

848F4293A1 (705)




GB

OWNER'S MANUAL

SHORT REACH TRIMMER



WARNING

 Before using our products, please read this manual carefully to understand the proper use of your unit.

SRTZ2601F

EC DECLARATION OF CONFORMITY

We, ZENOAH CO., LTD.
1-9, Minamidai, Kawagoe, Saitama, Japan

declare in sole responsibility that the following products referred to
in this declaration conform with

DIRECTIVE 89/336/EEC, 98/37/EC, 2000/14/EC, 97/68/EC,
2002/88/EC, 2002/44/EC, prEN774[2001]

The products referred are :

DESIGNATION : SHORT REACH TRIMMERS

MODELS : SRTZ2601F

SERIAL NUMBERS : 70300001 and up


The company named above will keep on file the following technical
documentation for any inspection purpose.

- Operation instructions as confirmed
- Plans and Drawings
- Description of measures designed to ensure conformity
- Other technical documentation : Specification sheet
: Inspection standard


Saitama, Japan, 1st April 2007



Masahiko GOUDA
General Manager, Quality Assurance Department

EXPLANATION OF SYMBOLS AND SAFETY WARNINGS



WARNING!!!
RISK OF DAMAGING HEARING
Wear head, eye and ear protection.





MODEL		SOUND LEVEL		VIBRATION LEVEL	
		prEN774[2001]	2000/14/EC ISO 11094	2002/44/EC prEN774[2001]	
		L_{pAav}	L_{wA} (guaranteed)	$a_{hv,eq}$	A(8)
SRTZ2601F	25.4 cm ³	94 dB(A)	110 dB(A)	12.6 m/s ²	6.3 m/s ²

APPROVAL NUMBER OF CE EXHAUST EMISSION REGULATION
DIRECTIVE 97/68/EC AMENDED 2002/88/EC
e13*97/68SH2G3*2002/88*0094*03

▲ SAFETY FIRST

Instructions contained in warnings within this manual marked with a ▲ symbol concern critical points which must be taken into consideration to prevent possible serious bodily injury, and for this reason you are requested to read all such instructions carefully and follow them without fail.

WARNINGS IN THE MANUAL

▲ WARNING

This mark indicates instructions, which must be followed in order to prevent accidents, which could lead to serious bodily injury or death.

ⓘ IMPORTANT

This mark indicates instructions, which must be followed, or it leads to mechanical failure, breakdown, or damage.

📖 NOTE

This mark indicates hints or directions useful in the use of the product.

Information

This machine is equipped with an Overload Cancellation Mechanism.

When the cutting blades have got into metal wires or twigs difficult to cut, the mechanism works as a shock absorber, and protects the gears and the blades from severe reaction which could give damage to those parts.

When the blades are frequently caught by twigs, please check the following points:

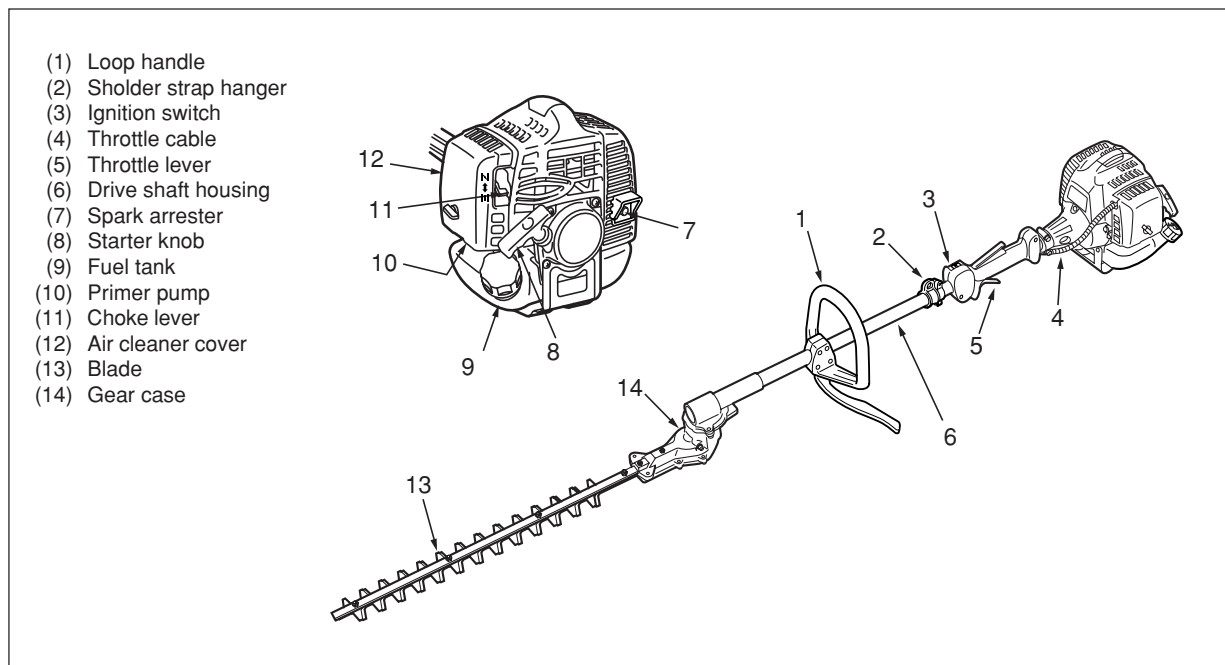
1. Size of the twigs -->▲ Never try to cut twigs thicker than 5 mm.
2. Condition of the blade edges -->▲ Replace the worn-out blades.

Thank you for choosing our product.

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1. Parts location




2. Specification

Model		SRTZ2601F	
Overall size (LxWxH)	mm	1734 x 338 x 254	
Dry weight *	kg	6.4	
Engine	Type	Air-cooled 2-stroke gasoline	
	Model	Zenoah GZ25N	
	Max output	rpm	1.2Hp (0.9kW) at 7500min ⁻¹
	Idle speed	rpm	3000±200min ⁻¹
	Displacement	cm ³	25.4
	Fuel		Mixture (Gasoline 50 : Oil 1) (when using ZENOAH genuine oil)
	Carburetor		Walbro Diaphragm type
	Spark plug	NGK CMR7A	
Fuel tank capacity	L	0.65	
Transmission		Centrifugal clutch, Spiral bevel gear, Cam crank	
Reduction ratio		4.25	


Specifications are subject to change without notice.

* Shoulder strap and protective cover are not included.


3. Warning labels on the machine




(1) Warning / Attention




(2) Read owner's manual before operating this machine.



(3) Wear head, eye and ear protection.

 If warning label peels off or becomes soiled and impossible to read, you should contact the dealer from which you purchased the product to order new labels and affix them in the required location(s).

 **Never modify your machine. We won't warrant the machine, if you use the remodeled trimmer or if you don't observe the proper usage written in the manual.**

4. Symbols on the machine

For safe operation and maintenance, symbols are carved in relief on the machine. According to these indications, please be careful not to make a mistake. The port to refuel the "MIX GASOLINE"



Position: FUEL TANK CAP



The direction to close the choke
Position: ENGINE COVER



The direction to open the choke
Position: ENGINE COVER

▲ 5. For safe operation

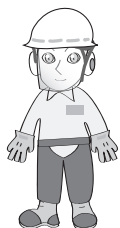


1. Read this manual carefully until you completely understand and follow all safety and operating instructions.
2. Keep this manual handy so that you may refer to it later whenever any questions arise. Also note, if you have any questions which cannot be answered herein, contact the dealer from whom you purchased the product.
3. Always be sure to include this manual when selling, lending, or otherwise transferring the ownership of this product.
4. Never allow children or anyone unable to fully understand the directions given in the manual to use the machine.



WORKING CONDITION

1. When using the product, you should wear proper clothing and protective equipment.



- (1) Helmet
- (2) Ear protectors
- (3) Protection goggles or face protector
- (4) Thick work gloves
- (5) Non-slip-sole work boots

2. And you should carry with you.
 - (1) Attached tools
 - (2) Properly reserved fuel
 - (3) Spare blade
 - (4) Things to notify your working area (rope, warning signs)
 - (5) Whistle (for collaboration or emergency)
 - (6) Hatchet or saw (for removal of obstacles)



3. Do not wear loose clothing, jewelry, short trousers, sandals, or go barefoot. Do not wear anything which might be caught by a moving part of the unit. Secure hair so it is above shoulder length.

WORKING CIRCUMSTANCE

1. Never start the engine inside a closed room or building. Exhaust gases contain dangerous carbon monoxide.
2. Never use the product,
 - a. when the ground is slippery or when you can't maintain a steady posture.



- b. At night, at times of heavy fog, or at any other times when your field of vision might be limited and it would be difficult to gain a clear view of the working area.
- c. During rain storms, during lightning storms, at times of strong or gale-force winds, or at any other times when weather conditions might make it unsafe to use the product.

WORKING PLAN

1. You should never use the product when under the influence of alcohol, when suffering from exhaustion or lack of sleep, when suffering from drowsiness as a result of having taken cold medicine or at any other time when a possibility exists that your judgment might be impaired or that you might not be able to operate the product properly and in a safe manner.
2. When planning your work schedule, allow plenty of time to rest. Limit the amount of time over which the product is to be used continuously to somewhere around 30 ~ 40 minutes per session, and take 10 ~ 20 minutes of rest between work sessions. Also try to keep the total amount of work performed in a single day under 2 hours or less.



▲ WARNING

1. If you don't observe the working time, or working manner (See "USING THE PRODUCT"), Repetitive Stress Injury (RSI) could occur.
If you feel discomfort, redness and swelling of your fingers or any other part of your body, see a doctor before getting worse.
2. To avoid noise complaints, in general, operate product between 8 a.m. and 5 p.m. on weekdays and 9 a.m. to 5 p.m. on weekends.



NOTE

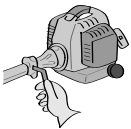
Check and follow the local regulations as to sound level and hours of operations for the product. GB-5

▲ 5. For safe operation

BEFORE STARTING THE ENGINE



1. The area within a perimeter of 15 m (50 ft) of the person using the product should be considered a hazardous area into which no one should enter. If necessary, yellow warning rope, warning signs should be placed around the perimeter of the area. When work is to be performed simultaneously by two or more persons, care should also be taken to constantly look around or otherwise check for the presence and locations of other people working so as to maintain a distance between each person sufficient to ensure safety.
2. Check the condition of working area to avoid any accident by hitting hidden obstacles such as stumps, stones, cans, or broken glass.



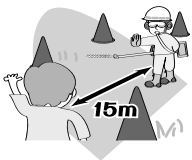
❗ IMPORTANT

Remove any obstacle before beginning work.

3. Inspect the entire unit for loose fasteners and fuel leakage. Make sure that the cutting attachment is properly installed and securely fastened.
4. Always use the shoulder strap. Adjust the strap for comfort before starting the engine. The strap should be adjusted so the left hand can comfortably hold the handlebar grip approximately waist high.

STARTING THE ENGINE

1. Keep bystanders and animals at least 15 m (50 ft) away from the operating point. If you are approached, immediately stop the engine.
2. The product is equipped with a centrifugal clutch mechanism, so the cutting attachment begins to move as soon as the throttle lever is pulled. When starting the engine, place the product onto the ground in a flat clear area and hold it firmly in place so as to ensure that neither the cutting part nor the throttle come into contact with any obstacle when the engine starts.



▲ WARNING

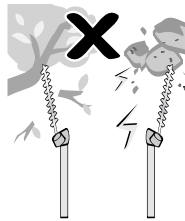
Never place the throttle into the high-speed position when starting the engine.

3. After starting the engine, check to make sure that the cutting attachment stops moving when the throttle is moved fully back to its original position. If it continues to move even after the throttle has been moved fully back, turn off the engine and take the unit to your authorized ZENOAH servicing dealer for repair.

USING THE PRODUCT

❗ IMPORTANT

Cut only materials recommended by the manufacturer. And use only for tasks explained in the manual.



1. Grip the handles firmly with both hands using your whole hand. Place your feet slightly apart (slightly further apart than the width of your shoulders) so that your weight is distributed evenly across both legs, and always be sure to maintain a steady, even posture while working.
2. Maintain the speed of the engine at the level required to perform cutting work, and never raise the speed of the engine above the level necessary.
3. If the unit starts to shake or vibrate, turn off the engine and check the whole unit. Do not use it until the trouble has been properly corrected.
4. Keep all parts of your body away from moving cutting attachment and hot surfaces.
5. Never touch the muffler, spark plug, or other metallic parts of the engine while the engine is in operation or immediately after shutting down the engine. Doing so could result in serious burns or electrical shock.



▲ 5. For safe operation

• IF SOMEONE COMES

1. Guard against hazardous situations at all times. Warn adults to keep pets and children away from the area. Be careful if you are approached. Injury may result from flying debris.
2. If someone calls out or otherwise interrupts you while working, always be sure to turn off the engine before turning around.

MAINTENANCE

1. In order to maintain your product in proper working order, perform the maintenance and checking operations described in the manual at regular intervals.
2. Always be sure to turn off the engine before performing any maintenance or checking procedures.



▲ WARNING

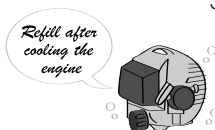
The metallic parts reach high temperatures immediately after stopping the engine.

3. When replacing the cutting attachment or any other part, or when replacing the oil or any lubricant, always be sure to **use only ZENOAH products or products which have been certified by ZENOAH for use with the ZENOAH product.**
4. In the event that any part must be replaced or any maintenance or repair work not described in this manual must be performed, please contact a representative from the store nearest ZENOAH authorized servicing dealer for assistance.
5. Do not use any accessory or attachment other than those bearing the ZENOAH mark and recommended for the unit.
6. Under no circumstances should you ever take apart the product or alter it in any way. Doing so might result in the product becoming damaged during operation or the product becoming unable to operate properly.



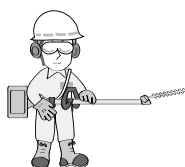
HANDLING FUEL

1. The engine of the ZENOAH product is designed to run on a mixed fuel, which contains highly flammable gasoline. Never store cans of fuel or refill the tank of the unit in any place where there is a boiler, stove, wood fire, electrical sparks, welding sparks, or any other source of heat or fire which might ignite the fuel.
2. Never smoke while operating the unit or refilling its fuel tank.
3. When refilling the tank, always turn off the engine and allow it to cool down. Take a careful look around to make sure that there are no sparks or open flames anywhere nearby before refueling.
4. Wipe spilled fuel completely using a dry rag if any fuel spillage occurs during refueling.
5. After refueling, screw the fuel cap back tightly onto the fuel tank and then carry the unit to a spot 3 m or more away from where it was refueled before turning on the engine.



TRANSPORTATION

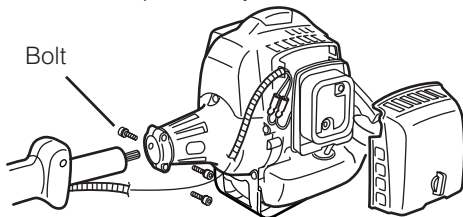
1. When hand-carrying the product, cover over the cutting part if necessary, lift up the product and carry it paying attention to the blade.
2. Never transport the product over rough roads over long distances by vehicle without removing all fuel from the fuel tank. If doing so, fuel might leak from the tank during transport.



6. Set up

MOUNTING ENGINE

1. Push the drive shaft housing toward the clutch housing and move it by hand to check that the drive shaft is engaged with the gears.
2. Insert the drive shaft housing into the clutch housing until it bottoms, and align the positioning holes on the clutch housing and the shaft tube and install the screw. When difficult to engage, twist the engine slightly.
3. Fasten the clamp securely with two screws.



⚠ WARNING

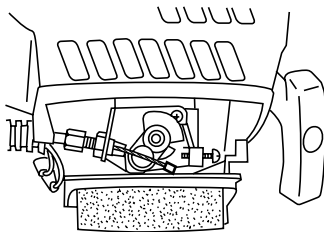
Never use any screws other than those specified by the manufacturer, or the engine can get loose, resulting in a hazardous event.

🔧 IMPORTANT

Tighten the screws gradually by turns.

CONNECTING THROTTLE WIRE

1. Remove the air cleaner cover.
2. Connect the end of the throttle wire to the joint on the top of the carburetor.

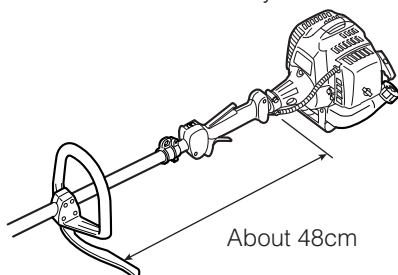


CONNECTING SWITCH WIRES

- Connect the switch wires between the engine and the main unit.

INSTALLING HANDLE

- Mount the handle to the shaft tube and clamp it at a location that is comfortable to you.

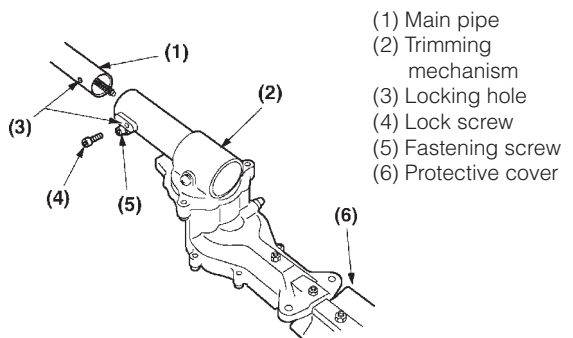


ATTACHING THE TRIMMING MECHANISM

⚠ WARNING

The blade has very sharp edges. Be sure to use protective gloves and protective cover whenever handling it.

1. Remove the cap on the end of the main pipe.
2. Remove the screw and the fastening bolt screwed into the end of the trimming mechanism.
3. Insert the end of the trimming mechanism into the main pipe.
4. Align the locking holes and screw in the lock screw to the bottom by hand, then secure it with the wrench provided. Do not tighten up the lock screw with the holes out of alignment, or the trimming mechanism can be damaged.



- (1) Main pipe
- (2) Trimming mechanism
- (3) Locking hole
- (4) Lock screw
- (5) Fastening screw
- (6) Protective cover

📖 NOTE

If the locking screw is tightened up with the holes out of alignment, the cuttercase may be damaged.

5. Fasten the cuttercase fastening screw.

BALANCE UNIT

1. Put on strap and attach unit to strap.
2. Depending on the working posture, slide clamp up or down until unit balances and the strap fits your body.

7. Fuel

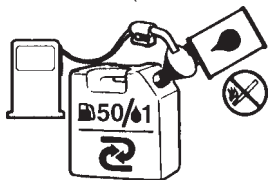
■ FUEL

▲ WARNING

- **Gasoline is very flammable. Avoid smoking or bringing any flame or sparks near fuel. Make sure to stop the engine and allow it cool before refueling the unit. Select outdoor bare ground for fueling and move at least 3 m (10 ft) away from the fueling point before starting the engine.**



- The Zenoah engines are lubricated by oil specially formulated for air-cooled 2-cycle gasoline engine use. If Zenoah oil is not available, use an anti-oxidant added quality oil expressly labeled for air-cooled 2-cycle engine use (JASO FC GRADE OIL or ISO EGC GRADE).
- Do not use BIA or TCW (2-stroke water-cooling type) mixed oil.



■ RECOMMENDED MIXING RATIO GASOLINE 50 : OIL 1

(when using ZENOAH genuine oil)

- **Exhaust emission are controlled by the fundamental engine parameters and components (eq., carburation, ignition timing and port timing) without addition of any major hardware or the introduction of an inert material during combustion.**
- These engines are certified to operate on unleaded gasoline.
- Make sure to use gasoline with a minimum octane number of 89RON (USA/Canada: 87AL).
- If you use a gasoline of a lower octane value than prescribed, there is a danger that the engine temperature may rise and an engine problem such as piston seizing may consequently occur.
- Unleaded gasoline is recommended to reduce the contamination of the air for the sake of your health and the environment.
- Poor quality gasolines or oils may damage sealing rings, fuel lines or fuel tank of the engine.

■ HOW TO MIX FUEL

ⓘ IMPORTANT

Pay attention to agitation.

1. Measure out the quantities of gasoline and oil to be mixed.
2. Put some of the gasoline into a clean, approved fuel container.

3. Pour in all of the oil and agitate well.
4. Pour in the rest of gasoline and agitate again for at least one minute. As some oils may be difficult to agitate depending on oil ingredients, sufficient agitation is necessary for the engine to last long. Be careful that, if the agitation is insufficient, there is an increased danger of early piston seizing due to abnormally lean mixture.
5. Put a clear indication on the outside of the container to avoid mixing up with gasoline or other containers.
6. Indicate the contents on outside of container for easy identification.

■ FUELING THE UNIT

1. Untwist and remove the fuel cap. Rest the cap on a dustless place.
2. Put fuel into the fuel tank to 80% of the full capacity.
3. Fasten the fuel cap securely and wipe up any fuel spillage around the unit.

▲ WARNING

1. **Select bare ground for fueling.**
2. **Move at least 10 feet (3 meters) away from the fueling point before starting the engine.**
3. **Stop the engine before refueling the unit. At that time, be sure to sufficiently agitate the mixed gasoline in the container.**

■ FOR YOUR ENGINE LIFE, AVOID:

1. **FUEL WITH NO OIL (RAW GASOLINE)** – It will cause severe damage to the internal engine parts very quickly.
2. **GASOHOL** – It can cause deterioration of rubber and/or plastic parts and disruption of engine lubrication.
3. **OIL FOR 4-CYCLE ENGINE USE** – It can cause spark plug fouling, exhaust port blocking, or piston ring sticking.
4. **Mixed fuels which have been left unused for a period of one month or more** may clog the carburetor and result in the engine failing to operate properly.
5. In the case of storing the product for a long period of time, clean the fuel tank after rendering it empty. Next, activate the engine and empty the carburetor of the composite fuel.
6. In the case of scrapping the used mixed oil container, scrap it only at an authorized repository site.

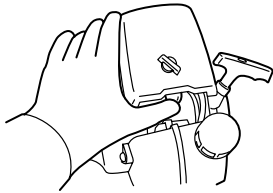
📖 NOTE

As for details of quality assurance, read the description in the section Limited Warranty carefully. Moreover, normal wear and change in product with no functional influence are not covered by the warranty. Also, be careful that, if the usage in the instruction manual is not observed as to the mixed gasoline, etc. described therein, it may not be covered by the warranty.

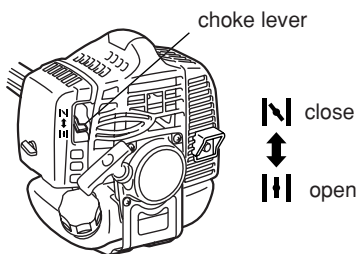
8. Operation

STARTING ENGINE

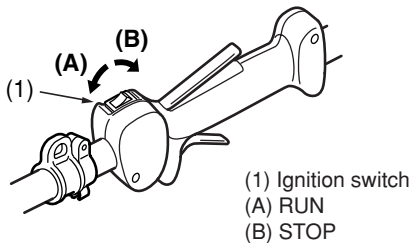
1. Feed fuel into the fuel tank and tighten the cap securely.
2. Rest the unit on a flat, firm place. Keep the cutting head off the ground and clear of surrounding objects as it will start moving upon starting of the engine.
3. Push the primer pump several times until overflow fuel flows out in the clear tube.



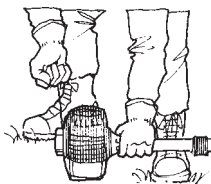
4. Move the choke lever to the closed position.



5. Set the ignition switch to the "RUN" position.



6. While holding the unit firmly, pull out the starter rope quickly until engine fires.



IMPORTANT

Avoid pulling the rope to its end or returning it by releasing the knob. Such actions can cause starter failures.

7. Move the choke lever downward to open the choke. And restart the engine.
8. Allow the engine to warm up for a several minutes before starting operation.

NOTE

1. When restarting the engine immediately after stopping it, leave the choke open.
2. Overchoking can make the engine hard to start due to excess fuel. When the engine failed to start after several attempts, open the choke and repeat pulling the rope, or remove the spark plug and dry it.

STOPPING ENGINE

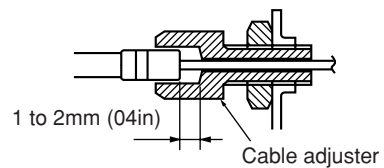
1. Release the throttle lever and run the engine for a half minute.
2. Shift the ignition switch to the "STOP" position.

IMPORTANT

Except for an emergency, avoid stopping the engine while pulling the throttle lever.

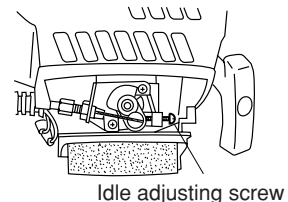
ADJUSTING THROTTLE CABLE

The normal play is 1 or 2mm when measured at the carburetor side end. Readjust with the cable adjuster as required.



ADJUSTING IDLING SPEED

1. When the engine tends stop frequently at idling mode, turn the adjusting screw clockwise.
2. When the cutting head keeps moving after releasing the trigger, turn the adjusting screw counter-clockwise.



NOTE

Warm up the engine before adjusting the idling speed.

8. Operation

⚠ WARNING

- This product is equipped with extremely sharp blades, and when used improperly these blades can be extremely dangerous, and improper handling can cause accidents which may in turn lead to serious injury or death. For this reason, you should always be careful to follow the following instructions when using your trimmer.
- Never hold the trimmer in a way in which the blades are pointed towards someone else.
- Never allow the blades to come into proximity with your body while the engine of the trimmer is in operation.
- Always be sure to turn off the engine before changing the angle of the blades, removing branches which have become stuck in the blades, or at any other time when coming into close proximity with the blades.
- Always wear work gloves made of leather or some other sturdy material when using the trimmer.
- Always place the blade cover provided with the trimmer over the blades when not in use.
- Falling branches may fall onto the face or into the eyes, resulting in injuries, scratches, and cuts, and for this reason you should always be sure to wear a helmet and face protector when using your trimmer.



📖 NOTE

- The thickness of branches which may be cut using this trimmer is limited to up to approximately 4.8mm. Never try to cut branches thicker than this, as doing so may result in damage to the trimmer.

9. Maintenance

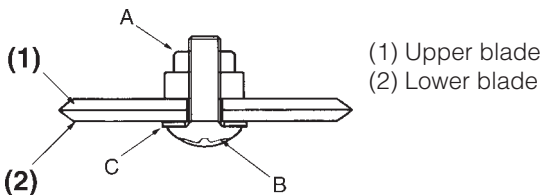
MAINTENANCE CHART

	System/components	Procedure	Before use	Every 25 hours after	Every 50 hours after	Every 100 hours after	Note
ENGINE	fuel leaks, fuel spillage	wipe out	✓				
	fuel tank, air filter, fuel filter	inspect/clean	✓	✓			replace, if necessary
	idle adjusting screw	see adjusting idling speed	✓				replace carburetor if necessary
	spark plug	clean and readjust plug gap			✓		GAP: .025 in (0.6 ~ 0.7 mm) replace, if necessary
	cylinder fins, intake air cooling vent	clean		✓			
	muffler, spark arrester, cylinder exhaust port	clean, remove piled up carbon				✓	
SHAFT	throttle lever, ignition switch	check operation	✓				
	cutting parts	replace if something's wrong	✓				
	gear case, cutter case	grease		✓			
	screws/nuts/bolts	tighten/replace	✓			✓	not adjusting screws

- **Before cleaning, inspecting, or repairing the unit, make sure that the engine has stopped and is cool.**
- **Use protective gloves whenever inspecting, removing, sharpening, and installing the blades.**

BLADES

- When refilling the tank or resting, it is often a good idea to use the time to oil the cutting blades.
 - If a gap exists between the upper and lower blades, follow the procedure below to adjust them so that they fit more closely together.
1. Loosen lock nut (A) as shown in the diagram.
 2. Tighten screw (B) fully, and then turn one-third to one-half of a rotation backward.
 3. While holding onto the screw to keep it in position, tighten the lock nut.
 4. Check to make sure that the flat washer (C) is loose enough so that it may be turned by pressing on it with a finger.



NOTE

- Screwing in the screw too tightly may make it impossible for the blades to move. Conversely, not screwing in the screw tightly enough may make the blades of the trimmer feel dull and cause leaves and branches to become caught in the blades of the trimmer.

QUICK TIP

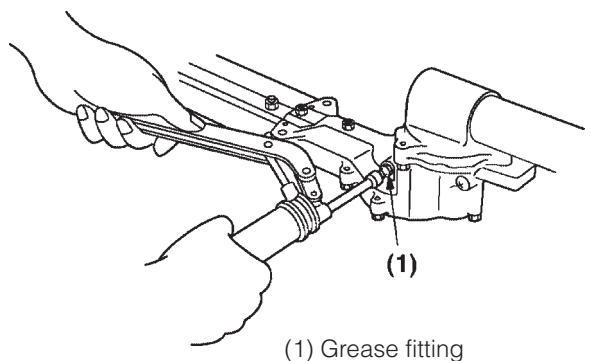
- If the blades become so worn down that it is no longer possible to eliminate the gap between them, you should contact the authorized ZENOAH servicing dealer from which you purchased your ZENOAH trimmer to have the blades resharpened or replaced.

GEAR CASE

- The reduction gears are lubricated by multipurpose, lithium-based grease in the gear case. Supply new grease every 25 hours of use or more often depending on the job condition. When adding lubricant, use a grease gun to insert lubricant into the three grease nipples located on the gear case.

TYPE OF LUBRICANT TO BE USED

Always be sure to use #2 lithium heat-resistant lubricant.



9. Maintenance

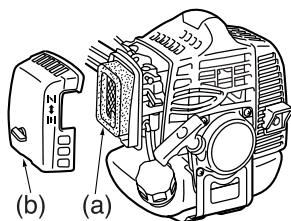
⚠ WARNING

- Make sure that the engine has stopped and is cool before performing any service to the machine. Contact with hot muffler may result in a personal injury.
- Do not modify the trimming mechanism or dismantle the engine.
- When replacing parts please use Zenoah original parts or designated parts.

■ Air cleaner

- After every 25 hours of operation, please remove the air cleaner cover and inspect the element. If it is too dirty, wash it carefully in warm water containing a neutral detergent, and return it to its original position after drying it thoroughly.
- If the element is distorted or damaged, please replace it with a new one.

- a. Element
b. Air cleaner cover

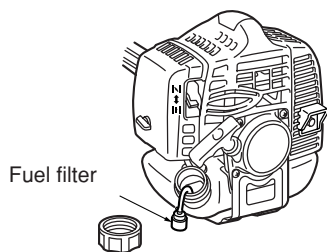


ⓘ IMPORTANT

- If the air cleaner element is blocked, the efficiency of the engine will be reduced. In addition, the engine interior will suffer abnormal wear if operated without the element or if continually operated with a distorted or damaged element fitted.

FUEL FILTER

- After every 25 hours of operation, empty the fuel tank, detach the fuel filter from the tank, and remove all dirt. If the filter is too clogged, please replace it with a new one.



ⓘ IMPORTANT

- If the fuel filter is clogged, the engine speed may be limited or speed fluctuations may occur.
- If the engine is operated without a fuel filter, dirt will accumulate in the carburetor and cause it to malfunction.

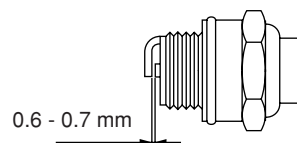
SPARK PLUG

⚠ WARNING

- Do not touch the spark plug with your bare hands immediately after operation, as there is the risk of burns due to high temperature.



- After every 50 hours of operation, detach the spark plug and remove dirt from the electrodes with a wire brush or similar.
- The correct electrode gap is 0.6 to 0.7mm.
- When replacing plugs, please use designated items.



- **REPLACEMENT PLUG IS A NGK CMR7A.**

TIGHTENING TORQUE: $9.8 \sim 13.7 \text{ N.m.}$
($100 \sim 140 \text{ kgf-cm}$)

ⓘ IMPORTANT

- If too much fuel is absorbed or poor quality oil is used, the spark plug electrodes become dirty, making the engine harder to start.
- Note that using any spark plug other than those designated may result in the engine failing to operate properly or in the engine becoming overheated and damaged.
- To install the spark plug, first turn the plug until it is finger tight, then tighten it a quarter turn more with a socket wrench.

9. Maintenance

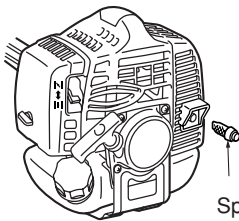
MUFFLER

▲ WARNING

- Inspect periodically, the muffler for loose fasteners, any damage or corrosion. If any sign of exhaust leakage is found, stop using the machine and have it repaired immediately.
- Note that failing to do so may result in the engine catching on fire.

SPARK ARRESTER

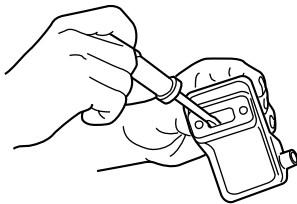
- The muffler is equipped with a spark arrester to prevent red hot carbon from flying out of the exhaust outlet. Periodically inspect and clean as necessary with a wire brush.



Spark arrester

PROCEDURES TO BE PERFORMED AFTER EVERY 100 HOURS OF USE

1. Remove the muffler, insert a screwdriver into the vent, and wipe away any carbon buildup. Wipe away any carbon buildup on the muffler exhaust vent and cylinder exhaust port at the same time.
2. Tighten all screws, bolts, and fittings.
3. Check to see if any oil or grease has worked its way in between the clutch lining and drum, and if it has wipe it away using oil-free, lead-free gasoline.



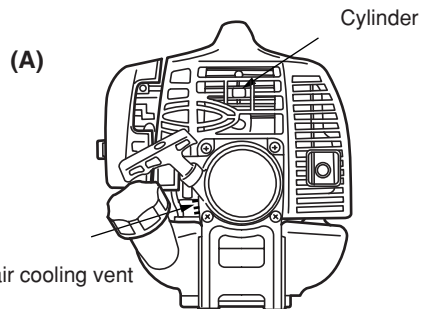
INTAKE AIR COOLING VENT

▲ WARNING

- Never touch the cylinder, muffler, or spark plugs with your bare hands immediately after stopping the engine. The engine can become very hot when in operation, and doing so could result in severe burns.
- When checking the machine to make sure that it is okay before using it, check the area around the muffler and remove any wood chips or leaves which have attached themselves to the machine. Failing to do so could cause the muffler to become overheated, and that this in turn could cause the engine to catch on fire. Always make sure that the muffler is clean and free of wood chips, leaves, and other waste before use.
- Check the intake air cooling vent and the area around the cylinder cooling fins after every 25 hours of use for blockage, and remove any waste which has attached itself to the machine. Note that it is necessary to remove the engine cover shown in (A) in order to be able to view the upper part of the cylinder.

❗ IMPORTANT

- If waste gets stuck and causes blockage around the intake air cooling vent or between the cylinder fins, it may cause the engine to overheat, and that in turn may cause mechanical failure on the part of the machine.



10. Storage

- Aged fuel is one of major causes of engine starting failure. Before storing the unit, empty the fuel tank and run the engine until it uses all the fuel left in the fuel line and the carburetor. Store the unit indoor taking necessary measures for rust prevention.
- Oil the blades.

11. Disposal

When disposing your machine, fuel or oil for the machine, be sure to allow your local regulations.

12. Troubleshooting guide

Case 1. Starting failure

CHECK	PROBABLE CAUSES	ACTION
fuel tank	→ incorrect fuel	→ drain it and use correct fuel
fuel filter	→ fuel filter is clogged	→ clean
carburetor adjustment screw	→ out of normal range	→ adjust to normal range
sparkling (no spark)	→ spark plug is fouled/wet	→ clean/dry
	→ plug gap is incorrect	→ correct (GAP: 0.6 ~ 0.7 mm)
spark plug	→ disconnected	→ retighten

Case 2. Engine starts but does not keep running/hard re-starting

CHECK	PROBABLE CAUSES	ACTION
fuel tank	→ incorrect fuel or staled fuel	→ drain it and use correct fuel
carburetor adjustment screw	→ out of normal range	→ adjust to normal range
muffler, cylinder (exhaust port)	→ carbon is built-up	→ wipe away
air cleaner	→ clogged with dust	→ wash
cylinder fin, fan cover	→ clogged with dust	→ clean

When your unit seems to need further service, please consult with our ZENOAH service shop in your area.

Limited warranty

Should any failure occur on the product under normal operating conditions within the applicable warranty period, the failed part will be replaced or repaired free of charge by a ZENOAH authorized dealer.

WARRANTY PERIOD: 1 year (6 months if used professionally, and 30 days if used for rental purpose) from the date of initial purchase.

THE PURCHASER SHALL BEAR COSTS OF TRANSPORTING THE UNIT TO AND FROM THE ZENOAH DEALER.

THE PURCHASER SHALL NOT BE CHARGED FOR DIAGNOSTIC LABOR WHICH LEADS TO THE DETERMINATION THAT A WARRANTED PART IS DEFECTIVE, IF THE DIAGNOSTIC WORK IS PERFORMED AT THE ZENOAH DEALER.

THE PURCHASER OR OWNER IS RESPONSIBLE FOR THE PERFORMANCE OF THE REQUIRED MAINTENANCE AS DEFINED BY THE MANUFACTURER IN THE OWNER/OPERATOR MANUAL.

ANY WARRANTED PART WHICH IS NOT SCHEDULED FOR REPLACEMENT AS REQUIRED MAINTENANCE, OR WHICH IS SCHEDULED ONLY FOR REGULAR INSPECTION TO THE EFFECT OF REPAIR OR "REPLACE AS NECESSARY" SHALL BE WARRANTED FOR THE WARRANTY PERIOD. ANY WARRANTED PART WHICH IS SCHEDULED FOR REPLACEMENT AS REQUIRED MAINTENANCE SHALL BE WARRANTED FOR THE PERIOD OF TIME UP TO THE FIRST SCHEDULED REPLACEMENT POINT FOR THE PART.

ANY REPLACEMENT PART THAT IS EQUIVALENT IN PERFORMANCE AND DURABILITY MAY BE USED IN NON-

WARRANTY MAINTENANCE OR REPAIRS, AND SHALL NOT REDUCE THE WARRANTY OBLIGATION OF THE COMPANY.

THE COMPANY IS LIABLE FOR DAMAGES TO OTHER ENGINE COMPONENTS CAUSED BY THE FAILURE OF A WARRANTED PART STILL UNDER WARRANTY.

THE WARRANTY DOES NOT APPLY TO THOSE UNITS WHICH HAVE BEEN DAMAGED BY NEGLIGENCE OF INSTRUCTION LISTED IN THE OWNER/OPERATOR MANUAL FOR PROPER USE AND MAINTENANCE OF THE UNITS ACCIDENT MISHANDLING, ALTERATION, ABUSE, IMPROPER LUBRICATION, USE OF ANY PARTS OR ACCESSORIES OTHER THAN THOSE SPECIFIED BY THE COMPANY, OR OTHER CAUSES BEYOND THE COMPANY'S CONTROL.

THIS WARRANTY DOES NOT COVER THOSE PARTS REPLACED BY NORMAL WEAR OR HARMLESS CHANGES IN THEIR APPEARANCE.

THERE ARE NO OTHER EXPRESS WARRANTIES.

IMPLIED WARRANTIES INCLUDING THOSE OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE **ARE LIMITED** TO TWO (2) YEARS OF HOME USE [ONE (1) YEAR FOR ANY OTHER USE] FROM THE ORIGINAL DELIVERY DATE.

LIABILITIES FOR INCIDENTAL OR CONSEQUENTIAL DAMAGE UNDER ANY AND ALL WARRANTIES ARE EXCLUDED.

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