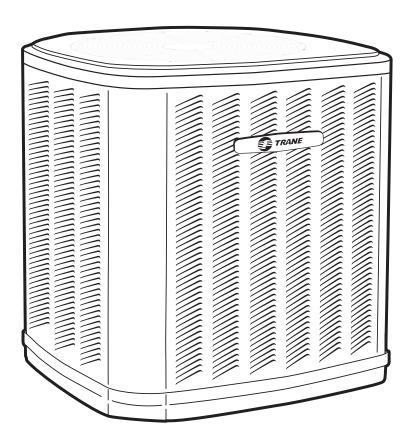


Split System Heat Pump Product Data

XB14 4TWB4

 $1^{1}/_{2}$ - 5 Tons



PUB. NO. 22-1834-09



Features and Benefits

- CLIMATUFF® compressor
- Efficiency up to 16.0 SEER and 8.5 HSPF
- All aluminum **SPINE FIN™** coil
- WEATHERGUARD™ fasteners
- QUICK-SESSTM cabinet, service access and refrigerant connections with full coil protection
- **DURATUFF**[™] base, fast complete drain, weatherproof
- **COMFORT-R**TM mode approved
- · Glossy corrosion resistant finish
- Internal compressor high/low pressure & temperature protection
- 018, 024, 030, 060 & 061 ship with start kit
- Compressor Sump Heat

- Liquid line filter/drier
- Polyslate gray cabinet with anthracite gray badge
- High pressure switch
- Demand Defrost with Diagnostics
- R-410A refrigerant
- S.E.E.T. design testing
- 100% line run test
- Low ambient cooling to 20°F with AY28X084
- Low ambient cooling to 55°F as shipped
- Extended warranties available



Contents

Features and Benefits	2
General Data	4
Product Specifications	4
A-weighted Sound Power Level [dB(A)]	4
Accessory Description and Usage	6
AHRI Standard Capacity Rating Conditions	6
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Dimensions	15
Mechanical Specification Options	16

22-1834-09 3



General Data

Product Specifications

Model No. ①	4TWB4018G1	4TWB4024G1	4TWB4030G1	4TWB4036G1		
Electrical Data V/Ph/Hz ②	208/230/1/60	208/230/1/60	208/230/1/60	208/230/1/60		
Min Cir Ampacity	9	11	15	18		
Max Fuse Size (Amps)	15	15	25	30		
Compressors	CLIMATUFF®	CLIMATUFF®	CLIMATUFF®	CLIMATUFF®		
RL AMPS - LR AMPS	6.4 - 38.6	8.3 - 58	11.3 - 68.2	13.2 - 63		
Outdoor Fan FL Amps	0.70	0.74	0.92	1.00		
Fan HP	1/8	1/8	1/5	1/5		
Fan Dia (inches)	23	23	27.5	27.5		
Coil	Spine Fin™	Spine Fin™	Spine Fin™	Spine Fin™		
Refrigerant R-410A	5/14-LB/OZ	7/02-LB/OZ	8/02-LB/OZ	7/13-LB/OZ		
Line Size - (in.) O.D. Gas 3	5/8	5/8	3/4	3/4		
Line Size - (in.) O.D. Liquid ③	3/8	3/8	3/8	3/8		
Dimensions H x W x D (Crated)	34 x 30.1 x 33	38 x 30.1 x 33	38.4 x 35.1 x 38.7	37.9 x 35 x 37.9		
Weight - Shipping	204	236	273	261		
Weight - Net	176	208	239	227		
Start Components	YES	YES	YES	YES		
Sound Enclosure	NO	NO	NO	YES		
Compressor Sump Heat	NO	NO	NO	NO		
Optional Accessories: ④						
Anti-short Cycle Timer	TAYASCT501A	TAYASCT501A	TAYASCT501A	TAYASCT501A		
Evaporator Defrost Control A/C	AY28X084	AY28X084	AY28X084	AY28X084		
Rubber Isolator Kit	BAYISLT101	BAYISLT101	BAYISLT101	BAYISLT101		
Crankcase Heater	BAYCCHT300	BAYCCHT300	BAYCCHT300	BAYCCHT300		
Extreme Condition Mounting Kit	BAYECMT004	BAYECMT004	BAYECMT004	BAYECMT004		
Snow Leg - Base & Cap 4" High	BAYLEGS002	BAYLEGS002	BAYLEGS002	BAYLEGS002		
Snow Leg - 4" Extension	BAYLEGS003	BAYLEGS003	BAYLEGS003	BAYLEGS003		
Seacoast Kit	BAYSEAC001	BAYSEAC001	BAYSEAC001	BAYSEAC001		
Refrigerant Lineset 5	TAYREFLN950	TAYREFLN950	TAYREFLN7*	TAYREFLN7*		

Certified in accordance with the Air-Source Unitary Heat Pump Equipment certification program which is based on AHRI Standard 210/240.
 Calculated in accordance with N.E.C. Only use HACR circuit breakers or fuses.
 Standard line lengths - 80'. Standard lift - 60' Suction and Liquid line.
 For Greater lengths and lifts refer to refrigerant piping software Pub# 32-3312-0¹. (¹denotes latest revision)
 For accessory description and usage, see page 5.
 * = 15, 20, 25, 30, 40 and 50 foot lineset available.

A veolabled Sound Bower Lovel IdP(A)1

A-weighted Sound Power Level [dB(A)]

MODEL	SOUND POWER	A-WEIGHTED FULL OCTAVE SOUND POWER LEVEL dB - [dB(A)] High Stage							
MODEL	LEVEL [dB(A)]	63	125	250	500	1000	2000	4000	8000
4TWB4018G	76	52.3	57.8	62.4	67.2	69.4	67.2	59.6	52.5
4TWB4024G	76	50.3	55	58.6	65.3	69.5	64.5	58.6	50.8
4TWB4030G	76	48.8	55.4	60.1	66.4	67.4	63.9	60.2	53.5
4TWB4036G	76	54.5	55.1	58.3	67	69.8	65.9	59.7	49.1
4TWB4042E	78	55.1	52	59.3	64.9	67.2	63.5	60.4	47.6
4TWB4048E	78	55.6	53.3	59.2	66.7	71.7	67.9	60.7	51.3
4TWB4049E	76	43.7	51.2	54.5	61	61.5	57.1	51.3	40.7
4TWB4060E	78	55.1	53.7	61.1	69.2	73.6	68.7	61.4	50
4TWB4061E	76	31.9	58.9	57.1	64.8	66.4	59.8	55.9	51.2

Note: Rated in accordance with AHRI Standard 270-2008.



General Data

Product Specifications

Model No. ① Electrical Data V/Ph/Hz ② Min Cir Ampacity	4TWB4042E1 208/230/1/60 27 45	4TWB4048E1 208/230/1/60 29 50	4TWB4049E1 208/230/1/60 28	4TWB4060E1 208/230/1/60	4TWB4061E1 208/230/1/60
Min Cir Ampacity	27 45	29		208/230/1/60	208/230/1/60
	45	-	20		200/200/1/00
		50	20	35	36
Max Fuse Size (Amps)		30	50	60	60
Compressors	CLIMATUFF® - SCROLL	CLIMATUFF® - SCROLL	CLIMATUFF® - SCROL	CLIMATUFF® - SCROLL	CLIMATUFF® - SCROL
RL AMPS - LR AMPS	19.9 - 109	21.8 - 117	21.8 - 117	26.4 - 134	26.4 - 134
Outdoor Fan FL Amps	0.93	0.93	1.00	0.93	2.80
Fan HP	1/5	1/5	1/5	1/5	1/3
Fan Dia (inches)	27.6	27.6	27.6	27.6	27.6
Coil	Spine Fin™	Spine Fin™	Spine Fin™	Spine Fin™	Spine Fin™
Refrigerant R-410A	12/1-LB/OZ	13/9-LB/OZ	13/10-LB/OZ	12/1-LB/OZ	13/12-LB/OZ
Line Size - (in.) O.D. Gas 3	3/4	7/8	7/8	7/8	1-1/8
Line Size - (in.) O.D. Liquid ③	3/8	3/8	3/8	3/8	3/8
Dimensions H x W x D (Crated)	46.4 x 35.1 x 38.7	51 x 35.1 x 38.7	51 x 35.1 x 38.7	51 x 35.1 x 38.7	51 x 35.1 x 38.7
Weight - Shipping	313	331	331	332	332
Weight - Net	277	294	294	295	295
Start Components	NO	NO	NO	YES	YES
Sound Enclosure	NO	NO	NO	NO	NO
Compressor Sump Heat	YES	YES	YES	YES	YES
Optional Accessories: 4					
Anti-short Cycle Timer	TAYASCT501A	TAYASCT501A	TAYASCT501A	TAYASCT501A	TAYASCT501A
Evaporator Defrost Control A/C	AY28X084	AY28X084	AY28X084	AY28X084	AY28X084
Rubber Isolator Kit	BAYISLT101	BAYISLT101	BAYISLT101	BAYISLT101	BAYISLT101
Hard Start Kit Scroll	BAYKSKT260	BAYKSKT260	BAYKSKT260		
Extreme Condition Mounting Kit		BAYECMT004	BAYECMT004	BAYECMT004	BAYECMT004
Snow Leg - Base & Cap 4" High	BAYLEGS002	BAYLEGS002	BAYLEGS002	BAYLEGS002	BAYLEGS002
Snow Leg - 4" Extension	BAYLEGS003	BAYLEGS003	BAYLEGS003	BAYLEGS003	BAYLEGS003
Seacoast Kit	BAYSEAC001	BAYSEAC001	BAYSEAC001	BAYSEAC001	BAYSEAC001
Refrigerant Lineset 5	TAYREFLN7*	TAYREFLN3*	TAYREFLN3*	TAYREFLN3*	TAYREFLN3*

Certified in accordance with the Air-Source Unitary Heat Pump Equipment certification program which is based on AHRI Standard 210/240.
 Calculated in accordance with N.E.C. Only use HACR circuit breakers or fuses.
 Standard line lengths - 60'. Standard lift - 60' Suction and Liquid line.
 For Greater lengths and lifts refer to refrigerant piping software Pub# 32-3312-0¹. (†denotes latest revision)

⁴ For accessory description and usage, see page 5.

^{(5) * = 15, 20, 25, 30, 40} and 50 foot lineset available.



General Data

Accessory Description and Usage

Anti-Short Cycle Timer — Solid state timing device that prevents compressor recycling until 5 minutes have elapsed after satisfying call or power interruptions. Use in area with questionable power delivery, commercial applications, long lineset, etc.

Evaporator Defrost Control — SPST Temperature actuated switch that cycles the condenser off as indoor coil reaches freeze-up conditions. Used for low ambient cooling to 30°F with TXV.

Rubber Isolators — 5 large rubber donuts to isolate condensing unit from transmitting energy into mounting frame or pad. Use on any application where sound transmission needs to be minimized.

Hard Start kit — Start capacitor and relay to assist compressor motor startup. Use in areas with marginal power supply, on long linesets, low ambient conditions, etc.

Extreme Condition Mount Kit — Bracket kits to securely mount condensing unit to a frame or pad without removing any panels. Use in areas with high winds, or on commercial roof tops, etc.

AHRI Standard Capacity Rating Conditions

AHRI STANDARD 210/240 RATING CONDITIONS —

(A) Cooling 80°F DB, 67°F WB air entering indoor coil, 95°F DB air entering outdoor coil.

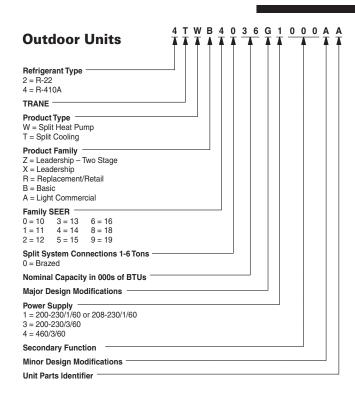
AHRI STANDARD 270 RATING CONDITIONS — (Noise rating numbers are determined with the unit in cooling operation.) Standard Noise Rating number is at 95°F outdoor air.

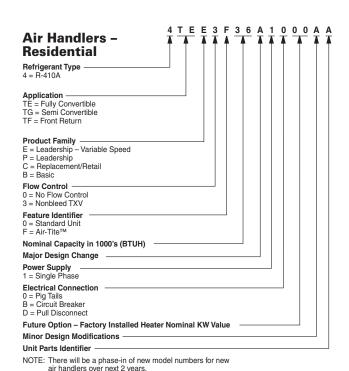




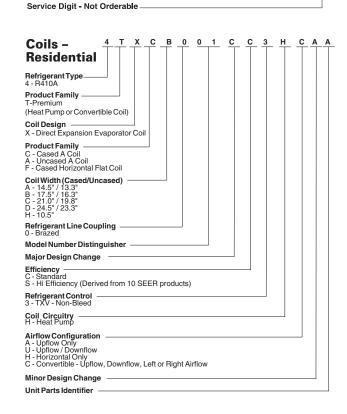


Model Nomenclature





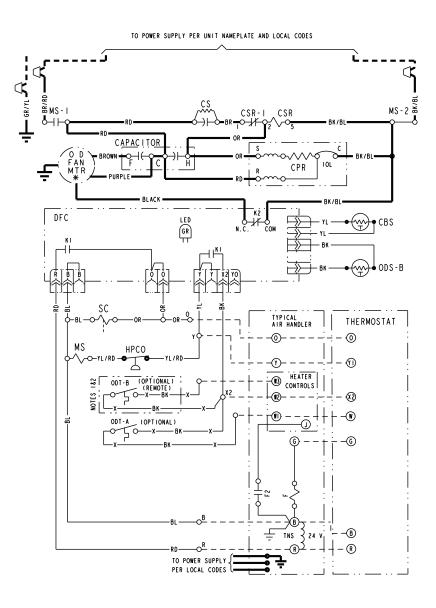
Furnace Configuration
TU = Upflow/Horizontal
TD = Downflow/Horizontal
TD = Downflow/Horizontal
TD = 80% Induced Draft Standard
D = 80% Induced Draft Premium
C = 90% Condensing Standard
X = 90% Condensing Premium
H = 95% Condensing Premium
Number of Heating Stages
1 = Single Stage
2 = Two Stage
3 = Three Stage
Cabinet Width
A = 14.5" Cabinet Width
B = 17.5" Cabinet Width
D = 24.5" Cabinet Width
Heating Input
080 = 80,000 MBTUH
Major Design Change
Voltage
9 = 115 Volts / 60 Hertz / Natural Gas
A = 115 Volts / 50 Hertz / Natural Gas
C = 115 Volts / Natural Gas with Communicating System Control
F = 115 Volts / Natural Gas with Communicating System Control
F = 115 Volts / Natural Gas with Communicating System Control
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F = 115 Volts / Natura





Schematic Diagrams

4TWB4018, 4TWB4024, 4TWB4036



COOLING ANTICIPATOR
COIL BOTTOM SENSOR
FAN CAPACITOR
WIRE CONNECTOR
COMPRESSOR
STARTING CAPACITOR
CAPACITOR
STARTING CAPACITOR
CAPACITOR
DEFROST CONTROL
HODOOR FAN RELAY
HEATING ANTICIPATOR
HIGH PRESSURE CUTOUT SW.
INTERNAL OVERLOAD PROTECTOR LPCO LOW PRESSURE CUTOUT SW.
MS COMPRESSOR MOTOR CONTACTOR
ODA OUTDOOR ANTICIPATOR
OFT OUTDOOR FAN THERMOSTAT
ODS OUTDOOR THERMOST ANTICIPATION OF THE CONTACT OF THE CONTA

⚠ WARNING HAZARDOUS VOLTAGE! DISCONNECT ALL ELECTRIC POWER INCLUDING REMOTE DISCONNECTS BEFORE SERVICING. FAILURE TO DISCONNECT POWER BEFORE SERVICING CAN CAUSE SEVERE PERSONAL INJURY OR DEATH!

△ CAUTION USE COPPER CONDUCTORS ONLY! UNIT TERMINALS ARE NOT DESIGNED TO ACCEPT OTHER TYPES OF CONDUCTORS.

PURPLE

- COLOR OF WIRE BK/BL BLACK WIRE WITH BLUE MARKER COLOR OF MARKER BK BLACK OR ORANGE YI YELLOW RD RED BLUE GREEN

WH WHITE

NOTES:

BR BROWN

IF ODT-B IS NOT USED, ADD JUMPER BETWEEN W2 & W3 AT AIR HANDLER.
IF USED, ODT-B MUST BE MOUNTED REMOTE OF CONTROL BOX IN AM APPROVED WEATHER PROOF ENCLOSURE.
IF ODT-A IS NOT USED, ADD JUMPER BETWEEN WI & W2 AT AIR HANDLER.
LOW VOLTAGE (24 V.) FIELD WIRING MUST BE I8 AWG MIN.

FOR CANADIAN INSTALLATIONS POUR INSTALLATIONS CANADIENNES

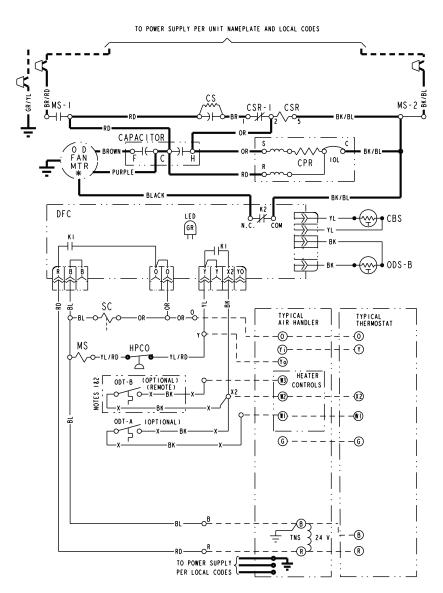
CAUTION: NOT SUITABLE FOR USE ON
SYSTEMS EXCEEDING 150V-TO-GROUND.
ATTENTION: NE CONVIENT PAS AUX
INSTALLATIONS DE PLUS DE 150 V A LA TERRE

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Schematic Diagrams

4TWB4030



COOLING ANTICIPATOR
COIL BOTTOM SENSOR
FAN CAPACITOR
WIRE CONNECTOR
COMPRESSOR
RUN CAPACITOR
STARTING CAFACITOR
CAFACITOR SWITCHING RELAY
DEFROST CONTROL
INDOOR FAN RELAY
HEATING ANTICIPATOR
JHOGH RESSURE CUTOUT SW.
INTERNAL OVERLOAD PROTECTOR LPCO LOW PRESSURE CUTOUT SW.
MS COMPRESSOR MOTOR CONTACTOR
ODA OUTDOOR ANTICIPATOR
OFT OUTDOOR FAN THERMOSTAT
ODS OUTDOOR THERMOSTAT
ONS OUTDOOR THERMOSTAT
RHS RESISTANCE HEAT SWITCH
SC SWITCHOVER VALVE SOLEMOID
SM STSIEM "ON -OFF" SWITCH
DLD INSCHANGE LINE THERMOSTAT
INS TRANSFORMER
THATING THERMOSTAT
ISH HEATING THERMOSTAT

▲ WARNING HAZARDOUS VOLTAGE! DISCONNECT ALL ELECTRIC POWER INCLUDING REMOTE DISCONNECTS BEFORE SERVICING.

FAILURE TO DISCONNECT POWER BEFORE SERVICING CAN CAUSE SEVERE PERSONAL INJURY OR DEATH!

⚠ CAUTION USE COPPER CONDUCTORS ONLY! UNIT TERMINALS ARE NOT DESIGNED TO ACCEPT OTHER TYPES OF CONDUCTORS.

FAILURE TO DO SO MAY CAUSE DAMAGE TO THE EQUIPMENT!

- COLOR OF WIRE BK/BL BLACK WIRE WITH BLUE MARKER
COLOR OF MARKER BLACK OR ORANGE YL YELLOW

RD RED GR GREEN BLUE ΒL WHITE PURPLE

NOTES:

- IF ODT-B IS NOT USED, ADD JUMPER BETWEEN W2 & W3 AT AIR HANDLER. IF USED, ODT-B MUST BE MOUNTED REMOTE OF CONTROL BOX IN AN APPROVED WEATHER PROOF ENCLOSURE. IF ODT-A IS NOT USED, ADD JUMPER BETWEEN WI & W2 AT AIR HANDLER. LOW VOLTAGE (24 V.) FIELD WIRING MUST BE I8 AWG MIN.

FOR CANADIAN INSTALLATIONS
POUR INSTALLATIONS CANADIENNES

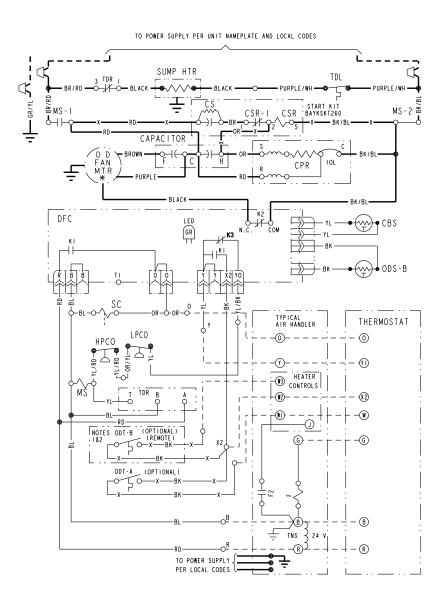
CAUTION: NOT SUITABLE FOR USE ON
SYSTEMS EXCEEDING 150V-TO-GROUND.
ATTENTION: NE CONVIENT PAS AUX
INSTALLATIONS DE PLUS DE 150 V A
LA TERRE.

Printed from D157099P01



Schematic Diagrams

4TWB4042



```
LPCO LOW PRESSURE CUTOUT SW.

MS COMPRESSOR MOTOR CONTACTOR
ODA OUTDOOR FAN THERMOSTAT
ODS OUTDOOR FAN THERMOSTAT
ODS OUTDOOR THERMOSTAT
RHS RESISTANCE HEAT SWITCH
SC SWITCHOVER VALVE SOLENOID
SM SYSTEM "ON-OFF" SWITCH
IDL DISCHARGE LINE THERMOSTAT
INS TRANSFORMER
IS HEATING-COOLING THERMOSTAT
TOR TIME DELAY RELAY
CA COOLING ANTICIPATOR
CBS COIL BOTTOM SENSOR
CF FAN CAPACITOR
WIRE CONNECTOR
CPR COMPRESSOR
CS STARTING CAPACITOR
CS STARTING CAPACITOR
CS STARTING CAPACITOR
CS CAPACITOR SWITCHING RELAY
DFC DEFROST CONTROL
F INDOOR FAN RELAY
HA HEATING ANTICIPATOR
HEATING ANTICIPATOR
HEATING ANTICIPATOR
IOL INTERNAL OVERLOAD PROTECTOR
```

 WARNING HAZARDOUS VOLTAGE! USE COPPER CONDUCTORS ONLY! DISCONNECT ALL ELECTRIC POWER INCLUDING REMOTE DISCONNECTS BEFORE SERVICING. UNIT TERMINALS ARE NOT DESIGNED TO ACCEPT OTHER TYPES OF CONDUCTORS. FAILURE TO DISCONNECT POWER BEFORE SERVICING CAN CAUSE SEVERE PERSONAL INJURY OR DEATH! FAILURE TO DO SO MAY CAUSE DAMAGE TO THE EQUIPMENT!

> COLOR OF WIRE
>
> BK/BL BLACK WIRE WITH BLUE MARKER
>
> COLOR OF MARKER BLACK OR ORANGE YELLOW BLUE RD RED GR GREEN

WH WHITE

NOTES:

BROWN

IF ODT-B IS NOT USED, ADD JUMPER BETWEEN W2 & W3 AT AIR HANDLER. IF USED, ODT-B MUST BE MOUNTED REMOTE OF CONTROL BOX IN AN APPROVED WEATHER PROOF ENCLOSURE. IF ODT-A IS NOT USED, ADD JUMPER BETWEEN WI & W2 AT AIR HANDLER. LOW VOLTAGE (24 V.) FIELD WIRING MUST BE I8 AWG MIN.

PURPLE

FOR CANADIAN INSTALLATIONS POUR INSTALLATIONS CANADIENNES CAUTION: NOT SUITABLE FOR USE ON SYSTEMS EXCEEDING 150V-TO-GROUND. ATTENTION: NE CONVIENT PAS AUX. INSTALLATIONS DE PLUS DE 150 V A A TERRE

TDR relay cycles sump heat off during compressor operation and delays energizing the sump heat for 30 mins after "Y" call is removed.

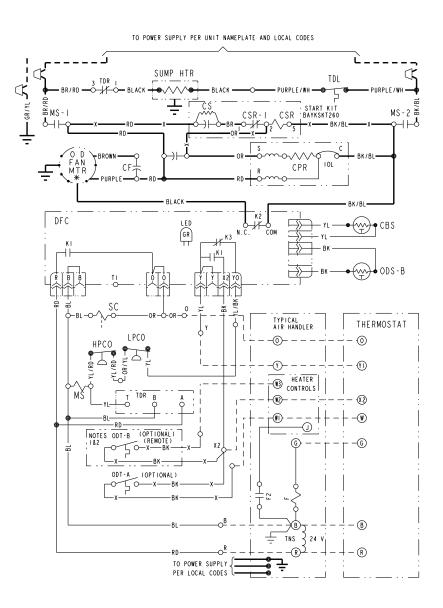
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10



Schematic Diagrams

4TWB4048



```
LPCO LOW PRESSURE CUTOUT SW.

MS COMPRESSOR MOTOR CONTACTOR
ODA OUTDOOR FAN THERMOSTAT
ODS OUTDOOR FAN THERMOSTAT
ODS OUTDOOR THERMOSTAT
RHS RESISTANCE HEAT SWITCH
SC SWITCHOVER VALVE SOLENOID
SM SYSTEM "ON-OFF" SWITCH
TILD ID SCHARGE LINE THERMOSTAT
THS TRANSFORMER
TS HEATING -COOLING THERMOSTAT
TSH HEATING STAT
CA COOLING ANTICIPATOR
CBS COIL BOTTOM SENSOR
CF FAN CAPACITOR
WIRE COUNTECTOR
CPR COMPRESSOR
CF RUN CAPACITOR
CS STARTING CAPACITOR
CS STARTING CAPACITOR
CS CAPACITOR SWITCHING RELAY
DFC DEFROST CONTROL
F INDOOR FAN RELAY
HA HEATING ANTICIPATOR
HEATING ANTICIPATOR
HEATING ANTICIPATOR
IOL INTERNAL OVERLOAD PROTECTOR
           HAZARDOUS VOLTAGE!
                                                                                                                                                                                                                              USE COPPER CONDUCTORS ONLY!
```

DISCONNECT ALL ELECTRIC POWER INCLUDING REMOTE DISCONNECTS BEFORE SERVICING. UNIT TERMINALS ARE NOT DESIGNED TO ACCEPT OTHER TYPES OF CONDUCTORS. FAILURE TO DISCONNECT POWER BEFORE SERVICING CAN CAUSE SEVERE PERSONAL INJURY OR DEATH! FAILURE TO DO SO MAY CAUSE DAMAGE TO THE EQUIPMENT! COLOR OF WIRE BK/BL BLACK WIRE WITH BLUE MARKER

COLOR OF MARKER

OR ORANGE

RD RED

WH WHITE YELLOW

GREEN

PURPLE

BR NOTES:

BK BLACK

BROWN

- IF ODT-B IS NOT USED, ADD JUMPER BETWEEN W2 & W3 AT AIR HANDLER. IF USED, ODT-B MUST BE MOUNTED REMOTE OF CONTROL BOX IN AN APPROVED WEATHER PROOF ENCLOSURE. IF ODT-A IS NOT USED, ADD JUMPER BETWEEN WI & W2 AT AIR HANDLER. LOW VOLTAGE (24 V.) FIELD WIRING MUST BE I8 AWG MIN.
- FOR CANADIAN INSTALLATIONS POUR INSTALLATIONS CANADIENNES

CAUTION: NOT SUITABLE FOR USE ON SYSTEMS EXCEEDING 150V-TO-GROUND. ATTENTION: NE CONVIENT PAS AUX INSTALLATIONS DE PLUS DE 150 V A LA TERRE

TDR relay cycles sump heat off during compressor operation and delays energizing the sump heat for 30 mins after "Y" call is removed.

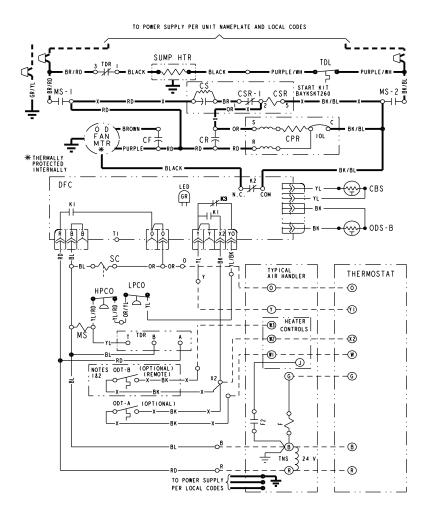
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Schematic Diagrams

(SEE LEGEND)

4TWB4049E



```
COOLING ANTICIPATOR
COIL BOTTOM SERSOR
FAN CAPACITOR
WIRE CONNECTOR
COMPRESSOR
RUN CAPACITOR
STARTING CAPACITOR
OFFICE OF ANTICHING RELAY
LINDOOR FAN RELAY
HEATING ANTICIPATOR
HIGH PRESSURE CUTOUT SW.
INTERNAL OVERLOAD PROTECTOR
                                                                                                                                                                                                                                                                                                                                                     LPCO LOW PRESSURE CUTOUT SW.
MS COMPRESSOR MOTOR CONTACTOR
OFT OUTDOOR NIT CLPTON TACTOR
OFT OUTDOOR NIT CLPTON TO
OS OUTDOOR TEMPERATURE SENSOR
ODT OUTDOOR TEMPERATURE SENSOR
ODT OUTDOOR TEMPERATURE SCHOOL
SWITCHOVER VALVE SOLENOID
SWITCHOVER VALVE SOLENOID
SWITCHOVER VALVE SOLENOID
SWITCHOVER VALVE SOLENOID
SWITCHOVER SWITCH
TOL DISCHARGE LINE THERMOSTAT
TOL STRANSFORMER
TS HEATING-COOLING THERMOSTAT
TSH HEATING-TEMPOSTAT
TSH HEATING-TEMPOSTAT
TOR TIME DELAY RELAY
```

⚠ WARNING
HAZARDOUS VOLTAGE!
DISCONNECT ALL ELECTRIC POWER
INCLUDING REMOTE DISCONNECTS
BEFORE SERVICING. FAILURE TO DISCONNECT POWER BEFORE SERVICING CAN CAUSE SEVERE PERSONAL INJURY OR DEATH! △ CAUTION
USE COPPER CONDUCTORS ONLY! UNIT TERMINALS ARE NOT DESIGNED TO ACCEPT OTHER TYPES OF CONDUCTORS. FAILURE TO DO SO MAY CAUSE DAMAGE TO THE EQUIPMENT!

COLOR OF WIRE

BK/BL BLACK WIRE WITH BLUE MARKER

COLOR OF MARKER OR ORANGE RD RED BK BLACK YELLOW GR GREEN PR PURPLE BLUE

- IF ODT-B IS NOT USED, ADD JUMPER BETWEEN W2 & W3
 AT AIR HANDLER.
 IF USED, ODT-B MUST BE MOUNTED REMOTE OF CONTROL
 BOX IN AN APPROVED WEATHER PROOF ENCLOSURE.
 IF ODT-A IS NOT USED, ADD JUMPER BETWEEN WI & W2
 AT AIR HANDLER.
 LOW VOLTAGE (24 V.) FIELD WIRING MUST BE 18 AWG MIN.

FOR CANADIAN INSTALLATIONS POUR CANADIAN INSTALLATIONS CANADIENNES

CAUTION: NOT SUITABLE FOR USE ON
SYSTEMS EXCEEDING 150V-TO-GROUND.
ATTENTION: NE CONVIENT PAS AUX.
INSTALLATIONS DE PLUS DE 150 V A

TDR relay cycles sump heat off during compressor operation and delays energizing the sump heat for 30 mins after "Y" call is removed.

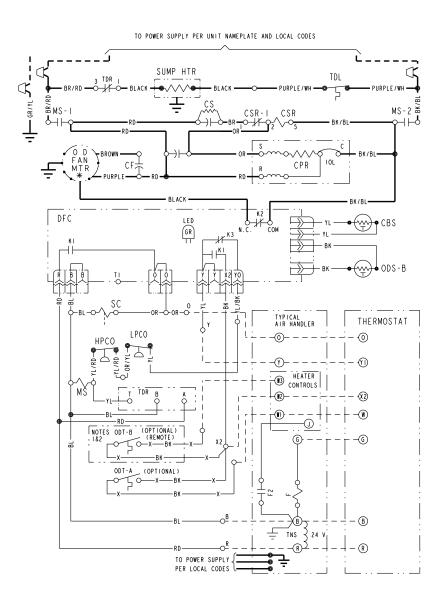
PRINTED FROM D156976P01 REV. 00

12



Schematic Diagrams

4TWB4060



```
LPCO LOW PRESSURE CUTOUT SW.

MS COMPRESSOR MOTOR CONTACTOR

ODA OUTDOOR FAN THERMOSTAT

ODS OUTDOOR FAN THERMOSTAT

ODS OUTDOOR THERMOSTAT

RHS RESISTANCE HEAT SWITCH

SC SWITCHOVER VALVE SOLENOID

SM SYSTEM "ON -OFF" SWITCH

TILL DISCHARGE LINE THERMOSTAT

TINS TRANSFORMER

TS HEATING-COOLING THERMOSTAT

TSH HEATING THERMOSTAT

TOR TIME DELAY RELAY
CA COOLING ANTICIPATOR
CBS COIL BOTTON SENSOR
CF FAN CAPACITOR
CN WIRE CONNECTOR
CPR COMPRESSOR
CF RUN CAPACITOR
CS STARTING CAPACITOR
CS STARTING CAPACITOR
CS CAPACITOR SWITCHING RELAY
DFC DEFROST CONTROL
F INDOOR FAN RELAY
HA HEATING ANTICIPATOR
HEATING ANTICIPATOR
HEATING ANTICIPATOR
IOL INTERNAL OVERLOAD PROTECTOR

⚠ WARNING

                                                                                                                                                                                                      △ CAUTION
       HAZARDOUS VOLTAGE!
                                                                                                                                                                     USE COPPER CONDUCTORS ONLY!
       DISCONNECT ALL ELECTRIC POWER INCLUDING REMOTE DISCONNECTS BEFORE SERVICING.
                                                                                                                                                                   UNIT TERMINALS ARE NOT DESIGNED TO ACCEPT OTHER TYPES OF CONDUCTORS.
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COLOR OF WIRE BK/BL BLACK WIRE WITH BLUE MARKER

COLOR OF MARKER BK BLACK OR ORANGE YL YELLOW RD RED GREEN BLUE BROWN WH WHITE PR PURPLE

NOTES:

FAILURE TO DISCONNECT POWER BEFORE SERVICING CAN CAUSE SEVERE PERSONAL INJURY OR DEATH!

- I. IF ODT-B IS NOT USED, ADD JUMPER BETWEEN W2 & W3
 AT AIR HANDLER.
 IF USED, ODT-B MUST BE MOUNTED REMOTE OF CONTROL
 BOX IN AM APPROVED WEATHER PROOF ENCLOSURE.
 2. IF ODT-A IS NOT USED, ADD JUMPER BETWEEN WI & W2
 AT AIR HANDLER.
 3. LOW VOLTAGE (24 V.) FIELD WIRING MUST BE I8 AWG MIN.

FOR CANADIAN INSTALLATIONS
POUR INSTALLATIONS CANADIENNES CAUTION: NOT SUITABLE FOR USE ON SYSTEMS EXCEEDING 150V-TO-GROUND. ATTENTION: NE CONVIENT PAS AUX. INSTALLATIONS DE PLUS DE 150 V A

TDR relay cycles sump heat off during compressor operation and delays energizing the sump heat for 30 mins after "Y" call is removed.

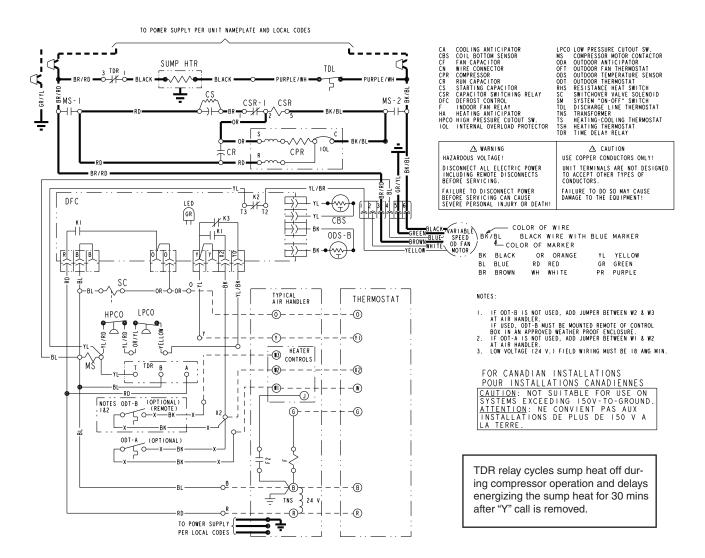
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Schematic Diagrams

(SEE LEGEND)

4TWB4061E



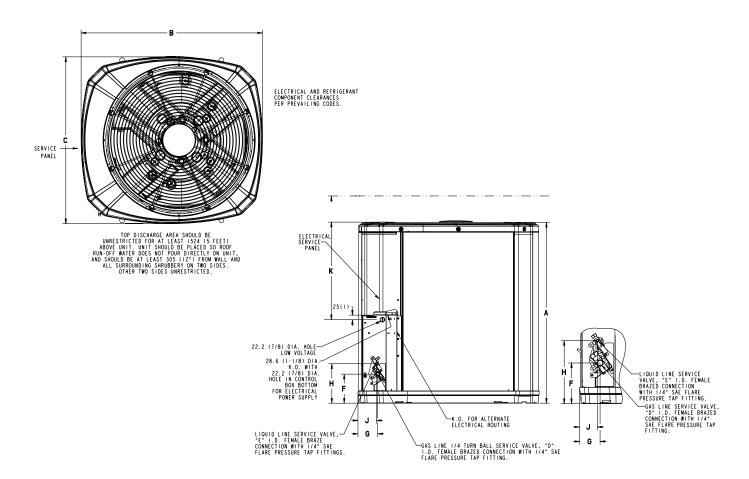
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Dimensions

4TWB4 Outline Drawing

Note: All dimensions are in MM (Inches).



MODELS	BASE	Α	В	С	D	E	F	G	н	J	К
4TWB4018G	4	730 (28-3/4)	829 (32-5/8)	756 (29-3/4)	5/8	3/8	143 (5-5/8)	92 (3-5/8)	210 (8-1/4)	79 (3-1/8)	508 (20)
4TWB4024G	3	832 (32-3/4)	829 (32-5/8)	756 (29-3/4)	5/8	3/8	143 (5-5/8)	92 (3-5/8)	210 (8-1/4)	79 (3-1/8)	508 (20)
4TWB4030G	4	841 (33-1/8)	946 (37-1/4)	870 (34-1/4)	3/4	3/8	152 (6)	98 (3-7/8)	219 (8-5/8)	86 (3-3/8)	508 (20)
4TWB4036G	4	841 (33-1/8)	946 (37-1/4)	870 (34-1/4)	3/4	3/8	152 (6)	98 (3-7/8)	219 (8-5/8)	86 (3-3/8)	508 (20)
4TWB4042E	4	1045 (41 1/8)	946 (37-1/4)	870 (34-1/4)	3/4	3/8	152 (6)	98 (3-7/8)	219 (8-5/8)	86 (3-3/8)	508 (20)
4TWB4048E	4	1147 (45 1/8)	946 (37-1/4)	870 (34-1/4)	7/8	3/8	152 (6)	98 (3-7/8)	219 (8-5/8)	86 (3-3/8)	508 (20)
4TWB4049E	4	1147 (45 1/8)	946 (37-1/4)	870 (34-1/4)	7/8	3/8	152 (6)	98 (3-7/8)	219 (8-5/8)	86 (3-3/8)	508 (20)
4TWB4060E	4	1147 (45 1/8)	946 (37-1/4)	870 (34-1/4)	7/8	3/8	152 (6)	98 (3-7/8)	219 (8-5/8)	86 (3-3/8)	508 (20)
4TWB4061E	4	1147 (45 1/8)	946 (37-1/4)	870 (34-1/4)	1-1/8	3/8	152 (6)	98 (3-7/8)	219 (8-5/8)	86 (3-3/8)	508 (20)

From Dwg. D156010

Mechanical Specification Options

General

The 4TWB4 is fully charged from the factory for up to 15 feet of piping. This unit is designed to operate at outdoor ambient temperatures as high as 115°F. Cooling capacities are matched with a wide selection of air handlers and furnace coils that are AHRI certified. The unit is certified to UL 1995. Exterior is designed for outdoor application.

Casing

Unit casing is constructed of heavy gauge, G90 galvanized steel and painted with a weather-resistant powder paint

on all louvers, panels, prepaint on all other panels. Corrosion and weather-proof CMBP-G30 DuraTuff™ base.

Refrigerant Controls

Refrigeration system controls include condenser fan and compressor contactor. High and low pressure controls are inherent to the compressor. A factory installed liquid line drier is standard.

Compressor

The Climatuff® compressor features internal over temperature and pressure protection and total dipped hermetic motor. Other features include: centrifugal oil pump and low vibration and noise.

Condenser Coil

The outdoor coil provides low airflow resistance and efficient heat transfer. The coil is protected on all four sides by louvered panels.

Low Ambient Cooling

As manufactured, this unit has a cooling capability to 55°F. The addition of an evaporator defrost control with TXV permits low ambient cooling to 20° F.

Accessories

Thermostats — Cooling only and heat/cooling (manual and automatic change-over). Sub-base to match thermostat and locking thermostat cover.



design and specifications without notice.





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