TOSHIBA

DIGITAL COLOUR PLAIN PAPER COPIER

OPERATOR'S MANUAL
FOR COPYING FUNCTIONS

e-STUDIO 211c/311c

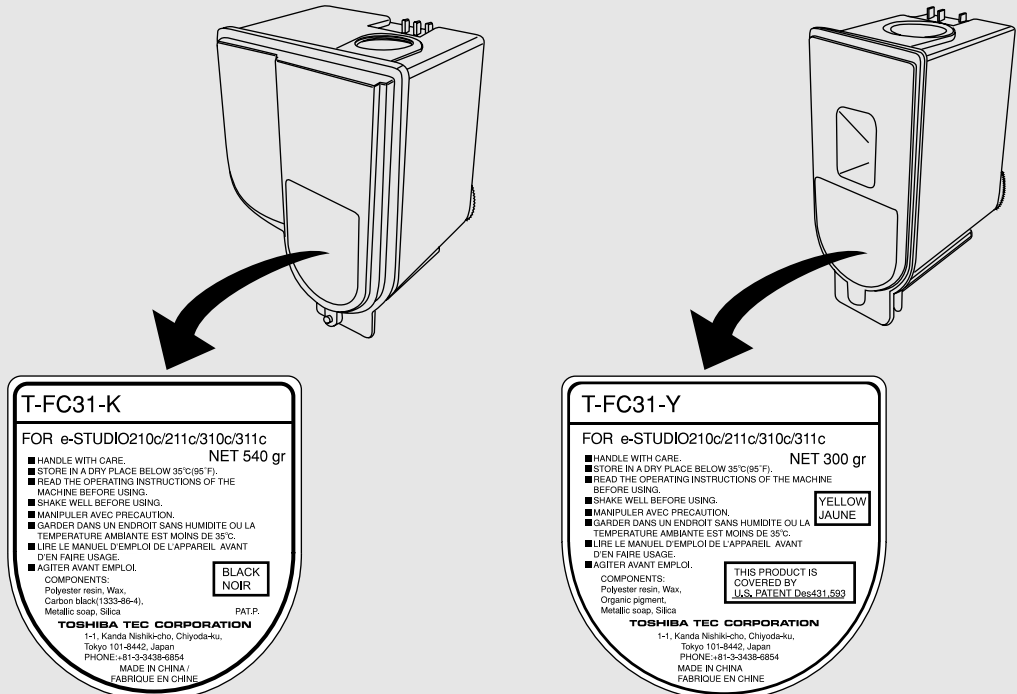| WARNING:	Changes or modification made to this equipment, not expressly approved by Toshiba TEC or parties authorized by Toshiba TEC could void the user's authority to operate the equipment.

Trademarks:
Fiery is a trademark registered in the U.S.Patent and Trademark Office.
Fiery Remote Scan, Command WorkStation are trademarks of Electronics For Imaging, Inc.

TOSHIBA QUALITY IS SECOND TO NONE

e-STUDIO211c/311c Toner Cartridges

It is recommended that genuine TOSHIBA supplies and parts be used to obtain optimum results.

T-FC31-K

FOR e-STUDIO210c/211c/310c/311c   NET 540 gr

- HANDLE WITH CARE.
- STORE IN A DRY PLACE BELOW 35°C(95°F).
- READ THE OPERATING INSTRUCTIONS OF THE MACHINE BEFORE USING.
- SHAKE WELL BEFORE USING.
- MANIPULER AVEC PRECAUTION.
- GARDER DANS UN ENDROIT SANS HUMIDITE OU LA TEMPERATURE AMBIANTE EST MOINS DE 35°C.
- LIRE LE MANUEL D'EMPLOI DE L'APPAREIL AVANT D'EN FAIRE USAGE.
- AGITER AVANT EMPLOI.
  COMPONENTS:
  Polyester resin, Wax,
  Carbon black(1333-86-4),
  Metallic soap, Silica   PAT.P.

BLACK NOIR

TOSHIBA TEC CORPORATION
1-1, Kanda Nishiki-cho, Chiyoda-ku,
Tokyo 101-8442, Japan
PHONE:+81-3-3438-6854
MADE IN CHINA /
FABRIQUE EN CHINE

T-FC31-Y

FOR e-STUDIO210c/211c/310c/311c   NET 300 gr

- HANDLE WITH CARE.
- STORE IN A DRY PLACE BELOW 35°C(95°F).
- READ THE OPERATING INSTRUCTIONS OF THE MACHINE BEFORE USING.
- SHAKE WELL BEFORE USING.
- MANIPULER AVEC PRECAUTION.
- GARDER DANS UN ENDROIT SANS HUMIDITE OU LA TEMPERATURE AMBIANTE EST MOINS DE 35°C.
- LIRE LE MANUEL D'EMPLOI DE L'APPAREIL AVANT D'EN FAIRE USAGE.
- AGITER AVANT EMPLOI.
  COMPONENTS:
  Polyester resin, Wax,
  Organic pigment,
  Metallic soap, Silica

YELLOW JAUNE

THIS PRODUCT IS COVERED BY
U.S. PATENT Des431,593

TOSHIBA TEC CORPORATION
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Tokyo 101-8442, Japan
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Supplies / Parts

Dependability
Genuine Toshiba supplies are subjected to the strictest of inspections so that every supply you receive will perform at optimal levels.

High Productivity
Genuine Toshiba supplies are created to meet the demands of our competitive world and provide high-speed reliable trouble-free copies when you need them.

Stable Image Quality
Genuine Toshiba supplies are designed to provide consistently stable image output.

Copier Kind
Genuine Toshiba supplies are designed to keep the copier and all its parts in trouble-free working order. Reduction of machine wear is due to Toshiba's intimate knowledge of the copier's characteristics ensuring the highest standard of care.

Machine Balance
From the beginning Toshiba supplies and machines were made for each other. Whenever Toshiba designs a new machine, it also designs a new toner that is made just for that machine. By using Genuine Toshiba supplies with Toshiba copiers, you are guaranteed optimum performance.

Toner

Optimum Image Quality
Toshiba toner is manufactured using ultra-fine quality materials under precisely controlled conditions to ensure that your Toshiba copiers will continually generate sharp high-quality images.

Cost Advantage
Genuine Toshiba toner provides value. Only the proper amount of toner is used during the reproduction process there by enabling the machine to continue to operate until all the toner has been used. In this way you get the full value from each cartridge used.

Environmental Harmony
Genuine Toshiba toner is manufactured with the environment in mind. To care for Mother Earth, we use embossed or plastic labels making our toner fully recyclable. In addition, harmful dust and ozone levels have been reduced to improve the working environment.

User Friendly
Genuine Toshiba toner is people-friendly. Before approving our toners for sale, we test them to be sure that they pass the strictest of health standards. This takes the worry out of handling the toner.

General

ISO 9000 and ISO 14000
Toshiba TEC toner plants are ISO 9001 or ISO 9002 and ISO 14001 certified.
Our toners are of the highest quality and are environmental friendly.

Service and Support Benefits
Toshiba's Service engineers are certified to keep your copier performing at optimum levels. To ensure continuous image quality, utilize an authorized Toshiba Service provider to care for and perform periodical maintenance on your copier.

PREFACE

Thank you for purchasing the Toshiba Digital Colour Copier e-STUDIO211c/311c. This Operator's Manual describes the following:

• how to use the digital colour copier
• how to inspect and carry out maintenance on the digital copier
• how to remedy mechanical and copying problems

The Colour Guidebook in colour, which comes in a separate volume explains copy density adjustment, colour adjustment, copy editing, image editing and image processing in a way that is easy for you to understand.

Before using the digital colour copier, thoroughly read and understand this Operator's Manual. To ensure that clean copies are made at all times and to keep your digital colour copier in optimum working order, this Operator's Manual should be readily available for future reference.

When the digital copier is used as a printer or scanner, be sure to read the Operator's Manual for the Printer Controller (User Document CD-ROM).

■ To ensure correct and safe use of the Toshiba Digital Colour Copier e-STUDIO211c/311c, this Operator's Manual describes safety precautions according to the following three levels of warning:

Before reading this Operator's Manual, you should fully understand the meaning and importance of these signal words.

Warning .. Indicates a potentially hazardous situation which, if not avoided, could result in death, serious injury, or serious damage, or fire in the equipment or surrounding assets.

Caution ... Indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury, partial damage of the equipment or surrounding assets, or loss of data.

Note .... Indicates a procedure you should follow to ensure the optimal performance of the digital colour copier and problem-free copying.

Tip .... Describes handy information that is useful to know when operating the digital colour copier.

Advice .... Describes an operation you should follow to keep the digital colour copier in good working order.

Warning
This is a Class A product. In a domestic environment this product may cause radio interference in which case the user may be required to take adequate measures.

---

1. Do not touch the connector terminal when disconnecting the cables of peripheral equipment.
2. Before opening any covers or removing any units from the copier, discharge the static electricity from your body by touching a metal part of the copier.

This product is carrying the CE-Mark in accordance with the related European Directives. Responsible for CE-marking is TOSHIBA TEC GERMANY IMAGING SYSTEMS GmbH, Carl-Schurz-Str. 7, 41460 Neuss, Germany. e-mail : customerservice@toshibatec-tgis.com

Features of the e-STUDIO211c/311c

The e-STUDIO211c/311c is a digital colour copier employing a 4-step tandem copy process, which is capable of high-speed full-colour copying. The e-STUDIO211c/311c incorporates a display with a touch panel and menu keys that graphically represent copier functions. As a result, anybody can make clear-looking copies quickly and easily.

The e-STUDIO211c/311c also has the following convenient features, functions and options.

- The full-colour copying speed is 21 copies (A4) per minute for the e-STUDIO211c, and 31 copies (A4) per minute for the e-STUDIO311c.
- The resolution of both scanning and reading realizes a high-quality full-colour image with 600dpi and 256 shades of gradation for each colour by the proprietary 4-beam laser unit.
- The 9.5 seconds for the first copy output marks the fastest speed among copiers of a similar class. You can make copies pleasantly in no time.
- The warm-up time is drastically shortened to approximately 4 minutes (about half of that of the Toshiba copiers FC15/22).
- Electronic sorting improves both colour and black-and-white copying productivity.
- OHP film feeding is available from the drawer.
- Comes with rich editing functions such as trimming, masking and image repeat.
- Loading the page memory and hard disc as standard equipment enables 2 in 1/ 4 in 1, electronic sorting and magazine sorting, etc.
- A fixing system with less oil reduces the amount of oil stuck to the paper and consequently produces OHP-film copies of good permeability.
- Just by simply replacing the cartridge, you can add toner and you do not soil your hands. Since the paper is fed in straight, any paper jams can be cleared quickly.
- A wide variety of media from thin paper ($64g/m^2$) to thick paper ($280g/m^2$), sticker labels, OHP films, etc. is acceptable.
- A wide range of paper sizes from A6-R to A3-wide (305 x457mm) is acceptable.
- The image quality technology offers up to 999 successive stable copy images.
- The Advanced Image Enhancement mode automatically analyses an original which has mixed text, illustrations and photographs, and reproduces an optimal image with the optional AI board installed.
- Installing an optional finisher offers quick sorting such as stapling, magazine sorting and hole punching (optional) of copies automatically.
- Installing a finisher with an optional saddle stitching function attached allows you to select the saddle stitching mode which will automatically staple the centre of the document just like a book.
- Two types of controllers (optional) can be connected to the copier externally or internally in order to make printers and scanners available.
- Comes with the 'energy saving mode' which can lower the fuser temperature to save power consumption while the copier is not being used. The 'off-mode' will automatically turn the copier off when it is not used for a specified period of time, and the 'sleep mode' can maintain the minimum power consumption when the optional printer is in use (waiting) while the copier is not being used.

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PRECAUTIONS

1. Installation

1 **The e-STUDIO211c/311c should be installed by a qualified service technician.**
Note: The packing material should be disposed of properly.

2 **To obtain the best possible results, this copier should be used in conjunction with a dedicated AC power line at the following ratings.**

220–240V, 50/60Hz, 9A

127V, 60Hz, 16A (for Saudi Arabia 100V version only)

Notes:
1. The use of other appliances or other equipment on the same line as this copier may adversely affect performance and copy quality.
2. Be sure to use a 3-conductor, grounded wall outlet.
3. In areas where a 2-pin plug is used, the copier must be grounded for safety.
   Never ground it to a gas pipe, a water pipe, or any other object not suitable for grounding.

3 **After a suitable place has been selected for the installation of the e-STUDIO211c/311c, please do not change it. Avoid excessive heat, dust, vibration and direct sunlight. Also, provide proper ventilation as the copier emits a small amount of ozone.**

Notes:
1. The recommended environmental range for use is as follows:
   • Temperature: 10~30°C/50~86°F
   • Humidity: 20~85% RH
2. To insure optimal operation, allow clearances of at least 80cm on the left, 80cm on the right and 10 cm in the rear (refer to the illustration below).
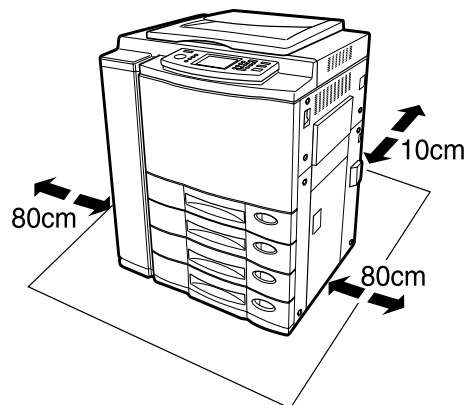
The socket outlet should be installed near the equipment and be easily accessible.

2. General Precautions

1 **Handle and use the copier gently and carefully.**
- Do not place anything on the paper drawers or the original feeding tray.
- Never allow the power cable to be trampled on or pinched between hard objects, otherwise an accident or electrical trouble might occur.
- Do not allow any metal items such as paper clips to fall into the copier.

2 **Be sure to turn OFF the power switch (unless using the weekly timer mode):**
- When you leave your office at night.
- If a power failure occurs.

Caution: When turning OFF the power switch, be sure to do so only after the machine cycling has come to a complete stop.

Be sure to disconnect the power-cord plug:
- When you do not intend to use the copier for an extended period of time.

Be sure to turn OFF the power switch immediately and call for service:
- If an unusual noise is heard from the copier.
- If the outside of the copier becomes unusually hot.
- If any part of this copier is damaged, or if it has been dropped.
- If the copier has been exposed to rain or liquid.

3 **It is recommended that only supplies made or designated by Toshiba be used for the e-STUDIO211c/311c in order to optimize copy quality. All supplies should be stored in a cool, dry area.**

For optimum performance, it is recommended that 80 g/m² xerographic bond paper of high quality be used. Paper of lower quality may contain inherent properties such as excess paper dust and may lead to premature servicing.

4 **Do not apply force or place heavy objects (4kg or more) on the original glass. Breaking the glass may cause personal injury.**

5 **Do not place heavy objects on the copier. They may fall and injure you.**

6 **ALWAYS keep the plug and outlet clean. Prevent them from accumulating dust and dirt. This could cause a fire and give you an electric shock due to the heat released by electric leakage.**

7 **Be very careful to treat the touch panel gently and never hit it. Breaking the surface could cause malfunctions.**

⚠ **WARNING:** DO NOT LEAN ON, APPLY FORCE OR PLACE HEAVY OBJECTS ON THE FINISHER. PERSONAL INJURY OR PROPERTY DAMAGE MAY RESULT.

Machine Noise Information

Ordinance3. GSGV, January 18, 1991: The maximum sound pressure level is equal to or less than 70dB(A) according to EN27779.

2. General Precautions (Cont.)

Warning Label

DANGER–CLASS 3B LASER RADIATION WHEN OPTICAL UNIT OPEN OR DRUM UNIT REMOVED AND INTERLOCK DEFEATED. AVOID DIRECT EXPOSURE TO BEAM.   >PS<

VORSICHT–KLASSE 3B LASERSTRAHLUNG, WENN DIE ABDECKUNG GEÖFFNET ODER DIE TROMMEL ENTFERNT UND DIE VERRIEGELUNG UNWIRKSAM GEMACHT WIRD. NICHT DIREKT DEM STRAHL AUSSETZEN.

DANGER–CLASSE 3B RAYON LASER LORSQUE LE BLOC OPTIQUE EST OUVERT, LE TAMBOUR RETIRE ET LE VERROUILLAGE HORS D'USAGE. EVITER L'EXPOSITION DIRECTE AU RAYON.

PELIGRO–RADIACION DE LASER CLASE 3B CUANDO LA UNIDAD OPTICA ESTA ABIERTA O LA UNIDAD DEL CILINDRO ES RETIRADA Y CUANDO EL INTERRUPTOR DE SEGURIOAD ESTA DESACTIVADO. EVITE EXPOSICION DIRECTA AL RAYO.

Copying Prohibition Label

Warning for high temperature areas
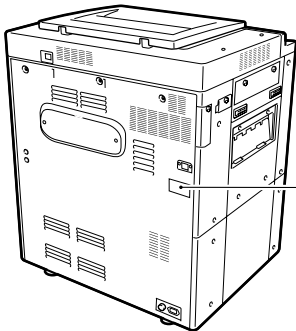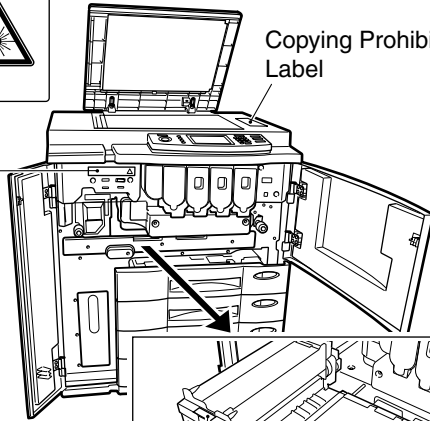
Explanatory Label

>PS<
CLASS 1 LASER PRODUCT
APPAREIL À LASER DE CLASSE 1
LASER KLASSE 1
PRODUCTO DE LASER DE CLASE 1

● Fixing the adjusters (stoppers)

There are two adjusters (stoppers) located in the front bottom part of the copier. After moving/installing the copier, be sure to turn the adjusters clockwise to fix them firmly on the ground.

*To unlock the adjusters when moving the copier, turn them anticlockwise.

If the copier is not steady, it may fall over and result in personal injury.

To lock

To unlock

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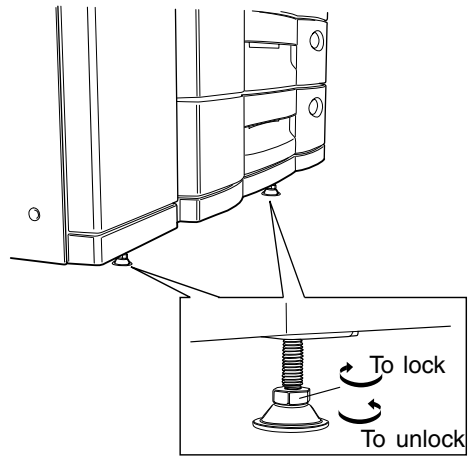
DISCLAIMER NOTICE

The following notice sets out the exclusions and limitations of liability of TOSHIBA TEC CORPORATION (including its employees, agents and sub-contractors) to any purchaser or user ('User') of the e-STUDIO211c/311c, including its accessories, options and bundled software ('Product')

1. The exclusions and limitations of liability referred to in this notice shall be effective to the fullest extent permissible at law. For the avoidance of doubt, nothing in this notice shall be taken to exclude or limit TOSHIBA TEC CORPORATION's liability for death or personal injury caused by TOSHIBA TEC CORPORATION's negligence or TOSHIBA TEC CORPORATION's fraudulent misrepresentation.

2. All warranties, conditions and other terms implied by law are, to the fullest extent permitted by law, excluded and no such implied warranties are given or apply in relation to the Products.

3. TOSHIBA TEC CORPORATION shall not be liable for any loss, cost, expense, claim or damage whatsoever caused by any of the following:
   (a)   use or handling of the Product otherwise than in accordance with the manuals, including but not limited to Operator's Manual, Users' Guide, and/or incorrect or careless handling or use of the Product;
   (b)   any cause which prevents the Product from operating or functioning correctly which arises from or is attributable to either acts, omissions, events or accidents beyond the reasonable control of TOSHIBA TEC CORPORATION including without limitation acts of God, war, riot, civil commotion, malicious or deliberate damage, fire, flood, or storm, natural calamity, earthquakes, abnormal voltage or other disasters;
   (c)   additions, modifications, disassembly, transportation, or repairs by any person other than service technicians authorized by TOSHIBA TEC CORPORATION; or
   (d)   use of paper, supplies or parts other than those recommended by TOSHIBA TEC CORPORATION.

4. Subject to paragraph 1, TOSHIBA TEC CORPORATION shall not be liable to Customer for:
   (a)   loss of profits; loss of sales or turnover; loss of or damage to reputation; loss of production; loss of anticipated savings; loss of goodwill or business opportunities; loss of customers; loss of, or loss of use of, any software or data; loss under or in relation to any contract; or
   (b)   any special, incidental, consequential or indirect loss or damage, costs, expenses, financial loss or claims for consequential compensation;

   whatsoever and howsoever caused which arise out of or in connection with the Product or the use or handling of the Product even if TOSHIBA TEC CORPORATION is advised of the possibility of such damages.

   TOSHIBA TEC CORPORATION shall not be liable for any loss, cost, expense, claim or damage caused by any inability to use (including, but not limited to failure, malfunction, hang-up, virus infection or other problems) which arises from use of the Product with hardware, goods or software which TOSHIBA TEC CORPORATION has not directly or indirectly supplied.

FORGERY PREVENTION FUNCTION

This copier has a forgery prevention function.

Please ensure that your digital full-colour copier is not used for making copies of prohibited items.

STORAGE OF COLOUR COPIES

(1) The copies should be kept in a place which is not exposed to light to prevent fading when they are stored for a long time.

(2) If copies are kept pressed between plastics made of chloroethylene for a long time, the toner may melt and stick to the plastic due to high pressure and high temperature. Keep them in polythene binders.

(3) When a colour copy is folded, the toner at the fold can become separated.

(4) The toner on the copies may melt if it touches solvent. If the ink on the copies has not completely dried, the toner may also melt. Keep copies away from solvent.

(5) When copies are kept near an extremely high temperature source such as a heater, the toner may melt. Keep them at room temperature and do not allow this to vary very much.
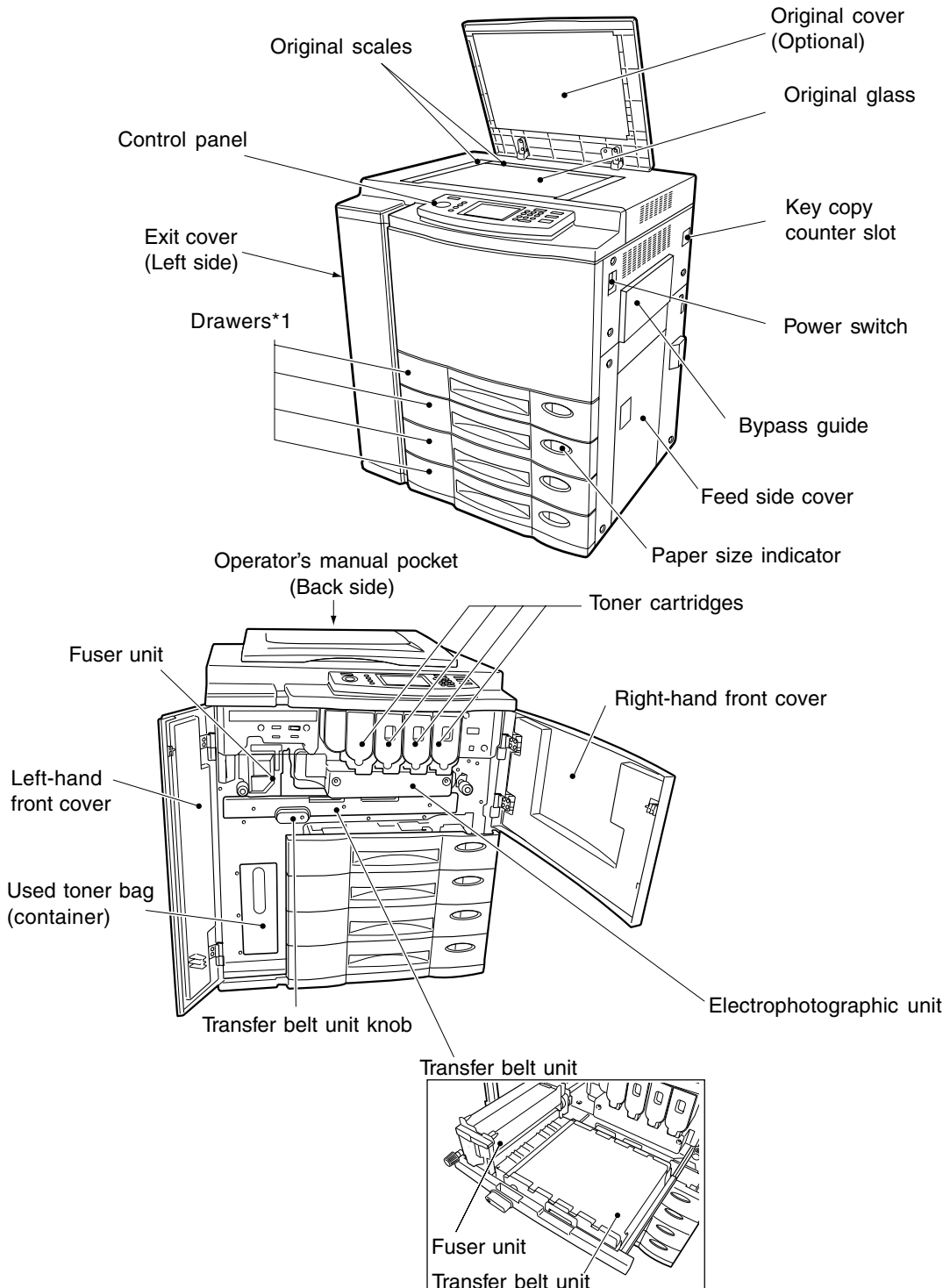
1. BEFORE MAKING COPIES

1

1. DESCRIPTION OF THE DIGITAL COLOUR COPIER AND THE OPTIONAL EQUIPMENT

Main Components

Original scales

Original cover (Optional)

Original glass

Control panel

Key copy counter slot

Exit cover (Left side)

Power switch

Drawers*1

Bypass guide

Feed side cover

Paper size indicator

Operator's manual pocket (Back side)

Toner cartridges

Fuser unit

Right-hand front cover

Left-hand front cover

Used toner bag (container)

Electrophotographic unit

Transfer belt unit knob

Transfer belt unit
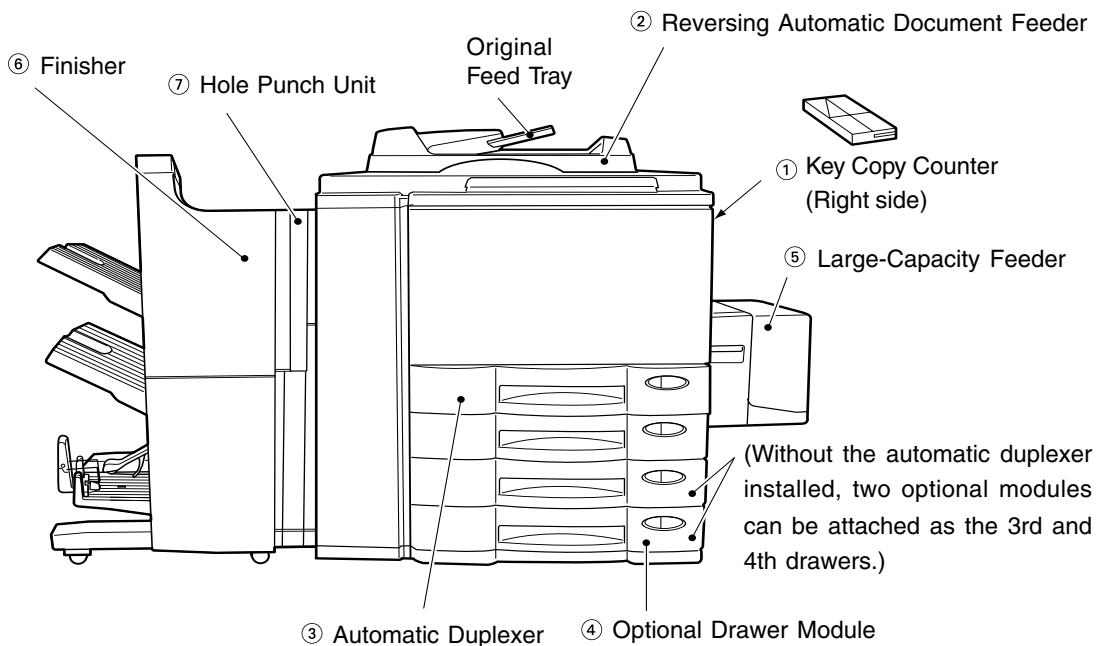
Fuser unit

Transfer belt unit

*1......2 drawers are standard equipment. When the automatic duplexer (optional) is installed in the uppermost drawer, the 2nd to the 4th drawers are for paper feeding (the 4th is an option).

Optional Equipment

① **Key Copy Counter**
Records (or accumulates) the number of copies made by each person or group separately.

② **Reversing Automatic Document Feeder**
Automatically feeds a placed stack of originals one by one to have them copied.

③ **Automatic Duplexer**
This reverses the copies in order to make duplex copies.

④ **Optional Drawer Modules**
One optional module can be attached when the automatic duplexer (optional) is installed.

⑤ **Large-Capacity Feeder**
Feeds up to 1500 sheets of A4-sized paper (80g/m^2)(recommended by Toshiba) continuously.

⑥ **Finisher**
Enables the use of the hole punching (available when the optional hole punch unit is installed) and saddle stitching modes (MJ-1020 only) in addition to the sort, group and stapling modes.

⑦ **Hole Punch Unit**
Makes punch holes on copies.

<div style="border:1px solid; border-radius:20px; display:inline-block; padding:5px 20px;">

Optional Equipment Configuration

</div>

⑥ Finisher ⑦ Hole Punch Unit Original Feed Tray ② Reversing Automatic Document Feeder ① Key Copy Counter (Right side) ⑤ Large-Capacity Feeder

(Without the automatic duplexer installed, two optional modules can be attached as the 3rd and 4th drawers.)

③ Automatic Duplexer ④ Optional Drawer Module

1

Control Panel

① **TIMER lamp**

The TIMER lamp lights when the timer is being used.

② **HELP key**

When this key is pressed, the appropriate operation procedures are displayed.

③ **PRINTER/NETWORK key**

If you have a printing and scanning option (printer controller) installed, press this key to switch between the printer/scanner function and copier function.

*PRINT key ► Page 1-5 (right bottom)

④ **ENERGY SAVER key**

When you are not going to use the copier for a while, press this key, which automatically turns off all display lamps. To resume copying, press this key again.

If you press this key when the optional printer controller is installed, the power supply to the printer board is not cut off, which allows automatic return of the device when it receives printer data.

⑤ **INTERRUPT key**

While copying is already in progress, press this key when you want to make copies of different originals. During interrupt copying, copies can be made only one by one. Pressing the key again will return you to the previous copy job.

⑥ **Touch panel**

Displays the copier conditions, operating procedures, and various instructions and information to the user in text and illustrations.

⑦ **COLOUR SAMPLE SEAL**

This seal shows samples of the monocolour mode.
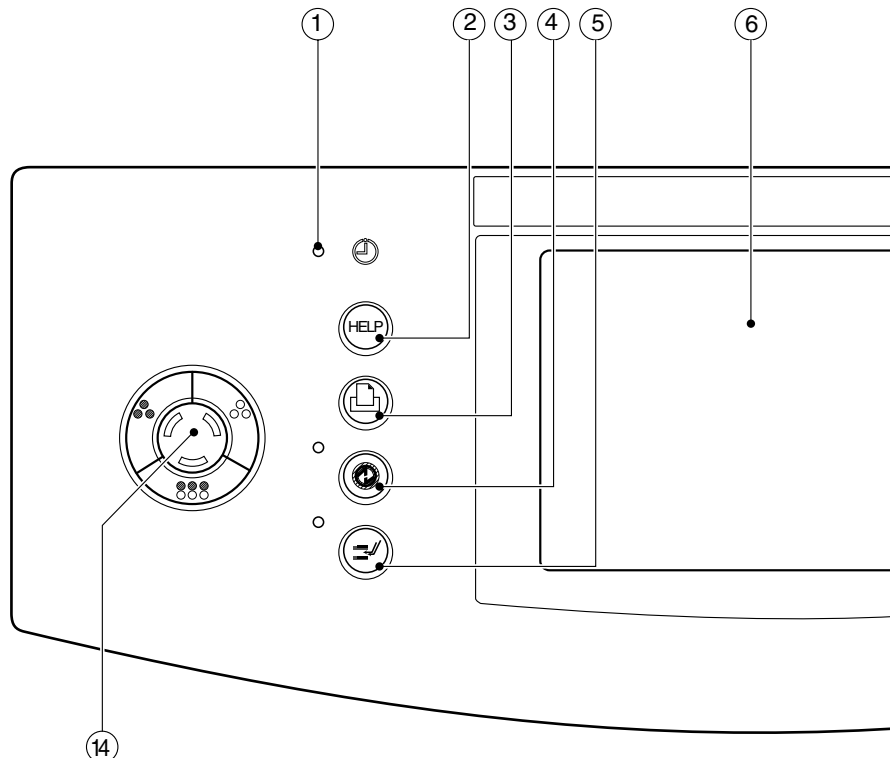
⑧ 🔑 **ACCESS CODE key**

Press this key to administer the users of the copier by the access code. Press this key again when you finish making copies so that the next person must enter his/her own access code to make the copier available again. ► Page 1-9

⑨ **//FUNCTION CLEAR key**

When this key is pressed, all selected copy modes are cleared to default settings. ► Page 2-2
* Automatic Function Clear ► Right bottom of this page

⑩ **⊘STOP key**

Use this key to stop an ongoing scan and copy operation. ► Page 2-18

⑪ **◇START key**

Press this key to start copying.

⑫ **Digital keys**

Use these keys to enter the number of copies you want to make and so on.

⑬ **cCLEAR key**

Use this key to correct numbers entered with the digital keys such as an incorrect copy quantity.

⑭ **COLOUR MODE SELECTION key**

AUTO COLOUR

The type of original is automatically recognized. Coloured originals are colour-copied and black and white originals are copied in black and white.

FULL COLOUR

Regardless of colour, all originals are colour-copied.

BLACK

Regardless of colour, all originals are copied in black and white.
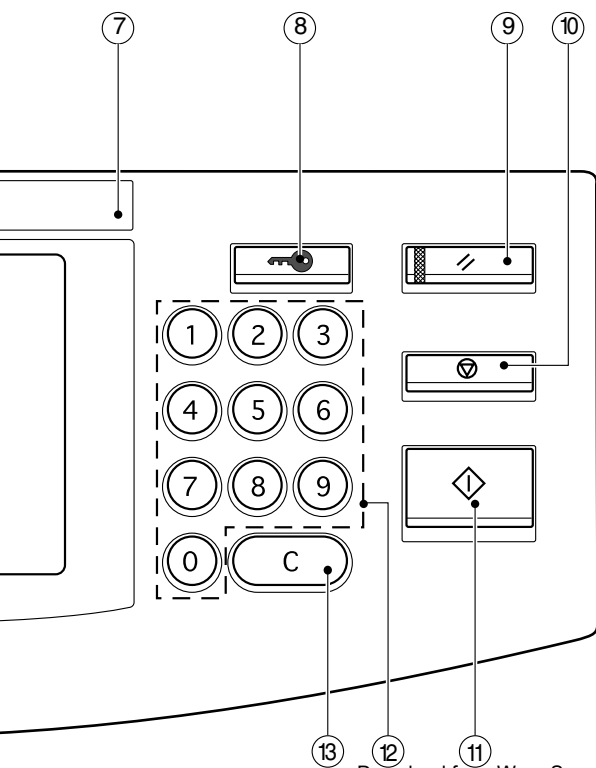
PRINT key

If you press the 🖨 PRINTER/NETWORK key when the optional printer controller is installed, the PRINT key is displayed on the touch panel (► Page 8-4). Press this key if you want to start printing immediately after copying has been finished.
(If it is not pressed, printing automatically starts in 45 seconds.)

Automatic Function Clear

Even if you do not press the //FUNCTION CLEAR key, withinthe specified period of time after copying or scanning (when the optional printer controller is installed) is finished or after the last key is pressed in a copy procedure, the automatic function clear mode will work to clear all settings to defaults, and the basic screen will be displayed. While the department management function is being operated, the display returns to the access code input screen. ► Page 1-9
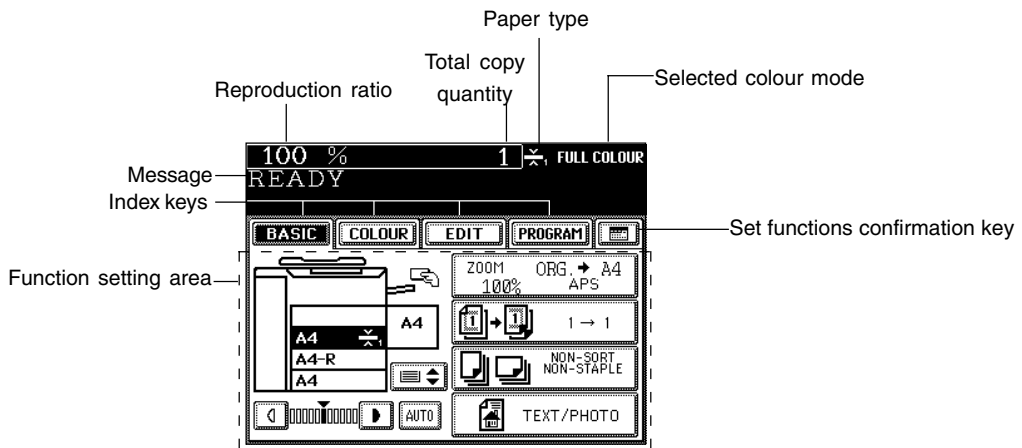
Touch Panel

1

When the power is turned on, the following basic screen is shown on the touch panel. (If each department is controlled by an access code, a different screen is displayed. ► Page 1-9)

On the screen, currently set functions, selected functions and the copier status are shown using messages and illustrations.

* The contents of the touch panel screens in this manual show a copier equipped with a complete range of options.

Paper type

Total copy quantity

Reproduction ratio

Selected colour mode

Message

Index keys

Set functions confirmation key

Function setting area

```
100 %                    1 ⌣₁ FULL COLOUR
READY

BASIC   COLOUR   EDIT   PROGRAM1  ▦

                ZOOM   ORG. ➔ A4
                100%        APS

        A4      ⬚➔⬚      1 → 1
A4  ⌣₁
A4-R
A4      ≡⬧      ⬚ ⬚   NON-SORT
                      NON-STAPLE
◀ ▯▯▯▯▯▯▯▯ ▶ AUTO    ⬚ TEXT/PHOTO
```

Message Display

The following information is shown on the touch panel:
Copier status, operational instructions, cautionary messages, reproduction ratios, total copy quantity, paper type and colour modes.

- **Paper type**

  If THIN, THICK1 paper or OHP films are set in the drawer (►
  Page 2-7), or any special sheets are set on the sheet bypass
  (► Page 6-11), the selected paper type is displayed on the
  top right of the screen.

```
⌣₁  ⌣₂  ⌣₃  ⌣₄
   THICK 1, 2, 3, 4

⌣   ⌣₅  ▨
THIN  SPECIAL  OHP FILM
```
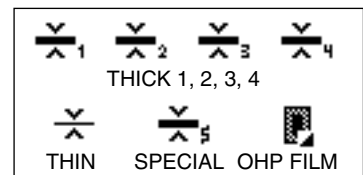
Touch-keys

The various function items are touch-key selectable. Press any key lightly with your finger.

- **Index keys**

  Used for switching between the Basic, Colour, Editing and Programme menu.

- **Function setting area**

  This is where you select or set various functions.

- 🖻 **Set functions confirmation key**
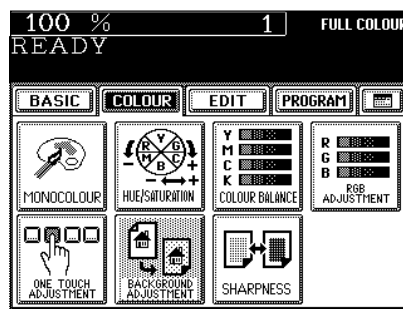 This key allows you to confirm the functions that have been set. (The display shown on the right is an example.)

```
100 %              1    FULL COLOUR
READY
BASIC   COLOUR   EDIT   PROGRAM
SETTING  ▶
RIGHT→RIGHT   STAPLE   SATURATION   RGB ADJUSTMENT
BACKGROUND ADJUSTMENT   SHARPNESS   EDGE ERASE
```
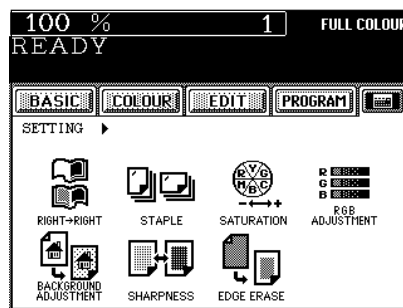
The icons displayed on the screen are as follows(some icons may not appear on the screen):

MIXED ORIGINAL SIZES	SADF	SORT	GROUP	STAPLE	BACKGROUND ADJUSTMENT	MONO COLOUR	HUE	SATURATION
COLOUR BALANCE	RGB ADJUSTMENT	ONE TOUCH ADJUSTMENT	SHARPNESS	1→2	2→2	2→1		RIGHT→RIGHT
LEFT→LEFT	RIGHT→LEFT	LEFT→RIGHT	LEFT	RIGHT	BOOK	DUAL PAGE		EDGE ERASE
BOOK CENTER ERASE	2 IN 1	2IN1 DUPLEX	4IN1	4IN1 DUPLEX	XY ZOOM	FULL IMAGE		TRIMMING
MASKING	MIRROR	NEG/POS	CENTERING	IMAGE REPEAT	MAGAZINE SORT	MAGAZINE SORT & SADDLE STITCH	SADDLE STITCH	HOLE PUNCH

Clearing the Functions Selected

If you press any key that is half-tone shaded, the function selected is cleared. Also, if the copier is left inactive for approx. 45 seconds, the automatic function clear (► Page 1-5) works and the settings will be cleared.

```
100 %              1    FULL COLOUR
READY
BASIC   COLOUR   EDIT   PROGRAM
MONOCOLOUR   HUE/SATURATION   COLOUR BALANCE   RGB ADJUSTMENT
ONE TOUCH ADJUSTMENT   BACKGROUND ADJUSTMENT   SHARPNESS
```

2. TURNING ON THE POWER SWITCH

1

1 Turn ON the power switch.
- This message appears on the message panel of the Basic Screen:

Wait Warming Up
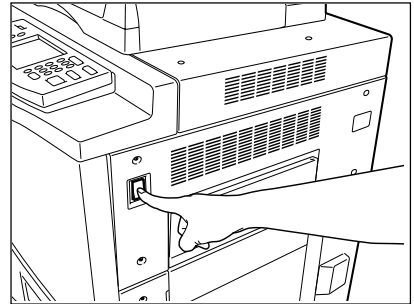
2 About 4 minutes later, the copier will become ready for copying.
- This message appears on the message panel:

READY

Tip

While the copier is warming up, you can use the Auto Job Start function. ► Page 2-14
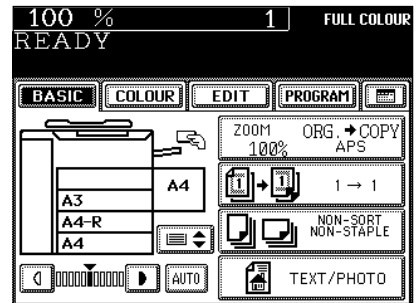
Controlling the Use of the Copier with Access Codes

With the use of access codes, you can restrict copier users as well as manage copy volumes made by individual groups or departments of your company.
* Registering, changing and deleting an access code ► Page 6-25
* The access codes and the key copy counters (► Page 1-10) cannot be used together.

1 **When the department management function is in use, the screen shown on the right appears immediately after the power switch is turned on.**

- The same screen is displayed when the (🔑) ACCESS CODE key is pressed or the automatic function clear mode is activated.
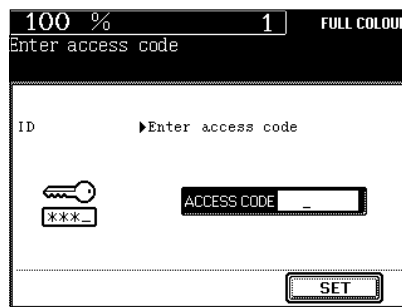
2 **Key in a registered access code (5-digit).**

- The copier will be ready for copying.

```
┌─────────────────────────────────┐
│  100  %              1   FULL COLOUR │
│ Enter access code                │
│                                  │
│  ID        ▶Enter access code    │
│                                  │
│  ⚷                               │
│ [***_]        ACCESS CODE   _    │
│                                  │
│                          [ SET ] │
└─────────────────────────────────┘
```

Tip

If the following message remains displayed,

Enter access code

the access code you have entered may be incorrect. Key in the correct code.

After Copying is Finished

If the department control function is in use, be sure to press the (🔑) ACCESS CODE key on the control panel after finishing copying. The display returns to the access code input screen and the department management function will remain active.

Controlling the Use of the Copier Using the Optional Key Copy Counters

1

When the optional key copy counter is available, you can only make copies by inserting your key copy counter. When you make copies with your key copy counter inserted, the number of copies made is recorded (or added up) in your counter. Any number of key copy counters can be used.
* For how to use the key copy counter, consult your service technician.
* The key copy counters and the access codes (► Page 1-9) cannot be used together.

1 The following message appears on the basic screen:

Set key copy counter
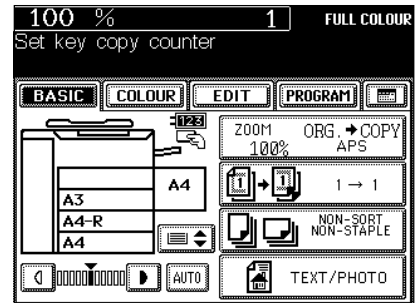
2 Insert your key copy counter slowly in the direction as shown on the right until it comes to a stop.
- When the message has changed to:

READY

the copier is ready for copying.

Note

Do not pull out the key copy counter during copying.
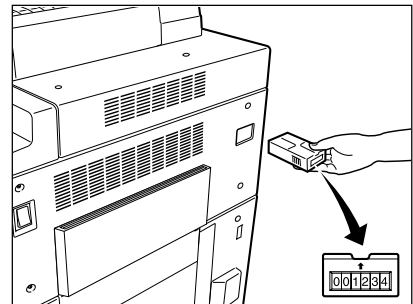
After Copying is Finished

After you have finished making copies, remove your key copy counter.

3. ENERGY-SAVING FUNCTIONS

Off-mode (Base model)

The power switch of the copier automatically shuts off when the copier is not being used for a specified period of time. The default setting is "OFF", however, the period of time until the switch is turned OFF is selectable between 3 and 240 minutes on the "AUTO SHUTOFF" menu.
Setting the off-mode ► Page 6-34

Sleep mode (When the copier is used also as a printer)

This function allows the copier automatically to cut off the unnecessary electricity to the fuser unit when the copier is not being used for a specified period of time and to stand by with the minimum power consumption. The default setting is "OFF", however, the period of time until the copier goes into the sleep mode is selectable between 3 and 240 minutes on the "AUTO SHUTOFF" menu.
Setting the off-mode ► Page 6-34

Energy saving mode (When the copier is used also as a printer)

This function allows the copier automatically to lower the fuser unit temperature to stand by with the minimum power consumption when the copier is not being used for a specified period of time. The default setting is "OFF", however, the period of time until the copier goes into the energy-saving mode is selectable between 3 and 60 minutes on the "ENERGY SAVE" menu.
Setting the energy saving mode ► Page 6-33

ENERGY SAVER time < AUTO SHUTOFF time
  The copier goes into the energy saving mode, then the off-mode or sleep mode.
ENERGY SAVER time ≧ AUTO SHUTOFF time
  The setting of the off-mode or sleep mode takes precedence and the energy saving mode becomes invalid.

Power consumption and warm-up time at energy saving mode

Power consumption: Average power per hour

Mode		Power Consumption		Warm-up time	Efficiency	
		Without option	With full options*1		Without option	With full options*1
Energy saving mode	Level 1	Approx.100W	Approx.135W	Approx. 2 min. 15 sec.	Approx. 57 %	Approx. 49 %
	Level 2	Approx.160W	Approx.195W	Approx. 1min. 15 sec.	Approx. 30 %	Approx. 26 %
Normal standby		Approx.230W	Approx.265W	0	0 %	0 %

*1 With full options: Reversing automatic document feeder, automatic duplexer, finisher, large-capacity feeder, hole punch unit , drawer modules
- Power consumption and warm-up time are the actual measurements made according to Toshiba's method of measuring.
- The initial (default) setting of the energy saving mode is Level 1. You can switch the level depending on the user's environment. User selection ► Page 6-17

2. HOW TO MAKE COPIES

1. GENERAL COPYING PROCEDURES

After setting (confirming) paper in the drawers, place the originals. When the $\diamond$ START key is pressed with any settings unchanged, copies are made in the initial (default) settings (*1). You can make copies as desired by setting different copy modes.

2

The initial (default) settings of the copier at the time of installation are as shown on the right.

*1 The copy modes that are automatically set when the power is turned on, when the energy-saving mode is cleared or when the //FUNCTION CLEAR key is pressed on the control panel are called the initial (default) settings.

*2 This is displayed when the reversing automatic document feeder (optional) is installed.

Copying Procedure

1 **Place paper in the drawer(s).**
- Acceptable copy paper ► Page 2-4

Tip

When the desired paper is not set in any of the drawers or the large-capacity feeder (optional):
- Setting the drawer ► Page 2-6
- Bypass copying ► Page 6-5

2 **Place the originals.**
- Acceptable originals ► Page 2-9
- When placing an original on the glass ► Page 2-10
- When using the reversing automatic document feeder (optional) ► Page 2-11

3 **Select the copy modes** (① in the illustration on the page on the right)**.**
- Use the colour mode selection key, the touch panel and the digital keys.

Tips

- Any copy modes cannot be changed after the $\diamond$START key is pressed (including the case when originals are divided into multiple sets when fed).
- Selecting multiple copy modes may be restricted depending on their combination. ► Page 11-11, 11-12

4 **Press the** $\diamond$START **key** (② in the illustration on the page on the right)**.**
- When the reversing automatic document feeder is used and the continuous feed mode is selected (► Page 6-2), copying begins.

Initial (default) settings

Full-colour mode
Reproduction ratio 100%
Copy quantity 1
Automatic paper selection
1-sided copies from 1-sided originals
Manual image density
Text/photo mode (original image type)
Sheet bypass .... plain paper
Non-sort Non-staple mode
Continuous original feed mode (*2)
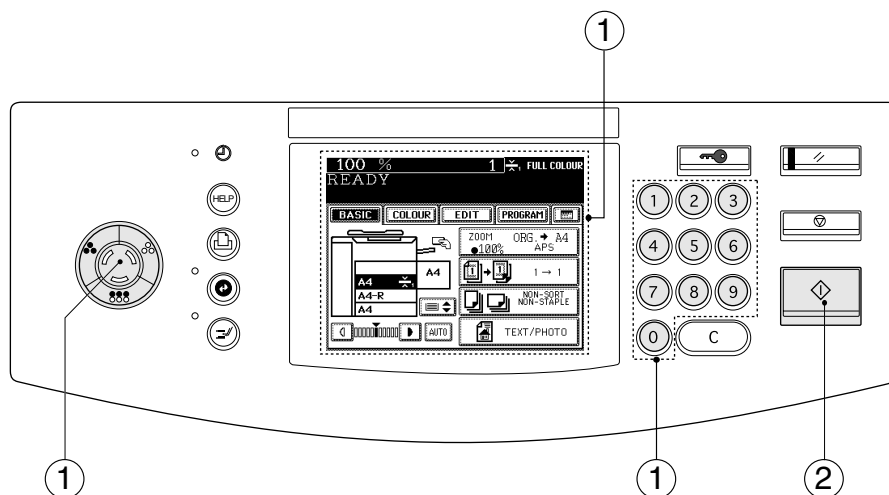
5 Place the next original (2nd side) and press the ◇START key.

- Set the first page of your originals first.
- You can also press the (YES) key before pressing the ◇START key to perform the same operation.
- Repeat this step for the subsequent originals.

6 Once the final original has been scanned, press the (FINISHED) key.

Tip

When the reversing automatic document feeder (optional) is used, and the single-feed mode is selected, the procedure is slightly different from the above.
- Procedure of using the single-feed mode ► Page 6-3

When Coming Across the Situations below

- **To make multiple sets of copies:**
  - Key in the copy quantity with the digital keys.
  - To correct the input copy quantity, press the (c CLEAR) key.
- **When paper of the same size as the original has run out:**
  The corresponding drawer key on the touch panel flashes. Add paper or select another drawer.
- **To stop a copy operation** ► Page 2-18
- **When this message appears: "Wait Performing Auto Calibration":**
  The copier may automatically go into the adjustment mode. It will soon start working. Do not turn OFF the power. Just wait for a while.

2. SETTING COPY PAPER

Acceptable Copy Paper Types and Sizes

Feeder	Paper Type	Paper Size	Maximum Capacity	Remarks
Drawers (optional Drawer Module included)	Thin paper (64-79g/m^2)	(Standard size) A/B format: A3,A4,A4-R, A5-R,B4(257x364mm), B5(257x182mm), B5-R(182x257mm), FOLIO(210x330mm), LT format: LD(11"x17"), LG(8^1/$_2$"x14"), LT(11"x8^1/$_2$"), LT-R(8^1/$_2$"x11"), ST-R(5^1/$_2$"x8^1/$_2$"), COMP(10^1/$_8$"x14") 13"LG(8^1/$_2$"x13"),8.5"SQ(8^1/$_2$"x8^1/$_2$")	600 sheets	
	Plain Paper (80-105g/m^2)		600 sheets(90g/m^2) 500 sheets(100g/m^2)	
	THICK1 (106-163g/m^2)		250 sheets(120g/m^2) 250 sheets(160g/m^2)	Only the 2nd,3rd,4th drawer can be set *1
	OHP film	(Standard size) A4	100 sheets	Only the 2nd drawer can be set *1
Large-Capacity Feeder (optional)	Thin paper (64-79g/m^2)	(Standard size) A4	1500 sheets	
	Plain paper (80-105g/m^2)		1250 sheets(90g/m^2) 1250 sheets(100g/m^2)	
	THICK1 (106-163g/m^2)		750 sheets(120g/m^2) 750 sheets(160g/m^2)	*1
Sheet Bypass (► Page 6-5)	Thin paper (64-79g/m^2)	(Standard size) A/B format: A3,A4,A4-R,A5-R, A6-R, B4(257x364mm), B5(257x182mm), B5-R(182x257mm), FOLIO(210x330mm), A3-wide(305x457mm) LT format: LD(11"x17"), LG(8^1/$_2$"x14"), LT(11"x8^1/$_2$"), LT-R(8^1/$_2$"x11"), ST-R(5^1/$_2$"x8^1/$_2$"), COMP(10^1/$_8$"x14") 13"LG(8^1/$_2$"x13"),8.5"SQ(8^1/$_2$"x8^1/$_2$") (Non-standard size) Length:100-305mm, Width:148-457mm	130 sheets	
	Plain paper (80-105g/m^2)		115 sheets(90g/m^2) 100 sheets(100g/m^2)	
	THICK1 (106-163g/m^2)		60 sheets(120g/m^2) 60 sheets(160g/m^2)	*1
	THICK2 (164-209g/m^2)			*1
	THICK3 (210-256g/m^2)		40 sheets(220g/m^2) 40 sheets(250g/m^2)	*1
	THICK4 (257-280g/m^2)		40 sheets(280g/m^2)	*1*2
	Sticker labels		40 sheets	*1
	Special paper	(Standard size) A3, A4, A4-R	40 sheets	*1*2
	OHP film	(Standard size) A4	40 sheets	*1

*1 Duplex copying with the optional automatic duplexer is not available.

*2 When the finisher (optional) is installed, the images may not output easily according to the environ-ment.

- Paper with filing holes is not acceptable.

- The maximum capacity is the approximate number of sheets when Toshiba-recommended paper is used (► Page 2-5).

- LT format is the standard format for North America.

Recommended Paper/Handling and Storing Paper

Recommended Paper

To make copies with a fine image, use of the following sheets is recommended.
If you use copy paper other than the recommended types, ask your service technician.

Paper Type	Toshiba Recommendations / Manufacturer		Size	Mode
Plain Paper	Color Copy / Neusiedler	$(90g/m^2)$	A3,A4	PLAIN
		$(100g/m^2)$	A3,A4	PLAIN
Thick Paper	Color Copy / Neusiedler	$(120g/m^2, 160g/m^2)$	A3,A4	THICK 1
		$(200g/m^2)$	A3,A4	THICK 2
		$(220g/m^2, 250g/m^2)$	A3,A4	THICK 3
		$(280g/m^2)$	A3,A4	THICK 4
Special Paper	AquaAce / Verbatim		A3,A4	SPECIAL
Sticker Labels	3478 / Zweckfoem-Avery		A4	THICK 2
OHP Film	BG78 / Folex		A4(125μm)	OHP FILM

* Be sure to use only the OHP films specified by Toshiba. Using other types of OHP films may result in the breakdown of the copier.

Handling and Storing Paper

Pay attention to the following points:
- Avoid using paper that is specially treated or paper that was printed on another machine, and also avoid performing double copying on the same side of paper; this may cause a malfunction.
- Do not use paper with creases, wrinkles or prone to curling, slippery paper, or rough paper; this may cause paper misfeeds.
- Paper should be wrapped in its wrapping paper and stored in a damp-free place.
- To prevent paper from being folded or bent, store it evenly on a flat surface.

2. SETTING COPY PAPER (Cont.)

Changing the Paper Size of the Drawer / Setting the Drawer for Special Uses

The paper size of the drawers of the copier can be changed. The drawers can also be set for THIN, THICK1 paper or OHP films.
* Bypass copying ▶ Page 6-5

1 Pull out the drawer toward you.

2 Push the lever of the side guides in the direction of the arrow, and set the side guides at the desired paper width (indicated on the bottom surface of the drawer).

3 Push the lever in the direction of the arrow, set the back guide to the desired paper size (indicated on the bottom surface of the drawer).

4 Place paper in the drawer. ▶ Page 9-3 (step 2)

5 Adjust the size mark plate to match with the size of paper that has been set.

6 Install the drawer into the copier.

7 Press the (PROGRAM) key to enter the programme menu. Then press the (CASSETTE) key.
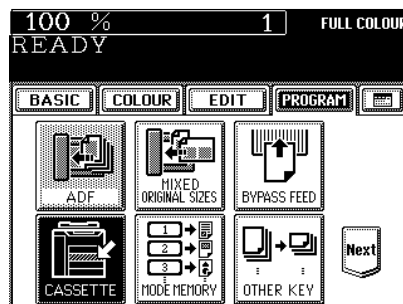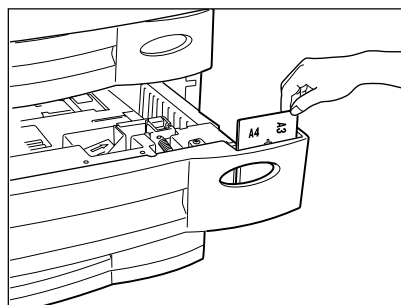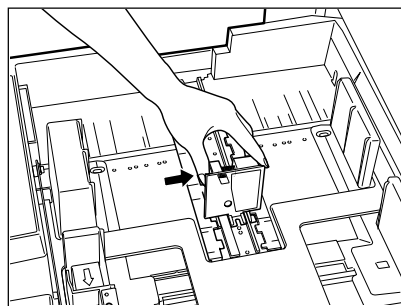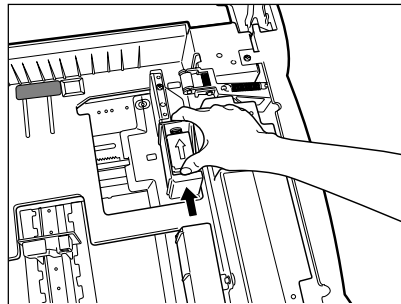
8 Press the drawer key corresponding to that in which the paper size has been changed.

```
100 %              1    FULL COLOUR
READY

[BASIC] [COLOUR] [EDIT] [PROGRAM] [▦]

              A4    [ A3 ]  [ A4  ]
         A3         [A4-R]  [A5-R]
         A4-R       [ B4 ]  [ B5  ]
         A4         [B5-R]  [FOLIO]  [Next]
   [ RETURN ]
```
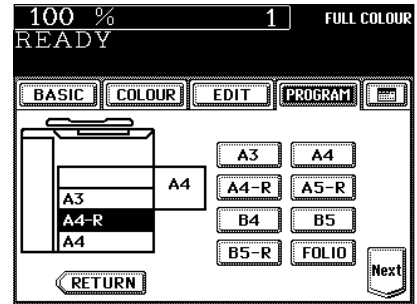
9 Press the key of the paper size newly set.
- Pressing the (Next) key will display the LT format paper sizes.

```
100 %              1    FULL COLOUR
READY

[BASIC] [COLOUR] [EDIT] [PROGRAM] [▦]

              A4    [ A3 ]  [ A4  ]
         A3         [A4-R]  [A5-R]
         B4         [ B4 ]  [ B5  ]
         A4         [B5-R]  [FOLIO]  [Next]
   [ RETURN ]
```
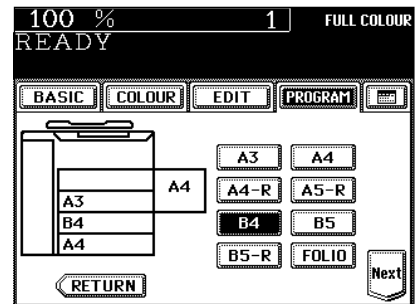
Setting the Drawer for THIN/THICK1/OHP Film

For types of copy paper that can be set in the drawer ► Page 2-4

1 Place the THICK1 paper (or THIN paper or OHP films) in the drawer.
- For THICK1 paper, only the 2nd, 3rd, 4th drawer is acceptable.
- Place the paper with its face up.
- For OHP films, only the A4 size is acceptable. Be sure to set them in the second drawer.

Tip

For changing the paper size in the drawer, follow steps 1 to 9 on the previous page, then go to step 3 on the next page.

2 Press the (PROGRAM) key to enter the programme menu. Then press the (CASSETTE) key.
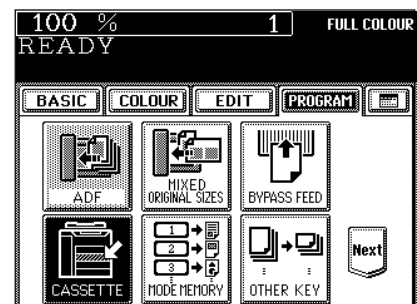
```
100 %              1    FULL COLOUR
READY

[BASIC] [COLOUR] [EDIT] [PROGRAM] [▦]

   [ADF]   [MIXED        [BYPASS FEED]
           ORIGINAL SIZES]

   [CASSETTE] [MODE MEMORY] [OTHER KEY]  [Next]
```

2

2-7

2. SETTING COPY PAPER (Cont.)

Changing the Paper Size of the Drawer / Setting the Drawer for Special Uses(Cont.)

3 **Press the drawer key in which the THICK1 paper (or THIN paper or OHP films) has been set, then select the (THICK1)(or (THIN) or (OHP)) key.**

- If the desired key is not shown, press the (Next)key to switch the screen.
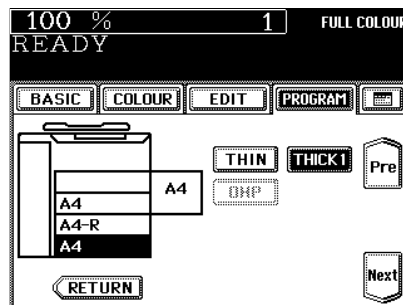
4 **The setting is completed.**

- The paper type that has been set is displayed on the top right of the screen. ► Page 1-6
- When thick paper is set
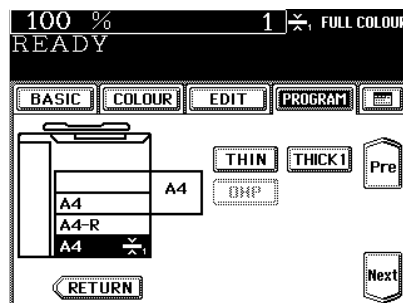
- When OHP films are set
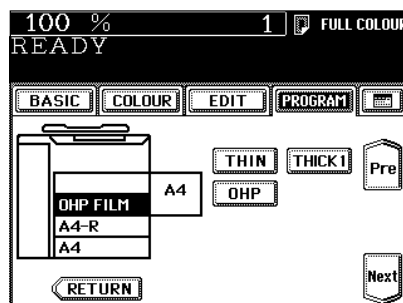
Clearing the Drawer for THIN/THICK1/OHP Film

Press the THICK1 paper (or THIN paper or OHP films) drawer key, then press the (THICK1)(or (THIN) or (OHP)) key.

- If the desired key is not shown, press the (Next) key to switch the screen.
- Replace the paper set in the drawer as required.
- When you need to change the paper size of the drawer ► Page 2-6
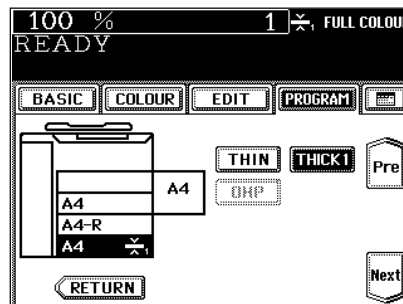
3. SETTING ORIGINALS

Acceptable Original Types and Sizes

Setting place	Types of originals	Maximum size	Sizes capable of automatic detection	Remarks
Glass	Sheets Three-dimensional objects Books	Width:297mm Length:432mm	Regular size A/B format: A3, A4, A4-R, A5, A5-R, B4, B5, B5-R, FOLIO LT format: LD, LG, LT, LT-R, ST-R, COMP	Do not place any heavy object (4 kg or over) on the glass.
Reversing automatic document feeder (optional)	Plain paper, recycled paper: 64~105 g/m^2	Width:297mm Length:432mm	Regular size A/B format: A3, A4, A4-R, A5-R, B4, B5, B5-R, FOLIO LT format: LD, LG, LT, LT-R, ST-R, COMP	Even listed under "Types of originals", some of the originals may not be used depending on paper quality.

Maximum Number of Sheets that Can be Set in the Reversing Automaic Document Feeder (optional)

Sizes of originals	Paper weight	
	64~90g/m^2	91~105g/m^2
A4, A4-R, A5-R, B5, B5-R, LT, LT-R, ST-R	50 sheets	40 sheets
B4, FOLIO, LG, COMP	35 sheets	25 sheets
A3, LD	25 sheets	20 sheets

3. SETTING ORIGINALS (Cont.)

When Placing an Original on the Glass

Sheet Originals

1 Raising the original cover or the reversing automatic document feeder (optional), place the original face down on the glass.

2 Align the original against the left inner corner of the glass.

3 Lower the original cover or the reversing automatic document feeder (optional) slowly.
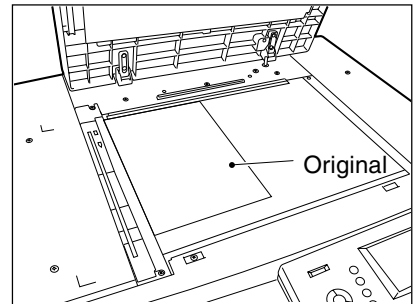
Tip

When copying originals with high transparency, such as OHP films and tracing paper, place a blank sheet of paper the size of the original or larger over the original.

Original

Blank sheet
Original
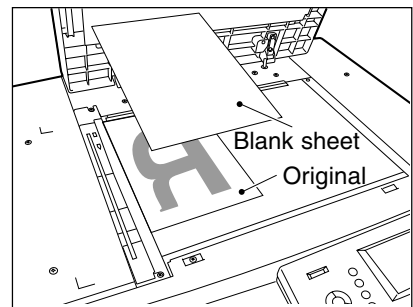
Book-type Originals

1 Raising the original cover or the reversing automatic document feeder (optional), place the original in the direction shown in the illustration.

- When using the Book-Type Originals ▶ 2-sided Copies (► Page 3-13) or the Dual-Page (► Page 5-6) function, centre the book original on the yellow indicator line.

Book

2 Lower the original cover or the reversing automatic document feeder (optional) slowly.

- Do not try to force the original cover or reversing automatic document feeder (optional) to fully close over a very thick original, such as a big book. Copies can be made even if the cover or feeder does not close fully.
- During copying, an intense light may leak out. Do not look at the original glass surface.
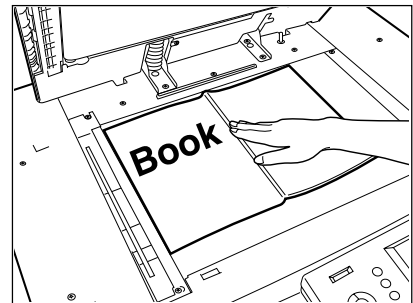
When Using the Reversing Automatic Document Feeder (optional)

Precautions for Using the Reversing Automatic Document Feeder (optional)

Do not use the following types of originals as they tend to misfeed or become damaged:

(1) Badly wrinkled or folded originals; in particular, originals whose leading edge is curled may fail to be correctly fed.

(4) Clipped or stapled originals

(2) Originals with carbon paper

(5) Originals with holes or torn originals
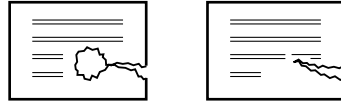
(3) Taped, pasted or clipped (cut out) originals
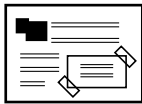
(6) Damp originals

(7) OHP film originals
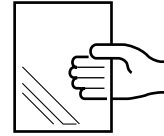
Also, the following originals should be handled carefully:

(1) Folded or curled originals should be smoothed out before being used.
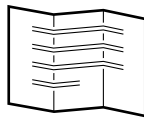
(2) Only originals with the same width can be set at a time. (Do not mix originals with different widths.)

(3) Originals, two of which, when pinched between two fingers, cannot be moved, or originals which are surface-treated may fail to be separated properly.
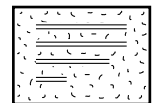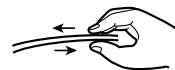
When Using the Reversing Automatic Document Feeder (optional) (Cont.)

2

In the Continuous Feed Mode ► Page 6-2

- Be sure to set only originals with the same width. Mixed-sized originals ► Page 6-4
- Align the originals in the order from the top.

1 **After aligning the edges of originals well, place them face up and align the slides to the width of the originals.**

- One original sheet is also acceptable.
- Maximum number of originals that can be set ► Page 2-9

Slide
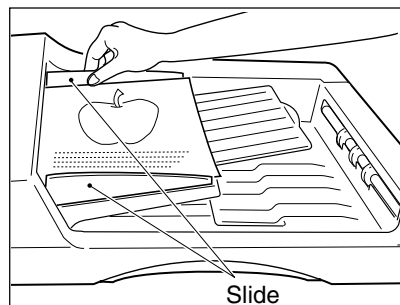
- For setting large-size paper such as A3 or B4, pull out the paper folder in the direction of the arrow.
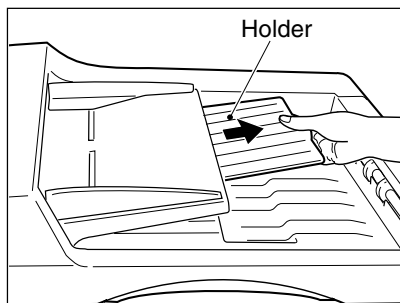
Holder

Tip

When the number of originals is too large to be set at one time, you can divide the originals into two to four sets and set them one after another. To do so, place the last set of originals first, and press the (CONTINUE) key while the scanning is in progress. After they have been scanned, place the previous set of originals.
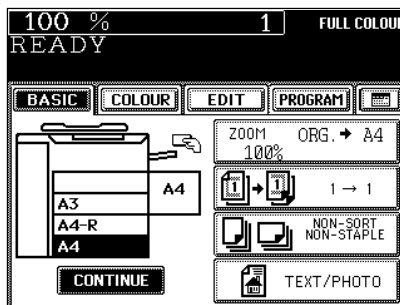
1 Align the slides to the desired original size.
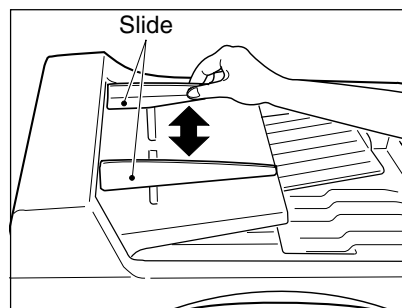
Slide

2 Insert the original face up and straight along the slides; it will then be pulled in automatically.

- When the original starts being pulled in, let go of it.

2

2-13
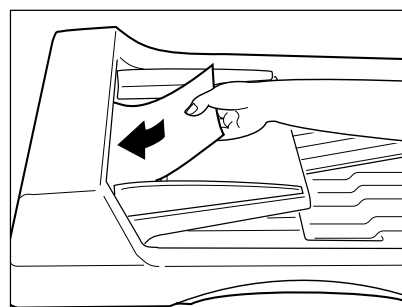
4. AUTO JOB START (JOB PRESET)

During Warming up

While the copier is warming up (when the power switch is just turned on,etc.), you can preset the copy modes. Copying operation starts when warming up has been completed.

1 **Place paper in the drawer(s).** ► Page 2-4

2 **Place the original(s).**► Page 2-9

● Select copy modes as required.

3 **Press the ◇START key.**
The following message will be displayed:

Wait Warming Up
Auto Start

When the warm-up has been completed and this message appears:

Ready

copying begins automatically.

(Cancelling the auto job start during warming up)

You can cancel a preset job during warming up even after you have pressed the ◇START key. Press the cCLEAR key or //FUNCTION CLEAR key.
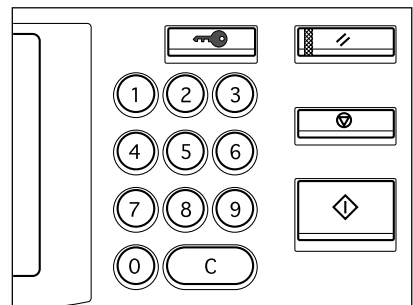
During Copying

You can preset the next copy modes during a copy run.
You cannot preset the next copy modes during the scanning of the originals.

1 **Place the original(s).** ► Page 2-9

2 **Press the (JOB PRESET) key during a copy run.**

- The following message appears:

    JOB PRESETTING

● Select other copy modes as required.

3 **Press the (◇START) key.**

4 **The preset job will start when the current copying is finished.**

Note

If the copy run is interrupted due to running out of paper, etc.during job presetting, press the (JOB PRESET) key to set the desired copy modes again after the copy operation re-starts.

Cancelling Preset Job during Copying

To cancel the preset copy job, press the (JOB CANCEL) key.
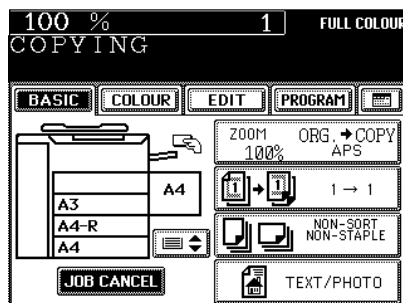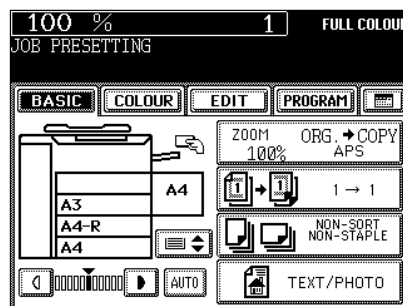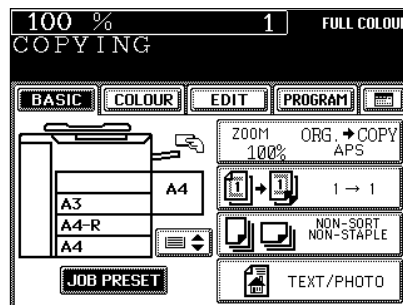
4. AUTO JOB START (JOB PRESET) (Cont.)

During Printing (optional)

When the copier is being used as a printer (optional), you can interrupt it and make copies after the current printing job is completed.

1 Place the original(s). ► Page 2-9

2 Press the (COPY JOB REQUEST) key during printing.
- The screen on the right appears during printing. If you press the (COPY JOB REQUEST) key, preset copying becomes available when the current printing job is completed.

```
PRINTING
```
COPY JOB
REQUEST

3 Select copy modes as required and press the (⬦START) key.

Tip

After the copying has been finished, press the (⊡ PRINTER/ NETWORK) key on the control panel. The printing mode will be resumed.

5. INTERRUPT COPYING

While multicopying is in progress, you can interrupt it and make copies from different originals. Only sheets that have already been set (in the drawer, optional large-capacity feeder or sheet bypass) are available in interrupt copying.

*The following functions are not available:
- duplex
- 2 IN 1/4 IN 1
- image repeat
- sort/group
- hole punching
- book centre erase
- X-Y zoom
- mixed-sized originals
- staple sorting
- dual-page
- trimming/masking
- mode memory
- magazine sort
- full image
- centring
- user selection
- saddle stitching

1 **Press the ⊒⁄**INTERRUPT** key.**
- This message appears:

Job interrupted job 1 saved
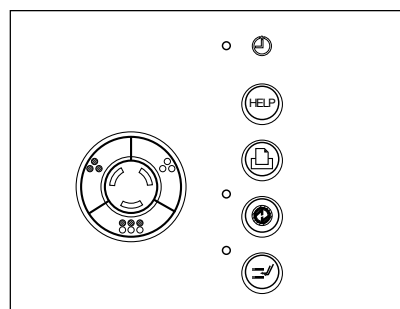
2 **Replace the original with a new one.**

Tip

During the interruption, the reversing automatic document feeder (optional) and automatic duplexer (optional) are inoperable.

● Select other copy modes as required.

3 **Press the ◇START key.**
- You can make multiple copies by pressing the ◇START key once for each copy desired.

4 **After you have finished interrupt copying, press the ⊒⁄INTERRUPT key again.**
- The following message appears:

READY to resume job 1

5 **Press the ◇START key.**
- The remaining number of copies in the previous multicopy run will be made automatically.

6. CANCELLING/RESUMING A COPY OPERATION

You can suspend or cancel a copy operation during multicopying including scanning, or resume the suspended copy operation.

Suspending a Copy Operation

Press the $\circledcirc$ STOP key on the control panel during copying.
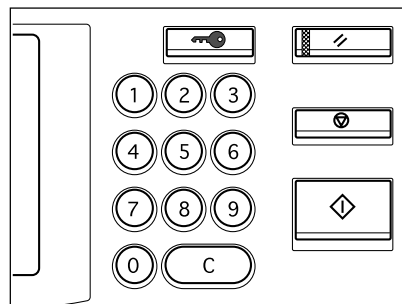
After Suspending a Copy Operation

● **To cancel the copy job**

Press the MEMORY CLEAR key (or the // FUNCTION CLEAR key on the control panel).

Tip

When originals are set in the reversing automatic document feeder, those pulled inside will come out automatically.

● **To resume copying**

Press the $\diamondsuit$ START key.

- The suspended copy operation resumes.

3. SETTING OF BASIC COPY MODES

3

1. PAPER SELECTION

Automatic Paper Selection (APS)

When you place regular-sized originals on the glass or in the reversing automatic document feeder (optional), the built-in sensors automatically work to detect the size of the originals, helping the copier select and copy on paper that is the same size as the original.
* Depending on the condition of the original, automatic paper selection may not work correctly. In that case, select the paper size manually. ► Page 3-3
* This mode can only be used for actual-size (100%) copying.
* Original sizes capable of automatic detection ► Page 2-9

1 Place paper in the drawer(s). ► Page 2-4

2 Place the original(s). ► Page 2-9

3 Confirm that the Automatic Paper Selection mode (default setting) is selected on the basic screen.

- If the Automatic Paper Selection mode is not selected, press the (ZOOM···) key, then press the (APS) key on the next screen.
- If the following messages are shown, proceed the indications as you are told to:

> Change direction of original

> Set correct cassette

Tip

When the selected drawer size and the original size are the same, the copier rotates the original data 90° and makes a copy in the same size as the original even if those directions differ (e.g. an A4-size original is set while the same size paper is set in R direction). This function, however, is applicable to plain paper only.

● Select other copy modes as required.

4 Press the (◇START) key.
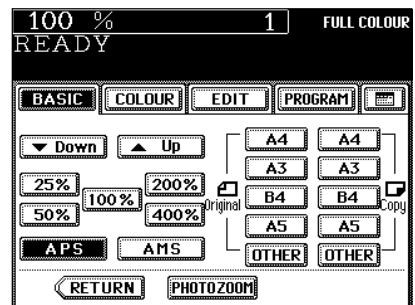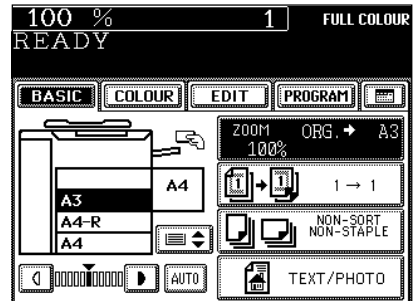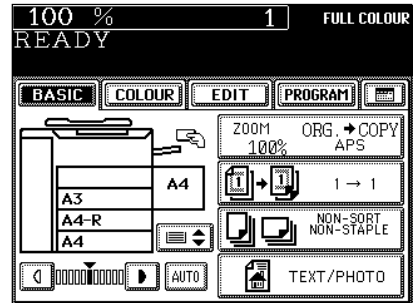
Manual Paper Selection

It may not be possible for the device to perform Automatic Paper Selection with highly transparent originals such as OHP films and tracing paper, wholly dark originals or originals with dark borders, or irregular sized originals such as newspapers and magazines. For these types of originals, use manual paper selection.

* When the desired size of paper is not set in any of the drawers, you can change the paper size of the drawer (► Page 2-6) or use the sheet bypass copying (► Page 6-5).

1 Place paper in the drawer(s). ► Page 2-4
- When using this mode in bypass copying (► Page 6-5), be sure to specify the paper size.

2 Place the original(s). ► Page 2-9

3 On the basic screen, press the drawer icon representing the desired paper size.
- Or press the area ○ on the screen on the right to select the desired drawer.
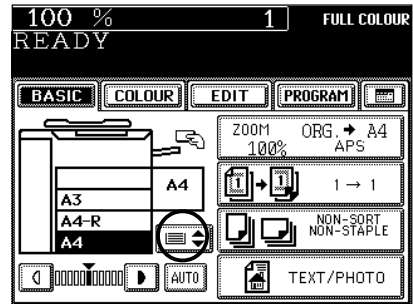
- Or press the (ZOOM···) key to enter the next screen, and press the key of the desired paper size.
- (OTHER) key ► Page 6-16
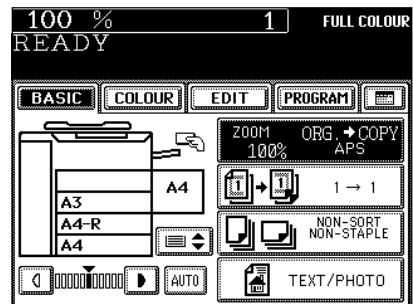
● Select other copy modes as required.

4 Press the (◇START) key.
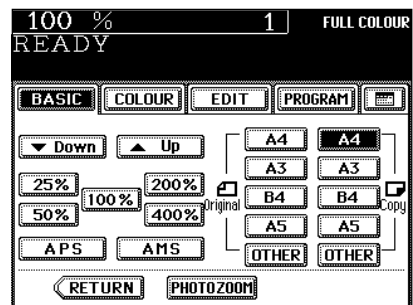
2. REDUCTION AND ENLARGEMENT COPYING

Using Automatic Magnification Selection (AMS)

The built-in sensors automatically detect the size of the original(s) and calculate the reproduction ratio using the specified paper size.

* It is not possible for the device to perform Automatic Magnification Selection with highly transparent originals such as OHP films and tracing paper, wholly dark originals or originals with dark borders, or irregular sized originals such as newspapers and magazines. For these types of originals, use the other reduction/enlargement modes.
  Original sizes for which Automatic Magnificaton Selection (automatic detection) is available ► Page 2-9
* Set the size for "the OTHER" key as required (► Page 6-16). When the set paper is a standard size other than A3, A4, B4 or A5, you will select the (OTHER) key on the screen of step 3 below. Before pressing it, you need to make the (OTHER) key recognize the same size as the paper that have been set.

1 Place paper in the drawer(s). ► Page 2-4

2 Press the desired drawer, then the (ZOOM···) key.
- The copy paper size is selectable on the screen in step 3 as well.

3 Press the (AMS) key.
- (OTHER) key ► Page 6-16

4 Place the original(s). ► Page 2-9
- The built-in sensors automatically detect the size of the original(s) and compute the reproduction ratio using the specified paper size.
- If the following messages are shown, proceed as directed:

  Change direction of original

  Use reduced-size cassette

● Select other copy modes as required.

5 Press the (◇START) key.
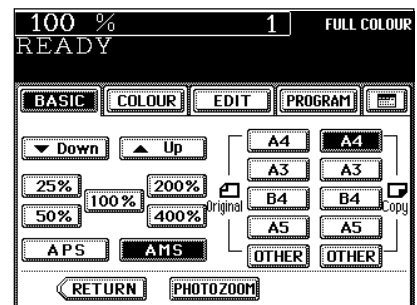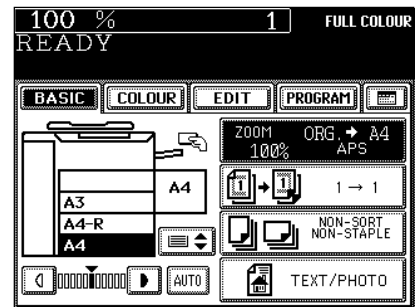
Specifying both Original Size and Copy Size

When the original size and copy size are specified, the reproduction ratio is automatically calculated to make copies.

* Set the size for "the OTHER" key as required (►Page 6-16). When the set originals or paper are standard sizes other than A3, A4, B4 or B5, you will select the (OTHER) key on the screen of step 4 below. Before pressing it, you need to make the (OTHER) key recognize the same size as the originals or paper that have been set.

1 **Place paper in the drawer(s).** ► Page 2-4

2 **Place the original(s).** ► Page 2-9

3 **Press the desired drawer, then the (ZOOM···) key.**
- The copy paper size is selectable on the screen in step 4 as well.

4 **Press the (ORIGINAL SIZE) key of the same size as the original.**
- Using the original size and copy size, the correct reproduction ratio is computed and displayed on the screen.
- (OTHER) key ► Page 6-16

● Select other copy modes as required.

5 **Press the (◇START) key.**
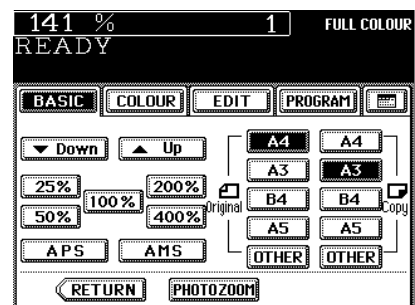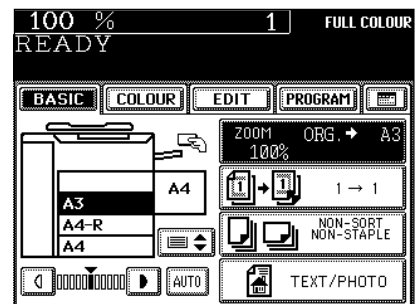
2. REDUCTION AND ENLARGEMENT COPYING (Cont.)

Using the Reduction/Enlargement Zoom Keys or One-touch Zoom Keys

Use the Reduction/Enlargement Zoom keys to set the desired reproduction ratio.
The reproduction ratio is adjustable from 25% to 400% in increments of 1%.
Use the one-touch keys, (400%), (200%), (100%)(actual ratio),(50%) or (25%) for easier setting.

1 **Place paper in the drawer(s).** ► Page 2-4

2 **Place the original(s).** ► Page 2-9

3 **Press the drawer icon representing the desired copy paper size, then press the (ZOOM····) key.**

- The copy paper size is selectable on the screen in step 4 as well.
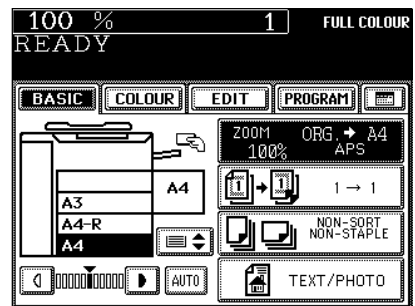
4 **Press the (▼ UP) (or (▲ DOWN)) key to set the desired reproduction ratio.**

- Each time you press either key, the reproduction ratio changes by 1%. Holding down the key changes it continuously.
- You can also select the reproduction ratio by pressing the (400%),(200%), (100%), (50%) or (25%) key directly.
- (OTHER) key ► Page 6-16
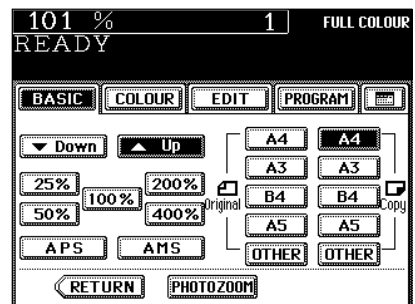
● Select other copy modes as required.

5 **Press the (◇START) key.**

Reducing/Enlarging Photos to Standard Size (Photo Zoom Key)

Use the (PHOTO ZOOM) key for reduction/enlargement of photos as originals. There are four types of photo sizes as set items, however, the desired size other than these four can be set.
- Place a photo on the original glass in a landscape direction. Select the same direction for the paper to be copied.
- The area 2 mm from the edge is not printed out.
* Set the size for "the OTHER" key as required (► Page 6-16). When the set paper is a standard size other than A3, A4, B4 or B5, you will select the (OTHER) key on the screen of step 5 below. Before pressing it, you need to make the (OTHER) key recognize the same size as the originals or paper that have been set.

1 **Place paper in the drawer(s).** ► Page 2-4
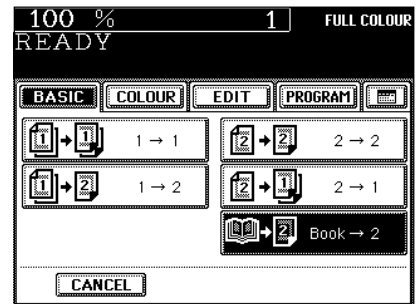- When using this mode in bypass copying (► Page 6-5), be sure to specify the paper size.

2 **Place the original(s) (photos).** ► Page 2-9

3 **Press the drawer icon representing the desired copy paper size, then press the (ZOOM…) key.**
- The copy paper size is selectable on the screen of step 5 as well.
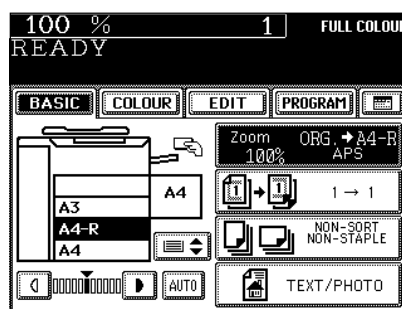
4 **Press the (PHOTO ZOOM) key.**
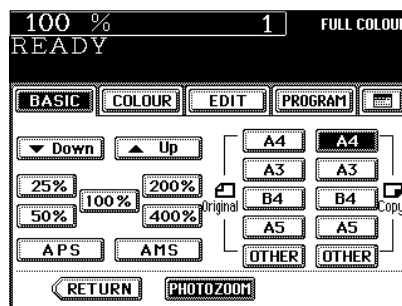
Reducing/Enlarging Photos to Standard Size (Photo Zoom Key) (Cont.)

5 Press the ⎯ORIGINAL SIZE⎯ key of the same size as the original (photo).

- Setting the "OTHER" size key (► Page 6-16)
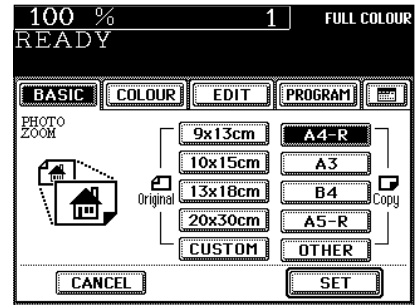
Tip

If the photo size is other than '9x13cm', '10x15cm', '13x18cm' or '20x30cm', press the ⎯CUSTOM⎯ key to display the next screen. Key in the length and press the ⎯SET⎯ key. Key in the width as in the same way and press the ⎯SET⎯ key.
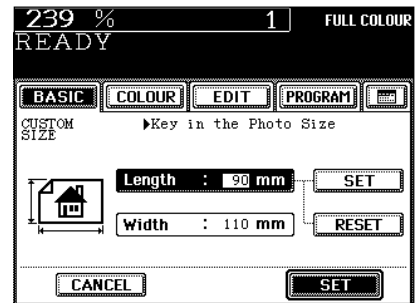
6 Press the ⎯SET⎯ key.

● Select other copy modes as required.

7 Press the ⎯START⎯ key.
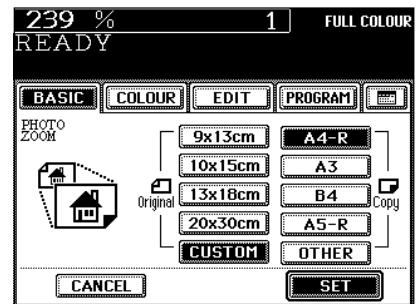
Photo Size

The photo size may differ a little depending on the printing laboratory. Refer to the table below about the photo size for this copier.

Photo Size	Actual Size
9 x 13 cm	89 x 127 mm
10 x 15 cm	102 x 153 mm
13 x 18 cm	127 x 178 mm
20 x 30 cm	203 x 305 mm

3. DUPLEX COPYING (1-SIDED, 2-SIDED, BOOK-TYPE)

This function allows you to set the type of originals (1-sided, 2-sided or book-type) and the desired type of copying (1-sided or 2-sided).
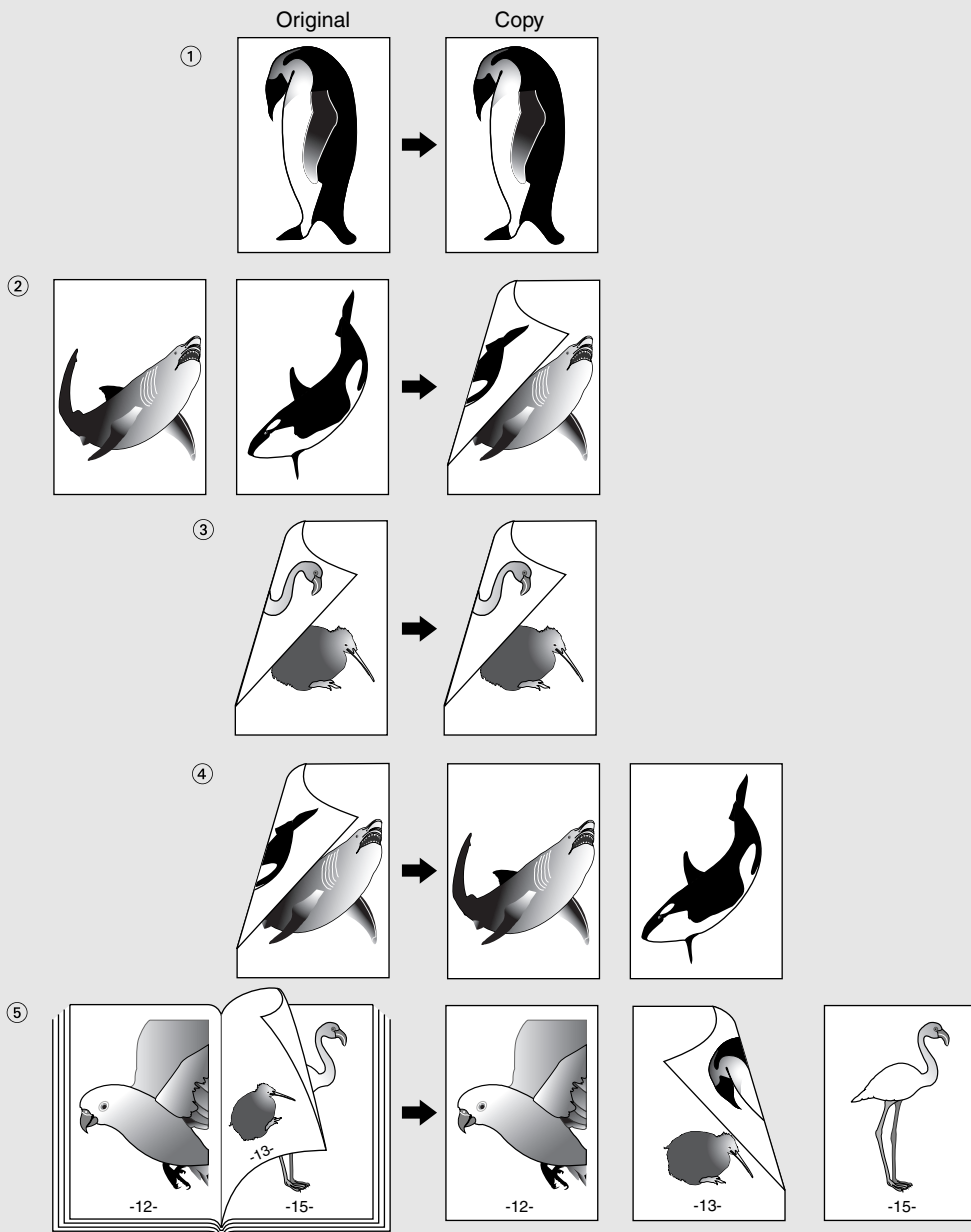
*③ and ④ require the optional reversing automatic document feeder to be installed.

*②, ③ and ⑤ require the optional automatic duplexer to be installed. In this case, copying can be made in the thin paper (64~79g/m²) and the plain paper (80~105g/m²) modes only.

* The STACK ☰ symbol flashes on the touch panel when sheets of paper copied on one side are stacked in the automatic duplexer (optional) during copying; however, this flashing does not indicate a paper jam.

3

① 1-Sided Originals ▶ 1-Sided Copies (default setting)

1 Place paper in the drawer(s). ► Page 2-4

2 Place the original(s). ► Page 2-9

3 Confirm that the $\boxed{1 \rightarrow 1}$ mode is selected in the basic mode.

- If the "1-SIDED ▶ 1-SIDED" mode is not selected, press the key (shaded) in the screen on the right, then press the $\boxed{1 \rightarrow 1}$ key on the next screen.
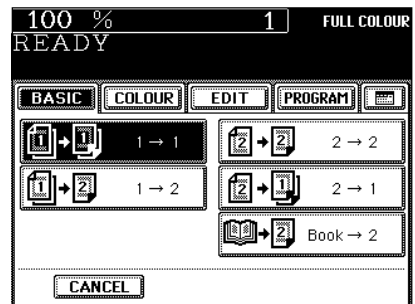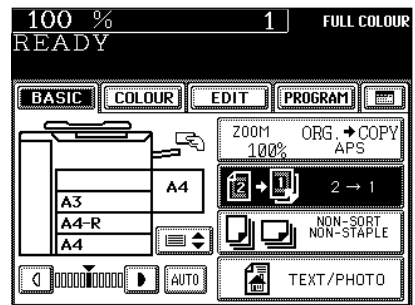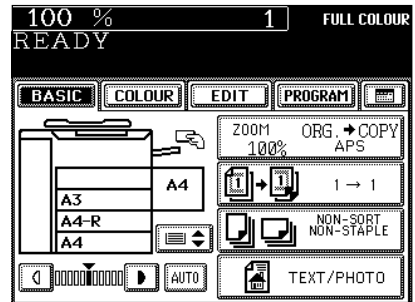
● Select other copy modes as required.

4 Press the $\boxed{\Diamond \text{START}}$ key.

② **1-Sided Originals ▶ 2-Sided Copies**

The optional automatic duplexer must be installed. Duplex copying can be performed in the thin paper ($64{\sim}79g/m^2$) and the plain paper ($80{\sim}105g/m^2$) modes.

1 **Place paper in the drawer(s).** ▶ Page 2-4
- When using this mode in bypass copying (▶ Page 6-5), be sure to specify the paper size.

2 **Place the original(s).** ▶ Page 2-9

3 **On the basic screen, press the key (shaded) on the right.**

```
100 %              1    FULL COLOUR
READY

 BASIC   COLOUR   EDIT   PROGRAM

              ZOOM    ORG. → COPY
              100%         APS
        A4
 A3                        1 → 1
 A4-R                   NON-SORT
 A4                     NON-STAPLE
  |00000 00000|  AUTO      TEXT/PHOTO
```
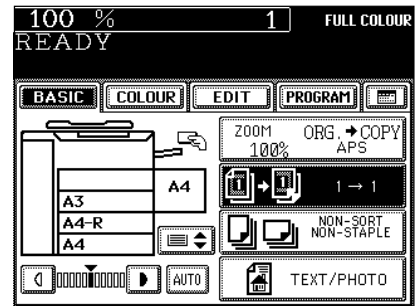
4 **Press the (1→2) key.**

● Select other copy modes as required.

```
100 %              1    FULL COLOUR
READY

 BASIC   COLOUR   EDIT   PROGRAM

    1 → 1              2 → 2

    1 → 2              2 → 1

                     Book → 2

        CANCEL
```

5 **Press the (◇START) key.**
- When placing an original on the glass, perform steps 5 to 6 on page 2-3 continuously.

③ 2-Sided Originals ▶ 2-Sided Copies

The optional reversing automatic document feeder and the automatic duplexer must be installed. Duplex copying can be performed in the thin paper (64~79g/m²) and the plain paper (80~105g/m²) modes.

1 **Place paper in the drawer(s).** ▶ Page 2-4
- When using this mode in bypass copying (▶ Page 6-5), be sure to specify the paper size.

2 **Place the originals.** ▶ Page 2-9

3 **On the basic screen, press the key (shaded) on the right.**
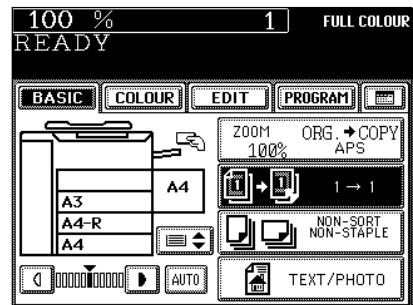
4 **Press the $(2{\rightarrow}2)$ key.**

● Select other copy modes as required.
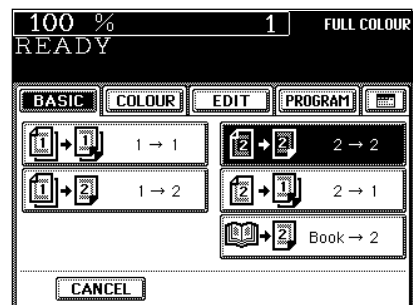
5 **Press the $(\diamond\text{START})$ key.**

The optional reversing automatic document feeder must be installed.

④ 2-Sided Originals ▶ 1-Sided Copies

1 **Place paper in the drawer(s).** ▶ Page 2-4

2 **Place the originals.** ▶ Page 2-9

3 **On the basic screen, press the key (shaded) on the right.**

```
100 %                    1    FULL COLOUR
READY

[BASIC] [COLOUR] [EDIT] [PROGRAM] [▦]

                        ZOOM    ORG.→COPY
                        100%        APS
                  A4   [🗎]→[🗎]    1 → 1
A3
A4-R                   [⬜][⬜]  NON-SORT
A4          [≡]◆                NON-STAPLE
[◁] ▯▯▯▯▮▯▯▯▯ [▷] [AUTO]  [🗎] TEXT/PHOTO
```

3
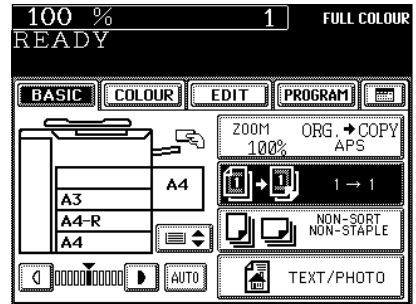
4 **Press the (2→1) key.**

● Select other copy modes as required.

```
100  %                   1    FULL COLOUR
READY

[BASIC] [COLOUR] [EDIT] [PROGRAM] [▦]

[🗎]→[🗎]  1 → 1      [🗎]→[🗎]  2 → 2

[🗎]→[🗎]  1 → 2      [🗎]→[🗎]  2 → 1

                     [📖]→[🗎]  Book → 2

        [ CANCEL ]
```
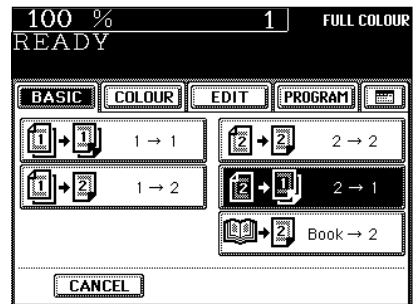
5 **Press the (◇START) key.**

---

⑤ **Book-Type Originals ▶ 2-Sided Copies**

The optional automatic duplexer must be installed. Duplex copying can be performed in the thin paper (64~79g/m²) and the plain paper (80~105g/m²) modes.
*The acceptable paper sizes for this function are A4 or B5 only.

1 **Place paper in the drawer(s).** ► Page 2-4
- When using this mode in bypass copying (► Page 6-5), be sure to specify the paper size.

2 **On the basic screen, press the key (shaded) on the right.**

```
100  %                   1    FULL COLOUR
READY

[BASIC] [COLOUR] [EDIT] [PROGRAM] [▦]

                        ZOOM    ORG.→COPY
                        100%        APS
                  A4   [🗎]→[🗎]    1 → 1
A3
A4-R                   [⬜][⬜]  NON-SORT
A4          [≡]◆                NON-STAPLE
[◁] ▯▯▯▯▮▯▯▯▯ [AUTO]  [🗎] TEXT/PHOTO
```
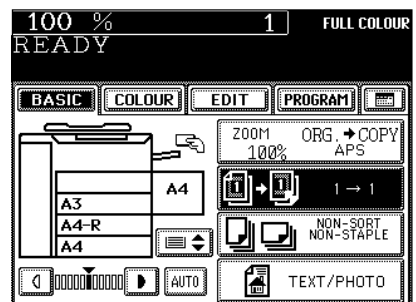
3 Press the $(BOOK \rightarrow 2)$ key.

4 Select the book copying type.
- Press the $(RIGHT \rightarrow RIGHT)$ key if copying should start at a right-hand page and end at a right-hand page. By the same token, you can choose from among the $(RIGHT \rightarrow LEFT)$, $(LEFT \rightarrow LEFT)$ and $(LEFT \rightarrow RIGHT)$ keys.

5 Press the $(BASIC)$ key to enter the basic menu, then select A4 or B5 copy size.

6 If you need a binding space, select the book margin mode from the Image Shift function (► Page 5-3).

● Select other copy modes as required.
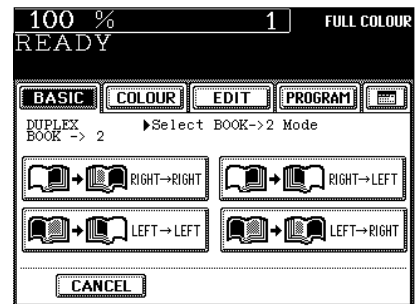
7 Place the first page(s) to be copied on the glass, and press the $(\lozenge START)$ key.
- If you do not copy your originals from the first page, the copies will not be arranged in the same order as the original.
- Centre the book on the yellow indicator line with its bottom toward you. Book-type originals ► Page 2-10
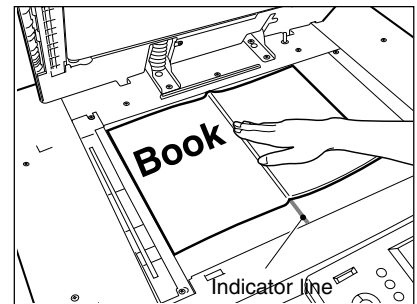
8 Turn to the next page, set the book again and press the $(\lozenge START)$ key.
- Pressing the (YES) key and then the $(\lozenge START)$ key also continues copying.
- Repeat the procedure above until all your originals have been scanned.

9 After all your originals have been scanned, press the $(FINISHED)$ key.
- Press the $(COPY FINAL PAGE)$ key if the last original has only one page.
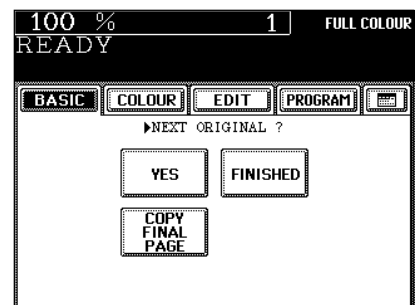
4. COPY DENSITY ADJUSTMENT

There are two types of image density adjustments: manual mode(default setting) and automatic mode. In the manual mode, you can select the desired level of image density. It is recommended that lighter-density originals be copied in the manual copy density mode. In the automatic mode, the sensors automatically detect the density of each original and select the optimum image density and background level.

3

Manual Copy Density Mode

1 **Place paper in the drawer(s).** ► Page 2-4

2 **Place the original(s).** ► Page 2-9

3 **Press either ▯ or ▮ key to adjust the copy density to the desired level.**

- Each time you press the ▯ or ▮ key, your copies will become lighter or darker, respectively.

● Select other copy modes as required.
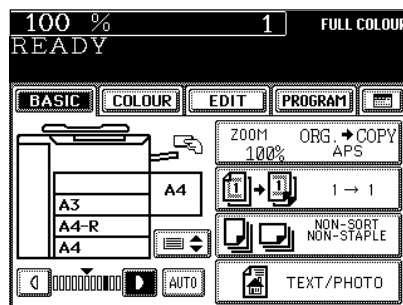
4 **Press the ◇START key.**

Automatic Copy Density Mode

1 **Place paper in the drawer(s).** ► Page 2-4

2 **Place the original(s).** ► Page 2-9

3 **Press the AUTO key.**

● Select other copy modes as required.

4 **Press the ◇START key.**

> **Tip**
>
> In the automatic copy density mode, the background level is detected during copying, so the copying speed becomes slower.
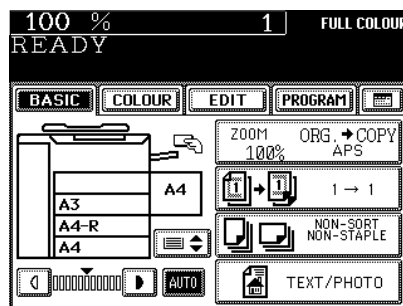
5. COLOUR MODE

This function is to switch the colour copy mode and black-and-white copy mode.

1 Press the desired colour mode selection key.
- The lamp inside of the selected key lights.
  - -(FULL COLOUR) : Regardless of colour, all originals are colour-copied (default setting).
  - -(BLACK) : Regardless of colour, all originals are copied in black.
  - -(AUTO COLOUR) : The type of original is automatically recoginized. Coloured originals are colour-copied, and black-and-white originals are copied in black-and-white.

- The selected colour mode is displayed in the top right corner of the touch panel.

Tips

- In the AUTO COLOUR mode, the colours of originals are recognized during copying, so the copying speed becomes slower.
- In the AUTO COLOUR mode, if the colour area is too small or the colours are close to black or they are too light, colour originals may be copied in black. In this case, select the FULL COLOUR mode.
- Yellowish originals or originals with a coloured background may be automatically copied in colour even though they are black-and-white. To be certain to make the copies in the desired mode, select FULL COLOUR or BLACK.
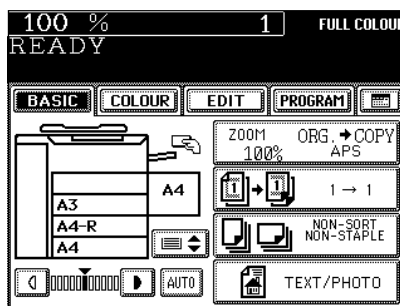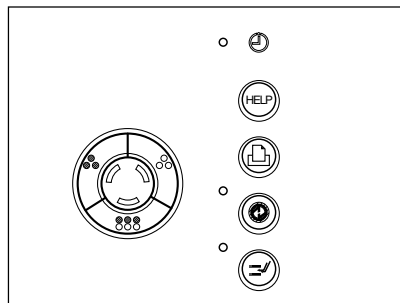
6. ORIGINAL MODE

By selecting an original mode according to the type of your originals, you can make copies with the suitable image.
- The Advance Image Enhancement mode can be used when the optional AI board is installed.
* Be sure to select the original mode after having selected the colour mode.

1 **Place paper in the drawer(s).** ► Page 2-4

2 **Place the original(s).** ► Page 2-9

3 **On the basic screen, press the key (shaded) on the right.**
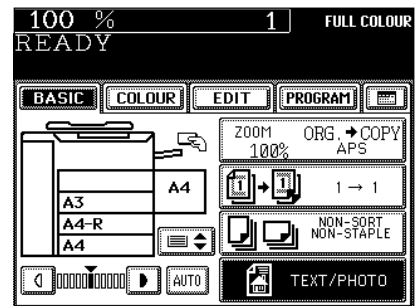
4 **According to the type of your original, choose the most suitable image type mode by pressing one of the keys:**

(TEXT/PHOTO): Original with text and printed image mixed together (default setting)

(TEXT): Original with text only (or text and line artwork)

(PRINTED IMAGE): Original with printed photos using half tone dot patterns.

(PHOTO): Original with photos printed on photographic paper.

(MAP): Original with fine illustrations and text

(ADVANCED IMAGE) (Optional):

The copier automatically recognizes the contents of the original in each block or originals in each page and makes copies in appropriate modes. This is suitable for copying several types of originals mixed together.

* In the Advanced Image Enhancement mode, the patterns of originals are recognized during copying, so the copying speed becomes slower.

● Select other copy modes as required.

5 **Press the ◇START key.**
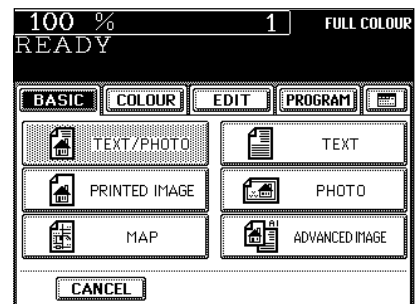
4. COLOUR EDITING AND ADJUSTMENT

4

1. MONOCOLOUR COPYING

You can select one colour out of the 10 colours of the colour sample seal to make a monocolour copy.

1 **Place paper in the drawer(s).** ► Page 2-4

2 **Place the original(s).** ► Page 2-9

3 **Press the** (COLOUR) **key to enter the colour menu.**
Then press the (MONOCOLOUR) **key.**
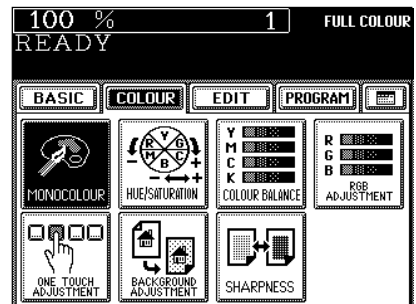
4 **Press the desired copy colour key.**
- Press the (MAGENTA) key for instance.

Note

Refer to the colour sample seal above the touch panel.
► Page 1-4

● Select other copy modes as required.

5 **Press the** (◇START) **key.**
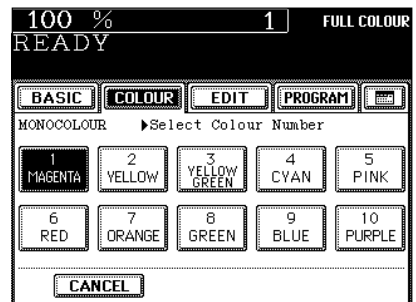
2. HUE ADJUSTMENT

This function is available to allow you to adjust the hue by changing the hue circle.

1 **Place paper in the drawer(s).** ► Page 2-4

2 **Place the original(s).** ► Page 2-9

3 **Press the $\boxed{\text{COLOUR}}$ key to enter the colour menu. Then press the $\boxed{\text{HUE/SATURATION}}$ key.**
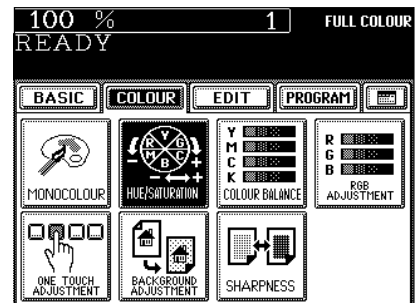
4 **Press the $\boxed{\text{HUE}}$ key, then the $\boxed{+}$ or $\boxed{-}$ key to adjust the hue.**

- Pressing the $\boxed{+}$ key brings the colour closer to the next clockwise colour while pressing the $\boxed{-}$ key brings it closer to the next anticlockwise colour.
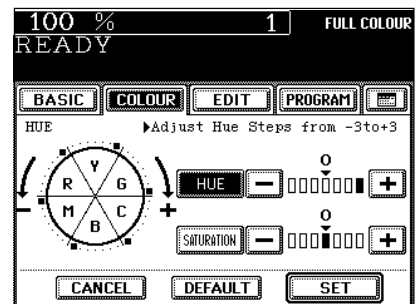
5 **Press the $\boxed{\text{SET}}$ key.**

● Select other copy modes as required.

6 **Press the $\boxed{\Diamond\text{START}}$ key.**

Cancelling the Hue Adjustment

There are two ways for clearing the setting.

① Press the $\boxed{+}$ or $\boxed{-}$ key on the HUE column to move the indicator to 0, then press the $\boxed{\text{SET}}$ key.

② Press the $\boxed{\text{DEFAULT}}$ key, then the $\boxed{\text{SET}}$ key.
   *The saturation setting also becomes the default mode.

4
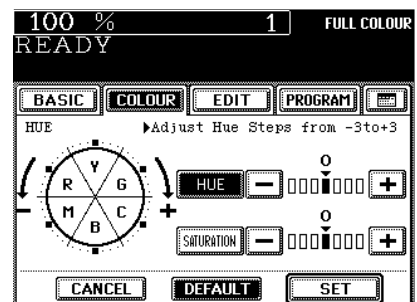
3. SATURATION

This function allows you to adjust the saturation of copies.

1 **Place paper in the drawer(s).** ► Page 2-4

2 **Place the original(s).** ► Page 2-9

3 **Press the** `COLOUR` **key to enter the colour menu. Then press the** `HUE/SATURATION` **key.**
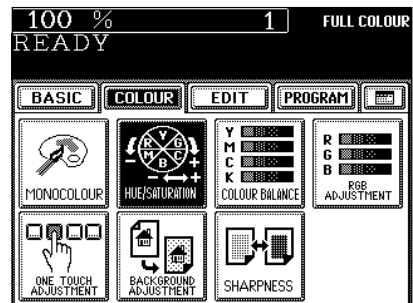
4 **Press the** `SATURATION` **key, then the** `+` **or** `-` **key to adjust the saturation.**

- Pressing the `+` key increases the brightness while pressing the `-` key decreases the brightness.
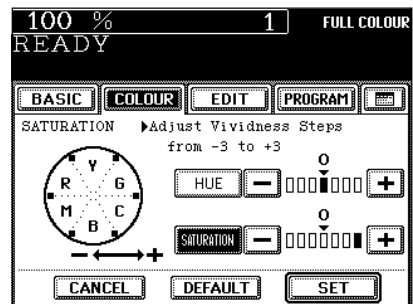
5 **Press the** `SET` **key.**

● Select other copy modes as required.

6 **Press the** `◇START` **key.**

Cancelling the Saturation Adjustment

There are two ways for clearing the setting.

① Press the `+` or `-` key on the SATURATION column to move the indicator to 0, then press the `SET` key.

② Press the `DEFAULT` key, then the `SET` key.
  *The hue setting also becomes the default mode.
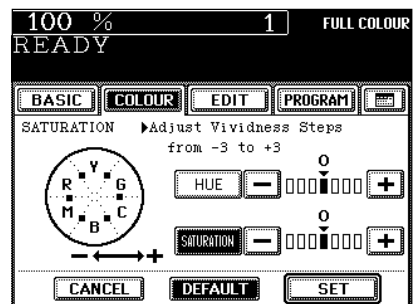
4. COLOUR BALANCE (YMCK ADJUSTMENT)

This function allows you to adjust the colour balance of copies by changing the strength of the primary colours (Yellow(Y), Magenta(M), Cyan(C) and Black(K)).

1 Place paper in the drawer(s). ► Page 2-4

2 Place the original(s). ► Page 2-9

3 Press the `COLOUR` key to enter the colour menu. Then press the `COLOUR BALANCE` key.
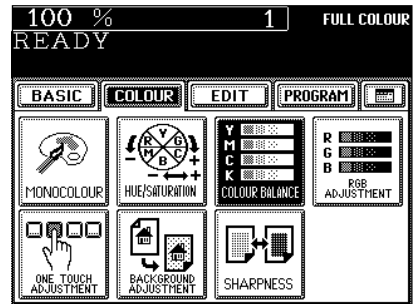
4 Press the `+` or `-` key to adjust the colour balance.
- Pressing the `+` key enhances the tint of the colour while pressing the `-` key decreases the tint of the colour.
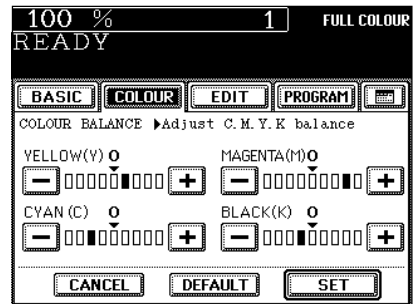
5 Press the `SET` key.

● Select other copy modes as required.

6 Press the `◇START` key.

Cancelling the Colour Balance Adjustment

There are two ways for clearing the setting.
① Press the `+` or `-` key on the column you want to cancel to move the indicator to 0, then press the `SET` key.
② If you want to cancel all the 4 adjustments, press the `DEFAULT` key, then the `SET` key.

4-5
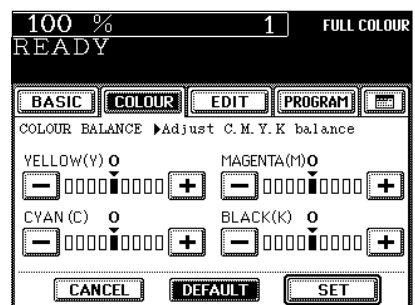
5. RGB ADJUSTMENT

This function allows you to adjust the colour balance by changing the strength of Red(R), Green(G) and Blue(B).

1 Place paper in the drawer(s). ► Page 2-4

2 Place the original(s). ► Page 2-9

3 Press the (COLOUR) key to enter the colour menu. Then press the (RGB ADJUSTMENT) key.
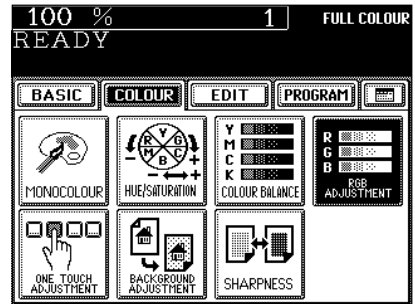
4 Press the (+) or (-) key to adjust the colour balance.
- Pressing the (+) key enhances the tint of the colour while pressing the (-) key decreases the tint of the colour.
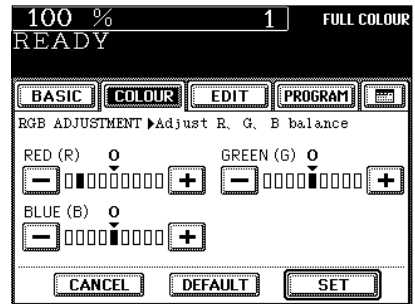
5 Press the (SET) key.

● Select other copy modes as required.

6 Press the (◇START) key.

Cancelling the RGB Adjustment

There are two ways for clearing the setting.
① Press the (+) or (-) key on the column you want to cancel to move the indicator to 0, then press the (SET) key.
② If you want to cancel all the 3 adjustments, press the (DEFAULT) key, then the (SET) key.
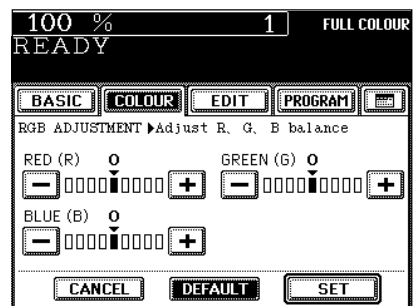
6. ONE-TOUCH ADJUSTMENT

You can make the image quality warm, cool, vivid or clear with just one touch.

1 **Place paper in the drawer(s).** ► Page 2-4

2 **Place the original(s).** ► Page 2-9

3 **Press the** `COLOUR` **key to enter the colour menu.**
Then press the `ONE TOUCH ADJUSTMENT` **key.**
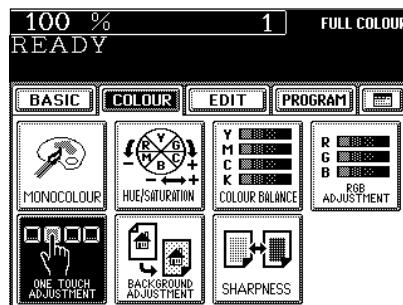
4 **Press the** `WARM` **(** `COOL`, `VIVID`, **or** `CLEAR` **)**
key.
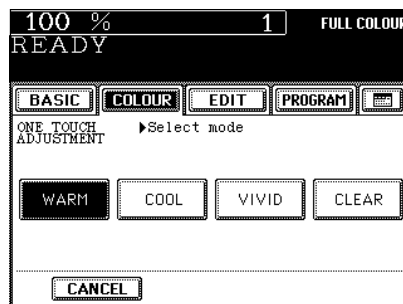
● Select other copy modes as required.

5 **Press the** `◇START` **key.**

7. BACKGROUND ADJUSTMENT

This function allows you to emphasize the background of light colour originals or to avoid copying the background of dark colour originals or rear side of originals.
This function is available in the black or monocolour mode as well.
*The automatic density mode is not available with this function.

1 **Place paper in the drawer(s).** ► Page 2-4

2 **Place the original(s).** ► Page 2-9

3 **Press the COLOUR key to enter the colour menu. Then press the BACKGROUND ADJUSTMENT key.**
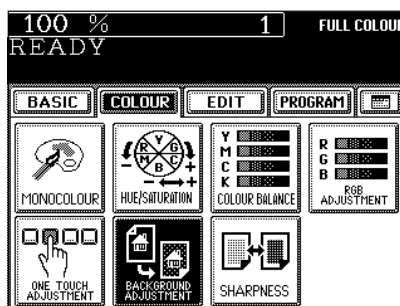
4 **Press the ← LIGHT (or DARK →) key.**

5 **Press the SET key.**

● Select other copy modes as required.

6 **Press the ◇START key.**

Cancelling the Background Adjustment

There are two ways for clearing the setting.
① Press the ← LIGHT or DARK → key on the Background column to move the indicator to 0, then press the SET key.
② Press the DEFAULT key, then the SET key.

8. SHARPNESS ADJUSTMENT

This function allows you to emphasize the letters and edges of images.
This function is available in the black or monocolour mode as well.

1 **Place paper in the drawer(s).** ► Page 2-4

2 **Place the original(s).** ► Page 2-9

3 **Press the ⬚COLOUR⬚ key to enter the colour menu.**
Then press the ⬚SHARPNESS⬚ key.
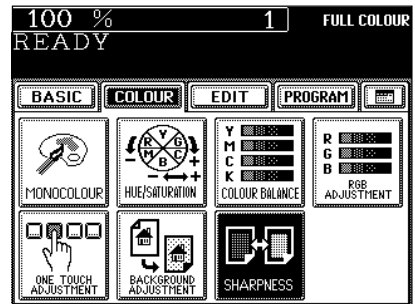
4 **Press the ⬚← SOFT⬚ (or ⬚SHARP →⬚) key.**
- Pressing the ⬚← SOFT⬚ key suppresses the moire fringe
while pressing the ⬚SHARP →⬚ key emphasizes the letters
and sharpens the fine lines.

5 **Press the ⬚SET⬚ key.**
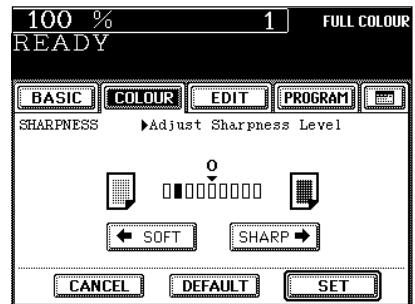
● Select other copy modes as required.

6 **Press the ⬚◇START⬚ key.**

Cancelling the Sharpness Adjustment

There are two ways for clearing the setting.
① Press the ⬚← SOFT⬚ or ⬚SHARP →⬚ key on the Sharpness
column to move the indicator to 0, then press the ⬚SET⬚ key.
② Press the ⬚DEFAULT⬚ key, then the ⬚SET⬚ key.

4

5. USING THE EDITING FUNCTIONS

5

1. IMAGE SHIFT

With this feature, a margin for binding is created on each copy. You can place a binding margin on either the right or left side of the copy. You can also create binding margins on copies of book originals if you use this mode in combination with the Dual-Page mode (double-sided) or duplex copying from book originals.
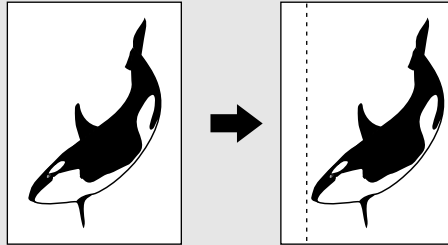
**Providing Right or Left Margin**

1 **Place paper in the drawer(s).** ► Page 2-4
- When using this mode in bypass copying (► Page 6-5), be sure to specify the paper size.

2 **Place the original(s).** ► Page 2-9

3 **Press the (EDIT) key to enter the editing menu, and press the (IMAGE SHIFT) key.**

```
100  %                 1    FULL COLOUR
READY

BASIC   COLOUR   EDIT   PROGRAM

IMAGE SHIFT  EDGE ERASE  DUAL PAGE

FULL IMAGE   2IN1/4IN1  MAGAZINE SORT   Next
```

4 **Press the (LEFT) (or (RIGHT)) key according to your desired binding side.**

```
100  %                 1    FULL COLOUR
READY

BASIC   COLOUR   EDIT   PROGRAM

IMAGE SHIFT  ►Select LEFT,RIGHT
              or BOOK

LEFT    RIGHT    BOOK

CANCEL
```
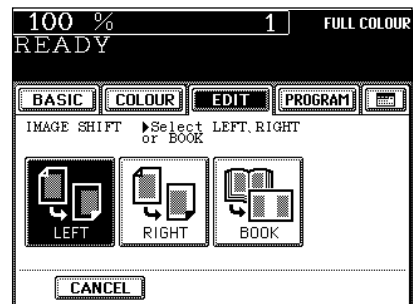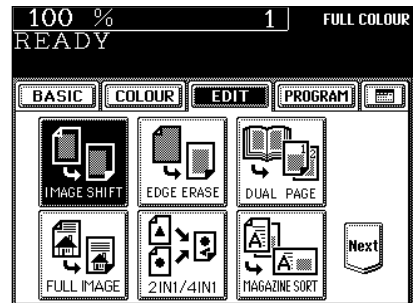
5 Adjust the binding margin, then press the $\boxed{\text{SET}}$ key.
- The default width of the margin is 7 mm.
- To adjust the width, press the $\boxed{\text{◄ 0mm}}$ or $\boxed{\text{30mm ►}}$ key to select the desired number, then press the $\boxed{\text{SET}}$ key.
- In duplex copying, margins on the back are created on the other side of those in the front.
  Duplex copying ► Page 3-9

● Select other copy modes as required.

6 Press the $\boxed{\text{◇START}}$ key.

```
100 %              1      FULL COLOUR
READY

BASIC   COLOUR   EDIT   PROGRAM

IMAGE SHIFT   ▶Set Image Shift
               Margin
→‖←FRONT   FRONT     Amount :    7  mm
      ↓      BACK      Amount :    7  mm
  ↑                   ◄  0mm   30mm ►
  BACK
       CANCEL                    SET
```
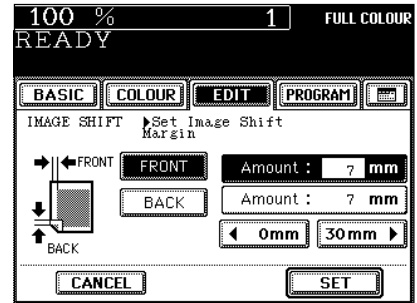
(**Providing a Bookbinding Margin**)

When Book Margin is selected, use it in conjunction with the Duplex Copying mode from book-type originals (► Page 3-13) or the Dual-Page mode (double-sided) (► Page 5-6).

5

1 Press the $\boxed{\text{EDIT}}$ key to enter the editing menu, and press the $\boxed{\text{IMAGE SHIFT}}$ key.

```
100 %              1      FULL COLOUR
READY

BASIC   COLOUR   EDIT   PROGRAM

IMAGE SHIFT   EDGE ERASE   DUAL PAGE

FULL IMAGE   2IN1/4IN1   MAGAZINE SORT   Next
```

2 Press the $\boxed{\text{BOOK}}$ key.

```
100 %              1      FULL COLOUR
READY

BASIC   COLOUR   EDIT   PROGRAM

IMAGE SHIFT   ▶Select LEFT, RIGHT
               or BOOK

LEFT       RIGHT       BOOK

       CANCEL
```
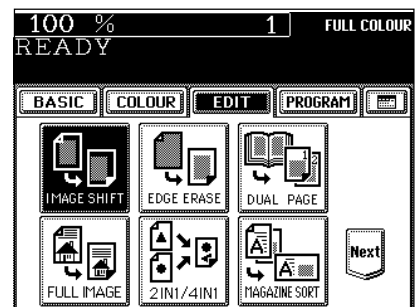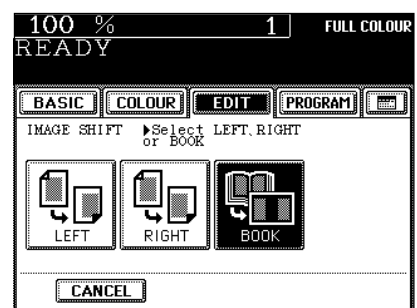
3 Adjust the width of the margin, then press the $\boxed{\text{SET}}$ key.
- The default width of the margin is 14 mm.
- To adjust the width, press the $\boxed{\text{◄ 2mm}}$ or $\boxed{\text{30mm ►}}$ key to select the desired number, then press the $\boxed{\text{SET}}$ key.

```
100 %              1      FULL COLOUR
READY

BASIC   COLOUR   EDIT   PROGRAM

IMAGE SHIFT   ▶Set Image Shift
               Margin

              AMOUNT :   14  mm
→‖←           ◄  2 mm    30mm ►

       CANCEL                    SET
```

2. EDGE ERASE

If your original has a dirty or torn edge, it may be reproduced as a black stain on the copy. In that case, use Edge Erase Copying. A white border is created along the edges of the copy, eliminating those black stains.
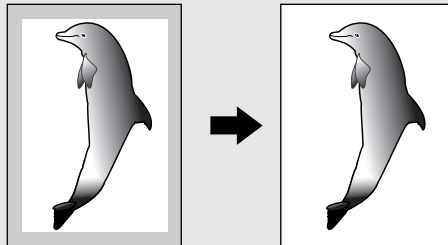
1 **Place paper in the drawer(s).** ► Page 2-4
- When using this mode in bypass copying (► Page 6-5), be sure to specify the paper size.

2 **Place the original(s).** ► Page 2-9

3 Press the (EDIT) key to enter the editing menu, and press the (EDGE ERASE) key.
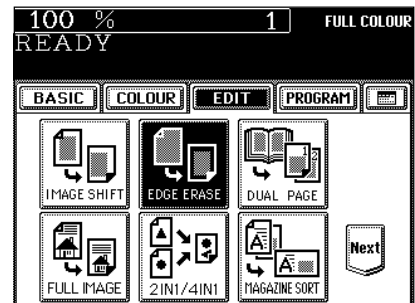
4 **Adjust the width of the white border, then press the (SET) key.**
- The default width of the white border is 5 mm.
- To adjust the width, press the (◄ 2mm) or (20mm ►) key to select the desired number, then press the (SET) key.
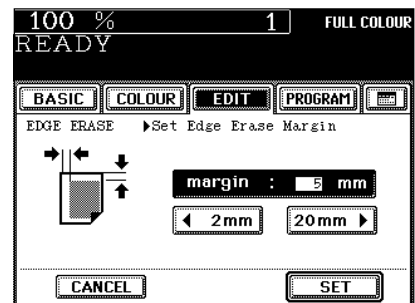
● Select other copy modes as required.

5 Press the (◊ START) key.

3. BOOK CENTRE ERASE

This function allows you to erase the shadow in the centre of a book original.
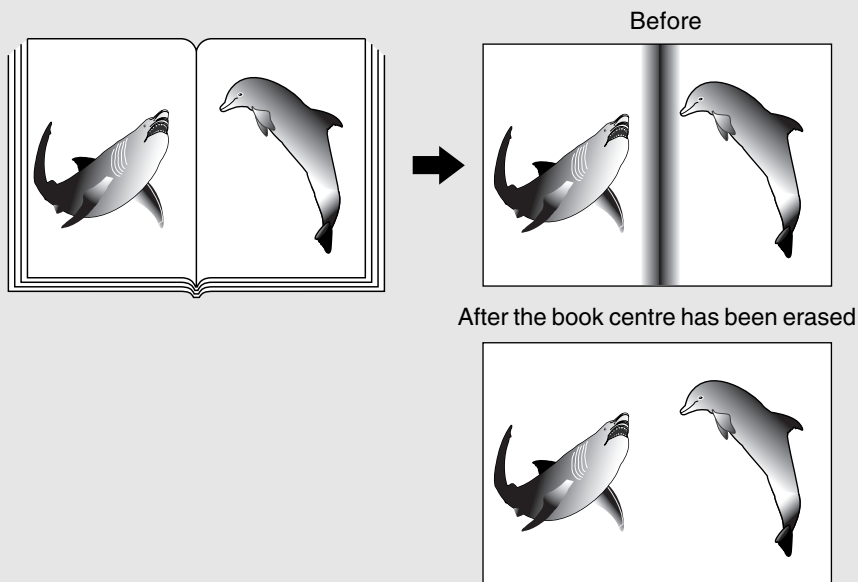
Before

After the book centre has been erased

1 **Place paper in the drawer(s).** ► Page 2-4
- When using this mode in bypass copying (► Page 6-5), be sure to specify the paper size.

2 **Place the original(s).** ► Page 2-9

3 **Press the EDIT key to enter the editing menu, and press the BOOK CENTER ERASE key.**
- If the key for the desired function is not shown, press the Next key to switch the screen.

```
100 %              1    FULL COLOUR
READY

BASIC   COLOUR   EDIT   PROGRAM

XY ZOOM   EDITING   CENTERING   Pre

IMAGE REPEAT   BOOK CENTER ERASE
```

4 **Adjust the width of the book centre erase margin, then press the SET key.**
- The default width of the book centre erase margin is 10 mm.
- To adjust the width, press the ◄ 2mm or 50mm ► key and select the desired number.
- Select other copy modes as required.

```
100 %              1    FULL COLOUR
READY

BASIC   COLOUR   EDIT   PROGRAM

BOOK CENTER ERASE ►Set Erase Margin

                ERASE MARGIN :   10 mm
  ►|◄            ◄ 2mm    50mm ►

CANCEL                        SET
```

5 **Press the ◇ START key.**
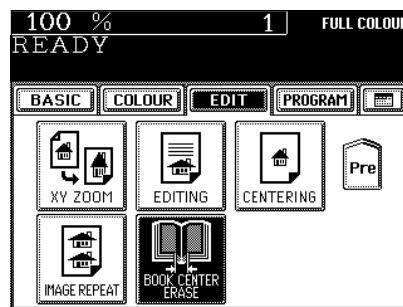
4. DUAL-PAGE

Utilizing this feature allows the facing pages of a book or magazine to be copied page by page onto two separate sheets of paper or duplex-copied on one sheet. There is no need to move the original on the glass. You can also place a pair of A4 (B5 or LT) sized originals side by side and copy them on separate sheets of paper.

* Only A4, B5 or LT sized sheets of paper can be used in this mode.
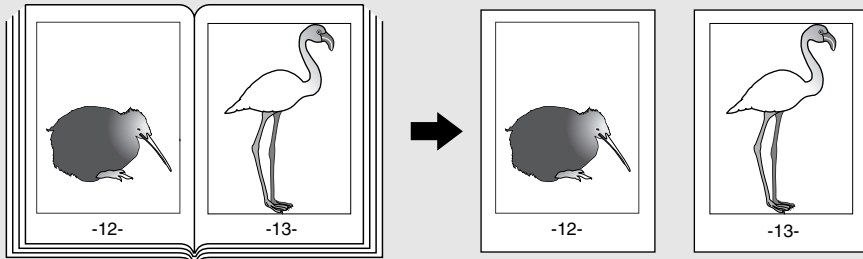
1 **Place paper in the drawer(s).** ► Page 2-4
   - When using this mode in bypass copying (► Page 6-5), be sure to specify the paper size.

2 **Press the (EDIT) key to enter the editing menu, and press the (DUAL PAGE) key.**
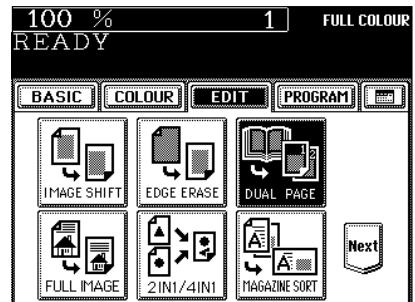

3 **Press the (1 SIDE) (or (2 SIDE)) key.**
   - Select the (1 SIDE) key to make copies of the facing pages on two separate sheets of paper page by page. Select the (2 SIDE) key to make duplex copies of them on one sheet.

4 **Press the (BASIC) key to enter the basic menu, then select A4 (B5, LT) copy size.**

5 **If you need a binding margin, set the bookbinding margin** (► Page 5-3)**.**

   ● Select other copy modes as required.
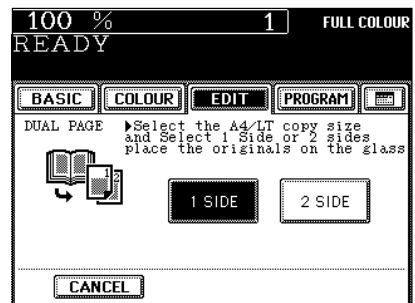
6 **Place the first page(s) to be copied on the glass, and press the ◇START key.**

- If you do not copy your originals from the first page, the copies will not be arranged in the same order as the original.
- Centre the book on the yellow indicator line with the bottom toward you. Book-type originals ▶ Page 2-10
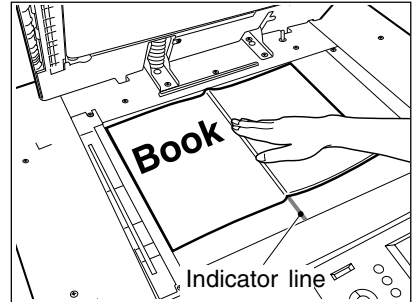
7 **Turn to the next page, set the book again and press the ◇START key.**

- Pressing the YES key and then the ◇START key also continues copying.
- Repeat the above procedure until all your originals have been scanned.

8 **After all your originals have been scanned, press the FINISHED key.**

- Press the COPY FINAL PAGE key if the last original has only one page.

5
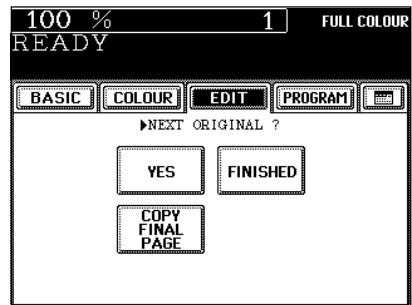
5. FULL IMAGE

When the image occupies the entire original (to the edges), use Full Image Copying to reduce the ratio a little bit so that the edges of the image will not be missed.
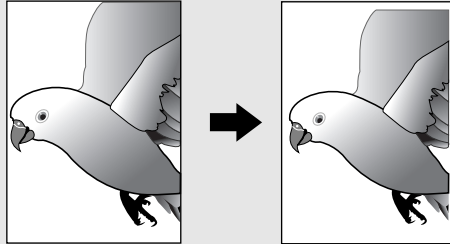
1 **Place paper in the drawer(s).** ▶ Page 2-4
- When using this mode in bypass copying (▶ Page 6-5), be sure to specify the paper size.

2 **Place the original(s).** ▶ Page 2-9

3 **Press the ⟮EDIT⟯ key to enter the editing menu, and press the ⟮FULL IMAGE⟯ key.**

- The image is automatically reduced by a few percent so that the entire image can be copied on a sheet.
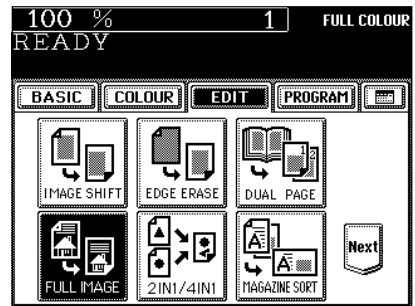
● Select other copy modes as required.

4 **Press the ⟮◇ START⟯ key.**

6. 2 IN 1 / 4 IN 1

This feature allows multiple originals to be reduced and copied onto a single sheet of paper. There are two modes: 2 IN 1 copying, where two originals are copied onto a single sheet, and 4 IN 1 copying, where four originals are copied onto a single sheet. In addition, duplex 2 IN 1 / 4 IN 1 modes are available, where four/eight originals can be copied to two sides of a single sheet of paper.
* This mode cannot be used in combination with the AUTO COLOUR mode (► Page 3-16).
* 2 IN 1/4 IN 1 duplex copying mode requires the optional automatic duplexer to be installed.
* This mode cannot be used in combination with reduction/enlargement copying.

The combination of page arrangement differs depending on the direction of originals set on the optional reversing automatic document feeder.

● **2IN1**
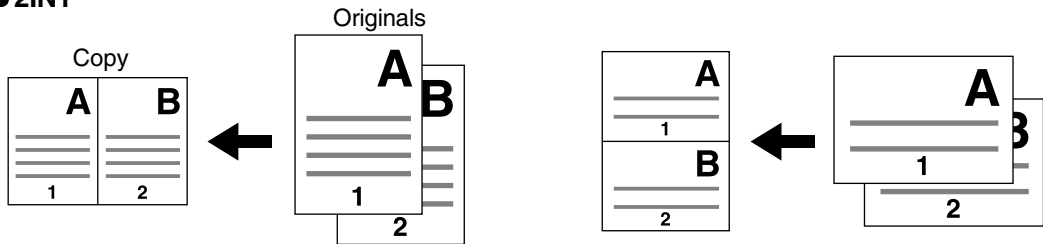
● **4IN1**
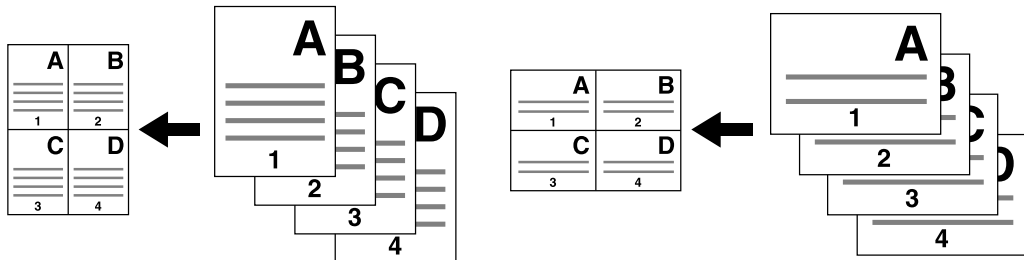
● **2IN1 DUPLEX**
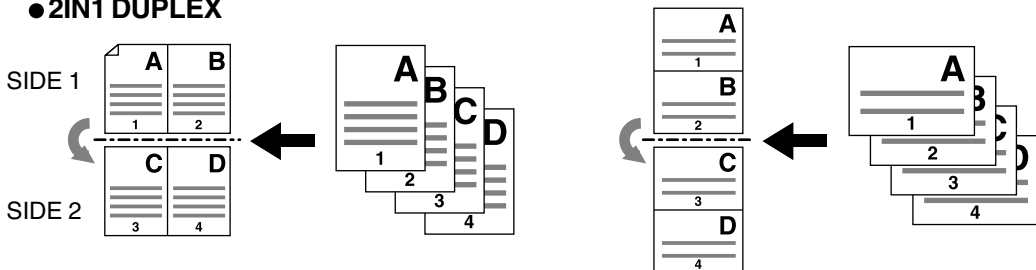
● **4IN1 DUPLEX**
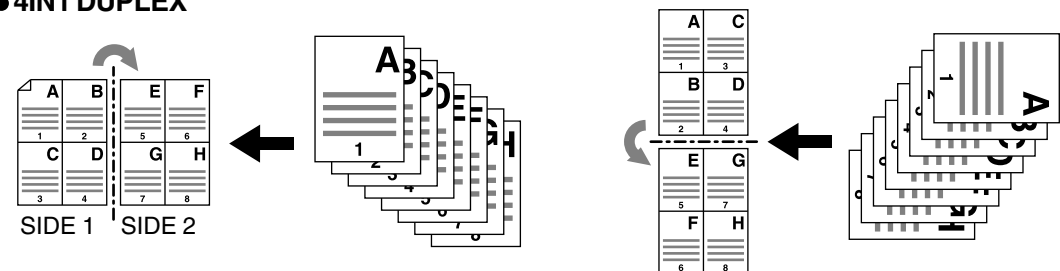
When a copy is turned with the line —·—·— as a pivot, originals are printed on side 2 (back face) as shown.

6. 2 IN 1 / 4 IN 1 (Cont.)

1 **Place paper in the drawer(s).** ► Page 2-4
- When using this mode in bypass copying (► Page 6-5), be sure to specify the paper size.

Tip

To make copies onto paper which is not the same size as originals, press the (ZOOM...) key to display the screen on the right, then press the desired paper size and the (AMS) key.

2 **Place the originals.** ► Page 2-9

3 **Press the (EDIT) key to enter the editing menu, and press the (2IN1/4IN1) key.**
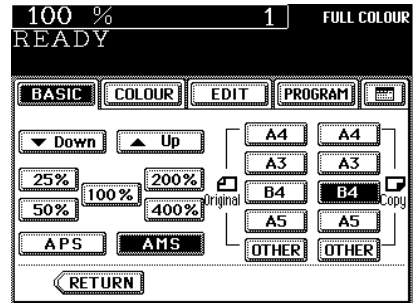
4 **Select the type of image combination.**
- Press the (2IN1) (or (4IN1), (2IN1 DUPLEX) or (4IN1 DUPLEX)) key.
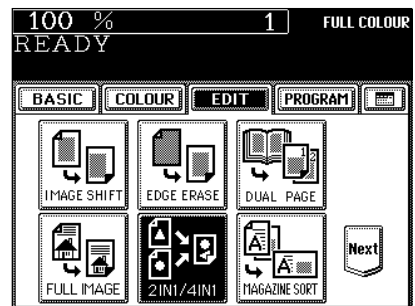
5 **Select the type of the original.**
- Press the (1 SIDE) (or (2 SIDE)) key.
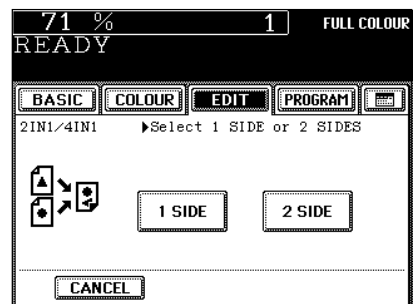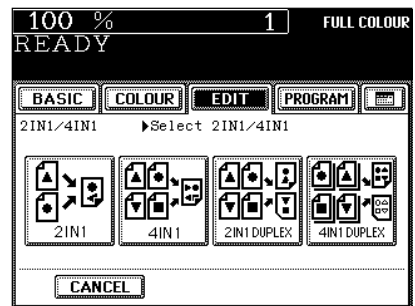
● Select other copy modes as required.

6 **Press the (◇ START) key.**
- When placing an original on the glass, perform steps 5 to 6 on page 2-3 continuously.

7. MAGAZINE SORT (FROM THE EDITING MENU)

The magazine sort mode allows 1-sided originals to be copied and sorted so that they can be folded and bound along a centre line like typical magazines or booklets. A3, A4-R, B4, LD and LT-R are available.

• The optical automatic duplexer must be installed.

* This mode cannot be used in combination with the AUTO COLOUR mode (► Page 3-16).

● Example of copying a 12-page document
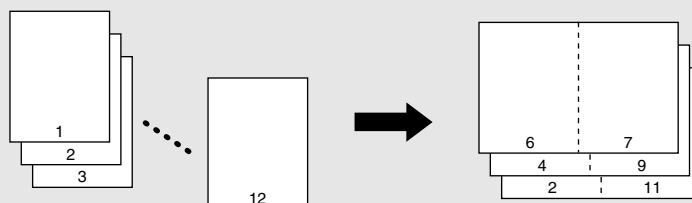
• If used in combination with the optional finisher (MJ-1020) equipped with saddle stitch capabilities, copies can be automatically folded in half and stapled along their centre line.
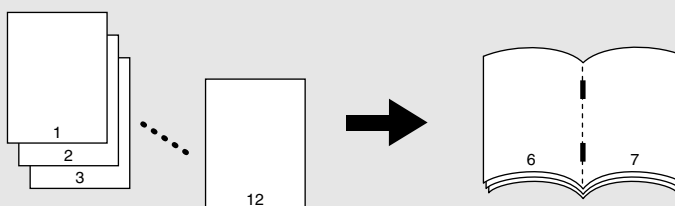
* There are two Magazine Sort procedures available. For the mode operated from the BASIC menu when the finisher (optional) is installed, see page 7-6.

1 Place paper in the drawer(s). ► Page 2-4

2 Select the paper type.
For drawer feeding ► Page 3-3 (step 3)
For bypass feeding ► Page 6-7 (step 4)

3 Place the original(s). ► Page 2-9
- When placing them in the reversing automatic document feeder (optional), set them by referring to the order of pages in the illustrations above.
- When placing them on the glass, place the first page of the originals first.

4 Press the (EDIT) key to enter the editing menu, and press the (MAGAZINE SORT) key.

5 **Adjust the binding margin and press the (SET) key.**
- The default width of the margin is 12 mm.
- To adjust the width, press the (◄ 2mm) or (30mm ►) key to select the desired number, then press the (SET) key.

```
100 %              1    FULL COLOUR
READY

BASIC  COLOUR  EDIT  PROGRAM
MAGAZINE    ►Select Center Margin
SORT


            AMOUNT :  12  mm
            ◄ 2 mm    30mm ►
    CANCEL                    SET
```
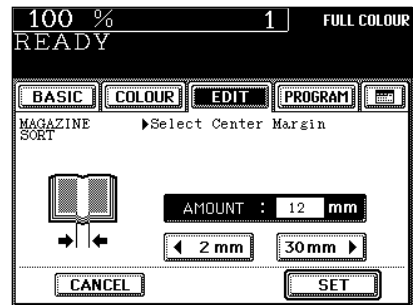
- If the optional finisher (MJ-1020) equipped with the saddle stitcher is installed, copies can be automatically stapled along their centre line. To have copies stapled, press the (STAPLE ON) key.
- Maximum number of sheets that can be stapled ► Page 7-7

Tip

If the binding margin is set as less than 12mm and the (STAPLE ON) key is pressed, the paper may not exit normally.
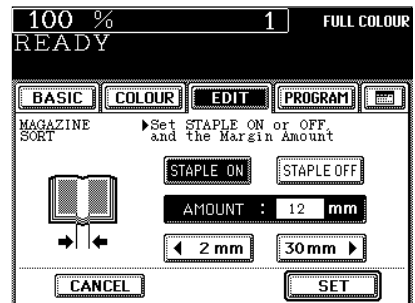
```
100 %              1    FULL COLOUR
READY

BASIC  COLOUR  EDIT  PROGRAM
MAGAZINE    ►Set STAPLE ON or OFF.
SORT         and the Margin Amount
          STAPLE ON    STAPLE OFF
            AMOUNT :  12  mm
            ◄ 2 mm    30mm ►
    CANCEL                    SET
```

● Select other copy modes as required.

6 **Press the (◇ START) key.**
- When placing an original on the glass, perform steps 5 to 6 on page 2-3 continuously.

8. X-Y ZOOM

You can make copies with different reproduction ratios set for the X (horizontal) and Y (vertical) directions, respectively.
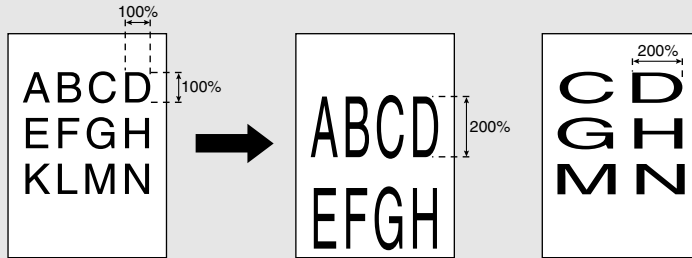
100%

ABCD
EFGH
KLMN

100%

➡

ABCD
EFGH

200%

200%

C D
G H
M N

1 **Place paper in the drawer(s).** ► Page 2-4

2 **Place the original(s).** ► Page 2-9

3 **Press the EDIT key to enter the editing menu, and press the XY ZOOM key.**

- If the key for the desired function is not shown, press the Next key to switch between the screens.
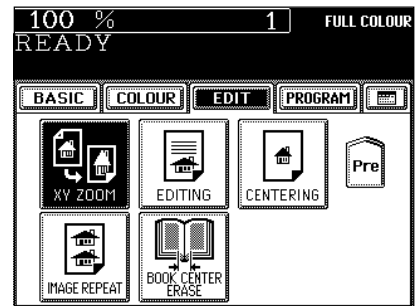
4 **Set the reproduction ratios for the X (horizontal) and Y (vertical) directions, respectively.**

- Using the 25%< and >400% keys on the screen, set the reproduction ratio for X and press the upper SET key. Similarly, set the reproduction ratio for Y.

5 **Press the lower SET key.**
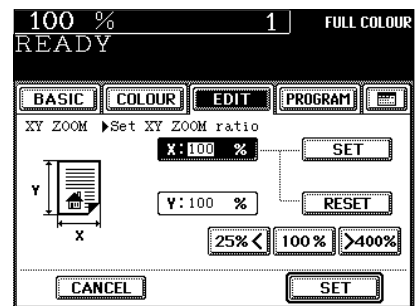
● Select other copy modes as required.

6 **Press the ◇ START key.**

9. IMAGE EDITING

Trimming/Masking

You can select an area on an original and copy it with the area trimmed (only the inside of the area copied) or masked (only the outside of the area copied). One rectangular area can be specified on an original.

* Image editing is only possible with standard sized originals.
* If the settings of the original and copy sizes are not made appropriately, the image may not be copied completely.

Trimming   Masking
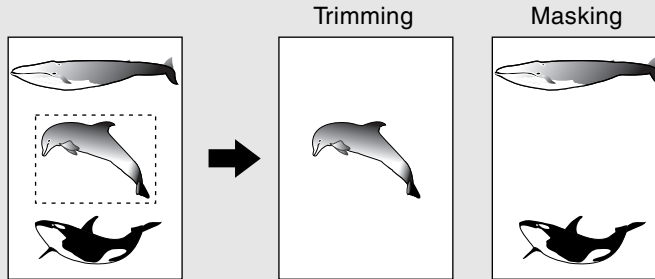
1 **Place paper in the drawer(s).** ► Page 2-4
- When using this mode in bypass copying (► Page 6-5), be sure to specify the paper size.

2 **Press the `EDIT` key to enter the editing menu, and press the `EDITING` key.**
- If the key for the desired function is not shown, press the `Next` key to switch the screen.
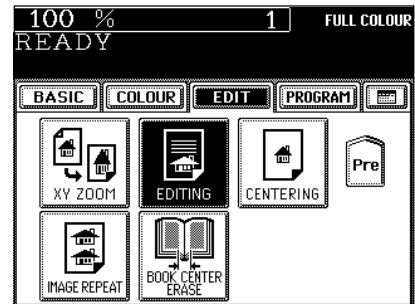
3 **Press the `TRIM` (or `MASK`) key.**

4 **Place an original on the glass to specify the area.**
- Set the original face up with the bottom toward you, fit its top left corner against the top left corner of the glass, and align it with the original scale.

5 **Using the original scale on the left and the inner (top) scale, read the position of the desired area as follows:**
- X1 Distance from the top left to the left edge of the specified area.
- X2 Distance from the top left to the right edge of the specified area.
- Y1 Distance from the top left to the upper edge of the specified area.
- Y2 Distance from the top left to the lower edge of the specified area.

6 **Enter the distance values read in step 5 for the specified area.**
- Key in the value for X1 with the digital keys and press the upper $\boxed{\text{SET}}$ key.
- Similarly, set the values for X2, Y1 and Y2.

7 **Press the lower $\boxed{\text{SET}}$ key.**

8 **Place the original(s) on the glass face down and with its bottom toward you and with its top left aligned against the original scale on the left side.**

● Select other copy modes as required.

9 **Press the $\boxed{\Diamond \text{ START}}$ key.**

5-15

9. IMAGE EDITING (Cont.)

Mirror Image

Copies are made with images completely reversed in terms of right and left.
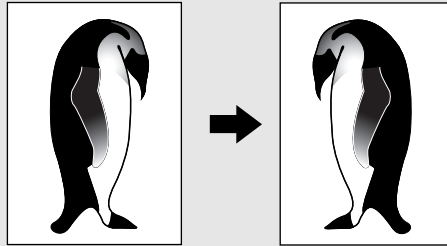
1 **Place paper in the drawer(s).** ► Page 2-4
- When using this mode in bypass copying (► Page 6-5), be sure to specify the paper size.

2 **Place the original(s).** ► Page 2-9

3 **Press the (EDIT) key to enter the editing menu, and press the (EDITING) key.**

- If the key for the desired function is not shown, press the (Next) key to switch the screen.
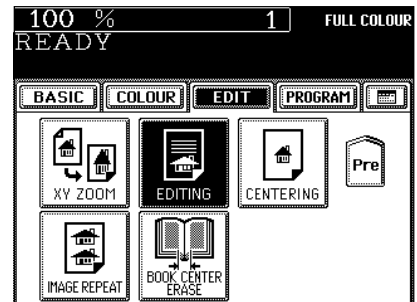
4 **Press the (MIRROR) key.**
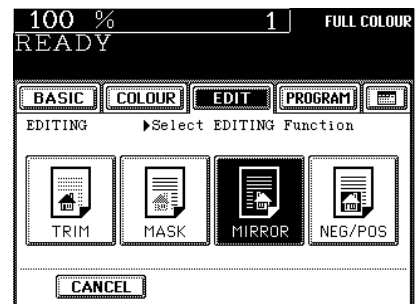
● Select other copy modes as required.

5 **Press the (◇ START) key.**

Negative/Positive Reversal

In the full colour mode, this function allows you to reverse both the hue and the shading of the entire original when making copies. In the black mode or monocolour mode, only the shading of the entire original is reversed.
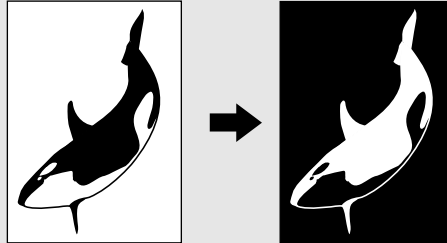
1 **Place paper in the drawer(s).** ► Page 2-4

2 **Place the original(s).**► Page 2-9

3 **Press the (EDIT) key to enter the editing menu, and press the (EDITING) key.**

- If the key for the desired function is not shown, press the (Next) key to switch the screen.
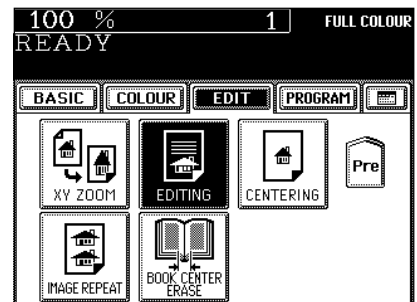
4 **Press the (NEG/POS) key.**
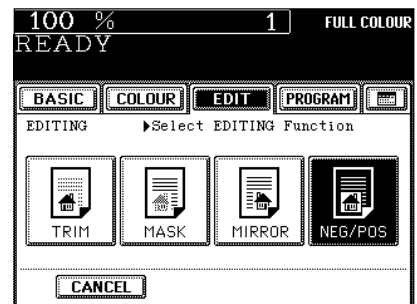
● Select other copy modes as required.

5 **Press the (◇ START) key.**

10. CENTRING

You can trim all of or a part of an original and copy it out in the centre of a sheet.
* Centring is only possible with standard sized originals.
* If the settings of the original and copy sizes are not made appropriately, the image may not be copied completely.

All   Part

B5

A4
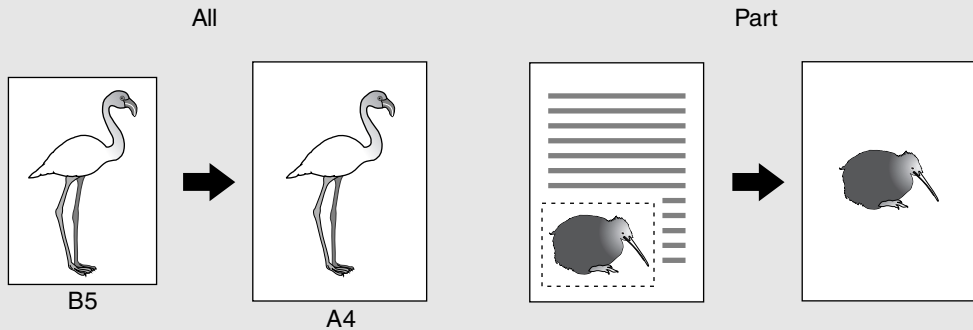
1 **Place paper in the drawer(s).** ► Page 2-4
- When using this mode in bypass copying (► Page 6-5), be sure to specify the paper size.

2 **Press the (EDIT) key to enter the editing menu, and press the (CENTERING) key.**
- If the key for the desired function is not shown, press the (Next) key to switch the screen.

```
100 %            1    FULL COLOUR
READY

BASIC  COLOUR  EDIT  PROGRAM  □

XY ZOOM   EDITING   CENTERING   Pre

IMAGE REPEAT   BOOK CENTER
               ERASE
```
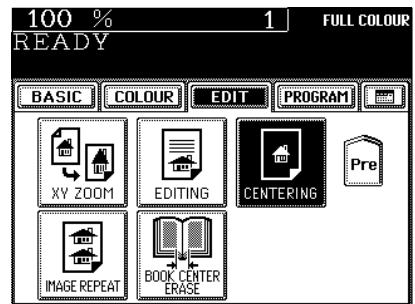
3 **Press the (ALL) (or (PART)) key to select the area for centring.**
- If you have pressed the (ALL) key, go to step 8.

```
100 %            1    FULL COLOUR
READY

BASIC  COLOUR  EDIT  PROGRAM  □
CENTERING   ▶Select Area for Centering


     ALL          PART



  CANCEL
```
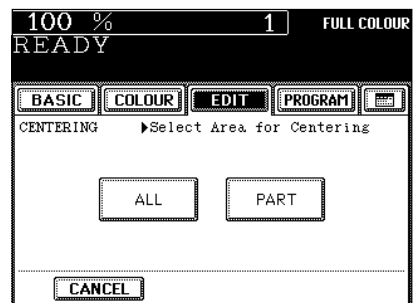
4 When centring a part of an original, place the original on the glass to specify the area.

- Set the original face up with the bottom toward you, fit its top left corner against the top left corner of the glass, and align it with the original scale.

5 Using the original scale on the left and the inner (top) scale, read the position of the desired area, as follows:

- X1 Distance from the top left to the left edge of the specified area.
- X2 Distance from the top left to the right edge of the specified area.
- Y1 Distance from the top left to the upper edge of the specified area.
- Y2 Distance from the top left to the lower edge of the specified area.

6 Enter the distance values read in step 5 for the specified area.

- Key in the value for X1 with the digital keys and press the upper (SET) key.
- Similarly, set the values for X2, Y1 and Y2.

7 Press the lower (SET) key.

8 Place the original(s) on the glass face down and with its bottom toward you and with its top left aligned against the original scale on the left side.

➤ Page 2-9

● Select other copy modes as required.

9 Press the (◇ START) key.

11. IMAGE REPEAT

You can repeat the entire original or a part of the area of the original on the copy.

* Image repeat is only possible with standard sized originals. However, a non-standard sized original can be copied if it is placed on a standard sized original and its area is specified.
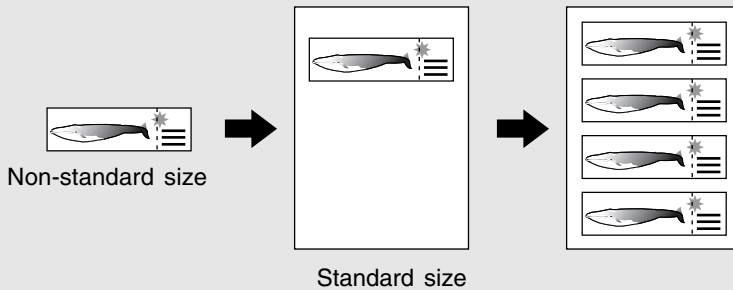
Non-standard size

Standard size

1 Place paper in the drawer(s). ► Page 2-4

- When using this mode in bypass copying (► Page 6-5), be sure to specify the paper size.

2 Press the (EDIT) key to enter the editing menu, and press the (IMAGE REPEAT) key.

- If the key for the desired function is not shown, press the (Next) key to switch the screen.
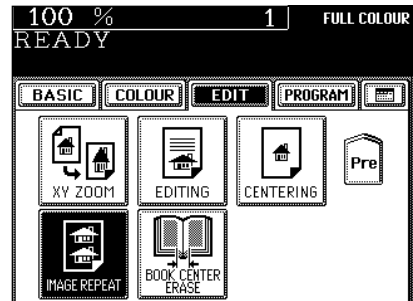
3 Place an original on the glass to specify the area.

- Set the original face up with the bottom toward you, fit its top left corner against the top left corner of the glass, and align it with the original scale.

4 Using the original scale on the left and the inner (top) scale, read the position of the desired area, as follows:

- X1 Distance from the top left to the left edge of the specified area.
- X2 Distance from the top left to the right edge of the specified area.
- Y1 Distance from the top left to the upper edge of the specified area.
- Y2 Distance from the top left to the lower edge of the specified area.
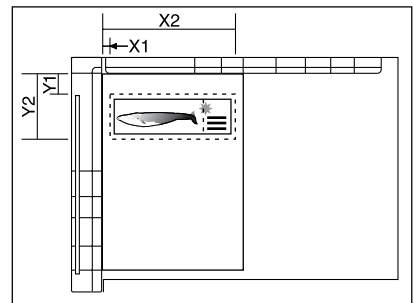
5 Enter the distance values read for the area to be repeated.

- Key in the value for X1 with the digital keys and press the upper (SET) key.
- Similarly, set the values for X2, Y1 and Y2.

6 Press the lower (SET) key.
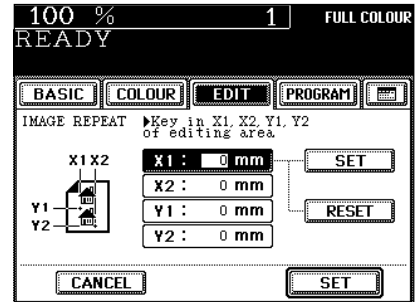
7 Select the repeat number.

- To change the repeat number:

Press the (◄ 2) or (8 ►) key to select the desired repeat number, and press the (SET) key.

Tips

- If the repeat number is not set, the copier automatically repeats the original once. Only the height direction is available for repeat copying, and the original can be repeated up to 8 times.
- If the settings of the original and copy sizes are not made appropriately, the repeated image may not be copied completely.

8 Place the original(s) on the glass face down and with its bottom toward you and with its top left aligned against the original scale on the left side.

➤ Page 2-9

● Select other copy modes as required.

9 Press the (◇ START) key.

---

100 %   1   FULL COLOUR
READY

| BASIC | COLOUR | EDIT | PROGRAM |

IMAGE REPEAT ▶Key in X1, X2, Y1, Y2 of editing area

X1X2

| X1 : 0 mm | SET |
| X2 : 0 mm | |
Y1 | Y1 : 0 mm | RESET |
Y2 | Y2 : 0 mm | |

| CANCEL | | SET |

---

100 %   1   FULL COLOUR
READY

| BASIC | COLOUR | EDIT | PROGRAM |

IMAGE REPEAT ▶Set Repeat Number

REPEAT COUNT : 2

| ◄ 2 | 8 ► |

| CANCEL | | SET |

5

6. USING THE SPECIAL FUNCTIONS

6
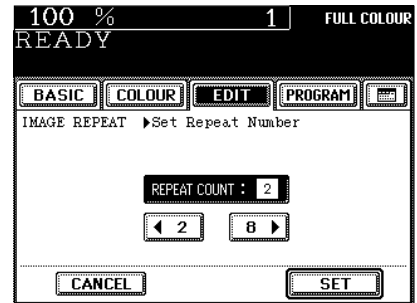
1. CONTINUOUS ORIGINAL FEEDING / SINGLE ORIGINAL FEEDING

When using the optional reversing automatic document feeder, you can select the continuous feed mode (default setting) where multiple (or single) originals are continuously fed in one by one, or the single-feed mode where if you insert an original, it is automatically pulled in and starts being copied.

Continuous Feed Mode

1 **Place paper in the drawer(s).** ► Page 2-4

2 **Place the original(s).** ► Page 2-9
- Maximum number of originals that can be set ► Page 2-9

3 **Press the** (PROGRAM) **key to enter the programme menu, and press the** (ADF) **key.**

4 **Press the** (ADF) **key.**
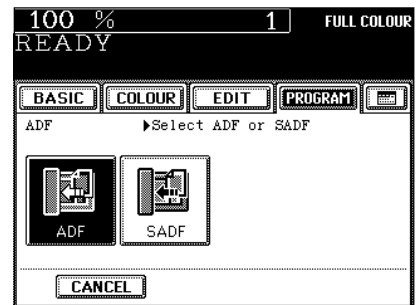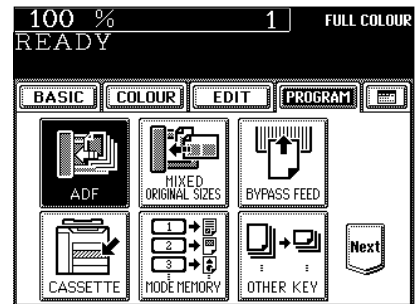
● Select other copy modes as required.

5 **Press the** (◇ START) **key.**

Tip

When the number of originals is too large to be set at one time, you can divide the originals into two to four sets and set them one after another. To do so, place the last set of originals first, and press the (CONTINUE) key while the scanning is in progress. After they have been scanned, place the previous set of originals.
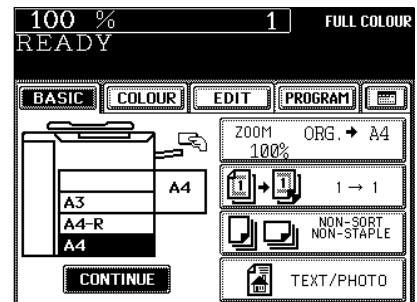
Single-feed Mode

1 **Place paper in the drawer(s).** ► Page 2-4

2 **Press the (PROGRAM) key to enter the programme menu, and press the (ADF) key.**

```
100 %              1    FULL COLOUR
READY

[ BASIC ][ COLOUR ][ EDIT ][PROGRAM][⬚]

  ADF    MIXED      BYPASS FEED
         ORIGINAL SIZES

 CASSETTE  MODE MEMORY  OTHER KEY   Next
```
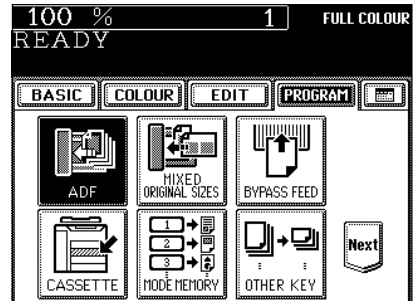
3 **Press the (SADF) key.**

● Select other copy modes as required.

```
100 %              1    FULL COLOUR
READY

[ BASIC ][ COLOUR ][ EDIT ][PROGRAM][⬚]

ADF        ▶Select ADF or SADF

  ADF        SADF

       [ CANCEL ]
```

6
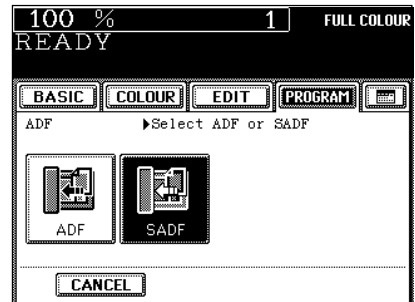
4 **Place an original.** ► Page 2-9
- The original is automatically pulled in and the screen changes as shown on the right.
- If there are more originals, set them in the same way. (The same operation is carried out whether or not you press the (YES) key.)

```
100 %              1    FULL COLOUR
READY

[ BASIC ][ COLOUR ][ EDIT ][PROGRAM][⬚]
        ▶NEXT ORIGINAL ?

     YES      FINISHED
```

5 **After all originals have been fed through the reversing automatic document feeder, press the (FINISHED) key.**
- Copying begins.
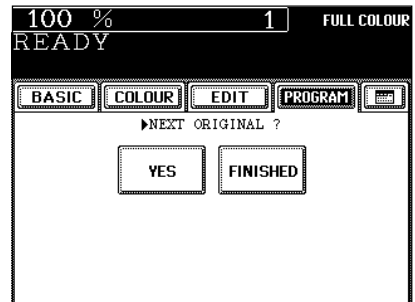
2. MIXED-SIZED ORIGINALS

When the optional reversing automatic document feeder is used, different-sized originals can be copied at the same time in this copying mode, if their widths are the same.

* Do not set originals whose widths are different.
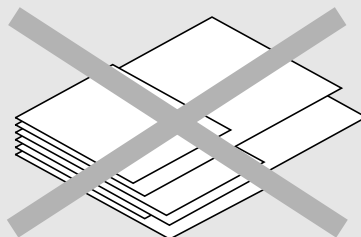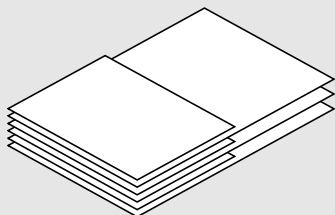
1 **Place paper in the drawer(s).** ► Page 2-4

- Bypass copying is not possible.

2 **Place the original(s).** ► Page 2-9

- A3 and A4, B4 and B5, FOLIO and A4-R, LD and LT, or LG and LT-R sized originals can be mixed.
- The number of originals you can load at a time is 25.

3 **Press the (PROGRAM) key to enter the programme menu, and press the (MIXED ORIGINAL SIZES) key.**
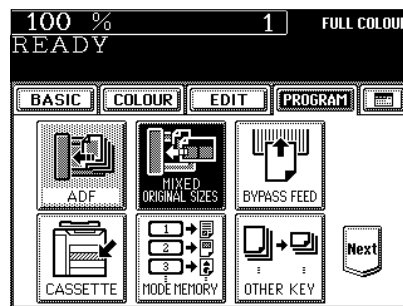
4 **Press the (SET) key.**

5 **Select either the Automatic Paper Selection** (► Page 3-2) **or Automatic Magnification Selection mode** (► Page 3-4)**.**

- To make duplexed copies, select the automatic magnification mode.

● Select other copy modes as required.

6 **Press the (◇ START) key.**
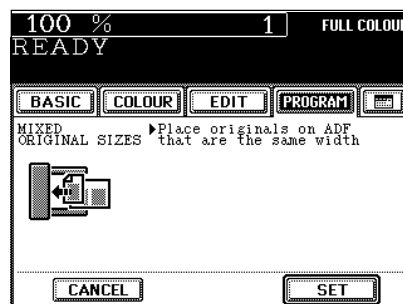
3. BYPASS COPYING

When the desired size of paper is not set in any of the drawers, or when you want to make copies on A3-wide or non-standard sized paper, use the sheet bypass.

The modes below are available even in bypass copying if the paper size is specified:

- automatic paper selection   - automatic magnification selection   - duplex
- edge erase   - image shift   - book centre erase   - dual-page
- full image   - 2 IN 1 / 4 IN 1   - trimming/masking   - mirror image
- centring   - image repeat   - staple sorting   - magazine sort
- saddle stitching   - hole punching

In these cases, the setting procedures of the following two types of paper are different:
- Bypass copying on standard size and A3-wide paper ► Page 6-7
- Bypass copying on non-standard size paper ► Page 6-9

If you want to make copies on thin paper, thick paper, OHP film, sticker label, special paper, etc., make bypass copies. ► Page 6-11, 6-12

* You can also set THIN paper (64~79g/m²), THICK1 paper (106~163g/m²) and OHP films in the drawers.
► Page 2-7

Bypass Copy Mode

- Refer to the table below and select the mode corresponding to the paper that has been set. Otherwise, paper jams may result or the image quality could deteriorate.
- The number of sheets that can be set at a time differs depending on the paper type. Setting more than the specified number of sheets at a time may cause copier failure or the paper jams. Be sure to set within the specified range.
- It takes from 30 to 60 seconds to switch modes among "PLAIN", "THICK1", "THICK2", "THICK3", "THICK4", "SPECIAL" and "OHP FILM" for adjustment, and from 30 to 120 seconds between "THIN" and other modes.
- If the BYPASS MISFEED $(\text{8}\sqrt{})$ symbol flashes, pull out the paper and place it on the sheet bypass again.
► Page 9-13
- When copying is finished, the lamp of the (//FUNCTION CLEAR)key lights. Either press the (//FUNCTION CLEAR) key, or wait 45 seconds before the bypass copying mode automatically returns to the default mode.

Corresponding Paper Type	Paper Size	Maximum Capacity
THIN (64-79g/m²)	(Standard size) A/B format: A3,A4,A4-R,A5-R,A6-R,B4,B5,B5-R,	130 sheets
PLAIN (80-105g/m²)	FOLIO(210x330mm),A3-wide(305x457mm) LT format: LD(11"x17"), LG(8¹/₂"x14"),	115 sheets (90g/m²) 100 sheets (100g/m²)
THICK1 (106-163g/m²)	LT(11"x8¹/₂"), LT-R(8¹/₂"x11"), ST-R(5¹/₂"x8¹/₂"), COMP(10¹/₈"x14"), 13"LG(8¹/₂"x13"),	60 sheets (120g/m²) 60 sheets (160g/m²)
THICK2 (164-209g/m²)	8.5"SQ(8¹/₂"x8¹/₂")	40 sheets (200g/m²)
THICK3 (210-256g/m²)	(Non-standard size) Length: 100-305mm; Width: 148-457mm	40 sheets (220g/m²) 40 sheets (250g/m²)
THICK4 (257-280g/m²)		40 sheets
Sticker labels (THICK2)		40 sheets
Special paper	(Standard size) A3, A4, A4-R	40 sheets
OHP FILM	(Standard size) A4	40 sheets

* The copier stops its operation when the paper set on the bypass guide has run out even if there is the same size of copy paper in the drawer.

* When the finisher (optional) is installed, the images may not output easily according to the environment.

Bypass Copying

The general procedure for making bypass copies (the paper size is not specified) is described below.

1 **Set sheets of paper on the bypass guide and align the slides with the size of the paper.**

- This message appears:

  Ready for bypass copying

- The paper should be placed with the side to be copied facing up.

Slide
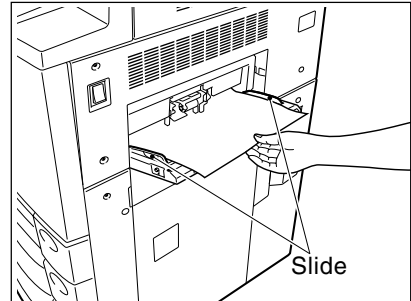
- If the paper is long-sized, pull out the triple paper holder.
- Types of paper that can be used in bypass copying
  ► Page 6-5
- If you put several sheets on the sheet bypass at a time, fan the paper well before placing it.
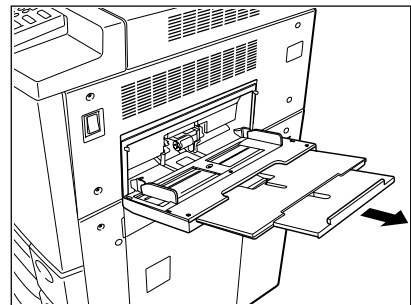
2 **Place the original(s).** ► Page 2-9

● Select other copy modes as required.

3 **Press the** ◇START **key.**

Bypass Copying on Standard Size or A3-wide Paper

1 **Perform steps 1 to 2 on page 6-6.**

● Set the "OTHER" size key as necessary. ► Page 6-16

Tip

If the paper that has been set is the standard size other than A3, A4, B4 or B5, you will select the (OTHER)key in step 4. In this case, you need to make the (OTHER) key recognize the same size as the paper that has been set. Such setting should be done at this step.

2 **Press the (PROGRAM) key to enter the programme menu, and press the (BYPASS FEED) key.**

- When paper is set on the sheet bypass, pressing the bypass guide icon ◯ as shown on the right-hand display can also make the screen in step 3 appear.
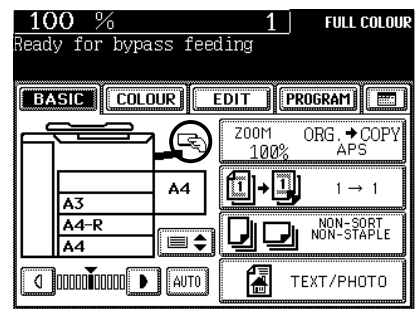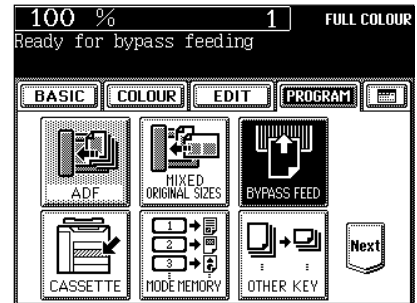
3 **After selecting the paper type key corresponding to the type of the paper that has been set, press the (SET) key.**

- Plain paper is selected as the default mode (half-tone shaded).
- When using A3-wide paper, press both the paper weight key and the (305x457mm) key. Then press the (SET) key.

6-7
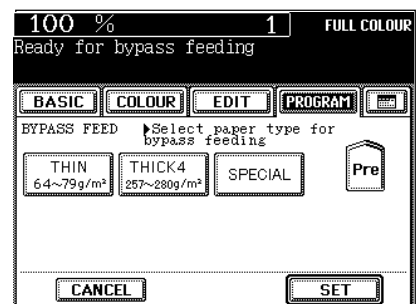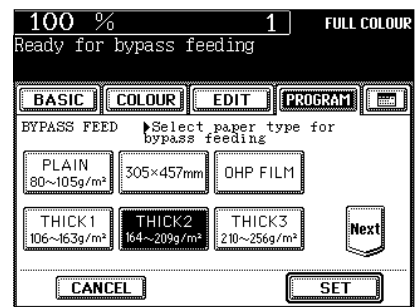
Bypass Copying on Standard Size or A3-wide Paper (Cont.)

4 **Select the key of the same size as the paper that has been set.**

- For A3-wide paper, the selection is done in step 3.
- For A4-R (or B5-R) size, press the $\boxed{A4}$ (or $\boxed{B5}$) key twice.
- $\boxed{OTHER}$ key ▶ Page 6-16

Tip

If the size of the sheets fed from the sheet bypass is not specified, the Automatic Magnification Selection mode is cancelled.

● Select other copy modes as required.

5 **Press the $\boxed{\Diamond START}$ key.**

```
 100 %              1        A4
Ready for bypass feeding

 BASIC   COLOUR   EDIT   PROGRAM  

 ▼ Down    ▲ Up          A4     A4
 25%              200%    A3     A3
      100%               B4     B4
 50%              400%    A5     A5
 APS      AMS           OTHER  OTHER
   RETURN   PHOTOZOOM          NON-
                              STANDARD
```
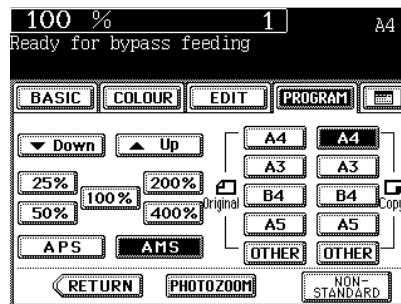
Bypass Copying on Non-standard Size Paper

The size of non-standard paper is within the following ranges:
Length: 100 ~ 305mm   Width: 148 ~ 457mm ► Page 6-5 (table)

1 Perform steps 1 to 3 on page 6-7.

2 Press the NON-STANDARD key.
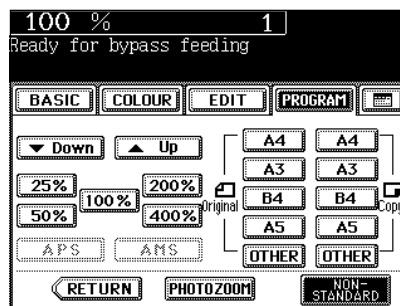
3 Key in each dimension (length and width) with the digital keys, or recall the data stored in the MEMORY. Then press the lower SET key.

- When using the digital keys to key in the size:
  Key in the length with the digital keys and press the upper SET key. Simlarly, set the value for the width.
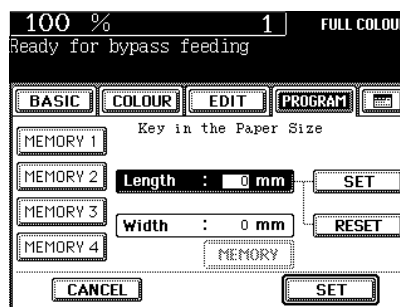
- Press the MEMORY 1 (MEMORY 2 , MEMORY 3 or MEMORY 4) key and the paper size memorized in the MEMORY 1 appears.
- Storing a non-standard size in the memory ► Page 6-10
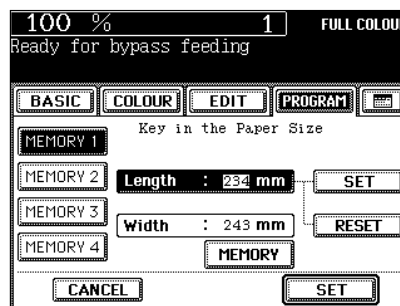
● Select other copy modes as required.

4 Press the ◇ START key.

Storing a Non-Standard Size in the MEMORY

It is convenient if a frequently used non-standard size of paper is stored in the memory.

1 Press the desired Memory Number key.
- When the paper size is '0mm', the selected Memory Number key is vacant.
- When the paper size is displayed, a non-standard size is already stored in the selected Memory Number key. If those data may be deleted, perform step 2. New data will be rewritten and stored on that Memory Number key.
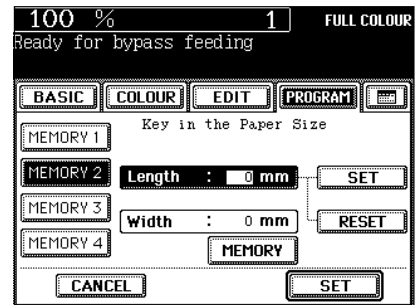
2 Key in each dimension with the digital keys, then press the MEMORY key.
- Key in the length with the digital keys and press the upper SET key. Similarly, set the value for the width.
- The paper size is stored in the shaded Memory Number key.

6
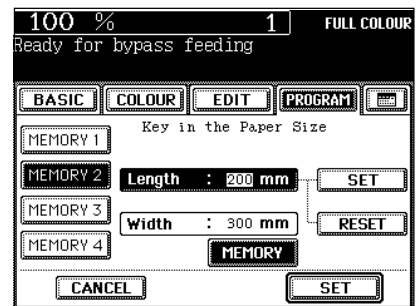
Thin Paper/Thick Paper/OHP Film/Special Paper/Sticker Label

Thin Paper/Thick Paper/Special Paper/Sticker Label

Use the recommended thin paper/thick paper/Special paper/sticker labels if possible. Copy paper sold at stores is also acceptable, but paper of some brands may not be suitable to acquire a clear image. In this case, ask your authorized Toshiba dealer.

1 Perform steps 1 to 2 on page 6-7.

2 Check the thickness of the paper and press the (THIN) , (THICK1) , (THICK2) , (THICK3) or (THICK4) key, and then press the (SET) key. Press the (SPECIAL) key for special paper or press the (THICK2) key for a sticker label, and then press the (SET) key.
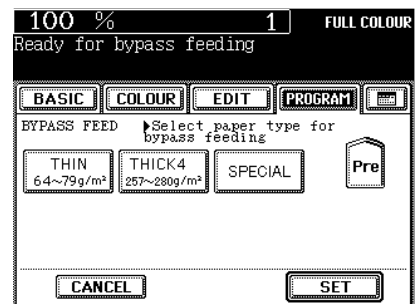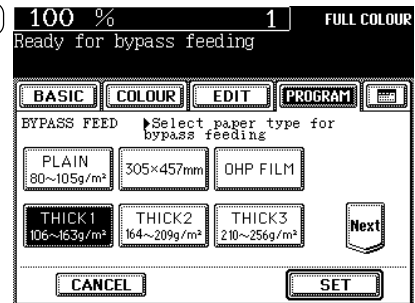
3 Specify the paper size.
- Standard size paper ► Page 6-7 (step 4)
- Non-standard size paper ► Page 6-9 (steps 2 to 3)
- Select other copy modes as required.

4 Press the (◊ START) key.

> **Note**
>
> When the special paper is used, remove the copied paper from the exit tray frequently.

OHP Films

- Only A4-sized OHP film is acceptable.
- Using OHP films other than the recommended ones may cause jams and make the copier breakdown. The image quality may be lowered as well and copies cannot be made in clear colour. If you want to use other kinds of OHP films, ask your authorized Toshiba dealer.
* Set the OHP films on the sheet bypass vertically (the same as for A4 placement).
  If you set them horizontally (the same as for A4-R placement), the following message will appear:

  Set transparency film in A4 direction

* If you select the OHP film mode, the copy speed becomes slower.

Slide
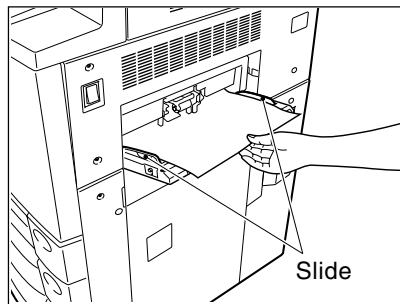
1 **Perform steps 1 to 2 on page 6-7.**

Tip

Up to 40 OHP films can be set at a time. If you will make copies of more than 40 films, feed them from the exclusive drawer for OHP films (► Page 2-7).

2 **Press the (OHP FILM) key, then the (SET) key.**

3 **A4 is automatically selected for the copy size.**

Tip

To make copies on OHP films (A4) from horizontally-long originals such as A3 or B4, press the (AMS) key on the screen on the right. The original data will be rotated 90° to make copies as same as the originals.

● Select other copy modes as required.

4 **Press the ◇ START key.**
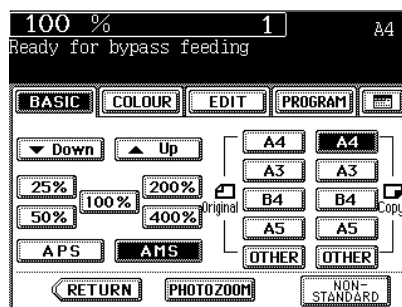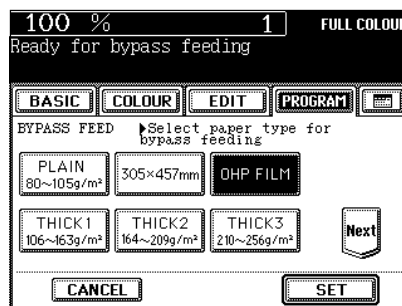
4. MODE MEMORY

You can store and recall a combination of frequently used copy modes at any time. Up to eight such combinations of modes can be stored.
* You cannot delete the copy modes that have already been stored in the memory, but you can rewrite new modes on the memory key in which some copy modes have already been stored.

Storing a Combination of Copy Modes

1 Select the desired copy modes.
Example 1:
Reproduction ratio 85%
Copy quantity .... 10 copies
Colour mode .... Full colour
Paper size A4-R
Example 2:
Colour balance .... Y(Yellow)+1
M(Magenta)+2
C(Cyan)-1
K(Black) 0
Paper size A4-R
Reproduction ratio 90%
- Confirm that each mode is set correctly by pressing the 🔲
Set functions confirmation key.

2 Press the PROGRAM key to enter the programme menu, and press the MODE MEMORY key.
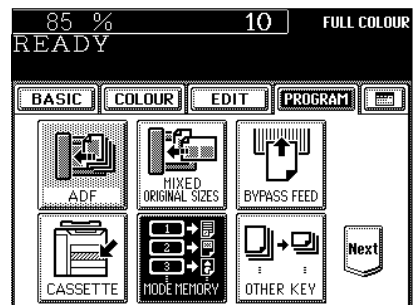
3 Press the MEMORY key.
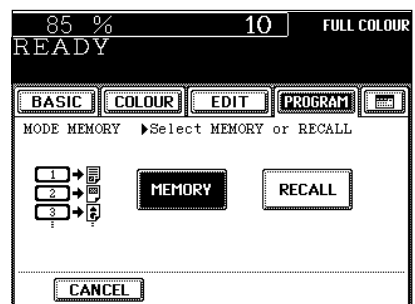
4. MODE MEMORY (Cont.)

4 **Press the desired Memory Number key.**
- The copy modes are stored in the selected Memory Number key.

Tips

- Memory Number keys where copy modes have been already stored are shown in a half-tone shaded pattern.
- The stored copy modes remain unchanged until different copy modes are entered. (They are retained even after the power switch is turned off.)
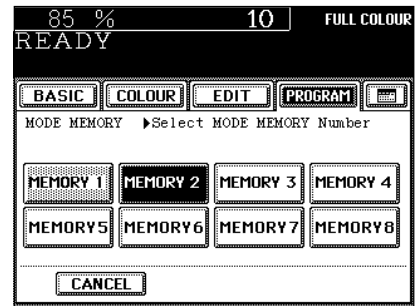
Recalling a Stored Combination of Copy Modes to Make Copies

1 **Place paper in the drawer(s).** ► Page 2-4

2 **Place the original(s).** ► Page 2-9

3 **Press the** (PROGRAM) **key to enter the programme menu, and press the** (MODE MEMORY) **key.**
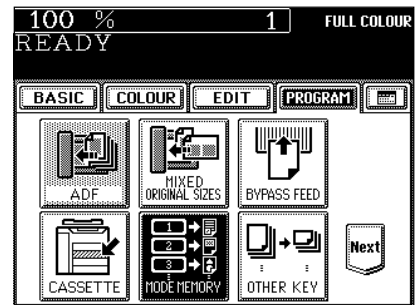
4 **Press the** (RECALL) **key.**
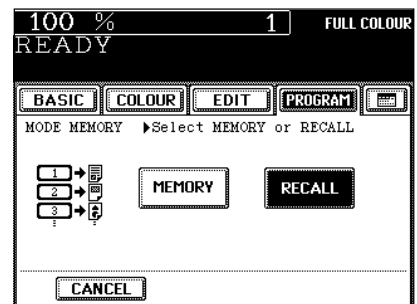
5 **Press the Memory Number key where the desired combination of copy modes are stored.**
- Memory Number keys where copy modes have been already stored are shown in a half-tone shaded pattern.

6 **Press the** (◇ START) **key.**
- Copies will be made in the recalled copy modes.
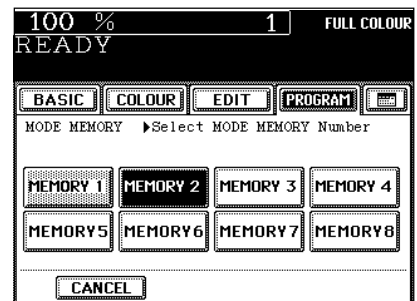
Confirming Stored Copy Modes

To confirm the copy modes stored in the Memory Number key, perform steps 3 to 5 on the previous page, then press the [⊞] Set functions confirmation key.

```
100 %              1    FULL COLOUR
READY

[BASIC] [COLOUR] [EDIT] [PROGRAM] [⊞]
MODE MEMORY  ▶Select MODE MEMORY Number

[MEMORY 1] [MEMORY 2] [MEMORY 3] [MEMORY 4]
[MEMORY 5] [MEMORY 6] [MEMORY 7] [MEMORY 8]

        [CANCEL]
```
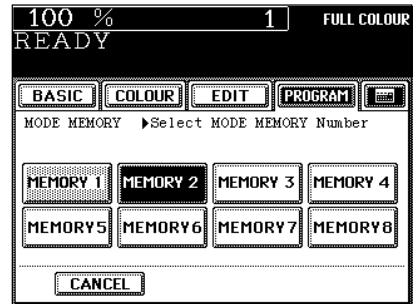
- The screen on the right is an example of modes that have been stored in "MEMORY 2".

```
100 %              1    FULL COLOUR
READY

[BASIC] [COLOUR] [EDIT] [PROGRAM] [⊞]
SETTING  ▶

RIGHT→RIGHT   STAPLE   SATURATION   RGB
                                   ADJUSTMENT

BACKGROUND   SHARPNESS  EDGE ERASE
ADJUSTMENT
```

6
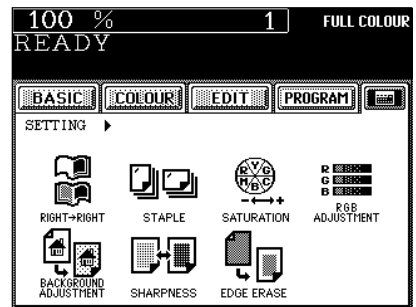
5. SETTING THE "OTHER" SIZE KEY

When original or paper size is required to be specified and you need to specify it to 'OTHER' size (except for non-standard size), this function should be used.
- This function allows the (OTHER) key on the screen on the right to recognize the size that will be used. The initial setting for this key is FOLIO.
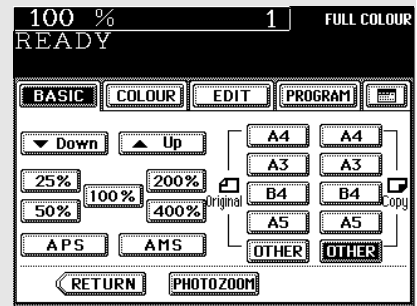
1 Press the (**PROGRAM**) key to enter the programme menu, and press the (OTHER KEY) key.
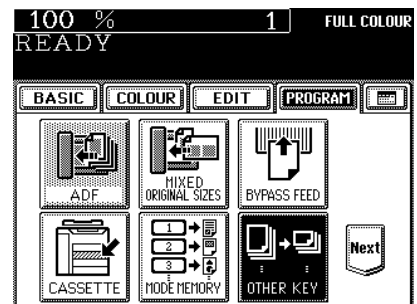
2 Press the COPY SIZE key of the paper corresponding to the size that will be used.

- Setting has been completed.

Tip

If you select 'LT' in step 2 for instance, the (OTHER) keys (both ORIGINAL and COPY SIZE keys) are recognized as LT size.
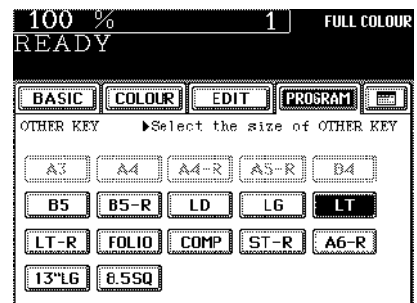
6. USER SELECTION (INITIAL SETTINGS)

You can change the initial setting (default setting) of each mode displayed on the User Selection screen.
The following modes can be changed.

- Energy saving level
- Original image type
- Colour mode
- Bypass feeding
- Copy density (Exposure) mode
- Calibration

1 **Press the (PROGRAM) key to enter the programme menu, and press the (USER SELECTION) key.**

- If the key for the desired function is not shown, press the (Pre) or the (Next) key to switch the screen.

2 **Press the icons of the settings you desire (selected settings will be shaded), then press the (SET) key.**

- The keys in the shaded pattern on the screens shown on the right are initial settings (default settings).

6

Tips

- The original (image type) mode can be set for the colour originals and black-and-white originals, respectively.
- The Advanced Image Enhancement mode is optional.

6

- To change the initial settings of the automatic calibration and display of "Near Empty", you need to key in the administrator password (5 digits).

Tips

- Ask your service technician about setting and changing the administrator password.
- We recommend you to take a memo in order not to forget the administrator password.

7. WEEKLY TIMER

Using the built-in weekly timer, you can have the copier automatically turned ON and OFF at specified times. For instance, you can set the timer for the starting time and closing time of your office so that the copier will automatically turn itself ON and OFF at those specified times.
- When the weekly timer is in use, the timer lamp on the control panel lights.
* When the power switch is turned off, the weekly timer does not work.

Setting the Weekly Timer

1 Press the (PROGRAM) key to enter the programme menu, and press the (WEEKLY TIMER) key.

- The (WEEKLY TIMER) key is half-tone shaded when the weekly timer has already been set.
- If the key for the desired function is not shown, press the (Pre) key or the (Next) key to switch between the screens.
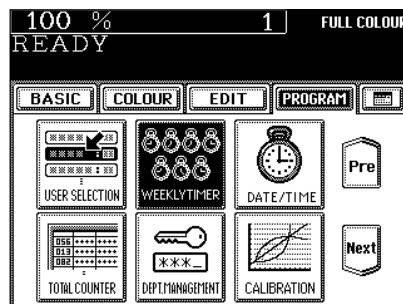
2 Check the settings on the display, and if corrections are necessary, press the (CHANGE) key.

- If no correction is needed, press the (SET) key.
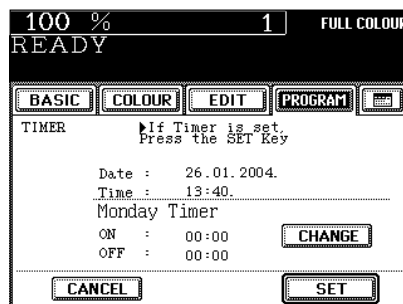
3 Set the ON/OFF times for each day of the week.

- Use the (◀ Sun) and (Sat ▶) keys to switch the days of the week.
- Key in numbers using the digital keys. After entering each number, press the upper (SET) key.
- After setting the times for all the days of week, press the lower (SET) key. The (WEEKLY TIMER) key becomes half-tone shaded.

Tip

For holidays when the copier is not turned on, key in the same times for both ON and OFF, eg. ON:00:00 and OFF:00:00.

6

6-19
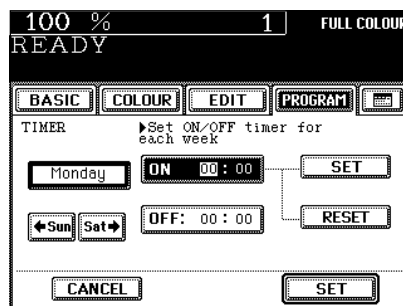
Cancelling the Use of the Weekly Timer

You can cancel the operation of the weekly timer so that the copier can be turned ON and OFF normally by the power switch.

1 **Press the (PROGRAM) key to enter the programme menu. Press the (WEEKLY TIMER) key to remove the shading pattern.**

Tip

The ON/OFF times of the weekly timer are retained until they are changed. When the weekly timer is resumed, the previous settings will again become effective.
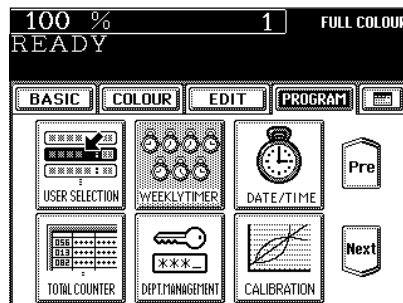
8. SETTING THE DATE AND TIME

The clock built in to the copier can be set by entering the date, day of the week and time using the digital keys. Also, you can easily change the clock to and from the daylight saving time system at the touch of a key.

1 **Press the (PROGRAM) key to enter the programme menu, and press the (DATE/TIME) key.**

- If the key for the desired function is not shown, press the (Pre) or the (Next) key to switch the screen.
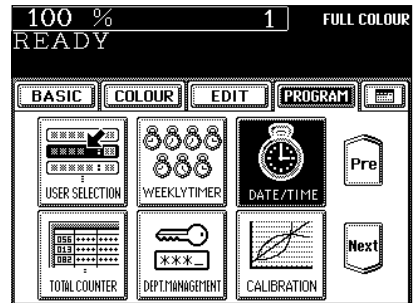
2 **Key in the year (last two digits only), month, date, day of the week, time (24-hour format) and minutes with the digital keys, in this order from the left-hand column.**

- Press the (➡) key to move to the next entry column.

  [Ex.] To enter 2004 / January ....,

  $0 \rightarrow 4 \rightarrow$ (➡) $\rightarrow 0 \rightarrow 1 \rightarrow$ (➡)....

  * Numbers corresponding to the days of week:

Number	1	2	3	4	5	6	7
Day of week	Sun.	Mon.	Tue.	Wed.	Thu.	Fri.	Sat.

3 **Check that the settings are all correct.**

- If any of the settings is incorrect, press the (⬅) key to return and correct it.

4 **Press the (SET) key.**
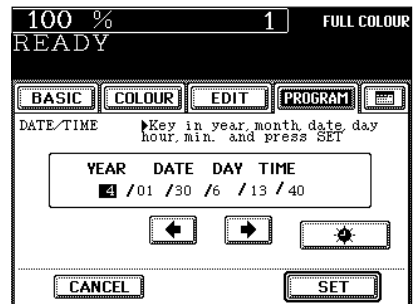
Tip

● **Setting the Clock to the Daylight Saving Time System**

- In the countries which adopt the daylight saving time system, press the (☀) key to shade it on the first day of summer, then press the (SET) key.
- If the time was 13:40 before setting the daylight saving time system, for example, it becomes 14:40 when the icon is shaded.

6

9. TOTAL COUNTER

This function displays the total number of copies.
The total counter is a cumulative counter. You cannot clear this counter.

1 **Press the (PROGRAM) key to enter the programme menu, and press the (TOTAL COUNTER) key.**

- If the key for the desired function is not shown, press the (Pre) key or the (Next) key to switch the display.
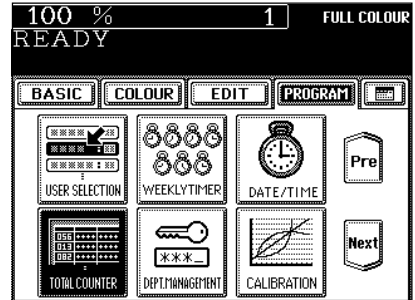
- The total number of copies or prints of the copier is displayed classified by the colour mode.

Tip

The total number of copies or prints (with the optional printer controller installed) is displayed by size group. Each group of the default setting is defined as follows (ask your service technician for details):
- Small: A4, A5, A6, B5, LT, ST, and paper with less than 330mm width in the R direction
- Large: A3, B4, FOLIO, A3-wide, LD, LG, COMP, non-standard size paper with size unknown, and paper with 330mm width or over in the R direction.
- The counter value can be either "Sheet" or "Count" depending on the contract.
- The screen on the right is displayed when the printer controller (option) is installed.

6

10. DEPARTMENT MANAGEMENT

You can administer the copy quantity and print quantity (with the optional printer controller installed) of each department depending on your purposes by setting an access code.
- Up to 120 codes can be set.
* When you want to set the access codes or reset the counters, the administrator password is needed.

1 **Press the (PROGRAM) key to enter the programme menu, and press the (DEPT. MANAGEMENT) key.**

- If the key for the desired function is not shown, press the (Pre) key or the (Next) key to switch the screen.
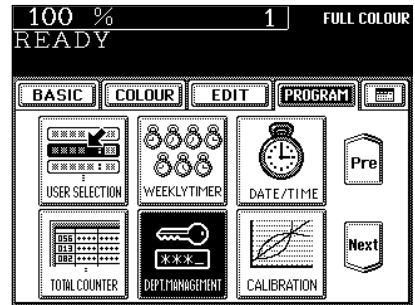
2 **Key in the administrator password (5 digits) or the access code (5 digits).**

- Registering the access code ► Page 6-26

Tips

- The setting and changing of the administrator password is performed by your service technician (ask him/her for details).
- We recommend you to take a memo in order not to forget the administrator password.

3 **The department management menu appears.**
- When the administrator password is entered in step 2:
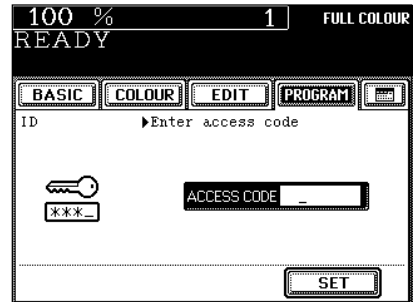
- When the access code is entered in step 2:
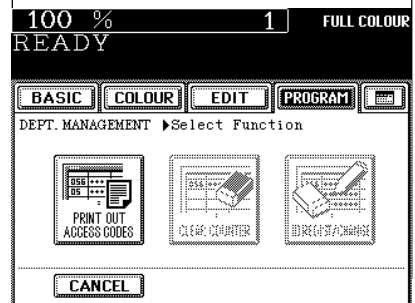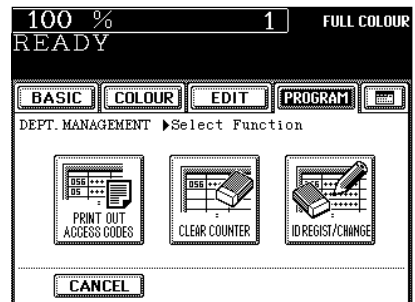
Printing an Access Code List

You can print out the number of copies output for each department.

1 **Press the (PRINT OUT ACCESS CODES) key in the department management menu.**

- Procedure to display the screen on the right ► Page 6-23
- Printing begins.

```
100 %                    1    FULL COLOUR
READY

BASIC   COLOUR   EDIT   PROGRAM

DEPT. MANAGEMENT  ▶Select Function

PRINT OUT        CLEAR COUNTER   ID REGIST/CHANGE
ACCESS CODES

CANCEL
```
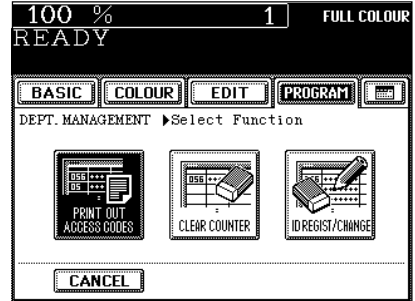
● An output example of the access code list

```
ACCESS  CODE  LIST
                                              TIME  : 02 - 03 - '04  14 : 30
```
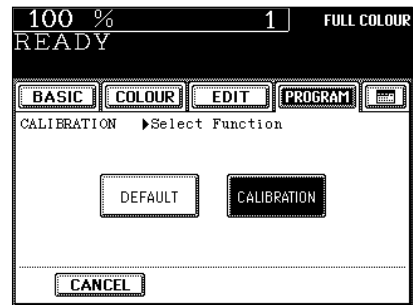
ACCESS CODE	PPC PRN	SMALL LARGE	FULL COLOR	MONO COLOR	BLACK	TOTAL
						TOTAL
00002	PPC	S.	0	0	36	36
		L.	5	2	12	19
		TOTAL	5	2	48	55
		LIMIT	(1000)		(100000)	
	PRT	S.	155		1123	1278
		L.	8		58	66
		TOTAL	163		1181	1344
		LIMIT	(1000)		(100000)	
00005	PPC	S.	22	0	502	524
		L.	6	0	123	129
		TOTAL	28	0	625	653
		LIMIT	(5000)			(10)
	PRT	S.	211		220	431
		L.	35		38	73
		TOTAL	246		258	504
		LIMIT	(1000)			

6

USING THE SPECIAL FUNCTIONS

Setting Access Codes (Registration/Change/Deletion)

This function registers, changes and deletes the access codes. You can also restrict the numbers of copies and prints (with the optional printer controller installed) for each department. The limit numbers of copies and prints can be set and administered in "TOTAL" and "COLOUR" respectively.
* This setting is available when the administrator password has been entered in step 2 on page 6-23.

1 **Press the (ID REGIST/CHANGE) key in the department management menu.**

- Procedure to display the screen on the right ► Page 6-23
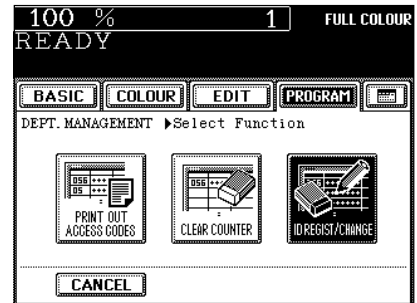
2 **Press the (ENABLE) key, then the (SET) key.**
- The default setting is 'disable'. If you administer the departments with the access code, press the (ENABLE) key.
- Selecting 'enable' has the copier go into the department management mode. The access code input screen (► Page 1-9) appears when the power switch is turned ON or the automatic function clear mode(► Page 1-5) works.

Tip

As long as 'disable' is selected, the number of outputs for each department is not counted. As a result, it will not affect the counter of the access code list.

3 **Press the key of the desired function.**
- To register a new access code and a limit number of outputs (► Page 6-26) → press (REGISTRATION)
- To change an access code or a limit number of outputs by access code (► Page 6-27) → press (CHANGE)
- To delete an access code (► Page 6-28) → press (DELETE)

6
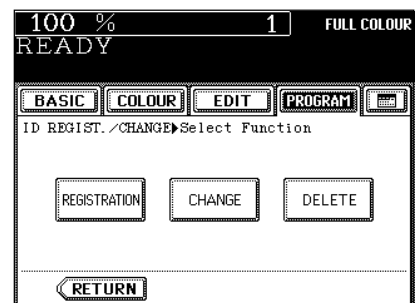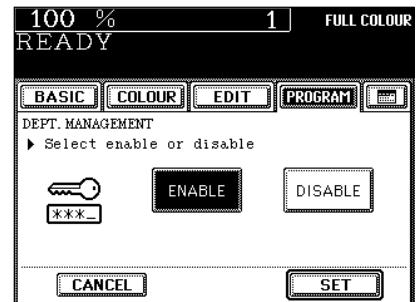
Setting Access Codes (Registration/Change/Deletion) (Cont.)

Registering New Access Code and Limit Number of Outputs

4 **Key in the desired access code (5 digits) into the fields of NEW ACCESS CODE and CONFIRM ACCESS CODE, and press the (SET) key.**

- You cannot key in the access code which has already been registered. The administrator password and "00000" are invalid.
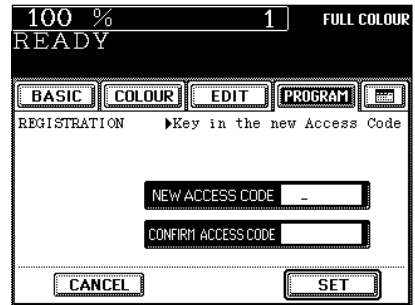
5 **Key in the upper limit (7 digits) you want to set on the number of copies in "TOTAL" and "COLOUR" respectively, and then press the (SET) key.**

- Press the (TOTAL) (or (COLOUR)) key, and then set the limit number of outputs (limitation).
- The limit number of outputs (limitation) for "TOTAL" is the total copy number of "full colour + monocolour + black". The limit number of outputs for "COLOUR" is the total copy number of "full colour + monocolour". Key in the number between 1 and 9999999.
- If the number of copies has exceeded the limit number of outputs (limitation), no more copies can be made under this access code after the current operation has been completed. However, in case that the number of copies for "COLOUR" has exceeded the set limit number and that for "TOTAL" has not exceeded the set limit number, the black-and-white copy is still available.
- To make the copy operation available again, key in the limit number of copies (limitation) larger than the current one, or reset the number to 0 (zero) by the clear counter function (►Page 6-29).
- Press the (DISABLE) key if the limitation to the new department is not necessary.
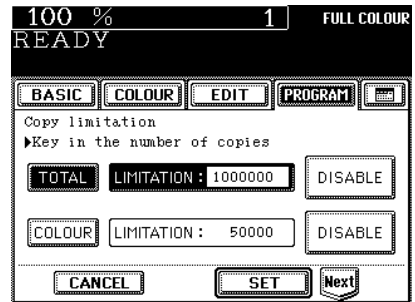
6 **When the optional printer controller is installed, press the (Next) key in the screen of step 5, and then set the limit number of prints (7 digits).**

- The setting method is same as that for copies.

6
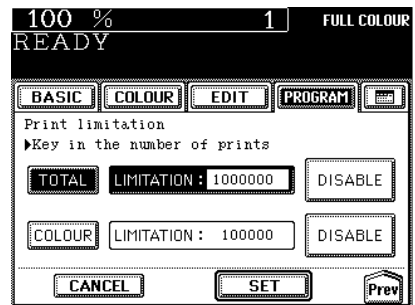
4 **Using the digital keys, enter the current access code (5 digits) of the department you want to change, and press the (SET) key.**

```
100 %              1     FULL COLOUR
READY
[ BASIC ][ COLOUR ][ EDIT ][PROGRAM][⊞]
CHANGE         ▶Key in the Access Code
               and Press SET

               ACCESS CODE  _

       [ CANCEL ]            [ SET ]
```
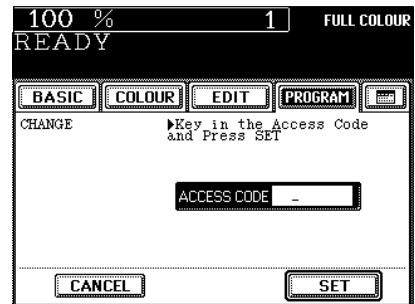
5 **Press the (ID CHANGE) or (LIMITATION) key.**
- When the (ID CHANGE) key is selected, go to step 6 on the next page; when the (LIMITATION) key is selected, go to step 7 and following steps.

```
100 %              1     FULL COLOUR
READY
[ BASIC ][ COLOUR ][ EDIT ][PROGRAM][⊞]
CHANGE         ▶Select Function


       [ID CHANGE]    [LIMITATION]


       [ CANCEL ]
```

6
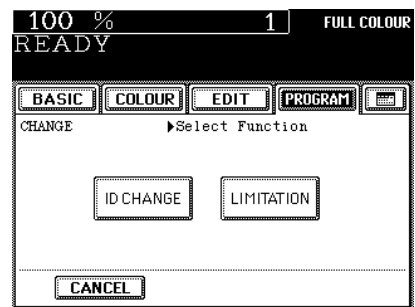
●**When the (ID CHANGE) key is selected in step 5:**

6 **Using the digital keys, enter a new access code (5 digits) into the fields of NEW ACCESS CODE and CONFIRM ACCESS CODE, and press the (SET) key.**
- You cannot enter an access code which has already been registered. The administrator password and '00000' are invalid.

```
100 %              1     FULL COLOUR
READY
[ BASIC ][ COLOUR ][ EDIT ][PROGRAM][⊞]
CHANGE         ▶Key in the new Access Code


         NEW ACCESS CODE    _

       CONFIRM ACCESS CODE

       [ CANCEL ]            [ SET ]
```
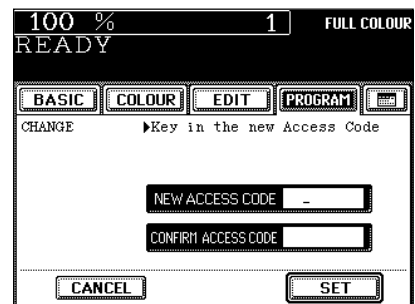
●**When the (LIMITATION) key is selected in step 5:**

7 **Key in a new limit number of copies (limitation) you want to set, and then press the (SET) key.**
- Press the (TOTAL) (or (COLOUR)) key, key in the changed limit number of outputs (7 digits), and press the (SET) key.
- Press the (DISABLE) key if the limitation to the new department is not necessary.
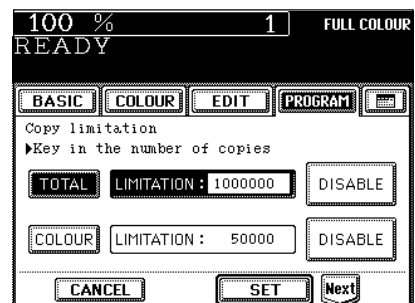
```
100 %              1     FULL COLOUR
READY
[ BASIC ][ COLOUR ][ EDIT ][PROGRAM][⊞]
Copy limitation
▶Key in the number of copies
[TOTAL] [LIMITATION : 1000000] [DISABLE]

[COLOUR] [LIMITATION :   50000] [DISABLE]

    [ CANCEL ]    [ SET ] [Next]
```

Setting Access Codes (Registration/Change/Deletion) (Cont.)

8 **When the optional printer controller is installed, press the (Next) key in the screen of step 7, and then set the limit number of prints (7 digits).**

- The setting method is same as that for copies.

```
100 %                    1    FULL COLOUR
READY

BASIC   COLOUR   EDIT   PROGRAM
Print limitation
▶Key in the number of prints

TOTAL   LIMITATION : 5000000    DISABLE

COLOUR  LIMITATION :  100000    DISABLE

    CANCEL              SET        Prev
```
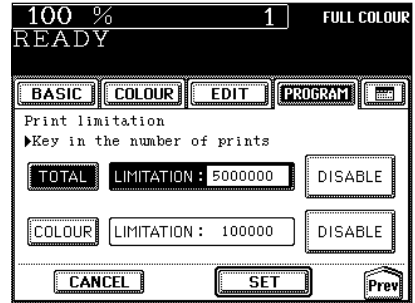
Deleting an Access Code
---

4 **To delete all the registered access codes, press the (ALL) key, then the (SET) key.**
If you want to delete a specific access code, key in the access code (5 digits) of the department to be deleted with the digital keys, then press the (SET) key.

```
100 %                    1    FULL COLOUR
READY

BASIC   COLOUR   EDIT   PROGRAM
DELETE          ▶Key in the Access Code
                 and Press SET

    ALL          ACCESS CODE   _


    CANCEL                  SET
```

5 **Press the (YES) key.**

```
100 %                    1    FULL COLOUR
READY

BASIC   COLOUR   EDIT   PROGRAM
DELETE       ▶Delete ID ?


        YES            N O


    CANCEL
```
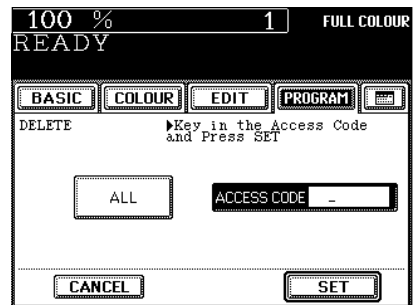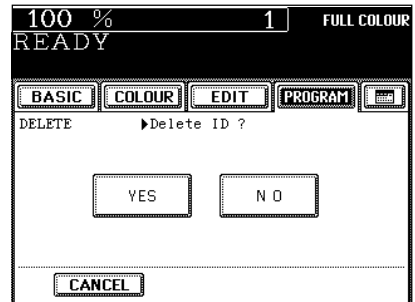
Resetting Counters

This function resets all counters or a specific counter to "00000". However, the total counter (► Page 6-22) cannot be reset.
- When the optional printer controller is installed, each counter for "COPY" and "PRINT" can be reset respectively, or both counters can be reset at a time.
* This setting is available only when the administrator password has been entered in step 2 on page 6-23.

1 Press the **CLEAR COUNTER** key in the department management menu.

- Procedure to display the screen on the right ► Page 6-23
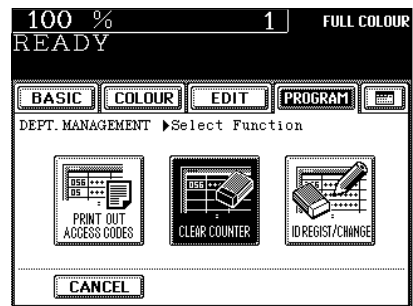
2 Press the **ALL** key or key in the access code (5 digits) of the department you want to reset.

6

3 Press either of the **COPY** key and **PRINT** key or both depending on the situation, and then press the **SET** key.

- The **PRINT** key is selectable only when the optional printer controller is installed.
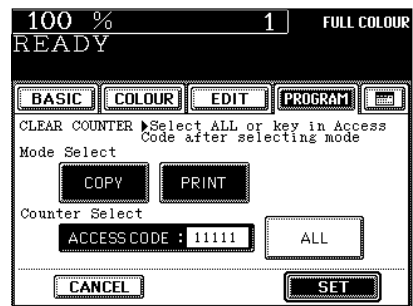
4 Press the **YES** key.

Tip

If you administer the outputs of each department over a monthly period, refer to the following procedure.
1) Select 'enable' on the department management, then register the access code for each department.
2) Key in the copy limitation of each department as necessary.
3) Output the access code list at the end of each month and record the actual counts.
4) Clear the counters of all departments at a time right before the month changes (after printing out the lists).
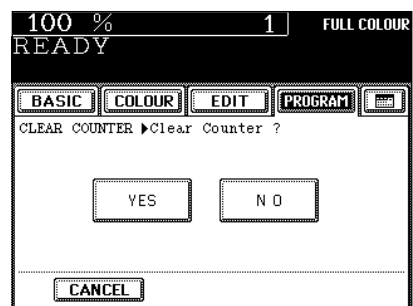
11. AUTOMATIC CALIBRATION

This function allows the copier to automatically calibrate the colour gradation when the colour cannot be adjusted well because the shading or the hue of the image has deviated.

- Set the A3-sized paper (recommended paper) (► Page 2-5) in the drawer before starting the calibration. If any other paper is used, calibration may not be performed properly.
- If the colour often deviates, call your service technician.
* If the glass is dirty or any foreign objects are stuck to the glass, the calibration may not be carried out properly. Keep the glass clean.
* Never raise the original cover or the optional reversing automatic document feeder or open the front cover while the calibration is in progress. If this does happen, the calibration cannot be finished appropriately.
* Interrupt copying is not available during the calibration.

1 **Place the A3-size paper (recommended by Toshiba) in the drawer.**

2 **Press the (PROGRAM) key to enter the programme menu, and press the (CALIBRATION) key.**
- If the key for the desired function is not shown, press the (Pre) key or the (Next) key to switch the screen.
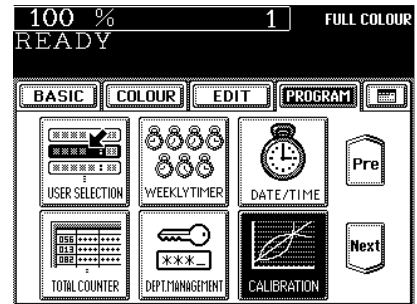
3 **Enter the administrator password (5 digits), then press the (SET) key.**

Tips

- The setting and changing of the administrator password is performed by your service technician (ask him/her for details).
- We recommend you to take a memo in order not to forget the administrator password.
- If you do not need the user control by the administrator password, select the (USER) key under automatic calibration in the USER SELECTION mode. ► Page 6-18
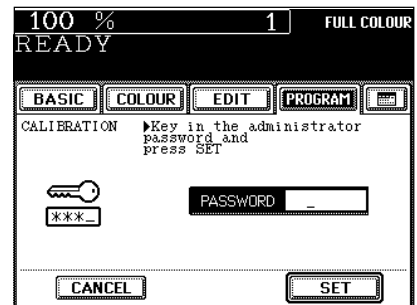
4 **Press the ⎡CALIBRATION⎤ key.**

Tip

If you want to return the image quality level to the default setting, press the ⎡DEFAULT⎤ key.

```
100  %              1    FULL COLOUR
READY

 BASIC    COLOUR   EDIT   PROGRAM   ▦
CALIBRATION   ▶Select Function


      DEFAULT        CALIBRATION


   CANCEL
```

5 **The chart is printed out.**

```
100  %              1    FULL COLOUR
Printing chart

 BASIC    COLOUR   EDIT   PROGRAM   ▦


               A4
       A3
       A4-R
       A4        ▤ ◆
```
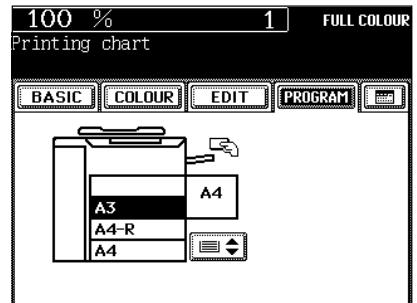
6 **When the display on the right appears, place the chart face down on the glass and with its bottom toward you and its top left aligned against the original scale on the left side, in order that the black line be placed at the left side.**

```
100  %              1    FULL COLOUR
Set chart on the glass

 BASIC    COLOUR   EDIT   PROGRAM   ▦
CALIBRATION   ▶Set testchart on the glass,
               and press START key


   CANCEL
```

7 **Press the ⎡◇ START⎤ key.**
- When the message "READY" appears, the entire operation is completed.

Tip

If the chart is not properly placed, the following message appears:

Set chart correctly

Go back to step 6 and place the chart again.
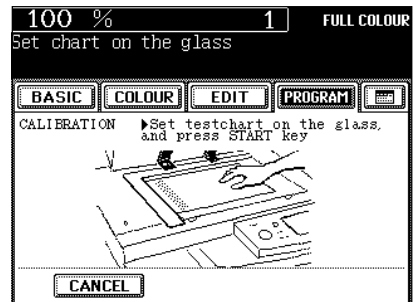
6

12. SWITCHING BETWEEN LANGUAGES

The language used on the touch panel can be changed to a different one.

1 **Press the (PROGRAM) key to enter the programme menu, and press the (CHANGE LANGUAGES) key.**

- If the key for the desired function is not shown, press the (Next) key to switch the screen.
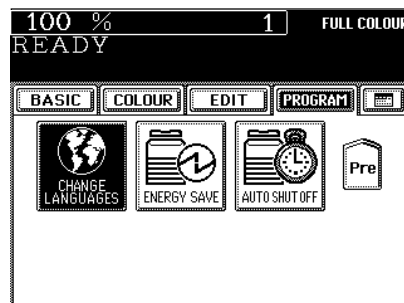
2 **Press the key of the desired language.**

13. SETTING THE ENERGY SAVING MODE

This function allows the copier automatically to go into the energy saving mode (unnecessary electricity is cut off at standby) if it is left inactive for a specified period of time.

- Energy-saving functions ► Page 1-11

- ⊙ ENERGY SAVER key ► Page 1-4

1 **Press the PROGRAM key to enter the programme menu, and press the ENERGY SAVE key.**
- If the key for the desired function is not shown, press the Next key to switch the screen.
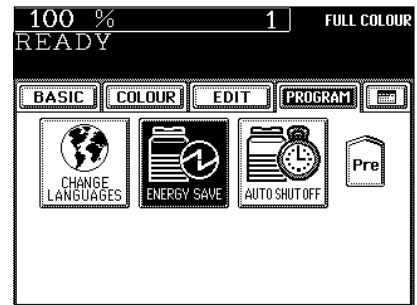
2 **Select the period of time (in minutes) on the display allowed before the Automatic Energy Saving mode is activated.**
- The setting procedure finishes and the display returns to the programme menu screen.
- The default setting is '60 minutes'.

Tip

If you do not want to use the automatic energy saving mode, press the OFF key.

6
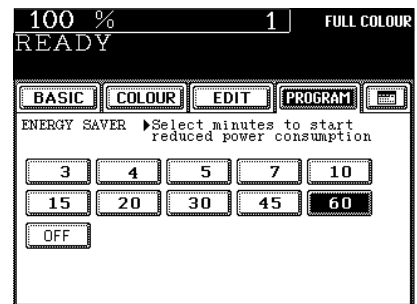
⎯⎯⎯⎯⎯⎯ **Clearing the Automatic Energy Saving Mode** ⎯⎯⎯⎯⎯⎯

Press the ⊙ENERGY SAVER or ◇ START key on the control panel. The copier starts to warm itself up.

14. SETTING THE OFF-MODE (AUTO SHUTOFF)

This function allows the copier to automatically turn its power OFF when it is left inactive for a specified period of time. When the power is supplied to the optional printer controller, the copier will go into the sleep mode and it will stand by with the minimum power consumption.

1 **Press the (PROGRAM) key to enter the programme menu, and press the (AUTO SHUT OFF) key.**

- If the key for the desired function is not shown, press the (Next) key to switch the screen.
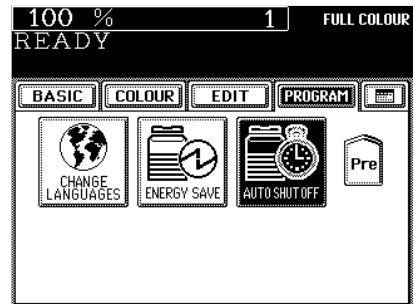
2 **Select the period of time (in minutes) on the display allowed before the Off-mode (the Sleep mode if the power is being supplied to the optional printer controller) is activated.**

- The setting procedure finishes and the display returns to the programme menu screen.
- The default setting is 'OFF'.

Tip

If you do not want to use the off-mode, select the (OFF) key.
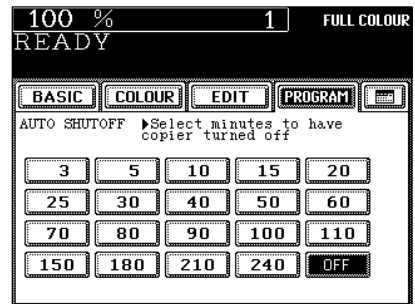
Clearing the Off-Mode/Sleep Mode

Turn ON the power switch once again when the copier is in the off-mode. Press the (◇START) key during the sleep mode. The copier starts to warm itself up.

15. CLEARING OF TONER COUNTER

The message " ***** toner decreased. Prepare new toner cartridge." appears when the remaining toner becomes about 30%. For the proper timing of the appearance of this message, reset the number of toner counter to 0 (zero) after the replacement of the toner cartridge with a new one. (In case of the replacement with a new cartridge after the message "Install new ***** toner cartridge Press HELP" has appeared, however, the number of toner counter is automatically reset to 0 (zero). So the procedure in this page is not necessary.)
- For the proper timing of the appearance of the above message, note the following (1) and (2).
(1) Do not reset the number of the toner counter to 0 (zero) manually without the toner cartridge replacement.
(2) Make sure to use a new toner cartridge at this replacement.
* The timing of appearance of this message changes depending on the contents of originals, functions to use and environment that the copier is used in.

Tip

You can set whether the message " ***** toner decreased. Prepare new toner cartridge." appears or not. User selection (► Page 6-17)

1 **Press the (PROGRAM) key to enter the programme menu. Then press the (CARTRIDGE REPLACE) key.**
- If the desired key is not shown, press the (Pre) key or (Next) key to switch the screen.

6
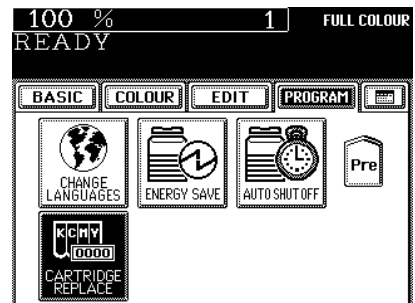
2 **Select the colour of the replaced cartridge and press the (SET) key.**
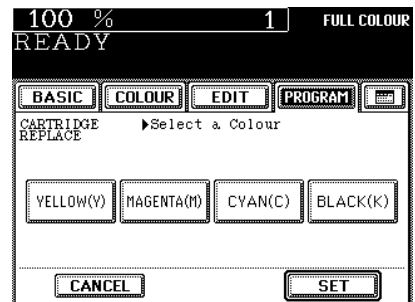
3 **Press the (YES) key.**
- The number of the counter of the colour toner cartridge which has been replaced is reset to 0 (zero).

6

USING THE SPECIAL FUNCTIONS
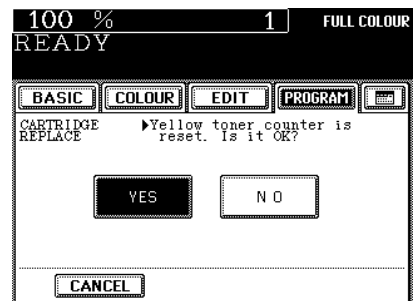
7. SELECTING FINISHING MODES
(USING THE OPTIONAL FINISHERS)

7

1. FINISHING MODES AND FINISHERS (OPTIONAL)

There are 2 types of optional finishers (MJ-1019 and MJ-1020). Functions available differ depending on whether the finisher is installed, or which type of the finisher is installed.
- Press the key on the basic screen on the right (shaded), and confirm the finishing modes on the panel.
* The touch panel used in this chapter appears when the optional finisher (MJ-1020) and the optional hole punch unit are installed with your copier.
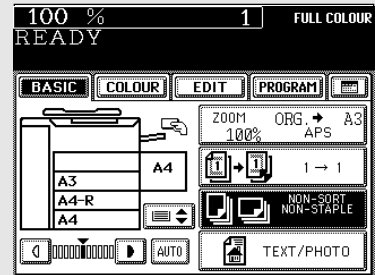
Names of the Main Components

Trays
Upper cover
Hole punch unit (sold separately)
Front cover
Saddle stitch tray (MJ-1020 only)
Lower cover
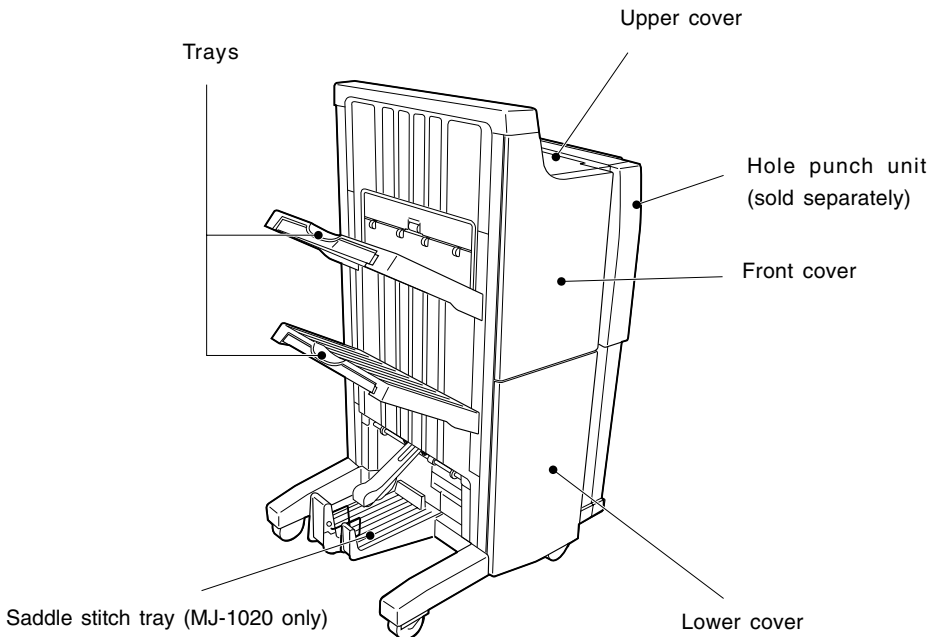
Tip

When the finisher trays reach their maximum loading capacity (► Page 11-8), the following message appears:

Finisher full : Remove paper

Remove the copies from the trays and the copier automatically resumes making copies.

2. SORT/GROUP COPYING

To make multiple copies, you can select the sort mode or group mode as necessary.
The paper sizes available for sort/group copying are A3, A4, A4-R, B4, B5, FOLIO, LD, LG, LT, LT-R and COMP.
● Example of making 5 sets of copies from 5-page originals
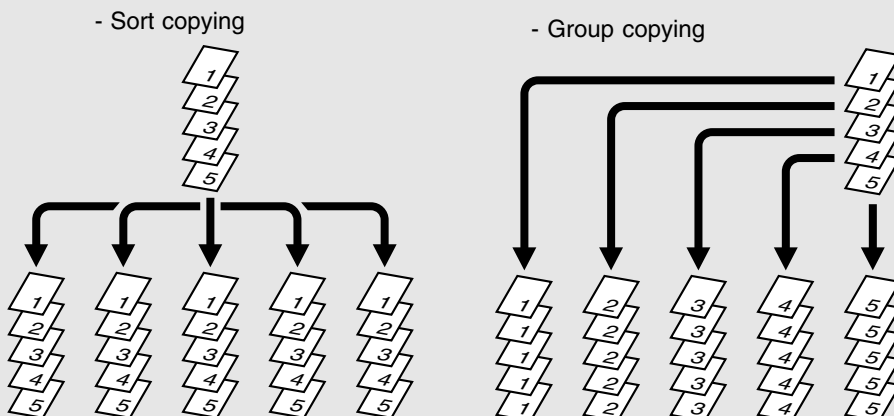
- Sort copying   - Group copying

1 **Place paper in the drawer(s).** ► Page 2-4

2 **Place the original(s).** ► Page 2-9

3 **Press the key on the basic screen as shown on the right (shaded).**
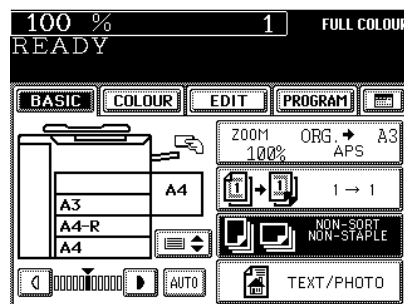
4 **Press the (SORT) (or (GROUP)) key.**

● Select other copy modes as required.

5 **Press the (◇ START) key.**

7-3

7
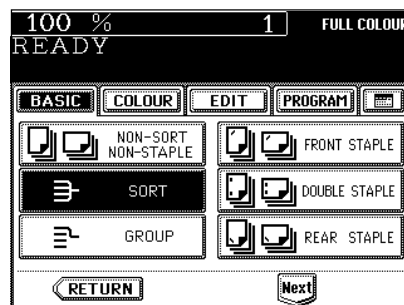
3. STAPLE SORTING

When the optional finisher is installed, you can use a function that performs automatic stapling at one of the following three positions.
The paper sizes that can be stapled are A3, A4, A4-R, B4, B5, FOLIO, LD, LG, LT, LT-R and COMP.

- (FRONT STAPLE) is selected:

Finish   Set on the Reversing Automatic Document Feeder   Placed on the glass

AB ⬅ **AB** **AB**
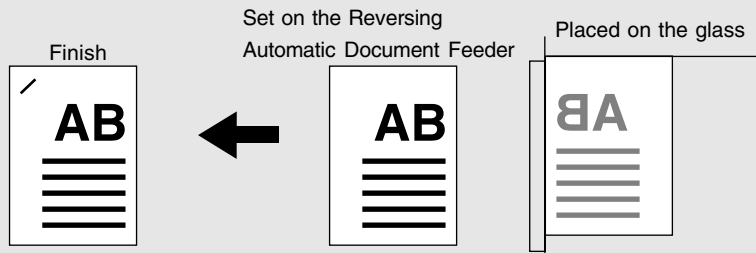
- (DOUBLE STAPLE) is selected:

AB ⬅ **AB** **AB**
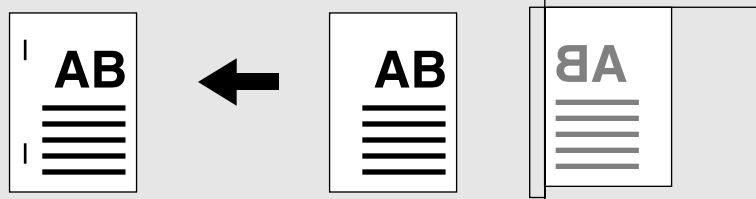
- (REAR STAPLE) is selected:

AB ⬅ **AB** **AB**

AB
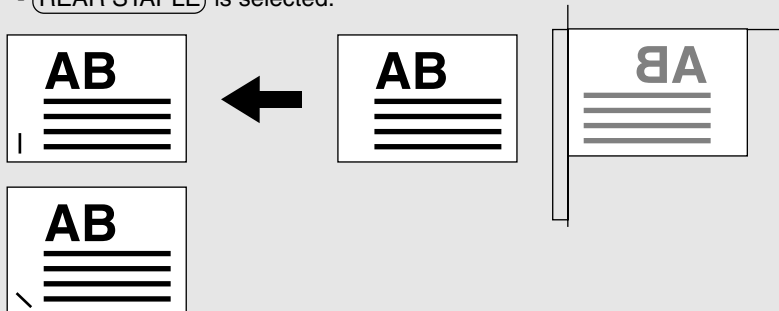
* Depending on the paper size, stapling is made either vertically (A4-R, FOLIO, LG, LT-R) or diagonally (A3, A4, B4, B5, LD, LT, COMP).

1 **Place paper in the drawer(s).** ► Page 2-4
- When using this mode in bypass copying (► Page 6-5), be sure to specify the paper size.

2 **Place the original(s).** ► Page 2-9

3 Press the key on the basic screen as shown on the right (shaded).

```
100 %            1    FULL COLOUR
READY

[BASIC] [COLOUR] [EDIT] [PROGRAM] [▦]
                        ZOOM   ORG. ➜  A3
                        100%      APS
              A4        [1]➜[1]    1 → 1
  A3
  A4-R                            NON-SORT
  A4          [≡ ♢]               NON-STAPLE
[◁ ▯▯▯▯▯▯▯▯▯▯ ▶] [AUTO]  [▤] TEXT/PHOTO
```
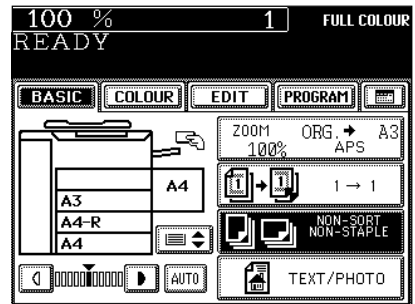
4 Press the (FRONT STAPLE) (or (DOUBLE STAPLE) or (REAR STAPLE)) key.

● Select other copy modes as required.

5 Press the (◇ START) key.

> **Tips**

- If you set the staple mode and the number of sheets goes over 50 in the case of A4, B5 and LT, or over 30 in the case of A3, A4-R, B4, FOLIO, LD, LG, LT-R or COMP, the finisher automatically enters the sort mode.
- For the paper which weighs 90 to105g/m², do not set more than the maximum number of sheets that can be stapled to prevent it from mis-exiting.

```
100 %            1    FULL COLOUR
READY

[BASIC] [COLOUR] [EDIT] [PROGRAM] [▦]
[▯▯] NON-SORT      [▯▯] FRONT STAPLE
     NON-STAPLE
[ ⋽] SORT          [▯▯] DOUBLE STAPLE
[ ⋽] GROUP         [▯▯] REAR STAPLE
   (RETURN)              [Next]
```

7
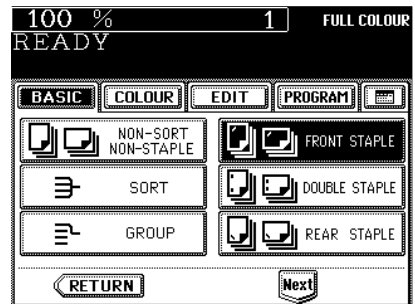
Maximum Number of Sheets that can be Stapled

Paper size	Paper weight		
	80 g/m²	90 g/m²	105 g/m²
A4, B5, LT	50 sheets	30 sheets	30 sheets
A3, A4-R, B4, FOLIO LD, LG, LT-R, COMP	30 sheets	15 sheets	15 sheets

* Tray load capacity ► Page 11-8

4. MAGAZINE SORT & SADDLE STITCHING MODE (BOOKLET MODE)

When the Magazine Sort mode is selected, 1-sided originals can be copied and bound like magazines or booklets. When a finisher with a saddle stitcher (optional, MJ-1020) is installed, you can select the saddle stitching mode which will automatically staple in the centre of the document. A3, A4-R, B4, LD and LT-R are available.

- The optional automatic duplexer must be installed.

*This mode cannot be used in combination with the AUTO COLOUR mode (► Page 3-16).

● Example of copying a 12-page document

- When (MAGAZINE SORT) is selected
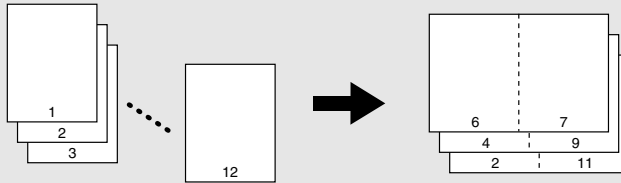
- When (MAGAZINE SORT & SADDLE STITCH) is selected
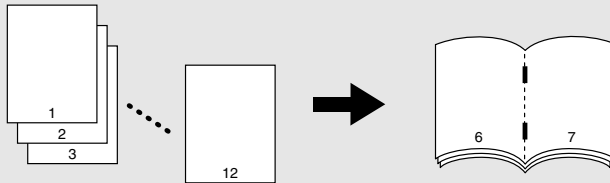
- When (SADDLE STITCH) is selected
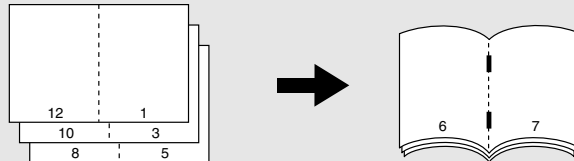
*You can also select the Magazine Sort mode from the editing menu. ► Page 5-11

1 **Place paper in the drawer(s).** ► Page 2-4

2 **Set the paper size.**
For drawer feeding ► Page 3-3 (step 3)
For bypass feeding ► Page 6-7 (step 4)

3 **Place the original(s).** ► Page 2-9
- When placing them in the reversing automatic document feeder (optional), set them by referring to the order of pages in the illustrations above.
- When placing them on the glass, place the first page of the originals first if (MAGAZINE SORT) or (MAGAZINE SORT & SADDLE STITCH) is selected. If (SADDLE STITCH) is selected, set them in the order of pages 12-1, (2-11), 10-3, (4-9), then 8-5, (6-7) by referring to the illustration above as an example.

4 Press the key on the basic screen as shown on the right (shaded).

```
100 %                    1    FULL COLOUR
READY

[BASIC] [COLOUR] [EDIT] [PROGRAM] [▦]

                    ZOOM    ORG. → A3
                    100%          APS
              A4   [1]→[1]     1 → 1
A3
A4-R               [≡]↕     NON-SORT
A4                          NON-STAPLE
[◁]00000▮00000[▷] [AUTO] [📷] TEXT/PHOTO
```
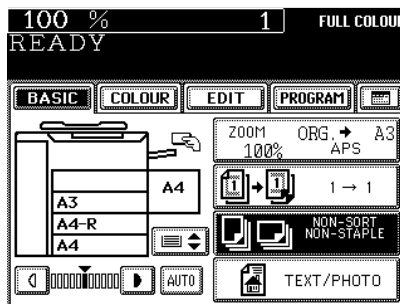
5 Press the MAGAZINE SORT , (or MAGAZINE SORT & SADDLE STITCH or SADDLE STITCH) key.

- If the key for the desired function is not shown, press the Next key to switch the screen.

```
100 %                    1    FULL COLOUR
READY

[BASIC] [COLOUR] [EDIT] [PROGRAM] [▦]

[📄] MAGAZINE SORT        [📄] HOLE PUNCH

[📄] MAGAZINE SORT
     & SADDLE STITCH

[📄] SADDLE STITCH

[RETURN]                       [Prev]
```
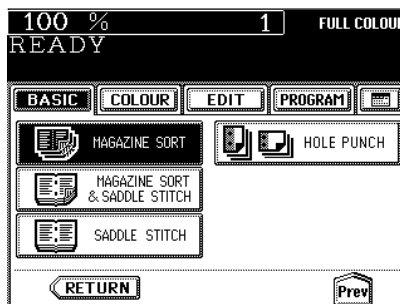
Tip

If you want to saddle stitch A3, B4 or LD size paper (when the MAGAZINE SORT & SADDLE STITCH or SADDLE STITCH is selected), raise the stopper of the saddle stitch tray.

● Select other copy modes as required.

6 Press the ◇ START key.

● When placing original(s) on the glass, perform steps 5 to 6 on page 2-3.

7
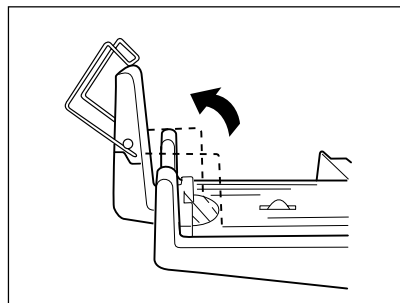
Conditions Making Saddle Stitching Possible

Paper size	Paper weight	Maximum capacity for saddle stitching	Tray load capacity
A3 A4-R B4 LD LT-R	$80g/m^2$	15 sheets	Copying of 11~15 sheets: 10 copies Copying of 6~10 sheets: 20 copies Copying of 5 sheets or less: 25 copies
	$90g/m^2$	8 sheets	Copying of 6~8 sheets: 15 copies Copying of 5 sheets or less: 25 copies
	$105g/m^2$	8 sheets	Copying of 6~8 sheets: 15 copies Copying of 5 sheets or less: 25 copies

5. HOLE PUNCHING MODE

With the optional punching unit attached to the optional finisher (MJ-1019, MJ-1020), you can have your copies punched with holes.

* The paper weight should be in the range of 64 to 256 g/m². Special paper such as OHP films or labels is excluded.

1 **Place paper in the drawer(s).** ► Page 2-4

- When using this mode in bypass copying (► Page 6-5), be sure to specify the paper size.

2 **Place the original(s).** ► Page 2-9

3 **Press the key on the basic screen as shown on the right (shaded).**
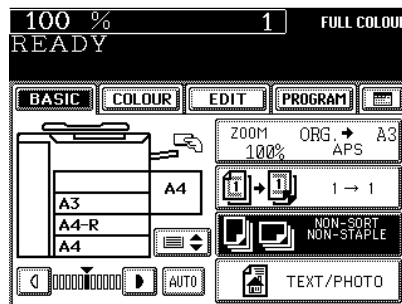
4 **Press the (HOLE PUNCH) key.**

- If the key for the desired function is not shown, press the (Next) key to switch the screen.

● Select other copy modes as required.

5 **Press the (◇ START) key.**

Tip

Number of punch holes and available paper sizes:
Since the number of punch holes and the distance between the holes vary depending on the country, purchase a punching unit that meets your requirements. (For details, consult your service technician.)
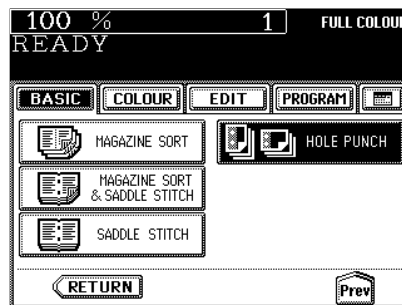
	Number of punch holes and hole diameter	Available paper sizes
Japan and most of Europe (MJ-6002E)	2 holes (6.5 mm dia.)	A3, A4, A4-R, B4, B5, B5-R, FOLIO
North America (MJ-6002N)	2/3 holes switchable (8.0 mm dia.)	2 holes: LG, LT-R 3 holes: LD, LT
France (MJ-6002F)	4 holes (6.5 mm dia.; 80 mm pitch)	A3, A4
Sweden (MJ-6002S)	4 holes (6.5 mm dia; 70, 21 mm pitch)	A3, A4, A4-R, B4, B5, B5-R, FOLIO

7

8. NETWORK SCANNING FUNCTION

(USING THE OPTIONAL PRINTER CONTROLLER)

8

1. ABOUT THE SCANNING FUNCTION

If the scanning function of the optional printer controller (GA-1121/1131) is used, originals set on the reversing automatic document feeder (optional) or the original glass can easily be scanned as image data. The scanned image data can be stored on the hard disc of your personal computer or printer controller (GA-1121/1131).

The scanned image data can be sent to and stored in the various destinations using the following functions.

- Scan to Mailbox

   The scanned image data are stored in a mailbox in the hard disc of the printer controller (GA-1121/1131). To operate the scanned image data with software such as the Fiery Remote Scan or WebScan, use this function to store the scanned data file in the hard disc of the printer controller (GA-1121/1131).

- Scan to E-mail

   The scanned image data are sent to E-mail addresses or URL. The data are sent with the E-mail as an attachment in PDF or TIFF format.

- Scan to Hold Queue

   The scanned image data are sent to a hold queue on the printer controller (GA-1121/1131). The data sent to the hold queue can be operated using the Command WorkStation in the same way as the other ordinary print jobs in the hold queue.

- Scan to IFax

   The scanned image data are sent to IFax addresses. The setting of the data is fixed as TIFF format / 200 dpi / BLACK&WHITE to be sent to the IFax-compatible machine or personal computer.

- Scan to FTP

   The scanned image data are forwarded to the specified FTP server.

The scan setting can be performed from either of the touch panel of the copier or control panel of the printer controller (GA-1121/1131).

How to perform scan setting on the touch panel of the copier is described in this manual.

* See Chapter 5 in the Printing Guide (User Document CD-ROM) for how to use the scanned image data.

8

2. PROCEDURE OF SCAN SETTING

Perform the scan setting on the touch panel of the copier in the following procedure. It is recommended to perform the private scan setting to create a template in advance of the usual scan setting for effective scanning.
"Procedure of Private Scan Setting" ►Page 8-7

Tips

- When the automatic function clear (►Page 1-4) happened to work in the middle of setting, start setting again from step 2.
- Scanning cannot be operated during data outputting.

The direction of the original setting and display on the screen of the personal computer

- The original is rotated anticlockwise by 90°and the scanned image data is stored .
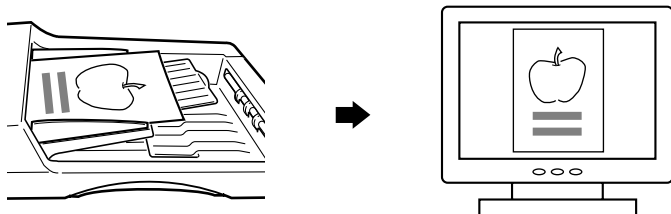
Procedure of Scan Setting

1 **Place the originals.** ► Page 2-9
- Maximum number of sheets that can be set on the optional reversing automatic document feeder ► Page 2-9
- When setting originals on the original glass, place the last page of the original first.
- If there is not enough space on the hard disc, the number of originals that can be scanned may be restricted.

Note

The optional reversing automatic document feeder is convenient for consecutive scanning of more than one original.

2 **Press the ⊡PRINTER/NETWORK key.**

Tip

Press the ⊡PRINTER/NETWORK key again to switch between the copier function and printer/network function (optional).
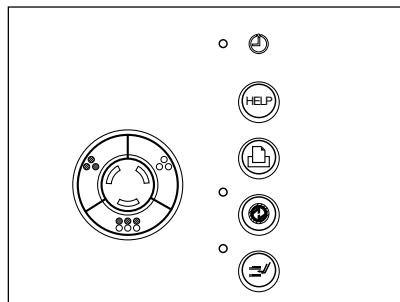
3 **Press the $\boxed{\text{SCAN}}$ key.**
* $\boxed{\text{PRINT}}$ key ► Page 1-5
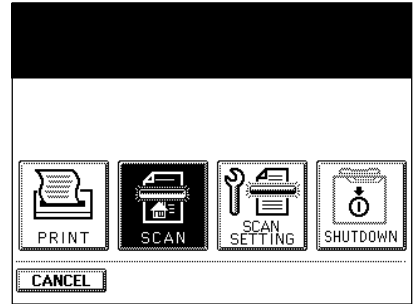
4 **Press the $\boxed{\text{SCAN}}$ key.**
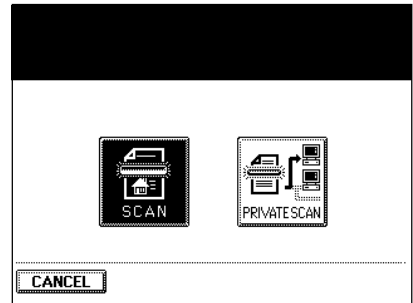
5 **Set the file name.**
- Press the area ⌐ ¬ as shown on the screen on the right to switch to the file name input screen.
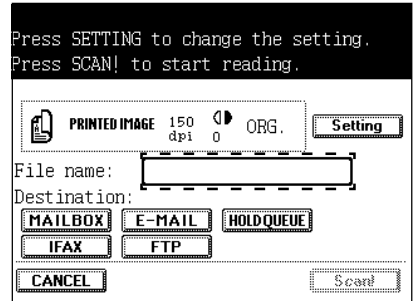
6 **Enter the file name within 31 letters using the alphabet (touch panel) and numbers (digital keys), then press the $\boxed{\text{SET}}$ key.**

- Use the following keys as required.

$\boxed{\leftarrow}$ $\boxed{\rightarrow}$ ...Press these keys to move the cursor.

$\boxed{\text{Backspace}}$ ...Press this key to delete a letter before the cursor.

$\boxed{\text{Cancel}}$ ...Press this key to cancel entry of letters and go back to the screen in step 5.

$\boxed{\text{c Clear}}$ (control panel)...Press this key to delete all letters.

Tip

If you do not enter any file name here, the file name will automatically be assigned.

ex) $\underset{\text{MM}}{04} \, \underset{\text{DD}}{07} \, \underset{\text{HH}}{16} \, \underset{\text{MM}}{21}. \underset{\text{extension}}{\bigstar\bigstar\bigstar}$
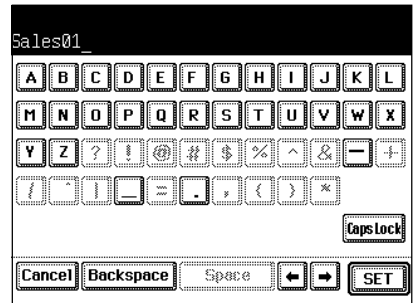
7 **Confirm the entered file name.**
- Perform steps 5 to 6 if any correction is required.

```
Press SETTING to change the setting.
Press SCAN! to start reading.

  📄 PRINTED IMAGE 150  ◀▶  ORG.        Setting
                   dpi  0

File name:    Sales01
Destination:
  MAILBOX    E-MAIL    HOLDQUEUE
    IFAX       FTP
  CANCEL                         Scan!
```
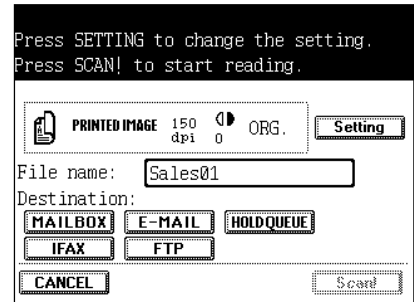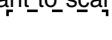
8 **Select the destination.**
- General description for 'MAILBOX', 'E-MAIL', 'HOLDQUEUE', 'IFax' and 'FTP' ► Page 8-2
- After pressing the (MAILBOX) key ► Page 8-9
- After pressing the (E-MAIL) key ► Page 8-11
- * The setting for 'HOLDQUEUE' is completed when the (HOLDQUEUE) key is pressed.
- After pressing the (IFax) key ► Page 8-13
- After pressing the (FTP) key ► Page 8-15
- More than one destination can be selected at a time. Press all keys corresponding to the desired destinations.
  * 'IFax' and 'FTP'can not be used at the same time.

```
Press SETTING to change the setting.
Press SCAN! to start reading.

  📄 PRINTED IMAGE 150  ◀▶  ORG.        Setting
                   dpi  0

File name:    Sales01
Destination:
  MAILBOX    E-MAIL    HOLDQUEUE
    IFAX       FTP
  CANCEL                         Scan!
```
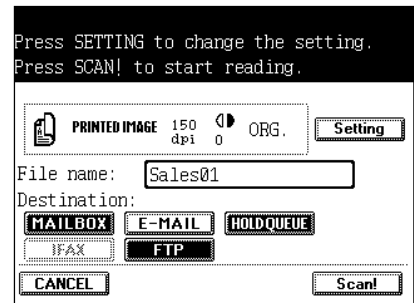
9 **Press the (Setting) key to set the scanning conditions.**
- If you want to scan with the setting shown on the right (in the area ⌐ ⌐ ⌐ ⌐), skip the steps 10 to 13.

Tip

The scanning conditions to be selected in steps 10 to 13 may be restricted depending on the destination selected in step 8. In this case, the keys for items which cannot be set are dimmed and are not selectable.

```
Press SETTING to change the setting.
Press SCAN! to start reading.

  📄 PRINTED IMAGE 150  ◀▶  ORG.        Setting
                   dpi  0

File name:    Sales01
Destination:
  MAILBOX    E-MAIL    HOLDQUEUE
    IFAX       FTP
  CANCEL                         Scan!
```
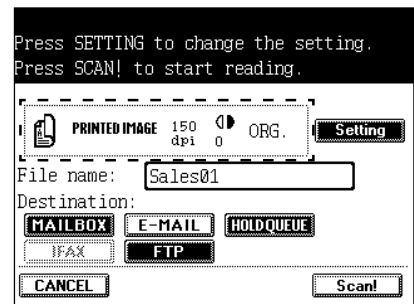
10 **Change the setting as required, then press the (NEXT) key.**
- **Single/Double sided**

    SINGLE: Select this when scanning the image which is printed on one side of original.

    BOOK: Select this when scanning the images which are printed on both sides of original in the same direction (scanning printed images or book duplex printing).

    * When this is selected, the originals must be set on the RADF (optional).

    TABLET: Select this when scanning the images which are printed on both sides of paper in the vertically opposite direction (scanning printed images of tablet duplex printing).

    * When this is selected, the originals must be set on the RADF (optional).

- **Orientation**

    PORTRAIT: Vertically-long original

    LANDSCAPE: Horizontally-long original

```
Scan job setting.
Press OK or CANCEL.
Single/Double sided
   📄        📖        📑
  SINGLE    BOOK     TABLET
Orientation
   📄        📄
 PORTRAIT  LANDSCAPE
  CANCEL        NEXT      OK
```

8
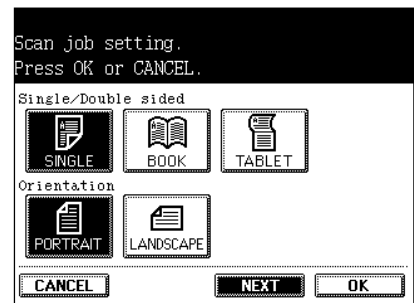
11 Change the setting as required, then press the (NEXT) key.
- **Original type**

   PRINTED IMAGE: Select this for an original with printed photos from gravure printing such as magazines or brochures.

   PHOTO: Select this for an original with photos printed on photographic paper.

- **Resolution**

   Select this among 600 dpi, 300 dpi, 200 dpi and 150 dpi.

```
Scan job setting.
Press OK or CANCEL.

Original type
[PRINTED IMAGE]  [ PHOTO ]
Resolution
[ 600 ]  [ 300 ]  [ 200 ]  [ 150 ]

[ CANCEL ]  [ PREV ]  [ NEXT ]  [ OK ]
```
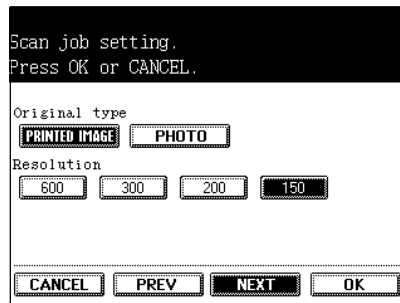
12 Change the setting as required, then press the (NEXT) key.
- **Colour mode**

   COLOUR: Select this when scanning the images in the colour modes.

   GRAY SCALE: Select this when scanning the images in 256 gradation.

   B/W: Select this when scanning the images in the black-and-white (2 gradations).

   * If JPEG is sselected as a file format (► Page 8-15), B / W of colour modes cannot be selected.

- **Background adjustment**
- **Compression ratio**

   MAX: Select this to make the file size smallest.

   STANDARD: Select this for standard compression ratio.

   MIN: Select this to make the file size largest.

```
Scan job setting.
Press OK or CANCEL.

Colour mode
[COLOUR] [GREY SCALE] [BLACK&WHITE]
Background adjustment
[◄] ▯▯▮▯▯ [►]
Compression
[ MAX ]  [STANDARD]  [ MIN ]

[ CANCEL ]  [ PREV ]  [ NEXT ]  [ OK ]
```
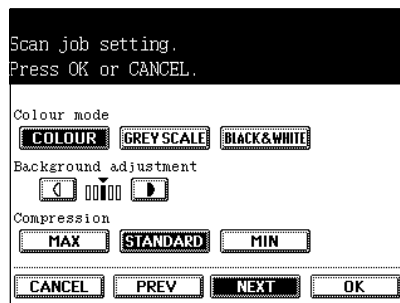
13 Change the original size as required, then press the (OK) key.

```
Scan job setting.
Press OK or CANCEL.

Original size

[AUTO]   [ A3 ]  [ A4 ]
         [ A4-R ] [ A5-R ]
         [ B4 ]  [ B5 ]
         [ B5-R ]

[ CANCEL ]  [ PREV ]        [ OK ]
```

14 Press the (Scan!) key (or (◇START) key on the control panel).

```
Press SETTING to change the setting.
Press SCAN! to start reading.

[▤] PRINTED IMAGE  150   ◑  ORG.   [ Setting ]
                   dpi   0
File name:  [ Sales01 ]
Destination:
[MAILBOX] [ E-MAIL ] [HOLDQUEUE]
[ FAX ]   [ FTP ]
[ CANCEL ]              [ Scan! ]
```

8

- **When Using the Optional Reversing Automatic Document Feeder**

  Scanning starts. The screen is switched as shown on the right during scanning, and the number of pages that have already been scanned is displayed. The screen automatically goes back to the copy (basic) screen after scanning has been completed.

```
SCANNING


Scanned pages:          0
```

- **When Placing an Original on the Original Glass**

  Scanning starts. The screen is switched as shown on the right when scanning has been completed. If there are more originals, place them and press the (Scan!) key. Press the (Finish) key when the last original has been scanned. The screen automatically goes back to the copy (basic) screen

  Tip

  To stop scanning operation, press the (Cancel Job) key.

```
To continue, place document on glass.
And press SCAN.


Scanned pages:          1




Cancel Job              Finish    Scan!
```

Procedure of Private Scan Setting

The user who knows the scan user name and password can use this setting. Usually the administrator sets the scan user name and password and notifies each user the name and password set for the user. The user can log into the private scan mode and operate the scanning under the environment which the user has set up. In the private scan mode, the user can select the desired template immediately and operate the scanning conveniently since the only templates which have been set are displayed.

1 Perform steps 1 to 3 of "Procedure of Scan Setting".

2 Press the (PRIVATE SCAN) key.

8
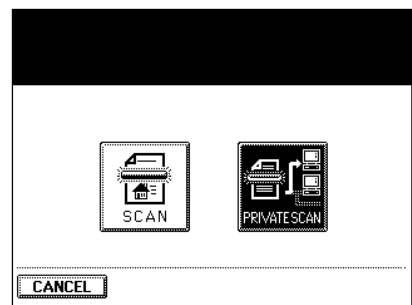
3 **Select your scan user name.**
- If you cannot find your scan user name, press the (NEXT) key to display the next screen.

```
Select scan user.



 User01
 User02
 User03
 Uses04
 User05

 CANCEL              NEXT
```

4 **Key in the password (5 digits).**

```
Please enter your password.


 User02

           PASSWORD    : ****

 CANCEL                      SET
```

5 **Select the template to use from the templates which have been registered.**
- If you cannot find the template you need, press the (NEXT) key to display the next screen.

```
Select template.

 Template01
 [ MAILBOX ]              [HOLD QUEUE]
             [   FTP   ]                    DETAIL
 Template02
 [ MAILBOX ][ E-MAIL ] [HOLD QUEUE]
 [   IFAX   ]

 CANCEL              NEXT       OK
```

6 **Press the (OK) key.**
- The setting of the selected template is updated.

Tip

The scan setting can be changed when the setting of the template has already been updated. See steps 5 to 13 of "Procedure of Scan Setting" (► Page 8-4) for setting procedure.

```
Select template.

 Template01
 [ MAILBOX ]              [HOLD QUEUE]
             [   FTP   ]                    DETAIL
 Template02
 [ MAILBOX ][ E-MAIL ] [HOLD QUEUE]
 [   IFAX   ]

 CANCEL              NEXT       OK
```

8

7 **Press the** (Scan!) **key (or** (◇START) **key on the control panel).**

```
Press SETTING to change the setting.
Press SCAN! to start reading.

 ┌──────────────────────────────────────┐
 │ ⌐┐ PRINTED IMAGE  150  ◁▶      ┌─────────┐│
 │ │_│              dpi  0  ORG.  │ Setting ││
 │                               └─────────┘│
 └──────────────────────────────────────┘
File name:     │Sales01          │
Destination:
┌─────────┐ ┌────────┐ ┌──────────┐
│ MAILBOX │ │ E-MAIL │ │ HOLDQUEUE│
└─────────┘ └────────┘ └──────────┘
   ┌──────┐   ████████
   │ IFAX │   █  FTP  █
   └──────┘   ████████
┌──────────┐                  ┌────────┐
│  CANCEL  │                  │  Scan! │
└──────────┘                  └────────┘
```

- **When Using the Optional Reversing Automatic Document Feeder**

   Scanning starts. The screen is switched as shown on the right during scanning, and the number of pages that have already been scanned is displayed. The screen automatically goes back to the copy (basic) screen after scanning has been completed.

```
SCANNING



Scanned pages:        0



```

- **When Placing an Original on the Original Glass**

   Scanning starts. The screen is switched as shown on the right when scanning has been completed. If there are more originals, place them and press the (Scan!) key. Press the (Finish) key when the last original has been scanned. The screen automatically goes back to the copy (basic) screen.

Tip

To stop scanning operation, press the (Cancel Job) key.

```
To continue, place document on glass.
And press SCAN.


Scanned pages:        1



┌────────────┐      ┌────────┐ ┌───────┐
│ Cancel Job │      │ Finish │ │ Scan! │
└────────────┘      └────────┘ └───────┘
```

8

───────────── **Sending to Mailbox** ─────────────

How to set the 'Mailbox' after pressing the (MAILBOX) key is described in step 8 in page 8-5.

```
Press SETTING to change the setting.
Press SCAN! to start reading.

 ┌──────────────────────────────────────┐
 │ ⌐┐ PRINTED IMAGE  150  ◁▶      ┌─────────┐│
 │ │_│              dpi  0  ORG.  │ Setting ││
 │                               └─────────┘│
 └──────────────────────────────────────┘
File name:     │Sales01          │
Destination:
┌─────────┐ ┌────────┐ ┌──────────┐
│ MAILBOX │ │ E-MAIL │ │ HOLDQUEUE│
└─────────┘ └────────┘ └──────────┘
┌──────┐   ┌──────┐
│ IFAX │   │ FTP  │
└──────┘   └──────┘
┌──────────┐                  ┌────────┐
│  CANCEL  │                  │  Scan! │
└──────────┘                  └────────┘
```

8-9
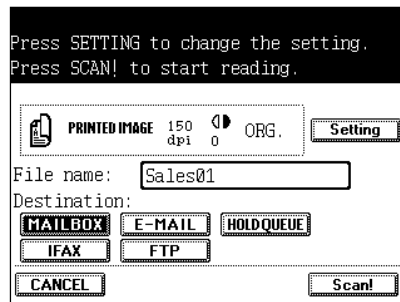
1 **Press the (ENABLE) key, then key in the mailbox ID (0-99999).**

Tip

You can delete the mailbox ID which has been keyed in by pressing the (C CLEAR) key on the control panel.

Enable Mailbox **ENABLE** **DISABLE**

Mailbox ID

CANCEL SET

2 **Confirm the entered mailbox ID, then press the (SET) key.**

Enable Mailbox **ENABLE** **DISABLE**

Mailbox ID 12345

CANCEL **SET**

3 **The preparation to send to the set mailbox ID is completed.**

- The (MAILBOX) key is highlighted.
- If you want to select more than one destination, press the corresponding keys in destination continuously.
- When all settings of destination are completed, go back to in step 9 in page 8-5.

Press SETTING to change the setting.
Press SCAN! to start reading.

PRINTED IMAGE 150 dpi 0 ORG. Setting

File name: Sales01
Destination:
MAILBOX E-MAIL HOLD QUEUE
IFAX FTP

CANCEL Scan!

8

Sending E-mail

How to set the 'E-mail' after pressing the (E-MAIL) key is described in step 8 in page 8-5.

```
Press SETTING to change the setting.
Press SCAN! to start reading.

┌──────────────────────────────────────────┐
│ [📄] PRINTED IMAGE  150  ◁▷  ORG.  [Setting] │
│               dpi   0                        │
└──────────────────────────────────────────┘
File name:    Sales01
Destination:
[MAILBOX] [E-MAIL] [HOLD QUEUE]
[IFAX]    [FTP]
[CANCEL]                      [Scan!]
```

1 Press the (ENABLE) key, then press the (NEW) key.

```
Enable E-Mail        [ENABLE]  [DISABLE]

E-Mail Address                    [NEW]
┌──────────────────────────────────┐
│                                  │
└──────────────────────────────────┘
                            [▼]

[CANCEL]          [NEXT]      [SET]
```
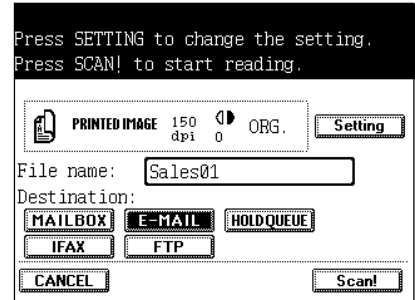
2 **Enter the E-mail address.**

- Enter the E-mail address within 80 letters using the alphabet (touch panel) and numbers (digital keys), then press the (SET) key.

- Use the following keys as required.

(←)(→) ...Press these keys to move the cursor.

(Backspace) ...Press this key to delete a letter before the cursor.

(Cancel) ...Press this key to cancel entry of letters and go back to the screen in step 1.

(C Clear) (control panel)...Press this key to delete all letters.

```
aaabb@cc_

[A][B][C][D][E][F][G][H][I][J][K][L]
[M][N][O][P][Q][R][S][T][U][V][W][X]
[Y][Z][?][!][@][#][$][%][^][&][—][+]
[/][`][|][_][=][.][,][{][}][*]
                              [Caps Lock]
[Cancel][Backspace]  Space  [←][→] [SET]
```

Tip
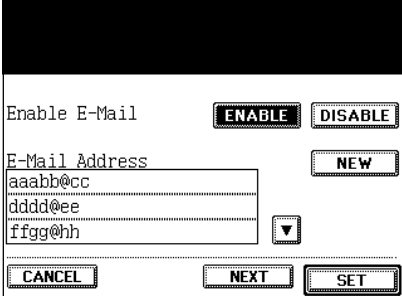
Maximum 10 E-mail addresses can be set. Repeat steps 1 to 2 described above for the second and following addresses.

8
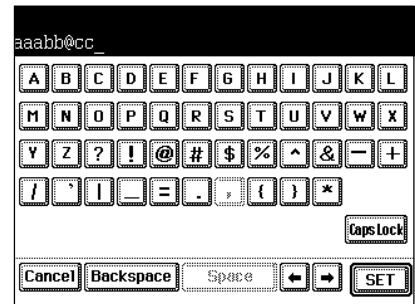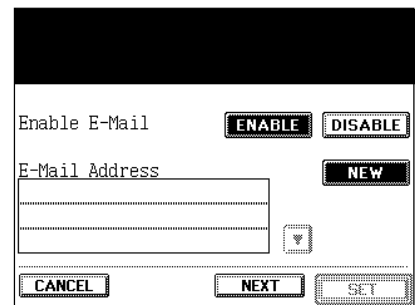
3 **Confirm the entered E-mail addresses.**
- If 4 or more E-mail addresses are set, confirm them using the ▼ key and ▲ key.

Enable E-Mail   **ENABLE** **DISABLE**
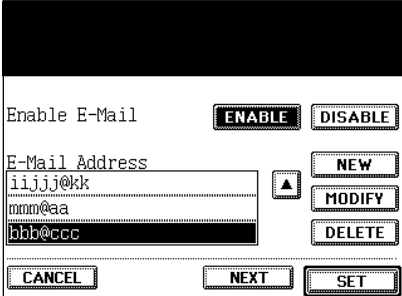
E-Mail Address   **NEW**
aaabb@cc
dddd@ee
ffgg@hh   ▼

CANCEL   **NEXT**   **SET**

Tip

To delete the entered E-mail address

- Select the E-mail address you want to delete, then press the (DELETE) key.

Enable E-Mail   **ENABLE** **DISABLE**
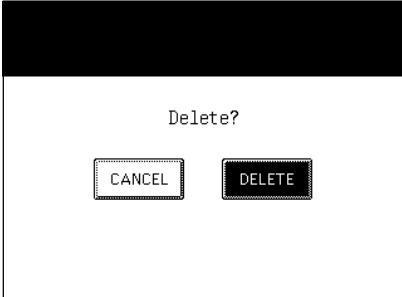
E-Mail Address   **NEW**
iijjj@kk   ▲   **MODIFY**
mmm@aa
bbb@ccc   **DELETE**

CANCEL   **NEXT**   **SET**
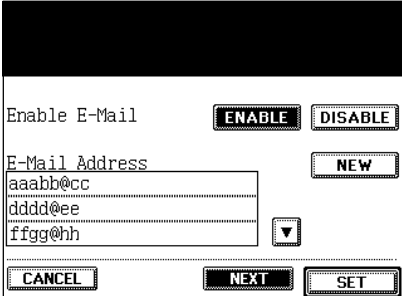
- Press the (DELETE) key. The selected E-mail address is deleted from the E-mail Address list.

Delete?

CANCEL   DELETE

8

4 **Press the (NEXT) key.**

Enable E-Mail   **ENABLE** **DISABLE**

E-Mail Address   **NEW**
aaabb@cc
dddd@ee
ffgg@hh   ▼

CANCEL   **NEXT**   **SET**

5 Change the setting as required, then press the $\boxed{\text{SET}}$ key.
- **File format**

  Select a file format ($\boxed{\text{PDF}}$, $\boxed{\text{JPEG}}$ or $\boxed{\text{TIFF}}$).

  * When 'Scan to IFAX' is selected in advance, the file format is limited to TIFF.

  * When 'Scan to E-mail' and 'Scan to FTP' are set in combination, the file formats of both become the same. If enter of them changes in setting, the another one changes correspondingly.

- **Attachment/URL**

  ATTACHMENT: Select this to attach the scanned image data to the E-mail message as an attachment and to send them.

  URL: Select this to paste the URL into the body of a plain text E-mail message without attaching the data to the E-mail message. The receiver can download the scanned image data from the printer controller (GA-1121/1131), referring to the pasted URL to the data.

  * If the size of the image data is over the setting size of Fiery Setup, it is necessary to paste the URL into the body of E-mail message even thought 'ATTACHMENT' is selected here. See chapters 4 and 5 of the Configuration Guide for more details about the setting size of the attached image data.

Tip

Press the $\boxed{\text{PREV}}$ key, then the screen goes back to the one of step 3.

File format		
	PDF	JPEG
	TIFF	
Attachment /URL	ATTACHMENT	URL

CANCEL PREV SET

---
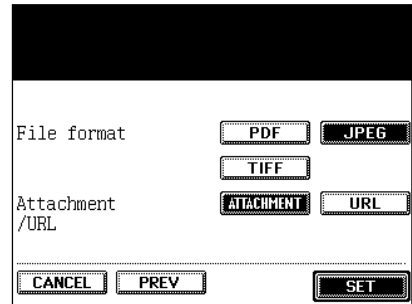
6 The preparation to send the E-mail to the set address is completed.
- The $\boxed{\text{E-MAIL}}$ key is highlighted.
- If you want to select more than one destination, press the corresponding keys in destination continuously.
- When all settings of destination are completed, go back to in step 9 in page 8-5.

Press SETTING to change the setting.
Press SCAN! to start reading.

PRINTED IMAGE 150 dpi ◑ 0 ORG. [Setting]

File name: Sales01

Destination:
[MAILBOX] [E-MAIL] [HOLD QUEUE]
[IFAX] [FTP]

[CANCEL] [Scan!]
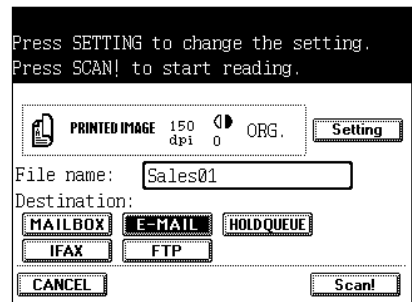
Sending IFax

How to set the 'IFax' after pressing the $\boxed{\text{IFax}}$ key is described in step 8 in page 8-5.
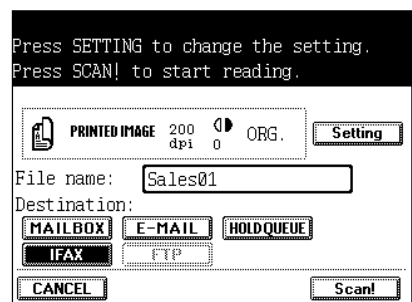
Press SETTING to change the setting.
Press SCAN! to start reading.

PRINTED IMAGE 200 dpi ◑ 0 ORG. [Setting]

File name: Sales01

Destination:
[MAILBOX] [E-MAIL] [HOLD QUEUE]
[IFAX] [FTP]

[CANCEL] [Scan!]

8

8-13

1 **Press the (ENABLE) key, then press the (NEW) key.**

Enable IFax   **ENABLE**   **DISABLE**

IFax Address   **NEW**

CANCEL   SET
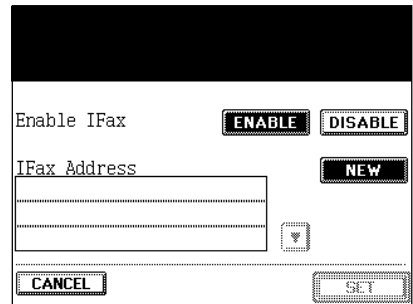
2 **Enter the IFax address.**
- Enter the IFax address within 80 letters using the alphabet (touch panel) and numbers (digital keys), then press the (SET) key.
- Use the following keys as required.

(←)(→)   ...Press these keys to move the cursor.

(Backspace) ...Press this key to delete a letter before the cursor.

(Cancel)   ...Press this key to cancel entry of letters and go back to the screen in step 1.

(C Clear) (control panel)...Press this key to delete all letters.

abcd@ef_

A B C D E F G H I J K L
M N O P Q R S T U V W X
Y Z ? ! @ # $ % ^ & — +
/ ' | _ = . , { } *

Caps Lock

Cancel **Backspace** Space ← → **SET**

> **Tip**
>
> Maximum 10 IFax addresses can be set. Repeat steps 1 to 2 described above for the second and following addresses.
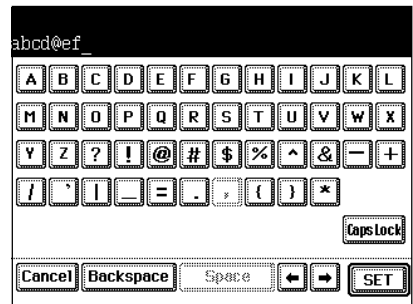
3 **Confirm the entered IFax addresses.**
- If 4 or more IFax addresses are set, confirm them using the (▼) key and (▲) key.

Enable IFax   **ENABLE**   **DISABLE**

IFax Address   **NEW**
abcd@ef
ghi@jkl
mnop@qr   ▼

CANCEL   **SET**

> **Tip**
>
> **To delete the entered IFax address**
>
> - Select the IFax address you want to delete, then press the (DELETE) key.

Enable IFax   **ENABLE**   **DISABLE**

IFax Address   **NEW**
st11@uv   ▲   **MODIFY**
2311@wa
a233@bc   **DELETE**

CANCEL   SET

8
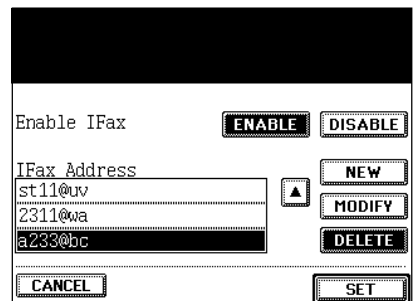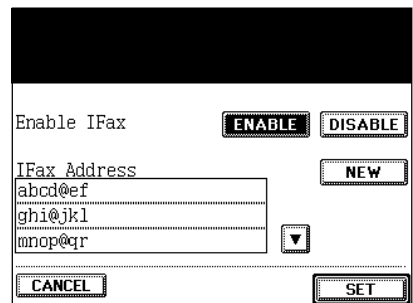
- Press the (DELETE) key. The selected IFax address is deleted from the IFax Address list.

Delete?

CANCEL   DELETE

4 **Press the (SET) key.**

Enable IFax   ENABLE DISABLE

IFax Address   NEW
abcd@ef
ghi@jkl
mnop@qr   ▼

CANCEL   SET
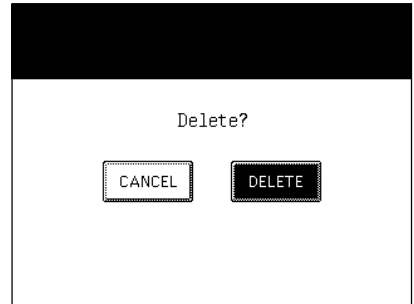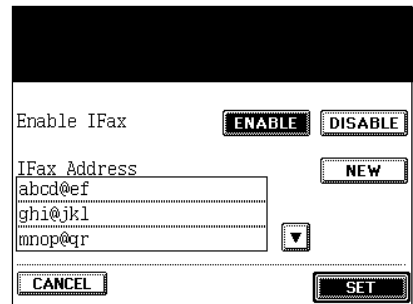
5 **The preparation to send the IFax to the set address is completed.**

- The (IFax) key is highlighted.
- If you want to select more than one destination, press the corresponding keys in destination continuously.
- When all settings of destination are completed, go back to in step 9 in page 8-5.

Press SETTING to change the setting.
Press SCAN! to start reading.

PRINTED IMAGE 200 dpi 0 ORG.   Setting

File name: Sales01
Destination:
MAILBOX E-MAIL HOLDQUEUE
IFAX   FTP
CANCEL   Scan!
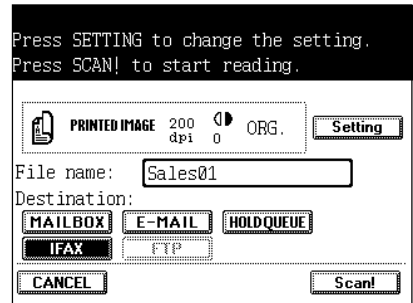
Sending to FTP server

How to set the 'FTP' after pressing the (FTP) key is described in step 8 in page 8-5.

Press SETTING to change the setting.
Press SCAN! to start reading.

PRINTED IMAGE 150 dpi 0 ORG.   Setting

File name: Sales01
Destination:
MAILBOX E-MAIL HOLDQUEUE
IFAX   FTP
CANCEL   Scan!

8
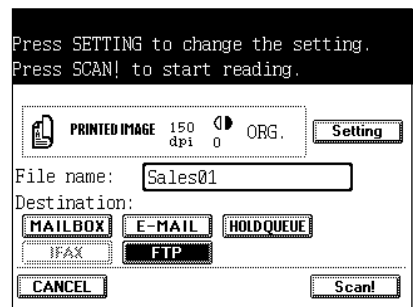
1 Press the (ENABLE) key, then change the file format setting as required.

- Select a file format ((PDF), (JPEG) or (TIFF)).
  * When 'Scan to E-mail' and 'Scan to FTP' are set in combination, the file formats of both become the same. If enther of them changes in setting, the another one changes correspondingly.

```
Enable FTP          ENABLE   DISABLE

File format          PDF      JPEG
                     TIFF

CANCEL              NEXT      SET
```

2 If you want to send to the FTP server at the default setting, press the (SET) key.

- The setting is completed. Skip to step 7.
- The FTP server at the default setting is set by the administrator in advance. ►Page 8-26.

```
Enable FTP          ENABLE   DISABLE

File format          PDF      JPEG
                     TIFF

CANCEL              NEXT      SET
```

3 If you want to change any FTP server (or the FTP server is not set at the default setting), press the (NEXT) key.

```
Enable FTP          ENABLE   DISABLE

File format          PDF      JPEG
                     TIFF

CANCEL              NEXT      SET
```

4 Set the FTP server name.

- Press the area as shown on the screen on the right to switch to the letter input screen. Enter the FTP server name within 128 letters using the alphabet (touch panel) and numbers (digital keys), then press the (SET) key.

Tip

You can enter the IP address directly instead of the FTP server name.

```
FTP Server Name

FTP Port Number              21

FTP Time Out                 30
(0-300 sec)

CANCEL    PREV    NEXT    SET
```
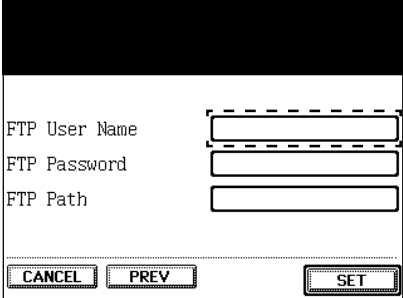
5 Key in the FTP port number (0-65535).

6 Key in the connection time (0-300 sec.) in 'FTP Time Out'.

- Press the (NEXT) key.

7 Set the FTP user name.
- Press the area [_ _ _ _] as shown on the screen on the right to switch to the letter input screen. Enter the FTP user name within 128 letters using the alphabet (touch panel) and numbers (digital keys), then press the (SET) key.

FTP User Name
FTP Password
FTP Path
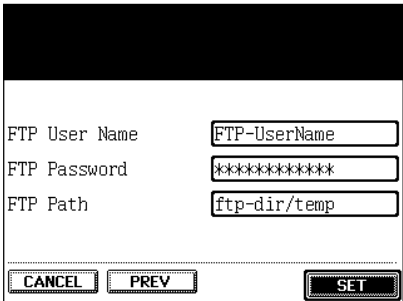
CANCEL   PREV   SET

8 Set the FTP password and FTP path as in the same manner as FTP user name.
- Enter the FTP password within 128 letters and enter the FTP path within 128 letters.
- For the FTP path, specify the directory path on the FTP server to save the scanned data.

 For example, to specify the "ftp://192.168.1.1/ftp-dir/temp" FTP folder in the FTP server, enter "ftp-dir/temp".

9 Confirm the contents filled in, then press the (SET) key.
- Press the (PREV) key, then the screen goes back to the previous one.

FTP User Name   FTP-UserName
FTP Password   ************
FTP Path   ftp-dir/temp

CANCEL   PREV   SET

10 The preparation to send to the desired FTP server (or one at the default setting) is completed.
- The (FTP) key is highlighted.
- If you want to select more than one destination, press the corresponding keys in destination continuously.
- When all settings of destination are completed, go back to in step 9 in page 8-5.

Press SETTING to change the setting.
Press SCAN! to start reading.

PRINTED IMAGE 150 dpi 0 ORG.   Setting

File name: Sales01
Destination:
MAILBOX   E-MAIL   HOLDQUEUE
IFAX   FTP
CANCEL   Scan!

8

3. ABOUT THE SETTING BEFORE SCANNING

In advance of scanning, the administrator must set the administrator password to enable the (ADMIN) key under this password. (If this setting is not performed, anyone can perform each setting after pressing the (ADMIN) key, as a result, the administration of the scanning function becomes difficult.) After this setting, perform each setting of the FTP server (default setting) and scan user as required.
The user can set or register a template with the scan user name and password when the setting of scan user by the administrator is completed.

1 Press the (△ PRINTER/NETWORK) key.
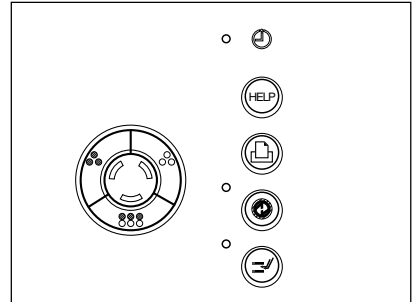
2 Press the (SCAN SETTING) key.
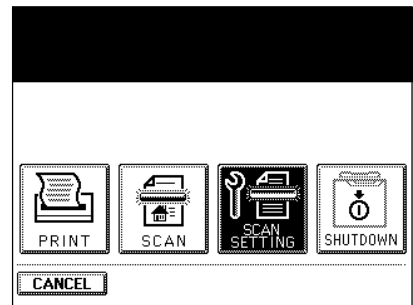
3 The screen on the right is shown. The (USER) key is for the user setting and the (ADMIN) key and (PASSWORD SETTING) key are the administrator setting.

- After pressing the (USER) key ► Page 8-19
- After pressing the (ADMIN) key ► Page 8-23
- (PASSWORD SETTING) key ► Page 8-30
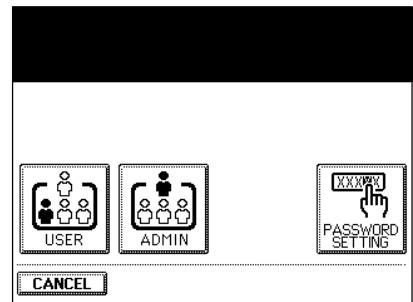
Setting by the User

Setting and Registration of Templates

- Maximum 20 templates can be created for 1 scan user name.
- Confirm your scan user name and password with the administrator before setting and registering the template.

1 Press the (🖨 PRINTER/NETWORK) key on the control panel, then press the (SCAN SETTING) key on the touch panel.
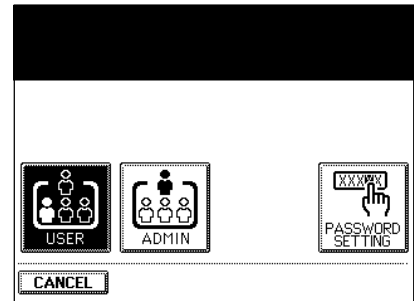
2 Press the (USER) key.

3 Press the (TEMPLATE SETTING) key.

4 Select your scan user name.

Setting by the User (Cont.)

5 Key in the password (5 digits), then press the (**SET**) key.

```
Please enter your password.


Uses04
              PASSWORD    : ****

CANCEL                          SET
```

6 Press the (**NEW**) key.

```
Template setting.

                                    NEW




CANCEL
```

7 Set the template.
- Enter the file name as required, then press the (DESTINATION) key to set the destination. Then press the (SETTING) key to set the scanning condition. See steps 5 to 13 in page 8-4.

```
Template setting.


File Name  [              ]


          DESTINATION    SETTING


CANCEL                          SET
```

8 Press the (**SET**) key when the setting of the template is completed.

```
Template setting.


File Name   Sales01


          DESTINATION    SETTING


CANCEL                          SET
```

8

9 **Set the template name.**
- Press the area [- - - -] as shown on the screen on the right to switch to the template name input screen.

```
Template setting.




Enter Template Name [ - - - - - ]
                    [ - - - - - ]


[ CANCEL ]                        [ SET ]
```

10 **Enter the template name within 20 letters using the alphabet (touch panel) and numbers (digital keys), then press the (SET) key.**

- Use the following keys as required.

(←)(→) ...Press these keys to move the cursor.

(Backspace) ...Press this key to delete a letter before the cursor.

(Space) ...Press this key to enter a space.

(Cancel) ...Press this key to cancel entry of letters and go back to the screen in step 9.

(c Clear) (control panel)...Press this key to delete all letters.

```
Template01_
[A][B][C][D][E][F][G][H][I][J][K][L]
[M][N][O][P][Q][R][S][T][U][V][W][X]
[Y][Z][?][!][@][#][$][%][^][&][-][+]
[/][`][|][_][=][.][,][{][}][*]
                              [Caps Lock]
[Cancel][Backspace][ Space ][←][→][SET]
```

11 **Press the (SET) key.**

```
Template setting.




Enter Template Name
          [Template01]


[ CANCEL ]                        [ SET ]
```

8

12 **The setting and registration of the template is completed.**

- If you want to set the other template continuously, press the (NEW) key and then perform steps 7 to 11.

```
Template setting.

┌─────────────────────────┐  [ NEW ]
│ Template01              │
│ [ MAILBOX ]   [HOLD QUEUE]│
│          [  FTP  ]       │
├─────────────────────────┤
│                         │
│                         │
└─────────────────────────┘
[ CANCEL ]
```

8-21

Confirming the FTP Server at the Default Setting

The FTP default setup after pressing the (USER) key is only to confirm the setting contents of the FTP server at the default setting, not to perform the setup.

1 Press the (PRINTER/NETWORK) key on the control panel, then press the (SCAN SETTING) key on the touch panel.

2 Press the (USER) key.

3 Press the (FTP SETTING) key.

4 Confirm the FTP server at the default setting.
- Press the (NEXT) key or (PREV) key to switch the screen and confirm the setting.

FTP Server Name	FTP-ServerName
FTP Port Number	21
FTP Time Out (0-300 sec)	30

CANCEL   NEXT

FTP User Name	FTP-UserName
FTP Password	************
FTP Path	ftp-dir/temp

CANCEL   PREV
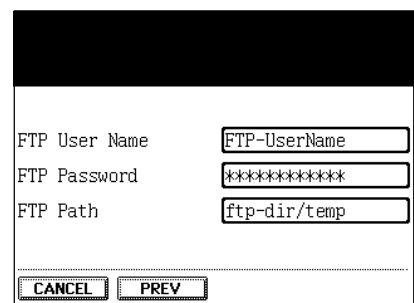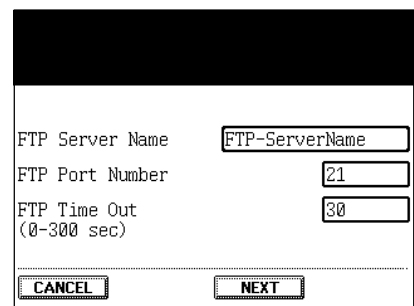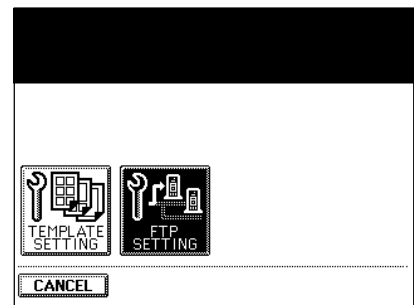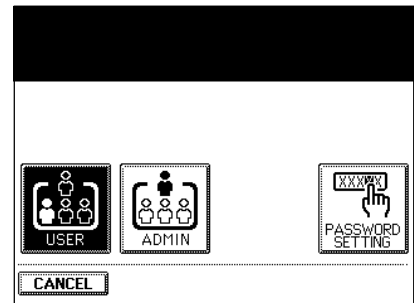
Setting by the Administrator

Setting and Registration of Templates

1 Press the ⟨🖨 **PRINTER/NETWORK**⟩ key on the control panel, then press the ⟨**SCAN SETTING**⟩ key on the touch panel.

2 Press the ⟨**ADMIN**⟩ key.

3 Key in the administrator password (5 digits), then press the ⟨**SET**⟩ key.

- If the administrator password is not set, this step is skipped.

4 Press the ⟨**TEMPLATE SETTING**⟩ key.

8

5 Select the scan user name.

8-23
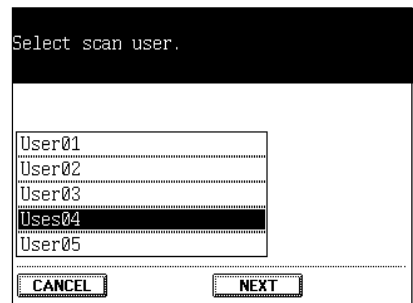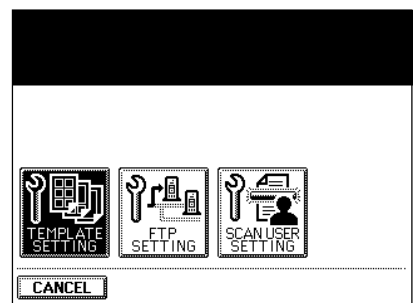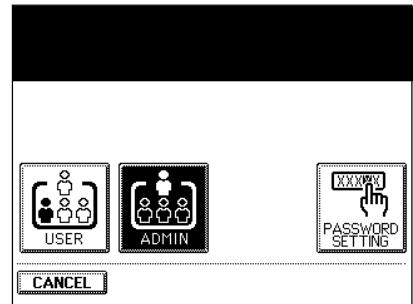
Setting by the Administrator (Cont.)

6 Press the (NEW) key.
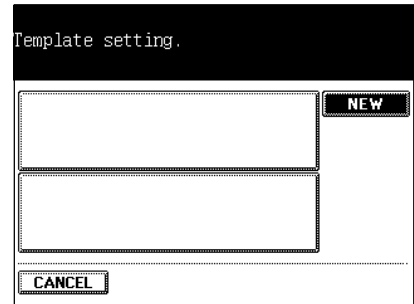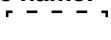
7 **Set the template.**
- Enter the file name as required, then press the (DESTINATION) key to set the destination. Then press the (SETTING) key to set the scanning condition. See steps 5 to 13 in page 8-4.
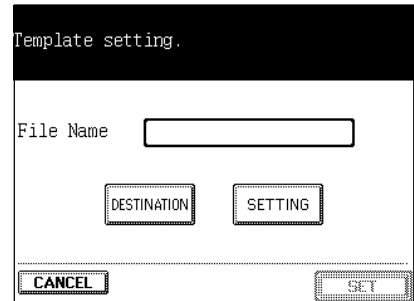
8 Press the (SET) key when the setting of the template is completed.

9 **Set the template name.**
- Press the area ⌐ ¬ as shown on the screen on the right to switch to the template name input screen.

10 **Enter the template name within 20 letters using the alphabet (touch panel) and numbers (digital keys), then press the (SET) key.**

- Use the following keys as required.

(←)(→) ...Press these keys to move the cursor.

(Backspace) ...Press this key to delete a letter before the cursor.

(Space) ...Press this key to enter a space.

(Cancel) ...Press this key to cancel entry of letters and go back to the screen in step 9.

(c Clear) (control panel)...Press this key to delete all letters.
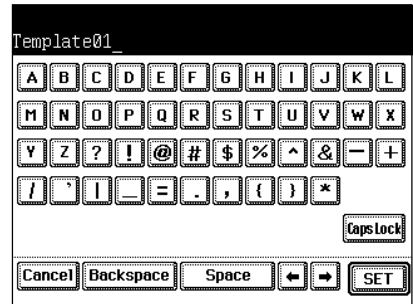
11 **Press the (SET) key.**
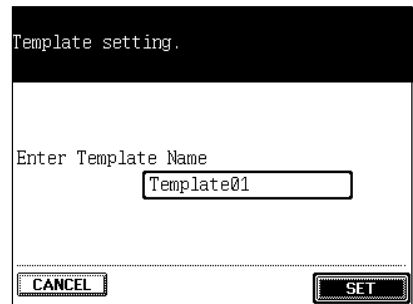
12 **The setting and registration of the template is completed.**

- If you want to set the other template continuously, press the (NEW) key and then perform steps 7 to 11.

8
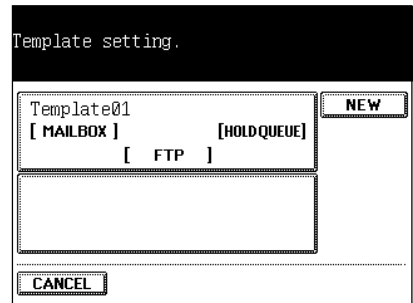
Setting by the Administrator (Cont.)

Setting the FTP Server at the Default Setting

1 **Perform steps 1 to 3 in page 8-23.**

2 **Press the (FTP SETTING) key.**
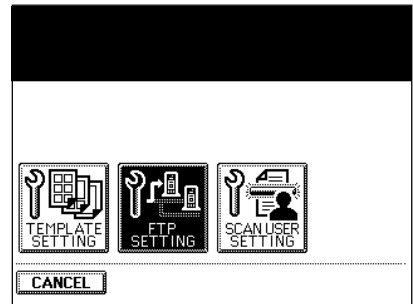
3 **Set the FTP server name.**
- Press the area ⌐ ¬ as shown on the screen on the right to switch to the letter input screen. Enter the FTP server name within 128 letters using the alphabet (touch panel) and numbers (digital keys), then press the (SET) key.

Tip

You can enter the IP address directly instead of the FTP server name.
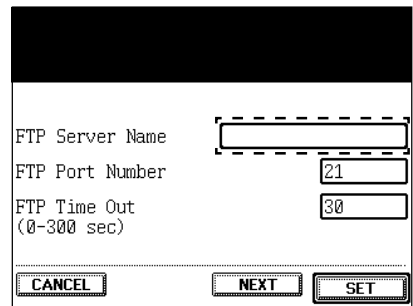
4 **Key in the FTP port number (0-65535).**

5 **Key in the connection time (0-300) in 'FTP Time Out'.**

6 **Set the FTP user name.**
- Press the area ⌐ ¬ as shown on the screen on the right to switch to the letter input screen. Enter the FTP user name within 128 letters using the alphabet (touch panel) and numbers (digital keys), then press the (SET) key.
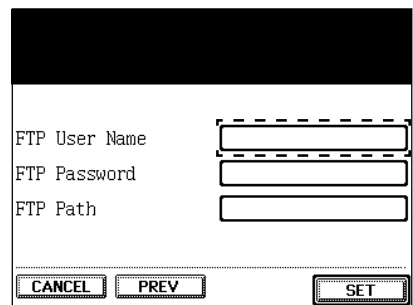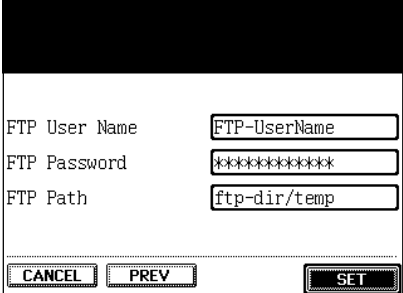
7 **Set the FTP password and FTP path as in the same manner as FTP user name.**

- Enter the FTP password within 128 letters and enter the FTP path within 128 letters.
- For the FTP path, specify the directory path on the FTP server to save the scanned data.

  For example, to specify the "ftp://192.168.1.1/ftp-dir/temp" FTP folder in the FTP server, enter "ftp-dir/temp".

8 **Confirm the contents filled in, then press the SET key.**

- The setting is completed.

FTP User Name	FTP-UserName
FTP Password	************
FTP Path	ftp-dir/temp
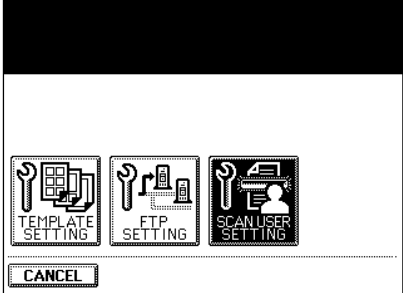
CANCEL   PREV   SET

Setting the Scan User

Maximum 50 scan user names can be registered.

1 **Perform steps 1 to 3 in page 8-23.**
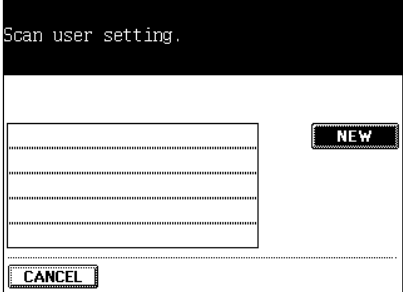
2 **Press the SCAN USER SETTING key.**

TEMPLATE SETTING   FTP SETTING   SCAN USER SETTING

CANCEL

8

3 **Press the NEW key.**

Scan user setting.

NEW

CANCEL

Setting by the Administrator (Cont.)

4 **Set your scan user name.**
- Press the area ┌ ─ ─ ─ ┐ as shown on the screen on the right to switch to the scan user name input screen.

```
Scan user setting.


User Name        [_ _ _ _ _ _]
Password         [          ]
Verify           [          ]

 CANCEL                    SET
```

5 **Enter the scan user name within 32 letters using the alphabet (touch panel) and numbers (digital keys), then press the (SET) key.**

- Use the following keys as required.

(◄)(►) ...Press these keys to move the cursor.

(Backspace) ...Press this key to delete a letter before the cursor.

(Space) ...Press this key to enter a space.

(Cancel) ...Press this key to cancel entry of letters and go back to the screen in step 4.

(C Clear) (control panel)...Press this key to delete all letters.

```
User01_
 A  B  C  D  E  F  G  H  I  J  K  L
 M  N  O  P  Q  R  S  T  U  V  W  X
 Y  Z  ?  !  @  #  $  %  ^  &  −  +
 /  `  |  _  =  .  ,  (  )  *

                                Caps Lock
 Cancel  Backspace   Space   ← →   SET
```

6 **Key in the password you want to register (the same number in 5 digits) in both 'Password' area and 'Verify' area.**

```
Scan user setting.


User Name        [User01        ]
Password         [*****         ]
Verify           [*****         ]

 CANCEL                    SET
```

7 **Press the (SET) key after the entry of the scan user name and password.**

- The new scan user name is registered.

8 **If you want to perform the additional registration, press the (NEW) key.**

```
Scan user setting.


 User01                      [ NEW ]



 [ CANCEL ]
```

Tip
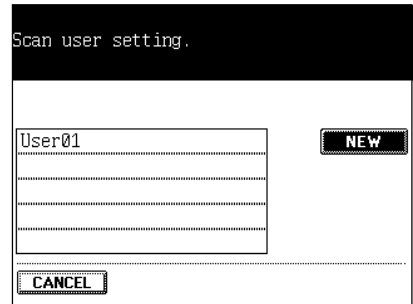
To delete the entered scan user name

- Select the scan user name you want to delete, then press the (DELETE) key.

```
Scan user setting.


 User06                      [ NEW ]
 User07                      [ DELETE ]
 User08
 User09
 User10
 [ CANCEL ]  [ PREV ]
```
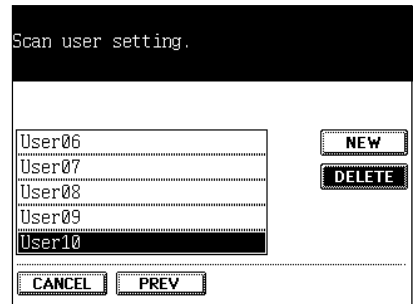
- Press the (DELETE) key. The selected scan user name is deleted from the list of the scan user names.

```
Scan user setting.


            Delete?
    [ CANCEL ]    [ DELETE ]


```

8

8-29

Setting the Administrator Password

The administrator sets the administrator password (5 digits). By this setting, the entry of the administrator password becomes necessary for setting after pressing the (ADMIN) key. Only the administrator can perform the setting with this key hereafter.
- The administrator password once set can be changed. In this case, the current administrator password is needed.
- We recommend you to take a memo in order not to forget the administrator password.

Setting the New Administrator Password

1 Press the (🖨 PRINTER/NETWORK)key on the control panel, then press the (SCAN SETTING) key on the touch panel.

2 Press the (PASSWORD SETTING) key.
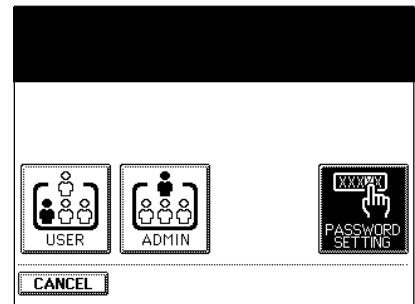
3 Key in the new password (the same number in 5 digits) in both 'NEW PASSWORD' area and 'VERIFY' area, then press the (SET) key.

- The setting of the new administrator password is completed.

Tip

If the screen is not switched by pressing the (SET) key in this step, the number in 'NEW PASSWORD' area is different from the one in 'VERIFY' area. In this case, press the letter entry section in the 'NEW PASSWORD' area (or 'VERIFY' area) to make the letter entry available again.

Changing the Administrator Password

1 Press the (□ PRINTER/NETWORK) key on the control panel, then press the (SCAN SETTING) key on the touch panel.

2 Press the (PASSWORD SETTING) key.

3 Key in the current password (5 digits) in the 'CURRENT PASSWORD' area, and key in the new password (the same number in 5 digits) in both 'NEW PASSWORD' area and 'VERIFY' area. Then press the (SET) key.

- The setting change of the administrator password is completed.

8
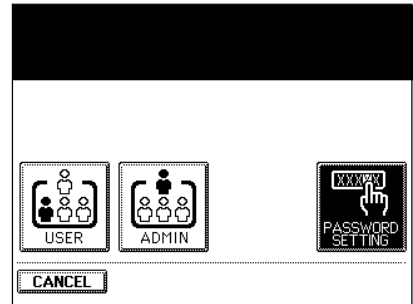
4. SHUTTING DOWN THE POWER SUPPLY TO THE PRINTER CONTROLLER

If the optional printer controller (GA-1121) is installed, be sure to shut down the power supply to the printer controller before turning the power switch of the copier OFF.

1 **Press the ⎗PRINTER/NETWORK key.**
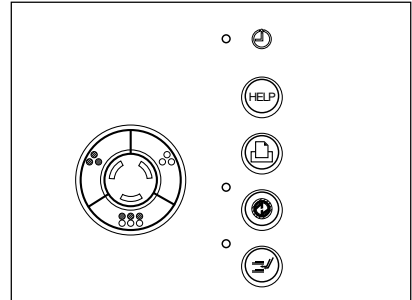
2 **Press the SHUTDOWN key.**
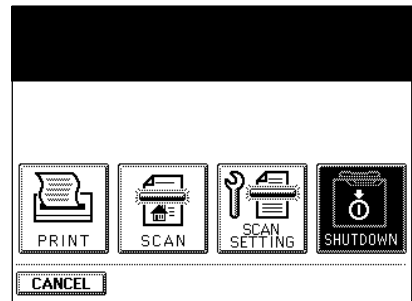
3 **Press the YES key.**
- The message "Shutdown in progress" appears.

You are about to shutdown
the controller. Are you sure you
want to shutdown ?

YES   NO
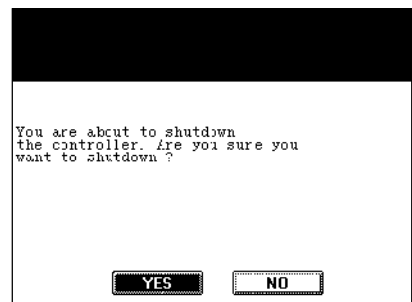
4 **The power supply to the printer controller is shut down when the screen on the right appears.**
- Be sure to turn the power of the copier OFF after the screen on the right appears.
- Pressing the RETURN key or the ⎗ PRINTER/NETWORK key on the control panel returns to the basic screen.

It's safe to turn off.

RETURN

Tip

If you want to reboot the printer controller, turn OFF the power switch of the copier, and then turn it back ON again.

9. WHEN THE GRAPHIC SYMBOLS FLASH ON THE TOUCH PANEL

9

1. DESCRIPTION OF THE FLASHING GRAPHIC SYMBOLS

The graphic display on the touch panel shows the status of the copier. When one of the graphic symbols flashes, take the appropriate action referring to the page shown.
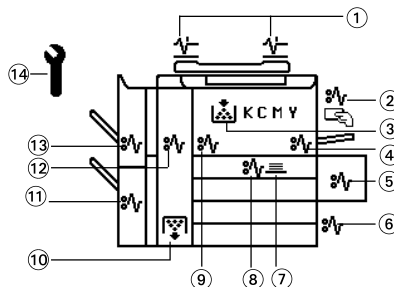
① CHECK ORIGINALS ⎰∿⎱ symbol
Flashes when an original misfeed occurs inside the reversing automatic document feeder (optional). ► Page 9-9

② BYPASS MISFEED ⎰8∿⎱ symbol
Flashes when a sheet of paper fails to be fed into the copier during bypass copying. ► Page 9-12

③ REPLACE TONER CARTRIDGE ⎰▥⎱ symbol
Flashes when the toner cartridge runs out of toner. ► Page 9-5

④ PAPER PATH MISFEED ⎰8∿⎱ symbol
Flashes when a paper misfeed occurs on the paper path inside the copier. ► Page 9-12

⑤ LARGE-CAPACITY FEEDER MISFEED ⎰8∿⎱ symbol
Flashes when paper fed from the large-capacity feeder (optional) is misfed. ► Page 9-11

⑥ DRAWER MISFEED ⎰8∿⎱ symbol
Flashes when paper fed from one of the drawers is misfed. ► Page 9-10

⑦ STACK ⎰≡⎱ symbol
Flashes when sheets of paper copied on one side are stacked in the automatic duplexer (optional) during duplex copying (this flashing does not indicate a paper jam). This symbol also flashes when sheets of paper are left in the duplexer. In this case, remove the paper from the duplexer.
► Page 9-16

⑧ DUPLEXER MISFEED ⎰8∿⎱ symbol
Flashes when a paper misfeed occurs inside the automatic duplexer (optional). ► Page 9-15

⑨ TRANSFER BELT MISFEED ⎰8∿⎱ symbol
Flashes when a misfeed occurs on the transfer belt. ► Page 9-13

⑩ REPLACE TONER BAG ⎰▥⎱ symbol
Flashes when the toner bag becomes full of used toner. ► Page 9-7

⑪ SADDLE STITCH UNIT MISFEED ⎰8∿⎱ symbol
Flashes when a paper misfeed occurs inside the saddle stitch unit. ► Page 9-19

⑫ FUSER MISFEED ⎰8∿⎱ symbol
Flashes when a paper misfeed occurs in the fuser unit. ► Page 9-14

⑬ FINISHER/PUNCHING UNIT MISFEED ⎰8∿⎱ symbol
Flashes when a paper misfeed occurs inside the finisher (optional) or the hole punch unit (optional). ► Page 9-17, 9-18

⑭ CALL SERVICE ⎰Ƴ⎱ symbol
Flashes when inspection and maintenance by a service technician become necessary. ► Page 9-28

9

WHEN THE GRAPHIC SYMBOLS FLASH ON THE TOUCH PANEL

2. ADD PAPER SYMBOL

Adding Paper to the Drawers

When the paper supply in the selected drawer or the large-capacity feeder (optional) runs out, the drawer or large-capacity feeder shown on the display flashes, and the following message appears:

Add paper

Add paper as follows.

1 **While pulling up the drawer grip, draw out the drawer carefully until it comes to a stop.**
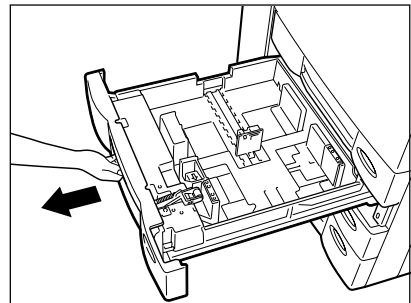
2 **Place paper in the drawer.**
- Maximum number of sheets that can be set ► Page 2-4
- Fan the paper well before placing it in the drawer.
- Do not add paper above the line indicated on the guide.
- Do not use creased, folded, wrinkled or damp sheets of paper.

Limit line
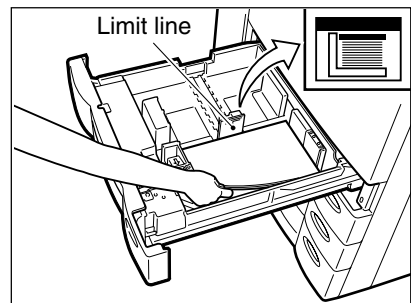
Note

Make sure that a gap of approx. 0.5 mm (less than 1 mm in total) is left between the paper and the side guide. If there is no gap, this would cause paper misfeeding.

Side guide   Side guide

0.5mm   0.5mm

9
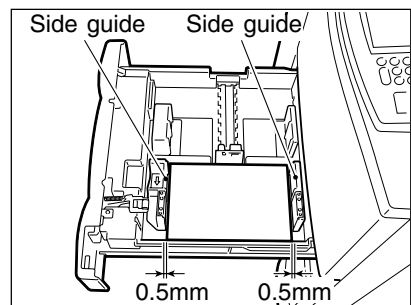
3 **Push the drawer straight in until it comes to a stop.**
- Be sure to push the drawer fully in.

Caution

Be careful not to let your fingers be caught when closing the drawer.
This could injure you.

2. ADD PAPER SYMBOL (Cont.)

Adding Paper to the Large-Capacity Feeder (optional)

1 **Open the cover of the large-capacity feeder (optional).**
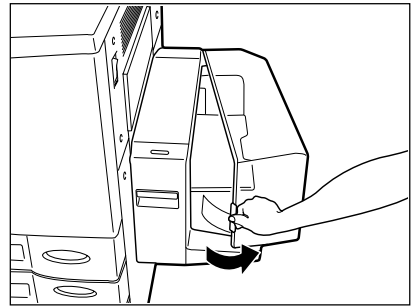
Tip

If you want to add paper because the paper supply has become low, press the (TRAY DOWN) key before opening the cover. The elevator tray will automatically move down and stop.

TRAY DOWN key
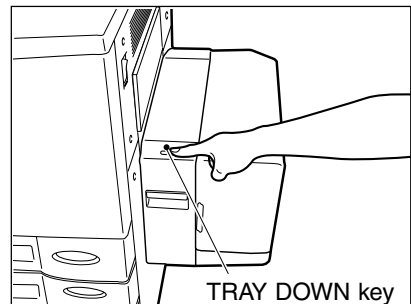
2 **Place paper in the large-capacity feeder.**
- Maximum number of sheets that can be set ► Page 2-4
- Fan the sheets well and make sure that all of them are placed neatly aligned against the guide plates at the rear side on the elevator tray. It may cause image skewing if a gap is   left between the set paper and the guide plates at the rear side.
- Do not add paper above the line indicated on the guide.
- Do not use creased, folded, wrinkled or damp sheets of paper.

Guide plate at rear side
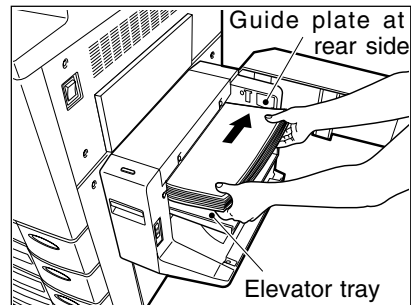
Elevator tray

3 **Close the cover of the large-capacity feeder (optional).**
- Close the cover completely. The elevator tray automatically moves up to the paper feeding position.

9

3. REPLACE TONER CARTRIDGE ⬚ SYMBOL

When the toner cartridge runs out of toner, the REPLACE TONER CARTRIDGE ⬚ symbol and a letter showing the corresponding toner colour flash, and the following message appears:

Install new ****** toner cartridge

Press HELP
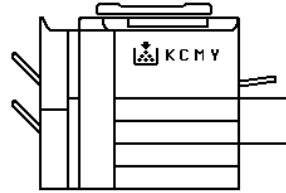
At Toshiba we strive to provide you with the highest quality images. Please use genuine Toshiba toner to ensure that you continue to receive high quality output that is environmentally safe.

T-FC31-K

FOR e-STUDIO210c/211c/310c/311c
NET 540 gr

■ HANDLE WITH CARE.
■ STORE IN A DRY PLACE BELOW 35℃(95°F).
■ READ THE OPERATING INSTRUCTIONS OF THE
   MACHINE BEFORE USING.
■ SHAKE WELL BEFORE USING.
■ MANIPULER AVEC PRECAUTION.
■ GARDER DANS UN ENDROIT SANS HUMIDITE OU LA
   TEMPERATURE AMBIANTE EST MOINS DE 35℃.
■ LIRE LE MANUEL D'EMPLOI DE L'APPAREIL AVANT
   D'EN FAIRE USAGE.
■ AGITER AVANT EMPLOI.
   COMPONENTS: BLACK
   Polyester resin, Wax,   NOIR
   Carbon black(1333-86-4),
   Metallic soap, Silica   PAT.P.

TOSHIBA TEC CORPORATION
   1-1, Kanda Nishiki-cho, Chiyoda-ku,
   Tokyo 101-8442, Japan
   PHONE:+81-3-3438-6854
              MADE IN CHINA /
              FABRIQUE EN CHINE

T-FC31-Y

FOR e-STUDIO210c/211c/310c/311c
NET 300 gr

■ HANDLE WITH CARE.
■ STORE IN A DRY PLACE BELOW 35℃(95°F).
■ READ THE OPERATING INSTRUCTIONS OF THE MACHINE
   BEFORE USING.
■ SHAKE WELL BEFORE USING.   YELLOW
■ MANIPULER AVEC PRECAUTION.   JAUNE
■ GARDER DANS UN ENDROIT SANS HUMIDITE OU LA
   TEMPERATURE AMBIANTE EST MOINS DE 35℃.
■ LIRE LE MANUEL D'EMPLOI DE L'APPAREIL AVANT
   D'EN FAIRE USAGE.
■ AGITER AVANT EMPLOI.
   COMPONENTS: THIS PRODUCT IS
   Polyester resin, Wax,   COVERED BY
   Organic pigment,   U.S. PATENT Des431,593
   Metallic soap, Silca

TOSHIBA TEC CORPORATION
   1-1, Kanda Nishiki-cho, Chiyoda-ku,
   Tokyo 101-8442, Japan
   PHONE:+81-3-3438-6854
              MADE IN CHINA
              FABRIQUE EN CHINE

1 **Open the front covers in the order of ① to ②.**

9

2 **Grasping the holder of the toner cartridge, slide the cartridge along the rail toward you and remove it.**

- Please return the used toner cartridges to your service technician.

Caution

NEVER attempt to incinerate toner cartridges. This could cause an explosion.
DO NOT dispose of used toner cartridges.
Your service technician will collect them.
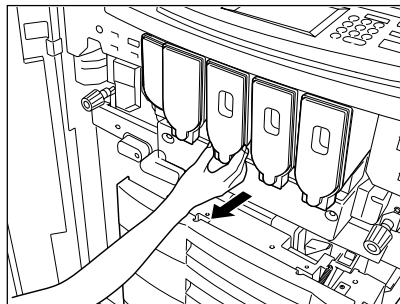
3 **Shake the new toner cartridge to the right and left 5 or 6 times to loosen the toner inside.**

4 **Pull out the seal in the direction of the arrow as shown on the right.**
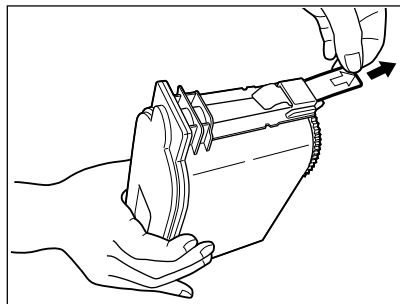
5 **Grasping the holder of the new toner cartridge, push it along the rail fully back into the copier.**

- If the toner scatters, wipe it completely off.
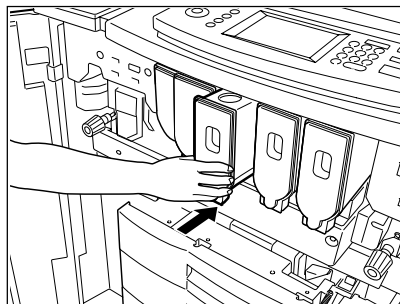
6 **Close the covers in the order of ① to ②.**

- The following message appears:

Wait adding toner

The copier automatically starts supplying toner.

- When the toner has finished being supplied, the touch panel returns to the Basic menu. (It takes approx. 4 or 5 minutes until the toner has finished being added.)

9
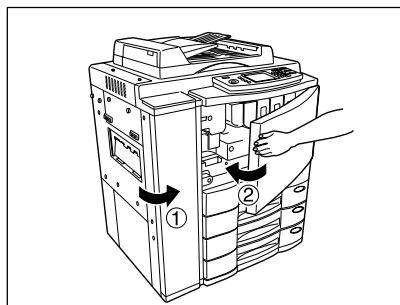
4. REPLACE TONER BAG 🔲 SYMBOL

When the toner bag becomes full of used toner, the REPLACE TONER BAG 🔲 symbol flashes, and this message appears:

> Dispose of used toner
> Press HELP
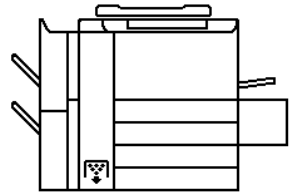
1 Open the front covers in the order of ① to ②.
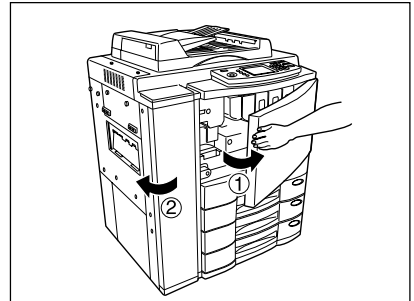
2 Remove the used toner bag from the copier in the direction of the arrow.

Caution

NEVER attempt to incinerate toner bags.
This could cause an explosion.
DO NOT dispose of used toner bags.
Your service technician will collect them.
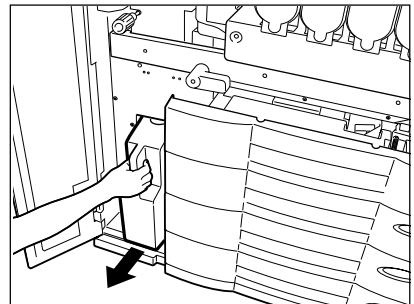
3 Close the used toner bag.
- The cap is provided on the used toner bag.
- Please return all used toner bags to your service technician.

9
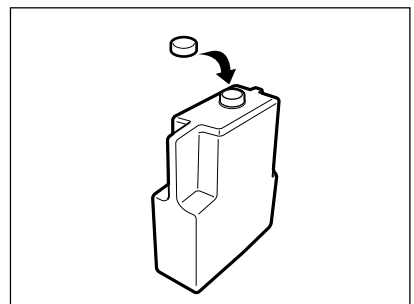
4 Set the new toner bag in the copier.
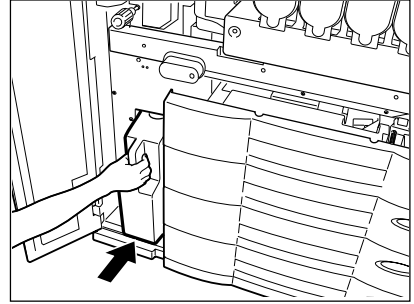
5 Close the covers in the order of ① to ②.
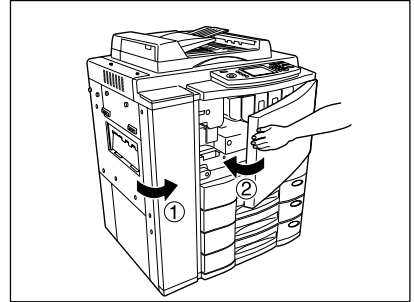
5. CLEAR PAPER $\boxed{8\sqrt{}}$ SYMBOL

When a paper misfeed occurs in the copier, the CLEAR PAPER symbol flashes in the positions where the paper is misfed. If $\boxed{8\sqrt{}}$ or $\boxed{\wedge\!\!\!+}$ symbol of ① - ⑥ flashes, the following message will appear:

Misfeed in copier
Press HELP

If any of ⑦ - ⑨ flashes, the following message will appear:

Misfeed in finisher

Refer to the diagram shown on the right and remove the misfed paper as follows.

* After having removed the misfed paper, return the copier to its original condition by performing the procedure in reverse.
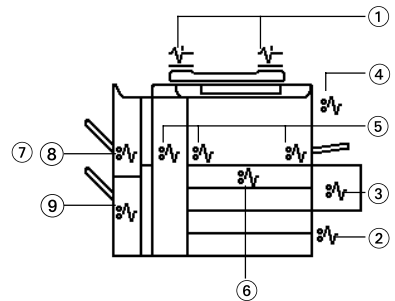
① Reversing Automatic Document Feeder (optional)
② Drawer Feeding Area
③ Large-Capacity Feeder (optional)
④ Bypass Guide
⑤ Inside of the Copier
⑥ Automatic Duplexer (optional)
⑦ Hole Punch Unit (optional)
⑧ Finisher (optional)
⑨ Saddle Stitch Unit (optional)

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① Paper Misfeed in the Reversing Automatic Document Feeder (optional)

1 Open the feed-side cover and remove any misfed originals.
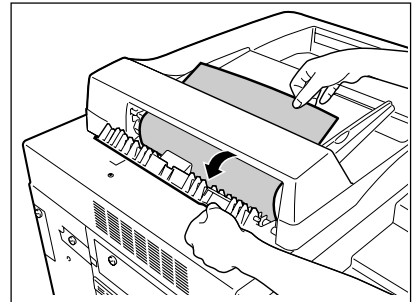
2 Raise the automatic document feeder and remove any misfed originals.

- If any original is left on the glass, remove it.

9
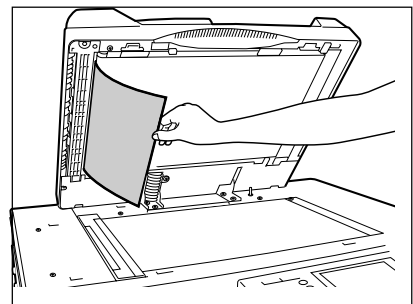
3 Open the exit-side cover and remove any misfed originals.
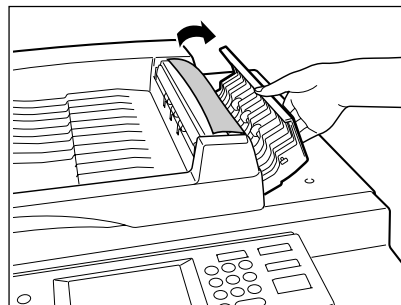
4 Raise the automatic document feeder and remove any misfed paper.
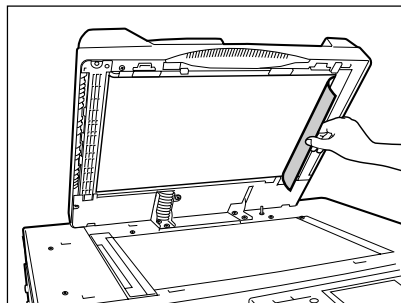
② Paper Misfeed in the Drawer Feeding Area

1 Open the cover.
- Holding the handle, open the cover slowly.
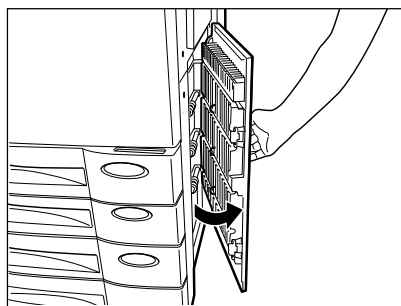
2 Remove any misfed paper.

9
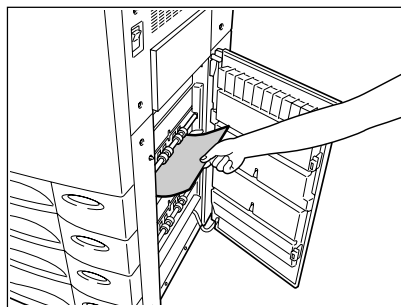
1 **Open the large-capacity feeder.**
- Holding its handle as shown, lift it to unlock it and open the feeder slowly away from the copier.
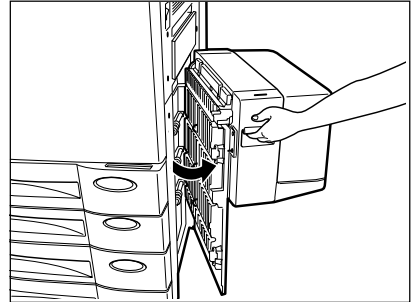
2 **Remove any misfed paper.**
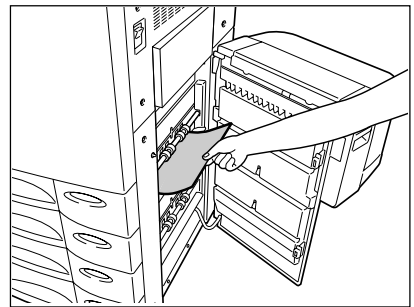
3 **Close the large-capacity feeder slowly and fully.**

4 **Open the large-capacity feeder cover slowly.**
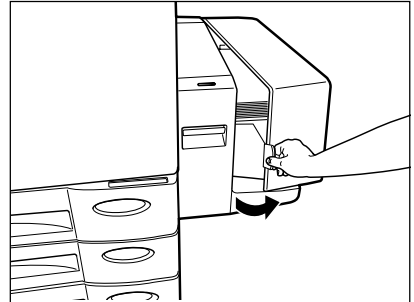
5 **Remove any misfed paper.**

9

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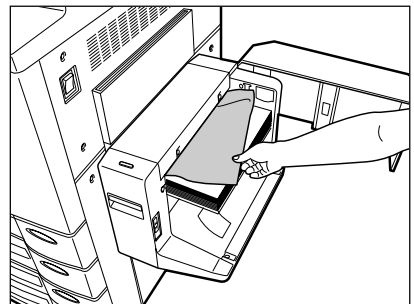
④ **Paper Misfeed on the Bypass Guide**

1 **Pull out any misfed paper on the bypass guide.**
- Reset the sheets of paper on the bypass guide.
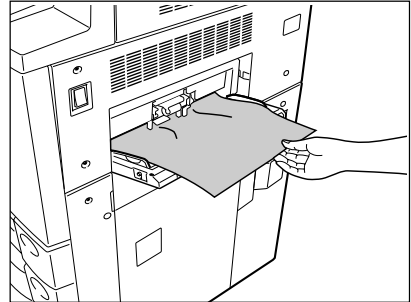
⑤ **Paper Misfeed inside of the Copier**

1 **Remove the copy receiving tray.**
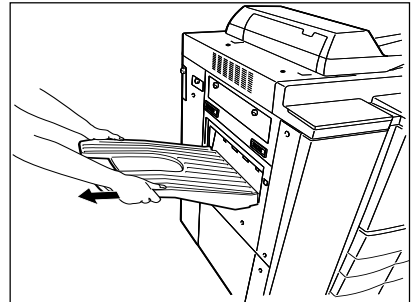
- If a finisher (optional) is attached, first pull it away slowly from the copier by pushing the release lever.

Caution

Be careful not to let your fingers be caught between the equipment and the finisher (optional).
This could injure you.

9
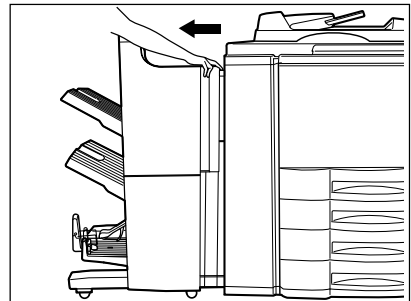
2 **Open the front covers in the order of ① to ②.**
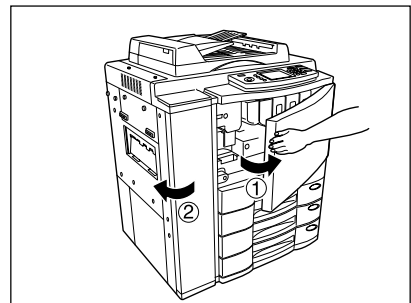
3 Open the exit cover.
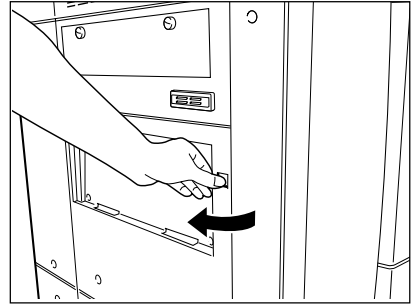
4 Remove any misfed paper.
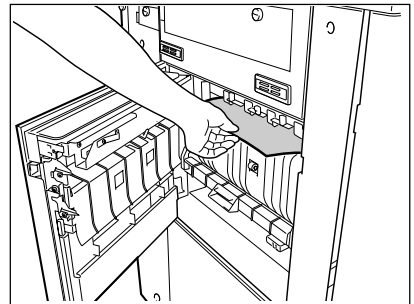
5 Open the bypass guide.
- Open the bypass guide cover, press the blue button and open the bypass guide.
- Remove any misfed paper.

Blue button

Bypass guide cover
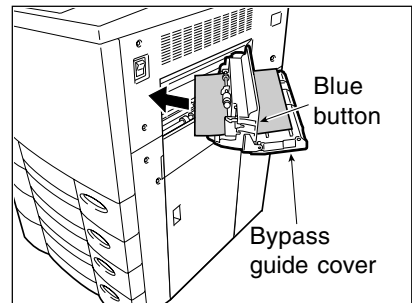
6 Turn the knob near the entrance of the transfer belt unit in the direction of the arrow (anticlockwise) to send any paper to the transfer belt.

9
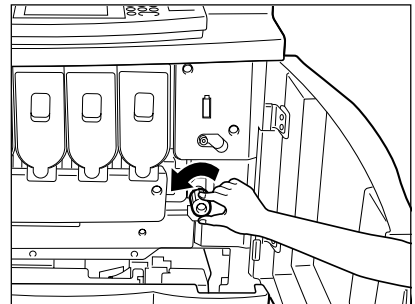
5. CLEAR PAPER 8⌇ SYMBOL (Cont.)

Tip

If the CLEAR PAPER ⟨ 8⌇ ⟩ symbol flashes as shown on the right, be sure to carry out step 6. If this action is not sufficient, the paper may be torn or be left in the copier.
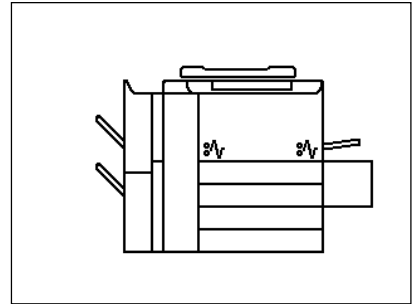
7 Turn the knob in the direction of the arrow (clock-wise) and pull out the transfer belt unit.
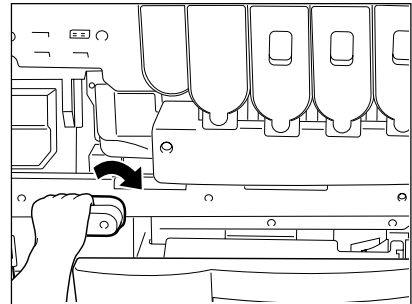
8 Remove any misfed paper on the transfer belt.

Caution

- DO NOT touch the fuser unit and the metal area around it. Since they are very hot, you could be burned or the shock could cause an injury to your hand in the equipment.
- DO NOT touch the transfer belt. Touching it may cause image failure.

Fuser unit

Transfer belt
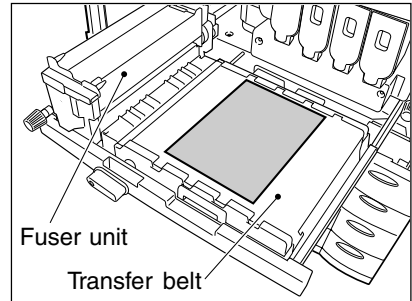
9 If the misfed paper is gripped between the rollers, remove it by rotating the lever in the direction shown.

9
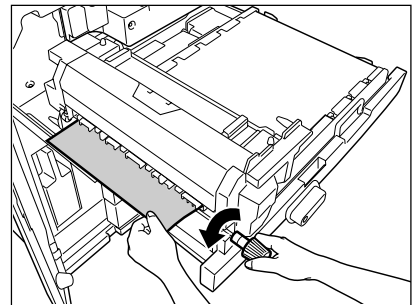
10 If the misfed paper cannot be removed in step 9, raise the exit guide of the fuser unit and remove it.

Exit guide
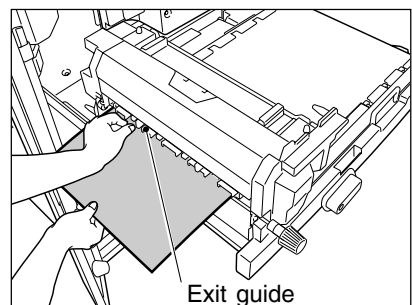
⑥ Paper Misfeed in the Automatic Duplexer (optional)

1 **Remove the copy receiving tray.**
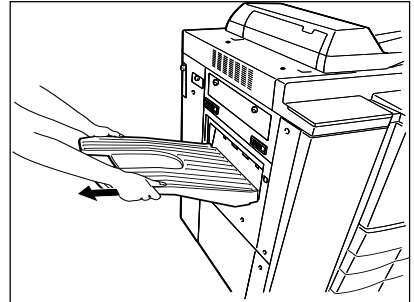
- If a finisher (optional) is attached, first pull it away slowly from the copier by pushing the release lever.

Caution

Be careful not to let your fingers be caught between the equipment and the finisher (optional).
This could injure you.
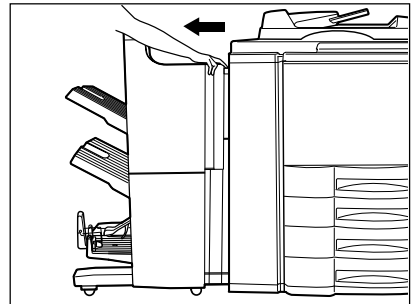
2 **Open the exit cover.**
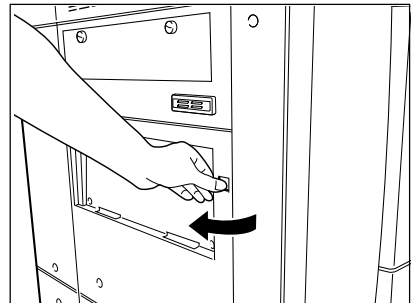
3 **Put down the lower guide of the exit side and remove any misfed paper.**

Lower guide of exit side

9
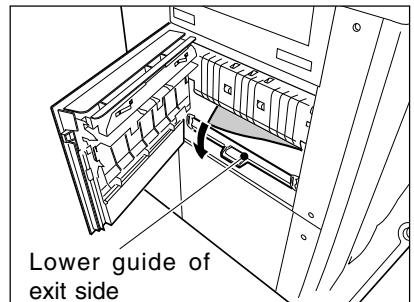
4 **Pull out the automatic duplexer slowly until it comes to a stop.**

Caution

DO NOT touch the metal portion of a guide plate as it could burn you.
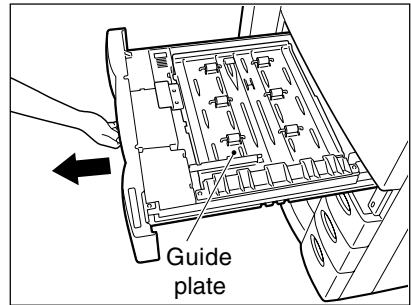
Guide plate

5 **Holding the handle of the upper guide plate, lift it slowly until it comes to a stop. Remove any misfed paper.**

- Be careful not to have the guide plate drop.
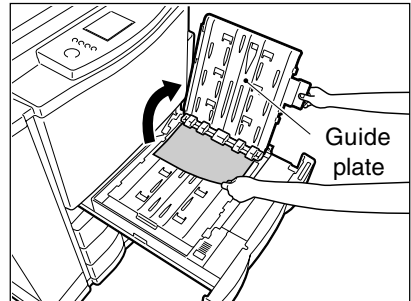
Guide plate

6 **Push the lever to lift the lower guide plate.**

- Make sure that the guide plate is latched to prevent it from dropping.
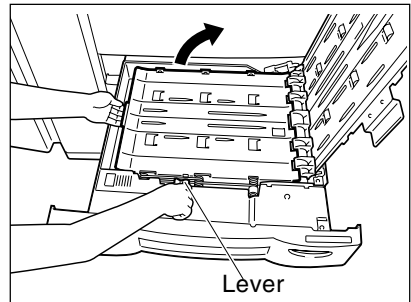
Lever

7 **Remove any misfed paper.**
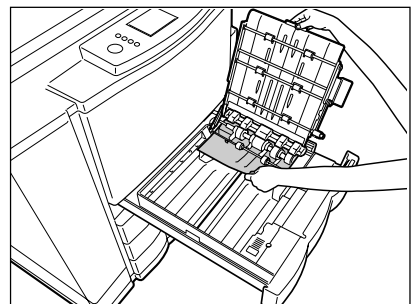
Tip

To close the lower guide plate, hold its handle with your right hand and lift the lever up to unlatch it with your left hand. Then put it down slowly.
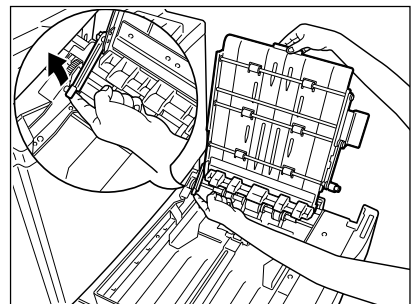
⑦ **Paper Misfeed in the Hole Punch Unit (optional)**

1 **Push the release lever and pull out the finisher slowly away from the copier.**

Caution

Be careful not to let your fingers be caught between the equipment and the finisher (optional).
This could injure you.
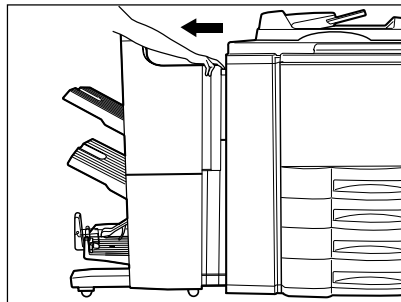
2 **Open the cover of the hole punch unit.**
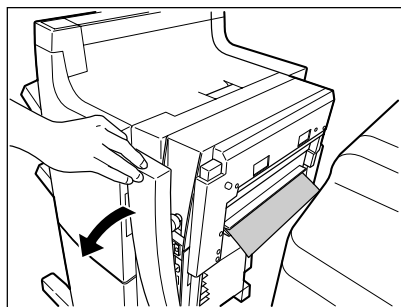
3 **Rotate the blue knob to locate the arrow within the ▨▨▨▨▨ area on the label.**

- Under this condition, the punchers are up, allowing the paper shown in the figure to be removed.

9

9-17
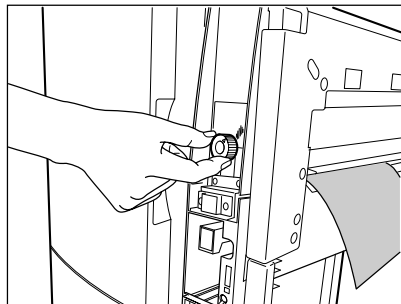
⑧ **Paper Misfeed in the Finisher (optional)**

1 **Open the upper finisher cover.**
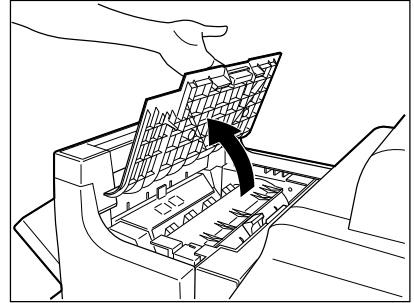
2 **Lift knob ① or knobs ① and ②, then remove any misfed paper.**
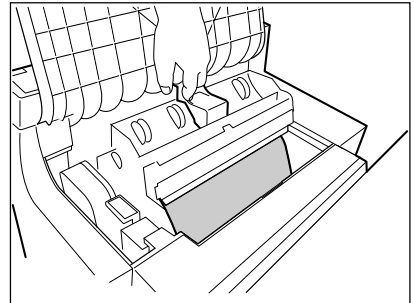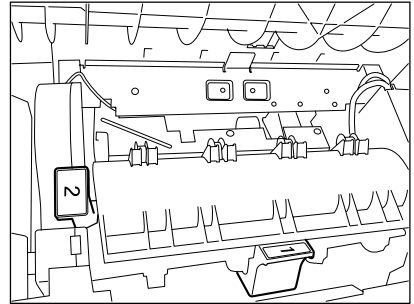
9

3 **Remove any misfed paper in the paper exit area.**

1 **Push the release lever and move the finisher away from the copier.**

Caution

Be careful not to let your fingers be caught between the equipment and the finisher (optional).
This could injure you.
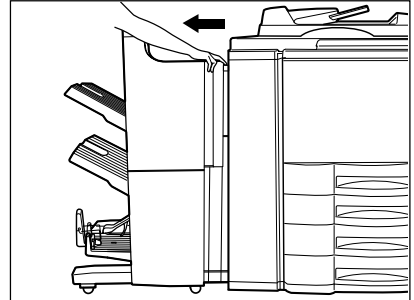
2 **Open the entrance cover of the saddle stitcher and remove any misfed paper.**
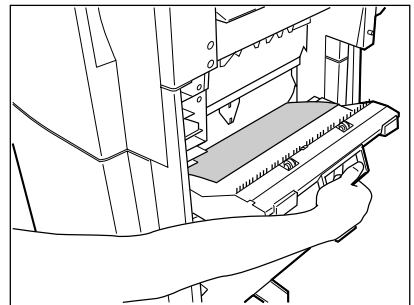
3 **Open the lower cover of the finisher.**
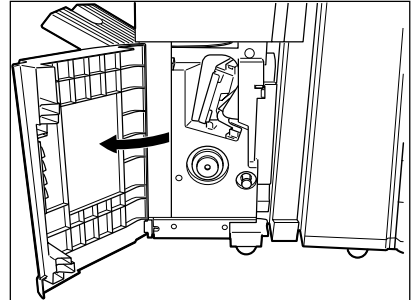
4 **Turn the right-hand knob ① anticlockwise. Then push the left-hand knob ② and turn it clockwise.**

9
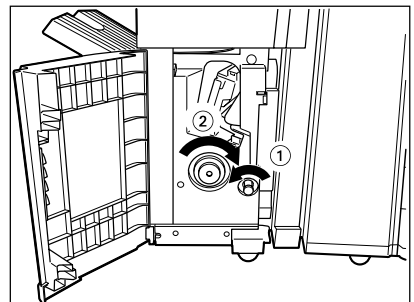
5 Remove any paper misfed on the exit side of the saddle stitcher.
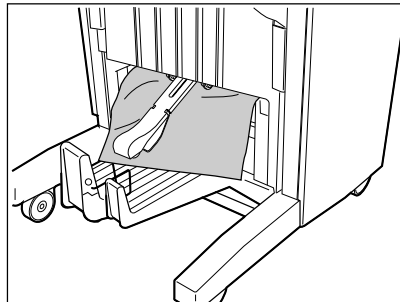
6 Open the exit cover of the saddle stitcher and remove any misfed paper.

9

WHEN THE GRAPHIC SYMBOLS FLASH ON THE TOUCH PANEL
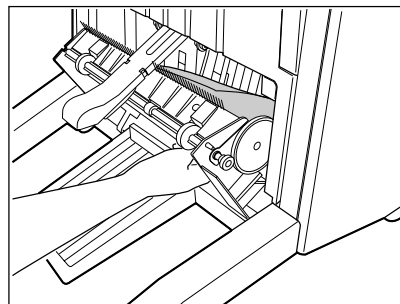
6. ADDING STAPLES (OPTIONAL)

When the staple cartridge runs out of staples, the following message appears:

| Set staple cartridge |

Add staples to the cartridge according to the procedure below.

Finisher

1 Open the front cover of the finisher.

2 Close the front cover of the finisher, and about 10 seconds later, open it again.
- The stapler unit has moved to its specified position.
- Do not move the stapler unit without performing the above procedure, or it will be broken.

3 Turn the blue lever 90 degrees to the left and pull out the stapler unit.

4 Pull up the stapler unit.

5 Pull out the staple cartridge.

9

9-21
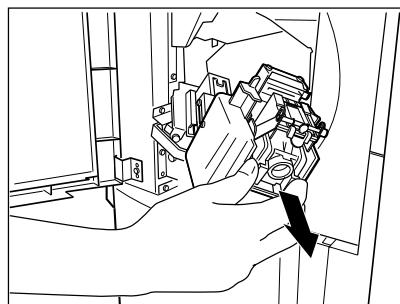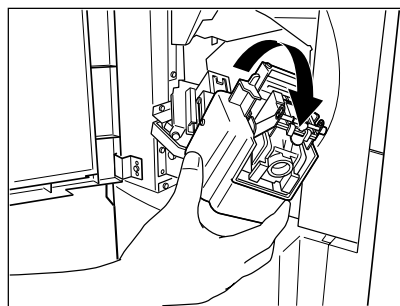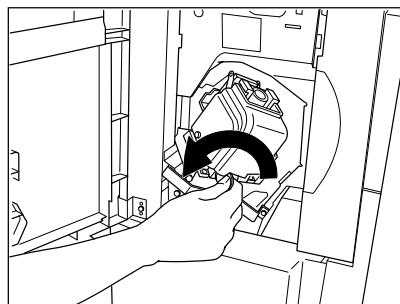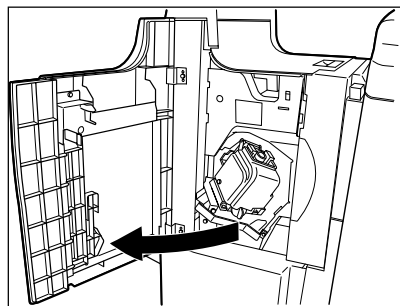
6. ADDING STAPLES (OPTIONAL) (Cont.)

6 Push down the green lever and take out the empty staple case.
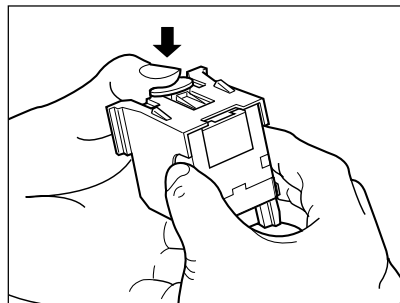
7 Push in a new staple case into the staple cartridge completely inside until a click is heard.
 - Do not remove the seal holding the staples before the staple case is set in the cartridge.
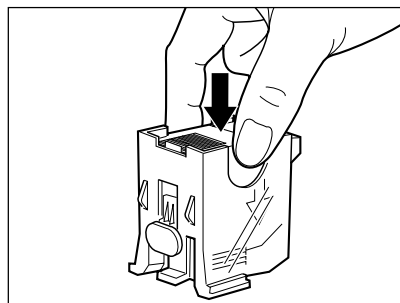
8 Pull out the seal which holds the staples horizontally.
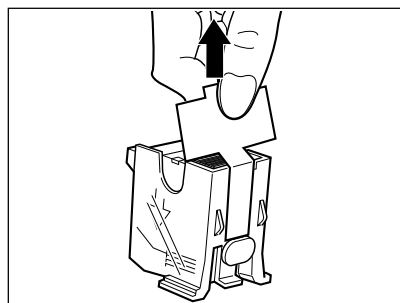
9 Return the staple cartridge to its original position.
 - Insert the cartridge until it is caught by the hook and fixed with a click sound.
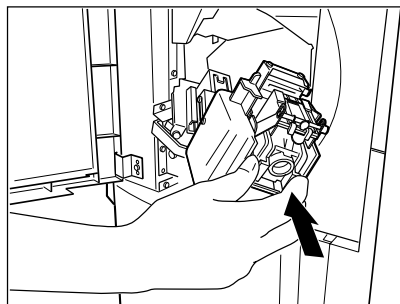
10 **Reinstall the stapler unit in its previous position and turn the blue lever 90° to the right to latch the stapler unit.**

11 **Confirm that the finisher is attached to the copier, and that the paper size is set to any size other than A5-R or B5-R.**

- Test stapling cannot be performed when only A5-R or B5-R paper is available.

12 **Close the front cover of the finisher. Test stapling is then automatically performed on a blank sheet.**

- This operation is performed to avoid empty stapling.
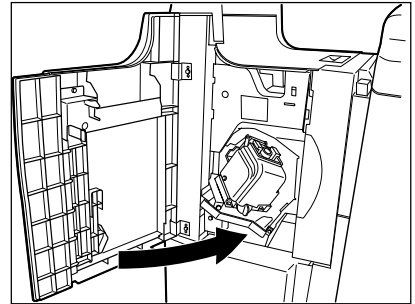
Note

If test stapling fails to be performed and the following message remains displayed, repeat the above procedure from steps 1 to 12.

Set staple cartridge

Saddle Stitch Unit (MJ-1020 only)

1 **Open the lower cover of the finisher.**

9
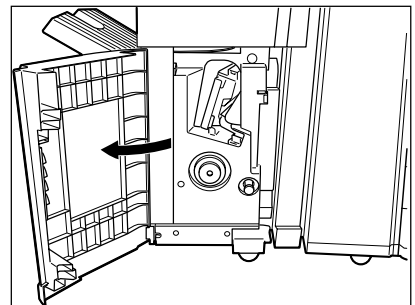
6. ADDING STAPLES (OPTIONAL) (Cont.)

2 **Slide out the saddle stitch unit carefully toward the front.**
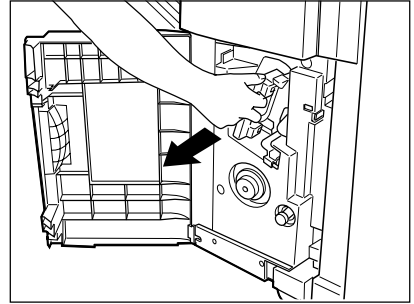
3 **Pull out the grip of the saddle stitch holder (①) toward you and turn it (②) 90° clockwise in the direction of the arrow.**
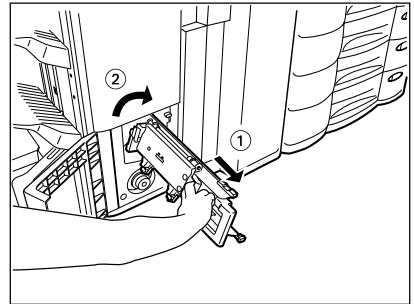
4 **Remove the empty staple case and set a new one.**
- Replace both staple cases with new ones.
- Do not remove the seal holding the staples before the staple case is set in the cartridge.

5 **Return the saddle stitch holder and the saddle stitching unit to their respective original positions.**

6 **Make sure that the finisher is attached to the copier firmly and that A3, B4 or A4-R size paper is set in the copier.**
- If one of the above paper sizes is not set, test stapling cannot be performed.
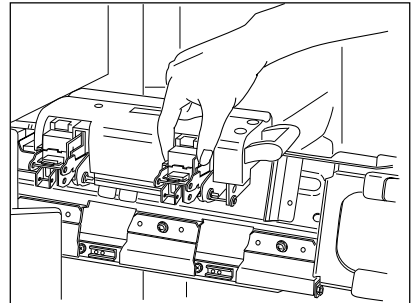
7 **Close the lower cover of the finisher. Test stapling is then automatically performed on a blank sheet.**
- This operation is carried out to avoid empty stitching.

Note

If test stapling fails to be performed and the following message remains displayed, repeat the above procedure from steps 1 to 7.

```
Set staple cartridge
```

9

7. REMOVING JAMMED STAPLES (OPTIONAL)

When copies have not been stapled in the staple mode, and if the following message is shown on the display:

Examine stapler

staples have been jammed. Remove them as described below.

Finisher

1 Perform steps 1 to 5 of the procedure for "6. ADDING STAPLES (**Finisher**)"(► Page 9-21).

2 While pushing the blue lever (①), pull out the staple guide with the knob (②).
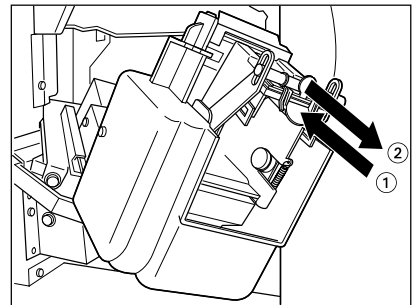
3 Remove any jammed staples using your fingertip or something sharp.

Caution

DO NOT touch the stapler. The stapler could injure you.
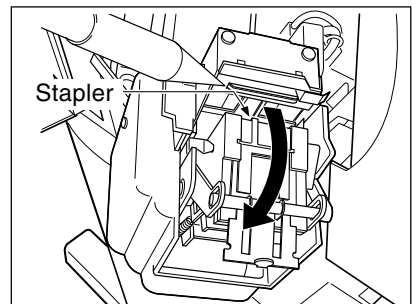
4 Holding the knob, reinstall the staple guide in its previous position.

- To continue to the next steps ► Page 9-22 (steps 9 to 12)

9

9-25

Saddle Stitch Unit (MJ-1020 only)

1 Perform steps 1 to 3 of the procedure for "6. ADDING STAPLES (Saddle Stitch Unit) "(► Page 9-23).

2 Remove the empty staple case.
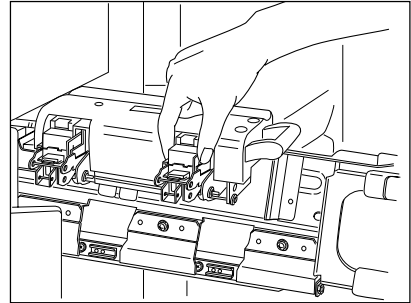
3 While pushing down on the lever ①, pull up the knob ②.
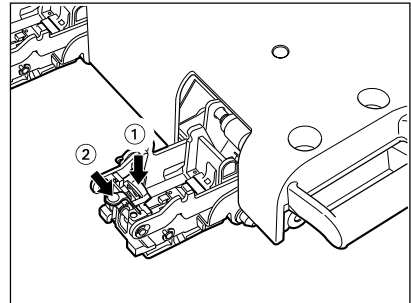
4 Remove any jammed staples, and then return the knob ② to its original position.

Caution

DO NOT touch the stapler. The stapler could injure you.
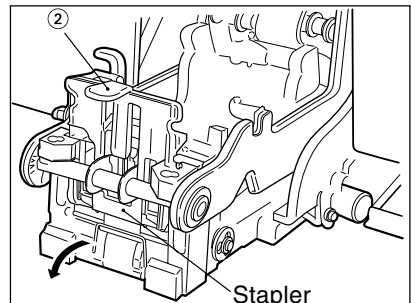
Stapler

5 Return the staple case to its original position.
- To continue to the next steps ► Page 9-24 (steps 5 to 7)

9
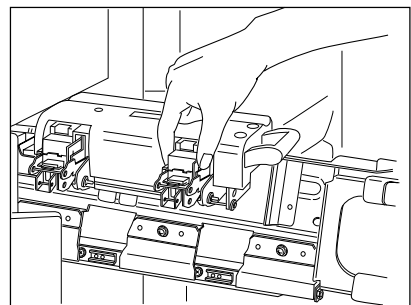
8. CLEARING ACCUMULATED PUNCHED PAPER BITS (OPTIONAL)

When paper bits punched from copies have accumulated to a certain level, the following message appears.

Please Dispose of Hole Punch Dust

Dispose of the paper bits as described below.

1 **Open the cover of the hole punch unit.**
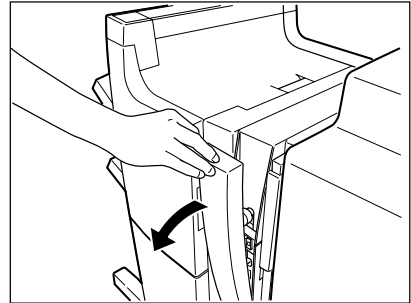
2 **Holding the black handle, slide out the case containing the paper bits, and dispose of them properly.**

3 **Return the waste case to its original position.**

4 **Close the cover of the hole punch unit.**

Note

If the message "Please Dispose of Hole Punch Dust" does not disappear, please open and close the cover of the hole punch unit once again.

9
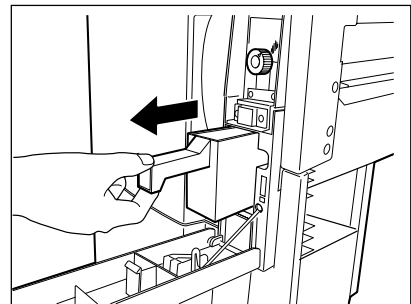
9. CALL SERVICE 🔧 SYMBOL

When the CALL SERVICE 🔧 symbol flashes, the following message appears and copying is no longer possible. Call your service technician.

> Call for service
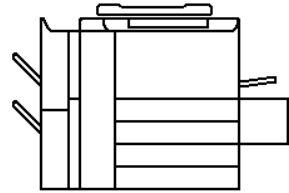
Note

When the CALL SERVICE 🔧 or CLEAR PAPER 8⌁ symbol is flashing, if you press the (c Clear) key and the digital key (8) together, the corresponding error code will appear on the copy quantity display only while both keys are held down. Please give the error code in addition when you are asking for service.

Tip

Since heaters are used to fix toner images to the copy paper, a safety circuit is incorporated in this copier. After you turn on the power switch, if a certain temperature is not attained within a specified period of time, the safety circuit assumes that something abnormal has happened, causing the copier to stop its operation. This can possibly occur when the temperature is low even if the copier is not malfunctioning. If this occurs, turn the power switch off and then on again. Repeat this procedure twice, and if the problem still persists, turn off the power switch and call for service.

9

10. PERIODIC MAINTENANCE MESSAGE

When the following message has appeared on the display panel:

Time for periodic maintenance (Colour)

or

Time for periodic maintenance (Black)
,

this indicates that assistance from a qualified service technician is required. Call your service technician for assistance.

10. MAINTENANCE

10

10-1

1. DAILY INSPECTION

Items for Daily Check

Power switch ON/OFF status
We recommend turning the power switch ON at the startup everyday so that copies can be made whenever you want. Also, be sure to turn the power switch OFF when you leave the office. In the following cases, do not turn the power switch OFF.

- when the off-mode (or sleep mode) is set;
- when the weekly timer is in use;
- when the power is supplied to the optional printer controller.

Weekly Maintenance

To maintain copy quality, the following items are recommended to be cleaned preferably once a week.
* Be careful not to scratch the parts that you are cleaning.

Cleaning the Original Glass

If the original glass of the copier is dirty, the stains may be copied.

- **Clean the original glass with a cloth moistened with a small amount of water or cleaning liquid, then wipe a dry cloth over the glass.**
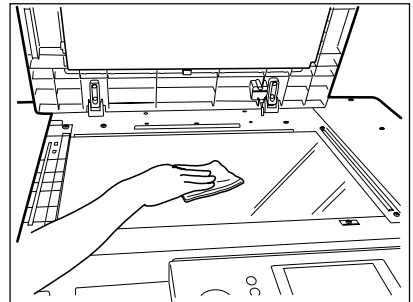
Cleaning the Original Cover

If the back face of the original cover is dirty, the copy may get dirty or the original size may be incorrectly detected.

10

- **Clean the original cover with a cloth moistened with a small amount of water, alcohol or a neutral detergent, then wipe off the detergent completely with a dry cloth.**
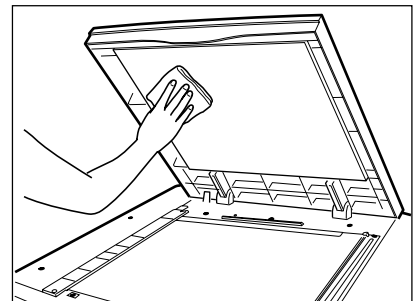
Cleaning the Reversing Automatic Document Feeder (optional)

If the scanning area is dirty, it may cause an original jam or result in dirty copies.
Also, if the original transport belt is dirty, the copies may become soild or the original size may be incorrectly detected.

- **Clean the scanning area and the original transport belt with a cloth moistened with a small amount of water, alcohol or a neutral detergent, then wipe off the detergent completely with a dry cloth.**

Scanning area

10
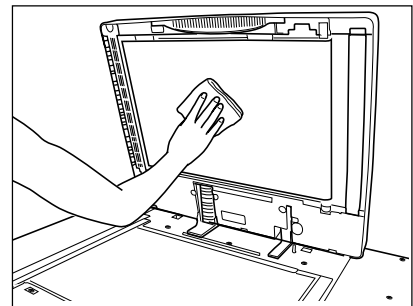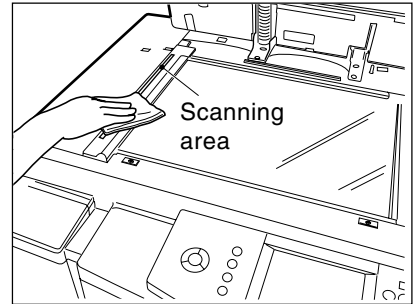
2. SIMPLE TROUBLESHOOTING

Check the following items, and if the problem still occurs, call service for assistance.

Copier does not start

Items to be checked	Countermeasure	Reference page
Is the power cord plug firmly inserted in the outlet?	Insert the power cord plug firmly.	
Are the front covers(left and right), the exit cover and the large-capacity feeder (optional) firmly closed?	Close the covers properly.	Page 1-2, 9-4
Is the bypass guide firmly closed?	Close the bypass guide unit properly.	Page 9-13

Display does not change when keys or icons are pressed

Is the copier in the energy saving mode (Automatic Energy Saving mode)?	Press the ⊙ENERGY SAVER or ◇START key on the control panel to clear the mode. (It takes a while for the copier to become ready.)	Page 1-4, 6-33
Is the access code keyed in? Is the access code correct?	Key in the correct access code. * If the access code is not clear, ask your copier manager.	Page 1-9
Is a key copy counter (optional) used?	If you are using a key copy counter, insert it into the slot.	Page 1-10
Is the "Warming up" message displayed?	Wait until the copier becomes ready.	Page 1-8
Does the administrator password input screen appear?	The administrator password is required. Ask your copier manager.	Page 6-23
Is interrupt copying set?	Press the ▭/INTERRUPT key on the control panel to clear the mode.	Page 2-17

10

Copy density is too low

Items to be checked	Countermeasure	Reference page
Has the message "Install new *** toner cartridge" appeared on the screen?	Replace the toner cartridge.	Page 9-5
Is the copy density or the background adjustment set lighter than is standard?	Use the manual density keys or the background adjustment function to set the copy density properly.	Page 3-15, 4-8

Copy density is too high

Is the copy density or the background adjustment set darker than is standard?	Use the manual density keys or the background adjustment function to set the copy density properly.	Page 3-15, 4-8

Copies are stained

Is the original cover or the optional reversing automatic document feeder firmly closed?	Close the cover or the feeder firmly to shut out any outer light.	Page 2-10
Is the original glass dirty?	Clean the original glass.	Page 10-2
Is the original cover or the transport belt of the optional reversing automatic document feeder dirty?	Clean the original cover or the transport belt.	Page 10-2, 10-3
Is the scanning area dirty?	Clean the scanning area.	Page 10-3
Is the copy density set properly?	Set the copy density properly with the (AUTO) key or manual density keys.	Page 3-15
Are double-sided originals used?	As the other side of the originals can be seen, set the copy density properly (lighter) with the background adjustment function.	Page 4-8
Are originals with high transparency used?	Place a blank sheet of paper with the size of the original or larger over the original.	Page 2-10

10

2. SIMPLE TROUBLESHOOTING (Cont.)

Copy images are blurred

Items to be checked	Countermeasure	Reference page
Does the entire original lie properly on the surface of the glass?	Place the original firmly on the glass and close the original cover.	
Is the copy paper moist?	Replace with new paper.	Page 9-3

Images are partially missing

Are the original size and direction, as well as the reproduction ratio suitable for the paper size?	Select the same size of copy paper as the original, or set the reproduction ratio suitable for the paper size.	Page 3-2, 3-4
Is the margin on the copy set properly?	Set a smaller image shift value.	Page 5-2

Functions cannot be set

Are there functions that cannot be combined set together?	Refer to the Copying Function Combination and Image Quality Adjustment Combination Matrices and set again.	Page 11-11, 11-12

Desired colour does not appear

Has the message "Install new *** toner cartridge" appeared on the screen?	Replace the toner cartridge.	Page 9-5
Has the "CALL SERVICE" message appeared on the screen?	Call your service technician.	Page 9-30
Is the paper moist?	Replace with new paper.	Page 9-3
Is the level of the image density and the colour adjustment correct?	Reset the image density and colour adjustment to the standard settings. If the colour still deviates slightly, perform calibration.	Page 3-16, 4-3, 4-4 4-5, 4-6, 4-8, 4-9, 6-30

10

11. SPECIFICATIONS & OPTIONS

11

Model Name		FC-211/311
Type		Console type
Original Glass		Fixed
Copying System		Laser electronic copying
Developing System		Dry developing (2-component)
Fixing Method		Belt fusing
Photosensor Type		OPC (organic photoconductive) drum
Original Scanning System		Linear CCD sensor
Resolution		Read: 600dpi x 600dpi
		Write: 600dpi x 600dpi(primary scanning direction: 256 division smoothing)
Acceptable Originals		Sheets, books and three-dimensional objects (up to A3 size)
Acceptable Paper Size	Drawer	A3, A4, A4-R, A5-R, B4, B5, B5-R, FOLIO
	Bypass feeding	Paper size within 100~305 mm (Length), 148~457 mm (Width) (A3-wide to A6-R)
Acceptable Paper Weight	Drawer	64 to 163g/m^2
	Bypass feeding	64 to 280g/m^2
Warm-up Time		Approx. 4 minutes (Room temperature: 20°C/68°F)
First Copy Time(A4)		(*1) 9.5 seconds (For both full-colour and black & white copying)
Continuous Copying Speed (single-sided A4 sheets, fed from drawer)		e-STUDIO211c: 21 copies/min. (Full-colour) 31 copies/min (Black & white)
		e-STUDIO311c: 31 copies/min. (Full-colour and black & white)
Multiple Copying		Up to 999 copies (digital key entry)
Excluded Image Width		Leading edge:5.0±2.0mm, Trailing edge:2.5±2.0mm, Both edges:2.0±2.0mm
Reproduction Ratio	Actual size	Actual size: 100±0.5%
	(*2)Standard size	Original size: A3, A4, B4, A5, OTHER
		Paper size: A3, A4, B4, A5, OTHER
	(*3)Zooming	25~400% (in 1% increments)
Paper Supply (90g/m^2)	Drawers	600 sheets x 2 (Standard)
	Sheet bypass	115 sheets
	Options	Drawer: 600 sheets x 2, Large-capacity feeder: 1250 sheets
Toner Density Adjustment		Magnetic auto-toner system
Colour Mode Selection		Full colour, Black, Auto colour
Original Mode Selection		Text/Photo, Text, Photo, Printed image, Map, Advanced image enhancement (Optional)

11

Image Quality	Density Control	Manual adjustment (11 density steps) and automatic adjustment
	Image Control	Hue, Saturation, Colour balance (YMCK adjustment), RGB adjustment, Sharpness, Background adjustment and One-touch adjustment
Additional Functions		Automatic paper selection, Automatic magnification selection, Interrupt, Energy saving, Weekly timer, Help, Automatic energy saving, Automatic shutoff, Mode memory, Date/Time setting, Auto job start, (*4)Automatic duplexing, Thin paper/Thick paper/OHP drawer feeding, Language switching, User selection, Department management, Automatic calibration, Dual-page, 2IN1/4IN1, (*4)Magazine sort, Edge erasing, Image shift, Book centre erasing, Monocolour, Full image, Mirror image, Negative/Positive reversal, X-Y zoom, Image repeat, Centring, Trimming, Masking
Environmental Range		Temperature: 10~30°C/50~86°F, Humidity: 20~85%RH (no dewing)
Power Requirements		220-240V, 50/60Hz, 9A 127V, 60Hz, 16A (for Saudi Arabia 100V version only)
Power Consumption		2.0 kW max.
Dimensions		868mm(W) x 750mm(D) x 997mm(H)
Weight		Approx. 187kg (not including developer and toner)
Space Occupied		1560mm(W) x 750mm(D) (with bypass guide and exit tray extended)

*1 Originals set on the glass, single-sided, 100%, text/photo mode, and paper fed from the first drawer (auto colour, automatic copy density cleared).
*2 The reproduction ratio is computed automatically when both the original size and copy size are specified.
*3 Independent scaling (X-Y ZOOM) is also possible.
*4 The optional automatic duplexer is required to be installed.

*The paper mentioned above is Toshiba-recommended paper. Specifications and appearance are subject to change without notice in the interest of product improvement.

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Continuous Copying Speed

Mode	Paper Size	Feeder	e-STUDIO211c		e-STUDIO311c	
			Full colour	Black	Full colour	Black
Plain Paper, THIN	A4, B5, A5-R, LT, ST-R, 8.5"SQ	Drawer / Large-capacity feeder(A4)	21 sheets/min.	31 sheets/min.	31 sheets/min.	
		Bypass	21 sheets/min.	24 sheets/min.	24 sheets/min.	
	A4-R, B5-R, LT-R	Drawer	17 sheets/min.	23 sheets/min.	23 sheets/min.	
		Bypass	17 sheets/min.	19 sheets/min.	19 sheets/min.	
	B4, FOLIO, LG, COMP, 13"LG	Drawer	14 sheets/min.	19 sheets/min.	19 sheets/min.	
		Bypass	14 sheets/min.	16 sheets/min.	16 sheets/min.	
	A3, LD	Drawer	12 sheets/min.	16 sheets/min.	16 sheets/min.	
		Bypass	12 sheets/min.	14 sheets/min.	14 sheets/min.	
	A6-R	Bypass	21 sheets/min.	24 sheets/min.	24 sheets/min.	
	A3-wide (305x457mm)	Bypass	12 sheets/min.	12 sheets/min.	12 sheets/min.	
THICK1	A4, B5, A5-R, LT, ST-R	Drawer/Bypass / Large-capacity feeder(A4)	10.3 sheets/min.			
	A4-R, B5-R, LT-R	Drawer / Bypass	9.3 sheets/min.			
	B4, FOLIO LG, COMP	Drawer / Bypass	8.5 sheets/min.			
	A3, LD	Drawer / Bypass	7.9 sheets/min.			
	A6-R	Bypass	10.3 sheets/min.			
	A3-wide (305x457mm)	Bypass	7.7 sheets/min.			
THICK2	All sizes	Bypass	2-6 sheets/min.			
THICK3	All sizes	Bypass	2-6 sheets/min.			
THICK4	All sizes	Bypass	2-6 sheets/min.			
SPECIAL	A3, A4	Bypass	2-6 sheets/min.			
OHP FILM	A4	Drawer/Bypass	3.3 sheets/min.			

Note 1: The values above are measured when originals are set on the original glass, and single-sided, 100% copies are made.
Note 2: The bypass copying speed is measured with the paper size specified.
Note 3: Copying speeds of THICK2, THICK3, THICK4 and SPECIAL vary depending on the user's environment (environmental temperature) and the paper type.

* The paper mentioned above is Toshiba-recommended paper. Specifications and appearance are subject to change without notice in the interest of product improvement.

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2. SPECIFICATIONS OF OPTIONS

Reversing Automatic Document Feeder

Model Name	MR-3006E
Copy Sides	Single-side, Duplex
Number of Originals (A4)	50 originals (64~90g/m^2), 40 originals (91~105g/m^2)
Feeding Speed (A4, single-side)	25 originals/min.
Acceptable Originals	A3~A5-R, LD~ST-R (A5 and ST are not acceptable)
	Paper weight: 64~105g/m^2
Power Source	24V (supplied from the copier)
Dimensions	597mm(W) x 494mm(D) x 120mm(H)
Weight	Approx. 9.5kg
Power Consumption	2.0kW max. (with the copier)

Automatic Duplexer

Model Name	MD-5007
Type	Modular (drawer-type)
Acceptable Paper	A3~A5-R, LD~ST-R (A5 and ST are not acceptable)
	Paper weight: 64~105g/m^2
Maximum Capacity	30 sheets
Dimensions	633mm(W) x 626mm(D) x 110mm(H)
Weight	Approx. 9kg
Power Source	5V, 24V (supplied from the copier)
Power Consumption	2.0kW max. (with the copier)

* The paper mentioned above is Toshiba-recommended paper. Specifications and appearance are subject to change without notice in the interest of product improvement.

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Large-capacity Feeder

Model Name	MP-1503
Acceptable Paper	A4
	Paper Weight: 64~163 g/m^2
Maximum Capacity	1250 sheets (90g/m^2)
Power Source	5V, 24V (supplied from the copier)
Dimensions	317mm(W) x 460mm(D) x 288mm(H)
Weight	Approx. 8.5kg
Power Consumption	2.0kW max. (with the copier)

Additional Drawer Module

Model Name	MY-1020
Acceptable Paper	A3~A5-R, LD~ST-R (A5 and ST are not acceptable)
	Paper Weight: 64~163 g/m^2
Maximum Capacity	600 sheets (90g/m^2)
Dimensions	636mm(W) x 626mm(D) x 110mm(H)
Weight	Approx. 5kg

* The paper mentioned above is Toshiba-recommended paper. Specifications and appearance are subject to change without notice in the interest of product improvement.

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Finishers

Model Name	MJ-1019		MJ-1020	
Type	Floor type		Floor type	
Acceptable Paper	A3-wide~A5-R, LD~ST-R (A5 and ST are not acceptable)			
	Paper weight: 64~256g/m^2 (*1)			
Number of Copies		80g/m^2	90g/m^2	105g/m^2
Stapled at a Time	A4, B5, LT	50 sheets	30 sheets	30 sheets
(For both models)	A3,A4-R,B4,FOLIO LD,LG,LT-R,COMP	30 sheets	15 sheets	15 sheets
Stapling Position	Front, Rear, Rear diagonal, Double			
Saddle Stitcher	No		Yes	
Stitching Capacity			A3, A4-R, B4, LD, LT-R	
			80g/m^2	90g/m^2	105g/m^2
			15 sheets	8 sheets	8 sheets
Hole Punch Unit	Optional			
Power Source	24V (supplied from the copiers)			
Dimensions	599mm(W) x 615mm(D) x 1020mm(H)			
Weight	Approx.36 kg		Approx.56 kg	
Power Consumption	170W max.			

*1 Thick paper 4 (257-280g/m^2) and special paper is out of specification.

* The paper mentioned above is Toshiba-recommended paper. Specifications and appearance are subject to change without notice in the interest of product improvement.

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Finishers (Cont.)

● Tray Loading Capacity ...*The tray loading capacity is determined by the loading height as below.

Units of mm ± 7mm   Values in parentheses ( ) = the number of $80g/m^2$ sheets

Mode	Non-sort		Sort/Group		Staples loaded	
					Mixed paper not loaded	Mixed paper loaded
Tray No.	1	2	1	2	1,2	1,2
A5-R, ST-R	147 (1000)	147 (1000)	x	x	x	x
A3-wide, B5-R	74 (500)	74 (500)	x	x	x	x
A4,B5, LT	147 (1000)	147 (1000)	147 (1000)	147 (1000)	Whichever of 110mm, 750 sheets or 50 copies is reached first.	Whichever of 74mm, 500 sheets or 50 copies is reached first.
A3, A4-R, B4, FOLIO, LD, LG, LT-R, COMP	74 (500)	74 (500)	74 (500)	74 (500)	Whichever of 74mm, 500 sheets or 50 copies is reached first.	Whichever of 74mm, 500 sheets or 50 copies is reached first.

Hole Punch Unit (Options for MJ-1019/MJ-1020)   Paper weight : 64 - $256g/m^2$ (*1)

	Number of punch holes and hole diameter	Available paper sizes
Japan and most of Europe (MJ-6002E)	2 holes (6.5 mm dia.)	A3, A4, A4-R, B4, B5, B5-R, FOLIO
North America (MJ-6002N)	2/3 holes switchable (8.0 mm dia. or 0.31"dia.)	2 holes: LG, LT-R 3 holes: LD, LT
France (MJ-6002F)	4 holes (6.5 mm dia.; 80 mm pitch)	A3, A4
Sweden (MJ-6002S)	4 holes (6.5 mm dia; 70, 21 mm pitch)	A3, A4, A4-R, B4, B5, B5-R, FOLIO

*1 Thick paper 4 (257-$280g/m^2$) and special paper is out of specification.

* The paper mentioned above is Toshiba-recommended paper. Specifications and appearance are subject to change without notice in the interest of product improvement.

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Network Scanning Function (the optional GA-1121/GA-1131 is required to be installed)

* See the Operator's Manual for the Printer Controller (User Document CD-ROM) for the specifications of the printer controller (GA-1121/GA-1131).

Scanning Method	Original glass: Single-sided
	Reversing Automatic Document Feeder (optional): Single, Double
Scanning Size	A3 at maximum (excluding 2mm of circumferential margin)
Original Type	Photo / Printed image
Colour Mode	Full colour / Grey scale / Black-and-White
Resolution	150/200/300/600 dpi
Gradation	Full colour: 256 for each RGB
	Grey scale: 256
	Black-and-White: 2
Background Density	5 levels
Compression Method	Max / Standard / Min
File Format	JPEG (*.jpg) / PDF (*.pdf) / TIFF6.0 (*.tif)
Scan Type	Scan to MailBox (0-99999)
	Scan to E-mail
	Scan to HoldQueue
	Scan to IFax
	Scan to FTP
E-mail Transmission	File attachment / URL notification
Required Software	Fiery Remote Scan™
	Command Workstation™ (when using the HoldQueue function)
	TWAIN Plugin

* Specifications and appearance are subject to change without notice in the interest of product improvement.

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3. PACKING LIST

Packing List	Photoconductive Drum
	Copy Receiving Tray
	DF Level-up Kit
	Unpacking Instructions
	Operator's Manual Pocket
	Set-up Instructions
	Detachable Cord(s)

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4. COPYING FUNCTION COMBINATION MATRIX

Function set first \ Function set last	APS	Drawer selection	Sheet bypass	AMS	Enlarge/Reduce	1→1	1→2	2→1	2→2	Book→2	Original mode selection	Mixed-sized originals	Image shift	Edge erase	Book centre erase	Dual page	Full image	2 IN 1/4 IN 1	XY zoom	Trim/Mask	Mirror	Neg/Pos reversal	Centring	Image repeat	Non-sort/Sort/Group	Staple sort	Magazine sort/Magazine sort & saddle stitch	Hole punch	Saddle stitch
APS		S	S	S	S	Y	Y	Y	Y	F	Y	Y	Y	Y	Y	Y*2	Y	Y	Y	Y	Y	Y	Y	Y	Y	Y	Y	Y	Y
Drawer selection	S		S	Y	Y	Y	Y	Y	Y	Y*2	Y	Y	Y	Y	Y	Y*2	Y	Y	Y	Y	Y	Y*2	Y	Y*2	Y	Y	Y	Y	Y
Sheet bypass	Y*1	S		Y*1	Y	Y*1	Y*1	Y	Y	Y*1,2	Y	Y	Y*1	Y*1	Y*1	Y*1	Y*1	Y*1	Y	Y*1	Y*1	Y*1	Y*1	Y*1	Y	Y*1	Y*1	Y*1	Y*1
AMS	S	S	S		S	Y	Y	Y	Y	S	Y	Y	Y	Y	S	S	Y	S	S	Y*4	S	Y	S	S	Y	Y	Y	Y	Y
Enlarge/Reduce	S	Y	Y	S		Y	Y	Y	Y	Y	Y	Y	Y	Y	Y	Y	Y	F	S	Y*4	Y	Y	S	Y*4	Y	Y	F	Y	S
1→1	Y	Y	Y	Y	Y		F	F	F	Y	Y	Y	Y	Y	Y	Y	Y	Y	Y	Y	Y	Y	Y	Y	Y	Y	S	Y	S
1→2	Y	Y	Y*1	Y	Y	F		F	F	F	Y	Y*4	Y	Y	Y	Y	Y	Y	Y	Y	Y	F	Y	Y	Y	Y	S	Y	S
2→1	Y	Y	Y	Y	Y	F	F		F	F	Y	Y	Y	Y	Y	F	Y	Y	Y	Y	Y	F	Y	F	Y	Y	F	Y	S
2→2	Y	Y	Y*1	Y	Y	F	F	F		F	Y	Y	Y	Y	Y	F	Y	Y	Y	Y	Y	F	Y	F	Y	Y	Y	Y	Y
Book→2	F	Y*2	Y*1,2	F	Y	F	F	F	F		Y	F	Y	Y	F	Y	F	F	F	F	F	F	F	F	Y	Y*4	F	Y	S
Original mode selection	Y	Y	Y	Y	Y	Y	Y	Y	Y	Y		Y	Y	Y	Y	Y	Y	Y*3	Y	Y	Y	Y	Y	Y	Y	Y	Y*3	Y	Y
Mixed-sized originals	Y	Y	Y	Y	Y	Y*4	Y*4	Y	Y	F	Y		Y	Y	F	F	Y	Y*3	F	Y	Y	Y	Y*4	F	Y	Y*4	F	F	F
Image shift	Y	Y	Y*1	Y	Y	F	Y	Y	Y	Y	Y	Y		Y	Y	Y	F	F	Y	F	F	F	F	F	Y	Y	F	Y	F
Edge erase	Y	Y	Y*1	Y	Y	Y	Y	Y	Y	Y	Y	Y	Y		Y	Y	Y	Y	Y	Y	Y	Y	Y	F	Y	Y	Y	Y	Y
Book centre erase	F	Y	Y*1	F	Y	Y	Y	Y	Y	Y	Y	F	Y	Y		F	F	F	Y	F	F	F	F	F	Y	Y	F	Y	F
Dual page	F	Y*2	Y*1	F	Y	Y	Y	Y	Y	F	Y	F	F	Y	F		F	F	F	F	F	F	F	F	Y	Y	F	Y	F
Full image	Y	Y	Y*1	Y	Y	Y	Y	Y	Y	Y	Y	Y	F	Y	F	F		F	Y	Y	Y	Y	F	F	Y	Y	F	Y	F
2 IN 1/4 IN 1	Y	Y	Y*1	Y	F	Y	Y	Y	Y	Y*3	Y*3	F	F	Y	Y	F	F		F	F	F	F	F	F	Y	Y	F	Y	F
XY zoom	F	Y	Y	F	S	Y	Y	Y	Y	Y	Y	F	F	Y	Y	F	Y	F		F	F	F	F	F	Y	Y	F	Y	F
Trim/Mask	Y	Y	Y*1	Y	Y*4	Y	Y	Y	Y	Y	Y	Y*4	F	Y	F	F	Y	F	F		Y	F	Y*4	F	Y	Y*4	F	Y	F
Mirror	Y	Y	Y*1	Y	Y	Y	Y	Y	Y	Y	Y	Y	F	Y	F	F	Y	F	F	Y		F	F	F	Y	Y	F	Y	F
Neg/Pos reversal	Y	Y	Y*1	Y	Y	Y	Y	Y	Y	Y	Y	Y	F	Y	F	F	Y	F	F	F	F		F	F	Y	Y	F	Y	F
Centring	F	Y	Y*1	F	F	Y	Y	Y	Y	Y	Y	F	Y	Y	F	F	Y	F	F	Y	F	F		F	Y	Y	F	Y	F
Image repeat	F	Y	Y	Y	F	Y	Y	Y	Y	Y	Y	Y	Y	Y	Y	Y	Y	Y	Y	Y	Y	Y	F		Y	Y	S	Y	S
Non-sort/Sort/Group	Y	Y	Y*1	Y	Y	Y	Y	Y	Y	Y	Y	Y	Y	Y	Y	Y	Y	Y	Y	Y	Y	Y	Y	Y		S	S	Y	S
Staple sort	Y	Y	Y*1	Y	Y	Y	Y	Y	Y	Y*4	Y	Y	Y	Y	Y	Y	Y	Y	Y	Y	Y	Y	Y	Y	S		S	S	S
Magazine sort/Magazine sort & saddle stitch	Y	Y	Y*1	Y	F	F	F	F	F	F	Y*3	F	F	Y	F	F	F	F	F	F	F	F	F	F	S	S		F	S
Hole punch	Y	Y	Y*1	Y	Y	Y	Y	Y	Y	Y	Y	Y	Y	Y	Y	Y	Y	Y	Y	Y	Y	Y	Y	Y	Y	Y	F		F
Saddle stitch	Y	Y	Y*1	Y	F	Y	Y	Y	Y	F	Y	F	F	Y	F	F	F	F	F	F	Y	F	F	F	S	S	S	F	

Y : The functions can be combined.

F : The functions cannot be combined. (The function set first takes precedence.)

S : The functions cannot be combined. (The function set last takes precedence.)

*1: Available if paper size is specified.

*2: Only A4 and B5 are selectable.

*3: Not available in the AI mode.

*4: The result is not guaranteed though the functions are operable.

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5. IMAGE QUALITY ADJUSTMENT COMBINATION MATRIX

Function set first			Colour mode selection							One-touch adjustment					
		Manual	Auto	Mono-colour	Hue	Saturation	Colour balance	RGB	Vivid	Clear	Warm	Cool	Back-ground	Sharp-ness
Copy density	Manual		S	Y	Y	Y	Y	Y	Y	Y	Y	Y	S	Y
	Auto	S		Y	Y	Y	Y	Y	Y	Y	Y	Y	F	Y
Colour mode selection	Monocolour	Y	Y		F	F	F	F	F	F	F	F	Y	Y
	Hue	Y	Y	F		Y	Y	Y	F	F	F	F	Y	Y
	Saturation	Y	Y	F	Y		Y	Y	F	F	F	F	Y	Y
	Colour balance	Y	Y	F	Y	Y		F	F	F	F	F	Y	Y
	RGB	Y	Y	F	Y	Y	F		F	F	F	F	Y	Y
	One-touch adjustment — Vivid	Y	Y	F	F	F	F	F		F	F	F	F	F
	One-touch adjustment — Clear	Y	Y	F	F	F	F	F	F		F	F	F	F
	One-touch adjustment — Warm	Y	Y	F	F	F	F	F	F	F		F	F	F
	One-touch adjustment — Cool	Y	Y	F	F	F	F	F	F	F	F		F	F
	Background	Y	F	Y	Y	Y	Y	Y	F	F	F	F		Y
	Sharpness	Y	Y	Y	Y	Y	Y	Y	F	F	F	F	Y	

Y : The functions can be combined.

F : The functions cannot be combined. (The function set first takes precedence.)

S : The functions cannot be combined. (The function set last takes precedence.)

6. INDEX

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6. INDEX (Cont.)

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MEMO

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Recycled paper is used for the inside pages of this book.
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