking the receiving sound “Pi”, immediately push [**Temperature set**] button to set to [30°C]. |
| **6** | Then repeat the procedure ***4*** → ***5*** → ***4*** → ***5*** .<br>After approx. 10 seconds, all the display lamps on the sensor part of wireless remote controller, [**Operation**] (Green), [**Timer**] (Green), and [**Ready**] (Yellow) flash and the air conditioner starts operation.<br>If the lamps do not flash, repeat the procedure ***2*** and after. | |
| **7** | After the test operation, push [**Start**/**Stop**] button to stop the operation. | |

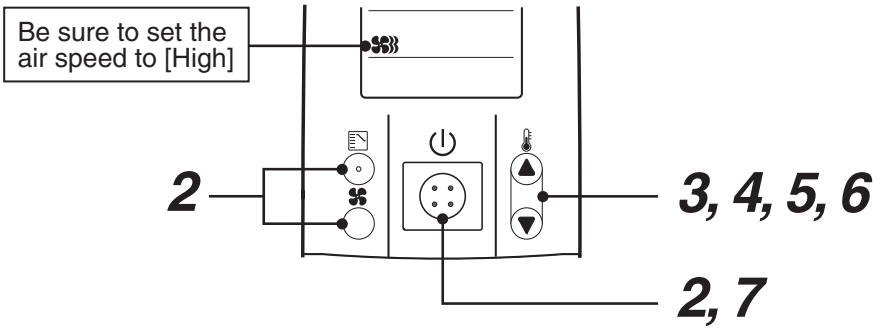
**<Outline of test operation from the wireless remote controller>**

Test cooling operation:

Start → 18°C → 19°C → 18°C → 19°C → 18°C → 19°C → 18°C → (Test operation) → Stop

Test heating operation:

Start → 30°C → 29°C → 30°C → 29°C → 30°C → 29°C → 30°C → (Test operation) → Stop



### 8-1-2. Forced Defrost Setup of Remote Controller (For wired remote controller only)

**(Preparation in advance)**

***1*** **Push TEST + SET + CL buttons simultaneously for 4 seconds or more on the remote controller. (Push buttons while the air conditioner stops.)**

The first displayed unit No. is the master indoor unit address in the group control.

***2*** **Every pushing UNIT button, the indoor unit No. in the group control is displayed one after the other.**

Select a main indoor unit (outdoor unit is connected) which is to be defrosted.

In this time, fan and louver of the selected indoor unit operate.

***3*** **Using the set temperature TEMP. buttons, specify the CODE No. (DN) 8C.**

***4*** **Using the timer time TIME buttons, set time to data 0001. (0000 at shipment)**

***5*** **Push SET button. (OK if indication lights)**

***6*** **Pushing TEST button returns the status to the normal stop status.**

**(Practical operation)**

- Push ON/OFF ON / OFF Key.
- Select the HEAT mode.
- After while, the forced defrost signal is sent to the outdoor unit and then the outdoor unit starts defrost operation. (The forced defrost operation is performed for Max. 12 minutes.)
- After defrost operation finished, the operation returns to the heating operation.

**To execute the defrost operation again, start procedure from above item *1* .**

(If the forced defrost operation was executed once, setting of the above forced defrost operation is cleared.)

### 8-1-3. LED Display on Indoor P.C. Board

**1. D002 (Red)**

- Goes on at the same time when power was turned on (Main microcomputer operates and goes on.)
- Flashes with 1-second interval (every 500ms): When EEPROM is not provided or writing was an error.
- Flashes with 10-seconds interval (every 5S): When the mode is DISP

**2. D203 (Red)**

- Goes on when power is supplied to remote controller (Lights on the hardware)

### 8-1-4. Function Selection Setup

**<Procedure>** Perform setting while the air conditioner stops.

***1*** **Push TEST + SET + CL buttons simultaneously for 4 seconds or more.**

The first displayed unit No. is the master indoor unit address in the group control.

In this time, fan and louver of the selected indoor unit operate.

⇩

***2*** **Every pushing UNIT LOUVER button (button at left side), the indoor unit No. in the group control is displayed one after the other. In this time, fan and louver of the selected indoor unit only operate.**

⇩

***3*** **Using the set temperature TEMP. buttons, specify the CODE No. (DN).**

⇩

***4*** **Using the timer time TIME buttons, select the set data.**

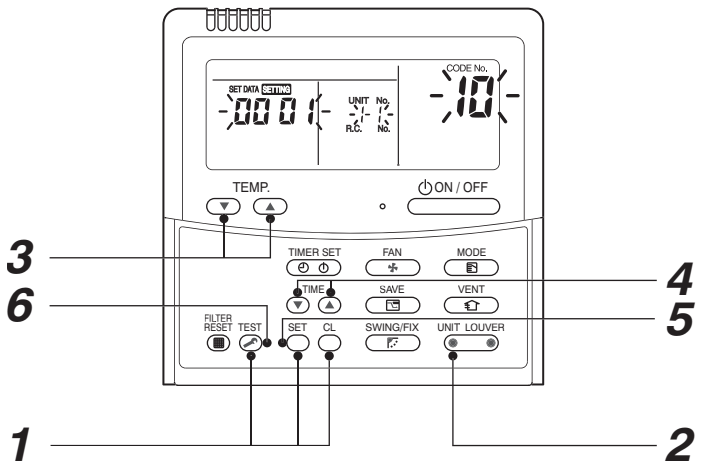
⇩

***5*** **Push SET button. (OK if indication lights)**

- To change the selected indoor unit, proceed to Procedure ***2*** .
- To change item to be set up, proceed to Procedure ***3*** .

⇩

***6*** **Pushing TEST button returns the status to the normal stop status.**




<Operation procedure>

***1*** → ***2*** → ***3*** → ***4*** → ***5*** → ***6*** END

## Item No. (DN) table (Selection of function)

<table>
<tr><th>DN</th><th>Item</th><th>Description</th><th>At shipment</th></tr>
<tr><td>01</td><td>Filter sign lighting time}</td><td>0000 : None<br>0002 : 2500H (4-Way/Duct/Ceiling Type)</td><td>0002 : 2500H</td></tr>
<tr><td>02</td><td>Dirty state of filter</td><td>0000 : Standard<br>0001 : High degree of dirt (Half of standard time)</td><td>0000 : Standard</td></tr>
<tr><td>03</td><td>Central control address</td><td>0001 : No.1 unit to 0064 : No.64 unit<br>0099 : Unfixed</td><td>0099 : Unfixed</td></tr>
<tr><td>06</td><td>Heating suction temp shift</td><td>0000 : No shift<br>0001 : +1°C<br>0002 : +2°C to 0010 : −10°C<br>(Up to recommendation + 6)</td><td>0002 : +2°C</td></tr>
<tr><td>0F</td><td>Cooling only</td><td>0000 : Heat pump<br>0001 : Cooling only (No display of [AUTO] [HEAT])</td><td>0000 : Heat pump</td></tr>
<tr><td>10</td><td>Type</td><td>0004 : Concealed duct type<br>0007 : Ceiling type<br>0014 : Compact 4-way cassette type</td><td>According to model type</td></tr>
<tr><td>11</td><td>Indoor unit capacity</td><td>0000 : Unfixed<br>0006 : 40 type<br>0007 : 45 type<br>0009 : 56 type<br>0012 : 80 type<br>0015 : 110 type<br>0017 : 140 type</td><td>According to capacity type</td></tr>
<tr><td>12</td><td>Line address</td><td>0001 : No.1 unit to 0030 : No.30 unit</td><td>0099 : Unfixed</td></tr>
<tr><td>13</td><td>Indoor unit address</td><td>0001 : No.1 unit to 0064 : No.64 unit</td><td>0099 : Unfixed</td></tr>
<tr><td>14</td><td>Group address</td><td>0000 : Individual<br>0001 : Master of group<br>0002 : Follower of group</td><td>0099 : Unfixed</td></tr>
<tr><td>19</td><td>Louver type<br>(Air direction adjustment)<br>* None for concealed duct</td><td>0000 : No louver<br>0001 : Swing only<br>0002 : 1-way<br>0003 : 2-way<br>0004 : 4-way</td><td>According to model type</td></tr>
<tr><td>1E</td><td>Temp difference of automatic cooling/heating mode selection COOL → HEAT, HEAT →COOL</td><td>0000 : 0 deg to 0010 : 10 deg<br>(For setup temperature, reversal of COOL/HEAT by ± (Data value)/2)</td><td>0003 : 3 deg (Ts±1.5)</td></tr>
<tr><td>28</td><td>Auto restart after power failure</td><td>0000 : None<br>0001 : Auto restart</td><td>0000 : None</td></tr>
<tr><td>2A</td><td>Option</td><td></td><td>0002 : Default</td></tr>
<tr><td>2b</td><td>Thermo output selection (T10 ③)</td><td>0000 : Indoor thermo ON<br>0001 : Output of outdoor comp-ON receiving</td><td>0000: Thermo. ON</td></tr>
<tr><td>2E</td><td>Option</td><td></td><td>0000 : Default</td></tr>
<tr><td>30</td><td>Option</td><td></td><td>0000 : Default</td></tr>
<tr><td>31</td><td>Option</td><td></td><td>0000 : Default</td></tr>
<tr><td>32</td><td>Sensor selection</td><td>0000 : Body TA sensor<br>0001 : Remote controller sensor</td><td>0000 : Body sensor</td></tr>
<tr><td>33</td><td>Temperature indication</td><td>0000 : °C (celsius)<br>0001 : °F (Fahrenheit)</td><td>0000 : °C</td></tr>
<tr><td>40</td><td>Option</td><td></td><td>0003 : Default</td></tr>
<tr><td>5d</td><td>High ceiling selection<br>(External static pressure selection)</td><td>0000 : Standard<br>0001 : High ceiling 1<br>0002 : High ceiling 2<br>0003 : High ceiling 3<br><Concealed Duct type>
<table>
<tr><th>Set data</th><th>0000</th><th>0001</th><th>0003</th><th>0006</th></tr>
<tr><td rowspan="2">External static pressure</td><td>40 Pa</td><td>70 Pa*1</td><td>100 Pa*2</td><td>20 Pa</td></tr>
<tr><td>Standard (At shipment)</td><td>High static pressure 1</td><td>High static pressure 2</td><td>Low static pressure</td></tr>
</table>
*1: SM140 become to 65Pa.<br>*2: SM140 become to 90Pa.</td><td>0000 : Standard</td></tr>
</table>

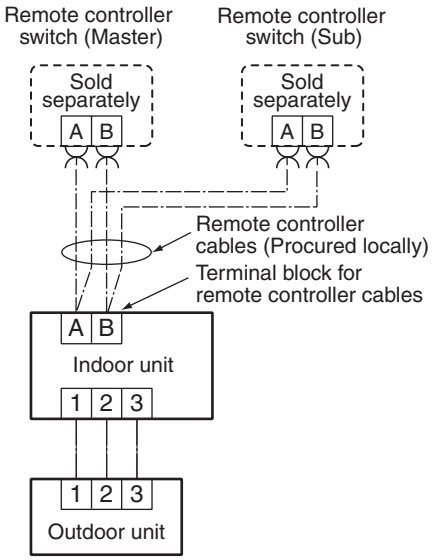
| DN | Item | Description | At shipment |
|---|---|---|---|
| 60 | Timer set<br>(Wired remote controller) | 0000 : Available (Operable)<br>0001 : Unavailable (Operation prohibited) | 0000 : Available |
| 8b | Correction of high heat feeling | 0000 : None 0001 : Correction | 0000 : None |
| 42 | Self clean time | 0000: None<br>0001: 0.5h to 0.012: 6.0h<br>The case that compressor-ON time is 10 to 60 minutes is set up. When ON time is over 60 minutes, the operating time becomes two times of it. | 0002: 1 hour |
| C2 | Power saving<br>(Current demand × % to outdoor unit) | 0050: 50% to 0100: 100% | 0075: 75% |
| CC | Forced stop setting for self clean | 0000: None 0001: Set | 0000: None |
| CD | Self clean stop function when [START/ STOP] operation was prohibited | When stopping the air conditioner (including “Fire alarm” of the control system, etc.) while [START/STOP] operation is prohibited (Central 1, 2) from the central controller side,<br>0000: Valid (No self cleaning)<br>0001: Invalid (Self cleaning) | 0000: Valid |
| D0 | Existence of Power save operation | 0000: Invalid (Unavailable)<br>0001: Valid (Available) | 0001: Valid (Available) |
| D1 | Existence of 8°C heating operation function | 0000: Invalid (Unavailable)}<br>0001: Valid (Available) | 0000: Invalid (Unavailable) |
| D3 | Revolution count of self clean | 0000: Invalid (Self cleaning is not performed.)<br>0001: Valid (Self cleaning is performed at 210 rpm.) | 0001: Valid (210rpm/operation) |
| D4 | Display/ No display of [SELF CLEANING] during self clean operation | 0000: Displayed, 0001: Not displayed | 0000: Displayed |

## 8-1-5. Cabling and Setting of Remote Controller Control

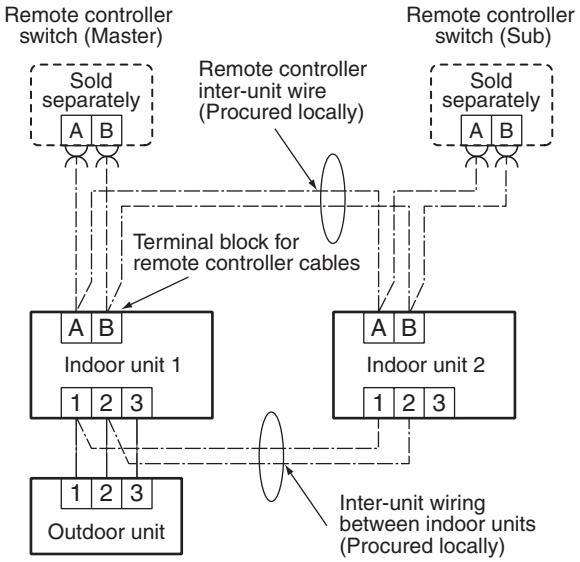
### 2-remote controller control (Controlled by 2 remote controllers)

This control is to operate 1 or multiple indoor units are controlled by 2 remote controllers.
(Max. 2 remote controllers are connectable.)

- **When connected 2 remote controllers operate an idoor unit**




- **When connected 2 remote controllers operate the twin**



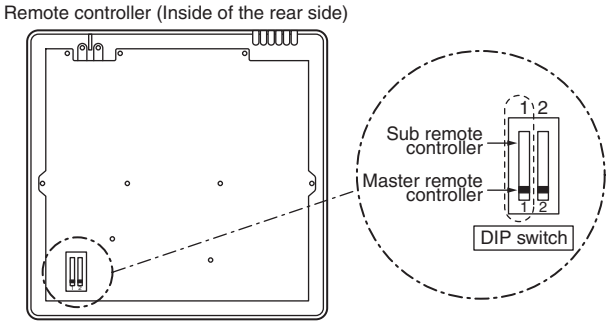

**(Setup method)**

One or multiple indoor units are controlled by two remote controllers.
(Max. 2 remote controllers are connectable.)

**<Wired remote controller>**

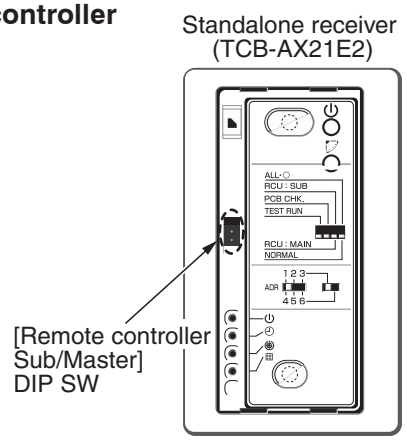
**How to set wired remote controller as sub remote controller**

Change DIP switch inside of the rear side of the remote controller switch from remote controller master to sub. (In case of RBC-AMT32E)




**<Wireless remote controller>**

**How to set wireless remote controller to sub remote controller**




**[Operation]**

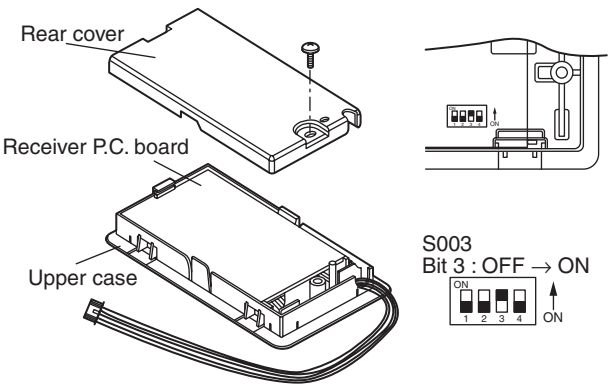
1. The operation contents can be changed by Last-push-priority.
2. Use a timer on either Master remote controller or Sub remote controller.

**<Wireless remote controller>**

**(Ceiling Type)**

**How to set wireless remote controller as sub remote controller**

Turn Bit [3: Remote controller Sub/Master] of the switch S003 from OFF to ON.



## 8-1-6. Monitor Function of Remote Controller

### ■ Calling of sensor temperature display

**<Contents>**

Each sensor temperature of the remote controller, indoor unit, and outdoor unit can become known by calling the service monitor mode from the remote controller.

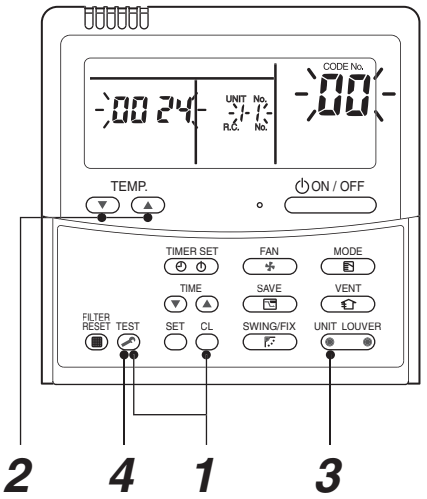
**<Procedure>**

**1 Push TEST + CL buttons simultaneously for 4 seconds to call the service monitor mode.**

The service monitor goes on, the master indoor unit No. is displayed, at first and then the temperature of **CODE No.** 00 is displayed.

**2 Push temperature set TEMP. buttons and then change the CODE No. of data to be monitored.**

The item code list is shown below:




<Operation procedure>

1→ 2→ 3→ 4

Returned to usual display

| | CODE No. | Data name | Unit |
|---|---|---|---|
| Indoor unit data | 01 | Room temperature (Remote controller) | °C |
| | 02 | Indoor suction temperature (TA) | °C |
| | 03 | Indoor heat exchanger (Coil) temperature (TCJ) | °C |
| | 04 | Indoor heat exchanger (Coil) temperature (TC) | °C |
| | 07 | Indoor fan revolution frequency | rpm |
| | F2 | Indoor fan calculated operation time | ×100h |
| | F3 | Filter sign time | ×1h |
| | F8 | Indoor discharge temperature | °C |

| | CODE No. | Data name | Unit |
|---|---|---|---|
| Outdoor unit data | 60 | Outdoor heat exchanger (Coil) temperature (TE) | °C |
| | 61 | Outside temperature (TO) | °C |
| | 62 | Compressor discharge temperature (TD) | °C |
| | 63 | Compressor suction temperature (TS) | °C |
| | 65 | Heat sink temperature (THS) | °C |
| | 6A | Operation current (× 1/10) | A |
| | 6D | Outdoor heat exchanger (Coil) temperature (TL) | °C |
| | 70 | Compressor operation frequency | rps |
| | 72 | Outdoor fan revolution frequency (Lower) | rpm |
| | 73 | Outdoor fan revolution frequency (Upper) | rpm |
| | F1 | Compressor calculated operation time | ×100h |

⇩

**3 Push UNIT LOUVER button to select the indoor unit to be monitored.**
**Each data of the indoor unit and its outdoor units can be monitored.**

⇩

**4 Pushing TEST button returns the status to the usual display.**

- The data value of each item is not the real time, but value delayed by a few seconds to ten-odd seconds.
- If the combined outdoor unit is one before 2 or 3 series, the outdoor unit data [6D], [70], [72] and [73] are not displayed.

## ■ Calling of error history

**<Contents>**

The error contents in the past can be called.

**<Procedure>**

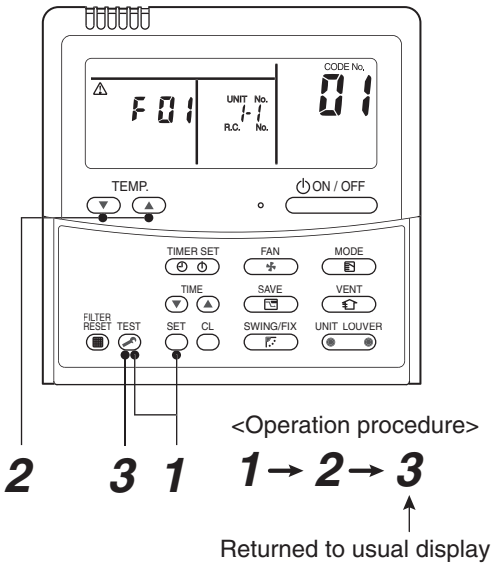
**1 Push CL + TEST buttons simultaneously for 4 seconds or more to call the service check mode.**

Service Check goes on, the **CODE No.** 01 is displayed, and then the content of the latest alarm is displayed.
The number and error contents of the indoor unit in which an error occurred are displayed.

**2 In order to monitor another error history, push the set temperature ▼ / ▲ buttons to change the error history No. (CODE No.)**

**CODE No.** 01 (Latest) → **CODE No.** 04 (Old)
**NOTE :** 4 error histories are stored in memory.

**3 Pushing TEST button returns the display to usual display.**



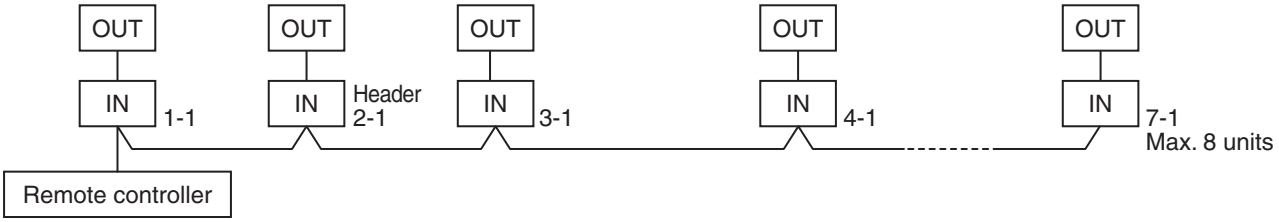

## REQUIREMENT

Do not push CL button, otherwise all the error histories of the indoor unit are deleted. If the error histories are deleted by pushing CL button, turn off the power supply once and then turn on the power supply again.
When the error which is same as one occurred at the last before deletion continuously occurs again, it may not be stored in memory.

### (Group control operation)

In a group control, operation of maximum 8 indoor units can be controlled by a remote controller.
Twin, triple or double twin of an outdoor unit is one of the group controls.
The indoor unit connected with outdoor unit (Individual/Header of twin) controls room temperature according to setting on the remote controller.

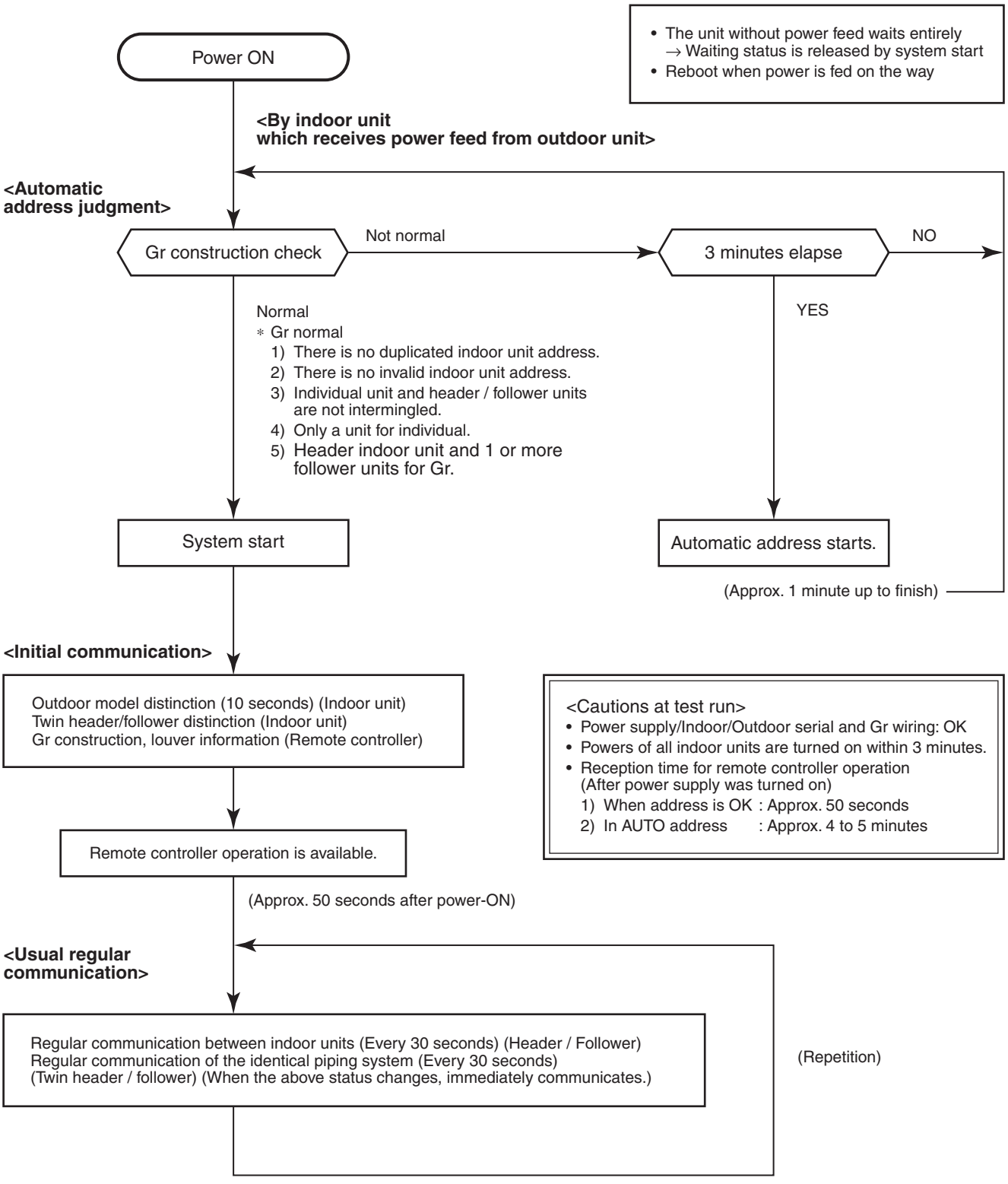
**<System example>**




1. Display range on remote controller
   The setup range (Operation mode/Air volume select/Setup temp) of the indoor unit which was set to the header unit is reflected on the remote controller.
   1) Concealed duct high static pressure type (RAV-SMXXX) is not set up on the header unit.
      • If the Concealed duct high static pressure type is the header unit:
      Operation mode: [Cooling/Heating AUTO] [HEAT] [COOL] [FAN] and no [DRY]
      Air volume select: [HIGH]
      • When the operation mode is [DRY], [FAN] stops in concealed duct high static pressure models.
2. Address setup
   If there is no serial communication between indoor and outdoor when the power is turned on, it is judged as follower unit of the twin. (Every time when the power is turned on)
   • The judgment of header (wired) / follower (simple) of twin is carried out every time. It is not stored in non-volatile memory.

   Turn on power of the indoor unit to be controlled in a group within 3 minutes after setting of automatic address.
   If power of the indoor unit is not turned on within 3 minutes (completion of automatic address setting), the system is rebooted and the automatic address setting will be judged again.
   1) Connect indoor/outdoor connecting wire surely.
   2) Check line address/indoor address/group address of the unit one by one.
      Especially in case of twin, triple, double twin, check whether they are identical system address or not.
   3) The unit No. (line/indoor gout address) which have been set once keep the present status as a rule if the unit No. is not duplicated with one of another unit.

## ■ Indoor unit power-ON sequence




- In a group operation, if the indoor unit which was fed power after judgment of automatic address cannot receive regular communication from the header unit and regular communication on identical pipe within 120 seconds after power was turned on, it reboots (system reset).
  → The operation starts from judgment of automatic address (Gr construction check) again.
  (If the address of the header unit was determined in the previous time, the power fed to the header unit and reboot works, the header unit may change though the indoor unit line address is not changed.)

## 8-2. Setup at Local Site / Others

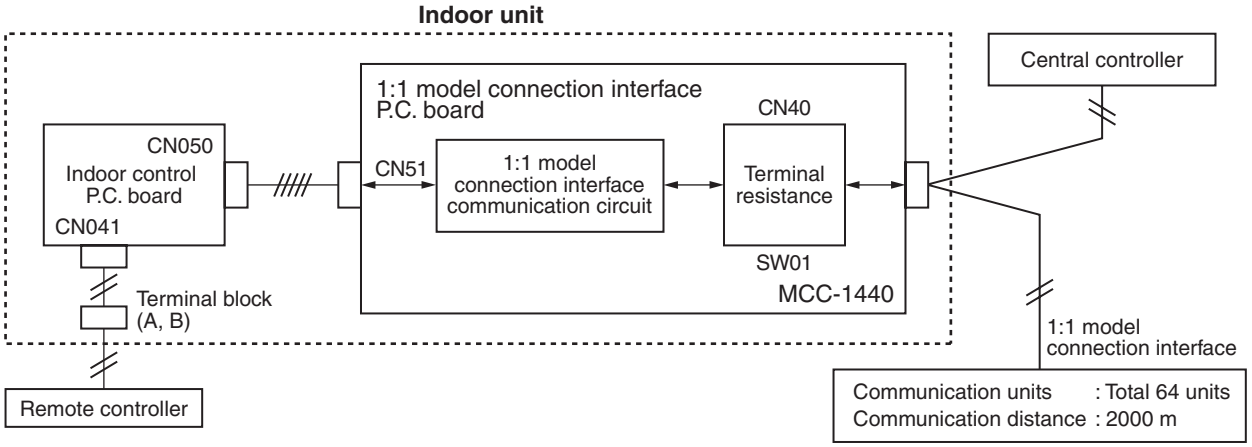
**Model name: TCB-PCNT30TLE**

### 8-2-1. 1:1 Model Connection Interface (TCC-LINK adapter)

**1. Function**

This model is an optional P.C. board to connect the indoor unit to 1:1 model connection interface.

**2. Microprocessor block diagram**

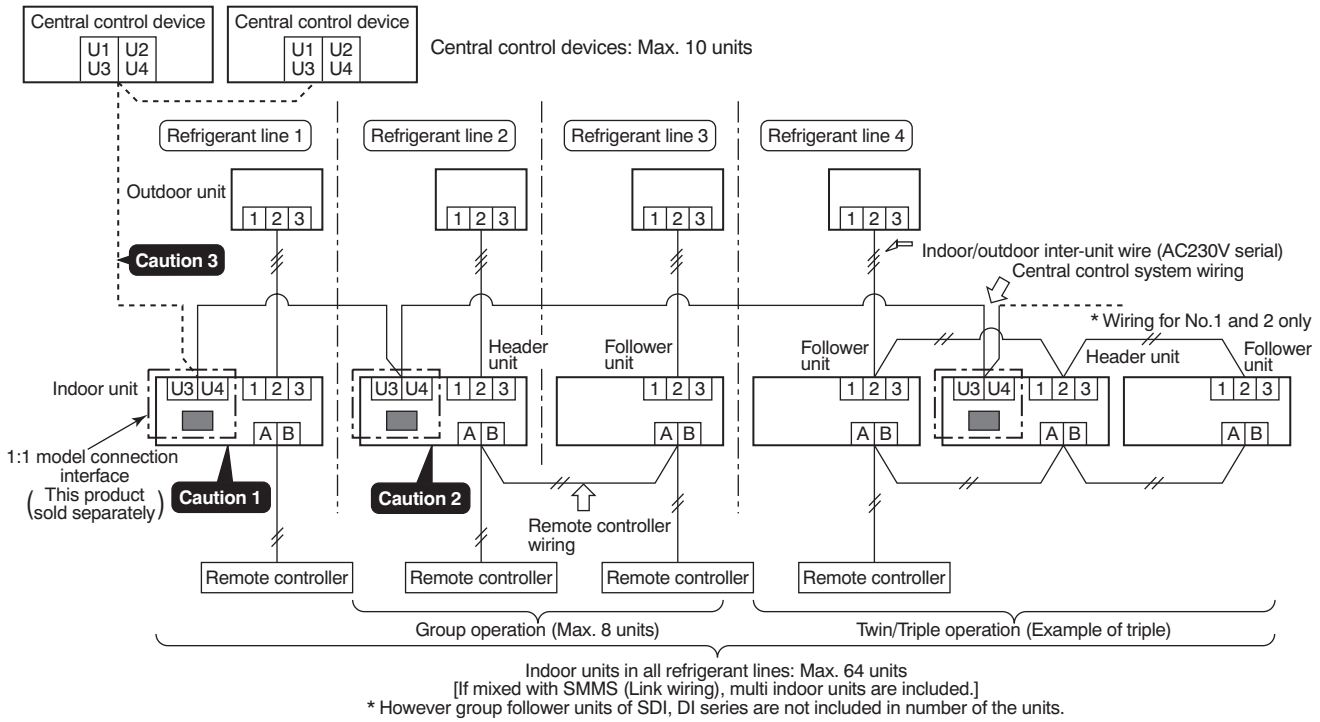



**3. 1:1 model connection interface wiring connection**

## CAUTION

1) When controlling DI, SDI series collectively, 1:1 model connection interface (This option) is required.
2) In case of group operation, twin-triple operation, the 1:1 model connection interface is necessary to be connected to the header unit.
3) Connect the central control devices to the central control system wiring.
4) When controlling DI, SDI series only, turn on only Bit 1 of SW01 of the least line of the system address No. (OFF when shipped from the factory)

**∗ In case of DI, SDI series, the address is necessary to be set up again from the wired remote controller after automatic addressing.**



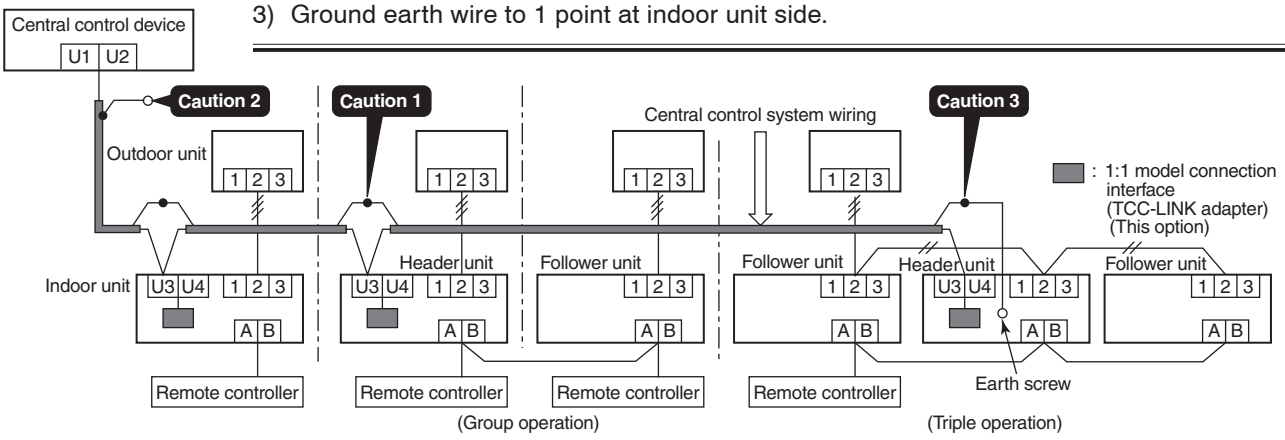
## 4. Wiring Specifications

- Use 2-core with no polar wire.
- Match the length of wire to wire length of the central control system. If mixed in the SMMS system, the wire length is lengthened with all indoor/outdoor inter-unit wire length at side.
- To prevent noise trouble, use 2-core shield wire.
- Connect the shield wire by closed-end connection and apply open process (insulating process) to the last terminal. Ground the earth wire to 1 point at indoor unit side. (In case of central controlling of digital inverter (DI, SDI) unit setup)

| No. of wires | Size |
|---|---|
| 2 | Up to 1000m: twisted wire 1.25mm$^2$<br>Up to 2000m: twisted wire 2.0mm$^2$ |

### CAUTION

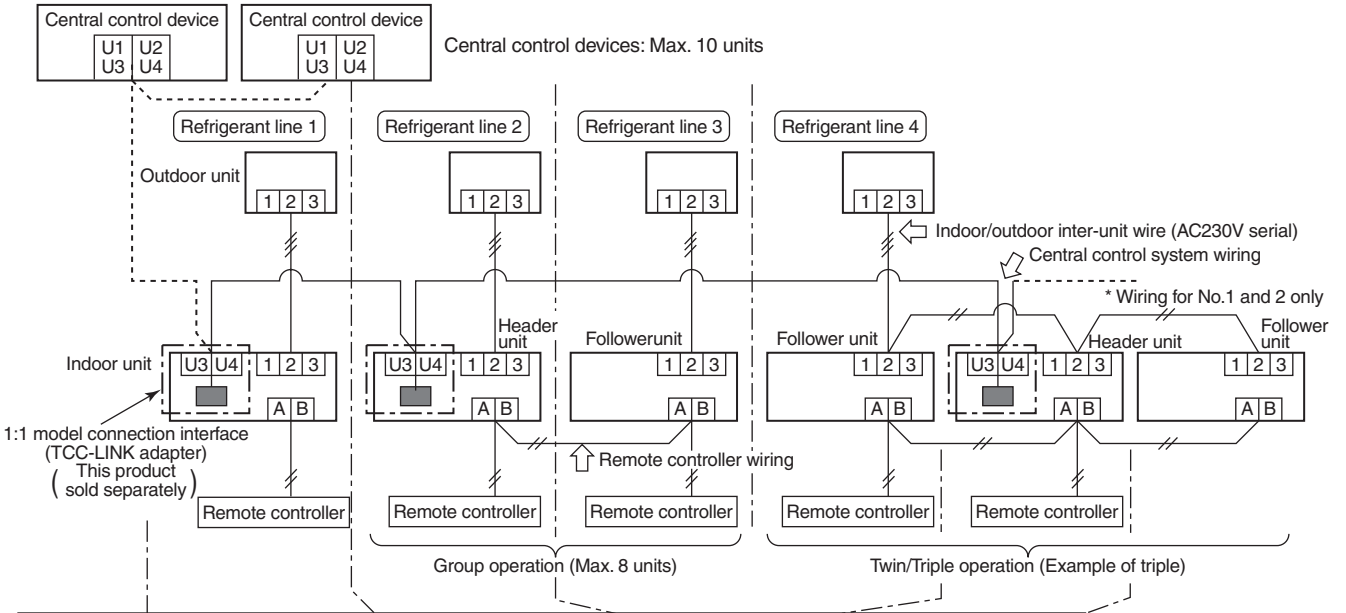
1) Closed-end connection of shield wire (Connect all the connecting parts of each indoor unit)
2) Apply open process to the last terminal (insulating process).
3) Ground earth wire to 1 point at indoor unit side.




## 5. P.C. Board Switch (SW01) Setup

When performing collective control by customized setup only, the setup of terminator is necessary.

- Using SW01, set up the terminator.
- Set up the terminator to only the interface connected to the indoor unit of least line address No.

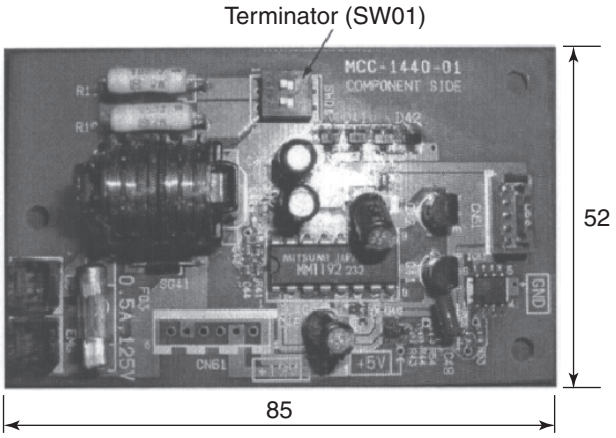



| Line address | 1 | 2 | | 4 | |
|---|---|---|---|---|---|
| SW01 Bit 1 | ON | OFF | | OFF | (OFF at shipment from factory) |
| SW01 Bit 2 | OFF | OFF | | OFF | (OFF at shipment from factory) |
| Remarks | Turn SW01 Bit 1 to ON. | As status shipped from factory | | As status shipped from factory | |

**(Reference)** Setup contents of switch

| SW01 | | Terminator | Remarks |
|---|---|---|---|
| Bit 1 | Bit 1 | | |
| OFF | OFF | None | Mixed with SMMS (Link wiring) at shipment from factory |
| ON | OFF | 100Ω | Central control by digital inverter only |
| OFF | ON | 75Ω | Spare |
| ON | ON | 43Ω | Spare |

## 6. External view of P.C. board assembly




## 7. Address setup

In addition to set up the central control address, it is necessary to change the indoor unit number. (Line/Indoor/Group address). For details, refer to 1:1 model connection interface Installation Manual.

## 8-3. How to Set up Central Control Address Number

When connecting the indoor unit to the central control remote controller using 1:1 model connection interface, it is necessary to set up the central control address number.

- The central control address number is displayed as the line No. of the central control remote controller.

### How to set up from indoor unit side by remote controller

**<Procedure>** Perform setup while the unit stops.

***1*** **Push TEST + VENT buttons for 4 seconds or more.**

When group control is executed, first the unit No. ALL is displayed and all the indoor units in the group control are selected. In this time, fans of all the selected indoor units are turned on. **(Fig. 1)**
(Keep ALL displayed status without pushing UNIT LOUVER button.)

In case of individual remote controller which is not group-controlled, Line address and Indoor unit address are displayed.

***2*** **Using temperature setup TEMP. buttons, specify CODE No. 03.**

***3*** **Using timer time TIME buttons, select the SET DATA. The setup data is shown in the table below (Table 1).**

***4*** **Push SET button. (OK if display goes on.)**

- To change the item to be set up, return to Procedure ***2***.

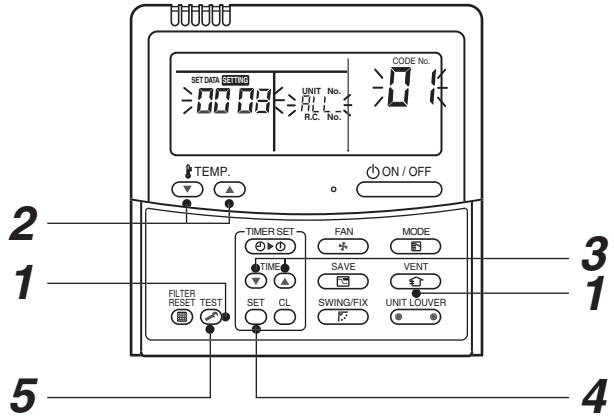
***5*** **Push TEST button.**

The status returns to usual stop status.

**(Table 1)**

| SET DATA | Central control address No. |
|---|---|
| 0001 | 1 |
| 0002 | 2 |
| 0003 | 3 |
| : | : |
| 0064 | 64 |
| 0099 | Unset (Setup at shipment from factory) |

**(Fig.1)**



**How to confirm the central control address (New function for AMT32E remote controller)**

**<Procedure>** It can be confirmed even during operation or stopping.

***1*** **Push** UNIT LOUVER **button for 4 seconds or more.**

⇩

***2*** **In the frame at left side of the remote controller screen, the lighting set contents are displayed.**

During unset time, 0099 (At shipment from factory) is displayed.

⇩

***3*** **After lighting display for 3 seconds, the display automatically disappears.**

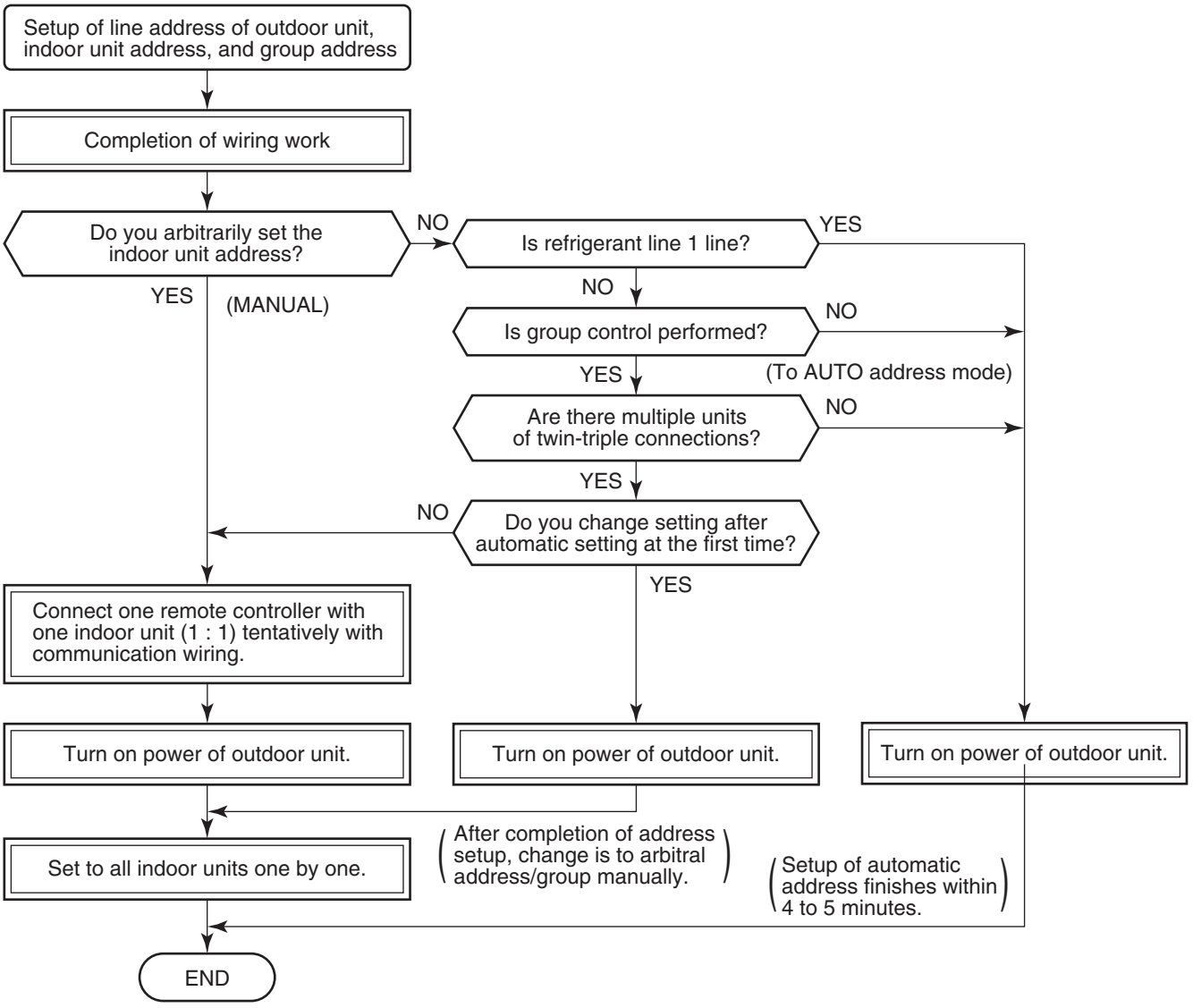
If any button is pushed during display, immediately the display disappears and then the pushed button is displayed.

# 9. ADDRESS SETUP

## 9-1. Address Setup

**<Address setup procedure>**

When an outdoor unit and an indoor unit are connected and they are twin-triple, or when an outdoor unit is connected to each indoor unit respectively in the group operation even if multiple refrigerant lines are provided, the automatic address setup completes with power-ON of the outdoor unit. The operation of the remote controller is not accepted while automatic address works. (Approx. 4 to 5 minutes)




- When the following addresses are not stored in the neutral memory (IC10) on the indoor P.C. board, a test run operation cannot be performed. (Unfixed data at shipment from factory)

| | CODE No. | Data at shipment | SET DATA range |
|---|---|---|---|
| Line address | 12 | 0099 | 0001 (No. 1 unit) to 0030 (No. 30 unit) |
| Indoor unit address | 13 | 0099 | 0001 (No. 1 unit) to 0064 (No. 64 unit)<br>Max. value of indoor units in the identical refrigerant line (Double twin = 4) |
| Group address | 14 | 0099 | 0000 : Individual (Indoor units which are not controlled in a group)<br>0001 : Header unit (1 indoor unit in group control)<br>0002 : Follower unit (Indoor units other than header unit in group control) |

## 9-2. Address Setup & Group Control

**<Terminology>**

Indoor unit No. : N – n = Outdoor unit line address N (Max. 30) – Indoor unit address n (Max. 64)

Group address : 0 = Single (Not group control)
1 = Header unit in group control
2 = Follower unit in group control

Header unit (= 1) : The representative of multiple indoor units in group operation sends/receives signals to/from the remote controllers and follower indoor units.
(*It has no relation with an indoor unit which communicates serially with the outdoor units.)
The operation mode and setup temperature range are displayed on the remote controller LCD. (Except air direction adjustment of louver)

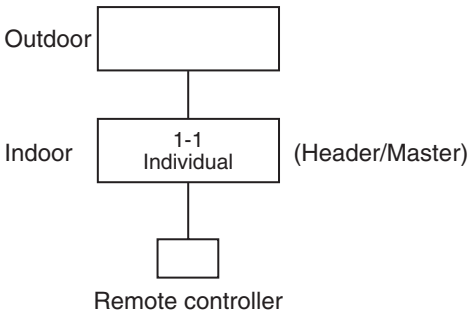
Follower unit (= 2) : Indoor units other than header unit in group operation
Basically, follower units do not send/receive signals to/from the remote controllers. (Except errors and response to demand of service data)

Master unit (Representative unit) (Header Twin) : This unit communicates with the indoor unit (sub) which serial-communicates with the outdoor units and sends/receives signal (Command from compressor) to/from the outdoor units as the representative of the cycle control in the indoor units of the identical line address within the minimum unit which configures one of the refrigerating cycles of Twin, Triple, Double twin.

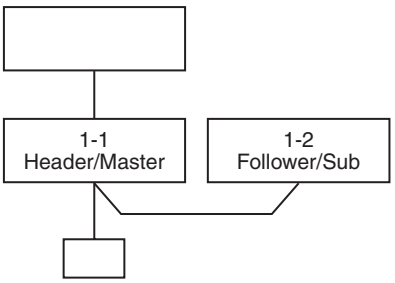
Sub unit (Subordinate unit) (Follower Twin) : Indoor units excluding the header unit in Twin, Triple, Double twin
This unit communicates with (Master) indoor unit in the identical line address and performs control synchronized with (Master) indoor unit.
This unit does not perform the signal send/receive operation with the outdoor units.: N judgment for serial signal error.

### 9-2-1. System configuration

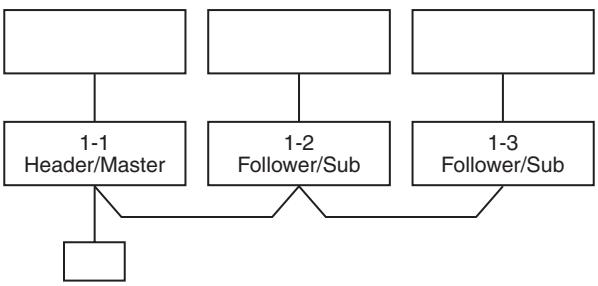
1. Single



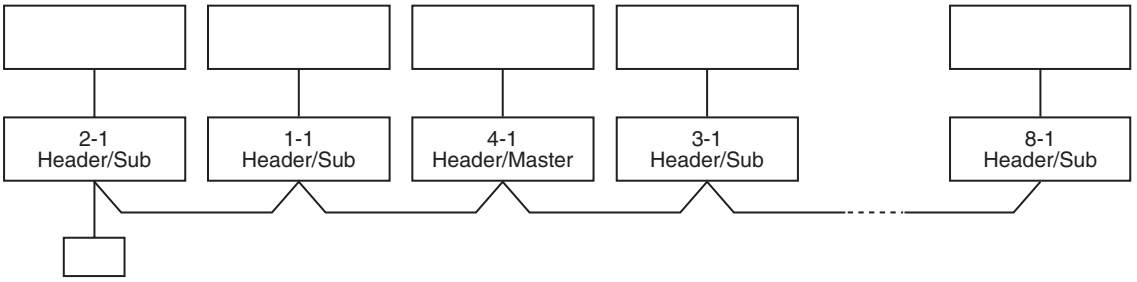

2. Single group operation



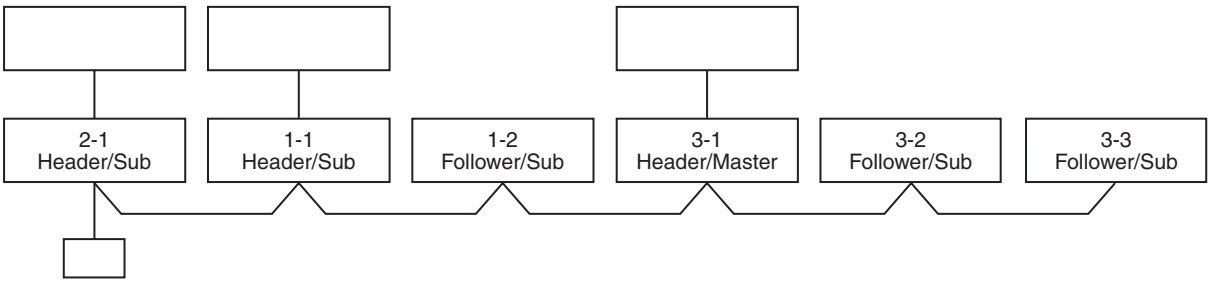

3. Triple



4. Single group operation
   • Each indoor unit controls the outdoor unit individually.




5. Multiple groups operation (Manual address setting)




- Master unit: The master unit receives the indoor unit data (thermo status) of the sub (Without identical line address & indoor/outdoor serial) and then finally controls the outdoor compressor matching with its own thermo status.

  The master unit sends this command information to the sub unit.
- Sub unit: The sub unit receives the indoor unit data from the master (With identical line address & indoor/outdoor serial) and then performs the thermo operation synchronized with the master unit.

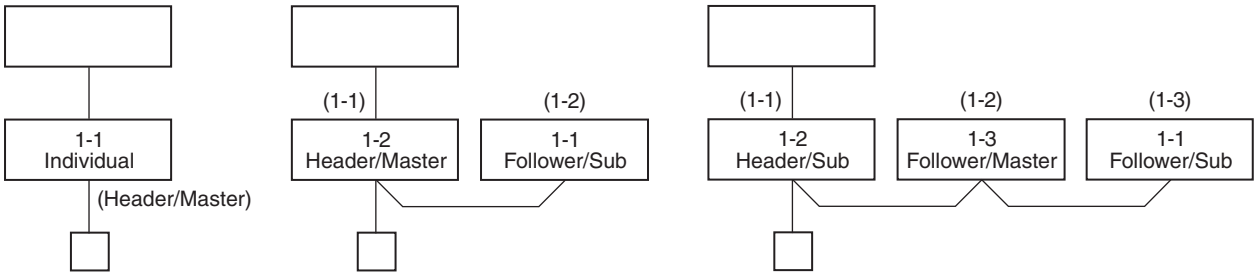
  The sub unit sends own thermo ON/OFF demand to the master unit.

  **(Example)**

  No. 1-1 master unit sends/receives signal to/from No. 1-2 and No. 1-3 sub units.
  (It is not influenced by the line 2 or 3 address indoor unit.)

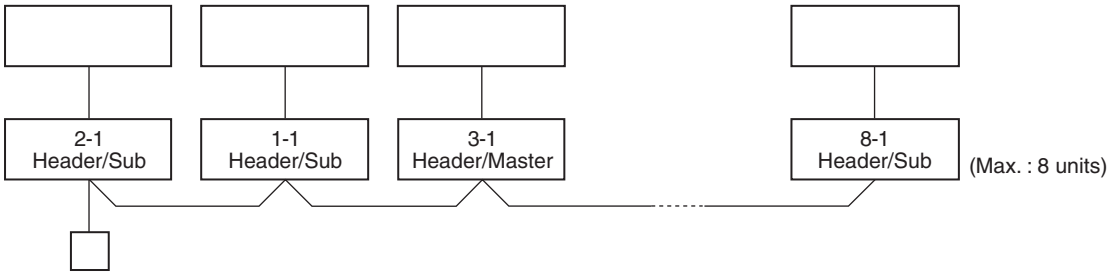
### 9-2-2. Automatic Address Example from Unset Address (No miswiring)

1. Standard (One outdoor unit)



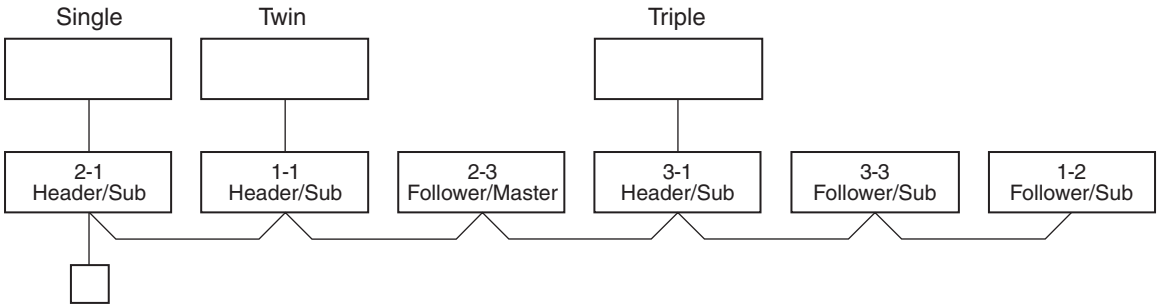

**Only turning on source power supply (Automatic completion)**

2. Group operation
   (Multiple outdoor units = Multiple indoor units with serial communication only, without twin)

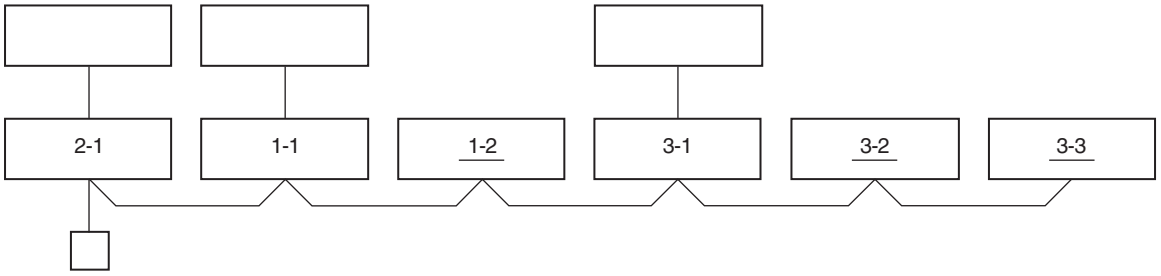



**Only turning on source power supply (Automatic completion)**

3. Multiple groups operation




**Change is necessary**
**Manually change addresses of the multiple sub units simultaneously from the remote controller.**

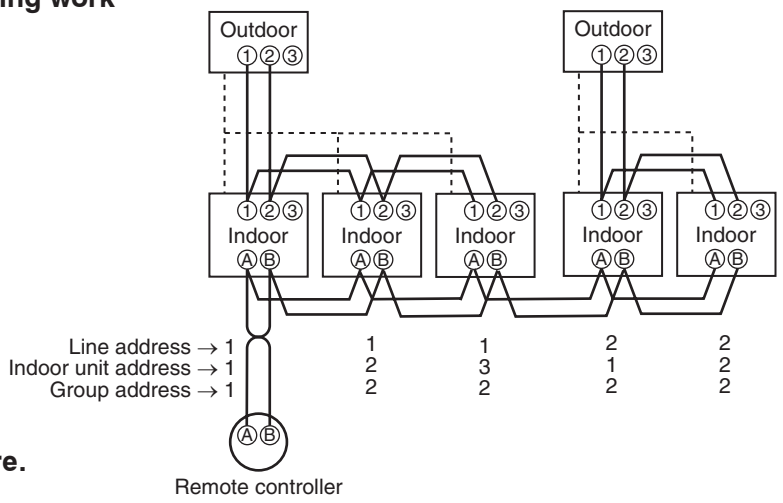


## 9-3. Address Setup (Manual Setting from Remote Controller)

**In case that addresses of the indoor units will be determined prior to piping work after wiring work**

- Set an indoor unit per a remote controller.
- Turn on power supply.

(Example of 2-lines wiring)
(Real line: Wiring, Broken line: Refrigerant pipe)




For the above example, perform setting by connecting singly the wired remote controller without remote controller inter-unit wire.

Group address
Individual : 0000
Header unit : 0001
Follower unit : 0002
} In case of group control

***1*** **Push SET + CL + TEST buttons simultaneously for 4 seconds or more.**

***2*** **(Line address)**
**Using the temperature setup ▼ / ▲ buttons, set *12* to the CODE No.**

***3*** **Using timer time ▼ / ▲ buttons, set the line address.**

***4*** **Push SET button.** (OK when display goes on.)

***5*** **(Indoor unit address)**
**Using the temperature setup ▼ / ▲ buttons, set *13* to the CODE No.**

***6*** **Using timer time ▼ / ▲ buttons, set 1 to the line address.**

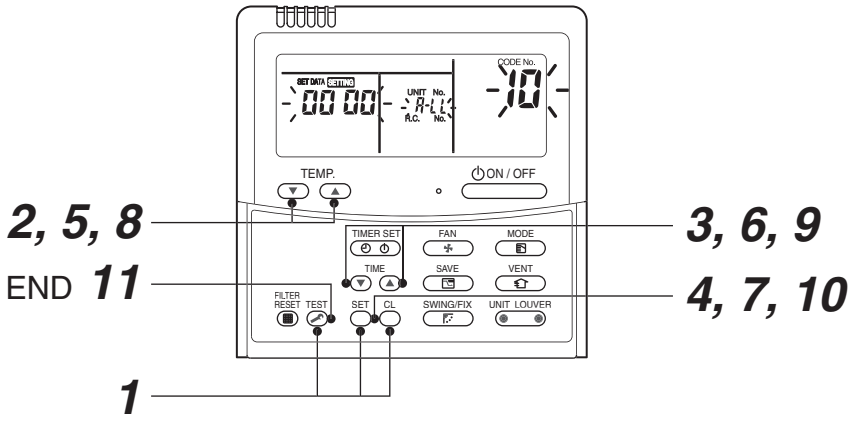
***7*** **Push SET button.** (OK when display goes on.)

***8*** **(Group address)**
**Using the temperature setup ▼ / ▲ buttons, set *14* to the CODE No.**

***9*** **Using timer time ▼ / ▲ buttons, set *0000* to Individual, *0001* to Header unit, and *0002* to Folloer unit.**

***10*** **Push SET button.** (OK when display goes on.)

***11*** **Push TEST button.**
Setup completes. (The status returns to the usual stop status.)




<Operation procedure>

***1→2→3→4→5→6→7→8→9→10→11*** END

## 9-4. Confirmation of Indoor Unit No. Position

### 1. To know the indoor unit addresses though position of the indoor unit body is recognized

- In case of individual operation (Wired remote controller : indoor unit = 1 : 1)
  (Follow to the procedure during operation)

**<Procedure>**

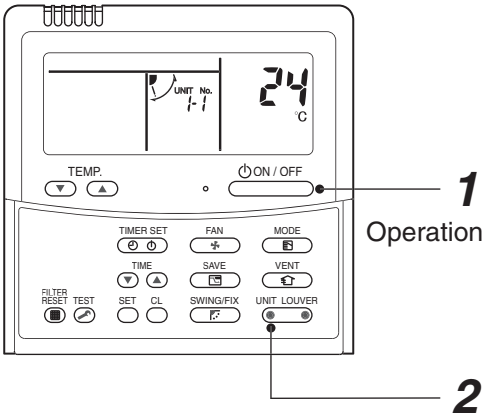
***1*** **Push ON / OFF button if the unit stops.**

***2*** **Push UNIT LOUVER button.**

Unit No. 1-1 is displayed on LCD.

(It disappears after several seconds.)

The displayed unit No. indicate line address and indoor unit address. (When other indoor units are connected to the identical remote controller (Group control unit), other unit numbers are also displayed every pushing UNIT LOUVER button.




<Operation procedure>

***1*** → ***2*** END

### 2. To know the position of indoor unit body by address

- To confirm the unit No. in the group control
  (Follow to the procedure during operation) (in this procedure, the indoor units in group control stop.)

**<Procedure>**

The indoor unit numbers in the group control are successively displayed, and fan, louver, and drain pump of the corresponding indoor unit are turned on.
(Follow to the procedure during operation)

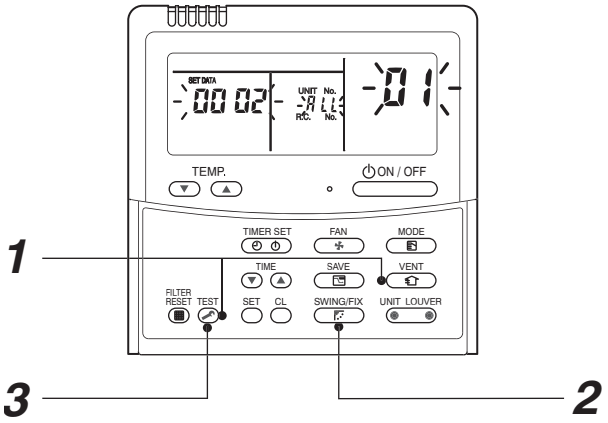
***1*** **Push VENT and TEST buttons simultaneously for 4 seconds or more.**

- Unit No. ALL is displayed.
- Fans and louvers of all the indoor units in the group control operate.

***2*** **Every pushing UNIT LOUVER button, the unit numbers in the group control are successively displayed.**

- The unit No. displayed at the first time indicates the header unit address.
- Fan and louver of the selected indoor unit only operate.

***3*** **Push TEST button to finish the procedure. All the indoor units in the group control stop.**




<Operation procedure>

***1*** → ***2*** → ***3*** END

# 10. DETACHMENTS

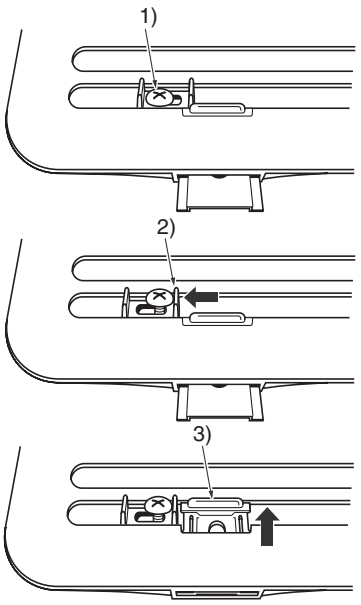
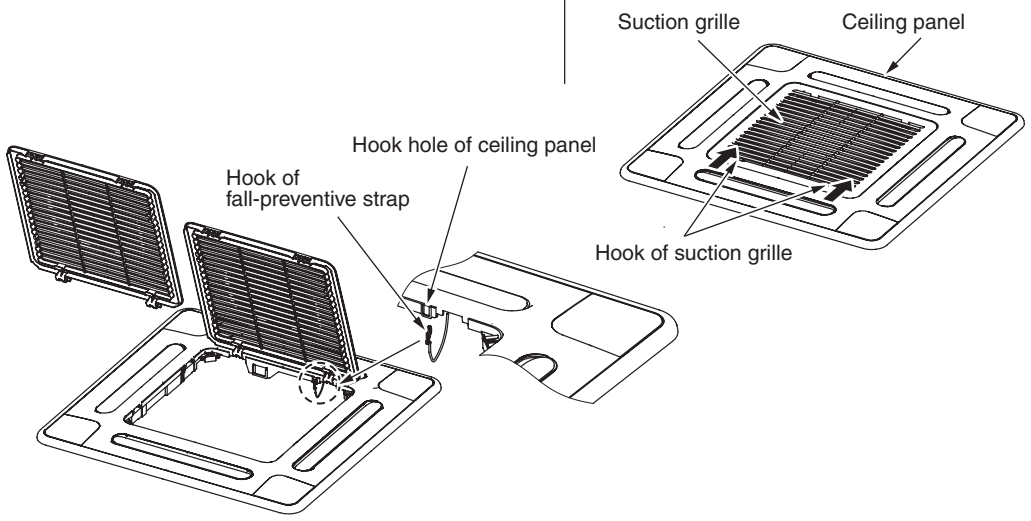
## 10-1. Compact 4-Way Cassette Type

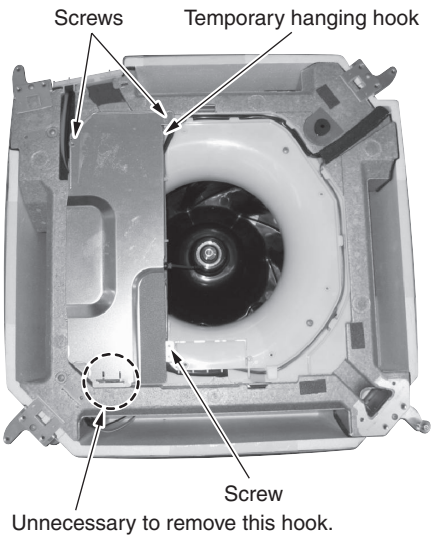
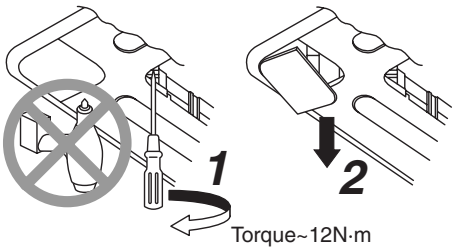
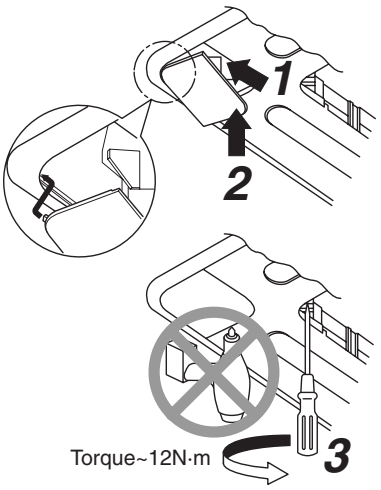
**RAV-SM∗∗∗MUT ∗**

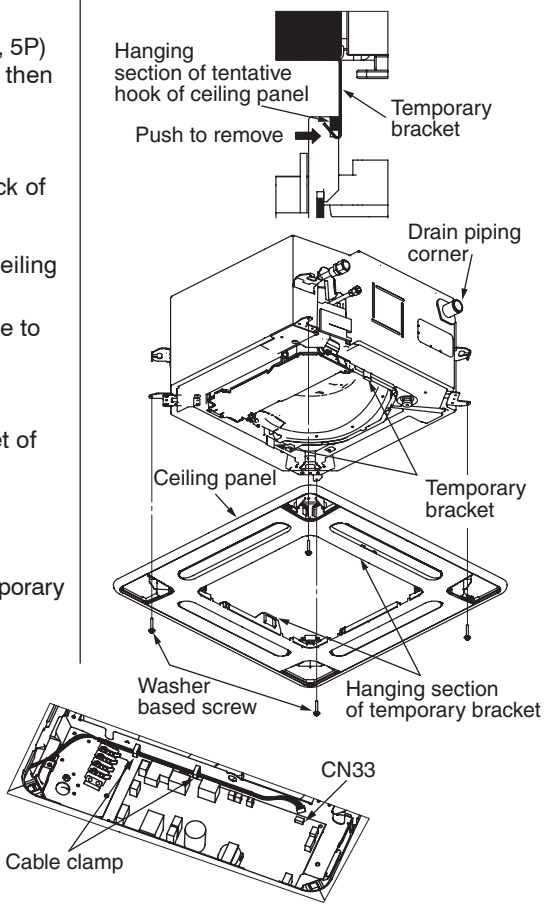
**Ceiling panel: RBC-UM11PG(W)E**

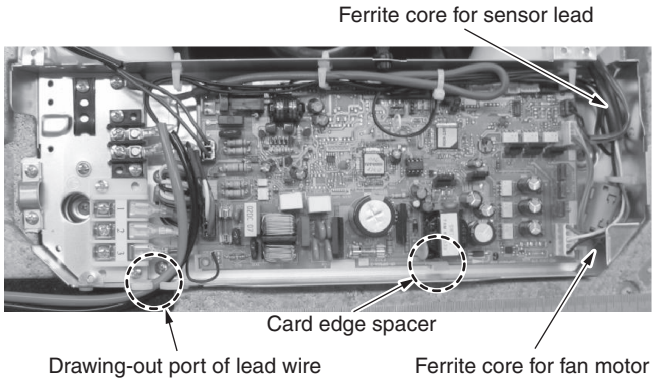
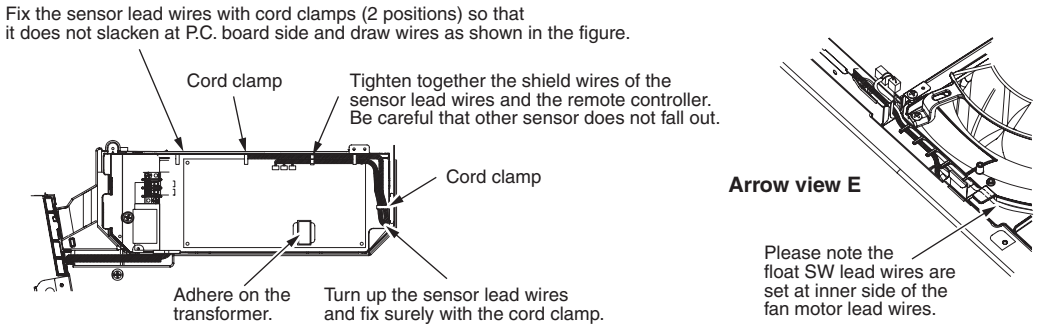
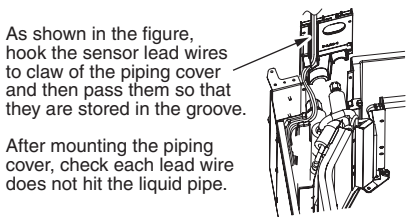
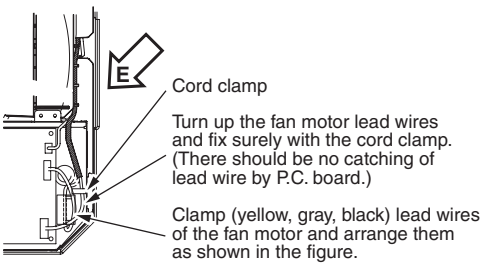
**Preparing work:**

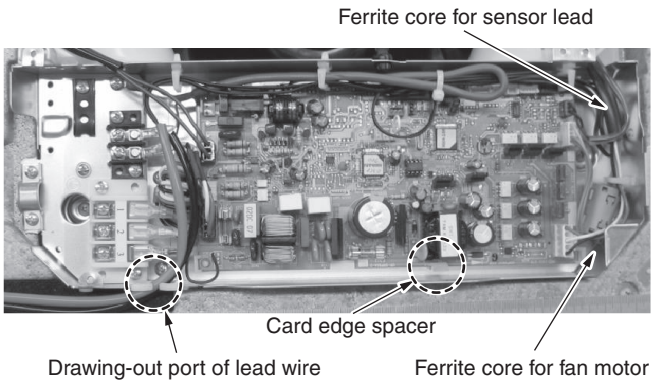
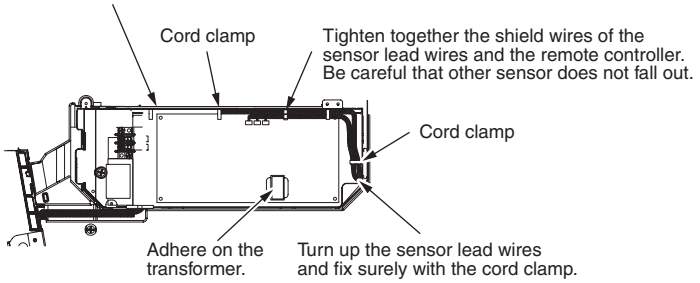
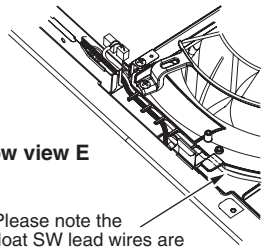
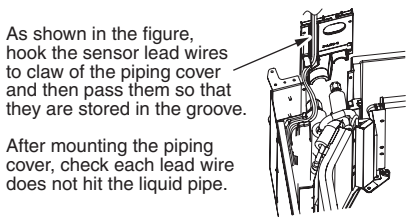
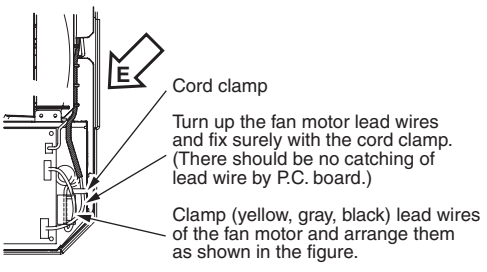
1. Before work, be sure to stop the power supply of the air conditioner and turn off switch of the power supply breaker. (Otherwise an electric shock may be caused.)
2. Be sure to put on the gloves when working; otherwise an injury may be caused with parts sharp edges etc.

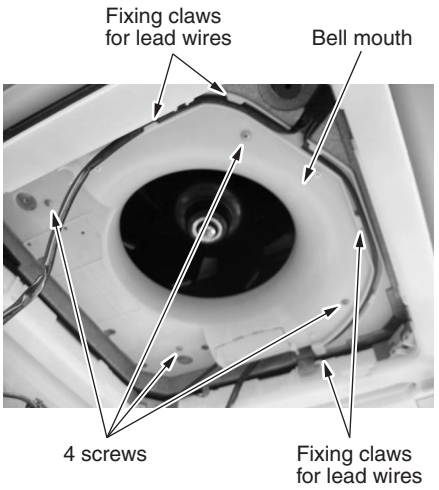
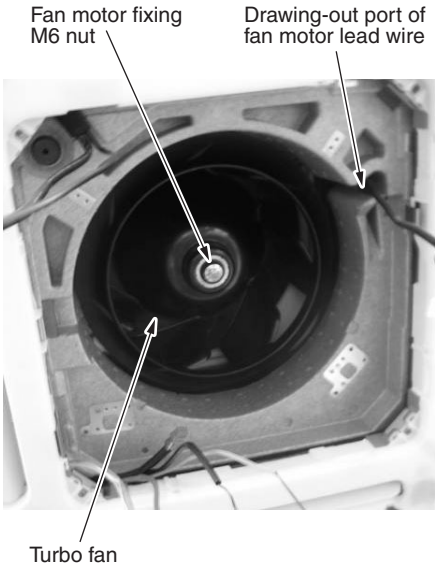
| No. | Part name | Procedure | Remarks |
|---|---|---|---|
| ① | Suction grille | **1. Detachment**<br>1) Loosen the fixing screw.<br>2) Slide the fixing bracket toward the outside.<br>3) Slide the air intake grille buttons to detach the air intake grille from the ceiling panel. Lower the grille slowly whilst holding<br>4) Slide hooks (2 positions) of the suction grille to inner side, and then hang down the suction grille.<br>5) Take off the strap that connects the panel and the suction grille, and then lift up shaft of the suction grille to remove the suction grille.<br><br>**2. Attachment**<br>1) Hook shaft of the suction grille to the panel.<br>2) Hook strap of the suction grille to the original position of the panel.<br>3) Close the suction grille and slide the hooks outward to fix it.<br>4) Slide the fixing bracket toward the inner side.<br>5) Tighten the fixing screw. |  <br>  |

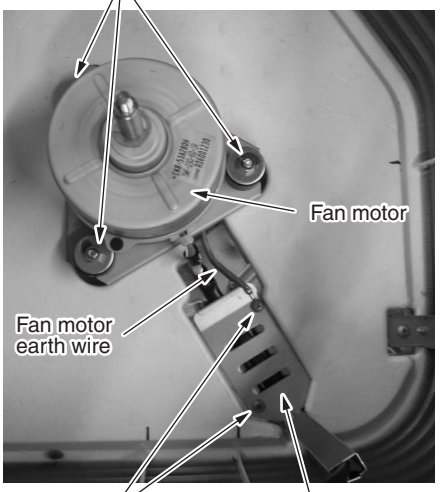
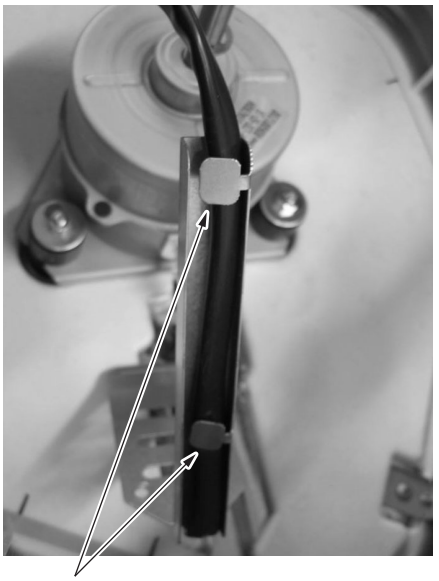
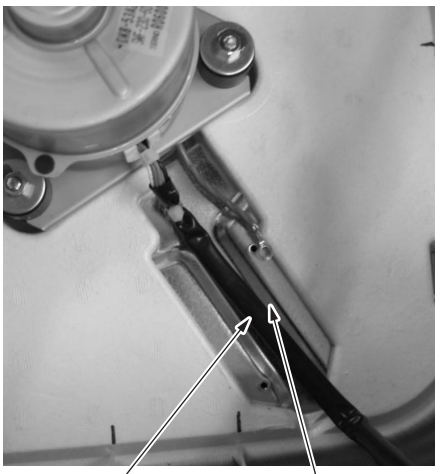
| No. | Part name | Procedure | Remarks |
|---|---|---|---|
| ② | Electric parts cover | **1. Detachment**<br>1) Perform work of procedure ① -1.<br>2) Take off screws (Ø4 × 10, 3 pcs.) fixing the electric parts cover.<br>3) Remove the electric parts cover from the temporary hanging hook of the electric parts cover, and then open the cover.<br>**2. Attachment**<br>1) Close the electric parts cover and hook the cover hole to the temporary hanging hook.<br>2) Tighten the fixing screws. (Ø4 × 10, 3 pcs.) |  |
| ③ | Adjust corner cover | **1. Detachment**<br>1) Perform work of procedure of ① -1.<br>2) Turn clockwise screws (4 positions) at the suction port corner until adjust corner cover rises up.<br>**NOTE)**<br>When you work, keep the torque at below 12N•m. Do not use an electric screwdriver; otherwise the mechanism of adjust corner cover may be damaged and not be removed.<br>3) Pull downward the risen-up part of adjust corner cover and remove it.<br>4) Remove the strap of adjust corner cover.<br>**2. Attachment**<br>1) Attach the strap of adjust corner cover to the panel, hook claws of adjust corner cover to the panel corner, and then push the opposite side into the panel.<br>2) Turn screws (4 positions) of the suction port corner counterclockwise until bump between adjust corner cover and panel disappears.<br>**NOTE)**<br>When you work, keep the torque at below 12N•m. Do not use an electric screwdriver; otherwise the mechanism of adjust corner cover may be damaged and not be removed. |  <br>  |

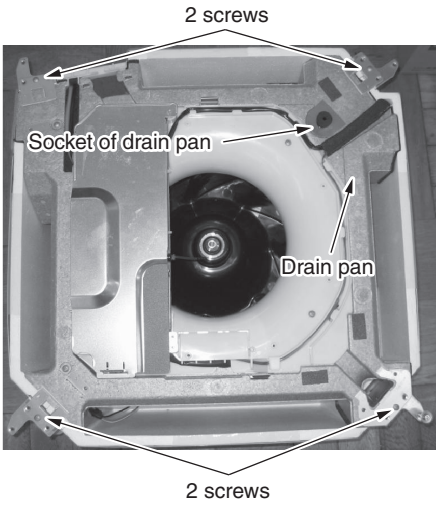
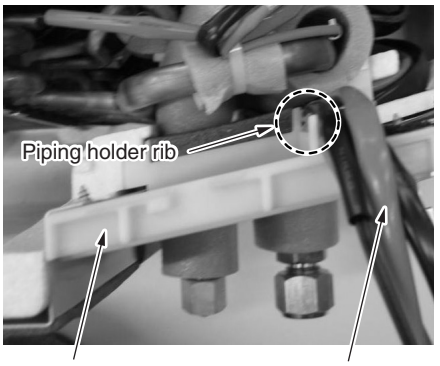
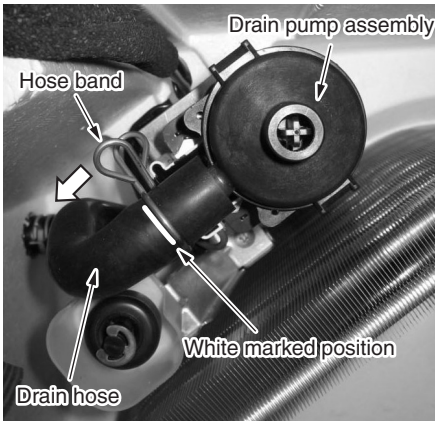
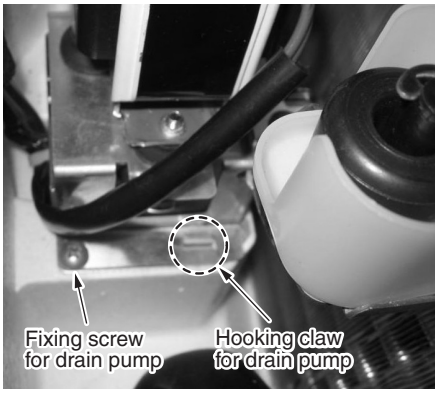
| No. | Part name | Procedure | Remarks |
|---|---|---|---|
| ④ | Ceiling panel | **1. Detachment**<br>1) Perform works of procedure ① -1-, ② -1, and ③ -1.<br>2) Remove the flap connector (CN33, White, 5P) connected to the control P.C. board and then take off the lead wire from the clamp.<br>**NOTE)**<br>Remove the connectors after unlocking the lock of the housing.<br>3) Take off screws (M5, 4 pcs.) fixing the ceiling panel.<br>4) Push the temporary bracket to inner side to remove the ceiling panel.<br>**2. Attachment**<br>1) Hook the panel to the temporary bracket of the drain pan of the main body.<br>**NOTE)**<br>The panel has directionality.<br>Therefore mount the panel according to the temporary bracket and the bracket mounting position.<br>2) Tighten the fixing screws. (M5, 4 pcs.)<br>3) Connect flap connector of the ceiling panel to the connector (CN33, White, 5P) of the control P.C. board. |  |

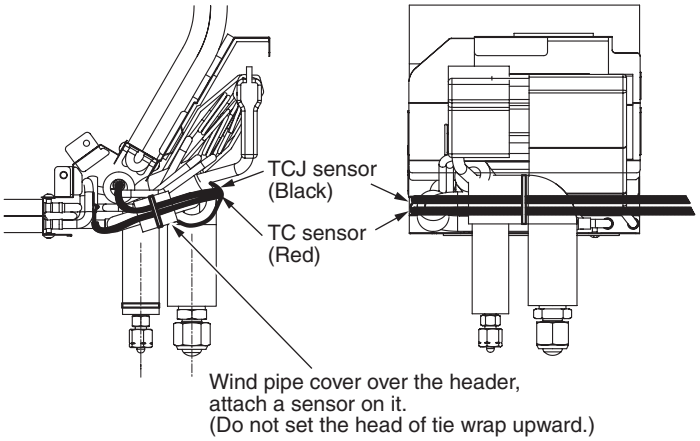
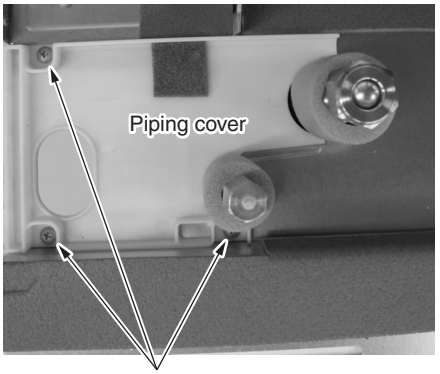
| No. | Part name | Procedure | Remarks |
|---|---|---|---|
| ⑤ | Control P.C. board | **1. Detachment**<br>1) Perform works of procedure ① -1- and ② -1.<br>2) Remove the connectors connected from the control P.C. board to other parts.<br>CN33 : Louver motor (5P, White)<br>CN34 : Float switch (3P, Red)<br>CN41 : Terminal block of remote controller (3P, Blue)<br>CN40 : Terminal block of crossover between inside and outside (5P, Black)<br>CN68 : Drain pump (3P, Blue)<br>CN67 : Terminal block of power supply (3P, Black)<br>CN101 : TC sensor (2P, Black)<br>CN102 : TCJ sensor (2P, Red)<br>CN104 : Room temp sensor (2P, Yellow)<br>CN333 : Fan motor power supply (5P, White)<br>CN334 : Fan motor position detection (5P, White)<br>**NOTE)**<br>Remove the connectors after unlocking the lock of the housing.<br>3) Unlock the lock of the card edge spacer (6 positions) and then remove the control P.C. board.<br>  <br><br>**2. Attachment**<br>1) Fix the control P.C. board to the card edge spacer. (6 positions)<br>2) Connect the connectors as original before being removed in item 1.<br>**NOTE)**<br>For drawing of each wire and position of ferrite core, perform wiring same as those before removing. If there is incomplete drawing of wire, short or water leakage of the parts may be caused.<br>  <br><br>**<Details of sensor lead wire drawing>**<br>  <br><br>**<Details of piping cover assembly and mounting>**<br>  <br><br>**<Details of fan motor lead wire drawing>** | |

| No. | Part name | Procedure | Remarks |
|---|---|---|---|
| ⑥ | Electric parts box | **1. Detachment**<br>1) Perform works of procedure ① -1-and ② -1.<br>2) Remove connectors of the lead wire connected to the following connectors of the control P.C. board.<br>CN33 : Louver motor (5P, White)<br>CN34 : Float switch (3P, Red)<br>CN68 : Drain pump (3P, Blue)<br>CN101 : TC2 sensor (2P, Black)<br>CN102 : TCJ sensor (2P, Red)<br>CN333 : Fan motor power supply (5P, White)<br>CN334 : Fan motor position detection (5P, White)<br>**NOTE)**<br>Remove the connectors after unlocking the lock of the housing.<br>3) Remove each lead wire from cord clamps in the electric parts box.<br>4) Remove the power supply wiring, remote controller wiring, and crossover wiring.<br>5) Take off screws (Ø4 × 10, 2 pcs.)<br>  <br><br>**2. Attachment**<br>1) Tighten screws (Ø4 × 10, 2 pcs.) fixing the electric parts box.<br>2) Connect the connectors as original before being removed in item 1.<br>3) Perform power supply wiring, remote controller wiring, and crossover wiring between inside and outside.<br>**NOTE)**<br>For drawing of each wire and position of ferrite core, perform wiring same as those before removing. If there is incomplete drawing of wire, short or water leakage of the parts may be caused.<br>Fix the sensor lead wires with cord clamps (2 positions) so that it does not slacken at P.C. board side and draw wires as shown in the figure.<br>  <br><br>**<Details of sensor lead wire drawing>**<br>  <br><br>  <br><br>**<Details of piping cover assembly and mounting>**<br>  <br><br>**<Details of fan motor lead wire drawing>** | |

| No. | Part name | Procedure | Remarks |
|---|---|---|---|
| ⑦ | Bell mouth | **1. Detachment**<br>1) Perform work of procedure ① -1.<br>2) Take off the lead wires of the drain pump, float switch, and fan motor from the bell mouth.<br>3) Take off fixing screws of the bell mouth. (Ø4 × 10, 4 pcs.)<br>**2. Attachment**<br>1) Mount the bell mouth with screws. (Ø4 × 10, 4 pcs.)<br>2) Perform wiring as original before being removed.<br>**NOTE)**<br>Pinch lead wire of the drain pump and float switch with lead wire fixing claws of the bell mouth and perform wiring along the guide. |  |
| ⑧ | Turbo fan | **1. Detachment**<br>1) Perform work of procedure ⑦ -1.<br>2) Take off the nut (M6 nut 1 pc.) of the turbo fan.<br>**NOTE)**<br>Use a box wrench for attachment and detachment of the turbo fan. If using a monkey wrench etc, the other parts may be damaged in work.<br>**2. Attachment**<br>1) Insert the turbo fan into the fan motor so that boss of the turbo fan matches with cut surface of the fan motor, and then tighten it with nut.<br>**NOTE)**<br>Tightening torque of turbo fan: 5.9 ± 0.6N.m<br>Apply looseness-preventing agent to the nut after tightening. |  |

| No. | Part name | Procedure | Remarks |
|---|---|---|---|
| ⑨ | Fan motor | **1. Detachment**<br>1) Perform work of procedure ⑧.<br>2) Take off screws fixed with lead holding bracket of the fan motor. (Ø4 × 10, 2 pcs.)<br>3) Open wiring holding part of the fan motor lead holding bracket and then take off the fan motor lead wire from the bracket.<br>4) Take off fixing nuts for the fan motor to remove the fan motor.(M 3 pcs.)<br>**NOTE)**<br>Use a box wrench for attachment and detachment of the fan motor fixing nuts; otherwise contact or damage for other parts may be caused. | Fixing nut for fan motor<br>  <br> |
| | | **2. Attachment**<br>1) Mount the fan motor with the fixing nuts.<br>**NOTE)**<br>Tightening torque of turbo fan: 5.9 ± 0.6N.m<br>Apply looseness-preventing agent (as paints) to the nut after tightening.<br>2) Attach the fan motor lead wire holder.<br>**NOTE)**<br>• For the fan motor lead wire, fix the lead wire holding bracket along concave part of the ceiling panel. (There is no catch-in of lead wire and ceiling panel.)<br>• When fixing the lead wire bracket, tighten fan motor earth together with the lead wire.<br>• For this work, do not use an electric screwdriver.<br>• Take note the damage of earth terminal.<br>3) Bend the lead wire holding part and fix the fan motor lead wire.<br>**NOTE)**<br>Be sure that the lead wire does not come to contact with the heat exchanger. |  <br><br>  <br> |

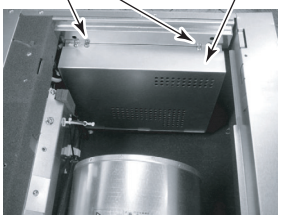
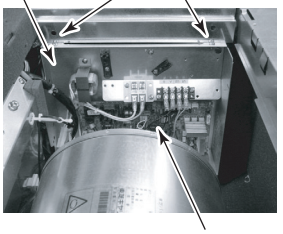
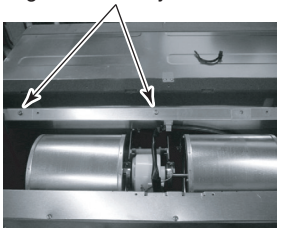
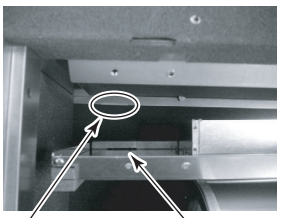
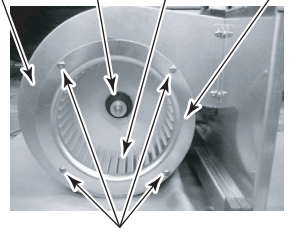
| No. | Part name | Procedure | Remarks |
|---|---|---|---|
| ⑩ | Drain pan | **1. Detachment**<br>1) Perform works of procedure ④ -1 and ⑦ -1.<br>2) Remove the drain cap and extract drain water accumulated in the drain pan.<br>**NOTE)**<br>When removing the drain cap, be sure to receive drain water with a bucket, etc.<br>3) Take off screws fixing the drain pan to remove the drain pan. (Ø4×10, 4 pcs.)<br>**2. Attachment**<br>1) Insert the drain cap into the drain pan.<br>**NOTE)**<br>Put a stick or others into hole at center of the drain cap, and then insert the drain cap until it strikes on the socket of the drain pan.<br>2) Draw each lead wire to the correct positions, and then insert the drain pan into the main unit.<br>**NOTE)**<br>Draw lead wires of the drain pump and the float switch along the guide of the cabinet. Insert the drain pan along the guides of sensors (TC1, TC2, TCJ) and PMV lead wire.<br>The drain pan and each lead wire are not caught in; otherwise water leakage may be caused.<br>3) Fix the drain pan with screws. (Ø4 × 10, 4 pcs.) |  <br>  |
| ⑪ | Drain pump assembly | **1. Detachment**<br>1) Perform work of procedure ⑩ -1.<br>2) Pick up the hose band and slide it from the pump connecting part to remove the drain hose.<br>3) Take off screws (Ø4 × 10, 3 pcs.) fixing the drain pump assembly, and then move hooking claw (1 position) of the main body from the drain pump assembly to remove the drain pump assembly.<br>**2. Attachment**<br>1) Fix the drain pump assembly as original.<br>**NOTE)**<br>For fixing, use a hooking claw (1 position) and screws (3 positions).<br>When screwing, be sure not to run on the hooking claw at main body side.<br>2) Mount the drain hose and the hose band as original.<br>**NOTE)**<br>Insert the drain hose up to the end of pump connecting part, and then put the band at white marked position of the hose. |  <br>  |

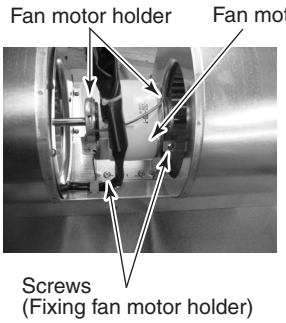
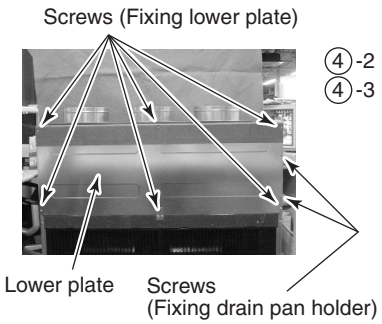
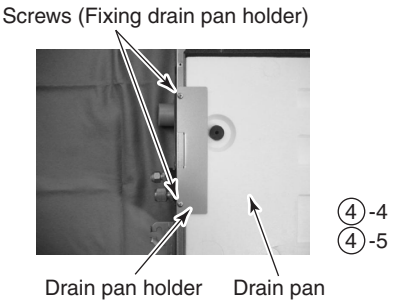
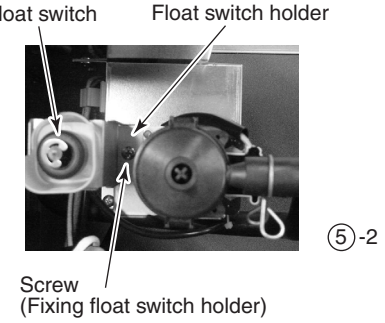
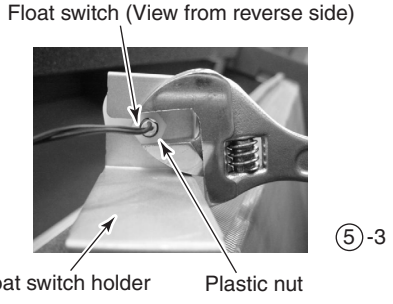
| No. | Part name | Procedure | Remarks |
|---|---|---|---|
| ⑫ | Heat exchanger | **1. Detachment**<br>1) Recover refrigerant gas.<br>2) Remove the refrigerant pipe at indoor unit side.<br>3) Perform work of procedure ⑩ -1.<br>4) Take off screws (Ø4 × 10, 3 pcs.) fixing the piping cover to remove the piping cover.<br>5) While holding the heat exchanger, remove fixing band and fixing screws (Ø4 × 10, 3 pcs.) and then remove the heat exchanger.<br>**2. Attachment**<br>1) Mount parts in order, heat exchanger → fixing band → piping cover → drain pan → bell mouth → electric parts box as original.<br>**NOTE)**<br>Arrange wires as original.<br>2) Attach the removed connectors and wires as original.<br>3) Connect the refrigerant pipe as original, and then perform vacuuming.<br>**<Details of sensor lead wire drawing>**<br>  <br> |  <br><br>3 screws<br>  <br>Fixing band<br>Fixing band for heat exchanger<br>  <br>2 fixing screws for heat exchanger |

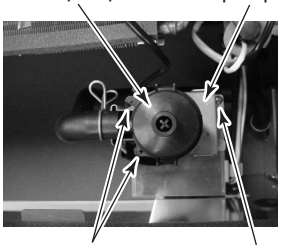
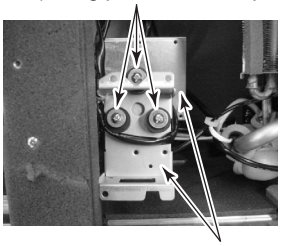
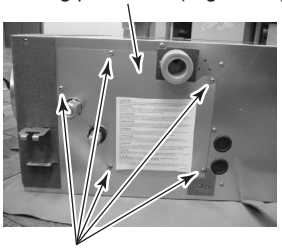
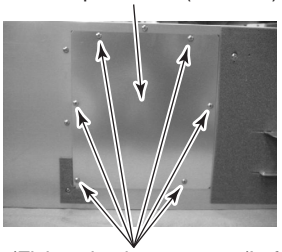
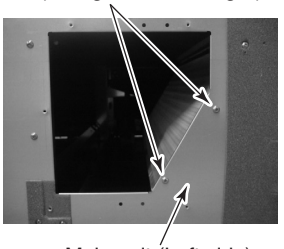
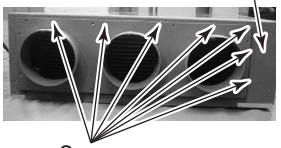
## 10-2. Concealed Duct Type

### RAV-SM∗∗∗BT ∗

Be sure to turn off the power supply or circuit breaker before disassembling work

| No. | Part name | Procedure | Remarks |
|---|---|---|---|
| ① | Electrical parts box | 1. Remove the air filter.<br>2. Remove the set screws (2 positions) of the electrical parts cover.<br>3. Remove the electrical parts cover.<br>4. Remove the set screws (2 positions) of the electrical parts box.<br>5. Remove the electrical parts box.<br>The electrical parts box is fixed to the main unit with claws at the right side.<br>Lift up it once and pull toward you.<br>Then claws come off.<br><br>In this time, remove connectors of TA sensor, TC sensor and TCJ sensor if necessary. | Screws<br>(Fixing electrical parts cover and box)<br>Electrical parts cover<br>  <br>①-2<br>①-3<br>Screws<br>(Fixing electrical parts box and main unit)<br>Electrical parts box<br>  <br>①-4<br>①-5<br>Claw (Reverse side) |
| ② | Multi blade fan | 1. Remove the air filter.<br>2. Remove the connector of the fan motor P.C. board.<br>3. Remove the hexagon head screw (562: 2, 802, 1102, 1402 : 3 positions) of fixing fan assembly and main unit.<br>4. Remove the fan assembly from main unit.<br>The fan assembly is fixed to the main unit with claws (3 positions) at the upper side.<br>Lift up it once and pull toward rear side.<br>Then claws come off.<br>5. Remove the set screws (4 positions) of fixing fan case and fan cover.<br>6. Remove the fan cover.<br>7. Loosen the sets crew of the Multi blade fan using hexagon wrench.<br>8. Pull the Multi blade fan towered fan case side.<br>Then fans come off. | Hexagon head screws<br>(Fixing fan assembly and main unit)<br>  <br>②-3<br>  <br>②-4<br>Fixing claw (Main unit)<br>Fixing hole (Fan assembly)<br>Fan case<br>Multi blade fan<br>Set screw<br>Fan case cover<br>  <br>②-5<br>②-6<br>Screws (Fixing fan case cover) |

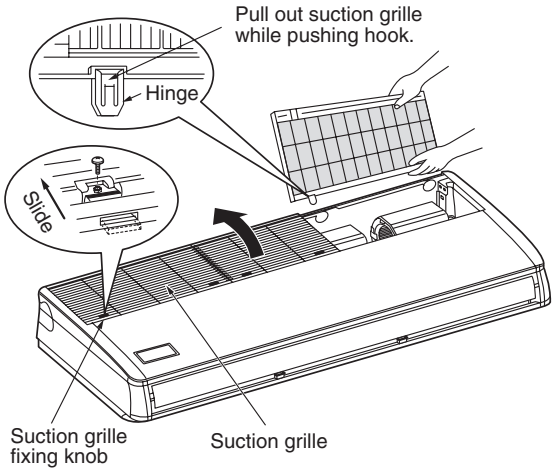
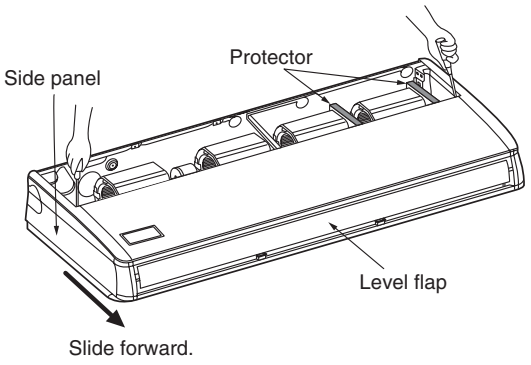
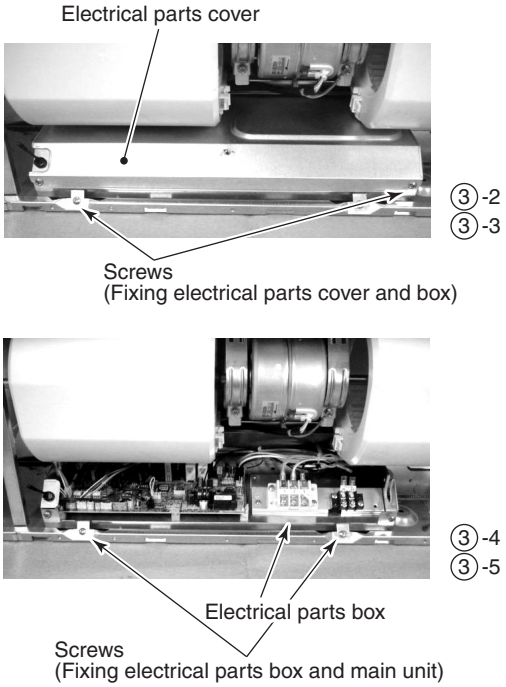
| No. | Part name | Procedure | Remarks |
|---|---|---|---|
| ③ | Fan motor | 1. Remove the Multi blade fan.<br>2. Remove the hexagon head screw of fixing fan motor holder.<br>3. Remove the fan motor holder (2 positions). |  |
| ④ | Drain pan | 1. Take down the main unit and then treat the drain pan on the floor.<br>2. Remove the set screws (562 : 7, 802, 1102, 1402 : 9 positions) of fixing lower plate.<br>3. Remove the lower plate from main unit.<br>4. Remove the set screws (562 : Nothing, 802 : 2 positions, 1102, 1402 : 4 positions) of fixing drain pan holder and main unit.<br>5. Remove the drain pan holder (562 : Nothing, 802 : 1 position, 1102, 1402 : 2 positions) from main unit.<br>6. Remove the drain pan.<br>Pull it lower side. |  <br>  |
| ⑤ | Float switch | 1. Remove the drain pan.<br>2. Remove the set screw (1 position) of fixing float switch holder.<br>3. Remove the plastics nut of foxing float switch.<br>4. Remove the float switch. |  <br>  |

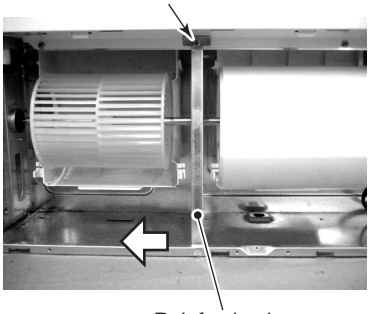
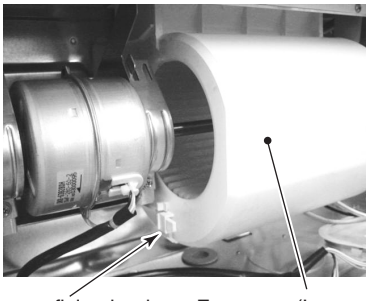
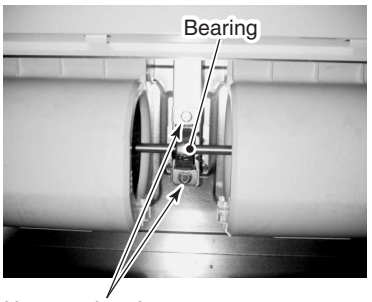
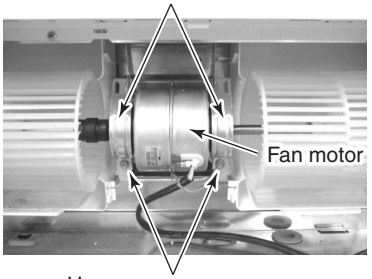
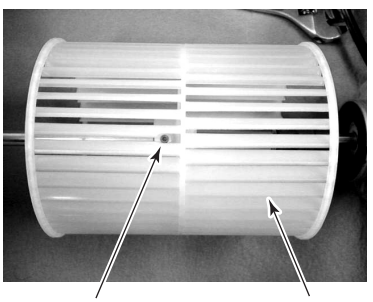
| No. | Part name | Procedure | Remarks |
|---|---|---|---|
| ⑥ | Drain pump | 1. Remove the drain pan and float switch.<br>2. Remove the set screws (3 positions) of fixing drain pump plate and main unit.<br>3. Remove the set screws (3 positions) of fixing drain pump plate and drain pump. | Drain pump<br>Drain pump holder<br>  <br>⑥-2<br>Screws (Fixing drain pump holder)<br>Screws (Fixing plate and drain pump)<br>  <br>⑥-3<br>Drain pump holder<br>⑥ -3. View from reverse side of drain pump |
| ⑦ | TC, TCJ sensor | 1. Remove the set screws (5 positions) and check port cover (right side).<br>2. Pull out the sensor is inserted into pipe of the heat exchanger. | Checking port cover (Right side)<br>  <br>⑦-1<br>Screws (Fixing check port cover (Right side)) |
| ⑧ | Heat exchanger | 1. Take down the main unit and then treat the heat exchanger on the floor.<br>2. Remove the drain pan.<br>3. Remove the check port cover (right side).<br>4. Remove the set screws (6 positions) and check port cover (left side).<br>5. Remove the set screws (2 positions) of fixing heat exchanger and main unit (left side).<br>6. Remove the set screws (7 positions) of fixing heat exchanger and main unit (front right side). | Check port cover (Left side)<br>  <br>⑧-4<br>Screws (Fixing check port cover (Left side))<br>Screws (Fixing heat exchanger)<br>  <br>⑧-5<br>Main unit (Left side)<br>Main unit (Front side)<br>  <br>⑧-6<br>Screws |

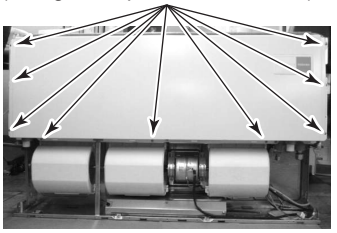
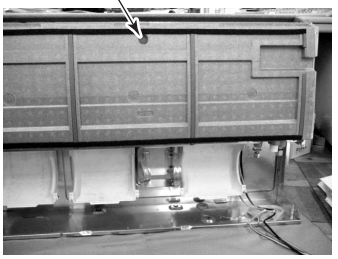
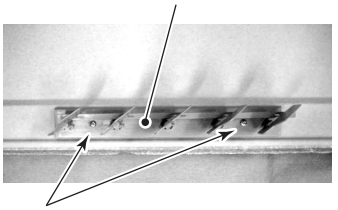
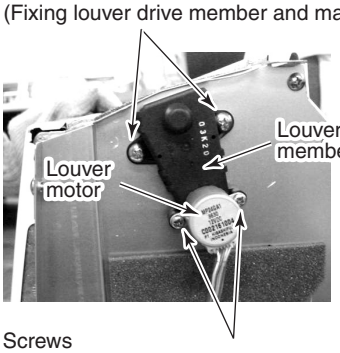
## 10-3. Ceiling Type

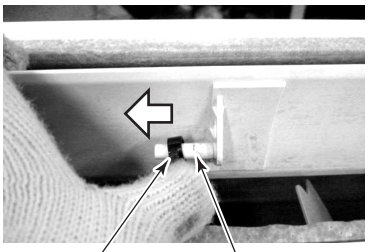
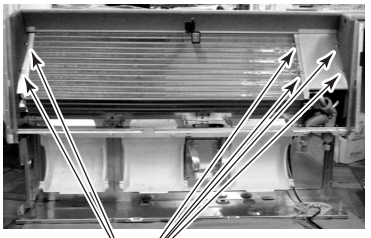
### RAV-SM∗∗∗CT ∗

Be sure to turn off the power supply or circuit breaker before disassembling work

| No. | Part name | Procedure | Remarks |
|---|---|---|---|
| ① | Suction grille | 1. Remove the screws of air intake grille fixing knob on a side of each filter.<br>2. Slide the suction grille fixing knobs (2 positions) toward the arrow direction of left figure, and open the suction grille.<br>3. Under the condition of the suction grille opened, push the hook section of hinges (2 positions) at the rear side, and then pull out the suction grille. |  |
| ② | Side panel | 1. Open the suction grille.<br>2. After removing the side panel screws (2 positions), slide the side panel forward and then remove it. |  |
| ③ | Electrical parts box | 1. Remove the suction grille.<br>2. Loosen the set screws (2 positions) of the electrical parts cover.<br>3. Remove the electrical parts cover.<br>4. Remove the set screws (2 positions) of the electrical parts box.<br>5. Remove the electrical parts box.<br><br>In this time, remove connectors of TA sensor, TC sensor and TCJ sensor if necessary. |  |

| No. | Part name | Procedure | Remarks |
|---|---|---|---|
| ④ | Multi blade fan motor | 1. Remove the suction grille.<br>2. Remove the connector of the fan motor from P.C. board.<br>3. (SM802, SM1102, SM1402CT-E only)<br>Remove the set screw (1 position) to fixing and reinforcing bar.<br>(Slide the reinforcing bar toward arrow side on the left figure.)<br>4. Push the fan cover fixing hooks (2 positions) forward fan cover side and remove the fan cover.<br>5. (SM1102, SM1402CT-E only)<br>Remove the hexagon head screws (2 positions) to fix bearing and the bearing.<br>6. Remove the hexagon head screw of fixing fan motor and fan motor holder then the assembly removed from the main unit.<br>7. Loosen the sets crew of the multi blade fan using hexagon wrench.<br>8. Pull the multi blade fan towered fan case side. Then fans come off. | Screws<br>(Fixing reinforcing bar and main unit)<br>  <br>④-3<br>Reinforcing bar<br>  <br>④-4<br>Fan cover fixing hook Fan cover (Lower side)<br>  <br>Bearing<br>④-5<br>Hexagon head screws<br>(Fixing bearing and main unit)<br>Fan motor holder<br>  <br>Fan motor<br>④-6<br>Hexagon screws<br>(Fixing fan motor and main unit)<br>  <br>④-7<br>Set screw of multi blade fan Multi blade fan |

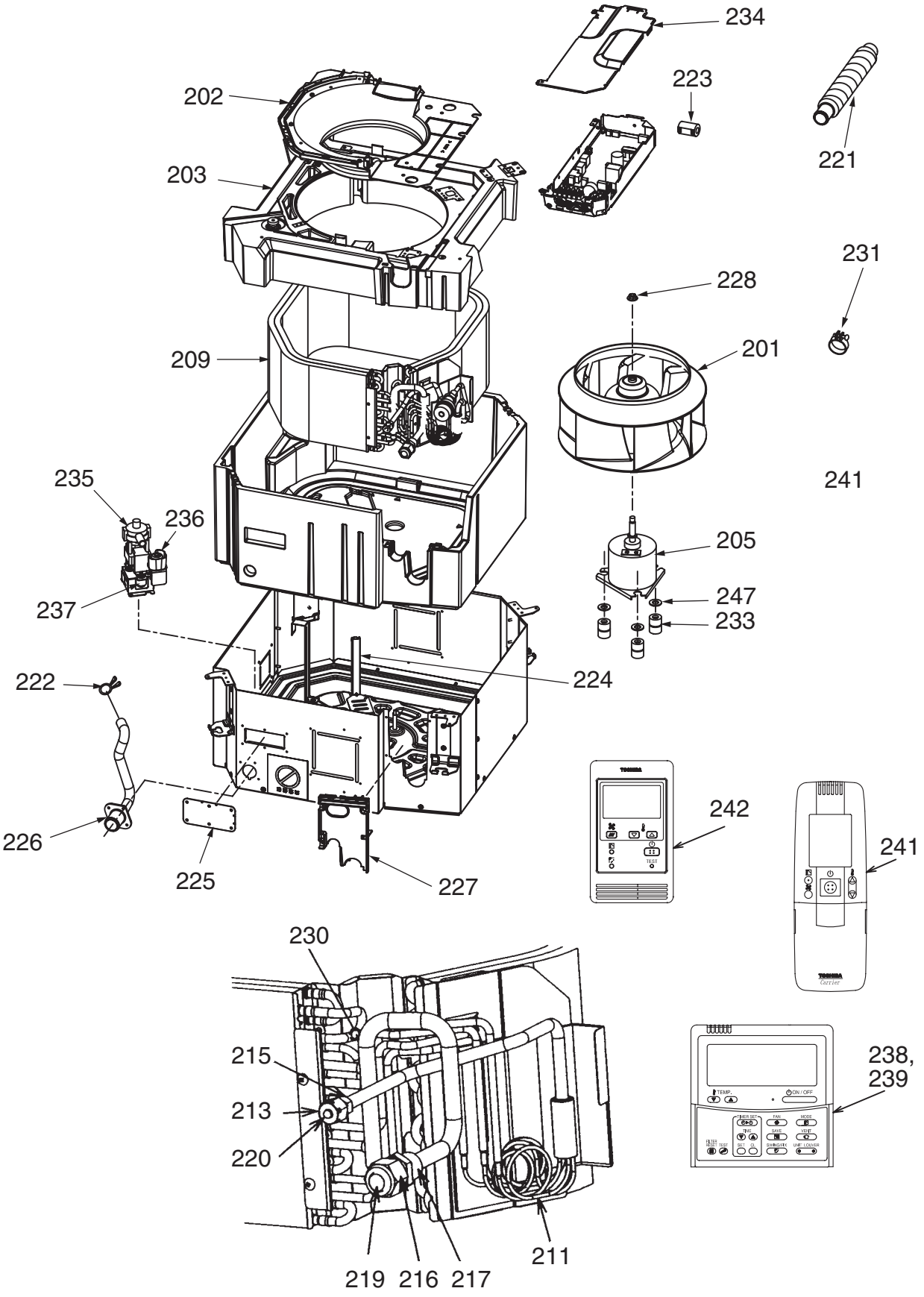
| No. | Part name | Procedure | Remarks |
|---|---|---|---|
| ⑤ | Drain pan | 1. Take down the main unit and then treat the drain pan on the floor.<br>2. Remove the both side panels and suction grilles.<br>3. (SM802, SM1102, SM1402CT-E only)<br>Remove the set screw (1 position) to fixing and reinforcing bar.<br>(Slide the reinforcing bar toward arrow side on the right figure.)<br>4. Remove the set screws (9 positions) of fixing lower plate.<br>5. Remove the heat insulation on the drain pan.<br>(SM562, SM802 : 1 position, SM1102, SM1402 : 2 positions)<br>6. Remove the set screws (SM562, SM802 : 1 position, SM1102, SM1402 : 2 positions) of fixing drain pan and main unit.<br>7. Remove the drain pan.<br>Pull it lower side. | Screws<br>(Fixing lower plate and main unit)<br>  <br>⑤-4<br>Heat insulation<br>The screw that fixed drain pan and main unit is under this insulation.<br>  <br>⑤-5<br>⑤-6 |
| ⑥ | Vertical grille | 1. Remove the drain pan.<br>2. Remove the set screws (2 positions) of fixing vertical grille.<br>3. Remove the vertical grille. | Vertical grille<br>  <br>Screws<br>(Fixing drain pan and vertical grille) ⑥-2 |
| ⑦ | Louver motor, Lover drive member | 1. Remove the side cover (right side only).<br>2. Remove the set screws (2 positions) and louver motor.<br>3. Remove the set screws (2 positions) and louver drive member. | Screws<br>(Fixing louver drive member and main unit)<br>  <br><br>⑦-3<br>Screws<br>(Fixing louver motor and louver drive member) |

| No. | Part name | Procedure | Remarks |
|---|---|---|---|
| ⑧ | Horizontal louver | 1. Push the louver holder toward arrow direction of right figure, and pull out the center shaft (SM562, SM802 : 1 position, SM1102, SM1402 : 2 positions) from louver holder.<br>2. Pull off the left and right chaft of horizontal louver. |  <br>⑧-1<br>Louver holder<br>Shaft of horizontal louver |
| ⑨ | TC, TCJ sensor | 1. Remove the drain pan.<br>2. Remove the set screws (4 positions) and heat exchanger support.<br>3. Pull out the sensor is inserted into pipe of the heat exchanger. | Screws (Fixing heat exchanger support)<br>  <br>⑨-3<br>Heat exchanger<br>Heat exchanger support |
| ⑩ | Heat exchanger | 1. Take down the main unit and then treat the heat exchanger on the floor.<br>2. Remove the drain pan.<br>3. Remove the set screws (6 positions) of fixing heat exchanger and main unit. |  <br>⑩-3<br>Screws (Fixing heat exchanger and main unit) |

# 11. EXPLODED VIEWS AND PARTS LIST

## 11-1. Compact 4-way Cassette Type

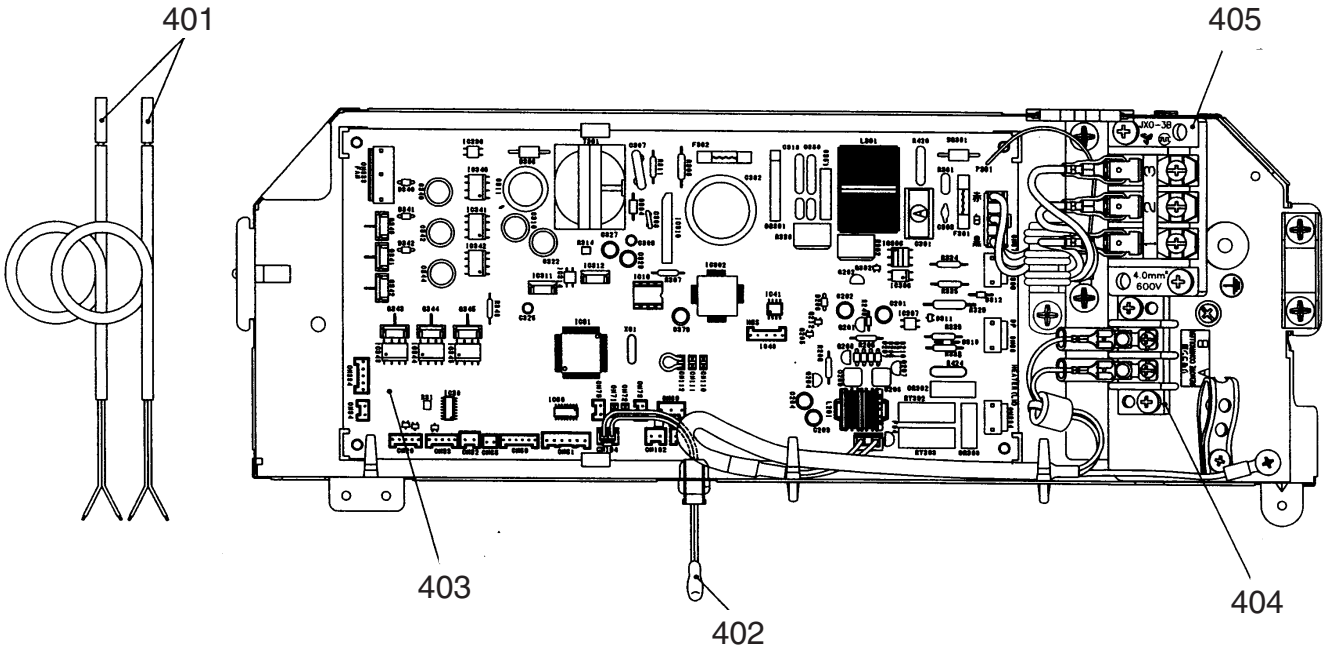
**RAV-SM404MUT ∗, RAV-SM454MUT ∗, RAV-SM564MUT ∗**



| Location No. | Part No. | Description | Model name RAV-SM | | |
|---|---|---|---|---|---|
| | | | 404MUT-E | 454MUT-E | 564MUT-E |
| 201 | 43120225 | FAN, ASSY TURBO | 1 | 1 | 1 |
| 202 | 43122094 | BELLMOUTH | 1 | 1 | 1 |
| 203 | 43172185 | PAN ASSY, DRAIN | 1 | 1 | 1 |
| 205 | 43121738 | MOTOR, FAN | 1 | 1 | 1 |
| 209 | 4314J329 | REFRIGERATION CYCLE ASSY | 1 | 1 | 1 |
| 211 | 4314Q034 | DISTRIBUTOR ASSY | 1 | 1 | 1 |
| 213 | 43047685 | NUT, FLARE, 1/4 IN | 1 | 1 | 1 |
| 215 | 43149351 | SOCKET | 1 | 1 | 1 |
| 216 | 43047688 | NUT, FLARE, 1/2, IN | 1 | 1 | 1 |
| 217 | 43149353 | SOCKET | 1 | 1 | 1 |
| 219 | 43147195 | BONNET, 1/2 IN | 1 | 1 | 1 |
| 220 | 43049697 | BONNET | 1 | 1 | 1 |
| 221 | 43170244 | HOSE, DRAIN | 1 | 1 | 1 |
| 222 | 43079249 | BAND, HOSE | 1 | 1 | 1 |
| 223 | 43060029 | FILTER,N0ISE | 1 | 1 | 1 |
| 224 | 43163052 | HOLDER, LEAD, FAN MOTOR | 1 | 1 | 1 |
| 225 | 43119482 | COVER, ASSY BODY | 1 | 1 | 1 |
| 226 | 43170248 | HOSE, DRAIN | 1 | 1 | 1 |
| 227 | 43119483 | COVER, PIPE | 1 | 1 | 1 |
| 228 | 43097212 | NUT | 1 | 1 | 1 |
| 230 | 43019904 | HOLDER, SENSOR (TS) | 2 | 2 | 2 |
| 231 | 43179135 | BAND, HOSE | 1 | 1 | 1 |
| 233 | 43139137 | RUBBER, CUSHION | 3 | 3 | 3 |
| 234 | 43162056 | COVER, E-BOX | 1 | 1 | 1 |
| 235 | 43177001 | PUMP, DRAIN | 1 | 1 | 1 |
| 236 | 43151289 | SWITCH, FLOAT | 1 | 1 | 1 |
| 237 | 43179126 | RUBBER, PUMP DRAIN | 3 | 3 | 3 |
| 238 | 43166011 | REMOTE CONTROLLER, SX-A4EE | 1 | 1 | 1 |
| 239 | 43166012 | REMOTE CONTROLLER, SX-A5EE | 1 | 1 | 1 |
| 240 | 43166004 | REMOTE CONTROLLER, SX-A11JE2 | 1 | 1 | 1 |
| 241 | 43166006 | REMOTE CONTROLLER, WH-H1JE2 | 1 | 1 | 1 |
| 242 | 431S8221 | OWNER'S MANUAL | 1 | 1 | 1 |
| 247 | 43197155 | WASHER | 3 | 3 | 3 |

| Location No. | Part No. | Description | Model name RAV-SM | | |
|---|---|---|---|---|---|
| | | | 404MUT-TR | 454MUT-TR | 564MUT-TR |
| 201 | 43120225 | FAN, ASSY TURBO | 1 | 1 | 1 |
| 202 | 43122094 | BELLMOUTH | 1 | 1 | 1 |
| 203 | 43172185 | PAN ASSY, DRAIN | 1 | 1 | 1 |
| 205 | 43121738 | MOTOR, FAN | 1 | 1 | 1 |
| 209 | 4314J329 | REFRIGERATION CYCLE ASSY | 1 | 1 | 1 |
| 211 | 4314Q034 | DISTRIBUTOR ASSY | 1 | 1 | 1 |
| 213 | 43047685 | NUT, FLARE, 1/4 IN | 1 | 1 | 1 |
| 215 | 43149351 | SOCKET | 1 | 1 | 1 |
| 216 | 43047688 | NUT, FLARE, 1/2, IN | 1 | 1 | 1 |
| 217 | 43149353 | SOCKET | 1 | 1 | 1 |
| 219 | 43147195 | BONNET, 1/2 IN | 1 | 1 | 1 |
| 220 | 43049697 | BONNET | 1 | 1 | 1 |
| 221 | 43170244 | HOSE, DRAIN | 1 | 1 | 1 |
| 222 | 43079249 | BAND, HOSE | 1 | 1 | 1 |
| 223 | 43060029 | FILTER,N0ISE | 1 | 1 | 1 |
| 224 | 43163052 | HOLDER, LEAD, FAN MOTOR | 1 | 1 | 1 |
| 225 | 43119482 | COVER, ASSY BODY | 1 | 1 | 1 |
| 226 | 43170248 | HOSE, DRAIN | 1 | 1 | 1 |
| 227 | 43119483 | COVER, PIPE | 1 | 1 | 1 |
| 228 | 43097212 | NUT | 1 | 1 | 1 |
| 230 | 43019904 | HOLDER, SENSOR (TS) | 2 | 2 | 2 |
| 231 | 43179135 | BAND, HOSE | 1 | 1 | 1 |
| 233 | 43139137 | RUBBER, CUSHION | 3 | 3 | 3 |
| 234 | 43162056 | COVER, E-BOX | 1 | 1 | 1 |
| 235 | 43177001 | PUMP, DRAIN | 1 | 1 | 1 |
| 236 | 43151289 | SWITCH, FLOAT | 1 | 1 | 1 |
| 237 | 43179126 | RUBBER, PUMP DRAIN | 3 | 3 | 3 |
| 238 | 43166011 | REMOTE CONTROLLER, SX-A4EE | 1 | 1 | 1 |
| 239 | 43166012 | REMOTE CONTROLLER, SX-A5EE | 1 | 1 | 1 |
| 240 | 43166004 | REMOTE CONTROLLER, SX-A11JE2 | 1 | 1 | 1 |
| 241 | 43166006 | REMOTE CONTROLLER, WH-H1JE2 | 1 | 1 | 1 |
| 242 | 431S8222 | OWNER'S MANUAL | 1 | 1 | 1 |
| 247 | 43197155 | WASHER | 3 | 3 | 3 |

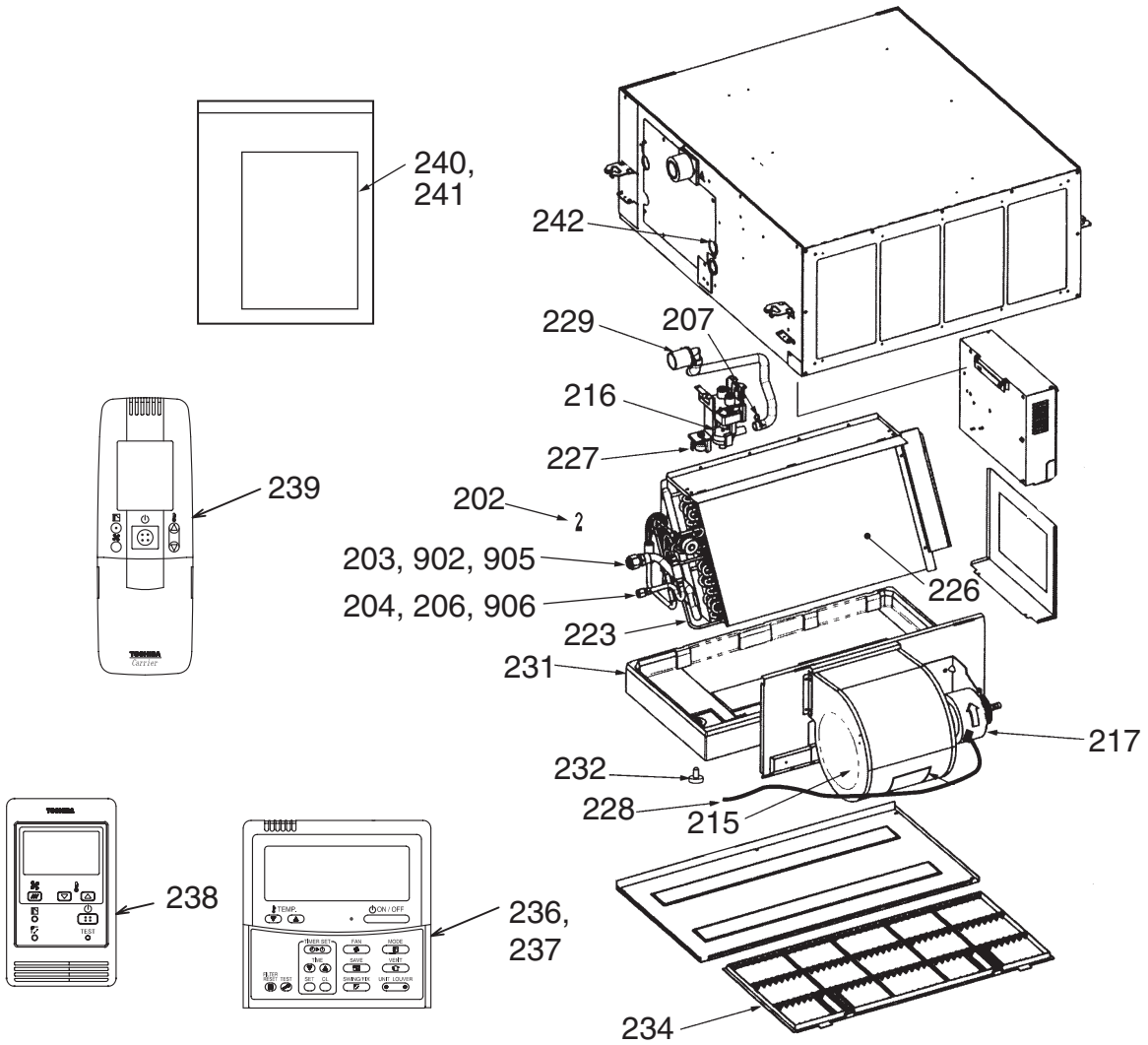
**Electric parts**




| Location No. | Part No. | Description | Model name RAV-SM | | |
|---|---|---|---|---|---|
| | | | 404MUT-E (TR) | 454MUT-E (TR) | 564MUT-E (TR) |
| 401 | 43050425 | SENSOR ASSY, SERVICE, TC | 2 | 2 | 2 |
| 402 | 43050426 | SENS0R, SERVICE, TA | 1 | 1 | 1 |
| 403 | 4316V461 | PC BOARD ASSY, MCC-1402 | 1 | 1 | 1 |
| 404 | 43160568 | TERMINAL, 2P | 1 | 1 | 1 |
| 405 | 43160565 | TERMINAL BLOCK, 3P, 20A | 1 | 1 | 1 |

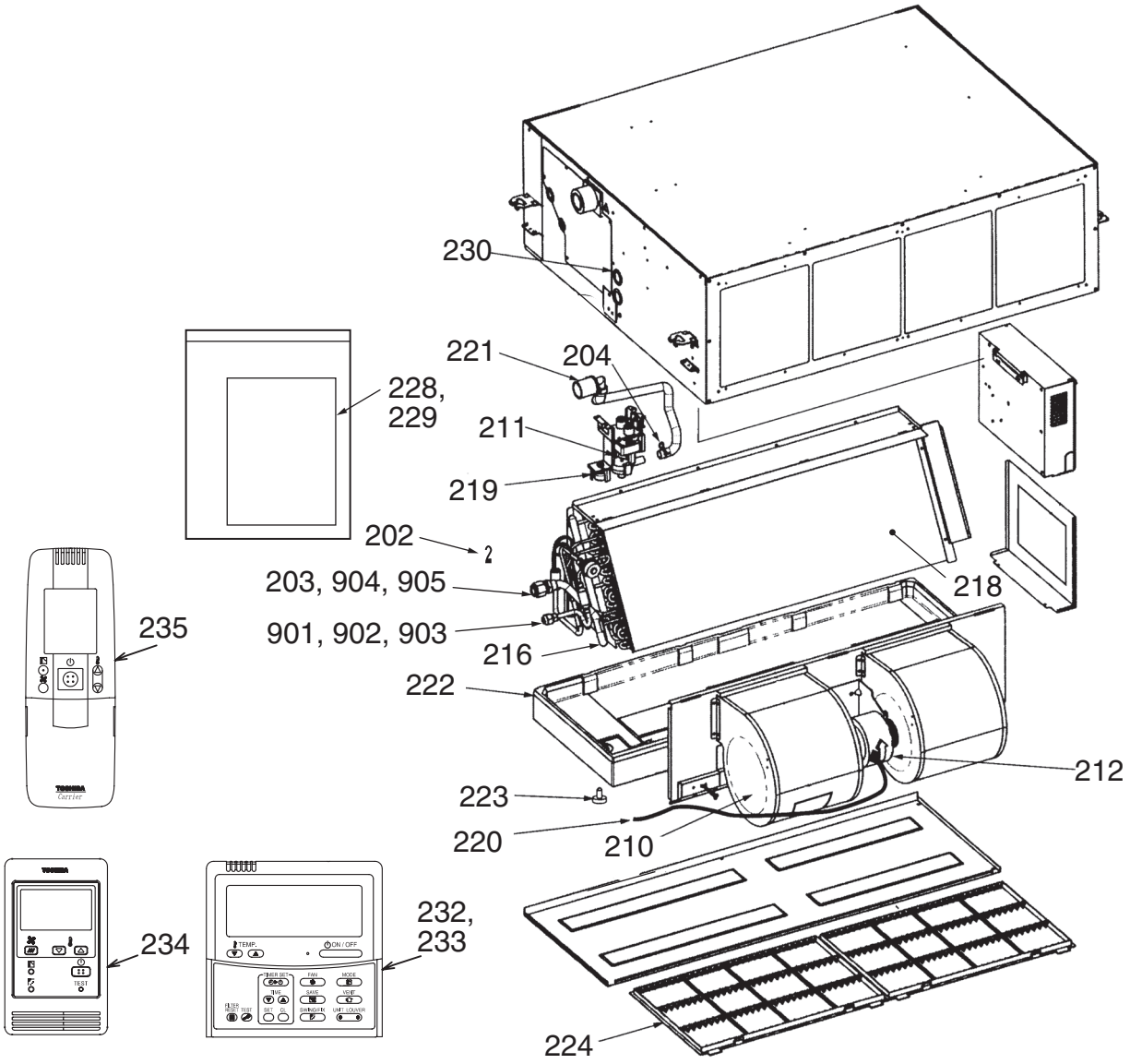
## 11-2. Concealed Duct Type

### RAV-SM564BT-E, RAV-SM564BT-TR



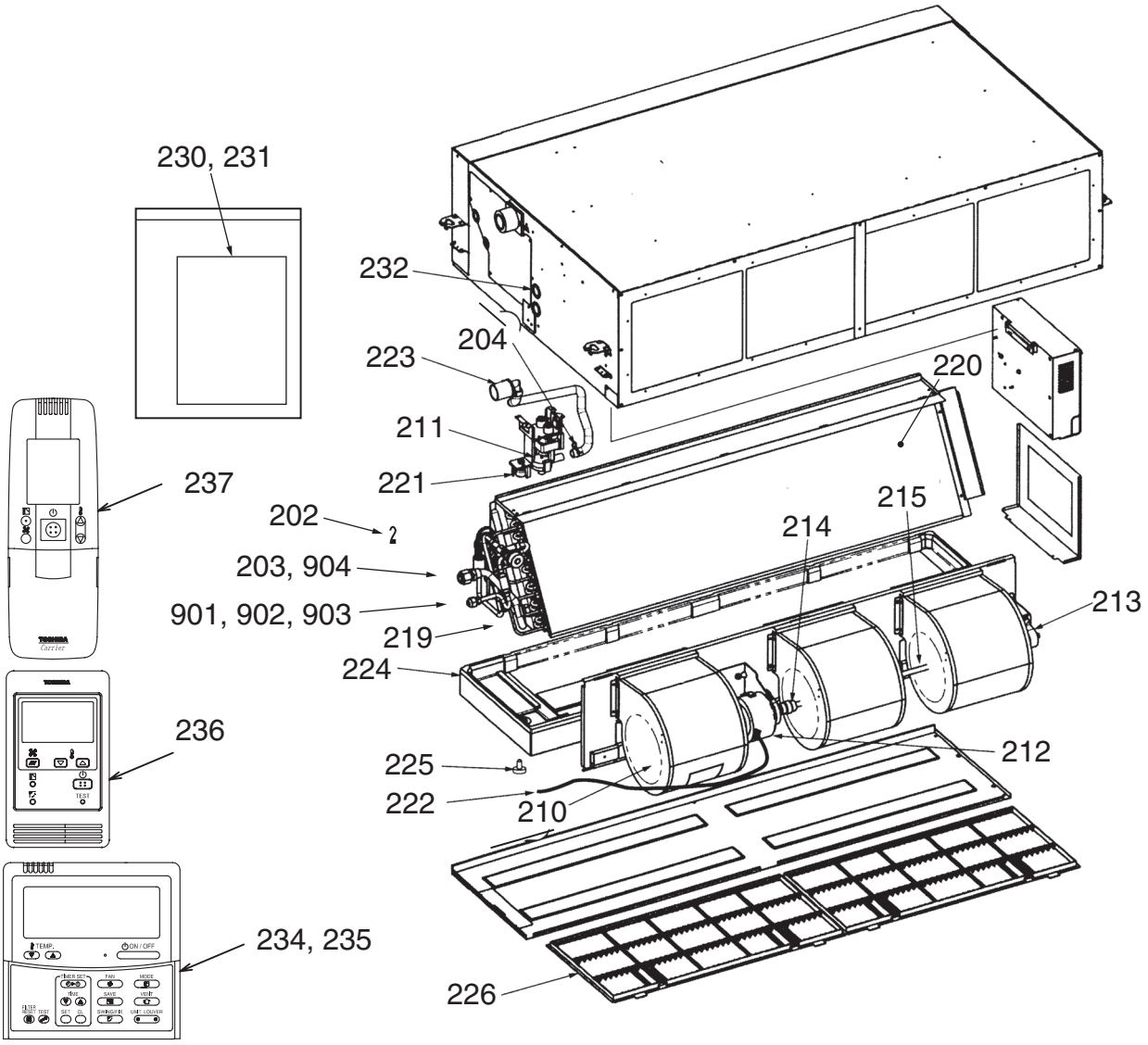
| Location No. | Part No. | Description | Model name | |
|---|---|---|---|---|
| | | | RAV-SM564BT-E | RAV-SM564BT-TR |
| 202 | 43019904 | HOLDER, SENSOR (TS) | 2 | 2 |
| 203 | 43047692 | BONNET | 1 | 1 |
| 204 | 43047685 | NUT, FLARE, 1/4 IN | 1 | 1 |
| 206 | 43049697 | BONNET | 1 | 1 |
| 207 | 43079249 | BAND, HOSE | 1 | 1 |
| 215 | 43120239 | FAN, MULTI BLADE | 1 | 1 |
| 216 | 43121747 | PUMP ASSY, WIRING | 1 | 1 |
| 217 | 4312C021 | MOTOR, FAN | 1 | 1 |
| 223 | 4314Q015 | DISTRIBUTOR ASSY | 1 | 1 |
| 226 | 4314J268 | REFRIGERATION CYCLE ASSY | 1 | 1 |
| 227 | 43151294 | SWITCH, FLOAT | 1 | 1 |
| 228 | 43160553 | LEAD, MOTOR, FAN | 1 | 1 |
| 229 | 43170233 | HOSE, DRAIN | 1 | 1 |
| 231 | 43172168 | PAN ASSY, DRAIN | 1 | 1 |
| 232 | 43179110 | PLUG | 1 | 1 |
| 234 | 43180311 | AIR FILTER | 1 | 1 |
| 236 | 43166011 | REMOTE CONTROLLER, SX-A4EE | 1 | 1 |
| 237 | 43166012 | REMOTE CONTROLLER, SX-A5EE | 1 | 1 |
| 238 | 43166004 | REMOTE CONTROLLER, SX-A11JE2 | 1 | 1 |
| 239 | 43166006 | REMOTE CONTROLLER, WH-H1JE2 | 1 | 1 |
| 240 | 431S8224 | OWNER'S MANUAL | | 1 |
| 241 | 431S8223 | OWNER'S MANUAL | 1 | |
| 242 | 43196012 | BUSHING | 2 | 2 |
| 902 | 43149351 | SOCKET | 2 | 2 |
| 905 | 43047688 | NUT, FLARE, 1/2, IN | 1 | 1 |
| 906 | 43149353 | SOCKET | 1 | 1 |

**RAV-SM804BT-E, RAV-SM804BT-TR**



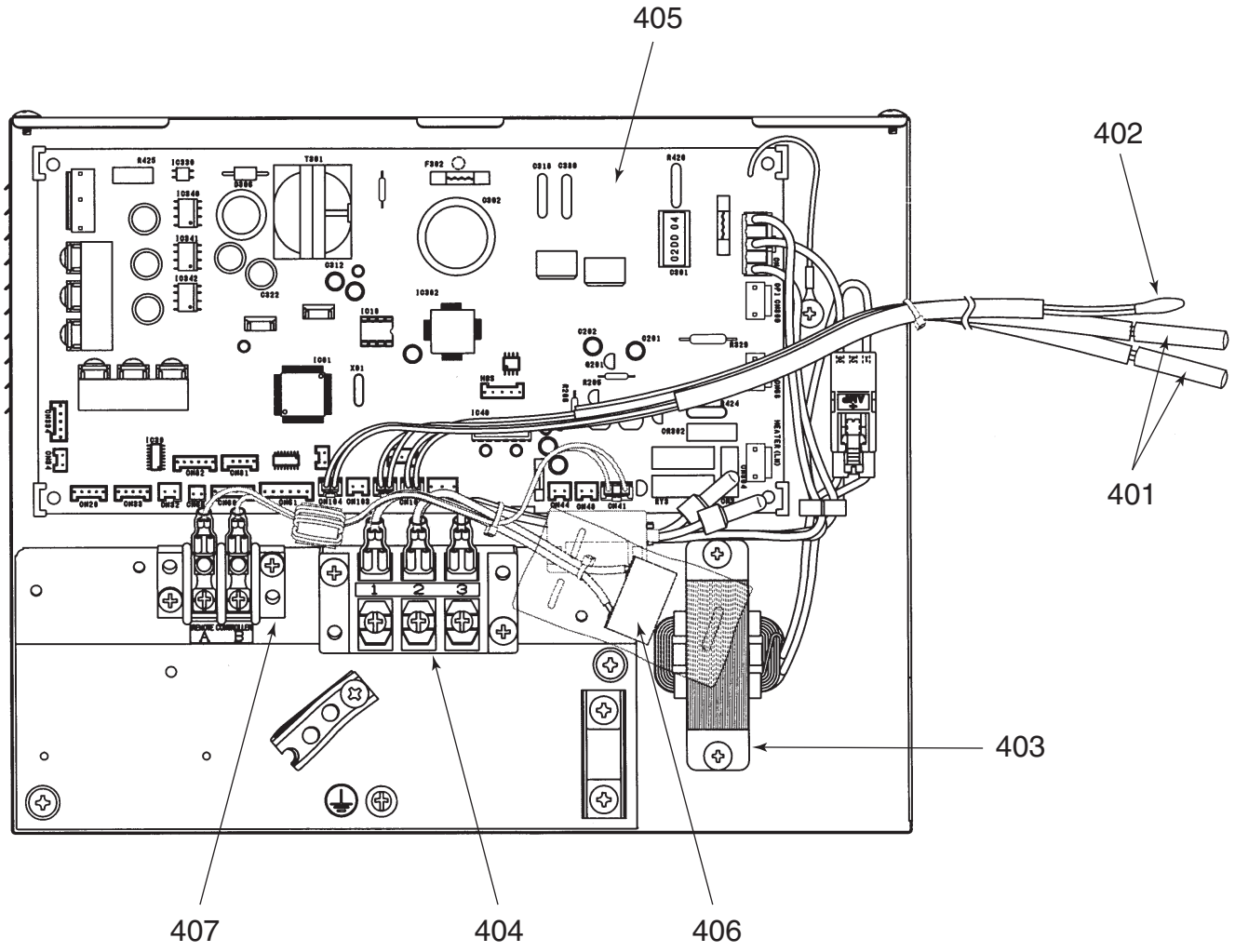
| Location No. | Part No. | Description | Model name | |
|---|---|---|---|---|
| | | | RAV-SM804BT-E | RAV-SM804BT-TR |
| 202 | 43019904 | HOLDER, SENSOR (TS) | 2 | 2 |
| 203 | 43047609 | BONNET | 1 | 1 |
| 204 | 43079249 | BAND, HOSE | 1 | 1 |
| 210 | 43120239 | FAN, MULTI BLADE | 2 | 2 |
| 211 | 43121747 | PUMP ASSY, WIRING | 1 | 1 |
| 212 | 4312C020 | MOTOR, FAN | 1 | 1 |
| 216 | 4314Q016 | DISTRIBUTOR ASSY | 1 | 1 |
| 218 | 4314J269 | REFRIGERATION CYCLE ASSY | 1 | 1 |
| 219 | 43151294 | SWITCH, FLOAT | 1 | 1 |
| 220 | 43160553 | LEAD, MOTOR, FAN | 1 | 1 |
| 221 | 43170233 | HOSE, DRAIN | 1 | 1 |
| 222 | 43172167 | PAN ASSY, DRAIN | 1 | 1 |
| 223 | 43179110 | PLUG | 1 | 1 |
| 224 | 43180312 | AIR FILTER | 2 | 2 |
| 228 | 431S8224 | OWNER'S MANUAL | | 1 |
| 229 | 431S8223 | OWNER'S MANUAL | 1 | |
| 230 | 43196012 | BUSHING | 2 | 2 |
| 232 | 43166011 | REMOTE CONTROLLER, SX-A4EE | 1 | 1 |
| 233 | 43166012 | REMOTE CONTROLLER, SX-A5EE | 1 | 1 |
| 234 | 43166004 | REMOTE CONTROLLER, SX-A11JE2 | 1 | 1 |
| 235 | 43166006 | REMOTE CONTROLLER, WH-H1JE2 | 1 | 1 |
| 901 | 43049776 | SOCKET | 1 | 1 |
| 902 | 43194029 | BONNET | 1 | 1 |
| 903 | 43149355 | NUT, FLARE, 3/8, IN | 1 | 1 |
| 904 | 43149352 | NUT, FLARE, 5/8, IN | 1 | 1 |
| 905 | 43149354 | SOCKE | 1 | 1 |

**RAV-SM1104BT-E, RAV-SM1404BT-E,**
**RAV-SM1104BT-TR, RAV-SM1404BT-TR**



| Location No. | Part No. | Description | Model name RAV-SM | | | |
|---|---|---|---|---|---|---|
| | | | 1104BT-E | 1404BT-E | 1104BT-TR | 1404BT-TR |
| 202 | 43019904 | HOLDER, SENSOR (TS) | 2 | 2 | 2 | 2 |
| 203 | 43047609 | BONNET | 1 | 1 | 1 | 1 |
| 204 | 43079249 | BAND, HOSE | 1 | 1 | 1 | 1 |
| 210 | 43120239 | FAN, MULTI BLADE | 3 | 3 | 3 | 3 |
| 211 | 43121747 | PUMP ASSY, WIRING | 1 | 1 | 1 | 1 |
| 212 | 4312C021 | MOTOR, FAN | 1 | 1 | 1 | 1 |
| 213 | 43125131 | BEARING, SHAFT | 1 | 1 | 1 | 1 |
| 214 | 43125162 | COUPLING | 1 | 1 | 1 | 1 |
| 215 | 43125163 | SHAFT | 1 | 1 | 1 | 1 |
| 219 | 4314Q017 | DISTRIBUTOR ASSY | 1 | 1 | 1 | 1 |
| 220 | 4314J270 | REFRIGERATION CYCLE ASSY | 1 | 1 | 1 | 1 |
| 221 | 43151294 | SWITCH, FLOAT | 1 | 1 | 1 | 1 |
| 222 | 43160553 | LEAD, MOTOR, FAN | 1 | 1 | 1 | 1 |
| 223 | 43170233 | HOSE, DRAIN | 1 | 1 | 1 | 1 |
| 224 | 43172166 | PAN ASSY, DRAIN | 1 | 1 | 1 | 1 |
| 225 | 43179110 | PLUG | 1 | 1 | 1 | 1 |
| 226 | 43180311 | AIR FILTER | 2 | 2 | 2 | 2 |
| 230 | 431S8224 | OWNER'S MANUAL | | | 1 | 1 |
| 231 | 431S8223 | OWNER'S MANUAL | 1 | 1 | | |
| 232 | 43196012 | BUSHING | 2 | 2 | 2 | 2 |
| 234 | 43166011 | REMOTE CONTROLLER, SX-A4EE | 1 | 1 | 1 | 1 |
| 235 | 43166012 | REMOTE CONTROLLER, SX-A5EE | 1 | 1 | 1 | 1 |
| 236 | 43166004 | REMOTE CONTROLLER, SX-A11JE2 | 1 | 1 | 1 | 1 |
| 237 | 43166006 | REMOTE CONTROLLER, WH-H1JE2 | 1 | 1 | 1 | 1 |
| 901 | 43049776 | SOCKET | 1 | 1 | 1 | 1 |
| 902 | 43194029 | BONNET | 1 | 1 | 1 | 1 |
| 903 | 43149355 | NUT, FLARE, 3/8, IN | 1 | 1 | 1 | 1 |
| 904 | 43149352 | NUT, FLARE, 5/8, IN | 1 | 1 | 1 | 1 |

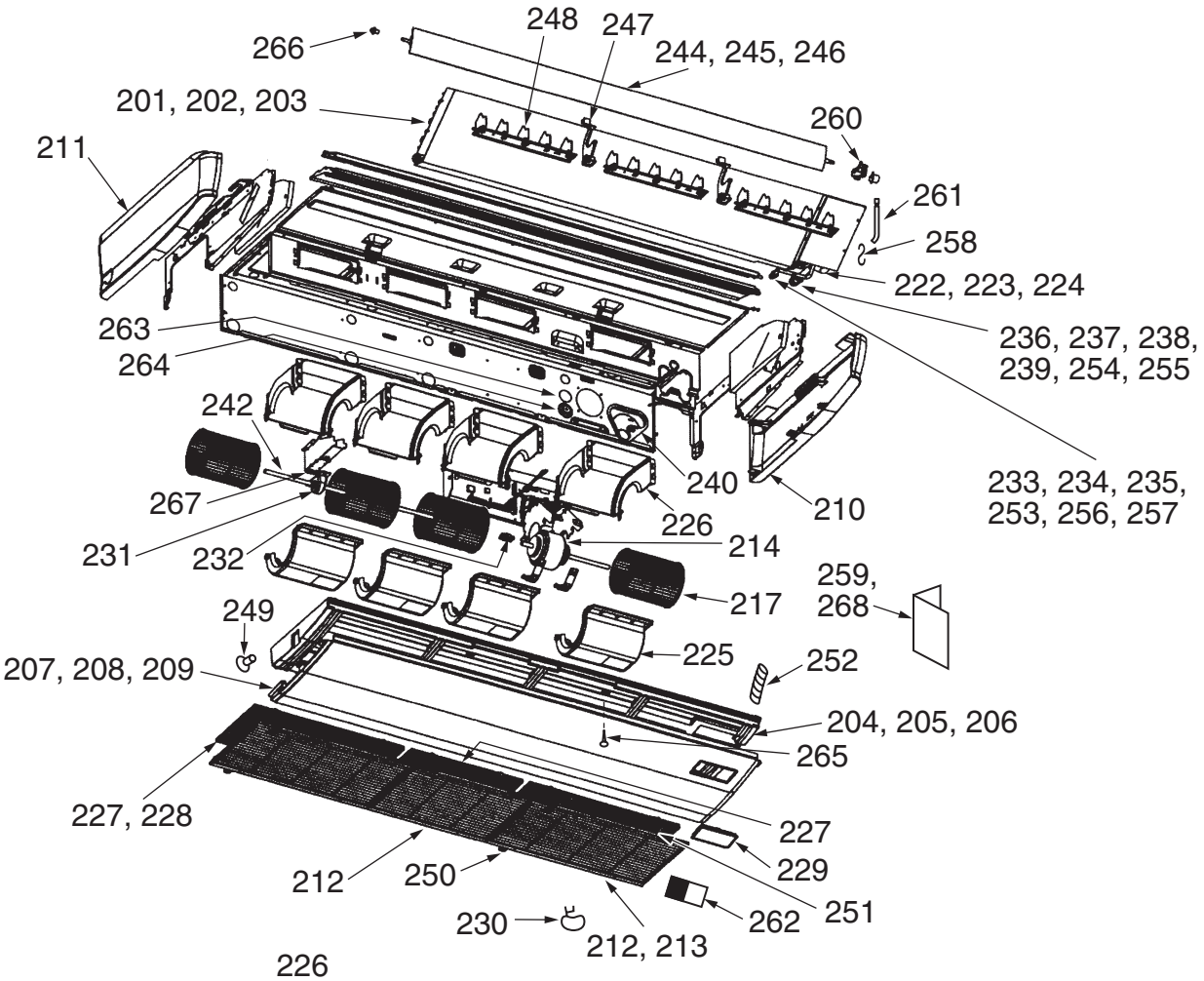
**Electric parts**

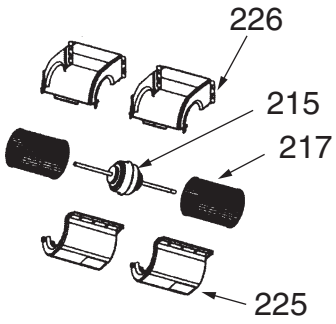



| Location No. | Part No. | Description | Model name RAV-SM | | | |
|---|---|---|---|---|---|---|
| | | | 564BT-E (TR) | 804BT-E (TR) | 1104BT-E (TR) | 1404BT-E (TR) |
| 401 | 43050425 | SENSOR ASSY, SERVICE, TC6 | 2 | 2 | 2 | 2 |
| 402 | 43050426 | SENSOR, SERVICE, TA | 1 | 1 | 1 | 1 |
| 403 | 43158193 | REACTOR, CH-43-2Z-T | 1 | 1 | 1 | 1 |
| 404 | 43160565 | TERMINAL BLOCK, 3P, 20A | 1 | 1 | 1 | 1 |
| 405 | 4316V462 | PC BOARD ASSY, MCC-1402 | 1 | 1 | 1 | 1 |
| 406 | 43155203 | CAPACITOR KIT, SERVICE | 1 | 1 | 1 | 1 |
| 407 | 43160568 | TERMINAL, 2P | 1 | 1 | 1 | 1 |

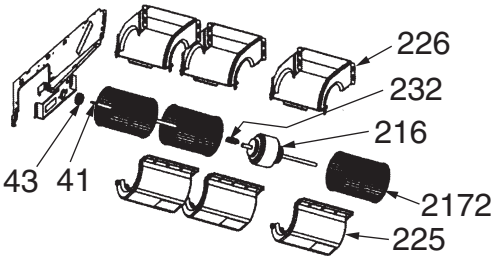
## 11-3. Ceiling Type

**RAV-SM564CT ∗, RAV-SM804CT ∗, RAV-SM1104CT ∗, RAV-SM1404CT ∗**

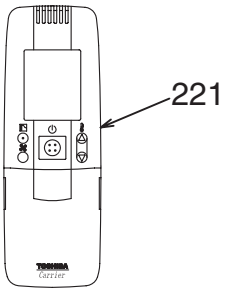


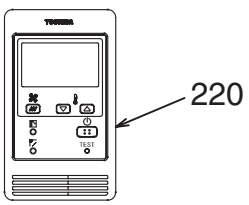



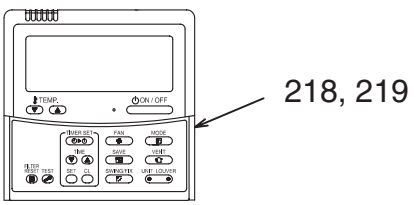

**SM56**(Fan assembly)




**SM80**(Fan assembly)



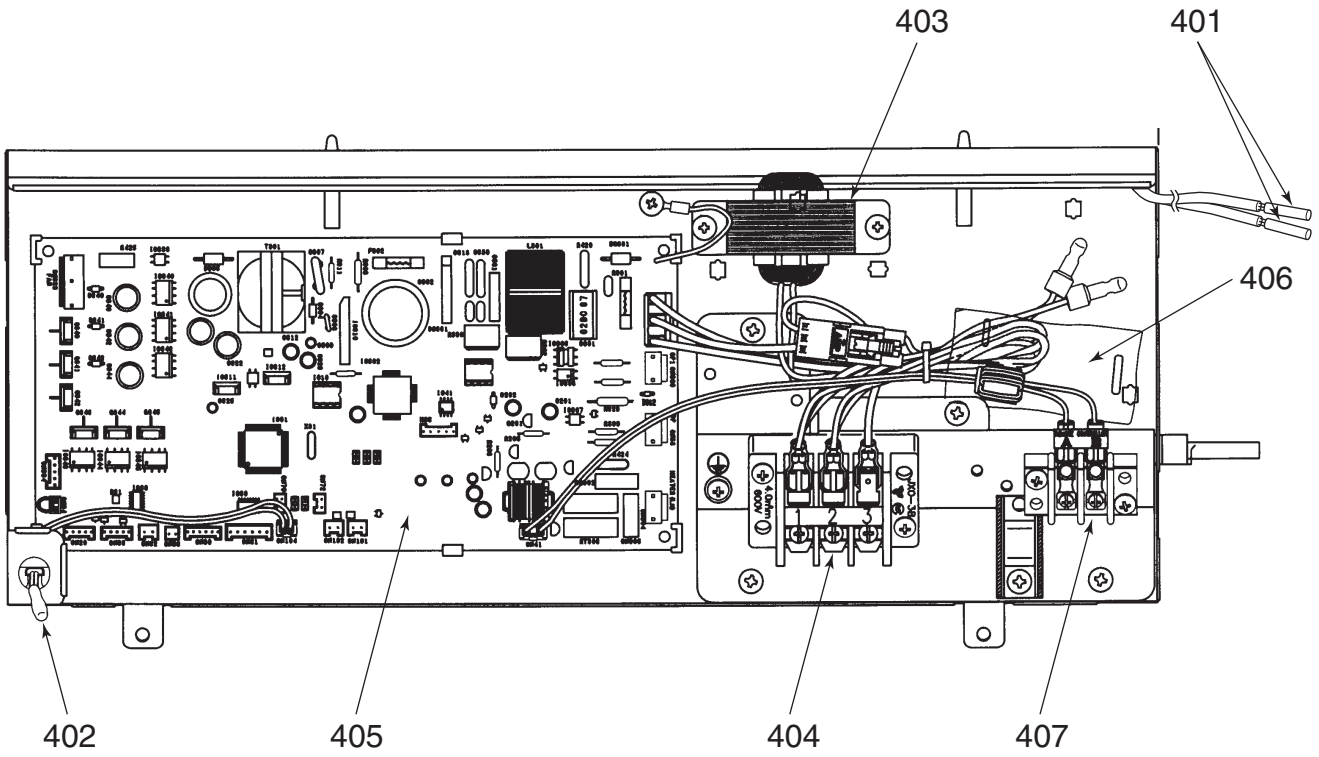



| Location No. | Part No. | Description | Model name RAV-SM | | | |
|---|---|---|---|---|---|---|
| | | | 564CT-E | 804CT-E | 1104CT-E | 1404CT-E |
| 201 | 4314J271 | REFRIGERATION CYCLE A'SSY | 1 | | | |
| 202 | 4314J272 | REFRIGERATION CYCLE A'SSY | | 1 | | |
| 203 | 4314J367 | REFRIGERATION CYCLE ASSY | | | 1 | 1 |
| 204 | 43172188 | PAN DRAIN, ASS'Y | 1 | | | |
| 205 | 43172189 | PAN DRAIN, ASS'Y | | 1 | | |
| 206 | 43172190 | PAN DRAIN, ASS'Y | | | 1 | 1 |
| 207 | 43100356 | PANEL, UNDER | 1 | | | |
| 208 | 43100357 | PANEL, UNDER | | 1 | | |
| 209 | 43100358 | PANEL, UNDER | | | 1 | 1 |
| 210 | 43102647 | COVER, SIDE (RIGHT) | 1 | 1 | 1 | 1 |
| 211 | 43102648 | COVER, SIDE (LEFT) | 1 | 1 | 1 | 1 |
| 212 | 43109407 | GRILLE, INLET | 2 | | 1 | 1 |
| 213 | 43109408 | GRILLE, INLET | | 2 | 2 | 2 |
| 214 | 43121741 | MOTOR, FAN | | | 1 | 1 |
| 215 | 43121742 | MOTOR, FAN | 1 | | | |
| 216 | 43121743 | MOTOR, FAN | | 1 | | |
| 217 | 43120227 | FAN, MULTI BLADE | 2 | 3 | 4 | 4 |
| 218 | 43166011 | REMOTE CONTROLLER, SX-A4EE | 1 | 1 | 1 | 1 |
| 219 | 43166012 | REMOTE CONTROLLER, SX-A5EE | 1 | 1 | 1 | 1 |
| 220 | 43166004 | REMOTE CONTROLLER, SX-A11JE2 | 1 | 1 | 1 | 1 |
| 221 | 43166006 | REMOTE CONTROLLER, WH-H1JE2 | 1 | 1 | 1 | 1 |
| 222 | 4314Q090 | DISTRIBUTOR ASSY | 1 | | | |
| 223 | 43147701 | DISTRIBUTOR A'SSY | | 1 | | |
| 224 | 43147702 | DISTRIBUTOR A'SSY | | | 1 | 1 |
| 225 | 43122084 | CASE, FAN, LOWER | 2 | 3 | 4 | 4 |
| 226 | 43122085 | CASE, FAN, UPPER | 2 | 3 | 4 | 4 |
| 227 | 43180314 | AIR FILTER | 2 | | 1 | 1 |
| 228 | 43180315 | AIR FILTER | | 2 | 2 | 2 |
| 229 | 43108014 | BASE, RECEIVER | 1 | 1 | 1 | 1 |
| 230 | 43179136 | BAND, HOSE | 2 | 2 | 2 | 2 |
| 231 | 43125131 | BEARING, SHAFT | | | 1 | 1 |
| 232 | 43125162 | COUPLING | | 1 | 1 | 1 |
| 233 | 43047685 | NUT, FLARE, 1/4 IN | 1 | | | |
| 234 | 43049776 | SOCKET | | 1 | 1 | 1 |
| 235 | 43149351 | SOCKET | 1 | | | |
| 236 | 43047688 | NUT, FLARE, 1/2, IN | 1 | | | |
| 237 | 43149352 | NUT, FLARE, 5/8, IN | | 1 | 1 | 1 |
| 238 | 43149353 | SOCKET | 1 | | | |
| 239 | 43149354 | SOCKET\ | | 1 | 1 | 1 |
| 240 | 43149326 | COVER, BACK BASE | 1 | 1 | 1 | 1 |
| 241 | 43125164 | SHAFT | | 1 | | |
| 242 | 43125165 | SHAFT | | | 1 | 1 |
| 243 | 43125159 | BEARING | | 1 | | |
| 244 | 43109409 | GRILLE A'SSY, HORIZONTAL | 1 | | | |
| 245 | 43109410 | GRILLE A'SSY, HORIZONTAL | | 1 | | |
| 246 | 43109411 | GRILLE A'SSY, HORIZONTAL | | | 1 | 1 |
| 247 | 43107260 | SUPPORT, GRILLE HORIZONTAL | 1 | 1 | 2 | 2 |
| 248 | 43122086 | GRILLE A'SSY, VERTICAL | 2 | 2 | 3 | 3 |
| 249 | 43179129 | CAP DRAIN | 1 | 1 | 1 | 1 |
| 250 | 43107254 | HINGE, GRILLE INLET | 4 | 4 | 6 | 6 |
| 251 | 43107255 | HOOK, GRILLE INLET | 2 | 2 | 3 | 3 |
| 252 | 43170234 | HOSE, DRAIN | 1 | 1 | 1 | 1 |
| 253 | 43047609 | BONNET | | 1 | 1 | 1 |
| 254 | 43047692 | BONNET | 1 | | | |
| 255 | 43194029 | BONNET | | 1 | 1 | 1 |
| 256 | 43149355 | NUT, FLARE, 3/8, IN | | 1 | 1 | 1 |
| 257 | 43049697 | BONNET | 1 | | | |
| 258 | 43019904 | HOLDER, SENSOR (TS) | 2 | 2 | 2 | 2 |
| 259 | 431S8225 | OWNER'S MANUAL | 1 | 1 | 1 | 1 |
| 260 | 43121746 | DRIVER A'SSY HORIZONTAL LOUVER | 1 | 1 | 1 | 1 |
| 261 | 43160556 | LEAD, LOUVER HORIZONTAL | 1 | 1 | 1 | 1 |
| 262 | 43108016 | MARK TOSHIBA | 1 | 1 | 1 | 1 |
| 263 | 43162049 | BUSHING 50DIA | 1 | 1 | 1 | 1 |
| 264 | 43162050 | BUSHING 56DIA | 1 | 1 | 1 | 1 |
| 265 | 43197189 | SCREW, FIX DRAIN PAN | 1 | 1 | 2 | 2 |
| 266 | 43107252 | SHAFT, HOLIZONTAL LOUVER | 1 | 1 | 1 | 1 |
| 267 | 43139153 | SPACER, BEARING | | | 2 | 2 |
| 269 | 43107285 | HOOK, GRILLE INLET | 2 | 2 | 3 | 3 |
| 270 | 43197202 | NUT, FLANGE | 2 | 2 | 3 | 3 |
| 271 | 43197203 | SCREW, PAINT, M3 | 2 | 2 | 3 | 3 |

| Location No. | Part No. | Description | Model name RAV-SM | | | |
|---|---|---|---|---|---|---|
| | | | 564CT-TR | 804CT-TR | 1104CT-TR | 1404CT-TR |
| 201 | 4314J271 | REFRIGERATION CYCLE A'SSY | 1 | | | |
| 202 | 4314J272 | REFRIGERATION CYCLE A'SSY | | 1 | | |
| 203 | 4314J367 | REFRIGERATION CYCLE ASSY | | | 1 | 1 |
| 204 | 43172188 | PAN DRAIN, ASS'Y | 1 | | | |
| 205 | 43172189 | PAN DRAIN, ASS'Y | | 1 | | |
| 206 | 43172190 | PAN DRAIN, ASS'Y | | | 1 | 1 |
| 207 | 43100356 | PANEL, UNDER | 1 | | | |
| 208 | 43100357 | PANEL, UNDER | | 1 | | |
| 209 | 43100358 | PANEL, UNDER | | | 1 | 1 |
| 210 | 43102647 | COVER, SIDE (RIGHT) | 1 | 1 | 1 | 1 |
| 211 | 43102648 | COVER, SIDE (LEFT) | 1 | 1 | 1 | 1 |
| 212 | 43109407 | GRILLE, INLET | 2 | | 1 | 1 |
| 213 | 43109408 | GRILLE, INLET | | 2 | 2 | 2 |
| 214 | 43121741 | MOTOR, FAN | | | 1 | 1 |
| 215 | 43121742 | MOTOR, FAN | 1 | | | |
| 216 | 43121743 | MOTOR, FAN | | 1 | | |
| 217 | 43120227 | FAN, MULTI BLADE | 2 | 3 | 4 | 4 |
| 218 | 43166011 | REMOTE CONTROLLER, SX-A4EE | 1 | 1 | 1 | 1 |
| 219 | 43166012 | REMOTE CONTROLLER, SX-A5EE | 1 | 1 | 1 | 1 |
| 220 | 43166004 | REMOTE CONTROLLER, SX-A11JE2 | 1 | 1 | 1 | 1 |
| 221 | 43166006 | REMOTE CONTROLLER, WH-H1JE2 | 1 | 1 | 1 | 1 |
| 222 | 4314Q090 | DISTRIBUTOR ASSY | 1 | | | |
| 223 | 43147701 | DISTRIBUTOR A'SSY | | 1 | | |
| 224 | 43147702 | DISTRIBUTOR A'SSY | | | 1 | 1 |
| 225 | 43122084 | CASE, FAN, LOWER | 2 | 3 | 4 | 4 |
| 226 | 43122085 | CASE, FAN, UPPER | 2 | 3 | 4 | 4 |
| 227 | 43180314 | AIR FILTER | 2 | | 1 | 1 |
| 228 | 43180315 | AIR FILTER | | 2 | 2 | 2 |
| 229 | 43108014 | BASE, RECEIVER | 1 | 1 | 1 | 1 |
| 230 | 43179136 | BAND, HOSE | 2 | 2 | 2 | 2 |
| 231 | 43125131 | BEARING, SHAFT | | | 1 | 1 |
| 232 | 43125162 | COUPLING | | 1 | 1 | 1 |
| 233 | 43047685 | NUT, FLARE, 1/4 IN | 1 | | | |
| 234 | 43049776 | SOCKET | | 1 | 1 | 1 |
| 235 | 43149351 | SOCKET | 1 | | | |
| 236 | 43047688 | NUT, FLARE, 1/2, IN | 1 | | | |
| 237 | 43149352 | NUT, FLARE, 5/8, IN | | 1 | 1 | 1 |
| 238 | 43149353 | SOCKET | 1 | | | |
| 239 | 43149354 | SOCKET\ | | 1 | 1 | 1 |
| 240 | 43149326 | COVER, BACK BASE | 1 | 1 | 1 | 1 |
| 241 | 43125164 | SHAFT | | 1 | | |
| 242 | 43125165 | SHAFT | | | 1 | 1 |
| 243 | 43125159 | BEARING | | 1 | | |
| 244 | 43109409 | GRILLE A'SSY, HORIZONTAL | 1 | | | |
| 245 | 43109410 | GRILLE A'SSY, HORIZONTAL | | 1 | | |
| 246 | 43109411 | GRILLE A'SSY, HORIZONTAL | | | 1 | 1 |
| 247 | 43107260 | SUPPORT, GRILLE HORIZONTAL | 1 | 1 | 2 | 2 |
| 248 | 43122086 | GRILLE A'SSY, VERTICAL | 2 | 2 | 3 | 3 |
| 249 | 43179129 | CAP DRAIN | 1 | 1 | 1 | 1 |
| 250 | 43107254 | HINGE, GRILLE INLET | 4 | 4 | 6 | 6 |
| 251 | 43107255 | HOOK, GRILLE INLET | 2 | 2 | 3 | 3 |
| 252 | 43170234 | HOSE, DRAIN | 1 | 1 | 1 | 1 |
| 253 | 43047609 | BONNET | | 1 | 1 | 1 |
| 254 | 43047692 | BONNET | 1 | | | |
| 255 | 43194029 | BONNET | | 1 | 1 | 1 |
| 256 | 43149355 | NUT, FLARE, 3/8, IN | | 1 | 1 | 1 |
| 257 | 43049697 | BONNET | 1 | | | |
| 258 | 43019904 | HOLDER, SENSOR (TS) | 2 | 2 | 2 | 2 |
| 260 | 43121746 | DRIVER A'SSY HORIZONTAL LOUVER | 1 | 1 | 1 | 1 |
| 261 | 43160556 | LEAD, LOUVER HORIZONTAL | 1 | 1 | 1 | 1 |
| 262 | 43108016 | MARK TOSHIBA | 1 | 1 | 1 | 1 |
| 263 | 43162049 | BUSHING 50DIA | 1 | 1 | 1 | 1 |
| 264 | 43162050 | BUSHING 56DIA | 1 | 1 | 1 | 1 |
| 265 | 43197189 | SCREW, FIX DRAIN PAN | 1 | 1 | 2 | 2 |
| 266 | 43107252 | SHAFT, HOLIZONTAL LOUVER | 1 | 1 | 1 | 1 |
| 267 | 43139153 | SPACER, BEARING | | | 2 | 2 |
| 268 | 431S8225 | OWNER'S MANUAL | 1 | 1 | 1 | 1 |
| 269 | 43107285 | HOOK, GRILLE INLET | 2 | 2 | 3 | 3 |
| 270 | 43197202 | NUT, FLANGE | 2 | 2 | 3 | 3 |
| 271 | 43197203 | SCREW, PAINT, M3 | 2 | 2 | 3 | 3 |

**Electric parts**




| Location No. | Part No. | Description | Model name RAV-SM | | | |
|---|---|---|---|---|---|---|
| | | | 564CT-E (TR) | 804CT-E (TR) | 1104CT-E (TR) | 1404CT-E (TR) |
| 401 | 43050425 | SENSOR ASSY, SERVICE, TC | 2 | 2 | 2 | 2 |
| 402 | 43050426 | SENSOR, SERVICE, TA | 1 | 1 | 1 | 1 |
| 403 | 43158193 | REACTOR, CH-43-2Z-T | 1 | 1 | 1 | 1 |
| 404 | 43160565 | TERMINAL BLOCK, 3P, 20A | 1 | 1 | 1 | 1 |
| 405 | 4316V461 | PC BOARD ASSY, MCC-1402 | 1 | 1 | 1 | 1 |
| 406 | 43155203 | CAPACITOR KIT, SERVICE | 1 | 1 | 1 | 1 |
| 407 | 43160568 | TERMINAL, 2P | 1 | 1 | 1 | 1 |

# WARNINGS ON REFRIGERANT LEAKAGE

## Check of Concentration Limit

**The room in which the air conditioner is to be installed requires a design that in the event of refrigerant gas leaking out, its concentration will not exceed a set limit.**

The refrigerant R410A which is used in the air conditioner is safe, without the toxicity or combustibility of ammonia, and is not restricted by laws to be imposed which protect the ozone layer.

However, since it contains more than air, it poses the risk of suffocation if its concentration should rise excessively. Suffocation from leakage of R410A is almost non-existent.

With the recent increase in the number of high concentration buildings, however, the installation of multi air conditioner systems is on the increase because of the need for effective use of floor space, individual control, energy conservation by curtailing heat and carrying power etc.
Most importantly, the multi air conditioner system is able to replenish a large amount of refrigerant compared with conventional individual air conditioners.

If a single unit of the multi conditioner system is to be installed in a small room, select a suitable model and installation procedure so that if the refrigerant accidentally leaks out, its concentration does not reach the limit (and in the event of an emergency, measures can be made before injury can occur).

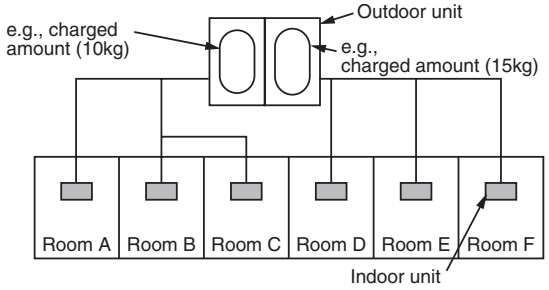
In a room where the concentration may exceed the limit, create an opening with adjacent rooms, or install mechanical ventilation combined with a gas leak detection device.
The concentration is as given below.

$$\frac{\text{Total amount of refrigerant (kg)}}{\text{Min. volume of the indoor unit installed room (m}^3\text{)}} \leq \text{Concentration limit (kg/m}^3\text{)}$$

The concentration limit of R410A which is used in multi air conditioners is 0.3kg/m³.

**NOTE 1 :**

If there are 2 or more refrigerating systems in a single refrigerating device, the amounts of refrigerant should be as charged in each independent device.




For the amount of charge in this example:

The possible amount of leaked refrigerant gas in rooms A, B and C is 10kg.

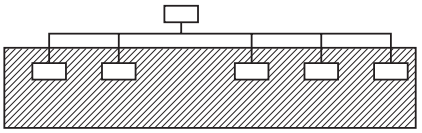
The possible amount of leaked refrigerant gas in rooms D, E and F is 15kg.

## Important

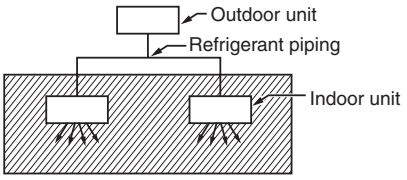
**NOTE 2 :**

The standards for minimum room volume are as follows.

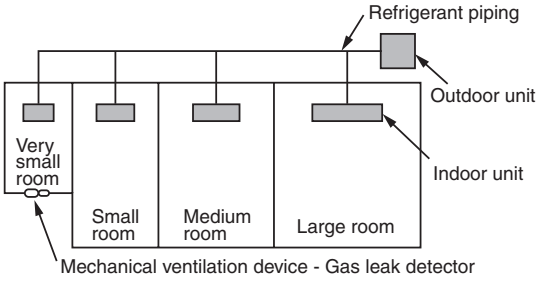
(1) No partition (shaded portion)



(2) When there is an effective opening with the adjacent room for ventilation of leaking refrigerant gas (opening without a door, or an opening 0.15% or larger than the respective floor spaces at the top or bottom of the door).

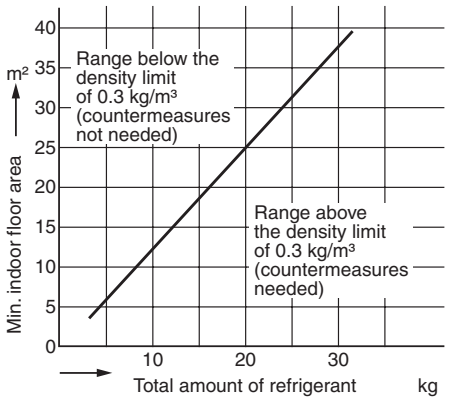



(3) If an indoor unit is installed in each partitioned room and the refrigerant piping is interconnected, the smallest room of course becomes the object.
But when a mechanical ventilation is installed interlocked with a gas leakage detector in the smallest room where the density limit is exceeded, the volume of the next smallest room becomes the object.




**NOTE 3 :**

The minimum indoor floor area compared with the amount of refrigerant is roughly as follows:
(When the ceiling is 2.7m high)



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