Air-Cooled Condensers

20 to 120 Tons

April 2001

ACDS-PRC001-EN

Air-Cooled Condensers Built for Every Need

Trane has the right condenser... If you are designing a new system or replacing an existing air-cooled condenser, Trane can satisfy virtually any application need. Whether coupled with an industrial compressor, a single zone commercial self-contained unit, compressor chiller or a Cold Generator® chiller, Trane has the right air-cooled condenser for the job. When teamed with any one of a wide range of compressor-evaporator combinations, Trane air-cooled condensers, available in 20 to 120 tons, are ideal for multistory office buildings, hotels, schools, municipal and industrial facilities.

Contents

Features and Benefits

20 to 120 Ton Units

Trane 20 to 120 ton air-cooled condensers have an operating range of 40 F to 115 F, with a low ambient option down to 0 F.

The control panel is factory-installed and wired to prevent potential damage and to provide weathertight protection.

The control panel contains:
- fan motor contactors.
- fan cycling controls.
- terminal point connection for compressor interlock.
- 115-volt control power transformer.

These standard features reduce installation costs and provide easy interface with control logic.

All Trane air-cooled condenser coils are tube-in-sheet construction with copper tubing mechanically bonded to configurated aluminum fins. 20 to 30 ton condensers are single circuit; 40 to 120 ton units are dual circuited; all feature integral subcooling.

Copper coils are optional.

Durable Construction

Trane 20 to 120 ton condensers are built for long life. The unit frame is constructed of 14 gauge galvanized steel. Louvered panels provide excellent coil protection while enhancing unit appearance and strength. The unit surface is phosphatized and finished with Trane Slate Grey air-dry paint. This air dry-paint finish exceeds 500 consecutive hour salt spray resistance in accordance with ASTM B117.

Application Considerations

Certain application constraints should be considered when sizing, selecting, and installing air-cooled condensers. Unit and system reliability depends on properly and completely acknowledging these considerations. Consult your local Trane sales engineer if your application varies from these guidelines.

Setting the Unit

A base or foundation is not required if the selected unit location is level and strong enough to support the operating weight. Refer to the Weights section for the weight of individual units.

Isolation and Sound Emission

The most effective method of noise isolation is proper unit location. Units should be placed away from noise sensitive areas. Structurally transmitted noise can be reduced with the use of spring isolators and they are recommended for acoustically sensitive applications. Flexible electrical conduit, for maximum isolation effectiveness, will reduce sound transmitted through electrical conduit.

State and local codes on sound emissions should always be considered. Since the environment in which a sound source is located affects sound pressure, unit placement must be carefully evaluated.

Servicing

Recommended minimum space envelopes for servicing are located in the Dimensional Data section and serve as guidelines for providing adequate clearance. The minimum space envelopes also allow for control panel door swing and routine maintenance requirements.

Application Considerations

Unit Location

Unobstructed flow of condenser air is essential to maintaining capacity and operating efficiency. When determining unit placement, careful consideration must be given to assure a sufficient flow of air across the condenser heat transfer surface. Two detrimental conditions are possible and must be avoided: Warm air recirculation and coil starvation.

Warm air recirculation occurs when discharge air from the condenser fans is recycled back at the condenser coil inlet. Coil starvation occurs when free airflow to the condenser is restricted.

Both warm air recirculation and coil starvation cause reductions in unit efficiency and capacity because of the higher head pressures associated with them. In more severe cases, nuisance unit shutdowns will result from excessive head pressures.

Cross winds, those perpendicular to the condenser, tend to aid efficient operation in warmer ambient conditions. However, they tend to be detrimental to operation in lower ambients or when hot gas bypass is used due to the accompanying loss of adequate head pressure. As a result, it is advisable to protect air-cooled condensers from continuous direct winds exceeding 10 miles per hour.

Debris, trash, supplies, etc., should not be allowed to accumulate in the vicinity of the air-cooled condenser. Supply air movement may draw debris into the condenser coil, blocking spaces between coil fins and causing coil starvation. Special consideration should be given to low ambient units. Condenser coils and fan discharge must be kept free of snow or other obstructions to permit adequate airflow for satisfactory unit operation.

Clearance

Vertical condenser air discharge must be unobstructed. While it is difficult to predict the degree of warm air recirculation, a unit installed with a ceiling or other obstruction above it will lose capacity and the maximum ambient operation will be reduced. Nuisance high head pressure tripouts may also occur.

The inlet to the coil must also be unobstructed. A unit installed closer than the minimum recommended distance to a wall or other vertical riser may experience a combination of coil starvation and warm air recirculation, resulting in unit capacity and efficiency reductions, as well as possible excessive head pressures. The recommended lateral distances are listed in the Dimensional Data section.

Voltage

Nominal voltage is the nameplate rating voltage. The actual range of line voltages at which the equipment can satisfactorily operate is given below:

Nominal Voltage	Voltage Utilization Range
200/220	180-220 or 208-254
460	416-508
575	520-635

200/230-volt units ship from the factory set for operation in the 180 through 220-volt range. By changing leads on unit transformers, the unit will operate in the 208 through 254-volt range.

Effects of Altitude

The tables in the Performance Data section are for use at sea level. At elevations substantially above sea level, the decreased air density will decrease condenser capacity. Refer to the Performance Adjustment Factors section to correct performance at other altitudes.

Ambient Limitations

Trane condensers are designed for year-around applications in ambients from 0 F through 115 F. For operation below 0 F or above 115 F, contact the local Trane sales office.

Start-up and operation of Trane condensers at lower ambient temperatures require that sufficient head pressure be maintained for proper operation. Minimum operating ambient temperatures for standard unit selections and units with hot gas bypass are shown in the General Data section. These temperatures are based on still conditions (winds not exceeding five mph.) Greater wind velocities will result in a drop in head pressure, therefore, increasing the minimum starting and operating ambient temperatures.

Units with the low ambient option are capable of starting and operating in ambients down to 0 F, 10 F with hot gas bypass. Optional low ambient units use a condenser fan damper arrangement that controls condenser capacity by modulating in response to head pressure.

Maximum cataloged ambient temperature operation of a standard condenser is 115 F. Operation at design ambients above 115 F can result in excessive head pressures. For operation above 115 F, contact the local Trane sales office.

Selection Procedures

When selecting a combination of equipment, it becomes necessary to match the compressor and condenser performance. The following procedure should be used in determining the correct condenser.

First:

Determine the total cooling load and the evaporator **sst** and compressor required.

Example:

Given -Total cooling load = **96 tons**
- Ambient temp = **95 F**
- Evaporator sst = **45 F**
- Compressor **- CUAB-D10E**

The compressor was selected from **COM-DS-1** catalog according to the **sst** and maximum acceptable condensing temperature for adequate compressor capacity.

a

Plot at least two gross compressor capacities (less subcooling) at the design suction temperature and different condensing temperatures. (subcooling factor is .047% per deg. **F** subcooling, **16 F** for **CUAB-D10E**)

Example:

(From **COM-DS-1**)

CUAB-D10E Compressor at **45 F sst.**

With:

115 F condensing temperature = 113.5 tons divided by 1.075 subcooling factor = **105.6** tons.

With:

125 F condensing temperature = 105.1 tons divided by 1.075 subcooling factor = **97.8** tons

b

Plot two gross condenser heat rejection points on chart PD-1 divided by the compressor **N** factor (Table PD-1 to PD-3) at different condensing temperatures.

Example: Anticipating 100 ton condenser to meet design load of 96 tons.

Cond. Temp		ITD		Gross Heat of Rejection (MBh)	=	Tons	÷	N Factor	=	Tons
115	at	20	=	830	=	69.2	÷	1.25*	=	55.4
125	at	30	=	1285	=	107.1	÷	1.30*	=	82.3

*N factor corrected from Table PD-2
sst - saturated suction temperature
F - degree Fahrenheit
N - compressor factor
ITD - initial temperature difference

c

Transfer the results from the compressor and condenser plots to Chart SP-1 and do the following. Draw a line through the two points representing gross heat compressor capacities less subcooling (**105.6 and 82.3**). Draw a line through the two points representing condenser gross heat of rejection **(55.4 and 82.3)**.

d

At the point of intersection of the compressor and condenser lines draw dashed lines to the left and bottom margins of Chart SP-1. The end points of these lines will show a resultant gross condenser capacity of **93.8** tons at **129.4 F** condensing temperature.

e

From chart PD-2 calculate the percent increase in capacity due to subcooling.

Example:

At **95 F** ambient and **129.4 F** condensing temperature there is a **10.1%** increase in capacity due to subcooling. This yields a system net capacity of **93.8** tons x **110%** = **103.2** tons.

f

If necessary use the values in Table PD-4 to adjust the system capacity for altitude.

g

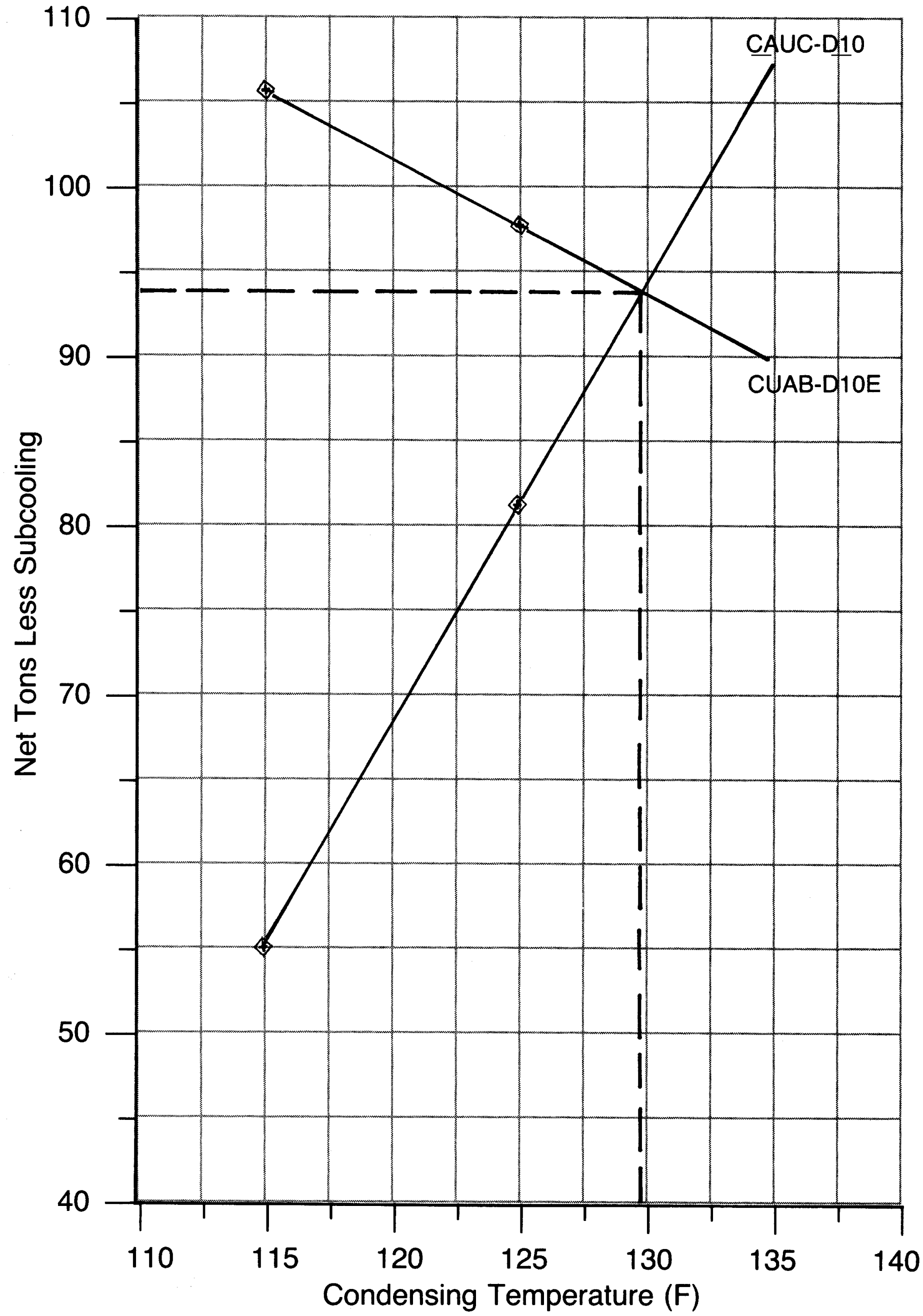
Compare this result with the design capacity and condensing temperature.

The required cooling load is **96** tons, therefore, the **CAUC-D10** is the proper selection.

Repeat the process steps **B** through **G** as necessary to achieve the most economic condenser selection.

Selection Example

Chart SP-1 - Selection Example



Model Number Description

20 To 60 Ton Model Nomenclature

C	A	U	C	C20	4	1	*	0	3	H	0[1]
1	2	3	4	5,6,7	8	9	10	11	12	13	14

Digit 1 - Unit Type
C = Condenser

Digit 2 - Condenser
A = Air-Cooled

Digit 3 - Airflow
U = Upflow

Digit 4 - Development Sequence
C = Third

Digit s 5,6,7 - Nominal Capacity
C20 = 20 Tons
C25 = 25 Tons
C30 = 30 Tons
C40 = 40 Tons
C50 = 50 Tons
C60 = 60 Tons

Digit 8 - Power Supply
G = 200/230/60/3 XL
4 = 460/60/3 XL
5 = 575/60/3 XL

Digit 9 - Condenser Circuit
1 = Single (20-30 Ton)
2 = Dual (40-60 Ton)

Digit 10 - Design Sequence
* = Factory Assigned

Digit 11 - Ambient Control
0 = Standard
1 = 0 F

Digit 12 - Agency Approval
0 = None
3 = UL/CSA

Digits 13, 14 - Miscellaneous
H = Copper Fins
1 = Spring Isolators
2 = Rubber Isolators

80 To 120 Ton Model Nomenclature

C	A	U	C	C80	4	2	A	0	3	H	0[1]
1	2	3	4	5,6,7	8	9	10	11	12	13	14

Digit 1 - Unit Type
C = Condenser

Digit 2 - Condenser
A = Air-Cooled

Digit 3 - Airflow
U = Upflow

Digit 4 — Development Sequence
C = Third

Digits 5,6,7 — Nominal Capacity
C80 = 80 Tons
D10 = 100 Tons
D12 = 120 Tons

Digit 8 — Power Supply
F = 230/60/3
4 = 460/60/3
5 = 575/60/3
E = 200/60/3

Digit 9 — Condenser Circuit
2 = Dual Circuit

Digit 10 — Design Sequence
A = First

Digit 11 - Ambient Control
0 = Standard
1 = 0 F

Digit 12 - Agency Approval
0 = None
2 = CSA
3 = UL/CSA

Digits 13, 14 - Miscellaneous
H = Copper Fins
1 = Spring Isolators

1. The service digit for each model number contains 14 digits; all 14 digits must be referenced.

General Data

Table GD-1 - General Data

	20Ton	25Ton	30Ton	40Ton	50Ton	60Ton	80Ton	100Ton	120Ton
Model Number	CAUC-C20	CAUC-C25	CAUC-C30	CAUC-C40	CAUC-C50	CAUC-C60	CAUC-C80	CAUC-D10	CAUC-D12
Gross Heat Rejection (MBh)[1]	301	373	455	614	712	888	1244	1425	1819
Condenser Fan Data									
Number/Size/Type	2/26"/Prop	3/26"/Prop	3/26"/Prop	4/26"/Prop	6/26"/Prop	6/26"/Prop	8/26"/Prop	12/26"/Prop	12/26"/Prop
Fan Drive	Direct	Direct	Direct	Direct	Direct	Direct	Direct	Direct	Direct
No. of Motors/Hp (Each)	2/1.0	3/1.0	3/1.0	4/1.0	6/1.0	6/1.0	8/1.0	12/1.0	12/1.0
Nominal Cfm	12,400	16,700	19,000	24,800	33,400	38,000	49,600	66,800	76,000
Condenser Coil Data									
No./Size (In.)	1/63x71	1/71x71	1/45x71 1/49x71	2/65x70	2/51x96	2/66x90	4/65x70	4/51x96	4/66x90
Face Area (Sq. Ft.)	31.0	35.0	46.1	63.2	67.1	88.0	126.4	136.0	165.0
Rows/Fins Per Ft.	3/168	3/156	3/168	3/168	3/156	3/168	3/168	3/156	3/168
General Data									
No. Refrigerant Circuits	1	1	1	2	2	2	2	2	2
Operating Charge[2] (Lbs of R-22)	25	28	37	52	56	74	104	112	148
Condenser Storage Capacity[3]	67	76	96	136	142	184	272	284	368
Ambient Temperature Operating Range									
Standard Ambient (F)	40-115	40-115	40-115	40-115	40-115	40-115	40-115	40-115	40-115
Low Ambient Option (F)	0-115	0-115	0-115	0-115	0-115	0-115	0-115	0-115	0-115

Notes:
1. Gross Heat Rejection is at a 30 F ITD (Intial Temperature Difference) between condensing temperature and ambient air entering condenser (includes the effect of subcooling).
2. Operating charge is for entire unit.
3. At conditions of 95 F ambient, condenser is 95 percent full.

Performance Adjustment Factors

Chart PD-2- Compressor-Condenser Capacity Increase Due To Subcooling (R-22)

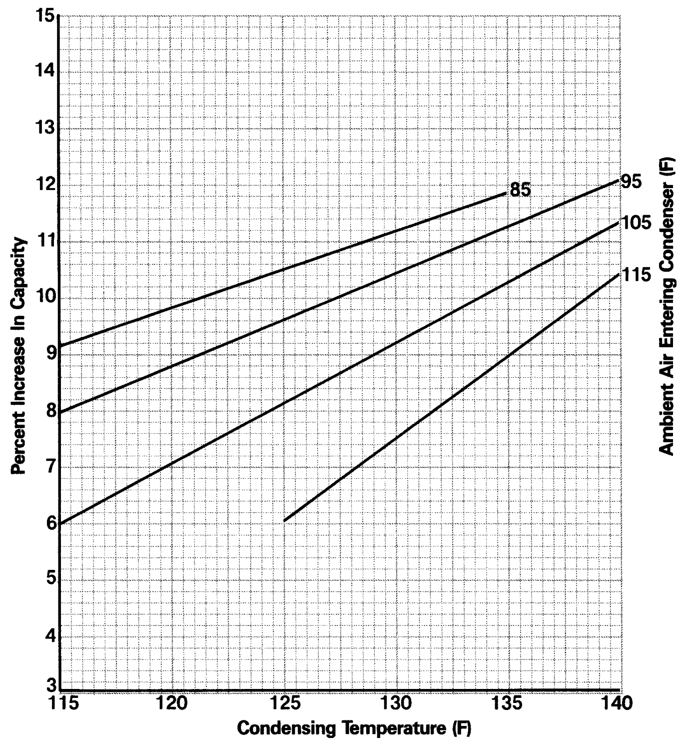


Table PD-1 - - N Factor - - Semihermetic Compressors

Cond. Temp.	Saturated Suction Temperature (F) 30	35	40	45	50
110	1.34	1.32	1.29	1.27	1.25
115	1.36	1.34	1.31	1.29	1.27
120	1.40	1.37	1.34	1.32	1.30
125	1.43	1.40	1.37	1.34	1.32
130	1.48	1.44	1.40	1.38	1.35
135	1.52	1.48	1.44	1.41	1.38
140	1.58	1.54	1.49	1.45	1.42
145	1.65	1.59	1.54	1.49	1.46

Note:
1. In order to determine N factor for CUAB units, find proper factor corresponding with the proper suction and condensing temperature from Table 9-1. This factor should be adjusted by adding or subtracting the correction value from Table 9-2.

Table PD-2- - N Factor - - Open Compressors

Cond. Temp.	Saturated Suction Temperature (F) 30	35	40	45	50
110	1.245	1.225	1.215	1.195	1.175
115	1.260	1.240	1.230	1.210	1.190
120	1.275	1.255	1.245	1.225	1.205
125	1.290	1.270	1.260	1.240	1.220
130	1.305	1.285	1.275	1.255	1.235
135	1.320	1.300	1.290	1.270	1.250
140	1.335	1.315	1.305	1.285	1.265

Table PD-3 - - Altitude Correction Multiplier For Cooling Capacity - - Air-Cooled Condenser

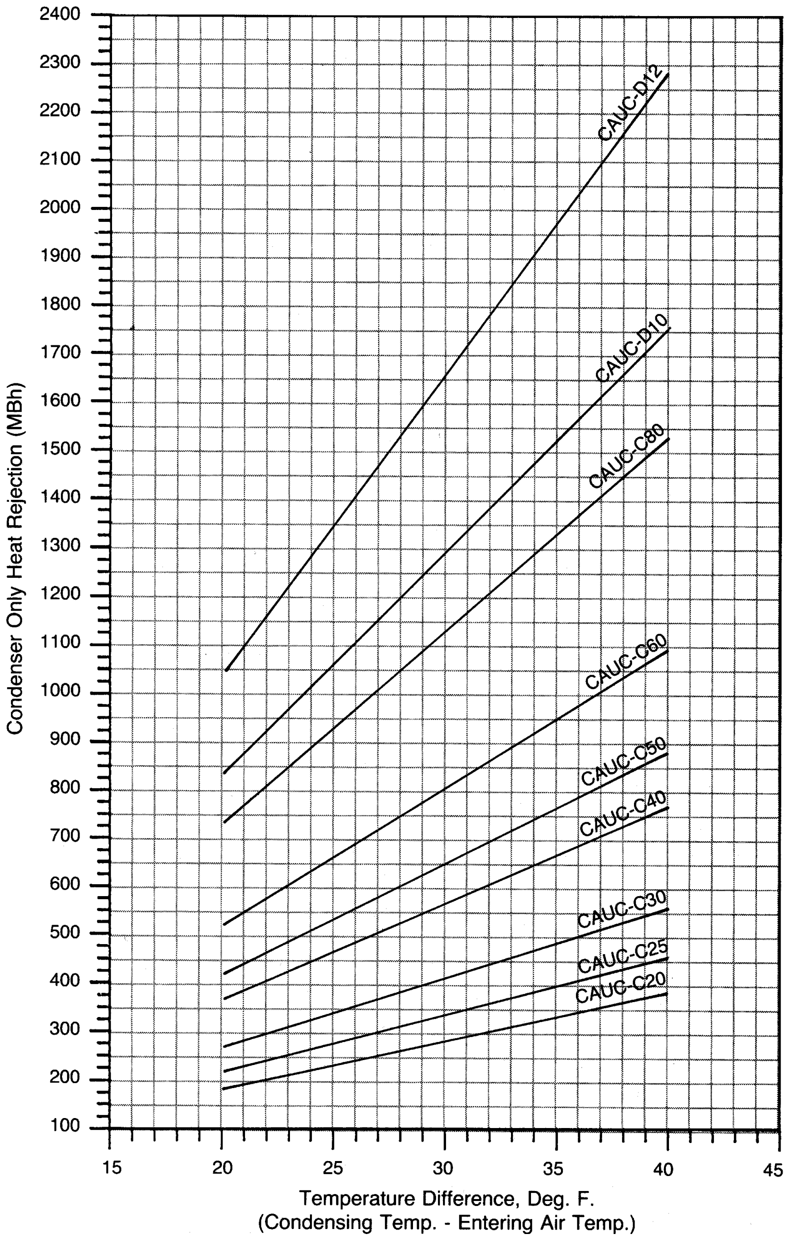
Altitude (Ft)	2,000	4,000	6,000	8,000	10,000
Correction Multiplier	0.977	0.949	0.917	0.881	0.843

Table PD-4 - - N Factor Correction - - Compressor

Compressor	Correction Factor
CUAB-015M	+ 0.02
020M	—
025M	- 0.01
030M	+ 0.01
040R	- 0.02
050R	- 0.04
060R	- 0.04
075E	- 0.02
100E	- 0.04

Performance Data

Chart PD-1 - Condenser Heat Rejection (R-22), 20-120 Ton



Electrical Data

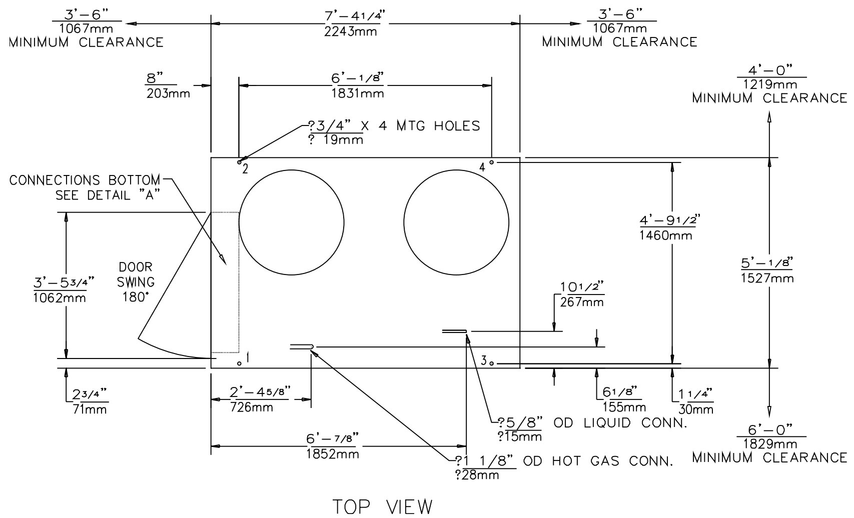
Table ED-1 — Electrical Data

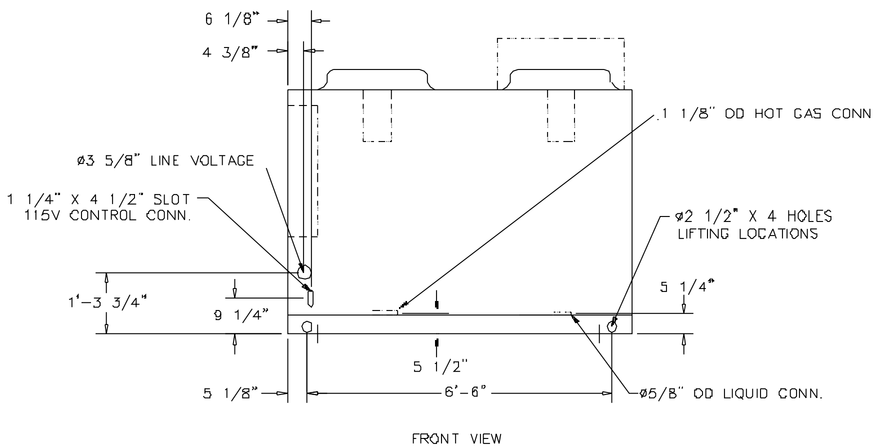
		Unit Characteristics				Condenser Fan Motor			
Nominal Tons	Model No.	Electrical Characteristics	Allowable Voltage Range	Minimum Circuit Ampacity (3),(5)	Maximum Fuse Size (2),(5)	No./HP (1)	FLA (Ea.) (1)	LRA (Ea.) (1)	KW (Ea.) (1),(4)
20	CAUC-C20G	200-230/60/3	180-220/208-254	9.2	15	2/1.0	4.1	20.7	0.9
	CAUC-C204	460/60/3	416-508	4.1	15	2/1.0	1.8	9.0	0.9
	CAUC-C205	575/60/3	520-635	3.2	15	2/1.0	1.4	7.2	0.9
25	CAUC-C25G	200-230/60/3	180-220/208-254	13.3	20	3/1.0	4.1	20.7	0.9
	CAUC-C254	460/60/3	416-508	5.9	15	3/1.0	1.8	9.0	0.9
	CAUC-C255	575/60/3	520-635	4.6	15	3/1.0	1.4	7.2	0.9
30	CAUC-C30G	200-230/60/3	180-220/208-254	13.3	20	3/1.0	4.1	20.7	0.9
	CAUC-C304	460/60/3	416-508	5.9	15	3/1.0	1.8	9.0	0.9
	CAUC-C305	575/60/3	520-635	4.6	15	3/1.0	1.4	7.2	0.9
40	CAUC-C40G	200-230/60/3	180-220/208-254	17.4	20	4/1.0	4.1	20.7	0.9
	CAUC-C404	460/60/3	416-508	7.7	15	4/1.0	1.8	9.0	0.9
	CAUC-C405	575/60/3	520-635	6.0	15	4/1.0	1.4	7.2	0.9
50	CAUC-C50G	200-230/60/3	180-220/208-254	25.6	30	6/1.0	4.1	20.7	0.9
	CAUC-C504	460/60/3	416-508	11.3	15	6/1.0	1.8	9.0	0.9
	CAUC-C505	575/60/3	520-635	8.8	15	6/1.0	1.4	7.2	0.9
60	CAUC-C60G	200-230/60/3	180-220/208-254	25.6	30	6/1.0	4.1	20.7	0.9
	CAUC-C604	460/60/3	416-508	11.3	15	6/1.0	1.8	9.0	0.9
	CAUC-C605	575/60/3	520-635	8.8	15	6/1.0	1.4	7.2	0.9
80	CAUC-C80E	200/60/3	180-220	34	40	8/1.0	4.1	20.7	0.9
	CAUC-C80F	230/60/3	208-254	34	40	8/1.0	4.1	20.7	0.9
	CAUC-C804	460/60/3	416-508	15	20	8/1.0	1.8	9.0	0.9
	CAUC-C805	575/60/3	520-635	12	15	8/1.0	1.4	7.2	0.9
100	CAUC-D10E	200/60/3	180-220	50	60	12/1.0	4.1	20.7	0.9
	CAUC-D10F	230/60/3	208-254	50	60	12/1.0	4.1	20.7	0.9
	CAUC-D104	460/60/3	416-508	22	25	12/1.0	1.8	9.0	0.9
	CAUC-D105	575/60/3	520-635	17	20	12/1.0	1.4	7.2	0.9
120	CAUC-D12E	200/60/3	180-220	50	60	12/1.0	4.1	20.7	0.9
	CAUC-D12F	230/60/3	208-254	50	60	12/1.01	4.1	20.7	0.9
	CAUC-D124	460/60/3	416-508	22	25	12/1.0	1.8	9.0	0.9
	CAUC-D125	575/60/3	520-635	17	20	12/1.0	1.4	7.2	0.9

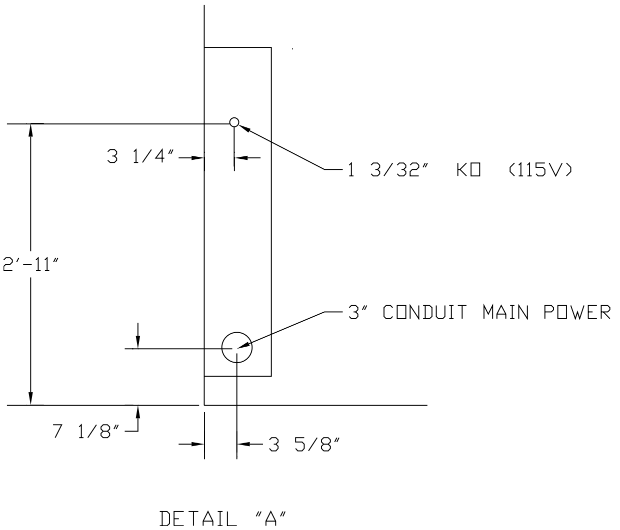
Notes:
1. Electric information is for each individual motor.
2. Maximum fuse size is permitted by NEC 440-22 is 300 percent of one motor RLA plus the RLA of the remaining motors.
3. Minimum circuit ampacity equals 125 percent of the RLA of one motor plus the RLA of the remaining motors.
4. All Kw values taken at conditions of 45 F saturated suction temperature at the compressor and 95 F ambient.
5. Local codes may take precedence.

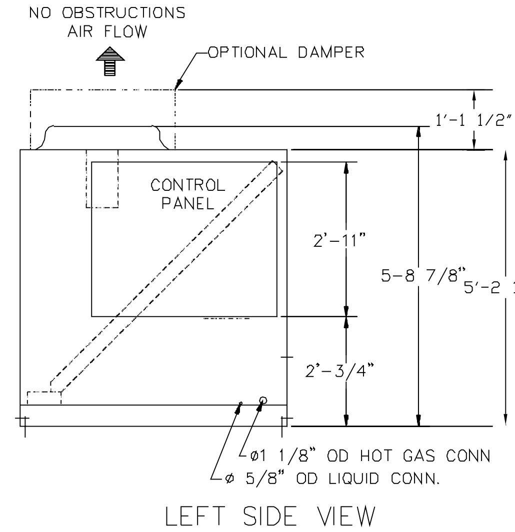
Dimensional Data (20 Ton)

Figure DD-1 - CAUC-C20 Unit Dimensions, Recommended Clearances, Mounting Locations, Electric and Refrigerant Connection Sizes and Locations









Dimensional Data (25 Ton)

Figure DD-2 - CAUC-C25 Unit Dimensions, Recommended Clearances, Mounting Locations, Electric and Refrigerant Connection Sizes and Locations

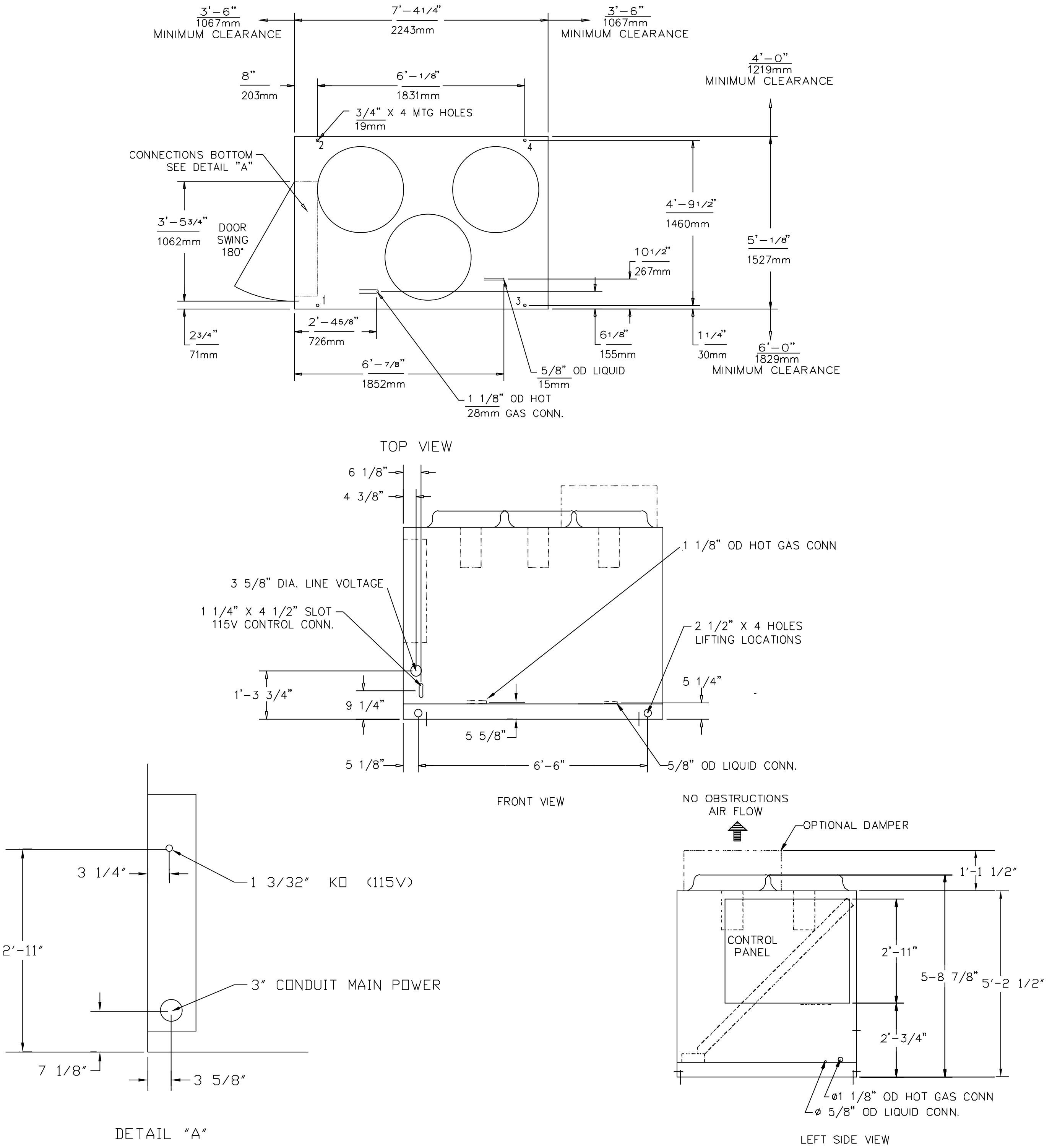
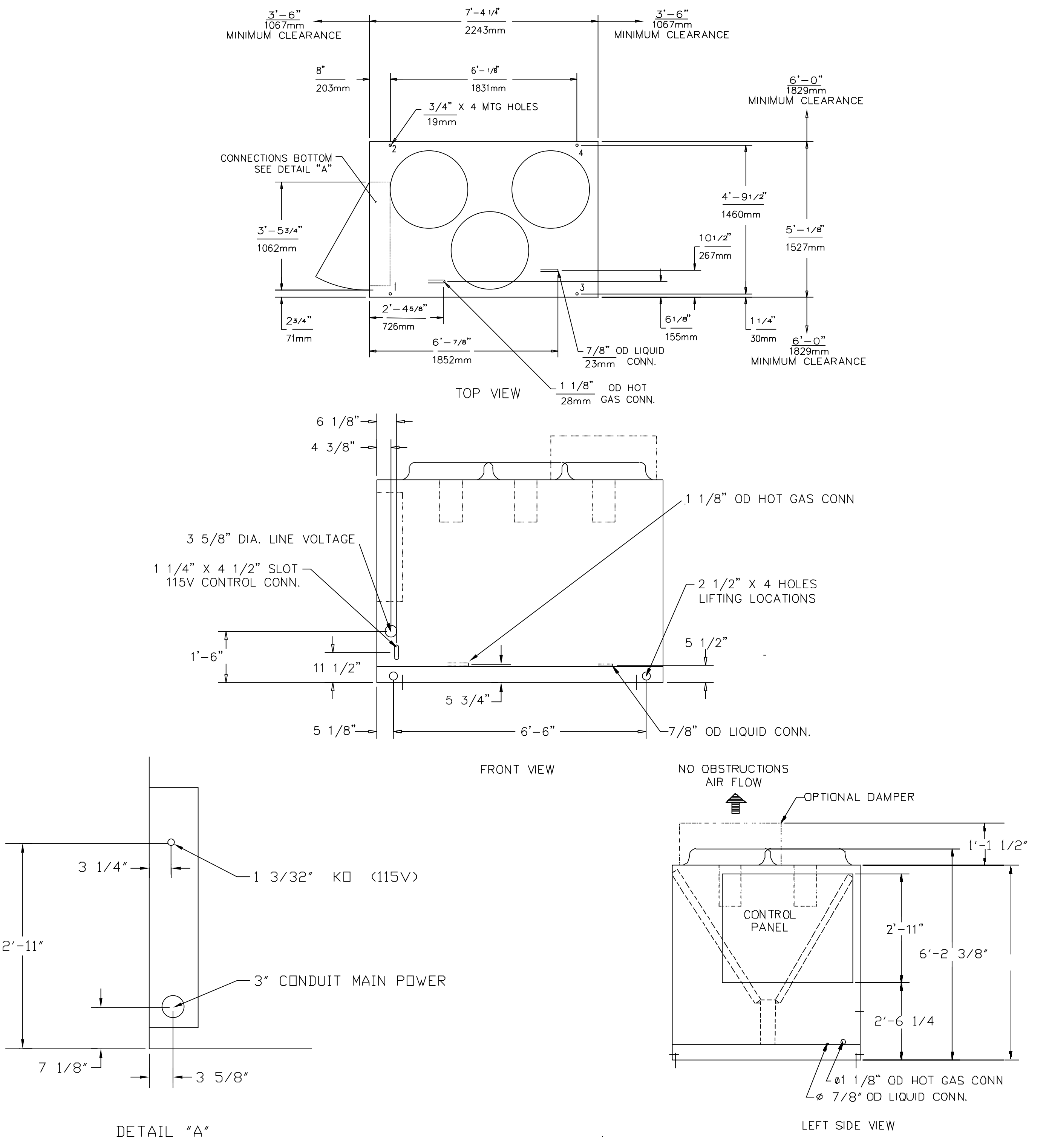
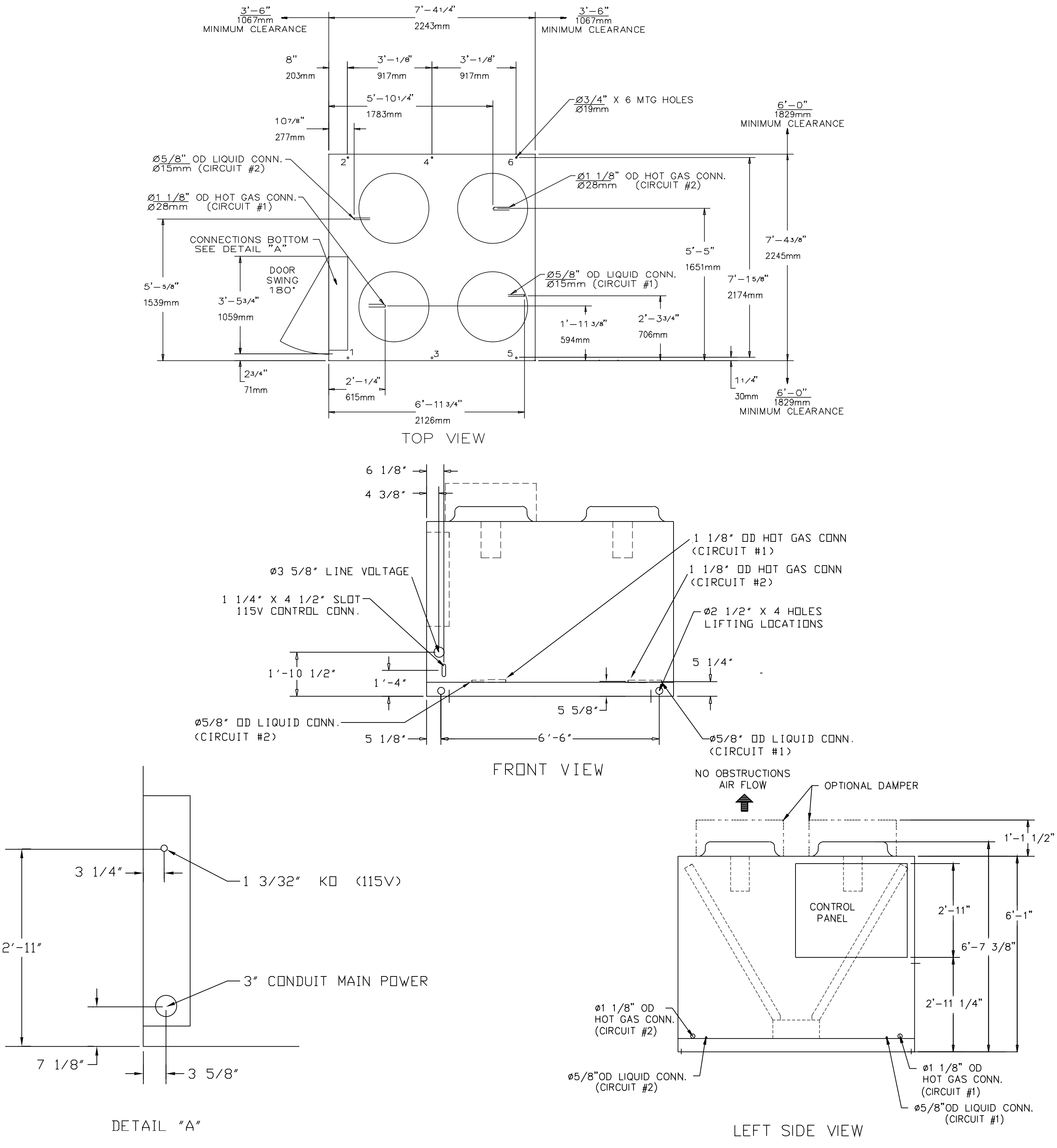


Figure DD-3 - CAUC-C30 Unit Dimensions, Recommended Clearances, Mounting Locations, Electric and Refrigerant Connection Sizes and Locations



Dimensional Data (40 Ton)

Figure DD-4 - CAUC-C40 Unit Dimensions, Recommended Clearances, Mounting Locations, Electric and Refrigerant Connection Sizes and Locations



Dimensional Data (50 Ton)

Figure DD-5 - CAUC-C50 Unit Dimensions, Recommended Clearances, Mounting Locations, Electric and Refrigerant Connection Sizes and Locations

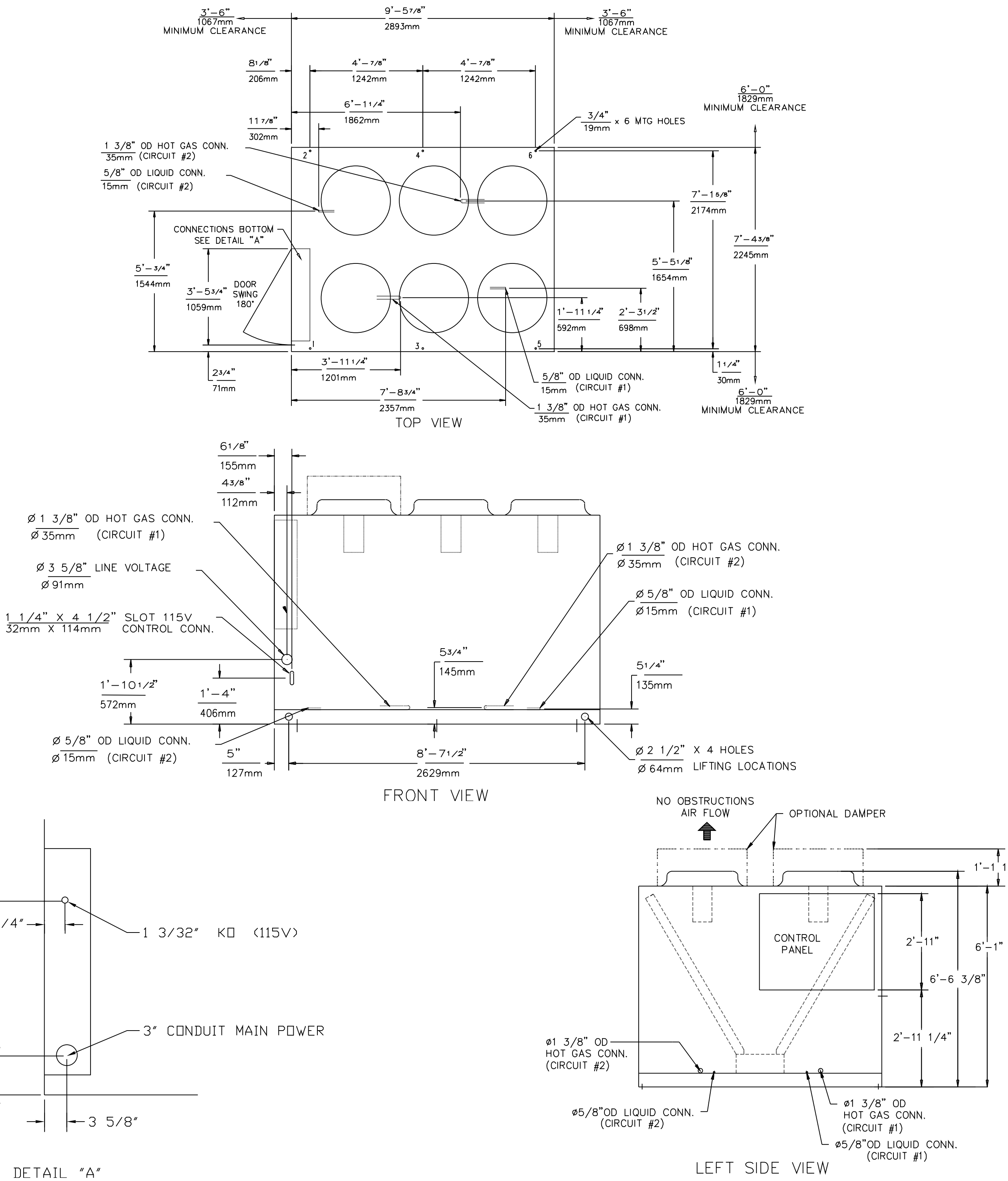


Figure DD-6 - CAUC-C60 Unit Dimensions, Recommended Clearances, Mounting Locations, Electric and Refrigerant Connection Sizes and Locations

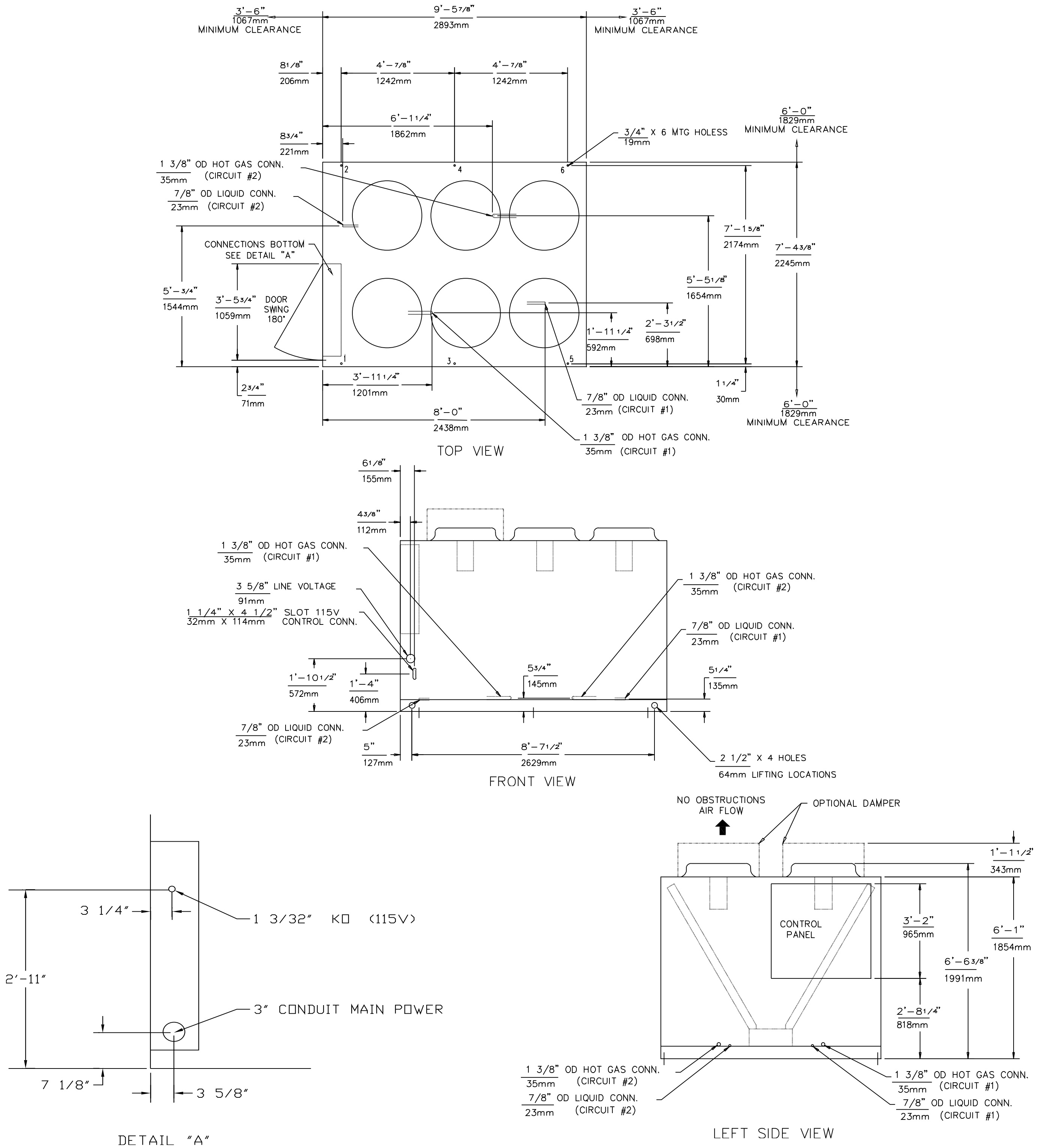
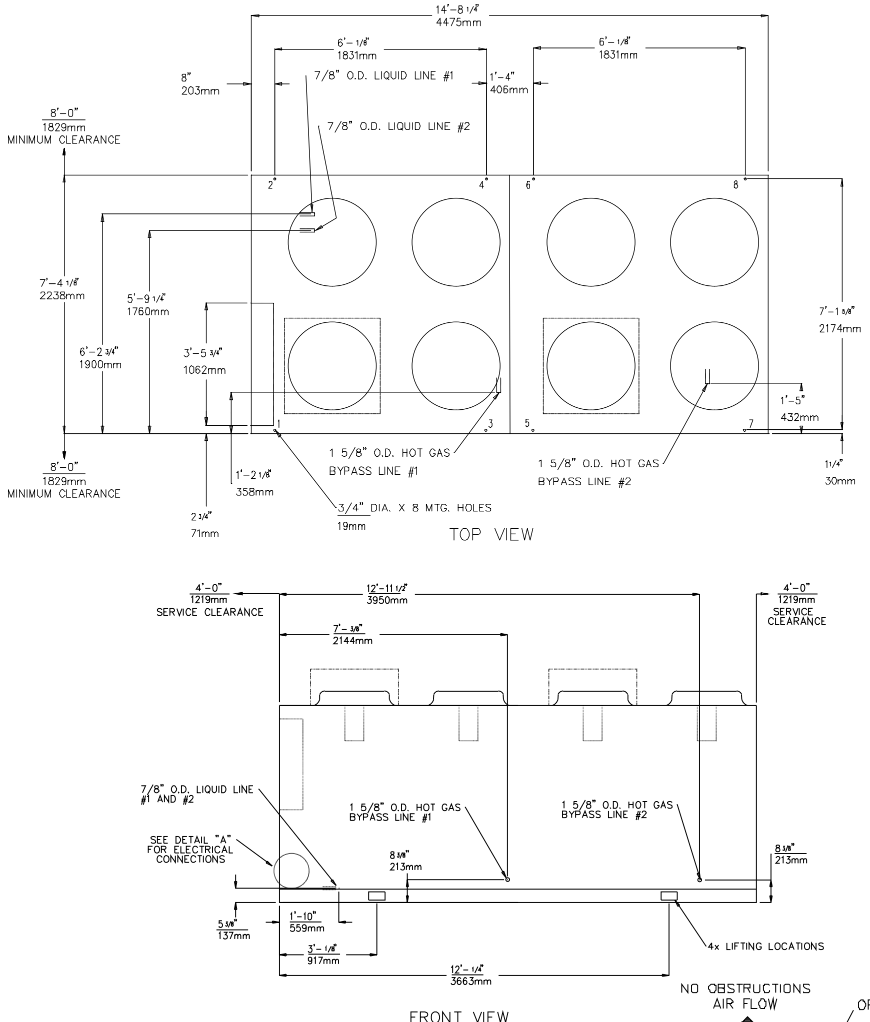
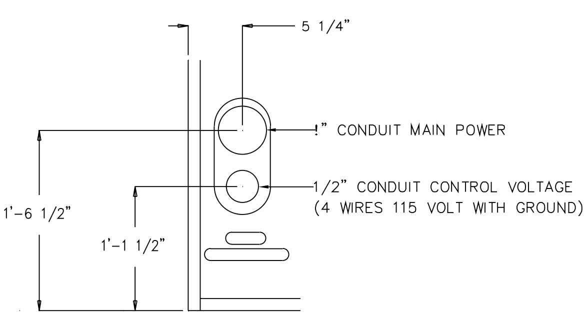


Figure DD-7 - CAUC-C80 Unit Dimensions, Recommended Clearances, Mounting Locations, Electric and Refrigerant Connection Sizes and Locations

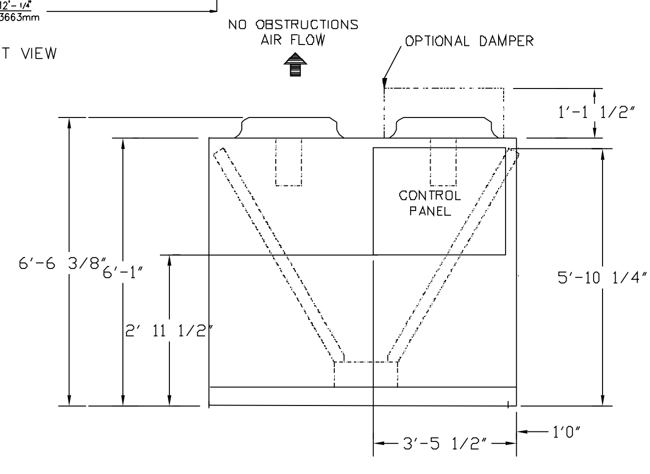


NOTES:

1. HOT GAS DISCHARGE AND LIQUID LINE CONNECTION LOCATIONS SHOWN IN THE FRONT VIEW DO NOT REPRESENT HOLES IN THE UNIT PANEL. ACCESS TO THESE CONNECTIONS ARE PROVIDED BY THE CUSTOMERS.
2. DIMENSIONAL TOLERANCE +/- 1/8".



DETAIL "A"



LEFT SIDE VIEW

Dimensional Data (100 Ton)

Figure DD-9 - CAUC-C100 Unit Dimensions, Recommended Clearances, Mounting Locations, Electric and Refrigerant Connection Sizes and Locations

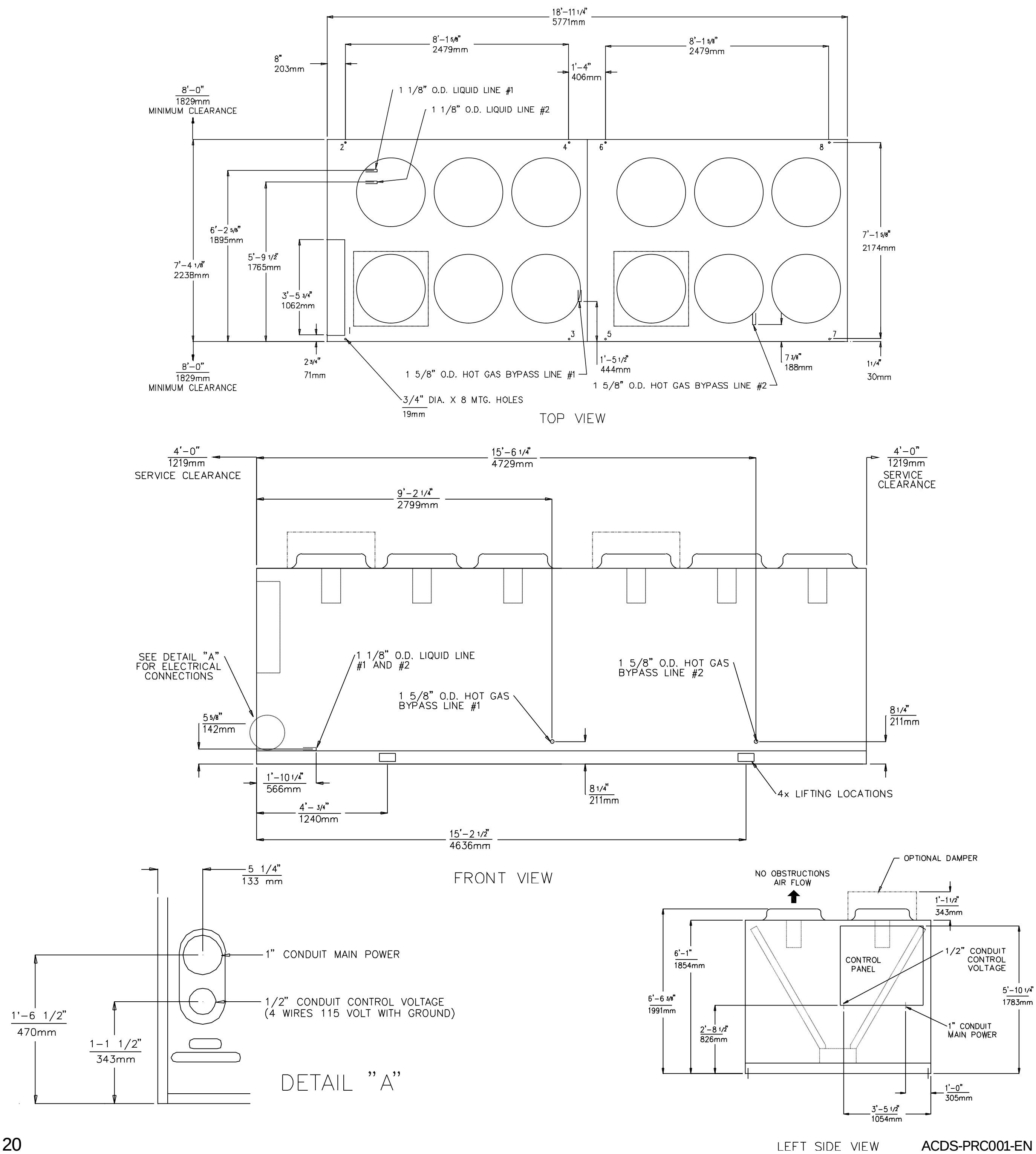
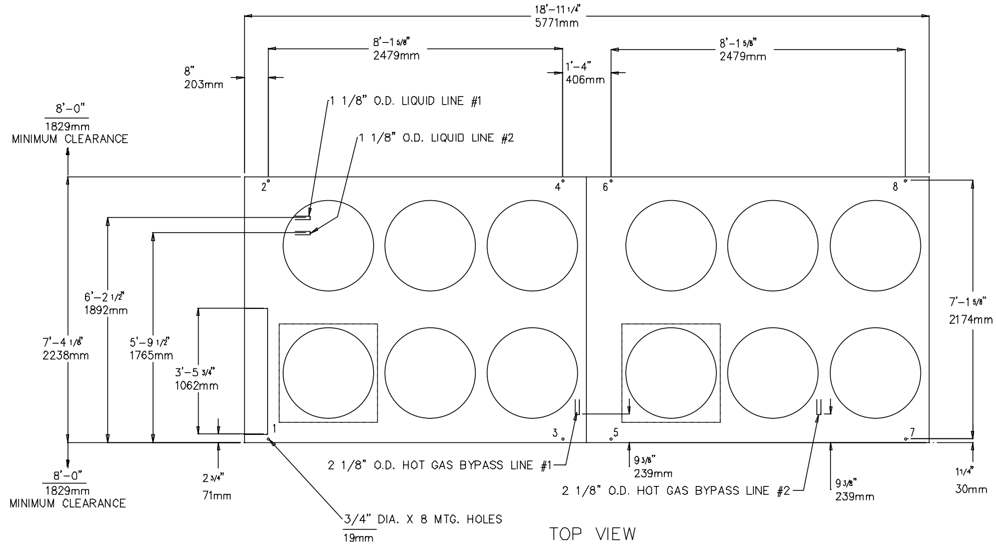
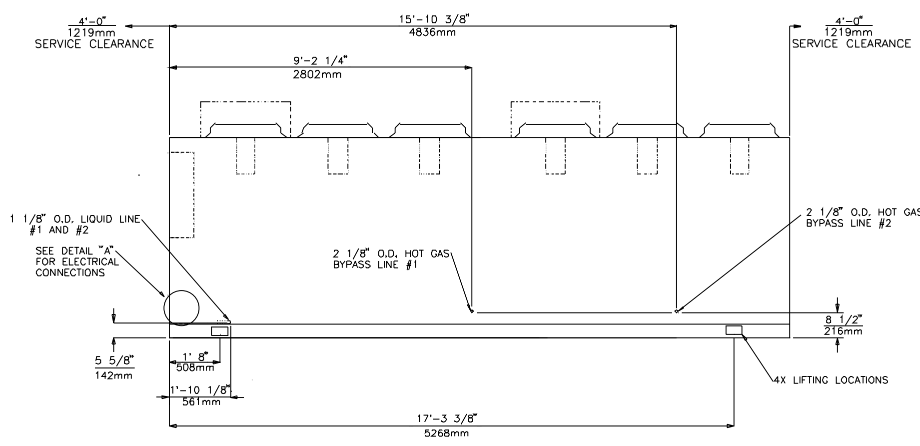


Figure DD-10 - CAUC-C120 Unit Dimensions, Recommended Clearances, Mounting Locations, Electric and Refrigerant Connection Sizes and Locations

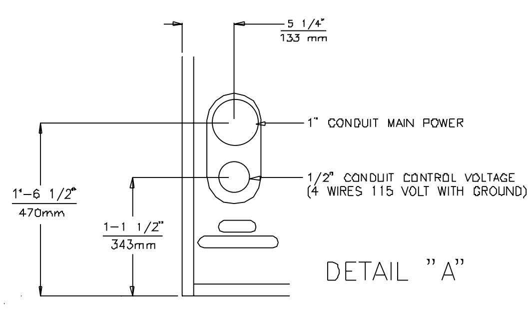




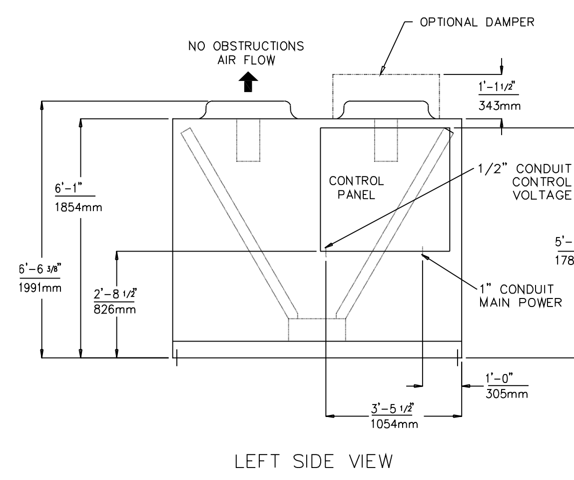
FRONT VIEW

NOTES:

1. HOT GAS DISCHARGE AND LIQUID LINE CONNECTION LOCATIONS SHOWN IN THE FRONT VIEW DO NOT REPRESENT HOLES IN THE UNIT PANEL. ACCESS TO THESE CONNECTIONS ARE PROVIDED BY THE CUSTOMERS.
2. DIMENSIONAL TOLERANCE +/- 1/8".



DETAIL "A"



LEFT SIDE VIEW

Weights

Figure W-1 - 20-30 Tons

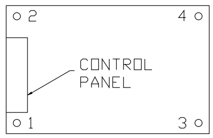
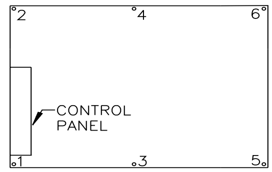


Figure W-2 - 40-60 Tons

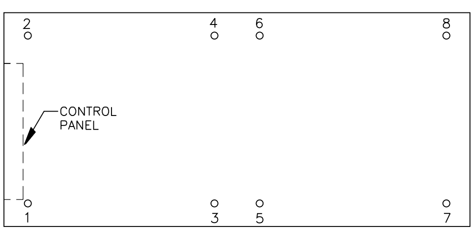


Top View (Mounting Locations)

Table W-1 - 20 to 60 Ton Weights (Lbs./Kg.)

Nominal Tons	Model Number		Operating Weight AL	Operating Weight CU	Loc. 1 AL	Loc. 1 CU	Loc. 2 AL	Loc. 2 CU	Loc. 3 AL	Loc. 3 CU	Loc. 4 AL	Loc. 4 CU	Loc. 5 AL	Loc. 5 CU	Loc. 6 AL	Loc. 6 CU
20	CAUC-C20	Lb.	1146	1348	320	371	326	365	248	306	252	301	—	—	—	—
		Kg.	519.8	611.5	145.2	168.3	147.9	165.6	112.5	138.8	114.3	136.5				
25	CAUC-C25	Lb.	1190	1394	329	378	337	381	259	315	265	319	—	—	—	—
		Kg.	539.8	632.3	149.2	171.5	152.9	172.8	117.5	142.9	120.2	144.7				
30	CAUC-C30	Lb.	1302	1585	353	414	371	444	282	355	296	381	—	—	—	—
		Kg.	590.6	719.0	160.1	187.8	168.3	201.4	127.9	161.0	134.3	172.8				
40	CAUC-C40	Lb.	2048	2366	363	406	347	392	349	404	334	389	335	401	320	387
		Kg.	929.0	1073.2	164.7	184.2	157.4	177.8	158.3	183.3	151.5	176.5	152.0	181.9	145.2	175.5
50	CAUC-C50	Lb.	2280	2664	407	464	392	449	387	453	373	438	367	441	354	427
		Kg.	1034.2	1208.4	184.6	210.5	177.8	203.7	175.5	205.5	169.2	198.7	166.5	200.0	160.6	193.7
60	CAUC-C60	Lb.	2465	3010	433	515	420	505	417	511	405	501	401	507	389	497
		Kg.	1118.1	1365.3	196.4	233.6	190.5	229.1	189.2	231.8	183.7	227.3	181.9	230.0	176.5	225.4

Figure W-3 - 80-120 Tons



Top View (Mounting Locations)

Table W-2 - 80 to 120 Ton Weights (Lbs./Kg.)

Nominal Tons	Model Number	Coil Fin		Operating Weight	Loc. 1	Loc. 2	Loc. 3	Loc. 4	Loc. 5	Loc. 6	Loc.7	Loc.8
80	CAUC-C80	AL	Lb.	4036	514	478	522	485	524	487	532	494
			Kg.	1830.7	233.2	216.8	236.8	220.0	237.7	220.9	241.3	224.1
		CU	Lb.	4542	603	571	600	569	600	568	597	566
			Kg.	2060.3	273.5	259.0	272.2	258.1	272.2	257.6	270.8	256.7
100	CAUC-D10	AL	Lb.	4911	631	600	630	598	629	598	628	597
			Kg.	2227.6	286.2	272.2	285.8	271.3	285.3	271.3	284.9	270.8
		CU	Lb.	5371	586	549	597	560	600	562	611	572
			Kg.	2436.3	265.8	249.0	270.8	254.0	272.2	254.9	277.1	259.5
120	CAUC-D12	AL	Lb.	5472	698	666	700	668	700	668	702	670
			Kg.	2482.1	316.6	302.1	317.5	303.0	317.5	303.0	318.4	303.9
		CU	Lb.	5971	774	742	779	747	780	748	786	753
			Kg.	2708.4	351.1	336.6	353.4	338.8	353.8	339.3	356.5	341.6

Mechanical Specifications

General

Factory-assembled and wired air cooled condensing unit. The unit frame is constructed of 14 gauge welded galvanized steel. Panels and access doors are 14 or 16 gauge galvanized steel. Unit surface is phosphatized and finished with Trane Slate Gray air-dry paint. This paint finish exceeds ASTM-B117 500 hour continuous salt spray test. The unit coils are protected with steel louvered panels. These panels add strength to the cabinet and an aesthetically pleasing appearance to the unit.

Refrigeration Circuits and Control

The 20 to 30 ton units are single circuit. The 40 to 120 ton units are dual circuited. All the necessary controls to run the unit fans are provided. The control panel contains fan motor contactors, terminal point connection for compressor interlock and 115 volt control power transformer. Standard units will operate from 40 to 115 F. All units shipped with factory installed liquid line service valves.

Condenser Coils and Fans

Condenser coils have configurated aluminum fins mechanically bonded to copper tubing with integral subcooler. The coils are underwater burst/leak tested at 450 psi. Direct drive condenser fan motors have permanently lubricated ball bearings and thermal overload protection.

Low Ambient Operation

Standard ambient control allows operation down to 40 F with cycling of condenser fans. Optional low ambient allows operation down to 0 F with external damper assembly for head pressure control. Refer to Options section for details.

Options

Low Ambient Control

Low ambient allows operation down to 0 F through the use of fan cycling and head pressure control dampers. The control consists of a heavy gauge damper assembly, R-22 operator, tubing and grommet. All components are factory-mounted for both production and Packed Stock Plus units. Low ambient control must be ordered when the air-cooled condenser is matched with a CCKC heat recovery chiller.

Copper Finned Condenser Coil

Copper fins are mechanically bonded to copper tubes for use in corrosive atmospheres. Nominal unit capacity remains the same.

Spring Isolation Package

Spring isolators reduce transmission of noise and vibration to building structure, equipment, and adjacent spaces. Isolators consist of a cast, spring loaded, telescoping housing as the isolation medium. Mountings include built-in leveling bolts, resilient inserts that act as centering guides, and ribbed neoprene acoustical pads bonded to the bottom of the isolator. The kit includes instructions for field installation.

Neoprene-in-shear Isolation Package

Neoprene isolators reduce transmission of noise and vibration to building structure, equipment, and adjacent spaces. Isolators have a steel plate and base completely imbedded in neoprene. Mountings have a 1/4-inch deflection. The kit includes instructions for field installation. Available on 20 to 60-ton units only.

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An American Standard Company

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