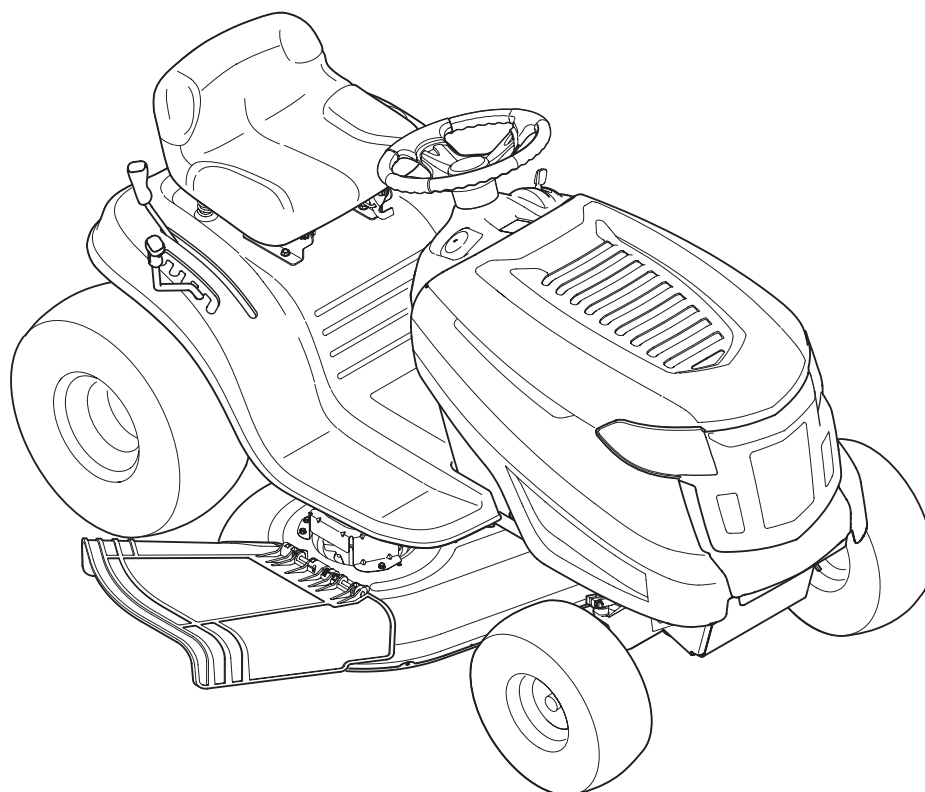




OPERATOR'S MANUAL



TB-38 Lawn Tractor

⚠ WARNING

**READ AND FOLLOW ALL SAFETY RULES AND INSTRUCTIONS IN THIS MANUAL
BEFORE ATTEMPTING TO OPERATE THIS MACHINE.
FAILURE TO COMPLY WITH THESE INSTRUCTIONS MAY RESULT IN PERSONAL INJURY.**

TROY-BILT LLC, P.O. BOX 361131 CLEVELAND, OHIO 44136-0019

Thank You

Thank you for purchasing a lawn tractor manufactured by Troy-Bilt. It was carefully engineered to provide excellent performance when properly operated and maintained.

Please read this entire manual prior to operating the equipment. It instructs you how to safely and easily set up, operate and maintain your machine. Please be sure that you, and any other persons who will operate the machine, carefully follow the recommended safety practices at all times. Failure to do so could result in personal injury or property damage.

All information in this manual is relative to the most recent product information available at the time of printing. Review this manual frequently to familiarize yourself with the machine, its features and operation. Please be aware that this Operator's Manual may cover a range of product specifications for various models. Characteristics and features discussed and/or illustrated in this manual may not be applicable to all models. Troy-Bilt reserves the right to change product specifications, designs and equipment without notice and without incurring obligation.

If applicable, the power testing information used to establish the power rating of the engine equipped on this machine can be found at www.opei.org or the engine manufacturer's web site.

If you have any problems or questions concerning the machine, phone a authorized Troy-Bilt service dealer or contact us directly. Troy-Bilt's Customer Support telephone numbers, website address and mailing address can be found on this page. We want to ensure your complete satisfaction at all times.

Throughout this manual, all references to *right* and *left* side of the machine are observed from the operating position

The engine manufacturer is responsible for all engine-related issues with regards to performance, power-rating, specifications, warranty and service. Please refer to the engine manufacturer's Owner's/Operator's Manual, packed separately with your machine, for more information.

Table of Contents

Safe Operation Practices	3	Service	22
Assembly & Set-Up	9	Troubleshooting	26
Controls & Features.....	12	Replacement Parts.....	27
Operation.....	15	Attachments & Accessories	28
Maintenance & Adjustment	18	Warranty.....	Back Page

Record Product Information

Before setting up and operating your new equipment, please locate the model plate on the equipment and record the information in the provided area to the right. You can locate the model plate by looking beneath the seat. This information will be necessary, should you seek technical support via our web site, Customer Support Department, or with a local authorized service dealer.

MODEL NUMBER

--	--	--	--	--	--	--	--	--	--	--

SERIAL NUMBER

--	--	--	--	--	--	--	--	--	--	--

Customer Support

Please do NOT return the machine to the retailer or dealer without first contacting our Customer Support Department.

If you have difficulty assembling this product or have any questions regarding the controls, operation, or maintenance of this machine, you can seek help from the experts. Choose from the options below:

- ◇ Visit us on the web at www.troybilt.com



See How-to Maintenance and Parts Installation Videos at www.troybilt.com/tutorials

- ◇ Call a Customer Support Representative at (800) 828-5500 or (330) 558-7220
- ◇ Write us at Troy-Bilt LLC • P.O. Box 361131 • Cleveland, OH • 44136-0019



WARNING! This symbol points out important safety instructions which, if not followed, could endanger the personal safety and/or property of yourself and others. Read and follow all instructions in this manual before attempting to operate this machine. Failure to comply with these instructions may result in personal injury.

When you see this symbol. **HEED ITS WARNING!**

CALIFORNIA PROPOSITION 65



WARNING! Engine Exhaust, some of its constituents, and certain vehicle components contain or emit chemicals known to State of California to cause cancer and birth defects or other reproductive harm.



WARNING! Battery posts, terminals, and related accessories contain lead and lead compounds, chemicals known to the State of California to cause cancer and reproductive harm. *Wash hands after handling*



DANGER! This machine was built to be operated according to the safe operation practices in this manual. As with any type of power equipment, carelessness or error on the part of the operator can result in serious injury. This machine is capable of amputating hands and feet and throwing objects. Failure to observe the following safety instructions could result in serious injury or death.

General Operation

1. Read, understand, and follow all instructions on the machine and in the manual(s) before attempting to assemble and operate. Keep this manual in a safe place for future and regular reference and for ordering replacement parts.
2. Be familiar with all controls and their proper operation. Know how to stop the machine and disengage them quickly.
3. Never allow children under 14 years of age to operate this machine. Children 14 and over should read and understand the instructions and safe operation practices in this manual and on the machine and should be trained and supervised by an adult.
4. Never allow adults to operate this machine without proper instruction.
5. To help avoid blade contact or a thrown object injury, keep bystanders, helpers, children and pets at least 75 feet from the machine while it is in operation. Stop machine if anyone enters the area.
6. Thoroughly inspect the area where the equipment is to be used. Remove all stones, sticks, wire, bones, toys, and other foreign objects which could be picked up and thrown by the blade(s). Thrown objects can cause serious personal injury.
7. Plan your mowing pattern to avoid discharge of material toward roads, sidewalks, bystanders and the like. Also, avoid discharging material against a wall or obstruction which may cause discharged material to ricochet back toward the operator.
8. Always wear safety glasses or safety goggles during operation and while performing an adjustment or repair to protect your eyes. Thrown objects which ricochet can cause serious injury to the eyes.
9. Wear sturdy, rough-soled work shoes and close-fitting slacks and shirts. Loose fitting clothes and jewelry can be caught in movable parts. Never operate this machine in bare feet or sandals.
10. Be aware of the mower and attachment discharge direction and do not point it at anyone. Do not operate the mower without the discharge cover or entire grass catcher in its proper place.
11. Do not put hands or feet near rotating parts or under the cutting deck. Contact with the blade(s) can amputate hands and feet.

12. A missing or damaged discharge cover can cause blade contact or thrown object injuries.
13. Stop the blade(s) when crossing gravel drives, walks, or roads and while not cutting grass.
14. Watch for traffic when operating near or crossing roadways. This machine is not intended for use on any public roadway.
15. Do not operate the machine while under the influence of alcohol or drugs.
16. Mow only in daylight or good artificial light.
17. Never carry passengers.
18. Disengage blade(s) before shifting into reverse. Back up slowly. Always look down and behind before and while backing to avoid a back-over accident.
19. Slow down before turning. Operate the machine smoothly. Avoid erratic operation and excessive speed.
20. Disengage blade(s), set parking brake, stop engine and wait until the blade(s) come to a complete stop before removing grass catcher, emptying grass, unclogging chute, removing any grass or debris, or making any adjustments.
21. Never leave a running machine unattended. Always turn off blade(s), place transmission in neutral, set parking brake, stop engine and remove key before dismounting.
22. Use extra care when loading or unloading the machine into a trailer or truck. This machine should not be driven up or down ramp(s), because the machine could tip over, causing serious personal injury. The machine must be pushed manually on ramp(s) to load or unload properly.
23. Muffler and engine become hot and can cause a burn. Do not touch.
24. Check overhead clearances carefully before driving under low hanging tree branches, wires, door openings etc., where the operator may be struck or pulled from the machine, which could result in serious injury.
25. Disengage all attachment clutches, depress the brake pedal completely and shift into neutral before attempting to start engine.
26. Your machine is designed to cut normal residential grass of a height no more than 10". Do not attempt to mow through unusually tall, dry grass (e.g., pasture) or piles of dry leaves. Dry grass or leaves may contact the engine exhaust and/or build up on the mower deck presenting a potential fire hazard.
27. Use only accessories and attachments approved for this machine by the machine manufacturer. Read, understand and follow all instructions provided with the approved accessory or attachment.
28. Data indicates that operators, age 60 years and above, are involved in a large percentage of riding mower-related injuries. These operators should evaluate their ability to operate the riding mower safely enough to protect themselves and others from serious injury.
29. If situations occur which are not covered in this manual, use care and good judgment. Contact your customer service representative for assistance.

Slope Operation

Slopes are a major factor related to loss of control and tip-over accidents which can result in severe injury or death. All slopes require extra caution. If you cannot back up the slope or if you feel uneasy on it, do not mow it.

For your safety, use the slope gauge included as part of this manual to measure slopes before operating this machine on a sloped or hilly area. If the slope is greater than 15 degrees as shown on the slope gauge, do not operate this machine on that area or serious injury could result.

Do:

1. Mow up and down slopes, not across. Exercise extreme caution when changing direction on slopes.
2. Watch for holes, ruts, bumps, rocks, or other hidden objects. Uneven terrain could overturn the machine. Tall grass can hide obstacles.
3. Use slow speed. Choose a low enough speed setting so that you will not have to stop or shift while on the slope. Tires may lose traction on slopes even though the brakes are functioning properly. Always keep machine in gear when going down slopes to take advantage of engine braking action.
4. Follow the manufacturer's recommendations for wheel weights or counterweights to improve stability.
5. Use extra care with grass catchers or other attachments. These can change the stability of the machine.
6. Keep all movement on the slopes slow and gradual. Do not make sudden changes in speed or direction. Rapid engagement or braking could cause the front of the machine to lift and rapidly flip over backwards which could cause serious injury.
7. Avoid starting or stopping on a slope. If tires lose traction, disengage the blade(s) and proceed slowly straight down the slope.

Do Not:

1. Do not turn on slopes unless necessary; then, turn slowly and gradually downhill, if possible.
2. Do not mow near drop-offs, ditches or embankments. The mower could suddenly turn over if a wheel is over the edge of a cliff, ditch, or if an edge caves in.
3. Do not try to stabilize the machine by putting your foot on the ground.
4. Do not use a grass catcher on steep slopes.
5. Do not mow on wet grass. Reduced traction could cause sliding.
6. Do not shift to neutral and coast downhill. Over-speeding may cause the operator to lose control of the machine resulting in serious injury or death.
7. Do not tow heavy pull behind attachments (e.g. loaded dump cart, lawn roller, etc.) on slopes greater than 5 degrees. When going down hill, the extra weight tends to push the tractor and may cause you to lose control (e.g. tractor may speed up, braking and steering ability are reduced, attachment may jack-knife and cause tractor to overturn).

Children

1. Tragic accidents can occur if the operator is not alert to the presence of children. Children are often attracted to the machine and the mowing activity. They do not understand the dangers. Never assume that children will remain where you last saw them.
 - a. Keep children out of the mowing area and in watchful care of a responsible adult other than the operator.
 - b. Be alert and turn machine off if a child enters the area.
 - c. Before and while backing, look behind and down for small children.
 - d. Never carry children, even with the blade(s) shut off. They may fall off and be seriously injured or interfere with safe machine operation.
 - e. Use extreme care when approaching blind corners, doorways, shrubs, trees or other objects that may block your vision of a child who may run into the path of the machine.
 - f. **To avoid back-over accidents, always disengage the cutting blade(s) before shifting into Reverse. If equipped, the "Reverse Caution Mode" should not be used when children or others are around.**
 - g. Keep children away from hot or running engines. They can suffer burns from a hot muffler.
 - h. Remove key when machine is unattended to prevent unauthorized operation.
2. Never allow children under 14 years of age to operate this machine. Children 14 and over should read and understand the instructions and safe operation practices in this manual and on the machine and should be trained and supervised by an adult.

Towing

1. Tow only with a machine that has a hitch designed for towing. Do not attach towed equipment except at the hitch point.
2. Follow the manufacturer's recommendation for weight limits for towed equipment and towing on slopes.
3. Never allow children or others in or on towed equipment.
4. On slopes, the weight of the towed equipment may cause loss of traction and loss of control.
5. Always use extra caution when towing with a machine capable of making tight turns (e.g. "zero-turn" ride-on mower). Make wide turns to avoid jack-knifing.
6. Travel slowly and allow extra distance to stop.
7. Do not shift to neutral and coast downhill.

Service

Safe Handling of Gasoline:

1. To avoid personal injury or property damage use extreme care in handling gasoline. **Gasoline is extremely flammable and the vapors are explosive.** Serious personal injury can occur when gasoline is spilled on yourself or your clothes which can ignite. Wash your skin and change clothes immediately.
 - a. Use only an approved gasoline container.
 - b. Never fill containers inside a vehicle or on a truck or trailer bed with a plastic liner. Always place containers on the ground away from your vehicle before filling.
 - c. When practical, remove gas-powered equipment from the truck or trailer and refuel it on the ground. If this is not possible, then refuel such equipment on a trailer with a portable container, rather than from a gasoline dispenser nozzle.
 - d. Keep the nozzle in contact with the rim of the fuel tank or container opening at all times until fueling is complete. Do not use a nozzle lock-open device.
 - e. Extinguish all cigarettes, cigars, pipes and other sources of ignition.
 - f. Never fuel machine indoors.
 - g. Never remove gas cap or add fuel while the engine is hot or running. Allow engine to cool at least two minutes before refueling.
 - h. Never over fill fuel tank. Fill tank to no more than ½ inch below bottom of filler neck to allow space for fuel expansion.
 - i. Replace gasoline cap and tighten securely.
 - j. If gasoline is spilled, wipe it off the engine and equipment. Move machine to another area. Wait 5 minutes before starting the engine.
 - k. To reduce fire hazards, keep machine free of grass, leaves, or other debris build-up. Clean up oil or fuel spillage and remove any fuel soaked debris.
 - l. Never store the machine or fuel container inside where there is an open flame, spark or pilot light as on a water heater, space heater, furnace, clothes dryer or other gas appliances.
 - m. Allow a machine to cool at least five minutes before storing.

General Service

1. Never run an engine indoors or in a poorly ventilated area. Engine exhaust contains carbon monoxide, an odorless, and deadly gas.
2. Before cleaning, repairing, or inspecting, make certain the blade(s) and all moving parts have stopped. Disconnect the spark plug wire and ground against the engine to prevent unintended starting.

3. Periodically check to make sure the blades come to complete stop within approximately (5) five seconds after operating the blade disengagement control. If the blades do not stop within the this time frame, your machine should be serviced professionally by an authorized MTD Service Dealer.
4. Check brake operation frequently as it is subjected to wear during normal operation. Adjust and service as required.
5. Check the blade(s) and engine mounting bolts at frequent intervals for proper tightness. Also, visually inspect blade(s) for damage (e.g., excessive wear, bent, cracked). Replace the blade(s) with the original equipment manufacturer's (O.E.M.) blade(s) only, listed in this manual. "Use of parts which do not meet the original equipment specifications may lead to improper performance and compromise safety!"
6. Mower blades are sharp. Wrap the blade or wear gloves, and use extra caution when servicing them.
7. Keep all nuts, bolts, and screws tight to be sure the equipment is in safe working condition.
8. Never tamper with the safety interlock system or other safety devices. Check their proper operation regularly.
9. After striking a foreign object, stop the engine, disconnect the spark plug wire(s) and ground against the engine. Thoroughly inspect the machine for any damage. Repair the damage before starting and operating.
10. Never attempt to make adjustments or repairs to the machine while the engine is running.
11. Grass catcher components and the discharge cover are subject to wear and damage which could expose moving parts or allow objects to be thrown. For safety protection, frequently check components and replace immediately with original equipment manufacturer's (O.E.M.) parts only, listed in this manual. "Use of parts which do not meet the original equipment specifications may lead to improper performance and compromise safety!"
12. Do not change the engine governor settings or over-speed the engine. The governor controls the maximum safe operating speed of the engine.
13. Maintain or replace safety and instruction labels, as necessary.
14. Observe proper disposal laws and regulations for gas, oil, etc. to protect the environment.
15. According to the Consumer Products Safety Commission (CPSC) and the U.S. Environmental Protection Agency (EPA), this product has an *Average Useful Life* of seven (7) years, or 270 hours of operation. At the end of the *Average Useful Life* have the machine inspected annually by an authorized service dealer to ensure that all mechanical and safety systems are working properly and not worn excessively. Failure to do so can result in accidents, injuries or death.

Do not modify engine

To avoid serious injury or death, do not modify engine in any way. Tampering with the governor setting can lead to a runaway engine and cause it to operate at unsafe speeds. Never tamper with factory setting of engine governor.

Notice Regarding Emissions

Engines which are certified to comply with California and federal EPA emission regulations for SORE (Small Off Road Equipment) are certified to operate on regular unleaded gasoline, and may include the following emission control systems: Engine Modification (EM), Oxidizing Catalyst (OC), Secondary Air Injection (SAI) and Three Way Catalyst (TWC) if so equipped.

When required, models are equipped with low permeation fuel lines and fuel tanks for evaporative emission control. California models may also include a carbon canister. Please contact Customer Support for information regarding the evaporative emission control configuration for your model.

Spark Arrestor



WARNING! This machine is equipped with an internal combustion engine and should not be used on or near any unimproved forest-covered, brush covered or grass-covered land unless the engine's exhaust system is equipped with a spark arrestor meeting applicable local or state laws (if any).

If a spark arrestor is used, it should be maintained in effective working order by the operator. In the State of California the above is required by law (Section 4442 of the California Public Resources Code). Other states may have similar laws. Federal laws apply on federal lands.

A spark arrestor for the muffler is available through your nearest engine authorized service dealer or contact the service department, P.O. Box 361131 Cleveland, Ohio 44136-0019.





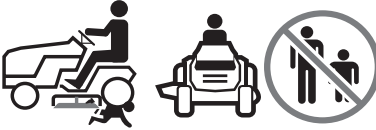








WARNING! Your Responsibility—Restrict the use of this power machine to persons who read, understand and follow the warnings and instructions in this manual and on the machine.

SAVE THESE INSTRUCTIONS!

Safety Symbols

This page depicts and describes safety symbols that may appear on this product. Read, understand, and follow all instructions on the machine before attempting to assemble and operate.

Symbol	Description
	READ THE OPERATOR'S MANUAL(S) Read, understand, and follow all instructions in the manual(s) before attempting to assemble and operate
	DANGER — ROTATING BLADES Never carry passengers. Never carry children, even with the blades off.
	DANGER — ROTATING BLADES Always look down and behind before and while backing to avoid a back-over accident.
	DANGER — ROTATING BLADES Do not put hands or feet near rotating parts or under the cutting deck. Contact with the blade(s) can amputate hands and feet. Be sure blades and engine are stopped before placing hands or feet near blades.
	DANGER — BYSTANDERS Mowing in reverse is not recommended. Do not mow when children or others are around. Keep bystanders, helpers, children and pets at least 75 feet from the machine while it is in operation.
	DANGER — THROWN OBJECTS This machine may pick up and throw and objects which can cause serious personal injury. Remove objects which could be thrown by the blades.
	DANGER — SLOPE OPERATION Go up and down slopes, not across. Use extra caution on slopes. Do not mow slopes greater than 15 degrees. Avoid sudden turns. Use low speed. Do not operate machine where it could tip or slip. If machine stops going uphill, stop blades and back down slowly.
	DANGER — ROTATING BLADES Before leaving operator's position, disengage blades, engage parking brake, shut off engine and remove key. Keep safety devices (guards, shields, switches, etc.) in place and in working order.
	DANGER — HOT SURFACES Allow machine to cool before fueling or storing.
	DANGER — HOT SURFACES Do not drive through piles of dry leaves or tall dry grass. Keep machine free of debris.
	WARNING — HOT SURFACES Operation of this equipment may create sparks that can start fires around dry vegetation. A spark arrestor may be required. The operator should contact local fire agencies for laws or regulations relating to fire prevention requirements.

Slope Gauge

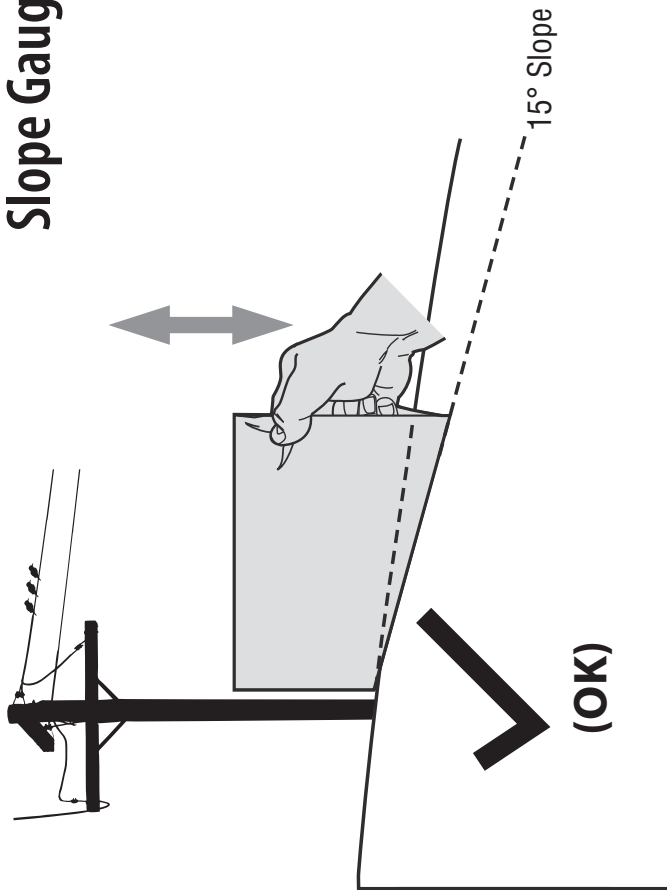


Figure 1

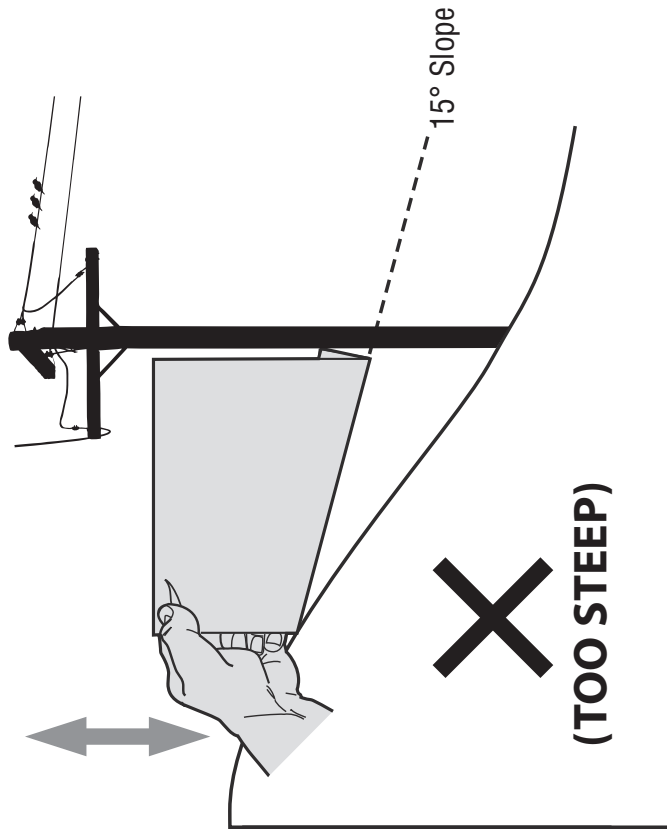


Figure 2

15° dashed line

USE THIS SLOPE GAUGE TO DETERMINE IF A SLOPE IS TOO STEEP FOR SAFE OPERATION!

To check the slope, proceed as follows:

1. Remove this page and fold along the dashed line.
2. Locate a vertical object on or behind the slope (e.g. a pole, building, fence, tree, etc.)
3. Align either side of the slope gauge with the object (See Figure 1 and Figure 2).
4. Adjust gauge up or down until the left corner touches the slope (See Figure 1 and Figure 2).
5. If there is a gap below the gauge, the slope is too steep for safe operation (See Figure 2 above).



WARNING! Slopes are a major factor related to tip-over and roll-over accidents which can result in severe injury or death. Do not operate machine on slopes in excess of 15 degrees. All slopes require extra caution. If you cannot back up the slope or if you feel uneasy on it, do not mow it. Always mow up and down slopes, never across the face of slopes.

Tractor Set-Up

Tools Required:

- 3/8-inch wrench (or adjustable wrench)
- 7/16-inch wrench (or adjustable wrench)
- 1/2-inch socket wrench

Connecting the Battery Cables



CALIFORNIA PROPOSITION 65 WARNING:

Battery posts, terminals, and related accessories contain lead and lead compounds, chemicals known to the State of California to cause cancer and reproductive harm. Wash hands after handling.



CAUTION: When attaching battery cables, always connect the POSITIVE (Red) wire to its terminal first, followed by the NEGATIVE (Black) wire.

For shipping reasons, both battery cables on your equipment may have been left disconnected from the terminals at the factory. To connect the battery cables, proceed as follows:

NOTE: The positive battery terminal is marked Pos. (+). The negative battery terminal is marked Neg. (-).

1. Remove the plastic cover, if present, from the positive battery terminal and attach the red cable to the positive battery terminal (+) with the bolt and hex nut. See Figure 3-1.
2. Remove the plastic cover, if present, from the negative battery terminal and attach the black cable to the negative battery terminal (-) with the bolt and hex nut. See Figure 3-1.

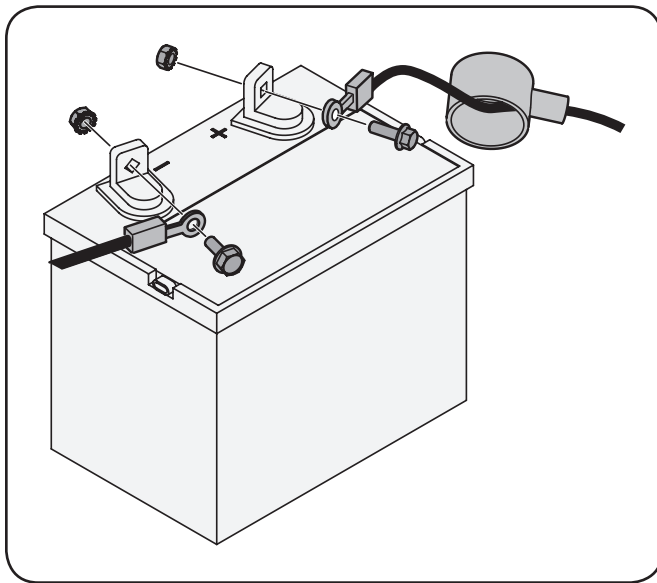


Figure 3-1

3. Position the red rubber boot over the positive battery terminal to help protect it from corrosion.

NOTE: If the battery is put into service after the date shown on top/side of battery, charge the battery as instructed in the Maintenance section your Operator's Manual prior to operating the tractor.

Shipping Brace Removal



WARNING! Never operate the mower deck without the chute deflector installed and in the down position.

1. Check the mower deck for a shipping brace that may be holding the chute deflector upward for shipment. If the brace is present, it must be removed before operating the tractor. Holding the chute deflector fully upward, remove the shipping brace. Lower the chute deflector and discard the shipping brace. See Figure 3-2.

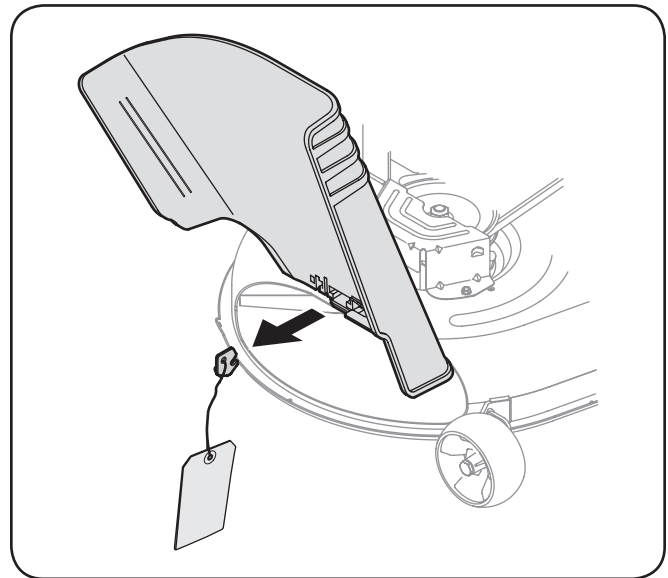


Figure 3-2

Attaching The Steering Wheel

If the steering wheel for your tractor did not come attached, the hardware for attaching it has been packed within the steering wheel, beneath the steering wheel cap. Carefully pry off the steering wheel cap and remove the hardware.

1. With the wheels of the tractor pointing straight forward, place the steering wheel over the steering shaft.
2. Place the washer (with the cupped side down) over the steering wheel and secure with the hex bolt. See Figure 3-3.

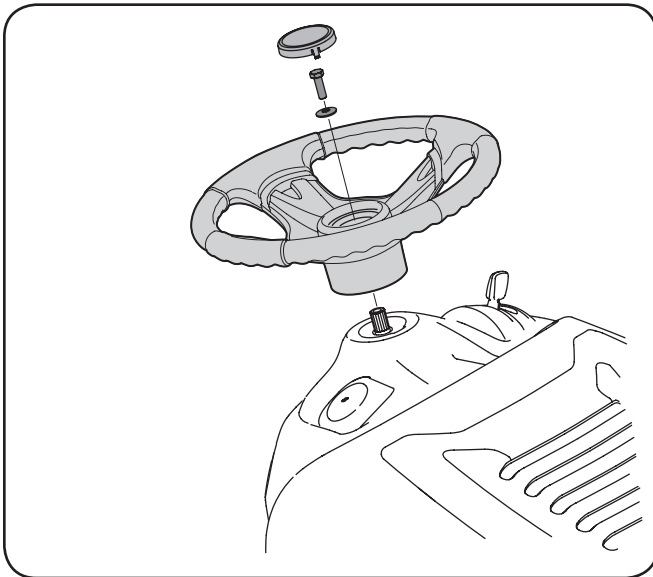


Figure 3-3

3. Place the steering wheel cap over the center of the steering wheel and push downward until it “clicks” into place.

Attaching The Seat

If the seat for your tractor was not attached at the factory, refer to the following steps.

NOTE: For shipping reasons, seats are either fastened to the tractor seat’s pivot bracket with a plastic tie, or mounted backward to the pivot bracket. In either case, free the seat from its shipping position and remove the adjustment knob from the bottom of seat before proceeding with the instructions below.

1. As already instructed, remove the seat adjustment knob installed by the factory in the bottom of the seat. See “a” in Figure 3-4.
2. Align the seat over the seat pivot bracket as shown in Figure 3-4 and fit the seat onto the pivot bracket inserting the two tabs on the seat bottom into the slots on the pivot bracket.
3. Slide the seat rearward in the seat pivot bracket (c), lining up the center rear slot in the pivot bracket with the remaining hole in the seat’s base. See Figure 3-5.

Note: Be certain the two seat tabs engage the pivot bracket as shown in the bottom inset of Figure 3-5.

4. Select desired position for the seat, and secure with the adjustment knob removed earlier (d in Figure 3-5).

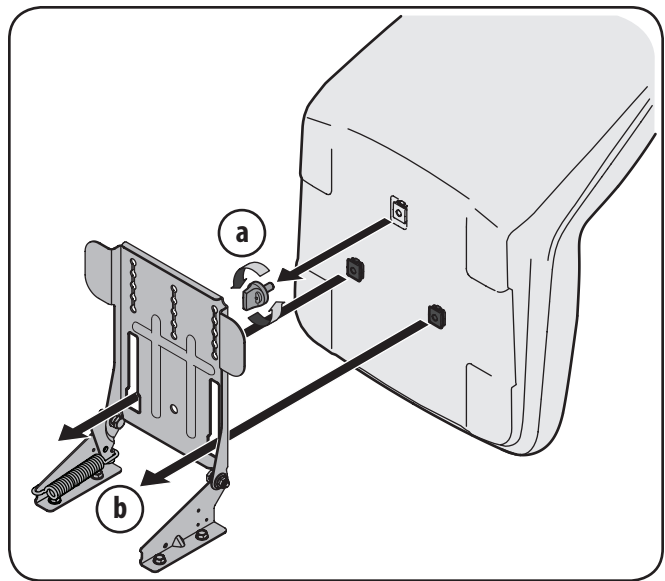


Figure 3-4

5. To adjust the position of the seat, remove the adjustment knob on the bottom of the seat. Slide the seat forward or backward as desired. Reinstall the adjustment knob. See Figure 3-5.

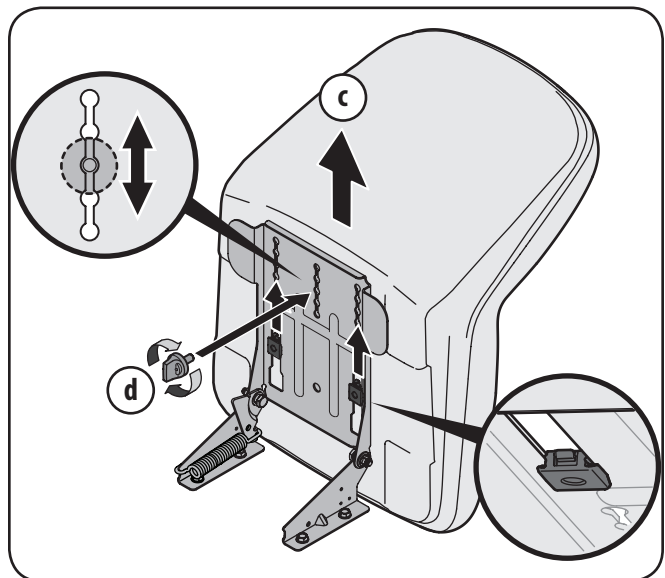


Figure 3-5

Tire Pressure



WARNING! Maximum tire pressure under any circumstances is 30 psi. Equal tire pressure should be maintained at all times. Never exceed the maximum inflation pressure shown on the sidewall of the tire.

The recommended operating tire pressure is:

- Approximately 10 psi for the rear tires
- Approximately 14 psi for the front tires

IMPORTANT: Refer to the tire sidewall for exact tire manufacturer's recommended or maximum psi. Do not overinflate. Uneven tire pressure could cause the cutting deck to mow unevenly.

Gas and Oil Fill-up

OIL

IMPORTANT: Your tractor is shipped with motor oil in the engine. However, you **MUST** check the oil level before operating. Be careful not to overfill.

Service and check the engine oil as instructed in the separate Engine Operator/Owner Manual packed with your tractor. Read the instructions carefully.

GASOLINE

The gasoline tank is located under the hood. Do not overfill.



WARNING! Use extreme care when handling gasoline. Gasoline is extremely flammable and the vapors are explosive. Never fuel machine indoors or while the engine is hot or running. Extinguish cigarettes, cigars, pipes, and other sources of ignition.

NOTE: Purchase gasoline in small quantities. Do not use gasoline left over from the previous season, to minimize gum deposits in the fuel system.

- This engine is certified to operate on unleaded gasoline. For best results, fill the fuel tank with only clean, fresh, unleaded gasoline with a pump sticker octane rating of 87 or higher.
- Gasohol (up to 10% ethyl alcohol, 90% unleaded gasoline by volume) is an approved fuel. Other gasoline/alcohol blends, such as E85, are not approved.
- Methyl Tertiary Butyl Ether (MTBE) and unleaded gasoline blends (up to a maximum of 15% MTBE by volume) are approved fuels. Other gasoline/ether blends are not approved.
- Fill fuel tank outdoors or in well-ventilated area.
- Do not overfill fuel tank. Fill tank to no more than 1/2 inch below bottom of filler neck to allow space for fuel expansion.
- Never remove gas cap or add fuel while the engine is hot or running. Allow engine to cool at least two minutes before refueling.
- If gasoline is spilled, wipe it off the engine and equipment. Move machine to another area. Wait 5 minutes before starting the engine.

To Add Gasoline

1. Turn the engine off and let engine cool at least 2 minutes before removing the fuel cap. The gasoline tank is located under the hood. Remove the fuel cap by turning it counterclockwise.
2. Fill the fuel tank with gasoline. Use only clean, fresh (no more than 30 days old), unleaded gasoline. Fill tank to no more than 1/2 inch below bottom of filler neck to allow space for fuel expansion.
3. Reinstall the fuel cap.

IMPORTANT: Do not overfill the tank. Fill tank to no more than 1/2 inch below bottom of filler neck to allow space for fuel expansion. See Figure 3-6.

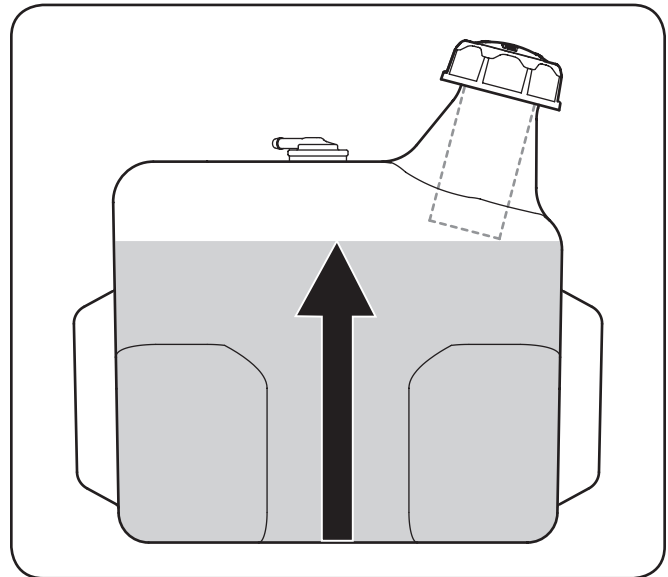


Figure 3-6

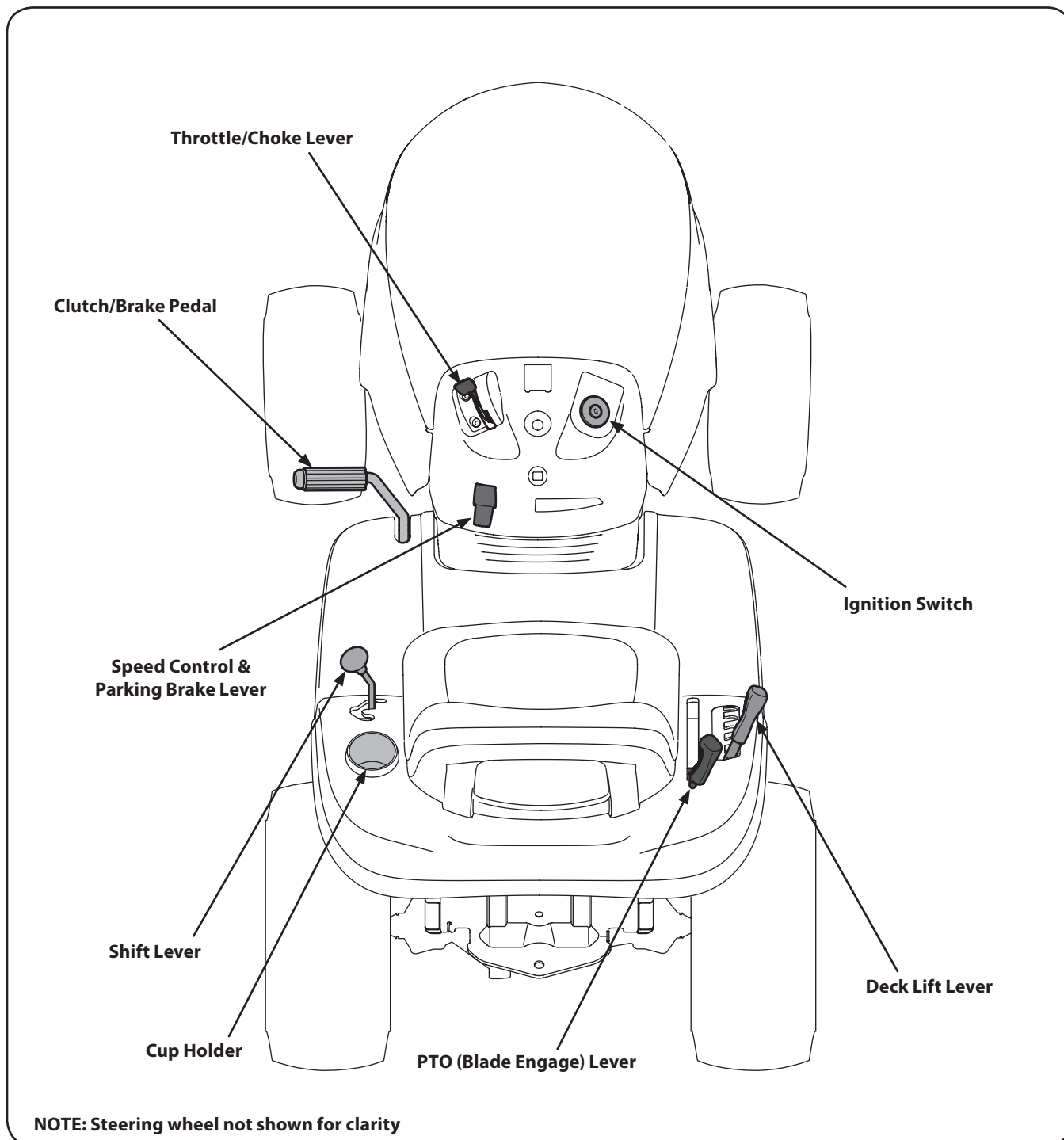


Figure 4-1

Lawn Tractor controls and features are illustrated in Figure 4-1 and described on the following pages.



WARNING! Read and follow all safety rules and instructions in this manual, including the entire Operation section, before attempting to operate this machine. Failure to comply with all safety rules and instructions may result in personal injury.

Throttle / Choke Control

The throttle control lever is located on the left side of the tractor's dash panel, see Figure 4-1. This lever controls the speed of the engine, as well as the choke when it is pushed all the way forward. When set in a given position, the throttle will maintain a uniform engine speed.

IMPORTANT: When operating the tractor with the cutting deck engaged, be certain that the throttle lever is always in the FAST (rabbit) position.

Moving the throttle lever all the way forward activates the engine's choke control. Activating the choke control closes the choke plate on the carburetor and aids in starting the engine.

Refer to Starting The Engine in the Operation section of this manual for detailed starting instructions.

Ignition Switch

The ignition switch is activated to start the engine. Insert key into the ignition switch and turn clockwise to the START position. Release the key into the ON position once engine has fired. See Figure 4-2.



WARNING! Never leave a running machine unattended. Always disengage PTO, move shift lever into neutral position, set parking brake, stop engine and remove key to prevent unintended starting.

IMPORTANT: Prior to operating the tractor, refer to both Safety Interlock Switches and Starting The Engine in the Operation section of this manual for detailed instructions regarding the Ignition Switch Module.

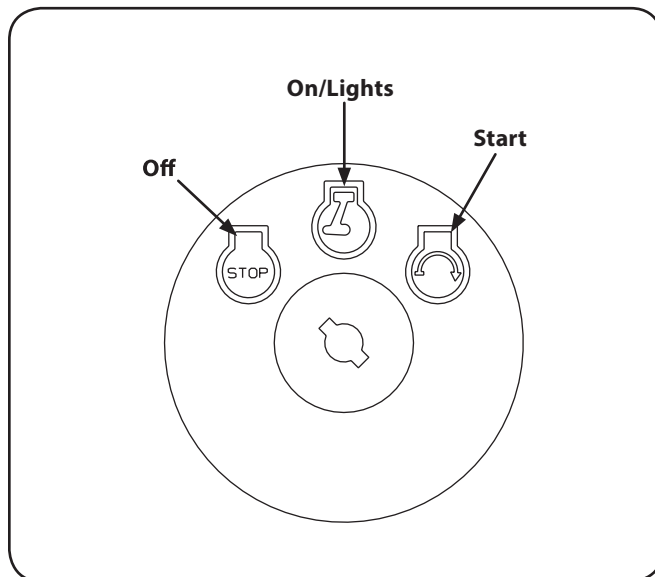


Figure 4-2



Clutch-Brake Pedal

The clutch-brake pedal is located on the left side of the lawn tractor, along the running board. Depress the clutch-brake pedal part way down when slowing the tractor by changing speeds (Refer to Speed Control Lever). Depress the pedal all the way down to engage the disc brake and bring the tractor to a complete stop.

NOTE: The clutch-brake pedal must be depressed to start the engine. Refer to Safety Interlock Switches in the Operation section of this manual.

Shift Lever

The shift lever is located on the left side of the fender and has three positions, FORWARD, NEUTRAL and REVERSE. The brake pedal must be depressed and the tractor **must not be in motion** when moving the shift lever. See Figure 4-3.

IMPORTANT: Never force the shift lever. Doing so may result in serious damage to the tractor's transmission.

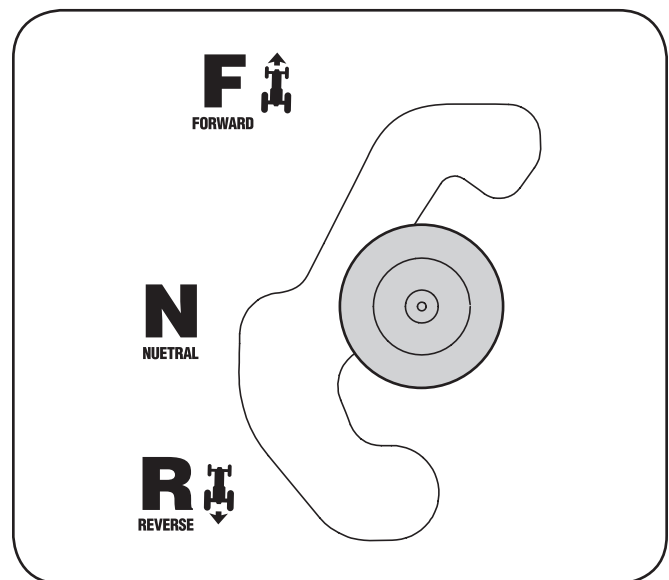


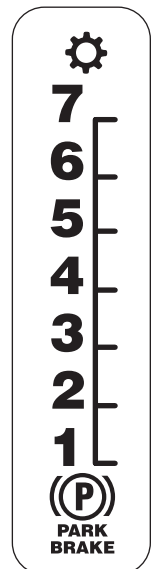
Figure 4-3

Speed Control Lever

The speed control lever, located on the lower left side of the tractor's dash console, allows you to regulate the ground speed of the lawn tractor.

To use, depress the clutch-brake pedal and move the lever out of the parking brake notch and forward to increase the tractor's ground speed. When a desired speed has been reached, release the lever into an appropriate notch to maintain that speed.

To slow the tractor's ground speed, depress the clutch-brake pedal and move the speed control lever rearward and release it into a notch.



Parking Brake

To set the parking brake, fully depress the clutch-brake pedal. Move the speed control lever all the way down and into the parking brake position. Release the clutch-brake pedal to allow the parking brake to engage.

To release the parking brake, depress the clutch-brake pedal and move the speed control lever out of the parking brake position into the desired position. Release the clutch-brake pedal.

NOTE: The parking brake must be set if the operator leaves the seat with the engine running or the engine will automatically shut off.



Deck Lift Lever

Found on your tractor's right fender, the deck lift lever is used to change the height of the cutting deck. To use, move the lever to the left, then place in the notch best suited for your application.

PTO (*Blade Engage*) Lever

Found on the tractor's right fender, the PTO (*blade engage*) lever is used to engage power to the cutting deck. To operate, move the lever all the way forward. Moving the lever all the way rearward into the PTO OFF position disengages power to the cutting deck.

NOTE: The PTO (*blade engage*) lever must be in the disengaged (PTO OFF) position when starting the engine.



WARNING

TO AVOID SERIOUS INJURY OR DEATH

- **GO UP AND DOWN SLOPES, NOT ACROSS.**
- **AVOID SUDDEN TURNS.**
- **DO NOT OPERATE THE UNIT WHERE IT COULD SLIP OR TIP.**
- **IF MACHINE STOPS GOING UPHILL, STOP BLADE(S) AND BACK DOWNHILL SLOWLY.**
- **KEEP SAFETY DEVICES (GUARDS, SHIELDS, AND SWITCHES, ETC.) IN PLACE AND WORKING.**
- **REMOVE OBJECTS THAT COULD BE THROWN BY THE BLADE(S).**
- **KNOW LOCATION AND FUNCTION OF ALL CONTROLS.**
- **BE SURE BLADE(S) AND ENGINE ARE STOPPED BEFORE PLACING HANDS OR FEET NEAR BLADE(S).**
- **BEFORE LEAVING OPERATOR'S POSITION, DISENGAGE BLADE(S), ENGAGE PARKING BRAKE, SHUT OFF AND REMOVE KEY.**

READ OPERATOR'S MANUAL

Safety Interlock Switches

This tractor is equipped with a safety interlock system for the protection of the operator. If the interlock system should ever malfunction, do not operate the tractor. Contact an authorized Troy-Bilt service dealer.

- The safety interlock system prevents the engine from cranking or starting unless the parking brake is engaged, and the PTO (*Blade Engage*) lever is in the disengaged (OFF) position.
- The engine will automatically shut off if the operator leaves the seat before engaging the parking brake.
- The engine will automatically shut off if the operator leaves the tractor's seat with the PTO (*Blade Engage*) lever in the engaged (ON) position, regardless of whether the parking brake is engaged.
- The engine will automatically shut off if the PTO (*Blade Engage*) lever is moved into the engaged (ON) position with the shift lever in Reverse.



WARNING! Do not operate the tractor if the interlock system is malfunctioning. This system was designed for your safety and protection.

Engaging the Parking Brake

To engage the parking brake:

1. Fully depress the clutch-brake pedal and hold it down with your foot.
2. Move the speed control lever all the way down and into the parking brake position.
3. Release the clutch-brake pedal to allow the parking brake to engage.

To release the parking brake:

1. Depress the clutch-brake pedal and move the speed control lever out of the parking brake position and into a desired speed.

Setting the Cutting Height

1. Select the height position of the cutting deck by placing the deck lift lever in any of the different cutting height notches on the right side of the fender.



WARNING! Keep hands and feet away from the discharge opening of the cutting deck.

Refer to Leveling the Deck in the Maintenance & Adjustments section of this manual for more detailed instructions regarding various deck adjustments.

Starting the Engine



WARNING! Do not operate the tractor if the interlock system is malfunctioning. This system was designed for your safety and protection.

NOTE: Refer to the Assembly & Set-Up section of this manual for gasoline and oil fill-up instructions.

1. Insert the tractor key into the ignition switch.
2. Place the PTO (*Blade Engage*) lever in the disengaged (OFF) position.
3. Engage the tractor's parking brake.
4. Activate the choke control.
5. Turn the ignition key clockwise to the START position. After the engine starts, release the key. It will return to the ON position.

IMPORTANT: Do NOT hold the key in the START position for longer than ten seconds at a time. Doing so may cause damage to your engine's electric starter.

6. After the engine starts, deactivate the choke control and place the throttle control in the FAST position.

NOTE: Do NOT leave the choke control on while operating the tractor. Doing so will result in a "rich" fuel mixture and cause the engine to run poorly.

Stopping the Engine



WARNING! If you strike a foreign object, stop the engine, disconnect the spark plug wire(s) and ground against the engine. Thoroughly inspect the machine for any damage. Repair the damage before restarting and operating.

1. If the blades are engaged, place the PTO (*Blade Engage*) lever in the disengaged (OFF) position.
2. Turn the ignition key counterclockwise to the STOP position.
3. Remove the key from the ignition switch to prevent unintended starting.

Driving The Tractor



WARNING! Avoid sudden starts, excessive speed and sudden stops.

WARNING! Do not leave the seat of the tractor without first placing the PTO (*Blade Engage*) lever in the disengaged (OFF) position, depressing the brake pedal and engaging the parking brake. If leaving the tractor unattended, also turn the ignition key off and remove the key.

WARNING! Always look down and behind before and while backing up to avoid a back-over accident.

1. Depress the clutch-brake pedal to release the parking brake and let the pedal up.
2. Move the throttle lever into the FAST (rabbit) position.
3. Place the shift lever in either the FORWARD or REVERSE position.



CAUTION: Do NOT use the shift lever to change the direction of travel when the tractor is in motion. Always use the clutch-brake pedal to bring the tractor to a complete stop before shifting.

4. Release the parking brake by depressing the clutch-brake pedal and positioning the speed control lever in desired position.

IMPORTANT: First-time operators should use speed positions 1 or 2. Become completely familiar with the tractor's operation and controls before operating the tractor in higher speed positions.

5. Release clutch-brake pedal slowly to put unit into motion
6. The lawn tractor is brought to a stop by depressing the clutch-brake pedal.

NOTE: When operating the unit initially, there will be little difference between the highest two speeds until after the belts have seated themselves into the pulleys during the break-in period.



WARNING! Before leaving the operator's position for any reason, disengage the blades, place the shift lever in neutral, engage the parking brake, shut engine off and remove the key.

IMPORTANT: When stopping the tractor for any reason while on a grass surface, always:

1. Place the shift lever in neutral,
2. Engage the parking brake,

3. Shut engine off and remove the key.

Doing so will minimize the possibility of having your lawn "browned" by hot exhaust from your tractor's running engine.

If unit stalls with speed control in high speed, or if unit will not operate with speed control lever in a low speed position, proceed as follows:

1. Place shift lever in NEUTRAL.
2. Restart engine.
3. Place speed control lever in highest speed position.
4. Release clutch-brake pedal fully.
5. Depress clutch-brake pedal.
6. Place speed control lever in desired position.
7. Place shift lever in either FORWARD or REVERSE, and follow normal operating procedures.

Driving On Slopes

Refer to the SLOPE GAUGE in the Important Safe Operation Practices section in the front of this manual to help determine slopes where you may operate the tractor safely.



WARNING! Do not mow on inclines with a slope in excess of 15 degrees (*a rise of approximately 2-1/2 feet every 10 feet*). The tractor could overturn and cause serious injury.

- Mow up and down slopes, NEVER across.
- Exercise extreme caution when changing direction on slopes.
- Watch for holes, ruts, bumps, rocks, or other hidden objects. Uneven terrain could overturn the machine. Tall grass can hide obstacles.
- Avoid turns when driving on a slope. If a turn must be made, turn down the slope. Turning up a slope greatly increases the chance of a roll over.
- Avoid stopping when driving up a slope. If it is necessary to stop while driving up a slope, start up smoothly and carefully to reduce the possibility of flipping the tractor over backward.

Engaging the Blades

Engaging the PTO (*Blade Engage*) transfers power to the cutting deck. To engage the blades, proceed as follows:

1. Move the throttle control lever to the FAST (rabbit) position.
2. Grasp the PTO (*Blade Engage*) lever and pivot it all the way forward into the engaged (ON) position.
3. Keep the throttle lever in the FAST (rabbit) position for the most efficient use of the cutting deck.

IMPORTANT: The PTO (*Blade Engage*) lever must be in the disengaged (OFF) position when starting the engine, when traveling in reverse, and if the operator leaves the seat. Refer to Safety Interlock Switches in the Operation section of this manual.

Using the Deck Lift Lever

To raise the cutting deck, move the deck lift lever to the left, then place it in the notch best suited for your application. Refer to Setting The Cutting Height earlier in this section.

Mowing



WARNING! To help avoid blade contact or a thrown object injury, keep bystanders, helpers, children and pets at least 75 feet from the machine while it is in operation. Stop machine if anyone enters the area.

The following information will be helpful when using the cutting deck with your tractor:



WARNING! Plan your mowing pattern to avoid discharge of materials toward roads, sidewalks, bystanders and the like. Also, avoid discharging material against a wall or obstruction which may cause discharged material to ricochet back toward the operator.

- Do not mow at high ground speed, especially if a mulch kit or grass collector is installed.
- For best results it is recommended that the first two laps be cut with the discharge thrown towards the center. After the first two laps, reverse the direction to throw the discharge to the outside for the balance of cutting. This will give a better appearance to the lawn.
- Do not cut the grass too short. Short grass invites weed growth and yellows quickly in dry weather.
- Mowing should always be done with the engine at full throttle.
- Under heavier conditions it may be necessary to go back over the cut area a second time to get a clean cut.
- Do NOT attempt to mow heavy brush and weeds and extremely tall grass. Your tractor is designed to mow lawns, NOT clear brush.
- Keep the blades sharp and replace the blades when worn. Refer to Cutting Blades in the Service section of this manual for proper blade sharpening instructions.

Headlights

- The Headlights are ON whenever the tractor's engine is running.
- The lamps turn OFF when the ignition key is moved to the STOP position.

Maintenance



WARNING: Before performing any maintenance or repairs, disengage PTO, move shift lever into neutral position, set parking brake, stop engine and remove key to prevent unintended starting.

Engine

Refer to the Engine Owner's Manual for engine maintenance instructions.

Check engine oil level before each use as instructed in the Engine Owner's Manual packed with your unit. Follow the instructions carefully.

Changing Engine Oil On Briggs & Stratton Models

For draining oil from the engine's crankcase, a plastic oil drain sleeve is packed with this Operator's Manual. To drain the oil, proceed as follows:

1. Run the engine for a few minutes to allow the oil in the crankcase to warm up. Warm oil will flow more freely and carry away more of the engine sediment which may have settled at the bottom of the crankcase. Use care to avoid burns from hot oil.
2. Open the tractor's hood and locate the oil drain port on the right side of the engine and the oil fill cap on the top side of the engine.
3. Unscrew the oil fill cap and remove the dipstick from the oil fill tube.
4. Snap the small end of oil drain sleeve onto the space provide around the oil drain plug. See Figure 6-1.
5. Remove drain plug and drain oil into a suitable container with a capacity of no less than 64 oz.

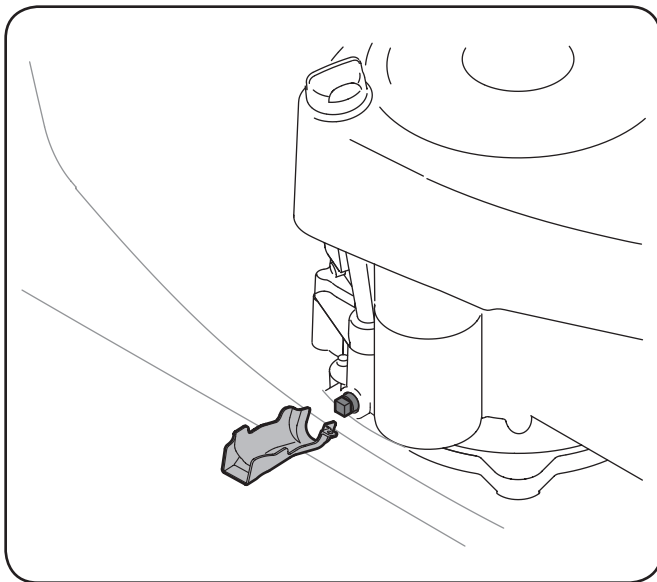


Figure 6-1

6. Reinstall the oil drain plug securely. Be careful not to overtighten.
4. Refill the engine with new motor oil as instructed in the Engine Owner's Manual packed with your unit.

IMPORTANT: Refer to the Engine Owner's Manual packed with your unit for information regarding the quantity and proper viscosity of motor oil.

Changing The Engine Oil on Kohler Engine Models

To complete an oil change, proceed as follows:

1. Run the engine for a few minutes to allow the oil in the crankcase to warm up. Warm oil will flow more freely and carry away more of the engine sediment which may have settled at the bottom of the crankcase. Use care to avoid burns from hot oil.
2. Open the tractor's hood and locate the oil drain port on the right side of the engine.
3. Pop open the protective cap on the end of the oil drain valve to expose the drain port. Figure 6-2.
4. Remove the oil fill cap/ dipstick from the oil fill tube.
5. Push the oil drain hose (*packed with this manual*) onto the oil drain port. Route the opposite end of the hose into an appropriate oil collection container with at least a 2.5 quart capacity, to collect the used oil.
6. Rotate the drain valve counter-clockwise and release to drain the oil. See Figure 6-2.

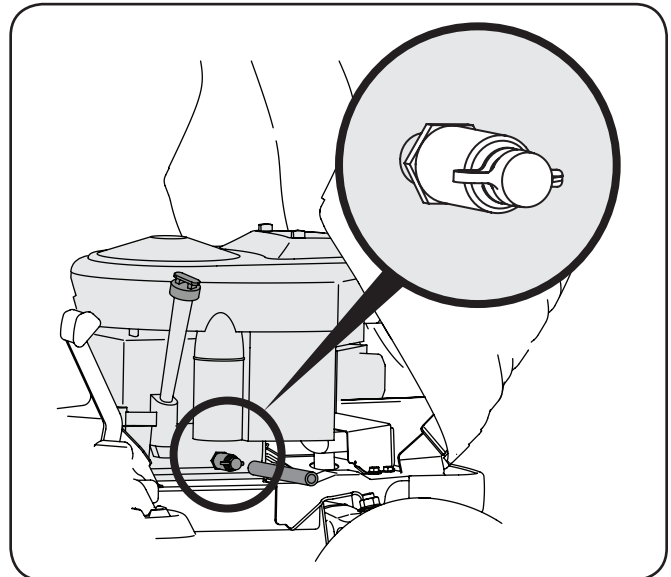


Figure 6-2

7. After the oil has finished draining, push the end of the oil drain valve back in, until the tabs click into place. Re-cap the end of the oil drain valve to keep debris from entering the drain port.

8. Replace the oil filter as instructed in the separate engine Owner's Manual.
9. Refill the engine with new oil. Refer to the engine Owner's Manual for information regarding the proper volume and weight of engine oil.

IMPORTANT: Refer to the Engine Owner's Manual packed with your unit for information regarding the quantity and proper viscosity of motor oil.

Air Cleaner

Service the pre-cleaner (if equipped) and cartridge/air cleaner element as instructed in the Engine Owner's Manual packed with your unit.

Spark Plug

The spark plug should be cleaned and the gap reset once a season. Spark plug replacement is recommended at the start of each mowing season. Refer to the Engine Owner's Manual for correct plug type and gap specifications.

Lubrication



WARNING: Before lubricating, repairing, or inspecting, always disengage PTO, move shift lever into neutral position, set parking brake, stop engine and remove key to prevent unintended starting.

Engine

Lubricate the engine with motor oil as instructed in the Engine Owner Manual packed with your unit.

Pivot Points & Linkage

Lubricate all the pivot points on the drive system, parking brake and lift linkage at least once a season with light oil.

Rear Wheels

The rear wheels should be removed from the axles once a season. Lubricate the axles and the rims well with an all-purpose grease before re-installing them.

Cleaning the Engine And Deck

Any fuel or oil spilled on the machine should be wiped off promptly. Do NOT allow debris to accumulate around the cooling fins of the engine or on any other part of the machine.

IMPORTANT: The use of a pressure washer to clean your tractor is NOT recommended. It may cause damage to electrical components, spindles, pulleys, bearings or the engine.

Battery

The battery is sealed and is maintenance-free. Acid levels cannot be checked.

- Always keep the battery cables and terminals clean and free of corrosive build-up.
- After cleaning the battery and terminals, apply a light coat of petroleum jelly or grease to both terminals.
- Always keep the rubber boot positioned over the positive terminal to prevent shorting.

IMPORTANT: If removing the battery for any reason, disconnect the NEGATIVE (Black) wire from its terminal first, followed by the POSITIVE (Red) wire. When re-installing the battery, always connect the POSITIVE (Red) wire its terminal first, followed by the NEGATIVE (Black) wire. Be certain that the wires are connected to the correct terminals; reversing them could change the polarity and result in damage to your engine's alternating system.

Charging

IMPORTANT: When charging your tractor's battery, use only a charger designed for 12V lead-acid batteries. Read your battery charger's Owner's Manual prior to charging your tractor's battery. Always follow its instructions and heed its warnings.

If your tractor has not been put into use for an extended period of time, charge the battery as follows:

- Set your battery charger to deliver a maximum of 10 amperes. If your battery charger is automatic, charge the battery until the charger indicates that charging is complete.

NOTE: If the charger is not automatic, charge for no fewer than eight hours.



WARNING! Batteries give off an explosive gas while charging. Charge battery in a well ventilated area and keep away from an open flame or pilot light as on a water heater, space heater, furnace, clothes dryer or other gas appliances.

Jump Starting



WARNING! When removing or installing the battery, follow these instructions to prevent the screwdriver from shorting against the frame.

IMPORTANT: Never jump your tractor's dead battery with the battery of a running vehicle.

1. Connect end of one jumper cable to the positive terminal of the good battery, then the other end to the positive terminal of the dead battery.
2. Connect the other jumper cable to the negative terminal of the good battery, then to the frame of the unit with the dead battery.
3. Start the tractor as instructed in the Operation section.



WARNING! Failure to use this procedure could cause sparking, and the gas in either battery could explode.

Cleaning Battery

Clean the battery by removing it from the tractor and washing with a baking soda and water solution. If necessary, scrape the battery terminals with a wire brush to remove deposits. Coat terminals and exposed wiring with grease or petroleum jelly to prevent corrosion.

Battery Failures

Some common causes for battery failure are:

- Incorrect initial activation
- Overcharging
- Freezing
- Undercharging
- Corroded connections

These failures are NOT covered by your tractor's warranty.

Adjustments



WARNING: Never attempt to make any adjustments while the engine is running, except where specified in the operator's manual.

Leveling the Deck

NOTE: Check the tractor's tire pressure before performing any deck leveling adjustments. Refer to Tires in the Service section of this manual for information regarding tire pressure.

Front-to-Rear

The front of the cutting deck is supported by a stabilizer bar that can be adjusted to level the deck from front-to-rear. The front of the deck should be between $\frac{1}{4}$ -inch and $\frac{3}{8}$ -inch lower than the rear of the deck. Adjust if necessary as follows:

1. With the tractor parked on a firm, level surface, place the lever for lifting the platform on the second to the top notch (second highest position) and rotate the blade as close to the discharge channel that is parallel to the tractor.
2. Measure the distance from the front of the blade tip to the ground and the rear of the blade tip to the ground. The first measurement taken should be between $\frac{1}{4}$ " and $\frac{3}{8}$ " less than the second measurement. Determine the approximate distance necessary for proper adjustment and proceed, if necessary, to the next step.
3. Locate the jam nut and lock nut on the front side of the stabilizer bracket. See Figure 6-4.

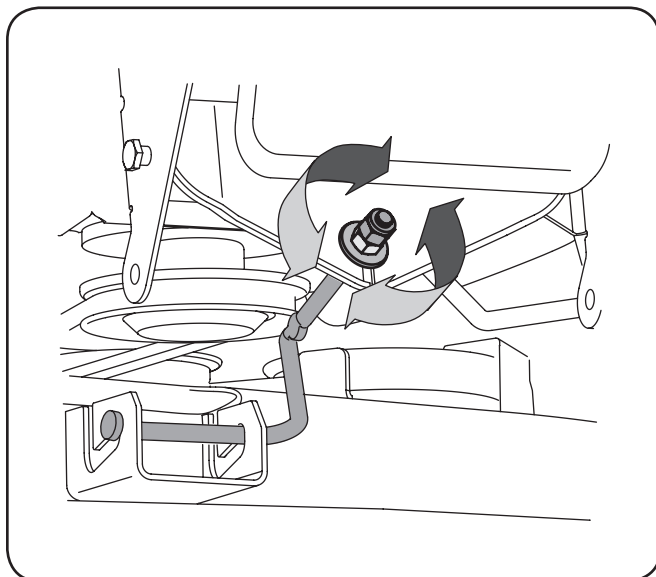


Figure 6-3

4. After loosening the jam nut:
 - a. Tighten the lock nut to raise the front of the deck;
 - b. Loosen the lock nut to lower the front of the deck.
5. Retighten the jam nut loosened earlier when proper adjustment is achieved.

Side-to-Side

If the cutting deck appears to be mowing unevenly, a side-to-side adjustment can be performed. Adjust if necessary as follows:

1. With the tractor parked on a firm, level surface, place the deck lift lever in the second from the top notch (*second highest position*) and rotate both blades so that they are perpendicular with the tractor.
2. Measure the distance from the outside of the left blade tip to the ground and the distance from the outside of the right blade tip to the ground. Both measurements taken should be equal. If they're not, proceed to the next step.
3. Loosen, but do NOT remove, the hex cap screw on the left deck hanger bracket. See Figure 6-4.

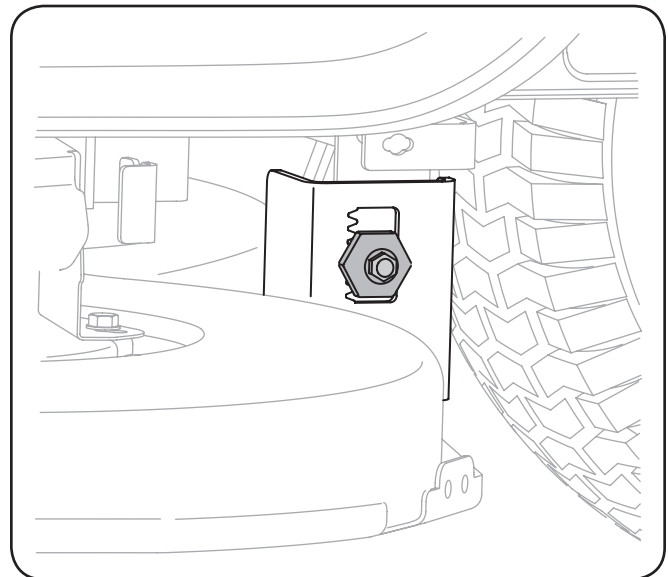


Figure 6-4

4. Balance the deck by using a wrench to turn the adjustment gear (found immediately behind the hex cap screw just loosened) clockwise/up or counterclockwise/down. The deck is properly balanced when both blade tip measurements taken earlier are equal.
5. Retighten the hex cap screw on the left deck hanger bracket when proper adjustment is achieved.

Seat Adjustment

Refer to the Set-Up and Assembly section of this manual for seat adjustment instructions.

Parking Brake Adjustment



WARNING: Never attempt to adjust the brakes while the engine is running. Always disengage PTO, move shift lever into neutral position, stop engine and remove key to prevent unintended starting.

If the tractor does not come to a complete stop when the brake pedal is completely depressed, or if the tractor's rear wheels can roll with the parking brake applied, the brake is in need of adjustment. See an authorized Troy-Bilt Service Dealer to have your brakes properly adjusted.

Maintenance Schedule

	Before Each use	Every 10 Hours	Every 25 Hours	Every 50 Hours	Every 100 Hours	Prior to Storing
Clean Hood/Dash Louvers		✓				✓
Check Engine Oil Level	✓	✓				
Check Air Filter for Dirty, Loose or Damaged Parts	✓					
Clean and Re-oil Air Filter's Foam Pre-cleaner <i>(if Equipped)</i>			✓			
Replace Air Filter Element					✓	
Change Engine Oil and Replace Oil Filter <i>(if Equipped)</i>				✓		
Clean Battery Terminals		✓				✓
Lube Front Axles and Rims			✓			✓
Clean Engine Cooling Fins			✓			✓
Lube Pedal Pivot Points		✓				✓
Check Spark Plug Condition & Gap					✓	✓
Replace Fuel Filter					✓	

IMPORTANT: It is important to consult the specific engine operator's manual included with this machine for detailed engine maintenance procedures and intervals.

Cutting Deck Removal

To remove the cutting deck, proceed as follows:

1. Place the PTO (*Blade Engage*) lever in the disengaged (OFF) position and engage the parking brake.
2. Lower the deck by moving the deck lift lever into the bottom notch on the right fender.
3. Remove the belt-keeper rod, from around the tractor's engine pulley, by removing the self-tapping screw (A) that secures it. See Figure 7-1.

NOTE: Make a mental note what hole the other end of the belt-keeper rod is inserted in for reinstallation purposes.

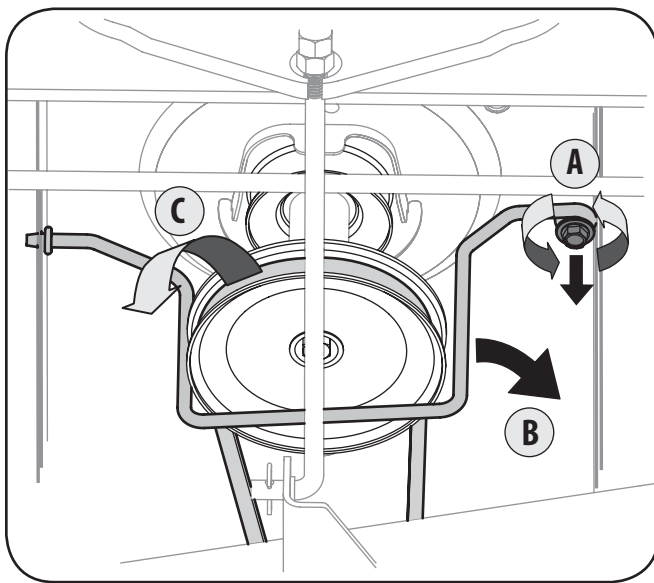


Figure 7-1

4. Remove the belt (C) from around the tractor's engine pulley and idler pulley(s). See Figure 7-1.
5. Looking at the cutting deck from the left side of the tractor, locate the bow-tie pin that secures the deck support rod on the rear left side of the deck. See Figure 7-2. Remove the bow-tie pin that secures the deck support rod, and carefully remove the deck support from the deck lift arm.
6. Repeat the above steps on the tractor's right side.

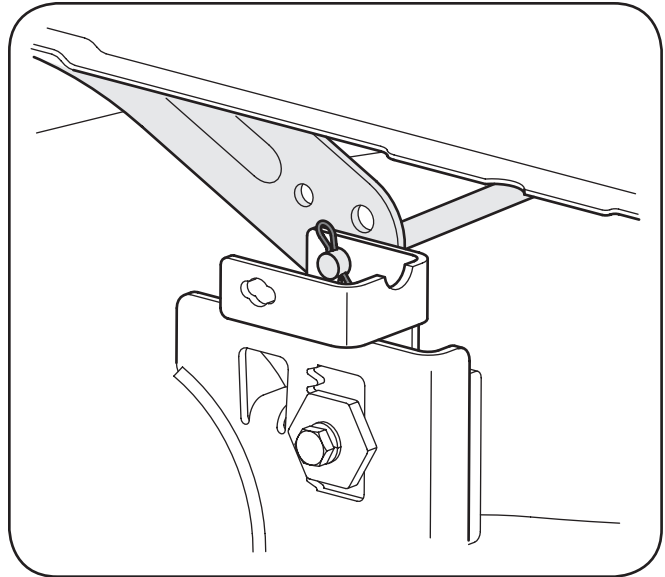


Figure 7-2

7. Move the deck lift lever into the top notch on the right fender to raise the deck lift arms up and out of the way.
8. Gently slide the cutting deck toward the front of the tractor carefully guiding the hooks on the deck off of the deck stabilizer rod. See Figure 7-3.

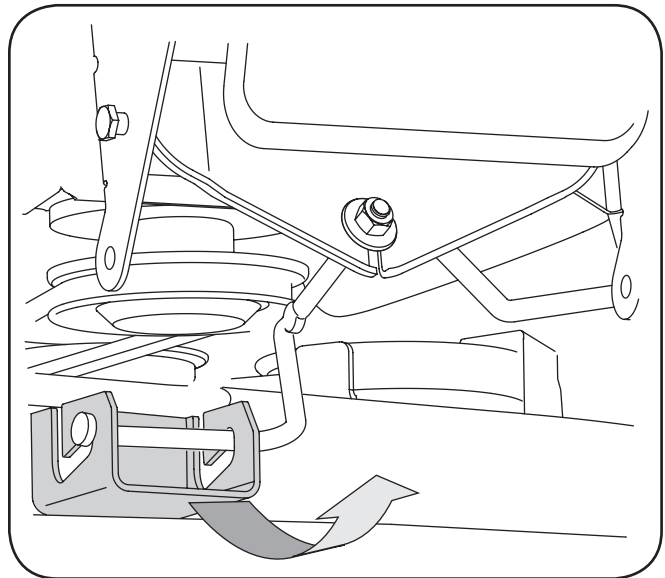


Figure 7-3

- Carefully remove the PTO cable from the rear of the cutting deck by removing the hair pin clip which secures it. Remove the spring from the deck idler bracket. See Figure 7-4.

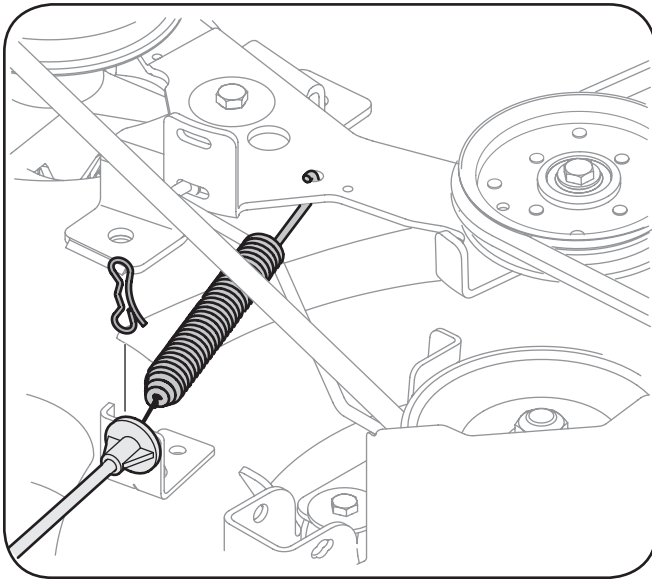


Figure 7-4

- Gently slide the cutting deck (from the left side) out from underneath the tractor.

Tires



WARNING! Never exceed the maximum inflation pressure shown on the sidewall of the tire.

The recommended operating tire pressure is:

- Approximately 10 psi for the rear tires
- Approximately 14 psi for the front tires

IMPORTANT: Refer to the tire sidewall for exact tire manufacturer's recommended or maximum psi. Do not overinflate. Uneven tire pressure could cause the cutting deck to mow unevenly.

Battery



CALIFORNIA PROPOSITION 65 WARNING! Battery posts, terminals, and related accessories contain lead and lead compounds, chemicals known to the State of California to cause cancer and reproductive harm. Wash hands after handling.



CAUTION: If removing the battery, disconnect the NEGATIVE (Black) wire from its terminal first, followed by the POSITIVE (Red) wire. When re-installing the battery, always connect the POSITIVE (Red) wire its terminal first, followed by the NEGATIVE (Black) wire.

Jump Starting



WARNING! Never jump start a damaged or frozen battery. Be certain the vehicles do not touch, and ignitions are off. Do not allow cable clamps to touch.

- Connect positive (+) cable to positive post (+) of your tractor's discharged battery.
- Connect the other end of the cable to the (positive +) post of the jumper battery.
- Connect the second cable (negative -) to the other post of the jumper battery.
- Make the final connection on the engine block of the tractor, away from the battery. Attach to a unpainted part to assure a good connection.



CAUTION: If the jumper battery is installed on a vehicle (i.e. car, truck), do NOT start the vehicle's engine when jump starting your tractor.

- Start the tractor as instructed in the Operation section of this manual.
- Set the tractor's parking brake before removing the jumper cables, in reverse order of connection.

Charging



WARNING! Batteries give off an explosive gas while charging. Charge the battery in a well ventilated area and keep away from an open flame or pilot light as on a water heater, space heater, furnace, clothes dryer or other gas appliances.



CAUTION: When charging your tractor's battery, use only a charger designed for 12V lead-acid batteries. Read your battery charger's Owner's Manual prior to charging your tractor's battery. Always follow its instructions and heed its warnings.

If your tractor has not been put into use for an extended period of time, charge the battery as follows:

- Set your battery charger to deliver a max of 10 amperes.

If your battery charger is automatic, charge the battery until the charger indicates that charging is complete. If the charger is not automatic, charge for no fewer than eight hours.

Fuse

One 20 AMP fuse is installed in your tractor's wiring harness to protect the tractor's electrical system from damage caused by excessive amperage.

If the electrical system does not function, or your tractor's engine will not crank, first check to be certain that the fuse has not blown. It can be found at the rear of the unit, underneath the fender located by the battery.



WARNING! Always use a fuse with the same amperage capacity for replacement.

Cutting Blades



WARNING! Shut the engine off and remove ignition key before removing the cutting blade(s) for sharpening or replacement. Protect your hands by using heavy gloves when grasping the blade.

WARNING! Periodically inspect the blade spindles for cracks or damage, especially if you strike a foreign object. Replace immediately if damaged.

The blades may be removed as follows.

1. Remove the deck from beneath the tractor, (refer to *Cutting Deck Removal earlier in this section*) then gently flip the deck over to expose its underside.
2. Place a block of wood between the center deck housing baffle and the cutting blade to act as a stabilizer. See Figure 7-5.
3. Remove the hex flange nut that secures the blade to the spindle assembly. See Figure 7-5.

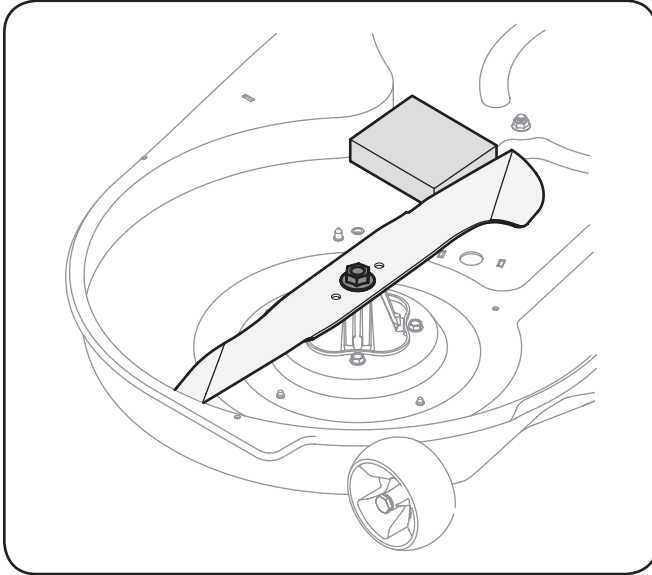


Figure 7-5

4. To properly sharpen the cutting blades, remove equal amounts of metal from both ends of the blades along the cutting edges, parallel to the trailing edge, at a 25° to 30° angle.

IMPORTANT: If the cutting edge of the blade has already been sharpened to within 1 5/8" from the edge, or if any metal separation is present, replace the blades with new ones. See Figure 7-6.

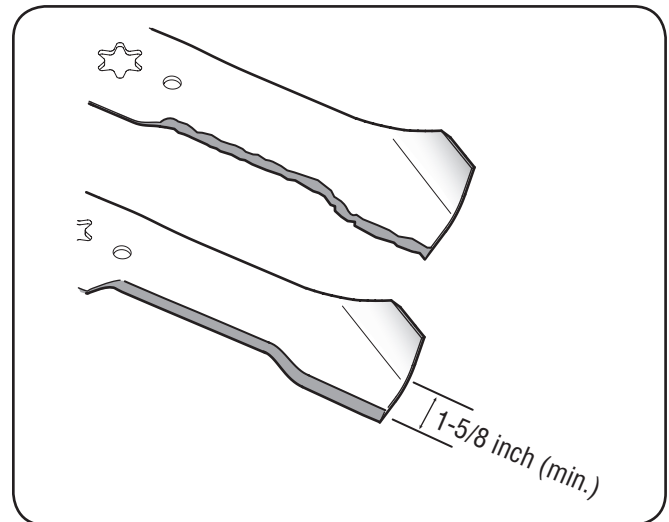


Figure 7-6



CAUTION: If the cutting edge of the blade has previously been sharpened, or if any metal separation is present, replace the blades with new ones.



WARNING! A poorly balanced blade will cause excessive vibration, may cause damage to the tractor and/or result in personal injury.

5. Test the blade's balance using a blade balancer. Grind metal from the heavy side until it balances evenly.

NOTE: When replacing the blade, be sure to install the blade with the side of the blade marked "Bottom" (or with a part number stamped in it) facing the ground when the mower is in the operating position.



CAUTION: Use a torque wrench to tighten the blade spindle hex flange nut to between 70 lbs-ft and 90 lbs-ft.

Changing the Deck Belt



WARNING! Be sure to shut the engine off, remove ignition key, disconnect the spark plug wire(s) and ground against the engine to prevent unintended starting before removing the belt.



WARNING! All belts on your tractor are subject to wear and should be replaced if any signs of wear are present.

IMPORTANT: The V-belt found on your tractor is specially designed to engage and disengage safely. A substitute (*non-OEM*) V-belt can be dangerous by not disengaging completely. For a proper working machine, use factory approved belts.

To change or replace the deck belt on your tractor, proceed as follows:

1. Lower the deck by moving the deck lift lever into the bottom notch on the right fender.
2. Remove the belt guards by removing the self-tapping screws that fasten them to the deck. See Figure 7-7.
3. Remove the belt keeper rod from around the engine pulley.



WARNING! Avoid the possibility of a pinching injury. Do not place your fingers on the idler spring or between the belt and a pulley while removing the belt.

5. Remove the deck belt from around all pulleys, including the deck idler pulley.
6. Route the new belt as shown in and Figure 7-7.
7. Remount the belt guards removed earlier.

Changing the Transmission Drive Belt

NOTE: Several components must be removed and special tools (i.e. air/impact wrench) in order to change the tractor's drive belt. See an authorized MTD Service Dealer to have your drive belt replaced or phone Customer Support as instructed on page 2 for information on ordering a Service Manual.

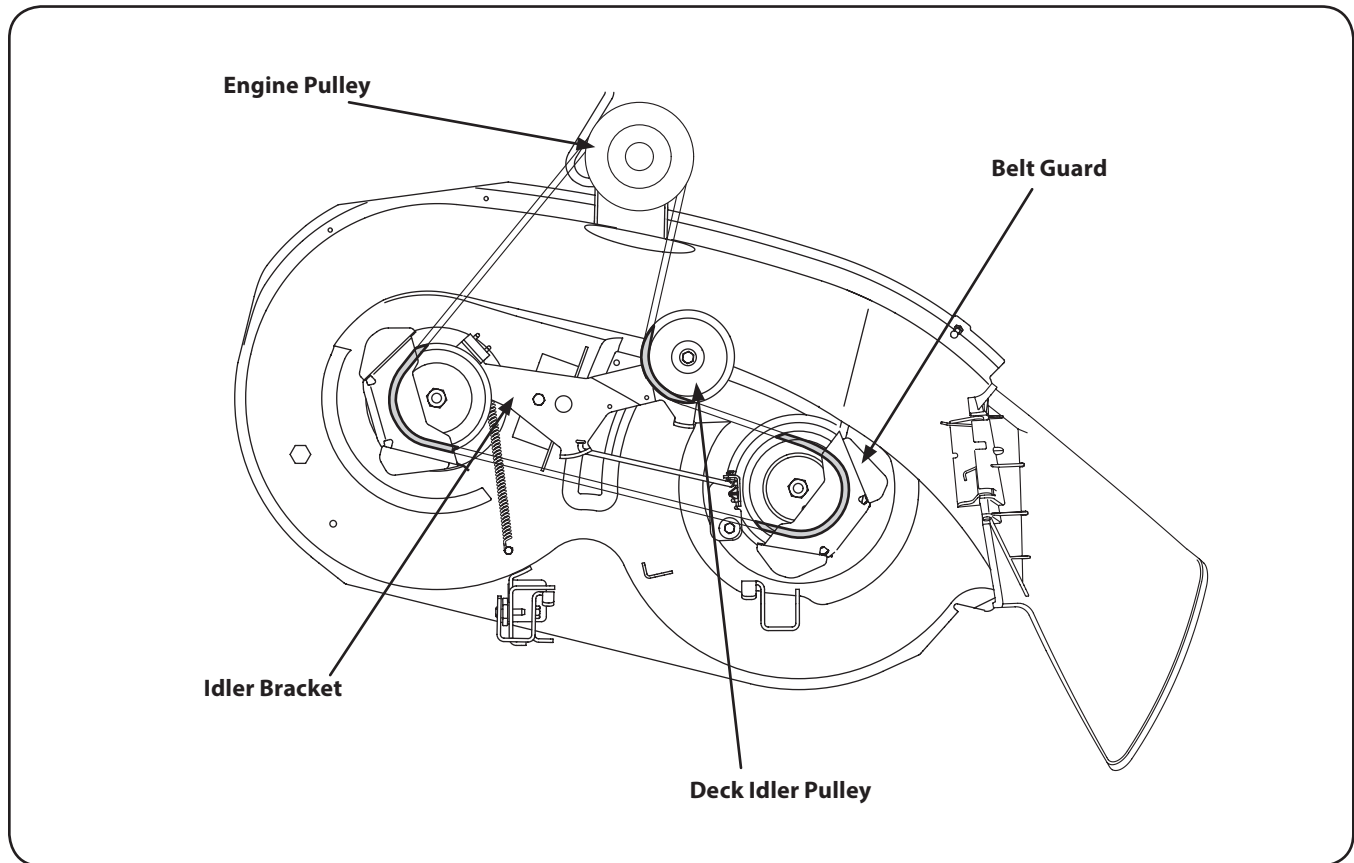
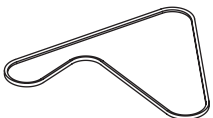


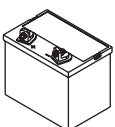





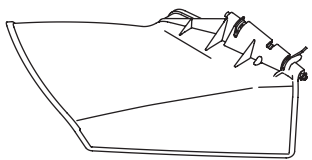


Figure 7-7

Problem	Cause	Remedy
Engine fails to start	<ol style="list-style-type: none"> 1. PTO/Blade engaged. 2. Spark plug wire disconnected. 3. Fuel tank empty, or stale fuel. 4. Choke not activated. 5. Faulty spark plug. 6. Blown fuse(s). 7. Engine flooded. 8. Parking brake not engaged 9. Throttle control lever not in correct starting position. 	<ol style="list-style-type: none"> 1. Place blade engage lever in disengaged (OFF) position. 2. Connect wire to spark plug. 3. Fill tank with clean, fresh (less than 30 days old) gas. 4. Place the throttle control in CHOKE position. 5. Clean, adjust gap or replace plug. 6. Replace fuse(s) 7. Crank engine with throttle in FAST position. 8. Engage parking brake. 9. Place throttle lever to FAST position.
Engine runs erratic	<ol style="list-style-type: none"> 1. Unit running with CHOKE activated. 2. Spark plug wires loose. 3. Blocked fuel line or stale fuel. 4. Vent in gas cap plugged. 5. Water or dirt in fuel system. 6. Dirty air cleaner. 	<ol style="list-style-type: none"> 1. Move the throttle control out of the CHOKE position. 2. Connect and tighten spark plug wire. 3. Clean fuel line; fill tank with clean, fresh gasoline and replace fuel filter 4. Clear vent or replace cap if damaged. 5. Drain fuel tank. Refill with clean, fresh gasoline. 6. Replace air cleaner paper element or clean foam pre-cleaner.
Engine overheats	<ol style="list-style-type: none"> 1. Engine oil level low. 2. Air flow restricted. 	<ol style="list-style-type: none"> 1. Fill crankcase with proper amount and weight of oil. 2. Clean grass clippings and debris from around the engine's cooling fins and blower housing.
Engine hesitates at high RPM	<ol style="list-style-type: none"> 1. Spark plug gap too close. 	<ol style="list-style-type: none"> 1. Remove spark plug and reset the gap.
Engine Idles rough	<ol style="list-style-type: none"> 1. Spark plug fouled, faulty or gap too wide. 2. Dirty air cleaner. 	<ol style="list-style-type: none"> 1. Replace spark plug. Set plug gap. 2. Replace air cleaner element and/or clean pre-cleaner.
Excessive vibration	<ol style="list-style-type: none"> 1. Cutting blade loose or unbalanced. 2. Damaged or bent cutting blade. 	<ol style="list-style-type: none"> 1. Tighten blade and spindle. Balance blade. 2. Replace blade.
Mower will not mulch grass	<ol style="list-style-type: none"> 1. Engine speed too low. 2. Wet grass. 3. Excessively high grass. 4. Dull blade. 	<ol style="list-style-type: none"> 1. Place throttle in FAST (rabbit) position. 2. Do not mulch when grass is wet. 3. Mow once at a high cutting height, then mow again at desired height or make a narrower cutting swath. 4. Sharpen or replace blade.
Uneven cut	<ol style="list-style-type: none"> 1. Deck not leveled properly. 2. Dull blade. 3. Uneven tire pressure. 	<ol style="list-style-type: none"> 1. Perform side-to-side deck adjustment. 2. Sharpen or replace blade. 3. Check tire pressure in all four tires.

Component	Part Number and Description
	954-04062 Deck Belt
	918-04474B Deck Spindle
	942-0610A Blade
	925-1707D Battery
	751-0603A Fuel Tank Cap
	725-1744A Key
	634-05067 Front Tire, 15 x 6 x 6
	634-0104 Rear Tire, 20 x 8 x 8
	746-04367 Throttle Control/Cable
	631-05229 Chute Assembly

NOTE: Download a complete Parts Manual free of charge at www.troybilt.com or phone (800) 828-5500 to purchase a Parts Manual. Be sure to have your model number and serial number ready. These can be found on the model plate located under the seat. Refer to page 2 for more information regarding locating your model and serial numbers.

The following attachments and accessories are compatible for the Troy-Bilt Lawn Tractor. See the retailer from which you purchased your tractor, an authorized Troy-Bilt Service Dealer or phone (800) 828-5500 for information regarding price and availability.



CAUTION: This Troy-Bilt Lawn Tractor is NOT designed for use with any type of ground-engaging attachments (e.g. tiller or plow). Use of this type of equipment WILL void the tractor's warranty.

Model Number	Description
OEM-190-679	Bumper
OEM-190-116	38-inch Deck Mulch Kit
OEM-190-180A	Twin Bagger Grass Collector
OEM-190-607	Deluxe Tractor Sunshade
OEM-190-032	42-inch Two-stage Snow Thrower
490-900-M060	Rear Wheel Weight Kit
490-241-0023	Tire Chains, 20 x 8 Tires
OEM-190-833	42-inch Front Snow Blade
490-850-0005	Blade Removal Tool
490-850-0008	Oil Siphon

Warranty Conditions — Australia (Not applicable to other Regions)

The benefits given to you under this warranty are in addition to other rights and remedies that you have under Australian law in relation to the goods.

MTD Products Australia Pty Ltd warrants that this machine is free from defects in material and workmanship. This warranty is limited to repairing or replacing any part which appears upon inspection by MTD Products Australia Pty Ltd or its agent to be defective in material or workmanship.

A separate warranty is provided in respect of the engine for this machine. Refer to the engine warranty statement in the Engine Owner's Manual which has been included with this machine.

For domestic use, this warranty will apply for a period of 2 years from date of purchase. Warranty for commercial or industrial use is 90 days from the date of purchase. In the event of dispute, MTD Products Australia Pty Ltd will determine whether the machine was used for domestic, or commercial or industrial use.

All costs associated with claiming under this warranty must be borne by you, including transport costs incurred in the repair or replacement of any defective part.

This warranty excludes fair wear and tear and any damage caused by misuse or abuse. Parts such as Blades, Bump Knobs, Outer Spools, Cutting Line, Inner Reels, Starter Pulley, Starter Ropes, Drive Belts, Saw Blades, Guide Bars, Cultivator Tines, Spark Plugs, Carburettor Adjustments and Filters which can be subjected to use beyond their normal intended working capacity are also excluded.

This warranty is void if alterations are made to the machine without MTD Products Australia Pty Ltd prior written authority.

Our goods come with guarantees that cannot be excluded under the Australian Consumer Law. You are entitled to a replacement or refund for a major failure and for compensation for any other reasonably foreseeable loss or damage. You are also entitled to have the goods repaired or replaced if the goods fail to be of acceptable quality and the failure does not amount to a major failure.

IN ORDER TO MAKE A CLAIM UNDER THIS WARRANTY YOU WILL NEED TO TAKE YOUR PRODUCT AND YOUR PROOF OF PURCHASE TO AN AUTHORISED MTD DEALER. YOUR NEAREST MTD DEALER CAN BE FOUND at www.mtd.com.au. All SERVICING AND REPAIRS MUST USE GENUINE SPARE PARTS OR YOUR WARRANTY WILL BE VOID.

For your Record:

Retailers Name: Address:

Phone No: Model No:

Serial No: Date of Purchase:

MTD Products Australia Pty Ltd.

Postal Address: PO. Box 376 Dandenong. Vic. 3175

Business Address: 6 Zenith Road, Dandenong. Vic. 3175 and 97 Trade Street. Lytton.

Qld. 4178

Email Address: mtdservice@mtd.com.au Customer Service Phone: 1300 951 594



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