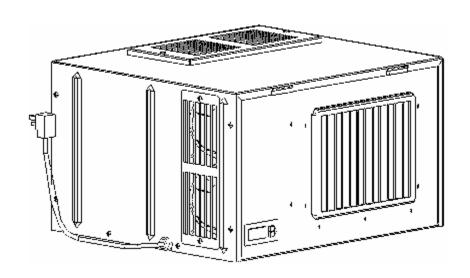


# WINE-MATE Cooling Unit

**Use & Care Manual** 

WM1500 HTD, HTD-TE WM2500 HTD, HTD-TE



Vinotemp International Corp.

www.winemate.com

READ AND SAVE THESE INSTRUCTIONS

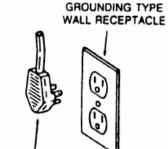
## **Important Safety Information**

# **A** WARNING



# To avoid the risk of electrical shock, property damage, personal injury or death:

- The power cord must be plugged into a 3-prong grounding-type wall receptacle, grounded in accordance with the National Electrical Code, ANSI/NFPA 70 - latest edition and local codes and ordinances.
- It is the personal responsibility of the consumer to have a proper 3-prong wall receptacle
  installed by a qualified electrician.
- DO NOT, UNDER ANY CIRCUMSTANCES, REMOVE THE POWER CORD GROUNDING PRONG.
- A separate adequately fused and grounded circuit should be available for this appliance.
- Do not remove any grounding wires from individual components while servicing, unless the component is to be removed and replaced. It is extremely important to replace all grounding wires when components are replaced.



POWER SUPPLY CORD WITH 3-PRONG GROUNDING PLUG

# **A** WARNING



#### ELECTRIC SHOCK HAZARD

Disconnect electric supply from appliance before servicing.

Replace all panels before operating.

Failure to do so could result in death or electrical shock.

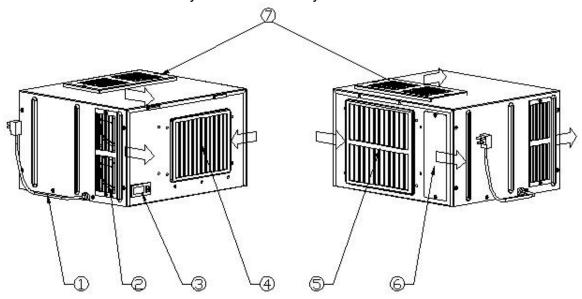
- DO NOT PLUG IN UNTIL 24 HOURS AFTER DELIVERY.
- DO NOT USE A GROUND FAULT INTERRUPTER (GFI).
- A DEDICATED 15 AMPCIRCUIT IS HIGHLY RECOMMENDED.

# **TABLE OF CONTENTS**

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### **Feature Description**

- WM1500HTD, HTD-TE and WM2500HTD, HTD-TE cooling units are designed and used to provide a subtle temperature between 50~65 °F for suitable space at a normal environment.
- The refrigerated space will maintain humidity of 50~70% RH even when the environment becomes dry and humid.
- These temperatures and humilities are optimized for long term storage of wine.
- Humidity and temperature digital control using patent pending technology
- Optimized air flow for most even temperatures in wine cabinets
- Exchangeable supply grille for front, back and down cold air distribution
- Multiple options for top and rear hot air exhaust
- High efficient tube-axial fans for both condenser and evaporator
- Extra insulation for both thermal and noise isolation
- Unique condensate drain tray for humidity adjustment
- Grill size optimized for easy cleaning and safety
- Stamping ribbed housing for robust structure
- Self-contained ready for use and easy for installation



- 1. POWER CORD
- 2. COLD-AIR SUPPLY
- 3. DIGITAL CONTROLLER
- 4. RETURN-AIR INTAKE
- 5. AMBIENT-AIR INTAKE
- 6. HOT-AIR BACK EXHAUST (OPTIONAL)
- 7. HOT-AIR TOP EXHAUST

Fig. 1.1 FEATURE DESCRIPTION

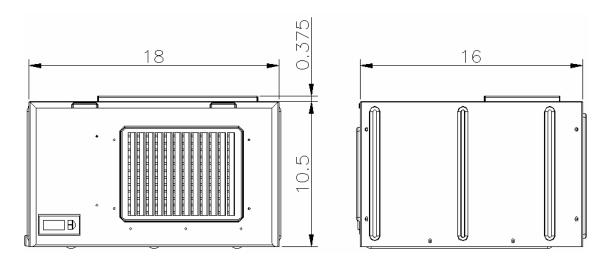


Fig. 1.2 DIMENSIONS (in)

The dimensions and capacity are specified as follows:

Model	Exhaust	Cooling Capacity, CFM 55°F/75°F	Bottle Capacity 55°F/75°F		Electrical	Weight
1500htd	Rear Exhaust	1500 Btu/h, 120 CFM	150 cu ft	800 bottles	115V/60Hz 4A	55 lb
1500htd-te	Top Exhaust	1500 Btu/h, 120 CFM	150 cu ft	800 bottles	115V/60Hz 4A	55 lb
2500htd	Rear Exhaust	2500 Btu/h, 180 CFM	250 cu ft	1200 bottles	115V/60Hz 5A	60 lb
2500htd-te	Top Exhaust	2500 Btu/h, 180 CFM	250 cu ft	1200 bottles	115V/60Hz 5A	60 lb

• See the voltage, frequency and current on the nameplate at the cooling unit.

### **Installation Instruction**

#### 1. Cabinet Location

- Place the wine cabinet in a properly ventilated location. Otherwise, heat exhausted by the cooling unit will build up and it will not operate properly.
- The exhaust area must not be closed space and must be ventilated. The ambient temperatures shall not be higher than 90 °F or lower than 50 °F.

#### 1) Rear Exhaust Location

- Leave min 6 "clearance from the rear to the wall.
- Leave min 12" clearance from the top to the ceiling.
- Leave min 6" clearance from the left and right sides.

#### 2) Front Exhaust Location

- Leave min 6" clearance from the front if left and right sides unobstructed.
- Or, leave min 36" clearance from the front if left and right sides obstructed

#### 3) Top Exhaust Location

- Leave min 12" from the top to the ceiling.
- Leave min 2 "clearance from the rear to the wall.
- Leave min 2" clearance from the left and right sides.

#### 4) Side Exhaust Location

- Leave min 6 "clearance from the left or right side to the wall.
- Leave min 12" clearance from the top to the ceiling.

#### 2. Installation

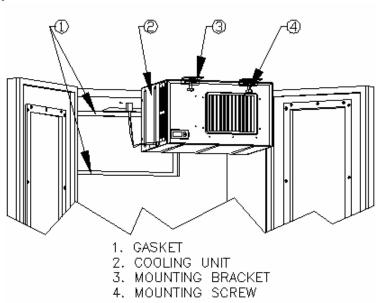


Fig. 2.1 COOLING UNIT MOUNTING

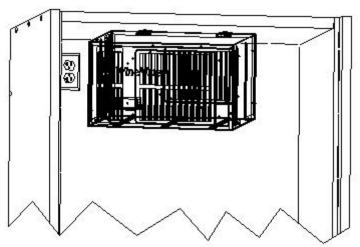


Fig. 2.2 COOLING UNIT MOUNTING

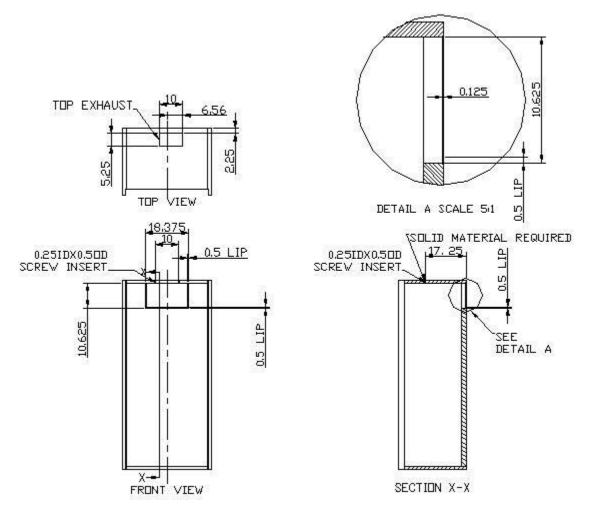


Fig. 2.3 MOUNTING CUTOUT & GASKET LIPS (LOCATED AT THE CABINET)

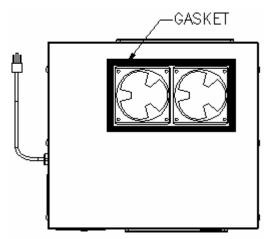


Fig. 2.3 TOP EXHAUST GASKET (LOCATED ON THE COOLING UNIT)

- Cut a rectangular inside opening at the rear of the cabinet with the 1/4" clearance inwards to the width and height of the cooling unit. By not going through, leave 1/2" lip inside at the wall to place the gaskets (see Fig. 2.2).
- If top exhaust, cut another rectangular opening at the top of the cabinet to the length and width of the top exhaust (see Fig.2.2).
- Make 2 holes at the ceiling to install the 1/4 inside diameter wood thread inserts (see Fig.2.2).
- Place the gaskets (1) on the gasket lips (see Fig 2.1).
- If top exhaust, place another gaskets along the top exhaust at the top of the cooling unit (see Fig.2.3).
- Place the cooling unit to a flat and stable place.
- Then move it on the top of the wine rack temporally.
- Move the cooling unit towards the mounting sides and push to press the gaskets.
- Fasten the 2 brackets and use 7/16" wrench to tighten the 2 screws (see Fig 2.1).
- If top exhaust, install another top exhaust grille at the top of the cabinet.
- Plug the cooling unit in receptacle.
- Plug the wine cabinet.

# NOTE: DO NOT INSTALL ANY DUCTS ONTO THE SUPPLY, INTAKE ANY EXHAUST.

#### 3. Electrical Cord

 Because of potential safety hazards under a certain condition, we strongly recommend against the use of an extension cord. However, if you still elect to use an extension cord, it is absolutely necessary that it will be a UL LISTED 3-wire grounding type appliance extension cord having a 3blade grounding plug and a 3-slot receptacle that will plug into the appliance. The marked rating of the extension cord shall be 115 V, 15 A.

# **Temperature Control & Humidity Adjustment**

#### 1. Temperature Setting

- Set the temperature at 55 °F for the optimum aging of wine
- On initial start-up, the time required to reach the desired temperature will vary, depending on the quantity of bottles, temperature setting and surrounding temperature.
- Allow 24 hours to stabilize the temperature for each new temperature setting operation

#### 2. Use of the controller



Fig. 3.1 DIGITAL CONTROLLER

#### 1) Display

During normal operating conditions, the display shows the value measured by the air regulation probe. In case of active alarm, the temperature flashes alternately to the code alarm.

#### 1.1 LED Functions

LED	MODE	FUNCTION		
*	ON	Compressor enabled		
孌	Flashing	Anti-short cycle delay enabled		
* * * * * * *	ON	Defrost enabled		
	ON	An alarm is occurring		
°C/°F	ON	Measurement unit		
°C/°F	Flashing	Programming phase		

#### 1.2 Front Panel Commands

**SET**: To display target set point; in programming mode it selects a parameter or confirm an operation.

(DEF) To start a manual defrost

(UP): To see the max. stored temperature; in programming mode it browses the parameter codes or increases the displayed value.

(DOWN) To see the min stored temperature; in programming mode it browses the parameter codes or decreases the displayed value.

To turn ON or OFF the controller (if enabled)

#### KEY COMBINATIONS:

**A** + **V** To lock & unlock the keyboard. SET+ 💙

To enter in programming mode.

SET + 🕰

To return to the room temperature display.

#### 2) Alarm Signals

#### 2.1 Code Description

Message	Cause	Outputs
"P1"	Room probe failure	Compressor output acc. to par. "Con" and "COF"
"HA"	Maximum temperature alarm	Outputs unchanged.
"LA"	Minimum temperature alarm	Outputs unchanged.
"CA"	Serious external alarm (i1F=bAL)	All outputs OFF.

#### 2.2 Alarm Recovery

Probe alarms P1", start a few seconds after the fault in the related probe; they automatically stop a few seconds after the probe restarts normal operation. Check connections before replacing the probe. Temperature alarms "HA", "LA" automatically stops as soon as the temperature returns to normal value. Alarm "CA" (with i1F=PAL) recovers only by switching off and on the instrument.

#### 3) Temperature Set-Point

- 3.1 How to see the set-point
- 1. Push and immediately release the SET key: the display will show the Set-point
- 2. Push and immediately release the SET key or wait for 5 seconds to display the probe value again.

- 3.2 How to change the set-point
- 1. Push the SET key for more than 3 seconds to change the Set point value;
- 2. The value of the set point will be displayed and the "°C" or "°F" LED starts blinking;
- 3. To change the Set value, push the keys ♠ or ♥ arrows within 10s.
- 4. To memorize the new set point value, push the SET key again or wait 10s.

#### 4) Humidity Adjustment

The parameter **Fon** is used to adjust the humidity in the wine cabinet. The higher value of **Fon**, the higher relative humidity will be.

- 1. Press the **Set** +♥ keys for 3 sec until the "°C" or "°F" LED starts blinking.
- 2. Release the keys, then push again the **Set** +♥ keys for more than 7sec, the **Pr2** label will be displayed.
- 3. Release the keys, select the required parameter **Fon** by up or down keys △ ♥.
- 4. Press the "**SET**" key to display its value.
- 6. The default value is 0, change high or low value to maintain high or low humidity.
- 7. Press "**SET**" to store the new value.
- 8. To exit: Press SET + A or wait 15sec without pressing a key.

#### 5) Regulation Differential

The parameter **Hy** is used as intervention differential for set point. Compressor cut-in is the set-point + **Hy**, and compressor cut-out is the set-point.

- 1. Press the **Set** +♥ keys for 3 sec until the "°C" or "°F" LED starts blinking.
- 2. Release the keys, then push again the **Set** +♥ keys for more than 7sec, the **Pr2** label will be displayed.
- 3. Release the keys, HY will display immediately.
- 4. Press the "**SET**" key to display its value.
- 5. Use up or down keys △ ♥ to change its value.
- 6. The default value is 4, change high or low value to result in long high or short running cycle.
- 7. Press "**SET**" to store the new value.
- 8. To exit: Press SET + A or wait 15sec without pressing a key.

#### 6) Defrost Cycle

The parameter **IdF** is used as interval between defrost cycles.

- 1. Press the **Set** +♥ keys for 3 sec until the "°C" or "°F" LED starts blinking.
- 2. Release the keys, then push again the **Set** +♥ keys for more than 7sec, the **Pr2** label will be displayed.
- Release the keys, select the required parameter IdF by up or down keys △ ♥.
- 4. Press the "**SET**" key to display its value.
- 6. 7. Press "**SET**" to store the new value.
- 8. **To exit**: Press **SET** + A or wait 15sec without pressing a key.

7) Manual Defrost
Push the DEF key for more than 2 seconds and a manual defrost will start.
- 11 -

### **Care Guide**

## WARNING



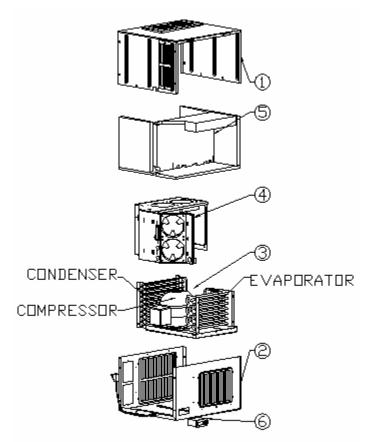
Always check wiring harness connections before initiating any test procedures

Disconnect electric power from the appliance before performing any maintenance or repairs.

Voltage checks should be made by inserting meter probes beside the wires in the connector blocks with the electric power source on and the connector block plugged in.

Resistance checks should be made on components with the electric power off and the connector block disconnected.

#### I. Component Identification



- 1. TOP HOUSING 2, BOTTOM HOUSING
- 3. REFRIGERATION SYSTEM 4. FANS & HOUSINGS
- 5. INSULATION FOAM 6. DIGITAL CONTROLLER

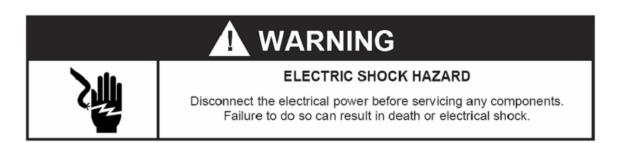
Fig. 4.1 Exploded View

#### **II. Condenser Coil Cleaning**

- The condenser coil is on the ambient air intake side of the cooling unit.
- Clean the condenser coil regularly. Coil may need to be cleaned at least every 6 months.
- Unplug the unit or disconnect power.
- Use a condenser brush or a vacuum cleaner with an extended attachment to clean the coil when it is dusty or dirty.
- Plug the unit or reconnect power.

### **III. Moisture Removing**

• Remove the extra condensate if it is accumulated in the wine cabinet at high humidity condition.



# **Troubleshooting**

This Troubleshooting Chart is not prepared to replace the training required for a professional refrigeration service person, not is it comprehensive

**Troubleshooting Chart** 

Complaint	Possible Causes Response				
		Response a. Check for power cord plug			
1.Unit not running	<ul> <li>a. Power cord unplugged</li> <li>b. No power to unit</li> <li>c. Setting higher than ambient temperature</li> <li>d. Differential too high</li> </ul>	<ul><li>b. Check power at receptacle &amp; fuses</li><li>c. Lower temperature setting</li></ul>			
	<ul><li>e. Incorrect or loose wirings</li><li>f. Low voltage</li><li>g. Defrost light blinking</li><li>h. Compressor light blinking</li></ul>	<ul> <li>d. Decrease the value as to 4 °F</li> <li>e. Check all wirings and connections</li> <li>f. Contact an authorized electrician</li> <li>g. Unit is under defrost mode</li> <li>h. Unit waits for anti-short cycle delay</li> </ul>			
2.Fan running continually	a. Post-compressor fan running mode for humidity modulation	a. See 4) to set FON = 0			
3.Temperature fluctuating	a. Air sensor	a. When using an air sensor, the wine bottle temperature is mainly controlled by the average air temperature. If the set-point is 55°F with the differential 4F, the cooling unit turns on at 59°F of air temperature and turns off at 55°F of air temperature. The average air temperature is 57°F, and then the wine temperature is around 57+/-0.5°F. The air is light enough to change so quickly that it maintains relatively constant average temperature that would prevent wine bottle temperature from varying.			
4.Temperature high, unit stopping and starting but short running time	<ul> <li>a. Displaying 55°F, air sensor contacting the evaporator or in the supply air</li> <li>b. Setting too high</li> </ul>	<ul><li>a. Move the air sensor away from the evaporator and supply air</li><li>b. Lower setting</li></ul>			
5. Temperature high, compressor	<ul><li>a. Incorrect voltage</li><li>b. Failed thermistor</li><li>c. Failed components</li></ul>	<ul> <li>a. Check for voltage</li> <li>b. Check thermistor by placing it in ice water and measuring resistance</li> <li>c. Check compressor windings, start</li> </ul>			
stopping and starting but short	d. Improper condenser airflow e. Dirty condenser	relay and overload protector. d. Check for condenser fan e. Clean condenser			
running time	f. Overcharge of refrigerant g. Discharge or suction pressure too high	f. Call service for removing refrigerant g. Call service for OEM information			
6. "HA" alarm	a. Improper room insulation & seal	a. Check for insulation, gasket and			

	T	1
blinking and	h Room too large	door opening b. Check for excessive size
beeping,	<ul><li>b. Room too large</li><li>c. Ambient temperature too high</li></ul>	c. Check for installation location
temperature	d. Exhaust restricted	d. Leave minimum 3 feet clearance for
high or not	d. Exhaust restricted	the exhaust side and leave
cooling and		minimum 1 foot clearance for the
running		fresh air intake side
continually	e. Malfunctioning fans	e. Check for both evaporator and
Continually		condenser fans
	f. Improper evaporator or	f. Check for air restrictions
	condenser airflow	a. Olean seedlessee
	g. Dirty Condenser	g. Clean condenser h. Defrost and reset temperature
	<ul><li>h. Iced evaporator</li><li>i. Refrigeration system restriction</li></ul>	<ul><li>h. Defrost and reset temperature</li><li>i. Call service for checking</li></ul>
	i. Reingeration system restriction	restrictions
	j. Refrigerant leak	j. Call service for checking loss of
	, congramme	refrigerant
	k. Undercharge or overcharge	k. Call service to add or remove
		refrigerant
	I. Failed components	I. Check compressor windings, start
		relay and overload protector
7.Unit running	a. Improper room insulation & seal	a. Check for insulation, gasket and
_	a. Improper room insulation & sear	door opening
too long	b. Exhaust restricted	b. Leave minimum 3 feet clearance for
		the exhaust side and leave minimum
		1 foot clearance for the fresh air
		intake side
	c. Room too large	c. Check for excessive size or increase
	d. Ambient temperature higher >	setting d. Check for installation location or
	90°F	increase setting
	e. Dirty Condenser	e. Clean condenser
	e. Dirty Condenser	
8.Fan motor	a. Post-compressor fan running	a. Check for fan running time FON
running but	mode	5
compressor	b. Incorrect power supply	b. Check for proper voltage
<u> </u>	c. Incorrect or loose wirings	c. Check all wirings and connections
not running	d. Failed components	d. Check start relay, start capacitor,
	a Liquid refrigerant in the	overload protector, compressor. e. Call service for OEM information.
	e. Liquid refrigerant in the compressor	e. Call service for OEM information.
9.Compressor	a. Fan blade stuck	a. Check for proper clearance
running but	b. Incorrect or loose wirings	b. Check all wirings
fan not	c. Failed motors	c. Call service for checking open or
		shorted windings
running	a Evaporator oir flow rootriction	a. Check for fans
10.Evaporator	<ul><li>a. Evaporator air flow restriction</li><li>b. Not stopping due to air leak, high</li></ul>	
lcing	ambient temperature or low	
	setting	ambient temperature and cetting
	c. Low ambient temperature	c. Defrost unit
	d. Bad thermostat or sensor	d. Check for thermostat and sensor
	e. Moisture in the system	e. Working initially then stopping
	f. Refrigerant low or leaking	f. Check for current and sealed

		system leakage	
	g. Capillary tube blockage	g. Check for low side pressure	
11.Water leak	a. High humidity	a. Use drain line	
	b. Air leak in wine cellar	b. Check for any air leak	
	c. Evaporator air flow restriction	c. Check air flow or air TD crossing	
		evaporator	
	d. Water passages restricted	d. Clean the drip tray	
	e. Drip tray leak	e. No water overflow but leak	
12.Circuit	a. Incorrect fuse or breaker	a. Check for proper fuse or breaker	
tripping	b. Incorrect wirings	b. Check for wirings and connections	
	c. Failed components	c. Call service	
13.Noisy	a. Mounting area not firm	a. Add support to improve installation	
operation	b. Loose parts	b. Check fan blades, bearings, cabinet	
		washers, tubing contact and loose	
		screws.	
	c. Compressor overloaded due to	c. Check for airflow blockage	
	high ambient temperatures or		
	airflow restriction		
	d. Malfunctioning components	d. Call service for checking internal	
		loose, inadequate lubrication and	
		incorrect wirings	

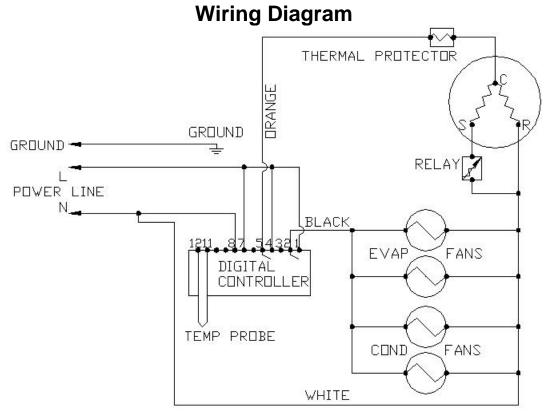


Fig. 6.1 WIRING DIAGRAM

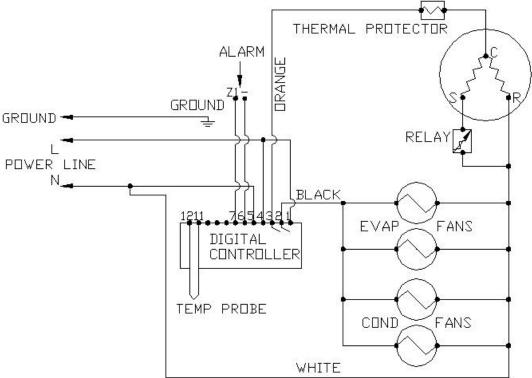


Fig. 6.2 CALLING FEATURE WIRING DIAGRAM

# **Customer Support**

If you still have problems, please contact us at:

Vinotemp International 17631 South Susana Road Rancho Dominguez, CA 90221

Tel: (310) 886-3332 Fax: (310) 886-3310

Email: info@vinotemp.com

## Warranty

### Thank you for choosing a Vinotemp cooling unit.

Please enter the complete model and serial numbers in the space provided:

Model		
Serial No.		

Attach your purchase receipt to this owner's manual.

#### 1. Limited Warranty

VINOTEMP warrants its products to be free from defects due to workmanship or materials under normal use and service, for twelve months after the initial sale. If the product is defective due to workmanship or materials, is removed within twelve months of the initial sale and is returned to VINOTEMP, in the original shipping carton, shipping prepaid, VINOTEMP will at its option, repair or replace the product free of charge. Additionally VINOTEMP warrants all parts to be free from defects for a period of sixty months after initial sale.

This warranty constitutes the entire warranty of the VINOTEMP with respect to its products and is in lieu of all other warranties, express or implied, including any of fitness for a particular purpose. In no event shall VINOTEMP be responsible for any consequential damages what is so ever. Any modification or unauthorized repair of VINOTEMP products shall void this warranty.

#### **Service under Warranty**

This service is provided to customers within the continental UNITED STATES only. VINOTEMP cooling units are warranted to produce the stated number of BTU/H. While every effort has been made to provide accurate guidelines, VINOTEMP can not warranty its units to cool a particular enclosure.

In case of failure, VINOTEMP cooling units must be repaired by the factory or its authorized agent. Repairs or modifications made by anyone else will void the warranty.

Shall a VINOTEMP cooling unit fail, contact the dealer for instructions. Do not return the unit to the factory without authorization from VINOTEMP. If the unit requires repair, re-pack it in the original shipping carton and return it to the factory, shipping prepaid. VINOTEMP will not accept COD shipments. If the unit

is determined to be faulty and is within the twelve month warranty period VINOTEMP will, at its discretion, repair or replace the unit and return it free of charge to the original retail customer. If the unit is found to be in good working order, or beyond the initial twelve month period, it will be returned freight collect.

#### 2. Limitation of Implied Warranty

VINOTEMP'S SOLE LIABILITY FOR ANY DEFECTIVE PRODUCT IS LIMITED TO, AT OUR OPTION, REPAIRING OR REPLACING OF UNIT.

#### VINOTEMP SHALL NOT BE LIABLE FOR:

DAMAGE TO OTHER PROPERTY CAUSED BY ANY DEFECTS IN THE UNIT, DAMAGES BASED UPON INCONVENIENCE, LOSS OF USE OF THE UNIT, LOSS OF TIME OR COMMERCIAL LOSS, ANY OUTER DAMAGES, WHETHER INCIDENTAL, CONSEQUENTIAL OR OTHERWISE.

THIS WARRANTY IS EXCLUSIBE AND IS IN LIEU OF ALL OTHER WARRANTIES, EXPRESSED OR INPLIED, INCLUDING BUT NOT LIMITED TO, IMPLIED WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE.

While great effort has been made to provide accurate guidelines VINOTEMP cannot warrant its units to properly cool a particular enclosure. Customers are cautioned that enclosure construction, unit location and many other factors can affect the operation and performance of the unit. There for suitability of the unit for a specific enclosure or application must be determined by the customer and cannot be warranted by VINOTEMP.

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