2

HOSE KITS

For vacuuming in hard to reach areas.

Heavy Duty Vacuum Hose Kit P/N 900943.

 $4''(102mm) \times 10' (3.05m)$

Homeowners Vacuum Hose Kit P/N 900942.

 $4''(102mm) \times 10' (3.05m)$

NOZZLE WEAR PLATES

P/N 900810. Extends nozzle life when used along curbs and hard surfaces.

STANDARD FELT DEBRIS BAG P/N

900803. Standard on KD models. For dusty conditions.

OPTIONAL DEBRIS BAGS

TURF DEBRIS BAG

P/N 900806 For use in leaves and grass in non-dusty conditions.

HEAVY DUTY DEBRIS BAG P/N 900798 Reinforced lower

DEBRIS BAG COVER P/N 900801 Directs dust

down ward, away from operator.

BAG SUPPORT KIT

P/N 900645 Extends bag life by keeping bag from dragging ground.

ZIPPERLESS BAG

P/N 890221 For non dusty conditions that are damaging to zippers.

SLOW DO WN KIT P/N 890216

Reduces ground speed for KDSP vacuums. Now standard on KDSP.

1



CE95



Thank You for Selecting

The Powerful KDSELF-PROPELLED VACUUM

Operator Owner's Manual KD502SPQ

Specifications

KD502SPQ

ENGINE: H.P. **ENGINE: TYPE** ENGINE: FUEL CAP. ENGINE: OIL CAP. WEIGHT: UNIT WEIGHT: SHIPPING ENGINE WEIGHT:

3

5 (3.73 kW) **B&S QUANTUM** 1.5 qt. (1.4 L) 0.63 qt. (0.6 L) 117# (53.1 kg) 140# (63.5 kg) 25.25# (11.45 kg) INSTRUCTIONS

SAFETY ASSEMBLY GENERAL

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CON LABELS لاي BAG ß TROLS PA

OPERATION

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ω MAINTENANCE

DRAWING 9

PARTS & LIST 12

SHOOTING TROUBLE ARRANTY

Page 1 of 12

ZIES

IN THE INTEREST OF SAFETY



BEFORE STARTING ENGINE, READ AND UNDERSTAND THE "ENTIRE OPERATOR'S MANUAL & EN-GINE MANUAL."



THIS SYMBOL MEANS WARNING OR CAUTION. DEATH, PERSONAL INJURY AND/OR PROPERTY DAMAGE MAY OCCUR UNLESS INSTRUCTIONS ARE FOLLOWED CAREFULLY.

W ARNING:



- 1. DO NOT run engine in an enclosed area. Exhaust gases contain carbon monoxide, an odorless and deadly poison.
- 2. DO NOT place hands or feet near moving or rotating parts.
- 3. DO NOT store, spill or use gasoline near an open flame, or devices such as a stove, furnace, or water heater which use a pilot light or devices which can create a spark.
- 4. DO NOT refuel indoors where area is not well ventilated. Outdoor refueling is recommended.
- 5. DO NOT fill fuel tank while engine is running. Allow engine to cool for 2 minutes before refueling. Store fuel in approved safety containers.
- 6. DO NOT remove fuel tank cap while engine is running.
- 7. DO NOT operate engine when smell of gasoline is present or other explosive conditions exist.
- 8. DO NOT operate engine if gasoline is spilled. Move machine away from the spill and avoid creating any ignition until the gasoline has evaporated.
- 9. DO NOT transport unit with fuel in tank.
- 10. DO NOT smoke when filling fuel tank.
- 11. DO NOT choke carburetor to stop engine. Whenever possible, gradually reduce engine speed before stopping.
- 12. DO NOT run engine at excessive speeds. This may result in injury & /or damage to unit.
- TABLE OF CONTENTS 6 SAFETY INSTRUCTIONS GENERAL SAFETY 3 ASSEMBLY 3 PARTS BAG & CONTROLS 4 4 LABELS 5 - 7 OPERATION 8 - 9 MAINTENANCE 10 - 12 PARTS DRAWING & LIST 12 TROUBLESHOOTING WARRANTY PROCEDURE 12

Part No. 890257

- 13. DO NOT tamper with governor springs, governor links or other parts which may change the governed engine speed.
- 14. DO NOT tamper with the engine speed selected by the engine manufacturer.
- 15. DO NOT check for spark with spark plug or spark plug wire removed. Use an approved tester.
- 16. DO NOT crank engine with spark plug removed. If engine is flooded, place throttle in "FAST" position and crank until engine starts.
- 17. DO NOT strike flywheel with a hard object or metal tool as this may cause flywheel to shatter in operation. Use proper tools to service engine.
- 18. DO NOT operate engine without a muffler. Inspect periodically and replace, if necessary. If engine is equipped with m uffler deflector, inspect periodically and replace, if necessary, with correct deflector.
- 19. DO NOT operate engine with an accumulation of grass, leaves, dirt or other combustible material in the muffler area.
- 20. DO NOT use this engine on any forest covered, brush covered, or grass covered unimproved land unless a spark arrester is installed on the muffler. The arrester must be maintained in effective working order by the operator. In the State of California the above is required by law (Section 4442 of the California Public Resources Code). Other states may have similar laws. Federal laws apply on federal lands.

- 21. DO NOT touch hot muffler, cylinder, or fins because contact may cause burns.
- 22. DO NOT run engine without air cleaner or air cleaner cover.
- 23. **DO NOT** operate during excessive
- 24. **DO NOT** leave machine unattended while in operation.
- 25. DO NOT park machine on a steep grade or slope.

W ARNING:



- 1. ALW AYS DO remove the wire from the spark plug when servicing the engine or equipment TO PREVENT ACCIDENTAL STARTING.
- 2. **DO** keep cylinder fins and governor parts free of grass and other debris which can affect engine speed.
- 3. DO pull starter cord slowly until resistance is felt. Then pull cond rapidly to avoid kickback and prevent hand or arm injury.
- 4. DO examine muffler periodically to be sure it is functioning effectively. A worn or leaking muffler should be repaired or replaced as necessary.
- 5. **DO** use fresh gasoline. Stale fuel can gum carburetor and cause leakage.
- 6. DO check fuel lines and fittings frequently for cracks or leaks. Replace if necessary
- 7. Follow engine manufacturer operating and maintenance instructions.
- 8. Inspect machine and work area before starting unit.

VIBRATION LEVEL

VIBRATION

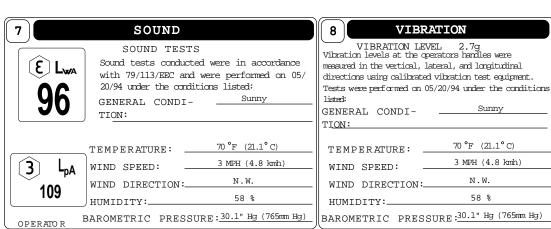
Sunny

70 °F (21.1°C)

N.W.

58 %

3 MPH (4.8 kmh)



Page 2 of 12

Form No. F021695H

GENERAL SAFETY

For your safety and the safety of others, these directions should be followed:



Do not operate this machine without first reading owner's manual and engine manufacturer's manual.





Use of Ear Protection is recommended while operating this machine.



Use of Eye and Breathing protection is recommended when using this machine, especially in dry and dusty conditions. Optional bag cover directs dust toward ground, away from the operator.

- -DO NOT place hands or feet inside nozzle intake opening, near debris outlet or near any moving parts.
- -DO NOT start engine without debris bag and quick disconnect connected firmly in place to exhaust outlet.
- -DO NOT start or operate machine with debris bag zipper open.

- **-DO NOT** operate during excessive vibration.
- -DO NOT remove bag until engine has been turned off and has come to a complete stop.
- -DO NOT remove hose kit cap on nozzle until engine has been turned off and has come to a complete stop.
- **-DO NOT** operate machine with hose cap, bag or hose removed.
- -DO NOT use this machine for vacuuming exclusively sand, dust, fine dirt, rock, glass, string like material, grain, rags, cans, metal, bark or water.
- **-DO NOT** operate this machine on slopes greater than 20%.
- **-DO NOT** pick up any hot or burning debris, or any toxic or explosive material.
- **-DO NOT** allow children to operate this equipment.

GENERAL SAFETY & ASSEMBLY

ASSEMBLY



Read all safety and operating instructions before assembling or starting this unit.



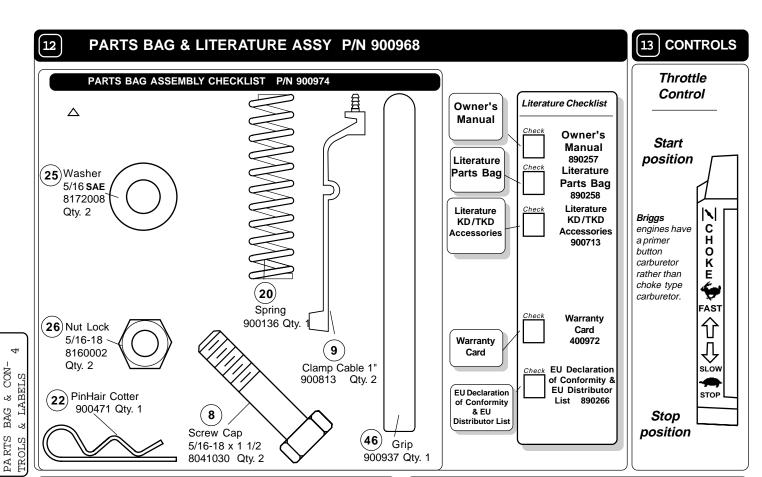
PUT OIL IN ENGINE BEFORE STARTING.

Your Billy Goat is shipped from the factory in one carton, completely assembled except for the debris bag, upper handle, height adjustment rod and bag quick disconnect.

Fig. 2

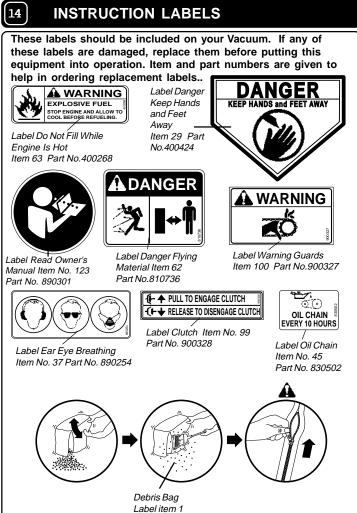
- 1. **ASSEMBLE** upper handle securely to lower handle stubs using handle screws (item 8), washers (item 25) and nut lock 5/16-18 (item 26), with screw heads facing inward toward debris bag. Otherwise, premature bag wear could result.
- 2. ASSEMBLE height adjustment rod (item 23), thru eye bolt (item 15), on upper handle and thru upper flange of height adjustment bracket (item18), thru spring (item 20), and thru lower flange of height adjustment bracket (item 18). Insert pin (item 22), between spring and lower flange of height adjustment bracket (see VIEW A on page 10). Slide grip (item 46), onto upper end of height adjustment rod (item 23).
- 3. UNFOLD the debris bag (item 1) and fasten bag neck to bag quick disconnect (item 12). Attach firmly to housing exhaust (item 52) see fig. 2.
- 4. ATTACH bag hanger straps to loops (item 11), preassembled to upper
- 5. ATTACH throttle assy. (item 2), to handle using cable clamps (item 9).
- CONNECT spark plug wire.

PACKING CHECKLIST These items should be included in your carton. If any of these parts are missing, contact your dealer. **Debris Bag** 900802 Check Connector Quick **Disconnect** 890176 Handle Assy 900967 Rod Height (23) Adj. 900978 Per Model Quick Disconnect Parts Bag & △ Parts Bag (26)(25) Literature Assy 900968 & Literature Assy Attach upper handle using screws, washers and lock nuts provided in parts bag. **Engine Briggs & Stratton** Manual P/N 272262 English



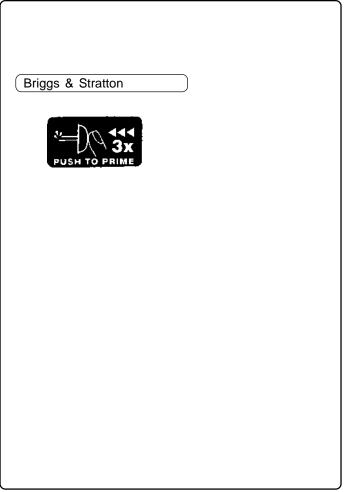
15

ENGINE LABELS



CON

BAG



Page 4 of 12 Form No. F021695H Part No. 890257

INTENDED USE: This machine is designed for vacuuming leaves, grass clippings and other types of organic litter. Debris mixed with cans, bottles and small amounts of sand can be vacuumed; however, it is not this machine's primary purpose. Vacuuming cans, bottles and sand will affect the longevity of your machine.

Do not operate if excessive vibration occurs. If excessive vibration occurs, shut engine off immediately and check for damaged or worn impeller, loose impeller bolt, loose impeller key, loose engine or lodged foreign objects. Note: See parts list for proper impeller bolt torque specifications. (See trouble shooting section on page 12).



Like all mechanical tools, reasonable care must be used when operating machine.

Inspect machine work area and machine before operating. Make sure that all operators of this equipment are trained in general machine use and safety.



PUT OIL IN ENGINE BEFORE STARTING.

STARTING



ENGINE: See engine manufacturer's instructions for type and amount of oil and gasoline used. Engine must be level when checking and filling oil and gasoline.

ENGINE SPEED: Controlled by throttle lever on the handle. Under normal conditions, operate at minimum throttle to accomplish your current cleaning task.

FUEL VALVE: Move fuel valve to "ON" position (when provided on engine).

CHOKE: See Primer.

PRIMER: Push primer per engine instructions.

THROTTLE: Move remote throttle control to fast position. Pull starting rope to start engine.

IF YOUR UNIT FAILS TO START:

See Troubleshooting on page 12.

VACUUMING OPERATION

VACUUM NOZZLE HEIGHT ADJUSTMENT: is

raised and lowered by lifting slightly upward on handle and up on height adjustment rod located at left side of handle. The nozzle height can be adjusted during operation without stopping.

FOR MAXIMUM PICKUP: Adjust nozzle close to debris. but without blocking airflow into the nozzle. NOTE: Never bury nozzle into debris.

CLEARING A CLOGGED NOZZLE



& EXHAUST: Turn engine off and wait for impeller to stop completely and disconnect spark plug wire. Wearing durable gloves, remove clog. Danger, the clog may contain sharp materials. Reconnect spark plug wire.

OPERATION

DEBRIS BAG

Debris bags are normal replaceable wear items.

Note: Frequently empty debris to prevent bag overloading with more weight than you can lift.

An optional bag and dust cover is available for use where debris will be vacuumed in dusty conditions (see Optional Accessories shown on page 1.)

DO NOT place bag on or near hot surface, such as engine. Run engine at 1/2 throttle for first 1/2 hour to condition new bag. Your new bag requires a break-in period to condition the pores of the material against premature blockage. The entire bag surface serves as a filter, and must be able to breath to have good vacuum performance. Be sure engine has come to a complete stop before removing or emptying bag.

This vacuum is designed for picking up trash, organic material and other similar debris (see Safety Warnings page 2-3). However, many vacuums are used where dust is mixed with trash. Your unit can intermittently vacuum in dusty areas. Dust is the greatest cause of lost vacuum performance. However, following these rules will help maintain your machine's ability to vacuum in dusty conditions:

- •Run machine at idle to quarter throttle.
- •The debris bag must be cleaned more frequently. A vacuum with a clean, pillow soft bag will have good pickup performance. One with a dirty, tight bag will have poor pickup performance. If dirty, empty debris and vigorously shake bag free of dust.
- •Machine or pressure-wash debris bag if normal cleaning does not fully clean bag. Bag should be thoroughly dry before use.

Having one or more spare debris bags is a good way to reduce down time while dirty bags are being cleaned.

•DO NOT leave debris in bag while in storage.

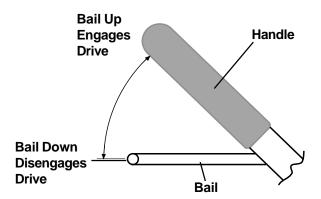
OPERATION

PROPULSION

This vacuum is self-propelled. To engage the drive, lift operator's bail against operator's handle. The drive is disengaged by releasing the operator's bail.

GROUND SPEED can be varied by applying slight downward pressure to handle during operation (to allow drive wheels partial slippage) or by changing the engine rpm.

For improved control in confined areas, this machine can be freewheel pushed forward or backward by releasing the operator's bail and pushing machine.



16.4

HANDLING & TRANSPORTING:

Using two people to lift machine is recommended. Lift holding the handle and front of nozzle. Secure in place during transport.

16.5

STORAGE

Never store engine indoors or in enclosed poorly ventilated areas with fuel in tank, where fuel fumes may reach an open flame, spark or pilot light, as on a furnace, water heater, clothes dryer or other gas appliance.

If engine is to be unused for 30 days or more, prepare as follows:

Be sure engine is cool. Do not smoke. Remove all gasoline from carburetor and fuel tank to prevent gum deposits from forming on these parts and causing possible malfunction of engine. Drain fuel outdoors, into an approved container, away from open flame. Run engine until fuel tank is empty and engine runs out of gasoline.

NOTE: Fuel stabilizer (such as Sta-Bil) is an acceptable alternative in minimizing the formation of fuel gum deposits during storage. Add stabilizer to gasoline in fuel tank or storage container. Always follow mix ratio found on stabilizer container. Run engine at least 10 min. after adding stabilizer to allow it to reach the carburetor.



Do not store with debris in bag.

OPERATION

MAINTENANCE



Use only a qualified mechanic for any adjustments, disassembly or any kind of repair.



WARNING: TO AVOID PERSONAL INJURY, ALWAYS TURN MACHINE OFF, MAKE SURE ALL MOVING PARTS COME TO A COMPLETE STOP.



DISCONNECT SPARK PLUG WIRE BEFORE SERVICING UNIT.



ENGINE: See engine manufacturer operator's instructions.

DEBRIS BAG: See page 6.



RECONNECT SPARK PLUG WIRE, GUARDS, BAG, CAPS AND / OR HOSE BEFORE STARTING ENGINE.

[17.1]

IMPELLER REMOVAL

- 1. Wait for engine to cool and disconnect spark plug.
- 2. Drain fuel and oil from the engine.
- **3.** Remove bag, quick release, upper handle and clutch cable from upper handle. Do not kink, stretch, or break control cables, control housings, or end fittings while removing handles.
- **4**. Remove chain guard, chains and jackshaft assembly (see page 9, Drive Chain).
- 5. Invert and support machine with engine not touching ground to prevent damage to recoil starter.
- **6.** Disassemble housing by removing six (6) lock nuts and washers from nozzle frame, (2 are inside of nozzle opening).
- 7. Remove impeller bolt and lock washer.
- 8. Lift impeller upward. If impeller slides freely, proceed to (step 11).
- **9.** Place two crowbars between impeller and housing on opposite sides. Pry impeller away from engine until it loosens. *Using a penetrating oil can help loosen a stuck impeller.*
- **10.** If the impeller does not loosen, obtain a 1" (25.4mm) longer bolt of the same diameter and thread type as the impeller bolt. Thread longer bolt by hand into the crankshaft until bolt bottoms. Using a suitable gear or wheel puller against the bolt head and the impeller back-plate (near the blades), remove impeller from shaft.
- 11. Remove engine mounting screws, bolts, and nuts as required.
- **12.** When impeller is free of the engine shaft, lift impeller and housing assembly off engine. Align impeller with opening, and diagonally lift impeller out of housing.
- **13.** Using a new impeller bolt and lockwasher, reinstall new impeller in reverse order.
- **14.** Tighten impeller bolt. Torque impeller bolt to 50 Ft. Lbs. (68 N.m) (see item 51 on page 11).
- 15. Reinstall engine onto housing in reverse order of removal.
- 16. Invert machine back onto all 4 wheels.
- 17. Reinstall jackshaft assembly components onto housing in reverse order of removal, properly tighten chains and adjust clutch (see Drive on page 9).
- 18. Reinstall spark plug wire.

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MAINTENANCE

Chains are normal replaceable wear items. A new chain should not be used on worn sprockets. Sprockets should be replaced when replacing chains.

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Stop engine and disconnect spark plug wire before making adjustments.

CHAIN ADJUSTMENTS

- 1. Remove chainguard (item 118) and 3 screws (item 81 & 71).
- 2. Inspect chains (items 87 & 88), for wear, (see chain replacement). lubrication and correct adjustment.
- 3. If adjustments are required, loosen 4 carriage bolts (item 90), that hold bearing brackets for jackshaft assembly.
- 4. Adjusting all (3) chains at same time is necessary and can be done by pulling jackshaft (item 93), up and forward.
- 5. Tension chains similar to bicycle chain tightness with about 1/8" (3.2mm) deflection with light hand pressure midway between sprockets. A slightly loose chain is better than an over tightened chain. DO NOT over tighten.
- 6. With chains aligned and tensioned, and jackshaft (item 93), square and level, tighten carriage bolts (item 90).
- 7. Completely rotate drive wheels around several times to insure there are no excessively tight areas in the chain.
- 8. Repeat steps 4 thru 7 if chains need readjustment.
- 9. Reinstall chainguard (item 118).

CHAIN REPLACEMENT

- 1. With chain guard removed, loosen carriage bolts (item 90), that hold jackshaft (item 93), and bearing plates (item 101).
- To replace inner chain (item 88), remove jackshaft assembly and install replacement chain.
- To replace wheel chains (item 87), slide bearing plates (item 101), toward engine to loosen chains. Remove front wheels. Reinstall replacement chains with wheels and onto jackshaft sprockets.
- See steps 4 thru 7 for chain alignment and adjustment.
- Reinstall chainguard (item 118).

CLUTCH ADJUSTMENT

The clutch control cable is pre-adjusted at the factory, so when the bail is released, rod (item 115), engages clutch assembly (item 121), to stop forward drive motion and allow forward and backward free-wheeling. When the bail is held against handle, the clutch rod moves away from clutch assembly to allow drive

ol bracket so on clutch

the clutch for moves away from clutch assembly
engagement.
If drive will not disengage, adjust and align control
that rod (item 115) fully contacts triangular plate of
assembly when bail is released (see fig. 8).
See lubrication intervals on Maintenance Schedu
Triangular
Control Rod 115 Plate Clutch 121
Bracket Clutch(121)
The second secon
4
All INVESTIGATION DE LA PORTE

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17	21	
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9	Maintenance Schedule		Follow these hourly maintenance intervals.		
	Maintenance Operation	Every Use	Every 5 hrs or (Daily)	Every 10 hrs	Every 25 hrs
	Engine (See Engine Manual)	·			
	Check for excessive vibration		•		
	Clean Debris Bag	•			
	Check bag strap tightness	•			
	Inspect for loose parts		•		
	Inspect for worn or damaged part	S	•		
	Lubricate Chains and Clutch			•	
	Inspect Chains and Clutch				•

MAINTENANCE HISTORY Date of Service Service Performed

Part No. 890257 Page 10 of 12 Form No. F021695H

PARTS DRAWING

Item	PARTS	Description	KD502SPQ	
No.	LIST	Description	Part No.	Qty.
1	DEBRIS BAG (service assy	DEBRIS BAG (service assy) (incl. (2) of 4,5 & 11)		1
2	THROTTLE ASSEMBLY (IN	900514-02	1	
3	NUT LOCK (1/4 - 20)	*8160001	6	
5	SCREW CAP (1/4 - 20 x	*8041008	2	
6	HANDLE ASS'Y (incl. iten	900967	1	
7 8	AXLE REAR - FRAME W.A SCREW CAP 5/16 - 18 x 1		900956 *8041030	1
9	CLAMP CABLE PLASTIC 1		900813	2
10	SCREW CAP 1/4 - 20 x 1	3/4	*8041009	2
11 12	ROD - BAG LOOP DOOR EXHAUST ASS'Y	(incl. itams 12, 62)	800178 890148	2
13	SPRING DOOR EXHAUST		890148	1
14	SCREW CAP #10 - 24 x 5/	/8	*8059135	2
15	NUT LOCK #10 NC		*8164005	2
16 17	WASHER #10 FC WASHER LOCK 3/8 INT.		*8171001 *8180011	3
18	BRACKET - HEIGHT ADJU	STMENT	900932	1
19	WASHER FLAT CUT 1/4		*8171002	1
20	SPRING TIRE - ONLY (PER ASSY)	TREADED	900136 900659	1
22	PIN - HAIR COTTER	THERES	900471	1
23	ROD HT. ADJ.		900978	1
24	BOLT - CARRIAGE 5/16 -		*8024050 *8172008	4
25 26	WASHER - FLAT 5/16 SAE NUT LOCK 5/16 - 18 HEX		*8172008 *8160002	14 7
27	HANDLE STUB (R.H.)		900911	1
28	PLATE HANDLE SUPPORT		900933	1
29 30	LABEL DANGER CUT FING HANDLE STUB (L.H.)	oEK	400424 900912	1
31	SCREW CAP 3/8 - 16 X 2	1/2 WASHER FACE	900564	3
32	WASHER HUB CAP 1/2 I.		900927	4
33	MULTEL ACCIVICACT (in al	Hama 24 26 \ TDEADED	000700	2
34 35	WHEEL ASS'Y CAST (incl. WASHER 0.75 "C"	items 21, 36) TREADED	900760 900997	2 1-0
36	BEARING ONLY (QTY PE	R WHEEL ASS'Y)	900498	2
37	LABEL EAR EYE BREATH	ING	890254	1
38 39	EYE BOLT PLATE BRACE REAR		900913 890189	2
40	SCREW CAP 1/4 - 20 x 1/2	2	*8041002	4
41	SPACER		900926	4
42	SCREW SELF TAPPING 1		*8123086	2
43 44	PLUG	S'Y (incl. one of items 29, 44, 42, 55, 64)	900966 900146	1
45	LABEL OIL CHAIN		830502	1
46	GRIP	10.50.51.)	900937	1
47 48	IMPELLER ASS'Y (incl. ite	ms 49, 50, 51)	900342-S	1
49	KEY HI PRO (5/32 x 5/8)		900162	1
50	WASHER LOCK 3/8 TWIST		400502	1
51 52		(HARDENED) (TORQUE 50 FT-LBS) (68 N·m) ns 12, 14, 15, 16, 29, 37, 100)	900344 890237	1
53		6 & STRATTON QUANTUM	900619	1
54	NUT LOCK 3/8 16		*8160003	3
55 56	ROD BUMPER GASKET		900939 800411	1
57	CAP HUB		900486	4
58	WASHER FLAT 1/2 SAE	,	*8172011	4
59 60	SPACER RING FULL ASSY CAP END 1"	•	900304T 890132	2
61	PIN COTTER 3/32 x 3/4		*8197016	5
62	LABEL DANGER FLYING N	MATERIAL	810736	1
63 64	LABEL HOT ENGINE GUARD FOAM INSERT		400268 900977	1
65		, 8(2), 9(2), 25(2), 26(2), 20, 22)	900977	1
66	PLATE BRACE HT. ADJ.	, , , , , , , , , , , , , , , , , , , ,	900756	1
67				
68 69				
70				
71				
72				
73 74				
75	GRIP HANDLE		400570	2
76				
77 78				
78 79				
80				
81	SCREW CAP 1/4 - 20 x 3/4	4	*8041004	2
82 83	CONNECTOR QUICK	890176	1	
84	JOHN QUION		555110	Ė
85	CABLE ASS'Y CLUTCH		900207	1
l				

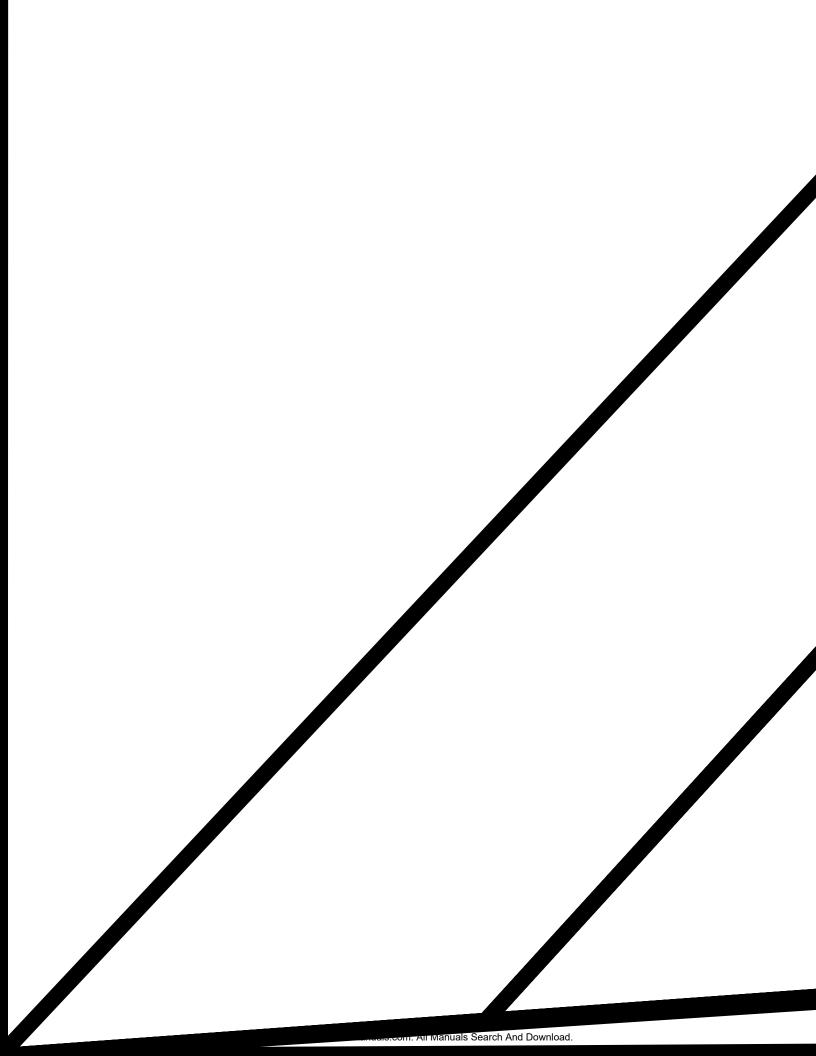
* Denotes standard hardware item that may be purchased locally.

△ Denotes parts found in parts bag assembly.

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Part No. 890257



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