

UNINTERRUPTIBLE POWER SYSTEM (UPS) SINGLE PHASE - 3.6-RoHS/3.6/6/8/10/14/18/22

1600EP SERIES INSTRUCTION MANUAL

March 2008 Part # 55288-002

Manufactured in the USA

cUUs

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QUALIFIED PERSONNEL ONLY

Qualified Personnel are those that have the skills and knowledge relating to the construction, installation, operation, and maintenance of the electrical equipment and has received safety training on the hazards involved (Refer to the latest edition of NFPA 70E for additional safety requirements).

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UNINTERRUPTIBLE POWER SYSTEM (UPS)

Please complete the following information and retain for your records.

Unless otherwise specified, the warranty period for the UPS or UPS part is 36 months from the shipment date (see Toshiba International Corporation bill of lading).

Unless otherwise specified, the warranty period for a UPS battery is 24 months from the shipment date (see Toshiba International Corporation bill of lading).

| JOB NUMBER | |
|-------------------|--|
| MODEL NUMBER | |
| SERIAL NUMBER | |
| APPLICATION | |
| SHIPMENT DATE | |
| INSTALLATION DATE | |
| INSPECTED BY | |

Purpose

This manual provides information on how to safely install your Toshiba International Corporation power electronics product. This manual includes a section of general safety instructions that describes the warning labels and symbols that are used throughout the manual. Read the manual completely before installing, operating, or performing maintenance on this equipment.

This manual and the accompanying drawings should be considered a permanent part of the equipment and should be readily available for reference and review. Dimensions shown in the manual are in metric and/or the English customary equivalent.

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Toshiba Customer Support Center

Contact the Toshiba Customer Support Center for assistance with application information or for any problems that you may experience with your Uninterruptible Power System (UPS).

Toshiba Customer Support Center

8 a.m. to 5 p.m. (CST) - Monday through Friday USA Toll Free (877) 867-8773 Tel (713) 466-0277 Fax (713) 466-8773

You may also contact Toshiba by writing to:

Toshiba International Corporation

13131 West Little York Road Houston, Texas 77041-9990 Attn: UPS Product Manager

For further information on Toshiba products and services, please visit our website at:

www.toshiba.com/ind

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General Safety Instructions

DO NOT attempt to transport, install, operate, maintain or dispose of this equipment until you have read and understood all of the product safety information provided in this manual.

Symbols

The symbols listed below are used throughout this manual. When symbols are used in this manual they will include important safety information that must be carefully followed.



Safety Alert Symbol indicates that a potential personal injury hazard exists.

Prohibited Symbol indicates DO NOT take action.



Mandatory Symbol indicates that the following instruction is required.



Ground Symbol indicates the location of the equipment grounding conductor.



Electrical - Voltage & Shock Hazard Symbol indicates parts inside may cause electric shock.



Explosion Hazard Symbol indicates parts may explode.

Signal Words

The signal words listed below are used throughout this manual. When the words DANGER, WARNING, CAUTION and ATTENTION are used in this manual they will include important safety information that must be carefully followed.



IMPORTANT SAFETY INSTRUCTIONS

This manual contains important instructions that should be followed during the installation and maintenance of the UPS and its batteries.

Hardwire-type UPS units are not equipped with an over-current protection device nor an output disconnect for the AC output. A circuit breaker should be provided by the user between the UPS output and the load input. This device should be rated as follows:

| 240VAC | 3.6RoHS kVA | 3.6 kVA | 6 kVA | 8 kVA | 10 kVA | 14 kVA | 18 kVA | 22 kVA |
|--------|-------------|---------|-------|-------|--------|--------|--------|--------|
| RATING | 20 A | 20 A | 30 A | 40 A | 60 A | 80 A | 125 A | 150 A |

The nominal battery voltages for these models are as follows:

| BATTERY VOLTAGE | 3.6RoHS kVA | 3.6 kVA | 6 kVA | 8 kVA | 10 kVA | 14 kVA | 18 kVA | 22 kVA |
|--------------------|-------------|---------|---------|---------|---------|---------|---------|---------|
| | 144 Vdc | 216 Vdc | 216 Vdc | 288 Vdc |

Servicing of the batteries should only be performed by a qualified factory authorized representative who is knowledgeable of batteries and the required precautions. Keep unauthorized personnel away from batteries. To arrange for battery replacement, contact your nearest factory authorized service center.

- 1. Turn off, lockout, and tagout all equipment before connecting the power wiring to the equipment ow when performing maintenance.
- 2. Hardwire type UPS units are not equipped with an over-current protection device, nor do they have an output disconnect for the AC output. Therefore, a user-installed circuit breaker should be provided between the UPS output and the load input.
- 3. The maximum ambient operating temperature is 104 °F (40 °C).
- 4. Battery servicing should be performed by qualified Toshiba representative only.
- 5. Unauthorized personnel should not service batteries.
- 6. Contact your Toshiba authorized service center for battery replacement.

QUALIFIED PERSONNEL ONLY

Qualified personnel is one that has the skills and knowledge relating to the construction, installation, operation, and maintenance of the electrical equipment and has received safety training on the hazards involved (Refer to the latest edition of NFPA 70E for additional safety requirements).

Qualified personnel shall:

- 1. Have read the entire operation manual.
- 2. Be trained and authorized to safely energize, de-energize, ground, lockout and tag circuits and equipment, and clear faults in accordance with established safety practices.
- 3. Be trained in the proper care and use of protective equipment such as safety shoes, rubber gloves, hard hats, safety glasses, face shields, flash clothing, etc., in accordance with established safety practices.
- 4. Be trained in rendering first aid.
- 5. Be knowledgeable of batteries and the required handling and maintenance precautions.

For further information on workplace safety visit www.osha.gov.



Misuse of this equipment may result in human injury and equipment damage. In no event will Toshiba Corporation be responsible or liable for either indirect or consequential damage or injury that may result from the use of this equipment.



DO NOT dispose of the battery module in a fire. The batteries inside may explode.

DO NOT open or mutilate the batteries. Released electrolyte is harmful to the eyes and skin and could also be toxic.

To be performed by Qualified Personnel Only:

- 1. Verify that the UPS is off and that the power cord is disconnected from the power source.
- 2. Remove watches, rings or other metal objects.
- 3. Use tools with insulated handles to prevent inadvertent shorts.
- 4. Wear rubber gloves and boots.
- 5. DO NOT place tools or any metal parts on top of batteries.
- 6. Determine if the battery is inadvertently grounded. If inadvertently grounded, remove source of ground.



The likelihood of shock will be reduced if such grounds are removed prior to installation or maintenance.

INSTRUCTIONS IMPORTANTES CONCERNANT LA SÉCURITÉ

CONSERVER CES INSTRUCTIONS

Cette notice contient des instructions importantes concernant la sécurité.



Une battery peut présenter un risque de choc électrique, de brûlure par transfert d'énergie.

L' élimination des batteries est règlementèe. Consulter les codes locaux à cet effet.

Product Description

An uninterruptible power system is a system that is installed between the commercial power and the load equipment. The UPS provides steady AC output power during commercial power short-term blackouts or brownouts. This power is provided for a long enough time so that the load can be shut down in an orderly fashion. This prevents loss of data and possible damage to both hardware and software.

During normal operation, the UPS uses commercial AC power. It absorbes all of the high voltage spikes and transients caused by switching and faults, and all of the common-mode and normal mode noise which is associated with commercial AC power. The UPS converts it all to flat DC power. From this power, the UPS charges its batteries and generates its own extremely high quality AC waveform output. The result of this process is maximum power conditioning and regulation.

If the AC power supplied to the UPS drops below a specified voltage level, the unit's batteries automatically begin supplying power instead of receiving it. This insures that the loads connected to the UPS continue to receive power with no interruption. When AC input power becomes available again, operation returns to normal. The unit's batteries begin to recharge so they will be ready for the next power interruption.

Application and Use

Toshiba 1600EP Series of on-line uninterruptible power system (UPS) provides continuous computergrade AC power in a compact, high performance, and energy efficient unit. The UPS unit assures safe and reliable operation of critical office equipment. This can range from word processors and personal computers to mini-computers and local area networks. All units feature an audible alarm which sounds if the battery voltage drops below a specified minimum during use. This is an additional aid to help in retaining the valuable office data banks. All units allow for computer interfacing.

Output Rating

| MODEL | Output Capacity @ 240 V | Output kW @ .85PF 240 V |
|--------------------|-------------------------|-------------------------|
| UE3G2L036C61TRoHS* | 3.6 kVA | 3.1 kW |
| UE3G2L036C61T | 3.6 kVA | 3.1 kW |
| UE3G2L060C61T | 6 kVA | 5.1 kW |
| UE3G2L080C61T | 8 kVA | 6.8 kW |
| UE3G2L100C61T | 10 kVA | 8.5 kW |
| UE3G2L140C61T | 14 kVA | 11.9 kW |
| UE3G2L180C61T | 18 kVA | 15.3 kW |
| UE3G2L220C61T | 22 kVA | 18.7 kW |

Toshiba 1600EP Series (208/240V) offers UPS models with the following capacities:

* UE3G2L036C61TRoHS is RoHS compliant with the batteries being exempt from the directive.

Power Backup

When an electrical power failure occurs, the UPS's internal batteries automatically supply back-up power to the load without interruption. For example, when used to support a computer, the UPS back-up assures enough additional time to complete the activity and store the data. This allows an orderly shutdown after a power failure has occurred.

Power Conditioning

When commercial power is present, the UPS supplies conditioned power to the load while maintaining its batteries in a charged condition. The UPS protects against the normal, everyday problems associated with heavy use of raw commercial power, including power sags, surges, signal interference, and spikes. This protection keeps power-line problems from reaching your load, where they can cause equipment to operate erratically, or damage software and hardware.

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Inspection/Storage/Disposal

Inspection

Upon receipt of the UPS, an inspection for shipping damage should be performed. Use caution when removing the unit from the pallet. Refer to labels or documentation attached to packing material.

Unpacking

Check the unit for loose, broken, bent or otherwise damaged parts. If damage has occurred during shipping, keep all original crating and packing materials for return to the shipping agent. The warranty does not apply to damage incurred during shipping. Ensure that the rated capacity and the model number specified on the nameplate conform to the order specifications.

Storage

During periods of non-use, the following guidelines are recommended for storage.

Storage Preparation

- 1. Power up the UPS and allow it to operate with no load for 24 hours to fully charge the batteries.
- 2. Stop the unit (see Stop Operation on page 25).
- 3. Place the MCCB switch (see page 47 for location) in the Off position.

Storing Conditions

- For best results, store the UPS in the original shipping container and place on a wood or metal pallet.
- Storage temperature: -4 104 °F (-20 40 °C).
- The optimum storage temperature is 70 °F (21 °C). A higher ambient temperature will require recharging more frequently during storage.

Avoid storage locations that:

- Are subject to extreme temperature changes or high humidity.
- Are subject to high levels of dust or metal particles.
- Are subject to excessive vibration.
- Have inclined floor surfaces.

Storage Maintenance

- If stored at an ambient temperature less than 68 °F (20 °C), recharge the batteries every 9 months.
- If stored at an ambient temperature of 68 86 °F (20 30 °C), recharge the batteries every 6 months.
- If stored at an ambient temperature of 86 104 °F (30 40 °C), recharge the batteries every 3 months.

Disposal

Please contact your local or state environmental agency for details on disposal of electrical components and packaging in your particular area.

It is illegal to dump lead-acid batteries in landfills or dispose of improperly.

Please help our Earth by contacting the environmental protection agencies in your area, the battery manufacturer, or call Toshiba toll-free at (877) 867-8773 for more information about recycling.

Installation Precautions



- 1. Install the unit in a well-ventilated location; allow at least 4 inches (10 cm) on all sides for air ventilation and for maintenance.
- 2. Install the unit in a stable, level and upright position that is free of excessive vibration.
- 3. Install the unit where the ambient temperature is within the range specified on pages 16 and 19.
- 4. DO NOT install the UPS in areas that are subject to high humidity.
- 5. DO NOT install the UPS in areas that allow exposure to direct sunlight.
- 6. DO NOT install the UPS in areas that allow exposure to high levels of airborne dust, metal particles, or flammable gases.
- 7. DO NOT install the UPS in areas near sources of electrical noise. Ensuring a proper earth ground will reduce the effects of electrical noise and will reduce the potential for electrical shock.
- 8. DO NOT install the UPS in areas that would allow fluids or any foreign object to get inside the UPS.
- 9. The UPS generates and can radiate radio-frequency energy during operation. Although RFI noise filters are installed inside of the unit, there is no guarantee that the UPS will not influence some sensitive devices that are operating near by. If such interference is experienced, the UPS should be installed farther away from the affected equipment and/or powered from a different source than that of the affected equipment.
- 10. The user should provide output over-current protection for hardwired UPS systems. See the section titled Specifications on page 15 and 18 for the device rating.
- 11. After ensuring that all power sources are turned off and isolated in accordance with established lockout/tagout procedures, connect the power source wiring of the correct voltage to the input terminals of the UPS.
- Connect the output terminals of the UPS to the load (refer to NEC Article 300 Wiring Methods and Article 310 – Conductors For General Wiring). Size the branch circuit conductors in accordance with NEC Table 310.16.

Conductor Routing and Grounding

- 1. Use separate metal conduits for routing the input power, output power, and control circuits.
- 2. Follow the wire size and tightening torque specifications listed on page 11.
- 3. Always ground the unit to reduce the potential for electrical shock and to help reduce electrical noise.
- 4. A separate ground cable should be run inside the conduit with the input power, output power, and control circuits.



Operating Precautions

- 1. The UPS should not be powered up until the entire operation manual has been read.
- 2. The voltage of the input power source must be within the range of +10% to -30% of the rated input voltage. The input frequency must be within the rated input frequency range. Voltages and frequencies outside of the permissible range may activate the internal protection devices.
- 3. The UPS should not be used with a load that has a rated input that is greater than the rated output of the UPS.
- DO NOT use the UPS to provide power to motors that require high starting current or with motors that require a long starting time, such as vacuum cleaners and machine tools (oversizing the UPS for lock rotor current would be required).
- 5. DO NOT insert metal objects or combustible materials in the ventilation slots of the UPS.
- 6. DO NOT place, hang, or paste any objects on the exterior surfaces of the UPS.
- 7. The capacitors of the UPS maintain a residual charge for a while after turning the UPS off. The required discharge time for each UPS typeform is provided via a cabinet label and a CHARGE LED. Wait for at least the minimum time indicated on the label and ensure that the CHARGE LED has gone out before opening the door of the UPS once the UPS power has been turned off.
- 8. DO NOT attempt to disassemble, modify, or repair the UPS. Call your Toshiba sales representative for repair information.
- 9. Turn the power on only after installing ALL of the covers.
- 10. DO NOT remove any covers of the UPS when the power is on.
- 11. If the UPS should emit smoke, produce an unusual odor, or make sound, turn the power off immediately.
- 12. The heat sink and other components may become extremely hot to the touch. Allow the unit to cool before touching these items.
- 13. Warning signs should be placed on or near the load as a notification that the load is being powered by the UPS.
- 14. Additional warnings and notifications shall be posted at the equipment installation location as deemed required by **Qualified Personnel**.



When operating in the inverter mode, placing the breaker in the **OFF** position will switch the UPS to the battery backup mode. The output of the UPS will continue uninterrupted to the load. The unit must be in the bypass mode at the time that the breaker is placed in the **OFF** position for the UPS to shutdown power to the load.

Wait at least 5 minutes after an Emergency Power Off (EPO) before resetting the UPS breaker. This allows the UPS circuitry to fully discharge. The UPS could be damaged if the unit is not fully discharged before the breaker is reset.



Equipment Warning Labels

Below and on the following page are examples of warning labels that may be attached to either the interior or exterior of the UPS. Do not remove or cover any of the labels. If the labels are damaged or if additional labels are required, contact your equipment representative for additional labels.

These labels are placed to provide useful information or to indicate an imminently hazardous situation that may result in severe equipment/property damage, serious injury, or loss of life if instructions are not followed.

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Note: Service personnel only.

Hazardous live parts inside the UPS are energized from the battery supply even when the input AC power is disconnected.

Capacitors store hazardous energy. Do not remove cover until 5 minutes after disconnecting all sources of supply.

Battery backup time, which was factory-set at a predetermined level, decreases gradually between service periods. The batteries should be replaced every three years after the last servicing, the date of which is written on the ID plate located on the rear side of the UPS unit, or in the boxes below.

Date of last battery charge:











L

WARNING

This unit contains sealed lead acid batteries. Lack of preventative maintenance could result in batteries exploding and emitting gasses and/or flame. Annual preventative maintenance must be performed by an authorized, trained technician.





1600 EP UPS 8.0KVA & 10KVA/220V only

WARNING



EXTERNAL BATTERY CABINET The battery cabinet must have a nominal battery voltage of 288VDC and 75ADC MAX.

PN 53495

1600 EP UPS 14KVA, 18.0KVA, 22KVA & 1600 EP 8-18KVA BATT. CABINET only

UPS Connections

Terminal Block

The following illustration is a detail view of the terminal block and wiring connections used for 208/240 volt units (see pages 49-50 for terminal block location).



- NOTE 1 If AC input power is 208 Vac rated, short terminals 11 and 12 with a jumper wire. DO NOT jumper terminal 13 to 12 or 11. Factory Setting is 208Vac. Use the jumper wire provided by Toshiba. DO NOT add any additional jumpers.
- NOTE 2 If AC input power is 240 Vac rated, short terminals 12 and 13 with a jumper wire. DO NOT jumper terminal 11 to 12 or 13. Use the jumper wire provided by Toshiba. DO NOT add any additional jumpers.

Wire Size and Tightening Torque

Use the following table to select the recommended wire size and terminal lug tightening torque for I/O wire connections.

| Item | Terminal Number | AWG 3.6RoHS kVA | AWG 3.6 kVA | AWG 6 kVA | AWG 8 kVA | AWG 10 kVA | AWG 14-18 kVA | AWG 22 kVA | Tightening Torque Ibin. (N•m) |
|-------------------|--------------------|-----------------------|----------------|---------------|----------------|----------------|------------------|----------------|-------------------------------------|
| AC Input Lines | 1 and 2 | 1 2 (8) | 1 2 (8) | 10 (8) | 8 (1/0) | 6 (1/0) | 4 (1/0) | 1 (1/0) | 14.2 (1.56) |
| AC Output Lines | 4, 5, and 7 | 1 2 (8) | 1 2 (8) | 10 (8) | 8 (1/0) | 6 (1/0) | 4 (1/0) | 1 (1/0) | 14.2 (1.56) |
| AC Output Neutral | 6 | 1 2 (8) | 1 2 (8) | 10 (8) | 8 (1/0) | 6 (1/0) | 4 (1/0) | 1 (1/0) | 14.2 (1.56) |
| Ground | 3 and 8 | 1 2 (8) | 1 2 (8) | 10 (8) | 8 (1/0) | 6 (1/0) | 4 (1/0) | 1 (1/0) | 14.2 (1.56) |
| EPO Switch | 14 and 15 | 16 | 16 | 16 | 16 | 16 | 16 | 16 | 9.0 (0.99) |
| Remote Switch | 16 and 17 | 16 | 16 | 16 | 16 | 16 | 16 | 16 | 9.0 (0.99) |

Note: Wire size presented as the recommended size followed by a bold number in () that is the maximum wire size the terminal block can accommodate. See page 48 for knock-out hole sizes on the back of each model.

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Communication Interfaces

Remote Contacts

The remote contacts interface is provided as a set of solid state relay switch contacts. The switches are available through a DB9 male connector on the rear of the UPS. The following chart shows the pin assignment for each signal.

| Voltage | Current |
|---------------|---------------|
| 48 Vdc Peak | 100 mA peak |
| 30 Vac rms | 70 mA rms |
| (42 Vac peak) | (100 mA peak) |

MAXIMUM CURRENT CARRYING CAPACITY OF THE SWITCH

DB9 MALE CONNECTOR OUTLINE (FACING CONNECTOR)



| Pin | Signal Function | Logic | In the UPS |
|-----|---------------------------|---|---------------------------------------|
| 1 | Fault Signal | Closed when fault detected | |
| 2 | UPS stop common | Backup stop when the level | |
| 3 | UPS stop signal input | changes from Low (-3 to -15 V) to High (+3 to +15 V) | |
| 4 | Normal input power supply | Closed with normal supply power | • • • • • 4 |
| 5 | Signal common | Common signal return | • |
| 6 | Bypass operation | Closed during bypass operation | • • • • • 6 |
| 7 | Battery voltage drop | Closed at voltage drop | • • • 7 |
| 8 | UPS operation | Closed during inverter operation | • • • • 8 |
| 9 | Power failure signal | Closed at power failure | · · · · · · · · · · · · · · · · · · · |

NOTE Pin switches are shown in their inactive states. For example, if battery voltage is low, pin 7 will be connected to pin 5.

UPS Stop Signal Operation

When the UPS stop signal is sent to the UPS through pin 2 and 3 of the external contact interface, it is possible to automatically reset the following operating systems (OS), which can automatically implement the shutdown function and restart the operation:

Applicable OS: Windows NT, IBM OS/2 LAN server, LANtastic

When the power fails, the OS receives the power failure signal from the UPS and starts the shutdown process. At the end of the OS shutdown process, the OS sends a stop signal to the UPS, and the UPS stops. When the power recovers, the UPS automatically restarts the OS within 10 minutes after the recovery from power failure.

If the line power recovers while the OS is in the shutdown process, the OS continues the shutdown process, and signals the UPS to stop. The UPS temporarily cuts off the output (10 - 20 seconds) and then restarts the OS. In this case the UPS cuts off output even with normal input power.

If the OS sends a stop signal to the UPS 10 or more minutes after recovery from a power failure, the UPS will ignore the signal and continue normal operation.

Connect only the UPS stop signal to the external contact interface for automatic processing so that the UPS output will not be turned off by mistake.

If the computer is started/restarted within 10 minutes after the recovery from a power failure, the power supply may be reset while the computer is restarting.



RS-232C

The RS232C port can be used by authorized service personnel. The port is provided using a DB9 female connector located on the rear of the UPS. For reference, the pinout of the connector is illustrated below.

| Pin | I/O | Symbol | Description | | | | |
|-----|--------|----------------------|---------------------|--|--|--|--|
| 1 | | This pin is not used | | | | | |
| 2 | Input | RXD | Receive data | | | | |
| 3 | Output | TXD | Transmit data | | | | |
| 4 | Output | DTR | Data terminal ready | | | | |
| 5 | - | SG | Signal ground | | | | |
| 6 | Input | DSR | Data set ready | | | | |
| 7 | Output | RTS | Request to send | | | | |
| 8 | Input | CTS | Clear to send | | | | |
| 9 | | This pin is not used | | | | | |

RS-232C CONNECTOR PIN ASSIGNMENT

DB9 FEMALE CONNECTOR OUTLINE (FACING CONNECTOR)



RemotEye II Network Card

The RemotEye II is an optional network card for the Toshiba UPS. This card slides into a slot located on the back side (pages 47-48) of the UPS. The card provides a network, or LAN-based communication interface for the UPS. When installed, the UPS can be managed remotely using the common SNMP and HTTP web-based network protocols. The following diagram shows the flow of the Network Management Station.



NETWORK ETHERNET BACKBONE

NOTE The UPS communication mode setting must be set to SNMP mode when using the RemotEye network card (see Comm Mode variable in the Data Setting screens on page 33).

UPS Specifications

STANDARD MODELS: 3.6kVA-RoHS; 3.6kVA; 6kVA; 8kVA

| Unit (Capacity) | 3.6 kVA-RoHS (3.1 kW) ¹ | 3.6 kVA (3.1 kW) ¹ | 6 kVA (5.1 kW) ¹ | 8 kVA (6.8 kW) ¹ | | |
|--|--|---------------------------------|--------------------------------|-----------------------------|--|--|
| General | | | | | | |
| Topology | | True Or | n-line | | | |
| Certifications | | UL, CUL, ISO 9001, | NEMA/PE1-1993 | | | |
| Input Characteristics | | | | | | |
| Input Voltage | S | Single-phase, 208/240 |) Vac, -30% – +10% | | | |
| Input Frequency | | 45 – 65 Hz (au | ito-sensing) | | | |
| Input Capacity | 3.6 | kVA | 6.0 kVA | 8.0 kVA | | |
| Input Power Factor | | > 0.95 for a | all loads | | | |
| Current THD (linear load) | | < 5% total harmo | onic distortion | | | |
| Included AC Input Breaker Rating | 30 A/ | 277 V | 50 A/277 V | 60 A/277 V | | |
| Battery Characteristics | | | | | | |
| Battery Type | Valve Regulated Lead Acid, Flame Retardant | | | | | |
| Backup time, fully charged @ 0.7 power factor, 77 °F | 8 min. minimum ² | 14 min. minimum ² | 7 min. minimum ² | | | |
| Backup time, fully charged @ 0.85 power factor, 77 °F | 7 min. minimum ² | 10 min. minimum ² | 7 min. minimum ² | | | |
| Recharge Time | 24 hr | . (full), 12 hr. (90%) fo | r internal batteries or | nly ³ | | |
| Battery Voltage (Nominal) | 144 Vdc | 216 Vdc | 216 Vdc | 288 Vdc | | |
| Output Characteristics | | | | | | |
| Output Voltage | | Single-phase, 24 | 40/208/120 V | | | |
| Output Voltage Regulation | | ± 3% | 6 | | | |
| Output Frequency | ±0.5 Hz/1 Hz/1.5 | Hz (factory or author | ized service center se | electable only) | | |
| AUTO/MAN Frequency | Facto | ry or authorized servio | ce center selectable o | only | | |
| Voltage THD | < ; | 3% for linear load; < 6 | % for non-linear load | | | |
| Common-Mode Noise | | < 0.5 V | /rms | | | |
| Rated Load Power Factor | | 0.85 (0.6 – 1. | .0) lagging | | | |
| Efficiency (ac-dc-ac) | | > than 83% (withou | t battery charge) | | | |
| Voltage Transient | | < ±8% (Load o | f 0 – 100 %) | , | | |
| Rated Output Current (rms) | 15 A | | 25 A | 33.3 A | | |
| Max. Peak Output Current | 45 | δA | 75 A | 100 A | | |
| Inverter Overload Capacity | | 125% for 30 sec./1 | 50% for 10 sec. | | | |
| Bypass Overload Capacity | | 125% for 10 min./1 | 000% for 1 cycle | | | |
| Crest Factor | 3.0 | | | | | |

1. Input/output figures rated for 240 volts. Output ratings given for 0.85PF are only valid when the input voltage is greater than 204 volts; otherwise, ratings given for 0.70PF are applicable.

2. Battery backup time may vary depending on the operating conditions and ambient temperature at the installation site.

3. An initial charge time of 24 hrs. is necessary to obtain proper battery performance level before unit is placed in operation.

1600EP Series Instruction Manual

STANDARD MODELS: 3.6kVA-RoHS; 3.6kVA; 6kVA; 8kVA (CONT'D)

| Unit (Capacity) | 3.6 kVA-RoHS (3.1 kW) ¹ | 3.6 kVA (3.1 kW) ¹ | 6 kVA (5.1 | kW)¹ | 8 kVA (6.8 kW) ¹ | | |
|--|--|---|------------------------------|----------------------|------------------------------|--|--|
| Environment | | | | | | | |
| Operating Temperature | | 60 Hz 50 Hz | | | | | |
| 59 – 77 °F (15 – 25 °C) recommended | 32 – 1 | 104 °F (0 – 40 °C) | | 32 – | 91 °F (0 – 33 °C) | | |
| Storage Temperature | | -4 – 104 °F (-2 | 0 – 40 °C) | | | | |
| Installation Area | To be insta metal particles | lled in a well ventilate or flammable gas, all | d area free ow at least 4 | of airbo 4 inche: | orne dust, s on all sides | | |
| Operating Humidity | | 30 – 90% non-o | condensing | | | | |
| Altitude | | < 3300 ft. (1000 m) a | above sea le | vel ² | | | |
| Acoustical Noise | 50 d | B (A) maximum @ 1 ı | meter from f | ront pa | nel | | |
| Heat Generation | 1588 BTU/Hr | 1588 BTU/Hr | 2610 BT | J/Hr | 3482 BTU/Hr | | |
| Operation Diagnosis | | | | | | | |
| Battery Check | Performed on | start up, by schedule, | on-demand | l (user d | configurable) | | |
| Input OV Protection | | Standa | ard | | | | |
| Battery Lifetime | L based upon batte | IPS calculates battery ery ambient temperate | replacement ure (LCD dist | nt time splay, Ll | ED and beeps) | | |
| Internal Temperature | UPS gives indication of internal temperature, alarm when high temp | | | | | | |
| Event Data Storage | 64 | Supply Mode, 32 – | Backup, 16 | – Fault | S | | |
| Applications | | | | | | | |
| Switches | | Generator cor | mpatibility | | | | |
| Bypass Switch | | | | | | | |
| Bypass Disable | Static sv | vitch < ¼ cycle (50 Hz | z – 5 ms/60 l | Hz – 4. | 16 ms) | | |
| Automatic Retransfer | Factor | y or authorized servic | e center sel | ectable | only | | |
| User Interface | Pro | ovided – Can be disat | oled from fro | nt pane | el | | |
| Real Time Clock | | | | | | | |
| Schedule Operation | Standard – I | Minimum 3 days mem | ory backup | during | power loss | | |
| RUN/STOP Disable | Schedule ON/ | OFF operation of UPS | S using com | munica | tion software | | |
| Autostart | UPS has opti | on for UPS to start au | tomatically | when A | C is applied | | |
| Remote ON/OFF | | Standard – Exte | rnal termina | | | | |
| LED Display | 4 LED's indicatir | ig input/output conditi | on, warning | and ba | ttery operation | | |
| LCD Screen | | 16 characters | x 2 lines | | | | |
| UPS Operation: 6 Keys | Run/Stop, Set/ | Monitor, Shift/Select, | Del/Page Do | own, Re | eset/Page Up | | |
| Buzzer Volume | 5 | Selectable by keypad | – Low, High | , Mute | | | |
| Power Connections | | Standard – Hard wire | | | | | |
| Emergency Power Off | | Standard – Termina | al contacts o | nly | | | |
| Remote Contacts | 5 | Standard (INV, BYP, B | ATT, LB, AC | , FLT) | | | |
| RS232 ASCII Interface | | Standa | ard | | | | |

Input/output figures rated for 240 volts. Output ratings given for 0.85PF are only valid when the input voltage is greater than 204 volts; otherwise, ratings given for 0.70PF are applicable.
 At 6600 ft (2000 m) above sea level, output capacity should be derated by 3%

STANDARD MODELS: 3.6kVA-RoHS; 3.6kVA; 6kVA; 8kVA (CONT'D)

| Unit (Capacity) | 3.6 kVA-RoHS (3.1 kW) ¹ | 3.6 kVA (3.1 kW) ¹ | 6 kVA (5.1 kW) ¹ | 8 kVA (6.8 kW)¹ | |
|---|--|---|-----------------------------|------------------|--|
| Mechanical Design | | | | | |
| Topology | Unit enclosure | is made from sheet n | netal meeting NEMA | A1 and UL Type 1 | |
| Size (HxWxD) (max) | 21 x10 x 33 in. (533x254x838 mm) | 27.5 x 10.0 x 33.0 in. (698 x 254 x 838 mm)28.4x 13 x 33.5 (721 x 330 x 851 | | | |
| Paint System | | Powder | ⁻ coating | | |
| Fan Panel | Panel mounted on back of UPS to allow for easy replacement of fans without turning UPS off. | | | | |
| Battery System | | | | | |
| Battery Replacement | Slide out battery packs accessible from front of UPS. Factory or authorized service center serviceable only. | | | | |
| Battery Packs | Designed for battery acid leakage containment with six (6) batteries per pack. | | | | |
| Battery Pack Size (HxWxD) max. | 5 x 7.3 x 18.2 in. (127 x 185 x 462 mm) | | | | |
| Battery Pack Quantity | 2 3 4 | | | | |
| Battery Manufacturer | Enersys | | | | |
| Battery Type | NPX-35 | | | | |
| Toshiba's Part Number for Battery Pack | 51896 | | | | |

1. Input/output figures rated for 240 volts. Output ratings given for 0.85PF are only valid when the input voltage is greater than 204 volts; otherwise, ratings given for 0.70PF are applicable.

STANDARD MODELS: 10kVA; 14kVA; 18KVA; 22kVA

| Capacity | 10 kVA (8.5 kW) ¹ | 14 kVA (11.9 kW) ¹ | 18 kVA (15.3 kW) ¹ | 22 kVA (18.7 kW) ¹ | | | |
|----------------------------------|---|----------------------------------|-------------------------------|-------------------------------|--|--|--|
| General | | | | | | | |
| Topology | True On-line | | | | | | |
| Certifications | | UL, CUL, ISO 9001 | I, NEMA/PE1-1993 | | | | |
| Input Characteristics | | | | | | | |
| Input Voltage | S | ingle-phase, 208/240 | VAC, +10% to –30% | 1 | | | |
| Input Frequency | | 45-65 Hz (a | uto-sensing) | | | | |
| Input Capacity | 10 kVA | 14 kVA | 18 | kVA | | | |
| Input Power Factor | | > 0.95 foi | r all loads | | | | |
| Current THD (linear load) | | < { | 5% | | | | |
| Included AC Input Breaker rating | 63 A / 277 V | 100 A / | 277 V | 125 A / 277 V | | | |
| Battery Characteristics | | | | | | | |
| Battery Type | V | alve Regulated Lead | Acid, Flame Retarda | nt | | | |
| Backup time, fully charged | 10 kVA | 14 kVA | 18 kVA | 22 kVA | | | |
| @ 0.7 power factor, 77 F | | 7 min minimum ² 5 min | | | | | |
| Backup time, fully charged | 5 min | 7 min | 5 min | 3 min | | | |
| @ 0.85 power factor, 77 F | minimum ² | minimum ² | minimum ² | minimum ² | | | |
| Recharge Time | 24hr. (full), 12hr.(90%) for internal batteries only ³ | | | | | | |
| Battery Voltage (Nominal) | | 288 | VDC | | | | |
| Output Characteristics | | | | | | | |
| Output Voltage | | Single-phase, 24 | 40/208/120 volts | | | | |
| Output Voltage Regulation | | ±3 | 3% | | | | |
| Output Frequency | ±0.5Hz/1Hz/1. | 5Hz (factory or autho | rized service center s | electable only) | | | |
| AUTO/MAN Frequency | Fact | ory or authorized serv | vice center selectable | only | | | |
| Voltage THD | < | 3% for linear load; < | 6% for non-linear loa | d | | | |
| Common-Mode Noise | | < .5 \ | Vrms | | | | |
| Rated Load Power Factor | 0.85 (0.6 - 1.0) lagging | | | | | | |
| Efficiency (AC-DC-AC) | | > 83% (without | battery charge) | | | | |
| Voltage Transient | | < ±8% (Load | of 0 to 100 %) | - | | | |
| Rated Output Current (rms) | 41.6 A | 58.0 A | 75.0 A | 91.6 A | | | |
| Max. Peak Output Current | 125 A 174 A 225 A 275 A | | | | | | |
| Inverter Overload Capacity | 125%-30 sec/150%-10 sec | | | | | | |
| Bypass Overload Capacity | 125%-10 min./1000%-1 cycle | | | | | | |
| Crest Factor | 3.0 | | | | | | |

1. Input/output figures rated for 240 volts. Output ratings given for 0.85PF are only valid when the input voltage is greater than 204 volts; otherwise, ratings given for 0.70PF are applicable. Battery backup time may vary depending on the operating conditions and ambient temperature at the installation site. An initial charge time of 24 hrs. is necessary to obtain proper battery performance level before unit is placed in operation.

2.

3.

STANDARD MODELS: 10kVA; 14kVA; 18KVA; 22kVA (CONT'D)

| Capacity | 10 kVA (8.5 kW) ¹ | 14 kVA (11.9 kW) ¹ | 18 kVA (15.3 kW) ¹ | 22 kVA (18.7 kW) ¹ | | |
|---|--|---|---|-------------------------------|--|--|
| Environment | | | | | | |
| Operating temperature (15 – 25° C recommended) | 60 Hz (0 – 40 °C) ; 50Hz (0 – 33 °C) | | | | | |
| Storage Temperature | | -20 – 40 °C | (-4 – 104 °F) | | | |
| Installation Area | To be ins metal particl | stalled in a well ventila es or flammable gas, | ated area free of airbo allow at least 4 inche | orne dust, s on all sides | | |
| Operating Humidity | | 30 – 90% (no | condensation) | | | |
| Altitude | | < 3200 ft. (1000 m | i) above sea level ² | | | |
| Acoustical Noise | 50 |) dB (A) maximum @ | 1 meter from front pa | nel | | |
| Heat Generation | 4352 BTU/Hr | 6092 BTU/Hr | 7832 BTU/Hr | 9600 BTU/Hr | | |
| Operation Diagnosis | | | | | | |
| Battery Check | Performed of | on start up, by schedul | le, on-demand (user | configurable) | | |
| Input OV Protection | | Stan | dard | | | |
| Battery Lifetime | UPS battery a | UPS calculates battery replacement time based upon battery ambient temperature (LCD display, LED and beeps) | | | | |
| Internal Temperature | UPS gives in | ndication of internal te | mperature, alarm whe | en high temp | | |
| Event Data Storage | | 64-Supply Mode, 32 | 2-Back up, 16-Faults | | | |
| Applications | | | | | | |
| Switches | Generator compatible | | | | | |
| Bypass Switch | | | | | | |
| Bypass Disable | Static switch <1/4 cycle (50Hz: 5 ms/60Hz: 4.16 ms) | | | | | |
| Automatic Retransfer | Factory or authorized service center selectable only | | | | | |
| User Interface | Provided – Can be disabled from front panel | | | | | |
| Real Time Clock | | | | | | |
| Schedule Operation | Standard | – Minimum 3 days me | mory backup during | power loss | | |
| RUN/STOP Disable | Schedule O | N/OFF operation of U | PS using communica | tion software | | |
| Autostart | UPS has o | ption for UPS to start a | automatically when A | C is applied | | |
| Remote ON/OFF | | Standard – Ex | ternal terminal | | | |
| LED Display | 4 LED's indicating input/output condition, warning and battery operation | | | | | |
| LCD Screen | | 16 characte | ers x 2 lines | | | |
| UPS Operation: 6 Keys | Run/Stop, Se | t/Monitor, Shift/Select | , Del/(page down), Re | eset/(page up) | | |
| Buzzer Volume | | Low, High, Mute; Se | electable by keypad | | | |
| Power Connections | Standard – Hard wire | | | | | |
| Emergency Power Off | | Standard – Termi | inal contacts only | | | |
| Remote Contacts | | Standard (INV, BYP, | BATT, LB, AC, FLT) | | | |
| RS232 ASCII Interface | Standard | | | | | |

Input/output figures rated for 240 volts. Output ratings given for 0.85PF are only valid when the input voltage is greater than 204 volts; otherwise, ratings given for 0.70PF are applicable.
 At 6600 ft (2000 m) above sea level, output capacity should be derated by 3%

STANDARD MODELS: 10kVA; 14kVA; 18KVA; 22kVA (CONT'D)

| Capacity | 10 kVA (8.5 kW)¹ | 14 kVA (11.9 kW) ¹ | 18 kVA (15.3 kW) ¹ | 22 kVA (18.7 kW) ¹ | | | |
|---|---|---|-------------------------------|-------------------------------|--|--|--|
| Mechanical Design | | | | | | | |
| Enclosure | Enclosure of unit | made from sheet me | tal meeting NEMA1 a | ind UL Type 1 | | | |
| Size (HxWxD) (max) | 28.4 x 13 x 33.5 in. (721 x 330 x 851 mm) | 28.4 x 13 x 33.5 in. 39.1 x 17.5 x 34.8 in. (721 x 330 x 851 mm) (993 x 444 x 889 mm) | | | | | |
| Paint System | | Powder co | pating. | | | | |
| Fan Panel | Panel mounted on back of UPS to allow for easy replacement of fans without turning UPS off. | | | | | | |
| Battery System | | | | | | | |
| Battery Replacement | Slide out battery packs accessible from front of UPS, factory or authorized service center serviceable only | | | | | | |
| Battery Packs | Designed for battery acid leakage containment with (6) batteries per pack. | | | | | | |
| Battery Pack Size (HxWxD) max. | 5 x 7.3 x 18.2 in. (127 x 185 x 462 mm) | | | | | | |
| Battery Pack Quantity | 4 8 | | | | | | |
| Battery Manufacturer | Enersys | | | | | | |
| Battery Type | NPX-35 | | | | | | |
| Toshiba Part Number for Battery Pack | 51896 | | | | | | |

1. Input/output figures rated for 240 volts. Output ratings given for 0.85PF are only valid when the input voltage is greater than 204 volts; otherwise, ratings given for 0.70PF are applicable.

Operating the UPS

Battery Backup Time and Discharge Process

The UPS batteries provide about 5-7 minutes of back-up time depending on the 1600EP unit kVA rating. These times are valid when the unit is operating under full load and at the rated power factor. The exact length of these times will depend on the UPS model used, condition of the batteries, amount and type of load, temperature and other variables. See battery backup time in 'Standard Specifications' beginning on pages 15-20.

The following illustration graphically shows the battery discharge process at full load conditions.



Battery Low Voltage Tolerances

Excessive discharge will cause the UPS battery voltage to drop. The chart shown below lists the voltage level at which each UPS low-voltage alarm will sound and at what level the low-voltage condition will cause the unit to automatically shut down.

| UPS Capacity | 3.6 kVA- RoHS | 3.6 kVA | 6 kVA | 8 kVA | 10 kVA | 14 kVA | 18 kVA | 22 kVA |
|-------------------------|------------------|---------|---------|---------|---------|---------|---------|---------|
| Nominal voltage (Vnom) | 144 Vdc | 216 Vdc | 216 Vdc | 288 Vdc |
| Alarm voltage (Vlow) | 130 Vdc | 192 Vdc | 192 Vdc | 246 Vdc |
| Shutdown voltage (Vmin) | 114 Vdc | 170 Vdc | 170 Vdc | 227 Vdc |

Starting the UPS

Turn the main circuit breaker (MCCB) on the back of the UPS (see pages 47-48) to the **ON** position. The breaker should normally remain in the **ON** position.

Verify that the **ON-LINE** LED on the front panel (see page 32 and 33) lights green. All LED's on the front panel may light for a moment when the input breaker is turned on. This is normal. The UPS will now be supplying power in the bypass mode.



Press RUN key to begin UPS operation (see page 29 for startup screens).



Stopping the UPS

To stop the UPS press and hold the **STOP** key approximately 1 second until the **ON-LINE** LED changes from green to off. The UPS is now in the bypass mode.

To completely stop the UPS, turn the input breaker at the back of the UPS to the OFF position.

Battery Recharging

The illustration below shows a graphical representation of the UPS battery recharge process after a full discharge.



The recharge process usually consists of three periods. During the first period, the current is maintained at approximately 1 ampere. This current limit is the maximum value that can be used to charge the batteries (for minimal recharge time) while assuring safety and long battery life. In the second period, constant-voltage control starts and current gradually decreases as the batteries charge to their normal fully charged state. In the third period, a slight trickle current continues to flow into the batteries to keep them fully charged and floating at the normal Vdc level. A full recharge usually requires 24 hours (90% recharge in 12 hours) after a complete discharge.

The following chart shows the rated maximum and minimum battery voltages and the charge current for each of the sizes.

| Model | Vmax | Vmin | Icharge |
|--------------|---------|-------|---------|
| 3.6 kVA-RoHS | 163 V | 114 V | 1.0 A |
| 3.6 kVA | 245.7 V | 170 V | 1.0 A |
| 6 kVA | 245.7 V | 170 V | 1.0 A |
| 8 kVA | 327 V | 227 V | 1.0 A |
| 10 kVA | 327 V | 227 V | 1.0 A |
| 14 kVA | 327 V | 227 V | 1.0 A |
| 18 kVA | 327 V | 227 V | 1.0 A |
| 22 kVA | 327 V | 227 V | 1.0 A |

RATED BATTERY VOLTAGES

1600EP Series Instruction Manual

Online Mode

Online Mode (Run operation)

The following illustration shows circuit power flow when the UPS is operating normally in the Online mode. The UPS rectifier, including a boost chopper circuit, converts AC input power to DC power. The boost chopper circuit maintains a constant voltage, with current limiting, for charging the batteries. It also supplies a DC voltage of the proper level to the inverter section. The inverter section generates a high quality sine wave output voltage. The unit's batteries are always maintained in a constantly charged state when the UPS is in the run operation mode.



POWER FLOW IN ONLINE MODE FOR ALL MODELS

Static-Bypass Mode (Stop operation)

If the UPS unit is severely overloaded or develops an internal fault, power flow is automatically switched from the unit's main circuit to the bypass circuit. Power flow through the bypass is shown in the following illustration. This change-over occurs automatically in phase in less than 4 milliseconds. The switching period is not long enough to cause interruptions to occur in most loads.

- If the power flow is transferred to the bypass circuit because of an overload and that overload condition ends within a specified period of time then the power flow will be transferred back to the **Online mode** (run operation) automatically.
- If the power flow is transferred to the bypass circuit due to an external fault the UPS will shut down
 power through the bypass to the load and indicate a system fault message.
- If the power flow is transferred to the bypass circuit due to an internal fault the UPS will continue to supply power to the load through the bypass and indicate a system fault message (see system fault message DC-OC on page 43).
- If the power flow is transferred to the bypass circuit due to an overload condition (see system warning
 message OL: REDUCE LOAD on page 39 and AUTO RETRANSFER on page 41), then the power
 flow will automatically transfer from the UPS's bypass circuit back to the inverter circuit after removing
 the overload if set to do so (see auto-transfer setting on page 35).



POWER FLOW IN BYPASS MODE FOR ALL MODELS

Battery Backup Mode (On batteries)

The following illustration shows power flow during the battery backup mode. When commercial AC power failures occur, the UPS's batteries instantly begin supplying DC voltage to the UPS's main inverter circuit. This circuit changes (inverts) the DC power into AC power. The AC power is available at the output of the unit.

This back-up process will continue until the UPS's battery voltage drops below a specific minimum level. When this occurs, the batteries will stop supplying power to the load. This minimum level is the rated minimum voltage (Vmin). The rated battery voltage chart on page 23 shows (Vmin). The battery backup time and discharge process is explained on page 23.



POWER FLOW IN BATTERY BACKUP FOR ALL MODELS

EPO (Emergency Power Off) Function

These units are equipped with terminals for receiving an emergency power-off (EPO) command via a closed-contact switch at a remote location (see Terminal Block Details on page 11 and terminal block location on page 37-38). This safety feature enables quick shut-down of the UPS's AC output and battery circuits.

Usually the emergency power off switch is installed in a central location that is easily accessible to personnel concerned with the operation of the UPS unit and the load equipment connected to it. The EPO function is initiated by pressing the switch to the closed (shutdown) position.

The effect of using the EPO switch is the same whether the UPS unit is in AC input mode (see page 24), battery backup mode (see page 25), or the circuit bypass mode (see page 24). The following figure shows the UPS condition after application of the EPO switch.



POWER FLOW AFTER AN EPO COMMAND FOR ALL MODELS



Audible Alarm Functions

Audible alarms will sound when the UPS is in the battery backup mode, has a fault, has low battery voltage, or is in an overload condition. The following chart shows the audible alarm pattern durations for each condition. Time units are shown in seconds.

Shift

Select

The audible alarm can be silenced by pressing

+ Run key on the front panel (see page 27).

| Condition | Audible Pattern |
|-------------------------------|-----------------|
| UPS in battery Backup mode | 9 s 1 s |
| UPS low Battery voltage | |
| Overload | |
| Fault | 0.5 s 0.5 s |

AUDIBLE ALARMS

Display and Keys

Front Panel Layout

The front panel consists of several elements for monitor and operation of the UPS. Panel components are shown in the illustration below:



Liquid Crystal Display (LCD) Functions

The LCD screen is a 2-line by 16-character wide liquid crystal display. The LCD displays information about the operation of the UPS. It should be used in conjunction with the LED display (see page 28, 39-40) and the audible alarms (see page 26) for total system monitoring. The LCD screen displays information which may be shown only on specific lines of the display. This information is determined by the UPS operating mode and conditions. These messages are shown in the LED displays and LCD screens on pages 28 through 41.

Operating Keys

Refer to this illustration for all UPS front panel operating procedures.

| Key | Functional Description |
|-----------------|---|
| Shift Select | Press and hold this key while pressing one of the other keys to execute the function marked above the upper line of the key. Pressing this key alone enters the mode set on the internal data setting LCD screen (see page 33). |
| Reset | Scrolls the display upward or with shift key resets the display. |
| | Scrolls the display downward or with shift key cancels the preceding operation. |
| Set Monitor | Press and hold this key to view the Data Display screens (see page 31). Continue to press this key to access the Data Setting screens (see page 33). |
| Run | Runs the UPS or with shift key silences the trouble indicator audio alarm. |
| Stop | Stops the UPS and switches to bypass mode. |

Light Emitting Diodes (LED)

The following table describes the various LED behaviors and the system indications they provide.

| LED | Behavior | Significance/Meaning | |
|------------|-----------------------|---|--|
| <u> </u> | Lights in green (Run) | Normal UPS (inverter) in operation | |
| Õ | Flashes in green | UPS output off | |
| On-Line/ | Lights in red | UPS failure (no output) | |
| Fault | LED OFF (Stop) | Bypass operation on (inverter off) | |
| | | | |
| - | Lights in green (Run) | Normal UPS input AC voltage | |
| 0 | Flashes in green | UPS input AC overvoltage | |
| AC Input | LED off (Stop) | UPS input AC undervoltage (power failure) | |
| | | | |
| <u>A</u> | Lights in amber | Warning | |
| 0 | Flashes in amber | Warning | |
| Alarm | LED off (Stop) | Normal UPS (Inverter) in operation | |
| | | | |
| | Lights in green | Schedule/timer setting | |
| O Timer | Flashes in green | Execution notice of reserved operation (5 mins. in advance) | |
| | LED offF | No schedule/timer setting | |

Display Screens

Screen Arrangement

The display screens are organized into three groups that can be cyclically selectable by pressing the **SELECT** key. The groups are:

| SCREEN ARRANGEMENT GROUPS | | | | |
|---|-----------------------|---------------------------------------|--|--|
| 1 System Overview Screens Provides operational status summa | | | | |
| 2 | Data Display Screens | Provides detailed UPS data monitoring | | |
| 3 | Data Settings Screens | Provides system configuration | | |

System Overview Screens

The System Overview screens provide a summary of the current operational state of the UPS. Only one of the several possible overview screens is available at any moment. The current screen is automatically determined based upon the UPS state.

UPS Start-Up Screens Sequence

The Start-Up screens consist of a series of automatically sequencing System Overview screens. These screens notify operator of steps taken by UPS during its initialization. The sequence of Start-Up screens begins when AC input power is detected at UPS input.

If the correct AC input power is available and no abnormal operating conditions are present then the following system message will be displayed on the LCD screen.



Next, the LCD will report the current date and time. If necessary, the proper date and time can be set from the Data Settings screens (see pages 33 and 36 for details). The date and time appear using the format depicted in the following example:

05/09/2007 (WED) 15.:22:47

Next, the LCD will report the current UPS Operational Mode and the current percentage of the maximum UPS capacity being supplied. Initially, the UPS is in bypass mode, and the following screen will appear:

BYPASS OPERATION LOAD ###%

NOTE: If input voltage is removed while UPS is in the Bypass Mode the output stops.



Only if the UPS is instructed to enter its online (normal) mode, will the UPS attempt transfer into such operation mode. To enter the normal mode, the **RUN** key is pressed or the **AUTO RUN** has been configured to **YES** (AUTO RUN setup is described in the Data Screen Settings actions on pages 33 - 38. If either condition exists, the following screen will appear:



Shortly after transfer into the UPS online (normal) mode, the UPS will automatically begin a battery test if the setting is enabled (see page 35). This test ensures a healthy battery system is available should it be necessary to support the load. During the test, the LCD reports the current battery voltage as a percent of its expected value at full charge. This figure will drop throughout the test, as the battery voltage is intentionally lowered to test performance. The test lasts for about 10 seconds, during which the following screen appears:

BATTERY TEST BAT VOLTAGE ###%

Once the battery test has concluded, the LCD will return to display of the current UPS operation mode and percent load. It should appear as follows:



Data Display Screens

The Data Display screens sequentially display the data parameters that can be monitored by operator. To enter the series of Data Display screens, press **UP** or **DOWN** arrows while the current System Overview Screen is appearing.

NOTES

- 1. If the **SET/MONITOR** key is pressed from any of the Data Display screens then the display will advance to the Data Setting screens. See page 33.
- 2. Displays 240V output voltage.
- 3. Displays the current as a % of maximum load capacity.
- 4. Displays the battery charge voltage as a % of the rated nominal DC voltage of the batteries.
- 5. Displays the date and time setting.
- 6. If the **SHIFT/SELECT** key is pressed from any one of the Timer Start Data, Timer Stop Data, Weekly Schedule, Special Operate, and Special Off time screens then special Data Display screens are viewed. These functions can only to be changed via the serial communication interface (see page 32).



Special Display Screens

The special Data Display screens show below depict settings that can be viewed (but not changed locally) on the LCD panel. These settings can only be changed through the RS232C or optional RemotEye network card.

| Continued from Timer Start Data screen page 31 | START TIME 1 DAY ##HR ##MIN ##SEC |
|---|--------------------------------------|
| Continued from Timer Stop Data screen page 31 | STOP TIME 1 DAY ##HR ##MIN ##SEC |
| Continued from Weekly Schedule Data screen page 31 | WEEKLY (MON) ###.## - ###.## |
| Continued from Special Operate Data screen page 31 | START 1 ###.## - ###.## |
| Continued from Special Off Time Data screen page 31 | STOP 1 ###.## - ###.## |

NOTES

- 1. To access the data setting screens pess the **SET/MONITOR** key from any of the (see page 33) Data Settings screens.
- 2. Pressing the SHIFT/SELECT and CANCEL key returns to the Data Display screens.

Data Setting Screens

The 'Data Setting screens' sequentially display the data variables that can be set. Each variable is displayed as the **DOWN** arrow key is pressed. The **UP** arrow can also be pressed at any time to back up to the previous screen:

NOTES

1. When the automatic battery test mode has been set to **YES** then the this screen is displayed when scrolling through the Data Setting screens.





The following screens show the procedure for setting the data variables. They are accessed from the main Data Setting screens (see page 33) when the **SHIFT/SELECT** key is pressed:



The following screens show the setting procedure for setting the data variables. They are accessed from the main 'Data Setting screens' (see page 33) when the **SHIFT/SELECT** key is pressed:



1600EP Series Instruction Manual

The following screens show the procedure for setting the data variables. They are accessed from the main Data Setting screens (see page 33) when the **SHIFT/SELECT** key is pressed:



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The following screens show the setting procedure for setting the data variables. They are accessed from the main Data Setting screens (see page 33) when the **SHIFT/SELECT** key is pressed:



System Warning Messages

Warning messages will be displayed when an abnormal operating condition occurs. The following chart shows possible messages and their meaning.

| LCD Message | LED Message | | Meaning/Action |
|------------------------------------|-------------|-------------------------|--|
| OVERLOAD: 132% | Alarm | Amber LED Flashes | Meaning: The UPS is overloaded (110% or above). Unit will switch to bypass operation or shut down if no action is taken. Action: Shut down excess equipment to reduce load |
| OL: REDUCE LOAD | Alarm | Amber LED Flashes | Meaning: The UPS is overloaded (110% or above) and has switched to bypass. Unit will shut down the output if no action is taken. Action: Shut down excess equipment to reduce load |
| BATTERY LOW 90% | Alarm | Amber LED Flashes | Meaning: The battery level has dropped low (about 90% or less) during operation. Continued operation in this mode will deplete battery and cause output shut down. Action: Immediately shut down the load equipment in an orderly fashion and then press the STOP key. |
| UPS-TEMP 52°C | Alarm | Amber LED Flashes | Meaning: The unit is overheated (warning is given when the internal temperature reaches and exceeds 50° C rise @ 40° C ambient). Action: Check to see if the ambient temperature is abnormally high (40° C or more). If so, turn on air conditioning and check the ventilation fan at the back of the unit for operation or obstructions. Otherwise, shut down the unit and call for service. |
| REPLACE BAT SOON | Alarm | Amber LED Flashes | Meaning: Advance notice that batteries are nearing the end of the expected lifetime. Action: Contact your Toshiba authorized service center to arrange for battery replacement. |
| REPLACE BATTS | Alarm | Amber LED Flashes | Meaning: Batteries at end of life. Action: Have batteries replaced immediately. |
| REQUIRES SERVICE PLEASE SERVICE | Alarm | Amber LED Flashes | Meaning: Inspection of unit is advised. Action: Have inspection/service performed. |

System Fault Messages

When an abnormal operating condition occurs the following fault message will be displayed

FAULT (BYP OPER) OUT-0V DC-0V If the input voltage is normal when the fault occurs then the UPS will switch immediately to the bypass mode to continuously feed power to the load. If the input power is abnormal while in the bypass mode the UPS will shut down the output to prevent load equipment damage.

Press CANCEL or RESET keys to view the messages explaining the system fault.

| LCD Message | LED Message | Meaning/Action | | | |
|--------------|---------------------------------------|--|--|--|--|
| | <u></u> ≁ | Meaning: DC overcurrent condition occurred. | | | |
| DC-OC | On-Line/ Red Eault Flashes | Action: UPS is probably faulty. Check the UPS operating conditions at time of fault. Not advisable to try restarting. Call for service. | | | |
| OUT-0V | -∻- | Meaning: Output overvoltage condition occurred. | | | |
| | On-Line/ Flashes Fault | operating conditions at time of fault. Not advisable to try restarting. Call for service. | | | |
| OUT-UV | -≁- ◯ Red | Meaning: Output undervoltage condition occurred. | | | |
| | On-Line/ Flashes Fault | Action: UPS is probably faulty. Check the UPS operating conditions at time of fault. Not advisable to try restarting. Call for service. | | | |
| | - ~- | Meaning: DC overvoltage condition occurred. | | | |
| DC-0V | On-Line/ Red UED Fault Fault | Action: UPS is possible faulty, input wirin error, input overvoltage or connection of a moto load. Try restarting. If condition persists call for service. | | | |
| | ∽ | Meaning: Output overload condition occurred. Action: Reduce equipment load to 100% o less and try restarting. | | | |
| OVERLOAD | On-Line/ Flashes Fault | | | | |
| | - ~- | Meaning: DC voltage unbalance occurred. | | | |
| DC-UNBALANCE | On-Line/ Flashes Fault | Action: Possible causes are UPS fault or connection of half-wave rectifier load. Check load and try restarting. If condition persists, cal for service. | | | |
| | | Meaning: Overheating condition occurred. | | | |
| OVERHEAT | On-Line/ Flashes | Action: Check unit for blocked or in-operable fan. Lower ambient temperature if it is 104 °F (40 °C) or greater. Bypass operation will also cease if overheat condition is not corrected within 1 hr. from inverter shutdown. Try restarting. If condition re-occurs plan for total shutdown and call for service. | | | |

Status Change Indications

Warning messages will be displayed when an abnormal operating condition occurs. The following chart shows possible messages.

| LCD Message | Meaning/Action |
|---------------------|---|
| AUTO RETRANSFER | Meaning: The UPS has automatically entered the bypass mode because it detected an output current that is larger than the inverter can normally handle. |
| | Action: Remove excess load equipment to reduce the output current. |
| AUTO RETRANSFER | Meaning: The UPS input frequency is outside of the \pm 1 Hz synchronization frequency tolerance of the inverter output frequency. |
| | Action: No action is necessary. Unit cannot switch to bypass mode while the input frequency is out of tolerance with the output frequency. |
| BATTERY LOW | Meaning: The battery level has dropped low (about 90% or less) during operation. Continued operation in this mode will deplete battery and cause output shut down. |
| | Action: Immediately shutdown the load equipment in an orderly fashion and then press the STOP key. |
| TIME TO RUN 4 MIN | Meaning: A start notice is displayed 5 minutes before starting the UPS when the start timer is set by communication, and continues to display remaining time during countdown. |
| | Action: None required |
| TIME TO STOP 10 SEC | Meaning: A stop notice is displayed 5 minutes before stopping the UPS when the stop timer is set by communication. |
| | Action: None required. |
| KEY LOCK: EN | Meaning: When the key lock is set or the timer is set to start/stop the UPS by data communication, pressing the RUN or STOP key displays this message. |
| | Action: None required. |

UPS Protection System

System Protection Features

The following schematic shows the electrical locations of the protection devices on the UPS.



System Protection Functions

The following charts show the built-in system fault protection functions on all the UPS models.

BUILT-IN UPS FAULT PROTECTION FUNCTIONS

| Protection Item | Output Overvoltage | Output Undervoltage | Output Overload | |
|-------------------------------|---|---|---|--|
| LCD Message | OUT-OV | Ουτ-υν | OVERLOAD | |
| Cause | Control malfunction; chip error | Control malfunction; Fuse opened; Load issue | Overload – Short circuit at load | |
| Operation Mode After Fault | Bypass operation – Ch stop | Bypass operation – Chopper and inverter are stopped | | |
| Audible Alarm | Yes – Continuous buzzer | | See Audible Alarm Functions on page 26 | |
| Visible Alarm | Red Fault LED on | | Inverter OL: Fault lamp off Bypass OL: Fault lamp on | |
| Relay Contact Alarm | Fault relay closed Bypass relay closed | | Fault relay open; Inverter OL: Bypass relay closed Bypass OL: Bypass relay open | |
| Auto-retransfer | N | 0 | Inverter OL: Yes if bypass is OK Bypass OL: No | |

| Protection Item | Internal Overheat | DC Circuit Overvoltage | DC Circuit Overcurrent | | |
|-------------------------------|---|---|------------------------|--|--|
| LCD Message | OVERHEAT | DC-OV | DC-OC | | |
| Cause | Fan failure; High ambient temperature | Chopper malfunction | Inverter/chopper fault | | |
| Operation Mode After Fault | Shutdown – No output | Bypass operation – Chopper and inverter are stopped Inverter OL – Transfer to bypass | | | |
| Audible Alarm | Yes – Continuous buzzer | | | | |
| Visible Alarm | Red Fault LED on | | | | |
| Relay Contact Alarm | Fault relay closed Bypass relay closed | | | | |
| Auto-retransfer | No | | | | |

BUILT-IN UPS FAULT PROTECTION FUNCTIONS (CONT'D)

Preventive Maintenance/Parts Replacement

Preventive Maintenance

Toshiba 1600EP Series of uninterruptible power systems have been designed to provide years of troublefree operation requiring a minimum of preventive maintenance.

The best preventive measure that the UPS user can take is to keep the area around the unit, particularly the air inlet vents, clean and free of moisture and dust accumulations. If the atmosphere of the installation site is very dusty, use a vacuum cleaner to periodically remove dust accumulations around and from the unit.



Parts Replacement

The following list shows recommended intervals for periodic replacement of certain UPS parts:

- 1. Aluminum electrolytic capacitors: Replace once every 5 years.
- 2. Fuses: Replace once every 7 years.
- Cooling fan: When operated in an ambient temperature of 86 °F (30 °C) to 104 °F (40° C), replace every 3.5 years. When operated in an ambient temperature of less than 86 °F (30 °C), replace every 5 years.
- 4. Batteries: In order to maintain system reliability, the UPS batteries should be replaced on a regular schedule. To ensure reliable operation, all of the batteries should be replaced at the same time. Use the following chart for replacement:

| BATT AMB TEMP | AVERAGE LIFETIME | (% REDUCED) |
|-------------------------|-------------------------|-------------|
| 68 – 77 °F (20 – 25 °C) | Approximately 5 yrs. | 0% |
| 86 °F (30 °C) | Approximately 3.5 yrs. | 30% |
| 95 °F (35 °C) | Approximately 2.5 yrs. | 50% |
| 104 °F (40 °C) | Approximately 1.8 yrs. | 66% |
| 113 °F (45 °C) | Approximately 1.25 yrs. | 75% |

UPS BATTERY REPLACEMENT

Optional Receptacle Panel Installation Instructions

These are the instructions for installing the optional Modular Output Receptacle Panels for the 1600EP Series UPS. These instructions apply to all UE3-RP-XX panel options.

WARNING: The work outlined in these instructions is to be performed only on a completely un-energized UPS system.

Refer to Figure 1 for location of UPS referenced material. Refer to Figure 2 for material referring to the receptacle panel module.

Step 1: Remove the modular receptacle panel cover plate.

On the rear of the UPS, locate the cover plate for the receptacle panel module interface (see Figure 1).

Remove the 6 mounting screws.

Remove the cover plate. A square-shaped plug will appear exposed near the upper-left corner of the uncovered slot.

Step 2: Snap-In Output Receptacle modular panel

Carefully mate the square-shaped connector on the UPS to its matching counter part on the rear of the modular panel.

Step 3: Mount the receptacle panel

Attach the screws removed from the cover plate through the mounting holes of the receptacle panels and back into the UPS mounting points.





Figure 2

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Optional MB (Maintenance Bypass) Units

The following illustration shows the circuit power flow when the UPS is operating in the optional Maintenance Bypass Mode. The input on the UPS must be set for 240 VAC.





POWER FLOW IN MAINTENANCE BYPASS MODE FOR ALL MODELS

Follow the instructions below when switching to and from the Maintenance Bypass mode.

From Inverter Mode to Maintenance Bypass Mode

- 1. Turn the RUN/STOP switch to the STOP position on the UPS.
- Turn the Maintenance Bypass Switch to the Bypass position. The Bypass LED should be ON and the UPS LED should be OFF. The LEDs are next to the Maintenance Bypass switch, on the back of the UPS.
- 3. Turn the MCCB input breaker on the UPS to the OFF position. The UPS is now operating in Maintenance Bypass Mode.

From Maintenance Bypass Mode to Inverter Mode

- 1. Turn the MCCB input breaker on the UPS to the ON position.
- Turn the Maintenance Bypass switch to the UPS position. The UPS LED should be ON and the Bypass LED OFF>
- 3. Turn the RUN/STOOP switch to the RUN position on the UPS. The UPS is now operating in the UPS Mode.

The following connections must be made to the Utility Panel and the Load Panel. The Main UPS output is located on the terminal block on the back of the UPS. (TB-4(X1) and TB-7(X3) 240 VAC.)



External Layouts/Dimensions/Shipping Weights

Dimensional Data

| | DIMENSIONAL DATA | | | | | | | |
|---|------------------|----------|----------|----------|----------|----------|----------|----------|
| | 3.6 kVA-RoHS | 3.6 kVA | 6 kVA | 8 kVA | 10 kVA | 14 kVA | 18 kVA | 22 kVA |
| A | 21 in. | 27.5 in. | 27.5 in. | 28.4 in. | 28.4 in. | 39.1 in. | 39.1 in. | 39.1 in. |
| | (533 mm) | (699 mm) | (699 mm) | (721 mm) | (721 mm) | (993 mm) | (993 mm) | (993 mm) |
| В | 10 in. | 10 in. | 10 in. | 13 in. | 13 in. | 17.5 in. | 17.5 in. | 17.5 in. |
| | (254 mm) | (254 mm) | (254 mm) | (330 mm) | (330 mm) | (445 mm) | (445 mm) | (445 mm) |
| С | 33 in. | 33 in. | 33 in. | 33.5 in. | 33.5 in. | 34.8 in. | 34.8 in. | 34.8 in. |
| | (838 mm) | (838 mm) | (838 mm) | (851 mm) | (851 mm) | (884 mm) | (884 mm) | (884 mm) |
| D | 18 in. | 24.7 in. | 24.7 in. | 25.7 in. | 25.7 in. | 35.6 in. | 35.6 in. | 35.6 in. |
| | (457 mm) | (627 mm) | (627 mm) | (653 mm) | (653 mm) | (904 mm) | (904 mm) | (904 mm) |
| Е | 2.8 in. | 2.8 in. | 2.8 in. | 2.7 in. | 2.7 in. | 3.47 in. | 3.47 in. | 3.47 in. |
| | (72 mm) | (72 mm) | (72 mm) | (69 mm) | (69 mm) | (88 mm) | (88 mm) | (88 mm) |

Electrical Conduit Knock-out Data

| ELECTRICAL CONDUIT KNOCK-OUT HOLE SIZES (DIAMETER) | | | | | | | | |
|--|--|-------------|-------------------------------|-------------------------------|------------|------------|------------|--|
| 3.6 kVA- | /A- 3.6 kVA 6 kVA 8 kVA 10 kVA 14 kVA 18 kVA 22 kVA | | | | | | | |
| RoHS | S | | | | | | | |
| 6 ea. | 6 ea. | 6 ea. | 5 ea. | 5 ea. | 8 ea. | 8 ea. | 8 ea. | |
| 1.125 in. | 1.125 in. | 1.125 in. | 1.72 in. | 1.72 in. | 1.72 in. | 1.72 in. | 1.72 in. | |
| (28.575 mm) | (28.575 mm) | (28.575 mm) | (43.69 mm) | (43.69 mm) | (43.69 mm) | (43.69 mm) | (43.69 mm) | |
| _ | _ | - | 1 ea. 1.5 in. (38.1 mm) | 1 ea. 1.5 in. (38.1 mm) | - | _ | - | |

Unit and Shipping Weights

| Madal | Unit V | Veight | Shipping Weight | | |
|--------------|------------------|--------|-----------------|-----------|--|
| Moder | Pounds Kilograms | | Pounds | Kilograms | |
| 3.6 kVA-RoHS | 280 | 127 | 325 | 147 | |
| 3.6 kVA | 322 | 146 | 371 | 168 | |
| 6 kVA | 346 | 157 | 395 | 179 | |
| 8 kVA | 476 | 216 | 533 | 242 | |
| 10 kVA | 476 | 216 | 533 | 242 | |
| 14 kVA | 784 | 356 | 835 | 379 | |
| 18 kVA | 784 | 356 | 835 | 379 | |
| 22 kVA | 784 | 356 | 835 | 379 | |

External Layout for 3.6 kVA-RoHS, 3.6 kVA, and 6 kVA units.





External Layout for 8 kVA, 10 kVA, 14 kVA, 18 kVA, and 22 kVA units.

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