



Architectural Hydronic Wall Fin



October 2001

FIN-PRC004-EN

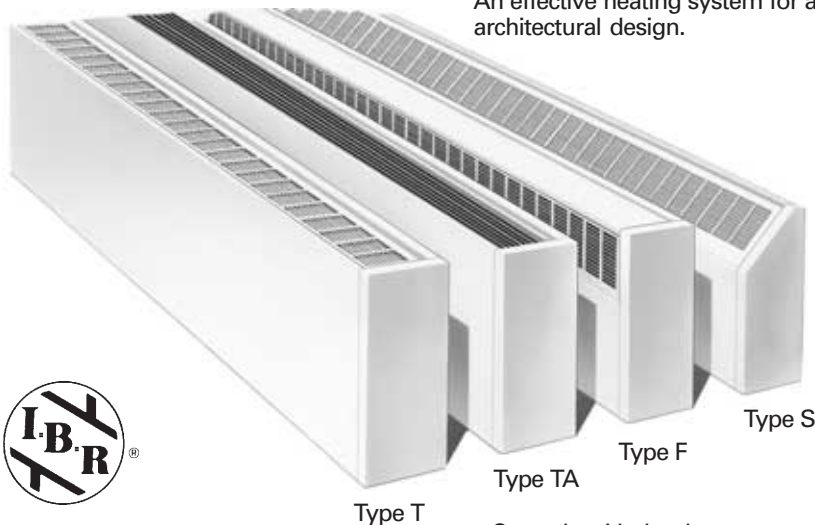
Features and Benefits

A Complete Line of Wall Fin

Trane architectural wall fin is ideal for heating modern commercial, institutional or industrial buildings. Attractive styling and wide application flexibility allow wall fin cabinet designs to be used for virtually any application. Available for hydronic or steam heating, Trane wall fin can also be used in combination with convectors for smaller areas, allowing for the use of one source when designing a radiation heating system. (See FIN-DS-2 for convector applications.)



An effective heating system for any office. Attractive styling that blends with any architectural design.



Trane Wall Fin — Simply the Best

- Wall fin effectively meets the heating needs of long, open areas. It counters cold air downdrafts common to expansive glass areas used in many of today's most prestigious buildings.
- Provides continuous heat along room perimeter.
- Allows removal of any unit panel for service accessibility.
- The front panel never touches the wall — only Trane's exclusive mounting strip.
- The front panel can be raised or removed without disturbing the unit or damaging wallpaper, paint or the plaster seal.
- Operates quietly because there are no moving parts.

- Controls with the damper or valve individually.
- Blends well with any decor.
- Works effectively with cooling-only VAV and heat recovery systems.
- Includes 14 or 16-gauge front panels.
- Unit vent draft barrier enclosures.
- Pipe enclosures for use with ForceFlo and Fan Coil Units.

Wall Fin

I=B=R Certified Ratings for Trane Wall Fin

The I=B=R symbol is the registered trademark of the Hydronics Institute which tests and rates in strict accordance with published standard wall fin elements and elements with enclosures. The wall fin heating units must conform

to appropriate test standards to have certified I=B=R ratings.

Why Hydronics?

Besides the reliability of equipment ratings, and the well established reliability of hydronic accessories, there are many good reasons why hydronic systems have long been recognized as the standard method for providing indoor comfort.

Hydronic heating, whether steam or hot water, provides positive, controlled circulation of the heating medium. Systems are basically self-balancing, and in larger, more complicated heating systems, balancing is positively controlled by familiar valves and thermostats.

The life of some hydronic equipment may be measured in decades; some existing boilers are more than fifty years old. In addition to the high efficiency of boilers (some over 85%) the losses through the distribution system are extremely low on modern installations.

Temperature control is close to ideal with hydronics. Any well-designed system can provide excellent comfort, without drafts or sharp swings in temperature.

The flexibility of hydronic installations permits a variety of piping arrangements, simple or sophisticated controls, and a large choice of room distribution units for all comfort applications.

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Security Wall Fin

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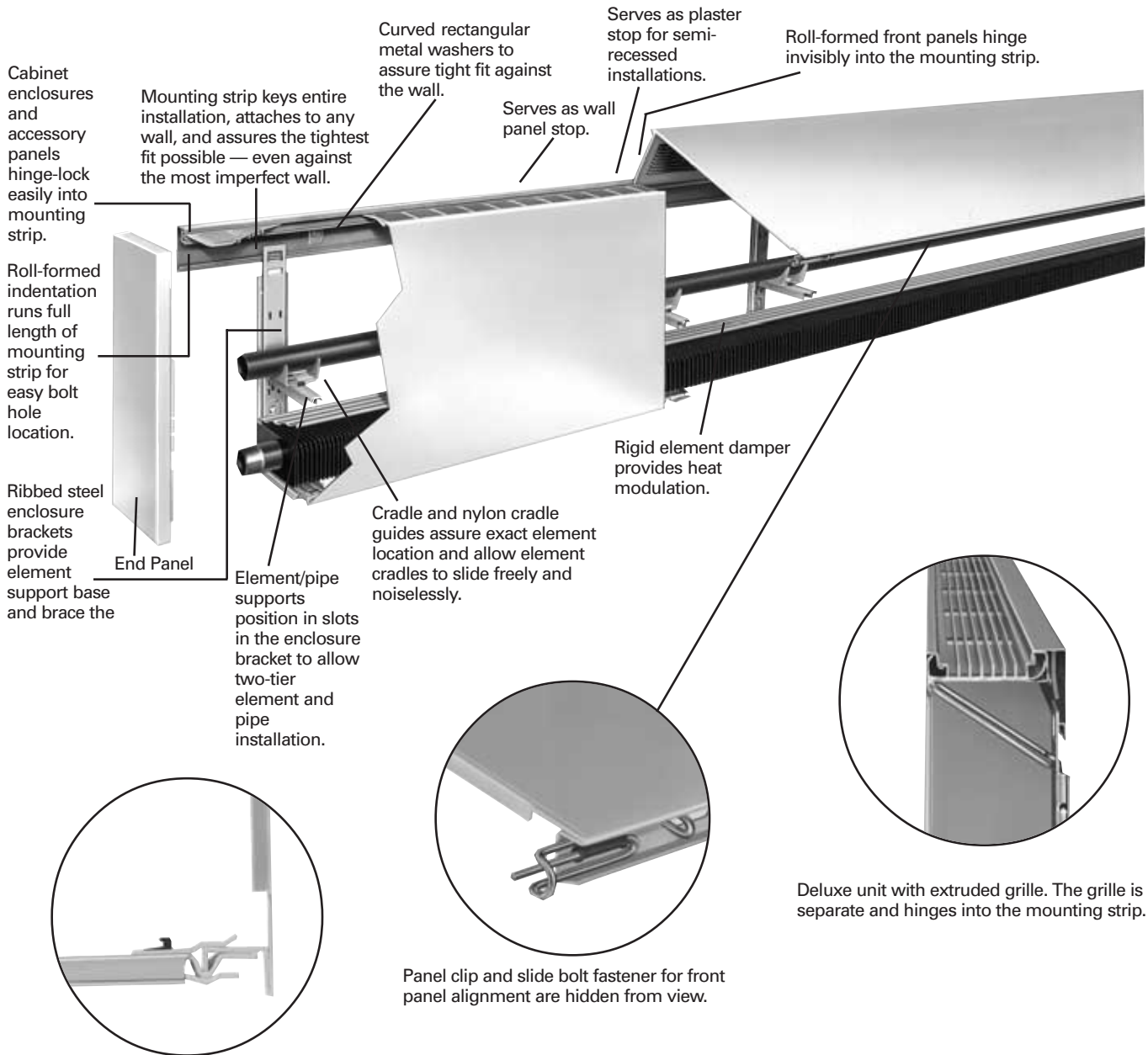


Hydronic Light Commercial Slope Top Wall Fin — Model 11S

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Features and Benefits

A simple installation designed to last without visible fasteners — Trane's exclusively designed mounting strip makes it possible.



Locking clip slides over panel lip to hold it securely to bracket.

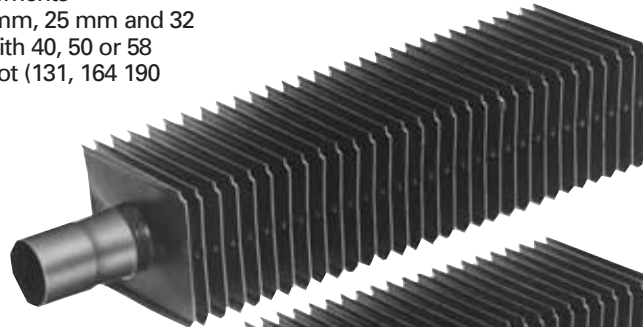
Deluxe unit with extruded grille. The grille is separate and hinges into the mounting strip.

Features and Benefits

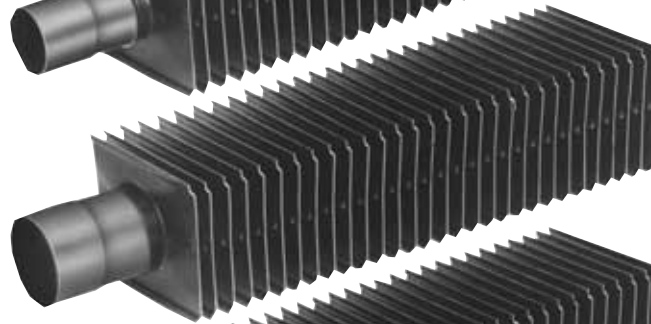
Hydronic Heating Elements — Copper/ Aluminum and Steel

Copper-Aluminum Elements
 $\frac{3}{4}$ " , 1" and 1 $\frac{1}{4}$ " (19 mm, 25 mm and 32 mm) Copper Tubes With 40, 50 or 58 Aluminum Fins per foot (131, 164 190 per meter).

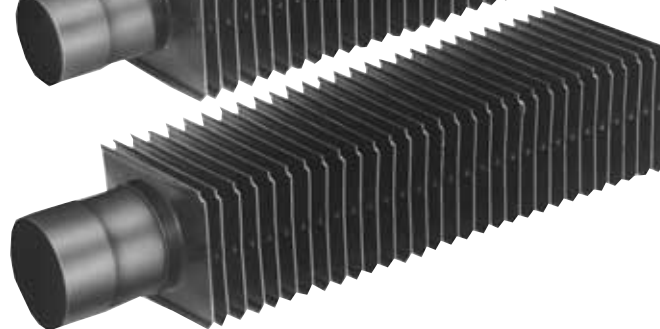
$\frac{3}{4}$ " (19 mm)



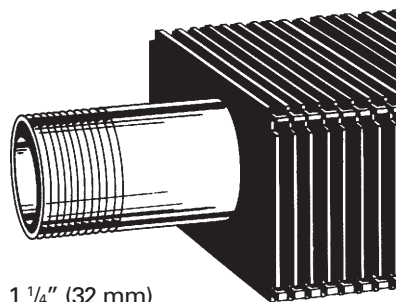
1" (25 mm)



1 $\frac{1}{4}$ " (32 mm)



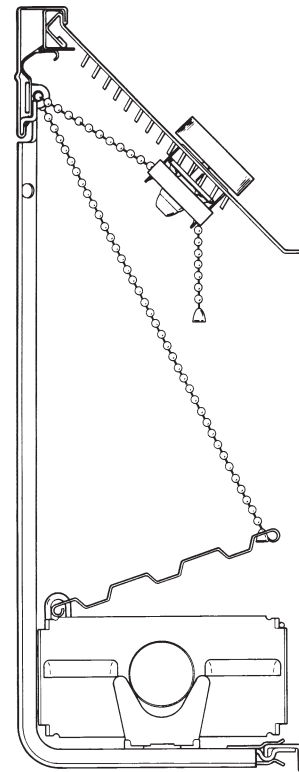
Steel Elements — Standard options feature 1 $\frac{1}{4}$ " (32 mm) steel tube with 52 steel fins per foot (171 per meter).



1 $\frac{1}{4}$ " (32 mm)

Positive Temperature Control

- Efficient element-mounted damper.
- Reduces unit capacity by 70 percent.
- Has jam-proof bead chain control system.
- Control knob is mounted on the outlet grille.



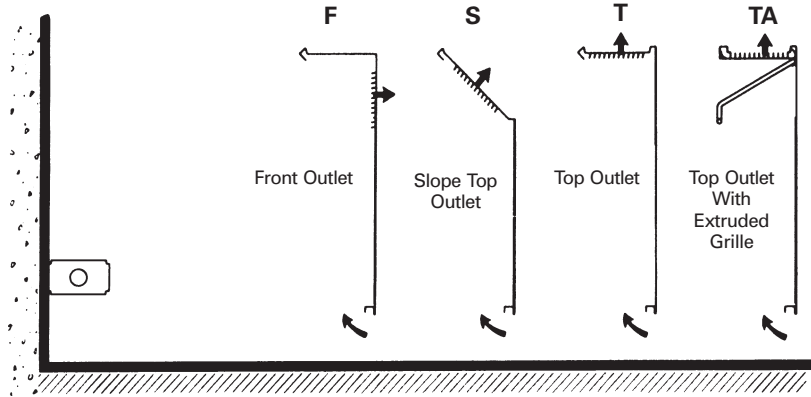
For Models S, F, T & TA

- Elements available in copper-aluminum or steel.
- Elements are efficient and long lasting.
- Element tubes mechanically expanded into fin collars.
- Fin collars provide even and positive spacing for even air distribution.
- The mechanical bond assures an efficient and durable element assembly.
- Fins cannot work loose.

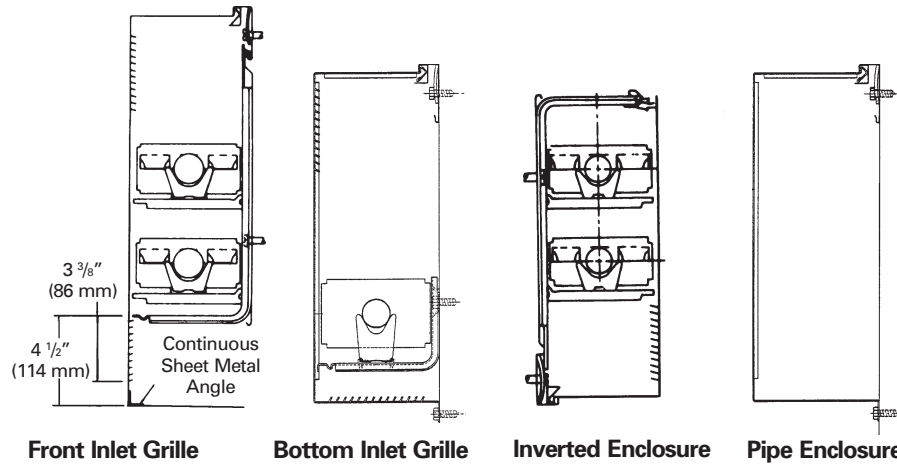
Application Considerations

A Heating System and Style to Suit Any Application

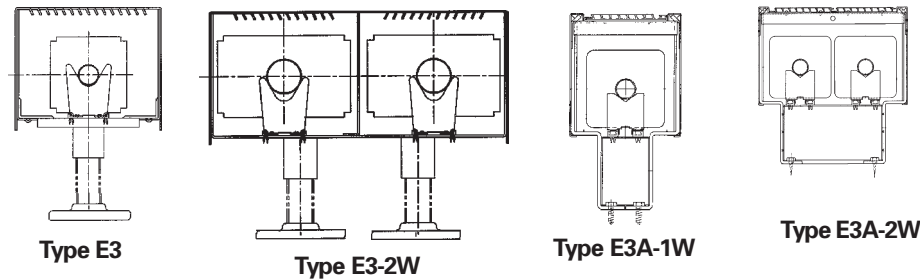
Wall Mounted



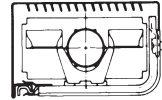
Wall Mounted Cabinet Options



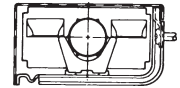
Floor Mounted



Type E

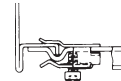


Type X



Enclosure styles meet the heating needs of long, open areas in any interior.

- Wall-mounted wall fin enclosures available in depths of four and six inches (102 mm, 152 mm).
- Enclosure depth is determined by the type of element to be used.
- See pages 13 through 43 and Tables PD-1 through PD-25 for details.
- Front inlet grilles.
- Bottom inlet grilles.
- Inverted enclosures for styles S, F and T enclosures only.
- Tamperproof fastener option.
- Pipe Enclosures

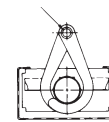


Tamperproof Fastener

Ceiling Mounted

Type CS

1/2" (13 mm) Dia. Mtg. Hole



- Ceiling-mounted wall fin enclosures available in depths of four and six inches (102 and 105 mm).
- See pages 13, 14, 15 and 49.

- Pedestal wall fin enclosures available with one or two wide elements.
- See pages 36, 37, 42, 53, 54, 55, 56, 57 and 58 and Tables PD-24, PD-25, M-1, M-2, M-3, M-4 and M-5.

Selection Procedure

Hydronic/Steam Wall Fin Selection

Hot Water Systems

The capacity rating of wall fin in a hot water heating system depends on the difference between average water temperature and entering air temperature, and on the velocity at which water is circulated through the tube. The effect of water velocity on the capacity rating is appreciable (see Chart S-1) and should be taken into account when selecting wall fin. Following are example selections for hot water systems.

Hot Water Systems

Example 1

Assume a two-pipe system is being used with 180°F average water temperature, 20°F temperature drop and 65°F entering air temperature. Assume a calculated heat loss of 20,000 Btu, for which one row of 1 1/4" steel element in a Type 12S enclosure is desired.

From Chart S-1, reading from 20,000 Btu (under 20°F temperature drop) across to a 1 1/4" steel element and down, indicates a water velocity of approximately .45 ft/sec. The water velocity correction factor corresponding to .45 ft/sec is .920. The radiation is selected so that it would deliver

$\frac{20,000 \text{ Btu (calculated heat loss)}}{0.920 \text{ (velocity correction factor)}}$

or 21,739 Btu if the water velocity were 3 ft/sec. It will then deliver the required 20,000 Btu at the actual water velocity of .45 ft/sec.

From Table PD-8, the output of 1 1/4" steel, Series 52 element in a Type 12S enclosure is (looking under 180°F average water, 65°F entering air) 1060 Btu/lineal foot at 3 ft/sec water velocity. Wall fin required:
 $\frac{21,739 \text{ Btu}}{1060 \text{ Btu/ft}} = 20.5 \text{ lineal feet.}$

Length Selection — Loop Systems

Example 2

If the unit in Example 1 above was part of a 100,000 Btu loop with a 20°F drop (across the entire loop) the water velocity through the loop would be 2.20 ft/sec and the water velocity correction factor for all units on this loop would be approximately .987. For the unit being considered, the radiation would be selected to deliver 20,300

$\left(\frac{20,000}{.987} \right)$
 Btu at 3 ft/sec water velocity.

Steam Systems — Selecting Wall Fin Lengths

The capacity rating of wall fin in a steam heating system depends upon the difference between the steam temperature and the entering air temperature. For any steam system, to establish the lineal feet of wall fin required: divide the heat loss by the capacity rating per foot at the steam system and entering air conditions.

Ratings for 1 psi steam and 65°F entering air can be found on Tables PD-1 through PD-21. Ratings for other steam and air conditions can be obtained by multiplying the 1 psi — 65°F capacity ratings by the proper steam correction factor from Table S-2.

Example 1

Assume a steam system with 1 psi steam and 65°F entering air conditions. Also assume a 15,000 Btu heat loss for which a 1" copper-aluminum element 40 fins/foot in a Type 10S enclosure is desired.

Wall fin required:
 $\frac{15,000 \text{ Btu}}{1080 \text{ Btu/ft}} = 13.9 \text{ lineal feet.}$

Example 2

Assume a steam system with 20 psi steam and 55°F entering air conditions. Also assume a 25,000 Btu heat loss for which 2 rows of 1 1/4" steel, Series 40 element on 9 1/2" centers will be used without a cover. The capacity rating per lineal foot from Table PD-3 at 1 psi steam and 65°F entering air is 2120 Btu/ft. Multiplying this capacity rating by 1.52 (steam correction factor from Table S-2) gives a rating of 3222 Btu/ft with 20 psi steam and 55°F entering air.

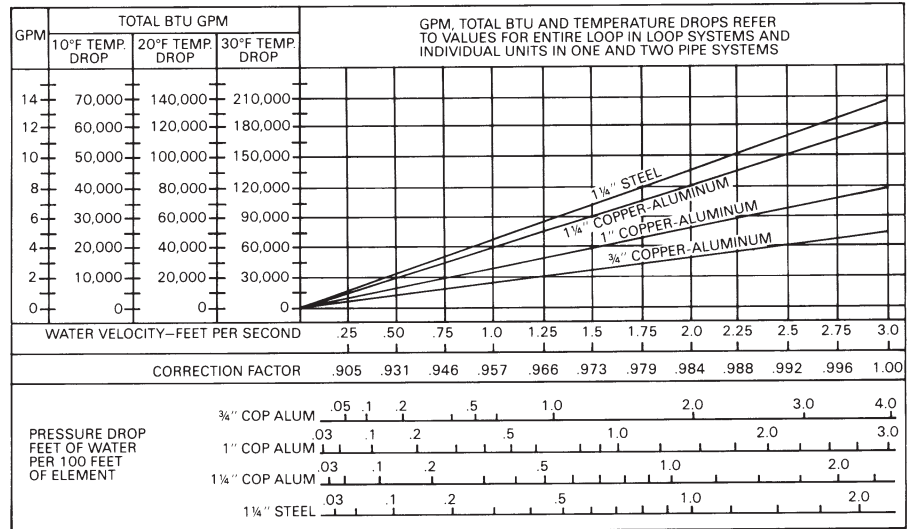
Wall fin required: $\frac{25,000 \text{ Btu}}{3222 \text{ Btu/ft}}$
 = 8 lineal feet, 2 rows high.



Selection Procedure

Chart S-1 — Water Velocity Correction Factors — Pressure Drops

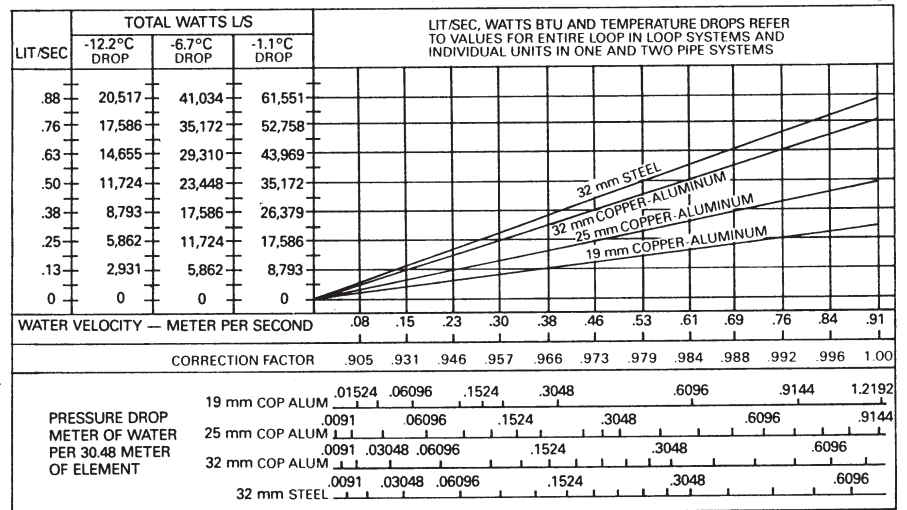
ENGLISH



All Catalog Capacities Based On 3.0 Feet Per Second Water Velocity.*

$$*Correction\ Factor = \left(\frac{Water\ Velocity}{3} \right) .04$$

SI



Selection Procedure

Effect of Temperature Drop On Fin-Tube Ratings

The effect of temperature drop on heat output of a wall fin element can be readily determined. Select the heating element using average water temperature (entering water temperature minus 1/2 water temperature drop) and correct for water velocity as follows:

By use of the relationship,

$$\text{GPM} = \frac{\text{BTU}}{*500 \times \text{Water Temperature Drop}}$$
 the waterflow rate for a wall fin unit of the required Btu and at a definite temperature drop, is easily calculated. (Many engineers use gallons per minute as the basis for selecting pipe sizes, since charts are set up on this basis in the ASHRAE Guide. Therefore, this would not be an extra step.)

The heat output of a given wall fin unit will vary somewhat with different water velocities, all other conditions being equal. From Chart S-1, the water velocity can be found for a wall fin element of the particular tube size and gpm waterflow required. The velocity correction factor can be determined by using Chart S-1.

Table S-1 — Pipe Water Capacities and Quantities Circulated at Velocity of 3* Feet Per Second (.91 m/s)

Nominal Pipe Size	Expanded ID	Gals. Per Linear Ft.	Liters Per Meter	Gals./Min. @ 3' Sec. Vel.*	Liters per Sec. @ .91 M/Sec. Vel.	Lbs./Hr. @ 3' Sec. Vel.*	Kg/S @ .91 m Sel. Vel.
3/4" CA (19 mm)	0.836" (21 mm)	.029	.36	5.13	.324	2,555	.322
1" CA (25 mm)	1.073" (27 mm)	.047	.58	8.45	.533	4,215	.531
1 1/4" CA (32 mm)	1.311" (33 mm)	.070	.87	12.6	.795	6,285	.792
1 1/4" ST (32 mm)	1.40" (36 mm)	.080	.99	14.39	.908	7,170	.903

*3 Ft./Sec. (.91 m/Sec) Velocity is Basis for Hot Water Rating Factors Shown in Chart S-1.

Velocity Ft./Sec. = $\frac{\text{Lbs. Per Hour}}{(\text{Gals. Per Ft.}) (3600) (8.3)}$

For quiet operation, a maximum of 5 ft/sec (1.5 m/Sec) velocity is recommended.

Table S-2 — Wall Fin Rating Correction Factors*

Steam Press.	Steam Temp.	Entering Air Temperature															
		45°F	55°F	65°F	70°F	75°F	80°F	85°F	90°F	100°F	110°F	120°F	130°F	140°F	150°F		
PSIG	kPa	(F)	(c)	7°C	13°C	18°C	21°C	24°C	27°C	29°C	32°C	38°C	43°C	49°C	54°C	60°C	66°C
0	0	212.0	100.0	1.19	1.09	0.97	0.92	0.87	0.82	0.77	0.70	0.63	0.54	0.46	0.38	0.31	0.25
.899	6.2	215.0	101.7	1.22	1.11	1.00	0.95	0.90	0.84	0.80	0.75	0.65	0.57	0.48	0.40	0.33	0.26
5	34.5	227.1	108.4	1.34	1.22	1.11	1.05	1.00	0.95	0.90	0.81	0.75	0.66	0.57	0.49	0.41	0.34
10	69.0	239.4	115.2	1.45	1.33	1.22	1.17	1.11	1.05	1.00	0.91	0.85	0.75	0.66	0.58	0.50	0.42
20	137.9	258.8	126.0	1.63	1.52	1.40	1.33	1.28	1.23	1.17	1.07	1.02	0.92	0.82	0.73	0.64	0.55
30	206.9	274.0	134.4	1.78	1.66	1.54	1.48	1.42	1.37	1.31	1.21	1.15	1.05	0.95	0.85	0.76	0.68
40	275.8	286.7	141.5	1.91	1.79	1.66	1.61	1.54	1.49	1.43	1.32	1.27	1.16	1.06	0.97	0.87	0.78
50	344.8	297.7	147.6	2.02	1.90	1.77	1.71	1.65	1.60	1.54	1.42	1.37	1.26	1.16	1.06	0.96	0.87
100	689.5	337.9	169.9	2.43	2.31	2.18	2.11	2.05	2.00	1.94	1.81	1.77	1.65	1.54	1.44	1.33	1.23

*For steam pressures and air temperatures other than 1 psi and 65°F (6.895 kPa and 18.3°C). For process applications, deduct heating effect after applying above factor to 1 psi, 65°F (6.895 kPa, 18.3°C air) air rating for desired element arrangement.



Selection Procedure

Table S-3 — Correction Factors for Non-Standard Average Water Temperatures

Average		Entering Air Temperature								
Water Temp.		45°F	50°F	55°F	60°F	65°F	70°F	75°F	80°F	85°F
(F)	(C)	7°C	10°C	13°C	16°C	18°C	21°C	24°C	27°C	29°C
170	77	.82	.77	.72	.67	.61	.57	.53	.48	.44
180	82	.91	.86	.81	.75	.69	.65	.61	.56	.52
190	88	1.00	.94	.89	.84	.78	.73	.69	.64	.60
200	93	1.09	1.03	.97	.92	.86	.81	.77	.72	.68
210	99	1.18	1.12	1.06	1.01	.95	.90	.85	.80	.76
220	104	1.27	1.21	1.15	1.09	1.05	.98	.93	.88	.84
230	110	1.37	1.30	1.24	1.19	1.14	1.08	1.03	.98	.93
240	116	1.47	1.41	1.35	1.29	1.25	1.17	1.12	1.07	1.02
250	121	1.57	1.50	1.44	1.38	1.32	1.26	1.20	1.15	1.10
260	127	1.67	1.60	1.52	1.46	1.40	1.34	1.29	1.24	1.20
270	132	1.78	1.70	1.62	1.56	1.50	1.44	1.39	1.34	1.29
280	138	1.88	1.80	1.72	1.66	1.60	1.54	1.48	1.43	1.38
290	143	1.98	1.90	1.82	1.75	1.69	1.63	1.58	1.52	1.48
300	149	2.08	2.00	1.92	1.85	1.79	1.73	1.67	1.62	1.57

NOTE: To determine capacity of non-standard conditions, multiply the corresponding factor above by the BTU (Watts/meter) steam rating found on pages 13-37.

*The weight of a U.S. gallon of water at 60°F is 8.33 pounds. At a flow rate of 1 U.S. gpm, the weight of the water circulated through the system in one hour is 1.0 x 8.33 multiplied by 60 minute = 500 pounds.

Table S-4 — Factors Used to Convert 1 PSI Steam Ratings to Hot Water Ratings at Temperatures Indicated

Average Water Temperature		Correction Factor
(F)	(C)	
100°F	38°C	0.15
110°F	43°C	0.20
120°F	49°C	0.26
130°F	54°C	0.33
140°F	60°C	0.40
150°F	66°C	0.45
155°F	68°C	0.49
160°F	71°C	0.53
165°F	74°C	0.57
170°F	77°C	0.61
175°F	79°C	0.65
180°F	82°C	0.69
185°F	85°C	0.73
190°F	88°C	0.78
195°F	91°C	0.82
200°F	93°C	0.86
205°F	96°C	0.91
210°F	99°C	0.95
215°F	102°C	1.00
220°F	104°C	1.05
225°F	107°C	1.09
230°F	110°C	1.14
235°F	113°C	1.20
240°F	116°C	1.25

Note: To determine capacity at non-standard conditions, multiply the corresponding factor above by the BTU (Watts/meter) steam rating found on pages 13-37.

Selection Procedure

Rating Adjustment for Greater Than Cataloged Installed Height-Heating Effect

Ratings in Tables PD-1 through PD-25 include the factor shown in Table S-5 for installed heights recommended. Installed height defines the installed location that is the basis for the published rating and determines the percentage which may be added to condensation capacity. If the unit is installed at a different height than recommended, the following computation applies:

Capacity at actual installed height =

$$\text{Rated Capacity} \times \frac{\text{(Table S-5 factor for actual installed height)}}{\text{(Table S-5 factor for recom. installed height)}}$$

Example

A 12S enclosure is to be installed 6" above the recommended installed height. Compute the new capacity rating:

Wall Fin Correction Factors Selection

- 1 Actual installed height is 19 ⁷/₃₂" (13 ⁷/₃₂" from Table PD-8 + 6" (152 mm)). Interpolating from Table S-5, the heating effect factor is 1.065.
- 2 Recommended installed height is 13 ⁷/₃₂" (from Table PD-8). From Table S-5, the heating effect is 1.075.
- 3 Actual capacity = rated capacity (Table PD-8) x $\frac{1.065}{1.075}$

Determining Pressure Drop (Refer To Chart S-1)

One-Row Units — Read pressure drop per 100 feet (30.5 m) on one row assembly below the water velocity.

Two-Row Units, Serpentine (piped in series) — All water passes through both rows, so pressure drop per 100 feet (30.5 m) of assembly is twice the pressure drop below the water velocity.

Two-Row Units, Headered (piped in parallel) — Half the water flows through each row. The actual water velocity in each row is one-half the water velocity. The water velocity correction factor appears below the actual water velocity. Pressure drop will be the same for each row, so the drop per 100 (30.5 m) feet of assembly appears below the actual water velocity.

Table S-5 — Heating Effect Factors for Greater Than Cataloged Installed Heights

Type Enclosure	Installed Heights (Inches)															
	18" Or Less	19"	20"	21"	22"	23"	24"	25"	26"	27"	28"	29"	30"	32"	34"	36" or More
Bare Element	457 mm	483 mm	508 mm	533 mm	559 mm	584 mm	610 mm	635 mm	660 mm	686 mm	711 mm	737 mm	762 mm	813 mm	864 mm	914 mm
S	1.15	1.14	1.13	1.12	1.11	1.10	1.09	1.08	1.07	1.06	1.05	1.04	1.03	1.02	1.01	1.00
F	1.075	1.07	1.065	1.06	1.055	1.05	1.045	1.04	1.035	1.03	1.025	1.02	1.015	1.01	1.005	1.00
T, TA, E	1.15	1.14	1.3	1.12	1.11	1.10	1.09	1.08	1.07	1.06	1.05	1.04	1.03	1.02	1.01	1.00
	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00

Installed height is vertical distance from floor to top of upper element for bare element; top of outlet grille for Type F enclosure; center of outlet grille for Type S enclosure; and underside of the outlet grille for Type T, TA or E unit.



Selection Procedure

Maximum Installed Lengths

Hot water systems velocity and pressure drop are two factors that will influence the maximum installed lengths of wall fin hot water systems. Velocity in any pipe size is dependent upon the capacity of the installed wall fin and the water temperature drop through the unit. Table S-6 gives the maximum installed capacity for any single wall fin unit or loop based on *5 ft./sec (1.5 m/sec). velocity through the tube (maximum recommended for quiet operation) and a 20°F (-6.7°C) water temperature drop.

The maximum recommended installed length for any element and enclosure combination can be determined by dividing the maximum recommended capacity from Table S-6 by the lineal foot capacity of the element and enclosure combination from the capacity table.

For headered two-row element installations (elements piped in parallel), the maximum capacity from Table S-6 can be doubled.

For water temperature drop other than 20°F (-6.7°C), the maximum capacity may be determined as follows:

$$\text{Maximum Capacity} = \frac{\text{Max. Cap. (Table S-6)} \times \text{Actual Temp. Drop}}{20^\circ\text{F Temp. Drop}}$$

Wall fin elements having the smallest tube sizes and highest velocities will give the most efficient heat output and the lowest pipe fitting costs. However, this should be balanced against lower pressure drops and perhaps a more economical circulating pump selection made possible with large tube sizes or larger temperature drops.

*Tables based on 3 ft/sec. (.91 m/sec.) velocity should not exceed 8 ft/sec (2.4 m/sec.) due to pipe corrosion.

Table S-6 — Hot Water Systems, Maximum Capacity*

Tube Size	1 1/4" Steel (32 mm)	2" Steel (51 mm)	1 1/4" Copper (32 mm)	1" Copper (25 mm)	3/4" Copper (19 mm)
Maximum Capacity (Btu Hr.)	240,000	530,000	210,300	140,800	85,500
(Watts)	70,344	155,343	61,639	41,268	25,060

*For low pressure systems. Based on 1/4 psi (1.7kPa) pressure drop per 100 feet (30.5 m).

Selection Procedure

Provisions For Expansion

Copper tube wall fin elements and copper tubing, when installed at 40°F (4.4°C) and operated at 200°F (93°C) average water temperature, will expand as much as 1/8" (3.2 mm) in each 10' (3 m) length. Provisions must be made to accommodate this expansion at the heating element supports and at the ends of the wall fin elements and piping.

Packless expansion joints and flexible connectors are commercially available to accommodate expansion in a horizontal run of wall fin or at the ends of piping. Manufacturer's literature should be consulted for details.

Charts S-2 and S-3 give the total amount of expansion for various lengths of copper or steel tube when installed at 40°F (4.4°C) and operated at different hot water or steam temperatures.

Chart S-2— Expansion in Steel Elements and Steel Pipe

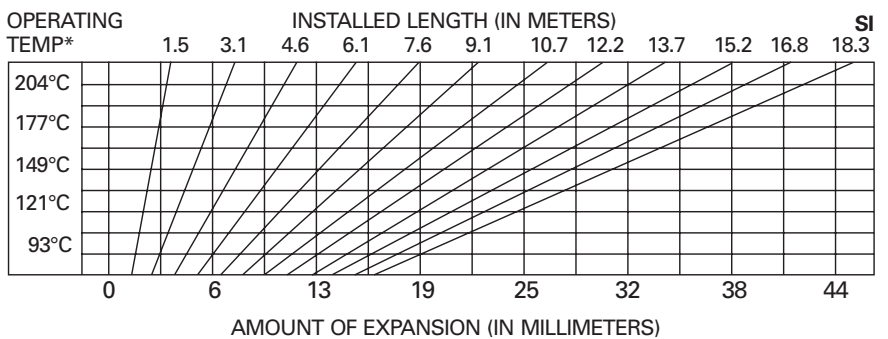
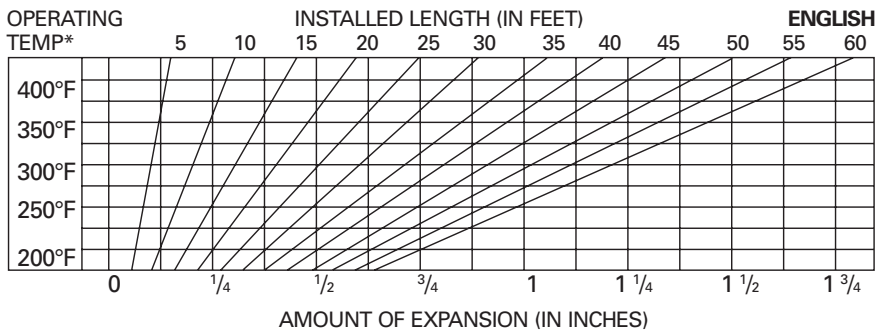
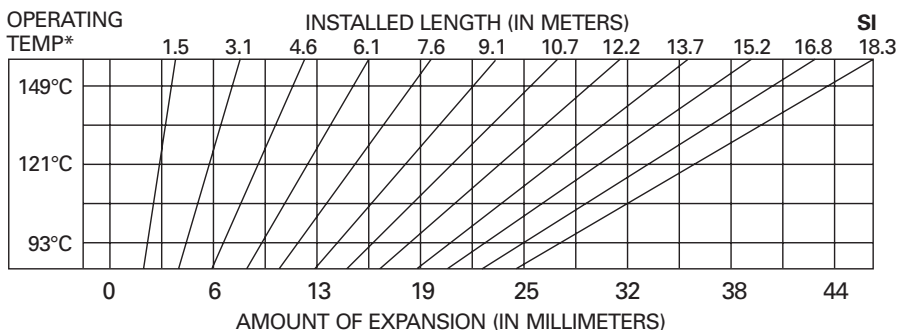
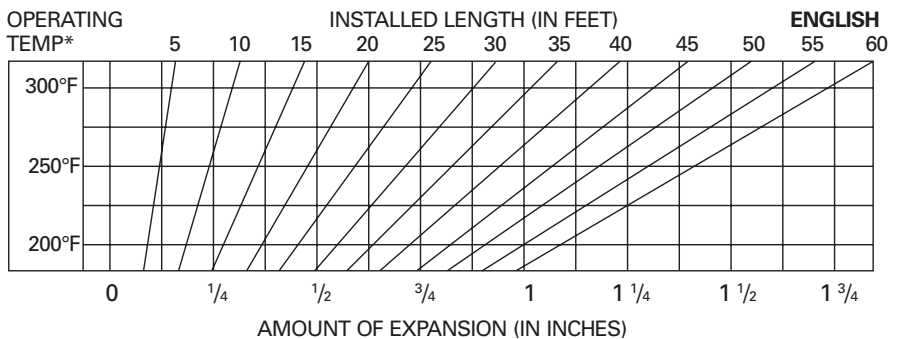


Chart S-3 — Expansion in Copper-Aluminum Elements and Copper Tube



*Based on wall fin installed at 40°F (4.4°C). For wall fin installed at other temperatures, subtract the installation temperature from the operating temperature to find the actual temperature difference. Add this difference to 40°F (4.4°C). Now read in Chart S-2 or S-3 from the temperature obtained across to installed length and down to the amount of expansion.



Performance Data

Bare Element Capacities

Table PD-1 — Ratings of Wall Fin Copper/Aluminum Elements Without Enclosures

Element	Fin Series Per Foot Per Meter	Tiers	Install. Height Inches mm	Steam Capacity Per Ft.-1 Psi at 65°F Air Per Meter - 6.895 kPa at 18.3°C Air			Hot Water Capacity Btu/Hr./Ft. — At 65°F Air, Average Water Temperature Watts/Meter — At 18.3°C Air, Average Water Temperature												
				EDR Sq. Ft. Sq. M	Btu/Hr./Ft. Watts/Meter	220°F	210°F	200°F	190°F	180°F	170°F	160°F	150°F	140°F	130°F	120°F	110°F	100°F	
						104°C	99°C	93°C	88°C	82°C	77°C	71°C	66°C	60°C	54°C	49°C	43°C	38°C	
IBR Factor — Steam to Hot Water																			
0.78 0.69 0.61 0.53 0.45 0.40 0.33 0.26 0.20 0.15																			
3/4" CA 19 mm Copper Tube Alum. Fins Fins 3 1/4" x 3 1/4" 83 x 83 mm Thickness .0135" .34 mm	40 131m	1	8 1/2	4.62	1110	1055	1165	955	865	765	680	590	500	445	365	290	220	165	
		2*	14	8.33	2000	2100	1900	1720	1560	1380	1220	1060	900	800	660	520	400	300	
		2**	18	8.70	2090	2195	1985	1800	1630	1440	1275	1105	940	835	690	545	420	315	
		3**	27 1/2	11.75	2820	2960	2680	2425	2200	1945	1720	1495	1270	1130	930	735	565	420	
		1†	—	3.93	945	990	900	810	735	650	575	500	425	380	310	245	190	140	
		4†	—	4.2	909	952	865	779	707	625	553	481	409	365	298	236	183	135	
	50 164 m	1	8 1/2	512	1230	1290	1170	1060	960	850	750	650	555	490	405	320	245	185	
		2*	14	8.70	2090	2195	1985	1795	1630	1440	1275	1110	940	835	690	545	420	315	
		2**	18	9.33	2240	2350	2130	1925	1745	1545	1365	1185	1010	895	740	580	450	335	
		3**	27 1/2	12.41	2980	3130	2830	2560	2325	2055	1815	1580	1340	1190	975	775	595	445	
		1†	—	4.35	1045	1095	990	900	815	720	635	555	470	420	345	270	210	155	
		4†	—	4.7	1000	1050	952	865	784	692	611	534	452	404	332	260	202	149	
58 190 m	1	8 1/2	5.41	1300	1365	1235	1120	1015	895	795	690	585	520	430	340	260	195		
	2*	14	8.87	2130	2235	2025	1830	1660	1470	1300	1130	960	850	705	555	425	320		
	2**	18	9.66	2320	2435	2205	1995	1810	1600	1415	1230	1045	930	765	605	465	350		
	3**	27 1/2	12.75	3060	3215	2905	2630	2385	2110	1865	1620	1375	1225	1010	795	610	460		
	1†	—	4.60	1105	1160	1050	950	860	760	675	585	500	440	365	285	220	165		
	4†	—	5.0	1060	1120	1010	914	827	731	649	563	481	423	351	274	212	159		



Performance Data

Table PD-1 — Ratings of Wall Fin Copper/Aluminum Elements Without Enclosures

Element	Fin Series Per Foot Per Meter	Tiers	Install. Height Inches mm	Steam Capacity Per Ft.-1 Psi at 65°F Air Per Meter - 6.895 kPa at 18.3C Air		Hot Water Capacity Btu/Hr./Ft. — At 65°F Air, Average Water Temperature Watts/Meter — At 18.3°C Air, Average Water Temperature														
				EDR Sq. Ft. Sq. M	Btu/Hr./Ft. Watts/Meter	IBR Factor — Steam to Hot Water														
						220°F 104°C	210°F 99°C	200°F 93°C	190°F 88°C	180°F 82°C	170°F 77°C	160°F 71°C	150°F 66°C	140°F 60°C	130°F 54°C	120°F 49°C	110°F 43°C	100°F 38°C		
1" CA 25 mm Copper Tube Alum. Fins Fins 3 1/4" x 3 1/4" 83 x 83 mm Thickness .0135" 34 mm	40 131m	1	8 1/2	4.62	1110	1165	1055	955	865	765	680	590	500	445	365	290	220	165		
				216	50	1070	1120	10101	918	832	736	654	567	481	428	351	279	212	159	
		2*	14	8.33	2000	2100	1900	1720	1560	1380	1220	1060	900	800	660	520	400	300		
				356	90	1920	2020	1830	1650	1500	1330	1170	1020	865	769	635	500	385	288	
		2**	18	8.70	2090	2195	1985	1800	1630	1440	1275	1105	940	835	690	545	420	315		
				457	94	2010	2110	1910	1730	1570	1380	1230	1060	904	803	664	524	404	303	
			3**	27 1/2	11.75	2820	2960	2680	2425	2200	1945	1720	1495	1270	1130	930	735	565	420	
					699	126	2710	2850	2580	2330	2120	1870	1650	1440	1220	1090	894	707	543	404
			1†	—	3.93	945	990	900	810	735	650	575	500	425	380	310	245	190	140	
					42	909	952	865	779	707	625	553	481	409	365	298	236	183	135	
		50 164 m	1	8 1/2	5.08	1220	1280	1160	1050	950	840	745	645	550	490	400	315	245	185	
				216	55	1170	1230	1120	1010	914	808	716	620	529	471	385	303	236	178	
	2*		14	8.58	2060	2165	1955	1770	1605	1420	1255	1090	925	825	680	535	410	310		
			356	92	1980	2080	1880	1700	1540	1360	1210	1050	889	793	654	514	394	298		
	2**		18	9.25	2220	2330	2110	1910	1730	1530	1355	1175	1000	890	730	575	445	330		
			457	100	2140	2240	2030	1840	1660	1470	1300	1130	962	856	702	553	428	317		
		3**	27 1/2	12.29	2950	3095	2800	2535	2300	2035	1800	1565	1325	1180	975	765	590	440		
				699	132	2840	2980	2690	2440	2210	1960	1730	1500	1270	1140	938	736	567	423	
		1†	—	4.33	1040	1090	990	895	810	715	635	550	470	415	340	270	210	155		
				47	1000	1050	952	861	779	688	611	529	452	399	327	260	202	149		
	58 190 m	1	8 1/2	5.33	1280	1345	1215	1100	1000	885	780	680	575	510	420	330	255	190		
			216	57	1230	1290	1170	1060	962	851	750	654	553	490	404	317	245	183		
		2*	14	8.75	2100	2205	1995	1805	1640	1450	1280	1115	945	840	695	545	420	315		
			356	94	2020	2120	1920	1740	1580	1390	1230	1070	909	808	668	524	404	303		
		2**	18	9.50	2280	2395	2165	1960	1780	1575	1390	1210	1025	910	750	590	455	340		
			457	102	2190	2300	2080	1880	1710	1520	1340	1160	986	875	721	567	438	327		
		3**	27 1/2	12.54	3010	3160	2860	2590	2350	2075	1835	1595	1355	1205	995	780	600	450		
				699	135	2890	3040	2750	2490	2260	2000	1760	1530	1300	1160	957	750	577	433	
		1†	—	4.54	1090	1145	1035	935	850	750	665	575	490	435	360	285	220	160		
				49	1050	1100	995	899	817	721	639	553	471	418	346	274	212	154		

*5 1/2" (140 mm) Centers
 **9 1/2" (241 mm) Centers
 † At Ceiling
 Dimensions in bold indicate metric units.



Performance Data

Table PD-2 — Ratings of Wall Fin Copper/Aluminum Elements Without Enclosures

Element	Fin Series Per Foot Per Meter	Tiers	Install. Height Inches mm	Steam Capacity Per Ft.-1 Psi at 65°F Air Per Meter - 6.895 kPa at 18.3C Air		Hot Water Capacity Btu/Hr./Ft. — At 65°F Air, Average Water Temperature Watts/Meter — At 18.3°C Air, Average Water Temperature														
				EDR Sq. Ft. Sq. M	Btu/Hr./Ft. Watts/Meter	220°F	210°F	200°F	190°F	180°F	170°F	160°F	150°F	140°F	130°F	120°F	110°F	100°F		
						104°C	99°C	93°C	88°C	82°C	77°C	71°C	66°C	60°C	54°C	49°C	43°C	38°C		
						IBR Factor — Steam to Hot Water														
						1.05	0.95	0.86	0.78	0.69	0.61	0.53	0.45	0.40	0.33	0.26	0.20	0.15		
1 1/4" CA 32 mm Copper Tube Alum. Fins Fins 3 1/4" x 3 1/4" 83 x 83 mm Thickness .0135" .34 mm	40 131 m	1	8 1/2	4.66	1120	1175	1065	965	875	770	685	595	505	450	370	290	225	170		
				216	50	1080	1130	1020	928	841	740	659	572	486	433	356	279	216	163	
		2*	14	8.37	2010	2110	1910	1730	1565	1385	1225	1065	905	805	665	520	440	300		
				356	90	1930	2030	1840	1660	1500	1330	1180	1020	870	774	639	500	385	288	
		2**	18	8.75	2100	2205	1995	1805	1640	1450	1280	1115	945	840	695	545	420	315		
				457	94	2020	2120	1920	1740	1580	1390	1230	1070	909	808	668	524	404	303	
		50 164 m	3**	27 1/2	11.75	2820	2960	2680	2425	2200	1945	1720	1495	1270	1130	930	735	565	425	
				699	126	2710	2850	2580	2330	2120	1870	1650	1440	1220	1090	894	707	543	409	
	1†		—	3.95	950	1000	900	815	740	655	580	505	430	380	315	245	190	140		
				43	914	962	865	784	712	630	558	486	413	365	303	236	183	135		
	1		8 1/2	5.08	1220	1280	1160	1050	950	840	745	650	550	490	400	315	245	185		
				216	55	1170	1230	1120	1010	914	808	716	625	529	471	385	303	236	178	
	58 190 m	2*	14	8.50	2040	2140	1940	1755	1590	1405	1245	1080	920	815	675	530	410	305		
			356	91	1960	2060	1870	1690	1530	1350	1200	1040	885	784	649	510	394	293		
2**		18	9.16	2200	2310	2090	1890	1715	1520	1340	1165	990	880	725	570	440	330			
			457	99	2120	2220	2010	1820	1650	1460	1290	1120	952	846	697	548	423	317		
3**		27 1/2	12.12	2910	3055	2765	2500	2270	2010	1775	1540	1310	1165	960	755	580	435			
			699	130	2800	2940	2660	2400	2180	1930	1710	1480	1260	1120	923	726	558	418		
	58 190 m	1†	—	4.33	1040	1090	990	895	810	720	635	550	470	415	345	270	210	155		
			47	1000	1050	950	860	780	690	610	530	450	400	330	260	200	150			
1		8 1/2	5.29	1270	1335	1205	1090	990	875	775	675	570	510	420	330	255	190			
			216	57	1220	1280	1160	1050	952	841	745	649	548	490	404	317	245	183		
2*		14	8.58	2060	2165	1955	1770	1605	1420	1255	1090	925	825	680	535	410	310			
			356	92	1980	2080	1880	1700	1540	1360	1210	1050	889	793	654	514	394	298		
	58 190 m	2**	18	9.37	2250	2360	2140	1935	1755	1550	1370	1190	1010	900	740	585	450	335		
			457	101	2160	2270	2060	1860	1690	1490	1320	1140	971	865	712	563	433	322		
3**		27 1/2	12.33	2960	3105	2810	2545	2310	2040	1805	1570	1330	1185	975	770	590	445			
			699	133	2850	2990	2700	2450	2220	1960	1740	1510	1280	1140	938	740	567	428		
1†		—	4.50	1080	1135	1025	930	840	745	660	570	485	430	355	280	215	160			
			48	1040	1090	986	894	808	716	635	548	466	413	341	269	207	154			

Performance Data

Table PD-2 — Ratings of Wall Fin Copper/Aluminum Elements Without Enclosures

Element	Fin Series Per Foot Per Meter	Tiers	Install. Height Inches mm	Steam Capacity Per Ft.-1 Psi at 65°F Air Per Meter - 6.895 kPa at 18.3C Air		Hot Water Capacity Btu/Hr./Ft. — At 65°F Air, Average Water Temperature Watts/Meter — At 18.3°C Air, Average Water Temperature													
				EDR Sq. Ft. Sq. M	Btu/Hr./Ft. Watts/Meter	IBR Factor — Steam to Hot Water													
						220°F 104°C	210°F 99°C	200°F 93°C	190°F 88°C	180°F 82°C	170°F 77°C	160°F 71°C	150°F 66°C	140°F 60°C	130°F 54°C	120°F 49°C	110°F 43°C	100°F 38°C	
1 1/4" CA 32 mm Copper Tube Alum. Fins Fins 3 1/4" x 5 1/4" 83 x 133 mm Thickness .0135" 34 mm	40 131 m	1	8 1/2	6.50	1560	1640	1480	1340	1215	1075	950	825	700	625	515	405	310	235	
				216	70	1500	1580	1420	1290	1170	1030	914	793	673	601	495	389	298	226
		2*	14	11.66	2800	2940	2660	2410	2185	1930	1710	1485	1260	1120	925	730	560	420	
				356	126	2690	2830	2560	2320	2100	1860	1640	1430	1210	1080	889	702	538	404
		2**	18	12.16	2920	3065	2775	2510	2275	2015	1780	1545	1315	1170	965	760	585	440	
				457	131	2810	2950	2670	2410	2190	1940	1710	1490	1260	1120	928	731	563	423
	3**	27 1/2	16.41	3940	4135	3745	3390	3075	2720	2405	2090	1775	1575	1300	1025	790	590		
			699	177	3790	3980	3600	3260	2960	2620	2310	2010	1710	1520	1250	986	760	567	
	1†	—	5.52	1325	1390	1260	1140	1035	915	810	700	595	530	435	345	265	200		
			59	1270	1340	1210	1100	995	880	779	673	572	510	418	332	255	192		
	1	8 1/2	7.33	1760	1850	1670	1515	1370	1215	1075	930	790	705	580	460	350	265		
			216	79	1690	1780	1610	1460	1320	1170	1030	894	760	678	558	442	337	255	
2*	14	12.08	2900	3045	2755	2495	2260	2000	1770	1535	1305	1160	955	755	580	435			
		356	130	2790	2930	2650	2400	2170	1920	1700	1480	1260	1120	918	726	558	418		
50 164 m	2**	18	12.87	3090	3245	2935	2655	2410	2130	1885	1635	1390	1235	1020	805	620	465		
		457	139	2970	3120	2820	2550	2320	2050	1810	1570	1340	1190	981	774	596	447		
3**	27 1/2	16.87	4050	4250	3850	3485	3160	2795	2470	2145	1820	1620	1335	1055	810	610			
		699	182	3890	4090	3700	3350	3040	2690	2380	2060	1750	1560	1280	1010	779	587		
1†	—	6.23	1495	1570	1420	1285	1165	1030	910	790	670	600	495	390	300	225			
		67	1440	1510	1360	1240	1120	990	875	760	644	577	476	375	288	216			
1	8 1/4	7.75	1860	1955	1765	1600	1450	1285	1135	985	835	745	615	485	370	280			
		210	83	1790	1880	1700	1540	1390	1240	1090	947	803	716	591	466	356	269		
2*	14	12.33	2960	3110	2810	2545	2310	2040	1805	1570	1330	1185	975	770	590	445			
		356	133	2850	2990	2700	2450	2220	1960	1740	1510	1280	1140	938	740	567	428		
58 190 m	2**	18	13.20	3170	3330	3010	2725	2470	2185	1935	1680	1425	1270	1045	825	635	475		
		457	142	3050	3200	2890	2620	2380	2100	1860	1620	1370	1220	1000	793	611	457		
3**	27 1/2	17.12	4110	4315	3905	3535	3205	2835	2505	2180	1850	1645	1355	1070	820	615			
		699	184	3950	4150	3760	3400	3080	2730	2410	2100	1780	1580	1300	1030	789	591		
1†	—	6.58	1580	1660	1500	1360	1230	1090	965	840	710	630	520	410	315	240			
		71	1520	1600	1440	1310	1180	1050	928	808	683	606	500	394	303	231			

*5 1/2" (140 mm) Centers

**9 1/2" (241 mm) Centers

† At Ceiling

Dimensions in **bold** indicate metric units.



Performance Data

Table PD-3 — Ratings of Wall Fin Steel Elements Without Enclosures

Element	Fin Series Per Foot Per Meter	Tiers	Install. Height Inches mm	Steam Capacity Per Ft.-1 Psi at 65°F Air Per Meter - 6.895 kPa at 18.3°C Air		Hot Water Capacity Btu/Hr./Ft. — At 65°F Air, Average Water Temperature Watts/Meter — At 18.3°C Air, Average Water Temperature													
				EDR Sq. Ft. Sq. M	Btu./Hr./Ft. Watts/Meter	IBR Factor — Steam to Hot Water													
						220°F 104°C	210°F 99°C	200°F 93°C	190°F 88°C	180°F 82°C	170°F 77°C	160°F 71°C	150°F 66°C	140°F 60°C	130°F 54°C	120°F 49°C	110°F 43°C	100°F 38°C	
				5.95	1430	1.05	0.95	0.86	0.78	0.69	0.61	0.53	0.45	0.40	0.33	0.26	0.20	0.15	
1 1/4" Steel		1	9	229	64	1500	1360	1230	1120	990	870	760	640	570	470	370	285	215	
32 mm		2*	13	229	64	1440	1310	1180	1080	952	837	731	615	548	452	356	274	207	
Steel Tube			330	93	1980	2160	1960	1770	1610	1420	1260	1090	925	825	680	535	410	310	
Steel Fins	52	2**	17	330	93	2080	1880	1700	1550	1360	1210	1050	889	793	654	514	394	298	
Fins 2 1/2" x 5 1/4"	171m		432	107	2280	2490	2250	2040	1850	1640	1450	1255	1065	945	780	615	475	355	
64 x 133 mm		3**	23	432	107	2390	2160	1960	1780	1580	1390	1210	1020	909	750	591	457	341	
Thickness .027"			584	143	3060	3340	3020	2730	2480	2190	1940	1685	1430	1270	1050	825	635	475	
.69 mm		1†	—	584	143	3210	2900	2620	2380	2110	1870	1620	1380	1220	1010	793	611	457	
				54	1150	1260	1140	1030	940	830	730	635	540	480	395	310	240	180	

*4" (102 mm) Centers

** 8" (203 mm) Centers

† At Ceiling

Dimensions in bold indicate metric units.

Metric Conversions

1 Psi = 6.895 kPa (Kilo Pascals) at 65°F Air = 18.3°C Air

Sq. Ft. EDR at 1 Psi (6.895 kPa) at 65°F Air (18.3°C) Air x 240 BTU = Total BTU's (Watts)

1 BTU/HR. = 0.2931 Watts

1 Foot = 0.3048 Meters - 1 Meter = 3.2808 Feet

1 BTU/HR/FT = 0.9616 Watts/Meter

10.7639 Sq. Feet = 1 Square Meter

1 Lbs = 0.4536 Kg (Kilograms)

1 Inch = 25.4 mm (Millimeters)

Note:

All shown capacities based on finned length at a water velocity of three feet per second or 0.9144 meter per second or greater.



Performance Data

Sloping Top

Table PD-4 — Ratings 4" (102 mm) Deep, Type S - Enclosure With Copper/Aluminum Elements

Element	Fin Series Per Foot Per Meter	Tiers	Encl.	Install. Height Inches mm	EDR Sq. Ft. Sq. M	Steam Capacity Per Ft.-1 Psi at 65°F Air Per Meter - 6.895 kPa at 18.3°C Air		Hot Water Capacity Btu/Hr./Ft. — At 65°F Air, Average Water Temperature Watts/Meter — At 18.3°C Air, Average Water Temperature													
						Btu/Hr./Ft. Watts/Meter	IBR Factor	Steam to						Hot Water							
								104°C	99°C	93°C	88°C	82°C	77°C	71°C	66°C	60°C	54°C	49°C	43°C	38°C	
						1.05	0.95	0.86	0.78	0.69	0.61	0.53	0.45	0.40	0.33	0.26	0.20	0.15			
3/4" CA 19 mm Copper Tube Alum. Fins Fins 3 1/4" x 3 1/4" 83 x 83 mm Thickness .0135" .34 mm	40 131 m	1	10S	12 1/8	4.45	10.70	1125	1015	920	835	740	650	565	480	430	355	280	215	160		
				308	48	1030	1080	976	885	803	712	625	543	462	413	341	269	207	154		
			14S	16 1/8	4.62	1110	1165	1055	955	865	765	675	590	500	445	365	290	220	165		
				410	50	1070	1120	1010	918	832	736	649	567	481	428	351	279	212	159		
			18S	20 1/8	4.70	1130	1185	1075	970	880	780	690	600	510	450	370	295	225	170		
				511	51	1090	1140	1030	933	846	750	664	577	490	433	356	284	216	163		
	24S	26 1/8	4.87	1170	1230	1110	1005	910	805	715	620	525	470	385	305	235	175				
		664	52	1120	1180	1070	966	875	774	688	596	505	452	370	293	226	168				
	50 164 m	2*	14S	16 1/8	7.04	1690	1775	1605	1455	1320	1165	1030	895	760	675	555	440	340	255		
				410	76	1620	1710	1540	1400	1270	1120	990	861	731	649	534	423	327	245		
		18S	20 1/8	7.62	1830	1920	1740	1575	1425	1260	1115	970	825	730	605	475	365	275			
			511	82	1760	1850	1670	1520	1370	1210	1070	933	793	702	582	457	351	264			
2**		24S	26 1/8	8.04	1930	2025	1835	1660	1505	1330	1175	1025	870	770	635	500	385	290			
			664	87	1860	1950	1760	1600	1450	1280	1130	986	837	740	611	481	370	279			
58 190 m	1	10S	12 1/8	5.16	1240	1300	1180	1065	965	855	755	655	560	495	410	320	250	185			
			308	56	1190	1250	1140	1020	928	822	726	630	538	476	394	308	240	178			
		14S	16 1/8	5.58	1340	1405	1275	1150	1045	925	815	710	605	535	440	350	270	200			
			410	60	1290	1350	1230	1110	1000	889	784	683	582	514	423	337	260	192			
		18S	20 1/8	5.95	1430	1500	1360	1230	1115	985	870	760	645	570	470	370	285	215			
			511	64	1380	1440	1310	1180	1070	947	837	731	620	548	452	356	274	207			
	24S	26 1/8	6.29	1510	1585	1435	1300	1180	1040	920	800	680	605	500	390	300	225				
		664	68	1450	1520	1380	1250	1140	1000	885	769	654	582	481	375	288	216				
	2*	14S	16 1/8	7.33	1760	1850	1670	1515	1370	1215	1075	930	790	705	580	460	350	265			
			410	79	1690	1780	1610	1460	1320	1170	1030	894	760	678	558	442	337	255			
		18S	20 1/8	8.33	2000	2100	1900	1720	1560	1380	1220	1060	900	800	660	520	400	300			
			511	90	1920	2020	1830	1650	1500	1330	1170	1020	865	769	635	500	385	288			
2**		24S	26 1/8	8.95	2150	2260	2040	1850	1675	1485	1310	1140	965	860	710	560	430	320			
			664	96	2070	2170	1960	1780	1610	1430	1260	1100	928	827	683	538	413	308			
2**	10S	14S	12 1/8	5.54	1330	1395	1265	1145	1035	920	810	705	600	530	440	345	265	200			
			308	60	1280	1340	1220	1100	995	885	779	678	577	510	423	332	255	192			
	14S	16 1/8	6.08	1460	1535	1385	1255	1140	1005	890	730	655	585	480	380	290	220				
		410	65	1400	1480	1330	1210	1100	966	856	702	630	563	462	365	279	212				
	18S	20 1/8	6.58	1580	1660	1500	1360	1230	1090	965	835	710	630	520	410	315	235				
		511	71	1520	1600	1440	1310	1180	1050	928	803	683	606	500	394	303	226				
24S	26 1/8	7.08	1700	1785	1615	1460	1325	1175	1035	900	765	680	560	440	340	255					
	664	76	1640	1720	1550	1400	1270	1130	995	865	736	654	538	423	327	245					
2**	14S	18S	16 1/8	7.45	1790	1880	1700	1540	1395	1235	1090	950	805	715	590	465	360	270			
			410	80	1720	1810	1640	1480	1340	1190	1050	914	774	688	567	447	346	260			
	18S	20 1/8	8.70	2090	2195	1985	1795	1630	1440	1275	1105	904	835	690	545	420	315				
		511	94	2010	2110	1910	1730	1570	1380	1230	1060	869	803	664	524	404	303				
	24S	26 1/8	9.58	2300	2415	2185	1980	1795	1585	1405	1220	1035	920	760	600	460	345				
		664	103	2210	2320	2100	1900	1730	1520	1350	1170	995	885	731	577	442	332				

*5 1/2" (140 mm) Centers
 **9 1/2" (241 mm) Centers
 24" (610 mm) High ratings not IBR approved.
 Dimensions in bold indicate metric units.

NOTE: Rating is Btu/hr/ft (Watts/meter) of finned length (for element dimensions see page 49). Hot water ratings determined by applying correction factor to steam ratings, are for water velocities of 3 ft/sec (.91 m/s) or greater. See page 9, Chart S-1 for correction factors for water velocities other than 3 ft/sec (.91 m/s). For definition of installed height and heating effect factors, see page 11. For heating ratings at other steam pressures and/or entering air temperatures, see page 10, Table S-2.



Performance Data

Sloping Top

Table PD-5 — Ratings 4" (102 mm) Deep, Type S - Enclosure With Copper/Aluminum Elements

						Steam Capacity Per Ft.-1 Psi at 65°F Air Per Meter - 6.895 kPa at 18.3°C Air													Hot Water Capacity Btu./Hr./Ft. — At 65°F Air, Average Water Temperature Watts/Meter — At 18.3°C Air, Average Water Temperature																
		Instal. Height Inches mm	EDR Sq. Ft.	Btu./Hr./Ft.	220°F	210°F	200°F	190°F	180°F	170°F	160°F	150°F	140°F	130°F	120°F	110°F	100°F																		
					104°C	99°C	93°C	88°C	82°C	77°C	71°C	66°C	60°C	54°C	49°C	43°C	38°C																		
Element	Fin Series Per Foot Per Meter	Tiers	Encl.		IBR Factor													— Steam to Hot Water																	
					1.05	0.95	0.86	0.78	0.69	0.61	0.53	0.45	0.40	0.33	0.26	0.20	0.15																		
1" CA Copper Tube Alum. Fins Fins 3 1/4" x 3 1/4" 83 x 83 mm Thickness .0135" .34 mm	40 131 m	1	10S	12 1/8	4.50	1080	1135	1025	930	842	745	660	570	485	430	355	280	215	160																
				308	48	1040	1090	986	894	810	716	635	548	466	413	341	269	207	154																
				14S	16 1/8	4.66	1120	1175	1065	965	875	770	685	595	505	450	370	290	225	170															
					410	50	1080	1130	1020	928	841	740	659	572	486	433	356	279	216	163															
					18S	20 1/8	4.79	1150	1210	1090	990	895	795	700	610	520	460	380	300	230	175														
						511	52	1110	1160	1050	952	861	764	673	587	500	442	365	288	221	168														
				24S	26 1/8	4.96	1190	1250	1130	1025	930	820	725	630	535	475	390	310	240	180															
					664	53	1140	1200	1090	986	894	789	697	606	514	457	375	298	231	173															
		50 164 m	2*	14S	16 1/8	7.04	1690	1775	1605	1455	1320	1165	1030	895	760	675	560	440	340	255															
					410	76	1620	1710	1540	1400	1270	1120	990	861	731	649	538	423	327	245															
					18S	20 1/8	7.62	1830	1920	1740	1575	1425	1260	1115	970	825	730	605	475	365	275														
						511	82	1760	1850	1670	1520	1370	1210	1070	933	793	702	582	457	351	264														
					24S	26 1/8	8.04	1930	2025	1835	1660	1505	1330	1175	1020	870	770	635	500	385	290														
						664	87	1860	1950	1760	1600	1450	1280	1130	981	837	740	611	481	370	279														
	58 190 m	1	10S	12 1/8	5.16	1240	1300	1180	1065	965	855	755	655	560	495	410	320	250	185																
				308	56	1190	1250	1140	1020	928	822	726	630	538	476	394	308	240	178																
					14S	16 1/8	5.62	1350	1420	1280	1160	1055	930	825	715	610	540	445	350	270	200														
						410	60	1300	1360	1230	1120	1010	894	793	688	587	519	428	337	260	192														
					18S	20 1/8	6.00	1440	1510	1370	1240	1125	995	880	765	650	575	475	375	290	215														
						511	65	1380	1450	1320	1190	1080	957	846	736	625	553	457	361	279	207														
				24S	26 1/8	6.33	1520	1595	1445	1305	1185	1050	925	805	685	610	500	395	305	230															
					664	68	1460	1530	1390	1260	1140	1010	889	774	659	587	481	380	293	221															
		50 164 m	2*	14S	16 1/8	7.16	1720	1805	1635	1480	1340	1185	1050	910	775	690	570	445	345	260															
						410	77	1650	1740	1570	1420	1290	1140	1010	875	745	664	548	428	332	250														
						18S	20 1/8	8.16	1960	2060	1860	1685	1530	1350	1195	1040	880	785	645	510	390	295													
							511	88	1880	1980	1790	1620	1470	1300	1150	1000	846	755	620	490	375	284													
					24S	26 1/8	8.77	2105	2210	2000	1810	1640	1450	1285	1115	945	840	695	545	420	315														
						664	94	2020	2120	1920	1740	1580	1390	1240	1070	909	808	668	524	404	303														

*5 1/2" (140 mm) Centers
 **9 1/2" (241 mm) Centers
 24" (610 mm) High ratings not IBR approved.
 Dimensions in bold indicate metric units.



Performance Data

Sloping Top

Table PD-6 — Ratings 4" (102 mm) Deep, Type S - Enclosure With Copper/Aluminum Elements

Element	Fin Series Per Foot Per Meter	Tiers	Encl.	Install. Height Inches mm	EDR Sq. Ft. Sq. M	Steam Capacity Per Ft.-1 Psi at 65°F Air Per Meter - 6.895 kPa at 18.3°C Air				Hot Water Capacity Btu/Hr./Ft. — At 65°F Air, Average Water Temperature Watts/Meter — At 18.3°C Air, Average Water Temperature										
						Watts/Meter		IBR Factor — Steam to Hot Water												
						1.05	0.95	0.86	0.78	0.69	0.61	0.53	0.45	0.40	0.33	0.26	0.20	0.15		
1 1/4" CA 32 mm Copper Tube Alum. Fins Fins 3 1/4" x 3 1/4" 83 x 83 mm Thickness .0135" .34 mm	40 131 m	1	10S	12 1/8	4.54	1090	1145	1035	935	850	750	665	580	490	435	360	285	220	160	
				308	49	1050	1100	995	899	817	721	639	558	471	418	346	274	212	154	
			14S	16 1/8	4.75	1140	1195	1085	980	890	785	695	605	515	455	375	295	230	170	
				410	51	1100	1150	1040	942	856	755	668	582	495	438	361	284	221	163	
			18S	20 1/8	4.87	1170	1230	1110	1005	910	805	715	620	525	470	385	305	235	175	
				511	52	1120	1180	1070	966	875	774	688	596	505	452	370	293	226	168	
			24S	26 1/8	5.04	1210	1270	1150	1040	945	835	740	640	545	485	400	315	240	180	
				664	54	1160	1220	1110	1000	909	803	712	615	524	466	385	303	231	173	
			2*	14S	16 1/8	7.04	1690	1775	1605	1455	1320	1165	970	895	760	675	560	430	340	255
				410	76	1620	1710	1540	1400	1270	1120	990	861	731	649	538	413	327	245	
				18S	20 1/8	7.58	1820	1910	1730	1565	1420	1255	1110	965	820	730	600	475	365	275
				511	82	1750	1840	1660	1500	1360	1210	1070	928	789	702	577	457	351	264	
		2**	24S	26 1/8	8.00	1920	2015	1825	1650	1500	1325	1170	1020	865	770	635	500	385	290	
			664	86	1850	1940	1760	1590	1440	1270	1120	981	832	740	611	481	370	279		
		50 164 m	1	10S	12 1/8	5.12	1230	1290	1170	1060	960	850	750	650	555	490	405	320	245	185
				308	55	1180	1240	1120	1020	923	817	721	625	534	471	389	308	236	178	
				14S	16 1/8	5.66	1360	1430	1290	1170	1060	940	830	720	610	545	450	355	270	205
					410	61	1310	1380	1240	1120	1020	904	798	692	587	524	433	341	260	197
				18S	20 1/8	6.08	1460	1535	1385	1255	1140	1005	890	775	655	585	480	380	290	220
				511	65	1400	1480	1330	1210	1100	966	856	745	630	563	462	365	279	212	
				24S	26 1/8	6.41	1540	1615	1465	1325	1200	1060	940	815	695	615	510	400	310	230
				664	69	1480	1550	1410	1270	1150	1020	904	784	668	591	490	385	298	221	
			2*	14S	16 1/8	7.00	1680	1765	1595	1445	1310	1160	990	890	755	670	555	435	335	250
				410	75	1620	1700	1530	1390	1260	1120	986	857	726	644	534	418	322	240	
			18S	20 1/8	8.00	1920	2015	1825	1650	1500	1325	1170	1020	865	770	635	500	385	290	
			511	86	1850	1940	1760	1590	1440	1270	1120	981	832	740	611	481	370	279		
	2**	24S	26 1/8	8.60	2065	2170	1960	1775	1610	1425	1260	1095	930	825	680	535	415	310		
		664	93	1990	2090	1880	1710	1550	1370	1210	1050	894	793	654	514	399	298			
	58 190 mm	1	10S	12 1/8	5.45	1310	1375	1245	1125	1020	905	800	695	590	525	430	340	260	195	
			308	59	1260	1320	1200	1080	981	870	769	668	567	505	413	327	250	188		
			14S	16 1/8	6.12	1470	1545	1395	1265	1145	1015	895	780	660	590	485	380	295	220	
				410	66	1410	1490	1340	1220	1100	976	861	750	635	567	466	365	284	212	
			18S	20 1/8	6.75	1620	1700	1540	1395	1265	1120	990	860	730	650	535	420	325	240	
			511	73	1560	1640	1480	1340	1220	1080	952	827	702	625	514	404	313	231		
			24S	26 1/8	7.25	1740	1825	1655	1495	1355	1200	1060	920	780	695	575	450	350	260	
			664	78	1670	1760	1590	1440	1300	1150	1020	885	750	668	553	433	337	250		
		2*	14S	16 1/8	7.00	1680	1765	1595	1445	1310	1160	995	890	755	670	555	435	335	250	
			410	75	1620	1700	1530	1390	1260	1120	986	856	726	644	534	418	322	240		
			18S	20 1/8	8.16	1960	2060	1860	1685	1530	1350	1195	1040	880	785	645	510	390	295	
			511	88	1880	1980	1790	1620	1470	1300	1150	1000	846	755	620	490	375	284		
	2**	24S	26 1/8	8.98	2155	2260	2045	1855	1680	1485	1315	1140	970	860	710	560	430	325		
		664	97	2070	2170	1970	1780	1620	1430	1260	1100	933	827	683	538	413	313			

*5 1/2" (140 mm) Centers
 **9 1/2" (241 mm) Centers
 24" (610 mm) High ratings not IBR approved.
 Dimensions in bold indicate metric units.



Performance Data

Sloping Top

Table PD-7 — Ratings 6" (152 mm) Deep, Type S - Enclosure With Copper/Aluminum Elements

		Steam Capacity Per Ft.-1 Psi at 65°F Air Per Meter - 6.895 kPa at 18.3°C Air						Hot Water Capacity Btu/Hr./Ft. — At 65°F Air, Average Water Temperature Watts/Meter — At 18.3°C Air, Average Water Temperature														
Element	Fin Series Per Foot Per Meter	Tiers	Encl.	Install. Height Inches mm	EDR Sq. Ft. Sq. M	Btu/Hr./Ft. Watts/Meter	220°F	210°F	200°F	190°F	180°F	170°F	160°F	150°F	140°F	130°F	120°F	110°F	100°F			
							104°C	99°C	93°C	88°C	82°C	77°C	71°C	66°C	60°C	54°C	49°C	43°C	38°C			
							IBR Factor — Steam to Hot Water															
							1.05	0.95	0.86	0.78	0.69	0.61	0.53	0.45	0.40	0.33	0.26	0.20	0.15			
1 1/4" CA 32 mm Copper Tube Alum. Fins Fins 3 1/4" x 5 1/4" 83 x 133 mm Thickness .0135" .34 mm	40	1	12S	13 1/4	6.58	1580	1660	1500	11360	1230	1090	965	835	710	630	520	410	315	235			
				16S	17 1/4	6.79	1630	1710	1550	1400	1270	1125	995	865	735	650	535	425	325	245		
				20S	21 1/4	6.91	1660	1745	1575	1430	1295	1145	1010	880	745	665	550	430	330	250		
				24S	25 1/4	7.16	1720	1805	1635	1480	1340	1185	1050	910	775	690	570	445	345	260		
			2*	16S	17 1/4	10.70	2570	2695	2440	2210	2005	1775	1570	1360	1155	1030	850	670	515	385		
				20S	21 1/4	11.25	2700	2835	2565	2320	2105	1865	1645	1430	1215	1080	890	700	540	405		
				2**	24S	25 1/4	11.87	2850	2990	2710	2450	2220	1965	1740	1510	1280	1140	940	740	570	425	
					24S	25 1/4	11.87	2740	2880	2610	2360	2140	1890	1670	1450	1230	1100	904	712	548	409	
		50	1	12S	13 1/4	7.83	1880	1975	1785	1615	1465	1300	1145	995	845	750	620	490	375	280		
					16S	17 1/4	8.50	2040	2140	1940	1755	1590	1410	1245	1080	920	815	675	530	410	305	
					20S	21 1/4	9.04	2170	2280	2060	1865	1690	1495	1325	1150	975	870	715	565	435	325	
					24S	25 1/4	9.54	2290	2405	2175	1970	1785	1580	1395	1215	1030	915	755	595	460	345	
				2*	16S	17 1/4	11.08	2660	2795	2525	2290	2075	1835	1620	1410	1195	1065	880	690	530	400	
					20S	21 1/4	12.33	2960	3110	2810	2545	2310	2040	1805	1570	1330	1185	975	770	590	445	
					2**	24S	25 1/4	13.25	3180	3340	3020	2735	2480	2195	1940	1685	1430	1270	1050	825	635	475
						24S	25 1/4	13.25	3060	3210	2900	2630	2380	2110	1870	1620	1380	1220	1010	793	611	457
		58	1	12S	13 1/4	8.50	2040	2140	1940	1755	1590	1410	1245	1080	920	815	675	530	410	305		
					16S	17 1/4	9.41	2260	2375	2145	1945	1765	1560	1380	1200	1015	905	745	590	450	340	
					20S	21 1/4	10.12	2430	2550	2310	2090	1895	1675	1480	1285	1095	970	800	630	485	365	
					24S	25 1/4	10.87	2610	2740	2480	2245	2035	1800	1590	1385	1175	1045	860	680	520	390	
				2*	16S	17 1/4	11.29	2710	2845	2575	2330	2115	1870	1655	1435	1220	1085	895	705	540	405	
					20S	21 1/4	12.91	3100	3255	2945	2665	2420	2140	1890	1645	1395	1240	1025	805	620	465	
					2**	24S	25 1/4	14.20	3410	3580	3240	2930	2660	2350	2080	1805	1535	1365	1125	885	680	510
						24S	25 1/4	14.20	3280	3440	3120	2820	2560	2260	2000	1740	1480	1310	1080	851	654	490

*5 1/2" (140 mm) Centers
 **9 1/2" (241 mm) Centers
 24S High ratings not IBR approved.
 Dimensions in bold indicate metric units.



Performance Data

Sloping Top

Table PD-8 — Ratings 6" (152 mm) Deep, Type S - Enclosure With Steel Elements

Element	Fin Series Per Foot Per Meter	Tiers	Encl.	Install. Height Inches mm	Steam Capacity Per Ft.-1 Psi at 65°F Air Per Meter - 6.895 kPa at 18.3°C Air		Hot Water Capacity Btu/Hr./Ft. — At 65°F Air, Average Water Temperature Watts/Meter — At 18.3°C Air, Average Water Temperature													
					EDR Sq. Ft. Sq. M	Btu/Hr./Ft. Watts/Meter	IBR Factor — Steam to Hot Water													
							220°F 104°C	210°F 99°C	200°F 93°C	190°F 88°C	180°F 82°C	170°F 77°C	160°F 71°C	150°F 66°C	140°F 60°C	130°F 54°C	120°F 49°C	110°F 43°C	100°F 38°C	
1 1/4" Steel 32 mm Steel Tube Steel Fins	52 171 m	1	12S	13 7/32	6.40	1530	1610	1450	1320	1190	1060	930	810	685	610	505	395	305	230	
					336	69	1470	1550	1390	1270	1140	1020	894	779	659	587	486	380	293	221
			16S	17 7/32	6.90	1650	1730	1570	1420	1290	1140	1010	875	740	660	545	430	330	245	
					437	74	1590	1660	1510	1360	1240	1100	971	841	712	635	524	413	317	236
			20S	21 7/32	7.25	1740	1830	1650	1500	1360	1200	1060	920	780	695	575	450	345	260	
					539	78	1670	1760	1590	1440	1310	1150	1020	885	750	668	553	433	332	250
			24S	25 7/32	7.62	1830	1920	1740	1575	1430	1265	1115	970	825	730	605	475	365	275	
					640	82	1760	1850	1670	1520	1380	1220	1070	933	793	702	582	457	351	264
Fins 2 1/2" x 5 1/4" 64 x 133 mm Thickness .027" .69 mm	52 171 m	2*	16S	17 7/32	9.15	2200	2310	2090	1890	1720	1520	1340	1165	990	880	725	570	440	330	
					437	98	2120	2220	2010	1820	1650	1460	1290	1120	952	846	697	548	423	317
			20S	21 7/32	9.90	2380	2500	2260	2050	1860	1640	1450	1260	1070	950	785	620	475	355	
							539	107	2290	2400	2170	1970	1790	1580	1390	1210	1030	914	755	596
			24S	25 7/32	10.41	2500	2625	2375	2150	1950	1725	1525	1325	1125	1000	825	650	500	375	
					640	112	2400	2520	2280	2070	1880	1660	1470	1270	1080	962	793	625	481	361
			20S	21 7/32	10.25	2460	2580	2340	2120	1920	1700	1500	1305	1105	985	810	640	490	365	
					539	110	2370	2480	2250	2040	1850	1640	1400	1260	1060	947	779	615	471	351
		2**	24S	25 7/32	10.78	2590	2720	2460	2225	2020	1785	1580	1375	1165	1035	855	675	520	390	
				640	116	2490	2620	2370	2140	1940	1720	1520	1320	1120	995	822	649	500	375	

*4" (102 mm) Centers
 **8" (203 mm) Centers
 24S High ratings not IBR approved.
 Dimensions in **bold** indicate metric units.



Performance Data

Front Outlet

Table PD-9 — Ratings 4" (102 mm) Deep, Type F - Enclosure With Copper/Aluminum Elements

Element	Fin Series Per Foot	Tiers	Encl.	Install. Height Inches	E.D.R. Sq. Ft.	Steam Capacity Per Ft.-1 Psi at 65°F Air Per Meter - 6.895 kPa at 18.3°C Air				Hot Water Capacity Btu/Hr./Ft. — At 65°F Air, Average Water Temperature Watts/Meter — At 18.3°C Air, Average Water Temperature											
						220°F 210°F 200°F 190°F 180°F 170°F 160°F 150°F 140°F 130°F 120°F 110°F 100°F				IBR Factor — Steam to Hot Water											
						104°C 99°C 93°C 88°C 82°C 77°C 71°C 66°C 60°C 54°C 49°C 43°C 38°C															
3/4" CA 19 mm Copper Tube Alum. Fins Fins 3 1/4" x 3 1/4" 83 x 83 mm Thickness .0135" .34 mm	40 131 m	1	10F	12 3/4	4.50	1080	1135	1025	930	840	745	660	570	485	430	355	280	215	160		
				324	48	1040	1090	986	894	808	716	635	548	466	413	341	269	207	154		
			14F	16 3/4	4.75	1140	1195	1085	980	890	785	695	605	515	455	375	295	230	170		
				425	51	1100	1150	1040	942	856	755	668	582	495	438	361	284	221	163		
		2*	18F	20 3/4	4.87	1170	1230	1110	1005	910	805	715	620	525	470	385	305	235	175		
				527	52	1120	1180	1070	966	875	774	688	596	505	452	370	293	226	168		
			24F	26 3/4	5.04	1210	1270	1150	1040	945	835	740	640	545	485	400	315	240	180		
				679	54	1160	1220	1110	1000	909	803	712	615	524	466	385	303	231	173		
	50 164 m	2**	14F	16 3/4	7.23	1735	1820	1650	1490	1355	1195	1060	920	780	695	570	450	345	260		
				425	78	1670	1750	1590	1430	1300	1150	1020	885	750	668	548	433	332	250		
			18F	20 3/4	7.89	1895	1990	1800	1630	1480	1305	1155	1005	850	760	625	490	380	285		
				527	85	1820	1910	1730	1570	1420	1260	1110	966	817	731	601	471	365	274		
		2**	24F	26 3/4	8.31	1995	2095	1895	1715	1555	1375	1215	1055	895	800	660	520	400	300		
				679	89	1920	2020	1820	1650	1500	1320	1170	1010	861	769	635	500	385	288		
			1	10F	12 3/4	5.04	1210	1270	1150	1040	945	835	740	640	545	485	400	315	240	180	
					324	54	1160	1220	1110	1000	909	803	712	615	524	466	385	303	231	173	
	14F	16 3/4		5.62	1350	1415	1280	1160	1055	930	825	715	605	540	445	350	270	200			
		425		60	1300	1360	1230	1120	1010	894	793	688	582	519	428	337	260	192			
	58 190 m	2*	18F	20 3/4	6.04	1450	1520	1375	1245	1130	1000	885	770	650	580	480	375	290	215		
				527	65	1390	1460	1320	1200	1090	962	851	740	625	558	462	361	279	207		
24F			26 3/4	6.37	1530	1605	1455	1315	1195	1055	935	810	690	610	505	400	305	230			
			679	69	1470	1540	1400	1260	1150	1010	899	779	664	587	486	385	293	221			
2**		14F	16 3/4	7.37	1770	1860	1680	1520	1380	1220	1080	940	795	710	585	460	355	265			
			425	79	1700	1790	1620	1460	1330	1170	1040	904	764	683	563	442	341	255			
		18F	20 3/4	8.45	2030	2130	1930	1745	1585	1400	1240	1075	915	810	670	525	405	305			
			527	91	1950	2050	1860	1680	1520	1350	1190	1030	880	779	644	505	389	293			
58 190 m	2**	24F	26 3/4	8.91	2140	2245	2035	1840	1670	1475	1305	1135	965	855	705	555	430	320			
			679	96	2060	2160	1960	1770	1610	1420	1260	1090	928	822	678	534	413	308			
		1	10F	12 3/4	5.33	1280	1345	1215	1100	1000	885	780	680	575	510	420	330	255	190		
				324	57	1230	1290	1170	1060	962	851	750	654	553	490	404	317	245	183		
	14F		16 3/4	6.08	1460	1535	1385	1255	1140	1005	890	775	655	585	480	380	290	220			
			425	65	1400	1480	1330	1210	1100	966	856	745	630	563	462	365	279	212			
	2*	18F	20 3/4	6.50	1560	1640	1480	1340	1215	1075	950	825	700	625	515	405	310	235			
			527	70	1500	1580	1420	1290	1170	1030	914	793	673	601	495	389	298	226			
24F		26 3/4	6.98	1675	1760	1590	1440	1305	1155	1020	885	755	670	550	435	335	250				
		679	75	1610	1690	1530	1380	1260	1110	981	851	726	644	529	418	322	240				
2**	14F	16 3/4	7.45	1790	1880	1700	1540	1395	1235	1090	950	805	715	590	465	360	270				
		425	80	1720	1810	1640	1480	1340	1190	1050	914	774	688	567	447	346	260				
	18F	20 3/4	8.60	2065	2170	1960	1775	1610	1425	1260	1095	930	825	680	535	415	310				
		527	93	1990	2090	1880	1710	1550	1370	1210	1050	894	793	654	514	399	298				
2**	24F	26 3/4	9.23	2215	2325	2105	1905	1725	1530	1350	1175	995	885	730	575	445	330				
		679	99	2130	2240	2020	1830	1660	1470	1300	1130	957	851	702	553	428	317				

*5 1/2" (140 mm) Centers
**9 1/2" (241 mm) Centers
All two tier and 24F high ratings not IBR approved.
Dimensions in **bold** indicate metric units.

NOTE: Rating is Btu/hr/ft (Watts/meter) of finned length (for element dimensions see page 49). Hot water ratings determined by applying correction factor to steam ratings, are for water velocities of 3 ft/sec (.91 m/s) or greater. See page 9, Chart S-1 for correction factors for water velocities other than 3 ft/sec (.91 m/s). For definition of installed height and heating effect factors, see page 11. For heating ratings at other steam pressures and/or entering air temperatures, see page 10, Table S-2.

Performance Data

Front Outlet

Table PD-10 — Ratings 4" (102 mm) Deep, Type F - Enclosure With Copper/Aluminum Elements

					Steam Capacity				Hot Water Capacity										
					Per Ft.-1 Psi at 65°F Air Per Meter - 6.895 kPa at 18.3°C Air				Btu/Hr./Ft. — At 65°F Air, Average Water Temperature Watts/Meter — At 18.3°C Air, Average Water Temperature										
Element	Fin Series Per Foot Per Meter	Tiers	Encl.	Install. Height Inches mm	EDR Sq. Ft. Sq. M	Btu/Hr./Ft. Watts/Meter	220°F	210°F	200°F	190°F	180°F	170°F	160°F	150°F	140°F	130°F	120°F	110°F	100°F
							104°C	99°C	93°C	88°C	82°C	77°C	71°C	66°C	60°C	54°C	49°C	43°C	38°C
							IBR Factor — Steam to Hot Water												
							1.05	0.95	0.86	0.78	0.69	0.61	0.53	0.45	0.40	0.33	0.26	0.20	0.15
1" CA 25 mm Copper Tube Alum. Fins Fins 3 1/4" x 3 1/4" 83 x 83 mm Thickness .0135" .34 mm	40 131 m	1	10F	12 3/4	4.54	1090	1145	1035	935	850	750	665	575	490	435	360	285	220	160
			14F	16 3/4	4.79	1150	1210	1090	990	895	795	700	610	520	460	380	300	230	170
			18F	20 3/4	4.95	1190	1250	1130	1025	930	820	725	630	535	475	390	310	240	180
			24F	26 3/4	5.13	1230	1290	1170	1060	960	850	750	650	555	490	405	320	245	185
		2*	14F	16 3/4	7.23	1735	1820	1650	1490	1355	1195	1060	920	780	695	570	450	345	260
		18F	20 3/4	7.89	1895	1990	1800	1630	1480	1310	1155	1005	850	760	625	490	380	285	
		2**	24F	26 3/4	8.14	1955	2050	1855	1680	1525	1350	1190	1035	880	780	645	510	390	295
		24F	26 3/4	8.14	1955	2050	1855	1680	1525	1350	1190	1035	880	780	645	510	390	295	
	50 164 m	1	10F	12 3/4	5.00	1200	1260	1140	1030	935	830	730	635	540	480	395	310	240	180
			14F	16 3/4	5.62	1350	1420	1280	1160	1055	930	825	715	610	540	445	350	270	200
			18F	20 3/4	6.08	1460	1535	1385	1255	1140	1005	890	775	655	585	480	380	290	220
			24F	26 3/4	6.41	1540	1615	1465	1325	1200	1060	940	815	695	615	510	400	310	230
		2*	14F	16 3/4	7.16	1720	1805	1635	1480	1340	1185	1059	910	775	690	565	445	345	260
		18F	20 3/4	8.29	1990	2090	1890	1710	1550	1375	1215	1055	895	795	655	515	400	300	
		2**	24F	26 3/4	8.75	2095	2200	1990	1800	1635	1445	1280	1110	940	840	690	545	420	315
		24F	26 3/4	8.75	2095	2200	1990	1800	1635	1445	1280	1110	940	840	690	545	420	315	
58 190 m	1	10F	12 3/4	5.25	1260	1325	1195	1085	980	870	770	665	565	505	415	330	250	190	
		14F	16 3/4	6.04	1450	1520	1380	1245	1130	1000	885	770	650	580	480	375	290	215	
		18F	20 3/4	6.66	1600	1680	1520	1375	1250	1105	975	850	720	640	530	415	320	240	
		24F	26 3/4	7.16	1720	1805	1635	1480	1340	1185	1050	910	775	690	570	445	345	260	
	2*	14F	16 3/4	7.10	1705	1790	1620	1465	1330	1175	1040	905	765	680	560	440	340	255	
	18F	20 3/4	8.46	2030	2130	1930	1745	1585	1400	1240	1075	915	810	670	530	405	305		
	2**	24F	26 3/4	9.08	2180	2290	2070	1875	1700	1505	1330	1155	980	870	720	565	435	325	
	24F	26 3/4	9.08	2180	2290	2070	1875	1700	1505	1330	1155	980	870	720	565	435	325		

*5 1/2" (140 mm) Centers
**9 1/2" (241 mm) Centers
All two tier and 24F high ratings not IBR approved.
Dimensions in bold indicate metric units.



Performance Data

Front Outlet

Table PD-11 — Ratings 4" (102 mm) Deep, Type F - Enclosure With Copper/Aluminum Elements

Element	Fin Series Per Foot	Tiers	Encl.	Install. Height Inches	EDR Sq. Ft.	Steam Capacity Per Ft.-1 Psi at 65°F Air Per Meter - 6.85 kPa at 18.3°C Air	Hot Water Capacity Btu/Hr./Ft. — At 65°F Air, Average Water Temperature												100°F		
							Watts/Meter — At 18.3°C Air				Watts/Meter — At 18.3°C Air, Average Water Temperature										100°F
							220°F	210°F	200°F	190°F	180°F	170°F	160°F	150°F	140°F	130°F	120°F	110°F	100°F	100°F	
							104°C	99°C	93°C	88°C	82°C	77°C	71°C	66°C	60°C	54°C	49°C	43°C	38°C	38°C	38°C
							IBR Factor — Steam to Hot Water														
							1.05	0.95	0.86	0.78	0.69	0.61	0.53	0.45	0.40	0.33	0.26	0.20	0.15	0.15	0.15
1 1/4" CA 32 mm Copper Tube Alum. Fins Fins 3 1/4" x 3 1/4" 83 x 83 mm Thickness .0135" .34 mm	40 131 m	1	10F	12 3/4	4.58	1100	1155	1045	945	860	760	670	585	495	440	365	285	220	165	165	
				324	49	1060	1110	1000	909	827	731	644	563	476	423	351	274	212	159	159	
			14F	16 3/4	4.83	1160	1220	1100	1000	905	800	710	615	520	465	380	300	230	175	175	
				425	52	1120	1170	1060	962	870	769	683	591	500	447	365	288	221	168	168	
			18F	20 3/4	5.00	1200	1260	1140	1030	935	830	730	635	540	480	395	310	240	180	180	
			527	54	1150	1210	1100	990	899	798	702	611	519	462	380	298	231	173	173		
		24F	26 3/4	5.17	1240	1300	1180	1065	965	855	755	655	560	495	410	320	250	185	185		
			679	56	1190	1250	1140	1020	928	822	726	630	538	476	394	308	240	178	178		
				*	14F	16 3/4	7.16	1720	1805	1635	1480	1340	1185	1050	910	775	690	565	445	345	260
						425	77	1650	1740	1570	1420	1290	1140	1010	875	745	664	543	428	332	250
				18F	20 3/4	7.77	1865	1960	1770	1605	1455	1285	1140	990	840	745	615	485	375	280	
					527	84	1790	1880	1700	1540	1400	1240	1100	952	808	716	591	466	361	269	
			2**	24F	26 3/4	8.04	1930	2025	1835	1660	1505	1330	1175	1020	870	770	635	500	385	290	
					679	87	1860	1950	1760	1600	1450	1280	1130	981	837	740	611	481	370	279	
				10F	12 3/4	4.95	1190	1250	1130	1025	930	820	725	630	535	475	390	310	240	180	
					324	53	1140	1200	1090	986	894	789	697	606	514	457	375	298	231	173	
				14F	16 3/4	5.62	1350	1420	1280	1160	1055	930	825	715	610	540	445	350	270	200	
					425	60	1300	1360	1230	1120	1010	894	793	688	587	519	428	337	260	192	
			1	18F	20 3/4	6.12	1470	1545	1395	1265	1145	1015	895	780	660	590	485	380	295	220	
					527	66	1410	1490	1340	1220	1100	976	861	750	635	567	466	365	284	212	
			24F	26 3/4	6.46	1550	1630	1470	1335	1210	1070	945	820	700	620	510	405	310	230		
				679	70	1490	1570	1410	1280	1160	1030	909	789	673	596	490	389	298	221		
	50 164 m	2*	14F	16 3/4	6.95	1670	1755	1585	1435	1300	1150	1020	885	750	670	550	435	335	250		
				425	75	1610	1690	1520	1380	1250	1110	981	851	721	644	529	418	322	240		
			18F	20 3/4	8.06	1935	2030	1840	1665	1510	1335	1180	1025	870	775	640	505	385	290		
				527	87	1860	1950	1770	1600	1450	1280	1140	986	837	745	615	486	370	279		
		2**	24F	26 3/4	8.50	2049	2140	1940	1755	1590	1410	1245	1080	920	815	675	530	410	305		
				679	91	1960	2060	1870	1690	1530	1360	1200	1040	885	784	649	510	394	293		
			10F	12 3/4	5.20	1250	1310	1190	1075	975	860	760	660	560	500	410	325	250	185		
				324	56	1200	1260	1140	1030	938	827	731	635	538	481	394	313	240	178		
			14F	16 3/4	6.04	1450	1520	1380	1245	1130	1000	885	770	650	580	480	375	290	215		
				425	65	1390	1460	1330	1200	1090	962	851	740	625	558	462	361	279	207		
		1	18F	20 3/4	6.70	1610	1690	1530	1385	1255	1110	980	855	725	645	530	420	320	240		
				527	72	1550	1620	1470	1330	1210	1070	942	822	697	620	510	404	308	231		
			24F	26 3/4	7.21	1730	1815	1645	1490	1350	1195	1055	915	780	690	570	450	345	260		
				679	78	1660	1740	1580	1430	1300	1150	1010	880	750	664	548	433	332	250		
	58 190 m	2*	14F	16 3/4	6.91	1660	1745	1575	1430	1295	1145	1010	880	745	665	550	430	330	250		
				425	74	1600	1680	1520	1380	1240	1100	971	846	716	639	529	413	317	240		
			18F	20 3/4	8.12	1950	2050	1850	1675	1520	1345	1190	1035	880	780	645	505	390	290		
				527	87	1880	1970	1780	1610	1460	1290	1140	995	846	750	620	486	375	279		
		2**	24F	26 3/4	8.75	2095	2200	1990	1800	1635	1445	1280	1110	940	840	690	545	420	315		
				679	94	2020	2120	1910	1730	1570	1390	1230	1070	904	808	664	524	404	303		

*5 1/2" (140 mm) Centers
 **9 1/2" (241 mm) Centers
 All two tier and 24F high ratings not IBR approved.
 Dimensions in bold indicate metric units.



Performance Data

Front Outlet

Table PD-12 — Ratings 6" (152 mm) Deep, Type F - Enclosures With Copper/Aluminum Elements

				Steam Capacity Per Ft.-1 Psi at 65°F Air Per Meter - 6.895 kPa at 18.3°C Air				Hot Water Capacity Btu/Hr./Ft. — At 65°F Air, Average Water Temperature Watts/Meter — At 18.3°C Air, Average Water Temperature														
Element	Fin Series Per Foot Per Meter	Tiers	Encl.	Install. Height Inches mm	EDR Sq. Ft. Sq. M	Btu/Hr./Ft. Watts/Meter	IBR Factor — Steam to Hot Water															
							220°F 104°C	210°F 99°C	200°F 93°C	190°F 88°C	180°F 82°C	170°F 77°C	160°F 71°C	150°F 66°C	140°F 60°C	130°F 54°C	120°F 49°C	110°F 43°C	100°F 38°C			
1 1/4" CA 32 mm Copper Tube Alum. Fins Fins 3 1/4" x 5 1/4" 83 x 133 mm Thickness .0135" .34 mm	40 131 m	1		12F	14 13/16	6.50	1560	1640	1480	1340	1215	1075	950	825	700	625	515	405	310	235		
					376	70	1500	1580	1420	1290	1170	1030	914	793	673	601	495	389	298	226		
				16F	18 13/16	6.75	1620	1700	1540	1395	1265	1115	990	860	730	650	535	420	325	240		
					478	73	1560	1640	1480	1340	1220	1070	952	827	702	625	514	404	313	231		
		20F	22 13/16	6.75	1620	1700	1540	1395	1265	1115	990	860	730	650	535	420	325	240				
			579	73	1560	1640	1480	1340	1220	1070	952	827	702	625	514	404	313	231				
		24F	26 13/16	6.98	1675	1760	1590	1440	1305	1155	1020	890	755	670	550	435	335	250				
			681	75	1610	1690	1530	1380	1260	1110	981	856	726	644	529	418	322	240				
	50 164 m	2*			16F	18 13/16	10.64	2555	2680	2425	2195	1990	1760	1560	1355	1150	1020	845	665	510	385	
						478	115	2460	2580	2330	2110	1910	1690	1500	1300	1110	981	813	639	490	370	
					20F	22 13/16	10.98	2635	2765	2505	2265	2055	1820	1605	1395	1185	1055	870	685	525	395	
						579	118	2530	2660	2410	2180	1980	1750	1540	1340	1140	1010	837	659	505	380	
		2**				24F	26 13/16	11.35	2725	2860	2590	2345	2125	1880	1600	1445	1225	1090	900	710	545	410
							681	122	2620	2750	2490	2260	2040	1810	1600	1390	1180	1050	865	683	524	394
						12F	14 13/16	7.37	1770	1860	1680	1520	1380	1220	1080	940	795	710	585	460	355	265
							376	79	1700	1790	1620	1460	1330	1170	1040	904	764	683	563	442	341	255
	58 190 m	1			16F	18 13/16	8.04	1930	2025	1835	1660	1505	1330	1175	1020	870	770	635	500	385	290	
						478	87	1860	1950	1760	1600	1450	1280	1130	981	837	740	611	481	370	279	
					20F	22 13/16	8.37	2010	2110	1910	1730	1570	1385	1225	1065	905	805	665	520	400	300	
						579	90	1930	2030	1840	1660	1510	1330	1180	1020	870	774	639	500	385	288	
		2*				24F	26 13/16	8.83	2120	2225	1910	1825	1655	1460	1295	1125	955	850	700	550	425	320
							681	95	2040	2140	1840	1760	1590	1400	1240	1080	918	817	673	529	409	308
						16F	18 13/16	10.48	2515	2640	2390	2160	1960	1735	1535	1330	1130	1005	830	655	505	375
							478	113	2420	2540	2300	2080	1880	1670	1480	1280	1090	966	798	630	486	361
58 190 m	2**			20F	22 13/16	11.41	2740	2875	2605	2355	2135	1890	1670	1450	1235	1095	905	710	550	410		
					579	123	2640	2760	2500	2260	2050	1820	1610	1390	1190	1050	870	683	529	394		
				24F	26 13/16	12.04	2890	3035	2745	2485	2255	1995	1760	1530	1300	1155	955	750	580	435		
					681	130	2780	2920	2640	2390	2170	1920	1690	1470	1250	1110	918	721	558	418		
	1				12F	14 13/16	7.83	1880	1875	1785	1615	1465	1295	1145	995	845	750	620	490	375	280	
						376	84	1810	1800	1720	1550	1410	1240	1100	957	813	721	596	471	361	269	
					16F	18 13/16	8.75	2100	2205	1995	1805	1640	1450	1280	1115	945	840	695	545	420	315	
						478	94	2020	2120	1920	1740	1580	1390	1230	1070	909	808	668	524	404	303	
2*				20F	22 13/16	9.25	2220	2330	2110	1910	1730	1530	1355	1175	1000	890	730	575	445	330		
					579	100	2140	2240	2030	1840	1660	1470	1300	1130	962	856	702	553	428	317		
				24F	26 13/16	9.93	2385	2505	2265	2050	1860	1645	1455	1265	1075	955	785	620	475	355		
					681	107	2290	2410	2180	1970	1790	1580	1400	1220	1030	918	755	596	457	341		
2**				16F	18 13/16	10.50	2520	2645	2395	2165	1965	1740	1535	1335	1135	1010	830	655	505	380		
					478	113	2420	2540	2300	2080	1890	1670	1480	1280	1090	971	798	630	486	365		
				20F	22 13/16	11.81	2835	2975	2695	2440	2210	1955	1730	1500	1275	1135	935	735	565	425		
					579	127	2730	2860	2590	2350	2120	1880	1660	1440	1230	1090	899	707	543	409		
2**				24F	26 13/16	12.68	3045	3195	2890	2620	2375	2100	1855	1615	1370	1220	1005	790	610	455		
					681	136	2930	3070	2780	2520	2280	2020	1780	1550	1320	1170	966	760	587	438		

*5 1/2" (140 mm) Centers
 **9 1/2" (241 mm) Centers
 All two tier and 24F high ratings not IBR approved.
 Dimensions in bold indicate metric units.



Performance Data

Front Outlet

Table PD-13 — Ratings 6" (152 mm) Deep, Type F - Enclosures With Steel Elements

Element	Fin Series Per Foot Per Meter	Tiers	Encl.	Install. Height Inches mm	EDR Sq. Ft. Sq. M	Steam Capacity Per Ft.-1 Psi at 65°F Air Per Meter - 6.895 kPa at 18.3°C Air						Hot Water Capacity Btu/Hr./Ft. — At 65°F Air, Average Water Temperature Watts/Meter — At 18.3°C Air, Average Water Temperature																		
						IBR Factor — Steam to Hot Water						220°F	210°F	200°F	190°F	180°F	170°F	160°F	150°F	140°F	130°F	120°F	110°F	100°F						
						1.05	0.95	0.86	0.78	0.69	0.61	0.53	0.45	0.40	0.33	0.26	0.20	0.15	104°C	99°C	93°C	88°C	82°C	77°C	71°C	66°C	60°C	54°C	49°C	43°C
1 1/4" Steel 32 mm Steel Tube Steel Fins Fins 1 1/2" x 5 1/4" 64 x 133 mm Thickness .027" .69 mm	52 171 m	1	12F	14 3/4	5.70	1370	1440	1300	1180	1070	950	840	725	615	545	450	355	275	205											
				375	61	1320	1380	1250	1140	1030	914	808	697	591	524	433	341	264	197											
			16F	18 3/4	6.30	1510	1590	1430	1300	1180	1040	920	800	680	605	495	390	300	225											
				476	68	1450	1530	1380	1250	1140	1000	885	769	654	582	476	375	288	216											
			20F	22 3/4	6.85	1640	1720	1560	1410	1280	1130	1000	870	735	655	540	425	325	245											
				578	74	1580	1650	1500	1360	1230	1090	962	837	707	630	519	409	313	236											
		24F	26 3/4	7.20	1730	1815	1645	1490	1350	1195	1055	915	780	690	570	450	345	260												
			679	78	1660	1740	1580	1430	1300	1150	1010	880	750	664	548	433	332	250												
		2*	16F	18 3/4	8.60	2060	2160	1960	1770	1610	1420	1260	1090	925	825	680	535	410	305											
				476	93	1980	2080	1880	1700	1550	1360	1210	1050	889	793	654	514	394	293											
			20F	22 3/4	9.25	2220	2330	2110	1910	1730	1530	1350	1175	1000	885	730	575	445	330											
				578	100	2140	2240	2030	1840	1660	1470	1300	1130	962	851	702	553	428	317											
24F	26 3/4		9.73	2335	2450	2220	2010	1820	1610	1425	1240	1050	935	770	605	465	350													
	679		105	2240	2360	2140	1930	1750	1550	1370	1190	1010	899	740	582	447	337													
20F	22 3/4	9.90	2380	2500	2260	2050	1860	1640	1450	1260	1070	950	785	620	475	355														
	578	107	2290	2400	2170	1970	1790	1580	1390	1210	1030	914	755	596	457	341														
2**	24F	26 3/4	10.41	2500	2625	2375	2150	1950	1725	1525	1325	1125	1000	825	650	500	375													
		679	112	2400	2520	2280	2070	1880	1660	1470	1270	1080	962	793	625	481	361													

*4" (102 mm) Centers
 **8" (203 mm) Centers
 24F High ratings not IBR approved.
 Dimensions in **bold** indicate metric units.



Performance Data

Top Outlet

Table PD-14 — Ratings 4" (102 mm) Deep, Type T - Enclosures With Copper/Aluminum Elements

						Steam Capacity		Hot Water Capacity													
						Per Ft.-1 Psi at 65°F Air		Btu/Hr./Ft. — At 65°F Air, Average Water Temperature													
						Per Meter - 6.895 kPa		Watts/Meter — At 18.3°C Air, Average Water Temperature													
						at 18.3°C Air															
Element	Fin Series Per Foot Per Meter	Tiers	Encl.	Install. Height Inches mm	EDR Sq. Ft. Sq. M	Btu/Hr./Ft. Watts/Meter	220°F	210°F	200°F	190°F	180°F	170°F	160°F	150°F	140°F	130°F	120°F	110°F	100°F		
							104°C	99°C	93°C	88°C	82°C	77°C	71°C	66°C	60°C	54°C	49°C	43°C	38°C		
							IBR Factor — Steam to Hot Water														
							1.05	0.95	0.86	0.78	0.69	0.61	0.53	0.45	0.40	0.33	0.26	0.20	0.15	0.15	
3/4" CA 19 mm Copper Tube Alum. Fins Fins 3 1/4" x 3 1/4" 83 x 83 mm Thickness .0135" .34 mm	40 131 m	1	10T	13 9/16	4.12	990	1049	940	850	770	685	605	525	445	395	325	255	200	150		
				344	44	952	1000	904	817	740	659	582	505	428	380	313	245	192	144		
			14T	17 9/16	4.29	1030	1080	980	885	805	710	630	545	465	410	340	270	205	155		
				466	46	990	1040	942	851	774	683	606	524	447	394	327	260	197	149		
			18T	21 9/16	4.41	1060	1115	1005	910	825	730	645	560	475	425	350	275	210	160		
				548	47	1020	1070	966	875	793	702	620	538	457	409	337	264	202	154		
			24T	27 9/16	4.58	1100	1155	1045	945	860	760	670	585	495	440	365	285	220	165		
				700	49	1060	1110	1000	909	827	731	644	563	476	423	351	274	212	159		
	50 164 m	2*	14T	17 9/16	6.52	1565	1645	1485	1345	1220	1080	955	830	705	625	515	405	315	235		
				466	70	1500	1580	1430	1290	1170	1040	918	798	678	601	495	389	303	226		
			18T	21 9/16	7.14	1715	1800	1630	1475	1340	1185	1045	910	770	685	565	445	345	255		
				548	77	1650	1730	1570	1420	1290	1140	1000	875	740	659	543	428	332	245		
			2**	24T	27 9/16	7.41	1780	1870	1690	1530	1390	1230	1085	945	800	710	585	460	355	265	
					700	80	1710	1800	1620	1470	1340	1180	1040	909	769	683	563	442	341	255	
			58 190 m	1	10T	13 9/16	4.91	1180	1240	1120	1015	920	815	720	625	530	470	390	305	235	175
						344	53	1140	1190	1080	976	885	784	692	601	510	452	375	293	226	168
	14T	17 9/16			5.25	1260	1325	1195	1085	980	870	770	670	565	505	415	330	250	190		
		466			57	1210	1270	1150	1040	942	837	740	644	543	486	399	317	240	183		
	18T	21 9/16			5.58	1340	1405	1275	1150	1045	925	815	710	605	535	440	350	270	200		
		548			60	1290	1350	1230	1110	1000	889	784	683	582	514	423	337	260	192		
24T	27 9/16	5.89			1415	1485	1345	1215	1105	975	865	750	635	565	465	370	285	210			
	700	63			1360	1430	1290	1170	1060	938	832	721	611	543	447	356	274	202			
58 190 m	2*	14T	17 9/16	6.89	1655	1740	1570	1425	1290	1140	1010	875	745	660	545	430	330	250			
			466	74	1590	1670	1510	1370	1240	1100	971	841	716	635	524	413	317	240			
		18T	21 9/16	7.81	1875	1970	1780	1610	1460	1295	1145	995	845	750	620	490	375	280			
			548	84	1800	1890	1710	1550	1400	1240	1100	957	813	721	596	471	361	269			
		2**	24T	27 9/16	8.25	1980	2080	1880	1700	1545	1365	1205	1050	890	790	655	515	395	295		
				700	89	1900	2000	1810	1640	1490	1310	1160	1010	856	760	630	495	380	284		
		58 190 m	1	10T	13 9/16	5.33	1280	1345	1215	1100	1000	885	780	680	575	510	420	330	255	190	
					344	57	1230	1290	1170	1060	962	851	750	654	553	490	404	317	245	183	
14T	17 9/16			5.75	1380	1450	1310	1185	1075	950	840	730	620	550	455	360	275	205			
	466			62	1330	1390	1260	1140	1030	914	808	702	596	529	438	346	264	197			
18T	21 9/16			6.20	1490	1565	1415	1280	1160	1030	910	790	760	595	490	385	300	225			
	548			67	1430	1500	1360	1230	1120	990	875	760	644	572	471	370	288	216			
24T	27 9/16			6.66	1600	1680	1520	1375	1250	1105	975	850	720	640	530	415	320	240			
	700			72	1540	1615	1460	1320	1200	1060	940	820	690	615	510	400	310	230			
58 190 m	2*	14T	17 9/16	7.04	1690	1775	1605	1455	1320	1165	1030	895	760	675	555	440	340	255			
			466	76	1620	1710	1540	1400	1270	1120	990	861	731	649	534	423	327	245			
		18T	21 9/16	8.20	1970	2070	1870	1695	1535	1360	1200	1045	885	790	650	510	395	295			
			548	88	1890	1990	1800	1630	1480	1310	1150	1000	851	760	625	490	380	284			
		2**	24T	27 9/16	8.81	2115	2220	2010	1820	1650	1460	1290	1120	950	845	700	550	425	315		
				700	95	2030	2140	1930	1750	1590	1400	1240	1080	914	813	673	529	409	303		

*5 1/2" (140 mm) Centers
 **9 1/2" (241 mm) Centers
 All two tier and 24T high ratings not IBR approved.
 Dimensions in bold indicate metric units.

NOTE: Rating is Btu/hr/ft (Watts/meter) of finned length (for element dimensions see page 49). Hot water ratings determined by applying correction factor to steam ratings, are for water velocities of 3 ft/sec (.91 m/s) or greater. See page 9, Chart S-1 for correction factors for water velocities other than 3 ft/sec (.91 m/s). For definition of installed height and heating effect factors, see page 11. For heating ratings at other steam pressures and/or entering air temperatures, see page 10, Table S-2.



Performance Data

Top Outlet

Table PD-15 — Ratings 4" (102 mm) Deep, Type T - Enclosures With Copper/Aluminum Elements

Element	Fin Series Per Foot Per Meter	Tiers	Encl.	Install. Height Inches mm	EDR Sq. Ft. Sq. M	Steam Capacity Per Ft.-1 Psi at 65°F Air Per Meter - 6.895 kPa at 18.3°C Air				Hot Water Capacity Btu/Hr./Ft. — At 65°F Air, Average Water Temperature Watts/Meter — At 18.3°C Air, Average Water Temperature										
						Btu/Hr./Ft. Watts/Meter	104°F 104°C	210°F 99°C	200°F 93°C	190°F 88°C	180°F 82°C	170°F 77°C	160°F 71°C	150°F 66°C	140°F 60°C	130°F 54°C	120°F 49°C	110°F 43°C	100°F 38°C	
																				1.05
1" CA 25 mm Cooper Tube Alum. Fins Fins 3 1/4" x 3 1/4" 83 x 83 mm Thickness .0135" .34 mm	40 131m	1	10T	13 9/16	4.20	1010	1060	960	870	790	695	615	535	455	405	335	260	200	150	
			14T	17 9/16	4.37	1050	1100	995	905	820	725	640	555	470	420	345	275	210	155	
			18T	21 9/16	4.50	1080	1135	1025	930	840	745	660	570	485	430	355	280	215	160	
			24T	27 9/16	4.66	1120	1175	1065	965	875	770	685	595	505	450	370	290	225	170	
		2*	14T	17 9/16	6.60	1585	1665	1505	1365	1235	1095	965	840	715	635	525	410	315	235	
		18T	21 9/16	7.16	1720	1805	1635	1480	1340	1185	1050	910	775	690	565	445	345	260		
		2**	24T	27 9/16	7.41	1780	1870	1690	1530	1390	1230	1085	945	800	710	585	460	355	265	
		10T	13 9/16	4.91	1180	1240	1120	1015	920	815	720	625	530	470	390	305	235	175		
		14T	17 9/16	5.29	1270	1335	1205	1090	990	875	775	675	570	510	420	330	255	190		
		1	18T	21 9/16	5.62	1350	1420	1280	1160	1055	930	825	715	610	540	445	350	270	200	
		24T	27 9/16	5.93	1425	1495	1355	1225	1110	985	870	755	640	570	470	370	285	215		
		2*	14T	17 9/16	6.75	1620	1700	1540	1395	1265	1120	990	860	730	650	535	420	325	245	
	18T	21 9/16	7.66	1840	1930	1750	1580	1435	1270	1120	975	830	735	605	480	370	275			
	2**	24T	27 9/16	8.08	1940	2035	1845	1670	1515	1340	1185	1030	875	775	640	505	390	290		
	10T	13 9/16	5.33	1280	1345	1215	1100	1000	885	780	680	575	510	420	330	255	190			
	1	14T	17 9/16	5.79	1390	1460	1320	1195	1085	960	850	735	625	555	460	360	280	210		
	18T	21 9/16	6.25	1500	1575	1425	1290	1170	1035	915	795	675	600	495	390	300	225			
	24T	27 9/16	6.73	1615	1695	1535	1390	1260	1115	985	855	725	645	530	420	325	240			
	2*	14T	17 9/16	6.81	1635	1715	1555	1405	1275	1130	995	865	735	655	540	425	325	245		
	18T	21 9/16	7.93	1905	2000	1810	1640	1485	1315	1160	1010	855	760	630	495	380	285			
	2**	24T	27 9/16	8.54	2050	2150	1950	1765	1600	1415	1250	1085	920	820	675	535	410	310		

*5 1/2" (140 mm) Centers
 **9 1/2" (241 mm) Centers
 All two tier and 24T high ratings not IBR approved.
 Dimensions in **bold** indicate metric units.

Performance Data Top Outlet

Table PD-16 — Ratings 4" (102 mm) Deep, Type T - Enclosures With Copper/Aluminum Elements

			Steam Capacity Per Ft.-1 Psi at 65°F Air Per Meter - 6.895 kPa at 18.3°C Air				Hot Water Capacity Btu/Hr./Ft. — At 65°F Air, Average Water Temperature Watts/Meter — At 18.3°C Air, Average Water Temperature														
Element	Fin Series Per Foot Per Meter	Tiers	Encl.	Install. Height Inches mm	EDR Sq. Ft. Sq. M	Btu/Hr./Ft. Watts/Meter	IBR Factor — Steam to Hot Water														
							220°F 104°C	210°F 99°C	200°F 93°C	190°F 88°C	180°F 82°C	170°F 77°C	160°F 71°C	150°F 66°C	140°F 60°C	130°F 54°C	120°F 49°C	110°F 43°C	100°F 38°C		
							1.05	0.95	0.86	0.78	0.69	0.61	0.53	0.45	0.40	0.33	0.26	0.20	0.15		
1 1/4" CA Copper Tube Alum. Fins Fins 3 1/4" x 3 1/4" 83 x 83 mm Thickness .0135" .34 mm	40 131 m	1	10T	13 9/16	4.25	1020	1070	970	875	795	705	620	540	460	410	335	265	205	150		
				344	46	981	1030	933	840	764	678	596	519	442	394	322	255	197	144		
			14T	17 9/16	4.41	1060	1115	1005	910	825	730	645	560	475	425	350	275	210	160		
				466	47	1029	1070	966	875	793	702	620	538	457	409	337	264	202	154		
			18T	21 9/16	4.58	1100	1155	1045	945	860	760	670	585	495	440	365	285	220	165		
				548	49	1060	1110	1000	909	827	731	644	563	476	423	351	274	212	159		
			24T	27 9/16	4.75	1140	1195	1085	970	890	785	695	605	515	455	375	295	230	170		
				700	51	1100	1150	1040	933	856	755	668	582	495	438	361	284	221	163		
		2*	14T	17 9/16	6.54	1570	1650	1490	1350	1225	1085	960	830	705	630	520	410	315	235		
				466	70	1510	1590	1430	1300	1180	1040	923	798	678	606	500	394	303	226		
			18T	21 9/16	7.12	1710	1795	1625	1470	1335	1180	1045	905	770	685	565	445	340	255		
				548	77	1640	1730	1560	1410	1280	1140	1000	870	740	659	543	428	327	245		
		2**	24T	27 9/16	7.39	1775	1865	1685	1525	1385	1225	1080	940	800	710	585	460	355	265		
				700	80	1710	1790	1620	1470	1330	1180	1040	904	769	683	563	442	341	255		
		50 164 m	1	10T	13 9/16	4.95	1190	1250	1130	1025	930	820	725	630	535	475	390	310	240	180	
					344	53	1140	1200	1090	986	894	789	697	606	514	457	375	298	231	173	
					14T	17 9/16	5.33	1280	1345	1215	1100	1000	885	780	680	575	510	420	330	255	190
						466	57	1230	1290	1170	1060	962	851	750	654	553	490	404	317	245	183
				18T	21 9/16	5.70	1370	1440	1300	1180	1070	945	835	725	615	550	450	355	275	205	
					548	61	1320	1380	1250	1140	1030	909	803	697	591	529	433	341	264	197	
			24T	27 9/16	6.02	1445	1515	1370	1240	1125	995	880	765	650	580	475	375	290	215		
				700	65	1390	1460	1320	1190	1080	957	846	736	625	558	457	361	279	207		
			2*	14T	17 9/16	6.58	1580	1660	1500	1360	1230	1090	965	835	710	630	520	410	315	235	
					466	71	1520	1600	1440	1310	1180	1050	928	803	683	606	500	394	303	226	
				18T	21 9/16	7.50	1800	1890	1620	1550	1405	1240	1100	955	810	720	595	470	360	270	
				548	81	1730	1820	1560	1490	1350	1190	1060	918	779	692	572	452	346	260		
		2**	24T	27 9/16	7.91	1900	1995	1805	1635	1480	1310	1160	1005	855	760	625	495	380	285		
				700	85	1830	1920	1740	1570	1420	1260	1120	966	822	731	601	476	365	274		
	58 190 m	1	10T	13 9/16	5.33	1280	1345	1215	1100	1000	885	780	680	575	510	420	330	255	190		
				344	57	1230	1290	1170	1060	962	851	750	654	553	490	404	317	245	183		
				14T	17 9/16	5.83	1400	1470	1330	1205	1090	965	855	740	630	560	460	365	280	210	
					466	63	1350	1410	1280	1160	1050	928	822	712	606	538	442	351	269	202	
			18T	21 9/16	6.29	1510	1585	1360	1300	1180	1040	920	800	680	605	500	390	300	225		
				548	68	1450	1520	1310	1250	1140	1000	885	769	654	582	481	375	288	216		
			24T	27 9/16	6.77	1625	1705	1545	1400	1270	1120	990	860	730	650	535	420	325	245		
				700	73	1560	1640	1490	1350	1200	1080	952	827	702	625	514	404	313	236		
			2*	14T	17 9/16	6.66	1600	1680	1520	1375	1250	1105	975	850	720	640	530	415	320	240	
					466	72	1540	1620	1460	1320	1200	1060	938	817	692	615	510	399	308	231	
				18T	21 9/16	7.62	1830	1920	1740	1575	1425	1260	1115	970	825	730	605	475	365	275	
				548	82	1760	1850	1670	1520	1370	1210	1070	933	793	702	582	457	351	264		
		2**	24T	27 9/16	8.18	1965	2065	1865	1690	1530	1355	1200	1040	885	785	650	510	395	295		
				700	88	1890	1990	1790	1620	1470	1300	1150	1000	851	755	625	490	380	284		

*5 1/2" (140 mm) Centers
 **9 1/2" (241 mm) Centers
 All two tier and 24T high ratings not IBR approved.
 Dimensions in bold indicate metric units.

Performance Data

Top Outlet

Table PD-17 — Ratings 6" (152 mm) Deep, Type T - Enclosures With Copper/Aluminum Elements

Element	Fin Series Per Foot Per Meter	Tiers	Encl.	Install. Height Inches mm	EDR Sq. Ft. Sq. M	Steam Capacity		Hot Water Capacity																									
						Per Ft.-1 Psi at 65°F Air Per Meter - 6.895 kPa at 18.3°C Air		Btu/Hr./Ft. — At 65°F Air, Average Water Temperature Watts/Meter — At 18.3°C Air, Average Water Temperature																									
								220°F 104°C	210°F 99°C	200°F 93°C	190°F 88°C	180°F 82°C	170°F 77°C	160°F 71°C	150°F 66°C	140°F 60°C	130°F 54°C	120°F 49°C	110°F 43°C	100°F 38°C													
						IBR Factor						Steam to Hot Water																					
						1.05	0.95	0.86	0.78	0.69	0.61	0.53	0.45	0.40	0.33	0.26	0.20	0.15															
1 1/4" CA 32 mm Copper Tube Alum. Fins Fins 3 1/4" x 5 1/4" 83 x 133 mm Thickness .0135" .34 mm	40 131 m	1	12T	15 9/16	6.12	1470	1545	1395	1265	1145	1015	895	780	660	590	485	380	295	220														
				395	66	1410	1490	1340	1220	1100	976	861	750	635	567	466	365	284	212														
			16T	19 9/16	6.25	1500	1575	1425	1290	1170	1035	915	795	675	600	495	390	300	225														
				497	67	1440	1520	1370	1240	1120	995	880	764	649	577	476	375	288	216														
			20T	23 9/16	6.41	1540	1615	1465	1325	1200	1060	940	815	690	615	510	400	310	230														
				598	69	1480	1550	1410	1270	1150	1020	904	784	664	591	490	385	298	221														
			24T	27 9/16	6.64	1595	1675	1515	1370	1245	1100	970	845	720	640	525	415	320	240														
				700	71	1530	1610	1460	1320	1200	1060	933	813	692	615	505	399	308	231														
		2*	16T	19 9/16	9.85	2365	2480	2245	2035	1845	1630	1440	1250	1065	945	780	615	470	355														
			497	106	2270	2380	2160	1960	1770	1570	1380	1200	1020	909	750	591	452	341															
		2**	20T	23 9/16	10.43	2505	2630	2380	2155	1955	1730	1530	1330	1125	1000	825	650	500	375														
				598	112	2410	2530	2290	2070	1880	1660	1470	1280	1080	962	793	625	481	361														
			24T	27 9/16	10.81	2595	2725	2465	2230	2025	1790	1580	1375	1165	1040	855	675	520	380														
				700	116	2500	2620	2370	2140	1950	1720	1520	1320	1120	1000	822	649	500	365														
		50 164 m	1	12T	15 9/16	7.58	1820	1910	1730	1565	1420	1255	1110	965	820	730	600	475	365	275													
					395	82	1750	1840	1660	1500	1360	1210	1070	928	789	702	577	457	351	264													
					16T	19 9/16	7.95	1910	2005	1815	1640	1490	1315	1165	1010	860	765	630	495	380	285												
						497	86	1840	1930	1740	1580	1430	1260	1120	971	827	736	606	476	365	274												
				20T	23 9/16	8.37	2010	2110	1910	1730	1565	1390	1225	1065	905	805	665	520	400	300													
					598	90	1930	2030	1840	1660	1500	1340	1180	1020	870	774	639	500	385	288													
				24T	27 9/16	8.83	2120	2225	2015	1825	1655	1460	1295	1125	955	850	700	550	425	320													
					700	95	2040	2140	1940	1760	1590	1400	1240	1080	918	817	673	529	409	308													
	2*	16T	19 9/16	10.37	2490	2615	2365	2140	1940	1720	1520	1320	1120	995	820	645	500	370															
			497	112	2390	2520	2270	2060	1870	1650	1460	1270	1080	957	789	620	481	356															
	2**	20T	23 9/16	11.41	2740	2875	2600	2355	2135	1890	1670	1450	1230	1095	905	710	550	410															
			598	123	2640	2760	2500	2260	2050	1820	1610	1390	1180	1050	870	683	529	394															
		24T	27 9/16	12.04	2890	3035	2745	2485	2255	1995	1760	1530	1300	1155	955	750	580	435															
			700	130	2780	2920	2640	2390	2170	1920	1690	1470	1250	1110	918	721	558	418															
	58 190 m	1	12T	15 9/16	8.33	2000	2100	1900	1720	1560	1380	1220	1060	900	800	660	520	400	300														
				395	90	1920	2020	1830	1650	1500	1300	1170	1020	865	769	635	500	385	288														
				16T	19 9/16	8.87	2130	2235	2025	1830	1660	1470	1300	1130	860	850	700	555	425	320													
					497	95	2050	2150	1950	1760	1600	1410	1250	1090	923	817	673	534	409	308													
			20T	23 9/16	9.41	2260	2375	2145	1945	1760	1560	1380	1200	1015	905	745	590	450	340														
				598	101	2170	2280	2060	1870	1690	1500	1330	1150	976	870	716	567	433	327														
			24T	27 9/16	10.12	2430	2550	2310	2090	1895	1675	1480	1290	1095	970	800	630	485	365														
				700	109	2340	2450	2220	2010	1820	1610	1420	1240	1050	933	769	606	466	351														
	2*	16T	19 9/16	10.64	2555	2680	2425	2195	1990	1760	1560	1355	1150	1020	845	665	510	385															
			497	115	2460	2580	2330	2110	1910	1690	1500	1300	1110	981	813	639	490	370															
	2**	20T	23 9/16	12.02	2885	3030	2740	2480	2250	1990	1760	1530	1300	1155	950	750	575	430															
			598	129	2770	2910	2640	2380	2160	1910	1690	1470	1250	1110	914	721	553	413															
		24T	27 9/16	12.91	3100	3255	2945	2665	2420	2135	1890	1645	1395	1240	1025	805	620	465															
			700	139	2980	3130	2830	2560	2330	2050	1820	1580	1340	1190	986	774	596	447															

*5 1/2" (140 mm) Centers
 **9 1/2" (241 mm) Centers
 All two tier and 24T high ratings not IBR approved.
 Dimensions in bold indicate metric units.



Performance Data

Top Outlet

Table PD-18 — Ratings 6" (152 mm) Deep, Type T - Enclosures With Steel Elements

Element	Fin Series Per Foot Per Meter	Tiers	Encl.	Install. Height Inches mm	Steam Capacity Per Ft.-1 Psi at 65°F Air Per Meter - 6.895 kPa at 18.3°C Air				Hot Water Capacity Btu/Hr./Ft. — At 65°F Air, Average Water Temperature Watts/Meter — At 18.3°C Air, Average Water Temperature												
					EDR Sq. Ft. Sq. M	Btu/Hr./Ft. Watts/Meter	IBR Factor — Steam to Hot Water														
							220°F 104°C	210°F 99°C	200°F 93°C	190°F 88°C	180°F 82°C	170°F 77°C	160°F 71°C	150°F 66°C	140°F 60°C	130°F 54°C	120°F 49°C	110°F 43°C	100°F 38°C		
1 1/4" Steel 32 mm Steel Tube Steel Fins Fins 2 1/2" x 5 1/4" 65 x 133 mm Thickness .027" .69 mm	52 171 m	1	12T	15 5/8	6.15	1480	1550	1410	1270	1150	1020	900	785	665	590	485	385	295	220		
				397	66	1420	1490	1360	1220	1110	981	865	755	639	567	466	370	284	212		
			16T	19 5/8	6.40	1540	1620	1460	1320	1200	1060	940	815	690	615	505	400	305	230		
				498	69	1480	1560	1400	1270	1150	1020	904	784	664	591	486	385	293	221		
			20T	23 5/8	6.65	1590	1670	1510	1370	1240	1100	970	840	715	635	525	410	315	235		
				600	72	1530	1610	1450	1320	1190	1060	933	808	688	611	505	394	303	226		
			24T	27 5/8	6.99	1680	1765	1595	1445	1310	1160	1025	890	755	670	555	435	335	250		
				702	75	1620	1700	1530	1390	1260	1120	986	856	726	644	534	418	322	240		
			16T	19 5/8	8.90	2140	2250	2030	1840	1670	1480	1310	1135	860	855	705	555	425	320		
				498	96	2060	2160	1950	1770	1610	1420	1260	1090	923	822	678	534	409	308		
20T	23 5/8	9.45	2270	2380	2160	1950	1770	1570	1380	1205	1020	905	750	590	455	340					
	600	102	2180	2290	2080	1880	1700	1510	1330	1160	981	870	721	567	438	327					
24T	27 5/8	9.94	2385	2505	2265	2050	1860	1645	1455	1265	1075	955	785	620	475	360					
	702	107	2290	2410	2180	1970	1790	1580	1400	1220	1030	918	755	596	457	346					
20T	23 5/8	9.85	2360	2480	2240	2030	1840	1630	1440	1250	1060	945	775	610	470	350					
	600	106	2270	2380	2150	1950	1770	1570	1380	1200	1020	909	745	587	452	337					
24T	27 5/8	10.36	2485	2610	2360	2135	1940	1715	1515	1315	1120	995	820	645	495	375					
	702	112	2390	2510	2270	2050	1870	1650	1460	1260	1080	957	789	620	476	361					

*4" (102 mm) Centers
 **8" (203 mm) Centers
 24T High ratings not IBR approved.
 Dimensions in **bold** indicate metric units.



Performance Data

Top Outlet – TA

Table PD-19 — Ratings 4" (102 mm) Deep, Type TA - Enclosures With Copper/Aluminum Elements

Element	Fin Series Per Meter	Tiers	Encl.	Install. Height Inches mm	EDR Sq. Ft. Sq. M	Steam Capacity Per Ft.-1 Psi at 65°F Air Per Meter - 6.895 kPa at 18.3°C Air			Hot Water Capacity Btu/Hr./Ft. — At 65°F Air, Average Water Temperature Watts/Meter — At 18.3°C Air, Average Water Temperature											
						Btu/Hr./Ft. Watts/Meter	1.05	0.95	0.86	0.78	0.69	0.61	0.53	0.45	0.40	0.33	0.26	0.20	0.15	
																				220°F 104°C
3/4" CA 19 mm Copper Tube Alum. Fins Fins 3 1/4" x 3 1/4" 83 x 83 mm Thickness .0135" .34 mm	40 131 m	1	10TA	13 1/16 33	4.25 46	1020 981	1070 1030	970 933	875 841	795 764	705 678	620 596	540 519	460 442	410 394	335 322	265 255	205 197	150 144	
			14TA	17 1/16 433	4.41 47	1060 1020	1115 1070	1005 966	910 875	825 793	730 702	645 620	560 538	475 457	425 409	350 337	275 264	210 202	160 154	
			18TA	21 1/16 535	4.58 49	1100 1060	1155 1110	1045 1000	945 909	860 827	760 731	670 644	585 563	495 476	440 423	365 351	285 274	220 212	165 159	
			24TA	27 1/16 687	4.75 51	1140 1100	1195 1150	1085 1040	980 942	890 856	785 755	695 668	605 582	515 495	455 438	375 361	295 284	230 221	170 163	
		2*	14TA	17 1/16 433	6.70 72	1610 1550	1690 1620	1530 1470	1385 1330	1255 1210	1110 1070	980 942	855 822	725 697	645 620	530 510	420 404	320 308	240 231	
			18TA	21 1/16 535	7.41 80	1780 1710	1870 1800	1690 1620	1530 1470	1390 1340	1230 1180	1085 1040	945 909	800 769	710 683	585 563	460 442	355 341	265 255	
		2**	24TA	27 1/16 687	7.68 83	1845 1770	1935 1860	1750 1680	1585 1520	1430 1380	1275 1230	1125 1080	980 942	830 798	740 712	610 587	480 462	370 356	275 264	
			10TA	13 1/16 332	5.08 55	1220 1170	1280 1230	1160 1120	1050 1010	950 914	840 808	745 716	645 620	550 529	490 471	400 385	315 303	245 236	185 178	
		50 164 m	1	14TA	17 1/16 433	5.45 59	1310 1260	1375 1320	1245 1200	1125 1080	914 881	805 770	695 668	590 567	525 505	430 413	340 327	260 250	195 188	
				18TA	21 1/16 535	5.83 63	1400 1350	1470 1410	1330 1280	1205 1160	1090 1050	965 928	855 822	740 712	630 606	560 538	460 442	365 351	280 269	210 202
				24TA	27 1/16 687	6.16 66	1480 1420	1555 1500	1405 1350	1270 1220	1155 1110	1020 981	900 865	785 755	665 639	590 567	490 471	385 370	295 284	220 212
				2*	14TA	17 1/16 433	7.16 77	1720 1650	1805 1740	1635 1570	1480 1420	1340 1290	1185 1140	1050 1010	910 875	775 745	690 664	565 543	445 428	345 332
	2**		18TA	21 1/16 535	8.16 88	1960 1880	2060 1980	1860 1790	1685 1620	1530 1470	1350 1300	1195 1150	1040 1000	880 846	785 755	645 620	510 490	390 375	295 284	
			24TA	27 1/16 687	8.62 93	2070 1990	2175 2090	1965 1890	1780 1710	1615 1550	1430 1380	1260 1210	1100 1060	930 894	830 798	685 659	540 519	415 399	310 298	
	58 190 m		1	10TA	13 1/16 332	5.54 60	1330 1280	1395 1340	1265 1220	1145 1100	1035 995	915 880	810 779	705 678	600 577	530 510	440 423	345 332	265 255	200 192
				14TA	17 1/16 433	6.04 65	1450 1390	1520 1460	1375 1320	1245 1200	1130 1090	1000 962	885 851	770 740	650 625	580 558	480 462	375 361	290 279	215 207
				18TA	21 1/16 535	6.54 70	1570 1510	1650 1590	1490 1430	1350 1300	1225 1180	1085 1040	960 923	830 798	705 678	630 606	520 500	410 394	315 303	235 226
				24TA	27 1/16 687	7.04 76	1690 1620	1775 1710	1605 1540	1455 1400	1320 1270	1165 1120	1030 990	895 861	760 731	675 649	560 538	440 423	340 327	250 240
			2*	14TA	17 1/16 433	7.39 80	1775 1710	1865 1790	1685 1620	1525 1470	1385 1330	1225 1180	1080 1040	940 904	800 769	710 683	585 563	460 442	355 341	265 255
				18TA	21 1/16 535	8.64 93	2075 2000	2180 2100	1970 1890	1785 1720	1620 1560	1430 1380	1265 1220	1100 1060	935 899	830 798	685 659	540 519	415 399	310 298
		2**	24TA	27 1/16 687	9.31 100	2235 2150	2345 2260	2120 2049	1920 1850	1745 1680	1540 1480	1365 1310	1185 1140	1005 966	895 861	740 712	580 558	445 428	335 322	

*5 1/2" (140 mm) Centers
 **9 1/2" (241 mm) Centers
 All two tier and 24TA high ratings not IBR approved.
 Dimensions in bold indicate metric units.

NOTE: Rating is Btu/hr/ft (Watts/meter) of finned length (for element dimensions see page 49). Hot water ratings determined by applying correction factor to steam ratings, are for water velocities of 3 ft/sec (.91 m/s) or greater. See page 9, Chart S-1 for correction factors for water velocities other than 3 ft/sec (.91 m/s). For definition of installed height and heating effect factors, see page 11. For heating ratings at other steam pressures and/or entering air temperatures, see page 10, Table S-2.



Performance Data

Top Outlet - TA

Table PD-21 — Ratings 4" (102 mm) Deep, Type TA - Enclosures With Copper/Aluminum Elements

			Steam Capacity Per Ft.-1 Psi at 65°F Air Per Meter - 6.895 kPa at 18.3°C Air				Hot Water Capacity Btu/Hr./Ft. — At 65°F Air, Average Water Temperature Watts/Meter — At 18.3°C Air, Average Water Temperature															
Element	Fin Series Per Foot Per Meter	Tiers	Encl.	Install. Height Inches mm	EDR Sq. Ft. Sq. M	IBR Factor — Steam to Hot Water																
						Btu/Hr./Ft. Watts/Meter	1.05	0.95	0.86	0.78	0.69	0.61	0.53	0.45	0.40	0.33	0.26	0.20	0.15			
						220°F	210°F	200°F	190°F	180°F	170°F	160°F	150°F	140°F	130°F	120°F	110°F	100°F				
						104°C	99°C	93°C	88°C	82°C	77°C	71°C	66°C	60°C	54°C	49°C	43°C	38°C				
1 ¼" CA 32 mm Copper Tube Alum. Fins Fins 3 ¼" x 3 ¼" 83 x 83 mm Thickness .0135" .34 mm	40	131 m	10TA	13 1/16	4.33	1040	1090	990	895	810	720	635	550	470	415	345	270	210	155			
				332	47	1000	1050	952	861	779	692	611	529	452	399	332	260	202	149			
				14TA	17 1/16	4.54	1090	1145	1035	935	850	750	665	580	490	435	360	285	220	165		
				433	49	1059	1100	995	899	817	721	639	558	471	418	346	274	212	159			
	1	18TA	21 1/16	4.75	1140	1195	1085	980	890	785	695	605	515	455	375	295	230	170				
			535	51	1100	1150	1040	942	856	755	668	582	495	438	361	284	221	163				
	2*	14TA	17 1/16	6.73	1615	1695	1535	1390	1260	1115	985	855	725	645	530	420	325	240				
			433	72	1550	1630	1480	1340	1210	1070	947	822	697	620	510	404	313	231				
	2**	24TA	27 1/16	7.64	1835	1925	1745	1580	1430	1265	1120	970	825	735	605	475	365	275				
			687	82	1760	1850	1680	1520	1380	1220	1080	933	793	707	582	457	351	264				
	1	10TA	13 1/16	5.12	1230	1290	1170	1060	960	850	750	650	555	490	405	320	245	185				
			332	55	1180	1240	1120	1020	923	817	721	625	534	471	389	308	236	178				
	1	14TA	17 1/16	5.58	1340	1405	1275	1150	1045	925	815	710	605	535	440	350	270	200				
			433	60	1290	1350	1230	1110	1000	889	784	683	582	514	423	337	260	192				
	1	18TA	21 1/16	6.00	1440	1510	1370	1240	1125	995	880	765	650	575	475	375	290	215				
			535	65	1380	1450	1320	1190	1080	957	846	736	625	553	457	361	279	207				
	2*	24TA	27 1/16	6.33	1520	1595	1445	1305	1185	1050	925	805	685	610	500	395	305	230				
			687	68	1460	1530	1390	1260	1140	1010	889	774	659	587	481	380	293	221				
	50	164 m	2*	14TA	17 1/16	6.89	1655	1735	1570	1425	1290	1140	1010	875	745	660	545	430	330	250		
					433	74	1590	1670	1510	1370	1240	1100	971	841	716	635	524	413	317	240		
2**	18TA	21 1/16	7.89	1895	1990	1800	1630	1480	1310	1155	1005	850	760	625	490	380	285					
		535	85	1820	1910	1730	1570	1420	1260	1110	966	817	731	601	471	365	274					
2**	24TA	27 1/16	8.33	2000	2100	1900	1720	1560	1380	1220	1060	900	800	660	520	400	300					
		687	90	1920	2020	1830	1650	1500	1330	1170	1020	865	769	635	500	385	288					
1	10TA	13 1/16	5.54	1330	1395	1265	1145	1035	915	810	705	600	530	430	345	265	200					
		332	60	1280	1340	1220	1100	995	880	779	678	577	510	413	332	255	192					
		14TA	17 1/16	6.12	1470	1545	1395	1265	1145	1015	895	780	660	590	485	380	295	220				
		433	66	1410	1490	1340	1220	1100	976	861	750	635	567	466	365	284	212					
1	18TA	21 1/16	6.70	1610	1690	1530	1385	1255	1110	980	855	725	645	530	420	320	240					
		535	72	1550	1620	1470	1330	1210	1070	942	822	697	620	510	404	308	231					
2*	24TA	27 1/16	7.20	1730	1815	1645	1490	1350	1195	1055	915	780	690	570	450	345	260					
		687	78	1660	1740	1580	1430	1300	1150	1010	880	750	664	548	433	332	250					
58	190 m	2*	14TA	17 1/16	7.00	1680	1765	1595	1445	1310	1160	1025	890	755	670	555	435	335	250			
				433	75	1620	1700	1530	1390	1260	1120	986	856	726	644	534	418	322	240			
2**	18TA	21 1/16	8.12	1950	2050	1850	1675	1520	1345	1190	1035	880	780	645	505	390	290					
		535	87	1880	1970	1780	1610	1460	1290	1140	995	846	750	620	486	375	279					
2**	24TA	27 1/16	8.73	2095	2200	1990	1800	1635	1445	1280	1110	940	840	690	545	420	315					
		687	94	2020	2120	1910	1730	1570	1390	1230	1070	904	808	664	524	404	303					

*5 1/2" (140 mm) Centers
 **9 1/2" (241 mm) Centers
 All two tier and 24TA high ratings not IBR approved.
 Dimensions in bold indicate metric units.



Performance Data

Top Outlet – TA

Table PD-23 — Ratings 6" (152 mm) Deep, Type TA - Enclosures With Steel Elements

Element	Fin Series Per Foot Per Meter	Tiers	Encl.	Install. Height Inches mm	EDR Sq. Ft. Sq. M	Steam Capacity Per Ft.-1 Psi at 65°F Air Per Meter - 6.895 kPa at 18.3°C Air						Hot Water Capacity Btu/Hr./Ft. — At 65°F Air, Average Water Temperature Watts/Meter — At 18.3°C Air, Average Water Temperature																		
						IBR Factor — Steam to Hot Water						220°F	210°F	200°F	190°F	180°F	170°F	160°F	150°F	140°F	130°F	120°F	110°F	100°F						
						1.05	0.95	0.86	0.78	0.69	0.61	0.53	0.45	0.40	0.33	0.26	0.20	0.15	104°C	99°C	93°C	88°C	82°C	77°C	71°C	66°C	60°C	54°C	49°C	43°C
1 1/4" Steel 32 mm Steel Tube Steel Fins Fins 2 1/2" x 5 1/4" 64 x 133 mm Thickness .027" .69 mm	52 171 m	1	12TA	15 1/4	6.50	1560	1640	1480	1340	1220	1080	950	825	700	625	515	405	310	230											
				387	70	1500	1580	1420	1290	1170	1040	914	793	673	601	495	389	298	221											
			20TA	19 1/4	6.70	1610	1690	1530	1380	1260	1110	980	850	725	645	530	420	320	240											
				489	72	1550	1620	1470	1330	1210	1070	942	817	697	620	510	404	308	231											
			24TA	23 1/4	6.90	1660	1740	1580	1430	1290	1150	1010	880	745	665	545	430	330	245											
				590	74	1600	1670	1520	1380	1240	1110	971	846	716	639	524	413	317	236											
	2*	16TA	19 1/4	9.40	2250	2360	2140	1940	1760	1550	1370	1190	1010	900	740	585	450	335												
			489	101	2160	2270	2060	1870	1690	1490	1320	1140	971	865	712	563	433	322												
		20TA	23 1/4	10.00	2400	2520	2280	2060	1870	1660	1460	1270	1080	960	790	625	480	360												
			590	108	2310	2420	2190	1980	1800	1600	1400	1220	1040	923	760	601	462	346												
		24TA	27 1/4	10.52	2525	2650	2400	2170	1970	1740	1540	1340	1135	1010	835	655	505	380												
			692	113	2430	2550	2310	2090	1890	1670	1480	1290	1090	971	803	630	486	365												
20TA	23 1/4	10.40	2490	2610	2370	2140	1940	1720	1520	1320	1120	995	820	645	495	370														
	590	112	2390	2510	2280	2060	1870	1650	1460	1270	1080	957	789	620	476	356														
24TA	27 1/4	10.94	2625	2755	2495	2260	2050	1810	1600	1390	1180	1050	865	685	525	395														
	692	118	2520	2650	2400	2170	1970	1740	1540	1340	1140	1010	832	659	505	380														

*4" (102 mm) Centers
 **8" (203 mm) Centers
 24TA High ratings not IBR approved.
 Dimensions in **bold** indicate metric units.

Performance Data

Table PD-24 — Ratings, Type 3E and E3 Enclosures With Copper/Aluminum Elements

Element	Fin Series Per Foot Per Meter	Tiers	Encl.	Install. Height Inches mm	EDR Sq. Ft. Sq. M	Steam Capacity Per Ft.-1 Psi at 65°F Air Per Meter - 6.89 kPa at 18.3°C Air		Hot Water Capacity Btu/Hr./Ft. — At 65°F Air, Average Water Temperature Watts/Meter — At 18.3°C Air, Average Water Temperature												
						1.05	0.95	0.86	0.78	0.69	0.61	0.53	0.45	0.40	0.33	0.26	0.20	0.15		
								IBR Factor — Steam to Hot Water												
								104°C	99°C	93°C	88°C	82°C	77°C	71°C	66°C	60°C	54°C	49°C	43°C	38°C
3/4" CA 19 mm			3E	9 1/8 232	3.64 39	875 841	920 885	830 798	750 721	680 654	600 577	535 514	465 447	395 380	350 337	290 279	230 221	175 168	130 125	
Copper Tube Alum. Fins	40 131 m	1	E3*	9 3/16 233	4.04 43	970 933	1020 981	920 885	835 803	755 726	670 644	590 567	515 495	435 418	390 375	320 308	250 240	195 188	145 139	
Fins 3 1/4" x 3 1/4" 83 x 83 mm			3E	9 1/8 232	4.04 43	970 933	1020 981	920 885	835 803	755 726	670 644	590 567	515 495	435 418	390 375	320 308	250 240	195 188	145 139	
Thickness .0135" .34 mm	50 164 m	1	E3*	9 3/16 233	4.48 48	1075 1030	1130 1090	1020 981	925 889	840 808	740 712	655 630	570 548	485 466	430 413	355 341	280 269	215 207	160 154	
			3E	9 1/8 232	4.27 46	1025 986	1075 1030	975 938	880 846	800 769	710 683	625 601	545 524	460 442	410 394	340 327	265 255	205 197	155 149	
	58 190 m	1	E3*	9 3/16 233	4.75 51	1140 1100	1200 1150	1085 1040	980 942	890 856	785 755	695 668	605 582	515 495	455 438	375 361	295 284	230 221	170 163	
1" CA 25 mm			3E	9 1/8 232	3.64 39	875 841	920 885	830 798	750 721	680 654	605 582	535 514	465 447	395 380	350 337	290 279	230 221	175 168	130 125	
Copper Tube Alum. Fins	40 131 m	1	E3*	9 3/16 233	4.04 43	970 933	1020 981	920 885	835 803	755 726	670 644	590 567	515 495	435 418	390 375	320 308	250 240	195 188	145 139	
Fins 3 1/4" x 3 1/4" 83 x 83 mm			3E	9 1/8 232	4.00 43	960 923	1010 971	910 875	825 793	750 721	660 635	585 563	510 490	430 413	385 370	315 303	250 240	190 183	145 139	
Thickness .0135" .34 mm	50 164 m	1	E3*	9 3/16 233	4.43 48	1065 1020	1120 1080	1010 971	915 880	830 798	735 707	650 625	565 543	480 462	425 409	350 337	275 264	215 207	160 154	
			3E	9 1/8 232	4.20 45	1010 971	1060 1020	960 923	870 837	790 760	700 673	615 591	535 514	455 438	405 389	335 322	265 255	200 192	150 144	
	58 190 m	1	E3*	9 3/16 233	4.66 50	1120 1080	1175 1130	1065 1020	965 928	875 841	775 745	685 659	595 572	505 486	450 433	370 356	290 279	225 216	170 163	
1 1/4" CA 32 mm			3E	9 1/8 232	3.68 40	885 851	930 894	840 808	760 731	690 664	610 587	540 519	470 452	400 385	355 341	290 279	230 221	180 173	130 125	
Copper Tube Alum. Fins	40 131 m	1	E3*	9 3/16 233	4.08 44	980 942	1030 990	930 894	840 808	765 736	675 649	600 577	520 500	440 423	390 375	325 313	255 245	195 188	145 139	
Fins 3 1/4" x 3 1/4" 83 x 83 mm			3E	9 1/8 232	4.00 43	960 923	1010 971	910 875	825 793	750 721	660 635	585 563	510 490	430 413	385 370	315 303	250 240	190 183	145 139	
Thickness .0135" .34 mm	50 164 m	1	E3*	9 3/16 233	4.43 48	1065 1020	1120 1080	1010 971	915 880	830 798	735 707	650 625	565 543	480 462	425 409	350 337	275 264	215 207	160 154	
			3E	9 1/8 232	4.16 45	1000 962	1050 1010	950 914	860 827	780 750	690 664	610 587	530 510	450 433	400 385	330 317	260 250	200 192	150 144	
	58 190 m	1	E3*	9 3/16 233	4.61 50	1110 1070	1165 1120	1055 1010	955 918	865 832	765 736	680 654	590 567	500 481	445 428	365 351	290 279	220 212	165 159	

*IBR does not have procedure for rating pedestal mounted enclosures.
Dimensions in **bold** indicate metric units.

NOTE: Rating is Btu/hr/ft (Watts/meter) of finned length (for element dimensions see page 49). Hot water ratings determined by applying correction factor to steam ratings, are for water velocities of 3 ft/sec (.91 m/s) or greater. See page 9, Chart S-1 for correction factors for water velocities other than 3 ft/sec (.91 m/s). For definition of installed height and heating effect factors, see page 11. For heating ratings at other steam pressures and/or entering air temperatures, see page 10, Table S-2.



Performance Data

Table PD-25 — Ratings, Type 4E, E3 and E3-2W Enclosures With Copper/Aluminum Elements

Element	Fin Series Per Foot Per Meter	Tiers	Encl.	Install. Height Inches mm	EDR Sq. Ft. Sq. M	Steam Capacity Per Ft.-1 Psi at 65°F Air Per Meter - 6.895 kPa at 18.3°C Air						Hot Water Capacity Btu/Hr./Ft. — At 65°F Air, Average Water Temperature Watts/Meter — At 18.3°C Air, Average Water Temperature																	
						IBR Factor — Steam to Hot Water						220°F	210°F	200°F	190°F	180°F	170°F	160°F	150°F	140°F	130°F	120°F	110°F	100°F					
						1.05	0.95	0.86	0.78	0.69	0.61	0.53	0.45	0.40	0.33	0.26	0.20	0.15	104°C	99°C	93°C	88°C	82°C	77°C	71°C	66°C	60°C	54°C	49°C
1 1/4" CA 32 mm Copper Tube Alum. Fins Fins 3 1/4" x 5 1/4" 83 x 133 mm Thickness .015" .38 mm	40 131 m	1	4E	9 1/8	5.41	1300	1365	1235	1120	1015	895	795	690	585	520	430	340	260	195										
				232	58	1250	1310	1190	1080	976	861	764	664	563	50	413	327	250	188										
		2	E3-2W	9 3/16	5.95	1430	1500	1360	1230	1115	985	870	760	645	570	470	370	285	215										
				233	64	1380	1440	1310	1180	1070	847	837	731	620	548	452	356	274	207										
		50	1	E3*	9 3/16	6.10	1465	1540	1390	1260	1140	1010	895	775	660	585	485	380	295	220									
					232	66	1410	1480	1340	1210	1100	971	861	745	635	563	466	365	284	212									
	164 m	2	E3-2W	8 15/16	12.08	2900	3045	2755	2495	2260	2000	1770	1535	1305	1160	955	755	580	435										
				227	130	2790	2930	2650	2400	2170	1920	1700	1480	1260	1120	918	726	558	418										
	58 190 m	1	E3*	9 1/8	6.45	1550	1630	1470	1335	1210	1070	945	820	700	620	510	405	310	230										
				232	69	1490	1570	1410	1280	1160	1030	909	789	673	596	490	389	298	221										
	1 1/4" Steel 32 mm Steel Tube Steel Fins Fins 2 1/2" x 5 1/4" 64 x 133 mm Thickness .027" .69 mm	52 171 m	1	E3*	9 3/16	7.08	1700	1785	1615	1460	1325	1175	1035	900	765	680	560	440	340	255									
					233	76	1640	1720	1550	1400	1270	1130	995	865	736	654	538	423	327	245									
2	E3-2W*	8 15/16	12.79	3070	3225	2915	2640	2395	2120	1870	1625	1380	1230	1015	800	615	460												
		227	138	2950	3100	2800	2540	2300	2040	1800	1560	1330	1180	976	769	591	442												
2	E3-2W*	9 1/8	4.90	1170	1230	1110	1010	910	810	710	620	525	465	385	305	235	175												
		232	53	1120	1180	1070	971	875	779	683	596	505	447	370	293	226	168												
2	E3-2W*	9 3/16	5.40	1290	1350	1230	1110	1010	890	790	685	580	515	425	335	255	190												
		233	58	1240	1300	1180	1070	971	856	760	659	558	495	409	322	245	183												
2	E3-2W*	8 15/16	9.70	2320	2430	2210	2000	1820	1600	1420	1230	1045	925	765	600	465	345												
		227	104	2230	2340	2120	1920	1750	1540	1360	1180	1000	889	736	577	447	332												

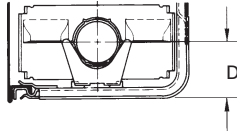
*IBR does not have procedure for rating pedestal mounted enclosures.
Dimensions in **bold** indicate metric units.

NOTE: Rating is Btu/hr/ft (Watts/meter) of finned length (for element dimensions see page 49). Hot water ratings determined by applying correction factor to steam ratings, are for water velocities of 3 ft/sec (.91 m/s) or greater. See page 9, Chart S-1 for correction factors for water velocities other than 3 ft/sec (.91 m/s). For definition of installed height and heating effect factors, see page 11. For heating ratings at other steam pressures and/or entering air temperatures, see page 10, Table S-2.

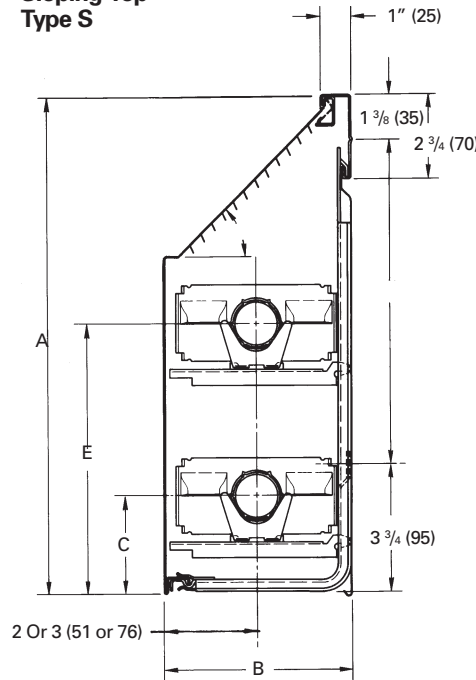
Dimensional Data

Sloping Top

Element Location For Hot Water Systems



Sloping Top Type S



Dimensions shown in () are in millimeters.

Table DD-1 — Type S — Enclosure Dimensions

Enclosure Depth	4" (102)												6" (152)							
	3 1/4" x 3 1/4" (83 x 83) Alum.												3 1/4" x 5 1/4" (83 x 133) Alum.			2 1/2" x 5 1/4" (64 x 133) Steel				
Fin Size	3/4" (19) Cu.				1" (25) Cu.				1 1/4" (32) Cu.				1 1/4" (32) Cu.			1 1/4" Steel				
Tube Size	10"	14"	18"	24"	10"	14"	18"	24"	10"	14"	18"	24"	12"	16"	20"	24"	12"	16"	20"	24"
A	(254)	(356)	(457)	(610)	(254)	(356)	(457)	(610)	(254)	(356)	(457)	(610)	(305)	(406)	(508)	(610)	(305)	(406)	(508)	(610)
B	4"	4"	4"	4"	4"	4"	4"	4"	4"	4"	4"	4"	6"	6"	6"	6"	6"	6"	6"	6"
	(102)	(102)	(102)	(102)	(102)	(102)	(102)	(102)	(102)	(102)	(102)	(102)	(152)	(152)	(152)	(152)	(152)	(152)	(152)	(152)
C Min.	2 1/4"	2 1/4"	2 1/4"	2 1/4"	2 1/2"	2 1/2"	2 1/2"	2 1/2"	2 3/4"	2 3/4"	2 3/4"	2 3/4"	2 3/4"	2 3/4"	2 3/4"	2 3/4"	2 1/2"	2 1/2"	2 1/2"	2 1/2"
	(57)	(57)	(57)	(57)	(64)	(64)	(64)	(64)	(70)	(70)	(70)	(70)	(70)	(70)	(70)	(70)	(64)	(64)	(64)	(64)
Max.	4 1/4"	4 1/4"	4 1/4"	4 1/4"	4 1/2"	4 1/2"	4 1/2"	4 1/2"	4 3/4"	4 3/4"	4 3/4"	4 3/4"	4 3/4"	4 3/4"	4 3/4"	4 3/4"	3 7/8"	3 7/8"	3 7/8"	3 7/8"
	(108)	(108)	(108)	(108)	(114)	(114)	(114)	(114)	(121)	(121)	(121)	(121)	(121)	(121)	(121)	(121)	(98)	(98)	(98)	(98)
D	2 1/4"	2 1/4"	2 1/4"	2 1/4"	2 1/2"	2 1/2"	2 1/2"	2 1/2"	2 3/4"	2 3/4"	2 3/4"	2 3/4"	2 3/4"	2 3/4"	2 3/4"	2 3/4"	2"	2"	2"	2"
	(57)	(57)	(57)	(57)	(64)	(64)	(64)	(64)	(70)	(70)	(70)	(70)	(70)	(70)	(70)	(70)	(51)	(51)	(51)	(51)
E Min.	—	6 1/4"	10 1/4"	10 1/4"	—	6 1/2"	10 1/2"	10 1/2"	—	6 3/4"	10 3/4"	10 3/4"	—	6 3/4"	10 3/4"	10 3/4"	—	6 1/2"	10 1/2"	10 1/2"
	—	(159)	(260)	(260)	—	(165)	(267)	(267)	—	(171)	(273)	(273)	—	(171)	(273)	(273)	—	(165)	(267)	(267)
Max.	—	7 3/4"	11 3/4"	11 3/4"	—	8"	12"	12"	—	8 1/4"	12 1/4"	12 1/4"	—	8 1/4"	12 1/4"	12 1/4"	—	7 7/8"	11 7/8"	11 7/8"
	—	(197)	(298)	(298)	—	(203)	(305)	(305)	—	(210)	(57)	(57)	—	(210)	(57)	(57)	—	(200)	(302)	(302)
F	4 7/8"	8 7/8"	12 7/8"	18 7/8"	4 7/8"	8 7/8"	12 7/8"	18 7/8"	4 7/8"	8 7/8"	12 7/8"	18 7/8"	6 3/4"	10 3/4"	14 3/4"	18 3/4"	6 3/4"	10 3/4"	14 3/4"	18 3/4"
	(124)	(225)	(327)	(479)	(124)	(225)	(327)	(479)	(124)	(225)	(327)	(479)	(171)	(273)	(476)	(610)	(171)	(273)	(476)	(610)

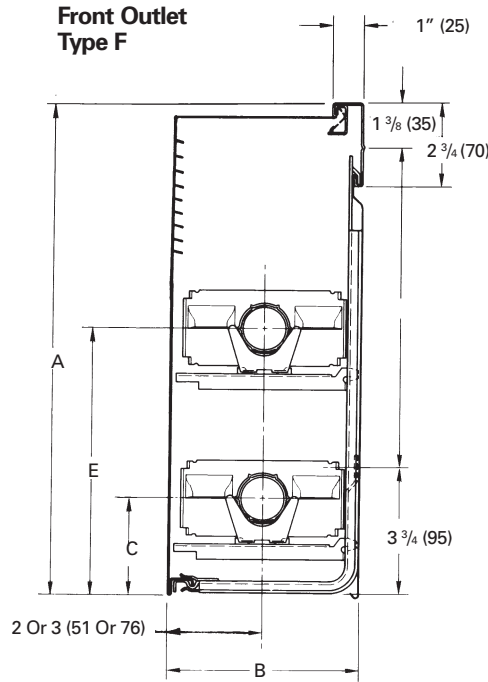
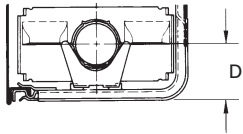
NOTE: Enclosures available in 16-gauge (1.5 mm thickness) or 14-gauge (1.9 mm thickness) steel, cleaned and phosphatized to prevent corrosion and rust creep from scratches, finished in baked, standard prime enamel finish. Also available in choice of six baked enamel finish colors.



Dimensional Data

Front Outlet

Element Location For Hot Water Systems



Dimensions shown in () are in millimeters.

Table DD-2 — Type F — Enclosure Dimensions

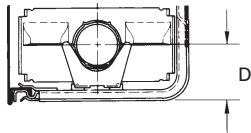
Enclosure Depth	4" (102)												6" (152)																																		
	3 1/4" x 3 1/4" (83 x 83) Alum.												3 1/4" x 5 1/4" (83 x 133) Alum.				2 1/2" x 5 1/4" (64 x 133) Steel																														
Fin Size	3/4" (19) Cu.				1" (25) Cu.				1 1/4" (32) Cu.				1 1/4" (32) Cu.				1 1/4" Steel																														
Tube Size																																															
A	10"	14"	18"	24"	10"	14"	18"	24"	10"	14"	18"	24"	12"	16"	20"	24"	12"	16"	20"	24"	16"	20"	24"	16"	20"	24"	(254)	(356)	(457)	(610)	(254)	(356)	(457)	(610)	(254)	(356)	(457)	(610)	(305)	(406)	(508)	(610)	(305)	(406)	(508)	(610)	
B	4"	4"	4"	4"	4"	4"	4"	4"	4"	4"	4"	4"	6"	6"	6"	6"	6"	6"	6"	6"	6"	6"	6"	6"	6"	6"	6"	6"	6"	6"	6"	(102)	(102)	(102)	(102)	(102)	(102)	(102)	(102)	(152)	(152)	(152)	(152)	(152)	(152)	(152)	(152)
C Min.	2 1/4"	2 1/4"	2 1/4"	2 1/4"	2 1/2"	2 1/2"	2 1/2"	2 1/2"	2 3/4"	2 3/4"	2 3/4"	2 3/4"	2 3/4"	2 3/4"	2 3/4"	2 3/4"	2 1/2"	2 1/2"	2 1/2"	2 1/2"	2 1/2"	2 1/2"	2 1/2"	2 1/2"	2 1/2"	2 1/2"	2 1/2"	(57)	(57)	(57)	(57)	(64)	(64)	(64)	(64)	(70)	(70)	(70)	(70)	(70)	(70)	(70)	(70)	(64)	(64)	(64)	(64)
Max.	4 1/4"	4 1/4"	4 1/4"	4 1/4"	4 1/2"	4 1/2"	4 1/2"	4 1/2"	4 3/4"	4 3/4"	4 3/4"	4 3/4"	4 3/4"	4 3/4"	4 3/4"	4 3/4"	3 7/8"	3 7/8"	3 7/8"	3 7/8"	3 7/8"	3 7/8"	3 7/8"	3 7/8"	3 7/8"	3 7/8"	3 7/8"	(108)	(108)	(108)	(108)	(114)	(114)	(114)	(114)	(121)	(121)	(121)	(121)	(121)	(121)	(121)	(121)	(98)	(98)	(98)	(98)
D	2 1/4"	2 1/4"	2 1/4"	2 1/4"	2 1/2"	2 1/2"	2 1/2"	2 1/2"	2 3/4"	2 3/4"	2 3/4"	2 3/4"	2 3/4"	2 3/4"	2 3/4"	2 3/4"	2"	2"	2"	2"	2"	2"	2"	2"	2"	2"	2"	(57)	(57)	(57)	(57)	(64)	(64)	(64)	(64)	(70)	(70)	(70)	(70)	(70)	(70)	(70)	(70)	(51)	(51)	(51)	(51)
E Min.	—	6 1/4"	10 1/4"	10 1/4"	—	6 1/2"	10 1/2"	10 1/2"	—	6 3/4"	10 3/4"	10 3/4"	—	6 3/4"	10 3/4"	10 3/4"	—	6 1/2"	10 1/2"	10 1/2"	—	6 1/2"	10 1/2"	—	6 1/2"	—	—	(159)	(260)	(260)	(165)	(165)	(267)	(267)	(171)	(171)	(273)	(273)	(171)	(171)	(273)	(273)	(171)	(165)	(267)	(267)	(165)
Max.	—	7 3/4"	11 3/4"	11 3/4"	—	8"	12"	12"	—	8 1/4"	12 1/4"	12 1/4"	—	8 1/4"	12 1/4"	12 1/4"	—	8 1/4"	12 1/4"	12 1/4"	—	8 1/4"	12 1/4"	—	8 1/4"	—	—	(197)	(298)	(298)	(203)	(305)	(305)	(305)	(210)	(210)	(57)	(57)	(210)	(210)	(57)	(57)	(210)	(200)	(302)	(302)	(200)
F	4 7/8"	8 7/8"	12 7/8"	18 7/8"	4 7/8"	8 7/8"	12 7/8"	18 7/8"	4 7/8"	8 7/8"	12 7/8"	18 7/8"	6 3/4"	10 3/4"	14 3/4"	18 3/4"	6 3/4"	10 3/4"	14 3/4"	18 3/4"	6 3/4"	10 3/4"	14 3/4"	6 3/4"	10 3/4"	6 3/4"	10 3/4"	(124)	(225)	(327)	(479)	(124)	(225)	(327)	(479)	(124)	(225)	(327)	(479)	(171)	(273)	(121)	(476)	(171)	(273)	(121)	(476)

NOTE: Enclosures available in 16-gauge (1.5 mm thickness) or 14-gauge (1.9 mm thickness) steel, cleaned and phosphatized to prevent corrosion and rust creep from scratches, finished in baked, standard prime enamel finish. Also available in choice of six baked enamel finish colors.

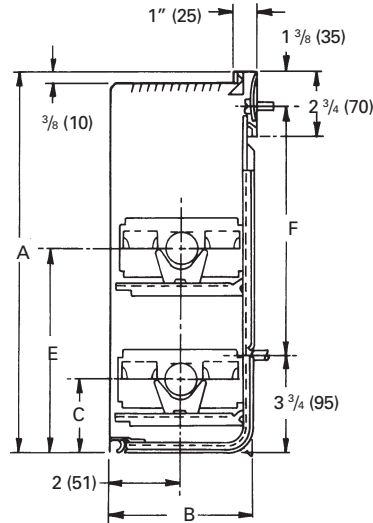
Dimensional Data

Top Outlet

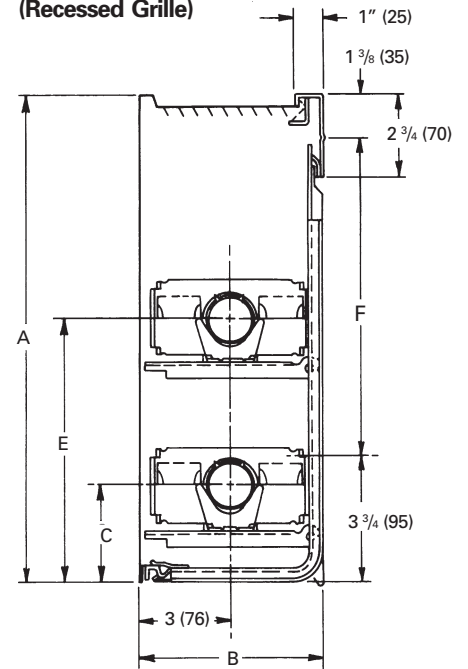
Element Location For Hot Water Systems



Top Outlet Type T — 4" Deep (Flat Top)



Top Outlet Type T — 6" Deep (Recessed Grille)



Dimensions shown in () are in millimeters.

Table DD-3 — Type T — Enclosure Dimensions

Enclosure Depth	4" (102)												6" (152)							
	3 1/4" x 3 1/4" (83 x 83) Alum.						1" (25) Cu.						3 1/4" x 5 1/4" (83 x 133) Alum.				2 1/2" x 5 1/4" (64 x 133) Steel			
Fin Size	3/4" (19) Cu.						1 1/4" (32) Cu.						1 1/4" (32) Cu.				1 1/4" Steel			
Tube Size	10"	14"	18"	24"	10"	14"	18"	24"	10"	14"	18"	24"	12"	16"	20"	24"	12"	16"	20"	24"
A	(254)	(356)	(457)	(610)	(254)	(356)	(457)	(610)	(254)	(356)	(457)	(610)	(305)	(406)	(508)	(610)	(305)	(406)	(508)	(610)
B	4"	4"	4"	4"	4"	4"	4"	4"	4"	4"	4"	4"	6"	6"	6"	6"	6"	6"	6"	6"
C Min.	2 1/4"	2 1/4"	2 1/4"	2 1/4"	2 1/2"	2 1/2"	2 1/2"	2 1/2"	2 3/4"	2 3/4"	2 3/4"	2 3/4"	2 3/4"	2 3/4"	2 3/4"	2 3/4"	2 1/2"	2 1/2"	2 1/2"	2 1/2"
	(57)	(57)	(57)	(57)	(64)	(64)	(64)	(64)	(70)	(70)	(70)	(70)	(70)	(70)	(70)	(70)	(64)	(64)	(64)	(64)
Max.	4 1/4"	4 1/4"	4 1/4"	4 1/4"	4 1/2"	4 1/2"	4 1/2"	4 1/2"	4 3/4"	4 3/4"	4 3/4"	4 3/4"	4 3/4"	4 3/4"	4 3/4"	4 3/4"	3 7/8"	3 7/8"	3 7/8"	3 7/8"
	(108)	(108)	(108)	(108)	(114)	(114)	(114)	(114)	(121)	(121)	(121)	(121)	(121)	(121)	(121)	(121)	(98)	(98)	(98)	(98)
D	2 1/4"	2 1/4"	2 1/4"	2 1/4"	2 1/2"	2 1/2"	2 1/2"	2 1/2"	2 3/4"	2 3/4"	2 3/4"	2 3/4"	2 3/4"	2 3/4"	2 3/4"	2 3/4"	2"	2"	2"	2"
	(57)	(57)	(57)	(57)	(64)	(64)	(64)	(64)	(70)	(70)	(70)	(70)	(70)	(70)	(70)	(70)	(51)	(51)	(51)	(51)
E Min.	—	6 1/4"	10 1/4"	10 1/4"	—	6 1/2"	10 1/2"	10 1/2"	—	6 3/4"	10 3/4"	10 3/4"	—	6 3/4"	10 3/4"	10 3/4"	—	6 1/2"	10 1/2"	10 1/2"
	—	(159)	(260)	(260)	—	(165)	(267)	(267)	—	(171)	(273)	(273)	—	(171)	(273)	(273)	—	(165)	(267)	(267)
Max.	—	7 3/4"	11 3/4"	11 3/4"	—	8"	12"	12"	—	8 1/4"	12 1/4"	12 1/4"	—	8 1/4"	12 1/4"	12 1/4"	—	7 7/8"	11 7/8"	11 7/8"
	—	(197)	(298)	(298)	—	(203)	(305)	(305)	—	(210)	(57)	(57)	—	(210)	(57)	(57)	—	(200)	(302)	(302)
F	4 7/8"	8 7/8"	12 7/8"	18 7/8"	4 7/8"	8 7/8"	12 7/8"	18 7/8"	4 7/8"	8 7/8"	12 7/8"	18 7/8"	6 3/4"	10 3/4"	14 3/4"	18 3/4"	6 3/4"	10 3/4"	14 3/4"	18 3/4"
	(124)	(225)	(327)	(479)	(124)	(225)	(327)	(479)	(124)	(225)	(327)	(479)	(171)	(273)	(421)	(573)	(171)	(273)	(421)	(573)

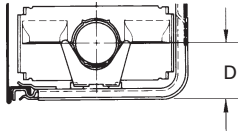
NOTE: Enclosures available in 16-gauge (1.5 mm thickness) or 14-gauge (1.9 mm thickness) steel, cleaned and phosphatized to prevent corrosion and rust creep from scratches, finished in baked, standard prime enamel finish. Also available in choice of six baked enamel finish colors.



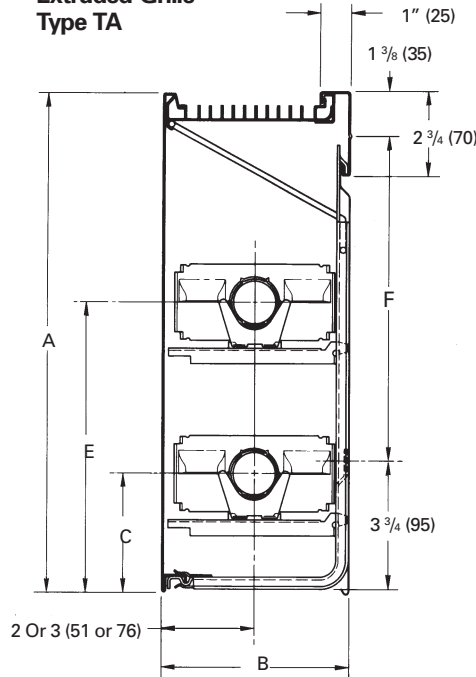
Dimensional Data

Top Outlet – TA

Element Location For Hot Water Systems



Top Outlet Extruded Grille Type TA



Dimensions shown in () are in millimeters.

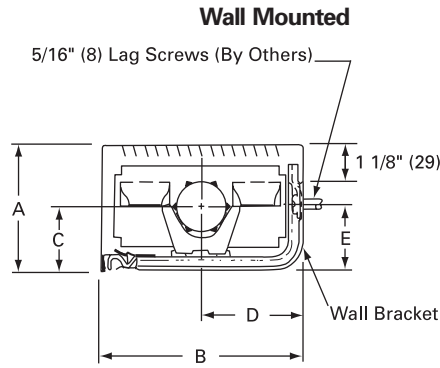
Table DD-4 — Type TA — Enclosure Dimensions

Enclosure Depth	4" (102)												6" (152)							
	3 1/4" x 3 1/4" (83 x 83) Alum.						3 1/4" x 5 1/4" (83 x 133) Alum.						2 1/2" x 5 1/4" (64 x 133) Steel							
Fin Size	1" (25) Cu.						1 1/4" (32) Cu.						1 1/4" (32) Cu.							
Tube Size	3/4" (19) Cu.				1" (25) Cu.				1 1/4" (32) Cu.				1 1/4" (32) Cu.				1 1/4" Steel			
A	10"	14"	18"	24"	10"	14"	18"	24"	10"	14"	18"	24"	12"	16"	20"	24"	12"	16"	20"	24"
	(254)	(356)	(457)	(610)	(254)	(356)	(457)	(610)	(254)	(356)	(457)	(610)	(305)	(406)	(508)	(610)	(305)	(406)	(508)	(610)
B	4"	4"	4"	4"	4"	4"	4"	4"	4"	4"	4"	4"	6"	6"	6"	6"	6"	6"	6"	6"
	(102)	(102)	(102)	(102)	(102)	(102)	(102)	(102)	(102)	(102)	(102)	(102)	(152)	(152)	(152)	(152)	(152)	(152)	(152)	(152)
C Min.	2 1/4"	2 1/4"	2 1/4"	2 1/4"	2 1/2"	2 1/2"	2 1/2"	2 1/2"	2 3/4"	2 3/4"	2 3/4"	2 3/4"	2 3/4"	2 3/4"	2 3/4"	2 3/4"	2 1/2"	2 1/2"	2 1/2"	2 1/2"
	(57)	(57)	(57)	(57)	(64)	(64)	(64)	(64)	(70)	(70)	(70)	(70)	(70)	(70)	(70)	(70)	(64)	(64)	(64)	(64)
Max.	4 1/4"	4 1/4"	4 1/4"	4 1/4"	4 1/2"	4 1/2"	4 1/2"	4 1/2"	4 3/4"	4 3/4"	4 3/4"	4 3/4"	4 3/4"	4 3/4"	4 3/4"	4 3/4"	3 7/8"	3 7/8"	3 7/8"	3 7/8"
	(108)	(108)	(108)	(108)	(114)	(114)	(114)	(114)	(121)	(121)	(121)	(121)	(121)	(121)	(121)	(121)	(98)	(98)	(98)	(98)
D	2 1/4"	2 1/4"	2 1/4"	2 1/4"	2 1/2"	2 1/2"	2 1/2"	2 1/2"	2 3/4"	2 3/4"	2 3/4"	2 3/4"	2 3/4"	2 3/4"	2 3/4"	2 3/4"	2"	2"	2"	2"
	(57)	(57)	(57)	(57)	(64)	(64)	(64)	(64)	(70)	(70)	(70)	(70)	(70)	(70)	(70)	(70)	(51)	(51)	(51)	(51)
E Min.	—	6 1/4"	10 1/4"	10 1/4"	—	6 1/2"	10 1/2"	10 1/2"	—	6 3/4"	10 3/4"	10 3/4"	—	6 3/4"	10 3/4"	10 3/4"	—	6 1/2"	10 1/2"	10 1/2"
	—	(159)	(260)	(260)	—	(165)	(267)	(267)	—	(171)	(273)	(273)	—	(171)	(273)	(273)	—	(165)	(267)	(267)
Max.	—	7 3/4"	11 3/4"	11 3/4"	—	8"	12"	12"	—	8 1/4"	12 1/4"	12 1/4"	—	8 1/4"	12 1/4"	12 1/4"	—	7 7/8"	11 7/8"	11 7/8"
	—	(197)	(298)	(298)	—	(203)	(305)	(305)	—	(210)	(57)	(57)	—	(210)	(57)	(57)	—	(200)	(302)	(302)
F	4 7/8"	8 7/8"	12 7/8"	18 7/8"	4 7/8"	8 7/8"	12 7/8"	18 7/8"	4 7/8"	8 7/8"	12 7/8"	18 7/8"	6 3/4"	10 3/4"	14 3/4"	18 3/4"	6 3/4"	10 3/4"	14 3/4"	18 3/4"
	(124)	(225)	(327)	(479)	(124)	(225)	(327)	(479)	(124)	(225)	(327)	(479)	(171)	(273)	(425)	(577)	(171)	(273)	(425)	(577)

NOTE: Enclosures available in 16-gauge (1.5 mm thickness) or 14-gauge (1.9 mm thickness) steel, cleaned and phosphatized to prevent corrosion and rust creep from scratches, finished in baked, standard prime enamel finish. Also available in choice of six baked enamel finish colors.

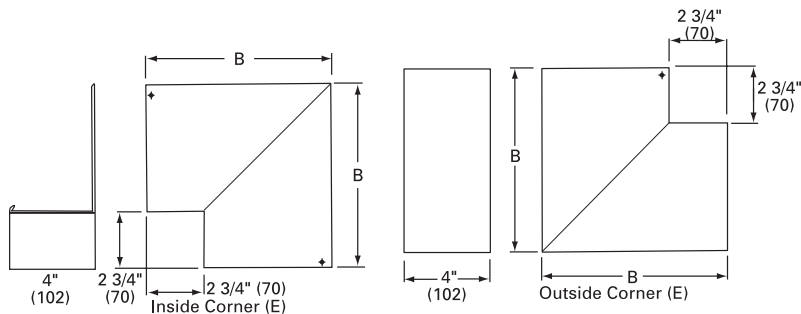
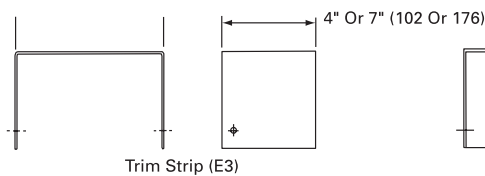
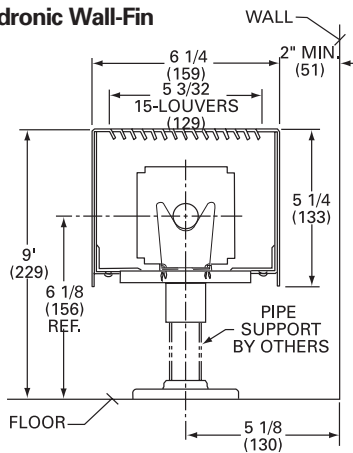
Dimensional Data

Type — E, E3 And E3-2W Dimensions



Floor Mounted

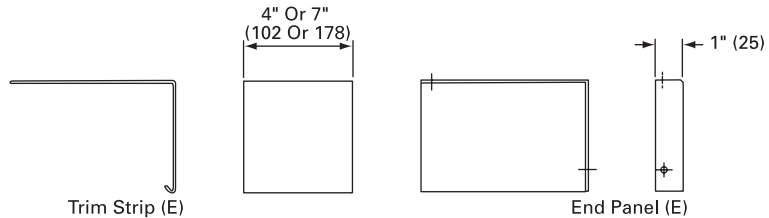
Type E3 Hydronic Wall-Fin



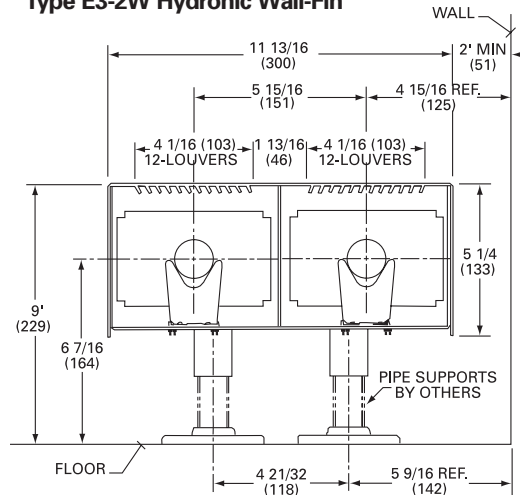
Wall Mounted

Table DD-5 — Enclosure Dimensions, Type E

Enclosure Type	3E			4E	
	3 1/4" x 3 1/4" (83 x 83) Alum.	3 1/4" x 5 1/4" (83 x 133) Alum.	2 1/2" x 5 1/4" (64 x 133) Steel	3 1/4" x 5 1/4" (83 x 133) Alum.	2 1/2" x 5 1/4" (64 x 133) Steel
Fin Size	3/4" (19) Cu.	1" (25) Cu.	1 1/4" (32) Cu.	1 1/4" (32) Cu.	1 1/4" (32) Steel
Tube Size	5 1/8" (130)	5 1/8" (130)	5 1/8" (130)	5 1/8" (130)	5 1/8" (130)
A	5 1/8" (130)	5 1/8" (130)	5 1/8" (130)	5 1/8" (130)	5 1/8" (130)
B	4" (102)	4" (102)	4" (102)	6" (152)	6" (152)
C	2 3/8" (60)	2 1/2" (64)	2 5/8" (67)	2 5/8" (67)	2" (51)
D	2" (51)	2" (51)	2" (51)	3" (76)	3" (76)
E	3 1/4" (83)	3 1/4" (83)	3 1/4" (83)	3 1/4" (83)	3 1/4" (83)



Type E3-2W Hydronic Wall-Fin



NOTE: Types E3 and E3-2W available in 16-gauge (1.5 mm thickness) only. Types 3E and 4E available in 16-gauge (1.5 mm thickness) or 14-gauge (1.9 mm thickness). All enclosures are cleaned and phosphatized to prevent corrosion and rust creep from scratches, finished in baked standard prime enamel finish. Also available in choice of six baked enamel finish colors.

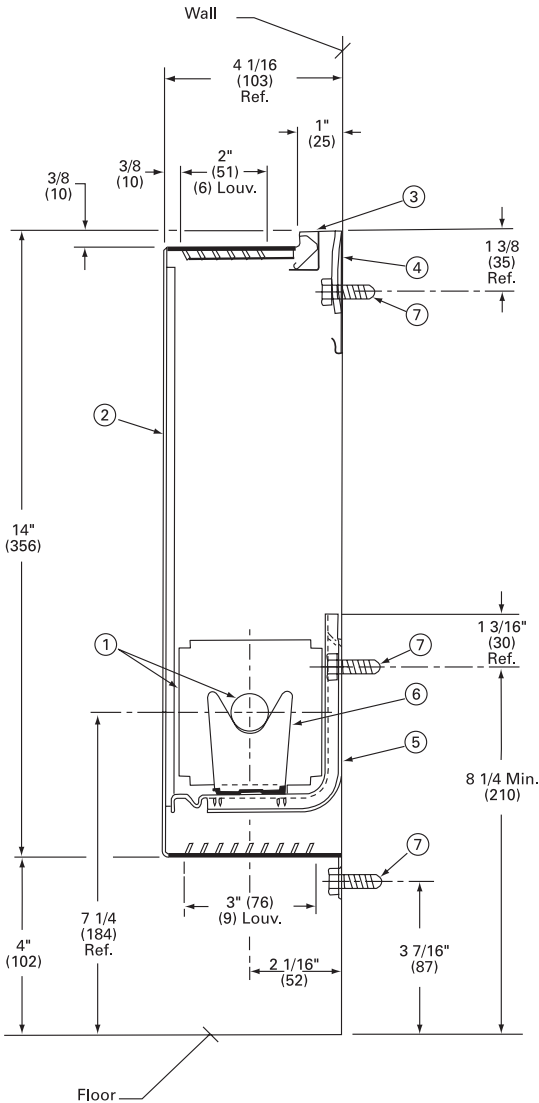
Table DD-6 — Inside and Outside Corners

Dimension	E3-2W			
	3E	4E	E3	5 1/4" (133) Fin (373)
B	6 7/8" (175)	8 7/8" (225)	9 1/8" (232)	14 11/16" (373)

Dimensions shown in () are in millimeters.

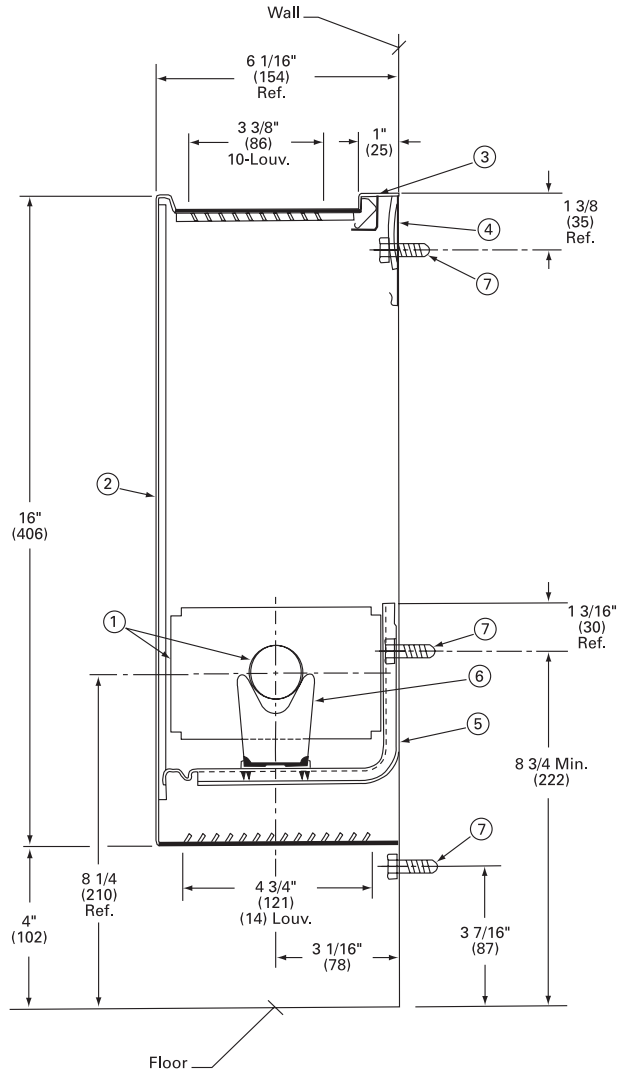
Dimensional Data

Bottom Air Inlet Grille



Type T — 4" Deep x 14" High Top Outlet Enclosure with Bottom Inlet Grille shown.

1. Heating Element with 3 1/4" x 3 1/4" size fins.
2. Front Panel with stamped sheet metal Bottom Air Inlet Grille.
3. Mounting Strip.
4. Mounting Strip Support Washer.
5. Type 4X Wall Bracket.
6. Element Cradle.
7. Mounting Fasteners by others.



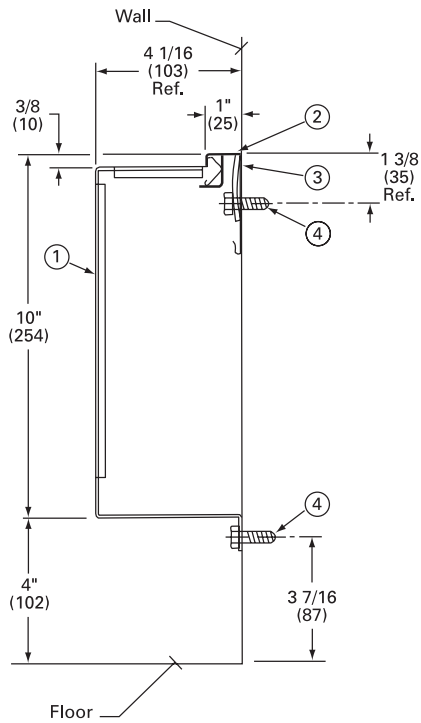
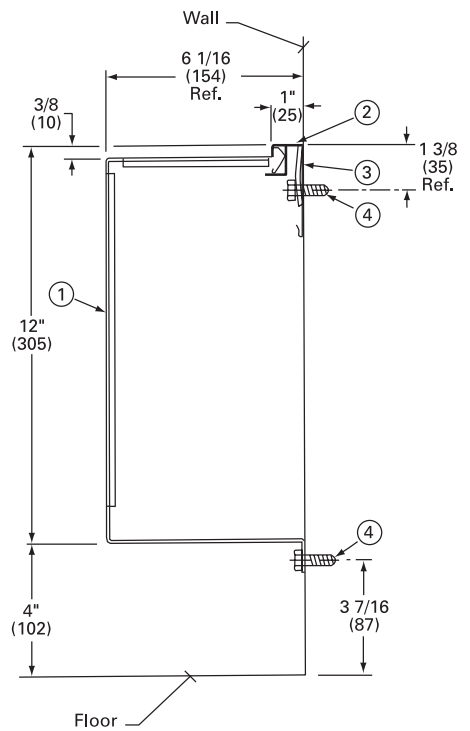
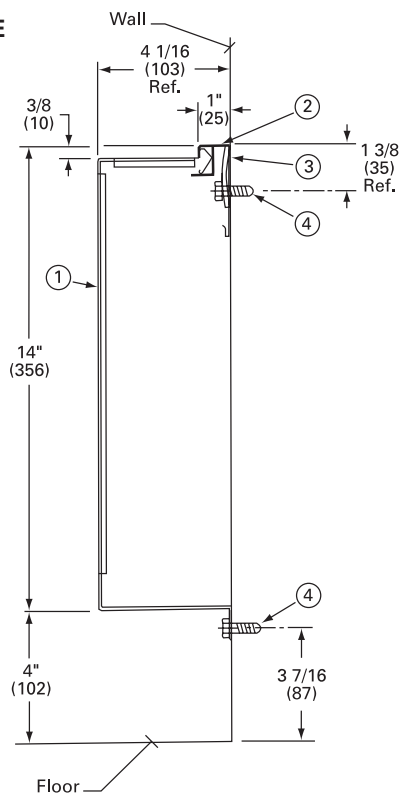
Type T — 6" Deep x 16" High Top Outlet Enclosure with Bottom Inlet Grille shown.

1. Heating Element with 3 1/4" x 5 1/4" size fins.
2. Front Panel with stamped sheet metal Bottom Air Inlet Grille.
3. Mounting Strip.
4. Mounting Strip Support Washer.
5. Type 5X Wall Bracket.
6. Element Cradle.
7. Mounting Fasteners by others.

Note: For capacity ratings, see pages 16-35 and Tables PD-4-PD-23, use correction factor of 0.90.

Dimensional Data

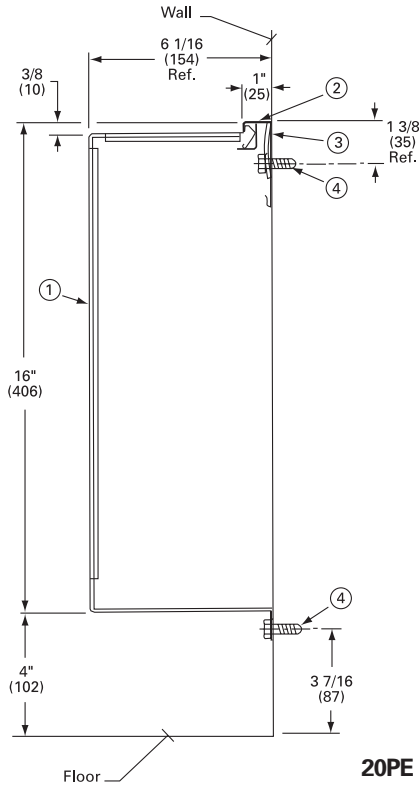
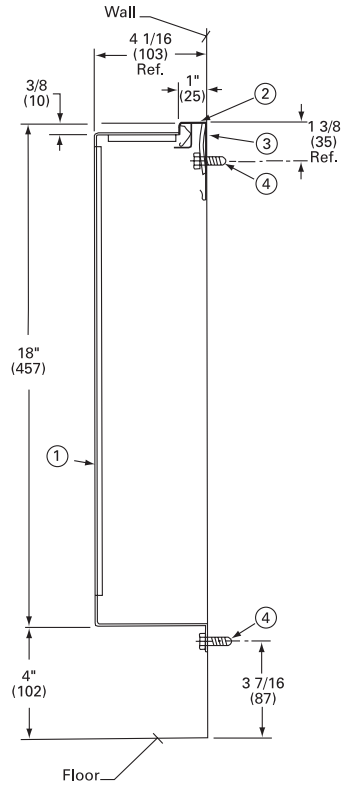
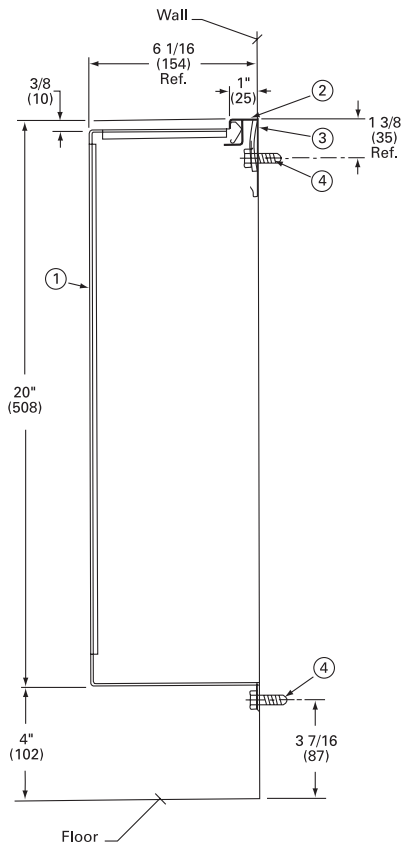
Pipe Enclosures

10PE

12PE

14PE


- 1. Enclosure
- 2. Mounting Strip
- 3. Mounting Washer
- 4. Fasteners by Others

Dimensional Data

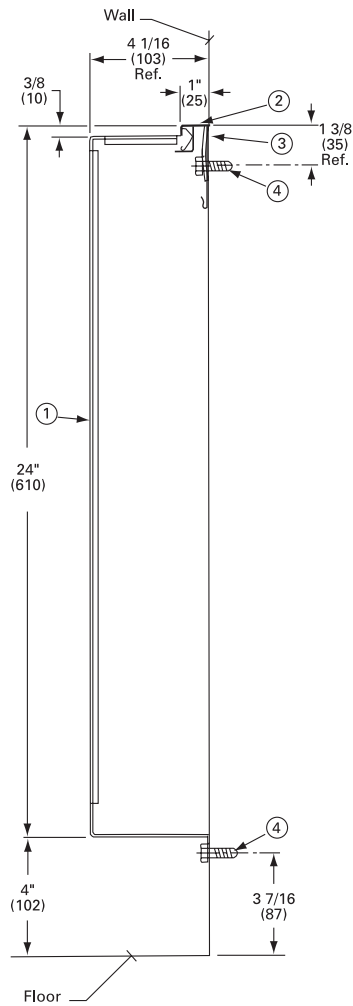
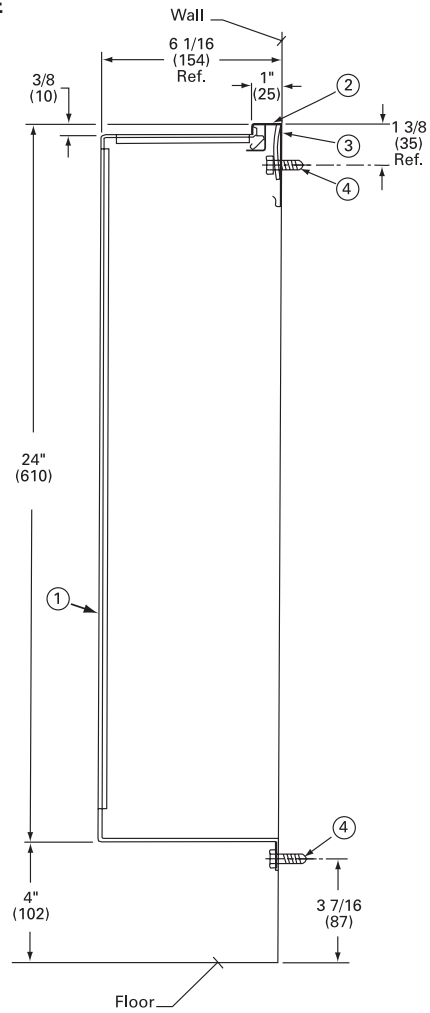
Pipe Enclosures

16PE

18PE

20PE


- 1. Enclosure
- 2. Mounting Strip
- 3. Mounting Washer
- 4. Fasteners by Others

Dimensional Data

Pipe Enclosures

24PE

24PE


- 1. Enclosure
- 2. Mounting Strip
- 3. Mounting Washer
- 4. Fasteners by Others

Dimensional Data

Element, Enclosure And Cover Length — General

The over-all length of an enclosure or cover, or of several joined together, is the same as the ordering length. Over-all length when an end panel is used is 1" (25 mm) longer than the ordering length. Over-all length when right and left end panels are used is 2" (51 mm) longer than the ordering length.

For wall-to-wall installations, use total length to the nearest 6" (152 mm) increment below the actual wall-to-wall measurement. Enclosure extensions telescope up to 4" (102 mm) to meet the wall. Access panels (6" (152 mm) or 12" (305 mm)) and 12" (305 mm) access panels with 5" x 6" (127 x 152 mm) size access door centered, provide easy access to valves and fittings and can be used for 6" (152 mm) or 12" (305 mm) runs to the wall.

$\frac{3}{4}$ " CA (19 mm) copper-aluminum elements are available in lengths of 1' (.305 m) through 8' (2.4 m) in 6" (0.15 m) increments. 1 $\frac{1}{4}$ " (32 mm) steel or 1" (25 mm) and 1 $\frac{1}{4}$ " (32 mm) copper-aluminum elements are available in lengths of 1' (.305 m) through 12' (3.7 m) in 6" (0.15 m) increments. Cabinets are available in lengths of 2' (.61 m) through 8' (2.4 m) in 6" (0.15 m) increments. Type X covers in lengths of 2' (.61 m) through 8' (2.4 m) in 6" (0.15 m) increments, 24" (610 mm) high cabinets in lengths of 2' (.61 m) through 8' (2.4 m) in 6" (0.15 m) increments.

Elements

Assume an 18' (5.5 m) of 1 $\frac{1}{4}$ " (32 mm) steel, Series 52 element is required for capacity needed. Unions will be used for joining sections of the element along with supply and return connections at the ends. Two 9' (2.7 m) lengths of element will be required, with one joint between them. Total length of the installed assembly will be: 18' (5.5 m) (element length) + union joint + lengths of supply and return connections.

Enclosures

With elements selected to meet capacity needs, assume enclosures will be selected to cover elements and piping connections required. Since enclosures are available in 6" (0.15 m) increments, 19' (2.7 m) will be used to cover the above assembly. Two 6 $\frac{1}{2}$ ' (2 m) and one 6' (1.8 m) enclosure, 6 brackets (2 per enclosure or 1 every three feet (.9m) will be required. The overall length, including right and left end panels, is 19' (2.7 m) + 2" (.05 m) = 19' 2" (2.75 m).

Wall-To-Wall Installations

To make a wall-to-wall installation with a total length of 20' 4 $\frac{1}{2}$ " (6.2 m), the enclosure selection would change. In addition to 20' (6.1 m) of enclosure, two 5" (127 mm) enclosure extensions would be required to accommodate the odd 4 $\frac{1}{2}$ " (114 mm) dimension. Four 5' (1.5 m) enclosures and eight enclosure brackets would be needed.

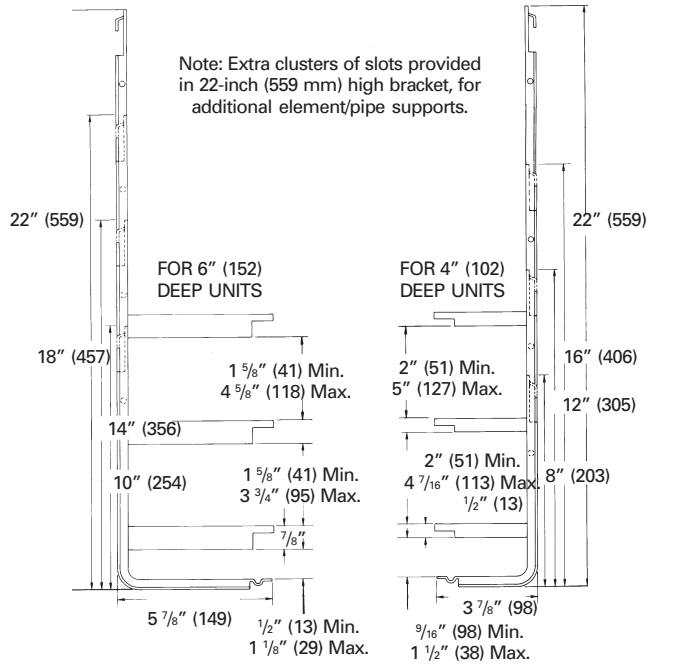
Type X Covers And Type E Covers

Type X or Type E covers are normally specified to cover only the heating elements. For an 18' (5.5 m) of element, three 6' (1.8 m) lengths of Type X or Type E covers would be necessary. Type X and Type E covers are supported at the back and bottom front by wall brackets.

Dimensional Data

Standard Cabinet And Element Mounting Locations

Figure DD-1 — Element and Pipe Support Spacing



For use with 1 1/4" OD copper, 3 1/2" x 5 1/4" size aluminum fins and 1 1/4" OD steel tube, 2 1/2" x 5 1/4" steel fins.

For use with 3/4", 1" & 1 1/4" OD copper tube, 3 1/4" x 3 1/4" size aluminum fin elements.

Figure DD-2 — 4" (102 mm) Deep Enclosures

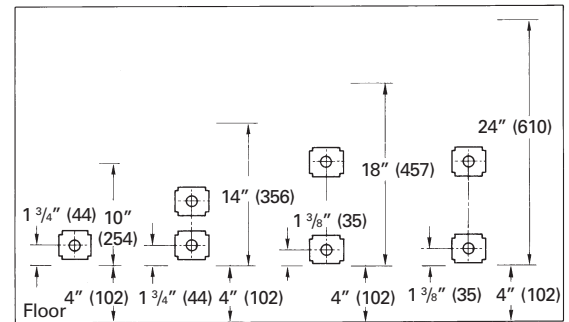


Figure DD-3 — 6" (152 mm) Deep Enclosures

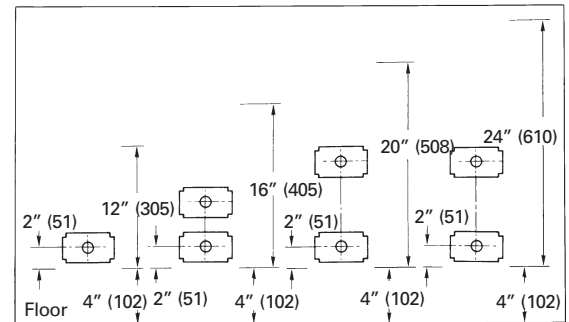
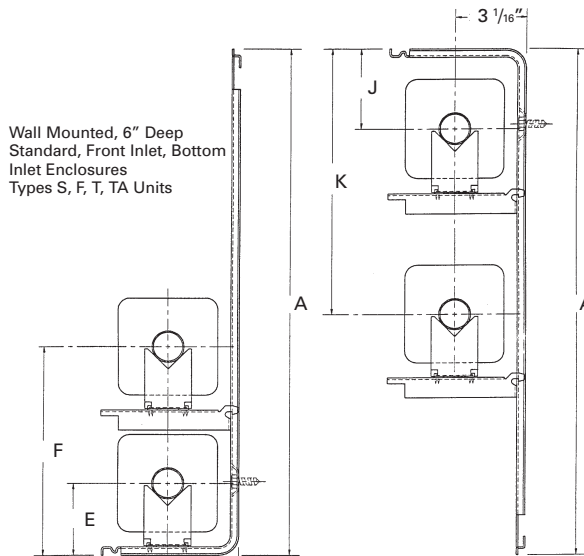


Figure DD-4 — 6" (152 mm) Deep Enclosures



Wall Mounted, 6" Deep Standard, Front Inlet, Bottom Inlet Enclosures Types S, F, T, TA Units

Wall Mounted, — Inverted, 6" Deep Standard Enclosures Type S, F, T (Type TA Not Available)

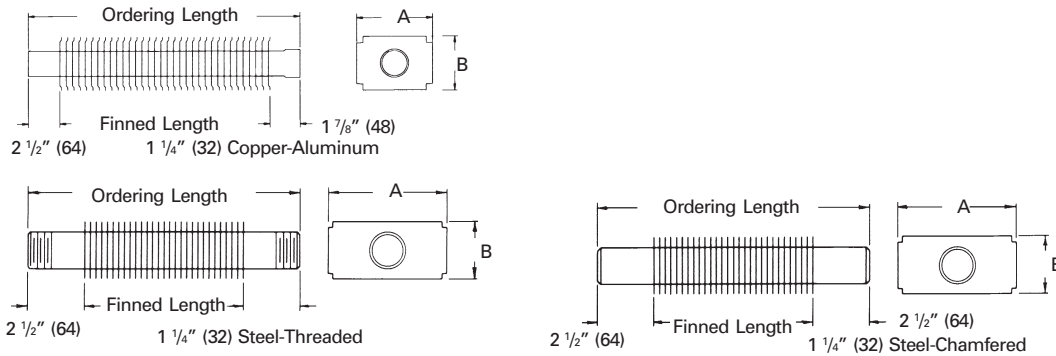
Enclosure Height	Tube		F		J		K		
	A	Size	E	Min.	Max.	Min.	Max.	Min.	Max.
12" (305)	10" (254)								
16" (406)	14" (356)	3/4 CA	2 3/16 (71)	8 3/16 (208)	8 7/16 (224)	2 5/16 (65)	3 13/16 (97)	N/A	N/A
20" (508)	18" (457)	(19)						7 13/16 (198)	
24" (610)	22" (559)							10 3/16 (262)	11 13/16 (300)
12" (305)	10" (254)				N/A				
16" (406)	14" (356)	1 CA	3	8 11/16 (221)		2 3/4 (67)	3 5/8 (92)	N/A	N/A
20" (508)	18" (457)	(25)	(76)		9 (229)			10 7/16 (257)	
24" (610)	22" (559)							10 1/16 (257)	11 5/8 (295)
12" (305)	10" (254)				N/A				
16" (406)	14" (356)	1 1/4 CA	3 3/8 (86)		N/A	2 9/16 (65)	3 7/8 (97)	N/A	N/A
20" (508)	18" (457)	(32)	(79)					10 11/16 (271)	
24" (610)	22" (559)							10 (254)	11 7/16 (265)
12" (305)	10" (254)				N/A	N/A			
16" (406)	14" (356)	1 1/4 ST	3 3/8 (86)			2 5/8 (67)	3 1/4 (83)	N/A	N/A
20" (508)	18" (457)	(32)	(86)		11 7/16 (302)	13 3/16 (340)		10 1/2 (267)	
24" (610)	22" (559)							9 3/4 (248)	11 1/4 (286)
12" (305)	10" (254)								
16" (406)	14" (356)	2 ST	3 7/8 (98)			2 3/4 (67)	N/A	N/A	N/A
20" (508)	18" (457)	(51)	(98)					9 3/8 (238)	10 (254)
24" (610)	22" (559)				12 3/8 (314)	13 7/8 (352)		9 1/4 (235)	10 3/4 (273)

For use with 3/4" OD copper tube, 4 1/4" x 3 5/8" aluminum fins and 1" & 1 1/4" OD copper tube, 4 1/4" x 4 1/4" aluminum fins and 1 1/4" OD steel tube, 4 1/4" x 4 1/4" steel fins.

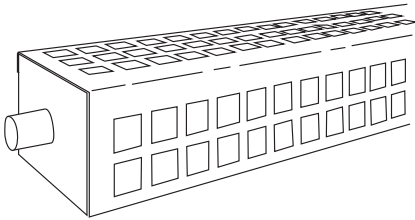
Dimensions shown in () are in millimeters.

Dimensional Data

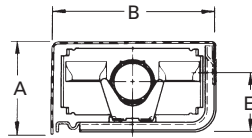
Element Dimensions – Table DD-7



TYPE X ENCLOSURE



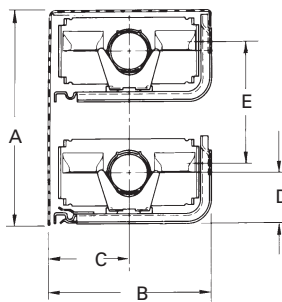
Type X Enclosure — One Row of Element, Wall Mounted – Table DD-8



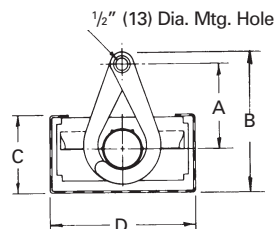
TYPE X ENCLOSURE WALL HANGER AND CEILING HANGER

Type X enclosure ratings are 3 percent less than bare element ratings. Made of 18-gauge (1.2 mm thickness) steel, cleaned, phosphatized and finished in standard prime baked enamel finish. Also available in choice of six baked enamel finish colors.

Type X Enclosure — Two Rows of Elements, Wall Mounted – Table DD-9



Type CS Enclosure — One Row of Element, Ceiling Mounted – Table DD-10



Dimensions shown in () are in millimeters

Dimensional Data

Table DD-7 — Wall Fin Element Dimensions

Dimension	$\frac{3}{4}$ " (19), 1" (25 mm) Or 1 $\frac{1}{4}$ " (32)	1 $\frac{1}{4}$ " (32)	1 $\frac{1}{4}$ " (32)
	Copper Aluminum Series 40-50-58	Copper Aluminum Series 40-50-58	Steel Series 52
A	3 $\frac{1}{4}$ " (83)	5 $\frac{1}{4}$ " (133)	5 $\frac{1}{4}$ " (133)
B	3 $\frac{1}{4}$ " (83)	3 $\frac{1}{4}$ " (83)	2 $\frac{1}{2}$ " (64)

Table DD-8

Enclosure Type	4x	5x
	3 $\frac{1}{4}$ " (83) Fin	5 $\frac{1}{4}$ " (133) Fin
Dimension	4 $\frac{5}{8}$ " (117)	4 $\frac{5}{8}$ " (117)
A	4" (102)	6" (152)
B	3 $\frac{1}{4}$ " (83)	3 $\frac{1}{4}$ " (83)
E		

Table DD-9

Enclosure Type	10x	12x	11x	13x
	3 $\frac{1}{4}$ " (83) Fin		5 $\frac{1}{4}$ " (133) Fin	
Dimension	10 $\frac{5}{8}$ " (270)	12 $\frac{5}{8}$ " (321)	10 $\frac{5}{8}$ " (270)	12 $\frac{5}{8}$ " (321)
A	4" (102)	4" (102)	6" (152)	6" (152)
B	2" (51)	2" (51)	3" (76)	3" (76)
C	2 $\frac{1}{2}$ " (64)	2 $\frac{1}{2}$ " (64)	2 $\frac{3}{4}$ " (70)	2 $\frac{3}{4}$ " (70)
D	6" (152)	8" (203)	6" (152)	8" (203)
E				

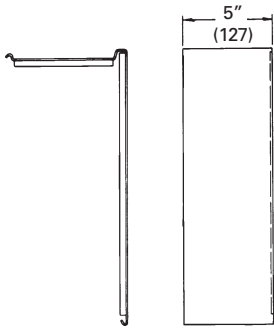
Table DD-10

Dimension	3 $\frac{1}{4}$ " (83) CA	5 $\frac{1}{4}$ " (83) CA	5 $\frac{1}{4}$ " (133) S
	A	3 $\frac{5}{8}$ " (92)	3 $\frac{1}{2}$ " (89)
B	5 $\frac{5}{8}$ " (143)	5 $\frac{1}{2}$ " (140)	5" (127)
C	3 $\frac{7}{8}$ " (98)	3 $\frac{7}{8}$ " (98)	3 $\frac{7}{8}$ " (98)
D	3 $\frac{3}{4}$ " (95)	5 $\frac{3}{4}$ " (146)	5 $\frac{3}{4}$ " (146)

CA — Copper Aluminum Element
S — All Steel Element

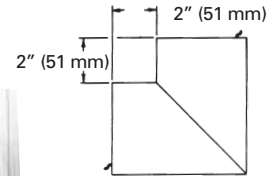
Options

Type T — Top Outlet Wall Fin Enclosure Shown

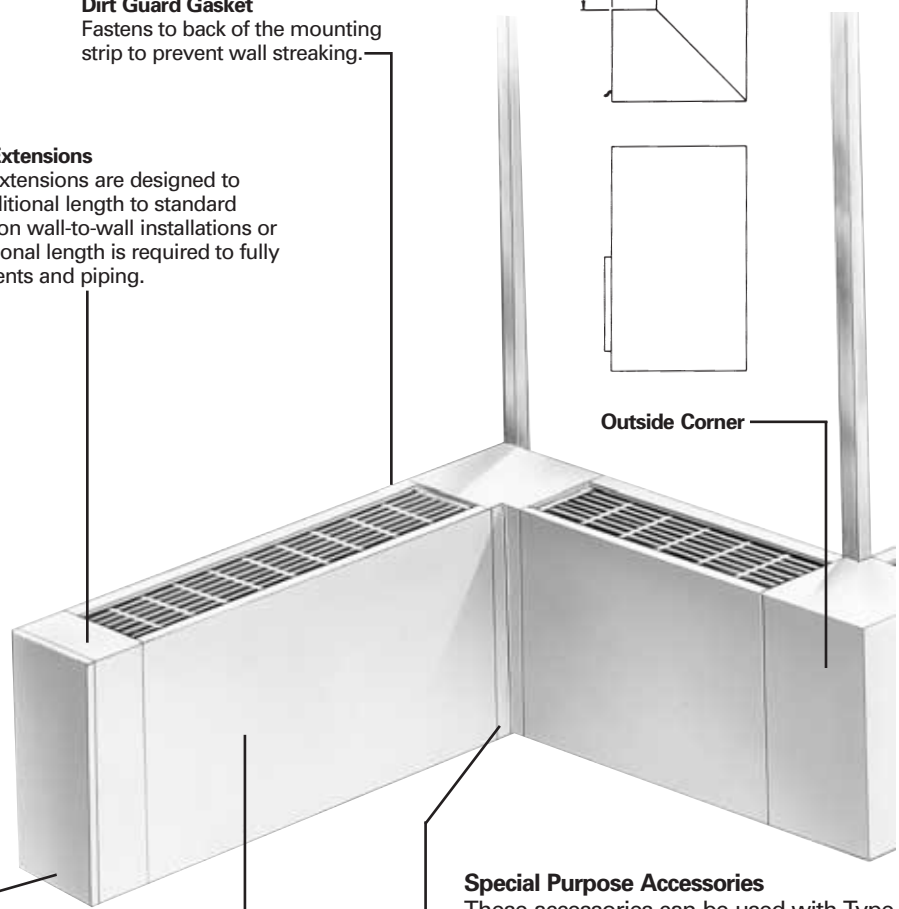


Dirt Guard Gasket
Fastens to back of the mounting strip to prevent wall streaking.

Enclosure Extensions
Enclosure extensions are designed to provide additional length to standard enclosures on wall-to-wall installations or when additional length is required to fully cover elements and piping.



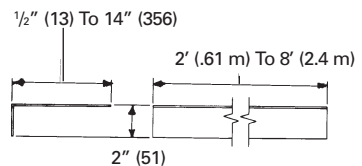
Outside Corner



Enclosure

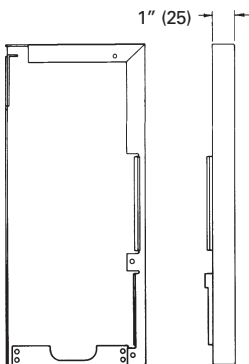
Special Purpose Accessories
These accessories can be used with Type S, F, T and TA enclosures.

Sill Extension

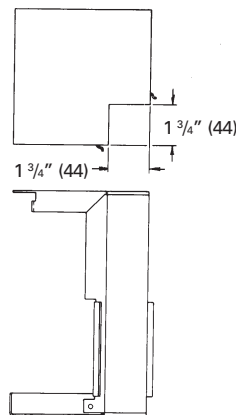


Sill extensions are used to extend the top of the cabinet back to the wall or window sill. They can add up to 14 inches (356 mm) of continuous surface to the top of the unit.

The sill extension is a separate angle piece and is to be installed at the same time as the mounting strip. The front 90-degree edge of the sill extension should be butted up to the back side of the mounting strip.



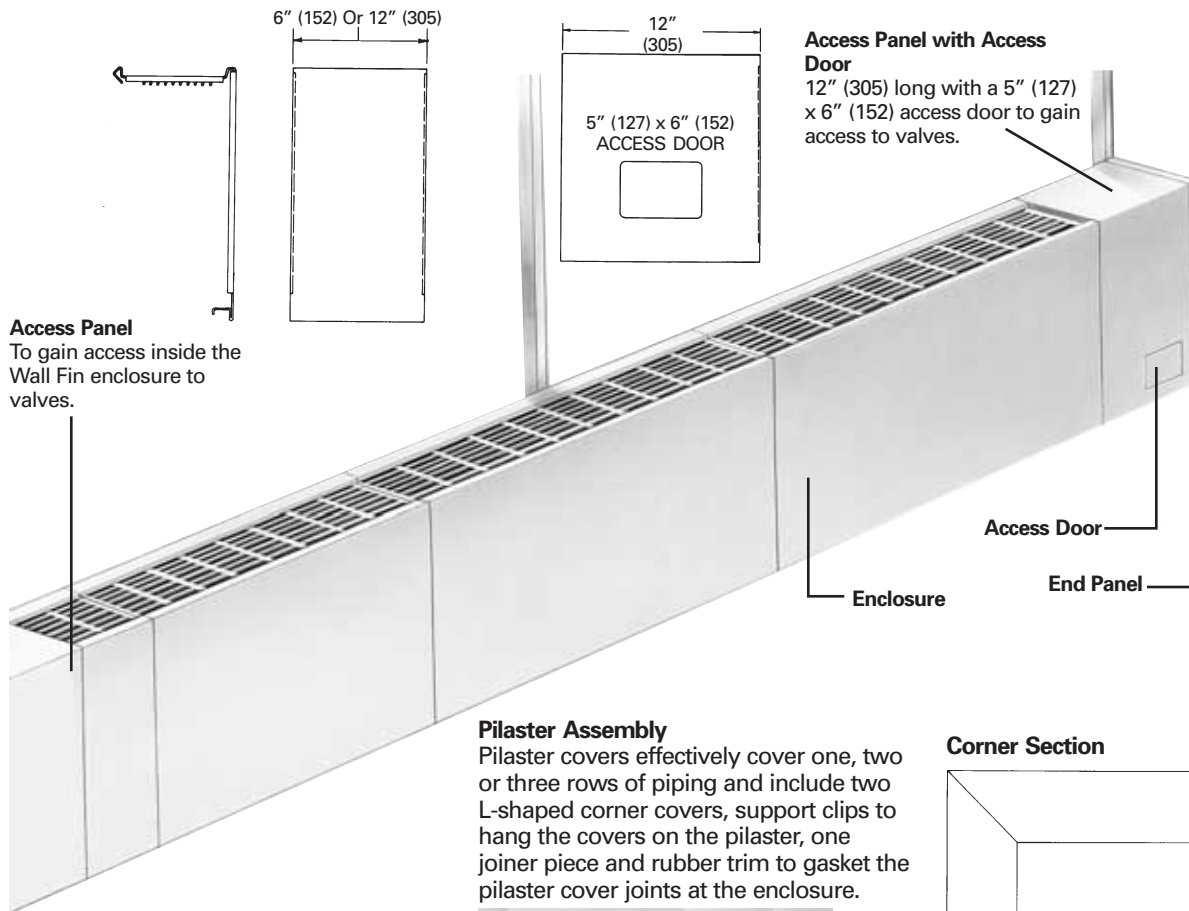
End Panel



Inside Corner

Dimensions shown in () are in millimeters.

Options



Pilaster Assembly
Pilaster covers effectively cover one, two or three rows of piping and include two L-shaped corner covers, support clips to hang the covers on the pilaster, one joiner piece and rubber trim to gasket the pilaster cover joints at the enclosure.



Corner Section

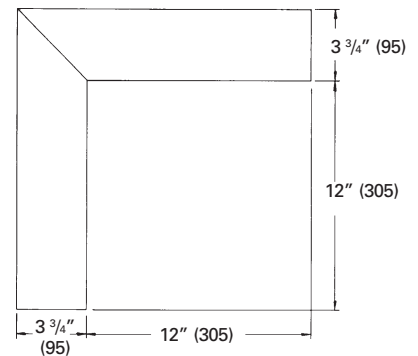
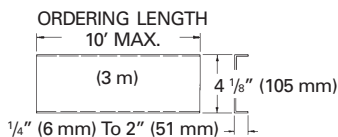


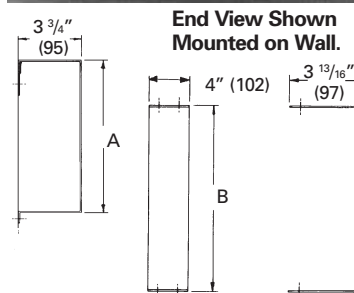
Table O-1 — Pilaster Assembly Dimensions

Dimension	No. 5	No. 11	No. 17
A	5" (127)	11" (279)	17" (432)
B	5 1/8" (130)	11 1/8" (283)	17 1/8" (435)

Mullion Channel



Mullion channels are used on panel walls or curtain walls where the wall studs (or mullions) are more than four feet apart and project into the room. Because of the weight of the wall fin unit and the lack of strength in the wall construction, mullion channels are used to provide support between the wall studs. The channels fill the space between the wall fin cabinet and the panel wall or curtain wall.



Pilaster Joiner Piece

Dimensions shown in () are in millimeters.



Mechanical Specifications

General

The contractor shall furnish and install Trane wall fin as shown on the plans. Ratings shall be IBR approved. Units shall be installed in a neat and workmanlike manner in accordance with specifications and manufacturer recommendations.

Heating Elements

Element types, as indicated on plans, shall have integral fin collars which space the fins and provide fin-to-tube surface firmly bonded by mechanical expansion of the tube to ensure durability, eliminate noise from loose fins and assure performance at cataloged ratings. Elements shall be positively positioned front-to-back, with provisions for silent horizontal expansion and contraction.

Enclosures

Enclosures shall be as scheduled on the plans, constructed of 16-gauge 1.5 mm thickness, or optional 14-gauge 1.9 mm thickness steel and shall mount into a continuous roll-formed captive channel mounting strip which permits hinge-type mounting and access at the top and invisible fastening onto rigidized, 14-gauge (1.9 mm thickness) steel enclosure brackets at the bottom. Enclosure brackets shall be spaced at not more than four-foot (1.2 m) intervals.

Front panels shall be individually removable to facilitate cleaning, servicing or replacement. All accessories shall fasten to the enclosure assembly in a manner which prevents contact with the back wall during installation.

Cabinet air outlets of stamped sheet metal or the manufacturer shall supply a bar type extruded aluminum grille to provide strong linear styling.

Type 3E and 4E enclosures shall be 16-gauge (1.5 mm thickness) or 14-gauge (1.9 mm thickness) steel. Type E3 and E3-2W enclosures shall be 16-gauge steel.

Type X and CS enclosures shall be 18-gauge (1.2 mm) steel with stamped square outlet openings. Enclosures to have smooth edges on all sides.

Pipe Enclosures

Pipe enclosures shall be as scheduled on the plans, constructed of solid (16-gauge 1.5 mm thickness) steel or optional (14-gauge 1.9 mm thickness) steel and shall mount into a continuous roll-formed captive channel mounting strip which permits hinge-type mounting and access at the top and fastening at the bottom with visible fasteners by others. Front panels shall be solid metal top and bottom, one piece wrap around and be individually removable to facilitate servicing or replacement.

Standard Finish

All enclosures, mounting strips and accessories are cleaned, phosphatized and painted with one coat of prime, baked enamel finish as standard.

Other Color Finishes

Other baked-on enamel color finishes available as standard shall be chosen from Color Selection Chart UNT-S-10.

Accessories And Options

End panels, inside and outside corners and enclosure extensions shall be die-formed and shall lock to enclosure assembly without visible fasteners.

Dampers (hydronic units only) shall reduce heating capacity up to 70 percent when closed and shall be factory mounted on the element. The control

dial shall be jam-proof and have a mechanism which prevents damage to the dial or damper. As an alternate, the contractor shall furnish and install control valves and appropriate access.

Access panels shall be installed where valves, balancing cocks or traps are indicated on the plans.

The 3E and 4E wall mounted element covers (16-gauge (1.5 mm thickness) or 14-gauge (1.9 mm thickness) steel) and accessories shall be provided as indicated on the plans. (Accessories require visible fasteners.)

Type E3 and E3-2W three-sided pedestal mounted element covers and accessories shall be provided where shown on plan. (Enclosures of 16-gauge (1.5 mm) steel only.) (Accessories require visible fasteners.)

Back panels, sill extensions, mullion channel, stamped sheet metal, front air inlet grilles, tamperproof screw assemblies and pilaster covers shall be provided where indicated on plans. To prevent dirt streaking, contractor shall either apply dirt guard gasket to mounting strip or caulk along top of mounting strip.

Bottom Air Inlet Grille

The bottom air inlet grille shall be of stamped sheet metal and part of the front panel (one piece) installs into the mounting strip at the top and attaches to the wall at the bottom with visible fasteners by others. Bottom air inlet grille configurations use Type E wall brackets for installation of the heating element.

Mechanical Specifications

Type E3A-1W and E3A-2W with Aluminum Air Outlet Grilles

Specifications

Natural convection with extruded aluminum air out grille(s). Pedestal floor mounted wall fin shall be furnished to meet the specified capacity. Enclosures etc., heating elements and accessories shall be installed in accordance with the manufacturer's recommendations.

TYPE - E3A-1W - Enclosure

Floor mounted Type E3A-1W single wide element enclosure has continuous aluminum air outlet grilles made of heavy extruded aluminum, finished in an etched and clear 204-R1 hard anodized finish. E3A-1W cover of 16 gauge (1.5 mm), or optional 14 gauge (1.9 mm) steel with wall sleeve at each joint for panel to panel joining, and alignment. Enclosure mounted on U-shaped 0.1875" thick (4.8 mm) phosphatized steel enclosure/pedestal/element bracket assembly painted black. Two ball bearing cradle guides with slide cradle are provided for each bracket to allow the element to expand and contract without strain or noise. Enclosure height of 6 ³/₄" (171 mm) with overall installed height from floor to top of enclosure of 10 ³/₄" (273 mm). Enclosure depth of 6 ¹/₁₆" (154 mm) furnished in lengths of 2 feet (.61 m) through 8 feet (2.4 m) in 6" (0.1524 m) increments.

TYPE - E3A-2W - Enclosure

Floor mounted Type E3A-2W double wide element enclosure have continuous aluminum air outlet grilles made of heavy extruded aluminum, finished in an etched and clear 204-R1 hard anodized finish. E3A-2W cover of 16 gauge (1.5 mm), or optional 14 gauge (1.9 mm) steel with wall sleeve at each joint for panel to panel joining, and alignment. Enclosure mounted on U-shaped 0.1875" thick (4.8 mm) phosphatized steel enclosure/pedestal/element bracket assembly painted black. Two ball bearing cradle guides with slide cradle are provided for each bracket to allow the element to expand and contract without strain or noise. Enclosure height of 6 ³/₄" (171 mm) with overall installed height from floor to top of enclosure of 10 ³/₄" (273 mm). Enclosure depth of 10 ⁵/₁₆" (262 mm) furnished in lengths of 2 feet (.61 m) through 8 feet (2.4 m) in 6" (0.1524 m) increments.

Accessories

4" (102 mm) 6" (152 mm) or 8 ³/₈" (213 mm) wide wall sleeves required at each joint for panel to panel alignment are underlapping reveal type.

3" end panels, 8 ³/₈" (213 mm) wide wall sleeve with access door, 90 or 135 degree inside corners, 90 or 135 degree outside corners fabricated of 18 gauge (1.2 mm) steel are underlapping reveal type.

Slide Damper

Slide damper available for type E3A-1W enclosure only and is factory installed on the extruded aluminum air outlet grille. The slide damper assembly consisting of two integrated extruded aluminum clear anodized grille plates provide air discharge control by front to back positioning. Requires no mechanical actuating parts.

Mechanical Specifications

Color Finish

All enclosures, back plate/mounting strip and accessories shall be painted with a baked-on commercial primer paint as standard. Optional baked-on enamel color finishes shall be available.

Color Options Baked-on enamel color finish shall be chosen from Color Selection Chart UNT-S-10 May 1994.

- Prime (Standard)
Optional Colors
- Deluxe Beige
- Cameo White
- Soft Dove
- Driftwood Grey
- Stone Grey
- Rose Mauve

Heating Elements

- $\frac{3}{4}$ " CA (19 mm)
(Copper Tube-Aluminum Fin)
The heating elements shall be constructed of seamless copper tubing mechanically expanded into aluminum fins. One tube end swaged for end-to-end joining. $4 \frac{1}{4}$ " x $3 \frac{5}{8}$ " (108 mm x 92 mm) size fins x .020" (.51 mm) fin thickness for maximum heat transfer.
 - Fin spacing of 40 fins per foot (131 fins per m).
 - Fin spacing of 50 fins per foot (164 fins per m).
- 1" CA (25 mm)
(Copper Tube-Aluminum Fin)
The heating elements shall be constructed of seamless copper tubing mechanically expanded into aluminum fins. One tube end swaged for end-to-end joining. $4 \frac{1}{4}$ " x $4 \frac{1}{4}$ " (108 mm x 108 mm) size fins x .020" (.51 mm) fin thickness for maximum heat transfer.
 - Fin spacing of 40 fins per foot (131 fins per m).
 - Fin spacing of 50 fins per foot (164 fins per m).

- $1 \frac{1}{4}$ " CA (32 mm)
(Copper Tube-Aluminum Fin)
The heating elements shall be constructed of seamless copper tubing mechanically expanded into aluminum fins. One tube end swaged for end-to-end joining. $4 \frac{1}{4}$ " x $4 \frac{1}{4}$ " (108 mm x 108 mm) size fins x .020" (.51 mm) fin thickness for maximum heat transfer.
 - Fin spacing of 40 fins per foot (131 fins per m).
 - Fin spacing of 50 fins per foot (164 fins per m).
- $1 \frac{1}{4}$ " Steel (32 mm)
(Steel Tube-Steel Fins)
The heating elements shall be constructed of condenser tubing mechanically expanded into steel fins. Tube ends shall be threaded and furnished with NPT threads. $4 \frac{1}{4}$ " x $4 \frac{1}{4}$ " (108 mm x 108 mm) size fins x .032" (.81 mm) fin thickness for maximum heat transfer.
 - Fin spacing of 40 fins per foot (131 fins per m).
 - Fin spacing of 32 fins per foot (105 fins per m).

Element Lengths

$\frac{3}{4}$ " CA (19 mm) elements shall be provided in 1' (.3048 m) thru 8' (2.44 m) lengths in 6" (.1524 m) increments.

1" CA (25 mm) & $1 \frac{1}{4}$ " CA (32 mm) elements shall be provided in 1' (.3048 m) thru 12' (3.66 m) lengths in 6" (.1524 m) increments.

$1 \frac{1}{4}$ " Steel (32 mm) elements shall be provided in 1' (.3048 m) thru 12' (3.66 m) lengths in 6" (.1524 m) increments.

Heating Elements With $3 \frac{1}{4}$ " x $3 \frac{1}{4}$ " (83 x 83 mm) Size Fins

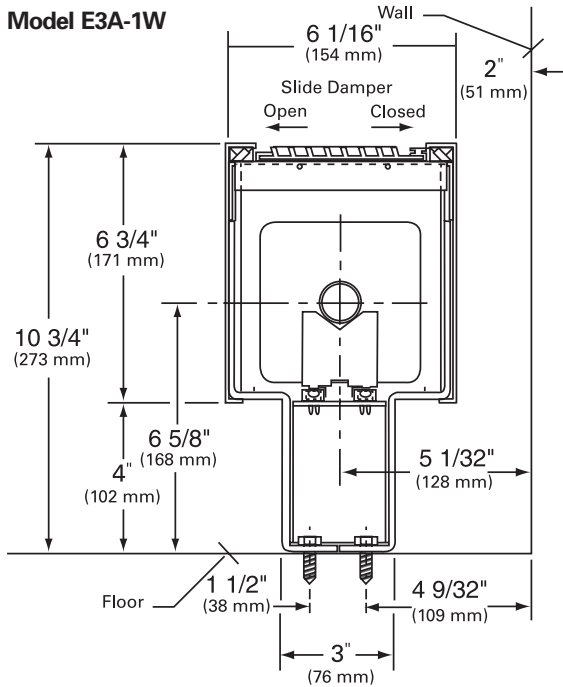
- $\frac{3}{4}$ " (19 mm) CA
(Copper Tube- Aluminum Fin)
The heating elements shall be copper-aluminum constructed of seamless copper tubing mechanically expanded into aluminum fins. One tube end swaged for end-to-end joining. $3 \frac{1}{4}$ " x $3 \frac{1}{4}$ " (83 mm x 83 mm) size fins with

fin spacing of 40, 50 or 58 fins per foot (132, 165 or 191 fins per meter), are provided with full collars for uniform spacing and maximum thermal contact. Formed top and bottom edges provide strength. Two louvers provided on each fin for maximum air flow efficiency. Elements shall be available in 1 foot (.3048 m) through 8 foot (2.44 m) lengths in 6 inch (.1524 m) increments.

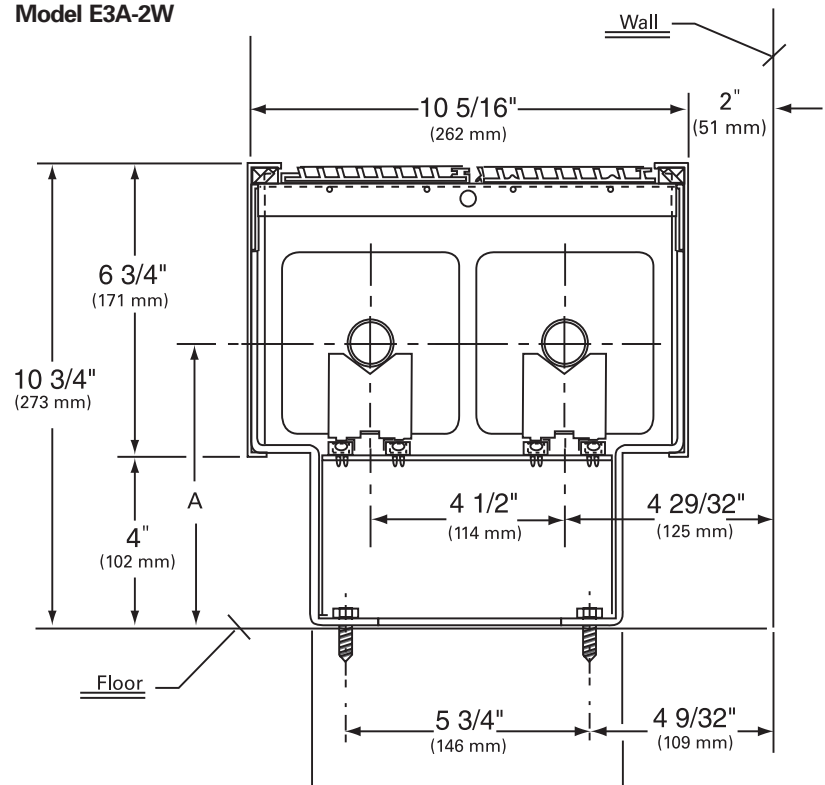
- 1" (25 mm) CA
(Copper Tube- Aluminum Fin)
Copper-Aluminum elements constructed of seamless copper tubing mechanically expanded into aluminum fins. One tube end swaged for end-to-end joining. $3 \frac{1}{4}$ " x $3 \frac{1}{4}$ " (83 mm x 83 mm) size fins with fin spacing of 40, 50 or 58 fins per foot (132, 165 or 191 fins per meter), are provided with full collars for uniform spacing and maximum thermal contact. Formed top and bottom edges provide strength. Two louvers provided on each fin for maximum air flow efficiency. Elements shall be available in 1 foot (.3048 m) through 12 foot (3.66 m) lengths in 6 inch (.1524 m) increments.
- $1 \frac{1}{4}$ " (32 mm) CA
(Copper Tube- Aluminum Fin)
Copper-Aluminum elements constructed of seamless copper tubing mechanically expanded into aluminum fins. One tube end swaged for end-to-end joining. $3 \frac{1}{4}$ " x $3 \frac{1}{4}$ " (83 mm x 83 mm) size fins with fin spacing of 40, 50 or 58 fins per foot (132, 165 or 191 fins per meter), are provided with full collars for uniform spacing and maximum thermal contact. Formed top and bottom edges provide strength. Two louvers provided on each fin for maximum air flow efficiency. Elements shall be available in 1 foot (.3048 m) through 12 foot (3.66 m) lengths in 6 inch (.1524 m) increments.

Mechanical Specifications

Model E3A-1W

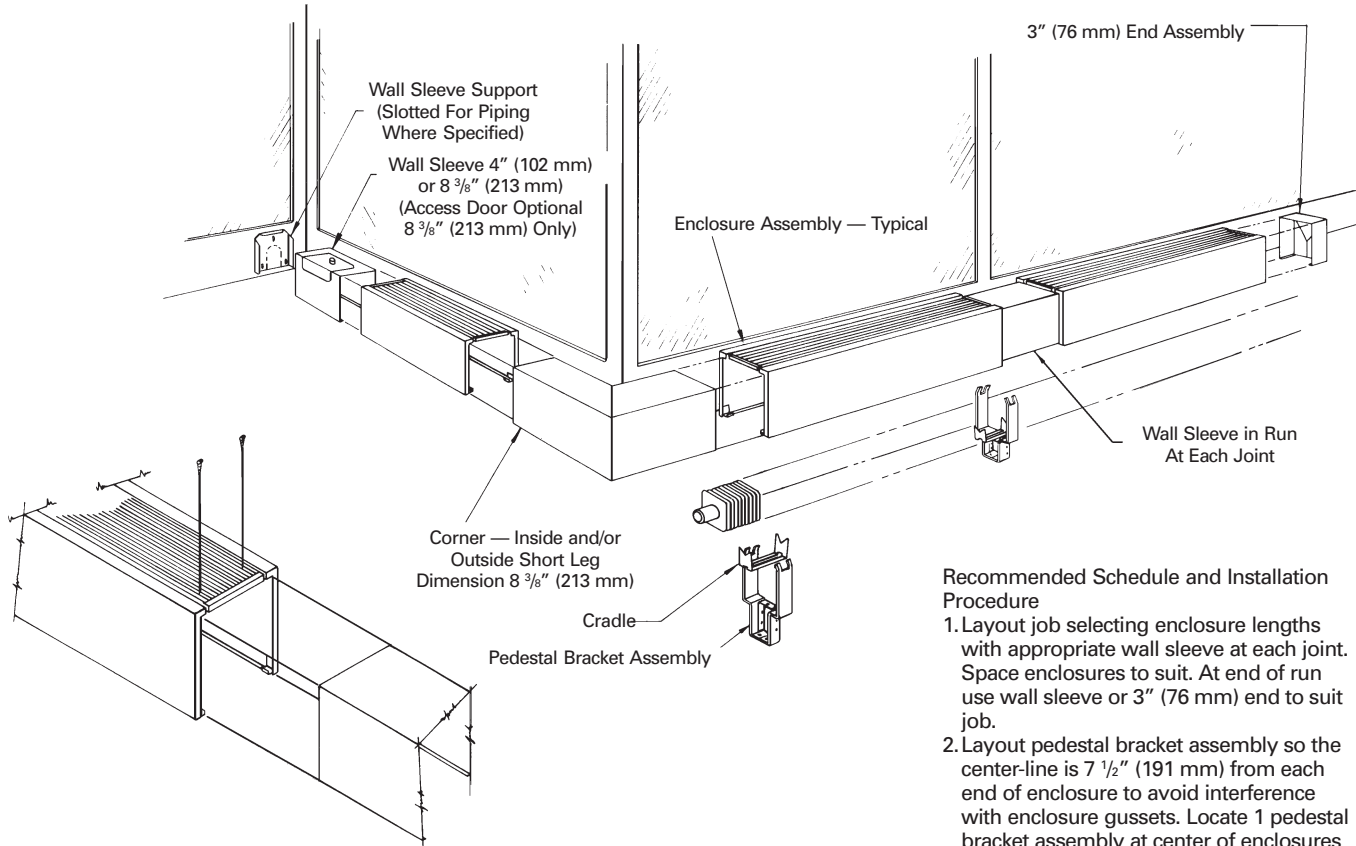


Model E3A-2W



Mechanical Specifications

Installation Layout for Pedestal Mount E3A-1W One Wide Enclosure



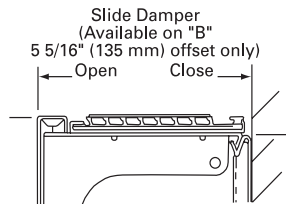
Note: Fasten accessory with 6 S.M. Screw through solid part of grille. Drill 37 (104) holes into accessory when in position.

One wide enclosure shown.

Recommended Schedule and Installation Procedure

1. Layout job selecting enclosure lengths with appropriate wall sleeve at each joint. Space enclosures to suit. At end of run use wall sleeve or 3" (76 mm) end to suit job.
2. Layout pedestal bracket assembly so the center-line is 7 1/2" (191 mm) from each end of enclosure to avoid interference with enclosure gussets. Locate 1 pedestal bracket assembly at center of enclosures longer than 4 ft. (1.22 m).

NOTE: Schedule enclosures to overlap accessories 1"-3" (25-76 mm) except ends 1"-2" (25-51 mm) with access door overlap max. 1" (25 mm).



Slide Damper (SD) — Optional

The slide damper assembly consisting of two integrated extruded aluminum clear anodized grille plates provide air discharge control by front to back positioning which requires no mechanical actuating parts.

Mechanical Specifications

Metric Conversions

- 1 Psi = 6.895 kPa (Kilo Pascals) at 65°F Air = 18.3°C Air
- Sq. Ft. EDR at 1 Psi (6.895 kPa) at 65°F Air (18.3°C) Air x 240 BTU = Total BTU's (Watts)
- 1 BTU/HR. = 0.2931 Watts
- 1 Foot = 0.3048 Meters - 1 Meter = 3.2808 Feet
- 1 BTU/HR/FT = 0.9616 Watts/Meter
- 10.7639 Sq. Feet = 1 Square Meter
- 1 Lbs = 0.4536 Kg (Kilograms)
- 1 Inch = 25.4 mm (Millimeters)

Capacities based Finned Length at a Water Velocity of 3 feet per second or 0.9144 Meter per second or greater

Table M-1 — Ratings, Type E3A-1W Enclosures With Copper/Aluminum Elements With 3 1/4" x 3 1/4" (83 mm x 83 mm) Size Fins

Element	Fin Series Per Foot Per Meter			Tiers	Encl.	Install. Height Inches mm	Steam Capacity		Hot Water Capacity													
							Per Ft.-1 Psi at 65°F Air		Btu/Hr./Ft. — At 65°F Air, Average Water Temperature													
							Per Meter - 6.895 kPa at 18.3°C Air		Watts/Meter — At 18.3°C Air, Average Water Temperature													
						EDR Sq. Ft.	Btu/Hr./Ft.	220°F 104°C	210°F 99°C	200°F 93°C	190°F 88°C	180°F 82°C	170°F 77°C	160°F 71°C	150°F 66°C	140°F 60°C	130°F 54°C	120°F 49°C	110°F 43°C	100°F 38°C		
								IBR Factor — Steam to Hot Water														
								1.05	0.95	0.86	0.78	0.69	0.61	0.53	0.45	0.40	0.33	0.26	0.20	0.15		
3/4" CA																						
19 mm																						
Copper Tube	40	1	E3A-1W	9 3/16	4.04	970	1020	920	835	755	670	590	515	435	390	320	250	195	145			
Alum. Fins	131 m			233	43	933	981	885	803	726	644	567	495	418	375	308	240	188	139			
Fins 3 1/4" x 3 1/4"	50	1	E3A-1W	9 3/16	4.48	1075	1130	1020	925	840	740	655	570	485	430	355	280	215	160			
83 x 83 mm	164 m			233	48	1030	1090	981	889	808	712	630	548	466	413	341	269	207	154			
Thickness .0135"	58	1	E3A-1W	9 3/16	4.75	1140	1200	1085	980	890	785	695	605	515	455	375	295	230	170			
.34 mm	190 m			233	51	1100	1150	1040	942	856	755	668	582	495	438	361	284	221	163			
1" CA																						
25 mm																						
Copper Tube	40	1	E3A-1W	9 3/16	4.04	970	1020	920	835	755	670	590	515	435	390	320	250	195	145			
Alum. Fins	131 m			233	43	933	981	885	803	726	644	567	495	418	375	308	240	188	139			
Fins 3 1/4" x 3 1/4"	50	1	E3A-1W	9 3/16	4.43	1065	1120	1010	915	830	735	650	565	480	425	350	275	215	160			
83 x 83 mm	164 m			233	48	1020	1080	971	880	798	707	625	543	462	409	337	264	207	154			
Thickness .0135"	58	1	E3A-1W	9 3/16	4.66	1120	1175	1065	965	875	775	685	595	505	450	370	290	225	170			
.34 mm	190 m			233	50	1080	1130	1020	928	841	745	659	572	486	433	356	279	216	163			
1 1/4" CA																						
32 mm																						
Copper Tube	40	1	E3A-1W	9 3/16	4.08	980	1030	930	840	765	675	600	520	440	390	325	255	195	145			
Alum. Fins	131 m			233	44	942	990	894	808	736	649	577	500	423	375	313	245	188	139			
Fins 3 1/4" x 3 1/4"	50	1	53A-1W	9 3/16	4.43	1065	1120	1010	915	830	735	650	565	480	425	350	275	215	160			
83 x 83 mm	164 m			233	48	1020	1080	971	880	798	707	625	543	462	409	337	264	207	154			
Thickness .0135"	58	1	E3A-1W	9 3/16	4.62	1110	1165	1055	955	865	765	680	590	500	445	365	290	220	165			
.34 mm	190 m			233	50	1070	1120	1010	918	832	736	654	567	481	428	351	279	212	159			

IBR does not have procedure for rating pedestal mounted enclosures.
Dimensions in **bold** indicate metric units.



Mechanical Specifications

Table M-2 — Ratings, Type E3A-1W Enclosure With Copper Aluminum Elements

Tube Size Inches (mm)	Catalog Desig.	Fin Size In. (mm)	Fin Per Ft. (Per M)	Fin Thickness In. (mm)	Encl. Height Inches (mm)	1-Row Wide	Mtg. Height Inches (mm)	Steam Capacity	Hot Water (Avg.)							
								Per Ft.-1 Psi at 65°F Air Per Meter - 6.895 kPa at 18.3°C Air Btu/Hr./Ft. Watts/Meter	200°F 93°C	190°F 88°C	180°F 82°C	170°F 77°C	160°F 71°C	150°F 66°C	140°F 60°C	130°F 54°C
³ / ₄ (19)	3CA4340	4 1/4 x 3 5/8 (108 x 92)	40 (131)	.020 (.51)	6 3/4 (171)	1-W	10 3/4 (273)	1190 1140	.86 981	.78 894	.69 789	.61 702	.53 606	.45 519	.40 462	.33 375
³ / ₄ (19)	3CA4350	4 1/4 x 3 5/8 (108 x 92)	50 (164)	.020 (.51)	6 3/4 (171)	1-W	10 3/4 (273)	1290 1240	1110 1070	1010 971	890 856	790 760	680 654	580 558	520 500	430 413
1 (25)	1CA4440	4 1/4 Sq. (108) Sq.	40 (131)	.020 (.51)	6 3/4 (171)	1-W	10 3/4 (273)	1440 1380	1240 1190	1120 1080	990 952	880 846	760 731	650 625	580 558	480 462
1 (25)	1CA4450	4 1/4 Sq. (108) Sq.	50 (164)	.020 (.51)	6 3/4 (171)	1-W	10 3/4 (273)	1480 1420	1270 1220	1150 1110	1020 981	990 952	780 750	670 644	590 567	490 471
1 1/4 (32)	4CA4440	4 1/4 Sq. (108) Sq.	40 (131)	.020 (.51)	6 3/4 (171)	1-W	10 3/4 (273)	1340 1290	1150 1110	1050 1010	920 885	820 789	710 683	600 577	540 519	440 423
1 1/4 (32)	4CA4450	4 1/4 Sq. (108) Sq.	50 (164)	.020 (.51)	6 3/4 (171)	1-W	10 3/4 (273)	1470 1410	1260 1210	1150 1110	1010 971	900 865	780 750	660 635	590 567	490 471

Table M-3 — Ratings, Type E3A-1W Enclosure With Steel Elements

I.P.S. Size Inches (mm)	Catalog Desig.	Fin Size In. (mm)	Fin Per Ft. (Per M)	Fin Thickness In. (mm)	Encl. Height Inches (mm)	1-Row Wide	Mtg. Height Inches (mm)	Steam Capacity	Hot Water (Avg.)							
								Per Ft.-1 Psi at 65°F Air Per Meter - 6.895 kPa at 18.3°C Air Btu/Hr./Ft. Watts/Meter	200°F 93°C	190°F 88°C	180°F 82°C	170°F 77°C	160°F 71°C	150°F 66°C	140°F 60°C	130°F 54°C
1 1/4 (32)	*4ST4432	4 1/4 Sq. (108) Sq.	32 (105)	0.32 (.81)	6 3/4 (171)	1-W	10 3/4 (273)	1130 1090	970 933	880 846	780 750	690 664	600 577	510 490	450 433	370 356
1 1/4 (32)	*4ST4440	4 1/4 Sq. (108) Sq.	40 (131)	.032 (.81)	6 3/4 (171)	1-W	10 3/4 (273)	1240 1190	1070 1030	970 933	860 827	760 731	660 635	560 538	500 481	410 394

*Note: NPT threads furnished on steel elements. Please use domestic fittings for proper installation.

Mechanical Specifications

Table M-4 — Ratings, Type E3A-2W Double Wide Pedestal Enclosure With Copper Aluminum Elements

Tube Size Inches (mm)	Catalog Desig.	Fin Size In. (mm)	Fin Per Ft. (Per M)	Fin Thickness In. (mm)	Encl. Height Inches (mm)	2-Rows Wide	Mtg. Height Inches (mm)	Steam Capacity									
								Per Ft.-1 Psi at 65°F Air		Hot Water (Avg.)							
								Per Meter - 6.895 kPa at 18.3°C Air		200°F 93°C	190°F 88°C	180°F 82°C	170°F 77°C	160°F 71°C	150°F 66°C	140°F 60°C	130°F 54°C
								Btu/Hr./Ft.	Factor								
								Watts/Meter	.86	.78	.69	.61	.53	.45	.40	.33	
3/4 (19)	3CA4340	4 1/4 x 3 5/8 (108 x 92)	40 (131)	.020 (.51)	6 3/4 (171)	2-W	10 3/4 (273)	1820 1750	1570 1510	1420 1360	1260 1210	1110 1070	960 923	820 789	730 702	600 577	
3/4 (19)	3CA4350	4 1/4 x 3 5/8 (108 x 92)	50 (164)	.020 (.51)	6 3/4 (171)	2-W	10 3/4 (273)	1980 1900	1700 1640	1540 1480	1370 1320	1210 1160	1050 1010	890 856	790 760	650 625	
1 (25)	1CA4440	4 1/4 Sq. (108 Sq.)	40 (131)	.020 (.51)	6 3/4 (171)	2-W	10 3/4 (273)	2450 2360	2110 2030	1910 1840	1690 1620	1490 1430	1300 1250	1100 1060	980 942	810 779	
1 (25)	1CA4450	4 1/4 Sq. (108 Sq.)	50 (164)	.020 (.51)	6 3/4 (171)	2-W	10 3/4 (273)	2540 2440	2180 2100	1980 1900	1750 1680	1550 1490	1350 1300	1140 1100	1020 981	804 808	
1 1/4 (32)	4CA4440	4 1/4 Sq. (108 Sq.)	40 (131)	.020 (.51)	6 3/4 (171)	2-W	10 3/4 (273)	2290 2200	1970 1890	1790 1720	1580 1520	1400 1350	1210 1160	1030 990	920 885	760 731	
1 1/4 (32)	4CA4450	4 1/4 Sq. (108 Sq.)	50 (164)	.020 (.51)	6 3/4 (171)	2-W	10 3/4 (273)	2530 2430	2180 2100	1970 1890	1750 1680	1540 1480	1340 1290	1140 1100	1010 971	830 798	

Table M-5 — Ratings, Type E3A-2W Double Wide Pedestal Enclosure With Steel Elements

I.P.S. Size Inches (mm)	Catalog Desig.	Fin Size In. (mm)	Fin Per Ft. (Per M)	Fin Thickness In. (mm)	Encl. Height Inches (mm)	2-Rows Wide	Mtg. Height Inches (mm)	Steam Capacity									
								Per Ft.-1 Psi at 65°F Air		Hot Water (Avg.)							
								Per Meter - 6.895 kPa at 18.3°C Air		200°F 93°C	190°F 88°C	180°F 82°C	170°F 77°C	160°F 71°C	150°F 66°C	140°F 60°C	130°F 54°C
								Btu/Hr./Ft.	Factor								
								Watts/Meter	.86	.78	.69	.61	.53	.45	.40	.33	
1 1/4 (32)	*4ST4432	4 1/4 Sq. (108 Sq.)	32 (105)	.032 (.81)	6 3/4 (171)	2-W	10 3/4 (273)	1550 1490	1330 1280	1210 1160	1070 1030	950 914	820 789	700 673	620 596	510 490	
1 1/4 (32)	*4ST4440	4 1/4 Sq. (108 Sq.)	40 (131)	.032 (.81)	6 3/4 (171)	2-W	10 3/4 (273)	1900 1830	1630 1570	1480 1420	1310 1260	1160 1120	1010 971	860 837	760 731	630 606	

*Note: NPT threads furnished on steel elements. Please use domestic fittings for proper installation.

Dimensions in **bold** indicate metric units.



Mechanical Specifications

Type DS Double Slope Wall Mounted

Specifications

Natural convection double slope wall mounted. Wall fin shall be furnished to meet the specified capacity. Enclosures etc., heating elements and accessories shall be installed in accordance with the manufacture's recommendations.

TYPE - DS - Double Slope Enclosure Mounting

Hydronic Type DS Double Slope Wall Fin enclosures shall be wall mounted 40" (1016 mm) minimum above the floor level to obtain catalog capacities.

Type DS double slope enclosure furnished with louvered air inlet and outlet grilles of one piece full wrap-around design for complete engagement with the wall to prevent access to the inside of the enclosure. Enclosures fabricated from 16 gauge (1.5 mm thickness) steel for strength and durability. Optional 18 gauge (1.2 mm thickness) steel is available. All enclosure panels manufactured with interlocking slip joints provides a positive snap fit between enclosures. Internal 14 gauge

(1.9 mm) gussets provide additional strength and rigidity. A full back plate (one piece) is furnished with a formed mounting channel at the top of the back plate for installation of the element brackets which are mounted to the top inside form of the back plate providing proper positioning of each bracket and engages the top of the enclosure. The enclosures air inlet are provided with a $\frac{7}{16}$ " (11 mm) 90 degree turn down for fastening the bottom of the enclosure panel to the bottom form of the backplate to securely lock it in place. Enclosure depth of $5\frac{5}{16}$ " (135 mm) furnished in heights of $19\frac{1}{2}$ " (495 mm), $25\frac{1}{2}$ " (648 mm) and $29\frac{1}{2}$ " (749 mm). Enclosures available in 2 feet (0.61 m) through 8 feet (2.4 m) in 6" (0.15 m) increments.

Enclosure brackets with adjustable element supports are die-formed channel type construction to provide rigid support of the heating element. Nickel chromium plated ball bearings encased in a nylon insert with galvanized element cradles provides for silent glide operation during expansion and contraction of the heating element.

Dampers

Fully modulating knob operated and tamper resistant dampers field installed on the air inlet grille and gussets for positive temperature control.

Accessories

End caps 3" (76 mm) wide in left and right hand configurations.

End caps $8\frac{3}{8}$ " (213 mm) wide with access door in left and right hand configurations.

4" (102 mm) and $8\frac{3}{8}$ " (213 mm) wide wall sleeves.

$8\frac{3}{8}$ " (213 mm) wide wall sleeve with access door.

90 degree inside and outside corners.

All accessories die-formed with flange at top to engage behind the back plate.

Mechanical Specifications

Color Finish

All enclosures, back plate/mounting strip and accessories shall be painted with a baked-on commercial primer paint as standard. Optional baked-on enamel color finishes shall be available.

Color Options Baked-on enamel color finish shall be chosen from Color Selection Chart UNT-S-10 May 1994.

- Prime (Standard)
Optional Colors
- Deluxe Beige
- Cameo White
- Soft Dove
- Driftwood Grey
- Stone Grey
- Rose Mauve

Heating Elements

- $\frac{3}{4}$ " CA (19 mm)
(Copper Tube-Aluminum Fin)
The heating elements shall be constructed of seamless copper tubing mechanically expanded into aluminum fins. One tube end swaged for end-to-end joining. $4 \frac{1}{4}$ " x $3 \frac{5}{8}$ " (108 mm x 92 mm) size fins x .020" (.51 mm) fin thickness for maximum heat transfer.
— Fin spacing of 40 fins per foot (131 fins per m).
— Fin spacing of 50 fins per foot (164 fins per m).
- 1" CA (25 mm)
(Copper Tube-Aluminum Fin)
The heating elements shall be constructed of seamless copper tubing mechanically expanded into aluminum fins. One tube end swaged for end-to-end joining. $4 \frac{1}{4}$ " x $4 \frac{1}{4}$ " (108 mm x 108 mm) size fins x .020" (.51 mm) fin thickness for maximum heat transfer.
— Fin spacing of 40 fins per foot (131 fins per m).
— Fin spacing of 50 fins per foot (164 fins per m).
- $1 \frac{1}{4}$ " CA (32 mm)
(Copper Tube-Aluminum Fin)
The heating elements shall be constructed of seamless copper tubing mechanically expanded into aluminum fins. One tube end swaged for end-to-end joining. $4 \frac{1}{4}$ " x $4 \frac{1}{4}$ " (108 mm x

108 mm) size fins x .020" (.51 mm) fin thickness for maximum heat transfer.

— Fin spacing of 40 fins per foot (131 fins per m).

— Fin spacing of 50 fins per foot (164 fins per m).

- $1 \frac{1}{4}$ " Steel (32 mm)
(Steel Tube-Steel Fins)
The heating elements shall be constructed of condenser tubing mechanically expanded into steel fins. Tube ends shall be threaded and furnished with NPT threads. $4 \frac{1}{4}$ " x $4 \frac{1}{4}$ " (108 mm x 108 mm) size fins x .032" (.81 mm) fin thickness for maximum heat transfer.
— Fin spacing of 40 fins per foot (131 fins per m).
— Fin spacing of 32 fins per foot (105 fins per m).

Element Lengths

$\frac{3}{4}$ " CA (19 mm) elements shall be provided in 1' (.3048 m) thru 8' (2.44 m) lengths in 6" (1.6 m) increments.

1" CA (25 mm) & $1 \frac{1}{4}$ " CA (32 mm) elements shall be provided in 1' (.3048 m) thru 12' (3.66 m) lengths in 6" (.152 m) increments.

$1 \frac{1}{4}$ " Steel (32 mm) elements shall be provided in 1' (.3048 m) thru 12' (3.66 m) lengths in 6" (.152 m) increments.

Heating Elements With $3 \frac{1}{4}$ " x $3 \frac{1}{4}$ " (83 x 83 mm) Size Fins

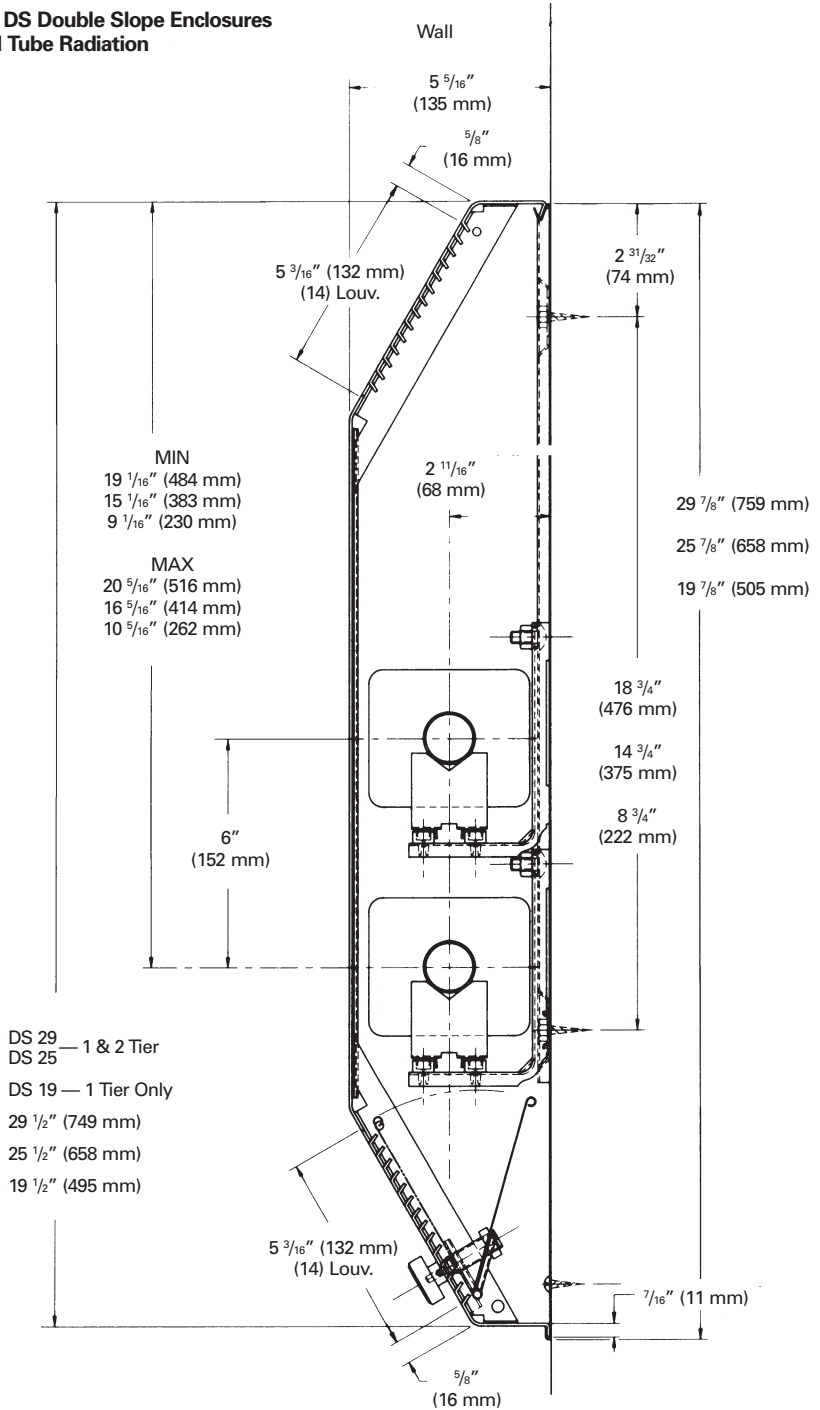
- $\frac{3}{4}$ " (19 mm) CA
(Copper Tube- Aluminum Fin)
The heating elements shall be copper-aluminum constructed of seamless copper tubing mechanically expanded into aluminum fins. One tube end swaged for end-to-end joining. $3 \frac{1}{4}$ " x $3 \frac{1}{4}$ " (83 mm x 83 mm) size fins with fin spacing of 40, 50 or 58 fins per foot (132, 165 or 191 fins per meter), are provided with full collars for uniform spacing and maximum thermal

contact. Formed top and bottom edges provide strength. Two louvers provided on each fin for maximum air flow efficiency. Elements shall be available in 1 foot (.3048 m) through 8 foot (2.44 m) lengths in 6 inch (.1524 m) increments.

- 1" (25 mm) CA
(Copper Tube- Aluminum Fin)
Copper-Aluminum elements constructed of seamless copper tubing mechanically expanded into aluminum fins. One tube end swaged for end-to-end joining. $3 \frac{1}{4}$ " x $3 \frac{1}{4}$ " (83 mm x 83 mm) size fins with fin spacing of 40, 50 or 58 fins per foot (132, 165 or 191 fins per meter), are provided with full collars for uniform spacing and maximum thermal contact. Formed top and bottom edges provide strength. Two louvers provided on each fin for maximum air flow efficiency. Elements shall be available in 1 foot (.3048 m) through 12 foot (3.66 m) lengths in 6 inch (.1524 m) increments.
- $1 \frac{1}{4}$ " (32 mm) CA
(Copper Tube- Aluminum Fin)
Copper-Aluminum elements constructed of seamless copper tubing mechanically expanded into aluminum fins. One tube end swaged for end-to-end joining. $3 \frac{1}{4}$ " x $3 \frac{1}{4}$ " (83 mm x 83 mm) size fins with fin spacing of 40, 50 or 58 fins per foot (132, 165 or 191 fins per meter), are provided with full collars for uniform spacing and maximum thermal contact. Formed top and bottom edges provide strength. Two louvers provided on each fin for maximum air flow efficiency. Elements shall be available in 1 foot (.3048 m) through 12 foot (3.66 m) lengths in 6 inch (.1524 m) increments.

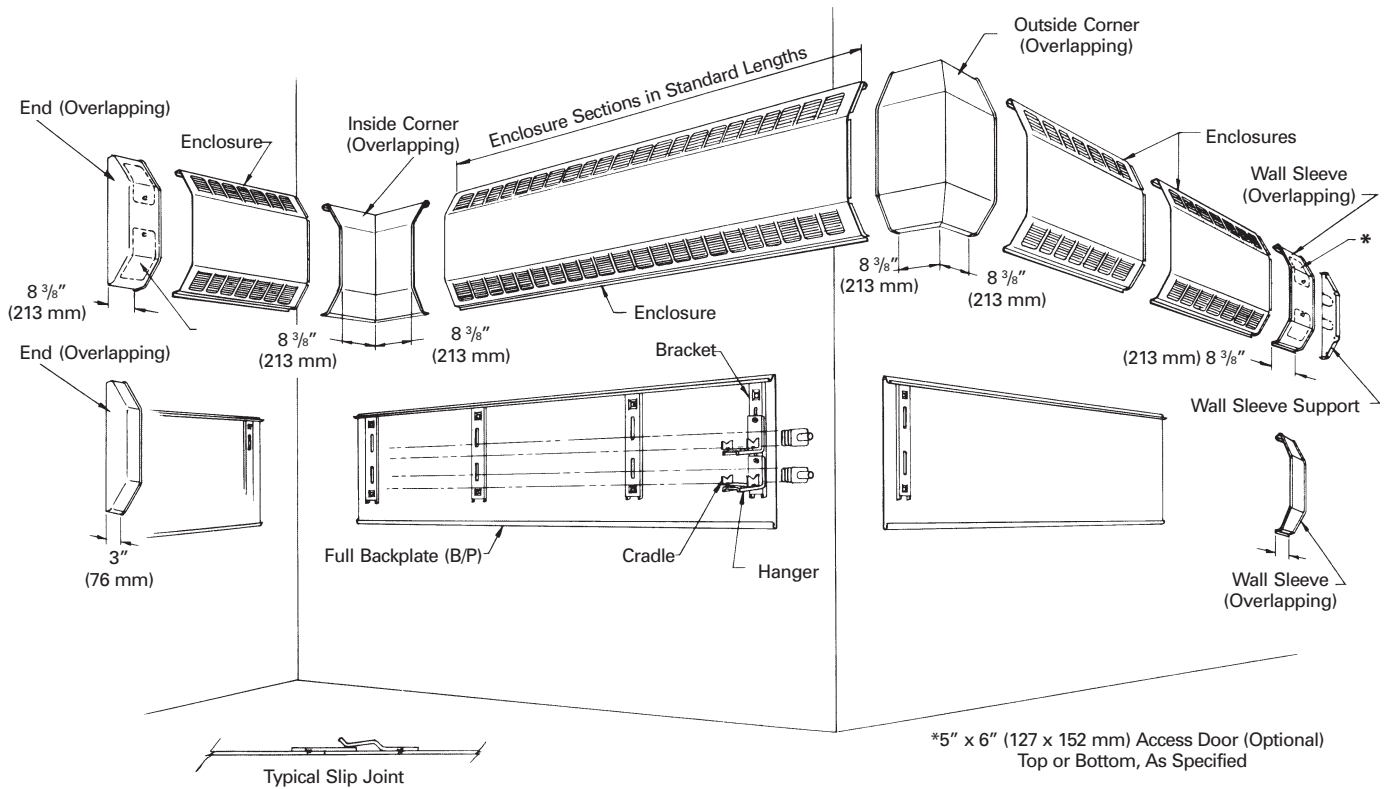
Mechanical Specifications

**Model DS Double Slope Enclosures
Finned Tube Radiation**



Mechanical Specifications

Model DS Double Slope Top Installation and Accessory Details





Mechanical Specifications

Capacities Based Finned Length at a Water Velocity of 3 feet per second or 0.9144 Meter per second or greater.

Table MS-6 — Ratings, 5 5/16" (135 mm) Deep, Type DS Enclosure With Copper Aluminum Elements

Tube Size Inches mm	Catalog Desig.	Fin Size In. mm	Fin Per Ft. Per M	Fin Thickness In. mm	Encl. Height Inches mm	Tiers and Centers Inches mm	Mtg. Height Inches mm	Steam Capacity Per Ft. - 1 Psi at 65°F Air Per Meter - 6.895 kPa at 18.3°C Air	Hot Water (Avg.)													
									200°F 93°C	190°F 88°C	180°F 82°C	170°F 77°C	160°F 71°C	150°F 66°C								
3/4 19	3CA4340	4 1/4 x 3 5/8 108 x 92	40 131	.020 .51	19 1/2 495	1	—	1270	.86	.78	.69	.61	.53	.45								
								1200	1090	990	880	770	670	570								
								1390	1200	1080	960	850	740	630								
								1340	1150	1040	923	817	712	606								
								25 1/2 648	2-6"	—	1830	1570	1430	1260	1120	970	820					
											1760	1510	1380	1210	1080	933	789					
								29 1/2 749	1	—	1490	1280	1160	1030	910	790	670					
											1430	1230	1120	990	875	760	644					
								29 1/2 749	2-6"	—	2060	1770	1610	1420	1260	1090	930					
											1980	1700	1550	1360	1210	1050	894					
								3/4 19	3CA4350	4 1/4 x 3 5/8 108 x 92	50 164	.020 .51	19 1/2 495	1	—	1460	.86	.78	.69	.61	.53	.45
																1400	1210	1100	971	856	740	635
1700	1460	1330	1170	1040	900	770																
1640	1400	1280	1120	1000	865	740																
25 1/2 648	2-6"	—	1950	1680	1520	1350	1190									1030	880					
			1880	1620	1460	1300	1140									990	846					
29 1/2 749	1	—	1880	1620	1470	1300	1150									1000	850					
			1810	1560	1410	1250	1110									962	817					
29 1/2 749	1	—	2230	1920	1740	1540	1360									1180	1000					
			2140	1850	1670	1480	1310									1140	962					
1 25	1CA4440	4 1/4 108 Sq.	40 131	.020 .51	19 1/2 495	1	—									1460	.86	.78	.69	.61	.53	.45
																1400	1210	1100	971	856	740	635
								1600	1380	1250	1100	980	850	720								
								1540	1330	1200	1060	942	817	692								
								25 1/2 648	2-6"	—	2120	1820	1650	1460	1290	1120	950					
											2040	1750	1590	1400	1240	1080	914					
								29 1/2 749	1	—	1730	1490	1350	1190	1060	920	780					
											1660	1430	1300	1140	1020	885	750					
								29 1/2 749	2-6"	—	2360	2030	1840	1630	1440	1250	1060					
											2270	1950	1770	1570	1380	1200	1020					

Mechanical Specifications

Table MS-6 — Ratings, 5⁵/₁₆" (135 mm) Deep, Type DS Enclosure With Copper Aluminum Elements

Tube Size Inches mm	Catalog Desig.	Fin Size In. mm	Fin Per Ft. Per M	Fin Thickness In. mm	Encl. Height Inches mm	Tiers and Centers Inches mm	Mtg. Height Inches mm	Steam Capacity Per Ft. - 1 Psi at 65°F Air Per Meter - 6.895 kPa at 18.3°C Air	Hot Water (Avg.) Factor							
									200°F 93°C	190°F 88°C	180°F 82°C	170°F 77°C	160°F 71°C	150°F 66°C		
1 25	1CA4450	4 1/4 108 Sq.	50 164	.020 .51	19 1/2	1	—	1590	.86	.78	.69	.61	.53	.45		
					495			1530	1370	1240	1100	970	840	720		
					25 1/2	1	—	1840			1580	1440	1270	1120	980	830
					648			1770	1520	1380	1220	1080	942	798		
					25 1/2	2-6"	—	2110			1820	1650	1460	1290	1120	950
					648	152 CL		2030	1750	1590	1400	1240	1080	914		
					29 1/2	1	—	2040			1750	1590	1410	1240	1080	920
					749			1960	1680	1530	1360	1190	1040	885		
					29 1/2	2-6"	—	2420			2080	1890	1670	1480	1280	1090
					749	152 CL		2330	2000	1820	1610	1420	1230	1050		
1 1/4 32	4CA4440	4 1/4 108 Sq.	40 131	.020 .51	19 1/2	1	—	1440			1240	1120	990	880	760	650
					495			1380	1190	1080	952	846	731	625		
					25 1/2	1	—	1570			1350	1220	1080	960	830	710
					648			1510	1300	1170	1040	923	798	683		
					25 1/2	2-6"	—	2080			1790	1620	1440	1270	1100	940
					648	152 CL		2000	1720	1560	1380	1220	1060	904		
					29 1/2	1	—	1700			1460	1330	1170	1040	900	770
					749			1640	1400	1280	1120	1000	865	740		
					29 1/2	2-6"	—	2320			2000	1810	1600	1420	1230	1040
					749	152 CL		2230	1920	1740	1540	1360	1180	1000		
1 1/4 32	4CA4450	4 1/4 108 Sq.	50 164	.020 .51	19 1/2	1	—	1560			1340	1220	1080	950	830	700
					495			1500	1290	1170	1040	914	798	673		
					25 1/2	1	—	1810			1560	1410	1250	1100	960	810
					648			1740	1500	1360	1200	1060	923	779		
					25 1/2	2-6"	—	2070			1780	1610	1430	1260	1100	930
					648	152 CL		1990	1710	1550	1380	1210	1060	894		
					29 1/2	1	—	2000			1720	1560	1380	1220	1060	900
					749			1920	1650	1500	1330	1170	1020	865		
					29 1/2	2-6"	—	2380			2050	1860	1640	1450	1260	1070
					749	152 CL		2290	1970	1790	1580	1390	1210	1030		



Mechanical Specifications

Table MS-7 — Ratings, 5 5/16" (135 mm) Deep, Type DS Enclosure With Steel Elements

I.P.S. Size Inches mm	Catalog Desig.	Fin Size In. mm	Fin Per Ft. Per M	Fin Thickness In. mm	Encl. Height Inches mm	Tiers and Centers Inches mm	Mtg. Height Inches mm	Steam Capacity Per Ft. - 1 Psi at 65°F Air Per Meter - 6.895 kPa at 18.3°C Air	Hot Water (Avg.)					
									200°F 93°C	190°F 88°C	180°F 82°C	170°F 77°C	160°F 71°C	150°F 66°C
1 1/4 32	4ST4432	4 1/4 108 Sq.	32 105	.032 .81	19 1/2	1	—	1210	.86	.78	.69	.61	.53	.45
					495			1160	1000	904	798	712	615	519
					25 1/2	1	—	1280	1100	1000	880	780	680	580
					648			1230	1060	962	846	750	654	558
					25 1/2	2-6"	—	1920	1650	1500	1320	1170	1020	860
					648	152 CL		1850	1590	1440	1270	1120	981	827
					29 1/2	1	—	1350	1160	1050	930	820	720	610
					749			1300	1120	1010	894	789	692	587
					29 1/2	2-6"	—	2030	1750	1580	1400	1240	1080	910
					749	152 CL		1950	1680	1520	1350	1190	1040	875
1 1/4 32	4ST4440	4 1/4 108 Sq.	40 131	.032 .81	19 1/2	1	—	1360	1170	1060	940	830	720	610
					495			1310	1120	1020	904	798	692	587
					25 1/2	1	—	1470	1260	1150	1010	900	780	660
					648			1410	1210	1110	971	865	750	635
					25 1/2	2-6"	—	2090	1800	1630	1440	1270	1110	940
					648	152 CL		2010	1730	1570	1380	1220	1070	904
					29 1/2	1	—	1560	1340	1220	1080	950	830	700
					749			1500	1290	1170	1040	914	798	673
					29 1/2	2-6"	—	2240	1930	1750	1550	1370	1190	1010
					749	152 CL		2150	1860	1680	1490	1320	1140	971

*Note: NPT threads furnished on steel elements. Please use domestic fittings for proper installation.

Mechanical Specifications

Table MS-8 — Ratings, 5 5/16" (135 mm) Deep, Type DS Enclosure with Copper/Aluminum Elements

Element	Fin Series Per Foot Per Meter	Tiers	Encl.	Install. Height Inches mm	EDR Sq. Ft. Sq. M	Steam Capacity Per Ft.-1 Psi at 65°F Air Per Meter - 6.89 kPa at 18.3°C Air		Hot Water Capacity Btu/Hr./Ft. — At 65°F Air, Average Water Temperature Watts/Meter — At 18.3°C Air, Average Water Temperature													
						Btu/Hr./Ft. Watts/Meter	220°F	210°F	200°F	190°F	180°F	170°F	160°F	150°F	140°F	130°F	120°F	110°F	100°F		
							104°C	99°C	93°C	88°C	82°C	77°C	71°C	66°C	60°C	54°C	49°C	43°C	38°C		
								IBR Factor — Steam to Hot Water													
								1.05	0.95	0.86	0.78	0.69	0.61	0.53	0.45	0.40	0.33	0.26	0.20	0.15	
3/4" CA 19 mm Copper Tube Alum. Fins Fins 3 1/4" Sq. 83 mm Sq. Thickness .0135" .34 mm	40 131 m	1	DS19	21 5/8	3.13	750	790	715	645	585	520	460	400	340	300	250	195	150	115		
				549	34	720	755	685	620	560	495	440	380	325	290	240	185	145	110		
		1	DS25	27 5/8	3.38	810	850	770	695	630	560	493	430	365	325	265	210	160	120		
				702	36	780	820	740	670	610	540	475	415	350	310	255	205	155	115		
		1	DS29	31 5/8	3.63	870	915	825	750	680	600	530	460	390	350	285	225	175	130		
				803	39	835	875	795	720	650	575	510	445	375	335	275	215	165	125		
	2*	DS25	27 5/8	4.92	1180	1240	1120	1015	920	815	720	625	539	470	390	305	235	175			
			702	53	1130	1185	1075	970	880	780	690	600	510	450	375	295	225	170			
	2*	DS29	31 5/8	5.54	1330	1395	1265	1145	1035	920	810	705	600	530	440	345	265	200			
			803	60	1280	1345	1215	1100	1000	885	780	680	575	510	420	335	255	190			
	50 164 m	1	DS19	21 5/8	3.96	950	1000	905	815	740	655	580	505	430	380	315	245	190	145		
				549	43	910	955	865	785	710	630	555	480	410	365	305	235	180	135		
1		DS25	27 5/8	4.5	1080	1135	1025	930	840	745	660	570	485	430	355	280	215	160			
			702	48	1040	1090	990	895	810	720	635	550	470	415	345	270	210	155			
1		DS29	31 5/8	4.96	1190	1250	1130	1025	930	820	725	630	535	475	395	310	240	180			
			803	53	1140	1195	1085	980	890	785	695	605	515	455	375	295	230	170			
2*	DS25	27 5/8	5.08	1220	1280	1160	1050	950	840	745	645	550	490	405	315	245	185				
		702	55	1170	1230	1110	1005	915	805	715	620	525	470	385	305	235	175				
2*	DS29	31 5/8	5.79	1390	1460	1320	1195	1085	960	850	735	625	555	460	360	280	210				
		803	62	1335	1400	1270	1150	1040	920	815	710	600	535	440	345	265	200				
58 190 m	1	DS19	21 5/8	4.33	1040	1090	990	895	810	720	635	550	470	415	345	270	210	155			
			549	47	1000	1050	950	860	780	690	610	530	450	400	330	260	200	150			
	1	DS25	27 5/8	4.96	1190	1250	1130	1025	930	820	725	630	535	475	395	310	240	180			
			702	53	1140	1195	1085	980	890	785	695	605	515	455	375	295	230	170			
	1	DS29	31 5/8	5.42	1300	1365	1235	1120	1015	895	795	690	585	520	430	340	260	195			
			803	58	1250	1315	1190	1075	975	865	765	665	565	500	415	325	250	190			
2*	DS25	27 5/8	5.5	1320	1385	1255	1135	1030	910	805	700	595	530	435	345	265	200				
		702	59	1270	1335	1205	1090	990	875	775	675	570	510	420	330	255	190				
2*	DS29	31 5/8	6.21	1490	1565	1415	1280	1160	1030	910	790	670	595	490	385	300	225				
		803	67	1430	1500	1360	1230	1115	985	870	760	645	570	470	370	285	215				

*6" (152 mm) Centers
Dimensions in **bold** indicate metric units.
Ratings not IBR approved.



Mechanical Specifications

Table MS-9 — Ratings, 5 5/16" (135 mm) Deep, Type DS Enclosure with Copper/Aluminum Elements

Element	Fin Series Per Foot Per Meter	Tiers	Encl.	Install. Height Inches mm	Steam Capacity Per Ft.-1 Psi at 65°F Air Per Meter - 6.89 kPa at 18.3°C Air		Hot Water Capacity Btu/Hr./Ft. — At 65°F Air, Average Water Temperature Watts/Meter — At 18.3°C Air, Average Water Temperature														
					EDR Sq. Ft. Sq. M	Btu/Hr./Ft. Watts/Meter	220°F	210°F	200°F	190°F	180°F	170°F	160°F	150°F	140°F	130°F	120°F	110°F	100°F		
							104°C	99°C	93°C	88°C	82°C	77°C	71°C	66°C	60°C	54°C	49°C	43°C	38°C		
						IBR Factor — Steam to Hot Water															
						1.05	0.95	0.86	0.78	0.69	0.61	0.53	0.45	0.40	0.33	0.26	0.20	0.15			
1" CA 25 mm Copper Tube Alum. Fins Fins 3 1/4" Sq. 83 mm Sq. Thickness .0135" .34 mm	40 131 m	1	DS19	21 5/8	3.25	780	820	740	670	610	540	475	415	350	310	255	205	155	115		
				549	35	750	790	715	645	585	520	460	400	340	300	250	195	150	115		
		1	DS25	27 5/8	3.5	840	880	800	720	655	580	510	445	380	335	275	220	170	125		
				702	38	810	850	770	695	630	560	495	430	365	325	265	210	160	120		
		1	DS29	31 5/8	3.79	910	955	865	785	710	630	555	480	410	365	300	235	180	135		
				803	41	875	920	830	755	685	605	535	465	395	350	290	230	175	130		
	50 164 m	2*	DS25	27 5/8	5.25	1260	1325	1195	1085	985	870	770	670	565	505	415	330	250	190		
				702	57	1210	1270	1150	1040	945	835	740	640	545	485	400	315	240	180		
		2*	DS29	31 5/8	5.83	1400	1470	1330	1205	1090	965	855	740	630	560	460	365	280	210		
				803	63	1345	1410	1280	1155	1050	930	820	715	605	540	445	350	270	200		
		1	DS19	21 5/8	3.83	920	965	875	790	720	635	560	490	415	370	305	240	185	140		
				549	41	885	930	840	760	690	610	540	470	400	355	290	230	175	135		
58 190 m	1	DS25	27 5/8	4.38	1050	1105	1000	905	820	725	640	555	475	420	345	275	210	160			
			702	47	1010	1060	960	870	790	695	615	535	455	405	335	265	200	150			
	1	DS29	31 5/8	4.88	1170	1230	1110	1005	915	805	715	620	525	470	385	305	235	175			
			803	53	1125	1180	1070	970	880	775	685	595	505	450	370	295	225	170			
	2*	DS25	27 5/8	5.54	1330	1395	1265	1145	1035	920	810	705	600	530	440	345	265	200			
			702	60	1280	1345	1215	1100	1000	885	780	680	575	510	420	335	255	190			
2*	DS29	31 5/8	6.38	1530	1605	1455	1315	1195	1055	935	810	690	610	505	400	305	230				
		803	69	1470	1545	1395	1265	1145	1015	895	780	660	590	485	380	295	220				
58 190 m	1	DS19	21 5/8	4.5	1080	1135	1025	930	840	745	660	570	485	430	355	280	215	160			
			549	48	1040	1090	990	895	810	720	635	550	470	415	345	270	210	155			
	1	DS25	27 5/8	4.96	1190	1250	1130	1025	930	820	725	630	535	475	395	310	240	180			
			702	53	1140	1195	1085	980	890	785	695	605	515	455	375	295	230	170			
	1	DS29	31 5/8	5.79	1390	1460	1320	1195	1085	960	850	735	625	555	460	360	280	210			
			803	62	1335	1400	1270	1150	1040	920	815	710	600	535	440	345	265	200			
2*	DS25	27 5/8	5.92	1420	1490	1350	1220	1110	980	865	755	640	570	470	370	285	215				
		702	64	1365	1435	1295	1175	1065	940	835	725	615	545	450	355	275	205				
2*	DS29	31 5/8	6.75	1620	1700	1540	1395	1265	1120	990	860	730	650	535	420	325	245				
		803	73	1560	1640	1480	1340	1215	1075	950	825	700	625	515	405	310	235				

*6" (152 mm) Centers
Dimensions in **bold** indicate metric units.
Ratings not IBR approved.

Mechanical Specifications

Table MS-10 — Ratings, 5 5/16" (135 mm) Deep, Type DS Enclosure with Copper/Aluminum Elements

Element	Fin Series Per Foot Per Meter	Tiers	Encl.	Install. Height Inches mm	EDR Sq. Ft. Sq. M	Steam Capacity Per Ft.-1 Psi at 65°F Air Per Meter - 6.89 kPa at 18.3°C Air				Hot Water Capacity Btu/Hr./Ft. — At 65°F Air, Average Water Temperature Watts/Meter — At 18.3°C Air, Average Water Temperature										
						Btu/Hr./Ft. Watts/Meter	220°F 104°C	210°F 99°C	200°F 93°C	190°F 88°C	180°F 82°C	170°F 77°C	160°F 71°C	150°F 66°C	140°F 60°C	130°F 54°C	120°F 49°C	110°F 43°C	100°F 38°C	
							IBR Factor — Steam to Hot Water	1.05	0.95	0.86	0.78	0.69	0.61	0.53	0.45	0.40	0.33	0.26	0.20	0.15
1 1/4" CA 32 mm Copper Tube Alum. Fins Fins 3 1/4" Sq. 83 mm Sq. Thickness .0135" .34 mm	40	1	DS19	21 5/8	3.33	800	840	760	690	625	550	490	425	360	320	265	210	160	120	
				549	36	770	810	730	660	600	530	470	410	345	310	255	200	155	115	
				27 5/8	3.54	850	895	810	730	665	585	520	450	385	340	280	220	170	130	
		702	38	815	855	775	700	635	560	495	430	365	325	270	210	165	120			
		31 5/8	3.83	920	965	875	790	720	635	560	490	415	370	305	240	185	140			
		803	41	885	930	840	760	690	610	540	470	400	355	290	230	175	135			
	131 m	2*	DS25	27 5/8	5.21	1250	1315	1190	1075	975	865	765	665	565	500	415	325	250	190	
				702	56	1200	1260	1140	1030	935	830	730	635	540	480	395	310	240	180	
				31 5/8	5.79	1390	1460	1320	1195	1085	960	850	735	625	555	460	360	280	210	
		803	62	1335	1400	1270	1150	1040	920	815	710	600	535	440	345	265	200			
		50	1	DS19	21 5/8	4.08	980	1030	930	845	765	675	600	520	440	390	325	255	195	145
					549	44	940	985	895	810	735	650	575	500	425	375	310	245	190	140
27 5/8	4.42				1060	1115	1005	910	825	730	645	560	475	425	350	275	210	160		
164 m	1	DS25	31 5/8	4.82	1180	1240	1120	1015	920	815	720	625	530	470	390	305	235	175		
			702	48	1020	1070	970	875	795	705	620	540	460	410	335	265	205	155		
			31 5/8	4.92	1180	1240	1120	1015	920	815	720	625	530	470	390	305	235	175		
	803	53	1130	1185	1075	970	880	780	690	600	510	450	375	295	225	170				
	2*	DS25	27 5/8	5.42	1300	1365	1235	1120	1015	895	795	690	585	520	430	340	260	195		
			702	58	1250	1315	1190	1075	975	865	765	665	565	500	415	325	250	190		
31 5/8			6.21	1490	1565	1415	1280	1160	1030	910	790	670	595	490	385	300	225			
803	67	1430	1500	1360	1230	1115	985	870	760	645	570	470	370	285	215					
58	1	DS19	21 5/8	4.33	1040	1090	990	895	810	720	635	550	470	415	345	270	210	155		
			549	47	1000	1050	950	860	780	690	610	530	450	400	330	260	200	150		
			27 5/8	5.0	1200	1260	1140	1030	935	830	730	635	540	480	395	310	240	180		
	190 m	1	DS25	31 5/8	5.79	1390	1460	1320	1195	1085	960	850	735	625	555	460	360	280	210	
				702	54	1150	1210	1095	990	895	795	700	610	520	460	380	300	230	175	
				31 5/8	6.2	1335	1400	1270	1150	1040	920	815	710	600	535	440	345	265	200	
803	62	1335	1400	1270	1150	1040	920	815	710	600	535	440	345	265	200					
2*	DS25	27 5/8	5.67	1360	1430	1290	1170	1060	940	830	720	610	545	450	355	270	205			
		702	61	1310	1375	1245	1125	1020	905	800	695	590	525	430	340	260	195			
		31 5/8	6.5	1560	1640	1480	1340	1215	1075	950	825	700	625	515	405	310	235			
803	70	1500	1575	1425	1290	1170	1035	915	795	675	600	495	390	300	225					

*6" (152 mm) Centers
Dimensions in **bold** indicate metric units.
Ratings not IBR approved.



Features and Benefits

Security Wall Fin

The Trane hydronic security wall fin enclosures have been designed for natural convection in slope top (Type S) and flat top (Type F) configurations in 12" (305 mm) and 18" (457 mm) heights with a depth of 5 5/16" (135 mm), primarily for use in maximum security applications such as prisons and mental institutions.

Security wall fin is also recommended for use in schools, dormitories, nursing homes, athletic facilities, day care centers, detention homes, psychiatric centers, public type buildings and other heavy abuse areas.

Wrap-Around Design

Each enclosure's top/front/bottom panel is of one-piece full wrap-around design for complete engagement with the wall to help prevent access to the inside of the unit. All enclosure panels are manufactured with 1/8" (3 mm) diameter holes on 3/16" (5 mm) staggered centers for a partial perforated (inlet and outlet) panel with internal interlocking slip joints. Optional fully-perforated enclosures of the entire panel are available with an intermediate overlapping wall sleeve with pre-punched fastener holes for panel-to-panel alignment and fastening.

Simple installation, made of 14-gauge (1.9 mm thickness) steel, and durability are made possible by a continuous partial back plate/mounting strip. A full back plate/mounting strip manufactured from 14-gauge (1.9 mm thickness) steel is optional.

Durable Construction

A variety of heating elements is available along with a complete line of accessories. Manufactured from 14-gauge (1.9 mm thickness) steel for strength, these accessories allow for wall-to-wall installation that is architecturally compatible with most interior designs.



Heating elements or return and supply piping are secured to the wall with wall type element brackets manufactured of 14-gauge (1.9 mm thickness) galvaneal Steel with channel-formed edges for rigidity. Each wall bracket is furnished with galvanized element cradles and nylon inserts with snap-in rust-resistant nickel-chromium plated ball bearings for silent glide operation of the heating element.

Rigid front panels are constructed of 14-gauge (1.9 mm thickness) or 12-gauge (2.7 mm thickness) steel.

Vandal-Resistant

The security enclosure offers vandal-resistant construction.

Tamper resistant helps prevent vandals from concealing undesirable or hazardous items within the enclosure.

Clean, Even Heat

Only the air within the room is recirculated, so walls and furnishings stay cleaner.

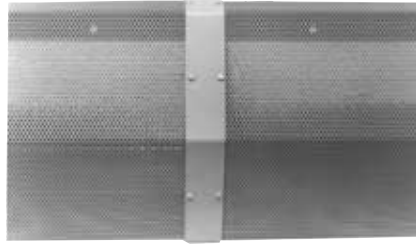
A baked-on commercial primer paint is standard.

Attractive

Available with six optional baked-on enamel color finishes chosen from Trane's Color Selection Chart UNT-S-10.

Accessories

All 14-Gauge



2" Joiner Piece
(Fastener Holes Pre-punched)
For use with Fully Perforated 14-gauge
and 12-gauge enclosures only.



End Trim
(No Fastener Holes)



End Cap



Inside or Outside Corder



Model Number Description

Security Wall Fin

Digits 123 45 67 89
S12 - SP - 14 - E

Digits 1 — Enclosure Type

S = Slope Top
F = Flat Top

Digit 2 and 3 — Enclosure Size

12 = 12" High x 5^{5/16}" Deep*
18 = 18" High x 5^{5/16}" Deep**

Digit 4 — Type Enclosure

S = Security

Digit 5 — Perforation Type

P = Partially Perforated
F = Fully Perforated

Digits 6 and 7 — Gauge

14 = 14-gauge
12 = 12-gauge

Digits 8 and 9 — Enclosure/Front Panel

E = Complete Enclosure
FP = Front Panel Only

Note: (E) = 14-Gauge or 12-Gauge front panel with 14-gauge partial back plate/mounting strip and wall mounting element brackets.

*For single tier of element only.

**Ok for single or two tier element installations.



Performance Data

Security Wall Fin

Finned Tube Radiation Model S and F — Security Enclosures Partially Perforated Capacity Data

Table PD-1 — Copper/Aluminum Elements — Btu/Hour/Foot

Copper/Aluminum Elements with Partially Perforated Enclosures						Steam Rating	Hot Water (Ave.)									
Tube Size	Fin Size Inches	Fins/Foot	Encl. Type	Tiers & Centers	Mtg. Height Inches	215°F	220°F	210°F	200°F	190°F	180°F	170°F	160°F	150°F	140°F	130°F
						Factor	Factor									
						1.00	1.05	0.95	0.86	0.78	0.69	0.61	0.53	0.45	0.40	0.33
3/4"	4 1/4" x 3 5/8"	40	S12-SP	1	16	1310	1380	1250	1130	1020	900	800	690	590	520	430
			S18-SP	1	22	1550	1630	1480	1330	1210	1070	950	820	700	620	510
			S18-SP	2-6"	22	2270	2390	2160	1950	1770	1570	1380	1200	1020	910	750
			F12-SP	1	16	1200	1260	1140	1030	930	830	730	640	540	480	400
			F18-SP	1	22	1400	1470	1330	1200	1090	970	850	740	630	560	460
			F18-SP	2-6"	22	2080	2190	1980	1790	1620	1440	1270	1100	940	830	690
3/4"	4 1/4" x 3 5/8"	50	S12-SP	1	16	1430	1500	1360	1230	1120	990	870	760	640	570	470
			S18-SP	1	22	*1790	1880	1700	1540	1400	1240	1090	950	810	720	590
			S18-SP	2-6"	22	2400	2520	2280	2060	1870	1660	1460	1270	1080	960	790
			F12-SP	1	16	1350	1420	1280	1160	1050	930	820	720	610	540	450
			F18-SP	1	22	1610	1690	1530	1380	1260	1110	980	850	720	640	530
			F18-SP	2-6"	22	2290	2400	2180	1970	1790	1580	1400	1210	1030	920	760
1"	4 1/4" x 4 1/4"	40	S12-SP	1	16	1490	1560	1420	1280	1160	1030	910	790	670	600	490
			S18-SP	1	22	1730	1820	1640	1490	1350	1190	1060	920	780	690	570
			S18-SP	2-6"	22	2390	2510	2270	2060	1860	1650	1460	1270	1080	960	790
			F12-SP	1	16	1360	1430	1290	1170	1060	940	830	720	610	540	450
			F18-SP	1	22	1550	1630	1470	1330	1210	1070	950	820	700	620	510
			F18-SP	2-6"	22	2290	2400	2180	1970	1790	1580	1400	1210	1030	920	760
1"	4 1/4" x 4 1/4"	50	S12-SP	1	16	1570	1650	1490	1350	1220	1080	960	830	710	630	520
			S18-SP	1	22	1980	2080	1880	1700	1540	1370	1210	1050	890	790	650
			S18-SP	2-6"	22	2260	2370	2150	1940	1760	1560	1380	1200	1020	900	750
			F12-SP	1	16	1470	1540	1400	1260	1150	1010	900	780	660	590	480
			F18-SP	1	22	1770	1860	1680	1520	1380	1220	1080	940	800	710	580
			F18-SP	2-6"	22	2150	2260	2040	1850	1680	1480	1310	1140	970	860	710
1 1/4"	4 1/4" x 4 1/4"	40	S12-SP	1	16	1470	1540	1400	1260	1150	1010	900	780	660	590	480
			S18-SP	1	22	1700	1790	1620	1460	1330	1170	1040	900	770	680	560
			S18-SP	2-6"	22	*2350	2470	2230	2020	1830	1620	1430	1250	1060	940	780
			F12-SP	1	16	1340	1410	1270	1150	1050	920	820	710	600	540	440
			F18-SP	1	22	1530	1610	1450	1320	1190	1060	930	810	690	610	500
			F18-SP	2-6"	22	2250	2360	2140	1940	1760	1550	1370	1190	1010	900	740
1 1/4"	4 1/4" x 4 1/4"	50	S12-SP	1	16	*1540	1620	1460	1320	1200	1060	940	820	690	620	510
			S18-SP	1	22	*1940	2040	1840	1670	1510	1340	1180	1030	870	780	640
			S18-SP	2-6"	22	2220	2330	2110	1910	1730	1530	1350	1180	1000	890	730
			F12-SP	1	16	1450	1520	1380	1250	1130	1000	880	770	650	580	480
			F18-SP	1	22	1740	1830	1650	1500	1360	1200	1060	920	780	700	570
			F18-SP	2-6"	22	2110	2220	2000	1810	1650	1460	1290	1120	950	840	700

- *1 = B = R Rating on Assemblies as marked.
- Mounting Height is the dimension from the floor to the top of the enclosure to obtain listed capacities.
- Two-tier applications can only be used with 18" high enclosures installed on 6" center lines.



Performance Data

Security Wall Fin

Table PD-2 — Copper/Aluminum Elements — Watts/Meter

Copper/Aluminum Elements with Partially Perforated Enclosures						Steam Rating 102°C	Hot Water (Ave.)									
Tube Size	Fin Size Inches	Fins/ Foot	Encl. Type	Tiers & Centers	Mtg. Height Inches	Factor	104°C	99°C	93°C	88°C	82°C	77°C	71°C	66°C	60°C	54°C
						1.00										
											Factor					
							1.05	0.95	0.86	0.78	0.69	0.61	0.53	0.45	0.40	0.33
19 mm	108 x 92	131	S12-SP	1	406	1260	1330	1200	1090	980	870	770	660	570	500	410
			S18-SP	1	559	1490	1570	1420	1280	1160	1030	910	790	670	600	490
			S18-SP	2-152 mm	559	2180	2300	2080	1870	1700	1510	1330	1150	980	870	720
			F12-SP	1	406	1150	1210	1100	990	890	800	700	620	520	460	380
			F18-SP	1	559	1350	1410	1280	1150	1050	930	820	710	610	540	440
19 mm	108 x 92	164	S12-SP	1	406	1370	1440	1310	1180	1080	950	840	730	620	550	450
			S18-SP	1	559	*1720	1810	1630	1480	1350	1190	1050	910	780	690	590
			S18-SP	2-152 mm	559	2310	2420	2190	1980	1800	1600	1400	1220	1040	920	760
			F12-SP	1	406	1300	1360	1230	1120	1010	890	790	690	590	520	430
			F18-SP	1	559	1550	1620	1470	1330	1210	1070	940	820	690	620	510
25 mm	108 x 108	131	S12-SP	1	406	1430	1500	1370	1230	1120	990	870	760	640	580	470
			S18-SP	1	559	1660	1750	1580	1430	1300	1140	1020	880	750	660	550
			S18-SP	2-152 mm	559	2300	2410	2180	1980	1790	1590	1400	1220	1040	920	760
			F12-SP	1	406	1310	1370	1240	1120	1020	900	800	690	590	520	430
			F18-SP	1	559	1490	1570	1410	1280	1160	1030	910	790	670	600	490
25 mm	108 x 108	164	S12-SP	1	406	1510	1590	1430	1300	1170	1040	920	800	680	610	500
			S18-SP	1	559	1900	2000	1810	1630	1480	1320	1160	1010	860	760	620
			S18-SP	2-152 mm	559	2170	2280	2070	1860	1690	1500	1330	1150	980	870	720
			F12-SP	1	406	1410	1480	1350	1210	1110	970	870	750	630	570	460
			F18-SP	1	559	1700	1790	1610	1460	1330	1170	1040	900	770	680	560
32 mm	108 x 108	131	S12-SP	1	406	1410	1480	1350	1210	1110	970	870	750	630	570	460
			S18-SP	1	559	1630	1720	1560	1400	1280	1120	1000	870	740	650	540
			S18-SP	2-152 mm	559	*2260	2370	2140	1940	1760	1560	1370	1200	1020	900	750
			F12-SP	1	406	1290	1360	1220	1110	1010	880	790	680	580	520	420
			F18-SP	1	559	1470	1550	1390	1270	1140	1020	890	780	660	590	480
32 mm	108 x 108	164	S12-SP	1	406	2160	2270	2060	1860	1690	1490	1320	1140	970	870	710
			S18-SP	1	559	*1480	1560	1400	1270	1150	1020	900	790	660	600	490
			S18-SP	2-152 mm	559	*1860	1960	1760	1610	1450	1290	1130	990	840	750	620
			F12-SP	1	406	1390	1460	1330	1200	1090	960	850	740	620	560	460
			F18-SP	1	559	1670	1760	1590	1440	1310	1150	1020	880	750	670	550
			F18-SP	2-152 mm	559	2030	2130	1920	1740	1590	1400	1240	1080	910	810	670

- *I = B = R Rating on Assemblies as marked.
- Mounting Height is the dimension from the floor to the top of the enclosure to obtain listed capacities.
- Two-tier applications can only be used with 457 mm high enclosures installed on 152 mm center lines.

Performance Data

Security Wall Fin

Table PD-3 — Steel Tube/Fin Elements — Btu/Hour/Foot

Steel Tube/Fin Elements with Partially Perforated Enclosures							Hot Water (Ave.)									
							220°F	210°F	200°F	190°F	180°F	170°F	160°F	150°F	140°F	130°F
Tube Size	Fin Size Inches	Fins/Foot	Encl. Type	Tiers & Centers	Mtg. Height Inches	Steam Rating	Factor									
						1.00	1.05	0.95	0.86	0.78	0.69	0.61	0.53	0.45	0.40	0.33
1 1/4"	4 1/4" x 4 1/4"	40	S12-SP	1	16	1280	1340	1220	1100	1000	880	780	680	580	510	420
			S18-SP	1	22	1380	1450	1310	1190	1080	950	840	730	620	550	460
			S18-SP	2-6"	22	2140	2250	2030	1840	1670	1480	1310	1130	960	860	710
			F12-SP	1	16	1150	1210	1090	990	900	790	700	610	520	460	380
			F18-SP	1	22	1230	1290	1170	1060	960	850	750	650	550	490	410
			F18-SP	2-6"	22	1980	2080	1880	1700	1540	1370	1210	1050	890	790	650
1 1/4"	4 1/4" x 4 1/4"	32	S12-SP	1	16	1100	1160	1050	950	860	760	670	580	500	440	360
			S18-SP	1	22	1180	1240	1120	1010	920	810	720	630	530	470	390
			S18-SP	2-6"	22	1840	1930	1750	1580	1440	1270	1120	980	830	740	610
			F12-SP	1	16	990	1040	940	850	770	680	600	520	450	400	330
			F18-SP	1	22	1060	1110	1010	910	830	730	650	560	480	420	350
			F18-SP	2-6"	22	1700	1790	1620	1460	1330	1170	1040	900	770	680	560

- *I = B = R Rating on Assemblies as marked.
- Mounting Height is the dimension from the floor to the top of the enclosure to obtain listed capacities.
- Two-tier applications can only be used with 18" high enclosures installed on 6" center lines.

Table PD-4 — Steel Tube/Fin Elements — Watts/Meter

Steel Tube/Fin Elements with Partially Perforated Enclosures							Hot Water (Ave.)									
							104°C	99°C	93°C	88°C	82°C	77°C	71°C	66°C	60°C	54°C
Tube Size	Fin Size Inches	Fins/Foot	Encl. Type	Tiers & Centers	Mtg. Height Inches	Steam Rating	Factor									
						1.00	1.05	0.95	0.86	0.78	0.69	0.61	0.53	0.45	0.40	0.33
32 mm	108 x 108	131	S12-SP	1	406	1230	1290	1170	1060	960	850	750	650	560	490	400
			S18-SP	1	559	1330	1390	1260	1140	1040	910	810	700	600	530	440
			S18-SP	2-152 mm	559	2060	2160	1950	1770	1600	1420	1260	1090	920	830	680
			F12-SP	1	406	1110	1160	1050	950	870	760	670	590	500	440	370
			F18-SP	1	559	1180	1240	1120	1020	920	820	720	620	530	470	390
			F18-SP	2-152 mm	559	1900	2000	1810	1630	1480	1320	1160	1010	860	760	620
32 mm	108 x 108	105	S12-SP	1	406	1060	1120	1010	910	830	730	640	560	480	420	350
			S18-SP	1	559	1130	1190	1080	970	880	780	690	610	510	450	370
			S18-SP	2-152 mm	559	1770	1860	1680	1520	1380	1220	1080	940	800	710	590
			F12-SP	1	406	950	1000	900	820	740	650	580	500	430	380	320
			F18-SP	1	559	1020	1070	970	870	800	700	620	540	460	400	340
			F18-SP	2-152 mm	559	1630	1720	1560	1400	1280	1120	1000	870	740	650	540

- *I = B = R Rating on Assemblies as marked.
- Mounting Height is the dimension from the floor to the top of the enclosure to obtain listed capacities.
- Two-tier applications can only be used with 457 mm high enclosures installed on 152 mm center lines.



Performance Data

Security Wall Fin

Finned Tube Radiation Model S and F — Security Enclosures Fully Perforated Capacity Data

Table PD-5— Copper/Aluminum Elements — Btu/Hour/Foot

Copper/Aluminum Elements with Fully Perforated Enclosures						Steam Rating	Hot Water									
Tube Size	Fin Size Inches	Fins/Foot	Encl. Type	Tiers & Centers	Mtg. Height Inches	215°F	220°F	210°F	200°F	190°F	180°F	170°F	160°F	150°F	140°F	130°F
						Factor	Factor									
						1.00	1.05	0.95	0.86	0.78	0.69	0.61	0.53	0.45	0.40	0.33
3/4"	4 1/4" x 3 5/8"	40	S12-SF	1	16	1240	1300	1180	1070	970	860	760	660	560	500	410
			S18-SF	1	22	1290	1350	1230	1110	1010	890	790	680	580	5204	30
			S18-SF	2-6"	22	2230	2340	2120	1920	1740	1540	1360	1180	1000	890	740
			F12-SF	1	16	1140	1200	1080	980	890	790	700	600	510	460	380
			F18-SF	1	22	1170	1230	1110	1010	910	810	710	620	530	470	390
3/4"	4 1/4" x 3 5/8"	50	F18-SF	2-6"	22	2040	2140	1940	1750	1590	1410	1240	1080	920	820	670
			S12-SF	1	16	1350	1420	1280	1160	1050	930	820	720	610	540	450
			S18-SF	1	22	1400	1470	1330	1200	1090	970	850	740	630	560	460
			F12-SF	1	16	1270	1330	1210	1090	990	880	770	670	570	510	420
			F18-SF	1	22	1290	1350	1230	1110	1010	890	790	680	580	520	430
1"	4 1/4" x 4 1/4"	40	F18-SF	2-6"	22	2280	2390	2170	1960	1780	1570	1390	1210	1030	910	750
			S12-SF	1	16	1430	1500	1360	1230	1120	990	870	760	640	570	470
			S18-SF	1	22	1480	1550	1410	1270	1150	1020	900	780	670	590	490
			F12-SF	1	16	1310	1380	1240	1130	1020	900	800	690	590	520	430
			F18-SF	1	22	1330	1400	1260	1140	1040	920	810	700	600	530	440
1"	4 1/4" x 4 1/4"	50	F18-SF	2-6"	22	2450	2570	2330	2110	1910	1690	1490	1300	1100	980	810
			S12-SF	1	16	1470	1540	1400	1260	1150	1010	900	780	660	590	490
			S18-SF	1	22	1530	1610	1450	1320	1190	1060	930	810	690	610	500
			F12-SF	1	16	1380	1450	1310	1190	1080	950	840	730	620	550	460
			F18-SF	1	22	1420	1490	1350	1220	1110	980	870	750	640	570	470
1 1/4"	4 1/4" x 4 1/4"	40	F18-SF	2-6"	22	2460	2580	2340	2120	1920	1700	1500	1300	1110	980	810
			S12-SF	1	16	1400	1470	1330	1200	1090	970	850	740	630	560	460
			S18-SF	1	22	1460	1530	1390	1260	1140	1010	890	770	660	580	480
			F12-SF	1	16	1280	1340	1220	1100	1000	880	780	680	580	510	420
			F18-SF	1	22	1310	1380	1240	1130	1020	900	800	690	590	520	430
1 1/4"	4 1/4" x 4 1/4"	50	F18-SF	2-6"	22	2410	2530	2290	2070	1880	1660	1470	1280	1080	960	800
			S12-SF	1	16	1440	1510	1370	1240	1120	990	880	760	650	580	480
			S18-SF	1	22	1500	1580	1430	1290	1170	1040	920	800	680	600	500
			F12-SF	1	16	1360	1430	1290	1170	1060	940	830	720	610	540	450
			F18-SF	1	22	1400	1470	1330	1200	1090	970	850	740	630	560	460
			F18-SF	2-6"	22	2420	2540	2300	2080	1890	1670	1480	1280	1090	970	800

1. *1 = B = R Rating on Assemblies as marked.
 2. Mounting Height is the dimension from the floor to the top of the enclosure to obtain listed capacities.
 3. Two-tier applications can only be used with 18" high enclosures installed on 6" center lines.



Performance Data

Security Wall Fin

Finned Tube Radiation Model S and F — Security Enclosures Fully Perforated Capacity Data

Table PD-6 — Copper/Aluminum Elements — Watts/Meter

Copper/Aluminum Elements with Fully Perforated Enclosures						Steam Rating	Hot Water (Ave.)									
Tube Size	Fin Size Inches	Fins/Foot	Encl. Type	Tiers & Centers	Mtg. Height Inches	102°C	104°C	99°C	93°C	88°C	82°C	77°C	71°C	66°C	60°C	54°C
						Factor	Factor									
						1.00	1.05	0.95	0.86	0.78	0.69	0.61	0.53	0.45	0.40	0.33
19 mm	108 x 92	131	S12-SF	1	406	1260	1250	1130	1030	930	830	730	630	540	480	390
			S18-SF	1	559	1490	1300	1180	1070	970	860	760	650	560	500	410
			S18-SF	2-152 mm	559	2180	2250	2040	1850	1670	1480	1310	1130	960	860	710
			F12-SF	1	406	1150	1150	1040	940	860	760	670	580	490	440	370
			F18-SF	1	559	1350	1180	1070	970	870	780	680	600	510	450	380
			F18-SF	2-152 mm	559	2000	2060	1860	1680	1530	1360	1190	1040	880	790	640
19 mm	108 x 92	164	S12-SF	1	406	1370	1360	1230	1120	1010	890	790	690	590	520	430
			S18-SF	1	559	*1720	1410	1280	1150	1050	930	820	710	610	540	440
			S18-SF	2-152 mm	559	2310	2410	2180	1980	1790	1590	1400	1220	1040	920	760
			F12-SF	1	406	1300	1280	1160	1050	950	850	740	640	550	490	400
			F18-SF	1	559	1550	1300	1180	1070	970	860	760	650	560	500	410
			F18-SF	2-152 mm	559	2200	2300	2090	1880	1710	1510	1340	1160	990	870	720
25 mm	108 x 108	131	S12-SF	1	406	1430	1440	1310	1180	1080	950	840	730	620	550	450
			S18-SF	1	559	1660	1490	1360	1220	1110	980	870	750	640	570	470
			S18-SF	2-152 mm	559	2300	2590	2340	2110	1920	1700	1500	1310	1110	980	810
			F12-SF	1	406	1310	1330	1190	1090	980	870	770	660	570	500	410
			F18-SF	1	559	1490	1350	1210	1100	1000	880	780	670	580	510	420
			F18-SF	2-152 mm	559	2200	2470	2240	2030	1840	1620	1430	1250	1060	940	780
25 mm	108 x 108	164	S12-SF	1	406	1510	1480	1350	1210	1110	970	870	750	630	570	470
			S18-SF	1	559	1900	1550	1390	1270	1140	1020	890	780	660	590	480
			S18-SF	2-152 mm	559	2170	2610	2360	2140	1940	1720	1520	1320	1120	1000	820
			F12-SF	1	406	1410	1390	1260	1140	1040	910	810	700	600	530	440
			F18-SF	1	559	1700	1430	1300	1170	1070	940	840	720	620	550	450
			F18-SF	2-152 mm	559	2070	2480	2250	2040	1850	1630	1440	1250	1070	940	780
32 mm	108 x 108	131	S12-SF	1	406	1410	1410	1280	1150	1050	930	820	710	610	540	440
			S18-SF	1	559	1630	1470	1340	1210	1100	970	860	740	630	560	460
			S18-SF	2-152 mm	559	*2260	2550	2300	2090	1890	1670	1480	1290	1090	970	800
			F12-SF	1	406	1290	1290	1170	1060	960	850	750	650	560	490	400
			F18-SF	1	559	1470	1330	1190	1090	980	870	770	660	570	500	410
			F18-SF	2-152 mm	559	2160	2430	2200	1990	1810	1600	1410	1230	1040	920	770
32 mm	108 x 108	164	S12-SF	1	406	*1480	1450	1320	1190	1080	950	850	730	620	560	460
			S18-SF	1	559	*1860	1520	1370	1240	1120	1000	880	770	650	580	480
			S18-SF	2-152 mm	559	2130	2580	2330	2110	1910	1690	1500	1300	1110	980	810
			F12-SF	1	406	1390	1370	1240	1120	1020	900	800	690	590	520	430
			F18-SF	1	559	1670	1410	1280	1150	1050	930	820	710	610	540	440
			F18-SF	2-152 mm	559	2030	2440	2210	2000	1820	1610	1420	1230	1050	930	770

1. *I = B = R Rating on Assemblies as marked.
 2. Mounting Height is the dimension from the floor to the top of the enclosure to obtain listed capacities.
 3. Two-tier applications can only be used with 457 mm high enclosures installed on 152 mm center lines.



Performance Data

Security Wall Fin

Table PD-7 — Steel Tube/Fin Elements — Btu/Hour/Foot

Steel Tube/Fin Elements with Fully Perforated Enclosures							Steam Rating	Hot Water (Ave.)									
Tube Size	Fin Size Inches	Fins/Foot	Encl. Type	Tiers & Centers	Mtg. Height Inches	Factor	215°F	220°F	210°F	200°F	190°F	180°F	170°F	160°F	150°F	140°F	130°F
1/4"	4 1/4" x 4 1/4"	40	S12-SF	1	16	1250	1.05	1310	1190	1080	980	860	760	660	560	500	410
			S18-SF	1	22	1300	0.95	1370	1240	1120	1010	900	790	690	590	520	430
			S18-SF	2-6"	22	2250	0.86	2360	2140	1940	1760	1550	1370	1190	1010	900	740
			F12-SF	1	16	1120	1.05	1180	1060	960	870	770	680	590	500	450	370
			F18-SF	1	22	1160	0.95	1220	1100	1000	900	800	710	610	520	460	380
			F18-SF	2-6"	22	2080	0.86	2180	1980	1790	1620	1440	1270	1100	940	830	690
			S12-SF	1	16	1070	1.05	1170	1060	960	870	770	680	590	500	450	370
			S18-SF	1	22	1110	0.95	1190	1080	970	880	780	690	600	510	450	370
			S18-SF	2-6"	22	1930	0.86	2170	1970	1780	1620	1430	1260	1090	930	830	680
			F12-SF	1	16	960	1.05	1050	950	860	780	690	610	530	450	400	330
F18-SF	1	22	1000	0.95	1060	960	870	780	690	620	530	450	400	340			
F18-SF	2-6"	22	1790	0.86	2010	1820	1650	1490	1320	1170	1010	860	760	630			

1. Mounting Height is the dimension from the floor to the top of the enclosure to obtain listed capacities.
2. Two-tier applications can only be used with 18" high enclosures installed on 6" center lines.

Table PD-8 — Steel Tube/Fin Elements — Watts/Meter

Steel Tube/Fin Elements with Fully Perforated Enclosures							Hot Water (Ave.)										
Tube Size	Fin Size mm	Fins/Meter	Encl. Type	Tiers & Centers	Mtg. Height mm	Steam Rating	104°C	99°C	93°C	88°C	82°C	77°C	71°C	66°C	60°C	54°C	
32 mm	108 x 108	131	S12-SF	1	406	1230	1.05	1260	1140	1040	940	830	730	630	540	480	390
			S18-SF	1	559	1330	0.95	1320	1190	1080	970	870	760	660	570	500	410
			S18-SF	2-152 mm	559	2060	2270	2060	1860	1690	1490	1320	1140	970	870	710	
			F12-SF	1	406	1110	1130	1020	920	840	740	650	570	480	430	360	
			F18-SF	1	559	1180	1170	1060	960	870	770	680	590	500	440	370	
			F18-SF	2-152 mm	559	1900	2100	1900	1720	1560	1380	1220	1060	900	800	660	
			S12-SF	1	406	1060	1080	980	890	810	710	630	540	460	410	340	
			S18-SF	1	559	1130	1140	1020	930	830	750	650	570	490	430	350	
			S18-SF	2-152 mm	559	1770	1950	1770	1600	1450	1280	1140	980	830	750	610	
			F12-SF	1	406	950	970	880	790	720	640	560	490	410	370	310	
F18-SF	1	559	1020	1010	910	830	750	660	580	510	430	380	320				
F18-SF	2-152 mm	559	1630	1810	1630	1480	1340	1190	1050	910	770	690	570				

1. *I = B = R Rating on Assemblies as marked.
2. Mounting Height is the dimension from the floor to the top of the enclosure to obtain listed capacities.
3. Two-tier applications can only be used with 457 mm high enclosures installed on 152 mm center lines.



Performance Data

Table PD-9 — Ratings of Security Wall Fin Copper/Aluminum Elements Without Enclosures

Element Size	Model	Fin Size Inches (mm)	Fin Series Per Foot Per Meter	Fin Thickness Inches (mm)	Steam Capacity			Hot Water Capacity					
					Per Ft. — 1 Psi at 65°F Air			Btu/Hr/Ft — At 65°F Air, Average Water Temperature					
					Per Meter — 6.895 kPa			Watts/Meters — At 18.3°C Air, Average Water Temperature					
					at 18.3°C Air			200°F	190°F	180°F	170°F	160°F	150°F
Install.			93°C	88°C	82°C	77°C	71°C	66°C					
			Tiers	Height Inches (mm)	Btu/Hr./Ft (Watts/Meter)	IBR Factor — Steam to Hot Water							
3/4" (19)	3CA4340	4 1/4" x 3 5/8" (108 x 92)	40 (131 m)	.020" (.51)	1	9 3/8 (238.00)	1470 (1410)	1260 (1210)	1150 (1110)	1010 (971)	900 (865)	780 (750)	660 (635)
					2-6 CL (152)	15 3/8 (391.00)	2580 (2480)	2200 (2120)	2010 (1930)	1780 (1710)	1570 (1510)	1370 (1320)	1160 (1120)
					3-6 CLS (152)	21 3/8 (543.00)	3500 (3370)	3010 (2890)	2730 (2620)	2420 (2330)	2140 (2060)	1860 (1790)	1580 (1520)
3/4" (19)	3CA4350	4 1/4" x 3 5/8" (108 x 92)	50 (164 m)	.020" (.51)	1	9 3/8 (238.00)	1600 (1540)	1380 (1330)	1250 (1200)	1100 (1060)	980 (942)	850 (817)	720 (692)
					2-6 CL (152)	15 3/8 (391.00)	2680 (2580)	2300 (2210)	2090 (2010)	1850 (1780)	1630 (1570)	1420 (1360)	1210 (1160)
					3-6 CL (152)	21 3/8 (543.00)	3600 (3460)	3100 (2980)	2810 (2700)	2480 (2380)	2200 (2120)	1910 (1840)	1620 (1560)
1" (25)	1CA4440	4 1/4" x 4 1/4" (108 x 108)	40 (131 m)	.020" (.51 m)	1	9 3/8 (238.00)	1690 (1620)	1450 (1390)	1320 (1270)	1170 (1120)	1030 (990)	900 (865)	760 (731)
					2-6 CL (152)	15 3/8 (391.00)	2730 (2620)	2350 (2260)	2130 (2050)	1880 (1810)	1670 (1610)	1450 (1390)	1230 (1180)
					3-6 CL (152)	21 3/8 (543.00)	3560 (3420)	3060 (2940)	2780 (2670)	2460 (2370)	2170 (2090)	1890 (1820)	1600 (1540)
1" (25)	1CA4450	4 1/4" x 4 1/4" (108 x 108)	50 (164 m)	.020" (.51)	1	9 3/8 (238.00)	1740 (1670)	1500 (1440)	1360 (1310)	1200 (1150)	1060 (1020)	920 (885)	780 (750)
					2-6 CL (152)	15 3/8 (391.00)	2510 (2410)	2160 (2080)	1960 (1880)	1730 (1660)	1530 (1470)	1330 (1280)	1310 (1260)
					3-6 CL (152)	21 3/8 (543.00)	3260 (3140)	2800 (2690)	2540 (2440)	2250 (2160)	1990 (1910)	1730 (1660)	1470 (1410)
1 1/4" (32)	4CA4440	4 1/4" x 4 1/4" (108 x 108)	40 (131 m)	.020" (.51)	*1	9 3/8 (238.00)	1660 (1600)	1430 (1380)	1290 (1240)	1150 (1110)	1010 (971)	880 (846)	750 (721)
					*2-6 CL (152)	15 3/8 (391.00)	2680 (2580)	2300 (2210)	2090 (2010)	1850 (1780)	1630 (1570)	1420 (1360)	1200 (1150)
					*3-6 CL (152)	21 3/8 (543.00)	3490 (3360)	300 (288)	2720 (2620)	2410 (2320)	2130 (2050)	1850 (1780)	1570 (1510)
1 1/4" (32)	4CA4450	4 1/4" x 4 1/4" (108 x 108)	50 (164 m)	.020" (.51)	*1	9 3/8 (238.00)	1710 (1640)	1470 (1410)	1330 (1280)	1180 (1140)	1040 (1000)	910 (875)	770 (740)
					*2-6 CL (152)	15 3/8 (391.00)	2460 (2370)	2120 (2040)	1920 (1850)	1700 (1640)	1500 (1440)	1300 (1250)	1110 (1070)
					*3-6 CL (152)	21 3/8 (543.00)	3200 (3080)	2750 (2640)	2500 (2400)	2210 (2120)	1950 (1880)	1700 (1640)	1440 (1380)



Performance Data

Table PD-10 — Ratings of Security Wall Fin Steel Elements Without Enclosures

Element Size	Model	Fin Size Inches (mm)	Fin Series Per Foot Per Meter	Fin Thickness Inches (mm)	Steam Capacity Per Ft. — 1 Psi at 65°F Air P6.895 kPa at 18.3°C Air			Hot Water Capacity Btu/Hr/Ft — At 65°F Air, Average Water Temperature Watts/Meters — At 18.3°C Air, Average Water Temperature							
					Tiers	Height Inches (mm)	Btu/Hr/Ft (Watts/Meter)	200°F	190°F	180°F	170°F	160°F	150°F		
								93°C	88°C	82°C	77°C	71°C	66°C		
					IBR Factor — Steam to Hot Water										
					0.86 0.78 0.69 0.61 0.53 0.45										
1 1/4" (32)	4ST4440	4 1/4" x 4 1/4" (108 x 108)	32 (105 m)	.032" (.81)	1	9 3/8 (238.00)	1310 (1260)	1130 (1060)	1020 (981)	900 (865)	800 (769)	690 (664)	590 (567)		
					2-6 CL (152)	15 3/8 (391.00)	2300 (2210)	1980 (1900)	1790 (1720)	1590 (1530)	1400 (1350)	1220 (1170)	1040 (1000)		
					3-6 CLS (152)	21 3/8 (543.00)	3030 (2910)	2610 (2510)	2360 (2270)	2090 (2010)	1850 (1780)	1610 (1550)	1360 (1310)		
1 1/4" (32)	4ST4432	4 1/4" x 4 1/4" (108 x 108)	40 (131 m)	.032" (.81)	1	9 3/8 (238.00)	1480 (1420)	1270 (1220)	1150 (1110)	1020 (981)	900 (865)	750 (721)	670 (644)		
					2-6 CL (152)	15 3/8 (391.00)	2440 (2350)	2100 (2020)	1900 (1830)	1680 (1620)	1490 (1430)	1290 (1240)	1100 (1060)		
					3-6 CL (152)	21 3/8 (543.00)	3170 (3050)	2730 (2620)	2470 (2380)	2190 (2110)	1930 (1860)	1680 (1620)	1430 (1380)		
2" (51)	2ST4425	4 1/4" x 4 1/4" (108 x 108)	25 (82 m)	.032" (.81)	1	9 3/8 (238.00)	1140 (1100)	980 (942)	890 (856)	790 (760)	700 (673)	600 (577)	510 (490)		
					2-6 CL (152)	15 3/8 (391.00)	2030 (1950)	1750 (1680)	1580 (1520)	1400 (1350)	1240 (1190)	1080 (1040)	910 (875)		
					3-6 CL (152)	21 3/8 (543.00)	2700 (2600)	2320 (2230)	2110 (2030)	1860 (1790)	1650 (1590)	1430 (1380)	1220 (1170)		
2" (51)	2ST4432	4 1/4" x 4 1/4" (108 x 108)	32 (105 m)	.032" (.81)	1	9 3/8 (238.00)	1320 (1270)	1140 (1100)	1030 (990)	910 (875)	810 (779)	700 (673)	590 (567)		
					2-6 CL (152)	15 3/8 (391.00)	2230 (2140)	1920 (1850)	1740 (1670)	1540 (1480)	1360 (1310)	1180 (1140)	1000 (962)		
					3-6 CL (152)	21 3/8 (543.00)	2910 (2800)	2500 (2400)	2270 (2180)	2010 (1930)	1790 (1720)	1540 (1480)	1310 (1260)		

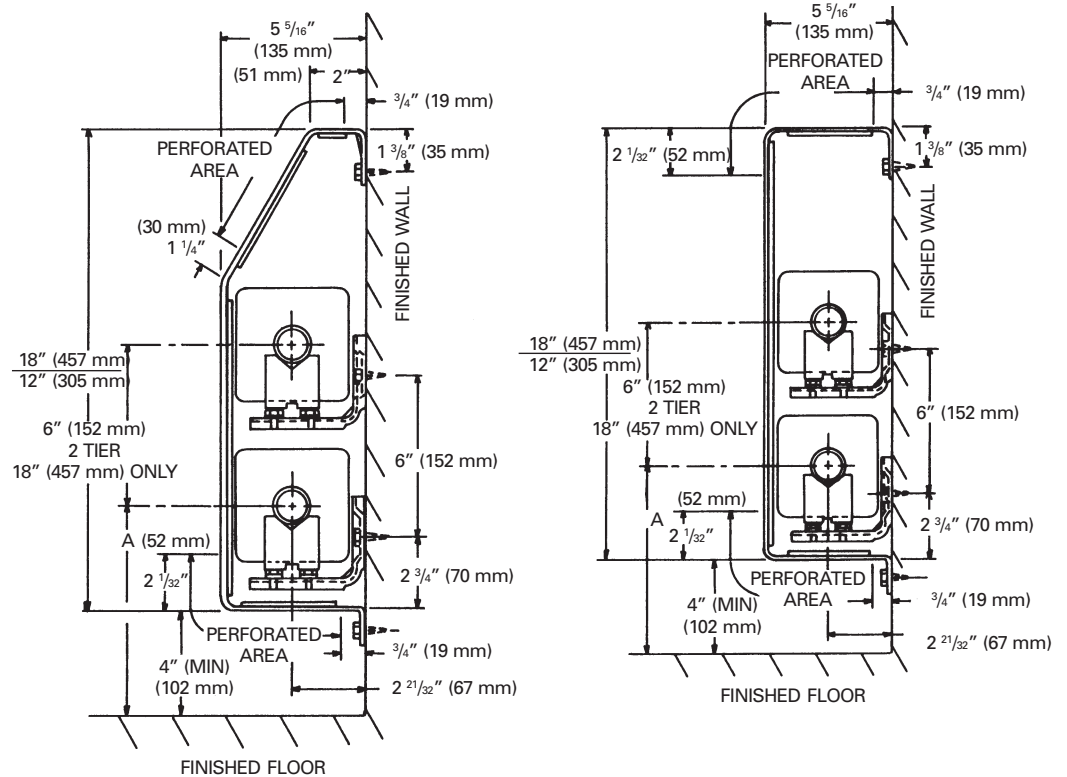
Notes:
 1. Dimensions in () are shown in millimeters.
 2. Dimensions in bold indicate metric units.

Dimensional Data

Security Wall Fin

Partially Perforated

Finned Tube Radiation Model S & F — Security Enclosures Partially Perforated



Notes:

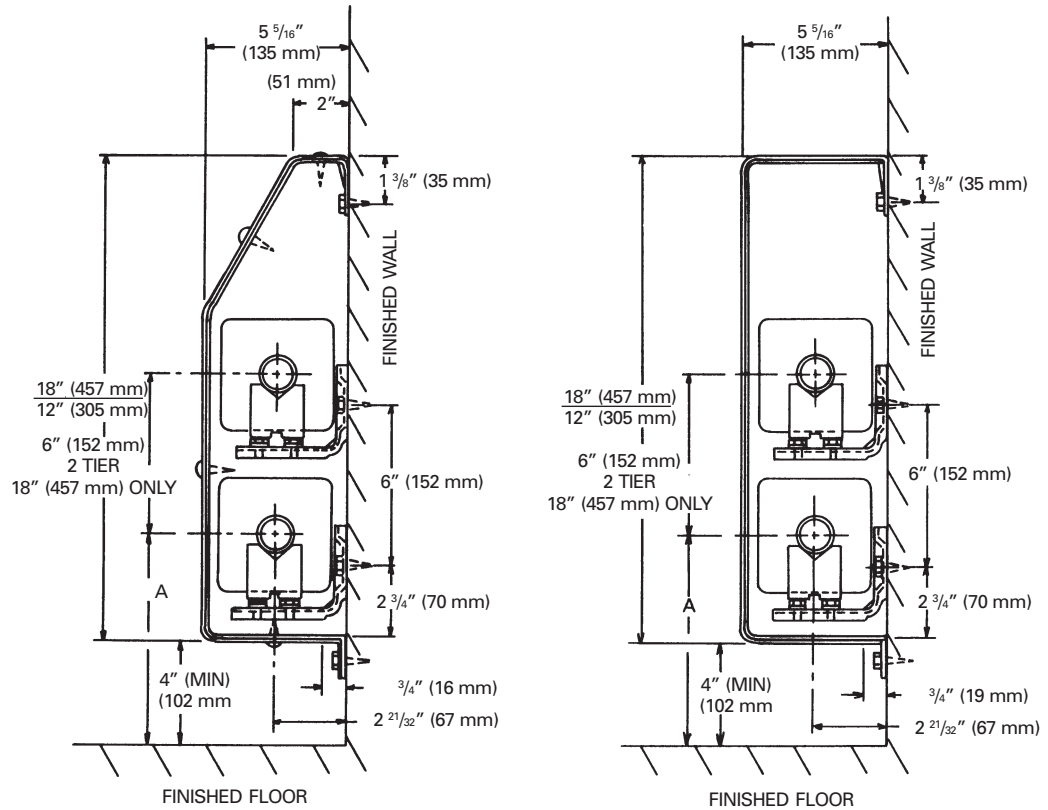
1. For two tiers, 18" high enclosure must be used.

Dimensional Data

Security Wall Fin

Fully Perforated

Finned Tube Radiation Model S & F — Security Enclosures Fully Perforated

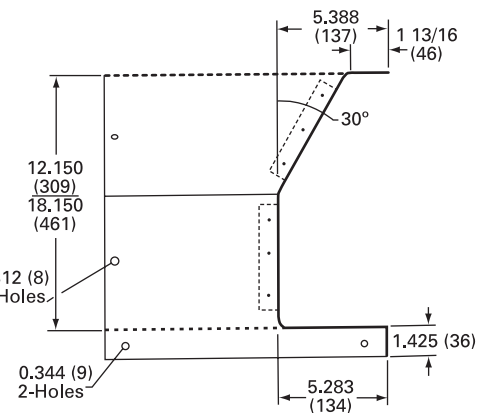
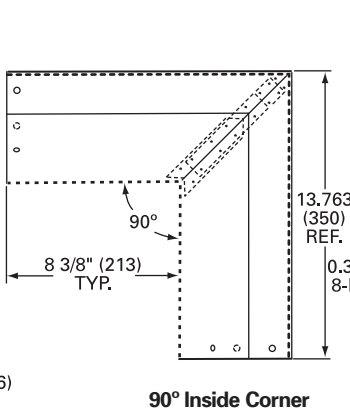
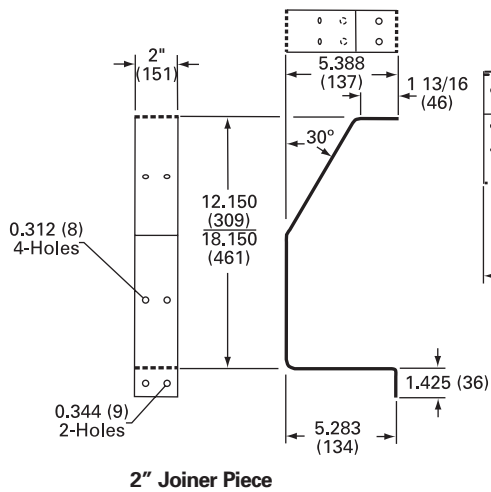
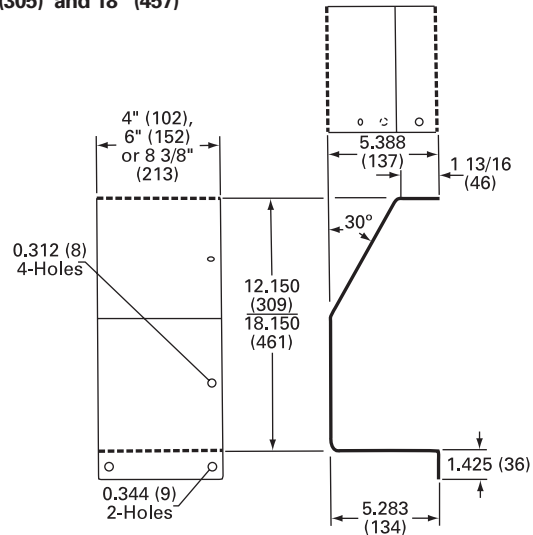
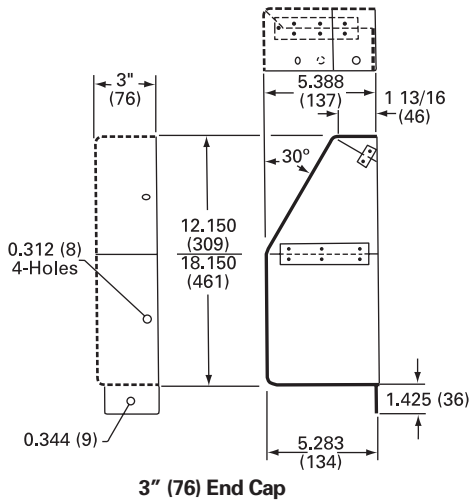


Notes:

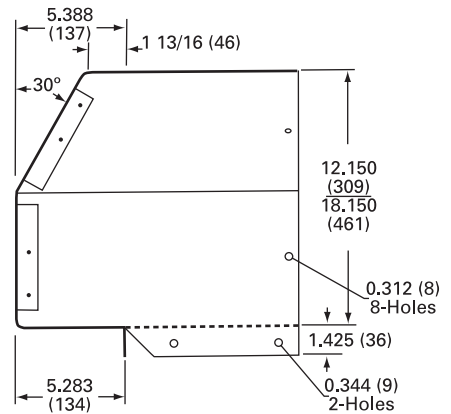
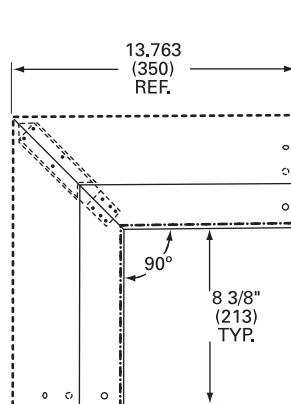
1. For two tiers, 18" high enclosure must be used.

Dimensional Data

Slope Top — 12" (305) and 18" (457)

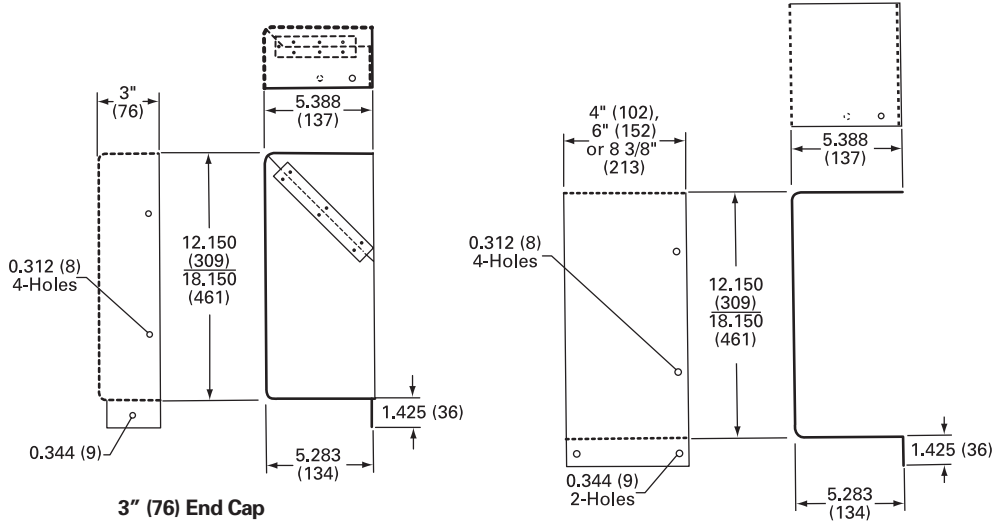


Dimensions shown in () are in millimeters.



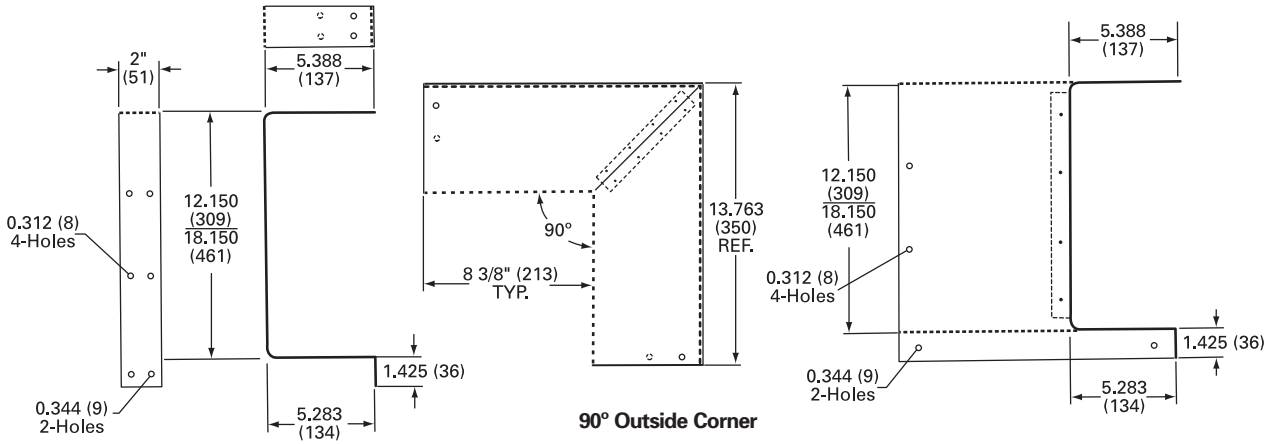
Dimensional Data

Flat Top — 12" (305) and 18" (457)

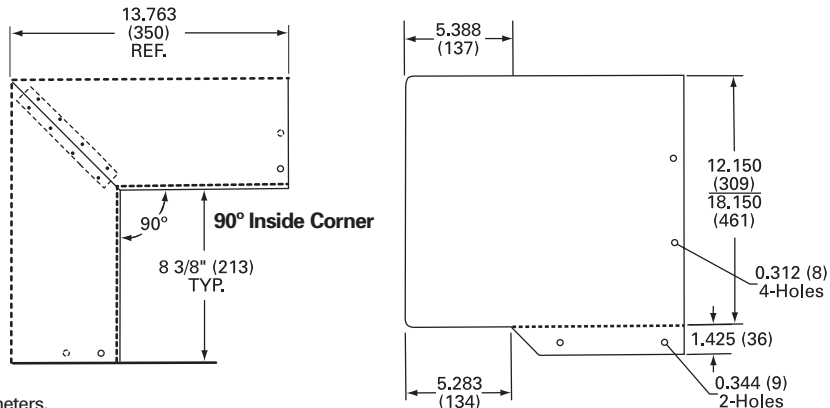


3" (76) End Cap

4" (102), 6" (152), 8 3/8" (213) End Trim



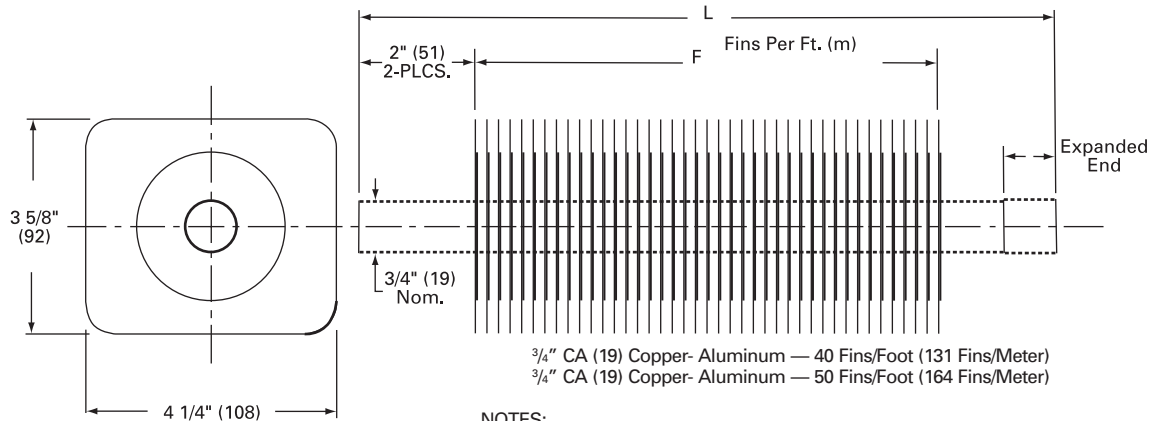
90° Outside Corner



90° Inside Corner

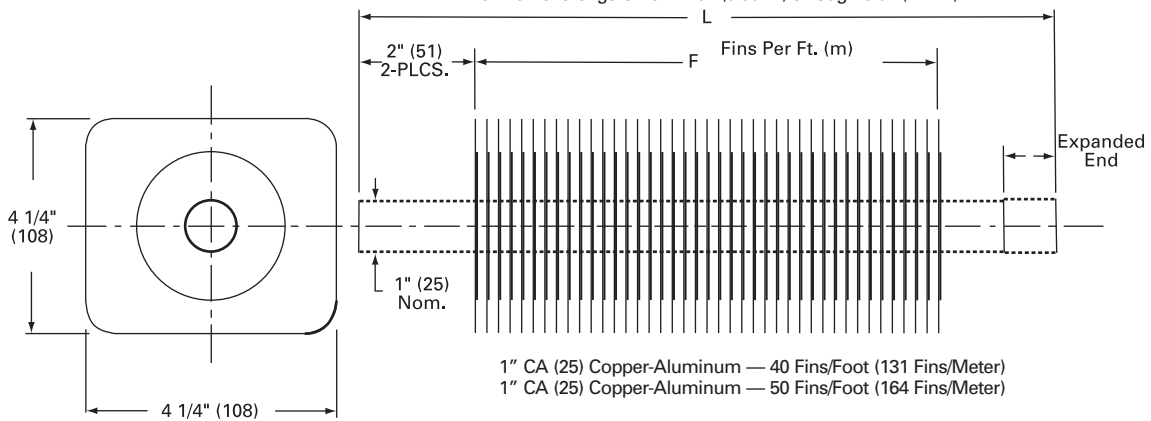
Dimensions shown in () are in millimeters.

Dimensional Data

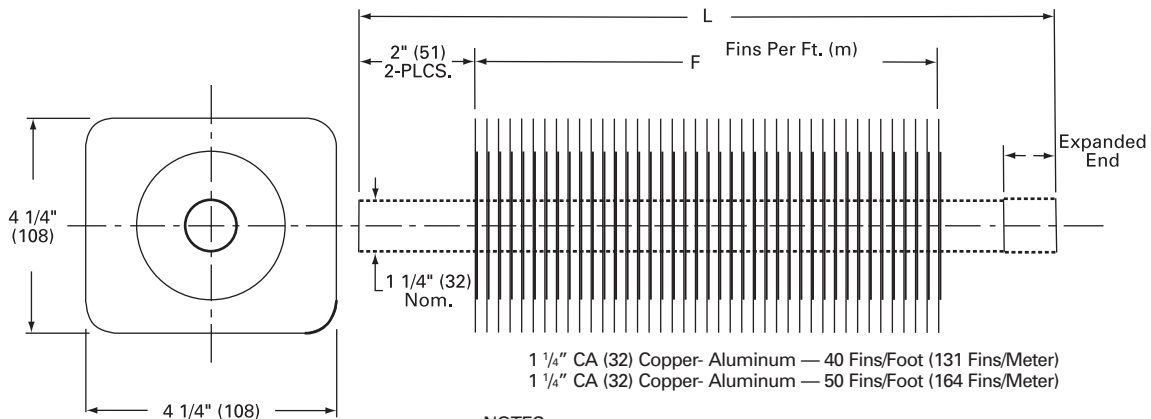


NOTES:

1. Fins mechanically bonded to tube
2. Fin thickness is .020" (0.51)
3. Element lengths from 1'0" (0.30 m) through 8'0" (2.4 m)



- 1" CA (25) Copper-Aluminum — 40 Fins/Foot (131 Fins/Meter)
- 1" CA (25) Copper-Aluminum — 50 Fins/Foot (164 Fins/Meter)



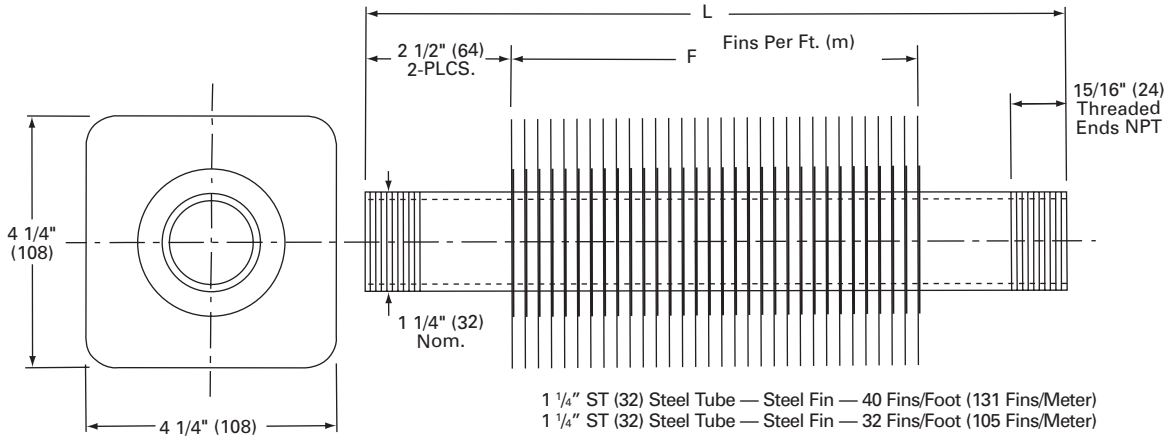
- 1 1/4" CA (32) Copper- Aluminum — 40 Fins/Foot (131 Fins/Meter)
- 1 1/4" CA (32) Copper- Aluminum — 50 Fins/Foot (164 Fins/Meter)

NOTES:

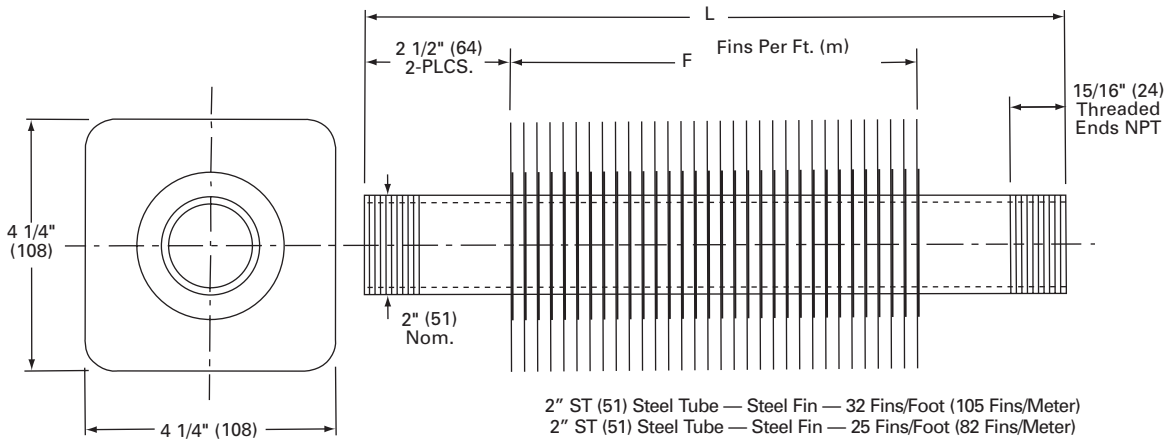
1. Fins mechanically bonded to tube
2. Fin thickness is .020" (0.51)
3. Element lengths from 1'0" (0.30 m) through 12' (3.66 m)

Dimensions shown in () are in millimeters.

Dimensional Data



- NOTES:
1. Fins mechanically bonded to tube
 2. Fin thickness is .032" (0.81)
 3. Element lengths from 1'0" (0.30 m) through 12' (3.66 m)



- NOTES:
1. Fins mechanically bonded to tube
 2. Fin thickness is .032" (0.81)
 3. Element lengths from 1'0" (0.30 m) through 12' (3.66 m)

Mechanical Specifications

Security Enclosures

Models S and F

Specifications

Natural convection security wall fin shall be furnished to meet the specified capacity. Enclosure, heating elements and accessories shall be installed in accordance with the manufacturer's recommendations. All enclosures shall be tamper-resistant.

Mounting

Hydronic security slope top and flat top wall fin enclosures shall be wall-mounted 3 1/2" (89 mm) to 4" (102 mm) above the floor level to obtain catalog capacities.

Enclosures

Type S — Slope top outlet and Type F — flat top outlet: Each enclosure top/front/bottom panel shall be of one piece (full wrap-around design) for complete engagement with the wall to prevent access to the inside of the unit.

Enclosures shall be fabricated from 14-gauge (1.9 mm thickness) steel for strength and durability. Optional 12-gauge (2.6 mm thickness) steel shall be available. All enclosure panels shall be manufactured with 1/8" (3 mm) diameter holes on 3/16" (5 mm) staggered centers for a partial perforated (inlet and outlet) panel with internal interlocking slip joints. Optional fully perforated enclosures of the entire panel shall be available with intermediate overlapping wall sleeve with pre-punched fastener holes for panel-to-panel alignment and fastening.

Cabinet depth shall be 5 5/16" (135 mm) for 12" (305 mm) high enclosures for single tier element and 18" (457 mm) enclosures for single or double tier element applications. Enclosures shall be available in 2-foot (.61 m) through 8-foot (2.4 m) in 6" (.15 m) increments.

- Partially Perforated — 14-Gauge (Standard)
- Partially Perforated — 12-Gauge (Optional)
- Fully Perforated — 14-Gauge (Optional)
- Fully Perforated — 12-Gauge (Optional)

Enclosure Suspension System

Enclosures with (visible tamper-resistant fasteners by others) for heating elements shall be installed to a continuous partial back plate/mounting strip manufactured from 14-gauge (1.9 mm thickness) steel at the top with the bottom of the front panel fastened to the wall. Optional continuous full back plate/mounting strip manufactured from 14-gauge (1.9 mm thickness) steel shall be available. Elements or return and supply piping shall be secured to the wall with wall type element brackets manufactured of 14-gauge (1.9 mm thickness) Galvanneal steel with channel formed edges for rigidity. Each wall bracket shall be furnished with galvanized element cradles, nylon inserts with snap in rust resistant nickel-chromium plated ball bearings for silent glide operation of the heating element.

- Partial back plate/mounting strip (Standard)
- Full back plate/mounting strip (Optional)

Accessories

- End caps left and right hand configurations,
- End Trims 6" (152 mm) wide shall have wrap around design less fastener holes,
- 90 degree inside corners and
- 90 degree outside corners
- All accessories shall be manufactured from 14-gauge (1.9 thickness) steel to provide a maximum security installation.

Color Finish

All enclosures, back plate/mounting strip and accessories shall be painted with a baked-on commercial primer paint as standard. Optional baked-on enamel color finishes shall be available.

Color Options

Baked-on enamel color finish shall be chosen from Color Selection Chart UNT-S-10.

Heating Elements

- 3/4" CA (19 mm) (Copper Tube-Aluminum Fin)
The heating elements shall be constructed of seamless copper tubing mechanically expanded into aluminum fins. One tube end swaged for end-to-end joining. 4 1/4" x 3 5/8" (108 mm x 92 mm) size fins x .020" (.51 mm) fin thickness for maximum heat transfer.
 - Fin spacing of 40 fins per foot (131 fins per m).
 - Fin spacing of 50 fins per foot (164 fins per m).



Mechanical Specifications

Security Enclosures

- 1" CA (25 mm)
(Copper Tube-Aluminum Fin)
The heating elements shall be constructed of seamless copper tubing mechanically expanded into aluminum fins. One tube end swaged for end-to-end joining. 4 1/4" x 4 1/4" (108 mm x 108 mm) size fins x .020" (.51 mm) fin thickness for maximum heat transfer.
 - Fin spacing of 40 fins per foot (131 fins per m).
 - Fin spacing of 50 fins per foot (164 fins per m).
- 1 1/4" CA (32 mm)
(Copper Tube-Aluminum Fin)
The heating elements shall be constructed of seamless copper tubing mechanically expanded into aluminum fins. One tube end swaged for end-to-end joining. 4 1/4" x 4 1/4" (108 mm x 108 mm) size fins x .020" (.51 mm) fin thickness for maximum heat transfer.
 - Fin spacing of 40 fins per foot (131 fins per m).
 - Fin spacing of 50 fins per foot (164 fins per m).

- 1 1/4" Steel (32 mm)
(Steel Tube-Steel Fins)
The heating elements shall be constructed of condenser tubing mechanically expanded into steel fins. Tube ends shall be threaded and furnished with NPT threads. 4 1/4" x 4 1/4" (108 mm x 108 mm) size fins x .032" (.81 mm) fin thickness for maximum heat transfer.
 - Fin spacing of 40 fins per foot (131 fins per m).
 - Fin spacing of 32 fins per foot (105 fins per m).

Element Lengths

- 3/4" CA (19 mm) elements shall be provided in 1' (.3048 m) thru 8' (2.44 m) lengths in 6" (.1524 m) increments.
- 1" CA (25 mm) & 1 1/4" CA (32 mm) elements shall be provided in 1' (.3048 m) thru 12' (3.66 m) lengths in 6" (.1524 m) increments.
- 1 1/4" steel (32 mm) elements shall be provided in 1' (.3048 m) thru 12' (3.66 m) lengths in 6" (.1524 m) increments.

Features and Benefits

Model 11S

Light Commercial Slope Top Wall Fin Enclosure

The Trane hydronic light commercial slope top 11S wall fin line has been designed for natural convection to fill a void between less costly *residential and commercial baseboard* and the bigger and more expensive *commercial wall fin* enclosures and elements.

11S is a *clean, reliable* hydronic heat perimeter heating system that can be used as an economical primary or secondary heat source. It also serves as an effective draft barrier near cold walls and windows.

Because of its ease of installation, rugged construction and styling, 11S wall fin is *especially suited for use in commercial, industrial and institutional applications*. Typical examples include offices, schools, hospitals, dormitories, nursing homes, churches, transportation terminals and housing projects.

A wide variety of *heating elements* is available, along with a complete line of *accessories* for wall-to-wall installation that is architecturally compatible with any interior design. Other features and benefits include:

- *Simple installation* with a rugged mounting strip allows bracket placement.
- *Rigid front panels* constructed of 18-gauge or 16-gauge steel.
- *Quiet operation*.
- *Clean, even heat* — only the air within the room is recirculated — walls and furnishings stay cleaner.
- *Pencil-proof louvered air opening* — helps prevent trash from accumulating on the heating element.
- *Durable finish* — all enclosures and accessories are cleaned and chemically phosphatized before painting.
- *Labor-saving rod hangers* — suspended from the top of the enclosure bracket, they allow full expansion of the element. There are no bolts to fasten.
- *No visible fasteners*.

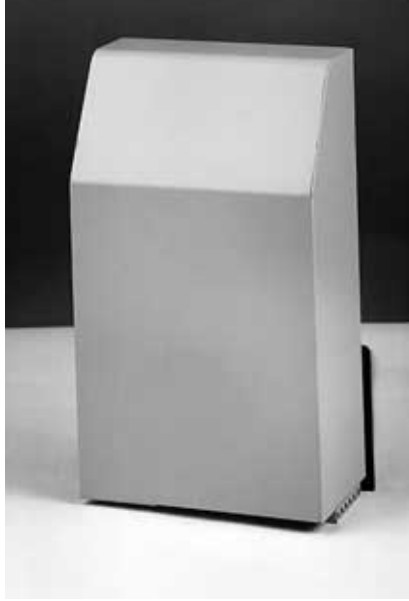


Features and Benefits

Model 11S



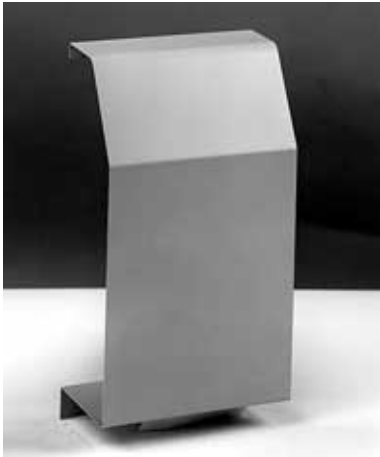
6" (152 mm) End Cap With Access Door



6" (152 mm) End Cap



Inside Corner



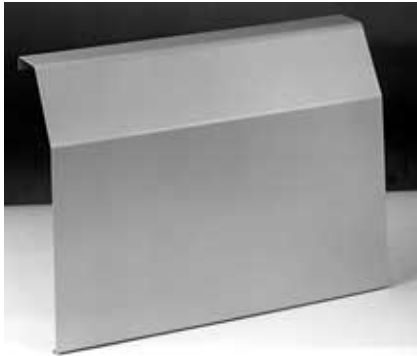
6" (152 mm) Wall Trim



8" (203 mm) Valve Compartment

Features and Benefits

Model 11S



14" (356 mm) Fill-In Section



Outside Corner



2" (51 mm) Splice Plate



Performance and General Data

Model 11S English Units

Table PD-1 — Copper/Aluminum Elements — Btu/Hour/Foot

Copper/Aluminum Elements					11S Encl.	Steam Rating 215°F	Hot Water (Ave.)								
Tube Size	Fin Size Inches	Fins/ Foot	Fin Thickness	Mtg.(2) Height	Factor	220°F	210°F	200°F	190°F	180°F	170°F	160°F	150°F	140°F	130°F
						Factor									
⁽³⁾ 3/4"	2 1/4 x 2 1/2	50	0.011"	14 1/4"	1080	1130	1020	930	840	750	660	570	490	530	360
⁽³⁾ 3/4"	2 3/4 x 2 1/2	55	0.011"	14 1/4"	1140	1195	1080	980	890	785	695	605	515	455	375
*3/4"	2 3/4 x 3 3/4	50	0.011"	14 1/4"	1170	1225	1110	1010	915	810	715	620	530	465	385
⁽³⁾ 1"	2 3/4 x 2 1/2	55	0.011"	14 1/4"	1090	1145	1035	935	850	755	665	575	490	435	360
1"	2 3/4 x 3 3/4	50	0.011"	14 1/4"	1130	1185	1075	970	880	780	690	600	510	450	370
1"	2 3/4 x 5	40	0.020"	14 1/4"	1200	1260	1140	1030	935	830	730	630	540	480	395
*1"	2 3/4 x 5	50	0.020"	14 1/4"	1210	1270	1150	1040	945	835	740	645	545	485	400
1 1/4"	2 3/4 x 3 3/4	50	0.020"	14 1/4"	1150	1210	1095	990	895	795	700	610	515	460	380
*1 1/4"	2 3/4 x 5	40	0.020"	14 1/4"	1150	1210	1095	990	895	795	700	610	515	460	380
1 1/4"	2 3/4 x 5	50	0.020"	14 1/4"	1230	1290	1170	1060	960	850	750	655	555	490	405

- * I=B=R Rating on assemblies as marked.
- Mounting height is the dimension from the floor to the center of the outlet grille to obtain listed capacities.
- Two-tier applications can only be used with the 3/4" and 1" CA elements with 2 3/4" x 2 1/2" size fins.

Table PD-2 — Steel Tube/Fin Elements — Btu/Hour/Foot

Steel Tube/Fin Elements					11S Encl.	Steam Rating 215°F	Hot Water (Ave.)								
Tube Size	Fin Size Inches	Fins/ Foot	Fin Thickness	Mtg.(2) Height	Factor	220°F	210°F	200°F	190°F	180°F	170°F	160°F	150°F	140°F	130°F
						Factor									
*1"	2 3/4 x 3 3/4	40	0.024"	14 1/4"	910	955	865	785	710	630	555	485	410	365	300
1"	2 3/4 x 5	40	0.024"	14 1/4"	910	955	865	785	710	630	555	485	410	365	300
1 1/4"	2 3/4 x 5	40	0.024"	14 1/4"	930	975	885	800	725	625	570	495	420	370	305

- * I=B=R Rating on assemblies as marked.
- Mounting height is the dimension from the floor to the center of the outlet grille to obtain listed capacities.

Table PD-3 — Copper/Aluminum Elements — Btu/Hour/Foot— Two Tiers

Copper/Aluminum Elements					11S Encl.	Steam Rating 215°F	Hot Water (Ave.)								
Tube Size	Fin Size Inches	Fins/ Foot	Fin Thickness	Mtg.(1) Height	Factor	220°F	210°F	200°F	190°F	180°F	170°F	160°F	150°F	140°F	130°F
						Factor									
3/4"	2 3/4 x 2 1/2	55	0.011"	14 1/4"	1560	1640	1480	1340	1220	1080	950	830	700	620	510
1"	2 3/4 x 2 1/2	55	0.011"	14 1/4"	1600	1680	1520	1380	1250	1100	980	850	720	640	530

- Mounting height is the dimension from the floor to the center of the outlet grille to obtain listed capacities.
- Capacities based on two tiers of element mounted on 3 1/2" (89 mm) centers.



Performance and General Data

Model 11S SI Units

Table PD-4 — Copper/Aluminum Elements — Watts/Meter

Copper/Aluminum Elements		11S Encl.		Steam Rating	Hot Water (Ave.)										
Tube Size	Fin Size	Fins/ Meter	Fin Thickness	Mtg.(2) Height	102°C	104°C	99°C	93°C	88°C	82°C	77°C	71°C	66°C	60°C	54°C
					Factor	Factor									
					1.00	1.05	0.95	0.86	0.78	0.69	0.61	0.53	0.45	0.40	0.33
⁽³⁾ 19 mm	57 x 64	164	0.28 mm	362 mm	1040	1090	990	890	810	720	630	550	470	415	340
⁽³⁾ 19 mm	70 x 64	180	0.28 mm	362 mm	1095	1150	1035	940	855	755	665	580	495	435	360
*19 mm	70 x 95	164	0.28 mm	362 mm	1125	1175	1065	970	880	775	685	595	510	445	370
⁽³⁾ 25 mm	70 x 64	180	0.28 mm	362 mm	1050	1100	995	900	815	725	640	550	470	415	345
25 mm	70 x 95	164	0.28 mm	362 mm	1085	1140	1035	930	845	750	665	575	490	430	355
25 mm	70 x 127	131	0.51 mm	362 mm	1155	1210	1045	990	900	800	700	605	520	460	380
*25 mm	70 x 127	164	0.51 mm	362 mm	1165	1220	1105	1000	910	800	710	620	525	465	385
32 mm	70 x 95	164	0.51 mm	362 mm	1105	1165	1050	950	860	765	670	585	495	440	365
*32 mm	70 x 127	131	0.51 mm	362 mm	1105	1165	1050	950	860	765	670	585	495	440	365
32 mm	70 x 127	164	0.51 mm	362 mm	1180	1240	1125	1020	920	815	720	630	535	470	390

- * I=B=R Rating on assemblies as marked.
- Mounting height is the dimension from the floor to the center of the outlet grille to obtain listed capacities.
- Two-tier applications can only be used with the 19 mm and 25 mm CA elements with 70 x 64 mm size fins.

Table PD-5 — Steel Tube/Fin Elements — Watts/Meter

Steel Tube/Fin Elements		11S Encl.		Steam Rating	Hot Water (Ave.)										
Tube Size	Fin Size	Fins/ Meter	Fin Thickness	Mtg.(2) Height	102°C	104°C	99°C	93°C	88°C	82°C	77°C	71°C	66°C	60°C	54°C
					Factor	Factor									
					1.00	1.05	0.95	0.86	0.78	0.69	0.61	0.53	0.45	0.40	0.33
*25 mm	70 x 95	131	0.61 mm	362 mm	875	920	830	755	680	605	535	465	395	350	290
25 mm	70 x 127	131	0.61 mm	362 mm	875	920	830	755	680	605	535	465	395	350	290
32 mm	70 x 127	131	0.61 mm	362 mm	895	935	850	770	695	600	545	475	405	355	295

- * I=B=R Rating on assemblies as marked.
- Mounting height is the dimension from the floor to the center of the outlet grille to obtain listed capacities.

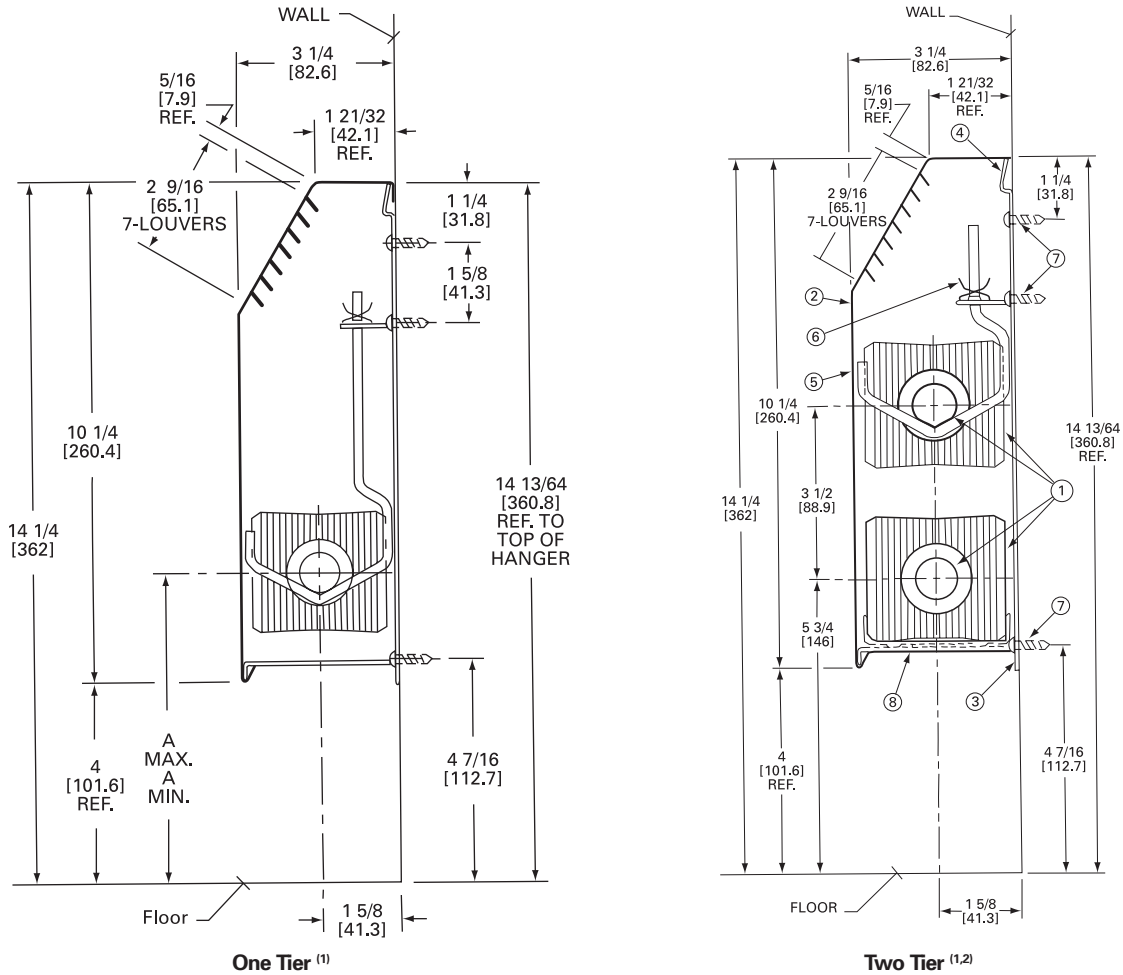
Table PD-6— Copper/Aluminum Elements — Watts/Meter — Two Tiers

Copper/Aluminum Elements		11S Encl.		Steam Rating	Hot Water (Ave.)										
Tube Size	Fin Size	Fins/ Meter	Fin Thickness	Mtg.(2) Height	102°C	104°C	99°C	93°C	88°C	82°C	77°C	71°C	66°C	60°C	54°C
					Factor	Factor									
					1.00	1.05	0.95	0.86	0.78	0.69	0.61	0.53	0.45	0.40	0.33
19 mm	70 x 64	180	0.28 mm	362 mm	1500	1580	1420	1290	1170	1040	910	800	670	600	490
25 mm	70 x 64	180	0.28 mm	362 mm	1540	1610	1460	1330	1200	1060	940	820	690	620	510

- Mounting height is the dimension from the floor to the center of the outlet grille to obtain listed capacities.
- Capacities based on two tiers of element mounted on 3 1/2" (89 mm) centers.

Dimensional Data

Model 11S



Notes:

- Dimensions shown in [] are shown in millimeters.
- Elements listed in Item 1 element descriptions are the only size elements that can be used in two-tier installations.

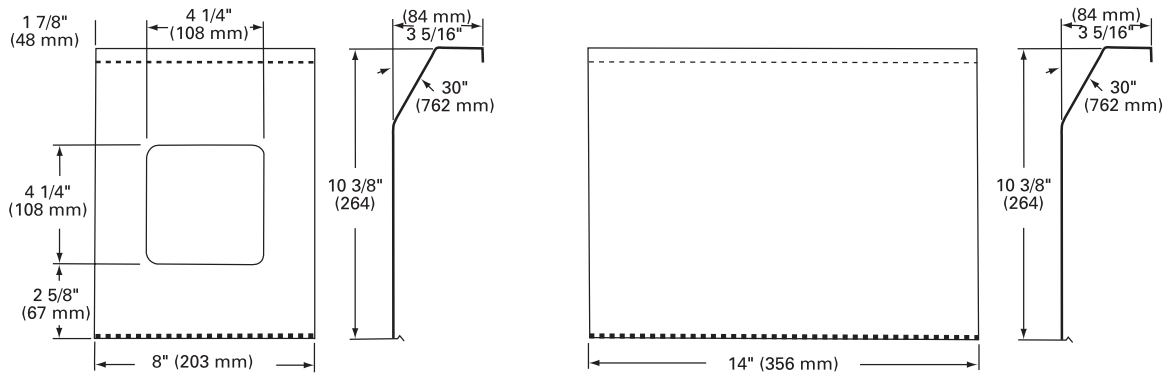
Item	Description	Dwg. No.	Material
1	Element — See Below	See Tab Box	As Specified
2	Enclosure	SRP-47072C	18 (1.2) Ga. CRS
3	Bracket	SRP-47073C	14 (1,9) Ga. CRS
4	Mounting Channel	SRP-12930B	16 (1.5) Ga. .058 Galvaneeled
5	Rod Hanger		.09 6A Volt Basic Wire
6	Rod Hanger Clip	125BA	As Specified
7	Fasteners By Others		
8	Slide Shoe		Plastic

Item 1 Element Description
³ / ₄ " (19) CU Tube — 2 ¹ / ₄ " x 2 ¹ / ₂ " (57 x 64)
Alum. Fin — .011 (.28) 50 Fin/Ft. (164 Fin/M)
³ / ₄ " (19) CU Tube — 2 ³ / ₄ " x 2 ¹ / ₂ " (70 x 64)
Alum. Fin — .011 (.28) 55 Fin/Ft. (180 Fin/M)
1" (25) CU Tube — 2 ³ / ₄ " x 2 ¹ / ₂ " (70 x 64)
Alum. Fin — .011 (.28) 55 Fin/Ft. (180 Fin/M)

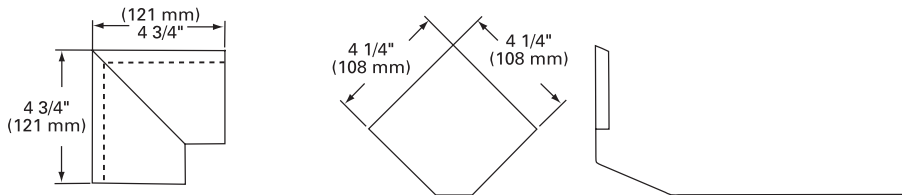
Dimensional Data

Model 11S

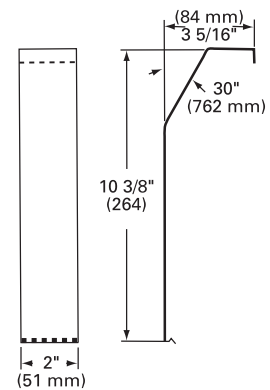
Accessories



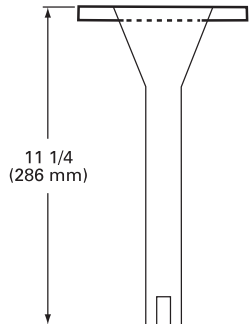
Valve Compartment



Fill-In Section

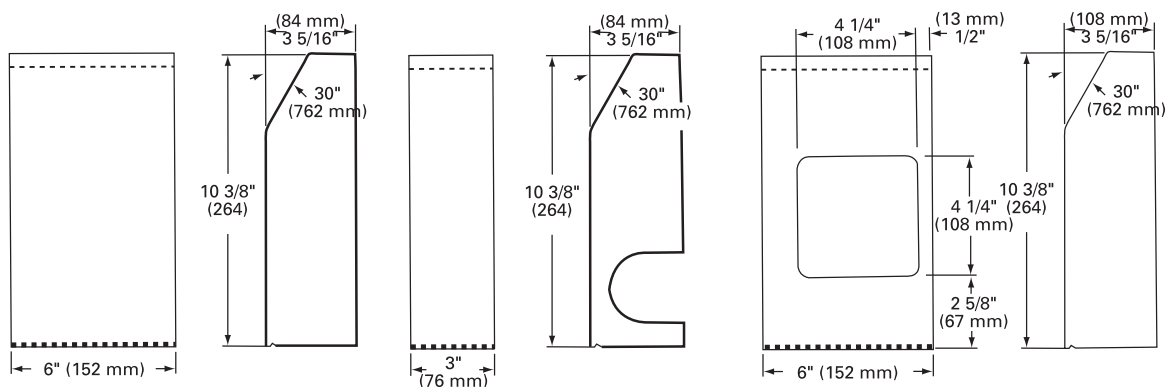
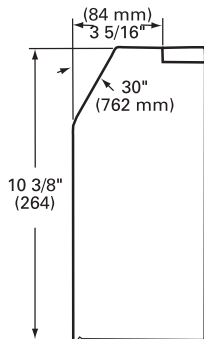


90° Inside Corner



2" (51 mm) Splice Plate

90° Outside Corner



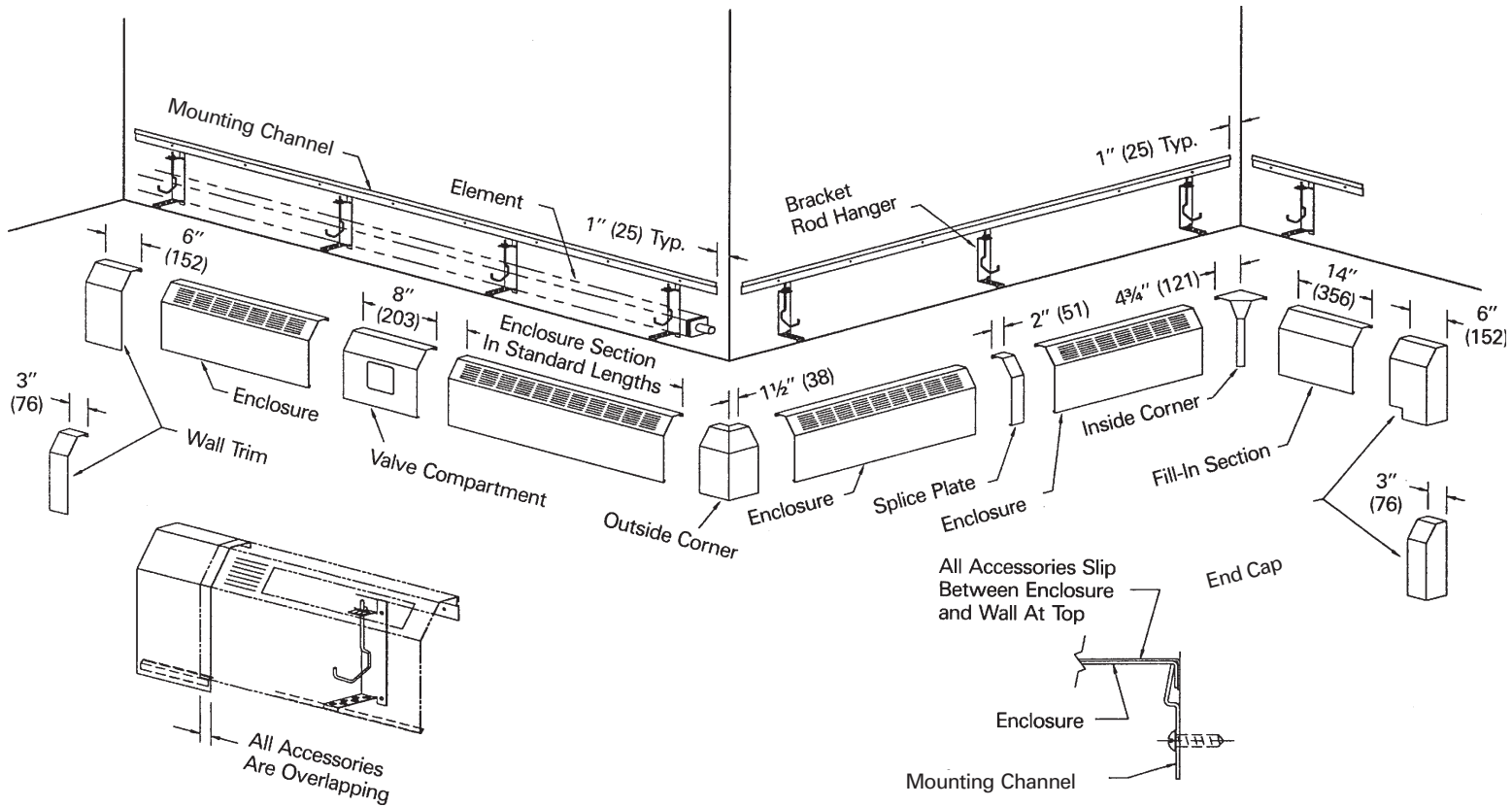
6" (152 mm) End Without Access Door
Right Hand Shown — Left Hand Opposite

3" (76 mm) End With Optional Piping Slot
Right Hand Shown — Left Hand Opposite

6" (152 mm) End With Access Door
Right Hand Shown — Left Hand Opposite

Cover and Accessory Layout

Model 11S



Notes:

1. Enclosure sections available in following standard lengths:
2' (.61 m) thru 8' (2.4 m) in 1" (.3048 m) increments.
2. Dimensions shown in () are in millimeters.

Mechanical Specifications

Model 11S

General

Natural convection light commercial slope top wall fin (Model 11S) shall be furnished to meet the specified capacity. Enclosure, heating elements, accessories, etc., shall be installed in accordance with the manufacturer's recommendations.

Mounting

Hydronic light commercial slope top wall fin (Model 11S) shall be wall mounted 3 1/2" (89 mm) to 4" (102 mm) above the floor level to obtain catalog capacities.

Enclosure

Sloping top outlet. Enclosure top/front panel shall be of one piece, fabricated from 18 gauge (1.2 mm thickness) steel for strength and durability. The optional 16 gauge (1.5 mm thickness) steel is available. The top/front panel shall be painted with a commercial prime paint as standard. The enclosure shall be 10 1/4" (260 mm) high and 3 1/4" (83 mm) deep. Available in 2' (.61 m), 3' (.91 m), 4' (1.2 m), 5' (1.5 m), 6' (1.8 m), 7' (2.1 m) and 8' (2.4 m) lengths.

Enclosure and Suspension System

Enclosures without visible fasteners for heating elements shall be installed to a continuous *mounting channel* manufactured from 18 gauge (1.2 mm thickness) Galvanneal™ steel at the top with the bottom of the front panel secured to *enclosure brackets* manufactured from Galvanneal steel.

They are positioned underneath the mounting channels, offset, and installed to the wall. Adjacent enclosures shall be butt-fit and aligned together with 2" (51 mm) *splice plates*. Each enclosure bracket shall be furnished with a clip fastener to fasten an adjustable *wire hanger* to for mounting of the heating element.

Two-Tier Bracket System*

A two-tier bracket system shall be furnished for installation of two rows of heating elements. An *U-cradle* shall be furnished to mount the first element to the bottom of the enclosure bracket and a shorter wire hanger to mount the second element to the top of the enclosure bracket

*For use with 3/4" (19.1 mm) CA heating elements with 2 3/4" (70 mm) x 2 1/2" (64 mm) size fins only.

Return Pipe Hanger Bracket System

A return pipe hanger bracket system shall be furnished for installation of one row of heating element and return pipe. An *U-cradle* shall be furnished to mount the heating element to the bottom of the enclosure bracket and a short wire hanger to mount the return pipe to the top of the enclosure bracket.

Back Panel

The *back panel* shall be manufactured from 20 gauge (.91 mm thickness) galvanneal steel and shall be furnished as an extension of the mounting channel in the same height and lengths as the enclosure.



Mechanical Specifications

Model 11S

Heating Elements

Copper Tube-Aluminum Fin (CA)

CA heating elements are constructed of seamless copper tubing which has been mechanically expanded into aluminum fins. One tube is swaged for end-to-end joining. Fins are heat-reflecting and interlocked for maximum performance and optimum thermal contact. Six different combinations are available:

$\frac{3}{4}$ " (19 mm) CA

Fin Size: $2\frac{1}{4}$ " x $2\frac{1}{2}$ " (57 mm x 64 mm)
x .011" (.28 mm)

Fin Spacing: 50 fins per foot
(164 fins per m)

$\frac{3}{4}$ " (19 mm) CA

Fin Size: $2\frac{3}{4}$ " x $2\frac{1}{2}$ " (70 mm x 64 mm)
x .011" (.28 mm)

Fin Spacing: 55 fins per foot
(180 fins per m)

$\frac{3}{4}$ " (19 mm) CA

Fin Size: $2\frac{3}{4}$ " x $3\frac{3}{4}$ " (70 mm x 95 mm)
x .011" (.28 mm)

Fin Spacing: 50 fins per foot
(164 fins per m)

1" (25 mm) CA

Fin Size: $2\frac{3}{4}$ " x $2\frac{1}{2}$ " (70 mm x 64 mm)
x .011" (.28 mm)

Fin Spacing: 55 fins per foot
(180 fins per m)

1" (25 mm) CA

Fin Size: $2\frac{3}{4}$ " x $3\frac{3}{4}$ " (70 mm x 95 mm)
x .011" (.28 mm)

Fin Spacing: 50 fins per foot
(164 fins per m)

1" (25 mm) CA

Fin Size: $2\frac{3}{4}$ " x 5" (70 mm x 127 mm)
x .020" (.51 mm)

Fin Spacing: 40 fins per foot (131 fins
per m) or 50 fins per foot
(164 fins per m)

1 $\frac{1}{4}$ " (32 mm) CA

Fin Size: $2\frac{3}{4}$ " x $3\frac{3}{4}$ " (70 mm x 95 mm)
x .020" (.51 mm)

Fin Spacing: 50 fins per foot
(164 fins per m)

1 $\frac{1}{4}$ " (32 mm) CA

Fin Size: $2\frac{3}{4}$ " x $3\frac{3}{4}$ " (70 mm x 95 mm)
x .020" (.51 mm)

Fin Spacing: 50 fins per foot
(164 fins per m)

1 $\frac{1}{4}$ " (32 mm) CA

Fin Size: $2\frac{3}{4}$ " x 5" (70 mm x 127 mm)
x .020" (.51 mm)

Fin Spacing: 40 fins per foot (131 fins
per m) or 50 fins per foot
(164 fins per m)

Heating Elements

Steel Tube-Steel Fins

Steel tube-steel fin heating elements are constructed of condenser tubing which has been mechanically expanded into steel fins. Tube ends are threaded and furnished with NPT threads for maximum performance. The fins are painted black.

1" I.P.S. (25 mm)

Fin Size: $2\frac{3}{4}$ " x 5" (70 mm x 127 mm)
x .024 (.61 mm)

Fin Spacing: 40 fins per foot
(131 fins per m)

1" (25 mm) and 1 $\frac{1}{4}$ " (32 mm) I.P.S.

Fin Size: $2\frac{3}{4}$ " x 5" (70 mm x 127 mm)
x .024 (.61 mm)

Fin Spacing: 40 fins per foot
(131 fins per m)

Heating Element Lengths

The heating element can be provided in lengths of :

2' (.61 m)

3' (0.91 m)

4' (1.2 m)

5' (1.5 m)

6' (1.8 m)

7' (2.1 m)

8' (2.4 m)

Accessories

6" (152 mm) end panels with access door

3" (76 mm) and 6" (356) wall trims

8" (152 mm) valve compartment

14" (356 mm) fill-in section

90 and 135 degree inside corners

90 and 135 outside corners

Corners are overlapping and allow for continuous wall-to-wall installation.

They are manufactured from 18 gauge

(1.2 mm) thickness steel. All accessories

are painted with a commercial prime

paint as standard.

Color Finish

The top/front panels, splice plates and accessories are available with baked enamel color finishes (optional):

Deluxe beige

Soft dove

Cameo white

Rose mauve

Stone grey

Driftwood grey.



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File Number	PL-RF-FIN-000-PRC004-1001
Supersedes	FIN-DS-1 4/98
Stocking Location	La Crosse

Since The Trane Company has a policy of continuous product and product data improvement, it reserves the right to change design and specifications without notice.

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