## TOSHIBA

## Industrial Inverter <br> (For 3-phase induction motors)

## Instruction Manual

## tosvert"' VF-S11

## < Simplified manual >

| 1-phase 240 V class | 0.2 to 2.2 kW |
| :--- | :--- |
| 3-phase 240 V class | 0.4 to 15 kW |
| 3-phase 500 V class | 0.4 to 15 kW |
| 3-phase 600 V class | 0.75 to 15 kW |

NOTICE
1.Make sure that this instruction manual is delivered to the end user of the inverter unit.
2.Read this manual before installing or operating the inverter unit, and store it in a safe place for reference.


Connection

Basic VF-S11 operations

Monitoring the operation status

## Measures

 to satisfy the standardsTable of parameters and data

Specifications

Before making a service call

## I. Safety precautions

The items described in these instructions and on the inverter itself are very important so that you can use the inverter safely, prevent injury to yourself and other people around you as well as to prevent damage to property in the area. Thoroughly familiarize yourself with the symbols and indications shown below and then continue to read the manual. Make sure that you observe all warnings given.

## Explanation of markings

| Marking |  |
| :---: | :--- |
| Danger | Indicates that errors in operation may lead to death or serious injury. |
| D Warning | Indicates that errors in operation may lead to injury (*1) to people or that these errors may <br> cause damage to physical property. (*2) |

(*1) Such things as injury, burns or shock that will not require hospitalization or long periods of outpatient treatment.
(*2) Physical property damage refers to wide-ranging damage to assets and materials.

## Meanings of symbols

| Marking | Meaning of marking |
| :--- | :--- |
|  | Indicates prohibition (Don't do it). <br> What is prohibited will be described in or near the symbol in either text or picture form. |
|  | Indicates something mandatory (must be done). <br> What is mandatory will be described in or near the symbol in either text or picture form. |
|  | Indicates danger. <br> What is dangerous will be described in or near the symbol in either text or picture form. |

## $\square$ Limits in purpose

This inverter is used for controlling speeds of three-phase induction motors in general industrial use.

## ! <br> Safety precautions

The inverter cannot be used in any device that would present danger to the human body or from which malfunction or error in operation would present a direct threat to human life (nuclear power control device, aviation and space flight control device, traffic device, life support or operation system, safety device, etc.). If the inverter is to be used for any special purpose, first get in touch with the supplier.

- This product was manufactured under the strictest quality controls but if it is to be used in critical equipment, for example, equipment in which errors in malfunctioning signal output system would cause a major accident, safety devices must be installed on the equipment.
- Do not use the inverter for loads other than those of properly applied three-phase induction motors in general industrial use. (Use in other than properly applied three-phase induction motors may cause an accident.)

| ! Danger |  |
| :---: | :---: |
| Disassembly prohibited | - Never disassemble, modify or repair. <br> This can result in electric shock, fire and injury. For repairs, call your sales distributor. |
| $\bigotimes_{\text {Prohibited }}$ | - Never remove the front cover when power is on or open door if enclosed in a cabinet. The unit contains many high voltage parts and contact with them will result in electric shock. <br> - Don't stick your fingers into openings such as cable wiring hole and cooling fan covers. This can result in electric shock or other injury. <br> - Don't place or insert any kind of object into the inverter (electrical wire cuttings, rods, wires etc.). This can result in electric shock or fire. <br> - Do not allow water or any other fluid to come in contact with the inverter. This can result in electric shock or fire. |
| Mandatory | - Turn power on only after attaching the front cover or closing door if enclosed in a cabinet. If power is turned on without the front cover attached or closing door if enclosed in a cabinet, this can result in electric shock or other injury. <br> - If the inverter begins to emit smoke or an unusual odor, or unusual sounds, immediately turn power off. If the equipment is continued in operation in such a state, the result may be fire. Call your local sales agency for repairs. <br> - Always turn power off if the inverter is not used for long periods of time since there is a possibility of malfunction caused by leaks, dust and other material. If power is left on with the inverter in that state, it may result in fire. |


| A Warning |  |  |
| :---: | :---: | :---: |
| Prohibited contact | - Do not touch heat radiating fins or discharge resistors. These device are hot, and you'll get burned if you touch them. |  |
| $\underbrace{}_{\text {Prohibited }}$ | - Avoid operation in any location where there chemicals. <br> The plastic parts may be damaged to a cert possibility of the plastic covers coming off. If the chemical or solvent is anything other | rect spraying of the following solvents or other degree depending on their shape, and there is a those shown below, please contact us in advance. <br> (Table 2) Examples of unapplicable chemicals and solvents |

Transportation \& installation

| ! $)$ Danger |  |
| :---: | :---: |
| Prohibited | - Do not install or operate the inverter if it is damaged or any component is missing. <br> This can result in electric shock or fire. Please consult your local sales agency for repairs. Call your local sales agency for repairs. <br> - Do not place any inflammable objects nearby. If a flame is emitted due to malfunction, it may result in a fire. <br> - Do not install in any location where the inverter could come into contact with water or other fluids. This can result in electric shock or fire. |
| Mandatory | - Must be used in the environmental conditions prescribed in the instruction manual. <br> Use under any other conditions may result in malfunction. <br> - Mount the inverter on a metal plate. <br> The rear panel gets very hot. Do not install in an inflammable object, this can result in fire. <br> - Do not operate with the front panel cover removed. This can result in electric shock. Failure to do so can lead to risk of electric shock and can result in death or serious injury. <br> - An emergency stop device must be installed that fits with system specifications (e.g. shut off input power then engage mechanical brake). Operation cannot be stopped immediately by the inverter alone, thus risking an accident or injury. <br> - All options used must be those specified by Toshiba. <br> The use of any other option may result in an accident. |


|  |  |  |  |
| :--- | :--- | :---: | :---: |
| Prohibited | - When transporting or carrying, do not hold by the front panel covers. <br> The covers may come off and the unit will drop out resulting in injury. <br> Do not install in any area where the unit would be subject to large amounts of vibration. <br> That could result in the unit falling, resulting in injury. |  |  |
| - The main unit must be installed on a base that can bear the unit's weight. |  |  |  |
| If the unit is installed on a base that cannot withstand that weight, the unit may fall resulting in injury. |  |  |  |
| - If braking is necessary (to hold motor shaft), install a mechanical brake. |  |  |  |
| The brake on the inverter will not function as a mechanical hold, and if used for that purpose, injury |  |  |  |
| may result. |  |  |  |

## ■ Wiring

|  |  |
| :--- | :--- |
|  | - Do not connect input power to the output (motor side) terminals (U/T1,V/T2,W/T3). <br> That will destroy the inverter and may result in fire. <br> - Do not connect resistors to the DC terminals (across PA-PC or PO-PC). <br> That may cause a fire. <br> - Within ten minutes after turning off input power, do not touch wires of devices (MCCB) connected to the <br> input side of the inverter. <br> That could result in electric shock. |


| - Danger |  |
| :---: | :---: |
| Mandatory | - Electrical installation work must be done by a qualified expert. <br> Connection of input power by someone who does not have that expert knowledge may result in fire or electric shock. <br> - Connect output terminals (motor side) correctly. <br> If the phase sequence is incorrect, the motor will operate in reverse and that may result in injury. <br> - Wiring must be done after installation. <br> If wiring is done prior to installation that may result in injury or electric shock <br> - The following steps must be performed before wiring. <br> (1) Turn off all input power. <br> (2) Wait at least ten minutes and check to make sure that the charge lamp is no longer lit. <br> (3) Use a tester that can measure DC voltage (800VDC or more), and check to make sure that the voltage to the DC main circuits (across PA-PC) is 45 V or less. <br> If these steps are not properly performed, the wiring will cause electric shock. <br> - Tighten the screws on the terminal board to specified torque. <br> If the screws are not tightened to the specified torque, it may lead to fire. <br> - Check to make sure that the input power voltage is $+10 \%,-15 \%$ of the rated power voltage written on the rating label ( $\pm 10 \%$ when the load is $100 \%$ in continuous operation). If the input power voltage is not $+10 \%,-15 \%$ of the rated power voltage ( $\pm 10 \%$ when the load is $100 \%$ in continuous operation) this may result in fire. |
| Be Grounded | - Ground must be connected securely. If the ground is not securely connected, it could lead to electric shock or fire when a malfunction or current leak occurs. |

Electrical installation work must be done by a qualified expert. electric shock.

- Connect output terminals (motor side) correctly. If the phase sequence is incorrect, the motor will operate in reverse and that may result in injury.
- Wiring must be done after installation.

If wiring is done prior to installation that may result in injury or electric shock
The following steps must be performed before wiring.
input power.
2) Wait at least ten minutes and check to make sure that the charge lamp is no longer lit. voltage to the DC main circuits (across PA-PC) is 45 V or less.
If these steps are not properly performed, the wiring will cause electric shock.
If the screws are not tightened to the specified torque, it may lead to fire.
Check to make sure that the input power voltage is $+10 \%,-15 \%$ of the rated power voltage written on rating label ( $\pm 10 \%$ when the load is $100 \%$ in continuous operation). in continuous operation) this may result in fire.

If the ground is not securely connected, it could lead to electric shock or fire when a malfunction or current leak occurs.

| ( Warning |  |  |  |  |  |  |  |
| :--- | :--- | :---: | :---: | :---: | :---: | :---: | :---: |
| $\underbrace{}_{\text {Prohibited }}$ | Do not attach equipment (such as noise filters or surge absorbers) that have built-in capacitors to the <br> output (motor side) terminals. <br> That could result in a fire. |  |  |  |  |  |  |

## - Operations

| \! Danger |  |
| :---: | :---: |
| $\bigotimes_{\text {Prohibited }}$ | - Do not touch inverter terminals when electrical power is going to the inverter even if the motor is stopped. <br> Touching the inverter terminals while power is connected to it may result in electric shock. <br> - Do not touch switches when the hands are wet and do not try to clean the inverter with a damp cloth. Such practices may result in electric shock. <br> - Do not go near the motor in alarm-stop status when the retry function is selected. The motor may suddenly restart and that could result in injury. Take measures for safety, e.g. attaching a cover to the motor, against accidents when the motor unexpectedly restarts. |
|  | - Turn input power on after attaching the front cover. <br> When installed inside a cabinet and using with the front cover removed, always close the cabinet doors first and then turn power on. If the power is turned on with the front cover or the cabinet doors open, it may result in electric shock. <br> - Make sure that operation signals are off before resetting the inverter after malfunction. If the inverter is reset before turning off the operating signal, the motor may restart suddenly causing injury. |


|  | \. Warning |
| :---: | :---: |
| $\theta$ <br> Prohibited | - Observe all permissible operating ranges of motors and mechanical equipment. (Refer to the motor's instruction manual.) <br> Not observing these ranges may result in injury. |

## When sequence for restart after a momentary failure is selected (inverter)

|  |  |
| :--- | :--- |
|  | - Stand clear of motors and mechanical equipment. <br> If the motor stops due to a momentary power failure, the equipment will start suddenly after power <br> recovers. This could result in unexpected injury. <br> - Attach warnings about sudden restart after a momentary power failure on inverters, motors and <br> equipment for prevention of accidents in advance. |
| Mandatory |  |

## When retry function is selected (inverter)

| Warning |  |  |  |  |  |  |
| :---: | :--- | :---: | :---: | :---: | :---: | :---: |
| - Stand clear of motors and equipment. <br> If the motor and equipment stop when the alarm is given, selection of the retry function will restart them <br> suddenly after the specified time has elapsed. This could result in unexpected injury. <br> - Attach warnings about sudden restart in retry function on inverters, motors and equipment for <br> prevention of accidents in advance. |  |  |  |  |  |  |

## Maintenance and inspection

|  |  |  |  |  |  |  | - Do not replace parts. <br> This could be a cause of electric shock, fire and bodily injury. To replace parts, call the local sales <br> agency. |
| :--- | :--- | :---: | :---: | :---: | :---: | :---: | :---: |
| Prohibited |  |  |  |  |  |  |  |$\quad$| - The equipment must be inspected every day. |
| :--- |
| If the equipment is not inspected and maintained, errors and malfunctions may not be discovered and |
| that could result in accidents. |
| - Before inspection, perform the following steps. |
| (1) Turn off all input power to the inverter. |
| (2) Wait at least ten minutes and check to make sure that the charge lamp is no longer lit. |
| (3) Use a tester that can measure DC voltages (800VDC or more), and check to make sure that the |
| voltage to the DC main circuits (across PA-PC) is 45V or less. |
| If inspection is performed without performing these steps first, it could lead to electric shock. |

## Contents

I Safety precautions ..... 1

1. Read first. ..... 7
1.1 Check product purchase .....  7
1.2 Contents of the product ..... 9
1.3 Installation ..... 9
2. Connection ..... 10
2.1 Standard connections ..... 10
2.2 Description of terminals ..... 12
3. Operations ..... 19
3.1 Simplified operation of the VF-S11 ..... 19
3.2 How to operate the VF-S11 ..... 23
4. Basic VF-S11 operations ..... 27
4.1 Flow of status monitor mode ..... 28
4.2 How to set parameters ..... 29
5. Monitoring the operation status ..... 36
5.1 Status monitor mode ..... 36
5.2 Display of trip information ..... 40
6. Measures to satisfy the standards ..... 44
6.1 How to cope with the CE directive ..... 44
6.2 Compliance with UL Standard and CSA Standard ..... 48
7. Table of parameters and data ..... 50
7.1 User parameters ..... 50
7.2 Basic parameters ..... 50
7.3 Extended parameters ..... 53
8. Specifications ..... 70
8.1 Models and their standard specifications ..... 70
8.2 Outside dimensions and mass ..... 73
9. Before making a service call - Trip information and remedies ..... 76
9.1 Trip causes/warnings and remedies ..... 76

## 1. Read first

Thank you for your purchase of the Toshiba "TOSVERT VF-S11" industrial inverter.
This manual is a simplified version.
If you need a detailed explanation, refer to the full version of English manual (E6581158).
This is the Ver. 108 / Ver. 109 CPU version inverter.
Please be informed that CPU version will be frequently upgraded.

### 1.1 Check product purchase

Before using the product you have purchased, check to make sure that it is exactly what you ordered.


## CD-ROM E6581167

Contains the instruction manual in digital form. Some models do not come with this CD-ROM.


|  |  |  | Do not play this CD-ROM on any audio CD player to avoid hearing loss due to very loud noises or <br> damage to the CD player. |
| :--- | :--- | :---: | :---: |
| $\underbrace{}_{\text {Prohibited }}$ |  |  |  |

[System requirements]
OS: Microsoft Windows 98/NT/2000/XP
Browser: Internet Explorer 4.0 or later
CPU: Pentium 100 MHz or more
Memory: 32MB or more
DOS/V-based personal computer
[Starting the browsing program]
When you insert this CD-ROM in the CD-ROM drive, the program "index.htm" in the root directory starts automatically.
When you want to close the browsing program or if it does not start automatically, open Windows Explorer and click
"lindex.htm" under "CD-ROM drive" to display the top window.
[Software needed for browsing]
Adobe Acrobat Reader 4.0J or later
[Trade names and trademarks]

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### 1.2 Contents of the product

Explanation of the name plate label. Always shut power off first then check the ratings label of inverter held in a cabinet.


* This code represents the factory default logic setting. You can switch from one input/output logic to the other using slide switch SW1.


### 1.3 Installation

Install the inverter in a well-ventilated indoor place and mount it on a flat metal plate in portrait orientation. If you are installing more than one inverter, the separation between inverters should be at least 5 centimeters, and they should be arranged in horizontal rows. If the inverters are horizontally arranged with no space between them (side-by-side installation), peel off the ventilation seals on top of the inverter. It is necessary to decrease the current if the inverter is operated at over $50^{\circ} \mathrm{C}$.

## -Standard installation

-Side-by-side installation


The space shown in the diagram is the minimum allowable space. Because air cooled equipment has cooling fans built in on the top or bottom surfaces, make the space on top and bottom as large as possible to allow for air passage.
Note: Do not install in any location where there is high humidity or high temperatures and where there are large amounts of dust, metallic fragments and oil mist.

## 2. Connection

### 2.1 Standard connections

### 2.1.1 Standard connection diagram 1

This diagram shows a standard wiring of the main circuit.
Standard connection diagram - SINK (Negative) (common:CC)


External potentiometer (1~10k $\Omega$ )
(or input voltage signal across VIB-CC terminals: $0-10 \mathrm{~V}$ )

### 2.1.2 Standard connection diagram 2

Standard connection diagram - SOURCE (Positive) (common:P24)


### 2.2 Description of terminals

### 2.2.1 Power circuit terminals

In case of the lug connector, cover the lug connector with insulated tube, or use the insulated lug connector.

| Screw size | tightening torque |  |
| :--- | :--- | :--- |
| M3.5 screw | 0.9 Nm | $7.1 \mathrm{lb} \cdot$ in |
| M4 screw | 1.3 Nm | $10.7 \mathrm{lb} \cdot$ in |
| M5 screw | 2.5 Nm | $22.3 \mathrm{lb} \cdot$ in |
| M6 screw | 4.5 Nm | $40.1 \mathrm{lb} \cdot$ in |

Power circuit

| Terminal symbol | Terminal function |
| :---: | :---: |
| $\stackrel{1}{\underline{1}}$ | Grounding terminal for connecting inverter. There are 3 terminals in total. 2 terminals in the terminal board, 1 terminal in the cooling fin. |
| R/L1,S/L2,T/L3 | 240 V class: single-phase 200 to $240 \mathrm{~V}-50 / 60 \mathrm{~Hz}$ <br> three-phase 200 to $240 \mathrm{~V}-50 / 60 \mathrm{~Hz}$ <br> 500 V class: three-phase 380 to $500 \mathrm{~V}-50 / 60 \mathrm{~Hz}$ <br> 600 V class: three-phase 525 to $600 \mathrm{~V}-50 / 60 \mathrm{~Hz}$ <br> * Single-phase input: R/L1 and S/L2 terminals |
| U/T1,V/T2,W/T3 | Connect to a (three-phase induction) motor. |
| PA/+, PB | Connect to braking resistors. Change parameters $F 304, F 305, F 308, F 309$ if necessary. |
| PC/- | This is a negative potential terminal in the internal DC main circuit. DC common power can be input across the PA terminals (positive potential). |
| PO, PA/+ | Terminals for connecting a DC reactor (DCL: optional external device). Shorted by a short bar when shipped from the factory. Before installing DCL, remove the short bar. |

### 2.2.2 Selection of wiring materials

| Voltage class | Capacity of applicable motor (kW) | Inverter model | Wire size (See Note 4) |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | $\begin{gathered} \text { Power circuit } \\ \left(\mathrm{mm}^{2}\right)(\text { Note 1.) } \end{gathered}$ | DC reactor (optional) $\left(\mathrm{mm}^{2}\right)$ | Braking resistor/ Braking unit (optional) $\left(\mathrm{mm}^{2}\right.$ ) | $\begin{aligned} & \text { Earth cable } \\ & \left(\mathrm{mm}^{2}\right) \end{aligned}$ |
| Single-phase 240 V class | 0.2 | VFS11S-2002PL | 2.0 (2.0) | 2.0 | 2.0 | 3.5 |
|  | 0.4 | VFS11S-2004PL | 2.0 (2.0) | 2.0 | 2.0 | 3.5 |
|  | 0.75 | VFS11S-2007PL | 2.0 (2.0) | 2.0 | 2.0 | 3.5 |
|  | 1.5 | VFS11S-2015PL | 2.0 (2.0) | 2.0 | 2.0 | 3.5 |
|  | 2.2 | VFS11S-2022PL | 2.0 (2.0) | 3.5 | 2.0 | 3.5 |
| Three-phase 240 V class | 0.4 | VFS11-2004PM | 2.0 (2.0) | 1.25 | 2.0 | 3.5 |
|  | 0.55 | VFS11-2005PM | 2.0 (2.0) | 2.0 | 2.0 | 3.5 |
|  | 0.75 | VFS11-2007PM | 2.0 (2.0) | 2.0 | 2.0 | 3.5 |
|  | 1.5 | VFS11-2015PM | 2.0 (2.0) | 2.0 | 2.0 | 3.5 |
|  | 2.2 | VFS11-2022PM | 2.0 (2.0) | 2.0 | 2.0 | 3.5 |
|  | 4.0 | VFS11-2037PM | 2.0 (2.0) | 3.5 | 2.0 | 3.5 |
|  | 5.5 | VFS11-2055PM | 5.5 (2.0) | 8.0 | 2.0 | 5.5 |
|  | 7.5 | VFS11-2075PM | 8.0 (5.5) | 14 | 3.5 | 5.5 |
|  | 11 | VFS11-2110PM | 14 (8.0) | 14 | 5.5 | 8.0 |
|  | 15 | VFS11-2150PM | 22 (14) | 22 | 14 | 8.0 |


| Voltage class | Capacity of applicable motor (kW) | Inverter model | Wire size (See Note 4) |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | Power circuit ( $\mathrm{mm}^{2}$ ) (Note 1.) | DC reactor (optional) ( $\mathrm{mm}^{2}$ ) | Braking resistor/ <br> Braking unit (optional) $\left(\mathrm{mm}^{2}\right.$ ) | Earth cable ( $\mathrm{mm}^{2}$ ) |
| Three-phase 500 V class | 0.4 | VFS11-4004PL | 2.0 (2.0) | 2.0 | 2.0 | 3.5 |
|  | 0.75 | VFS11-4007PL | 2.0 (2.0) | 2.0 | 2.0 | 3.5 |
|  | 1.5 | VFS11-4015PL | 2.0 (2.0) | 2.0 | 2.0 | 3.5 |
|  | 2.2 | VFS11-4022PL | 2.0 (2.0) | 2.0 | 2.0 | 3.5 |
|  | 4.0 | VFS11-4037PL | 2.0 (2.0) | 2.0 | 2.0 | 3.5 |
|  | 5.5 | VFS11-4055PL | 2.0 (2.0) | 3.5 | 2.0 | 3.5 |
|  | 7.5 | VFS11-4075PL | 3.5 (2.0) | 5.5 | 2.0 | 3.5 |
|  | 11 | VFS11-4110PL | 5.5 (2.0) | 8.0 | 2.0 | 5.5 |
|  | 15 | VFS11-4150PL | 8.0 (5.5) | 14 | 3.5 | 5.5 |
| Three-phase 600 V class | 0.75 | VFS11-6007P | 2.0 | 2.0 | 2.0 | 3.5 |
|  | 1.5 | VFS11-6015P | 2.0 | 2.0 | 2.0 | 3.5 |
|  | 2.2 | VFS11-6022P | 2.0 | 2.0 | 2.0 | 3.5 |
|  | 4.0 | VFS11-6037P | 2.0 | 2.0 | 2.0 | 3.5 |
|  | 5.5 | VFS11-6055P | 2.0 | 2.0 | 2.0 | 3.5 |
|  | 7.5 | VFS11-6075P | 2.0 | 2.0 | 2.0 | 3.5 |
|  | 11 | VFS11-6110P | 3.5 | 3.5 | 2.0 | 3.5 |
|  | 15 | VFS11-6150P | 5.5 | 5.5 | 2.0 | 5.5 |

Note 1: Sizes of the wires connected to the input terminals R/L1, S/L2 and T/L3 and the output terminals U/T1, $\mathrm{V} / \mathrm{T} 2$ and $\mathrm{W} / T 3$ when the length of each wire does not exceed 30 m .
The numeric values in parentheses refer to the sizes of wires to be used when a DC reactor is connected.
Note 2: For the control circuit, use shielded wires $0.75 \mathrm{~mm}^{2}$ or more in diameter.
Note 3: For grounding, use a cable with a size equal to or larger than the above.
Note 4: The wire sizes specified in the above table apply to HIV wires (cupper wires shielded with an insulator with a maximum allowable temperature of $75^{\circ} \mathrm{C}$ ) used at an ambient temperature of $50^{\circ} \mathrm{C}$ or less.
Note 5: If there is a need to bring the inverter into UL compliance, use wires specified in Chapter 6.

### 2.2.3 Control circuit terminals

The control circuit terminal board is common to all equipment.



Control circuit terminals

| Terminal symbol | Input/output |  | Function | Electrical specifications | Inverter internal circuits |
| :---: | :---: | :---: | :---: | :---: | :---: |
| F | Input |  | Shorting across F-CC causes forward rotation; open causes slowdown and stop. (When ST is always ON) | No voltage contact input $24 \mathrm{Vdc}-5 \mathrm{~mA}$ or less <br> *Sink/Source/PLC selectable using SW1 | Factory default setting WN, AN type : SINK side WP type : SOURCE side |
| R | Input |  | Shorting across R-CC causes reverse rotation; open causes slowdown and stop. (When ST is always ON) |  |  |
| RES | Input |  | This inverter protective function is disabled if RES are CC is connected. Shorting RES and CC has no effect when the inverter is in a normal condition. |  |  |
| S1 | Input |  | Shorting across S1-CC causes preset speed operation. |  |  |
| S2 | Input |  | Shorting across S2-CC causes preset speed operation. |  |  |
| S3 | Input |  | Shorting across S3-CC causes preset speed operation. |  |  |
| PLC | Input (common) |  | rnal 24Vdc power input en the source logic is used, a common inal is connected. | 24VDC (Insulation resistance: DC50V) |  |
| CC | Common to Input/output |  | ol circuit's equipotential terminal (3 nals) |  |  |
| PP | Output |  | g power supply output | 10 Vdc (permissible load current: 10 mA ) |  |
| VIA | Input |  | tifunction programmable analog input. ory default setting: $0 \sim 10 \mathrm{Vdc}$ and $0 \mathrm{~Hz}(0 \sim 50 \mathrm{~Hz})$ frequency input. function can be changed to madc ( $0 \sim 20 \mathrm{~mA}$ ) current input by ing the dip switch to the I position. <br> changing parameter setting, this minal can also be used as a lifunction programmable contact input inal. When using the sink logic, be to insert a resistor between P24-VIA $\mathrm{k} \Omega-1 / 2 \mathrm{~W}$ ). Also move the VIA dip ch to the V position. | 10 Vdc (internal impedance: $30 \mathrm{k} \Omega$ ) $4-20 \mathrm{~mA}$ (intemal impedance: $250 \Omega$ ) |  |


| Terminal symbol | Input/output | Function | Electrical specifications | Inverter internal circuits |
| :---: | :---: | :---: | :---: | :---: |
| VIB | Input | Multifunction programmable analog input. Standard default setting: 0~10Vdc input and $0 \sim 60 \mathrm{~Hz}(0 \sim 50 \mathrm{~Hz})$ frequency <br> By changing parameter setting, this terminal can also be used as a multifunction programmable contact input terminal. When using the sink logic, be sure to insert a resistor between P24 and VIB. ( $4.7 \mathrm{k} \Omega-1 / 2 \mathrm{~W}$ ) | $\begin{gathered} 10 \mathrm{Vdc} \\ \text { (internal } \\ \text { impedance: } 30 \mathrm{k} \Omega \text { ) } \end{gathered}$ |  |
| FM | Output | Multifunction programmable analog output. Standard default setting: output frequency. <br> The function can be changed to $0-20 \mathrm{mAdc}$ ( $4-20 \mathrm{~mA}$ ) current output by flipping the FM slide switch to the I position. | 1mAdc full-scale ammeter or 7.5 Vdc ( 10 Vdc )1mA fullscale voltmeter <br> $0-20 \mathrm{~mA}(4-20 \mathrm{~mA})$ DC ammeter <br> Permissible load resistance: $750 \Omega$ or less |  |
| P24 | Output | 24 Vdc power output | $24 \mathrm{Vdc}-100 \mathrm{~mA}$ |  |
| $\begin{aligned} & \text { OUT } \\ & \text { NO } \end{aligned}$ | Output | Multifunction programmable open collector output. Standard default settings detect and output speed reach signal output frequencies. <br> Multifunction output terminals to which two different functions can be assigned. <br> The NO terminal is an isoelectric output terminal. It is insulated from the CC terminal. <br> By changing parameter settings, these terminals can also be used as multifunction programmable pulse train output terminals. | Open collector output $24 \mathrm{Vdc}-50 \mathrm{~mA}$ <br> To output pulse trains, a current of 10 mA or more needs to be passed. <br> Pulse frequency range: $38 \sim 1600 \mathrm{~Hz}$ |  |
| $\begin{aligned} & \text { FLA } \\ & \text { FLB } \\ & \text { FLC } \end{aligned}$ | Output | Multifunction programmable relay contact output. <br> Detects the operation of the inverter's protection function. <br> Contact across FLA-FLC is closed and FLBFLC is opened during protection function operation. | $\begin{aligned} & 250 \mathrm{Vac}-1 \mathrm{~A} \\ & (\cos \phi=1) \\ & \text { : at resistance load } \\ & 30 \mathrm{Vdc}-0.5 \mathrm{~A} \\ & 250 \mathrm{Vac}-0.5 \mathrm{~A} \\ & (\cos \phi=0.4) \end{aligned}$ |  |

[^0]| Terminal <br> symbol | Input/output | Function | Electrical <br> specifications | Inverter internal circuits |
| :--- | :--- | :--- | :--- | :--- |
| RY | Output | Multifunction programmable relay contact <br> output. <br> SCtandard default settings detect and <br> output low-speed signal output <br> frequencies. <br> Multifunction output terminals to which two <br> different functions can be assigned. | $250 \mathrm{Vac}-1 \mathrm{~A}$ <br> $(\cos \phi=1)$ <br> at resistance load <br> $30 \mathrm{Vdc}-0.5 \mathrm{~A}$ <br> $250 \mathrm{Vac}-0.5 \mathrm{~A}$ <br> $(\cos \phi=0.4)$ |  |

■ SINK (Negative) logic/SOURCE (Positive) logic (When the inverter's internal power supply is used)
Current flowing out turns control input terminals on. These are called sink logic terminals. (Type: -AN/-WN). The general used method in Europe is source logic in which current flowing into the input terminal turns it on (Typ: -WP).
Sink logic is sometimes referred to as negative logic, and source logic is referred to as positive logic.
Each logic is supplied with electricity from either the inverter's internal power supply or an external power supply, and its connections vary depending on the power supply used.
<Examples of connections when the inverter's internal power supply is used>


- SINK (Negative) logic/SOURCE (Positive) logic (When an external power supply is used)
The PLC terminal is used to connect to an external power supply or to insulate a terminal from other input or output terminals. As for input terminals, turn the SW1 slide switch to the PLC position.
<Examples of connections when an external power supply is used>

- Selecting the functions of the VIA and VIB terminals between analog input and contact input
The functions of the VIA and VIB terminals can be selected between analog input and contact input by changing parameter settings ( $F$; 亿9). (Factory default setting: Analog input)
When using these terminals as contact input terminals in a sink logic circuit, be sure to insert a resistor between the P24 and VIA terminals or between the P24 and VIB terminals. (Recommended resistance: $4.7 \mathrm{~K} \Omega-1 / 2 \mathrm{~W}$ )
When using the VIA terminal as a contact input terminal, be sure to turn the VIA switch to the V position. If no resistor is inserted or the VIA slide switch is not turned to the $V$ position, contact input will be left always ON, which is very dangerous.
Switch between analog input and contact input before connecting the terminals to the control circuit terminals. Otherwise the inverter or devices connected to it may be damaged.


## Logic switching/Voltage-current output switching (slide switch)

(1) Logic switching

Use SW1 to switch between logics.
Switch between logics before wiring to the inverter and without supplying power. If switching between sink, source and PLC is done when power is turned on after switching or when the inverter is supplied with power, the inverter might become damaged. Confirm it before supplying power.
(2) Voltage-current output switching

Use the FM switch to switch between voltage output and current output.
Switch the FM terminal's voltage-current output before wiring to inverter or without supplying power.


Factory default settings of slide switches SW1 : SINK (Negative) side (WN, AN type) SOURCE (Positive) side (WP type)
FM : V side
VIA : V side

## 3. Operations

### 3.1 Simplified Operation of the VF-S11

The procedures for setting operation frequency and the methods of operation can be selected from the following.

| Start / Stop | (1) Start and stop using the operation panel keys <br> (2) Run and stop from the operation panel |
| :---: | :---: |
| Setting the frequency | (1) Setting using the potentiometer on the inverter main unit <br> (2) Setting using the operation panel |
|  | (3) Setting using external signals to the terminal board (0-10Vdc, 4-20mAdc) |

### 3.1.1 How to start and stop

| [Example of a $[70 d$ setting procedure] |
| :--- |
| Key operated |


Use the RUN and (STOP keys on the operation panel to start and stop the motor. RUN: Motor starts. (STOP: Motor stops.

* To switch between forward run and reverse run from the control panel, the parameter $F_{\text {r }}$ r (forward/reverse run selection) needs to be set to $こ$ or $\mathcal{3}$.
(2) RUN/STOP by means of an external signal to the terminal board ( Sink (Negative) logic
Use external signals to the inverter terminal board to start and stop the motor.

Short


Open
 and $\qquad$ CC terminals: slow down and stop
(3) Coast stop

The standard default setting is for slowdown stop. To make a coast stop, assign a "1(ST)" terminal function to an idle terminal using the programmable terminal function.
Change to $F ;: \bar{S}=\boldsymbol{\Omega}$.
For coast stop, open the ST-CC when stopping the motor in the state described at left.The monitor on the inverter at this time will display of $F F$.


## 3．1．2 How to set the frequency

［Example of a F $\boldsymbol{F} \boldsymbol{A} \square$ setting procedure］

| Key operated | LED display | Operation |
| :---: | :---: | :---: |
|  | 0.0 | Displays the operation frequency（operation stopped）． （When standard monitor display selection $F 7$ in＝ 0 ［Operation frequency］） |
| MODE | 吅 | Displays the first basic parameter［History（RUH）］． |
| （4） | F\％吕 | Press either the $\triangle$ key or $\nabla$ key to select＂Fת日＂ |
| （ENT） | 0 | Press ENTER key to display the parameter setting．（Default setting：$\overline{\mathbf{Z}}$ ）． |
| （4） | 3 | Change the parameter to $\exists$（Operation panel）by pressing the $\Delta$ key． |
| （ENT） | $3 \Leftrightarrow F \Pi$ 可 | Press the ENTER key to save the changed parameter．F \％ 0 d and the parameter set value are displayed alternately． |

＊Pressing the MODE key twice returns the display to standard monitor mode（displaying operation frequency）．
（1）Setting the frequency using the potentiometer on the inverter main unit

Set the frequency with the notches on the potentiometer．


Move clockwise for the higher frequencies．

The potentiometer has hysteresis．So the set value may slightly change when the inverter is turned off，and then turned back on．

Set the frequency with the operation panel．．


Moves the frequency up


Moves the frequency down
Example of operating a run from the panel

| Key operated | LED display | Operation |
| :---: | :---: | :---: |
|  | 8.8 | Displays the operation frequency． <br> （When standard monitor display selection $F 7$ in＝ frequency］） |
| （A） | 50.0 | Set the operation frequency． |
| （ENT） |  | Press the ENT key to save the operation frequency．FI and the frequency are displayed alternately． |
| （®） | 50.0 | Pressing the $\Delta$ key or the $\nabla$ key will change the operation frequency even during operation． |

(3) Setting the frequency using the operation panel $\left(F \pi \square \sigma^{\prime}=\{\right.$ or $\Xi)$

Frequency setting

1) Setting the frequency using external potentiometer

\# Potentiometer
Setting frequency using the potentiometer $(1-10 \mathrm{k} \Omega, 1 / 4 \mathrm{~W})$


* The input terminal VIA can be used in the same way. $\boldsymbol{\cap} \boldsymbol{O} \delta=1$ : VIA effective, $\sigma \cap \Omega=\Omega$ : VIB effective

2) Setting the frequency using input voltage (0~10V)


* The input terminal VIB can be used in the same way. $F \cap \mathcal{O}^{\prime}=i$ : VIA effective, $F \cap \Omega d_{=2}$ : VIB effective
Note: Be sure to turn the VIA slide switch to the $V$ (voltage) position.

3) Setting the frequency using current input ( $4 \sim 20 \mathrm{~mA}$ )


* Setting of parameters also allow 0-20mAdc.

Note: Be sure to turn the VIA slide switch to the I (current) position.

### 3.2 How to operate the VF-S11

Overview of how to operate the inverter with simple examples.
Ex. 1 Setting the operation frequency using built-in potentiometer and running and stopping using the operation panel.
(1) Wiring


Parameter setting (default setting)

| Title |  | Function |
| :---: | :--- | :--- |
| Fח日 | Command mode selection | 1 |
| Fח日 | Frequency setting mode selection 1 | 0 |

(3) Operation

Run/stop: Press the RUN and STOP keys on the panel.
Frequency setting: Set adjusting position of notches on the potentiometer.

* 600 V models have no noise filter inside.


## Ex. 2

Setting the operation frequency using the operation panel and running and stopping using the operation panel.
(1) Wiring

(2)

| Title | Function | Programmed value |
| :---: | :---: | :---: |
| [70d | Command mode selection | 1 |
| F\%日品 | Frequency setting mode selection 1 | 3 |

(3) Operation

Run/stop: Press the RUN and sTOR keys on the panel.
Frequency setting: Set with the keys on the operation panel.
To store the set frequencies in memory, press the ENT key.
$F[$ and the set frequency will flash on and off alternately.

[^1]
## Ex． 3 <br> Setting the operation frequency using built－in potentiometer and

 running and stopping using external signals．（1）Wiring

（2）Parameter setting

| Title | Function | Programmed value |
| :---: | :--- | :--- |
| 上月号 | Command mode selection | 0 |
| Fח日 | Frequency setting mode selection | 0 |

（3）Operation
Run／stop：ON／OFF input to F－CC，R－CC．（Set SW1 to Sink logic）
Frequency setting：Set adjusting position of notches on the potentiometer．

[^2]Operation frequency setting, running and stopping using external

## Ex. 4

 signals.(1) Wiring

(2)

(3) Operation

Run/stop: ON/OFF input to F-CC, R-CC. (Set SW1 to Sink logic)
Frequency setting: VIA and VIB: 0-10Vdc (External potentiometer)
VIA: Input 4-20mAdc.
Note) Use the VIA slide switch to switch between voltage and current to the VIA terminal.
Voltage input: V side
Current input: I side

* 600 V models have no noise filter inside.


## 4. Basic VE-S11 operations

The VF-S11 has the following four monitor modes.
Standard monitor mode
: The standard inverter mode. This mode is enabled when inverter power goes on.

This mode is for monitoring the output frequency and setting the frequency designated value. In it is also displayed information about status alarms during running and trips.

- Setting frequency designated values $\Rightarrow$ see 3.1.2
- Status alarm

If there is an error in the inverter, the alarm signal and the frequency will flash alternately in the LED display.
[:- When a current flows at or higher than the overcurrent stall level.
$P$ : When a voltage is generated at or higher than the over voltage stall level.
L: When a load reaches $50 \%$ or higher of the overload trip value.
$\mathrm{H}: \quad$ When the temperature reaches the overheating protection alarm level.

## Setting monitor mode

: The mode for setting inverter parameters.
How to set parameters $\Rightarrow$ see 4.2

## Status monitor mode

## : The mode for monitoring all inverter status.

Allows monitoring of set frequencies, output current/voltage and terminal information.

For more on how to use the monitor $\Rightarrow$ see 5.1
Pressing the key MODE will move the inverter through each of the modes.


Panel jog mode
This mode allows you to jog the motor by controlling the operation from the operation panel.
This mode is hidden by default.
To use the panel jog mode, set the parameter $\mathcal{F} \mathcal{G} 己$ to $i$.

### 4.1 Flow of status monitor mode

Flow of monitor as following


### 4.2 How to set parameters

The standard default parameters are programmed before the unit is shipped from the factory. Parameters can be divided into 4 major categories. Select the parameter to be changed or to be searched and retrieved.

Basic parameters

## Extended parameters

User parameters
(automatic edit function)

History parameter

The basic parameters that must be programmed before the first use. (See 4.2.1)
: The parameters for detailed and special setting. (See 4.2.2)
: Indicates parameters that are different from the standard default setting parameters. Use them to check after setting and to change setting. (Parameter title: © [1.-.í). (See 4.2.3)
: This parameter has the function of displaying, in reverse chronological order, the five parameters that were changed last. This function comes in very handy when you adjust the inverter repeatedly using the same parameter. (Parameter name: Rurit). (See 4.2.4)

[^3]
### 4.2.1 How to set the basic parameters

All of the basic parameters can be set by the same step procedures.
[Steps in key entry for basic parameters]


* Parameters were factory-set by default before shipment.
* Select the parameter to be changed from "Table of parameters".
* If there is something that you do not understand during the operation, press the MODE key to return to the 0.0 .10 indication.
* See 7.2 for basic parameters.

Steps in setting are as follows (example of changing the maximum frequency from 80 Hz to 60 Hz ).

| Key operated | LED display | Operation |
| :---: | :---: | :---: |
|  | 8.8 | Displays the operation frequency (operation stopped). (When standard monitor display selection $F \overline{7} \boldsymbol{i}=\overline{1}$ [Operation frequencyl) |
| MODE | 日发 | The first basic parameter "Rith" (history function) is displayed. |
| (-) | FH | Press either the $\Delta$ or $\nabla$ key to select " $\boldsymbol{F} \boldsymbol{H}$ ". |
| (ENT) | 80.0 | Pressing the ENTER key reads the maximum frequency. |
| (A) | 50.8 | Press the $\triangle$ key to change the maximum frequency to 60 Hz . |
| (ENT) |  | Press the ENT key to save the maximum frequency. $F \mathbf{H}$ and the frequency are displayed alternately. |
| After this, | $\rightarrow$ Displays the programmed parameter. | MODE$\rightarrow$ Switches to the <br> display in the <br> status monitor <br> mode. |

### 4.2.2 How to set extended parameters

The VF-S11 has extended parameters to allow you to make full use of its functions.
All extended parameters are expressed with $F$ and three digits.


Press the MODE key once and use the $\boldsymbol{\Delta} \boldsymbol{\nabla}$ key to select $F-$ - from the basic parameters.

Press the $\boldsymbol{\Delta}$ key or the $\boldsymbol{\nabla}$ key to change the set value. Pressing the ENTER key allows the reading of parameter setting.


- Example of parameter setting

Steps in setting are as follows
(Example of changing the dynamic braking selection $\sqrt[5]{504} 4$ from 0 to 1.)

| Key operated | LED display | Operation |
| :---: | :---: | :---: |
|  | 0.0 | Displays the operation frequency (operation stopped). (When standard monitor display selection $F \overline{7}$ i $\bar{\Omega}=\overline{0}$ [Operation frequency]) |
| MODE | 9いH | The first basic parameter "RUH" (history function) is displayed. |
| (A) | $F \cdots$ | Press either the $\Delta$ or the $\nabla$ to change to the parameter group $F \cdot-$. |
| (ENT | $F 100$ | Press the ENTER key to display the first extended parameter F 100. |
| (A) | $F 304$ | Press the $\Delta$ key to change to the dynamic braking selection F 504 . |
| (ENT) | 0 | Pressing the ENTER key allows the reading of parameter setting. |
|  | i | Press the $\triangle$ key to change the dynamic braking selection from $\bar{O}$ to $i$. |
| (ENT) | $1 \Leftrightarrow 5304$ | Pressing the ENTER key alternately flashes on and off the parameter and changed value and allows the save of those values. |

If there is anything you do not understand during this operation, press the MODE key several times to start over from the step of $\overline{A L H}$ display.

For details on the function of each parameter, refer to the full version of English manual (E6581158).

### 4.2.3 Search and resetting of changed parameters (Er-i.i i

Automatically searches for only those parameters that are programmed with values different from the standard default setting and displays them in the user parameter group ir.i. Parameter setting can also be changed within this group.

Notes on operation

- If you reset a parameter to its factory default, the parameter will no longer appear in $\bar{L} \mathrm{r}$ r.id.
- $F \pi, F 470-F 473$ are not appeared, if the value of these parameters are changed.
- How to search and reprogram parameters

The operations of search and resetting of parameters are as follows.

| Key operated | LED display | Operation |
| :---: | :---: | :---: |
|  | 8.3 | Displays the operation frequency (operation stopped). (When standard monitor display selection $F 7$ i $\overline{1}=\overline{1}$ [Operation frequency]) |
| (MOD) | RuH | The first basic parameter "Rifir' (history function) is displayed. |
| (®) | Er.i |  |

Key operated

If there is anything you do not understand during this operation, press the MODE key several times to start over from the step of $\mathrm{Fi} \mathrm{i} \boldsymbol{i} \mathrm{H}$ display.

### 4.2.4 Searching for a history of changes, using the history function $(\boldsymbol{B}: 1 ;-1)$

History function ( ALH LH ):
Automatically searches for 5 latest parameters that are programmed with values different from the standard default setting and displays them in the FiH H . Parameter setting can also be changed within this group Al BH .

## Notes on operation

- If no history information is stored, this parameter is skipped and the next parameter " $R \dot{G} \dot{\prime} \dot{\prime}$ " is displayed.
- $H E R d$ and $E \cap d$ are added respectively to the first and last parameters in a history of changes.

How to use the history function

| Key operated | LED display | Operation |
| :---: | :---: | :---: |
|  | 8.0 | Displays the operation frequency（operation stopped）． （When standard monitor display selection $F 7$ i $\overline{1}=\overline{1}$［Operation frequency］） |
| MODE | R心H |  |
| （ENT） | BLE | The parameter that was set or changed last is displayed． |
| （ENT | 8.8 | Press the ENTER key to display the set value． |
| （4） | 5.0 | Press the $\triangle$ key and $\nabla$ key to change set value． |
| （ENT | $5.0 \Leftrightarrow R L 5$ | Press the ENTER key to save the changed value．The parameter name and the programmed value will flash on and off alternately． |
| （4）$\triangle$ ） | ＊＊＊＊ | Use the same steps as those given above to display parameters that you want to search for or change setting with the $\Delta$ key and $\nabla$ key． |
| （A）$\nabla$ | HERd <br> （ $E$ のd） | HERd：First historic record $E n d:$ Last historic record |
| （MODE <br> MODE <br> （MODE） |  | Press the MODE key to return to the parameter setting mode ＂R号品．＂ <br> After that you can press the MODE key to return to the status monitor mode or the standard monitor mode（display of operation frequency）． |

Note）Parameter $F 700$（Prohibition of change of parameter settings）is not displaied in this＂月号H＂．

## 4．2．5 Parameters that cannot be changed while running

For safety reasons，the following parameters have been set up so that they cannot be reprogrammed while

［Basic parameters］

［Extended parameters］

 F5こ5，F5こ7，F569，F9 10～F9 12

The setting of any parameter other than the above can be changed even during operation．
Keep in mind，however，that when the parameter $F 700$（prohibition of change of parameter settings）is set to i （prohibited），no parameters can be set or changed．


## 4．2．6 Returning all parameters to standard default setting

Setting the standard default setting parameter $\llcorner\unlhd \square=3$ ，all parameters can be returned to the those factory default settings．
Note：For more details on the standard default setting parameter $\mathfrak{s}^{\circ} \boldsymbol{\square}$ ，see 5．6．

## Notes on operation

－We recommend that before this operation you write down on paper the values of those parameters， because when setting $\llcorner\unlhd P=3$ ，all parameters with changed values will be returned to standard factory default setting．
 factory default settings．

Steps for returning all parameters to standard default setting

| Key operated | LED display | Operation |
| :---: | :---: | :---: |
|  | 0.0 | Displays the operation frequency（perform during operation stopped）． |
| （MODE | RUH | The first basic parameter＂Rith＂（history function）is displayed． |
| （A） | ヒリア | Press the $\triangle$ key or the $\nabla$ key to change to $\llcorner\unlhd P$ ． |
| （ENT | 30 | Pressing the ENTER key displays the programmed parameters． <br>  on the left．） |
| （A） | 33 | Press the $\Delta$ key or the $\nabla$ key to change the set value． To return to standard factory default setting，change to＂$\Im$＂． |
| （ENT | 隹优 | Pressing the ENTER key displays＂in $\mathfrak{i t}$＂while returning all parameters to factory default setting． |
|  | 8.8 | The monitor returns to the display of setup parameters． |

If there is anything you do not understand during this operation，press the moDe several times to start over from the step of Ridit display．

## 4．2．7 How to save／load the user setting parameters

The current settings of all parameters can be stored（saved）in memory at a time by setting the standard setting mode selection parameter $t \exists \mathcal{y}$ to $\overline{7}$ ．Also，all parameter settings stored in memory can be restored （loaded）by setting parameter $\varepsilon \unlhd \rho$ to $g$ ．This means that you can use this parameter（ $\varepsilon \unlhd \square=7$ and $\Omega$ ）as the parameter for your own initial settings（default settings）．

## 5. Monitoring the operation status

Refer to 4.1 about flow of monitor.

### 5.1 Status monitor mode

### 5.1.1 Status monitor under normal conditions

In this mode, you can monitor the operation status of the inverter.
To display the operation status during normal operation:
Press the MODE key twice.
Setting procedure (eg. operation at 60 Hz )

| Item displayed | Key operated | $\begin{gathered} \hline \text { LED } \\ \text { display } \end{gathered}$ | Communic ation No. | Description |
| :---: | :---: | :---: | :---: | :---: |
|  |  | $50 . .0$ |  | The operation frequency is displayed (Operation at 60 Hz ). (When standard monitor display selection $F 7$ i 0 is set at 0 [operation frequency]) |
| Parameter setting mode | $\mathrm{MODE}$ | RUH |  | The first basic parameter " $\mathrm{F} \mathrm{L} \mathrm{L} H$ " (history function) is displayed. |
| Direction of rotation | $\mathrm{MODE}$ | $F, F$ | FE01 | The direction of rotation is displayed. ( $F,-F$ : forward run, $F r-r$ : reverse run) |
| Operation frequency command | (A) | F50.0 | FE02 | The operation frequency command value (Hz/free unit) is displayed. |
| Load current | (A) | [80 | FE03 | The inverter output current (load current) (\%/A) is displayed. |
| Input voltage | (1) | 3108 | FE04 | The inverter input (DC) voltage (\%/V) is displayed. |
| Output voltage | (4) | P 100 | FE05 | The inverter output voltage (\%/V) is displayed. |
| Torque | (4) | 950 | FE18 | The torque (\%) is displayed. |
| Torque current | (1) | - 90 | FE20 | The torque current (\%/A) is displayed. |
| Inverter load factor | (4) | 170 | FE27 | The inverter load factor (\%) is displayed. |
| PBR cumulative load factor | (-) | - 50 | FE25 | The cumulative load factor of the braking resistor (\%) is displayed. |
| Input power | (4) | ค 80 | FE29 | The inverter input power (kW) is displayed. |
| Output power | (4) | H 75 | FE30 | The inverter output power (kW) is displayed. |
| Operation frequency | (1) | 050.8 | FD00 | The operation frequency ( $\mathrm{Hz} /$ free unit) is displayed. |

[^4]

| Note 7 | (Continued) |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  | Item displayed | Key operated | $\begin{gathered} \text { LED } \\ \text { display } \\ \hline \end{gathered}$ | Communic ation No. | Description |
|  | Past trip 4 | (4) | ПEr, $\Leftrightarrow 4$ | FE13 | Past trip 4 (displayed alternately) |
| Note 8 | Pa |  |  |  | The ON/OFF status of each of the cooling fan, circuit board capacitor, main circuit capacitor of parts replacement alarm or cumulative operation time are displayed in bits. <br> ON: ; <br> OFF: |
|  |  |  |  |  |  |
| Note 9 | Cumulative operation time | (4) | 18. 18 | FE14 | The cumulative operation time is displayed. ( $0.01=1$ hour, $1.00=100$ hours) |
|  | Default display mode | NODE | 50.0 |  | The operation frequency is displayed (Operation at 60 Hz ). |

### 5.1.2 Display of detailed information on a past trip

Details on a past trip (of trips 1 to 4) can be displayed, as shown in the table below, by pressing the ENT key when the trip record is selected in the status monitor mode.
Unlike the "Display of detailed trip information at the occurrence of a trip" in 5.2.2, details on a past trip can be displayed, even after the inverter is turned off or reset.

| Note 11 | Item displayed | Key operated | LED display | Description |
| :---: | :---: | :---: | :---: | :---: |
|  | Past trip 1 |  | OLi $\Leftrightarrow 1$ | Past trip 1 (displayed alternately) |
|  | Continuous trips | (ENT) | 12 | The number of time the same trip occurred in succession is displayed. (Unit: times) |
| Note 1 | Operation frequency | (4) | 050.0 | The operation frequency when the trip occurred is displayed. |
|  | Direction of rotation | (1) | $F, F$ | The direction of rotation when the trip occurred is displayed. ( $F_{r},-F$ : Forward run, $F_{r}-\boldsymbol{r}$ : Reverse run) |
|  | Operation frequency command | (4) | F80.0 | The operation command value when the trip occurred is displayed. |
| Note 2 | Load current | (4) | [150 | The inverter output current when the trip occurred is displayed. (\%/A) |
| Note 3 | Input voltage | (4) | $コ 120$ | The inverter input voltage (DC) when the trip occurred is displayed. (\%/V). |
|  | Output voltage | (4) | P100 | The inverter output voltage when the trip occurred is displayed. (\%/V) |
| Note 4 | Input terminal | (4) | , , i i , i i | The ON/OFF statuses of the control input terminals ( $\mathrm{F}, \mathrm{R}$, RES, S1, S2, S3, VIB and VIA) are displayed in bits. <br> ON: i <br> OFF: , |
|  |  |  |  | The ON/OFF statuses of the control output terminals (RY, OUT and FL) are displayed in bits. |
| Note 5 | Output terminal | (4) | O.1i | ON: i <br> OFF: , |
| Note 9 | Cumulative operation time | (4) | L8.55 | The cumulative operation time when the trip occurred is displayed. <br> (0.01=1 hour, $1.00=100$ hours) |
|  | Past trip 1 | (IODE) |  | Press this key to return to past trip 1. |

## 5．2 Display of trip information

## 5．2．1 Trip code display

If the inverter trips，an error code is displayed to suggest the cause．Since trip records are retained，information on each trip can be displayed anytime in the status monitor mode．
For the kinds of causes that can be indicated in the event of a trip，see section 9．1．

## 5．2．2 Display of trip information at the occurrence of a trip

At the occurrence of a trip，the same information as that displayed in the mode described in 5．1．1，＂Status monitor under normal conditions，＂can be displayed，as shown in the table below，if the inverter is not turned off or reset． To display trip information after turning off or resetting the inverter，follow the steps described in 5．1．2，＂Display of detailed information on a past trip．＂

Note 1

| Item displayed | Key operated | $\begin{gathered} \text { LED } \\ \text { display } \\ \hline \end{gathered}$ | Communic ation No． | Description |
| :---: | :---: | :---: | :---: | :---: |
| Cause of trip |  | 8ロコ |  | Status monitor mode（The code blinks if a trip occurs．） <br> The motor coasts and comes to a stop（coast stop）． |
| Parameter setting mode | （IIODE | RUH |  | The first basic parameter＂R如H＂（history function） is displayed． |
| Direction of rotation | （1IODE） | Fr－F | FE01 | The direction of rotation at the occurence of a trip is displayed．$(F, F-F$ forward run，$F, r-r$ ： reverser run）． |
| Operation frequency command | （4） | F50．0 | FE02 | The operation frequency command value（Hz／free unit）at the occurrence of a trip is displayed． |
| Load current | （A） | ［130 | FE03 | The output power of the inverter at the occurrence of a trip（\％／A）is displayed． |
| Input voltage | （A） | 314 1 | FE04 | The inverter input（DC）voltage（\％／V）at the occurrence of a trip is displayed． |
| Output voltage | （4） | P108 | FE05 | The output voltage of the inverter at the occurrence of a trip（\％／V）is displayed． |
| Torque | （A） | 950 | FE18 | The torque at the occurrence of a trip（\％）is displayed． |
| Torque current | （1） | － 90 | FE20 | The torque current（\％／A）at the occurrence of a trip is displayed． |
| Inverter load factor | （1） | 170 | FE27 | The inverter load factor（\％）at the occurrence of a trip is displayed． |
| PBR cumulative load factor | （A） | － 50 | FE25 | The cumulative load factor（\％）of the resistor at the occurrence of a trip is displayed． |
| Input power | （1） | ¢ 80 | FE29 | The inverter input power（kW）at the occurrence of a trip is displayed． |
| Output power | （1） | H 75 | FE30 | The inverter output power（kW）at the occurrence of a trip is displayed． |
| Operation frequency | （1） | 060.0 | FE00 | The inverter output frequency（Hz／free unit）at the occurrence of a trip is displayed． |

[^5]|  | （Continued） |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  | Item displayed | $\begin{gathered} \text { Key } \\ \text { operated } \end{gathered}$ | $\begin{gathered} \hline \text { LED } \\ \text { display } \\ \hline \end{gathered}$ | Communic ation No． | Description |
| Note 4 | Input terminal | (1) | ［．،i＇it | FE06 | The ON／OFF statuses of the control input terminals（F，R，RES，S1，S2，S3，VIB and VIA）are displayed in bits． <br> ON：i OFF： |
| Note 5 | Output terminal | (1) | 0.14 | FE07 | The ON／OFF status of each of the control signal output terminals（RY，OUT and FL）at the occurrence of a trip is displayed in bits． <br> ON：； OFF：， |
|  | CPU1 version | （4） | 410 | FE08 | The version of the CPU1 is displayed． |
|  | CPU2 version | （－） | 山く0 | FE73 | The version of the CPU2 is displayed． |
|  | Memory version | （4） | UES ： | FE09 | The version of the memory mounted is displayed． |
|  | PID feedback | （4） | d 50 | FE22 | The PID feedback value at the occurrence of a trip is displayed．（Hz／free unit） |
|  | Frequency command value （PID－computed） | （4） | b 70 | FE15 | The PID－computed frequency command value at the occurrence of a trip is displayed．（ $\mathrm{Hz} /$ free unit） |
|  | Integral input power | （4） | ค 85 | FE76 | The integrated amount of power（kWh）supplied to the inverter is displayed． $(0.01=1 \mathrm{kWh}, 1.00=100 \mathrm{kWh})$ |
|  | Integral output power | （4） | H 75 | FE77 | The integrated amount of power（kWh）supplied from the inverter is displayed． （ $0.01=1 \mathrm{kWh}, 1.00=100 \mathrm{kWh}$ ） |
|  | Rated current | （4） | R 15.5 | FE70 | The inverter rated current（A）at the occurrence of a trip is displayed． |
| Note 7 | Past trip 1 | （4） | $0 P 己 \Leftrightarrow t$ | FE10 | Past trip 1 （displayed alternately） |
| Note 7 | Past trip 2 | （4） | $0 H \Leftrightarrow$ ？ | FE11 | Past trip 2 （displayed alternately） |
| Note 7 | Past trip 3 | （4） | $093 \Leftrightarrow 3$ | FE12 | Past trip 3 （displayed alternately） |
| Note 7 | Past trip 4 | （4） | $n E r-\Leftrightarrow 4$ | FE13 | Past trip 4 （displayed alternately） |
|  | （Continued overlea） |  |  |  |  |

(Continued)

## Note 8

Note 9

| Item displayed | $\begin{gathered} \text { Key } \\ \text { operated } \\ \hline \hline \end{gathered}$ | $\begin{gathered} \hline \text { LED } \\ \text { display } \\ \hline \hline \end{gathered}$ | Communic ation No. | Description |
| :---: | :---: | :---: | :---: | :---: |
| Parts replacement alarm information | $\triangle$ | \% 1. $\cdot 1$ | FE79 | The ON/OFF status of each of the cooling fan, circuit board capacitor, main circuit capacitor of parts replacement alarm or cumulative operation time are displayed in bits. <br> ON: i <br> OFF: , |
| Cumulative operation time | (4) | 10.10 | FE14 | The cumulative operation time is displayed. ( $0.01=1$ hour, $1.00=100$ hours) |
| $\begin{array}{\|l} \hline \text { Default display } \\ \text { mode } \\ \hline \end{array}$ | (100E) | 8 P ? |  | The cause of the trip is displayed. |

Note 1: Items displayed can be changed by pressing or key in the each monitor mode.
Note 2: You can switch between \% and A (ampere) $/ V$ (volt), using the parameter $F 7 \boldsymbol{i}$ i (current/voltage unit selection).
Note 3: The input (DC) voltage displayed is $1 \sqrt{2}$ times as large as the rectified d.c. input voltage.
Note 4: The number of bars displayed varies depending on the setting of $F: 99$ (analog input/logic input function selection). The bar representing VIA or VIB is displayed only when the logic input function is assigned to the VIA or VIB terminal, respectively.
If $F$ : $09=8$ : Neither the bar representing VIA nor the bar representing VIB is displayed.
If $F: \Omega S=\{$ or $\Xi$ : The bar representing VIA is not displayed.
The bar representing VIB is displayed.
If $F: 59=3$ or 4 : Both the bar representing VIA and VIB are displayed.
Note 5: The number of bars displayed varies depending on the setting of $F 559$ (logic output/pulse train output selection). The bar representing the OUT-NO terminal is displayed only when logic output function is assigned to it.
If $F 559=9$ : The bar representing OUT-NO is displayed.
If $F 559=i$ : The bar representing OUT-NO is not displayed.
Note 6: The integrated amounts of input and output power will be reset to zero, if you press and hold down the ENT key for 3 seconds or more when power is off or when the input terminal function CKWH (input terminal function: 51) is turned on or displayed.

Note 7: Past trip records are displayed in the following sequence: 1 (latest trip record) $\Leftrightarrow 2 \Leftrightarrow 3 \Leftrightarrow 4$ (oldest trip record). If no trip occurred in the past, the message " $n E r r$ " will be displayed. Details on past trip record 1, 2, 3 or 4 can be displayed by pressing the ENT key when past trip 1, 2, 3 or 4 is displayed. For more information, see 5.1.2.
Note 8: Parts replacement alarm is displayed based on the value calculated from the annual average ambient temperature, the ON time of the inverter, the operating time of the motor and the output current ( load factor) specified using $F 5 \Xi 4$. Use this alarm as a guide only, since it is based on a rough estimation.

Note 9: The cumulative operation time increments only when the machine is in operation.
Note 10: At the occurrence of a trip, maximum values are not always recorded and displayed for reasons of detecting time.
Note 11: If there is no trip record, $n E_{r} r$ is displayed.
$\star$ Of the items displayed on the monitor, the reference values of items expressed in percent are listed below.

- Load current: The current monitored is displayed. The reference value ( $100 \%$ value) is the rated output current indicated on the nameplate. That is, it corresponds to the rated current at the time when the PWM carrier frequency $(F 300)$ is 4 kHz or less. The unit can be switched to $A$ (amperes).
- Input voltage:
- Torque:
- Torque current:
- Load factor of inverter: Depending on the PWM carrier frequency ( $F=30$ ) setting and so on, the actual rated current may become smaller than the rated output current indicated on the nameplate. With the actual rated current at that time (after a reduction) as $100 \%$, the proportion of the load current to the rated current is indicated in percent. The load factor is also used to calculate the conditions for overload trip ( $\overline{\mathrm{O}} \mathrm{L}$ i).
- PBR cumulative load factor: The load factor of the braking resistor that may come up to the level at which an overload trip ( $\overline{\mathrm{L}} \mathrm{L}$, ) occurs is indicated in percent. An overload trip occurs when it reaches $100 \%$.


## 6. Measures to satisfy the standards

### 6.1 How to cope with the CE directive


#### Abstract

In Europe, the EMC directive and the low-voltage directive, which took effect in 1996 and 1997, respectively, make it obligatory to put the CE mark on every applicable product to prove that it complies with the directives. Inverters do not work alone but are designed to be installed in a control panel and always used in combination with other machines or systems which control them, so they themselves are not considered to be subject to the EMC directive. However, the CE mark must be put on all inverters because they are subject to the low-voltage directive.

The CE mark must be put on all machines and systems with built-in inverters because such machines and systems are subject to the above directives. It is the responsibility of the manufacturers of such final products to put the CE mark on each one. If they are "final" products, they might also be subject to machine-related directives. It is the responsibility of the manufacturers of such final products to put the CE mark on each one. In order to make machines and systems with built-in inverters compliant with the EMC directive and the low-voltage directive, this section explains how to install inverters and what measures should be taken to satisfy the EMC directive.

We have tested representative models with them installed as described later in this manual to check for conformity with the EMC directive. However, we cannot check all inverters for conformity because whether or not they conform to the EMC direction depends on how they are installed and connected. In other words, the application of the EMC directive varies depending on the composition of the control panel with a built-in inverter(s), the relationship with other built-in electrical components, the wiring condition, the layout condition, and so on. Therefore, please verify yourself whether your machine or system conforms to the EMC directive.


### 6.1.1 About the EMC directive

Inverters themselves are not subject to approval for CE marking.

The CE mark must be put on every final product that includes an inverter(s) and a motor(s). The VF-S11 series of inverters complies with the EMC directive if an EMI filter recommended by Toshiba is connected to it and wiring is carried out correctly.

- EMC directive 89/336/EEC

The EMC standards are broadly divided into two categories; immunity- and emission-related standards, each of which is further categorized according to the operating environment of each individual machine. Since inverters are intended for use with industrial systems under industrial environments, they fall within the EMC categories listed in Table 1 below. The tests required for machines and systems as final products are almost the same as those required for inverters.

Table 1 EMC standards

| Category | Subcategory | Product standards | Test standard and level |
| :---: | :---: | :---: | :---: |
| Emission | Radiation noise | IEC 61800-3 | EN55011 Class A Group 1 |
|  | Transmission noise |  | EN55011 Class A Group 1 |
| Immunity | Static discharge |  | IEC61000-4-2 |
|  | Radioactive radio-frequency magnetic contactor field |  | IEC61000-4-3 |
|  | First transient burst |  | IEC61000-4-4 |
|  | Lightning surge |  | IEC61000-4-5 |
|  | Radio-frequency induction/transmission interference |  | IEC61000-4-6 |
|  | Voltage dip/Interruption of power |  | IEC61000-4-11 |

Emission standards other than the above are applied to inverters when used in a commercial environment but not an industrial environment.

| Category | Subcategory | Product <br> standards | Test standard and level |
| :---: | :--- | :---: | :--- |
| Emission | Radiation noise | IEC 61800-3 | EN55011 Class B Group 1 |
|  | Transmission noise |  |  |

### 6.1.2 Measures to satisfy the EMC directive

This subsection explains what measures must be taken to satisfy the EMC directive.
(1) Insert a recommended EMI filter (Table 2) on the input side of the inverter to reduce and transmission noise and radiation noise from input cables.
In the combinations listed in Table 2, Inverters are tested in these combination to see if they comply with transmission noise standards. For inverters used in Japan, it is recommended to use the NF series of noise filters.
Table 2 lists noise filters recommended for the inverters.
Table 2 Combinations of inverter and EMI filter
Three-phase 240V class

| Inverter |  | Combination of inverter and filter <br> EN55011 Class A Group 1 <br> Applicable filters <br> (Length of motor connecting cable: <br> Max. 5 m ) |
| :---: | :---: | :---: |
| Transmission noise <br> EN55011 Class B Group 1 <br> Applicable filters <br> (Length of motor connecting cable: <br> Max. 1 m) |  |  |
| VFS11-2002PM | EMFS11-2007AZ |  |
| VFS11-2004PM | EMFS11-2007AZ |  |
| VFS11-2005PM | EMFS11-2007AZ |  |
| VFS11-2007PM | EMFS11-2007AZ |  |
| VFS11-2015PM | EMFS11-4015BZ |  |
| VFS11-2022PM | EMFS11-4015BZ |  |
| VFS11-2037PM | EMFS11-4025CZ |  |
| VFS11-2055PM | EMFS11-4047DZ |  |
| VFS11-2075PM | EMFS11-4047DZ |  |
| VFS11-2110PM | EMFS11-2083EZ |  |
| VFS11-2150PM | EMFS11-2083EZ |  |

Three-phase 500 V class

| Inverter |  |  |  |  |  | $\begin{array}{c}\text { Transmission noise } \\ \text { EN55011 Class A Group 1 } \\ \text { Applicable filters } \\ \text { (Length of motor connecting cable: } \\ \text { Max. } 5 \mathrm{~m} \text { ) }\end{array}$ | $\begin{array}{c}\text { Transmission noise } \\ \text { EN55011 Class B Group 1 } \\ \text { Applicable filters } \\ \text { (Length of motor connecting cable: } \\ \text { Max. 20 m) }\end{array}$ | $\begin{array}{c}\text { Transmission noise } \\ \text { EN55011 Class A Group 1 } \\ \text { Applicable filters }\end{array}$ |
| :--- | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| (Length of motor connecting cable: |  |  |  |  |  |  |  |  |
| Max. 50 m ) |  |  |  |  |  |  |  |  |$]$

Single-phase 240 V class

| Combination of inverter and filter |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
| Inverter | Transmission noise <br> EN55011 Class A Group 1 <br> Applicable filters <br> (Length of motor connecting cable: <br> Max. 5 m ) | Transmission noise <br> EN55011 Class B Group 1 <br> Applicable filters <br> (Length of motor connecting cable: <br> Max. 20 m) | Transmission noise <br> EN55011 Class A Group 1 <br> Applicable filters <br> (Length of motor connecting cable: <br> Max. 50 m ) |  |
| VFS11S-2002PL | With a built-in filter |  | EMFS11S-2009AZ |  |
| VFS11S-2004PL | With a built-in filter | EMFS11S-2009AZ |  |  |
| VFS11S-2007PL | With a built-in filter | EMFS11S-2009AZ |  |  |
| VFS11S-2015PL | With a built-in filter | EMFS11S-2016BZ |  |  |
| VFS11S-2022PL | With a built-in filter | EMFS11S-2022CZ |  |  |

Note : For 600 V models compliant with EU standards, contact your nearest Toshiba inverter distributor.
(2) Use shielded power cables, such as inverter output cables, and shielded control cables. Route the cables and wires so as to minimize their lengths. Keep a distance between the power cable and the control cable and between the input and output wires of the power cable. Do not route them in parallel or bind them together, instead cross at right angle.
(3) Install the inverter and the filter on the same metal plate. It is more effective in limiting the radiation noise to install the inverter in a sealed steel cabinet. Using wires as thick and short as possible, earth the metal plate and the control panel securely with a distance kept between the earth cable and the power cable.
(4) Route the EMI filter input and output wires apart from each other.
(5) To suppress radiation noise from cables, ground all shielded cables through a noise cut plate.

It is effective to earth shielded cables in the vicinity of the inverter, cabinet and filter (within a radius of 10 cm from each of them). Inserting a ferrite core in a shielded cable is even more effective in limiting the radiation noise.
(6) To further limit the radiation noise, insert a zero-phase reactor in the inverter output line and insert ferrite cores in the earth cables of the metal plate and cabinet.
[Example of wiring]


Note 1: Strip and earth the shielded cable, following the example shown in Fig.


Strip the cable and fix it to the metal plate by means of a metal saddle for electrical work or equivalent.

### 6.1.3 About the low-voltage directive

The low-voltage directive provides for the safety of machines and systems. All Toshiba inverters are CE-marked in accordance with the standard EN 50178 specified by the low-voltage directive, and can therefore be installed in machines or systems and imported without problem to European countries.

Applicable standard: EN50178
Electronic equipment for use in power installations
Electronic equipment for use in power installations
Pollution level: 2 (5.2.15.2)
Overvoltage category: 3
240V class - 3.0 mm (5.2.16.1)
500 V class $-5.5 \mathrm{~mm}(5.2 .16 .1)$

EN 50178 applies to electrical equipment intended specially for use in power installations, and sets out the conditions to be observed for electric shock prevention when designing, testing, manufacturing and installing electronic equipment for use in power installations.

### 6.1.4 Measures to satisfy the low-voltage directive

When incorporating the inverter into a machine or system, it is necessary to take the following measures so that the inverter satisfies the low-voltage directive.
(1) Install the inverter in a cabinet and ground the inverter enclosure. When doing maintenance, be extremely careful not to put your fingers into the inverter through a wiring hole and touch a charged part, which may occur depending on the model and capacity of the inverter used.
(2) Do not connect two or more wires to the main circuit earth terminal of the inverter. If necessary, install an additional earth terminal on the metal plate on which the inverter is installed and connect another cable to it. Or install the EMC plate (attached as standard) and another cable connect to earth terminal on the EMC plate. Refer to the table 10.1 for earth cable sizes.
(3) Install a non-fuse circuit breaker or a fuse on the input side of the inverter.

### 6.2 Compliance with UL Standard and CSA Standard

The VF-S11 models, that conform to the UL Standard and CSA Standard have the UL/CSA mark on the nameplate.

### 6.2.1 Compliance with Installation

The VF-S11 inverter must be installed in a panel, and used within the ambient temperature specification. (See section 1.4.4)

### 6.2.2 Compliance with Connection

Use the UL conformed cables (Rating $75^{\circ} \mathrm{C}$ or more) to the main circuit terminals (R/L1, S/L2, T/L3, U/T1, V/T2, W/T3, PA/+, PB, PC/-, PO).
Refer to the table of next page about wire sizes.

### 6.2.3 Compliance with Peripheral devices

Use the UL listed fuses at connecting to power supply.
Short circuit test is performed under the condition of the power supply short-circuit currents in below. These interrupting capacities and fuse rating currents depend on the applicable motor capacities.
$\square$ AIC, Fuse and Wire sizes

| Voltage class | Capacity of applicable motor (kW) | Inverter model | $\mathrm{AIC}(\mathrm{A})$ (Interrupting capacity) | Fuse class and current <br> (A) | Wire sizes of power circuit |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Single-phase 240 V class | 0.2 | VFS11S-2002PL | AIC 1000A | CC/J 6A max. | AWG 14 |
|  | 0.4 | VFS11S-2004PL | AIC 1000A | CC/J 10A max. | AWG 14 |
|  | 0.75 | VFS11S-2007PL | AIC 1000A | CC/J 15A max. | AWG 14 |
|  | 1.5 | VFS11S-2015PL | AIC 1000A | CC/J 20A max. | AWG 12 |
|  | 2.2 | VFS11S-2022PL | AIC 1000A | CC/J 30A max. | AWG 10 |
| Three-phase 240 V class | 0.4 | VFS11-2004PM | AIC 5000A | CC/J 6A max. | AWG 14 |
|  | 0.55 | VFS11-2005PM | AIC 5000A | CC/J 10A max. | AWG 14 |
|  | 0.75 | VFS11-2007PM | AIC 5000A | CC/J 10A max. | AWG 14 |
|  | 1.5 | VFS11-2015PM | AIC 5000A | CC/J 15A max. | AWG 14 |
|  | 2.2 | VFS11-2022PM | AIC 5000A | CC/J 20A max. | AWG 12 |
|  | 4.0 | VFS11-2037PM | AIC 5000A | J 35A max. | AWG 10 |
|  | 5.5 | VFS11-2055PM | AIC 22000A | J 50A max. | AWG 8 |
|  | 7.5 | VFS11-2075PM | AIC 22000A | J 60A max. | AWG 6 |
|  | 11 | VFS11-2110PM | AIC 22000A | J 80A max. | AWG 4 |
|  | 15 | VFS11-2150PM | AIC 22000A | J 110A max. | AWG 6x2 |
| Three-phase 500 V class | 0.4 | VFS11-4004PL | AIC 5000A | CC/J 3A max. | AWG 14 |
|  | 0.75 | VFS11-4007PL | AIC 5000A | CC/J 6A max. | AWG 14 |
|  | 1.5 | VFS11-4015PL | AIC 5000A | CC/J 10A max. | AWG 14 |
|  | 2.2 | VFS11-4022PL | AIC 5000A | CC/J 15A max. | AWG 14 |
|  | 4.0 | VFS11-4037PL | AIC 5000A | CC/J 20A max. | AWG 12 |
|  | 5.5 | VFS11-4055PL | AIC 22000A | CC/J 30A max. | AWG 10 |
|  | 7.5 | VFS $11-4075 \mathrm{PL}$ | AIC 22000A | J 35A max. | AWG 8 |
|  | 11 | VFS11-4110PL | AIC 22000A | J 50A max. | AWG 8 |
|  | 15 | VFS11-4150PL | AIC 22000A | J 70A max. | AWG 6 |
| Three-phase 600V class | 0.75 | VFS11-6007P | AIC 5000A | CC/J 6A max. | AWG 14 |
|  | 1.5 | VFS11-6015P | AIC 5000A | CC/J 6A max. | AWG 14 |
|  | 2.2 | VFS11-6022P | AIC 5000A | CC/J 10A max. | AWG 14 |
|  | 4.0 | VFS11-6037P | AIC 5000A | CC/J 15A max. | AWG 14 |
|  | 5.5 | VFS11-6055P | AIC 22000A | CC/J 20A max. | AWG 10 |
|  | 7.5 | VFS11-6075P | AIC 22000A | CC/J 25A max. | AWG 10 |
|  | 11 | VFS11-6110P | AIC 22000A | J 30A max. | AWG 8 |
|  | 15 | VFS11-6150P | AIC 22000A | J 45A max. | AWG 8 |

### 6.2.4 Motor thermal protection

Selects the electronic thermal protection characteristics that fit with the ratings and characteristics of the motor. In case of multi motor operation with one inverter, thermal relay should be connected to each motor.

## 7. Table of parameters and data

For details on the function of each parameter, refer to the full version of English manual (E6581158).

### 7.1 User parameters

| Title | Function | Unit | Minimum <br> setting unit <br> Panel/Comm <br> unication | Adjustment range | Default setting | User <br> setting | Reference <br> E6581158 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $F[$ | Operation <br> frequency of <br> operation panel | Hz | $0.1 / 0.01$ | $L L-i /$ | 0.0 |  | 3.2 |

### 7.2 Basic parameters

- Four navigation functions

| Title | Communication No. | Function | Unit | Minimum setting unit Panel/Commun ication | Adjustment range | Default setting | User setting | $\begin{array}{\|l\|} \text { Reference } \\ \text { E6581158 } \end{array}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| RuH | - | History function | - | - | Displays parameters in groups of five in the reverse order to that in which their settings were changed. <br> * (Possible to edit) | - |  | 4.1.4 |
| RU' | 0000 | Automatic acceleration/ deceleration | - | - | 0 : Disabled (manual) <br> 1: Automatic <br> 2: Automatic (only at acceleration) | 0 |  | 5.1.1 |
| Ru己 | 0001 | Torque boost setting macro function | - | - | 0: Disabled <br> 1: Automatic torque boost + autotuning <br> 2: Vector control + auto-tuning <br> 3: Energy saving + auto-tuning | 0 |  | 5.2 |
| 8:4 | 0040 | Parameter setting macro function | - | - | 0: Disabled <br> 1: Coast stop <br> 2: 3-wire operation <br> 3: External input UP/DOWN setting <br> 4: 4-20 mA current input operation | 0 |  | 5.3 |

- Basic parameters

| Title | Communication No. | Function | Unit | Minimum <br> setting unit <br> Panel/Commun <br> ication | Adjustment range | Default setting | User setting | $\begin{array}{\|l\|l\|} \hline \text { Reference } \\ \text { E6581158 } \end{array}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| [n0d | 0003 | Command mode selection | - | - | 0: Terminal board <br> 1: Operation panel | 1 |  | $\begin{aligned} & \hline \hline 5.4 \\ & 7.2 \end{aligned}$ |
| FnOd | 0004 | Frequency setting mode selection 1 | - | - | 0: Built-in potentiometer <br> 1: VIA <br> 2: VIB <br> 3: Operation panel <br> 4: Serial communication <br> 5: UP/DOWN from external contact <br> 6: VIA + VIB (Override) | 0 |  | $\begin{gathered} \hline 5.4 \\ 6.5 .1 \\ 7.1 \end{gathered}$ |


| Title | Communication No． | Function | Unit | Minimum <br> setting unit <br> Panel／Commun <br> ication | Adjustment range | Default setting | User setting | $\begin{array}{\|l\|} \text { Reference } \\ \text { E6581158 } \end{array}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| F\％5L | 0005 | Meter selection | － | － | 0：Output frequency <br> 1：Output current <br> 2：Set frequency <br> 3：DC voltage <br> 4：Output voltage command value <br> 5：Input power <br> 6：Output power <br> 7：Torque <br> 8：Torque current <br> 9：Motor cumulative load factor <br> 10：Inverter cumulative load factor <br> 11：PBR（braking reactor）cumulative load factor <br> 12：Frequency setting value（after PID） <br> 13：VIA Input value <br> 14：VIB Input value <br> 15：Fixed output 1 （Output current： 100\％） <br> 16：Fixed output 2 （Output current： 50\％） <br> 17：Fixed output 3 （Other than the output current：100\％） <br> 18：Serial communication data <br> 19：For adjustments（ $F, \pi$ set value is displayed．） | 0 |  | 5.5 |
| $F \cap$ | 0006 | Meter adjustment | － | － | － | － |  | 5.5 |
| ĻP | 0007 | Default setting | － | － | 0：－ <br> 1： 50 Hz default setting <br> 2： 60 Hz default setting <br> 3：Default setting（Initialization） <br> 4：Trip record clear <br> 5：Cumulative operation time clear <br> 6：Initialization of type information <br> 7：Save user－setting parameters <br> 8．Load user－setting parameters <br> 9．Cumulative fan operation time record clears | 0 |  | $\begin{gathered} 4.2 .6 \\ 4.2 .7 \\ 5.6 \end{gathered}$ |
| $F r$ | 0008 | Forward／reverse run selection （Operation panel） | － | ${ }^{-}$ | 0：Forward run <br> 1：Reverse run <br> 2：Forward run（F／R switching possible） <br> 3：Reverse run（F／R switching possible） | 0 |  | 5.7 |
| BLE | 0009 | Acceleration time 1 | S | 0．1／0．1 | 0．0－3200 | 10.0 |  | 5．1．2 |
| dEL | 0010 | Deceleration time 1 | S | 0．1／0．1 | 0．0－3200 | 10.0 |  | 5．1．2 |
| FH | 0011 | Maximum frequency | Hz | 0．1／0．01 | 30．0－500．0 | 80.0 |  | 5.8 |
| U1 | 0012 | Upper limit frequency | Hz | 0．1／0．01 | 0．5－FH | $\begin{array}{\|l\|} \hline 50.0 \text { (WP) } \\ 60.0 \\ (\mathrm{WN}, \mathrm{AN}) \\ \hline \end{array}$ |  | 5.9 |
| Li | 0013 | Lower limit frequency | Hz | 0．1／0．01 | 0．0－U＇L | 0.0 |  | 5.9 |
| WL | 0014 | Base frequency 1 | Hz | 0．1／0．01 | 25－500．0 | $\begin{array}{\|l\|} \hline 50.0 \text { (WP) } \\ 60.0 \\ (\mathrm{WN}, \mathrm{AN}) \\ \hline \end{array}$ |  | 5.10 |
| いじい | 0409 | Base frequency voltage 1 | V | 1／0．1 | $\begin{aligned} & \hline 50-330 \text { (240V class) } \\ & 50-660 \text { ( } 500 / 600 \mathrm{~V} \text { class) } \end{aligned}$ | ＊3 |  | $\begin{gathered} 5.10 \\ 6.13 .6 \\ \hline \end{gathered}$ |

[^6]| Title | Communication No. | Function | Unit | Minimum <br> setting unit <br> Panel/Commun <br> ication | Adjustment range |  |  | Default setting | User setting | $\begin{array}{\|l\|} \text { Reference } \\ \text { E6581158 } \end{array}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $P L$ | 0015 | V/F control mode selection | - | - | 0: V/F constant <br> 1: Variable torque <br> 2: Automatic torque boost control <br> 3: Vector control <br> 4: Energy-saving <br> 5: Dynamic energy-saving (for fans and pumps) <br> 6: PM motor control |  |  | 2 |  | 5.11 |
| ub | 0016 | Torque boost value 1 | \% | 0.1/0.1 | 0.0-30.0 |  |  | * 1 |  | 5.12 |
| LH\% | 0600 | Motor electronicthermal protection level 1 | $\begin{gathered} \hline \% \\ \hline \text { (A) } \end{gathered}$ | 1/1 | 10-100 |  |  | 100 |  | $\begin{gathered} 5.13 \\ 6.19 .1 \end{gathered}$ |
| OL | 0017 | Electronic-thermal protection characteristic selection *2 | ${ }^{-}$ | ${ }^{-}$ | Setting | Overload protection | OL stall | 0 |  | 5.13 |
|  |  |  |  |  | Standard motor | $\bigcirc$ |  |  |  |  |
|  |  |  |  |  |  | $\bigcirc$ | $\bigcirc$ |  |  |  |
|  |  |  |  |  |  | $\times$ | $\times$ |  |  |  |
|  |  |  |  |  |  | $\times$ | $\bigcirc$ |  |  |  |
|  |  |  |  |  | VF motor | $\bigcirc$ | $\times$ |  |  |  |
|  |  |  |  |  |  | 0 | 0 |  |  |  |
|  |  |  |  |  |  | $\times$ | $\times$ |  |  |  |
|  |  |  |  |  |  | $\times$ | $\bigcirc$ |  |  |  |
| 5 ri | 0018 | Preset-speed operation frequency 1 | Hz | 0.1/0.01 | Li-UL |  |  | 0.0 |  | 5.14 |
| 5 ra | 0019 | Preset-speed operation frequency 2 | Hz | 0.1/0.01 | LL-UL |  |  | 0.0 |  |  |
| $5 \cdot 3$ | 0020 | Preset-speed operation frequency 3 | Hz | 0.1/0.01 | LL-Lit |  |  | 0.0 |  |  |
| 5,4 | 0021 | Preset-speed operation frequency 4 | Hz | 0.1/0.01 | LL-LIL |  |  | 0.0 |  |  |
| 5.5 | 0022 | Preset-speed operation frequency 5 | Hz | 0.1/0.01 | LL-UL |  |  | 0.0 |  |  |
| 515 | 0023 | Preset-speed operation frequency 6 | Hz | 0.1/0.01 | LL-LiL |  |  | 0.0 |  |  |
| $5 \times 7$ | 0024 | Preset-speed operation frequency 7 | Hz | 0.1/0.01 | LL-Lit |  |  | 0.0 |  |  |
| $F \cdots$ | - | Extended parameters | - | - | - |  |  | - | - | 4.1.2 |
| Er.u' | - | Automatic edit function | - | - | - |  |  | - | - | 4.1.3 |

*1 : Default values vary depending on the capacity. See the table of the page 64.
*2: O: valid, $\times$ : invalid

### 7.3 Extended parameters

- Input/output parameters 1

| Title | Communication No. | Function | Unit | Minimum <br> setting unit <br> Panel/Commun <br> ication | Adjustment range | Default setting | User setting | $\begin{aligned} & \text { Reference } \\ & \text { E6581158 } \end{aligned}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $F 100$ | 0100 | Low-speed signal output frequency | Hz | 0.1/0.01 | 0.0-FH | 0.0 |  | 6.1.1 |
| F 10 i | 0101 | Speed reach setting frequency | Hz | 0.1/0.01 | 0.0-FH | 0.0 |  | 6.1.3 |
| F102 | 0102 | Speed reach detection band | Hz | 0.1/0.01 | 0.0-F H | 2.5 |  | 6.1 .2 |
| F105 | 0105 | Priority selection (Both F-CC and R-CC are ON) | - | - | 0: Reverse <br> 1: Slowdown Stop | 1 |  | 6.2.1 |
| F108 | 0108 | Always active function selection 1 | - | - | 0-65 (No function) | 0 |  | 6.3.1 |
| F109 | 0109 | Analog/contact input function selection (VIANIB terminal) | - | - | 0: Analog input for communications VIB - analog input <br> 1: VIA - analog input <br> VIB - contact input (Sink) <br> 2: VIA - analog input <br> VIB - contact input (Source) <br> 3: VIA - contact input (Sink) <br> VIB - contact input (Sink) <br> 4: VIA - contact input (Source) <br> VIB - contact input (Source) | 0 |  | 6.2.2 |
| F i 10 | 0110 | Always-active function selection 2 | - | - | 0-65 (ST) | 1 |  | 6.3.1 |
| F i i i | 0111 | Input terminal selection 1 (F) | - | - | 0-65 (F) | 2 |  | 6.3.2 |
| F i iz | 0112 | Input terminal selection 2 (R) | - | - | 0-65 (R) | 3 |  |  |
| Fi 13 | 0113 | Input terminal selection 3 (RES) | - | - | 0-65 (RES) | 10 |  |  |
| F i 14 | 0114 | Input terminal selection 4 (S1) | - | - | 0-65 (SS1) | 6 |  |  |
| F i 15 | 0115 | Input terminal selection 5 (S2) | - | - | 0-65 (SS2) | 7 |  |  |
| F i ib | 0116 | Input terminal selection 6 (S3) | - | - | 0-65 (SS3) | 8 |  |  |
| Fiti | 0117 | Input terminal selection 7 (VIB) | - | - | 5-17 (SS4) | 9 |  |  |
| $F: 18$ | 0118 | Input terminal selection 8 (VIA) | - | - | 5-17 (AD2) | 5 |  |  |
| $F: 30$ | 0130 | Output terminal selection 1A (RY-RC) | - | - | 0-255 (LOW) | 4 |  | 6.3.3 |
| Fi3i | 0131 | Output terminal selection 2A (OUT-NO) | - | - | 0-255 (RCH) | 6 |  |  |
| F132 | 0132 | Output terminal selection 3 (FL) | - | - | 0-255 (FL) | 10 |  |  |
| F137 | 0137 | Output terminal selection 1B (RY-RC) | - | - | 0-255 (always ON) | 255 |  | 6.3.4 |
| F 138 | 0138 | Output terminal selection 2B (OUT-NO) | - | - | 0-255 (always ON) | 255 |  |  |


| Title | Communication No. | Function | Unit | Minimum <br> setting unit <br> Panel/Commun <br> ication | Adjustment range | Default setting | User setting | $\left\lvert\, \begin{array}{l\|} \text { Reference } \\ \text { E6581158 } \end{array}\right.$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Fi39 | 0139 | Output terminal logic selection (RY-RC, OUTNO) | - | - |  | 0 |  | 6.3.4 |
| F 157 | 0167 | Frequency command agreement detection range | Hz | 0.1/0.01 | 0.0-F H | 2.5 |  | 6.3.5 |
| Fi70 | 0170 | Base frequency 2 | Hz | 0.1/0.01 | 25.0-500.0 | $\begin{aligned} & \hline 50.0(\mathrm{WP}) \\ & 60.0 \\ & (\mathrm{WN}, \mathrm{AN}) \\ & \hline \end{aligned}$ |  | 6.4 .1 |
| Fi7i | 0171 | Base frequency voltage 2 | V | 1/0.1 | $50-330$ (240V class) $50-660$ ( $500 / 600 \mathrm{~V}$ class) | * 3 |  |  |
| Fi72 | 0172 | Torque boost value 2 | \% | 0.1/0.1 | 0.0-30.0 | * 1 |  |  |
| Fi73 | 0173 | Motor electronicthermal protection level 2 | $\begin{gathered} \hline \% \\ \text { (A) } \end{gathered}$ | 1/1 | 10-100 | 100 |  | $\begin{gathered} 5.13 \\ 6.4 .1 \end{gathered}$ |
| F 185 | 0185 | Stall prevention level 2 | $\begin{gathered} \hline \% \\ (\mathrm{~A}) \\ \hline \end{gathered}$ | 1/1 | $\begin{aligned} & \text { 10-199, } \\ & 200 \text { (disabled) } \end{aligned}$ | 150 |  | $\begin{gathered} \hline 6.4 .1 \\ 6.19 .2 \end{gathered}$ |

*1 : Default values vary depending on the capacity. See the table of page 64.
*3 : 230 ( 240 V class), 460 ( 500 V class), 575 ( 600 V class)

- Frequency parameters

| Title | Communication No. | Function | Unit | Minimum <br> setting unit <br> Panel/Commun <br> ication | Adjustment range | Default setting | User setting | $\begin{aligned} & \text { Reference } \\ & \text { E6581158 } \end{aligned}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $F 200$ | 0200 | Frequency priority selection | - | - |  terminal input) <br>  less than 1.0 Hz of designated frequency) | 0 |  | $\begin{gathered} \hline \hline 6.5 .1 \\ 7.1 \end{gathered}$ |
| F2S | 0201 | VIA input point 1 setting | \% | 1/1 | 0-100 | 0 |  | 6.5.2 |
| $F 2 \Omega 己$ | 0202 | VIA input point 1 frequency | Hz | 0.1/0.01 | 0.0-500.0 | 0.0 |  |  |
| $\mathrm{F}_{203}$ | 0203 | VIA input point 2 setting | \% | 1/1 | 0-100 | 100 |  |  |
| $F 204$ | 0204 | VIA input point 2 frequency | Hz | 0.1/0.01 | 0.0-500.0 | $\begin{aligned} & 50.0(\mathrm{WP}) \\ & 60.0 \\ & (\mathrm{WN}, \mathrm{AN}) \end{aligned}$ |  |  |
| $F_{207}$ | 0207 | Frequency setting mode selection 2 | - | - | 0: Built-in potentiometer <br> 1: VIA <br> 2: VIB <br> 3: Operation panel <br> 4: Serial communication <br> 5: UP/DOWN from external contact <br> 6: VIA + VIB (Override) | 1 |  | $\begin{gathered} 6.3 .5 \\ 6.5 .1 \\ 7.1 \end{gathered}$ |


| Title | Communication No. | Function | Unit | Minimum <br> setting unit <br> Panel/Commun <br> ication | Adjustment range | Default setting | User setting | $\begin{array}{\|l\|} \text { Reference } \\ \text { E6581158 } \end{array}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $F 210$ | 0210 | VIB input point 1 setting | \% | 1/1 | 0-100 | 0 |  | 6.5.2 |
| F2it | 0211 | VIB input point 1 frequency | Hz | 0.1/0.01 | 0.0-500.0 | 0.0 |  |  |
| F2iz | 0212 | VIB input point 2 setting | \% | 1/1 | 0-100 | 100 |  |  |
| F213 | 0213 | VIB input point 2 frequency | Hz | 0.1/0.01 | 0.0-500.0 | $\begin{array}{\|l\|} \hline 50.0(\mathrm{WP}) \\ 60.0 \\ (\mathrm{WN}, \mathrm{AN}) \\ \hline \end{array}$ |  |  |
| $F 240$ | 0240 | Starting frequency setting | Hz | 0.1/0.01 | 0.5-10.0 | 0.5 |  | 6.6.1 |
| F24i | 0241 | Operation starting frequency | Hz | 0.1/0.01 | 0.0-F H | 0.0 |  | 6.6 .2 |
| 7242 | 0242 | Operation starting frequency hysteresis | Hz | 0.1/0.01 | 0.0-F H | 0.0 |  | 6.6 .2 |
| $F 250$ | 0250 | DC braking starting frequency | Hz | 0.1/0.01 | 0.0-FH | 0.0 |  | 6.7.1 |
| F25 | 0251 | DC braking current | \%(A) | 1/1 | 0-100 | 50 |  |  |
| $F 252$ | 0252 | DC braking time | S | 0.1/0.1 | 0.0-20.0 | 1.0 |  |  |
| $F 254$ | 0254 | Motor shaft fixing control | - | - | 0: Disabled <br> 1: Enabled (after DC braking) | 0 |  | 6.7.2 |
| F255 | 0256 | Time limit for lower-limit frequency operation | s | 0.1/0.1 | $\begin{aligned} & \hline \text { 0: Disabled } \\ & 0.1-600.0 \end{aligned}$ | 0.0 |  | 6.8 |
| F250 | 0260 | Jog run frequency | Hz | 0.1/0.01 | $F 240-20.0$ | 5.0 |  | 6.9 |
| F26 | 0261 | Jog run stopping pattern | - | - | 0: Slowdown stop <br> 1: Coast stop <br> 2: DC braking | 0 |  |  |
| $F 252$ | 0262 | Panel jog run operation mode | - | ${ }^{-}$ | 0: Invalid <br> 1: Valid | 0 |  |  |
| F254 | 0264 | Input from external contacts UP response time | S | 0.1/0.1 | 0.0-10.0 | 0.1 |  | 6.5.2 |
| $F 255$ | 0265 | Input from external contacts UP frequency step width | Hz | 0.1/0.01 | 0.0-FH | 0.1 |  |  |
| F256 | 0266 | Input from external contacts DOWN response time | S | 0.1/0.1 | 0.0-10.0 | 0.1 |  |  |
| $F 257$ | 0267 | Input from external contacts DOWN frequency step width | Hz | 0.1/0.01 | 0.0-F H | 0.1 |  |  |
| F258 | 0268 | Initial value of UP/DOWN frequency | Hz | 0.1/0.01 | LL-UL | 0.0 |  |  |
| 7259 | 0269 | Saving of changed value of UP/DOWN frequency | - | ${ }^{-}$ | 0: Not changed <br> 1: Setting of $F 258$ changed when power is turned off | 1 |  |  |
| $F 270$ | 0270 | Jump frequency 1 | Hz | 0.1/0.01 | 0.0-F H | 0.0 |  | 6.10 |
| F27 | 0271 | Jumping width 1 | Hz | 0.1/0.01 | 0.0-30.0 | 0.0 |  |  |
| $F 272$ | 0272 | Jump frequency 2 | Hz | 0.1/0.01 | 0.0-F H | 0.0 |  |  |


| Title | Communication No. | Function | Unit | Minimum <br> setting unit <br> Panel/Commun <br> ication | Adjustment range | Default setting | User setting | $\begin{aligned} & \text { Reference } \\ & \text { E6581158 } \end{aligned}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $F こ 73$ | 0273 | Jumping width 2 | Hz | 0.1/0.01 | 0.0-30.0 | 0.0 |  | 6.10 |
| $F 274$ | 0274 | Jump frequency 3 | Hz | 0.1/0.01 | 0.0-F H | 0.0 |  |  |
| $F 275$ | 0275 | Jumping width 3 | Hz | 0.1/0.01 | 0.0-30.0 | 0.0 |  |  |
| $F 287$ | 0287 | $\begin{array}{\|l} \hline \text { Preset-speed } \\ \text { operation frequency } \\ 8 \\ \hline \end{array}$ | Hz | 0.1/0.01 | L - - U | 0.0 |  | 5.14 |
| $F 288$ | 0288 | $\begin{aligned} & \text { Preset-speed } \\ & \text { operation frequency } \\ & 9 \end{aligned}$ | Hz | 0.1/0.01 | LL-UL | 0.0 |  |  |
| $F 289$ | 0289 | Preset-speed operation frequency 10 | Hz | 0.1/0.01 | Li-UL | 0.0 |  |  |
| $F 290$ | 0290 | Preset-speed operation frequency 11 | Hz | 0.1/0.01 | LL-UL | 0.0 |  |  |
| F29 | 0291 | Preset-speed <br> operation frequency <br> 12 | Hz | 0.1/0.01 | LL-UL | 0.0 |  |  |
| $F 292$ | 0292 | Preset-speed operation frequency 13 | Hz | 0.1/0.01 | LL-HL | 0.0 |  |  |
| $F 293$ | 0293 | Preset-speed operation frequency 14 | Hz | 0.1/0.01 | LL-UL | 0.0 |  |  |
| $F 294$ | 0294 | Preset-speed <br> operation frequency <br> 15 <br> (Fire-speed) | Hz | 0.1/0.01 | LL-Lic | 0.0 |  | $\begin{gathered} 5.14 \\ 6.11 .2 \end{gathered}$ |

- Operation mode parameters

| Title | Communication No. | Function | Unit | Minimum <br> setting unit <br> Panel/Commun <br> ication | Adjustment range | Default setting | User setting | $\begin{aligned} & \text { Reference } \\ & \text { E6581158 } \end{aligned}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $F 300$ | 0300 | PWM carrier frequency | kHz | 0.1/0.1 | 2.0-16.0 | 12.0 |  | 6.12 |
| F30 | 0301 | Auto-restart control selection | - | - | 0: Disabled <br> 1: At auto-restart after momentary stop <br> 2: ST terminal on or off <br> 3: At auto-restart or when turning STCC on or off <br> 4: At start-up | 0 |  | 6.13 .1 |
| $F 302$ | 0302 | Regenerative power ridethrough control (Deceleration stop) | ${ }^{-}$ | - | 0 : Disabled <br> 1: Automatic setting <br> 2: Slowdown stop | 0 |  | 6.13 .2 |
| F303 | 0303 | Retry selection (number of times) | Times | 1/1 | $\begin{aligned} & \hline \text { 0: Disabled } \\ & 1-10 \\ & \hline \end{aligned}$ | 0 |  | 6.13 .3 |
| $F 304$ | 0304 | Dynamic braking selection | - | - | ```0: Disabled 1: Enabled (Resistor overload protection enabled)``` | 0 |  | 6.13.4 |
| F305 | 0305 | Overvoltage limit operation (Slowdown stop mode selection) | - | - | 0: Enabled <br> 1: Disabled <br> 2: Enabled (Quick deceleration) <br> 3: Enabled (Dynamic quick deceleration) | 2 |  | 6.13 .5 |


| Title | Communication No. | Function | Unit | Minimum <br> setting unit <br> Panel/Commun <br> ication | Adjustment range | Default setting | User setting | $\begin{aligned} & \text { Reference } \\ & \text { E6581158 } \end{aligned}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| F307 | 0307 | Supply voltage correction (limitation of output voltage) | - | - | 0: Supply voltage uncorrected, output voltage limited | $\begin{aligned} & 2 \\ & (\mathrm{WP}, \mathrm{WN}) \\ & 3(\mathrm{AN}) \end{aligned}$ |  | 6.13.6 |
|  |  |  |  |  | 1: Supply voltage corrected, output voltage limited |  |  |  |
|  |  |  |  |  | 2: Supply voltage uncorrected, output voltage unlimited |  |  |  |
|  |  |  |  |  | 3: Supply voltage corrected, output voltage unlimited |  |  |  |
| $F 308$ | 0308 | Dynamic braking resistance | $\Omega$ | 0.1/0.1 | 1.0-1000 | * 1 |  | 6.13.4 |
| $F 309$ | 0309 | Dynamic braking resistor capacity | kW | 0.01/0.01 | 0.01-30.00 | * 1 |  | 6.13.4 |
| F31i | 0311 | Reverse-run prohibition | - | - | 0: Forward/reverse run permitted <br> 1: Reverse run prohibited <br> 2: Forward run prohibited | 0 |  | 6.13.7 |
| F3i2 | 0312 | Random mode | - | - | 0 : Disabled <br> 1: Automatic setting | 0 |  | 6.12 |
| F316 | 0316 | Carrier frequency control mode selection | - | - | 0: Carrier frequency not reduced automatically | 1 |  | 6.12 |
|  |  |  |  |  | 1: Carrier frequency reduced automatically |  |  |  |
|  |  |  |  |  | 2: Carrier frequency not reduced automatically Support for $500 \mathrm{~V} / 600 \mathrm{~V}$ models |  |  |  |
|  |  |  |  |  | 3: Carrier frequency reduced automatically Support for $500 \mathrm{~V} / 600 \mathrm{~V}$ models |  |  |  |
| F320 | 0320 | Droop gain | \% | 1/1 | 0-100 | 0 |  | 6.14 |
| F323 | 0323 | Droop insensitive torque band | \% | 1/1 | 0-100 | 10 |  | 6.14 |
| $F 342$ | 0342 | Braking mode selection | - | - | ```0: Disabled 1: Enabled (forward run) 2: Enabled (reverse run) 3: Enabled (operating direction)``` | 0 |  | 6.15 |
| $F 343$ | 0343 | Release frequency | Hz | 0.1/0.01 | $F 240-20.0$ | 3.0 |  |  |
| F344 | 0344 | Release time | s | 0.01/0.01 | 0.00-2.50 | 0.05 |  |  |
| F345 | 0345 | Creeping frequency | Hz | 0.1/0.01 | Fこ4 | 3.0 |  |  |
| $F 345$ | 0346 | Creeping time | s | 0.01/0.01 | 0.00-2.50 | 0.10 |  |  |
| F359 | 0359 | PID control waiting time | S | 1/1 | 0-2400 | 0 |  | 6.16 |
| F36年 | 0360 | PID control | - | - | 0: Disabled, 1: Enabled | 0 |  |  |
| F352 | 0362 | Proportional gain | - | 0.01/0.01 | 0.01-100.0 | 0.30 |  |  |
| F363 | 0363 | Integral gain | - | 0.01/0.01 | 0.01-100.0 | 0.20 |  |  |
| F365 | 0366 | Differential gain | - | 0.01/0.01 | 0.00-2.5 | 0.00 |  |  |

*1: Default values vary depending on the capacity. See the table of 64 .

- Torque boost parameters 1

| Title | Communication No. | Function | Unit | Minimum setting unit Panel/Commun ication | Adjustment range | Default setting | User setting | $\begin{array}{\|l\|} \text { Reference } \\ \text { E6581158 } \end{array}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| F400 | 0400 | Auto-tuning | - | - | 0 : Auto-tuning disabled | 0 |  | $\begin{gathered} \hline \hline 5.11 \\ 6.17 .1 \end{gathered}$ |
|  |  |  |  |  | 1: Initialization of $F 4 \cap 己$ (reset to 0 ) |  |  |  |
|  |  |  |  |  | 2: Auto-tuning enabled (after execution: 0) |  |  |  |
| F40 | 0401 | Slip frequency gain | \% | 1/1 | 0-150 | 50 |  |  |
| $F 402$ | 0402 | Automatic torque boost value | \% | 0.1/0.1 | 0.0-30.0 | * 1 |  |  |
| F4:5 | 0415 | Motor rated current | A | 0.1/0.1 | 0.1-100.0 | * 1 |  |  |
| F4i6 | 0416 | Motor no-load current | \% | 1/1 | 10-90 | * 1 |  |  |
| F4:7 | 0417 | Motor rated speed | min-1 | 1/1 | 100-32000 | $\begin{array}{\|l\|} \hline 1410(W P) \\ 1710 \\ (W N, A N) \\ \hline \end{array}$ |  |  |
| F4:8 | 0418 | Speed control response coefficient | - | 1/1 | 1-150 | 40 |  |  |
| F4:9 | 0419 | Speed control stability coefficient | - | 1/1 | 1-100 | 20 |  |  |

*1 : Default values vary depending on the capacity. See the table of page 64.

- Input/output parameters 2

| Title | Communication <br> No. | Function | Unit | Minimum <br> setting unit <br> Panel/Commun <br> ication | Adjustment range | Default <br> setting | User <br> setting |
| :--- | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $F 470$ | 0470 | VIA input bias | - | - | - | - | 6.5 .4 |
| Reference |  |  |  |  |  |  |  |
| E6581158 |  |  |  |  |  |  |  |

- Torque boost parameters 2

| Title | Communication No. | Function | Unit | Minimum setting unit Panel/Commun ication | Adjustment range | Default setting | User setting | $\begin{array}{\|l\|} \text { Reference } \\ \text { E6581158 } \end{array}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| F480 | 0480 | Exciting current coefficient | \% | 1/1 | 100-130 | 100 |  | $\begin{gathered} \hline \hline 5.11 \\ 6.17 .2 \end{gathered}$ |
| $F 485$ | 0485 | Stall prevention control coefficient 1 | - | 1/1 | 10-250 | 100 |  |  |
| $F 492$ | 0492 | Stall prevention control coefficient 2 | - | 1/1 | 50-150 | 100 |  |  |
| F494 | 0494 | Motor adjustment coefficient | - | 1/1 | 0-200 | * 1 |  |  |
| $F 495$ | 0495 | Maximum voltage adjustment coefficient | \% | 1/1 | 90-110 | 104 |  |  |
| $F 495$ | 0496 | Waveform switching adjustment coefficient | kHz | 0.1/0.01 | 0.1-14.0 | 0.2 |  |  |

[^7]- Acceleration/deceleration time parameters

| Title | Communication No. | Function | Unit | Minimum <br> setting unit <br> Panel/Commun <br> ication | Adjustment range | Default setting | User setting | $\begin{aligned} & \text { Reference } \\ & \text { E6581158 } \end{aligned}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| F500 | 0500 | Acceleration time 2 | S | 0.1/0.1 | 0.0-3200 | 10.0 |  | 6.18 |
| F50 | 0501 | Deceleration time $2$ | s | 0.1/0.1 | 0.0-3200 | 10.0 |  |  |
| F502 | 0502 | Acceleration/decel eration 1 pattern | - | - | $\begin{aligned} & \text { 0: Linear } \\ & \text { 1: S-pattern } 1 \end{aligned}$ | 0 |  |  |
| F503 | 0503 | Acceleration/decel eration 2 pattern | - | - | 2: S-pattern 2 | 0 |  |  |
| F504 | 0504 | Acceleration/decel eration selection $(1,2,3)$ | - | - | 1: Acceleration/deceleration 1 <br> 2: Acceleration/deceleration 2 <br> 3: Acceleration/deceleration 3 | 1 |  |  |
| $F 505$ | 0505 | Acceleration/decel eration 1 and 2 <br> switching frequency | Hz | 0.1/0.01 | 0.0-U' | 0.0 |  |  |
| F506 | 0506 | S-pattern lowerlimit adjustment amount | \% | 1/1 | 0-50 | 10 |  |  |
| F507 | 0507 | S-pattern upperlimit adjustment amount | \% | 1/1 | 0-50 | 10 |  | 6.18 |
| F5 10 | 0510 | Acceleration time 3 | S | 0.1/0.1 | 0.0-3200 | 10.0 |  |  |
| FS 11 | 0511 | Deceleration time 3 | s | 0.1/0.1 | 0.0-3200 | 10.0 |  |  |
| F5 i2 | 0512 | Acceleration/decel eration 3 pattern | - | ${ }^{-}$ | $\begin{aligned} & \text { 0: Linear } \\ & \text { 1: S-pattern } 1 \\ & \text { 2: S-pattern } 2 \\ & \hline \end{aligned}$ | 0 |  |  |
| F5 13 | 0513 | Acceleration/decel eration 2 and 3 <br> switching frequency | Hz | 0.1/0.01 | 0.0-UL | 0.0 |  |  |


| Title | Communication No. | Function | Unit | Minimum <br> setting unit <br> Panel/Commun <br> ication | Adjustment range | Default setting | User setting | $\begin{array}{\|l\|} \text { Reference } \\ \text { E6581158 } \end{array}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| F53: | 0601 | Stall prevention level 1 | $\begin{gathered} \hline \% \\ (\mathrm{~A}) \\ \hline \end{gathered}$ | 1/1 | $\begin{aligned} & \hline \hline 10-199, \\ & 200 \text { (disabled) } \end{aligned}$ | 150 |  | 6.19.2 |
| F502 | 0602 | Inverter trip retention selection | - | - | 0 : Canceled with the power off <br> 1: Still retained with the power off | 0 |  | 6.19.3 |
| F503 | 0603 | Emergency stop selection | - | - | 0: Coast stop <br> 1: Slowdown stop <br> 2: Emergency DC braking | 0 |  | 6.19.4 |
| F504 | 0604 | Emergency DC braking time | s | 0.1/0.1 | 0.0-20.0 | 1.0 |  | 6.19.4 |
| F505 | 0605 | Output phase failure detection mode selection | - | ${ }^{-}$ | 0: Disabled <br> 1: At start-up (only one time after power is turned on) <br> 2: At start-up (each time) <br> 3: During operation <br> 4: At start-up + during operation <br> 5: Detection of cutoff on output side | 0 |  | 6.19.5 |
| $F 507$ | 0607 | Motor 150\%overload time limit | S | 1/1 | 10-2400 | 300 |  | 6.19.1 |
| F508 | 0608 | Input phase failure detection mode selection | - | - | 0: Disabled, 1: Enabled | 1 |  | 6.19.6 |


| Title | Communication No. | Function | Unit | Minimum setting unit Panel/Commun ication | Adjustment range | Default setting | User setting | $\begin{array}{\|l\|} \text { Reference } \\ \text { E6581158 } \end{array}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| F609 | 0609 | Small current detection current hysteresis | \% | 1/1 | 1-20 | 10 |  | 6.19.7 |
| F 510 | 0610 | Small current trip/alarm selection | - | - | 0: Alarm only <br> 1: Tripping | 0 |  |  |
| FS i | 0611 | Small current detection current | \% <br> (A) | 1/1 | 0-100 | 0 |  |  |
| $F 5$ I2 | 0612 | Small current detection time | s | 1/1 | 0-255 | 0 |  |  |
| F5:3 | 0613 | Detection of output short-circuit during start-up | - | - | 0: Each time (standard pulse) <br> 1: At start-up (only one time after power is turned on) (standard pulse) <br> 2: Each time (short-time pulse) <br> 3: At start-up (only one time after power is turned on) (short-time pulse) | 0 |  | 6.19.8 |
| FS is | 0615 | Over-torque trip/alarm selection | - | ${ }^{-}$ | 0 : Alarm only <br> 1: Tripping | 0 |  | 6.19 .9 |
| FS IS | 0616 | Over-torque detection level | \% | 1/1 | 0-250 | 150 |  |  |
| F5i8 | 0618 | Over-torque detection time | s | 0.1/0.1 | 0.0-10.0 | 0.5 |  |  |
| F5 19 | 0619 | Over-torque detection level hysteresis | \% | 1/1 | 0-100 | 10 |  | 6.19 .9 |
| F52 | 0621 | Cumulative operation time alarm setting | $\begin{gathered} 100 \\ \text { Time } \end{gathered}$ | $\begin{gathered} 0.1 / 0.1 \\ (=10 \text { hours }) \end{gathered}$ | 0.0-999.9 | 610 |  | 6.19 .10 |
| F625 | 0626 | Over-voltage stall protection level | \% | 1/1 | 100-150 | *1 |  | 6.13 .5 |
| $F 527$ | 0627 | Undervoltage trip/alarm selection | - <br>  | ${ }^{-}$ | 0 : Alarm only (detection level below 60\%) <br> 1: Tripping (detection level below 60\%) <br> 2: Alarm only (detection level below 50\%, DC reactor necessary) | 0 |  | 6.19 .12 |
| F533 | 0633 | Trip at VIA low level input mode | \% | 1/1 | 0: Disabled, 1-100 | 0 |  | 6.19 .13 |
| F534 | 0634 | Annual average ambient temperature (parts replacement alarms) | - | - | $\begin{aligned} & \text { 1: }-10 \text { to }+10^{\circ} \mathrm{C} \\ & \text { 2: } 11-20^{\circ} \mathrm{C} \\ & \text { 3: } 21-30^{\circ} \mathrm{C} \\ & \text { 4: } 31-40^{\circ} \mathrm{C} \\ & \text { 5: } 41-50^{\circ} \mathrm{C} \\ & \text { 6: } 51-60^{\circ} \mathrm{C} \\ & \hline \end{aligned}$ | 3 |  | 6.19 .14 |

*1 : Default values vary depending on the capacity. See the table of 64 .

- Output parameters

| Title | Communication No. | Function | Unit | Minimum <br> setting unit <br> Panel/Commun <br> ication | Adjustment range | Default setting | User setting | $\begin{aligned} & \text { Reference } \\ & \text { E6581158 } \end{aligned}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $F 559$ | 0669 | Logic output/pulse train output selection (OUTNO) | - | - | 0: Logic output <br> 1: Pulse train output | 0 |  | 6.20 .1 |
| F576 | 0676 | Pulse train output function selection (OUT-NO) | - | - | 0: Output frequency <br> 1: Output current <br> 2: Set frequency <br> 3: DC voltage <br> 4: Output voltage command value <br> 5: Input power <br> 6: Output power <br> 7: Torque <br> 8: Torque current <br> 9: Motor cumulative load factor <br> 10: Inverter cumulative load factor <br> 11: PBR (braking reactor) cumulative load factor <br> 12: Frequency setting value (after PID) <br> 13: VIA/II Input value <br> 14: VIB Input value <br> 15: Fixed output 1 (Output current: 100\%) <br> 16: Fixed output 2 (Output current: 50\%) <br> 17: Fixed output 3 (Other than the output current: 100\%) | 0 |  | 6.20 .1 |
| F577 | 0677 | Maximum numbers of pulse train | pps | 1/1 | 500-1600 | 800 |  | 6.20 .1 |
| F59 | 0691 | Inclination characteristic of analog output | - | ${ }^{-}$ | 0: Negative inclination (downward slope) <br> 1: Positive inclination (upward slope) | 1 |  | 6.20 .2 |
| $F 592$ | 0692 | Meter bias | \% | 1/1 | 0-100 | 0 |  | 6.20 .2 |

- Operation panel parameters

| Title | Communication No. | Function | Unit | Minimum <br> setting unit <br> Panel/Commun <br> ication | Adjustment range | Default setting | User setting | $\begin{array}{\|l\|l\|} \text { Reference } \\ \text { E6581158 } \end{array}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| F700 | 0700 | Prohibition of change of parameter settings | - | - | 0: Permitted <br> 1: Prohibited | 0 |  | 6.21 .1 |
| F70: | 0701 | Unit selection | - | - | $\begin{aligned} & \text { 0: \% } \\ & \text { 1: A (ampere) } / \mathrm{V} \text { (volt) } \end{aligned}$ | 0 |  | 6.21 .2 |
| F702 | 0702 | Free unit selection | Times | 0.01/0.01 | $\begin{aligned} & \text { 0.00: Free unit display disabled } \\ & \text { (display of frequency) } \\ & 0.01-200.0 \\ & \hline \end{aligned}$ | 0.00 |  | 6.21.3 |
| F705 | 0705 | Inclination characteristic of free unit display | - | ${ }^{-}$ | ```0 : Negative inclination (downward slope) 1: Positive inclination (upward slope)``` | 1 |  |  |
| F706 | 0706 | Free unit display bias | Hz | 0.01/0.01 | 0.00-F H | 0.00 |  |  |
| F707 | 0707 | Free step 1 (pressing a panel key once) | Hz | 0.01/0.01 | $\begin{aligned} & \text { 0.00: Disabled } \\ & 0.01-F H \end{aligned}$ | 0.00 |  | 6.21 .4 |
| F708 | 0708 | Free step 2 (panel display) | - | 1/1 | $\begin{aligned} & \hline \text { 0: Disabled } \\ & 1-255 \\ & \hline \end{aligned}$ | 0 |  |  |


| Title | Communication No. | Function | Unit | Minimum <br> setting unit <br> Panel/Commun <br> ication | Adjustment range | Default setting | User setting | $\begin{aligned} & \text { Reference } \\ & \text { E6581158 } \end{aligned}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| F710 | 0710 | Standard monitor display selection | - | - | 0: Operation frequency (Hz/free unit) <br> 1: Frequency command (Hz/free unit) <br> 2: Output current (\%/A) <br> 3: Inverter rated current (A) <br> 4: Inverter load factor (\%) <br> 5: Output power (\%) <br> 6: Frequency command after PID control (Hz/free unit) <br> 7: Optional item specified from an external control unit | 0 |  | 6.21 .5 |
| F719 | 0719 | Canceling of operation command when standby terminal (ST) is turned off | - | - | 0 : Operation command canceled (cleared) <br> 1: Operation command retained | 1 |  | 6.21 .6 |
| $F 721$ | 0721 | Panel stop pattern | - | - | 0: Slowdown stop <br> 1: Coast stop | 0 |  | 6.21 .7 |
| $F 730$ | 0730 | Prohibition of frequency setting on the operation panel ( $F$ L ) | - | - | 0: Permitted <br> 1: Prohibited | 0 |  | 6.21 .1 |
| F733 | 0733 | Panel operation prohibition (RUN/STOP keys) | - | - | 0: Permitted <br> 1: Prohibited | 0 |  |  |
| $F 734$ | 0734 | Prohibition of panel emergency stop operation | - | - | 0: Permitted <br> 1: Prohibited | 0 |  |  |
| $F 735$ | 0735 | Prohibition of panel reset operation | - | - | 0: Permitted <br> 1: Prohibited | 0 |  |  |
| $F 735$ | 0736 | Prohibition of change of $\left[\cap 0 \sigma^{\prime}\right.$ IFMAD during operation | - | - | 0: Permitted <br> 1: Prohibited | 1 |  |  |

- Communication parameters

| Title | Communication No. | Function | Unit | Minimum <br> setting unit <br> Panel/Commun <br> ication | Adjustment range | Default setting | User setting | Reference E6581158 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| F800 | 0800 | Communication rate | - | - | $\begin{aligned} & \hline \hline \text { 0: } 1200 \mathrm{bps} \\ & \text { 1: 2400bps } \\ & \text { 2: 4800bps } \\ & \text { 3: 9600bps } \\ & \text { 4: 19200bps } \\ & \hline \end{aligned}$ | 3 |  | 6.22 |
| F80: | 0801 | Parity | - | - | 0: NON (No parity) <br> 1: EVEN (Even parity) <br> 2: ODD (Odd parity) | 1 |  |  |
| F802 | 0802 | Inverter number | - | 1/1 | 0-255 | 0 |  |  |
| F803 | 0803 | Communication error trip time | s | 1/1 | $\begin{aligned} & \text { 0: (disabled) } \\ & 1-100 \\ & \hline \end{aligned}$ | 0 |  |  |
| F805 | 0805 | Communication waiting time | s | 0.01/0.01 | 0.00-2.00 | 0.00 |  |  |
| F806 | 0806 | Setting of master and slave for communication between inverters | - | - | 0 : Slave ( 0 Hz command issued in case the master inverter fails) <br> 1: Slave (Operation continued in case the master inverter fails) <br> 2: Slave (Emergency stop tripping in case the master inverter fails) <br> 3: Master (transmission of frequency commands) <br> 4: Master (transmission of output frequency signals) | 0 |  |  |


| Title | Communication No. | Function | Unit | Minimum <br> setting unit <br> Panel/Commun <br> ication | Adjustment range | Default setting | User setting | $\begin{aligned} & \text { Reference } \\ & \text { E6581158 } \end{aligned}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Fg i 1 | 0811 | Communication command point 1 setting | \% | 1/1 | 0-100 | 0 |  | $\begin{gathered} \hline \hline 6.5 .2 \\ 6.22 .1 \end{gathered}$ |
| F812 | 0812 | Communication command point 1 frequency | Hz | 0.1/0.01 | 0.0-500.0 | 0.0 |  |  |
| F813 | 0813 | Communication command point 2 setting | \% | 1/1 | 0-100 | 100 |  |  |
| F8 14 | 0814 | Communication command point 2 frequency | Hz | 0.1/0.01 | 0.0-500.0 | $\begin{aligned} & \hline 50.0 \text { (WP) } \\ & 60.0 \\ & (\mathrm{WN}, \mathrm{AN}) \\ & \hline \end{aligned}$ |  |  |
| F829 | 0829 | Selection of communication protocol | - | - | 0: Toshiba inverter protocol <br> 1: Modbus RTU protocol | 0 |  | 6.22 |
| 587 <br> 5871 | 0870 0871 | Block write data 1 | - | - | 0: No selection <br> 1: Command information 1 <br> 2: Command information 2 | 0 |  |  |
| F87 | 0871 | Block write data 2 | - | - | 3: Frequency command <br> 4: Output data on the terminal board <br> 5: Analog output for communications | 0 |  |  |
| F875 | 0875 | Block read data 1 | - | - | 0: No selection <br> 1: Status information | 0 |  |  |
| F875 | 0876 | Block read data 2 | - | - | 2: Output frequency <br> 3: Output current | 0 |  |  |
| F877 | 0877 | Block read data 3 | - | - | 4: Output voltage <br> 5: Alarm information | 0 |  |  |
| F878 | 0878 | Block read data 4 | - | - | 7: Input terminal board monitor 8: Output terminal board monitor | 0 |  |  |
| F879 | 0879 | Block read data 5 | - | - | 9: VIA terminal board monitor 10: VIB terminal board monitor | 0 |  |  |
| F880 | 0880 | Free notes | - | 1/1 | 0-65535 | 0 |  |  |
| F890 | 0890 | Parameter for option 1 | - | 1/1 | 0-65535 | 0 |  | 6.23 |
| F89 | 0891 | Parameter for option 2 | - | 1/1 | 0-65535 | 0 |  |  |
| F892 | 0892 | Parameter for option 3 | - | 1/1 | 0-65535 | 0 |  |  |
| F893 | 0893 | Parameter for option 4 | - | 1/1 | 0-65535 | 0 |  |  |
| F894 | 0894 | Parameter for option 5 | - | 1/1 | 0-65535 | 0 |  |  |

## - PM motor parameters

| Title | Communication <br> No. | Function | Unit | Minimum <br> setting unit <br> Panel/Commun <br> ication | Adjustment range | Default <br> setting | User <br> setting |
| :--- | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| F9 Reference |  |  |  |  |  |  |  |
| E6581158 |  |  |  |  |  |  |  |

Default settings by inverter rating

| Inverter type | Torque boost value $1 / 2$ | Dynamic braking resistance | Dynamic braking resistor capacity | Automatic torgue boost value | Motor rated current | Motor no-load current | Motor adjustment coefficient | Over-voltage stall protection level |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | $\begin{gathered} \text { ub/Fif? } \\ \hline \hline(\%) \\ \hline \end{gathered}$ | $\begin{gathered} F 308 \\ (\Omega) \text { (Note) } \\ \hline \end{gathered}$ | $\begin{gathered} F 309 \\ (\mathrm{~kW}) \end{gathered}$ | $F 402$ <br> (\%) | $F 415$ <br> (A) | $\begin{gathered} \hline F 4 i 6 \\ (\%) \\ \hline \hline \end{gathered}$ | F494 | $\begin{gathered} F 525 \\ (\%) \\ \hline \hline \end{gathered}$ |
| VFS11S-2002PL | 6.0 | 200.0 | 0.12 | 8.3 | 1.2 | 70 | 90 | 134 |
| VFS11S-2004PL | 6.0 | 200.0 | 0.12 | 6.2 | 2.0 | 65 | 90 | 134 |
| VFS11S-2007PL | 6.0 | 200.0 | 0.12 | 5.8 | 3.4 | 60 | 80 | 134 |
| VFS11S-2015PL | 6.0 | 75.0 | 0.12 | 4.3 | 6.2 | 55 | 70 | 134 |
| VFS11S-2022PL | 5.0 | 75.0 | 0.12 | 4.1 | 8.9 | 52 | 70 | 134 |
| VFS11-2002PM | 6.0 | 200.0 | 0.12 | 8.3 | 1.2 | 70 | 90 | 134 |
| VFS11-2004PM | 6.0 | 200.0 | 0.12 | 6.2 | 2.0 | 65 | 90 | 134 |
| VFS11-2005PM | 6.0 | 200.0 | 0.12 | 6.0 | 2.7 | 62 | 80 | 134 |
| VFS11-2007PM | 6.0 | 200.0 | 0.12 | 5.8 | 3.4 | 60 | 80 | 134 |
| VFS11-2015PM | 6.0 | 75.0 | 0.12 | 4.3 | 6.2 | 55 | 70 | 134 |
| VFS11-2022PM | 5.0 | 75.0 | 0.12 | 4.1 | 8.9 | 52 | 70 | 134 |
| VFS11-2037PM | 5.0 | 40.0 | 0.12 | 3.4 | 14.8 | 48 | 70 | 134 |
| VFS11-2055PM | 4.0 | 20.0 | 0.24 | 3.0 | 21.0 | 46 | 70 | 134 |
| VFS11-2075PM | 3.0 | 15.0 | 0.44 | 2.5 | 28.2 | 43 | 70 | 134 |
| VFS11-2110PM | 2.0 | 10.0 | 0.66 | 2.3 | 40.6 | 41 | 60 | 134 |
| VFS11-2150PM | 2.0 | 7.5 | 0.88 | 2.0 | 54.6 | 38 | 50 | 134 |
| VFS11-4004PL | 6.0 | 200.0 | 0.12 | 6.2 | 1.0 | 65 | 90 | 140 |
| VFS $11-4007 \mathrm{PL}$ | 6.0 | 200.0 | 0.12 | 5.8 | 1.7 | 60 | 80 | 140 |
| VFS11-4015PL | 6.0 | 200.0 | 0.12 | 4.3 | 3.1 | 55 | 70 | 140 |
| VFS11-4022PL | 5.0 | 200.0 | 0.12 | 4.1 | 4.5 | 52 | 70 | 140 |
| VFS11-4037PL | 5.0 | 160.0 | 0.12 | 3.4 | 7.4 | 48 | 70 | 140 |
| VFS11-4055PL | 4.0 | 80.0 | 0.24 | 2.6 | 10.5 | 46 | 70 | 140 |
| VFS11-4075PL | 3.0 | 60.0 | 0.44 | 2.3 | 14.1 | 43 | 70 | 140 |
| VFS11-4110PL | 2.0 | 40.0 | 0.66 | 2.2 | 20.3 | 41 | 60 | 140 |
| VFS11-4150PL | 2.0 | 30.0 | 0.88 | 1.9 | 27.3 | 38 | 50 | 140 |
| VFS11-6007P | 3.0 | 285.0 | 0.06 | 3.8 | 1.1 | 61 | 80 | 134 |
| VFS11-6015P | 3.0 | 145.0 | 0.12 | 3.8 | 2.1 | 59 | 70 | 134 |
| VFS11-6022P | 3.0 | 95.0 | 0.18 | 3.2 | 3.0 | 54 | 70 | 134 |
| VFS11-6037P | 3.0 | 48.0 | 0.37 | 3.5 | 4.9 | 50 | 70 | 134 |
| VFS11-6055P | 2.0 | 29.0 | 0.61 | 2.0 | 7.3 | 55 | 70 | 134 |
| VFS11-6075P | 2.0 | 29.0 | 0.61 | 1.5 | 9.5 | 51 | 70 | 134 |
| VFS11-6110P | 2.0 | 19.0 | 0.92 | 1.9 | 14.5 | 55 | 60 | 134 |
| VFS11-6150P | 1.0 | 14.0 | 1.23 | 1.7 | 19.3 | 53 | 50 | 134 |

Note: Be sure to set $F 308$ (Dynamic braking resistance) at the resistance of the dynamic braking resistor connected.

Table of input terminal functions 1

| Function <br> No. | Code | Function | Action |
| :---: | :--- | :--- | :--- |
| 0 | - | No function is assigned | Disabled |
| 1 | ST | Standby terminal | ON: Ready for operation <br> OFF: Coast stop (gate off) |
| 2 | F | Forward run command | ON: Forward run OFF: Slowdown stop |
| 3 | R | Reverse run command | ON: Reverse run OFF: Slowdown stop |

- Table of input terminal functions 2

| Function No. | Code | Function | Action |
| :---: | :---: | :---: | :---: |
| 34 | F+SS3+AD2 | Combination of forward run, preset-speed command 3 and acceleration/deceleration 2 | ON: Simultaneous input from F, SS3 and AD2 |
| 35 | R+SS3+AD2 | Combination of reverse run, preset-speed command 3 and acceleration/deceleration 2 | ON: Simultaneous input from R, SS3 and AD2 |
| 36 | F+SS4+AD2 | Combination of forward run, preset-speed command 4 and acceleration/deceleration 2 | ON: Simultaneous input from F, SS4 and AD2 |
| 37 | R+SS4+AD2 | Combination of reverse run, preset-speed command 4 and acceleration/deceleration 2 | ON: Simultaneous input from R, SS4 and AD2 |
| 38 | FCHG | Frequency command forced switching | $\mathrm{ON}: F 2 \pi 7$ (If $F 200=8$ ) OFF: $F$ Пी 0 |
| 39 | VF2 | No. 2 Switching of V/F setting | ```ON: No.2 V/F setting (PL=0,F;70,F;7i,F:7己,F;7З) OFF: No. }1\textrm{V}/F\mathrm{ setting (Set value of PG,ui,uiu,ub,LH!)``` |
| 40 | MOT2 | No. 2 motor switching (VF2 + AD2 + OCS2) | ON: No. 2 motor $(P L=0, F: 70, F: 7 \text { i, } F: 72, F ; 73,$ <br> $F 185, F 500, F 501, F 503)$ <br> OFF: No. 1 motor (Set value of $P L, \omega L, w i, u$, wb, LHr, RLL, dEL,F5OZ,F6O i) |
| 41 | UP | Frequency UP signal input from external contacts | ON: Increase in frequency |
| 42 | DOWN | Frequency DOWN signal input from external contacts | ON: Reduction in frequency |
| 43 | CLR | Frequency UP/DOWN cancellation signal input from external contacts | OFF $\rightarrow$ ON: Resetting of UP/DOWN frequency by means of external contacts |
| 44 | CLR+RES | Combination of frequency UP/DOWN cancellation and reset by means of external contacts | ON: Simultaneous input from CLR and RES |
| 45 | EXTN | Inversion of trip stop command from external device | OFF: $E$ Trip stop |
| 46 | OH | Thermal trip stop signal input from external device | ON: $\overbrace{\mathrm{H}} \mathrm{HC}$ Trip stop |
| 47 | OHN | Inversion of thermal trip stop command from external device | OFF: 01 HC Trip stop |
| 48 | SC/LC | Forced switching from remote to local control | Enabled when remote control is exercised <br> ON: Local control (setting of $[$ 月0d, $F \cap 0 \mathrm{~d}$ and F207) <br> OFF: Remote control |
| 49 | HD | Operation holding (stop of 3-wire operation) | ON: F (forward run)/R: (reverse run) held, 3-wire operation <br> OFF: Slowdown stop |
| 50 | CMTP | Forced switching of command mode and terminal board command | ON: Terminal board operation OFF: Setting of [ $\cap \mathrm{O} d$ |
| 51 | CKWH | Display cancellation of the cumulative power amount (kWh) | ON: Monitor display cancellation of the cumulative power amount (kWh) |
| 52 | FORCE | Forced operation (factory configuration required) | ON: Forced operation mode in which operation is not stopped in the event of the occurrence of a soft fault (preset speed operation frequency 15) To use this function, the inverter needs to be so configured at the factory. <br> OFF: Normal operation |
| 53 | FIRE | Fire-speed control | ON: Fire-speed operation (preset speed operation frequency 15) <br> OFF: Normal operation |

Note. When function 1, 10-12, 15-17, 38, 41-45 or 48 is assigned to an input terminal board, the input terminal


Table of input terminal functions 3

| Function No. | Code | Function | Action |
| :---: | :---: | :---: | :---: |
| 54 | STN | Coast stop (gate off) | ON: Coast stop (gate off) |
| 55 | RESN | Inversion of RES | ON: Acceptance of reset command OFF $\rightarrow$ ON: Trip reset |
| 56 | F+ST | Combination of forward run and standby | ON: Simultaneous input from F and ST |
| 57 | R+ST | Combination of reverse run and standby | ON: Simultaneous input from R and ST |
| 58 | AD3 | Acceleration/deceleration 3 selection | ON: Acceleration/deceleration 3 OFF: Acceleration/deceleration 1 or 2 |
| 59 | F+AD3 | Combination of forward run and acceleration/deceleration 3 | ON: Simultaneous input from F and AD3 |
| 60 | R+AD3 | Combination of reverse run and acceleration/deceleration 3 | ON: Simultaneous input from R and AD3 |
| 61 | OCS2 | Forced switching of stall prevention level 2 | ON: Enabled at the value of $F ; B 5$ OFF: Enabled at the value of $F 50$ i |
| 62 | HDRY | Holding of RY-RC terminal output | ON: Once turned on, RY-RC are held on. OFF: The status of RY-RC changes in real time according to conditions. |
| 63 | HDOUT | Holding of OUT-NO terminal output | ON: Once turned on, OUT-NO are held on. OFF: The status of OUT-NO changes in real time according to conditions. |
| 64 | PRUN | Cancellation (clearing) of operation command from panel | 0: Operation command canceled (cleared) <br> 1: Operation command retained |
| 65 | ICLR | PID control integral value clear | ON: PID control integral value always zero OFF: PID control permitted |

Table of output terminal functions 1

| Function No. | Code | Function | Action |
| :---: | :---: | :---: | :---: |
| 0 | LL | Frequency lower limit | ON: The output frequency is above the $L i$ set value. <br> OFF: The output frequency is equal to or less than the $L i$ set value. |
| 1 | LLN | Inversion of frequency lower limit | Inversion of LL setting |
| 2 | UL | Frequency upper limit | ON: Output frequency is equal to or higher than iU $i \mathrm{~L}$ value. <br> OFF: Output frequency is lower than $1: 12$ value. |
| 3 | ULN | Inversion of frequency upper limit | Inversion of UL setting |
| 4 | LOW | Low-speed detection signal | ON: Output frequency is equal to or higher than $F \rightarrow 0$ value. <br> OFF: Output frequency is lower than $F, 0$ value. |
| 5 | LOWN | Inversion of low-speed detection signal | Inversion of LOW setting |
| 6 | RCH | Designated frequency attainment signal (completion of acceleration/deceleration) | ON: The output frequency is equal to or less than the specified frequency $\pm$ frequency set with $F: 102$. <br> OFF: The output frequency is above the specified frequency $\pm$ frequency set with $F: \Omega 2$. |
| 7 | RCHN | Inversion of designated frequency attainment signal (inversion of completion of acceleration/deceleration) | Inversion of RCH setting |
| 8 | RCHF | Set frequency attainment signal | ON: The output frequency is equal to or less than the frequency set with $F i n: \pm F: O 2$. <br> OFF: The output frequency is above the frequency set with $F: 0: \pm F: 2 Z$. |
| 9 | RCHFN | Inversion of set frequency attainment signal | Inversion of RCHF setting |
| 10 | FL | Failure signal (trip output) | ON: When inverter is tripped OFF: When inverter is not tripped |
| 11 | FLN | Inversion of failure signal (inversion of trip output) | Inversion of FL setting |

Table of output terminal functions 2

| Function | Code | Function | Action |
| :---: | :---: | :---: | :---: |
| 12 | OT | Over-torque detection | ON: Torque current is equal to or larger than $F G$ i 5 set value and longer than $F 5: B$ set time. <br> OFF: The torque current is equal to or less than ( $F 5$ i 5 set value - FG 19 set value). |
| 13 | OTN | Inversion of over-torque detection | Inversion of OT |
| 14 | RUN | Start/Stop | ON: When operation frequency is output or during (db) <br> OFF: Operation stopped |
| 15 | RUNN | Inversion of RUN/STOP | Inversion of RUN setting |
| 16 | POL | OL pre-alarm | ON: 50\% or more of calculated value of overload protection level <br> OFF: Less than $50 \%$ of calculated value of overload protection level |
| 17 | POLN | Inversion of OL pre-alarm | Inversion of POL setting |
| 18 | POHR | Braking resistor overload pre-alarm | ON: $50 \%$ or more of calculated value of $F 308$ set overload protection level <br> OFF: Less than $50 \%$ of calculated value of $F 308$ set overload protection level |
| 19 | POHRN | Inversion of braking resistor overload pre-alarm | Inversion of RCHR setting |
| 20 | POT | Over-torque detection pre-alarm | ON: Torque current is equal to or larger than $70 \%$ of $F E$ i $\sigma$ set value. <br> OFF: The torque current is below ( $F \sigma$ i $\sigma$ set value $\times 70 \%-F 5 \quad i 9$ set value). |
| 21 | POTN | Inversion of over-torque detection pre-alarm | Inversion of POT setting |
| 22 | PAL | Pre-alarm | One of the following is turned on: <br> ON POL, POHR, POT, MOFF, UC, OT, LL stop, COT, and momentary power failure slowdown stop. <br> or $[, \mathrm{O}$, Br H issues an alarm <br> All the following are turned off: <br> OFF POL, POHR, POT, MOFF, UC, OT, LL stop, COT, and momentary power failure slowdown stop. <br> or $L, P$, Br $H$ issues no alarm |
| 23 | PALN | Inversion of pre-alarm | Inversion of PAL setting |
| 24 | UC | Small-current detection | ON: The output current is equal to or less than $F G: i$ set value for $F S i 己$ set time. <br> OFF: The output current is equal to or larger than F5 i is set value $+10 \%$. |
| 25 | UCN | Inversion of small-current detection | Inversion of UC setting |
| 26 | HFL | Significant failure | ON: ILA, OLL, OL, E, <br> OFF: Failure other than the above |
| 27 | HFLN | Inversion of significant failure | Inversion of HFL setting |
| 28 | LFL | Insignificant failure |  |
| 29 | LFLN | Inversion of insignificant failure | Inversion of LFL setting |
| 30 | RDY1 | Ready for operation (including ST/RUN) | ON: Ready for operation (ST and RUN are also ON) <br> OFF: Others |
| 31 | RDY1N | Inversion of ready for operation (including ST/RUN) | Inversion of RDY1 setting |
| 32 | RDY2 | Ready for operation (excluding ST/RUN) | ON: Ready for operation (ST and RUN are not ON) <br> OFF: Others |
| 33 | RDY2N | Inversion of ready for operation (excluding ST/RUN) | Inversion of RDY2 |
| 34 | FCVIB | Frequency VIB selection | ON: VIB selected as frequency command OFF: Terminal other than VIB selected as frequency command |

Table of output terminal functions 3

| Function No. | Code | Function | Action |
| :---: | :---: | :---: | :---: |
| 35 | FCVIBN | Inversion of frequency VIB selection | Inversion of FCVIB |
| 36 | FLR | Fault signal (put out also at the time of a retry) | ON: When inverter trips or retries OFF: When inverter does not trip or retry |
| 37 | FLRN | Inversion of failure signal (put out also at the time of a retry) | Inversion of FLR |
| 38 | OUT0 | Specified data output 1 | ON: Specified data from remote control FA50: BIT0=1 <br> OFF: Specified data from remote control FA50: BIT0=0 |
| 39 | OUTON | Inversion of specified data output 1 | Inversion of OUT0 setting |
| 40 | OUT1 | Specified data output 2 | ON: Specified data from remote control FA50: <br> BIT1=1 <br> OFF: Specified data from remote control FA50: BIT1=0 |
| 41 | OUT1N | Inversion of specified data output 2 | Inversion of OUT1 setting |
| 42 | COT | Cumulative operation time alarm | ON: Cumulative operation time is equal to or longer than $F 5 \mathcal{F}$ i <br> OFF: Cumulative operation time is shorter than F52 i |
| 43 | COTN | Inversion of cumulative operation time alarm | Inversion of COT |
| 44 | LTA | Parts replacement alarm | ON: Calculation for parts replacement time is equal to or longer than the preset time <br> ON: Calculation for parts replancement time is shorter than the preset time |
| 45 | LTAN | Inversion of replacement alarm | Inversion of LTA |
| 46 | BR | Braking sequence output | ON: Braking retention signal OFF: Braking release signal |
| 47 | BRN | Inversion of braking sequence output | Inversion of BR |
| 48 | LI1 | F terminal input signal | ON : The signal input to F terminal is ON OFF: The signal input to $F$ terminal is OFF |
| 49 | LI1N | Inversion of F terminal input signal | Inversion of LI1 |
| 50 | LI2 | R terminal input signal | ON : The signal input to R terminal is ON OFF: The signal input to R terminal is OFF |
| 51 | LI2N | Inversion of R terminal input signal | Inversion of LI2 |
| 52 | PIDF | Signal in accordance of frequency command | ON: Frequency commanded by $F \cap \bar{\Delta} d^{\prime}$ or $F \supseteq \cap 7$ and that by VIA show the same value. <br> OFF: Frequency commanded by $F \cap \Omega \sigma^{\prime}$ or $F 207$ and that by VIA show different values. |
| 53 | PIDFN | Inversion of signal in accordance of frequency command | Inversion of PIDF setting |
| 54 | MOFF | Undervoltage detection | ON: Undervoltage detected OFF: Other than undervoltage |
| 55 | MOFFN | Inversion of undervoltage detection | Inversion of MOFF |
| 56-253 | Disabled | Invalid settings, always OFF (ignored) | Invalid settings, always OFF (ignored) |
| 254 | AOFF | Always OFF | Always OFF |
| 255 | AON | Always ON | Always ON |

## 8. Specifications

### 8.1 Models and their standard specifications



Note 1. Capacity is calculated at 220 V for the 240 V models, at 440 V for the 500 V models and at 575 V for the 600 V models.
Note 2. Indicates rated output current setting when the PWM carrier frequency (parameter F300) is 4 kHz or less. When exceeding 4 kHz , the rated output current setting is indicated in the parentheses. It needs to be further reduced for PWM carrier frequencies above 12 kHz .
The rated output current is reduced even further for 500 V models with a supply voltage of 480 V or more.
The default setting of the PWM carrier frequency is 12 kHz .
Note 3. Maximum output voltage is the same as the input voltage.
Note 4. $\pm 10 \%$ when the inverter is used continuously (load of $100 \%$ ).
Note 5. If you are using 600 V model, be sure to connect an input reactor (ACL).

- Common specification

| Item |  | Specification |
| :---: | :---: | :---: |
|  | Control system | Sinusoidal PWM control |
|  | Rated output voltage | Adjustable within the range of 50 to 600 V by correcting the supply voltage (not adjustable above the input voltage) |
|  | Output frequency range | 0.5 to 500.0 Hz , default setting: 0.5 to 80 Hz , maximum frequency: 30 to 500 Hz |
|  | Minimum setting steps of frequency | 0.1 Hz : analog input (when the max. frequency is 100 Hz ), 0.01 Hz : Operation panel setting and communication setting. |
|  | Frequency accuracy | Digital setting: within $\pm 0.01 \%$ of the max. frequency ( -10 to $+60^{\circ} \mathrm{C}$ ) Analog setting: within $\pm 0.5 \%$ of the max. frequency $\left(25^{\circ} \mathrm{C} \pm 10^{\circ} \mathrm{C}\right)$ |
|  | Voltage/frequency characteristics | V/f constant, variable torque, automatic torque boost, vector control, automatic energy-saving, dynamic automatic energy-saving control, PM motor control. Auto-tuning. Base frequency ( $25-500 \mathrm{~Hz}$ ) adjusting to 1 or 2 , torque boost ( $0-30 \%$ ) adjusting to 1 or 2 , adjusting frequency at start ( $0.5-10 \mathrm{~Hz}$ ) |
|  | Frequency setting signal | Potentiometer on the front panel, external frequency potentiometer (connectable to a potentiometer with a rated impedance of $1-10 \mathrm{k} \Omega$ ), $0-10 \mathrm{Vdc}$ (input impedance: $\mathrm{VIA} / \mathrm{VIB}=30 \mathrm{k} \Omega, 4-20 \mathrm{mAdc}$ (Input impedance: 250 $)$ ). |
|  | Terminal board base frequency | The characteristic can be set arbitrarily by two-point setting. Possible to set individually for three functions: analog input (VIA and VIB) and communication command. |
|  | Frequency jump | Three frequencies can be set. Setting of the jump frequency and the range. |
|  | Upper- and lower-limit frequencies | Upper-limit frequency: 0 to max. frequency, lower-limit frequency: 0 to upper-limit frequency |
|  | PWM carrier frequency | Adjustable within a range of 2.0 to 16.0 Hz (default: 12 kHz ). |
|  | PID control | Setting of proportional gain, integral gain, differential gain and control wait time. Checking whether the amount of processing amount and the amount of feedback agree. |
|  | Acceleration/deceleration time | Selectable from among acceleration/deceleration times 1,2 and 3 ( 0.0 to 3200 sec.). Automatic acceleration/deceleration function. S-pattern acceleration/deceleration 1 and 2 and S-pattern adjustable. Control of forced rapid deceleration and dynamic rapid deceleration |
|  | DC braking | Braking start-up frequency: 0 to maximum frequency, braking rate: 0 to $100 \%$, braking time: 0 to 20 seconds, emergency DC braking, motor shaft fixing control |
|  | Dynamic braking | Control and drive circuit is built in the inverter with the braking resistor outside (optional). |
|  | Input terminal function (programmable) | Possible to select from among 66 functions, such as forward/reverse run signal input, jog run signal input, operation base signal input and reset signal input, to assign to 8 input terminals. Logic selectable between sink and source. |
|  | Output terminal functions (programmable) | Possible to select from among 58 functions, such as upper/lower limit frequency signal output, low speed detection signal output, specified speed reach signal output and failure signal output, to assign to FL relay output, open collector output and RY output terminals. |
|  | Forward/reverse run | The RUN and STOP keys on the operation panel are used to start and stop operation, respectively. The switching between forward run and reverse run can be done from one of the three control units: operation panel, terminal board and external control unit. |
|  | Jog run | Jog mode, if selected, allows jog operation from the operation panel or the terminal board. |
|  | Preset speed operation | Base frequency +15 -speed operation possible by changing the combination of 4 contacts on the terminal board. |
|  | Retry operation | Capable of restarting automatically after a check of the main circuit elements in case the protective function is activated. 10 times (Max.) (selectable with a parameter) |
|  | Various prohibition settings | Possible to write-protect parameters and to prohibit the change of panel frequency settings and the use of operation panel for operation, emergency stop or resetting. |
|  | Regenerative power ridethrough control | Possible to keep the motor running using its regenerative energy in case of a momentary power failure (default: OFF). |
|  | Auto-restart operation | In the event of a momentary power failure, the inverter reads the rotational speed of the coasting motor and outputs a frequency appropriate to the rotational speed in order to restart the motor smoothly. This function can also be used when switching to commercial power. |
|  | Drooping function | When two or more inverters are used to operate a single load, this function prevents load from concentrating on one inverter due to unbalance. |
|  | Override function | The sum of two analog signals (VIA/VIB) can be used as a frequency command value. |
|  | Failure detection signal | 1c-contact output: ( $250 \mathrm{Vac}-0.5 \mathrm{~A}-\cos \varphi=0.4$ ) |

[^8]| Item |  | Specification |
| :---: | :---: | :---: |
|  | Protective function | Stall prevention, current limitation, over-current, output short circuit, over-voltage, over-voltage limitation, undervoltage, ground fault, power supply phase failure, output phase failure, overload protection by electronic thermal function, armature over-current at start-up, load side over-current at start-up, over-torque, undercurrent, overheating, cumulative operation time, life alarm, emergency stop, braking resistor over-current/overload, various pre-alarms |
|  | Electronic thermal characteristic | Switching between standard motor and constant-torque VF motor, switching between motors 1 and 2, setting of overload trip time, adjustment of stall prevention levels 1 and 2, selection of overload stall |
|  | Reset function | Function of resetting by closing contact 1a or by turning off power or the operation panel. This function is also used to save and clear trip records. |
|  | Alarms | Stall prevention, overvoltage, overload, under-voltage, setting error, retry in process, upper/lower limits |
|  | Causes of failures | Over-current, overvoltage, overheating, short-circuit in load, ground fault, overload on inverter, over-current through arm at start-up, over-current through load at start-up, CPU fault, EEPROM fault, RAM fault, ROM fault, communication error. (Selectable: Overload of braking resistor, emergency stop, under-voltage, low voltage, overtorque, motor overload, output open-phase) |
|  | Monitoring function | Operation frequency, operation frequency command, forward/reverse run, output current, voltage in DC section, output voltage, torque, torque current, load factor of inverter, integral load factor of PBR, input power, output power, information on input terminals, information on output terminals, version of CPU1, version of CPU2, version of memory, PID feedback amount, frequency command (after PID), integral input power, integral output power, rated current, causes of past trips 1 through 4, parts replacement alarm, cumulative operation time |
|  | Past trip monitoring function | Stores data on the past four trips: number of trips that occurred in succession, operation frequency, direction of rotation, load current, input voltage, output voltage, information on input terminals, information on output terminals, and cumulative operation time when each trip occurred. |
|  | Output for frequency meter | Analog output: (1mAdc full-scale DC ammeter or 7.5Vdc full-scale DC ammeter / Rectifier-type AC voltmeter, 225\% current Max. $1 \mathrm{mAdc}, 7.5 \mathrm{Vdc}$ full-scale), 4 to $20 \mathrm{~mA} / 0$ to 20 mA output |
|  | 4-digit 7-segments LED | Frequency: inverter output frequency. <br> stall alarm " $\mathrm{C} "$, overvoltage alarm " $\mathrm{P} "$ ", overload alarm "L", overheat alarm " H ". <br> Alarm: <br> Status: <br> inverter status (frequency, cause of activation of protective function, input/output voltage, output <br> current, ett.) and parameter settings.  <br> Free-unit display: arbitrary unit (e.g. rotating speed) corresponding to output frequency.  |
|  | Indicator | Lamps indicating the inverter status by lighting, such as RUN lamp, MON lamp, PRG lamp, \% lamp, Hz lamp, frequency setting potentiometer lamp, UP/DOWN key lamp and RUN key lamp. The charge lamp indicates that the main circuit capacitors are electrically charged. |
|  | Use environments | Indoor, altitude: $\begin{array}{l}1000 \mathrm{~m}(\text { (Max.), not exposed to direct sunlight, corrosive gas, explosive gas or vibration (less than } \\ \left.5.9 \mathrm{~m} / \mathrm{s}^{2}\right)(10 \text { to } 55 \mathrm{~Hz})\end{array}$ |
|  | Ambient temperature | -10 to $+60^{\circ} \mathrm{C}$ Note)1.2. |
|  | Storage temperature | -20 to $+65^{\circ} \mathrm{C}$ |
|  | Relative humidity | 20 to $93 \%$ (free from condensation and vapor). |

Note 1. Above $40^{\circ} \mathrm{C}$ : Remove the protective seal from the top of VF-S11.
If the ambient temperature is above $50^{\circ} \mathrm{C}$ : Remove the seal from the top of the inverter and use the inverter with the rated output current reduced.
Note 2. If inverters are installed side by side (with no sufficient space left between them): Remove the seal from the top of each inverter.
When installing the inverter where the ambient temperature will rise above $40^{\circ} \mathrm{C}$, remove the seal from the top of the inverter and use the inverter with the rated output current reduced.

### 8.2 Outside dimensions and mass

$\square$ Outside dimensions and mass

|  | Applicable motor |  |  |  | Dime | sions | (mm) |  |  |  | Approx. weight |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Voltage class | (kW) | Inverter type | W | H | D | W1 | H1 | H2 | D2 | Drawing | (kg) |
|  | 0.2 | VFS11S-2002PL |  |  | 130 |  |  |  |  |  | 1.0 |
|  | 0.4 | VFS11S-2004PL | 72 | 130 | 130 | 60 | 121.5 | 15 |  | A | 1.0 |
| 1-phase 240V | 0.75 | VFS11S-2007PL |  |  | 140 |  | 121.5 |  | 8 |  | 1.2 |
|  | 1.5 | VFS11S-2015PL | 105 | 130 | 150 | 93 |  | 13 |  | B | 1.4 |
|  | 2.2 | VFS11S-2022PL | 140 | 170 | 150 | 126 | 157 | 14 |  | C | 2.2 |
|  | 0.2 | VFS11-2002PM |  |  | 120 |  |  |  |  |  | 0.9 |
|  | 0.4 | VFS11-2004PM | 72 | 130 |  | 60 |  | 15 |  | A | 0.9 |
|  | 0.55 | VFS11-2005PM |  |  |  | 60 |  | 15 |  | A | 1.1 |
|  | 0.75 | VFS11-2007PM |  |  | 130 |  | 121.5 |  |  |  | 1.1 |
|  | 1.5 | VFS11-2015PM | 105 | 130 |  | 93 |  | 13 |  | B | 1.2 |
| 3-phase 240V | 2.2 | VFS11-2022PM | 105 | 130 | 150 | 93 |  | 13 | 8 | B | 1.3 |
|  | 4.0 | VFS11-2037PM | 140 | 170 | 150 | 126 | 157 | 14 |  | C | 2.2 |
|  | 5.5 | VFS11-2055PM | 180 | 220 | 170 | 160 | 210 | 12 |  | D | 4.8 |
|  | 7.5 | VFS11-2075PM | 180 | 220 | 170 | 160 | 210 | 12 |  |  | 4.9 |
|  | 11 | VFS11-2110PM | 245 | 310 | 190 | 225 | 295 | 195 |  | E | 9.3 |
|  | 15 | VFS11-2150PM | 245 | 310 | 190 | 225 | 295 | 19.5 |  |  | 9.6 |
|  | 0.4 | VFS11-4004PL |  |  |  |  |  |  |  |  | 1.4 |
|  | 0.75 | VFS11-4007PL | 105 | 130 | 150 | 93 | 121.5 | 13 |  | B | 1.5 |
|  | 1.5 | VFS11-4015PL |  |  |  |  |  |  |  |  | 1.5 |
|  | 2.2 | VFS11-4022PL | 140 | 170 | 150 | 126 | 157 | 14 |  | C | 2.3 |
| 3-phase 500V | 4.0 | VFS11-4037PL | 140 | 170 | 150 | 126 | 157 | 14 | 8 | C | 2.5 |
|  | 5.5 | VFS11-4055PL | 180 | 220 | 170 | 160 | 210 | 12 |  | D | 5.0 |
|  | 7.5 | VFS11-4075PL | 180 | 220 | 170 | 160 | 210 | 12 |  | D | 5.1 |
|  | 11 | VFS11-4110PL | 245 | 310 | 190 | 225 | 295 | 195 |  | E | 9.6 |
|  | 15 | VFS11-4150PL | 245 | 310 | 190 | 225 | 295 | 19.5 |  | E | 9.6 |
| 3-phase 600V | 0.75 | VFS11-6007P | 105 | 130 | 150 | 93 | 121.5 | 13 | 8 | B | 1.3 |
|  | 1.5 | VFS11-6015P |  |  |  |  |  |  |  |  | 1.3 |
|  | 2.2 | VFS11-6022P | 140 | 170 | 150 | 126 | 157 | 14 |  | C | 2.1 |
|  | 4.0 | VFS11-6037P |  |  |  |  |  |  |  |  | 2.2 |
|  | 5.5 | VFS11-6055P | 180 | 220 | 170 | 160 | 210 | 12 |  | D | 4.7 |
|  | 7.5 | VFS11-6075P |  |  |  |  |  |  |  |  | 4.7 |
|  | 11 | VFS11-6110P | 245 | 310 | 190 | 225 | 295 | 19.5 |  | E | 8.8 |
|  | 15 | VFS11-6150P |  |  |  |  |  |  |  |  | 8.8 |

- Outline drawing


Fig.A


Fig.C

Fig.B
Note 1. To make it easier to grasp the dimensions of each inverter, dimensions common to all inverters in these figures are shown with numeric values but not with symbols.
Here are the meanings of the symbols used.

W: Width
H: Height
D: Depth
W1: Mounting dimension (horizontal)
H 1 : Mounting dimension (vertical)
H2: Height of EMC plate mounting area
D2: Depth of frequency setting knob
Note 2. Here are the avaiable EMC plate
Fig.A : EMP003Z (Approx. weight : 0.1 kg )
Fig.B, Fig.C: EMP004Z (Approx. weight : 0.1 kg )
Fig.D : EMP005Z (Approx. weight : 0.3kg)
Fig.E : EMP006Z (Approx. weight : 0.3kg)
Note 3. The models shown in Fig. A and Fig. B are fixed at two points: in the upper left and lower right corners.

Note 4. The model shown in Fig. A is not equipped with a cooling fan.


Fig.D


Fig.E

## 9. Before making a service call <br> - Trip information and remedies

### 9.1 Trip causes/warnings and remedies

When a problem arises, diagnose it in accordance with the following table.
If it is found that replacement of parts is required or the problem cannot be solved by any remedy described in the table, contact your Toshiba dealer.

| [Trip information] |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
| Error code | Failure code | Problem | Possible causes | Remedies |
| $\begin{array}{ll} \hline \hline K E & 0 \\ B E & 0 \end{array}$ | $\begin{aligned} & \hline 0001 \\ & 0025 \end{aligned}$ | Overcurrent during acceleration Overcurrent flowing in element during acceleration | - The acceleration time REL is too short. <br> - The V/F setting is improper. <br> - A restart signal is imput to the rotating motor after a momentary stop, etc. <br> - A special motor (e.g. motor with a small impedance) is used. | - Increase the acceleration time RII. <br> - Check the V/F parameter. <br> - Use $F 30$ i (auto-restart) and $F 302$ (ride-through control). <br> - Adjust the carrier frequency $F 300$. <br> - Set the carrier frequency control mode selection parameter $F=16$ to 1 or 3 (carrier frequency decreased automatically). |
|  | $\begin{aligned} & 0002 \\ & 0026 \end{aligned}$ | Overcurrent during deceleration Overcurrent flowing in element during decelearion | - The deceleration time $d E L$ is too short. | - Increase the deceleration time $\sigma E L$. <br> - Set the carrier frequency control mode selection parameter $F=16$ to 1 or 3 (carrier frequency decreased automatically). |
| $\begin{aligned} & 71 \\ & 120 \\ & 125 \\ & 120 \end{aligned}$ | $\begin{aligned} & 0003 \\ & 0027 \end{aligned}$ | Overcurrent during constant speed operation Overcurrent flowing in element during operation | - The load fluctuates abruptly. <br> - The load is in an abnormal condition. | - Reduce the load fluctuation. <br> - Check the load (operated machine). <br> - Set the carrier frequency control mode selection parameter $F \mathcal{I} \overline{6}$ to 1 or 3 (carrier frequency decreased automatically). |
| $\begin{aligned} & 7510 \\ & 0209 \\ & 620 \\ & 020 \end{aligned}$ | $\begin{aligned} & 0025 \\ & 0026 \\ & 0027 \end{aligned}$ | Ground fault trip Arm overcurrent at start-up (for 11 and 15 kW models only) | - A current leaked from an output cable or the motor to ground. <br> - A main circuit elements is defective. | - Check cables, connectors, and so on for ground faults. <br> - Make a service call. |
| TEL | 0004 | Overcurrent (An overcurrent on the load side at start-up) | - The insulation of the output main circuit or motor is defective. <br> - The motor has too small impedance. <br> - A 11 or 15 kW model was started, although a current is leaked from an output cable or the motor to ground. | - Check the cables and wires for defective insulation. <br> - When using a 11 or 15 kW model, check cables, connectors, and so on for ground faults. |
| 757 | 0005 | Arm overcurrent at start-up | - A main circuit elements is defective. | - Make a service call. |
| * | 0008 | Input phase failure | - A phase failure occured in the input line of the main circuit. <br> - The capacitor in the main circuit lacks capacitance. | - Check the main circuit input line for phase failure. <br> - Enable $F 508$ (input phase failure detection). <br> - Check the capacitor in the main circuit for exhaustion. |
| * ${ }^{*}$ | 0009 | Output phase failure | - A phase failure occurred in the output line of the main circuit. | - Check the main circuit output line, motor, etc. for phase failure. <br> - Enable F505 (Output phase failure detection). |

[^9]| (Continued) |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
| Error code | Failure code | Problem | Possible causes | Remedies |
| 碓i | 000A | Overvoltage during acceleration | - The imput voltage fluctuates abnormally. <br> (1) The power supply has a capacity of 200kVA or more. <br> (2) A power factor improvement capacitor is opened or closed. <br> (3) A system using a thyrister is connected to the same power distribution line. <br> - A restart signal is input to the rotating motor after a momentary stop, etc. | - Insert a suitable input reactor. <br> - Use $F 30$ i (auto-restart) and $F 302$ (ride-through control). |
| 8172 | 000B | Overvoltage during deceleration | - The deceleration time $d E L$ is too short. (Regenerative energy is too large.) <br> - $F 304$ (dynamic braking resistor) is off. <br> - $F 305$ (overvoltage limit operation) is off. <br> - The input voltage fluctuates abnormally. <br> (1) The power supply has a capacity of 200 kVA or more. <br> (2) A power factor improvement capacitor is opened and closed. <br> (3) A system using a thyrister is connected to the same power distribution line. | - Increase the deceleration time $\sigma E L$. <br> - Install a dynamic braking resistor. <br> - Enable $F 304$ (dynamic braking resistor). <br> - Enable $F 305$ (overvoltage limit operation). <br> - Insert a suitable input reactor. |
| 757 | 000C | Overvoltage during constant-speed operation | - The input voltage fluctuates abnormally. <br> (1) The power supply has a capacity of 200kVA or more. <br> (2) A power factor improvement capacitor is opened or closed. <br> (3) A system using a thyrister is connected to the same power distribution line. <br> - The motor is in a regenerative state because the load causes the motor to run at a frequency higher than the inverter output frequency. | - Insert a suitable input reactor. <br> - Install a dynamic braking resistor. |
| Fi | 000D | Inverter overload | - The acceleration time ACC is too short. <br> - The DC braking amout is too large. <br> - The V/F setting is improper. <br> - A restart signal is input to the rotating motor after a momentary stop, etc. <br> - The load is too large. | - Increase the acceleration time REL. <br> - Reduce the DC braking amount $F 25$ i and the DC braking time $F \geq 52$. <br> - Check the V/F parameter setting. <br> - Use $F 30$ i (auto-restart) and $F 302$ (ride-through control). <br> - Use an inverter with a larger rating. |
| 712 | 000E | Motor overload | - The V/F setting is improper. <br> - The motor is locked up. <br> - Low-speed operation is performed continuously. <br> - An excessive load is applied to the motor during operation. | - Check the V/F parameter setting. <br> - Check the load (operated machine). <br> - Adjust $\cap i n$ to the overload that the motor can withstand during operation in a low speed range. |
| Yi | 000F | Dynamic braking resistor overload trip | - The deceleration time is too short. <br> - Dynamic braking is too large. | - Increase the deceleration time $\sigma E[$. <br> - Increase the capacity of dynamic braking resistor (wattage) and adjust PBR capacity parameter $F 308$. |
| * | 0020 | Over-torque trip | - Over-torque reaches to a detection level during operation. | - Enable F5 is (over-torque trip selection). <br> - Check system error. |
| 7 H | 0010 | Overheat | - The cooling fan does not rotate. <br> - The ambient temperature is too high. <br> - The vent is blocked up. <br> - A heat generating device is installed close to the inverter. <br> - The thermistor in the unit is broken. | - Restart the operation by resetting the inverter after it has cooled down enough. <br> - The fan requires replacement if it does not rotate during operation. <br> - Secure sufficient space around the inverter. <br> - Do not place any heat generating device near the inverter. <br> - Make a service call. |

* You can select a trip ON/OFF by parameters.
(Continued overleaf)

| （Continued） |  |  |  | Remedies |
| :---: | :---: | :---: | :---: | :---: |
| Error code | Failure code | Problem | Possible causes |  |
| HME | 002E | External thermal trip | －An external thermal trip is input． | －Check the external thermal input． |
| $E$ | 0011 | Emergency stop | －During automatic operation or remote operation，a stop command is entered from the operation panel or a remote input device． | －Reset the inverter． |
| EEFI | 0012 | EEPROM fault 1 | －A data writing error occurs． | －Turn off the inverter，then turn it again．If it does not recover from the error，make a service call． |
| EEFE | 0013 | EEPROM fault 2 | －Power supply is cut off during $t y^{P}$ operation and data writing is aborted． | －Turn the power off temporarily and turn it back on，and then try $L \unlhd \wp^{\circ}$ operation again． |
| EEFコ | 0014 | EEPROM fault 3 | －A data reading error occurred． | －Turn off the inverter，then turn it again．If it does not recover from the error，make a service call． |
| $E r T E$ | 0015 | Main unit RAM fault | －The control RAM is defective． | －Make a service call． |
| Err］ | 0016 | Main unit ROM fault | －The control ROM is defective． | －Make a service call． |
| $E r, 4$ | 0017 | CPU fault 1 | －The control CPU is defective． | －Make a service call． |
| EHES | 0018 | Remote control error | －An error arises during remote operation． | －Check the remote control device，cables， etc． |
| $E r, 7$ | 001A | Current detector fault | －The current detector is defective． | －Make a service call． |
| Errig | 001B | Optional circuit board format error | －An optional circuit board in a different format is installed． | －Check again to be sure that the circuit board is connected correctly，and then reset the power supply． <br> －Replace the circuit board with a correctly formatted one． |
| * | 001D | Low－current operation Trip | －The output current decreased to a low－ current detection level during operation． | －Enable F5 10 （low－current detection）． <br> －Check the suitable detection level for the system（F5：i，FS i己）． <br> －Make a service call if the setting is correct． |
| $19$ | 001E | Undervoltage trip （main circuit） | －The input voltage（in the main circuit）is too low． | －Check the input voltage． <br> －Enable $F 5 \mathcal{T} 7$（undervoltage trip selection）． <br> －To cope with a momentary stop due to undervoltage，enable $F 302$（ride－ through control）and $F 30$ i（auto－ restart）． |
| EFE | 0022 | Ground fault trip | －A ground fault occurs in the output cable or the motor． | －Check the cable and the motor for ground faults． |
| ELのi | 0054 | Auto－tuning error | －Check the motor parameter 540 ；to 5494 ． <br> －The motor with the capacity of 2 classes or less than the inverter is used． <br> －The output cable is too thin． <br> －The motor is rotating． <br> －The inverter is used for loads other than those of three－phase induction motors． |  |
| Eヒ』゙ア | 0029 | Inverter type error | －Circuit board is changed． （Or main circuit／drive circuit board） | －Make a service call． |
| $E-1 B$ | 0032 | Brea in analog signal cable | －The signal input via VIA is below the analog sinal detectio level set with F533． | －Check the cables for breaks．And check the setting of input signal or setting value of $F 533$ ． |
| $E-1 马$ | 0033 | CPU communications error | －A communications error occurs between control CPUs． | －Make a service call． |
| E－27 | 0034 | Excessive torque boosted | －The torque boost parameter $F 402$ is set too high． <br> －The motor has too small impedance． | －Decrease the setting of the torque boost parameter $F 402$ ． |
| $E-\bar{E}$ | 0035 | CPU fault 2 | －The control CPU is defective． | －Make a service call． |
| ご心L | 002F | $\begin{aligned} & \text { Step-out } \\ & \text { (For PM motor only) } \end{aligned}$ | －The motor shaft is locked． <br> －One output phase is open． <br> －An impact load is applied． | －Unlock the motor shaft． <br> －Check the interconnect cables between the inverter and the motor． |

＊You can select a trip ON／OFF by parameters．
［Alarm information］Each message in the table is displayed to give a warning but does not cause the inverter to trip．

| Error code | Problem | Possible causes | Remedies |
| :---: | :---: | :---: | :---: |
| FFF | ST terminal OFF | －The ST－CC circuit is opened． | －Close the ST－CC circuit． |
| 775F | Undervoltage in main circuit | －The supply voltage between R，S and T is under voltage． | －Measure the main circuit supply voltage． If the voltage is at a normal level，the inverter requires repairing． |
| FET | Retry in process | －The inverter is n the process of retry． <br> －A momentary stop occurred． | －The inverter is normal if it restarts after several tens of senconds． <br> The inverter restarts automatically．Be careful of the machine because it may suddenly restart． |
| Erri | Frequency point setting error alarm | －The frequency setting signals at points 1 and 2 are set too close to each other． | －Set the frequency setting signals at points 1 and 2 apart from each other． |
| ELT | Clear command acceptable | －This message is displayed when pressing the STOP key while an error code is displayed． | －Press the STOP key again to clear the trip． |
| ETEF | Emergency stop command acceptable | －The operation panel is used to stop the operation in automatic control or remote control mode． | －Press the STOP key for an emergency stop． <br> To cancel the emergency stop，press any other key． |
| $\begin{array}{ll} \hline 1 & 1 / \\ 1 & 1 \\ 1 & 1 \end{array}$ | Setting error alarm／ An error code and data are displayed alternately twice each． | －An error is found in a setting when data is reading or writing． | －Check whether the setting is made correctly． |
| $\begin{aligned} & \text { HEA } \\ & E \cap G \end{aligned}$ | Display of first／last data items | －The first and last data item in the RíH data group is displayed． | －Press MODE key to exit the data group． |
| 家 | DC braking | －DC braking in process | －The message goes off in several tens of seconds if no problem occurs．Note） |
| －ロロー | Shaft fixing control | －Motor shaft fixing control is in process． | －Normal if the message disappears when a stop command is entered（or the operation command is canceled）． |
|  | Flowing out of excess number of digits | －The number of digits such as frequencies is more than 4. <br> （The upper digits have a priority．） | －Lower the fequency free unit magnification $F 702$ ． |
| $5 E M F$ | Momentary power failure slowdown stop prohibition function activated． | －The slowdown stop prohibition function set with $F 302$（momentary power failure ride－through operation）is activated． | －To restart operation，reset the inverter or input an operation signal again． |
| L゙ロF | Auto－stop because of continuous operation at the lower－limit frequency | －The automatic stop function selected with $F 256$ was activated． | －To deactivate the automatic stop function， increase the frequency command above the lower－limit frequency（LL）+0.2 Hz or turn off the operation command． |
| In IE | Parameters in the process of initialization | －Parameters are being initialized to default values． | －Normal if the message disappears after a while（several seconds to several tens of seconds）． |
| E－i | Operation panel key fault | －The RUN or STOP key is held down for more than 20 seconds． <br> －The RUN or STOP key is faulty． | －Check the operation panel． |
| FEの | Auto－tuning | －Auto－tuning in process | －Normal if it the message disappears after a few seconds． |

Note）When the ON／OFF function is selected for DC braking（DB），using the input terminal selection parameter，you can judge the inverter to be normal if＂$\sigma$＇$\Delta$＂disappears when opening the circuit between the terminal and CC．
［Prealarm display］

| ［ | Overcurrent alarm | Same as $\overline{1 L}$ |
| :---: | :---: | :---: |
| $\rho$ | Overvoltage alarm | Same as $\overline{\square \prime} \square^{\circ}$（overvoltage） |
| 1 | Overload alarm |  |
| H | Overheat alarm | Same as OH H （overheat） |

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- The data given in this manual are subject to change without notice.

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[^0]:    * PTC (Positive Temperature Coefficient): Resettable thermal fuse resistor for over current protection.

[^1]:    * 600 V models have no noise filter inside.

[^2]:    ＊ 600 V models have no noise filter inside．

[^3]:    Adjustment range of parameters
    $H:$ : An attempt has been made to assign a value that is higher than the programmable range. Or, as a result of changing other parameters, the programmed value of the parameter that is now selected exceeds the upper limit.
    1.0: An attempt has been made to assign a value that is lower than the programmable range. Or, as a result of changing other parameters, the programmed value of the parameter that is now selected exceeds the lower limit.
    If the above alarm is flashing on and off, no setting can be done of values that are equal to or greater than H ; or equal to or lower than: O .

[^4]:    (Continued overleaf)

[^5]:    （Continued overleaf）

[^6]:    ＊3 ： 230 （ 240 V class）， 460 （ 500 V class）， 575 V （ 600 V class）

[^7]:    *1 : Default values vary depending on the capacity. See the table of page 64.

[^8]:    <Continued overleaf>

[^9]:    * You can select a trip ON/OFF by parameters.
    (Continued overleaf)

